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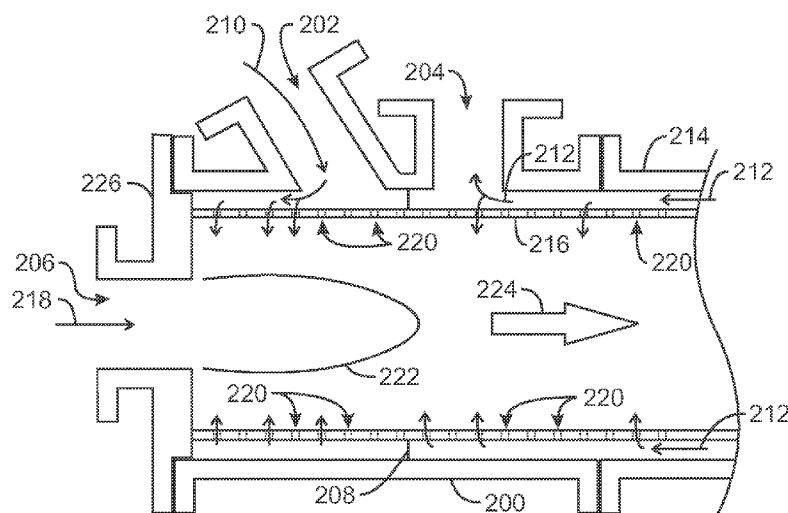
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[Continued on next page]

(54) Title: SYSTEM AND METHOD FOR EXHAUST GAS EXTRACTION



(57) Abstract: The present techniques are directed to a combustor for a gas turbine. For example, an embodiment provides a spool piece for the combustor. The spool piece includes an oxidant injection port configured for injection of an oxidant proximate to a flame in the combustor and a recycle-gas extraction port configured for an extraction of a recycle gas from the combustor, wherein the recycle gas is isolated from the oxidant prior to the use of the oxidant in a flame.

FIG. 2



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SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

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SYSTEM AND METHOD FOR EXHAUST GAS EXTRACTION

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This application claims the benefit of U. S. Provisional Application Number
5 61/371,527 filed on August 6, 2010 entitled SYSTEM AND METHOD FOR EXHAUST
GAS EXTRACTION, the entirety of which is incorporated by reference herein.

FIELD

[0002] The present disclosure relates generally to low-emission power generation
systems. More particularly, the present disclosure relates to systems and methods for
10 recycling exhaust gas from a gas turbine.

BACKGROUND

[0003] This section is intended to introduce various aspects of the art, which may be
associated with exemplary embodiments of the present techniques. This discussion is
believed to assist in providing a framework to facilitate a better understanding of particular
15 aspects of the present techniques. Accordingly, it should be understood that this section
should be read in this light, and not necessarily as admissions of prior art.

[0004] A conventional gas turbine engine often has a turbine compressor that is
mechanically linked to a turbine expander through a shaft. The turbine compressor can be
used to compress a flow of air ingested by the turbine compressor. The compressed air is
20 then passed to a combustor. In the combustor, fuel is injected and ignited to create a
continuous flame. The high pressure exhaust gases from the flame are flowed into the turbine
expander, which generates mechanical energy from the exhaust gas as it expands. The
mechanical energy, transferred through the shaft to the turbine compressor, is used to power
the compression of the air. Additional mechanical energy is produced, over the amount used
25 to compress the ingested air, and harvested for other purposes, for example, to generate
electricity. The flame temperature can exceed the metallurgical limits of the combustor can,
so an excess amount of air is often used to provide cooling. However, this arrangement may
create a higher amount of pollutants, such as nitrogen oxides (NO_xs).

[0005] Capturing carbon dioxide from the exhaust gas for other uses may be problematic
30 for a number of reasons. For example, there is a low concentration of carbon dioxide in the
exhaust of a conventional gas turbine and a very large volume of gas has to be treated. The
exhaust stream is relatively low pressure, e.g., around 1050 kPa. The exhaust stream may be

very high temperature at around 425 °C to 700 °C. Further, the exhaust gas may contain a large amount of oxygen that may interfere with CO₂ extraction or use. Finally the exhaust gas may be saturated with water from cooling, which can increase a reboiler duty in the CO₂ extraction system.

5 [0006] The combustion of fuel within a combustor, *e.g.*, integrated with a gas turbine, can be controlled by monitoring the temperature of the exhaust gas leaving the expander, because temperatures are generally too high in the combustor for existing instrumentation. At full load, typical gas turbines adjust the amount of fuel introduced to a number of combustors in order to reach a desired combustion gas or exhaust gas temperature.

10 [0007] However, controlling the amount of oxidant introduced to the combustor can be desirable when an objective is to capture carbon dioxide (CO₂) from the exhaust gas. Current carbon dioxide capture technology is expensive for several reasons. For example, the low pressure and low concentration of carbon dioxide in an exhaust gas. The carbon dioxide concentration, however, can be significantly increased from about 4 % to greater than 10 %
15 by operating the combustion process under substantially stoichiometric conditions. Further, a portion of the exhaust gas may be recycled to the combustor as a diluent for cooling the products of combustion instead of air. The benefit of using recycle gas as the coolant is that the amount of oxygen in the recycle gas sent to the CO₂ capture facilities can be controlled at low levels. A low oxygen level may allow a wide range of solvents to be utilized for the
20 capture of carbon dioxide.

[0008] The enhanced exhaust gases may be captured for use by other systems, for example, directly from the exhaust of the gas turbine. However, if a gas turbine is being supplied an oxidant from a separate source, it may be more effective to compress the exhaust in the turbine compressor of the gas turbine, and recycle the compressed gas to the
25 combustors as a coolant, then capture a high pressure bleed flow during the control of the recycle flow. Numerous studies have examined the concept of recycling a portion of the exhaust gases to the combustor.

[0009] For example, U.S. Patent No. 4,271,664 to Earnest discloses a turbine engine with exhaust gas recirculation. The engine has a main power turbine operating on an open-loop
30 Brayton cycle. The air supply to the main power turbine is furnished by a compressor independently driven by the turbine of a closed-loop Rankine cycle which derives heat energy from the exhaust of the Brayton turbine. A portion of the exhaust gas is recirculated into the compressor inlet during part-load operation. However, the recycled exhaust gas is

taken from a final vent, without further compression. Further, no additional uses are disclosed for the recycled exhaust.

[0010] U.S. Patent Application Publication No. 2009/0064653 by Hagen, et al., discloses partial load combustion cycles. The part load method controls delivery of diluent fluid, fuel
5 fluid, and oxidant fluid in thermodynamic cycles using a diluent to increase the turbine inlet temperature and thermal efficiency in part load operation above that obtained by relevant art part load operation of Brayton cycles, fogged Brayton cycles, or cycles operating with some steam delivery, or with maximum steam delivery.

[0011] International Patent Application Publication No. WO/2010/044958 by Mittricker,
10 et al., discloses methods and systems for controlling the products of combustion. One embodiment includes a combustion control system having an oxygenation stream substantially comprising oxygen and carbon dioxide and having an oxygen to carbon dioxide ratio, then mixing the oxygenation stream with a combustion fuel stream and combusting in a combustor to generate a combustion products stream having a temperature and a composition
15 detected by a temperature sensor and an oxygen analyzer, respectively. The data from the sensors are used to control the flow and composition of the oxygenation and combustion fuel streams. The system may also include a gas turbine with an expander and having a load and a load controller in a feedback arrangement.

[0012] International Patent Application Publication No. WO/2009/120779 by Mittricker,
20 et al., discloses systems and methods for low emission power generation and hydrocarbon recovery. One system includes integrated pressure maintenance and miscible flood systems with low emission power generation. An alternative system provides for low emission power generation, carbon sequestration, enhanced oil recovery (EOR), or carbon dioxide sales using a hot gas expander and external combustor. Another alternative system provides for low
25 emission power generation using a gas power turbine to compress air in the inlet compressor and generate power using hot carbon dioxide laden gas in the expander.

[0013] The prior systems disclose adding the diluent to the oxidant prior to or during the combustion process. Further, conventional gas turbine systems and the systems disclosed above, may obtain a high pressure stream from a bleed valve on the compressor for other
30 purpose, such as heating the inlet air. This bleed stream may is normally limited to 5 to 10 % of the total flow from the compressor. If the oxidant being used in the stoichiometric combustion of the fuel is air, very large extraction rates (about 40% of the total recycle gas

stream) are required. These large extraction flows would not be possible on commercially available gas turbines without expense modifications.

SUMMARY

5 [0014] An exemplary embodiment of the present techniques provides a spool piece for a combustor on a gas turbine. The spool piece includes an oxidant injection port configured for injection of an oxidant proximate to a flame in the combustor and a recycle-gas extraction port configured for an extraction of a recycle gas from the combustor. In the spool piece the recycle gas is isolated from the oxidant prior to the use of the oxidant in a flame.

10 [0015] The spool piece may include an injection lance configured to inject the oxidant directly into the flame. The oxidant comprises a mixture of oxygen and a diluent gas. The spool piece may include a partially perforated combustion liner configured to be cooled by an injection of the recycle gas. The spool piece may include a swirler configured to create a spiral flow in the oxidant to enhance mixing with a fuel. The spool piece may be configured to replace a current spool piece on a combustor on a gas turbine engine.

15 [0016] Another exemplary embodiment provides a method for operating a gas turbine engine. The method includes injecting an oxidant into an oxidant injection port on a combustor, wherein the combustor is configured to convey the oxygen to a flame in the combustor. The method also includes cooling a portion of an exhaust gas from the gas turbine engine to form a cooled exhaust gas, compressing the cooled exhaust gas to form a
20 recycle gas, and flowing the recycle gas around a perforated combustion can disposed around the flame to cool the perforated combustion can and form a hot recycle gas, wherein the oxidant mixture and the recycle gas do not mix before the flame. In the method a portion of the hot recycle gas is removed through a recycle-gas extraction port on the combustor.

[0017] The method may also include compressing the recycle gas in the compressor
25 section of the gas turbine prior to injecting the recycle gas into the combustor. Further, the method may include compressing the oxidant mixture in a compressor external to the gas turbine. The recycle gas may be cooled in a direct contact cooler. The method may include transferring heat energy from the hot recycle gas to the oxidant, or to a fuel, or to both, prior to their injection into the combustor.

30 [0018] The method may include controlling an injection of the oxidant, a fuel, or both, to all combustors to adjust a composition of an exhaust gas. The injection of the oxidant, a fuel, or both, to each of a plurality of combustors may be individually controlled to adjust a

composition of an exhaust gas. The method may include cooling the hot recycle gas to form a cooled recycle gas and separating carbon dioxide from the cooled recycle gas.

[0019] Another exemplary embodiment provides a gas turbine system. The gas turbine system includes a combustor, comprising a recycle gas port configured for an injection of a recycle gas for cooling the combustor, an oxidant injection port configured for a injection of an oxidant proximate to a flame in the combustor, and a recycle-gas extraction port configured for an extraction of a recycle gas from the combustor, wherein the oxidant is isolated from the recycle gas prior to the use of the oxidant in the flame.

[0020] The gas turbine system may also include a compressor and a turbine expander, wherein the compressor and turbine expander are mechanically coupled so that mechanical energy is transferred from the turbine expander to the compressor. The gas turbine system may further include a carbon dioxide removal system.

[0021] A heat recovery unit may be included in the gas turbine system to harvest energy from an exhaust gas from the gas turbine system. The heat recovery unit may include a heat recovery steam generator. The gas turbine system may include a turbine driven by energy recovered from the heat recovery unit. The gas turbine system may include a heat exchanger configured to heat an oxidant with heat recovered from the recycle gas extracted from the combustor. The gas turbine system may include a heat exchanger configured to heat a fuel with heat recovered from the recycle gas extracted from the combustor.

DESCRIPTION OF THE DRAWINGS

[0022] The advantages of the present techniques are better understood by referring to the following detailed description and the attached drawings, in which:

[0023] Fig. 1 is a schematic diagram of a gas turbine system that includes a gas turbine;

[0024] Fig. 2 is a cross-sectional view of a spool piece for a combustor that has a separate oxidant injection port, recycle-gas extraction port, and fuel injection port;

[0025] Fig. 3 is a cross sectional view of another spool piece for a combustor that has a separate oxidant injection port, recycle-gas extraction port, and fuel injection port;

[0026] Fig. 4 is a schematic diagram of a heat recovery system that uses the heat from a recycle gas to heat an oxidant in a heat exchanger;

[0027] Fig. 5 is a schematic diagram of a heat recovery system that uses the heat from a recycle gas to heat both an oxidant in a first heat exchanger and a fuel in a second heat exchanger;

[0028] Fig. 6 is a schematic diagram of a heat recovery system that uses the heat from a recycle gas to heat a fuel in a heat exchanger;

[0029] Fig. 7 is a block diagram of a method for extracting hot recycle gas from a combustor, while preventing the recycle gas from mixing with an oxidant; and

5 [0030] Figs. 8A and 8B are graphical depictions of a simulation showing the relationship between the concentration of oxygen and carbon monoxide as the equivalence ratio (ϕ) changes from 0.75 to 1.25 and from 0.999 to 1.001, respectively.

DETAILED DESCRIPTION

[0031] In the following detailed description section, specific embodiments of the present
10 techniques are described. However, to the extent that the following description is specific to a particular embodiment or a particular use of the present techniques, this is intended to be for exemplary purposes only and simply provides a description of the exemplary embodiments. Accordingly, the techniques are not limited to the specific embodiments described below, but rather, include all alternatives, modifications, and equivalents falling
15 within the true spirit and scope of the appended claims.

[0032] At the outset, for ease of reference, certain terms used in this application and their meanings as used in this context are set forth. To the extent a term used herein is not defined below, it should be given the broadest definition persons in the pertinent art have given that term as reflected in at least one printed publication or issued patent. Further, the present
20 techniques are not limited by the usage of the terms shown below, as all equivalents, synonyms, new developments, and terms or techniques that serve the same or a similar purpose are considered to be within the scope of the present claims.

[0033] An “adsorbent” may be used to extract carbon dioxide from an exhaust gas flow. The adsorbent may be used in a series of parallel beds, which can be switched when an
25 adsorbent in a bed has reached capacity. The bed that is removed from the flow can then be treated, such as heated, to desorb the carbon dioxide.

[0034] Suitable adsorbents for carbon dioxide adsorption in the present applications have reasonably large working capacity over the relevant temperature range and composition range, good selectivity for carbon dioxide over other undesired constituents (such as N₂ and
30 O₂), good kinetics, high durability, good compatibility, and reasonably low cost. Several solid adsorbents are potential candidates for carbon dioxide capture. For example, molecular sieves are materials whose atoms are arranged in a lattice or framework in such a way that a

large number of interconnected uniformly sized pores exist. The pores generally only admit molecules of a size about equal to or smaller than that of the pores. Molecular sieves, thus, can be used to adsorb and separate or screen molecules based on their size with respect to the pores. One class of molecular sieves is zeolites. Zeolites are hydrated silicates of aluminum and frequently contain cations, which are exchangeable. Zeolites can be naturally occurring or artificial. Naturally occurring types include chabazite, clinoptilolite, erionite, heulandite, and mordenite, to name but a few. Artificial zeolites including, for example, types A, D, L, R, S, T, X, Y, ZSM, mordenite, or clinoptilolite, may also be used. Further, solution adsorption systems, such as chemisorption, may also be used. These adsorption systems may be based on amines, carbonates, or any number of other materials that use chemisorption processes.

[0035] “Physical absorption” means absorbing a product, such as carbon dioxide, from a gaseous feed stream by passing the feed stream into a liquid which preferentially adsorbs the product from the feed stream at a relatively high pressure, for example, about 2.07 to 13.8 MPa. The feed stream that is depleted of the absorbed product is removed from the liquid. The product can then be recovered from the liquid such as by lowering the pressure over the liquid or by stripping the product out of the liquid. Unlike other solvent based processes, such as those based on amines or carbonates, the absorption of the carbon dioxide into the liquid does not involve a chemical reaction of the carbon dioxide. An example of a physical adsorption process is the SELEXOL™ process available from the UOP LLC subsidiary of the HONEYWELL Corporation.

[0036] A “carbon sequestration facility” is a facility in which carbon dioxide can be controlled and sequestered in a repository such as, for example, by introduction into a mature or depleted oil and gas reservoir, an unmineable coal seam, a deep saline formation, a basalt formation, a shale formation, or an excavated tunnel or cavern. Further, sequestration can be combined with other uses for the sequestered gas, such as increasing hydrocarbon production in tertiary oil recovery from an active reservoir.

[0037] A “combined cycle power plant” is generally the combination of an open Brayton Cycle and a Rankine cycle. Combined cycle power plants use both steam and gas turbines to generate power, although other working fluids, besides water and steam, may be used in the Rankine cycle. The combined cycle gas/steam power plants generally have a higher energy conversion efficiency than gas or steam only plants. A combined cycle plant's efficiencies can be as high as 50 % to 60 % of a lower heating value (LHV). The higher combined cycle

efficiencies result from synergistic utilization of a combination of the gas turbine with the steam turbine. Typically, combined cycle power plants utilize heat from the gas turbine exhaust to boil water to generate steam. The boilers in typical combined cycle plants can be referred to as heat recovery steam generator (HRSG). The steam generated is utilized to power a steam turbine in the combined cycle plant. The gas turbine and the steam turbine can be utilized to separately power independent generators, or in the alternative, the steam turbine can be combined with the gas turbine to jointly drive a single generator via a common drive shaft.

[0038] A diluent is a gas used to lower the concentration of oxidant fed to a gas turbine to combust a fuel. The diluent may be an excess of nitrogen, carbon dioxide, combustion exhaust, or any number of other gases. In embodiments, the diluent may also provide cooling to a combustor.

[0039] As used herein, a “compressor” includes any type of equipment designed to increase the pressure of a fluid or working fluid, and includes any one type or combination of similar or different types of compression equipment. A compressor may also include auxiliary equipment associated with the compressor, such as motors, and drive systems, among others. The compressor may utilize one or more compression stages, for example, in series. Illustrative compressors may include, but are not limited to, positive displacement types, such as reciprocating and rotary compressors for example, and dynamic types, such as centrifugal and axial flow compressors, for example. For example, a compressor may be a first stage in a gas turbine engine, as discussed in further detail below.

[0040] A “control system” typically comprises one or more physical system components employing logic circuits that cooperate to achieve a set of common process results. In an operation of a gas turbine engine, the objectives can be to achieve a particular exhaust composition and temperature. The control system can be designed to reliably control the physical system components in the presence of external disturbances, variations among physical components due to manufacturing tolerances, and changes in inputted set-point values for controlled output values. Control systems usually have at least one measuring device, which provides a reading of a process variable, which can be fed to a controller, which then can provide a control signal to an actuator, which then drives a final control element acting on, for example, an oxidant stream. The control system can be designed to remain stable and avoid oscillations within a range of specific operating conditions. A well-

designed control system can significantly reduce the need for human intervention, even during upset conditions in an operating process.

[0041] An “equivalence ratio” refers to the mass ratio of fuel to oxygen entering a combustor divided by the mass ratio of fuel to oxygen when the ratio is stoichiometric. A perfect combustion of fuel and oxygen to form carbon dioxide and water would have an equivalence ratio of 1. A too lean mixture, *e.g.*, having more oxygen than fuel, would provide an equivalence ratio less than 1, while a too rich mixture, *e.g.*, having more fuel than oxygen, would provide an equivalence ratio greater than 1.

[0042] A “fuel” includes any number of hydrocarbons that may be combusted with an oxidant to power a gas turbine. Such hydrocarbons may include natural gas, treated natural gas, kerosene, gasoline, or any number of other natural or synthetic hydrocarbons. In one embodiment, natural gas from an oil field is purified and used to power the turbine. In another embodiment, a reformed gas, for example, created by processing a hydrocarbon in a steam reforming process may be used to power the turbine.

[0043] A “gas turbine” engine operates on the Brayton cycle. If the exhaust gas is vented to the atmosphere, this is termed an open Brayton cycle, while recycling of the exhaust gas gives a closed Brayton cycle. As used herein, a gas turbine typically includes a compressor section, a number of combustors, and a turbine expander section. The compressor may be used to compress an oxidant, which is mixed with a fuel and channeled to the combustors. The mixture of fuel and oxidant is then ignited to generate hot combustion gases. The combustion gases are channeled to the turbine expander section which extracts energy from the combustion gases for powering the compressor, as well as producing useful work to power a load. In embodiments discussed herein, the oxidant may be provided to the combustors by an external compressor, which may or may not be mechanically linked to the shaft of the gas turbine engine. Further, in embodiments, the compressor section may be used to compress a diluent, such as recycled exhaust gases, which may be fed to the combustors as a coolant.

[0044] A “heat recovery steam generator” or HRSG is a heat exchanger or boiler that recovers heat from a hot gas stream. It produces steam that can be used in a process or used to drive a steam turbine. A common application for an HRSG is in a combined-cycle power plant, where hot exhaust from a gas turbine is fed to the HRSG to generate steam which in turn drives a steam turbine. This combination produces electricity more efficiently than either the gas turbine or steam turbine alone.

[0045] A “hydrocarbon” is an organic compound that primarily includes the elements hydrogen and carbon, although nitrogen, sulfur, oxygen, metals, or any number of other elements may be present in small amounts. As used herein, hydrocarbons generally refer to components found in raw natural gas, such as CH₄, C₂H₂, C₂H₄, C₂H₆, C₃ isomers, C₄ isomers, benzene, and the like.

[0046] An “oxidant” is a gas mixture that can be flowed into the combustors of a gas turbine engine to combust a fuel. As used herein, the oxidant may be oxygen mixed with any number of other gases as diluents, including carbon dioxide (CO₂), N₂, air, combustion exhaust, and the like. Other gases that function as oxidizers may be present in the oxidant mixture in addition to oxygen, including ozone, hydrogen peroxide, NO_xs, and the like.

[0047] A “sensor” refers to any device that can detect, determine, monitor, record, or otherwise sense the absolute value of or a change in a physical quantity. A sensor as described herein can be used to measure physical quantities including, temperature, pressure, O₂ concentration, CO concentration, flow rate, acoustic data, vibration data, chemical concentration, valve positions, or any other physical data. The sensors described herein will generally operate in real time, *e.g.*, completing a measurement cycle of less than 15 s, 10 s, 5 s, 1 s, or shorter.

[0048] “Pressure” is the force exerted per unit area by the gas on the walls of the volume. Pressure can be shown as pounds per square inch (psi). “Atmospheric pressure” refers to the local pressure of the air. “Absolute pressure” (psia) refers to the sum of the atmospheric pressure (14.7 psia at standard conditions) plus the gage pressure (psig). “Gauge pressure” (psig) refers to the pressure measured by a gauge, which indicates only the pressure exceeding the local atmospheric pressure (*i.e.*, a gauge pressure of 0 psig corresponds to an absolute pressure of 14.7 psia). The term “vapor pressure” has the usual thermodynamic meaning. For a pure component in an enclosed system at a given pressure, the component vapor pressure is essentially equal to the total pressure in the system.

[0049] “Substantial” when used in reference to a quantity or amount of a material, or a specific characteristic thereof, refers to an amount that is sufficient to provide an effect that the material or characteristic was intended to provide. The exact degree of deviation allowable may in some cases depend on the specific context.

Overview

[0050] Embodiments of the present invention provide a system and a method for harvesting a recycle gas from a combustor on a gas turbine engine. The system includes a spool piece having an oxidant injection port and a recycle-gas extraction port. The ports above do not replace a coupling from the outlet of compressor stage of the gas turbine engine to the combustor. Thus, this coupling may be used to feed compressed recycled gas to the combustor as a coolant. In embodiments, a portion of the compressed recycled gas, *e.g.*, about 60 %, may be incorporated into the exhaust gas generated during the combustion, while another portion, *e.g.*, about 40 %, may be harvested from the recycle-gas extraction port. The spool piece may be designed to prevent mixing of the compressed recycled gas and the oxidant, *e.g.*, directly injecting the oxidant into the flame, which may prevent contamination of the exhaust gas with oxygen from the oxidant and simplify controlling the equivalence ratio of oxygen to fuel in the combustion. Further, the spool piece may be designed as a replacement part that could be added to the combustor flange on the casing of a standard gas turbine engine, allowing an upgrade to the system without a substantial redesign.

[0051] In embodiments, the spool piece may be combined with methods for controlling the stoichiometry of the burn. The control may be based, at least in part, on measurements from sensors, for example, located in a ring on an exhaust expander. The sensors may include oxygen analyzers, carbon monoxide analyzers, and temperature sensors, among others. Further, combinations of different types of sensors may be used to provide further information.

[0052] The use of individually controlled combustors may increase the burn efficiency of a gas turbine engine, *e.g.*, making the burn closer to a one-to-one equivalence ratio. Such improvements in efficiency may lower O₂ and unburned hydrocarbons in the exhaust, make capturing carbon dioxide from the exhaust gas more efficient. This may improve the capture of the carbon dioxide from the turbine for use in enhanced oil recovery, as well as in sequestration.

[0053] Fig. 1 is a schematic diagram of a gas turbine system **100** that includes a gas turbine **102**. The gas turbine **102** may have a compressor **104** and a turbine expander **106** on a single shaft **108**. The gas turbine **102** is not limited to a single shaft arrangement, as multiple shafts could be used, generally with mechanical linkages or transmissions between shafts. In embodiments, the gas turbine **102** also has a number of combustors **110** that feed hot exhaust gas to the expander, for example, through an exhaust line **112** associated with

each combustor **110**. For example, a gas turbine **102** may have 2, 4, 6, 14, 18, or even more combustors **110**, depending on the size of the gas turbine **102**.

[0054] The combustors **110** are used to burn a fuel provided by a fuel source **114**. An oxidant **116** may be provided to each of the combustors **110** from various sources. For example, in embodiments, an external oxidant source may feed the oxidant **116** to an external compressor **118**, which may compress the oxidant **116** for the combustors **110**. In embodiments, recycled exhaust gas **120**, may be compressed in the compressor **104** and then provided to the combustors **110** through line **122** as a coolant.

[0055] The exhaust gas from the combustors **110** expands in the turbine expander **106**, creating mechanical energy which may be used to generate electrical power in a generator **124**. A portion of the mechanical energy may also power the compressor **104** through the shaft **108**. Further, a portion of the mechanical energy may be to power the external compressors **118** for the oxidant **116**. The expanded exhaust gas **126** may be provided to an external heat recovery unit, such as a heat recovery steam generator (HRSG) **128**. The heat recovery unit is not limited to a HRSG **128** as any number of other units may be used. For example, heat exchangers may be used to provide heat to utility feeds for a plant or an organic Rankine cycle (ORC) generator may be used to generate electricity.

[0056] In the HRSG **128**, water from a condenser sump **130** is recycled back and boiled to form steam, which may also be superheated. The steam may be provided as a utility feed **132** to a plant or may be sent to a steam turbine **134**, for example, to power another generator **136** to produce power. Both functions may be performed together, such as in a cogeneration facility associated with a plant or refinery. The reduced pressure stream **138** may be sent to a cooling tower or other heat exchanger **140** for cooling and condensation of remaining steam. The heat exchanger **140** may be a part of a further heat recovery system, such as an organic Rankine cycle (ORC) generator, or a flash evaporator to recover fresh water from a brine. The cooled water stream **142** may be returned to the water storage vessel **130** to restart the Rankine cycle.

[0057] After leaving the HRSG **128**, the exhaust stream **144** may be recompressed in a compressor **146**. The exhaust stream **144** may have a substantial amount of heat energy, both from the initial burn and from the compression process, for example, being at around 125 °C to 260 °C. Thus, the compressed exhaust stream **146** may be cooled, for example, in a direct contact cooler **148** to form a recycled exhaust gas **120**. The present techniques are not limited to a direct contact cooler **148**, as any number of heat exchangers may be used to cool

the compressed exhaust gas **146**. The direct contact cooler **148** may generally be a counter-current flow device in which an inlet water stream **150** is introduced near the top of the direct contact cooler **148** and the compressed exhaust stream **146** is introduced near the bottom of the direct contact cooler **148**. As the water falls through the exhaust stream, the exhaust stream is cooled and saturated with water. After cooling the compressed exhaust stream **146** leaves the direct contact cooler as the recycled exhaust gas **120**. In embodiments, a chiller may be placed in this line to remove a portion of the water prior to the introduction to the compressor **104**. The remaining water exits the direct contact cooler **148** as a heated water stream **152**, which may be cooled and recycled as the inlet water **150**.

[0058] In embodiments, the oxidant can be individually metered to each of the combustors **110** to control an equivalence ratio in that combustor **110**. It will be apparent to one of skill in the art that a stoichiometric burn, *e.g.*, at an equivalence ratio of 1, may be hotter than the metallurgic tolerances of the equipment. For example, an adiabatic flame temperature of a stoichiometric combustion of methane in air is about 1960 °C and a stoichiometric combustion of methane in oxygen is about 2800 °C. Accordingly, cooling can decrease the chance of damage to the equipment. Therefore, in embodiments, the recycle exhaust gas **120** can be introduced into the combustors **110** through line **122** to cool the combustors **110**, as discussed further with respect to Figs. 2 and 3. The use of recycled exhaust gas **120** provides a further advantage in that the exhaust is deficient in oxygen, making it a better material for carbon dioxide recovery for enhanced oil recovery. Further, individually adjusting the oxidant to each combustor **110** may improve the overall efficiency of the gas turbine **102**, further increasing the carbon dioxide content of the exhaust gas and, thus, the recycle gas.

[0059] A portion of the recycle gas leaves the combustor **110** through the exhaust line **112**. For example, about 40 %, 60 %, 80 %, or more of the recycle gas may be sent out with the exhaust gas through the exhaust line **112**. The remaining recycle gas, *e.g.*, that which does not leave the combustor **110** in the exhaust line **112**, may be harvested from the combustor **110** through a port coupled to a recycle recovery line **154**. For example, about 60 %, 40 %, 20 %, or less, of the recycle gas may be harvested through the recycle recovery line **154**. The recycle gas in the recycle recovery line **154** will have a substantial amount of heat from the combustors **110**, for example, being at a temperature of about 400 °C, 525 °C, 650 °C, or even higher. The recycle gas may be cooled in a heat exchanger **156** or may be cooled while heating the oxidant **116** or fuel **114** feeds to the combustor **110**. The heat exchanger **156** may

be part of a heat recovery unit, such as a HRSG. For example, the heat exchanger **156** may include several tubes in the HRSG **128**. The heat exchanger **156** may also be incorporated with heat exchanger **172** to exchange heat with nitrogen stream **170**. After cooling, the recycle gas may be fed to a carbon dioxide (CO₂) removal system **158**. In embodiments, the
5 CO₂ removal system **158** may include a catalytic convertor to convert any NO_xs to N₂ and O₂ or a reformer to convert any excess CO into CO₂, or both. The CO₂ removal system **158** may include any number of systems configured to separate CO₂ from a gas stream, including solid or liquid physical adsorption process, as described above, membrane separation technologies, cryogenic separation processes, solvent separation processes, or any other suitable systems.
10 The CO₂ removal system **158** produces two outlet streams, a CO₂ stream **160** and a nitrogen stream **162**.

[0060] In embodiments, the CO₂ stream **160** may be used for enhanced oil recovery, for example, being injected into a reservoir to increase the recovery of hydrocarbons. In embodiments, a portion, or all, of the CO₂ stream **160** may be stored for carbon sequestration,
15 for example, by being injected into a formation for long term disposal.

[0061] The nitrogen stream **162** may be used in a variety of applications. For example, a first nitrogen stream **164** may be compressed in a compressor **166** to form a high pressure nitrogen stream **168**, for example, having a pressure of about 500 to 20,000 kPa. The high pressure nitrogen stream **168** may be used, for example, for pressure maintenance of units
20 such as storage vessels or oil reservoirs. A second nitrogen stream **170** may be heated in a heat exchanger **172**, and then reduced in pressure in an expander **174** to form a low pressure nitrogen stream **176**. The low pressure nitrogen stream **176** may be used to provide a nitrogen vent stream for other applications, such as a sweep gas to carry flammable gases in a flare system to a flare, a coolant for psychrometric use, or it may be vented to the atmosphere.
25 The other potential use of the nitrogen is that it can be cooled and then expanded to provide a coolant stream that can be used in the process, for example, to cool the suction of the recycle gas compressor which would make the compressor and, therefore, the entire process, more efficient.

[0062] It will be understood that the gas turbine system **100** has been simplified to assist
30 in explaining various embodiments of the present techniques. Accordingly, in embodiments of the present techniques the various functional blocks shown including, for example, the fuel system **114**, the oxidant system **116** and **118**, the HRSG **128**, and the CO₂ removal system **158**, among others, can include numerous devices not shown. Such devices can include flow

meters, such as orifice flow meters, mass flow meters, ultrasonic flow meters, venturi flow meters, and the like. Other devices can include valves, such as piston motor valves (PMVs) to open and close lines, and motor valves, such as diaphragm motor valves (DMVs), globe valves, and the like, to regulate flow rates. Further, compressors, tanks, heat exchangers, and sensors may be utilized in embodiments in the systems represented by the functional blocks shown.

Spool pieces for combustors

[0063] Fig. 2 is a cross-sectional view of a spool piece **200** for a combustor **110** (Fig. 1) that has a separate oxidant injection port **202**, recycle-gas extraction port **204**, and fuel injection port **206**. The spool piece **200** may also contain a barrier **208** to prevent a direct mixing of an oxidant **210** injected through the oxidant injection port **202** with a recycle gas **212**, for example, injected through a port on an existing spool piece **214**. The spool piece **200** may be designed to replace a more general spool piece (not shown) that does not have the oxidant injection port **202**, recycle-gas extraction port **204**, or barrier **208**. The spool piece **200** may be flanged to bolt in place of a current spool piece, or may have no flange to facilitate welding into place. The choice of techniques may depend on the size of the combustors **110**. For example, larger combustors **110** may be modified by welding the new spool piece in place.

[0064] As shown in Fig. 2, a perforated combustion can **216**, or a partially perforated combustion liner, may line the spool piece **200**. A fuel **218** may be injected into the perforated combustion can **216**. The oxidant **210** injected through the oxidant injection port **202** can flow through the perforations **220**, feeding a flame **222**. The recycle gas **212** can flow around the perforated combustion can **216**, cooling the can. The barrier **208** prevents a direct mixing of the recycle gas **212** with the oxidant **210** prior to the introduction of the oxidant **210** to the flame **222**. The barrier **208** may prevent contamination of the exhaust gases with oxygen from the oxidant feed, potentially enhancing the isolation of the CO₂. Further, by preventing the mixing of the oxidant **210** with the recycle gas **212**, the barrier **208** may allow better control of the stoichiometry of the combustion.

[0065] Some amount, for example, about 40 %, 60 %, 80 %, or more of the recycle gas **212** may pass through the perforations **220**, mixing with the high pressure exhaust **224** from the flame **222** and diluting and cooling the high pressure exhaust **224**. The remainder of the recycle gas **212** may exit the spool piece **200** through the recycle-gas extraction port **204**. The spool piece **200** shown in Fig. 2 is one embodiment, but the present techniques are not

limited to this arrangement. For example, in other embodiments, the head flange **226** could be machined to provide lances to cool the head end, and to prevent the flame **222** from impinging on the perforated combustion can **216** and potentially causing damage to the perforated combustion can **216**. One example of a more complex embodiment is discussed
5 with respect to Fig. 3.

[0066] Fig. 3 is a cross sectional view of another spool piece **300** for a combustor **110** (Fig. 1) that has a separate oxidant injection port **302**, recycle-gas extraction port **304**, and fuel injection port **306**. In this embodiment, an injection lance **307** is used to create a more controlled flame **308** by directly injecting an oxidant/fuel mixture **310** into the flame **308**. As
10 for the embodiment shown in Fig. 2, an oxidant **312** is injected through the oxidant injection port **302**. In this case, the oxidant **312** flows through a nozzle region **314** to a swirler **316**. The swirler **316** imparts a spiral flow **318** to the oxidant **312**, which may enhance mixing with a fuel **320** injected through the fuel injection port **306**. A barrier **322** prevents the oxidant **318** from mixing with a flow of recycle gas **324** injected into the combustor **110**. As
15 for the embodiment shown in Fig. 2, the recycle gas **324** flows along the outside of a perforated combustion can **326** providing cooling. The perforated combustion can **326** may be suspended from the injection lance **307** or may be supported by other structures in the combustor **110**. A portion **328** of the recycle gas **324**, for example, about 40 %, 60 %, 80 %, or more, may enter the perforated combustion can **326** through the perforations **330** to further
20 cool and dilute the exhaust gas **332** from the flame **308**. The remainder of the recycle gas **324** flows across the outside of the perforated combustion can **326**, absorbing heat energy. As the recycle gas **324** flows over the barrier **322**, heat exchange **334** occurs between the recycle gas **324** and the oxidant **312**, heating the oxidant **312** prior to injection into the flame **308**. This may enhance the efficiency of the combustion process.

25 [0067] After passing over the barrier **322**, the hot recycled gas **324** is extracted from the recycle-gas extraction port **304**. The recycle gas **324** may then be used downstream in other processes, as described with respect to Fig. 1. The spool pieces **200** and **300** are not limited to the designs shown in Figs. 2 and 3, as any design may be used that allows separate injection of an oxidant and removal of a recycle gas, while preventing mixing of the oxidant
30 and recycle gas before the oxidant is used in a combustion process. Further, a combustor **110** may be designed that integrates the features described above in a single can. In addition to the HRU discussed with respect to Fig. 1, the heat energy extracted with the recycle gas may

be used in any number of other energy recovery schemes, for example, as discussed with respect to Figs. 4, 5, and 6.

Energy recovery from recycle gas

[0068] Fig. 4 is a schematic diagram of a heat recovery system **400** that uses the heat from a hot recycle gas **402** to heat an oxidant **404** in a heat exchanger **406**. As shown, the heat recovery system **400** has a fuel **408** injected into a spool piece **410** on a combustor **110**. The spool piece **410** may be configured as shown in Figs. 2 or 3, or a similar functionality may be incorporated directly into the combustor **110**. The fuel **408** and the oxidant **404** feed a flame in the combustor **110**. The recycle gas **402** is used for cooling the combustor **110** and for cooling and diluting an exhaust gas from the flame.

[0069] After leaving the spool piece **410**, the hot recycle gas **402** is fed through the heat exchanger **406** which may be, for example, a shell-tube heat exchanger, a plate heat exchanger, a plate fin heat exchanger, a spiral heat exchanger, and the like. A cool oxidant **410** flows through the heat exchanger **406** and is heated by the recycle gas **402**. The hot oxidant **404** may then be injected into the combustor **110**. The resulting cooled recycle gas **412** may still retain a substantial amount of heat and can be sent on to other processes for further heat removal, such as heat recovery units, before being fed to the CO₂ removal system **158** (Fig. 1). Another use for the cooled recycle gas **412** is to heat the fuel **408**, as shown in Fig. 5.

[0070] Fig. 5 is a schematic diagram of a heat recovery system **500** that uses the heat from a recycle gas **402** to heat both an oxidant **404** in a first heat exchanger **406** and a fuel **408** in a second heat exchanger **502**. Like numbered units are as discussed with respect to Fig. 4. In this embodiment, after the recycle gas **402** is used to heat the oxidant **404** in the first heat exchanger **406**, further energy is harvested in a second heat exchanger **502**. In the second heat exchanger **502**, a cool fuel flow **504** is heated before the fuel **408** is injected into the spool piece **410** on the combustor **110** (Fig. 1). The cooled recycle gas **506** may still contain a substantial amount of heat energy, which may be removed in a chiller **156**, or a HRU. The cooled recycle gas **506** may then be processed for CO₂ removal as discussed with respect to Fig. 1. In certain situations, it may be beneficial to heat the fuel **408**, but may not be as important to heat the oxidant **404**, as discussed with respect to Fig. 6.

[0071] Fig. 6 is a schematic diagram of a heat recovery system **600** that uses the heat from a recycle gas **402** to heat a fuel **408** in a heat exchanger **602**. As shown in Fig. 6, the

hot recycle gas **402** is passed through a heat exchanger **602** to form a cooled recycle gas **604** by transferring energy to a cool fuel **606**. The heated fuel **408** may then be injected into the spool piece **410** on a combustor **110** (Fig. 1).

[0072] Fig. 7 is a block diagram of a method **700** for operating a gas turbine as described herein. In the techniques a hot recycle gas is extracted from a combustor, while the recycle gas is prevented from mixing with an oxidant prior to introduction of the oxidant to a flame. The method **700** begins at block **702**, with the injection of an oxidant into an oxidant injection port on a combustor. The oxidant is either separated from other materials or blended with a fuel just prior to injection into a flame. At block **704**, the fuel is injected into a fuel injection port on the combustor substantially simultaneously to the oxidant injection. At block **706**, a recycle gas is injected into a third port on the combustor.

[0073] At block **708**, the fuel and oxidant are combusted, for example, in a combustion can as described herein. The recycle gas flows around the combustion can, providing cooling for the combustion can. A portion of the recycle gas enters the combustion can through perforations, cooling and diluting the hot exhaust gas.

[0074] At block **710**, the hot exhaust gas from the flame is allowed to expand in a turbine expander, generating mechanical energy to turn a shaft. The mechanical energy may be used to power compressors, such as the inlet compressor, among others, or to power an electrical generator. At block **712**, heat may be removed from the exhaust gas, for example, in a heat recovery unit such as a heat recovery steam generator (HRSG), or in heating the oxidant or fuel. After any heat recovery, at block **714**, the exhaust gas may be cooled and compressed, for example, in the compressor section of the turbine, for use as the recycle gas.

[0075] At block **716**, the remaining portion of the recycle gas is removed through a recycle-gas extraction port on the combustor. At block **718**, heat is extracted from the hot recycle gas, for example, by a chiller, a heat exchanger, or in a heat recovery unit. At block **720**, CO₂ can be extracted from the recycle gas for various purposes, including enhanced oil recovery or carbon sequestration. The uses of the CO₂ are not limited to these uses, as the CO₂ may be compressed and sold as a product or may be used in chemical reactions to reform hydrocarbons. After the extraction of the CO₂ the remaining gas will be substantially nitrogen. The nitrogen may be compressed to use as for pressure maintenance of vessels or oil reservoirs or may be expanded to use as a vent gas, for example, to convey combustible gases in a flare system to the flare for burning. Further, the CO₂ may be sold for other purposes. To enhance the amount of CO₂ in the recycle gas, and to minimize O₂ and CO

contamination of the exhaust gas, the stoichiometry of the burn may be controlled, as discussed below.

Control of combustion parameters

[0076] In embodiments of the present techniques, the spool piece described herein may be used in conjunction with techniques for controlling the stoichiometry of the combustion process to enhance the amount of CO₂ that may be recovered from the recycle gas. The combustion process in the combustors 110 may be controlled both as a group and individually. The control may assist in balancing the equivalence ratio of the fuel and oxygen, which may lower unburned or partially burned hydrocarbon, represented by the CO concentration in an exhaust stream and to minimize unconsumed oxygen in the exhaust stream. The equivalence ratio is discussed further with respect to Fig. 8.

[0077] Figs. 8A and 8B are graphical depictions of a simulation showing the relationship between the concentration of oxygen and carbon monoxide as the equivalence ratio (ϕ) changes from 0.75 to 1.25 and from 0.999 to 1.001, respectively. The oxygen concentration as a function of the equivalence ratio is shown as line 810 and the carbon monoxide concentration as a function of the equivalence ratio is shown as line 820. The equivalence ratio (ϕ) is equal to $(\text{mol \% fuel} / \text{mol \% oxygen})_{\text{actual}} / (\text{mol \% fuel} / \text{mol \% oxygen})_{\text{stoichiometric}}$. The mol % fuel is equal to $F_{\text{fuel}} / (F_{\text{oxygen}} + F_{\text{fuel}})$, where F_{fuel} is equal to the molar flow rate of fuel and F_{oxygen} is equal to the molar flow rate of oxygen.

[0078] The mol % oxygen is equal to $F_{\text{oxygen}} / (F_{\text{oxygen}} + F_{\text{fuel}})$, where F_{oxygen} is equal to the molar flow rate of oxygen and F_{fuel} is equal to the molar flow rate of fuel. The molar flow rate of the oxygen depends on the proportion of oxygen to diluent in the oxidant mixture, and may be calculated as $F_{\text{oxygen}} / (F_{\text{oxygen}} + F_{\text{diluent}})$. As used herein, the flow rate of the oxidant may be represented as $F_{\text{oxidant}} = (F_{\text{oxygen}} + F_{\text{diluent}})$.

[0079] As the equivalence ratio (ϕ) goes below 1 or above 1 the mole fraction or concentration of oxygen and carbon dioxide in the exhaust gas change. For example, as the equivalence ratio (ϕ) goes below 1 the mole fraction of oxygen rapidly increases from about 1 ppm (*i.e.*, an oxygen mole fraction of about 1.0×10^{-6}) at an equivalence ratio (ϕ) of about 1 to about 100 ppm (*i.e.*, an oxygen mole fraction of about 1×10^{-4}) at an equivalence ratio of about 0.999. Similarly, as the equivalence ratio (ϕ) goes above 1 the concentration of carbon monoxide rapidly increase from about 1 ppm (*i.e.*, carbon monoxide mole fraction of about 1

x 10⁻⁶) at an equivalence ratio (ϕ) of about 0.9995 to greater than about 100 ppm (*i.e.*, a carbon monoxide mole fraction of about 1 x 10⁻⁴) at an equivalence ratio (ϕ) of about 1.001.

[0080] Based, at least in part, on data obtained from sensors that may be placed on an expander exhaust section after the turbine expander **106** (Fig. 1) or on the exhaust line **112** from each combustor **110** to the turbine expander **106**, among others, the amount of oxidant **116** and/or the amount of fuel **114** to each of the combustors **110** can be adjusted to produce an exhaust gas having a desired composition. For example, monitoring the oxygen and/or carbon monoxide concentration in the exhaust gas may allow the individual adjustment of the amount of oxidant **116** and fuel **114** introduced to each combustor **110** to be controlled such that combustion of the fuel is carried out within a predetermined range of equivalence ratios (ϕ) in that combustor **110**. This can be used to produce an exhaust gas having a combined concentration of oxygen and carbon monoxide of less than about 3 mol %, less than about 2.5 mol %, less than about 2 mol %, less than about 1.5 mol %, less than about 1 mol %, or less than about 0.5 mol %. Furthermore, the exhaust gas may have less than about 4,000 ppm, less than about 2,000 ppm, less than about 1,000 ppm, less than about 500 ppm, less than about 250 ppm, or less than about 100 ppm combined oxygen and carbon monoxide.

[0081] A desired or predetermined range for the equivalence ratio (ϕ) in each combustor **110** can be calculated or entered to carry out the combustion of the fuel **114** to produce an mixed exhaust gas containing a desired amount of oxygen and/or carbon monoxide. For example, the equivalence ratio (ϕ) in each combustor **110** can be maintained within a predetermined range of from about 0.85 to about 1.15 to produce an exhaust gas having a combined oxygen and carbon monoxide concentration ranging from a low of about 0.5 mol %, about 0.8 mol %, or about 1 mol %, to a high of about 1.5 mol %, about 1.8 mol %, about 2 mol %, or about 2.2 mol %. In another example, the equivalence ratio (ϕ) in each of the combustors **110** can be maintained within a range of about 0.85 to about 1.15 to produce an exhaust gas having a combined oxygen and carbon monoxide concentration of less than 2 mol %, less than about 1.9 mol %, less than about 1.7 mol %, less than about 1.4 mol %, less than about 1.2 mol %, or less than about 1 mol %. In still another example, the equivalence ratio (ϕ) in each of the combustors **110** can be maintained within a range of from about 0.96 to about 1.04 to produce an exhaust gas having a combined oxygen and carbon monoxide concentration of less than about 4,000 ppm, less than about 3,000 ppm, less than about 2,000

ppm, less than about 1,000 ppm, less than about 500 ppm, less than about 250 ppm, or less than about 100 ppm.

[0082] It will be noted that the combustors **110** do not have to be at the same set-point, or even within the same range. In embodiments of the present techniques, different or biased
5 set-points may be used for each of the combustors **110** to account for differences in construction, performance, or operation. This may avoid a situation in which different operational characteristics of different combustors **110** cause the exhaust gas to be contaminated with unacceptable levels of oxygen or carbon monoxide.

[0083] Accordingly, in embodiments of the present techniques, two methods for
10 operating the gas turbine **102** may be used. In a first method, the entire set of combustors **110** is operated as a single entity, for example, during startup and in response to global set-point adjustments, such as speed or power changes. In a second method, the individual combustors **110** may be separately biased, for example, to compensate for differences in wear, manufacturing, and the like.

15 [0084] One method for operating the entire set of combustors **110** can include initially, *i.e.*, on start-up, introducing the fuel **114** and oxygen in the oxidant **116** at an equivalence ratio greater than 1. For example, the equivalence ratio (ϕ) at startup may range from a low of about 1.0001, about 1.0005, about 1.001, about 1.05, or about 1.1, to a high of about 1.1, about 1.2, about 1.3, about 1.4, or about 1.5. In another example, the equivalence ratio (ϕ)
20 can range from about 1.0001 to about 1.1, from about 1.0005 to about 1.01, from about 1.0007 to about 1.005, or from about 1.01 to about 1.1. For global adjustments, the concentration of oxygen and/or carbon monoxide in the exhaust gas can be determined or estimated via exhaust gas sensors. The expanded exhaust gas in the exhaust gas may initially have a high concentration of carbon monoxide (*e.g.*, greater than about 1,000 ppm or greater
25 than about 10,000 ppm) and a low concentration of oxygen (*e.g.*, less than about 10 ppm or less than about 1 ppm).

[0085] Another method for operating the entire set of combustors **110** can include initially, *i.e.*, on start-up, introducing the fuel **114** and oxygen in the oxidant **116** at an equivalence ratio of less than 1. For example, the equivalence ratio (ϕ) at startup may range
30 from a low of about 0.5, about 0.6, about 0.7, about 0.8, or about 0.9 to a high of about 0.95, about 0.98, about 0.99, about 0.999. In another example, the equivalence ratio (ϕ) can range from about 0.9 to about 0.999 from about 0.95 to about 0.99, from about 0.96 to about 0.99,

or from about 0.97 to about 0.99. The exhaust gas can initially have a high concentration of oxygen (*e.g.*, greater than about 1,000 ppm or greater than about 10,000 ppm) and a low concentration of carbon monoxide (*e.g.*, less than about 10 ppm or even less than about 1 ppm).

5 [0086] For example, when the concentration of oxygen in the exhaust gas increases from less than about 1 ppm to greater than about 100 ppm, about 1,000 ppm, about 1 mol %, about 2 mol %, about 3 mol %, or about 4 mol %, an operator, a control system, or both can be alerted that an equivalence ratio (ϕ) of less than 1 has been reached. In one or more
10 embodiments, the amount of oxygen via oxidant 116 and fuel 114 can be maintained constant or substantially constant to provide a combustion process having an equivalence ratio (ϕ) of slightly less than 1, *e.g.*, about 0.99. The amount of oxygen via oxidant 116 can be decreased and/or the amount of fuel 114 can be increased and then maintained at a constant or substantially constant amount to provide a combustion process having an equivalence ratio (ϕ) falling within a predetermined range. For example, when the concentration of oxygen in
15 the exhaust gas increases from less than about 1 ppm to about 1,000 ppm, about 0.5 mol %, about 2 mol %, or about 4 mol %, the amount of oxygen introduced via the oxidant 116 can be reduced by an amount ranging from a low of about 0.01 %, about 0.02 %, about 0.03 %, or about 0.04 to a high of about 1 %, about 2 %, about 3 %, or about 5 % relative to the amount of oxygen introduced via the oxidant 116 at the time the increase in oxygen in the exhaust gas
20 is initially detected. In another example, when the concentration of oxygen in the exhaust gas increases from less than about 1 ppm to about 1,000 ppm or more the amount of oxygen introduced via the oxidant 116 can be reduced by about 0.01 % to about 2 %, about 0.03 % to about 1 %, or about 0.05 % to about 0.5 % relative to the amount of oxygen introduced via the oxidant 116 at the time the increase in oxygen in the exhaust gas is detected. In still
25 another example, when the concentration of oxygen increases from less than about 1 ppm to about 1,000 ppm or more the amount of fuel 114 can be increased by an amount ranging from a low of about 0.01 %, about 0.02 %, about 0.03 %, or about 0.04 to a high of about 1 %, about 2 %, about 3 %, or about 5 % relative to the amount of fuel 114 introduced at the time the increase in oxygen in the exhaust gas is initially detected.

30 [0087] During operation of the gas turbine 102, the equivalence ratio (ϕ) can be monitored via sensors on a continuous basis, at periodic time intervals, at random or non-periodic time intervals, when one or more changes to the gas turbine 102 occur that could alter or change the equivalence ratio (ϕ) of the exhaust gas, or any combination thereof. For

example, changes that could occur to the gas turbine **102** that could alter or change the equivalence ratio (ϕ) can include a change in the composition of the fuel, a change in the composition of the oxidant, or a combination thereof. As such, the concentration of oxygen and/or carbon monoxide, for example, can be monitored, and adjustments can be made to the amount of oxidant **116** and/or fuel **114** to control the amounts of oxygen and/or carbon monoxide in the exhaust gas.

[0088] In at least one embodiment, reducing the equivalence ratio (ϕ) can be carried out in incremental steps, non-incremental steps, a continuous manner, or any combination thereof. For example, the amount of oxidant **116** and/or the fuel **114** can be adjusted such that the equivalence ratio (ϕ) changes by a fixed or substantially fixed amount per adjustment to the oxidant **116** and/or fuel **114**, *e.g.*, by about 0.001, by about 0.01, or by about 0.05. In another example, the amount of oxidant **116** and/or fuel **114** can be continuously altered such that the equivalence ratio continuously changes. Preferably the amount of oxidant **116** and/or fuel **114** is altered and combustion is carried out for a period of time sufficient to produce an exhaust gas of substantially consistent composition, at which time the amount of oxidant **116** and/or fuel **114** can be adjusted to change the equivalence ratio (ϕ) in an amount ranging from a low of about 0.00001, about 0.0001, or about 0.0005 to a high of about 0.001, about 0.01, or about 0.05. After the exhaust gas achieves a substantially consistent concentration of oxygen the oxidant **116** and/or fuel **114** can again be adjusted such that the equivalence ratio (ϕ) changes. The amount of oxygen and/or carbon monoxide in the exhaust gas can be monitored and the amount of oxidant **116** and/or fuel **114** can be repeatedly adjusted until the exhaust gas has a combined concentration of oxygen and carbon monoxide, for example, of less than about 2 mol % or less than about 1.5 mol %, or less than about 1 mol %.

[0089] The combustors **110** can be operated on a continuous basis such that the exhaust gas has a combined oxygen and carbon monoxide concentration of less than 2 mol %, less than 1 mol %, less than 0.5 mol %, or less than about 0.1 mol %. In another example, the time during which combustion is carried out within the combustors **110**, the exhaust gas can have a combined oxygen and carbon monoxide concentration of less than 2 mol % or less than about 1 mol % for about 50 %, 55 %, 60 %, 65 %, 70 %, 75 %, 80 %, 85 %, 90 %, or about 95 % of the time during which the gas turbine **102** is operated. In other words, for a majority of the time that combustion is carried out within the combustors **110**, the exhaust gas can have a combined oxygen and carbon monoxide concentration of less than about 2 mol %, less than about 1 mol %, less than about 0.5 mol %, or less than about 0.1 mol %.

[0090] Once the overall control of the gas turbine **102** is set, the biasing needed for individual combustors **110** may be determined in the second method. For example, an oxidant flow adjusting device for each individual combustor **110** can be adjusted by a control system to maintain a measured value from sensors at or near to a desired set-point. Several
5 calculated values may be determined from measured values from the sensors. These may include, for example, an average value that can be used to make similar adjustments to all of the oxidant flow adjusting devices in the combustors, as discussed with respect to the first method.

[0091] In addition, various difference values, for example, calculated based on
10 differences of the measured values of two or more sensors, may be used to make biasing adjustments to the oxidant flow adjusting devices on one or more of the combustors to minimize differences between the measured values of the sensors. A control system may also adjust the oxidant **116** directly, such by adjusting compressor inlet guide vanes (IGV), or a speed control to change the oxidant flow rates, for example, to all of the combustors **110** at
15 once. Further, the control system can make similar adjustments to the fuel **114** to all combustors **110**, depending, for example, on the speed selected for the gas turbine **102**. As for the oxidant, the fuel supply to each of the combustors **110** may be individually biased to control the equivalence ratio of the burn.

[0092] The second method may be used for biasing individual combustors **110** based on
20 readings from an array of sensors. It can be assumed that the gas turbine **102** has been started before this method begins, and that all of the combustors **110** are using essentially the same mixture or a previous operation point. The method begins by obtaining readings from sensors in the exhaust. Sums and differences may be determined between the measurements obtained from the individual sensors. The sums and differences may be combined to assist in
25 identifying the combustors **110** that are contributing to a high oxygen or high carbon monoxide condition in the exhaust. Further, this may also be performed by using a swirl chart, which maps which combustors **110** affect a reading at a particular sensor. Adjustments to the fuel **114** and oxidant **116** for the identified combustors **110** are calculated, for example, using the same considerations as used for adjusting all of the combustors **110** in the first
30 method. The new set-point for the oxidant **116** is entered and oxidant is provided to the combustors **110**. In a substantially simultaneous manner, a new set-point is entered for the fuel **114**, and fuel **114** is provided to the combustors **110**. The combustion process consumed

the fuel **114** and oxidant **116** provided. The method is continuously performed during operations to ensure that the exhaust gas maintains the composition.

[0093] More precise measurements may be used to provide finer control over the combustion process. For example, each combustor **110** may have a separate sensor located on an exhaust line **112** from the combustor **110**. In these embodiments, the effects of changes to individual combustors **110** may be made, and a precise adjustment to the oxidant **116** and fuel **114** may be made for any combustor **110** contributing too much oxygen or carbon monoxide to the exhaust, for example, using the techniques discussed with respect to the first method. These adjustments may be made in addition to any uniform adjustments made in the entire set of combustors **110**, for example, in response to a set-point change in the operating speed of the gas turbine **102**.

[0094] While the present techniques may be susceptible to various modifications and alternative forms, the exemplary embodiments discussed above have been shown only by way of example. However, it should again be understood that the techniques is not intended to be limited to the particular embodiments disclosed herein. Indeed, the present techniques include all alternatives, modifications, and equivalents falling within the true spirit and scope of the appended claims.

CLAIMS

What is claimed is:

1. A spool piece for a combustor on a gas turbine, comprising:
an oxidant injection port configured for injection of an oxidant proximate to a flame
5 in the combustor; and
a recycle-gas extraction port configured for an extraction of a recycle gas from the combustor, wherein the recycle gas is isolated from the oxidant prior to the use of the oxidant in a flame.
2. The spool piece of claim 1, comprising an injection lance configured to inject the
10 oxidant directly into the flame.
3. The spool piece of claim 1, wherein the oxidant comprises a mixture of oxygen and a diluent gas.
4. The spool piece of claim 1, further comprising a partially perforated combustion liner configured to be cooled by an injection of the recycle gas.
- 15 5. The spool piece of claim 1, further comprising a swirler configured to create a spiral flow in the oxidant to enhance mixing with a fuel.
6. The spool piece of claim 1, wherein the spool piece is configured to replace a current spool piece on a combustor on a gas turbine engine.
7. A method for operating a gas turbine engine, comprising:
20 injecting an oxidant into an oxidant injection port on a combustor, wherein the combustor is configured to convey the oxygen to a flame in the combustor;
cooling a portion of an exhaust gas from the gas turbine engine to form a cooled exhaust gas;
compressing the cooled exhaust gas to form a recycle gas;
25 flowing the recycle gas around a perforated combustion can disposed around the flame to cool the perforated combustion can and form a hot recycle gas, wherein the oxidant mixture and the recycle gas do not mix before the flame;
and
removing a portion of the hot recycle gas through a recycle-gas extraction port on the
30 combustor.

8. The method of claim 7, further comprising compressing the recycle gas in the compressor section of the gas turbine prior to injecting the recycle gas into the combustor.

9. The method of claim 7, further comprising compressing the oxidant mixture in a compressor external to the gas turbine.

5 10. The method of claim 7, further comprising cooling the recycle gas in a direct contact cooler.

11. The method of claim 7, further comprising transferring heat energy from the hot recycle gas to the oxidant, or to a fuel, or to both, prior to their injection into the combustor.

12. The method of claim 7, further comprising controlling an injection of the oxidant, a fuel, or both, to all combustors to adjust a composition of an exhaust gas.

13. The method of claim 7, further comprising individually controlling an injection of the oxidant, a fuel, or both, to each of a plurality of combustors to adjust a composition of an exhaust gas.

14. The method of claim 7, further comprising:

15 cooling the hot recycle gas to form a cooled recycle gas; and
separating carbon dioxide from the cooled recycle gas.

15. A gas turbine system, comprising:
a combustor, comprising:

20 a recycle gas port configured for an injection of a recycle gas for cooling the combustor;

an oxidant injection port configured for a injection of an oxidant proximate to a flame in the combustor; and

25 a recycle-gas extraction port configured for an extraction of a recycle gas from the combustor, wherein the oxidant is isolated from the recycle gas prior to the use of the oxidant in the flame.

16. The gas turbine system of claim 15, further comprising:

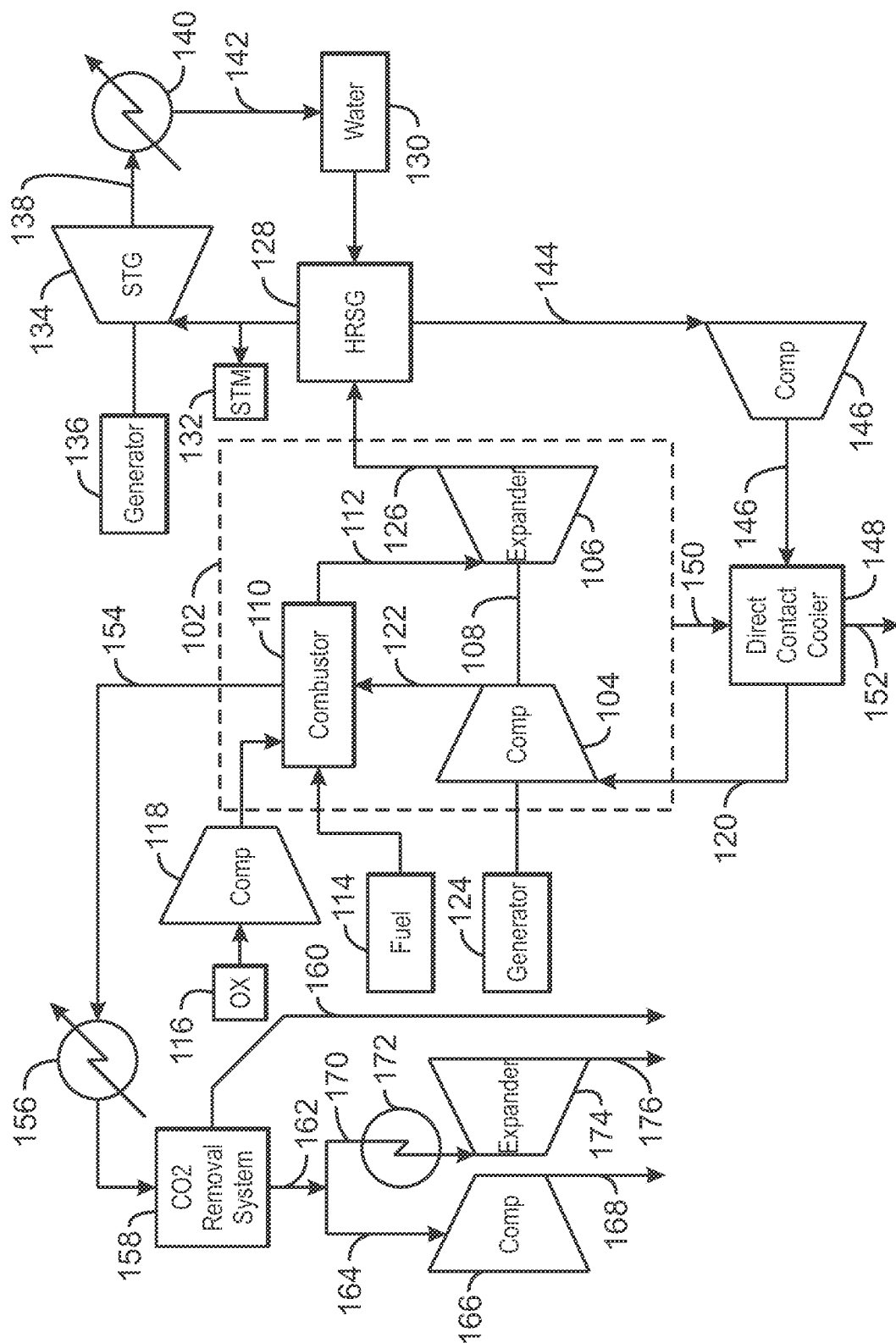
a compressor; and

a turbine expander, wherein the compressor and turbine expander are mechanically coupled so that mechanical energy is transferred from the turbine expander to the compressor.

30

17. The gas turbine system of claim 15, further comprising a carbon dioxide removal system.
18. The gas turbine system of claim 15, further comprising a heat recovery unit configured to harvest energy from an exhaust gas from the gas turbine system.
- 5 19. The gas turbine system of claim 18, wherein the heat recovery unit comprises a heat recovery steam generator.
20. The gas turbine system of claim 15, comprising a turbine driven by energy recovered from the heat recovery unit.
21. The gas turbine system of claim 15, further comprising a heat exchanger configured to
10 heat an oxidant with heat recovered from the recycle gas extracted from the combustor.
22. The gas turbine system of claim 15, further comprising a heat exchanger configured to heat a fuel with heat recovered from the recycle gas extracted from the combustor.

1/9



100
FIG. 1

2/9

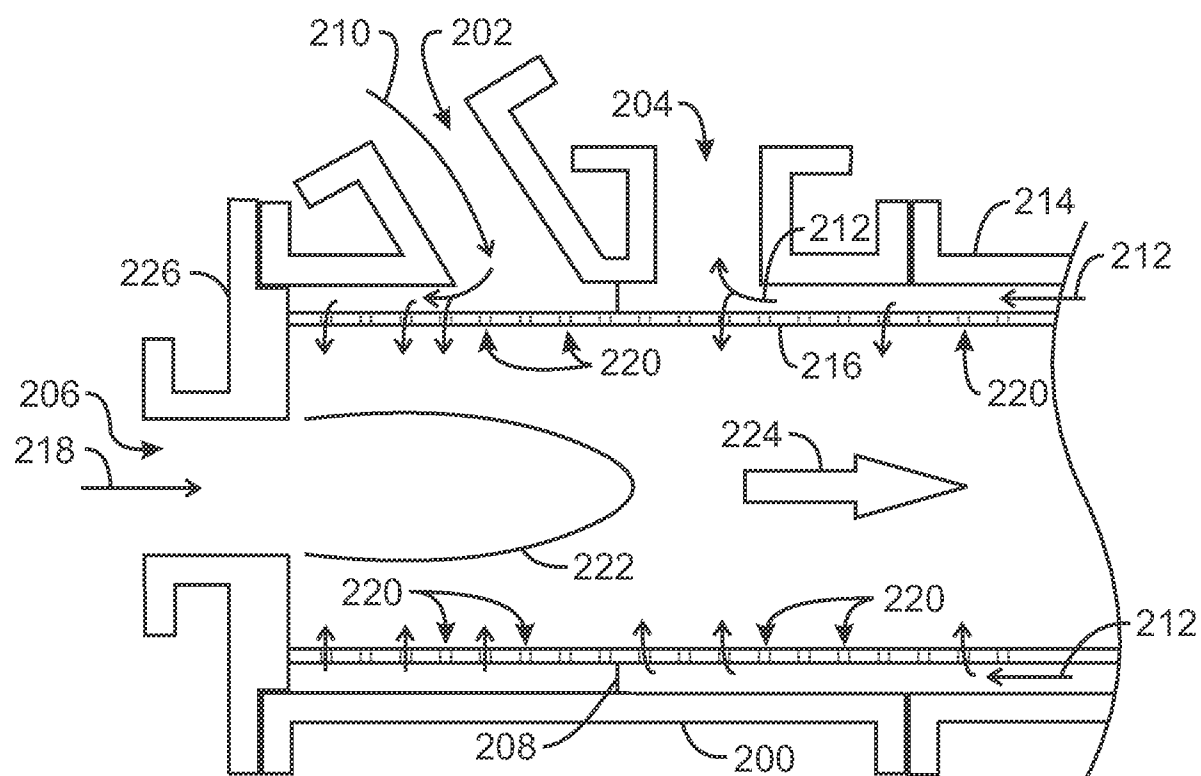


FIG. 2

3/9

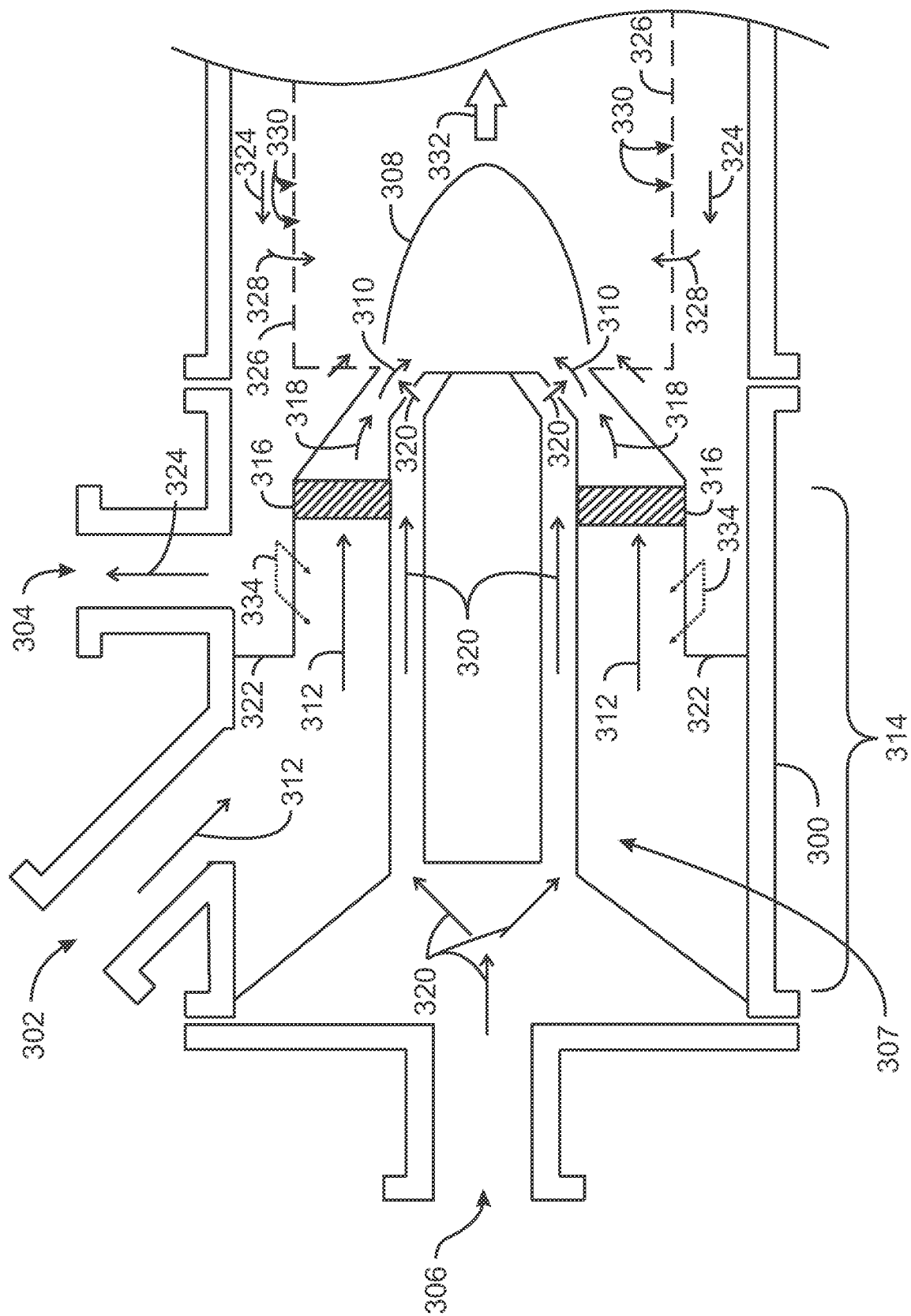
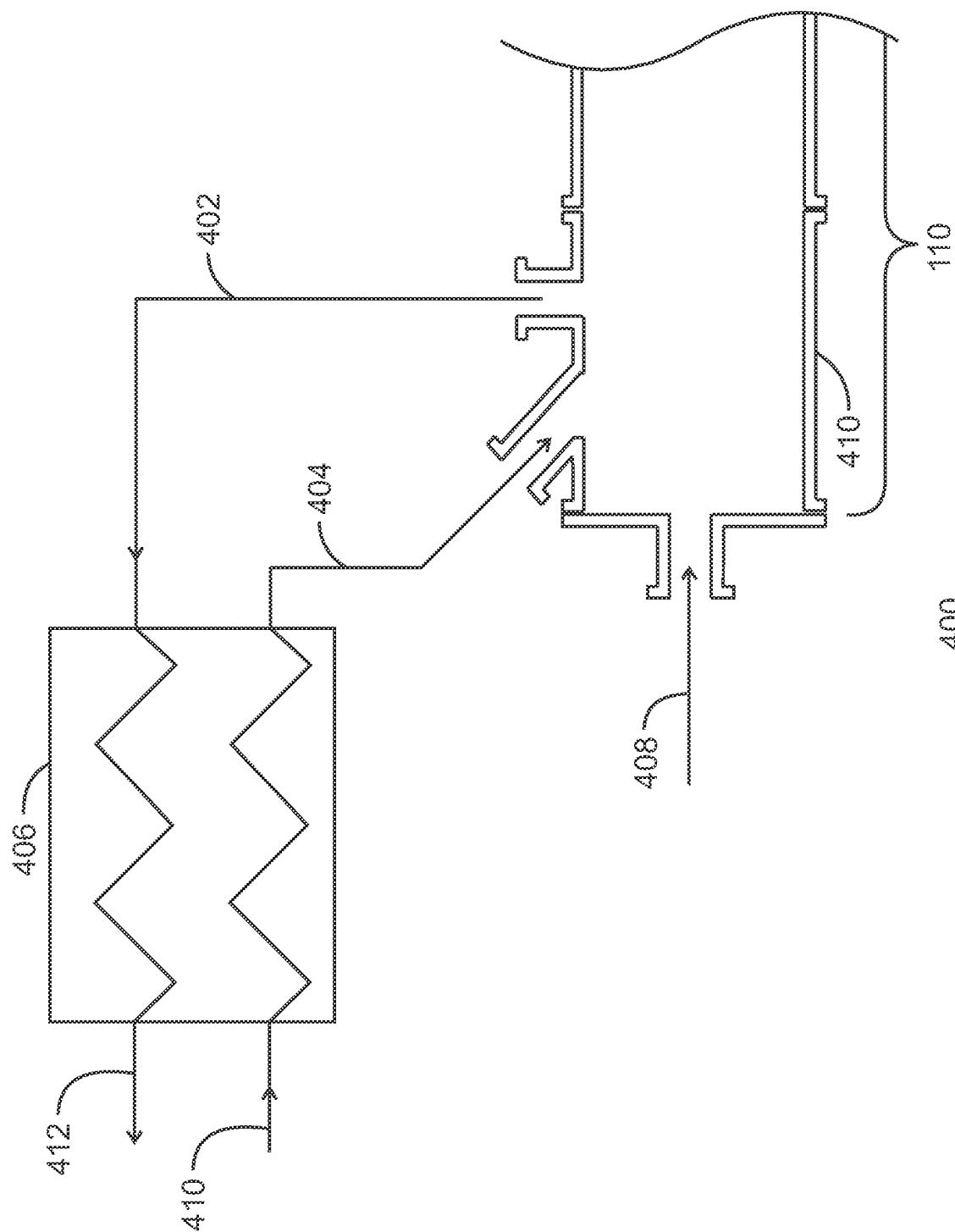


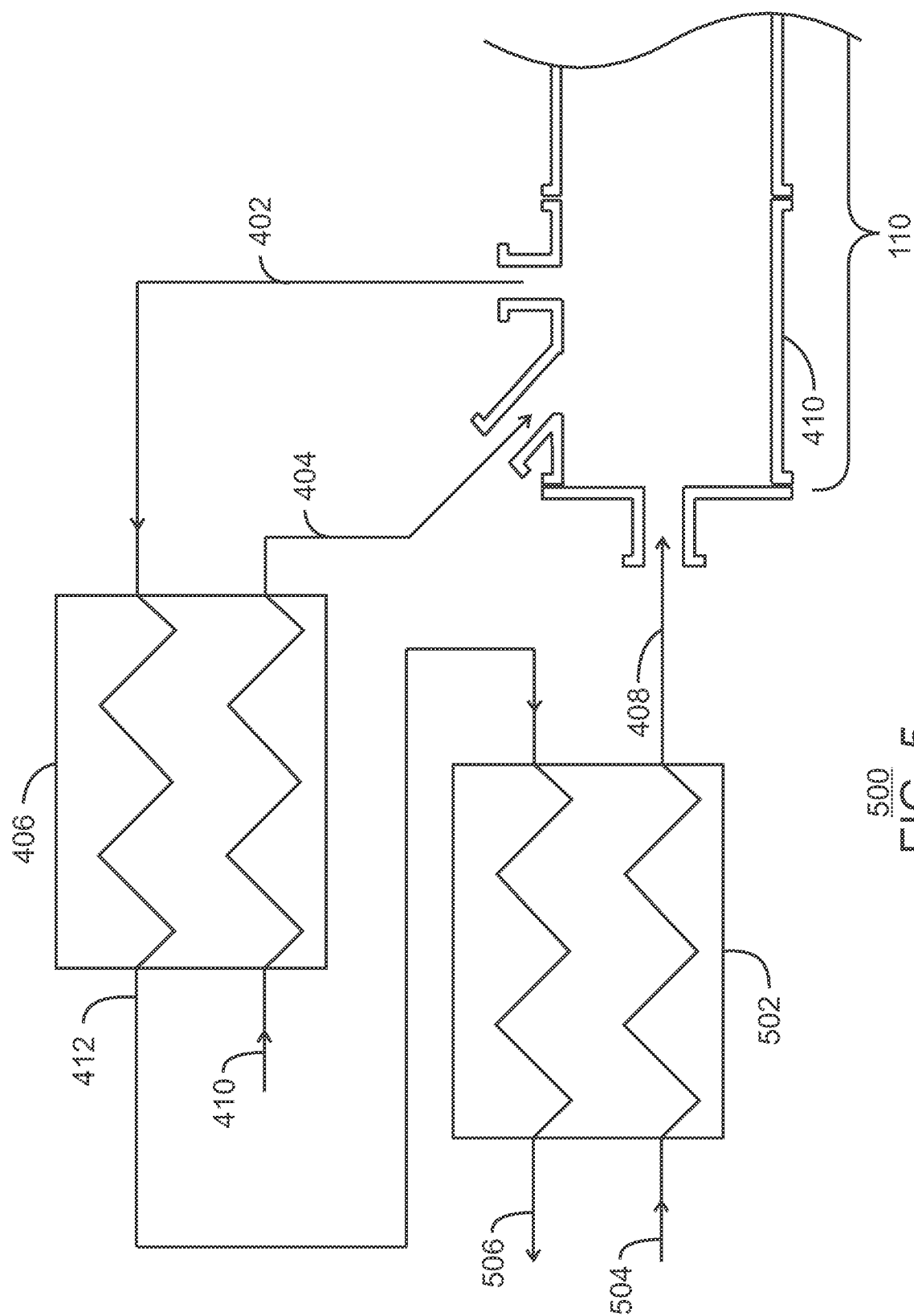
FIG. 3

4/9



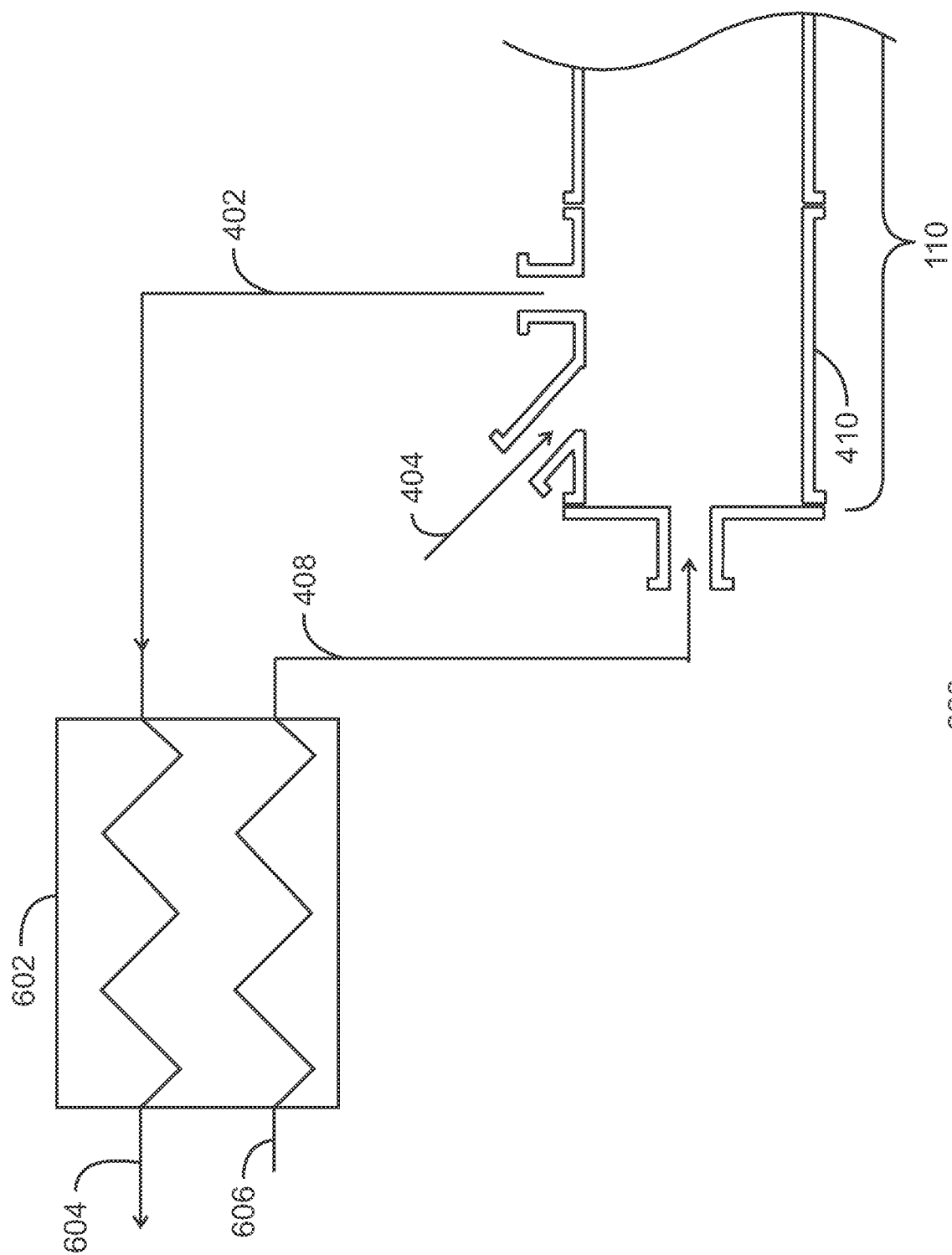
400
FIG. 4

5/9



500
FIG. 5

6/9



600
FIG. 6

7/9

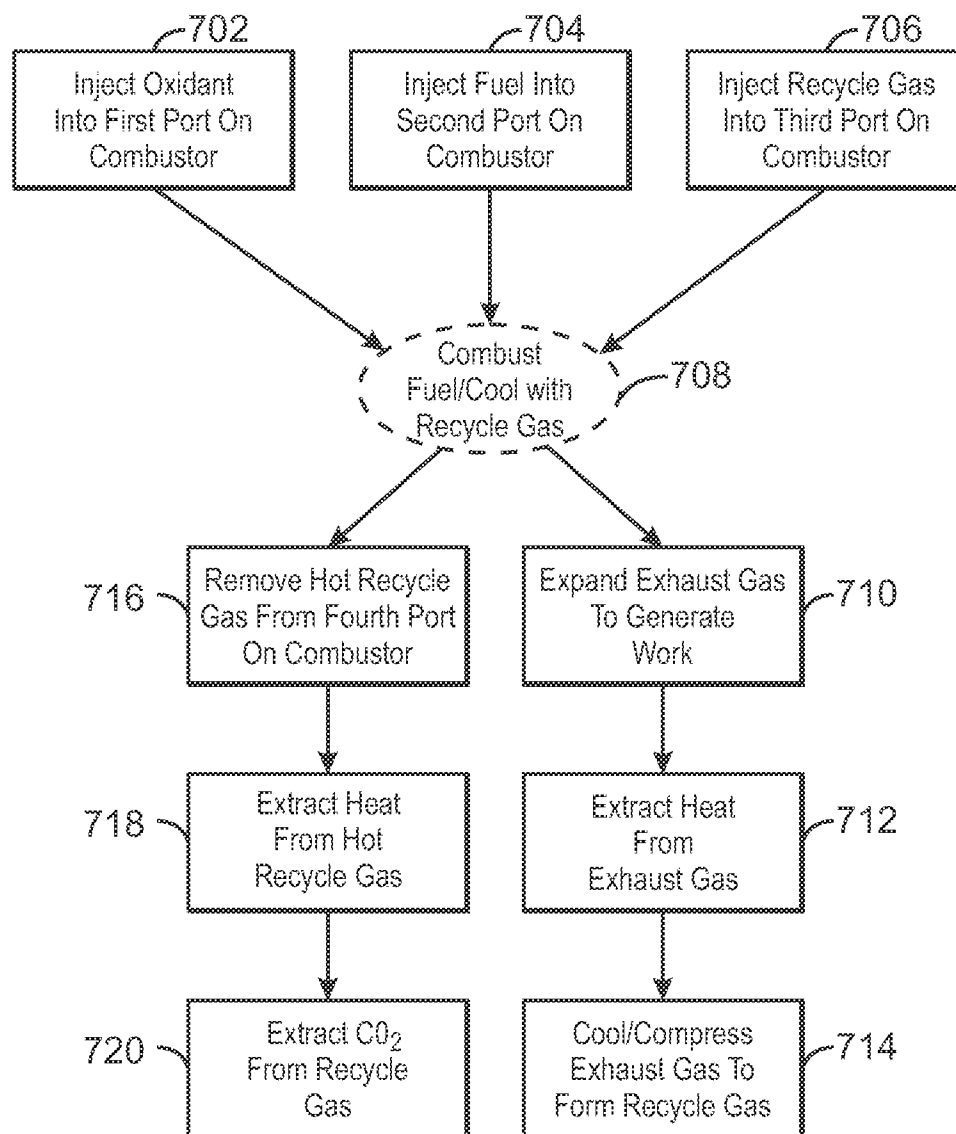


FIG. 7

8/9

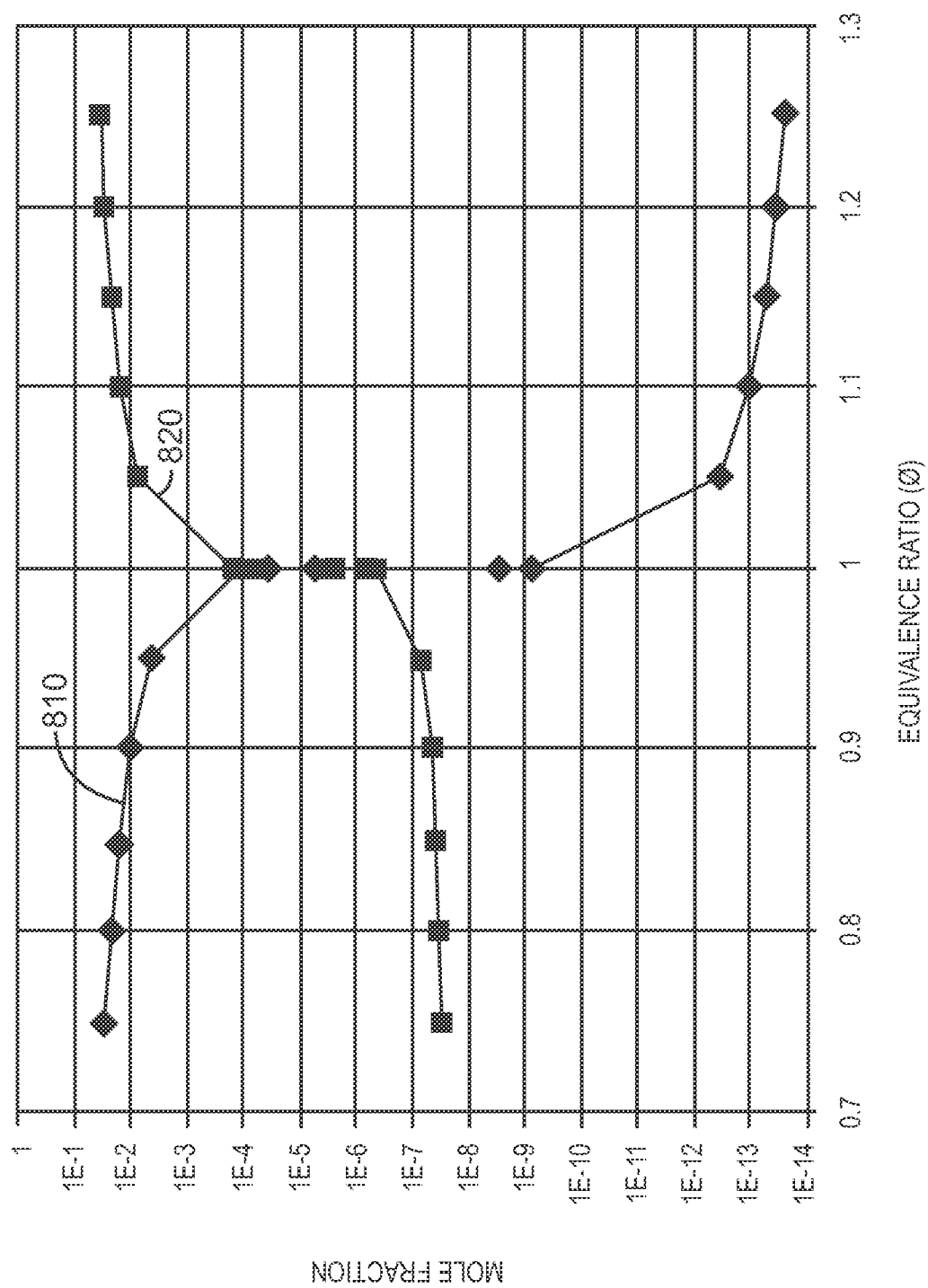


FIG. 8A

9/9

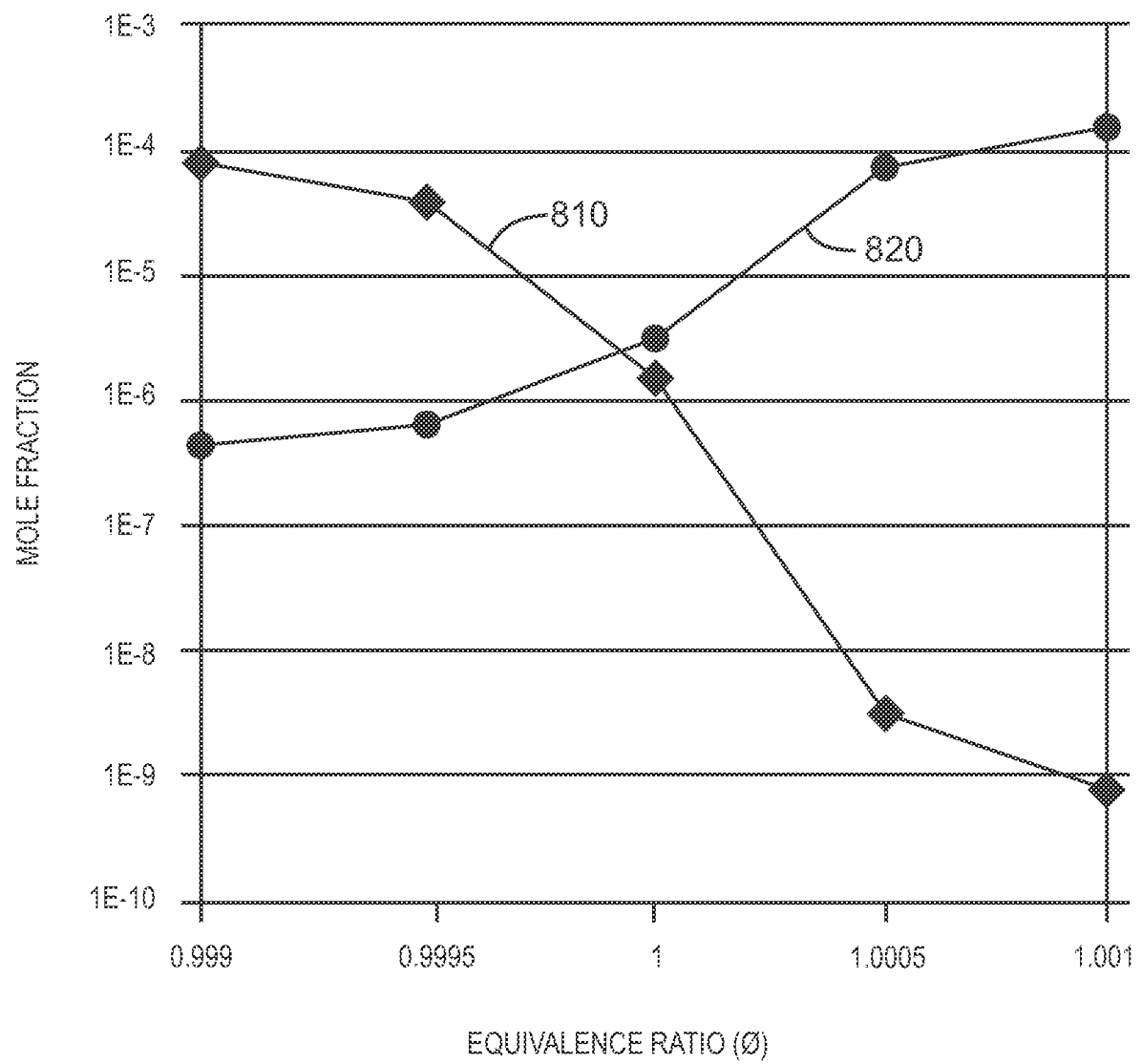


FIG. 8B

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US2011/042019

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - F02C 3/00 (2011.01)

USPC - 60/39.52

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) - F02C 3/00, 3/20; F23R 3/00, 3/04, 3/06, 3/16, 3/42 (2011.01)

USPC - 60/39.01, 39.23, 39.5, 39.511, 39.52, 722, 734, 740, 748, 752, 754, 755, 757, 758, 760, 772

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PatBase

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2006/0112696 A1 (LYNGHJEM et al) 01 June 2006 (01.06.2006) entire document	1, 3, 4, 6-10, 12, 13, 15-20
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Y		2, 5, 11, 21, 22
Y	US 2006/0127827 A1 (YOSHIDA et al) 15 June 2006 (15.06.2006) entire document	2, 5
Y	US 2009/0133400 A1 (CALLAS) 28 May 2009 (28.05.2009) entire document	11, 21, 22
A	US 3,705,492 A (VICKERS) 12 December 1972 (12.12.1972) entire document	1-22
A	US 4,050,239 A (KAPPLER et al) 27 September 1977 (27.09.1977) entire document	1-22

☐ Further documents are listed in the continuation of Box C.



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"O" document referring to an oral disclosure, use, exhibition or other means

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"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

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Date of the actual completion of the international search

08 November 2011

Date of mailing of the international search report

16 NOV 2011

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