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(72) Inventors:
• **Muetz, Eric E.**
Lawrence, Kansas 66049 (US)
• **Kallenbach, Loren R.**
Kennebunk, Maine 04043 (US)

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(74) Representative: **Carpmaels & Ransford**
43 Bloomsbury Square
London WC1A 2RA (GB)

(71) Applicant: **HALLMARK CARDS, INCORPORATED**
Kansas City Missouri 64108 (US)

(54) **Nick breaking and scrapping press**

(57) An apparatus for removing stacks of cards from lifts of die-cut sheets includes a lift support positioned to support a lift of die-cut sheets and an array of vibratory hammers mounted for movement toward the lift support to remove the stacks of cards from the lift.

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EUROPEAN SEARCH REPORT

Application Number
EP 01 30 7424

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search MUNICH		Date of completion of the search 2 October 2003	Examiner Wimmer, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ----- & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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