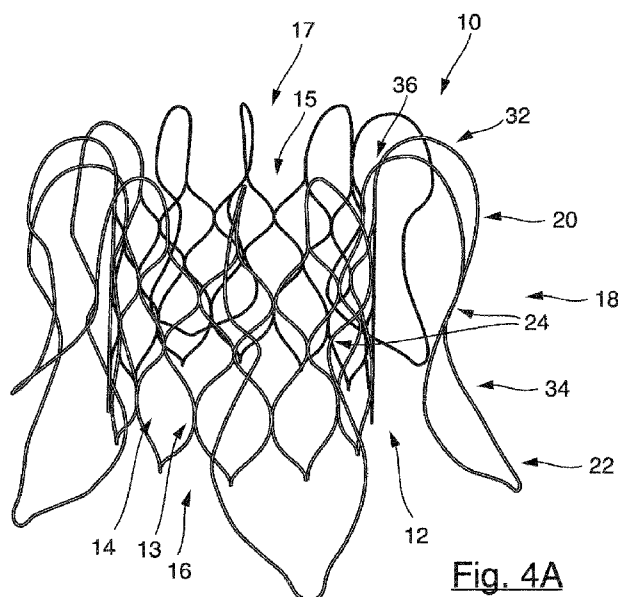




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- (71) **Applicant:** T-HEART SAS [FR/FR]; 74, Rue du Faubourg Saint Antoine, 75012 Paris (FR).
- (72) **Inventor:** DIBIE, Alain; 52 Avenue De La Motte-Picquet, 75015 Paris (FR).
- (74) **Agent:** VON STOSCH, Andreas et al.; Prinzregentenstr. 22, 80538 München (DE).
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(54) **Title:** STENT DEVICE FOR A PROSTHETIC HEART VALVE



(57) **Abstract:** The present invention pertains to the field of replacing a defective atrioventricular heart valve, in particular a tricuspid valve, including stent devices, prosthetic heart valves, delivery systems, and corresponding methods, which provide an improved fixation without distortion of the native anatomy of the tricuspid valve. Accordingly, a stent device (10) for a prosthetic heart valve is suggested, comprising a mesh-shaped body (12) extending in an axial direction, wherein the body (12) is configured to fit an orifice and defines an inner channel (15) for providing a passageway from a proximal end (16) to a distal end (17) of the body (12), and at least three outer support arms (18) extending from the body (12) from the distal end (17) of the body (12) towards the proximal end (16), wherein each support arm (18) comprises a first support region (20) at the distal end (17), a second support region (22) at the proximal end (16), and a flexible region (24) therebetween. The flexible region (24) is formed as a tapered section of the support arm (18) in an



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Stent device for a prosthetic heart valve

Technical Field

The invention relates to the field of replacing a defective atrioventricular heart valve, in particular a tricuspid valve, including stent devices, prosthetic heart valves, and delivery systems, as well as methods for producing such stent device and methods for replacing a tricuspid valve or mitral valve using such stent device.

Technological Background

The blood circulation in mammals is primarily driven by the pumping function of the heart. Such cardiac function is provided not only to ensure that tissue is sufficiently perfused, but also to provide a de-carbonization and re-oxygenation of effluent blood after passing tissue. The human heart comprises two ventricles, the left ventricle and the right ventricle, which respectively pump blood through the vascular system via the aorta and through the pulmonary system via the pulmonary artery so as to provide a respiratory function and oxygenize the blood. The filling of said ventricles is enabled by the corresponding left atrium and right atrium, which are respectively connected to the pulmonary vein and the vena cava.

In order to provide a proper functioning of the atria and ventricles, the human heart has four heart valves. Two of these valves are called the atrioventricular valves, i.e. being located at the junction between the atrium and ventricle. The tricuspid valve is located between the right atrium and the right ventricle. The mitral valve, also known as the bicuspid valve, is located between the left atrium and the left ventricle. The other two valves are positioned between the ventricles and the vascular system and comprise a semilunar shape. The aortic valve separates the left ventricle from the aorta, and the pulmonary valve separates the right ventricle from the pulmonary artery.

The filling and ejection of the atria and ventricles follows in a highly synchronized regimen during the diastolic phase and systolic phase. However, the efficiency of the cardiac function is not only dependent on the complex innervation of the myocardial tissue, but also on the sealing efficiency of the atrioventricular valves. Such sealing efficiency may be impaired due to various pathological conditions, e.g. due to a functional pathology of the tricuspid valve, which pathology may be elusive, severe, and secondary to a significant dilation of the tricuspid annulus. More rarely, this pathology is due to a rheumatic or infectious valvular disease or to degeneration of a stenosing or leaking bioprosthesis.

A dysfunctional tricuspid valve may lead to tricuspid regurgitation, which is a common medical problem and is associated with significant challenges. For example, patients suffering from tricuspid regurgitation generally suffer from a chronically disfunctional fluid retention and have a low cardiac output. Furthermore, the annulus diameter may extend over 40 mm, such that anatomic landmarks between the right ventricle and right atrium are gradually lost, thereby impairing and complicating treatment, repair and replacement of the tricuspid valve.

More generally, replacement techniques of defective heart valves, in particular by a percutaneous route or by a minimally invasive route are established. However, such systems and techniques are primarily aimed at replacement of the mitral valve, which are not directly applicable to a replacement of the tricuspid valve. Among other distinctions, the right ventricle comprises a unique anatomy. The tricuspid annulus is only slightly fibrous by nature. Its dimensions are more ovoid while generally having a thinner structure compared with the mitral annulus. Furthermore, the dimensions of the tricuspid valve are substantially larger than the mitral valve. These differences may become even more prominent as a result of pathophysiological conditions causing structural alterations of the right atrio-ventricular anatomy in shape and dimensions with fluctuations in volume status and pulmonary pressure, such that the tricuspid annulus may dilate to a diameter beyond 40 mm, e.g. up to more than 50 mm, whereas the mitral annulus' dimensions are about 30 to 35 mm under pathological conditions. Said differences directly affect both the mechanical stability and the propensity for peri-prosthetic leaks, such that – in contrast to assertions in the literature - mitral valve replacement techniques are typically not applicable to the tricuspid valve.

The clinical practice pertaining to aortic valves is at present far advanced such that aortic valves are routinely replaced by percutaneous valves. Bioprosthesis models for the percutaneous mitral valve are also currently in the process of clinical evaluation. In contrast, clinical treatments involving a percutaneous orthotopic, i.e. *in situ*, bioprosthesis for tricuspid valve replacement are at a very early stage of development. Tricuspid valve replacement is also intricate, as that body site lacks generally body tissue volume holding a prosthetic device in place. Various techniques are based on prosthetic devices having a conical plug shape to facilitate the fixation. They

generally exert outwardly directed radial forces that may further distort the anatomy at the right atrioventricular site. Alternative fixation-based techniques using the leaflets of the tricuspid valve are only adapted to a limited portion of the tricuspid valve while at the same time requiring a profile height of more than 30 mm, which is bulky, may increase the risk of dislodgement, and may impair blood flow.

For example, a prosthetic valve for a tricuspid valve is known from WO 2016/098104 A2, which comprises a flexible body with rigid ventricular stabilizers that engage the native leaflets of the tricuspid valve. Such arrangement exhibits limited support of and adaptability to the anatomical structures of the tricuspid valve and requires a clamping of the native leaflets, which may be detrimental for the remaining anatomical landmarks.

Furthermore, WO 2017/089179 A1 discloses an assembly for replacing the tricuspid atrioventricular valve, wherein supporting arms or fixing elements extend from a central portion of the mesh body. Such an arrangement requires a fixation at the central portion.

Accordingly, there is a need for devices, systems, and methods specifically adapted to the replacement of the tricuspid valve, which reduce the above problems and which provide an improved fixation without distortion of the native anatomy of the tricuspid valve. Such devices or systems may also improve support for mitral valve replacement.

Summary of the invention

It is an object of the present invention to provide a stent device for a prosthetic heart valve which abrogates at least some of the above observations being undesirable for the clinical practice.

Accordingly, in a first aspect, a stent device for a prosthetic heart valve is suggested, which comprises a mesh-shaped body extending in an axial direction, wherein the body is configured to fit an orifice and defines an inner channel for providing a passageway from a proximal end to a distal end of the body. The stent device furthermore comprises at least three outer support arms, which extend from the body, i.e. from the distal end of the mesh-shaped body towards the proximal end, wherein each support arm comprises a first support region at the distal end, a second support region at the proximal end, and a flexible region therebetween. The flexible region of each support arm is formed as a tapered section of the support arm in an axial direction and the second support region of each support arm extends radially outwards in the deployed state.

The body of the stent device hence forms a supporting structure or core frame, which may be accommodated in an opening e.g. provided by the annulus of the tricuspid valve or mitral valve. The body is to be understood as not being resilient or allowing a deflection, yet may be deformable, such that the body and the stent device as a whole may transition between a

collapsed and expanded or deployed state. For example, the stent device may be formed from a metallic memory material, e.g. braided nitinol, such that the shape of the body may be predefined, e.g. by heat forming, and/or that the stiffness of the body may vary dependent on and/or at intervals of temperature between, preferably, for example, 0°C and body temperature, while the dimensions of the body may vary.

In contrast, the flexible region is to be understood as being resilient or allowing deflection, such that the second support region may e.g. be bent, deflected, folded, or pivoted with respect to the first support region via the flexible region.

Furthermore, the mesh-shape may e.g. be formed as a lattice or as a plurality of polygonal or ellipsoid cells that are connected either directly to each other or via struts. For example, the mesh-shape may be comprised of a plurality of polygons that are arranged laterally to each other to form a closed structure and which comprise a plurality, e.g. two, three, or more polygons in an axial direction, so as to essentially form a honeycomb structure. The plurality of polygons or cells in the axial direction may be connected via corresponding struts, preferably having equal strut length.

In the deployed state, the axial or longitudinal direction of the body is oriented essentially sagittal while the radial direction is oriented essentially in a transversal direction. Accordingly, the terms proximal and distal are to be understood in the anatomical sense, so as to refer to a blood flow direction within the human heart. In other words, the proximal end may refer to the stent device's terminus positioned in the deployed state within the atrium ("atrial portion"), while the distal end may refer to the stent device's terminus positioned in the deployed state within the ventricle ("ventricular portion") of the tricuspid valve and mitral valve, respectively. Hence, the inner channel or passageway is also oriented in the same direction, i.e. from a proximal to a distal end of the body, such that blood may flow from the atrium towards the ventricle through said passageway along its axis first passing the stent device's "atrial portion".

The provision of at least three support arms has the advantage that the stability of the fixation is improved as compared to e.g. two support arms, such that the stent device may be properly supported upon deployment. The support arms extend from the stent body at the distal end, i.e. from the body's "ventricular portion" upon deployment and extend towards the proximal end, i.e. the "atrial portion". The extension from the body hence enables each of the support arms to originate from the body at its distal end and is hence only attached to the body at its distal end.

Each of the support arms is hence supported only at one side at a free end of the body in the "ventricular portion". That concept does not only ensure an improved supportive function, e.g. by providing an adaptable spring force extending through the entire support arm, but also enables omission of any requirement for central fixation at a middle portion of the body. Thereby, the

support arms may exhibit an improved adaptation to the anatomical structure of the valve and valve annulus by providing an improved force distribution. Furthermore, such arrangement together with the flexible region ensures an improved flexibility, allowing the second support region to better conform to the anatomy due to the deflection in the radially outward direction.

5 The support arm arrangement and the provision of the flexible region hence provide an improved interrelation or interaction between the first support region and the second support region.

In addition, the extension of the support arms from the distal end only allows for an improved stability, since a separate fixation at e.g. a central or middle portion is not required anymore. Furthermore, insertion and positioning of the stent device at the desired anatomical position prior
10 to deployment, i.e. prior to expanding the stent device is facilitated, as this allows the distal part to be positioned first and the stent device to be subsequently expanded towards the proximal end, while withdrawing the delivery system. By the same token, this arrangement allows for further adjustments during deployment, which may be limited whenever supporting arms are provided at a central or middle region.

15 Although the stent device may be adapted to be deployed at various regions of the atrioventricular heart valve, the mesh-shaped body is preferably configured to fit an annulus of the heart valve, wherein the flexible region may be adapted to conform to the annulus. The first support region may be adapted to conform to the ventricular portion of the annulus, and/or the second support region may be adapted to conform to the atrial portion of the annulus.

20 Accordingly, the stent device may fit the tricuspid valve or mitral valve along an annulus of the respective valve. Preferably, the second support region, i.e. at the proximal end, of each support arm is configured to be arranged at the atrial portion of the annulus such that the radially outward extending portion may be oriented to conform to the atrial portion of the annulus. This conformation is facilitated by the flexible region, which allows a deflection of the proximal end
25 of the support arm, such that the contact surface of the second support region to the atrial portion is increased. By the same token, the first support region, i.e. at the distal end, of each support arm is preferably configured to be arranged at the ventricular portion of the annulus such that the stent device is positioned by its flexible region at the radially most inwardly positioned portion of the annulus and is supported at either end of the annulus by the corresponding support regions
30 of the supporting arms. The flexible region is hence preferably configured to adapt to the shape of the annulus and hence not only provides the required flexibility for the second support region, but also comprises a flexibility so as to conform to the anatomy of the annulus.

Thereby, the stent device provides an optimal adaptation to the geometry or anatomy of the atrioventricular valve and the corresponding annulus. Furthermore, by establishing two support
35 regions for each single support arm, the body of the stent device is securely held in place without exerting a clamping force and without grasping the anatomical structures. Anchor features

allowing for piercing tissue to secure the stent device are not required. Accordingly, the anatomy of a pathophysiological annulus and the atrioventricular valve is not (further) distorted and is not further compromised, such that the remaining cardiac function is not further impaired. The adaptation of the support arms to the anatomical structures also enables that the mesh body of the stent device is not required to be flexible, but may be formed as an essentially rigid structure, providing further stability for e.g. a valve assembly. At the same time, the inventive concept allows the stent device's body to exhibit smaller dimensions, as the stent device is not merely secured by a radially outwardly directed force.

The adaptation to the geometry or anatomy of the valve or the annulus is particularly advantageous in view of the more complex anatomy of the tricuspid valve. However, any such configuration may also be applied as a mitral valve replacement stent device, as it also advantageously contributes to the functionality of a mitral valve stent device.

The stent device's body may furthermore exhibit an essentially tubular or cylindrical shape. Such a geometry has the advantage that a less complex and/or more robust valve assembly may be implemented in the stent device. Still, a more versatile stent device is ensured, since orientation or positioning of the body is facilitated and is not dependent on a corresponding shape of the anatomical structure. Furthermore, an improved support at regions of the annulus having a smaller curvature is enabled, which maximizes the volume of the inner channel for improved blood flow.

For an increased contact surface and for reducing the amount of material and maintaining flexibility or adaptability of the support arms, each support arm may be advantageously formed as a closed loop. Although each support arm may generally be formed as a single extending element having e.g. a varying thickness in the axial direction and having a tapered or constricted section, a closed loop allows for increased stability with an even larger contact area or surface provided by the first and second support regions. For example, the closed loop may have a larger width at the distal end and/or proximal end compared with the flexible region. By the same token, the closed loop may typically be provided at a position distal from the flexible region, such that only the flexible region and the second support region are formed by the closed loop. Alternatively, the closed loop may be provided at a position distal from the first support region yet between the distal end of the body and the first support region of the support arm.

Preferably, the closed loop extends beyond the proximal end of the body. It may comprise a rounded (most) proximal end. The extension beyond the proximal end of the body has the advantage that the dimensions of the body may be kept at a minimally required size so as to reduce potentially bulky stent components protruding to the respective regions of the atrium or ventricle. Hereby, a larger contact area may be provided at the atrial portion of the annulus, thus further improving support.

By the same token, a rounded proximal end avoids any sharp surfaces edges or tips potentially piercing tissue of e.g. the atrial region, while simultaneously providing a larger contact area, e.g. compared with a pointed or spiked proximal end. Furthermore, the rounded shape increases the stability of the closed loop and reduces the risk of separation or breakage of the loop elements.

- 5 For example, the closed loops may have an essentially petal shape, typically at the proximal end, so as to ensure the required adaptability or conformity to the corresponding anatomical structure.

The closed loop may furthermore define a profile having a convex portion and a concave portion in a longitudinal section of the support arm, wherein the convex portion is defined by the first support region.

- 10 For example, the first support region, which is arranged at the distal end, may be formed as a rounded shape that may conform to a ventricular portion of the annulus, while the concave portion may be formed, at least in part, by the flexible region. The flexible region or tapered section may e.g. be provided at a proximal part of the convex portion, starting in particular at an inflection point of the convex portion, such that the concave portion at least in part coincides
15 with the tapered section. Thereby, the concave portion may comprise a degree of flexibility, which further facilitates the conformation to e.g. the annular anatomy and the interaction with the deflecting second support region at the proximal end.

- Alternatively, the flexible region may overlap at least in part with the convex portion, e.g. may start at a proximal end of the convex portion and may extend beyond the distal end of the concave
20 portion. In other words, the flexible region may at least in part overlap with the first support region and may not extend beyond the radially outwardly extending portion of the second support region.

- Preferably, the profile is formed as an inverted S-shape, sine wave shape, N-shape, or M-shape in an axial direction and/or in a radial direction. Such a shape allows for a seamless transition
25 between the varying regions and allows an optimal adaptation to the anatomical shape of the tricuspid valve or mitral valve, in particular to the corresponding annulus. Furthermore, such shape may comprise a second convex portion, which may be formed by the second support region. The stent device is biased in and may thus be positioned within the annulus and may be supported at either end of the annulus by the corresponding convex portions formed by the
30 support regions of the supporting arms preferably without exerting a clamping or gripping force.

- In addition, the convex and concave portions are not required to exhibit a symmetric profile and may have different curvatures, e.g. one or both convex portions may have an asymmetric profile, wherein a curvature at the "ventricular portion" or distal end of the stent device may e.g. be smaller or steeper compared with the curvature of the concave portion and/or the curvature of
35 the "atrial portion" or proximal end of the stent device. Such steeper curvature, e.g. resembling

a curvature of an N-shape or M-shape, may e.g. facilitate that the stent device is secured at the ventricular portion of the annulus, even in case of limited tissue volume, while the larger curvature, e.g. resembling an S-shape, at the "atrial portion" or proximal end may be foreseen so as to cover a larger atrial area or portion to provide a better distribution of the support and/or improved sealing.

Each support arm may be linked to the mesh body via at least one, preferably two, linking arm(s) formed by a curvature of the first support region. For example, such curvature may be formed by a convex portion originating from the distal end of the stent device's body. However, it may also be formed as a curvature independent of the presence of such convex first support region. In other words, each linking arm is provided as an extension of the body of the stent device and is typically formed integrally with the first support region of each support arm so as to form a continuous, e.g. single-piece structure. The curvature has the advantage that sharp edges may be avoided, such that the structural stability of the stent device and the connection between each arm and the body of the stent device is improved. In addition, the curvature ensures that the distal end of both the body and the support arms extending into the ventricular portion may be dimensioned smaller, so as to reduce the extension of parts of the stent device into the ventricle.

Furthermore, the curvature may represent a resilient element, such that a spring force biasing the support arms towards the anatomical structure of the atrioventricular valve, a less rigid support, and a higher adaptability to the anatomical structure are provided. The curvature may be adapted to the required spring force.

Advantageously, each support arm is linked to the body via two linking arms. Although linkage by a single arm may reduce the amount of material and may be sufficient in terms of structural stability, the provision of two linking arms increases the contact surface and force distribution of the first support region, e.g. with the ventricular portion of the annulus. In addition, such a "two linking arm" concept may prevent a rotation or lateral deflection of the support arm by providing two anchoring or fixation points at the body of the stent device.

The curvature of the linking arm may exhibit an angle of more than 90°. Accordingly, instead of extending from the body in an axial or radially outward direction, the curvature may initially extend radially inwardly, so as to form an additional rounded portion or an initial concave portion. This has the advantage that an even more flexible support is provided, such that an even lower force may be exerted by the first support region on the corresponding anatomical structure. In addition, by avoiding sharp edges, the risk of breakage or disconnection of the support arm from the body of the stent device is further reduced and tissue damages are essentially prevented.

As described in the above, provision of at least three support arms allows for the stability of the fixation to be improved as compared to e.g. two support arms, such that the stent device may be

properly supported upon deployment. To further increase the support of the stent device into the orifice or annulus and to provide a further adaptability to the anatomical structure, the stent device may comprise a multitude of two and/or three support. e.g. 4, 6 or 8 arms adapted to a tricuspid valve or mitral valve.

- 5 Preferably, the stent device may comprise six support arms. The provision of six support arms may provide a configuration for e.g. a tricuspid valve, which natively comprises three cusps or valve leaflets, such that each pair of support arms may correspond to a region of the tricuspid valve comprising a respective leaflet. Accordingly, six support arms may increase both the stability and the adaptability of the stent device for the tricuspid valve.
- 10 Six support arms may also be suitable for a mitral valve, also known as bicuspid valve, natively comprising two leaflets. Three support arms may be arranged to correspond to a region of the mitral valve comprising a respective leaflet.

Alternatively, the stent device may also comprise e.g. four support arms, wherein the support arms are asymmetrically arranged so as to conform to the shape of the tricuspid valve. By the
15 same token, four support arms may also facilitate a configuration for mitral valve replacement, wherein each pair of support arms is associated with a corresponding mitral valve region comprising a respective leaflet. Instead of a single pair of support arms, the stent device may also comprise e.g. eight support arms for e.g. a mitral valve or nine support arms for e.g. a tricuspid valve to accordingly associate four and three support arms to each native leaflet, respectively.

- 20 The circumferential spacing between the support arms may be adapted to a tricuspid valve or mitral valve. As described above, three support arms may e.g. be arranged so as to be associated with a respective native leaflet of a tricuspid valve, for example by providing an essentially equidistant spacing, but may also be asymmetrically arranged, such that e.g. a single support arm is associated with a first native leaflet and a pair of support arms is associated with a second
25 leaflet, for example, in the case of a mitral valve configuration. Said arrangement may hence depend on the anatomical structure, e.g. of the annulus, and may further depend on the valve assembly to be used and/or the orientation of the stent device.

To provide further structural stability of the stent device, the mesh shape of the body may exhibit a droplet shape or an essentially oval shape. Hence, the cells may comprise a rounded shape
30 instead of a polygonal or honeycomb shape, which may facilitate the expansion and collapsing of the body of the stent device. Furthermore, a more even or balanced distribution of a biasing force in a radially outward direction is enabled, when the stent device is deployed. The stent body may thus be less susceptible to structural changes due to tensile or compressive forces acting on the stent device in an axial direction. The droplet shape or essentially oval shape allows
35 for a more seamless transitioning between the cells and/or struts and hence avoids sharp edges.

In order to reduce the extension of the body of the stent device to the atrium, a portion of the proximal end of the stent body may extend radially outwards. Preferably, said portion of the proximal end of the body extends between 70° and 110° with regard to the axial direction of the body.

5 The bulkiness of the proximal end of the body extending into the atrium is reduced. Also fluidic sealing and supporting stability of the stent device is increased, e.g. by foreseeing the proximal end of the body to be adjacent to or in contact with the proximal end of the second support region of the support arms. For example, the proximal end of the body may be deflected at an angle essentially perpendicular to the longitudinal axis of the stent device, such that said proximal
10 end is essentially aligned with the atrial portion of the annulus. Furthermore, insertion of e.g. a valve assembly is thus facilitated by providing a chamfer, while a reduced profile is presented, such that the blood flow is not or at least not significantly disrupted.

Said portion of the proximal region of the stent body is furthermore preferably defined by a plurality of second closed loops arranged in a circumferentially staggered formation with regard
15 to the support arms arranged at the distal end. Accordingly, overlap of e.g. the closed loops of the support arms and the second closed loops is avoided on the one hand, on the other hand, the area or size of the atrial portion of the annulus that is supported by the proximal end is increased. The second closed loops may extend radially outwardly together with a portion of the proximal end of the body, e.g. by 1/4 to 1/2 or 1/3 of the length of the ultimate cell or strut line
20 at the proximal end of the body.

For example, the second closed loops may typically be dimensioned, such that they are smaller than the closed loops of the support arms, so as to fit into a distal end of two adjacent second support regions of two support arms, e.g. fitting between the second support region and the flexible region. According to another example, the second closed loops may be dimensioned
25 such that they are essentially equivalent or larger than the closed loops of the support arms. Alternatively, the second closed loops may be arranged in between two adjacent second support regions of two support arms. Such a staggered structure may furthermore ensure sufficient support for the stent device at its "atrial portion", even provided that one or more of the radially outwardly extending portions of the support arms do not perfectly conform to the anatomical structure, e.g.
30 of the annulus.

By defining the support arms as an extension of the distal end of the body, a high degree of structural and mechanical stability is ensured. Furthermore, the body and the plurality of support arms may be formed as a single piece and/or as a wire frame. Accordingly, the body and supporting arms of the stent device may not only be formed of the same material, but may be
35 formed without any connecting parts, such that the stent device is less susceptible to breakage, dislodgement and/or production errors.

By such an embodiment, the stent body, supporting arms, different cells of the mesh, and different regions of the support arms may be linked by a continuous and seamless transition. The body and support arms may hence be formed as integral parts of the stent device, wherein the stent device is formed as a single piece may be manufactured by laser cutting techniques, thereby significantly improving the structural integrity of the stent device.

To further improve fixation to the native tissue, in particular to improve the hold of the assembly in translation and/or rotation, the stent device may comprise at least one fixing element as disclosed in WO 2017/089179. In one embodiment, a fixing element has the form of a "racket" or a "loop" or a "tab". In one embodiment, a fixing element is made of nitinol. A fixing element has a height in the order of 8 to 10 mm and a length of from 10 to 12 mm. In one embodiment, one or more of these optional fixing elements are joined to one or more support arms, more particularly in the flexible region thereof and open only on the atrial side. In one embodiment of the invention, a single fixing element is used. In one embodiment of the invention, two fixing elements are positioned symmetrically.

In addition to the body and the support arms, the stent device may comprise a cuff to prevent blood leakage and/or regurgitation. Accordingly, at least the proximal end of the supporting arms and/or the proximal end of the outer body may be covered by a foil of a liquid impermeable or semi-impermeable material so as to form a cuff between the support arms and the body and/or between the support arms.

The foil of a liquid impermeable or semi-impermeable material may hence represent a covering material, which typically limits, in particular in case of the semi-permeable material, or at least essentially prevents blood passage or blood reflux through the respective elements of the stent device outside the central (tubular) passageway. It thus seals the zone or contact area between the anatomical structure of e.g. the annulus and the body or inner channel of the stent device.

Such a foil or covering may enhance sealing between the stent device and the environment at the deployment site. It also may enhance migration resistance of the deployed device by appropriate foil features, e.g. by suitable surface roughness.

The foil, e.g. made of a flexible sheet-like material, may be made of a natural or a synthetic material. For example, the material can include natural tissues such as, bovine, porcine, ovine, or equine pericardium, wherein the tissues are preferably chemically treated using glutaraldehyde or formaldehyde or triglycidylamine (TGA) solutions or other tissue crosslinking agents. Alternatively, the foil may at least comprise a synthetic material, such as a fluoropolymer, e.g. polytetrafluoroethylene (PTFE) or an expanded polytetrafluoroethylene (ePTFE) polymer, a polyester such as PET (polyethylene terephthalate), a silicone, a urethane, other biocompatible polymers, DACRON®, copolymers, or combinations and sub-combinations thereof. According

to a preferred embodiment, the impermeable or semi-impermeable materials is a low-porosity woven fabric, such as polyester, DACRON® fabric, or PTFE.

Furthermore, the foil material may be modified by one or more chemical or physical processes that enhance certain physical properties of the foil material. For example, a hydrophilic coating
5 may be applied to the foil material to improve the wettability and echo translucency of the foil material. Alternatively, or in addition, the foil material may be modified with chemical moieties that promote or inhibit one or more of endothelial cell attachment, endothelial cell migration, endothelial cell proliferation, and resistance to thrombosis. Also, the foil material may be modified by covalently attached heparin or may be impregnated by one or more drug substances
10 that are released in situ, e.g. by a controlled release mode with e.g. the controlled release formulation being coated onto one or both sides of the foil.

The cuff established by the foil has the advantage that peri-prosthetic leaks at the contact area of the stent device and the native tissue (e.g. the annulus) may be reduced or even prevented. Preferably, the foil is arranged so as to cover the height of the annulus and the proximal end of
15 the body on the "atrial portion" or proximal end of the stent device. The foil may be fixed to the stent device by means of e.g. sewing, gluing, or heat forming.

The body of the stent device furthermore preferably comprises at least two or at least three fixation means or windows or sites for receiving and fixing a valve assembly within the stent body's tubular passageway. Such windows or sites may e.g. be formed by corresponding struts between
20 the cells or supporting the cells of the mesh-shaped body, such that the stent device does not require additional components. Said windows or sites are integrally formed with the body of the stent device. Alternatively, such windows may also be formed by corresponding portions of cells. The windows are preferably arranged circumferentially with spacings separating each of them. They correspond to the valve assembly, i.e. correspond to the envisaged leaflet arrangement of
25 the particular valve, e.g. a tricuspid valve or mitral valve.

Said fixation means or windows may hence indicate the intended region for the valve assembly, such that a surgeon is assisted when placing of the valve assembly. The fixation means or windows may provide a matching geometry with the valve assembly, so as to provide a positive locking, e.g. in the case of a synthetic valve assembly, or may allow a fixation of a bioprosthesis,
30 e.g. cusps or leaflets, e.g. by means of sewing or stitching.

According to another aspect, a prosthetic heart valve is disclosed comprising a stent device as described above and further comprising a valve assembly arranged within the inner channel and/or at a proximal or distal end of the body and being secured to the stent body by means of fixation means or windows. For example, the prosthetic heart valve may be configured for
35 replacing a tricuspid valve or a mitral valve, e.g. by means of the corresponding valve assembly,

the configuration of the stent body, and/or the configuration of the support arms, as described in the above.

For example, the prosthetic heart valve may be configured as a tricuspid valve prosthesis, wherein the valve assembly is comprised of three cusps or leaflets. For example, the tricuspid valve prosthesis may comprise a bioprosthesis, wherein the three cusps are made from animal tissue, e.g. bovine or porcine pericardium that has been preferably previously treated with e.g. glutaraldehyde or formaldehyde or triglycidylamine (TGA) solutions or other tissue crosslinking agents. The three cusps or leaflets forming the valve assembly are configured for coaptation with each other and are linked to the body within the inner channel, or at a proximal or distal end of the stent body, by means of e.g. common sewing techniques. The bioprosthesis functions in the physiological direction of the blood flow arriving in the right atrium and injected in systole into the filling chamber of the right ventricle.

Also, the prosthetic heart valve may be configured as a mitral valve prosthesis, wherein the valve assembly is comprised of two cusps or leaflets.

Furthermore, the cusps or leaflets of the valve assembly may also be made of a synthetic fabric, wherein the fixation may also be provided by e.g. welding, gluing, a fixed link or spring, and/or flexible or partially rotary contact points. Example of synthetic leaflets are provided in US 9,301,837.

According to another aspect, a delivery system is suggested, comprising a stent device as described in the above in a collapsed state.

For example, the delivery system may be configured as a catheter or sheath, which enables a percutaneous delivery and deployment to the atrioventricular region. The delivery system may define a lumen to receive the stent device and may comprise a control string, wherein the control string is slidably engaged with the stent device such that a tensioning of the control string can cause the stent device to contract, and a loosening of the control string can allow the stent device to expand. The stent device is hence reconfigurable between a low-profile delivery configuration or collapsed state for containment within the lumen and an expanded or deployed configuration.

The invention further relates to a kit of part comprising a delivery system (e.g. a catheter or sheath) which enables percutaneous delivery and deployment to the atrioventricular region, and a stent device as described above.

The invention further relates to catheter or sheath comprising a collapsed stent device as described above.

According to another aspect, a method for replacing a tricuspid valve or mitral valve is disclosed, comprising the steps of:

- providing a stent device as described above in a collapsed state in a delivery system, preferably a catheter or sheath,
- 5 - percutaneously introducing the stent device into a tricuspid valve or mitral valve region of a patient via said delivery system, such that the distal end of the stent body is at a ventricular portion and the proximal end of the stent body is at an atrial portion and the body and support arms straddle the annulus, and
- 10 - deploying the stent device by expanding the stent device, such that the flexible region conforms to the annulus and the proximal ends of the outer support arms conform to the atrial side.

In order to provide a valve function, the method may further include fixing a valve assembly to the inner channel and/or at a proximal or distal end of the stent body, wherein said fixing may either be preferably performed prior to collapsing of the stent device or may be performed using
15 a delivery system after deployment and expansion of the stent device in the atrioventricular valve zone.

According to another aspect, a method of producing a stent device as described above is disclosed, comprising the steps of:

- laser cutting the body and support arms from a metallic memory material;
- 20 - heat forming the body and support arms, so as to provide a predefined shape of the body and support arms; and optionally
- collapsing the body and support arms.

The metallic memory material may e.g. be braided nitinol. Furthermore, the collapsing of the body and support arms, or of the stent device as a whole, is optional and may e.g. be required
25 for transportation purposes or for assembly or packaging into a delivery system, e.g. a catheter or sheath.

Preferably, the stent device is made from a single piece. For example, the laser cutting may be performed on a single piece of braided nitinol, such that the support arms are formed as an extension of the distal end of the body, thus providing a high degree of structural and mechanical
30 stability. In other words, the body and support arms of the stent device may not only be formed of a single material, but may be formed without any connecting parts as a single piece, such that

the stent device is less susceptible to breakage, dislodgement, and/or production errors, thus e.g. a significantly improving the structural integrity of the stent device.

5 The inventive design allows to overcome any limits of the adaptability at the opposing ends of the fixing elements in the longitudinal direction of the assembly. Thus, the present design does not limit any adjustment of the positioning upon deployment of the assembly (as observed by the prior art), which may be due to opposing ends of the fixing elements, which may engage the anatomical structure, thereby potentially preventing further adjustments. Thus, the inventive design exhibits superior properties, which have not yet been addressed by prior art assemblies.

Brief description of the drawings

10 The present disclosure will be more readily appreciated by reference to the following detailed description when being considered in connection with the accompanying drawings in which:

Figure 1 is a graphical representation of a prior art embodiment of a prosthetic heart valve at a ventricular portion of the tricuspid valve;

15 Figure 2 is a graphical representation of a stent device according to the invention deployed around the anatomical structure of the tricuspid valve;

Figures 3A-3D are schematic representations of stent devices according to the invention after laser cutting and prior to heat forming;

Figures 4A and 4B are perspective views of a stent device according to the invention in an expanded state;

20 Figure 5 is a schematic perspective view of a stent device according to the invention having an alternative proximal end of the body;

Figure 6 is a schematic side view of the stent device according to Figure 5;

Figure 7 is a schematic representation of a stent device according to the invention having an alternative proximal end of the body comprising second closed loops;

25 Figure 8 is a schematic representation of a staggering formation of the proximal end of the stent device according to Figure 7; and

Figures 9A to 9C depict different views of a staggering formation according to Figure 7 with alternative second closed loops.

Detailed description of preferred embodiments

In the following, the invention will be explained in more detail with reference to the accompanying figures. In the Figures, corresponding elements are denoted by identical reference numerals and repeated description thereof may be omitted in order to avoid redundancies.

5 In Figure 1 a graphical representation of a prior art embodiment of a prosthetic heart valve positioned within a tricuspid valve is shown. Accordingly, a prosthetic heart valve is positioned within the tricuspid valve by means of a delivery system 42, e.g. a catheter or sheath. The prosthetic heart valve is positioned such that the body 12 or framework of the prosthetic heart valve is oriented in a longitudinal direction from a proximal end 16 to a distal end 17 of the tricuspid valve. Accordingly, upon deployment or expansion of the prosthetic heart valve, the support arms 18 of the prosthetic heart valve grasp the leaflets 27 of the tricuspid valve, thereby forming ventricular stabilizers. The support arms 18 are hence arranged at the ventricular side 28 of the tricuspid valve and are configured to provide a stabilization of the leaflets 27. After deployment of the prosthetic heart valve, the body 12 or framework of the prosthetic heart valve extends towards the proximal end 16, wherein the body 12 is formed as a flexible mesh body to conform to the anatomical structure of the leaflet 27 and to exert a radially outward force towards the leaflet 27, such that the prosthetic heart valve is held by the leaflets 27 while neither the support arms 18 nor the body 12 are actually in contact with the ventricular portion 28 or the atrial portion 30 of the annulus.

20 An embodiment of the stent device 10 according to the invention is depicted in Figure 2 in a graphical representation, wherein the stent device 10 is deployed around the anatomical structure of the tricuspid valve corresponding to the anatomical structure according to Figure 1. The stent device 10 is depicted in an expanded or deployed state, wherein a longitudinal axis of the stent device 10 and the body 12 is oriented along an axis defined by the proximal end 16 and the distal end 17 of the tricuspid valve. The body 12 is comprised of a mesh-shaped wiring made of nitinol and is formed as an essentially tubular body 12 having a cylindrical or circular shape.

A plurality of support arms 18 extend from the distal end 17 of the body 12. Although the sectional view depicts only two support arms 18, three or more, preferably six, nine, or twelve support arms 18 may be realized along a circumference of the distal end 17 of the body 12, e.g. at equidistant spacings or formed so as to be adjacently arranged to each other. The support arms 18 extend towards the proximal end 16 of the body 12 along an outer surface of the body 12. The inner surface is defined by an inner channel (not shown), which establishes a passageway for a blood flow from the proximal end 16 to the distal end 17, i.e. from the right atrium to the right ventricle of the heart during a systolic phase of the heart.

The support arms 18 furthermore comprise an S-shape or inverted S-shape in the longitudinal section of the stent device 10 and hence extend radially outwardly and inwardly along the longitudinal axis. Thereby, the support arms 18 define a first support region at the distal end 17 and a second support region at the proximal end 16, wherein the second support region extends
5 radially outwardly at the proximal end 16 due to a deflection provided by a flexible region arranged between the first and second support region.

Accordingly, the shape of the support arms 18 and, in particular, the support regions allow the support arms 18 to conform to the ventricular portion 28 and the atrial portion 30 of the annulus 26. Furthermore, the flexible region is adapted to conform to the annulus 26 of the tricuspid
10 valve. Thereby, the support arms 18 ensure that the stent device 10 is supported at opposing sides of the tricuspid valve and is fitted to the annulus 26 of the tricuspid valve, such that the stent device 10 is biased into the tricuspid valve region and in particular into the annulus 26 thereof.

Hence, the configuration of the support arms 18 allows the stent device 10 to be preferably secured to the annulus 26 without requiring invasive techniques such as sewing or stitching and
15 without any clamping or grasping force or without exerting a radially outward force that potentially disrupts remaining anatomical landmarks and tissue. Instead, such configuration enables that the function of the body 12 of the stent device 10 is decoupled from the function of the support arms, such that the body 12 may be rigid, thus providing a stabile supporting structure or framework for e.g. a valve assembly.

20 Figure 3A is a schematic representation of a stent device, e.g. as depicted in the embodiment according to Figure 2, wherein the stent device is depicted after laser cutting and prior to a heat forming process. On the left hand side, i.e. at the proximal end 16 of the stent device, the body 12 is depicted formed as a mesh shape. Said mesh is depicted to comprise two connected cells 14 arranged adjacently along the longitudinal axis of the stent device. The body 12 hence
25 comprises a plurality of cells 14, which may be formed, e.g. by means of heat forming to a tubular or oval shaped structure so as to form a cylindrical shape defining an inner channel configured as a passageway for a blood flow.

Furthermore, the body 12 comprises three fixation means or windows 40, which are arranged at the distal end 17 of the body 12, wherein said windows 40 are formed by three corresponding
30 struts 13 extending in the longitudinal direction. Accordingly, when the body 12 is formed into its predefined shape, the windows 40 are arranged in a circumferential manner at essentially equal spacing to each other. The windows 40 may e.g. be used to attach a valve assembly, e.g. synthetic or processed native cusps or leaflets to provide a required valve function adapted to the patient.

Although the windows 40 are depicted at the distal end 17 of the body 12, said windows 40 may also be provided at corresponding struts 13 at the proximal end 16 and the spacings between said windows 40 may vary. By the same token, the stent device preferably comprises at least three windows 40, e.g. for fixation of at least three cusps, e.g. for a tricuspid valve, but may also
5 comprise more than three windows 40, so as to provide a physician or surgeon with more fixation possibilities.

According to the embodiment of Figure 3A, the stent device furthermore comprises six support arms 18 extending from the distal end 17 of the body 12. After heat forming into a predefined shape, said support arms 18 extend towards the proximal end 16 at an outer surface of the body
10 12 and define two support regions and a flexible region, as described in view of Figure 2 in the above. The support arms 18 are furthermore provided as closed loops, which are each linked to the body 12 via two linking arms, such that the structural and mechanical stability of the support arms 18 is increased. Furthermore, the support arms 18 comprise an essentially petal shape and which comprise a rounded proximal end after heat forming. Thereby, the support arms 18 provide
15 an improved supporting function due to the increased contact area while the rounded proximal ends ensure that sharp edges and potential tissue damage are avoided and a risk of breakage of the proximal ends is reduced.

Figures 3B to 3D depict an alternative embodiment, wherein the proximal end 16 comprises second closed loops 38, which are arranged in a staggered formation with regard to the support
20 arms 18. The proximal end 16 of the second closed loops may comprise a reinforcement formed by a thicker region to increase the linking strength between the legs of the second closed loops 38, as indicated on the left hand side of Figure 3B and 3D. The second closed loops 38 may be heat formed into e.g. a flaring shape, such that the second closed loops 38 extend radially outwardly, as explained in further detail in view of Figures 5 to 9 below.

Prior to heat forming, the stent device comprises an essentially flat shape extending in a longitudinal direction, as depicted by Figure 3C. The stent device may be coiled along the longitudinal axis to form an essentially cylindrical body 12 with second closed loops 38 extending from the proximal end and support arms 18 extending from the distal end, as shown
25 in Figure 3D. Thereby, the body 12 of the stent device is given further structural stability and may be easily brought in its ultimate shape by heat forming the support arms 18 and second closed loops 38.
30

The embodiment according to Figure 4A essentially corresponds to the embodiments according to Figures 2 and 3 and depict the stent device 10 after heat forming and in an expanded state. Accordingly, the stent device 10 also comprises a total of six support arms 18, formed as closed
35 loops which extend from the distal end 17 of the body 12 via with two linking arms 36. As described in view of Figure 2, the support arms 18 comprise a profile in the longitudinal section

comprising an essentially inverted S-shape or sigmoidal shape, which are defined by a first support region 20 at the distal end 17, a second support region 22 at the proximal end 16 and a flexible region 24 therebetween. Said flexible region 24 is formed as a tapered section, e.g. formed by a constriction along the longitudinal axis of the stent device 10 so as to allow a deflection of the second support region 22.

The first support region 20 of each support arm 18 is formed as a convex portion 32, which at least in part defines a curvature forming each of the linking arms 36. The curvature ensures that the extension into the ventricular portion of the valve may be reduced, such that the blood flow is not disrupted and the stent device 10 is not brought in contact with any myocardial areas, which should not be contacted by the implanted stent device 10. The flexible region 24 is arranged around an inflection point of the convex portion 32 and is configured as a concave portion 34, extending into the second support region 22, which extends radially outwardly.

The convex portion 32, the concave portion 34, and the radially outwardly extending second support region 22 are thereby adapted to support a ventricular portion, an annulus portion, and an atrial portion of the tricuspid valve, respectively, such that each region provides an essentially matching geometry. The stent device 10 may hence be biased into the annulus of the tricuspid valve without invasively engaging or compressing the respective anatomical structures. Thus, disruption of the remaining anatomical structures may be effectively avoided.

Furthermore, the inner channel 15 is depicted in the embodiment according to Figure 4A, which is defined by the mesh-shaped body 12 of the stent device 10. Accordingly, both the body 12 and the inner channel 15 comprise an essentially tubular and cylindrical shape, wherein the rigidity and size and dimensioning of the body 12 ensures that a maximum inner channel volume is provided so as to maximize the blood flow from the proximal end 16 to the distal end 17. The mesh body 12 is furthermore comprised of a plurality of cells 14 and corresponding struts 13, wherein the cells 14 comprise a droplet shape without sharp edges between adjacent cells 14, so as to further improve the structural integrity of the body 12.

When the stent device is in its deployed state, a gap may be formed between the outer surface of the body 12 and the support arms 18, as shown in the top view of Figure 4B at the proximal end 16. Accordingly, the body 12 preferably exerts no radially outward force on the anatomical structures of the annulus and is only held on one side of the body 12 by the support arms 18, which may adapt both to the ventricular portion and the atrial portion so as to bias the stent device within the annulus. Due to the gap maximal flexibility and adaptability is ensured for the support arms 18 while at the same time ensuring that the anatomical shape is not deteriorated or compromised by the body 12 of the stent device.

An alternative configuration of the proximal end 16 of the body 12 is depicted in a schematic perspective view according to the embodiment of Figure 5, wherein the stent device 10 comprises a body 12 having an alternative proximal end portion 38 of the body 12 extending in a radially outward direction, i.e. forming a flaring surface. Accordingly, the supporting arms 18, which extend from the distal end 17 of the body 12 towards the proximal end 16 of the body 12 may be brought into proximity or into contact with the proximal end portion 38 of the body 12.

For example, the support arms 18, which comprise, in addition to a first support region 20 at the distal end 17 and an adjacent flexible region 24, a second support region 22 at the proximal end 16, may deflect radially outwardly at the second support region 22 so as to be in contact with the radially outwardly extending proximal end portion 38. Thereby, the proximal end portion 38 may not only improve the sealing of the stent device 10, but may simultaneously facilitate the blood flow and/or an insertion into the inner channel of the body 12, e.g. by choosing an angle with regard to the longitudinal axis of the stent device 12 to define a chamfer. In addition, such arrangement may further increase the support of the stent device 10, by an additional surface that may be aligned with the corresponding atrial portion of the annulus or valve and to provide an additional supporting feature, should the second support region 22 not have the desired effect.

The embodiment according to Figure 5 is furthermore schematically depicted in a side view according to Figure 6. Here, the radially outwardly extending proximal end region of the body 12, is slightly tilted towards the outer surface of the body 12 and the support arms 18, e.g. at an angle between 70° and 90°. Such angle may e.g. be chosen to conform to the atrial portion of the annulus and may furthermore ensure an optimal sealing towards the proximal end 16 of the support arms 18. It is to be understood that other angles are possible and that the shape of the proximal end portion 38 is not restricted to the shape depicted in Figures 5 and 7, but may also comprise shapes corresponding e.g. to the mesh shape of the body 12.

Accordingly, in an exemplary embodiment, the stent device may comprise a proximal end portion 38 of the body comprising a plurality of second closed loops, as schematically depicted in Figure 7. Said second closed loops are hence formed as extensions from the proximal end of the body, i.e. extensions from the mesh shape of the body, such that said second closed loops are connected to two adjacent cells 14 at the proximal end of the body. As indicated by the dashed line, the proximal end portion 38 that is extended radially outward, i.e. flares in a direction essentially perpendicular to the longitudinal axis of the stent device, comprises a portion of the last row of struts 13 of each of the last cells 14 at the proximal end of the body.

For example, the radially outward extending portion may comprise between 1/4 and 1/2 of the last row of struts 13. In the embodiment according to Figure 7, said portion comprises about 1/3 of the length of the last or ultimate row of struts 13 in the longitudinal direction of the stent device. Accordingly, depending on the anatomical structure corresponding to the

pathophysiological condition of the patient, the second closed loops and the proximal end portion 38 may be at equal size with or sized smaller than the second support regions of each of the support arms.

5 The proximal end portion 38 may furthermore be arranged at a staggering formation in view of the proximal end of the second support regions 22 of the plurality of support arms, as schematically depicted in the embodiment according to Figure 8. Accordingly, the proximal end portion 38 may comprise a plurality of second closed loops extending from the proximal end of the body, e.g. as described in view of Figure 7, which are deflected radially outwardly and are arranged between the second support regions 22 of each pair of adjacent support arms.

10 Accordingly, the stent device may comprise a total of six support arms with corresponding second support regions 22 and a total of six second closed loops defined by the proximal end portion 38, which alternate each other in a circumferential manner along the circumference of the body 12 of the stent device. Also shown is the inner channel 15, which is hence not obstructed by the second support regions 22 and the proximal end portion 38. While the tips of the support regions

15 22 may be in the form of a triangle forming an acute angle at the end region, a rounded tip (not depicted by Figure 8) may be more preferred.

Alternatively, the proximal end portion 38 may be provided in an alternative staggering configuration, e.g. when the number of second closed loops and the number of support arms do not match. For example, the proximal end portion 38 may comprise only three second closed

20 loops, such that the second closed loops are arranged only between every second pair of adjacent second support regions 22. By the same token, the proximal end portion 38 may comprise a larger number of second closed loops, which are dimensioned smaller than the second support regions 22 of the support arms, such that e.g. two second closed loops are arranged between each pair of adjacent second support regions 22. It will be obvious to a person skilled in the art

25 that the above number of second closed loops and second support regions 22 are for illustrative purposes only and are not limiting to the embodiments. In other words, other arrangements having a higher number of support arms or having a number between three and six support arms are possible and within the scope of the embodiments.

In the embodiment depicted in Figures 9A to 9C an alternative staggering formation of second

30 closed loops 38 and support arms 18 is shown, wherein the second closed loops 38 are dimensioned such that they are similar to the closed loops of the support arms 18. Accordingly, as e.g. shown in Figure 9A in the schematic top view (left) and perspective top view (right), the second closed loops 38 extend radially outwardly and may comprise a sectional surface area that is similar to the sectional surface area of the support arms 18. That holds, even though the second

35 support region 22 of the support arms 18 may extend further radially outwardly, as also shown

in Figures 9B and 9C, which represent a side view and a perspective view of the embodiment, respectively.

Furthermore, Figures 9B and 9C show a gap, which may occur between the support arms 18 and the body 12 of the stent device, in analogy to the embodiment according to Figure 4B. Thereby, a tolerance is ensured between the support arms 18 and the body 12. Resilience of the support arms 18 is thus increased. In other words, as shown e.g. in Figure 9B, the gap between the S-shape of the support arms 18, i.e. the convex and concave region in the longitudinal section, and the body 12 of the stent device may vary at least partially or sectionwise, so as to accommodate the stent device in the annulus, thereby adapting its to the anatomical structure thereof.

- 10 In addition, the flaring second closed loops 38 ensure that a direct contact between the body 12 and the anatomical structure may be avoided, such that the body 12 does not exert a radially outwardly directed force on the annulus. Potentially adverse forces that are detrimental for the remaining anatomical landscape are reduced or avoided. However, the flaring arrangement ensures that a fluid flow from the proximal end to the distal end is not significantly impaired.
- 15 Furthermore, as indicated in Figure 9C, the proximal end 16 and the distal end 17 are inverted. Such flaring of the second closed loops facilitates the insertion of e.g. a valve assembly into the body 12 by forming a chamfering surface.

It will be obvious for a person skilled in the art that these embodiments and items only depict examples of a plurality of possibilities. Hence, the embodiments shown here should not be understood to form a limitation of these features and configurations. Any possible combination and configuration of the described features can be chosen according to the scope of the invention.

List of reference numerals

10	Stent device
12	Body
13	Strut
14	Cell
15	Inner channel
16	Proximal end
17	Distal end
18	Support arm
20	First support region
22	Second support region
24	Flexible region
26	Annulus
27	Native cusp or leaflet
28	Ventricular portion
30	Atrial portion
32	Convex portion
34	Concave portion
36	Linking arm
38	Proximal end portion or second closed loops
40	Fixation means or window
42	Delivery system

Claims

- 5 1. Stent device (10) for a prosthetic heart valve, comprising:
- a mesh-shaped body (12) extending in an axial direction, said body (12) being configured to fit an orifice and defining an inner channel (15) for providing a passageway from a proximal end (16) to a distal end (17) of the body (12), and
 - at least three outer support arms (18) extending from the body (12) from the distal end (17) of the body (12) towards the proximal end (16), each support arm (18) comprising a first support region (20) at the distal end (17), a second support region (22) at the proximal end (16), and a flexible region (24) therebetween,
- 10 wherein the flexible region (24) is formed as a tapered section of the support arm (18) in an axial direction and wherein the second support region (22) extends radially outwards in the deployed state.
- 15
2. Stent device (10) according to claim 1, wherein the body (12) is configured to fit an annulus (26) of the heart valve, wherein the flexible region (24) is adapted to conform to the annulus (26), the first support region (20) is adapted to conform to the ventricular portion (28) of the annulus (26), and/or the second support region (22) is adapted to conform to the atrial portion (30) of the annulus (26).
- 20
3. Stent device (10) according to any of the preceding claims, wherein the body (12) comprises an essentially tubular or cylindrical shape.
- 25
4. Stent device (10) according to any of the preceding claims, wherein each support arm (18) is formed as a closed loop.
5. Stent device (10) according to claim 4, wherein the closed loop extends beyond the proximal end (16) of the body (12) and/or comprises a rounded proximal end.
- 30

6. Stent device (10) according to claim 4 or 5, wherein the closed loop defines a profile having a convex portion (32) and a concave portion (34) in a longitudinal section of the support arm (18) and wherein the convex portion (32) defines the first support region (20).
- 5
7. Stent device (10) according to claim 6, wherein the profile is formed as an inverted S-shape, sine wave shape, N-shape, or M-shape in an axial direction and/or in a radial direction.
- 10 8. Stent device (10) according to any of the preceding claims, wherein each support arm (18) is linked to the body (12) via at least one linking arm (36) formed by a curvature of the first support region (20).
- 15 9. Stent device (10) according to claim 8, wherein each support arm (18) is linked to the body (10) via two linking arms (36).
10. Stent device (10) according to claim 8 or 9, wherein the curvature comprises an angle of more than 90°.
- 20 11. Stent device (10) according to any of the preceding claims, comprising a multitude of two and/or three support arms (18) adapted to a tricuspid valve or mitral valve.
12. Stent device (10) according to claim 11, comprising six support arms (18) and being configured for a tricuspid valve.
- 25 13. Stent device (10) according to any of the preceding claims, wherein the circumferential spacing between the support arms (18) is adapted to a tricuspid valve or mitral valve.
- 30 14. Stent device (10) according to any of the preceding claims, wherein the mesh shape of the body (12) comprises a droplet shape or essentially oval shape.

15. Stent device (10) according to any of the preceding claims, wherein a portion (38) of the proximal end (16) of the body (12) extends radially outwards.
- 5 16. Stent device (10) according to claim 15, wherein the portion (38) of the proximal end (16) of the body (12) extends between 70° and 110° with regard to the axial direction of the body (12).
- 10 17. Stent device (10) according to claim 15 or 16, wherein the portion (38) is defined by a plurality of second closed loops arranged in a circumferentially staggered formation with regard to the support arms (18) arranged at the distal end (17).
- 15 18. Stent device (10) according to any of the preceding claims, wherein the body (12) and the plurality of support arms (18) are formed as a single piece and/or as a wire frame.
- 20 19. Stent device (10) according to any of the preceding claims, wherein at least the proximal end (16) of the supporting arms (18) and/or the proximal end (16) of the outer body (12) are covered with a foil of a liquid impermeable or semi-impermeable material so as to form a cuff between the support arms (18) and the body (12) and/or between the support arms (18).
- 25 20. Stent device (10) according to any of the preceding claims, wherein the body (12) comprises at least two or at least three fixation means or windows (40) for receiving a valve assembly.
- 30 21. Prosthetic heart valve, comprising a stent device (10) according to any of the preceding claims and a valve assembly arranged within the inner channel (15) and/or at a proximal (16) or distal end (17) of the body (12) and being secured to the body (12) by means of fixation means or windows (40).
22. Prosthetic heart valve according to claim 21 configured for replacing a tricuspid valve or a mitral valve.

23. Delivery system, comprising the stent device according to any of the preceding claims in a collapsed state.
24. Method for replacing a tricuspid valve or mitral valve, comprising the steps of:
- 5 - providing a stent device according to any of the claims 1-20 in a collapsed state in a delivery system,
- percutaneously introducing the stent device into a tricuspid valve or mitral valve region of a patient via said delivery system, such that the distal end of the body is at a ventricular portion and the proximal end of the body is at an atrial portion
- 10 and the body and support arms straddle the annulus, and
- deploying the stent device by expanding the stent device, such that the flexible region conforms to the annulus and the proximal end of the outer support arms conform to the atrial side.
25. Method of producing a stent device according to any of the claims 1-20, comprising the steps of:
- 15 - laser cutting the body and support arms from a metallic memory material;
- heat forming the body and support arms, so as to provide a predefined shape of the body and support arms; and
- collapsing the body and support arms.
- 20 26. Method according to claim 25, wherein the stent device is made from a single piece.

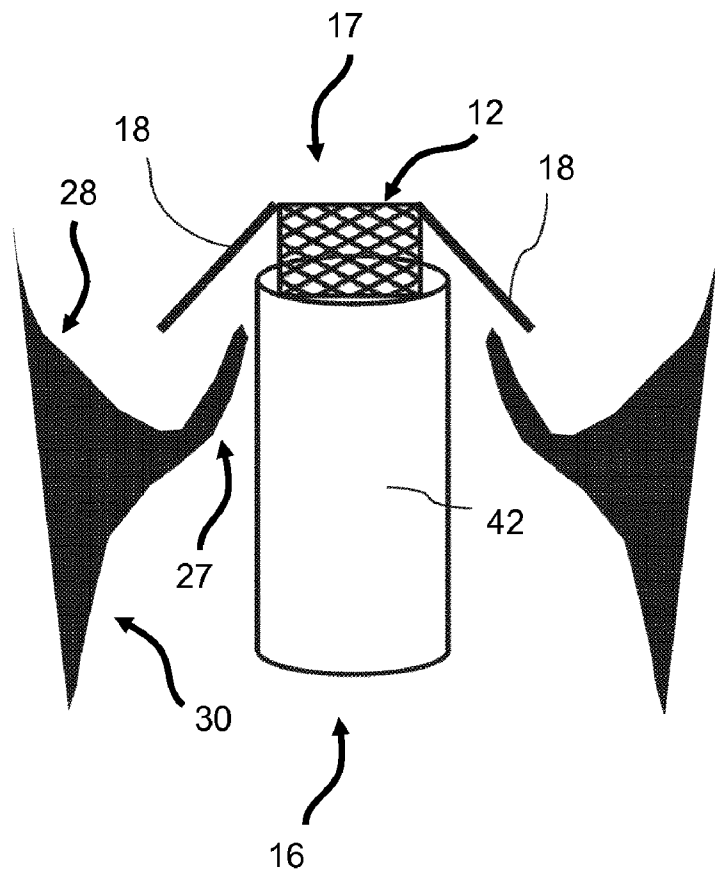


Fig. 1 (prior art)

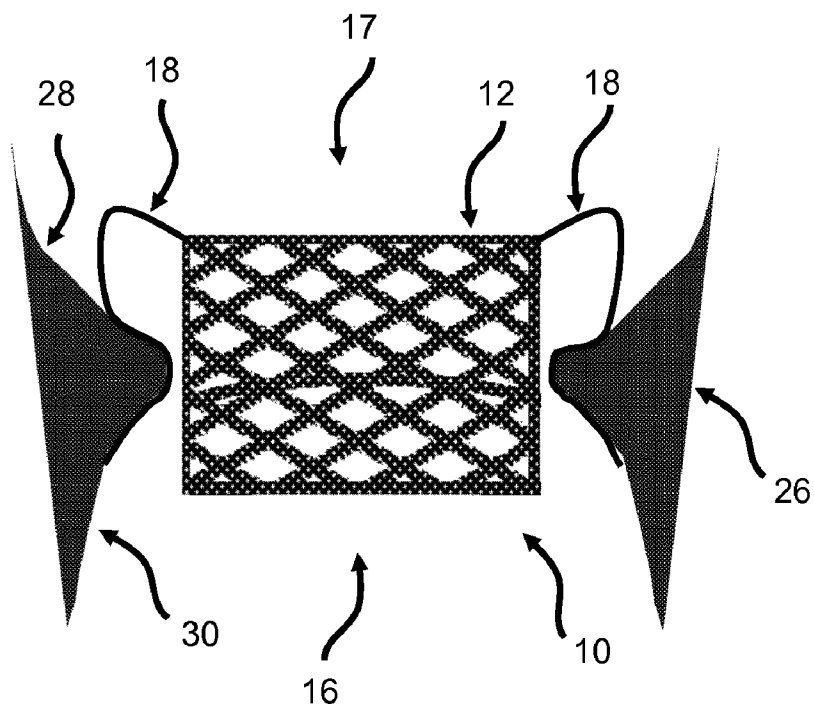


Fig. 2

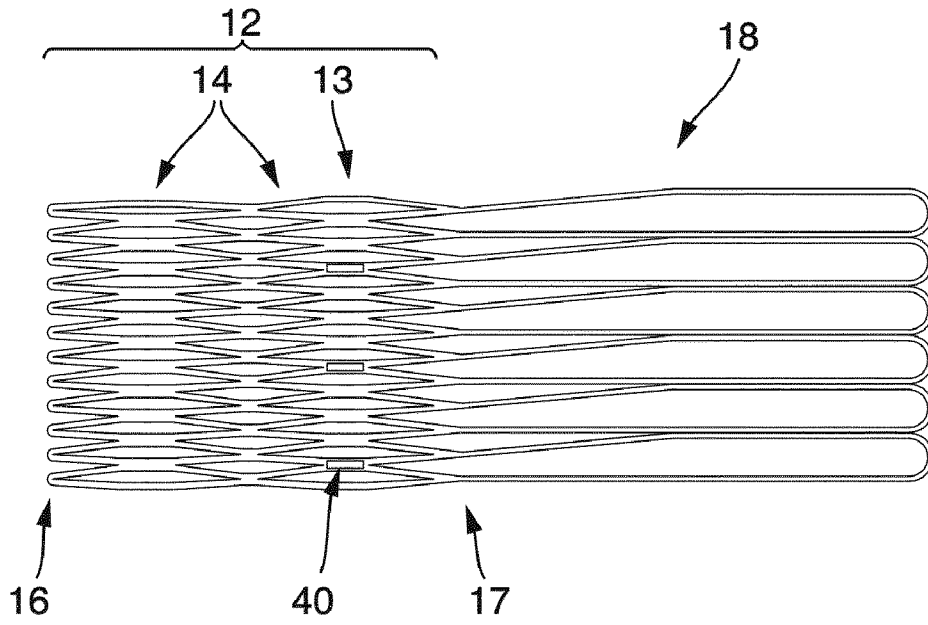


Fig. 3A

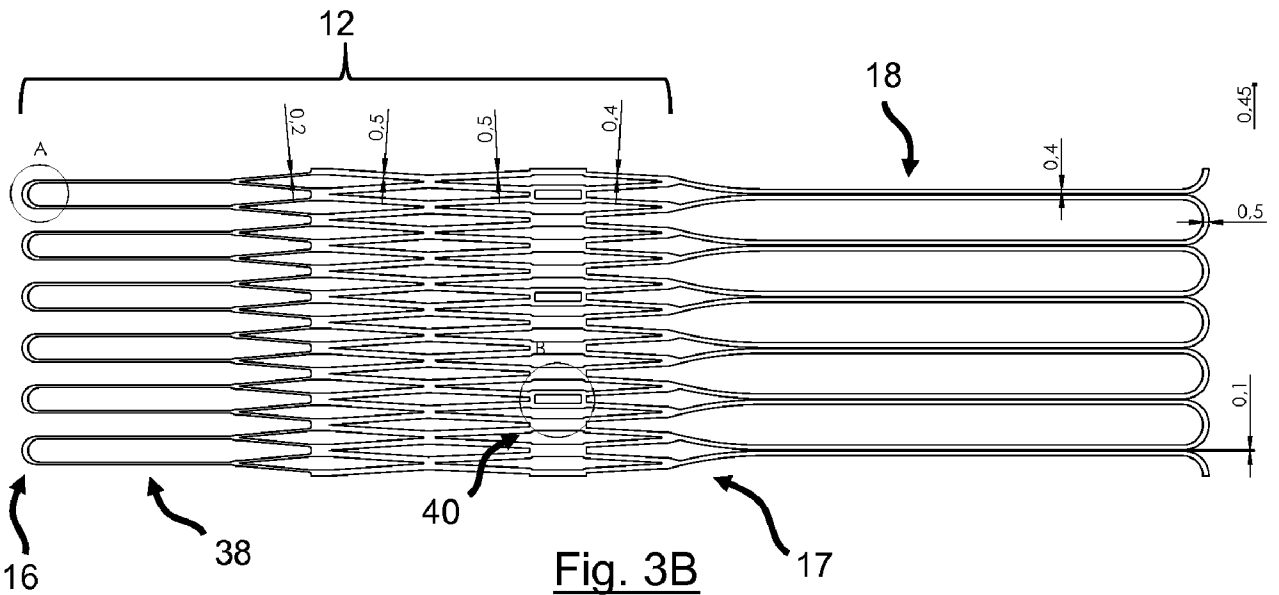


Fig. 3B



Fig. 3C

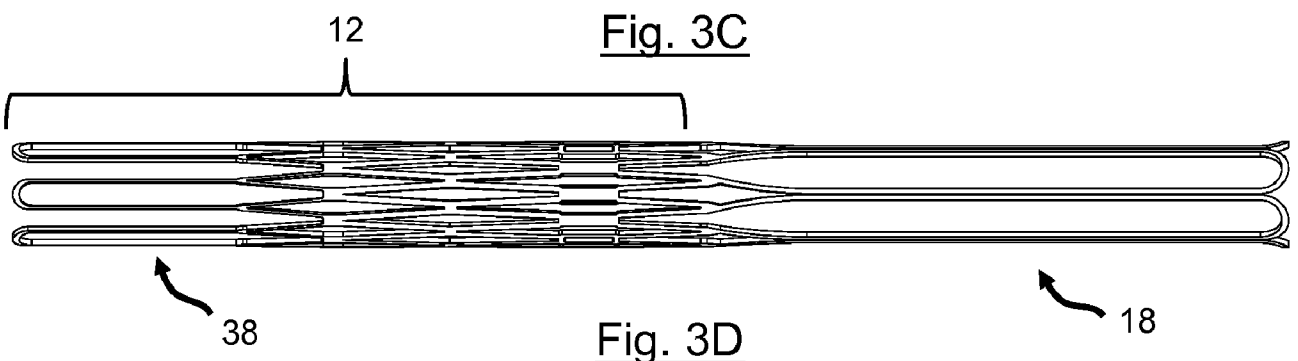
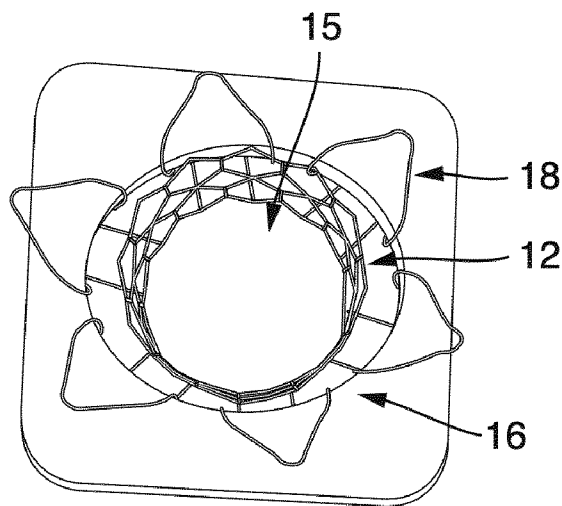
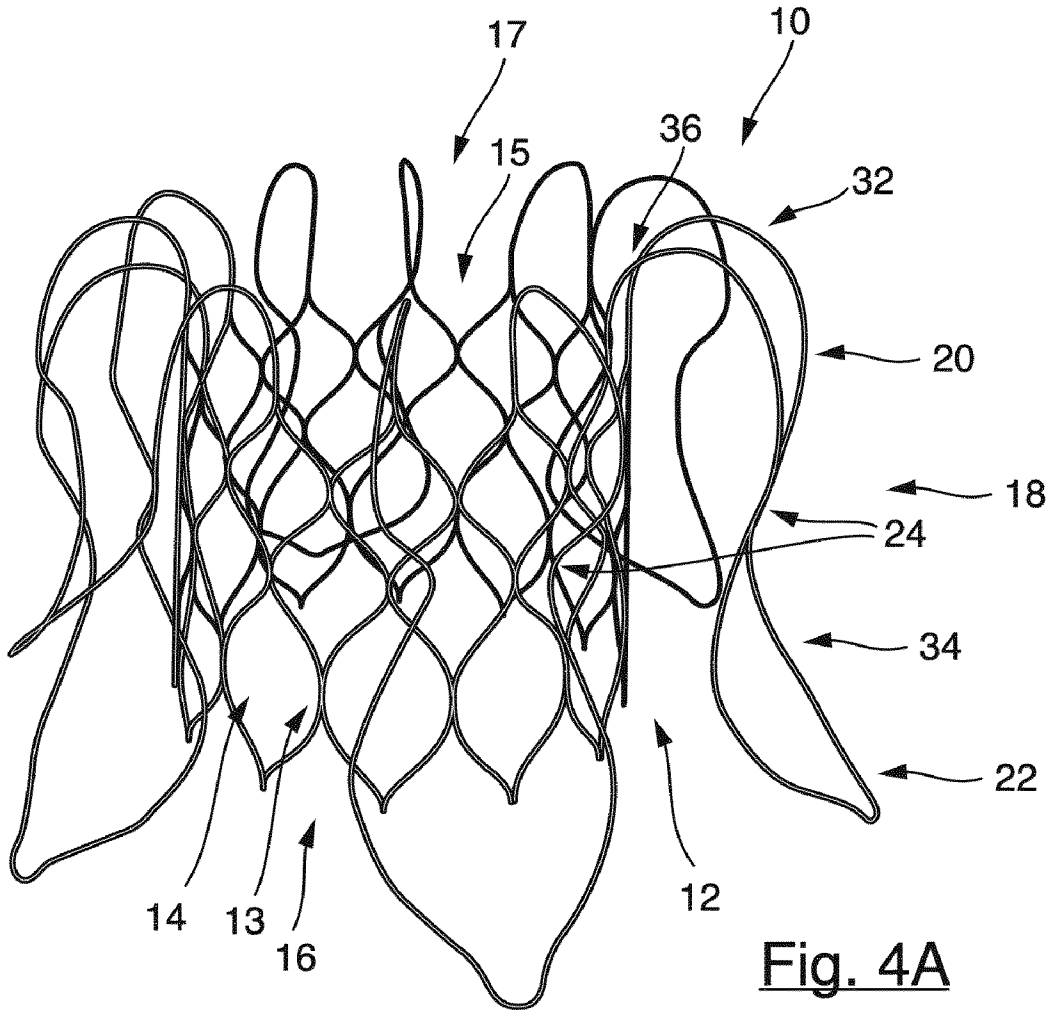


Fig. 3D



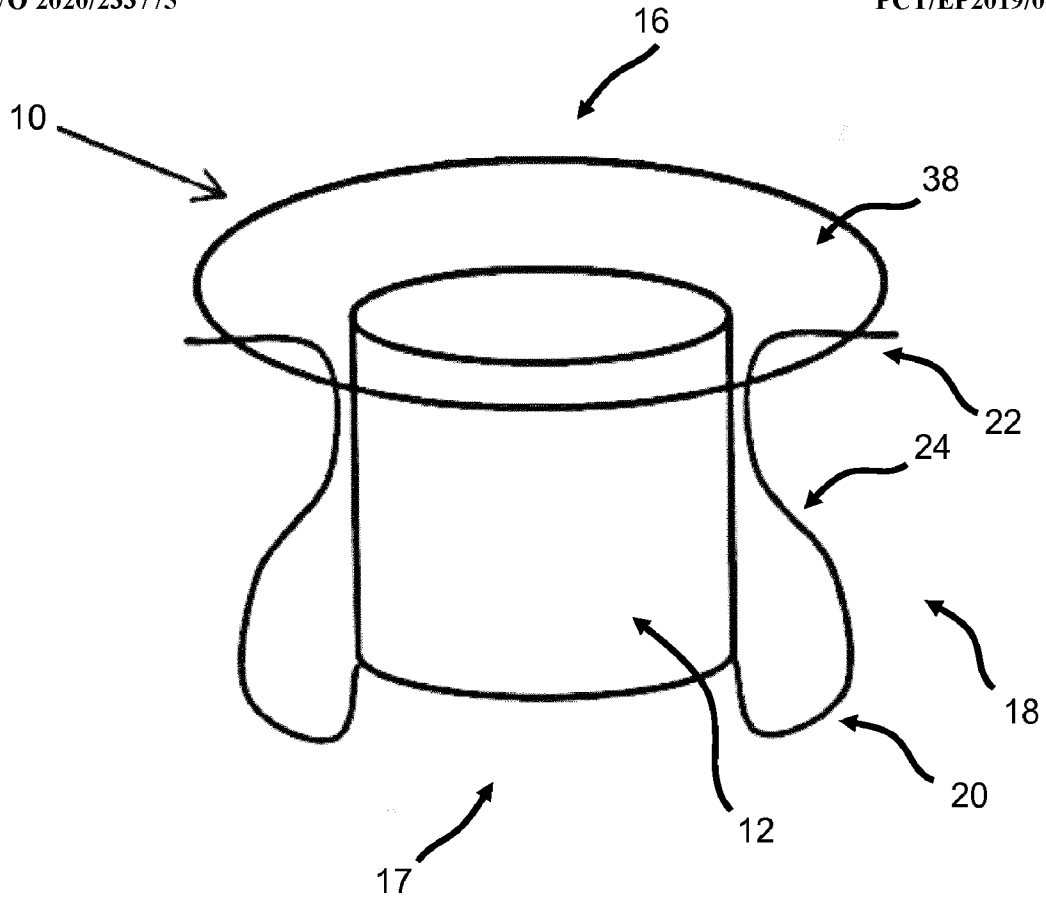


Fig. 5

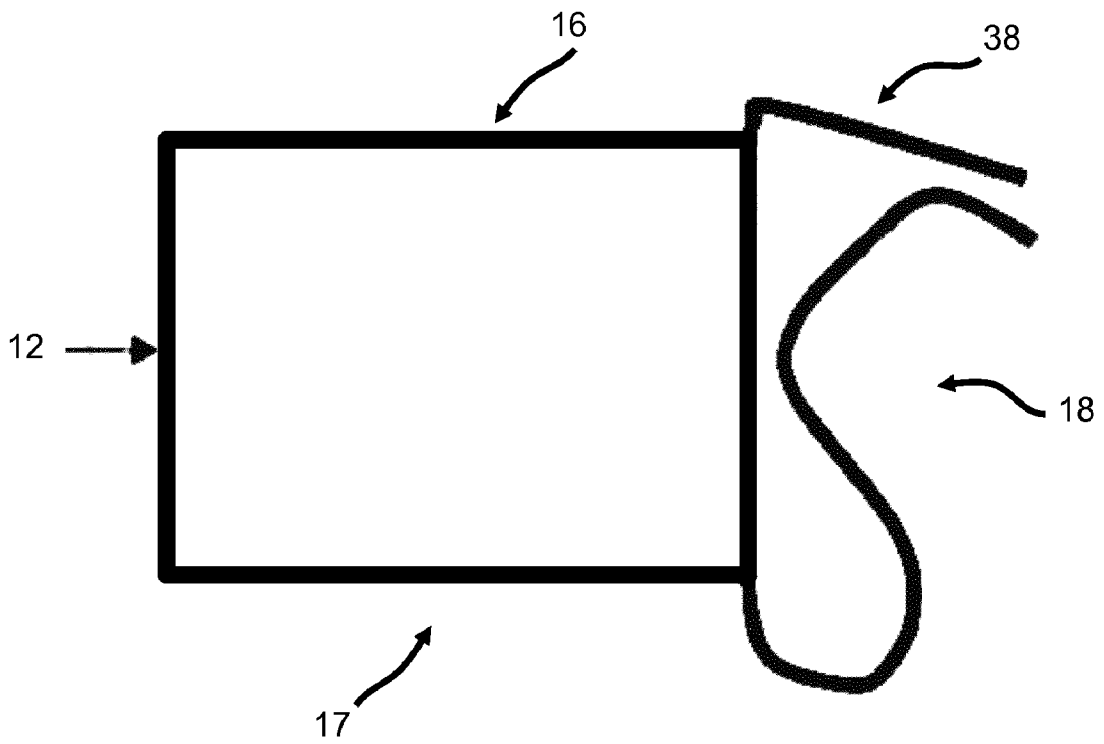


Fig. 6

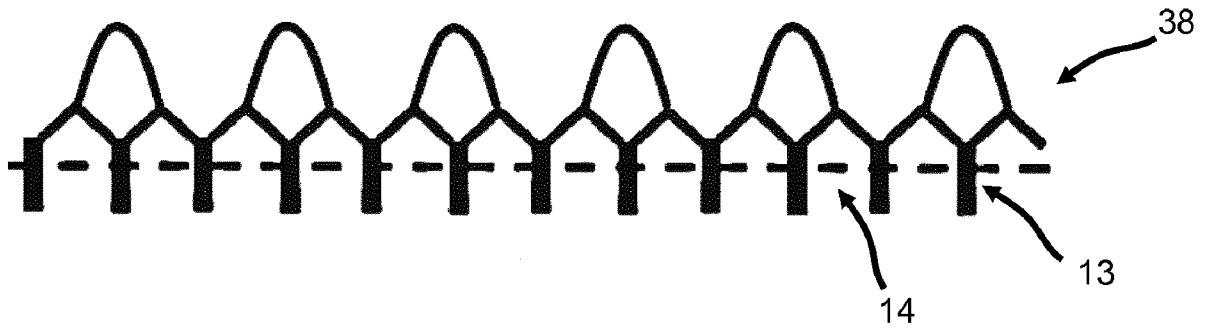


Fig. 7

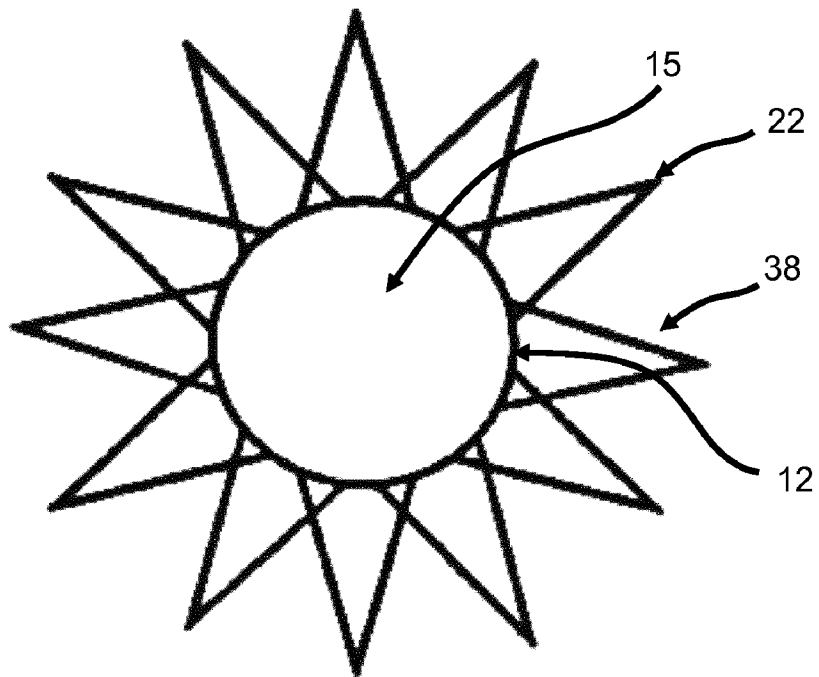


Fig. 8

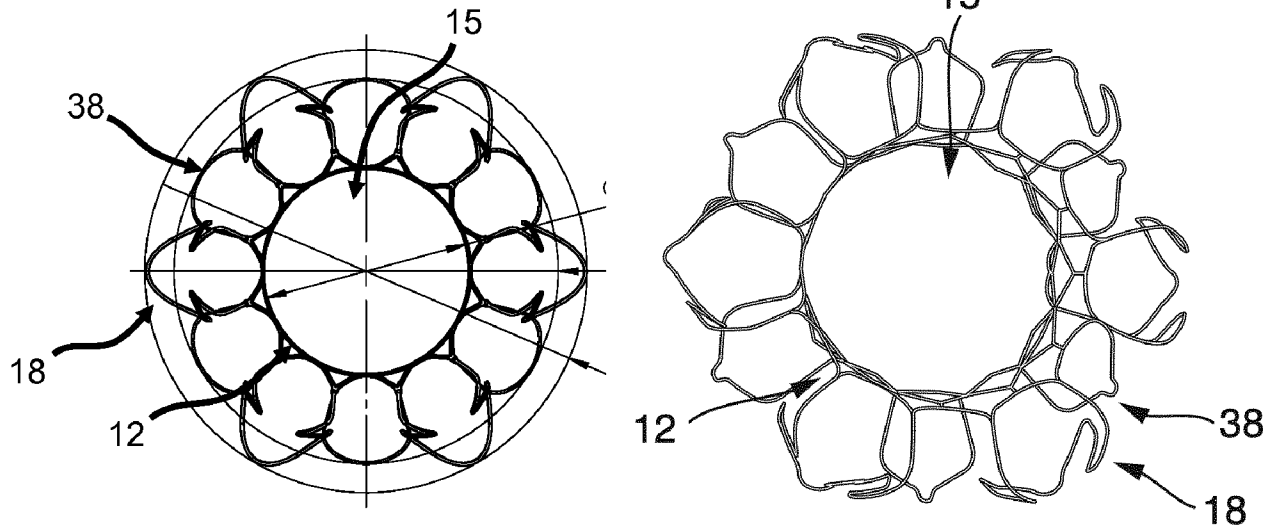


Fig. 9A

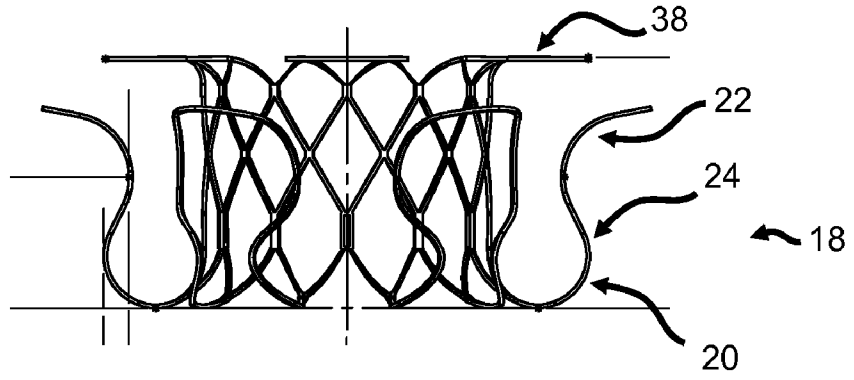


Fig. 9B

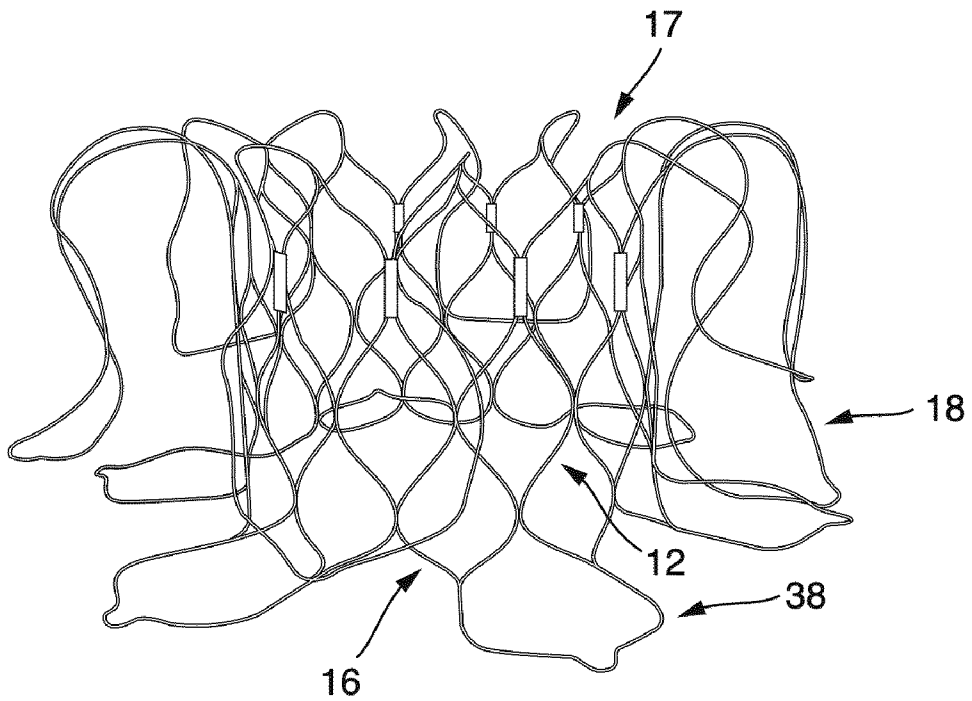


Fig. 9C

INTERNATIONAL SEARCH REPORT

International application No
PCT/EP2019/062842

A. CLASSIFICATION OF SUBJECT MATTER
INV. A61F2/24 A61F2/915
ADD.
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED
Minimum documentation searched (classification system followed by classification symbols)
A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2018/333259 A1 (DIBIE ALAIN [FR]) 22 November 2018 (2018-11-22) cited in the application Paragraphs 81-112, figures 1-8 -----	1-23,25, 26
X	US 2015/359629 A1 (GANESAN KAVITHA [US] ET AL) 17 December 2015 (2015-12-17) Figures, figure 12A in particular, paragraphs 62-76 -----	1-23,25, 26
X	WO 2015/188066 A1 (EDWARDS LIFESCIENCES CORP [US]) 10 December 2015 (2015-12-10) figures, 4,5,7,8, paragraphs 99-113 -----	1-23,25, 26

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "E" earlier application or patent but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
- "&" document member of the same patent family

Date of the actual completion of the international search 30 January 2020	Date of mailing of the international search report 11/02/2020
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Name and mailing address of the ISA/ European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Authorized officer Horrix, Doerte
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INTERNATIONAL SEARCH REPORT

International application No.
PCT/EP2019/062842

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.: 24
because they relate to subject matter not required to be searched by this Authority, namely:
see FURTHER INFORMATION sheet PCT/ISA/210

2. Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.

3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box II.1

Claims Nos.: 24

Claim 24:

This claim relates to a method for treatment of the human body as defined in Rule 39.1(iv) PCT. The International Searching Authority is not required to search such subject matter (Article 17(2)(a)(i) PCT and Rule 39.1(iv) PCT). Therefore, no international search report will be established on this claim.

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

PCT/EP2019/062842

Patent document cited in search report	Publication date	Patent family member(s)	Publication date	
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			EP 3151784 A1	12-04-2017
			EP 3560458 A2	30-10-2019
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			US 2017095328 A1	06-04-2017
			US 2018296336 A1	18-10-2018
			WO 2015188066 A1	10-12-2015
