PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



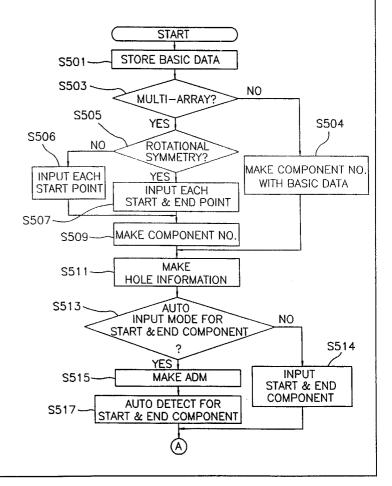
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6: WO 98/26636 (11) International Publication Number: **A3** H05K 13/00 (43) International Publication Date: 18 June 1998 (18.06.98) PCT/KR97/00236 (81) Designated States: CN, ID, JP, SG, VN, European patent (AT, (21) International Application Number: BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). (22) International Filing Date: 26 November 1997 (26.11.97) **Published** (30) Priority Data: 27 November 1996 (27.11.96) 1996/58067 KR With international search report, (88) Date of publication of the international search report: (71) Applicant: DAEWOO ELECTRONICS CO., LTD. [KR/KR]; 8 October 1998 (08.10.98) 541, 5-Ga, Namdaemoon-ro, Jung-ku, Seoul 100-095 (KR). (72) Inventor: YOON, Yong-Ki; 102/1103, Whaseongmyongsan Town, Jimyo-dong, Dong-ku, Taeku 701-480 (KR). (74) Agent: NAM, Sang-Sun; Daekyung Building, 17th floor, 120, Taepyungno 2-ga, Chung-ku, Seoul 100-102 (KR).

(54) Title: APPARATUS FOR PRODUCING AN AUTOMATIC INSERTING PATH OF A MULTI–ARRAY PCB AND A METHOD THEREFOR

(57) Abstract

In a method for producing an automatic inserting path of a multi-array PCB, CAD data and components data are stored (S501). After judging (S503) whether a PCB is the multi-array PCB or not, whether the multi-array PCB is rotatably symmetric (S505) or not is determined when being determined as the multi-array PCB. In case of the rotatably symmetrical, multi-array PCB (S505), respective start points and end points (S507) are received to be stored, and a reference PCB is selected. Item numbers of components are produced with respect to the reference PCB, and hole information for the components is generated. Start component and end component (S513) are determined for the automatic insertion. The automatic inserting path is produced via the nearest neighbor path algorithm. In case of a production mode for mass production, the automatic inserting path is produced again. By doing so, the automatic inserting path can be efficiently produced.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland
ΑZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM	Turkmenistan
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand		
CM	Cameroon		Republic of Korea	PL	Poland		
CN	China	KR	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakstan	RO	Romania		
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LR	Liberia	SG	Singapore		

INTERNATIONAL SEARCH REPORT

International application No.

PCT/KR 97/00236

CLASSIFICATION OF SUBJECT MATTER IPC⁶: H 05 K 13/00 According to International Patent Classification (IPC) or to both national classification and IPC FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC⁶: H 05 K 13/00, 3/00; G 06 F 15/00; H 03 K 17/00 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPOQUE WPI C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. Х US 5 363 313 A (LEE) 08 November 1994 (08.11.94), fig.; 1-3,6 Α abstract; columns 1-13. 4,5,7 Α US 4 852 015 A (DOYLE) 25 July 1989 (25.07.89), fig.; 1 - 7abstract; columns 1-8. US 5 377 124 A (MOHSEN) 27 December 1994 (27.12.94), Α 1 - 7fig. 3A - 7C,9; column 15, lines 8-47. JP 07-122 648 A (HITACHI) 12 May 1995 (12.05.95), Α 1,3,4,6,7 abstract: Α JP 08-220 179 A (OKI) 30 August 1996 (30.08.96), 1.5 - 7abstract. Further documents are listed in the continuation of Box C. X See patent family annex. Special categories of cited documents: later document published after the international filing date or priority "A" document defining the general state of the art which is not considered date and not in conflict with the application but cited to understand to be of particular relevance the principle or theory underlying the invention earlier application or patent but published on or after the international "X" document of particular relevance; the claimed invention cannot be filing date considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other document of particular relevance; the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document is "O" document referring to an oral disclosure, use, exhibition or other combined with one or more other such documents, such combination being obvious to a person skilled in the art document published prior to the international filing date but later than "&" document member of the same patent family the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 30 April 1998 (30.04.98) 16 July 1998 (16.07.98) Name and mailing address of the ISAJ Authorized officer Austrian Patent Office Kral Kohlmarkt 8-10; A-1014 Vienna

Telephone No. 1/53424/458

Facsimile No. 1/53424/535

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No.

PCT/KR 97/00236

Im Recherchenbericht angeführtes Patentdokument Patent document cited in search report Document de brevet cité dans le rapport de recherche		s Patentdokument document cited rch report de brevet cité	Datum der Veröffentlichung Publication date Date de publication	Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la famille de brevets	Datum der Veröffentlichung Publication date Date de publication	
US	A	5363313	08-11-94	keine – none – r	ien	
US	A	4852015	25-07-89	AU A1 13874/88 CA A1 1280517 EP A2 296697 JP A2 1008481	05-01-89 19-02-91 28-12-88 12-01-89	
ŪS	A	5377124	27-12-94	EP A2 419232 119232 119232 119232 119233 119233 119333	27-03-91 26-05-93 25-07-91 06-08-96 21-03-95 26-08-97 27-08-94 01-10-97 24-06-97 01-04-93	
JP	A2	7122648	12-05-95	keine - none - r	ien	
JF	A2	8220179	30-08-96	keine – none – r	i er	