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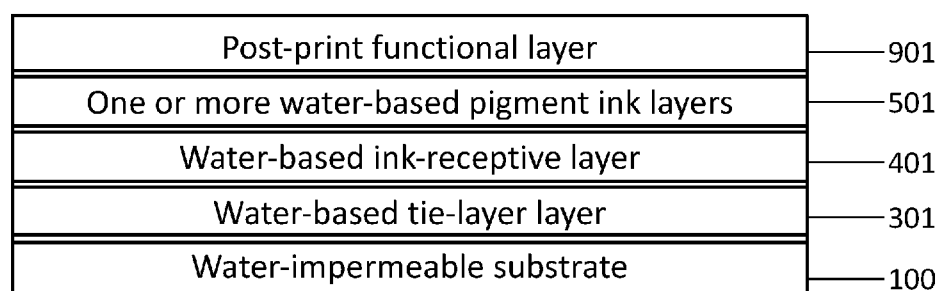
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(54) Title: MULTILAYERED STRUCTURE WITH WATER IMPERMEABLE SUBSTRATE

FIG. 2



(57) Abstract: In accordance with the present invention, there is provided a multilayered structure includes: a) a water-impermeable substrate (100); b) a first layer (301) on at least one surface of the substrate comprising a water-based tie-layer composition; c) a second layer (401) formed over the first layer, wherein the second layer is a water-based ink-receptive composition includes: i) a multivalent metal salt; and ii) a hydrophilic binder polymer; d) a third layer (501) including at least one water-based ink composition deposited in a single pass by an inkjet printing process, wherein the water-based ink composition includes an anionically stabilized, water-dispersible pigment; and e) additional layers (901) deposited over the one or more ink layers and exposed second layer, the additional layers selected from one or more of the following compositions: i) an opaque white layer; ii) a protective layer; and iii) an adhesive layer, further includes a continuous protective plastic or paper layer adhered thereto.



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