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(54) Title: PYRROLOBENZODIAZEPINES AND TARGETED CONJUGATES

(57) Abstract: A compound, or a pharmaceutically acceptable salt or solvate thereof, or conjugates thereof, selected from the group consisting of formula wherein: (a) R^{10} is H, and R^{11} is OH, OR^A, where R^A is saturated C₁₋₄ alkyl; (b) R^{10} and R^{11} form a nitrogen-carbon double bond between the nitrogen and carbon atoms to which they are bound; or (c) R^{10} is H and R^{11} is SO₂M, where z is 2 or 3 and M is a monovalent pharmaceutically acceptable cation, or both M together are a divalent pharmaceutically acceptable cation.

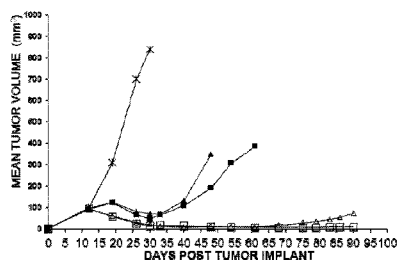
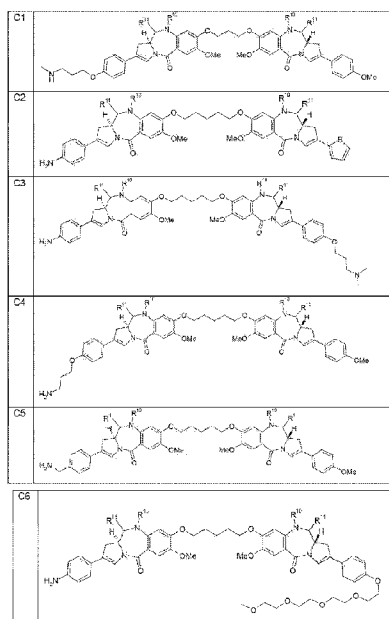


Fig. 1

AO, AT, AU, AZ, BA, BB, BG, BH, BN, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PA, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

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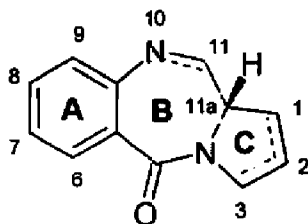
PYRROLOBENZODIAZEPINES AND TARGETED CONJUGATES

The present invention relates to pyrrolobenzodiazepines (PBDs), in particular pyrrolobenzodiazepine dimers having a C2-C3 double bond and an aryl group at the C2 position in each monomer unit, and their inclusion in targeted conjugates.

Background to the invention

Some pyrrolobenzodiazepines (PBDs) have the ability to recognise and bond to specific sequences of DNA; the preferred sequence is PuGPu. The first PBD antitumour antibiotic, anthramycin, was discovered in 1965 (Leimgruber, *et al.*, *J. Am. Chem. Soc.*, **87**, 5793-5795 (1965); Leimgruber, *et al.*, *J. Am. Chem. Soc.*, **87**, 5791-5793 (1965)). Since then, a number of naturally occurring PBDs have been reported, and numerous synthetic routes have been developed to a variety of analogues (Thurston, *et al.*, *Chem. Rev.* **1994**, 433-465 (1994); Antonow, D. and Thurston, D.E., *Chem. Rev.* **2011** 111 (4), 2815-2864).

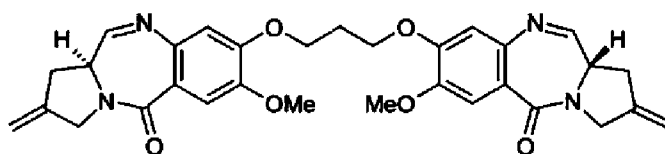
Family members include abbeymycin (Hochlowski, *et al.*, *J. Antibiotics*, **40**, 145-148 (1987)), chicamycin (Konishi, *et al.*, *J. Antibiotics*, **37**, 200-206 (1984)), DC-81 (Japanese Patent 58-180 487; Thurston, *et al.*, *Chem. Brit.*, **26**, 767-772 (1990); Bose, *et al.*, *Tetrahedron*, **48**, 751-758 (1992)), mazethramycin (Kuminoto, *et al.*, *J. Antibiotics*, **33**, 665-667 (1980)), neothramycins A and B (Takeuchi, *et al.*, *J. Antibiotics*, **29**, 93-96 (1976)), porothramycin (Tsunakawa, *et al.*, *J. Antibiotics*, **41**, 1366-1373 (1988)), prothracarcin (Shimizu, *et al.*, *J. Antibiotics*, **29**, 2492-2503 (1982); Langley and Thurston, *J. Org. Chem.*, **52**, 91-97 (1987)), sibanomicin (DC-102)(Hara, *et al.*, *J. Antibiotics*, **41**, 702-704 (1988); Itoh, *et al.*, *J. Antibiotics*, **41**, 1281-1284 (1988)), sibiromycin (Leber, *et al.*, *J. Am. Chem. Soc.*, **110**, 2992-2993 (1988)) and tomamycin (Arima, *et al.*, *J. Antibiotics*, **25**, 437-444 (1972)). PBDs are of the general structure:



They differ in the number, type and position of substituents, in both their aromatic A rings and pyrrolo C rings, and in the degree of saturation of the C ring. In the B-ring there is either an imine (N=C), a carbinolamine (NH-CH(OH)), or a carbinolamine methyl ether (NH-CH(OMe)) at the N10-C11 position which is the electrophilic centre responsible for alkylating DNA. All of the known natural products have an (S)-configuration at the chiral

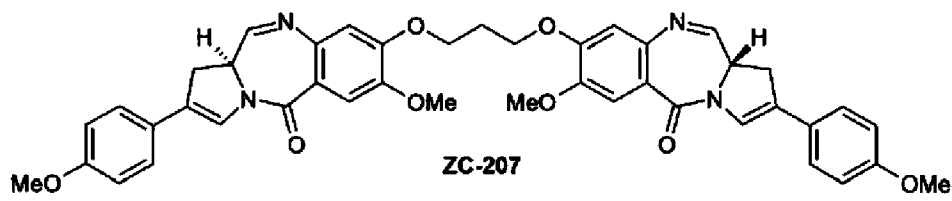
C11a position which provides them with a right-handed twist when viewed from the C ring towards the A ring. This gives them the appropriate three-dimensional shape for isohelicity with the minor groove of B-form DNA, leading to a snug fit at the binding site (Kohn, in *Antibiotics III*. Springer-Verlag, New York, pp. 3-11 (1975); Hurley and Needham-VanDevanter, *Acc. Chem. Res.*, **19**, 230-237 (1986)). Their ability to form an adduct in the minor groove, enables them to interfere with DNA processing, hence their use as antitumour agents.

It has been previously disclosed that the biological activity of these molecules can be potentiated by joining two PBD units together through their C8/C'-hydroxyl functionalities via a flexible alkylene linker (Bose, D.S., *et al.*, *J. Am. Chem. Soc.*, **114**, 4939-4941 (1992); Thurston, D.E., *et al.*, *J. Org. Chem.*, **61**, 8141-8147 (1996)). The PBD dimers are thought to form sequence-selective DNA lesions such as the palindromic 5'-Pu-GATC-Py-3' interstrand cross-link (Smellie, M., *et al.*, *Biochemistry*, **42**, 8232-8239 (2003); Martin, C., *et al.*, *Biochemistry*, **44**, 4135-4147) which is thought to be mainly responsible for their biological activity. One example of a PBD dimer, SG2000 (SJG-136):



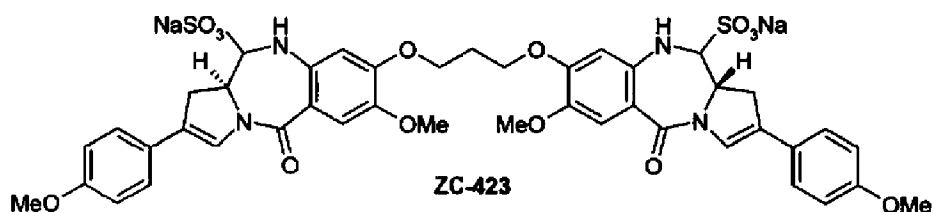
has recently entered Phase II clinical trials in the oncology area (Gregson, S., *et al.*, *J. Med. Chem.*, **44**, 737-748 (2001); Alley, M.C., *et al.*, *Cancer Research*, **64**, 6700-6706 (2004); Hartley, J.A., *et al.*, *Cancer Research*, **64**, 6693-6699 (2004)).

More recently, the present inventors have previously disclosed in WO 2005/085251, dimeric PBD compounds bearing C2 aryl substituents, such as SG2202 (ZC-207):



and in WO2006/111759, bisulphites of such PBD compounds, for example SG2285 (ZC-423):

3



These compounds have been shown to be highly useful cytotoxic agents (Howard, P.W., *et al.*, *Bioorg. Med. Chem.* (2009), 19 (22), 6463-6466, doi: 10.1016/j.bmcl.2009.09.012).

5

Due to the manner in which these highly potent compounds act in cross-linking DNA, these molecules have been made symmetrically. This provides for straightforward synthesis, either by constructing the PBD moieties simultaneously having already formed the dimer linkage, or by reacting already constructed PBD moieties with the dimer linking group.

10

WO 2010/043880 discloses unsymmetrical dimeric PBD compound bearing aryl groups in the C2 position of each monomer, where one of these aryl groups bears a substituent designed to provide an anchor for linking the compound to another moiety. Co-pending International application PCT/US2011/032664, filed 15 April 2011, discloses the inclusion of these PBD dimer compounds in targeted conjugates.

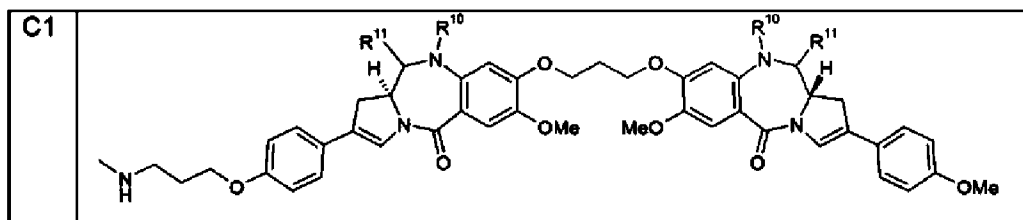
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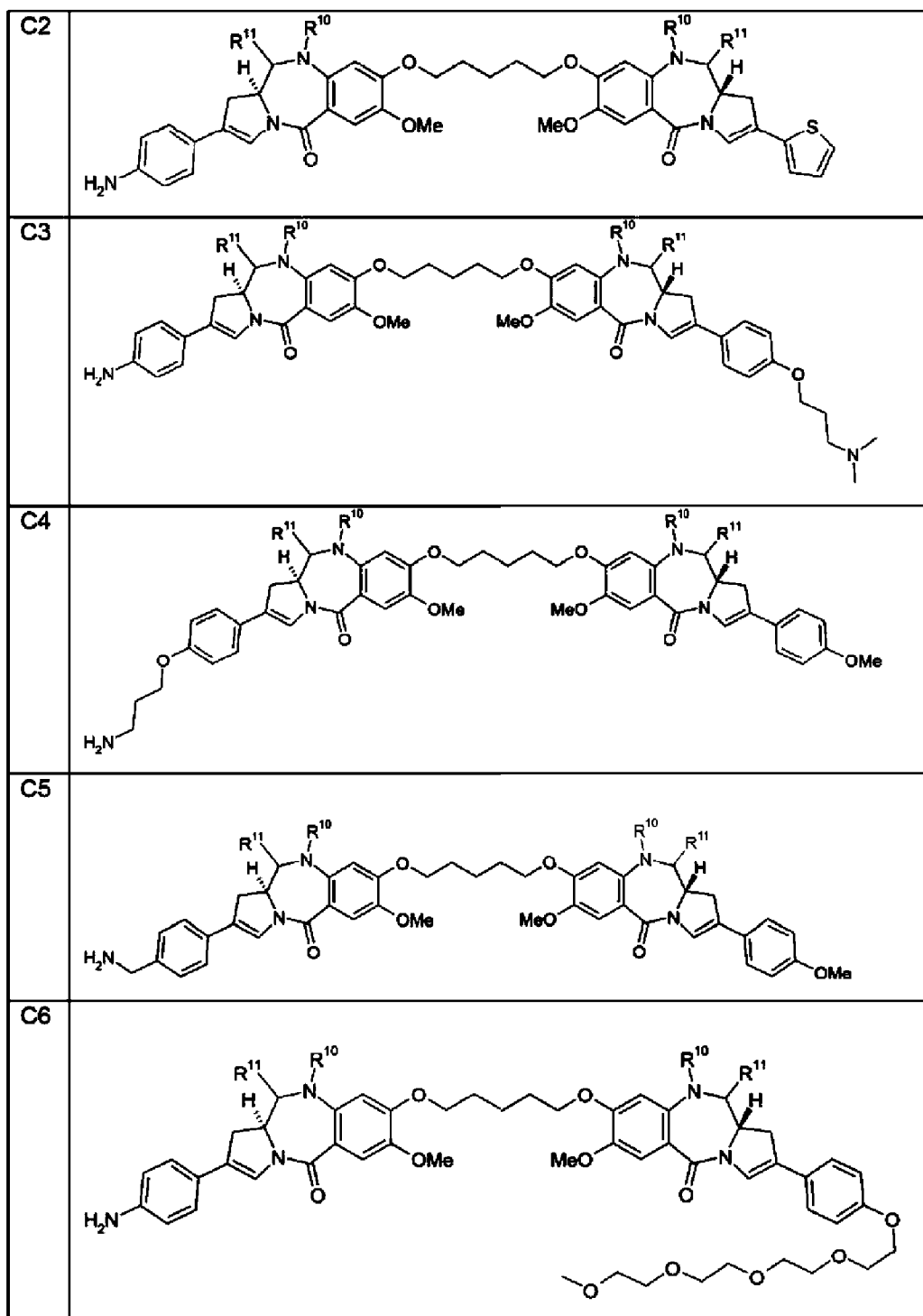
Disclosure of the invention

The present inventors have developed further specific unsymmetrical dimeric PBD compounds for inclusion in targeted conjugates. These compounds may have advantages in their preparation and use, particularly in their biological properties and the synthesis of conjugates, and the biological properties of these conjugates.

20

The present invention comprises a compound, or a pharmaceutically acceptable salt or solvate thereof, selected from the group consisting of:





wherein either:

- (a) R^{10} is H, and R^{11} is OH or OR^A , where R^A is saturated C_{1-4} alkyl; or
- (b) R^{10} and R^{11} form a nitrogen-carbon double bond between the nitrogen and carbon atoms to which they are bound; or

(c) R¹⁰ is H and R¹¹ is SO₂M, where z is 2 or 3 and M is a monovalent pharmaceutically acceptable cation, or both M together are a divalent pharmaceutically acceptable cation.

5 A second aspect of the present invention provides the use of a compound of the first aspect of the invention in the manufacture of a medicament for treating a proliferative disease. The second aspect also provides a compound of the first aspect of the invention for use in the treatment of a proliferative disease.

10 One of ordinary skill in the art is readily able to determine whether or not a candidate conjugate treats a proliferative condition for any particular cell type. For example, assays which may conveniently be used to assess the activity offered by a particular compound are described in the examples below.

15 A third aspect of the present invention comprises a compound according to the first aspect of the invention, except where either:

(a) R¹⁰ is carbamate nitrogen protecting group, and R¹¹ is O-Prot^O, wherein Prot^O is an oxygen protecting group; or

(b) R¹⁰ is a hemi-aminal nitrogen protecting group and R¹¹ is an oxo group.

20 A fourth aspect of the present invention comprises a method of making a compound of the first aspect, or a pharmaceutically acceptable salt or solvate thereof, from a compound of the third aspect, or a pharmaceutically acceptable salt or solvate thereof, by deprotection of the imine bond.

25 The unsymmetrical dimeric PBD compounds of the present invention are made by different strategies to those previously employed in making symmetrical dimeric PBD compounds. In particular, the present inventors have developed a method which involves adding each each C2 substituent to a symmetrical PBD dimer core in separate method steps. Accordingly, a fifth aspect of the present invention provides a method of making a
30 compound of the first or third aspect of the invention, comprising at least one of the method steps set out below.

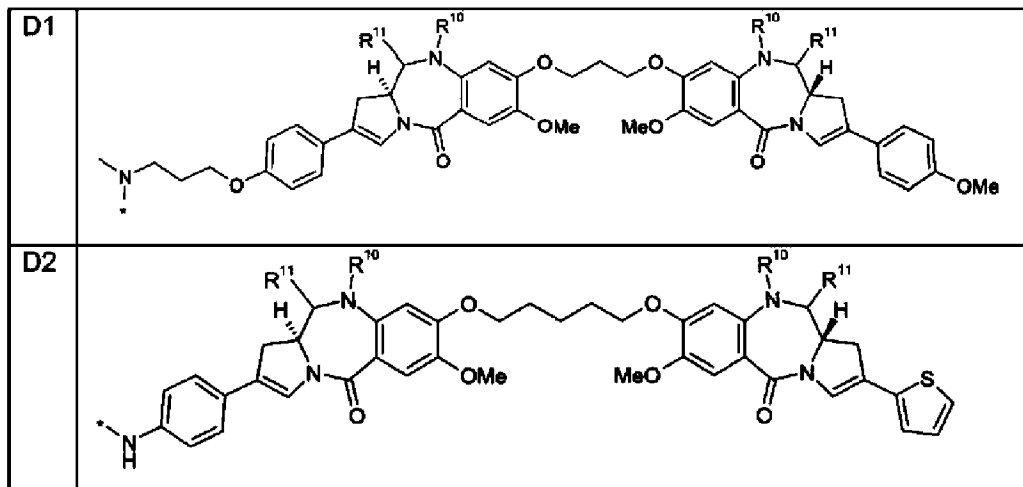
In a sixth aspect, the present invention relates to Conjugates comprising dimers of PBDs linked to a targeting agent, wherein the PBD dimer is a compound as described herein, or
35 a pharmaceutically acceptable salt or solvate thereof (supra).

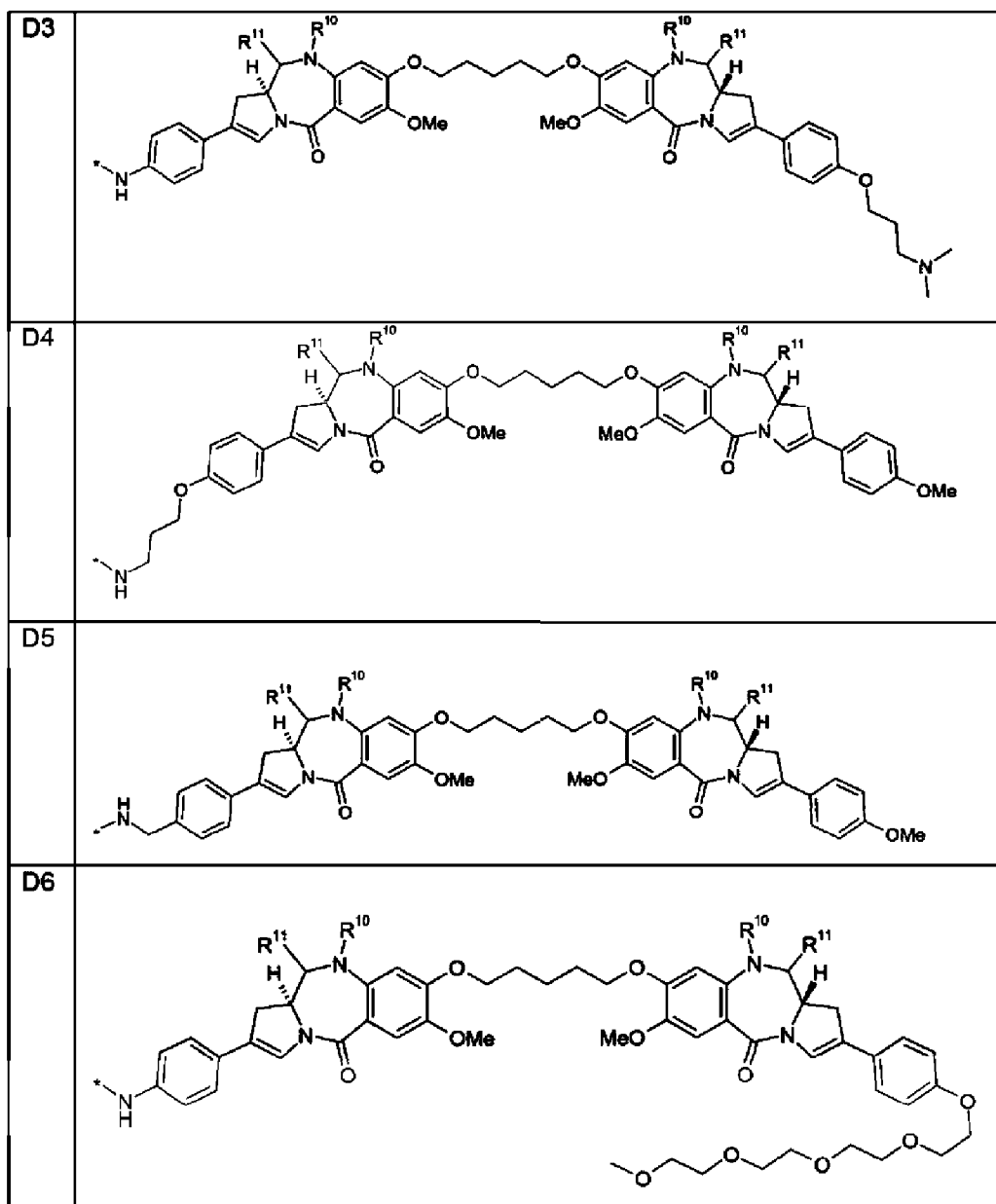
In some embodiments, the Conjugates have the following formula IV:



or a pharmaceutically acceptable salt or solvate thereof, wherein L is a Ligand unit (i.e., a
 5 targeting agent), LU is a Linker unit and D is a Drug unit that is a PBD dimer (see below).
 The subscript p is from 1 to 20. Accordingly, the Conjugates comprise a Ligand unit
 covalently linked to at least one Drug unit by a Linker unit. The Ligand unit, described
 more fully below, is a targeting agent that binds to a target moiety. The Ligand unit can, for
 example, specifically bind to a cell component (a Cell Binding Agent) or to other target
 10 molecules of interest. Accordingly, the present invention also provides methods for the
 treatment of, for example, various cancers and autoimmune disease. These methods
 encompass the use of the Conjugates wherein the Ligand unit is a targeting agent that
 specifically binds to a target molecule. The Ligand unit can be, for example, a protein,
 polypeptide or peptide, such as an antibody, an antigen-binding fragment of an antibody, or
 15 other binding agent, such as an Fc fusion protein.

In the conjugates of the present invention, the PBD dimer D is selected from the group
 consisting of:





or a pharmaceutically acceptable salt or solvate thereof, where R^{10} and R^{11} are as defined in the first aspect, and the asterisk indicates the point of attachment to the Linker Unit.

The drug loading is represented by p , the number of drug molecules per Ligand unit (e.g., an antibody). Drug loading may range from 1 to 20 Drug units (D) per Ligand unit (e.g., Ab or mAb). For compositions, p represents the average drug loading of the Conjugates in the composition, and p ranges from 1 to 20.

In some embodiments, p is from about 1 to about 8 Drug units per Ligand unit. In some embodiments, p is 1. In some embodiments, p is 2. In some embodiments, p is from about 2 to about 8 Drug units per Ligand unit. In some embodiments, p is from about 2 to about 6, 2 to about 5, or 2 to about 4 Drug units per Ligand unit. In some embodiments, p is about 2, about 4, about 6 or about 8 Drug units per Ligand unit.

The average number of Drugs units per Ligand unit in a preparation from a conjugation reaction may be characterized by conventional means such as mass spectroscopy, ELISA assay, and HPLC. The quantitative distribution of Conjugates in terms of p may also be determined. In some instances, separation, purification, and characterization of homogeneous Conjugates, where p is a certain value, from Conjugates with other drug loadings may be achieved by means such as reverse phase HPLC or electrophoresis.

In a seventh aspect, the present invention relates to Linker-Drug compounds (i.e., Drug-Linkers) comprising dimers of PBDs (see above) linked to a linking unit. These Drug-linkers can be used as intermediates for the synthesis of Conjugates comprising dimers of PBDs linked to a targeting agent.

These Drug-Linkers have the following formula V:

LU-D (V)

or a pharmaceutically acceptable salt or solvate thereof, wherein LU is a Linker unit and D is a Drug unit that is a PBD dimer, as defined in the sixth aspect of the invention.

Figure

Figure 1 shows the effect on mean tumour volume following treatment with two conjugates of the present invention.

Definitions

Pharmaceutically acceptable cations

Examples of pharmaceutically acceptable monovalent and divalent cations are discussed in Berge, *et al.*, *J. Pharm. Sci.*, **66**, 1-19 (1977), which is incorporated herein by reference in its entirety and for all purposes.

The pharmaceutically acceptable cation may be inorganic or organic.

Examples of pharmaceutically acceptable monovalent inorganic cations include, but are not limited to, alkali metal ions such as Na^+ and K^+ . Examples of pharmaceutically acceptable divalent inorganic cations include, but are not limited to, alkaline earth cations such as Ca^{2+} and Mg^{2+} . Examples of pharmaceutically acceptable organic cations include, but are not limited to, ammonium ion (i.e. NH_4^+) and substituted ammonium ions (e.g. NH_3R^+ , NH_2R_2^+ , NHR_3^+ , NR_4^+). Examples of some suitable substituted ammonium ions are those derived from: ethylamine, diethylamine, dicyclohexylamine, triethylamine, butylamine, ethylenediamine, ethanolamine, diethanolamine, piperazine, benzylamine, phenylbenzylamine, choline, meglumine, and tromethamine, as well as amino acids, such as lysine and arginine. An example of a common quaternary ammonium ion is $\text{N}(\text{CH}_3)_4^+$.

Groups

The term "saturated C_{1-4} alkyl" as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a carbon atom of a hydrocarbon compound having from 1 to 4 carbon atoms, which may be aliphatic or alicyclic. Similarly, the term "saturated C_{1-2} alkyl" as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a carbon atom of a hydrocarbon compound having from 1 to 2 carbon atoms, i.e. methyl or ethyl.

Examples of saturated alkyl groups include, but are not limited to, methyl (C_1), ethyl (C_2), propyl (C_3), and butyl (C_4)

Examples of saturated linear alkyl groups include, but are not limited to, methyl (C_1), ethyl (C_2), n-propyl (C_3) and n-butyl (C_4).

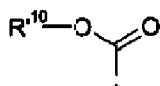
Examples of saturated branched alkyl groups include iso-propyl (C_3), iso-butyl (C_4), sec-butyl (C_4) and tert-butyl (C_4).

Oxo (keto, -one): $=\text{O}$.

Oxygen protecting group: the term "oxygen protecting group" refers to a moiety which masks a hydroxy group, and these are well known in the art. A large number of suitable groups are described on pages 23 to 200 of Greene, T.W. and Wuts, G.M., *Protective Groups in Organic Synthesis*, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes. Classes of particular

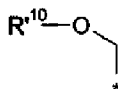
interest include silyl ethers (e.g. TMS, TBDMS), substituted methyl ethers (e.g. THP) and esters (e.g. acetate).

Carbamate nitrogen protecting group: the term "carbamate nitrogen protecting group" pertains to a moiety which masks the nitrogen in the imine bond, and these are well known in the art. These groups have the following structure:



wherein R¹⁰ is R as defined below. A large number of suitable groups are described on pages 503 to 549 of Greene, T.W. and Wuts, G.M., Protective Groups in Organic Synthesis, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes.

Hemi-aminal nitrogen protecting group: the term "hemi-aminal nitrogen protecting group" pertains to a group having the following structure:



wherein R¹⁰ is R as defined below. A large number of suitable groups are described on pages 633 to 647 as amide protecting groups of Greene, T.W. and Wuts, G.M., Protective Groups in Organic Synthesis, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes.

20

R

R is selected from optionally substituted C₁₋₁₂ alkyl, C₃₋₂₀ heterocyclyl and C₅₋₂₀ aryl groups.

The phrase "optionally substituted" as used herein, pertains to a parent group which may be unsubstituted or which may be substituted.

Unless otherwise specified, the term "substituted" as used herein, pertains to a parent group which bears one or more substituents. The term "substituent" is used herein in the conventional sense and refers to a chemical moiety which is covalently attached to, or if appropriate, fused to, a parent group. A wide variety of substituents are well known, and methods for their formation and introduction into a variety of parent groups are also well known.

Examples of substituents are described in more detail below.

C₁₋₁₂ alkyl: The term "C₁₋₁₂ alkyl" as used herein, pertains to a monovalent moiety obtained
5 by removing a hydrogen atom from a carbon atom of a hydrocarbon compound having
from 1 to 12 carbon atoms, which may be aliphatic or alicyclic, and which may be saturated
or unsaturated (e.g. partially unsaturated, fully unsaturated). The term "C₁₋₄ alkyl" as used
herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a
carbon atom of a hydrocarbon compound having from 1 to 4 carbon atoms, which may be
10 aliphatic or alicyclic, and which may be saturated or unsaturated (e.g. partially unsaturated,
fully unsaturated). Similarly, the term "C₁₋₂alkyl" as used herein, pertains to a monovalent
moiety obtained by removing a hydrogen atom from a carbon atom of a hydrocarbon
compound having from 1 to 2 carbon atoms, i.e. methyl or ethyl.

15 Thus, the term "alkyl" includes the sub-classes alkenyl, alkynyl, cycloalkyl, etc., discussed
below.

Examples of saturated alkyl groups include, but are not limited to, methyl (C₁), ethyl (C₂),
propyl (C₃), butyl (C₄), pentyl (C₅), hexyl (C₆) and heptyl (C₇).

20

Examples of saturated linear alkyl groups include, but are not limited to, methyl (C₁), ethyl
(C₂), n-propyl (C₃), n-butyl (C₄), n-pentyl (amyl) (C₅), n-hexyl (C₆) and n-heptyl (C₇).

25 Examples of saturated branched alkyl groups include iso-propyl (C₃), iso-butyl (C₄),
sec-butyl (C₄), tert-butyl (C₄), iso-pentyl (C₅), and neo-pentyl (C₅).

C₂₋₁₂ Alkenyl: The term "C₂₋₁₂ alkenyl" as used herein, pertains to an alkyl group having
one or more carbon-carbon double bonds.

30 Examples of unsaturated alkenyl groups include, but are not limited to, ethenyl (vinyl, -
CH=CH₂), 1-propenyl (-CH=CH-CH₃), 2-propenyl (allyl, -CH-CH=CH₂), isopropenyl (1-
methylvinyl, -C(CH₃)=CH₂), butenyl (C₄), pentenyl (C₅), and hexenyl (C₆).

35 **C₂₋₁₂ alkynyl:** The term "C₂₋₁₂ alkynyl" as used herein, pertains to an alkyl group having one
or more carbon-carbon triple bonds.

Examples of unsaturated alkynyl groups include, but are not limited to, ethynyl ($-C\equiv CH$) and 2-propynyl (propargyl, $-CH_2-C\equiv CH$).

- 5 **C₃₋₁₂ cycloalkyl:** The term "C₃₋₁₂ cycloalkyl" as used herein, pertains to an alkyl group which is also a cyclyl group; that is, a monovalent moiety obtained by removing a hydrogen atom from an allcyclic ring atom of a cyclic hydrocarbon (carbocyclic) compound, which moiety has from 3 to 7 carbon atoms, including from 3 to 7 ring atoms.
- 10 Examples of cycloalkyl groups include, but are not limited to, those derived from:
saturated monocyclic hydrocarbon compounds:
cyclopropane (C₃), cyclobutane (C₄), cyclopentane (C₅), cyclohexane (C₆), cycloheptane (C₇), methylcyclopropane (C₄), dimethylcyclopropane (C₅), methylcyclobutane (C₅), dimethylcyclobutane (C₆), methylcyclopentane (C₆), dimethylcyclopentane (C₇) and
15 methylcyclohexane (C₇);
unsaturated monocyclic hydrocarbon compounds:
cyclopropene (C₃), cyclobutene (C₄), cyclopentene (C₅), cyclohexene (C₆), methylcyclopropene (C₄), dimethylcyclopropene (C₅), methylcyclobutene (C₅), dimethylcyclobutene (C₆), methylcyclopentene (C₆), dimethylcyclopentene (C₇) and
20 methylcyclohexene (C₇); and
saturated polycyclic hydrocarbon compounds:
norcarane (C₇), norpinane (C₇), norbornane (C₇).
- 25 **C₃₋₂₀ heterocyclyl:** The term "C₃₋₂₀ heterocyclyl" as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom from a ring atom of a heterocyclic compound, which moiety has from 3 to 20 ring atoms, of which from 1 to 10 are ring heteroatoms. Preferably, each ring has from 3 to 7 ring atoms, of which from 1 to 4 are ring heteroatoms.
- 30 In this context, the prefixes (e.g. C₃₋₂₀, C₃₋₇, C₅₋₆, etc.) denote the number of ring atoms, or range of number of ring atoms, whether carbon atoms or heteroatoms. For example, the term "C_{5,6}heterocyclyl", as used herein, pertains to a heterocyclyl group having 5 or 6 ring atoms.

Examples of monocyclic heterocyclyl groups include, but are not limited to, those derived from:

- N₁:** aziridine (C₃), azetidine (C₄), pyrrolidine (tetrahydropyrrole) (C₅), pyrroline (e.g., 3-pyrroline, 2,5-dihydropyrrole) (C₅), 2H-pyrrole or 3H-pyrrole (isopyrrole, isoazole) (C₅),
 5 piperidine (C₆), dihydropyridine (C₆), tetrahydropyridine (C₆), azepine (C₇);
O₁: oxirane (C₃), oxetane (C₄), oxolane (tetrahydrofuran) (C₅), oxole (dihydrofuran) (C₅),
 oxane (tetrahydropyran) (C₆), dihydropyran (C₆), pyran (C₆), oxepin (C₇);
S₁: thiirane (C₃), thietane (C₄), thiolane (tetrahydrothiophene) (C₅), thiane
 (tetrahydrothiopyran) (C₆), thiepane (C₇);
 10 **O₂:** dioxolane (C₅), dioxane (C₆), and dioxepane (C₇);
O₃: trioxane (C₆);
N₂: imidazolidine (C₅), pyrazolidine (diazolidine) (C₅), imidazoline (C₅), pyrazoline
 (dihydropyrazole) (C₅), piperazine (C₆);
N₁O₁: tetrahydrooxazole (C₅), dihydrooxazole (C₅), tetrahydroisoxazole (C₅),
 15 dihydroisoxazole (C₅), morpholine (C₆), tetrahydrooxazine (C₆), dihydrooxazine (C₆),
 oxazine (C₆);
N₁S₁: thiazoline (C₅), thiazolidine (C₅), thiomorpholine (C₆);
N₂O₁: oxadiazine (C₆);
O₁S₁: oxathiole (C₅) and oxathiane (thioxane) (C₆); and,
 20 **N₁O₁S₁:** oxathiazine (C₆).

- Examples of substituted monocyclic heterocyclyl groups include those derived from
 saccharides, in cyclic form, for example, furanoses (C₅), such as arabinofuranose,
 lyxofuranose, ribofuranose, and xylofuranose, and pyranoses (C₆), such as allopyranose,
 25 altropyranose, glucopyranose, mannopyranose, gulopyranose, idopyranose,
 galactopyranose, and talopyranose.

- C₅₋₂₀ aryl:** The term "C₅₋₂₀ aryl", as used herein, pertains to a monovalent moiety obtained
 by removing a hydrogen atom from an aromatic ring atom of an aromatic compound, which
 30 moiety has from 3 to 20 ring atoms. The term "C_{5,7} aryl", as used herein, pertains to a
 monovalent moiety obtained by removing a hydrogen atom from an aromatic ring atom of
 an aromatic compound, which moiety has from 5 to 7 ring atoms and the term "C₅₋₁₀ aryl",
 as used herein, pertains to a monovalent moiety obtained by removing a hydrogen atom
 from an aromatic ring atom of an aromatic compound, which moiety has from 5 to 10 ring
 35 atoms. Preferably, each ring has from 5 to 7 ring atoms.

In this context, the prefixes (e.g. C₃₋₂₀, C₅₋₇, C₅₋₆, C₅₋₁₀, etc.) denote the number of ring atoms, or range of number of ring atoms, whether carbon atoms or heteroatoms. For example, the term "C₅₋₆ aryl" as used herein, pertains to an aryl group having 5 or 6 ring atoms.

The ring atoms may be all carbon atoms, as in "carboaryl groups". Examples of carboaryl groups include, but are not limited to, those derived from benzene (i.e. phenyl) (C₆), naphthalene (C₁₀), azulene (C₁₀), anthracene (C₁₄), phenanthrene (C₁₄), naphthacene (C₁₈), and pyrene (C₁₆).

Examples of aryl groups which comprise fused rings, at least one of which is an aromatic ring, include, but are not limited to, groups derived from indane (e.g. 2,3-dihydro-1H-indene) (C₉), indene (C₉), isoindene (C₉), tetraline (1,2,3,4-tetrahydronaphthalene) (C₁₀), acenaphthene (C₁₂), fluorene (C₁₃), phenalene (C₁₃), acephenanthrene (C₁₅), and aceanthrene (C₁₆).

Alternatively, the ring atoms may include one or more heteroatoms, as in "heteroaryl groups". Examples of monocyclic heteroaryl groups include, but are not limited to, those derived from:

N₁: pyrrole (azole) (C₅), pyridine (azine) (C₆);
 O₁: furan (oxole) (C₅);
 S₁: thiophene (thiole) (C₅);
 N₁O₁: oxazole (C₅), isoxazole (C₅), isoxazine (C₆);
 N₂O₁: oxadiazole (furazan) (C₅);
 N₃O₁: oxatriazole (C₅);
 N₁S₁: thiazole (C₅), isothiazole (C₅);
 N₂: imidazole (1,3-diazole) (C₅), pyrazole (1,2-diazole) (C₅), pyridazine (1,2-diazine) (C₆), pyrimidine (1,3-diazine) (C₆) (e.g., cytosine, thymine, uracil), pyrazine (1,4-diazine) (C₆);
 N₃: triazole (C₅), triazine (C₆); and,
 N₄: tetrazole (C₅).

Examples of heteroaryl which comprise fused rings, include, but are not limited to:
 C₉ (with 2 fused rings) derived from benzofuran (O₁), isobenzofuran (O₁), indole (N₁), isoindole (N₁), indolizine (N₁), indoline (N₁), isoindoline (N₁), purine (N₄) (e.g., adenine,

guanine), benzimidazole (N₂), indazole (N₂), benzoxazole (N₁O₁), benzisoxazole (N₁O₁), benzodioxole (O₂), benzofurazan (N₂O₁), benzotriazole (N₃), benzothiofuran (S₁), benzothiazole (N₁S₁), benzothiadiazole (N₂S);

5 C₁₀ (with 2 fused rings) derived from chromene (O₁), isochromene (O₁), chroman (O₁), isochroman (O₁), benzodioxan (O₂), quinoline (N₁), isoquinoline (N₁), quinolizine (N₁), benzoxazine (N₁O₁), benzodiazine (N₂), pyridopyridine (N₂), quinoxaline (N₂), quinazoline (N₂), cinnoline (N₂), phthalazine (N₂), naphthyridine (N₂), pteridine (N₄);

C₁₁ (with 2 fused rings) derived from benzodiazepine (N₂);

10 C₁₃ (with 3 fused rings) derived from carbazole (N₁), dibenzofuran (O₁), dibenzothiofuran (S₁), carboline (N₂), perimidine (N₂), pyridoindole (N₂); and,

C₁₄ (with 3 fused rings) derived from acridine (N₁), xanthene (O₁), thioxanthene (S₁), oxanthrene (O₂), phenoxathiin (O₁S₁), phenazine (N₂), phenoxazine (N₁O₁), phenothiazine (N₁S₁), thianthrene (S₂), phenanthridine (N₁), phenanthroline (N₂), phenazine (N₂).

15 The above groups, whether alone or part of another substituent, may themselves optionally be substituted with one or more groups selected from themselves and the additional substituents listed below.

20 Halo: -F, -Cl, -Br, and -I.

Hydroxy: -OH.

25 Ether: -OR, wherein R is an ether substituent, for example, a C₁₋₇ alkyl group (also referred to as a C₁₋₇ alkoxy group, discussed below), a C₃₋₂₀ heterocyclyl group (also referred to as a C₃₋₂₀ heterocyclyloxy group), or a C₅₋₂₀ aryl group (also referred to as a C₅₋₂₀ aryloxy group), preferably a C₁₋₇alkyl group.

30 Alkoxy: -OR, wherein R is an alkyl group, for example, a C₁₋₇ alkyl group. Examples of C₁₋₇ alkoxy groups include, but are not limited to, -OMe (methoxy), -OEt (ethoxy), -O(nPr) (n-propoxy), -O(iPr) (isopropoxy), -O(nBu) (n-butoxy), -O(sBu) (sec-butoxy), -O(iBu) (isobutoxy), and -O(tBu) (tert-butoxy).

35 Acetal: -CH(OR¹)(OR²), wherein R¹ and R² are independently acetal substituents, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group, or, in the case of a "cyclic" acetal group, R¹ and R², taken together with the

two oxygen atoms to which they are attached, and the carbon atoms to which they are attached, form a heterocyclic ring having from 4 to 8 ring atoms. Examples of acetal groups include, but are not limited to, $-\text{CH}(\text{OMe})_2$, $-\text{CH}(\text{OEt})_2$, and $-\text{CH}(\text{OMe})(\text{OEt})$.

- 5 Hemiacetal: $-\text{CH}(\text{OH})(\text{OR}^1)$, wherein R^1 is a hemiacetal substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of hemiacetal groups include, but are not limited to, $-\text{CH}(\text{OH})(\text{OMe})$ and $-\text{CH}(\text{OH})(\text{OEt})$.
- 10 Ketal: $-\text{CR}(\text{OR}^1)(\text{OR}^2)$, where R^1 and R^2 are as defined for acetals, and R is a ketal substituent other than hydrogen, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples ketal groups include, but are not limited to, $-\text{C}(\text{Me})(\text{OMe})_2$, $-\text{C}(\text{Me})(\text{OEt})_2$, $-\text{C}(\text{Me})(\text{OMe})(\text{OEt})$, $-\text{C}(\text{Et})(\text{OMe})_2$, $-\text{C}(\text{Et})(\text{OEt})_2$, and $-\text{C}(\text{Et})(\text{OMe})(\text{OEt})$.

15

Hemiketal: $-\text{CR}(\text{OH})(\text{OR}^1)$, where R^1 is as defined for hemiacetals, and R is a hemiketal substituent other than hydrogen, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of hemiacetal groups include, but are not limited to, $-\text{C}(\text{Me})(\text{OH})(\text{OMe})$, $-\text{C}(\text{Et})(\text{OH})(\text{OMe})$, $-\text{C}(\text{Me})(\text{OH})(\text{OEt})$, and

20 $-\text{C}(\text{Et})(\text{OH})(\text{OEt})$.

Oxo (keto, -one): $=\text{O}$.

Thione (thio ketone): $=\text{S}$.

25

Imino (imine): $=\text{NR}$, wherein R is an imino substituent, for example, hydrogen, C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably hydrogen or a C_{1-7} alkyl group. Examples of ester groups include, but are not limited to, $=\text{NH}$, $=\text{NMe}$, $=\text{NEt}$, and $=\text{NPh}$.

30

Formyl (carbaldehyde, carboxaldehyde): $-\text{C}(=\text{O})\text{H}$.

- Acyl (keto): $-\text{C}(=\text{O})\text{R}$, wherein R is an acyl substituent, for example, a C_{1-7} alkyl group (also referred to as C_{1-7} alkylacyl or C_{1-7} alkanoyl), a C_{3-20} heterocyclyl group (also referred to as C_{3-20} heterocyclylacyl), or a C_{5-20} aryl group (also referred to as C_{5-20} arylacyl), preferably a

35

C₁₋₇ alkyl group. Examples of acyl groups include, but are not limited to, -C(=O)CH₃ (acetyl), -C(=O)CH₂CH₃ (propionyl), -C(=O)C(CH₃)₃ (t-butyryl), and -C(=O)Ph (benzoyl, phenone).

5 Carboxy (carboxylic acid): -C(=O)OH.

Thiocarboxy (thiocarboxylic acid): -C(=S)SH.

Thiolocarboxy (thiolocarboxylic acid): -C(=O)SH.

10

Thionocarboxy (thionocarboxylic acid): -C(=S)OH.

Imidic acid: -C(=NH)OH.

15 Hydroxamic acid: -C(=NOH)OH.

Ester (carboxylate, carboxylic acid ester, oxycarbonyl): -C(=O)OR, wherein R is an ester substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of ester groups include, but are not limited to,

20 -C(=O)OCH₃, -C(=O)OCH₂CH₃, -C(=O)OC(CH₃)₃, and -C(=O)OPh.

Acyloxy (reverse ester): -OC(=O)R, wherein R is an acyloxy substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group.

Examples of acyloxy groups include, but are not limited to, -OC(=O)CH₃ (acetoxy),

25 -OC(=O)CH₂CH₃, -OC(=O)C(CH₃)₃, -OC(=O)Ph, and -OC(=O)CH₂Ph.

Oxycarboxyloxy: -OC(=O)OR, wherein R is an ester substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group.

Examples of ester groups include, but are not limited to, -OC(=O)OCH₃,

30 -OC(=O)OCH₂CH₃, -OC(=O)OC(CH₃)₃, and -OC(=O)OPh.

Amino: -NR¹R², wherein R¹ and R² are independently amino substituents, for example, hydrogen, a C₁₋₇ alkyl group (also referred to as C₁₋₇ alkylamino or di-C₁₋₇ alkylamino), a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably H or a C₁₋₇ alkyl group, or, in the

35 case of a "cyclic" amino group, R¹ and R², taken together with the nitrogen atom to which

they are attached, form a heterocyclic ring having from 4 to 8 ring atoms. Amino groups may be primary (-NH₂), secondary (-NHR¹), or tertiary (-NHR¹R²), and in cationic form, may be quaternary (-⁺NR¹R²R³). Examples of amino groups include, but are not limited to, -NH₂, -NHCH₃, -NHC(CH₃)₂, -N(CH₃)₂, -N(CH₂CH₃)₂, and -NPh. Examples of cyclic amino groups include, but are not limited to, aziridino, azetidino, pyrrolidino, piperidino, piperazino, morpholino, and thiomorpholino.

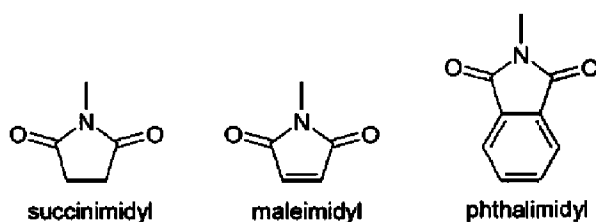
Amido (carbamoyl, carbamyl, aminocarbonyl carboxamide): -C(=O)NR¹R², wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of amido groups include, but are not limited to, -C(=O)NH₂, -C(=O)NHCH₃, -C(=O)N(CH₃)₂, -C(=O)NHCH₂CH₃, and -C(=O)N(CH₂CH₃)₂, as well as amido groups in which R¹ and R², together with the nitrogen atom to which they are attached, form a heterocyclic structure as in, for example, piperidinocarbonyl, morpholinocarbonyl, thiomorpholinocarbonyl, and piperazinocarbonyl.

15

Thioamido (thiocarbamyl): -C(=S)NR¹R², wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of amido groups include, but are not limited to, -C(=S)NH₂, -C(=S)NHCH₃, -C(=S)N(CH₃)₂, and -C(=S)NHCH₂CH₃.

Acylamido (acylamino): -NR¹C(=O)R², wherein R¹ is an amide substituent, for example, hydrogen, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably hydrogen or a C₁₋₇ alkyl group, and R² is an acyl substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably hydrogen or a C₁₋₇ alkyl group. Examples of acylamide groups include, but are not limited to, -NHC(=O)CH₃, -NHC(=O)CH₂CH₃, and -NHC(=O)Ph. R¹ and R² may together form a cyclic structure, as in, for example, succinimidyl, maleimidyl, and phthalimidyl:

25



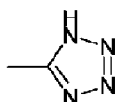
Aminocarbonyloxy: -OC(=O)NR¹R², wherein R¹ and R² are independently amino substituents, as defined for amino groups. Examples of aminocarbonyloxy groups include, but are not limited to, -OC(=O)NH₂, -OC(=O)NHMe, -OC(=O)NMe₂, and -OC(=O)NEt₂.

30

Ureido: $-N(R^1)CONR^2R^3$ wherein R^2 and R^3 are independently amino substituents, as defined for amino groups, and R^1 is a ureido substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably hydrogen or a C_{1-7} alkyl group. Examples of ureido groups include, but are not limited to, $-NHCONH_2$, $-NHCONHMe$, $-NHCONHEt$, $-NHCONMe_2$, $-NHCONEt_2$, $-NMeCONH_2$, $-NMeCONHMe$, $-NMeCONHEt$, $-NMeCONMe_2$, and $-NMeCONEt_2$.

10 Guanidino: $-NH-C(=NH)NH_2$.

Tetrazolyl: a five membered aromatic ring having four nitrogen atoms and one carbon atom,



15 Imino: $=NR$, wherein R is an imino substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably H or a C_{1-7} alkyl group. Examples of imino groups include, but are not limited to, $=NH$, $=NMe$, and $=NEt$.

20 Amidine (amidino): $-C(=NR)NR_2$, wherein each R is an amidine substituent, for example, hydrogen, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably H or a C_{1-7} alkyl group. Examples of amidine groups include, but are not limited to, $-C(=NH)NH_2$, $-C(=NH)NMe_2$, and $-C(=NMe)NMe_2$.

25 Nitro: $-NO_2$.

Nitroso: $-NO$.

Azido: $-N_3$.

30 Cyano (nitrile, carbonitrile): $-CN$.

Isocyano: $-NC$.

Cyanato: -OCN.

Isocyanato: -NCO.

5 Thiocyano (thiocyanato): -SCN.

Isothiocyano (isothiocyanato): -NCS.

Sulfhydryl (thiol, mercapto): -SH.

10

Thioether (sulfide): -SR, wherein R is a thioether substituent, for example, a C₁₋₇ alkyl group (also referred to as a C₁₋₇alkylthio group), a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of C₁₋₇ alkylthio groups include, but are not limited to, -SCH₃ and -SCH₂CH₃.

15

Disulfide: -SS-R, wherein R is a disulfide substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group (also referred to herein as C₁₋₇ alkyl disulfide). Examples of C₁₋₇ alkyl disulfide groups include, but are not limited to, -SSCH₃ and -SSCH₂CH₃.

20

Sulfine (sulfinyl, sulfoxide): -S(=O)R, wherein R is a sulfine substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group. Examples of sulfine groups include, but are not limited to, -S(=O)CH₃ and -S(=O)CH₂CH₃.

25

Sulfone (sulfonyl): -S(=O)₂R, wherein R is a sulfone substituent, for example, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably a C₁₋₇ alkyl group, including, for example, a fluorinated or perfluorinated C₁₋₇ alkyl group. Examples of sulfone groups include, but are not limited to, -S(=O)₂CH₃ (methanesulfonyl, mesyl), -S(=O)₂CF₃ (triflyl), -S(=O)₂CH₂CH₃ (esyl), -S(=O)₂C₄F₉ (nonafllyl), -S(=O)₂CH₂CF₃ (tresyl),

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-S(=O)₂CH₂CH₂NH₂ (tauryl), -S(=O)₂Ph (phenylsulfonyl, besyl), 4-methylphenylsulfonyl (tosyl), 4-chlorophenylsulfonyl (closyl), 4-bromophenylsulfonyl (brosyl), 4-nitrophenyl (nosyl), 2-naphthalenesulfonate (napsyl), and 5-dimethylamino-naphthalen-1-ylsulfonate (dansyl).

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Sulfinic acid (sulfino): -S(=O)OH, -SO₂H.

Sulfonic acid (sulfo): $-\text{S}(=\text{O})_2\text{OH}$, $-\text{SO}_3\text{H}$.

5 Sulfinate (sulfinic acid ester): $-\text{S}(=\text{O})\text{OR}$; wherein R is a sulfinate substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfinate groups include, but are not limited to, $-\text{S}(=\text{O})\text{OCH}_3$ (methoxysulfinyl; methyl sulfinate) and $-\text{S}(=\text{O})\text{OCH}_2\text{CH}_3$ (ethoxysulfinyl; ethyl sulfinate).

10 Sulfonate (sulfonic acid ester): $-\text{S}(=\text{O})_2\text{OR}$, wherein R is a sulfonate substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfonate groups include, but are not limited to, $-\text{S}(=\text{O})_2\text{OCH}_3$ (methoxysulfonyl; methyl sulfonate) and $-\text{S}(=\text{O})_2\text{OCH}_2\text{CH}_3$ (ethoxysulfonyl; ethyl sulfonate).

15 Sulfinyloxy: $-\text{OS}(=\text{O})\text{R}$, wherein R is a sulfinyloxy substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfinyloxy groups include, but are not limited to, $-\text{OS}(=\text{O})\text{CH}_3$ and $-\text{OS}(=\text{O})\text{CH}_2\text{CH}_3$.

20 Sulfonyloxy: $-\text{OS}(=\text{O})_2\text{R}$, wherein R is a sulfonyloxy substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfonyloxy groups include, but are not limited to, $-\text{OS}(=\text{O})_2\text{CH}_3$ (mesylate) and $-\text{OS}(=\text{O})_2\text{CH}_2\text{CH}_3$ (esylate).

25 Sulfate: $-\text{OS}(=\text{O})_2\text{OR}$; wherein R is a sulfate substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfate groups include, but are not limited to, $-\text{OS}(=\text{O})_2\text{OCH}_3$ and $-\text{SO}(=\text{O})_2\text{OCH}_2\text{CH}_3$.

30 Sulfamyl (sulfamoyl; sulfinic acid amide; sulfonamide): $-\text{S}(=\text{O})\text{NR}^1\text{R}^2$, wherein R^1 and R^2 are independently amino substituents, as defined for amino groups. Examples of sulfamyl groups include, but are not limited to, $-\text{S}(=\text{O})\text{NH}_2$, $-\text{S}(=\text{O})\text{NH}(\text{CH}_3)$, $-\text{S}(=\text{O})\text{N}(\text{CH}_3)_2$, $-\text{S}(=\text{O})\text{NH}(\text{CH}_2\text{CH}_3)$, $-\text{S}(=\text{O})\text{N}(\text{CH}_2\text{CH}_3)_2$, and $-\text{S}(=\text{O})\text{NHPH}$.

Sulfonamido (sulfinamoyl; sulfonic acid amide; sulfonamide): $-\text{S}(=\text{O})_2\text{NR}^1\text{R}^2$, wherein R^1 and R^2 are independently amino substituents, as defined for amino groups. Examples of

sulfonamido groups include, but are not limited to, $-\text{S}(=\text{O})_2\text{NH}_2$, $-\text{S}(=\text{O})_2\text{NH}(\text{CH}_3)$, $-\text{S}(=\text{O})_2\text{N}(\text{CH}_3)_2$, $-\text{S}(=\text{O})_2\text{NH}(\text{CH}_2\text{CH}_3)$, $-\text{S}(=\text{O})_2\text{N}(\text{CH}_2\text{CH}_3)_2$, and $-\text{S}(=\text{O})_2\text{NHPh}$.

5 Sulfamino: $-\text{NR}^1\text{S}(=\text{O})_2\text{OH}$, wherein R^1 is an amino substituent, as defined for amino groups. Examples of sulfamino groups include, but are not limited to, $-\text{NHS}(=\text{O})_2\text{OH}$ and $-\text{N}(\text{CH}_3)\text{S}(=\text{O})_2\text{OH}$.

10 Sulfonamino: $-\text{NR}^1\text{S}(=\text{O})_2\text{R}$, wherein R^1 is an amino substituent, as defined for amino groups, and R is a sulfonamino substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfonamino groups include, but are not limited to, $-\text{NHS}(=\text{O})_2\text{CH}_3$ and $-\text{N}(\text{CH}_3)\text{S}(=\text{O})_2\text{C}_6\text{H}_5$.

15 Sulfinamino: $-\text{NR}^1\text{S}(=\text{O})\text{R}$, wherein R^1 is an amino substituent, as defined for amino groups, and R is a sulfinamino substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group. Examples of sulfinamino groups include, but are not limited to, $-\text{NHS}(=\text{O})\text{CH}_3$ and $-\text{N}(\text{CH}_3)\text{S}(=\text{O})\text{C}_6\text{H}_5$.

20 Phosphino (phosphine): $-\text{PR}_2$, wherein R is a phosphino substituent, for example, $-\text{H}$, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably $-\text{H}$, a C_{1-7} alkyl group, or a C_{5-20} aryl group. Examples of phosphino groups include, but are not limited to, $-\text{PH}_2$, $-\text{P}(\text{CH}_3)_2$, $-\text{P}(\text{CH}_2\text{CH}_3)_2$, $-\text{P}(\text{t-Bu})_2$, and $-\text{P}(\text{Ph})_2$.

Phospho: $-\text{P}(=\text{O})_2$.

25 Phosphinyl (phosphine oxide): $-\text{P}(=\text{O})\text{R}_2$, wherein R is a phosphinyl substituent, for example, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably a C_{1-7} alkyl group or a C_{5-20} aryl group. Examples of phosphinyl groups include, but are not limited to, $-\text{P}(=\text{O})(\text{CH}_3)_2$, $-\text{P}(=\text{O})(\text{CH}_2\text{CH}_3)_2$, $-\text{P}(=\text{O})(\text{t-Bu})_2$, and $-\text{P}(=\text{O})(\text{Ph})_2$.

30 Phosphonic acid (phosphono): $-\text{P}(=\text{O})(\text{OH})_2$.

35 Phosphonate (phosphono ester): $-\text{P}(=\text{O})(\text{OR})_2$, where R is a phosphonate substituent, for example, $-\text{H}$, a C_{1-7} alkyl group, a C_{3-20} heterocyclyl group, or a C_{5-20} aryl group, preferably $-\text{H}$, a C_{1-7} alkyl group, or a C_{5-20} aryl group. Examples of phosphonate groups include, but are not limited to, $-\text{P}(=\text{O})(\text{OCH}_3)_2$, $-\text{P}(=\text{O})(\text{OCH}_2\text{CH}_3)_2$, $-\text{P}(=\text{O})(\text{O-t-Bu})_2$, and $-\text{P}(=\text{O})(\text{OPh})_2$.

Phosphoric acid (phosphonooxy): $-\text{OP}(=\text{O})(\text{OH})_2$.

Phosphate (phosphonooxy ester): $-\text{OP}(=\text{O})(\text{OR})_2$, where R is a phosphate substituent, for example, -H, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably -H, a C₁₋₇ alkyl group, or a C₅₋₂₀ aryl group. Examples of phosphate groups include, but are not limited to, $-\text{OP}(=\text{O})(\text{OCH}_3)_2$, $-\text{OP}(=\text{O})(\text{OCH}_2\text{CH}_3)_2$, $-\text{OP}(=\text{O})(\text{O}-t\text{-Bu})_2$, and $-\text{OP}(=\text{O})(\text{OPh})_2$.

10 Phosphorous acid: $-\text{OP}(\text{OH})_2$.

Phosphite: $-\text{OP}(\text{OR})_2$, where R is a phosphite substituent, for example, -H, a C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably -H, a C₁₋₇ alkyl group, or a C₅₋₂₀ aryl group. Examples of phosphite groups include, but are not limited to, $-\text{OP}(\text{OCH}_3)_2$, $-\text{OP}(\text{OCH}_2\text{CH}_3)_2$, $-\text{OP}(\text{O}-t\text{-Bu})_2$, and $-\text{OP}(\text{OPh})_2$.

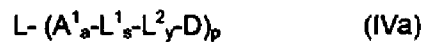
Phosphoramidite: $-\text{OP}(\text{OR}^1)\text{-NR}^2_2$, where R¹ and R² are phosphoramidite substituents, for example, -H, a (optionally substituted) C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably -H, a C₁₋₇ alkyl group, or a C₅₋₂₀ aryl group. Examples of phosphoramidite groups include, but are not limited to, $-\text{OP}(\text{OCH}_2\text{CH}_3)\text{-N}(\text{CH}_3)_2$, $-\text{OP}(\text{OCH}_2\text{CH}_3)\text{-N}(i\text{-Pr})_2$, and $-\text{OP}(\text{OCH}_2\text{CH}_2\text{CN})\text{-N}(i\text{-Pr})_2$.

Phosphoramidate: $-\text{OP}(=\text{O})(\text{OR}^1)\text{-NR}^2_2$, where R¹ and R² are phosphoramidate substituents, for example, -H, a (optionally substituted) C₁₋₇ alkyl group, a C₃₋₂₀ heterocyclyl group, or a C₅₋₂₀ aryl group, preferably -H, a C₁₋₇ alkyl group, or a C₅₋₂₀ aryl group. Examples of phosphoramidate groups include, but are not limited to, $-\text{OP}(=\text{O})(\text{OCH}_2\text{CH}_3)\text{-N}(\text{CH}_3)_2$, $-\text{OP}(=\text{O})(\text{OCH}_2\text{CH}_3)\text{-N}(i\text{-Pr})_2$, and $-\text{OP}(=\text{O})(\text{OCH}_2\text{CH}_2\text{CN})\text{-N}(i\text{-Pr})_2$.

Conjugates

30 The present invention provides Conjugates comprising a PBD dimer connected to a Ligand unit via a Linker unit. In one embodiment, the Linker unit includes a Stretcher unit (A), a Specificity unit (L¹), and a Spacer unit (L²). The Linker unit is connected at one end to the Ligand unit (L) and at the other end to the PED dimer compound (D).

35 In one aspect, such a Conjugate is shown below in formula IVa:



or a pharmaceutically acceptable salt or solvate thereof, wherein:

L is the Ligand unit; and

$-A^1_a - L^1_s - L^2_y -$ is a Linker unit (LU), wherein:

5 $-A^1 -$ is a Stretcher unit,

a is 1 or 2,

$-L^1 -$ is a Specificity unit,

s is an integer ranging from 0 to 12,

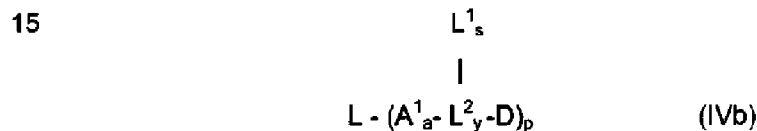
$-L^2 -$ is a Spacer unit,

10 y is 0, 1 or 2;

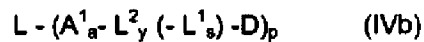
$-D$ is a PBD dimer; and

p is from 1 to 20.

In another aspect, such a Conjugate is shown below in formula IVb:



Also illustrated as:



20 or a pharmaceutically acceptable salt or solvate thereof, wherein:

L is the Ligand unit; and

$-A^1_a - L^1_s(L^2_y) -$ is a Linker unit (LU), wherein:

$-A^1 -$ is a Stretcher unit linked to a Stretcher unit (L^2),

a is 1 or 2,

25 $-L^1 -$ is a Specificity unit linked to a Stretcher unit (L^2),

s is an integer ranging from 0 to 12,

$-L^2 -$ is a Spacer unit,

y is 0, 1 or 2;

$-D$ is a PBD dimer; and

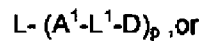
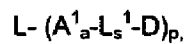
30 p is from 1 to 20.

Preferences

The following preferences may apply to all aspects of the invention as described above, or may relate to a single aspect. The preferences may be combined together in any

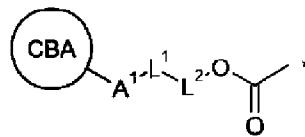
35 combination.

In one embodiment, the Conjugate has the formula:



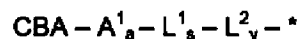
or a pharmaceutically acceptable salt or solvate thereof, wherein L, A¹, a, L¹, s, L², D, y and p are as described above.

15 In one embodiment, the Ligand unit (L) is a Cell Binding Agent (CBA) that specifically binds to a target molecule on the surface of a target cell. An exemplary formula is illustrated below:



20 where the asterisk indicates the point of attachment to the Drug unit (D), CBA is the Cell Binding Agent, L¹ is a Specificity unit, A¹ is a Stretcher unit connecting L¹ to the Cell Binding Agent, L² is a Spacer unit, which is a covalent bond, a self-immolative group or together with -OC(=O)- forms a self-immolative group, and L² is optional. -OC(=O)- may be considered as being part of L¹ or L², as appropriate.

25 In another embodiment, the Ligand unit (L) is a Cell Binding Agent (CBA) that specifically binds to a target molecule on the surface of a target cell. An exemplary formula is illustrated below:



30 where the asterisk indicates the point of attachment to the Drug unit (D), CBA is the Cell Binding Agent, L¹ is a Specificity unit, A¹ is a Stretcher unit connecting L¹ to the Cell Binding Agent, L² is a Spacer unit which is a covalent bond or a self-immolative group, and a is 1 or 2, s is 0, 1 or 2, and y is 0 or 1 or 2.

35 In the embodiments illustrated above, L¹ can be a cleavable Specificity unit, and may be referred to as a "trigger" that when cleaved activates a self-immolative group (or self-immolative groups) L², when a self-immolative group(s) is present. When the Specificity unit L¹ is cleaved, or the linkage (i.e., the covalent bond) between L¹ and L² is cleaved, the self-immolative group releases the Drug unit (D).

In another embodiment, the Ligand unit (L) is a Cell Binding Agent (CBA) that specifically binds to a target molecule on the surface of a target cell. An exemplary formula is illustrated below:



10 where the asterisk indicates the point of attachment to the Drug (D), CBA is the Cell Binding Agent, L¹ is a Specificity unit connected to L², A¹ is a Stretcher unit connecting L² to the Cell Binding Agent, L² is a self-immolative group, and a is 1 or 2, s is 1 or 2, and y is 1 or 2.

In the various embodiments discussed herein, the nature of L¹ and L² can vary widely. These groups are chosen on the basis of their characteristics, which may be dictated in part, by the conditions at the site to which the conjugate is delivered. Where the Specificity unit L¹ is cleavable, the structure and/or sequence of L¹ is selected such that it is cleaved by the action of enzymes present at the target site (e.g., the target cell). L¹ units that are cleavable by changes in pH (e.g. acid or base labile), temperature or upon irradiation (e.g. photolabile) may also be used. L¹ units that are cleavable under reducing or oxidising conditions may also find use in the Conjugates.

15

20

In some embodiments, L¹ may comprise one amino acid or a contiguous sequence of amino acids. The amino acid sequence may be the target substrate for an enzyme.

25 In one embodiment, L¹ is cleavable by the action of an enzyme. In one embodiment, the enzyme is an esterase or a peptidase. For example, L¹ may be cleaved by a lysosomal protease, such as a cathepsin.

In one embodiment, L² is present and together with -C(=O)O- forms a self-immolative group or self-immolative groups. In some embodiments, -C(=O)O- also is a self-immolative group.

30

In one embodiment, where L¹ is cleavable by the action of an enzyme and L² is present, the enzyme cleaves the bond between L¹ and L², whereby the self-immolative group(s) release the Drug unit.

35

L¹ and L², where present, may be connected by a bond selected from:

40

- C(=O)NH-
- C(=O)O-
- NHC(=O)-,

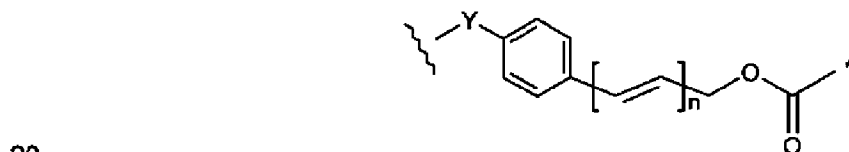
- 5
 -OC(=O)-,
 -OC(=O)O-,
 -NHC(=O)O-,
 -OC(=O)NH-,
 -NHC(=O)NH, and
 -O- (a glycosidic bond).

10 An amino group of L¹ that connects to L² may be the N-terminus of an amino acid or may be derived from an amino group of an amino acid side chain, for example a lysine amino acid side chain.

15 A carboxyl group of L¹ that connects to L² may be the C-terminus of an amino acid or may be derived from a carboxyl group of an amino acid side chain, for example a glutamic acid amino acid side chain.

A hydroxy group of L¹ that connects to L² may be derived from a hydroxy group of an amino acid side chain, for example a serine amino acid side chain.

In one embodiment, -C(=O)O- and L² together form the group:



25 where the asterisk indicates the point of attachment to the Drug unit, the wavy line indicates the point of attachment to the L¹, Y is -N(H)-, -O-, -C(=O)N(H)- or -C(=O)O-, and n is 0 to 3. The phenylene ring is optionally substituted with one, two or three substituents as described herein.

25

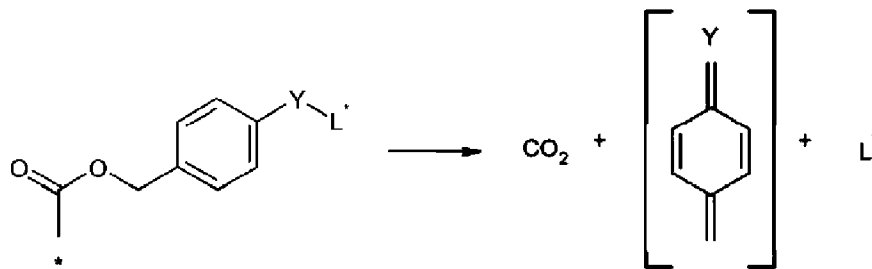
In one embodiment, Y is NH.

In one embodiment, n is 0 or 1. Preferably, n is 0.

30 Where Y is NH and n is 0, the self-immolative group may be referred to as a p-aminobenzylcarbonyl linker (PABC).

The self-immolative group will allow for release of the Drug unit (i.e., the asymmetric PBD) when a remote site in the linker is activated, proceeding along the lines shown below (for n=0):

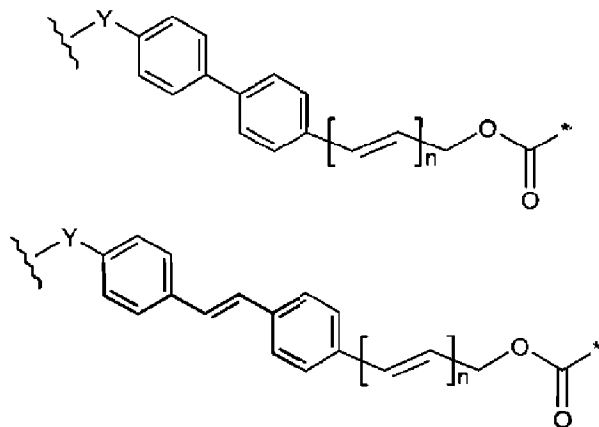
28



where the asterisk indicates the attachment to the Drug, L' is the activated form of the remaining portion of the linker and the released Drug unit is not shown. These groups have the advantage of separating the site of activation from the Drug.

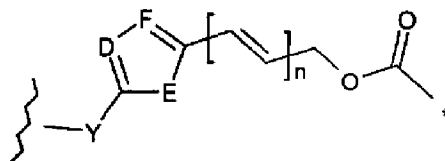
5

In another embodiment, $-C(=O)O-$ and L^2 together form a group selected from:



where the asterisk, the wavy line, Y, and n are as defined above. Each phenylene ring is optionally substituted with one, two or three substituents as described herein. In one embodiment, the phenylene ring having the Y substituent is optionally substituted and the phenylene ring not having the Y substituent is unsubstituted.

In another embodiment, $-C(=O)O-$ and L^2 together form a group selected from:



15

where the asterisk, the wavy line, Y, and n are as defined above, E is O, S or NR, D is N, CH, or CR, and F is N, CH, or CR.

In one embodiment, D is N.

20 In one embodiment, D is CH.

In one embodiment, E is O or S.

In one embodiment, F is CH.

5 In a preferred embodiment, the covalent bond between L¹ and L² is a cathepsin labile (e.g., cleavable) bond.

In one embodiment, L¹ comprises a dipeptide. The amino acids in the dipeptide may be any combination of natural amino acids and non-natural amino acids. In some
10 embodiments, the dipeptide comprises natural amino acids. Where the linker is a cathepsin labile linker, the dipeptide is the site of action for cathepsin-mediated cleavage. The dipeptide then is a recognition site for cathepsin.

In one embodiment, the group -X₁-X₂- in dipeptide, -NH-X₁-X₂-CO-, is selected from:

15 -Phe-Lys-,
-Val-Ala-,
-Val-Lys-,
-Ala-Lys-,
-Val-Cit-,
-Phe-Cit-,
20 -Leu-Cit-,
-Ile-Cit-,
-Phe-Arg-, and
-Trp-Cit-;

25 where Cit is citrulline. In such a dipeptide, -NH- is the amino group of X₁, and CO is the carbonyl group of X₂.

Preferably, the group -X₁-X₂- in dipeptide, -NH-X₁-X₂-CO-, is selected from:

30 -Phe-Lys-,
-Val-Ala-,
-Val-Lys-,
-Ala-Lys-, and
-Val-Cit-.

35 Most preferably, the group -X₁-X₂- in dipeptide, -NH-X₁-X₂-CO-, is -Phe-Lys-, Val-Cit or -Val-Ala-.

Other dipeptide combinations of interest include:

40 -Gly-Gly-,
-Pro-Pro-, and
-Val-Glu-.

Other dipeptide combinations may be used, including those described by Dubowchik et al., which is incorporated herein by reference in its entirety and for all purposes.

- 5 In one embodiment, the amino acid side chain is chemically protected, where appropriate. The side chain protecting group may be a group as discussed below. Protected amino acid sequences are cleavable by enzymes. For example, a dipeptide sequence comprising a Boc side chain-protected Lys residue is cleavable by cathepsin.
- 10 Protecting groups for the side chains of amino acids are well known in the art and are described in the Novabiochem Catalog. Additional protecting group strategies are set out in Protective groups in Organic Synthesis, Greene and Wuts.

Possible side chain protecting groups are shown below for those amino acids having reactive side chain functionality:

- 15 Arg: Z, Mtr, Tos;
 Asn: Trt, Xan;
 Asp: Bzl, t-Bu;
 Cys: Acn, Bzl, Bzl-OMe, Bzl-Me, Trt;
 20 Glu: Bzl, t-Bu;
 Gln: Trt, Xan;
 His: Boc, Dnp, Tos, Trt;
 Lys: Boc, Z-Cl, Fmoc, Z;
 Ser: Bzl, TBDMS, TBDPS;
 25 Thr: Bz;
 Trp: Boc;
 Tyr: Bzl, Z, Z-Br.

30 In one embodiment, $-X_2-$ is connected indirectly to the Drug unit. In such an embodiment, the Spacer unit L^2 is present.

In one embodiment, $-X_2-$ is connected directly to the Drug unit. In such an embodiment, the Spacer unit L^2 is absent.

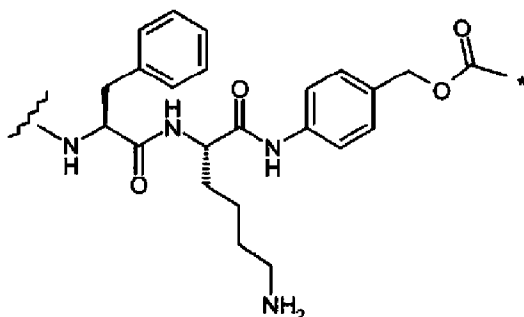
35 In one embodiment, the dipeptide is used in combination with a self-immolative group(s) (the Spacer unit). The self-immolative group(s) may be connected to $-X_2-$.

Where a self-immolative group is present, $-X_2-$ is connected directly to the self-immolative group. In one embodiment, $-X_2-$ is connected to the group Y of the self-immolative group.
 40 Preferably the group $-X_2-CO-$ is connected to Y, where Y is NH.

In one embodiment, $-X_1-$ is connected directly to A^1 . Preferably the group $NH-X_1-$ (the amino terminus of X_1) is connected to A^1 . A^1 may comprise the functionality $-CO-$ thereby to form an amide link with $-X_1-$.

5

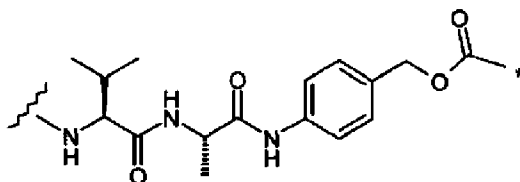
In one embodiment, L^1 and L^2 together with $-OC(=O)-$ comprise the group $-X_1-X_2-PABC-$. The PABC group is connected directly to the Drug unit. In one example, the self-immolative group and the dipeptide together form the group $-Phe-Lys-PABC-$, which is illustrated below:



10

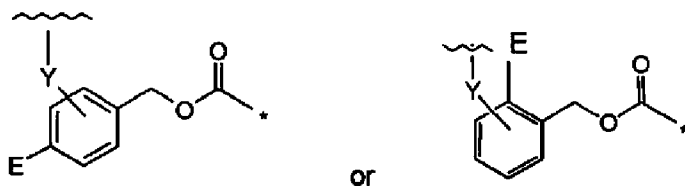
where the asterisk indicates the point of attachment to the Drug unit, and the wavy line indicates the point of attachment to the remaining portion of L^1 or the point of attachment to A^1 . Preferably, the wavy line indicates the point of attachment to A^1 .

15 Alternatively, the self-immolative group and the dipeptide together form the group $-Val-Ala-PABC-$, which is illustrated below:



where the asterisk and the wavy line are as defined above.

20 In another embodiment, L^1 and L^2 together with $-OC(=O)-$ represent:



where the asterisk indicates the point of attachment to the Drug unit, the wavy line indicates the point of attachment to A^1 , Y is a covalent bond or a functional group, and E is a group that is susceptible to cleavage thereby to activate a self-immolative group.

25

E is selected such that the group is susceptible to cleavage, e.g., by light or by the action of an enzyme. E may be $-\text{NO}_2$ or glucuronic acid (e.g., β -glucuronic acid). The former may be susceptible to the action of a nitroreductase, the latter to the action of a β -glucuronidase.

5

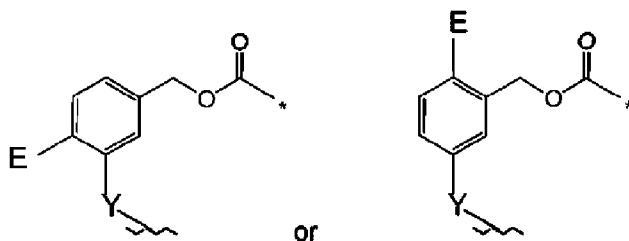
The group Y may be a covalent bond.

The group Y may be a functional group selected from:

- 10 $-\text{C}(=\text{O})-$
 $-\text{NH}-$
 $-\text{O}-$
 $-\text{C}(=\text{O})\text{NH}-$,
 $-\text{C}(=\text{O})\text{O}-$,
 $-\text{NHC}(=\text{O})-$,
15 $-\text{OC}(=\text{O})-$,
 $-\text{OC}(=\text{O})\text{O}-$,
 $-\text{NHC}(=\text{O})\text{O}-$,
 $-\text{OC}(=\text{O})\text{NH}-$,
 $-\text{NHC}(=\text{O})\text{NH}-$,
20 $-\text{NHC}(=\text{O})\text{NH}$,
 $-\text{C}(=\text{O})\text{NHC}(=\text{O})-$,
 SO_2 , and
 $-\text{S}-$.

25 The group Y is preferably $-\text{NH}-$, $-\text{CH}_2-$, $-\text{O}-$, and $-\text{S}-$.

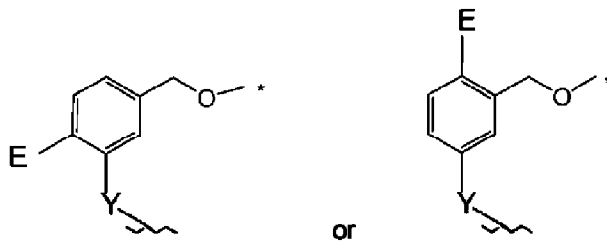
In some embodiments, L^1 and L^2 together with $-\text{OC}(=\text{O})-$ represent:



30 where the asterisk indicates the point of attachment to the Drug unit, the wavy line indicates the point of attachment to A, Y is a covalent bond or a functional group and E is glucuronic acid (e.g., β -glucuronic acid). Y is preferably a functional group selected from $-\text{NH}-$.

In some embodiments, L^1 and L^2 together represent:

33



where the asterisk indicates the point of attachment to the remainder of L² or the Drug unit, the wavy line indicates the point of attachment to A¹, Y is a covalent bond or a functional group and E is glucuronic acid (e.g., β-glucuronic acid). Y is preferably a functional group selected from -NH-, -CH₂-, -O-, and -S-.

In some further embodiments, Y is a functional group as set forth above, the functional group is linked to an amino acid, and the amino acid is linked to the Stretcher unit A¹. In some embodiments, amino acid is β-alanine. In such an embodiment, the amino acid is equivalently considered part of the Stretcher unit.

10

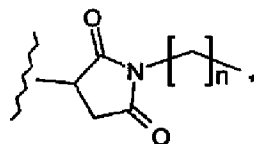
The Specificity unit L¹ and the Ligand unit are indirectly connected via the Stretcher unit.

L¹ and A¹ may be connected by a bond selected from:

-C(=O)NH-,
 -C(=O)O-,
 -NHC(=O)-,
 -OC(=O)-,
 -OC(=O)O-,
 -NHC(=O)O-,
 -OC(=O)NH-, and
 -NHC(=O)NH-.

20

In one embodiment, the group A¹ is:

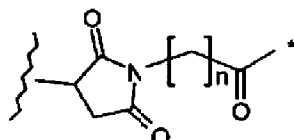


25

where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

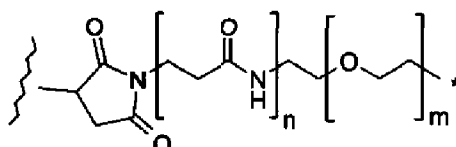
34

In one embodiment, the group A¹ is:



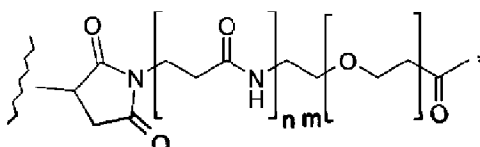
where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the group A¹ is:



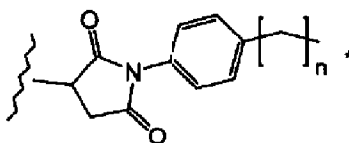
where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the group A¹ is:



where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

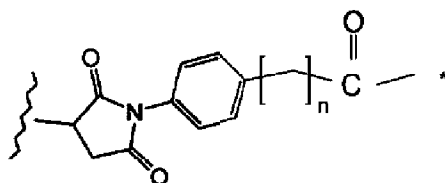
In one embodiment, the group A¹ is:



where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

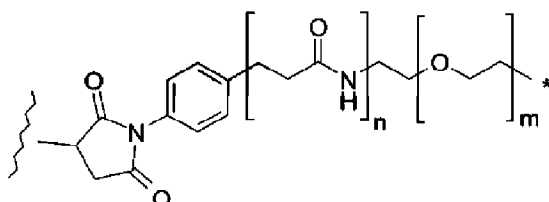
35

In one embodiment, the group A¹ is:



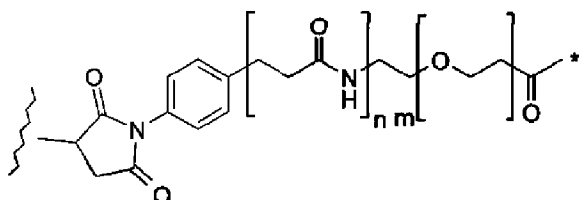
where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the group A¹ is:



where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the group A¹ is:

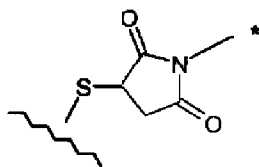


where the asterisk indicates the point of attachment to L¹, L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the connection between the Ligand unit and A¹ is through a thiol residue of the Ligand unit and a maleimide group of A¹.

In one embodiment, the connection between the Ligand unit and A¹ is:

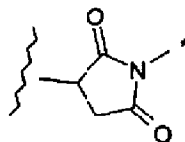
36



where the asterisk indicates the point of attachment to the remaining portion of A¹, L¹, L² or D, and the wavy line indicates the point of attachment to the remaining portion of the Ligand unit. In this embodiment, the S atom is typically derived from the Ligand unit.

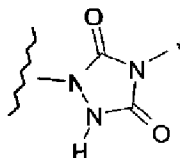
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In each of the embodiments above, an alternative functionality may be used in place of the maleimide-derived group shown below:



10 where the wavy line indicates the point of attachment to the Ligand unit as before, and the asterisk indicates the bond to the remaining portion of the A¹ group, or to L¹, L² or D.

In one embodiment, the maleimide-derived group is replaced with the group:



15 where the wavy line indicates point of attachment to the Ligand unit, and the asterisk indicates the bond to the remaining portion of the A¹ group, or to L¹, L² or D.

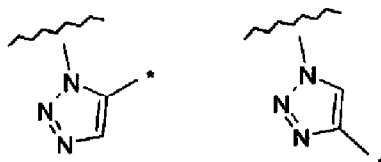
In one embodiment, the maleimide-derived group is replaced with a group, which optionally together with a Ligand unit (e.g., a Cell Binding Agent), is selected from:

- 20 -C(=O)NH-,
 -C(=O)O-,
 -NHC(=O)-,
 -OC(=O)-,
 -OC(=O)O-,
 25 -NHC(=O)O-,
 -OC(=O)NH-,
 -NHC(=O)NH-,
 -NHC(=O)NH,
 -C(=O)NHC(=O)-,
 30 -S-,

- 5
- S-S-
 - CH₂C(=O)-
 - C(=O)CH₂-,
 - =N-NH-, and
 - NH-N=.

Of these -C(=O)CH₂- may be preferred especially when the carbonyl group is bound to -NH-.

- 10 In one embodiment, the maleimide-derived group is replaced with a group, which optionally together with the Ligand unit, is selected from:



- 15 where the wavy line indicates either the point of attachment to the Ligand unit or the bond to the remaining portion of the A¹ group, and the asterisk indicates the other of the point of attachment to the Ligand unit or the bond to the remaining portion of the A¹ group.

Other groups suitable for connecting L¹ to the Cell Binding Agent are described in WO 2005/082023.

- 20 In one embodiment, the Stretcher unit A¹ is present, the Specificity unit L¹ is present and Spacer unit L² is absent. Thus, L¹ and the Drug unit are directly connected via a bond. Equivalently in this embodiment, L² is a bond.

L¹ and D may be connected by a bond selected from:

- 25
- C(=O)N<,
 - OC(=O)N<, and
 - NHC(=O)N<,
- where N< is part of D..

- 30 In one embodiment, L¹ and D are preferably connected by a bond:
-C(=O)N<.

- 35 In one embodiment, L¹ comprises a dipeptide and one end of the dipeptide is linked to D. As described above, the amino acids in the dipeptide may be any combination of natural amino acids and non-natural amino acids. In some embodiments, the dipeptide comprises natural amino acids. Where the linker is a cathepsin labile linker, the dipeptide is the site of

action for cathepsin-mediated cleavage. The dipeptide then is a recognition site for cathepsin.

In one embodiment, the group $-X_1-X_2-$ in dipeptide, $-NH-X_1-X_2-CO-$, is selected from:

- 5 -Phe-Lys-,
 -Val-Ala-,
 -Val-Lys-,
 -Ala-Lys-,
 -Val-Cit-,
 10 -Phe-Cit-,
 -Leu-Cit-,
 -Ile-Cit-,
 -Phe-Arg-, and
 -Trp-Cit-;

- 15 where Cit is citrulline. In such a dipeptide, $-NH-$ is the amino group of X_1 , and CO is the carbonyl group of X_2 .

Preferably, the group $-X_1-X_2-$ in dipeptide, $-NH-X_1-X_2-CO-$, is selected from:

- 20 -Phe-Lys-,
 -Val-Ala-,
 -Val-Lys-,
 -Ala-Lys-, and
 -Val-Cit-.

- 25 Most preferably, the group $-X_1-X_2-$ in dipeptide, $-NH-X_1-X_2-CO-$, is $-Phe-Lys-$ or $-Val-Ala-$.

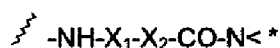
Other dipeptide combinations of interest include:

- 30 -Gly-Gly-,
 -Pro-Pro-, and
 -Val-Glu-.

Other dipeptide combinations may be used, including those described above.

In one embodiment, L^1-D is:

35

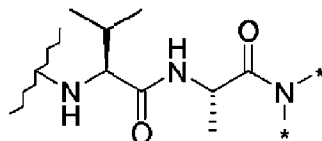


where $-NH-X_1-X_2-CO$ is the dipeptide, $-N<$ is part of the Drug unit, the asterisk indicates the points of attachment to the remainder of the Drug unit, and the wavy line

39

indicates the point of attachment to the remaining portion of L^1 or the point of attachment to A^1 . Preferably, the wavy line indicates the point of attachment to A^1 .

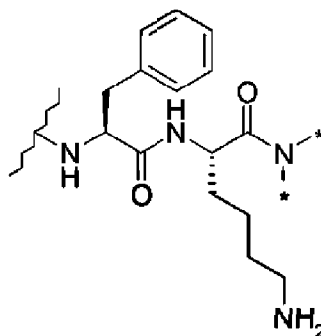
In one embodiment, the dipeptide is valine-alanine and L^1 -D is:



5

where the asterisks, -N< and the wavy line are as defined above.

In one embodiment, the dipeptide is phenylalanine-lysine and L^1 -D is:

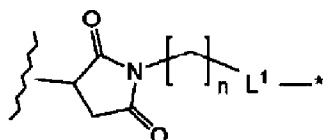


10

where the asterisks, -N< and the wavy line are as defined above.

In one embodiment, the dipeptide is valine-citrulline.

15 In one embodiment, the groups A^1 - L^1 are:

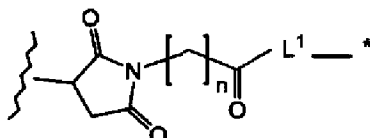


20

where the asterisk indicates the point of attachment to L^2 or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

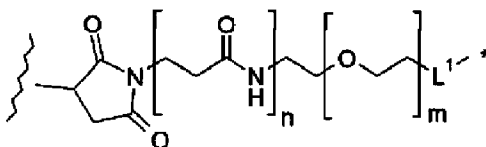
40

In one embodiment, the groups A¹-L¹ are:



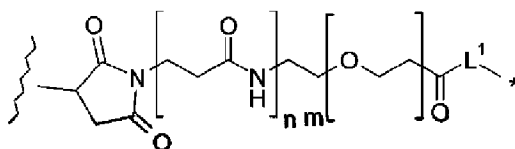
where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the groups A¹-L¹ are:



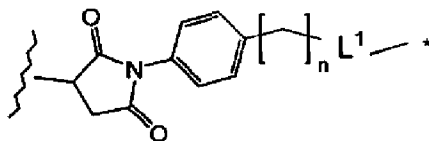
where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the groups A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 7, preferably 3 to 7, most preferably 3 or 7.

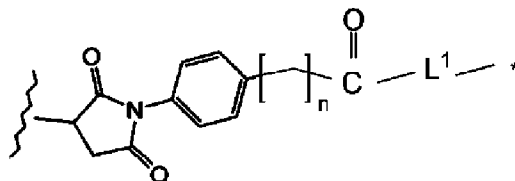
In one embodiment, the groups A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

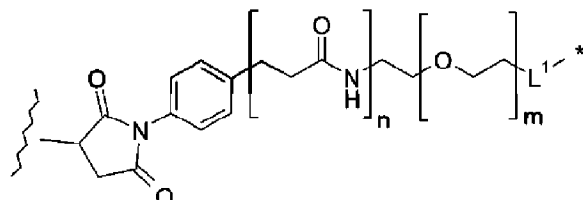
41

In one embodiment, the groups A¹-L¹ are:



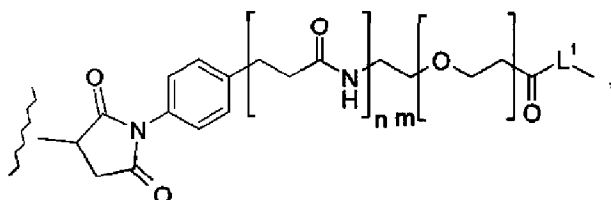
5 where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the groups A¹-L¹ are:



10 where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the groups A¹-L¹ are:

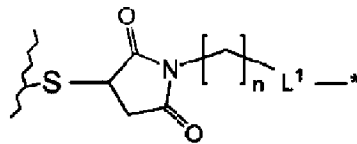


15 where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

20

In one embodiment, the groups L- A¹-L¹ are:

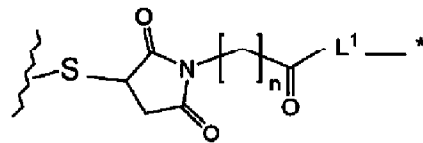
42



where the asterisk indicates the point of attachment to L² or D, S is a sulfur group of the Ligand unit, the wavy line indicates the point of attachment to the rest of the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

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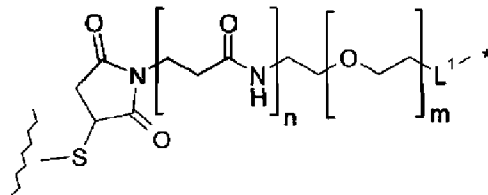
In one embodiment, the group L-A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, S is a sulfur group of the Ligand unit, the wavy line indicates the point of attachment to the remainder of the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

10

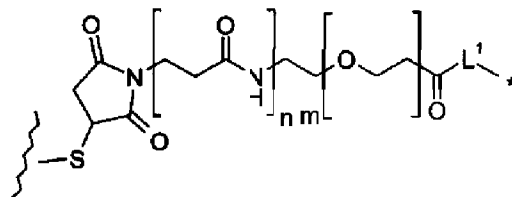
In one embodiment, the groups L-A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, S is a sulfur group of the Ligand unit, the wavy line indicates the point of attachment to the remainder of the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

15

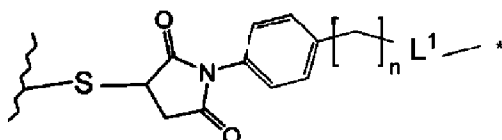
In one embodiment, the groups L-A¹-L¹ are:



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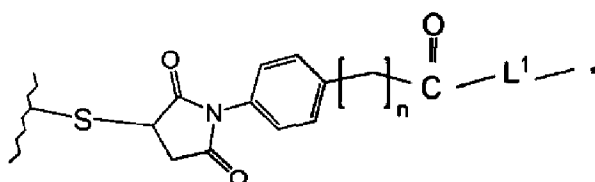
where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 7, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the groups L-A¹-L¹ are:



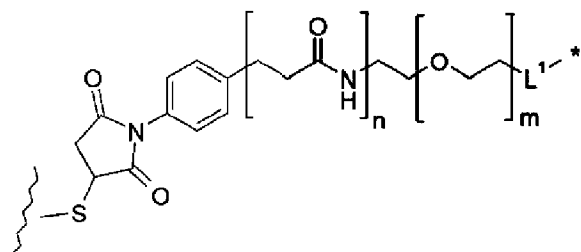
where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the remainder of the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the groups L-A¹-L¹ are:



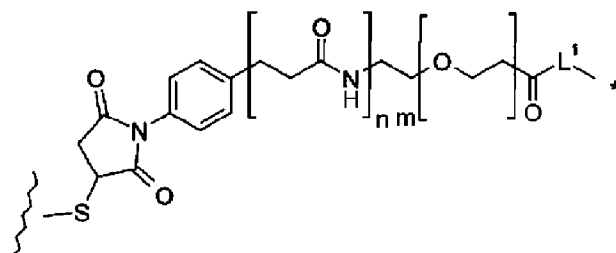
where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the remainder of the Ligand unit, and n is 0 to 6. In one embodiment, n is 5.

In one embodiment, the groups L-A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the remainder of the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

In one embodiment, the groups L-A¹-L¹ are:



where the asterisk indicates the point of attachment to L² or D, the wavy line indicates the point of attachment to the remainder of the Ligand unit, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, most preferably 4 or 8.

5

In one embodiment, the Stretcher unit is an acetamide unit, having the formula:



where the asterisk indicates the point of attachment to the remainder of the Stretcher unit, L¹ or D, and the wavy line indicates the point of attachment to the Ligand unit.

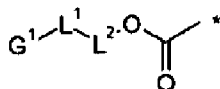
10

Linker-Drugs

In other embodiments, Linker-Drug compounds are provided for conjugation to a Ligand unit. In one embodiment, the Linker-Drug compounds are designed for connection to a

15

In one embodiment, the Drug Linker compound has the formula:

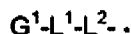


where the asterisk indicates the point of attachment to the Drug unit (D, as defined above), G¹ is a Stretcher group (A¹) to form a connection to a Ligand unit, L¹ is a Specificity unit, L² (a Spacer unit) is a covalent bond or together with -OC(=O)- forms a self-immolative group(s).

20

In another embodiment, the Drug Linker compound has the formula:

25



where the asterisk indicates the point of attachment to the Drug unit (D), G¹ is a Stretcher unit (A¹) to form a connection to a Ligand unit, L¹ is a Specificity unit, L² (a Spacer unit) is a covalent bond or a self-immolative group(s).

30

L¹ and L² are as defined above. References to connection to A¹ can be construed here as referring to a connection to G¹.

35

In one embodiment, where L¹ comprises an amino acid, the side chain of that amino acid may be protected. Any suitable protecting group may be used. In one embodiment, the side chain protecting groups are removable with other protecting groups in the compound, where present. In other embodiments, the protecting groups may be orthogonal to other protecting groups in the molecule, where present.

Suitable protecting groups for amino acid side chains include those groups described in the Novabiochem Catalog 2006/2007. Protecting groups for use in a cathepsin labile linker are also discussed in Dubowchik et al.

5

In certain embodiments of the invention, the group L^1 includes a Lys amino acid residue. The side chain of this amino acid may be protected with a Boc or Alloc protected group. A Boc protecting group is most preferred.

10 The functional group G^1 forms a connecting group upon reaction with a Ligand unit (e.g., a cell binding agent).

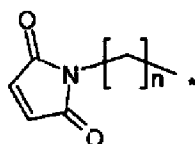
In one embodiment, the functional group G^1 is or comprises an amino, carboxylic acid, hydroxy, thiol, or maleimide group for reaction with an appropriate group on the Ligand unit. In a preferred embodiment, G^1 comprises a maleimide group.

15

In one embodiment, the group G^1 is an alkyl maleimide group. This group is suitable for reaction with thiol groups, particularly cysteine thiol groups, present in the cell binding agent, for example present in an antibody.

20

In one embodiment, the group G^1 is:

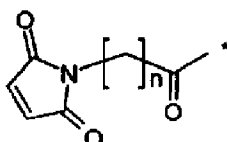


where the asterisk indicates the point of attachment to L^1 , L^2 or D, and n is 0 to 6.

In one embodiment, n is 5.

25

In one embodiment, the group G^1 is:



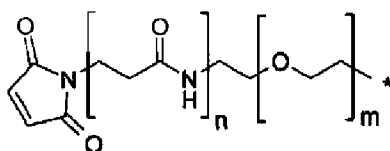
where the asterisk indicates the point of attachment to L^1 , L^2 or D, and n is 0 to 6.

In one embodiment, n is 5.

30

In one embodiment, the group G^1 is:

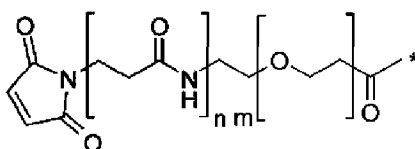
46



where the asterisk indicates the point of attachment to L^1 , L^2 or D , n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 2, preferably 4 to 8, and most preferably 4 or 8.

5

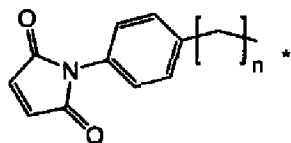
In one embodiment, the group G^1 is:



where the asterisk indicates the point of attachment to L^1 , L^2 or D , n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, and most preferably 4 or 8.

10

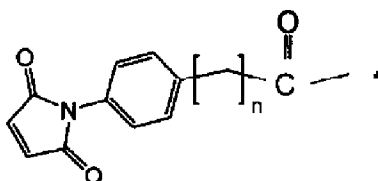
In one embodiment, the group G^1 is:



where the asterisk indicates the point of attachment to L^1 , L^2 or D , and n is 0 to 6.

15 In one embodiment, n is 5.

In one embodiment, the group G^1 is:

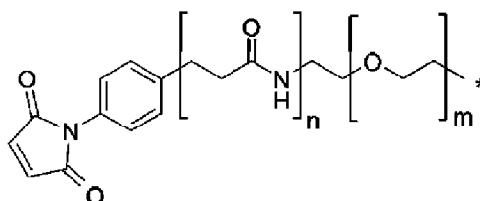


where the asterisk indicates the point of attachment to L^1 , L^2 or D , and n is 0 to 6.

20 In one embodiment, n is 5.

In one embodiment, the group G^1 is:

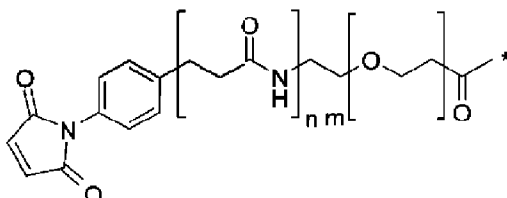
47



where the asterisk indicates the point of attachment to L¹, L² or D, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 2, preferably 4 to 8, and most preferably 4 or 8.

5

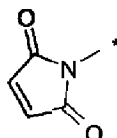
In one embodiment, the group G¹ is:



where the asterisk indicates the point of attachment to L¹, L² or D, n is 0 or 1, and m is 0 to 30. In a preferred embodiment, n is 1 and m is 0 to 10, 1 to 8, preferably 4 to 8, and most preferably 4 or 8.

10

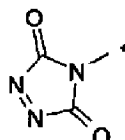
In each of the embodiments above, an alternative functionality may be used in place of the maleimide group shown below:



15

where the asterisk indicates the bond to the remaining portion of the G group.

In one embodiment, the maleimide-derived group is replaced with the group:



where the asterisk indicates the bond to the remaining portion of the G group.

20

In one embodiment, the maleimide group is replaced with a group selected from:

-C(=O)OH,

-OH,

-NH₂,

-SH,

25

- C(=O)CH₂X, where X is Cl, Br or I,
 -CHO,
 -NHNH₂
 -C≡CH, and
 5 -N₃ (azide).

Of these, -C(=O)CH₂X may be preferred, especially when the carbonyl group is bound to -NH-.

- 10 In one embodiment, L¹ is present, and G¹ is -NH₂, -NHMe, -COOH, -OH or -SH.

In one embodiment, where L¹ is present, G¹ is -NH₂ or -NHMe. Either group may be the N-terminal of an L¹ amino acid sequence.

- 15 In one embodiment, L¹ is present and G¹ is -NH₂, and L¹ is an amino acid sequence -X₁-X₂, as defined above.

In one embodiment, L¹ is present and G¹ is COOH. This group may be the C-terminal of an L¹ amino acid sequence.

- 20 In one embodiment, L¹ is present and G¹ is CH.
 In one embodiment, L¹ is present and G¹ is SH.

- 25 The group G¹ may be convertible from one functional group to another. In one embodiment, L¹ is present and G¹ is -NH₂. This group is convertible to another group G¹ comprising a maleimide group. For example, the group -NH₂ may be reacted with an acids or an activated acid (e.g., N-succinimide forms) of those G¹ groups comprising maleimide shown above.

- 30 The group G¹ may therefore be converted to a functional group that is more appropriate for reaction with a Ligand unit.

As noted above, in one embodiment, L¹ is present and G¹ is -NH₂, -NHMe, -COOH, -OH or -SH. In a further embodiment, these groups are provided in a chemically protected form.

- 35 The chemically protected form is therefore a precursor to the linker that is provided with a functional group.

- 40 In one embodiment, G¹ is -NH₂ in a chemically protected form. The group may be protected with a carbamate protecting group. The carbamate protecting group may be selected from the group consisting of:

Alloc, Fmoc, Boc, Troc, Teoc, Cbz and PNZ.

Preferably, where G¹ is -NH₂, it is protected with an Alloc or Fmoc group.

In one embodiment, where G¹ is -NH₂, it is protected with an Fmoc group.

5

In one embodiment, the protecting group is the same as the carbamate protecting group of the capping group.

In one embodiment, the protecting group is not the same as the carbamate protecting group of the capping group. In this embodiment, it is preferred that the protecting group is removable under conditions that do not remove the carbamate protecting group of the capping group.

The chemical protecting group may be removed to provide a functional group to form a connection to a Ligand unit. Optionally, this functional group may then be converted to another functional group as described above

15

In one embodiment, the active group is an amine. This amine is preferably the N-terminal amine of a peptide, and may be the N-terminal amine of the preferred dipeptides of the invention.

20

The active group may be reacted to yield the functional group that is intended to form a connection to a Ligand unit.

In other embodiments, the Linker unit is a precursor to the Linker unit having an active group. In this embodiment, the Linker unit comprises the active group, which is protected by way of a protecting group. The protecting group may be removed to provide the Linker unit having an active group.

25

Where the active group is an amine, the protecting group may be an amine protecting group, such as those described in Green and Wuts.

30

The protecting group is preferably orthogonal to other protecting groups, where present, in the Linker unit.

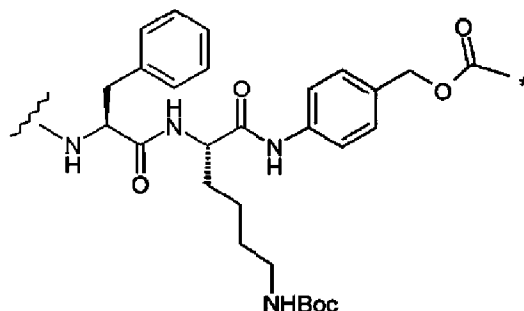
35

In one embodiment, the protecting group is orthogonal to the capping group. Thus, the active group protecting group is removable whilst retaining the capping group. In other embodiments, the protecting group and the capping group is removable under the same conditions as those used to remove the capping group.

40

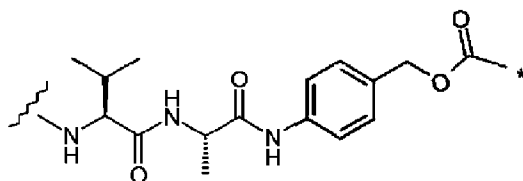
50

In one embodiment, the Linker unit is:



- where the asterisk indicates the point of attachment to the Drug unit, and the wavy line indicates the point of attachment to the remaining portion of the Linker unit, as applicable or the point of attachment to G^1 . Preferably, the wavy line indicates the point of attachment to G^1 .

In one embodiment, the Linker unit is:



- where the asterisk and the wavy line are as defined above.

Other functional groups suitable for use in forming a connection between L^1 and the Cell Binding Agent are described in WO 2005/082023.

15 *Ligand Unit*

- The Ligand Unit may be of any kind, and include a protein, polypeptide, peptide and a non-peptidic agent that specifically binds to a target molecule. In some embodiments, the Ligand unit may be a protein, polypeptide or peptide. In some embodiments, the Ligand unit may be a cyclic polypeptide. These Ligand units can include antibodies or a fragment of an antibody that contains at least one target molecule-binding site, lymphokines, hormones, growth factors, or any other cell binding molecule or substance that can specifically bind to a target. The ligand Unit is also referred to herein as a "binding agent" or "targeting agent".

- 25 The terms "specifically binds" and "specific binding" refer to the binding of an antibody or other protein, polypeptide or peptide to a predetermined molecule (e.g., an antigen). Typically, the antibody or other molecule binds with an affinity of at least about $1 \times 10^7 \text{ M}^{-1}$, and binds to the predetermined molecule with an affinity that is at least two-fold greater

than its affinity for binding to a non-specific molecule (e.g., BSA, casein) other than the predetermined molecule or a closely-related molecule.

5 Examples of Ligand units include those agents described for use in WO 2007/085930, which is incorporated herein in its entirety and for all purposes.

10 In some embodiments, the Ligand unit is a Cell Binding Agent that binds to an extracellular target on a cell. Such a Cell Binding Agent can be a protein, polypeptide, peptide or a non-peptidic agent. In some embodiments, the Cell Binding Agent may be a protein, polypeptide or peptide. In some embodiments, the Cell Binding Agent may be a cyclic polypeptide. The Cell Binding Agent also may be antibody or an antigen-binding fragment of an antibody. Thus, in one embodiment, the present invention provides an antibody-drug conjugate (ADC).

15 In one embodiment the antibody is a monoclonal antibody; chimeric antibody; humanized antibody; fully human antibody; or a single chain antibody. One embodiment the antibody is a fragment of one of these antibodies having biological activity. Examples of such fragments include Fab, Fab', F(ab')₂ and Fv fragments.

20 The antibody may be a diabody, a domain antibody (DAB) or a single chain antibody.

In one embodiment, the antibody is a monoclonal antibody.

25 Antibodies for use in the present invention include those antibodies described in WO 2005/082023 which is incorporated by reference herein in its entirety and for all purposes. Particularly preferred are those antibodies for tumour-associated antigens. Examples of those antigens known in the art include, but are not limited to, those tumour-associated antigens set out in WO 2005/082023. See, for instance, pages 41-55.

30 In some embodiments, the conjugates are designed to target tumour cells via their cell surface antigens. The antigens may be cell surface antigens which are either over-expressed or expressed at abnormal times or cell types. Preferably, the target antigen is expressed only on proliferative cells (preferably tumour cells); however this is rarely observed in practice. As a result, target antigens are usually selected on the basis of
35 differential expression between proliferative and healthy tissue.

Antibodies have been raised to target specific tumour related antigens including:

40 Cripto, CD19, CD20, CD22, CD30, CD33, Glycoprotein NMB, CanAg, Her2 (ErbB2/Neu), CD56 (NCAM), CD70, CD79, CD138, PSCA, PSMA (prostate specific membrane antigen), BCMA, E-selectin, EphB2, Melanotransferin, Muc16 and TMEFF2. In

any of the embodiments provided herein, the Ligand unit can be a monoclonal antibody that specifically binds to the Cripto antigen, CD19 antigen, CD20 antigen, CD22 antigen, CD30 antigen, CD33 antigen, Glycoprotein NMB, CanAg antigen, Her2 (ErbB2/Neu) antigen, CD56 (NCAM) antigen, CD70 antigen, CD79 antigen, CD138 antigen, PSCA, PSMA (prostate specific membrane antigen), BCMA, E-selectin, EphB2, Melanotransferin, Muc16 antigen or TMEFF2 antigen.

The Ligand unit is connected to the Linker unit. In one embodiment, the Ligand unit is connected to A, where present, of the Linker unit.

In one embodiment, the connection between the Ligand unit and the Linker unit is through a thioether bond.

In one embodiment, the connection between the Ligand unit and the Linker unit is through a disulfide bond.

In one embodiment, the connection between the Ligand unit and the Linker unit is through an amide bond.

In one embodiment, the connection between the Ligand unit and the Linker unit is through an ester bond.

In one embodiment, the connection between the Ligand unit and the Linker is formed between a thiol group of a cysteine residue of the Ligand unit and a maleimide group of the Linker unit.

The cysteine residues of the Ligand unit may be available for reaction with the functional group of the Linker unit to form a connection. In other embodiments, for example where the Ligand unit is an antibody, the thiol groups of the antibody may participate in interchain disulfide bonds. These interchain bonds may be converted to free thiol groups by e.g. treatment of the antibody with DTT prior to reaction with the functional group of the Linker unit.

In some embodiments, the cysteine residue is introduced into the heavy or light chain of an antibody. Positions for cysteine insertion by substitution in antibody heavy or light chains include those described in Published U.S. Application No. 2007-0092940 and International Patent Publication WO2008/070593, which are herein incorporated by reference in their entirety and for all purposes.

Methods of Treatment

The compounds and conjugates of the present invention may be used in a method of therapy. Also provided is a method of treatment, comprising administering to a subject in

need of treatment a therapeutically-effective amount of a compound or conjugate disclosed herein. The term "therapeutically effective amount" is an amount sufficient to show benefit to a patient. Such benefit may be at least amelioration of at least one symptom. The actual amount administered, and rate and time-course of administration, will depend on the nature and severity of what is being treated. Prescription of treatment, e.g. decisions on dosage, is within the responsibility of general practitioners and other medical doctors.

A compound or conjugate may be administered alone or in combination with other treatments, either simultaneously or sequentially dependent upon the condition to be treated. Examples of treatments and therapies include, but are not limited to, chemotherapy (the administration of active agents, including, e.g. drugs; surgery; and radiation therapy.

Pharmaceutical compositions according to the present invention, and for use in accordance with the present invention, may comprise, in addition to the active ingredient, i.e. a compound or conjugate disclosed herein, a pharmaceutically acceptable excipient, carrier, buffer, stabiliser or other materials well known to those skilled in the art. Such materials should be non-toxic and should not interfere with the efficacy of the active ingredient. The precise nature of the carrier or other material will depend on the route of administration, which may be oral, or by injection, e.g. cutaneous, subcutaneous, or intravenous.

Pharmaceutical compositions for oral administration may be in tablet, capsule, powder or liquid form. A tablet may comprise a solid carrier or an adjuvant. Liquid pharmaceutical compositions generally comprise a liquid carrier such as water, petroleum, animal or vegetable oils, mineral oil or synthetic oil. Physiological saline solution, dextrose or other saccharide solution or glycols such as ethylene glycol, propylene glycol or polyethylene glycol may be included. A capsule may comprise a solid carrier such a gelatin.

For intravenous, cutaneous or subcutaneous injection, or injection at the site of affliction, the active ingredient will be in the form of a parenterally acceptable aqueous solution which is pyrogen-free and has suitable pH, isotonicity and stability. Those of relevant skill in the art are well able to prepare suitable solutions using, for example, isotonic vehicles such as Sodium Chloride Injection, Ringer's Injection, Lactated Ringer's Injection. Preservatives, stabilisers, buffers, antioxidants and/or other additives may be included, as required.

35

The Compounds and Conjugates can be used to treat proliferative disease and autoimmune disease. The term "proliferative disease" pertains to an unwanted or uncontrolled cellular proliferation of excessive or abnormal cells which is undesired, such as, neoplastic or hyperplastic growth, whether *in vitro* or *in vivo*.

5

Examples of proliferative conditions include, but are not limited to, benign, pre-malignant, and malignant cellular proliferation, including but not limited to, neoplasms and tumours (e.g., histiocytoma, glioma, astrocytoma, osteoma), cancers (e.g. lung cancer, small cell lung cancer, gastrointestinal cancer, bowel cancer, colon cancer, breast carcinoma, ovarian carcinoma, prostate cancer, testicular cancer, liver cancer, kidney cancer, bladder cancer, pancreatic cancer, brain cancer, sarcoma, osteosarcoma, Kaposi's sarcoma, melanoma), leukemias, psoriasis, bone diseases, fibroproliferative disorders (e.g. of connective tissues), and atherosclerosis. Other cancers of interest include, but are not limited to, haematological; malignancies such as leukemias and lymphomas, such as non-Hodgkin lymphoma, and subtypes such as DLBCL, marginal zone, mantle zone, and follicular, Hodgkin lymphoma, AML, and other cancers of B or T cell origin.

Examples of autoimmune disease include the following: rheumatoid arthritis, autoimmune demyelinating diseases (e.g., multiple sclerosis, allergic encephalomyelitis), psoriatic arthritis, endocrine ophthalmopathy, uveoretinitis, systemic lupus erythematosus, myasthenia gravis, Graves' disease, glomerulonephritis, autoimmune hepatological disorder, inflammatory bowel disease (e.g., Crohn's disease), anaphylaxis, allergic reaction, Sjögren's syndrome, type I diabetes mellitus, primary biliary cirrhosis, Wegener's granulomatosis, fibromyalgia, polymyositis, dermatomyositis, multiple endocrine failure, Schmidt's syndrome, autoimmune uveitis, Addison's disease, adrenalitis, thyroiditis, Hashimoto's thyroiditis, autoimmune thyroid disease, pernicious anemia, gastric atrophy, chronic hepatitis, lupoid hepatitis, atherosclerosis, subacute cutaneous lupus erythematosus, hypoparathyroidism, Dressler's syndrome, autoimmune thrombocytopenia, idiopathic thrombocytopenic purpura, hemolytic anemia, pemphigus vulgaris, pemphigus, dermatitis herpetiformis, alopecia areata, pemphigoid, scleroderma, progressive systemic sclerosis, CREST syndrome (calcinosis, Raynaud's phenomenon, esophageal dysmotility, sclerodactyly, and telangiectasia), male and female autoimmune infertility, ankylosing spondylitis, ulcerative colitis, mixed connective tissue disease, polyarteritis nodosa, systemic necrotizing vasculitis, atopic dermatitis, atopic rhinitis, Goodpasture's syndrome, Chagas' disease, sarcoidosis, rheumatic fever, asthma, recurrent abortion, anti-

phospholipid syndrome, farmer's lung, erythema multiforme, post cardiectomy syndrome, Cushing's syndrome, autoimmune chronic active hepatitis, bird-fancier's lung, toxic epidermal necrolysis, Alport's syndrome, alveolitis, allergic alveolitis, fibrosing alveolitis, interstitial lung disease, erythema nodosum, pyoderma gangrenosum, transfusion reaction, 5 Takayasu's arteritis, polymyalgia rheumatica, temporal arteritis, schistosomiasis, giant cell arteritis, ascariasis, aspergillosis, Sampter's syndrome, eczema, lymphomatoid granulomatosis, Behcet's disease, Caplan's syndrome, Kawasaki's disease, dengue, encephalomyelitis, endocarditis, endomyocardial fibrosis, endophthalmitis, erythema elevatum et diutinum, psoriasis, erythroblastosis fetalis, eosinophilic facitis, Shulman's 10 syndrome, Felty's syndrome, filariasis, cyclitis, chronic cyclitis, heterochronic cyclitis, Fuch's cyclitis, IgA nephropathy, Henoch-Schonlein purpura, graft versus host disease, transplantation rejection, cardiomyopathy, Eaton-Lambert syndrome, relapsing polychondritis, cryoglobulinemia, Waldenstrom's macroglobulemia, Evan's syndrome, and autoimmune gonadal failure.

15

In some embodiments, the autoimmune disease is a disorder of B lymphocytes (e.g., systemic lupus erythematosus, Goodpasture's syndrome, rheumatoid arthritis, and type I diabetes), Th1-lymphocytes (e.g., rheumatoid arthritis, multiple sclerosis, psoriasis, Sjögren's syndrome, Hashimoto's thyroiditis, Graves' disease, primary biliary cirrhosis, 20 Wegener's granulomatosis, tuberculosis, or graft versus host disease), or Th2-lymphocytes (e.g., atopic dermatitis, systemic lupus erythematosus, atopic asthma, rhinoconjunctivitis, allergic rhinitis, Omenn's syndrome, systemic sclerosis, or chronic graft versus host disease). Generally, disorders involving dendritic cells involve disorders of Th1- lymphocytes or Th2-lymphocytes. In some embodiments, the autoimmune disorder is a T 25 cell-mediated immunological disorder.

In some embodiments, the amount of the Conjugate administered ranges from about 0.01 to about 10 mg/kg per dose. In some embodiments, the amount of the Conjugate administered ranges from about 0.01 to about 5 mg/kg per dose. In some embodiments, 30 the amount of the Conjugate administered ranges from about 0.05 to about 5 mg/kg per dose. In some embodiments, the amount of the Conjugate administered ranges from about 0.1 to about 5 mg/kg per dose. In some embodiments, the amount of the Conjugate administered ranges from about 0.1 to about 4 mg/kg per dose. In some embodiments, the amount of the Conjugate administered ranges from about 0.05 to about 3 mg/kg per dose. 35 In some embodiments, the amount of the Conjugate administered ranges from about 0.1 to

about 3 mg/kg per dose. In some embodiments, the amount of the Conjugate administered ranges from about 0.1 to about 2 mg/kg per dose.

Includes Other Forms

- 5 Unless otherwise specified, included in the above are the well known ionic, salt, solvate, and protected forms of these substituents. For example, a reference to carboxylic acid (-COOH) also includes the anionic (carboxylate) form (-COO⁻), a salt or solvate thereof, as well as conventional protected forms. Similarly, a reference to an amino group includes the protonated form (-N⁺HR¹R²), a salt or solvate of the amino group, for example, a
- 10 hydrochloride salt, as well as conventional protected forms of an amino group. Similarly, a reference to a hydroxyl group also includes the anionic form (-O⁻), a salt or solvate thereof, as well as conventional protected forms.

Salts

- 15 It may be convenient or desirable to prepare, purify, and/or handle a corresponding salt of the active compound, for example, a pharmaceutically-acceptable salt. Examples of pharmaceutically acceptable salts are discussed in Berge, *et al.*, *J. Pharm. Sci.*, **66**, 1-19 (1977).
- 20 For example, if the compound is anionic, or has a functional group which may be anionic (e.g. -COOH may be -COO⁻), then a salt may be formed with a suitable cation. Examples of suitable inorganic cations include, but are not limited to, alkali metal ions such as Na⁺ and K⁺, alkaline earth cations such as Ca²⁺ and Mg²⁺, and other cations such as Al³⁺. Examples of suitable organic cations include, but are not limited to, ammonium ion (i.e.
- 25 NH₄⁺) and substituted ammonium ions (e.g. NH₃R⁺, NH₂R₂⁺, NHR₃⁺, NR₄⁺). Examples of some suitable substituted ammonium ions are those derived from: ethylamine, diethylamine, dicyclohexylamine, triethylamine, butylamine, ethylenediamine, ethanolamine, diethanolamine, piperazine, benzylamine, phenylbenzylamine, choline, meglumine, and tromethamine, as well as amino acids, such as lysine and arginine. An
- 30 example of a common quaternary ammonium ion is N(CH₃)₄⁺.

If the compound is cationic, or has a functional group which may be cationic (e.g. -NH₂ may be -NH₃⁺), then a salt may be formed with a suitable anion. Examples of suitable inorganic anions include, but are not limited to, those derived from the following inorganic acids:

hydrochloric, hydrobromic, hydroiodic, sulfuric, sulfurous, nitric, nitrous, phosphoric, and phosphorous.

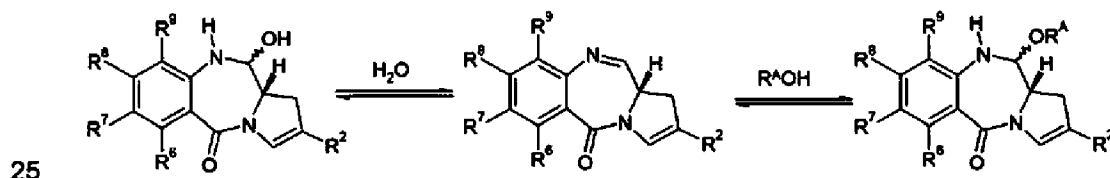
Examples of suitable organic anions include, but are not limited to, those derived from the following organic acids: 2-acetoxybenzoic, acetic, ascorbic, aspartic, benzoic, camphorsulfonic, cinnamic, citric, edetic, ethanedithionyl, ethanesulfonic, fumaric, glucoheptonic, gluconic, glutamic, glycolic, hydroxymaleic, hydroxynaphthalene carboxylic, isethionic, lactic, lactobionic, lauric, maleic, malic, methanesulfonic, mucic, oleic, oxalic, palmitic, pantoic, pantothenic, phenylacetic, phenylsulfonic, propionic, pyruvic, salicylic, stearic, succinic, sulfanilic, tartaric, toluenesulfonic, and valeric. Examples of suitable polymeric organic anions include, but are not limited to, those derived from the following polymeric acids: tannic acid, carboxymethyl cellulose.

Solvates

It may be convenient or desirable to prepare, purify, and/or handle a corresponding solvate of the active compound. The term "solvate" is used herein in the conventional sense to refer to a complex of solute (e.g. active compound, salt of active compound) and solvent. If the solvent is water, the solvate may be conveniently referred to as a hydrate, for example, a mono-hydrate, a di-hydrate, a tri-hydrate, etc.

Carbinolamines

The invention includes compounds where a solvent adds across the imine bond of the PBD moiety, which is illustrated below where the solvent is water or an alcohol ($R^A\text{OH}$, where R^A is C_{1-4} alkyl):



These forms can be called the carbinolamine and carbinolamine ether forms of the PBD. The balance of these equilibria depend on the conditions in which the compounds are found, as well as the nature of the moiety itself.

30 These particular compounds may be isolated in solid form, for example, by lyophilisation.

Isomers

Certain compounds may exist in one or more particular geometric, optical, enantiomeric, diastereomeric, epimeric, atropic, stereoisomeric, tautomeric, conformational, or anomeric forms, including but not limited to, cis- and trans-forms; E- and Z-forms; c-, t-, and r- forms; endo- and exo-forms; R-, S-, and meso-forms; D- and L-forms; d- and l-forms; (+) and (-) forms; keto-, enol-, and enolate-forms; syn- and anti-forms; syndinal- and anticlinal-forms; α - and β -forms; axial and equatorial forms; boat-, chair-, twist-, envelope-, and halfchair-forms; and combinations thereof, hereinafter collectively referred to as "isomers" (or "isomeric forms").

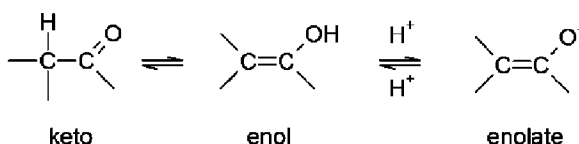
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Note that, except as discussed below for tautomeric forms, specifically excluded from the term "isomers", as used herein, are structural (or constitutional) isomers (i.e. isomers which differ in the connections between atoms rather than merely by the position of atoms in space). For example, a reference to a methoxy group, $-\text{OCH}_3$, is not to be construed as a reference to its structural isomer, a hydroxymethyl group, $-\text{CH}_2\text{OH}$. Similarly, a reference to ortho-chlorophenyl is not to be construed as a reference to its structural isomer, meta-chlorophenyl. However, a reference to a class of structures may well include structurally isomeric forms falling within that class (e.g. C_{1-7} alkyl includes n-propyl and iso-propyl; butyl includes n-, iso-, sec-, and tert-butyl; methoxyphenyl includes ortho-, meta-, and para-methoxyphenyl).

20

The above exclusion does not pertain to tautomeric forms, for example, keto-, enol-, and enolate-forms, as in, for example, the following tautomeric pairs: keto/enol (illustrated below), imine/enamine, amide/imino alcohol, amidine/amidine, nitroso/oxime, thioketone/enethiol, N-nitroso/hydroxyazo, and nitro/aci-nitro.

25



Note that specifically included in the term "isomer" are compounds with one or more isotopic substitutions. For example, H may be in any isotopic form, including ^1H , ^2H (D), and ^3H (T); C may be in any isotopic form, including ^{12}C , ^{13}C , and ^{14}C ; O may be in any isotopic form, including ^{16}O and ^{18}O ; and the like.

30

Unless otherwise specified, a reference to a particular compound includes all such isomeric forms, including (wholly or partially) racemic and other mixtures thereof. Methods for the preparation (e.g. asymmetric synthesis) and separation (e.g. fractional crystallisation and chromatographic means) of such isomeric forms are either known in the art or are readily
 5 obtained by adapting the methods taught herein, or known methods, in a known manner.

General synthetic routes

The synthesis of PBD compounds is extensively discussed in the following references, which discussions are incorporated herein by reference in their entirety and for all
 10 purposes:

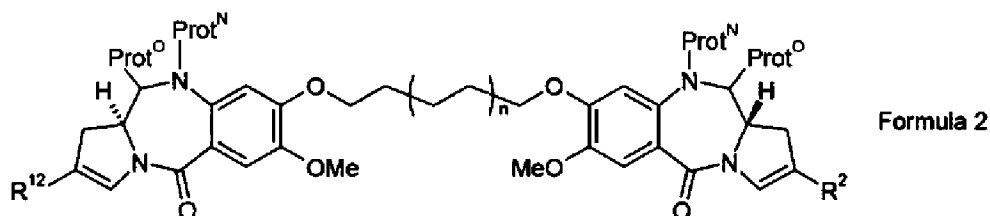
- a) WO 00/12508 (pages 14 to 30);
- b) WO 2005/023814 (pages 3 to 10);
- c) WO 2004/043963 (pages 28 to 29); and
- d) WO 2005/085251 (pages 30 to 39).

15

Synthesis route

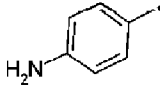
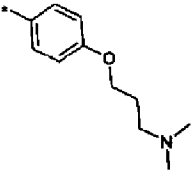
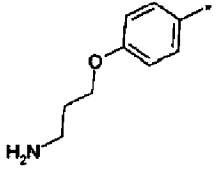
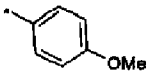
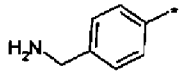
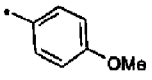
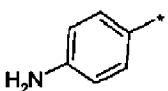
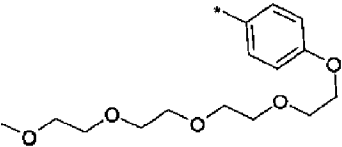
The compounds of the present invention, where R^{10} and R^{11} form a nitrogen-carbon double bond between the nitrogen and carbon atoms to which they are bound, can be synthesised from a compound of Formula 2:

20



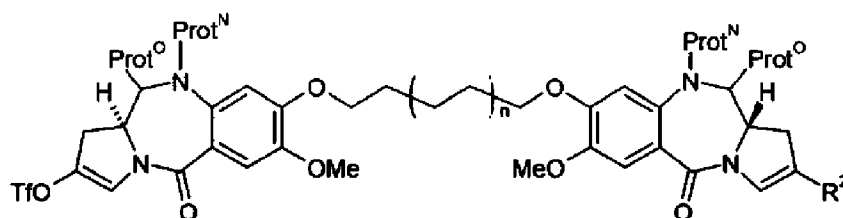
where n is 0 or 1, and R^2 and R^{12} represent the C2 aromatic groups of the compounds of the present invention, as shown in the table below:

	R^2	R^{12}	n
C1			0
C2			1

C3			1
C4			1
C5			1
C6			1

Prot^N is a nitrogen protecting group for synthesis and Prot^O is a protected oxygen group for synthesis or an oxo group, by deprotecting the imine bond by standard methods.

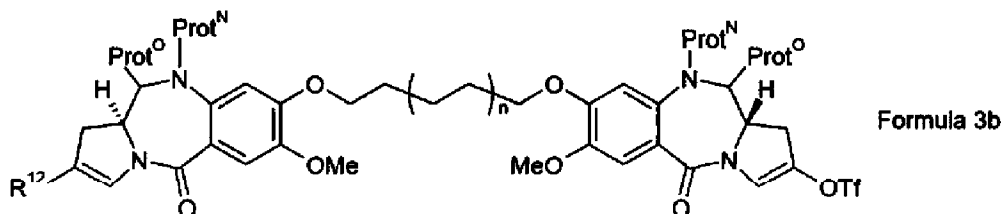
- 5 The compound produced may be in its carbinolamine or carbinolamine ether form depending on the solvents used. For example if Prot^N is Troc and Prot^O is an oxygen protecting group for synthesis, then the deprotection is carried out using a Cd/Pb couple to yield the compound of the present invention. If Prot^N is SEM, or an analogous group, and Prot^O is an oxo group, then the oxo group can be removed by reduction, which leads to a protected carbinolamine intermediate, which can then be treated to remove the SEM
- 10 a protected carbinolamine intermediate, which can then be treated to remove the SEM protecting group, followed by the elimination of water. The reduction of the compound of Formula 2 can be accomplished by, for example, superhydride or lithium tetraborohydride, whilst a suitable means for removing the SEM protecting group is treatment with silica gel.
- 15 Compounds of formula 2 can be synthesised from a compound of formula 3a:



Formula 3

where R^{12} , Prot^N and Prot^O are as defined for compounds of formula 2, by coupling an organometallic derivative comprising R^{12} , such as an organoboron derivative. The organoboron derivative may be a boronate or boronic acid.

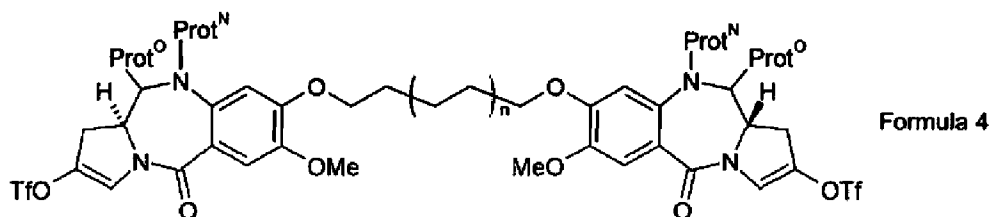
5 Compounds of formula 2 can be synthesised from a compound of formula 3b:



where R^{12} , Prot^N and Prot^O are as defined for compounds of formula 2, by coupling an organometallic derivative comprising R^{12} , such as an organoboron derivative. The organoboron derivative may be a boronate or boronic acid.

10

Compounds of formulae 3a and 3b can be synthesised from a compound of formula 4:



where Prot^N and Prot^O are as defined for compounds of formula 2, by coupling about a single equivalent (e.g. 0.9 or 1 to 1.1 or 1.2) of an organometallic derivative, such as an organoboron derivative, comprising R^2 or R^{12} .

15

The couplings described above are usually carried out in the presence of a palladium catalyst, for example $\text{Pd}(\text{PPh}_3)_4$, $\text{Pd}(\text{OCOCH}_3)_2$, PdCl_2 , $\text{Pd}_2(\text{dba})_3$. The coupling may be carried out under standard conditions, or may also be carried out under microwave conditions.

20

The two coupling steps are usually carried out sequentially. They may be carried out with or without purification between the two steps. If no purification is carried out, then the two steps may be carried out in the same reaction vessel. Purification is usually required after the second coupling step. Purification of the compound from the undesired by-products may be carried out by column chromatography or ion-exchange separation.

25

The synthesis of compounds of formula 4 where Prot^O is an oxo group and Prot^N is SEM are described in detail in WO 00/12508, which is incorporated herein by reference in its entirety and for all purposes. In particular, reference is made to scheme 7 on page 24, where the above compound is designated as intermediate P. This method of synthesis is also described in WO 2004/043963. Further reference is also made to the synthesis of compounds 8a and 8b in WO 2010/043880 (pages 36 to 45), which is incorporated herein by reference in its entirety and for all purposes.

The synthesis of compounds of formula 4 where Prot^O is a protected oxygen group for synthesis are described in WO 2005/085251, which synthesis is herein incorporated by reference in its entirety and for all purposes.

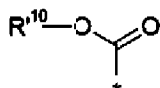
Compounds of the present invention where R¹⁰ and R^{10'} are H and R¹¹ and R^{11'} are SO₂M, can be synthesised from compounds of the present invention where R¹⁰ and R¹¹ form a nitrogen-carbon double bond between the nitrogen and carbon atoms to which they are bound, by the addition of the appropriate bisulphite salt or sulphinate salt, followed by an appropriate purification step. Further methods are described in GB 2 053 894, which is herein incorporated by reference.

In some embodiments of the invention, it may be that the compounds of Formula 2 are used in the synthesis of the drug linker compounds. In these embodiments, the removal of the N10/C11 protecting groups may occur during the synthesis of the drug linker compounds.

Nitrogen protecting groups for synthesis

Nitrogen protecting groups for synthesis are well known in the art. In the present invention, the protecting groups of particular interest are carbamate nitrogen protecting groups and hemi-aminal nitrogen protecting groups.

Carbamate nitrogen protecting groups have the following structure:



wherein R¹⁰ is R as defined above. A large number of suitable groups are described on pages 503 to 549 of Greene, T.W. and Wuts, G.M., Protective Groups in Organic

Synthesis, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes.

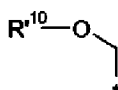
Particularly preferred protecting groups include Troc, Teoc, Fmoc, BOC, Doc, Hoc, TcBOC,
5 1-Adoc and 2-Adoc.

Other possible groups are nitrobenzyloxycarbonyl (e.g. 4- nitrobenzyloxycarbonyl) and 2-(phenylsulphonyl)ethoxycarbonyl.

10

Those protecting groups which can be removed with palladium catalysis are not preferred, e.g. Alloc.

Hemi-aminal nitrogen protecting groups have the following structure:



15

wherein R¹⁰ is R as defined above. A large number of suitable groups are described on pages 633 to 647 as amide protecting groups of Greene, T.W. and Wuts, G.M., Protective Groups in Organic Synthesis, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes. The groups disclosed
20 herein can be applied to compounds of the present invention. Such groups include, but are not limited to, SEM, MOM, MTM, MEM, BOM, nitro or methoxy substituted BOM, Cl₃CCH₂OCH₂.

Protected oxygen group for synthesis

25 Protected oxygen group for synthesis are well known in the art. A large number of suitable oxygen protecting groups are described on pages 23 to 200 of Greene, T.W. and Wuts, G.M., Protective Groups in Organic Synthesis, 3rd Edition, John Wiley & Sons, Inc., 1999, which is incorporated herein by reference in its entirety and for all purposes.

30 Classes of particular interest include silyl ethers, methyl ethers, alkyl ethers, benzyl ethers, esters, acetates, benzoates, carbonates, and sulfonates.

Preferred oxygen protecting groups include acetates, TBS and THP.

Synthesis of Drug Conjugates

- Conjugates comprising PBD dimers as described herein can be prepared using the knowledge of the skilled artisan in combination with the teachings provided herein. For example, linkers are described in U.S. Patent No. 6,214,345, U.S. Patent No. 7,498,298 as well as WO 2009/0117531, each of which is incorporated herein by reference in their entirety and for all purposes. Other linkers can be prepared according to the references cited herein or as known to the skilled artisan.
- Linker-Drug compounds can be prepared according to methods known in the art in combination with the teachings provided herein. For example, linkage of amine-based X substituents (of the PBD dimer Drug unit) to active groups of the Linker units can be performed according to methods generally described in U.S. Patent Nos. 6,214,345 and 7,498,298; and WO 2009-0117531, or as otherwise known to the skilled artisan.
- Antibodies can be conjugated to Linker-Drug compounds as described in Doronina et al., Nature Biotechnology, 2003, 21, 778-784). Briefly, antibodies (4-5 mg/mL) in PBS containing 50 mM sodium borate at pH 7.4 are reduced with tris(carboxyethyl)phosphine hydrochloride (TCEP) at 37 °C. The progress of the reaction, which reduces interchain disulfides, is monitored by reaction with 5,5'-dithiobis(2-nitrobenzoic acid) and allowed to proceed until the desired level of thiols/mAb is achieved. The reduced antibody is then cooled to 0°C and alkylated with 1.5 equivalents of maleimide drug-linker per antibody thiol. After 1 hour, the reaction is quenched by the addition of 5 equivalents of N-acetyl cysteine. Quenched drug-linker is removed by gel filtration over a PD-10 column. The ADC is then sterile-filtered through a 0.22 µm syringe filter. Protein concentration can be determined by spectral analysis at 280 nm and 329 nm, respectively, with correction for the contribution of drug absorbance at 280 nm. Size exclusion chromatography can be used to determine the extent of antibody aggregation, and RP-HPLC can be used to determine the levels of remaining NAC-quenched drug-linker.
- Antibodies with introduced cysteine residues can be conjugated to Linker-Drug compounds as described in International Patent Publication WO2008/070593, which is incorporated herein by reference in its entirety and for all purposes or as follows. Antibodies containing an introduced cysteine residue in the heavy chain are fully reduced by adding 10 equivalents of TCEP and 1 mM EDTA and adjusting the pH to 7.4 with 1M Tris buffer (pH

9.0). Following a 1 hour incubation at 37°C, the reaction is cooled to 22°C and 30 equivalents of dehydroascorbic acid is added to selectively reoxidize the native disulfides, while leaving the introduced cysteine in the reduced state. The pH is adjusted to 6.5 with 1M Tris buffer (pH 3.7) and the reaction is allowed to proceed for 1 hour at 22°C. The pH of the solution is then raised again to 7.4 by addition of 1 M Tris buffer (pH 9.0). 3.5 equivalents of the PBD drug linker in DMSO is placed in a suitable container for dilution with propylene glycol prior to addition to the reaction. To maintain solubility of the PBD drug linker, the antibody itself is first diluted with propylene glycol to a final concentration of 33% (e.g., if the antibody solution was in a 60 mL reaction volume, 30 mL of propylene glycol was added). This same volume of propylene glycol (30 mL in this example) is added to the PBD drug linker as a diluent. After mixing, the solution of PBD drug linker in propylene glycol is added to the antibody solution to effect the conjugation; the final concentration of propylene glycol is 50%. The reaction is allowed to proceed for 30 minutes and then quenched by addition of 5 equivalents of N-acetyl cysteine. The ADC is purified by ultrafiltration through a 30 kD membrane. (Note that the concentration of propylene glycol used in the reaction can be reduced for any particular PBD, as its sole purpose is to maintain solubility of the drug linker in the aqueous media.)

For halo-acetamide-based Linker-Drug compounds, conjugation can be performed generally as follows. To a solution of reduced and reoxidized antibodies (having introduced cysteines in the heavy chain) in 10 mM Tris (pH 7.4), 50 mM NaCl, and 2 mM DTPA is added 0.5 volumes of propylene glycol. A 10mM solution of acetamide-based Linker-Drug compound in dimethylacetamide is prepared immediately prior to conjugation. An equivalent amount of propylene glycol as added to the antibody solution is added to a 6-fold molar excess of the Linker-Drug compound. The dilute Linker-Drug solution is added to the antibody solution and the pH is adjusted to 8-8.5 using 1 M Tris (pH 9). The conjugation reaction is allowed to proceed for 45 minutes at 37° C. The conjugation is verified by reducing and denaturing reversed phase PLRP-S chromatography. Excess Linker-Drug compound is removed with Quadrasil MP resin and the buffer is exchanged into 10 mM Tris (pH 7.4), 50 mM NaCl, and 5% propylene glycol using a PD-10 desalting column.

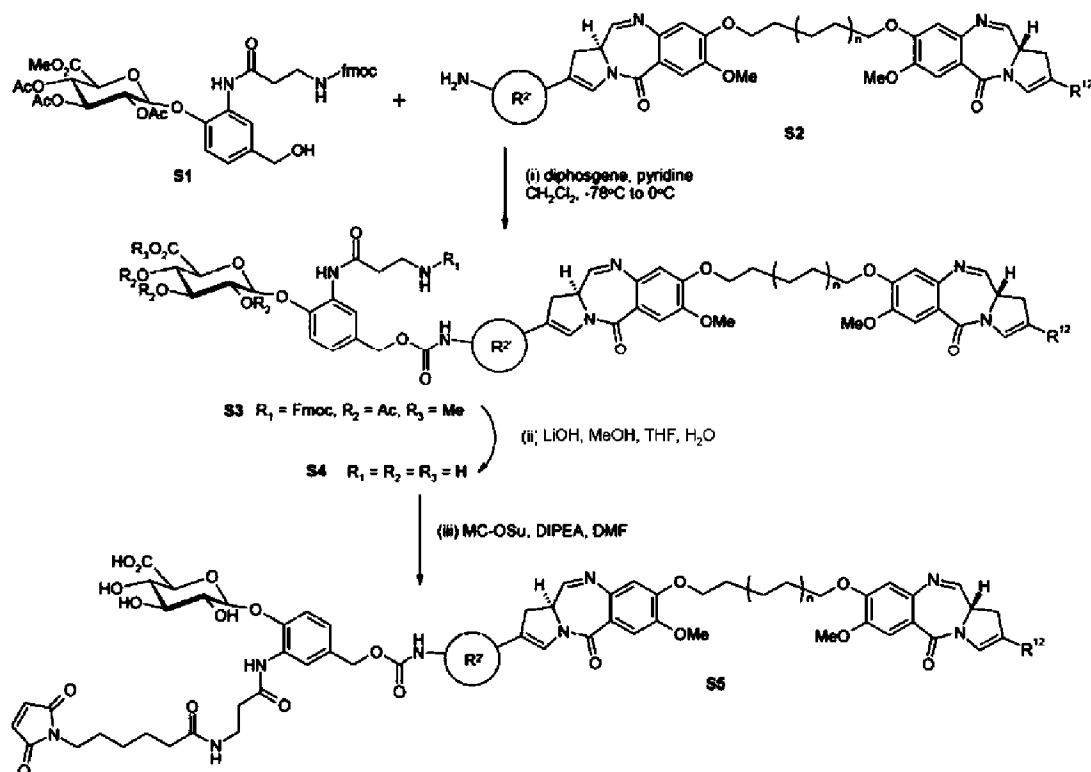
Illustrative synthesis schemes for Drug linkers

The following scheme is illustrative of routes for synthesising drug linkers.

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Scheme A



R^2 represents the part of R^2 (as defined above) which links the PBD core to the NH_2 group
 5 (for compound C1, the NH_2 group is replaced by NHMe). n is as defined above.

The glucuronide linker intermediate S1 (reference: Jeffrey et al., *Bioconjugate Chemistry*,
 2006, 17, 831-840) can be treated with diphosgene in dichloromethane at -78°C to afford
 the glucuronide chloroformate, which is then reacted with the PBD dimer S2 dissolved in
 10 CH_2Cl_2 by dropwise addition. Warming the reaction to 0°C over 2 hours followed by
 extraction will yield the compound S3. Treating a solution of S3 in an equal solvent mixture
 of MeOH, tetrahydrofuran, and water (cooled to 0°C) with lithium hydroxide monohydrate
 for 4 hours, followed by reaction with glacial acetic acid will yield the compound S4.
 Adding maleimidocaproyl NHS ester to a solution of S4 in DMF, followed by
 15 diisopropylethylamine and stirring at room temperature under nitrogen for 2 hours will yield
 the desired drug linker S5.

The methods of Examples 2, 3, 4, 6, 7 and 8 could be adapted for all the PBD compounds
 of the present invention.

Further Preferences

The following preferences may apply to all aspects of the invention as described above, or may relate to a single aspect. The preferences may be combined together in any
5 combination.

When R¹⁰ is carbamate nitrogen protecting group, it may preferably be Teoc, Fmoc and Troc, and may more preferably be Troc.

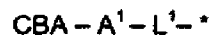
10 When R¹¹ is O-Prot^O, wherein Prot^O is an oxygen protecting group, Prot^O may preferably be TBS or THP, and may more preferably be TBS.

When R¹⁰ is a hemi-aminal nitrogen protecting group, it may preferably be MOM, BOM or SEM, and may more preferably be SEM.

15

Conjugates

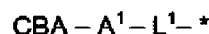
(a) Conjugates of the present invention include, for example, those of the formula:



20

where the asterisk indicates the point of attachment to the PBD dimer (D), or the Spacer Unit, CBA is the Cell Binding Agent, L¹ is a Specificity unit that is cleavable by the action of an enzyme, and A¹ is a Stretcher unit connecting L¹ to the Cell Binding Agent.

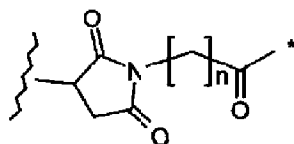
25 (b) Conjugates of the present invention include, for example, those of the formula:



30 where the asterisk indicates the point of attachment to the PBD dimer (D), CBA is the Cell Binding Agent, A¹ is a Stretcher unit connecting L¹ to the Cell Binding Agent and L¹ is a Specificity unit that is cleavable by the action of cathepsin, L¹ is a dipeptide, L¹ is a dipeptide that is cleavable by the action of cathepsin or L¹ is a dipeptide selected from - Phe-Lys-, -Val-Ala-, -Val-Lys-, -Ala-Lys-, and -Val-Cit-.

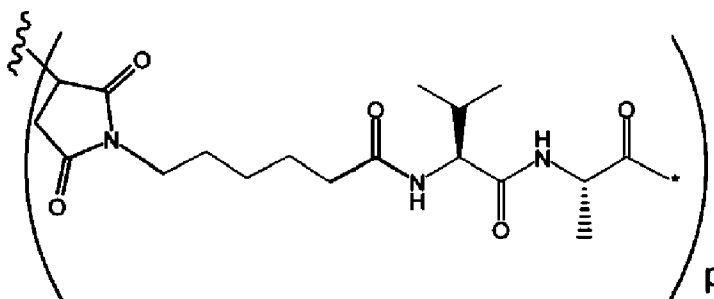
35 Preferred conjugates of the present invention include any of those described in (a) and (b) wherein A¹ is

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where the asterisk indicates the point of attachment to L^1 , the wavy line indicates the point of attachment to CBA, and n is 0 to 6 (preferably n is 5).

5 Preferred conjugates of the present invention include those wherein the Linker Unit is



wherein the wavy line indicates the point of attachment to the Ligand unit (e.g., antibody) and the asterisk indicates the point of attachment to D.

10

In a particularly preferred embodiment, for all of the conjugates, the connection between the antibody and the Linker unit is formed between a thiol group of a cysteine residue of the antibody and a maleimide group of the Linker unit.

15 In a particularly preferred embodiment, for all of the preferred conjugates, the antibody is a monoclonal antibody that specifically binds to the Cripto antigen, CD19 antigen, CD20 antigen, CD22 antigen, CD30 antigen, CD33 antigen, Glycoprotein NMB, CanAg antigen, Her2 (ErbB2/Neu) antigen, CD56 (NCAM) antigen, CD70 antigen, CD79 antigen, CD138 antigen, PSCA, PSMA (prostate specific membrane antigen), BCMA, E-selectin, EphB2,
20 Melanotransferin, Muc16 antigen or TMEFF2 antigen.

Examples

General Experimental Methods for Example 1

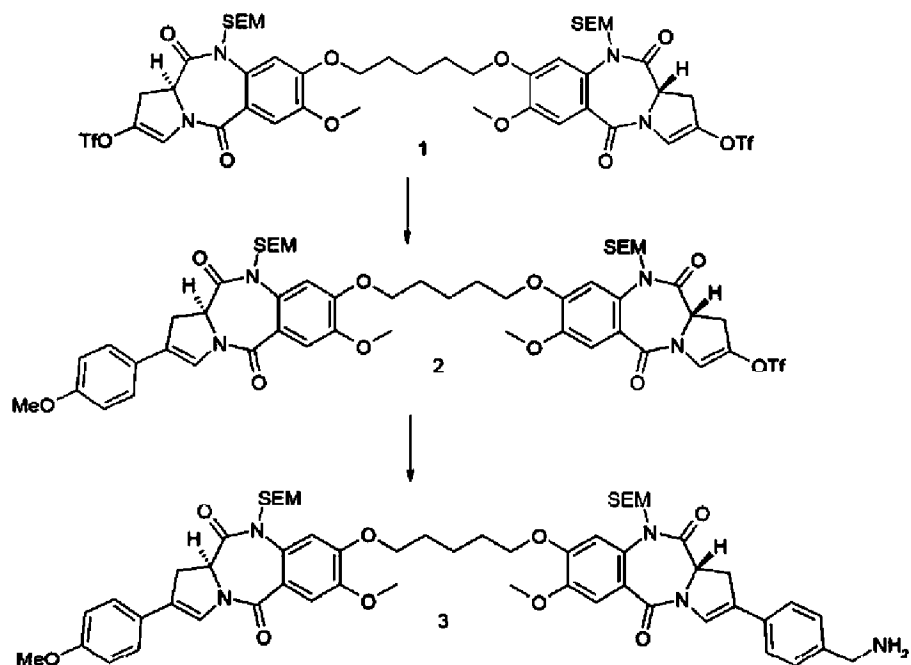
Optical rotations were measured on an ADP 220 polarimeter (Bellingham Stanley Ltd.) and
25 concentrations (c) are given in g/100mL. Melting points were measured using a digital melting point apparatus (Electrothermal). IR spectra were recorded on a Perkin-Elmer Spectrum 1000 FT IR Spectrometer. ^1H and ^{13}C NMR spectra were acquired at 300 K

using a Bruker Avance NMR spectrometer at 400 and 100 MHz, respectively. Chemical shifts are reported relative to TMS ($\delta = 0.0$ ppm), and signals are designated as s (singlet), d (doublet), t (triplet), dt (double triplet), dd (doublet of doublets), ddd (double doublet of doublets) or m (multiplet), with coupling constants given in Hertz (Hz). Mass spectroscopy (MS) data were collected using a Waters Micromass ZQ instrument coupled to a Waters 2695 HPLC with a Waters 2996 PDA. Waters Micromass ZQ parameters used were: Capillary (kV), 3.38; Cone (V), 35; Extractor (V), 3.0; Source temperature ($^{\circ}\text{C}$), 100; Desolvation Temperature ($^{\circ}\text{C}$), 200; Cone flow rate (L/h), 50; De-solvation flow rate (L/h), 250. High-resolution mass spectroscopy (HRMS) data were recorded on a Waters 10 Micromass QTOF Global in positive W-mode using metal-coated borosilicate glass tips to introduce the samples into the instrument. Thin Layer Chromatography (TLC) was performed on silica gel aluminium plates (Merck 60, F₂₅₄), and flash chromatography utilised silica gel (Merck 60, 230–400 mesh ASTM). Except for the HOBt (NovaBiochem) and solid-supported reagents (Argonaut), all other chemicals and solvents were purchased 15 from Sigma-Aldrich and were used as supplied without further purification. Anhydrous solvents were prepared by distillation under a dry nitrogen atmosphere in the presence of an appropriate drying agent, and were stored over 4Å molecular sieves or sodium wire. Petroleum ether refers to the fraction boiling at 40-60°C.

20 General LC/MS conditions: The HPLC (Waters Alliance 2695) was run using a mobile phase of water (A) (formic acid 0.1%) and acetonitrile (B) (formic acid 0.1%). Gradient: initial composition 5% B over 1.0 min then 5% B to 95% B within 3 min. The composition was held for 0.5 min at 95% B, and then returned to 5% B in 0.3 minutes. Total gradient run time equals 5 min. Flow rate 3.0 mL/min 400µL was split via a zero dead volume tee 25 piece which passes into the mass spectrometer. Wavelength detection range: 220 to 400 nm. Function type: diode array (535 scans). Column: Phenomenex® Onyx Monolithic C18 50 x 4.60 mm

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Example 1



(a) (S)-2-(4-methoxyphenyl)-7-methoxy-8-(3-((S)-7-methoxy-2-(trifluoromethylsulfonyl)-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-pyrrolo[2,1-c][1,4]benzodiazepin-8-yloxy)pentoxyoxy)-10-((2-(trimethylsilyl)ethoxy)methyl)-1H-pyrrolo[2,1-c][1,4]benzodiazepine-5,11(10H,11aH)-dione (2)

Tetrakis-*tris*-phenylphosphine palladium complex (38 mg, 3.23×10^{-5} mol, 0.02 eq) was added to a stirred, degassed mixture of 1,1'-[[Pentane-1,5-diyl]dioxo]bis(11aS)-7-methoxy-2-[[trifluoromethyl]sulfonyl]oxy]-10-((2-(trimethylsilyl)ethoxy)methyl)-1,10,11,11a-tetrahydro-5H-pyrrolo[2,1-c][1,4]-benzodiazepin-5,11-dione (1) (Compound 8b in WO 2010/043880) (185 mg, 1.62 mmol, 1.0 eq.), 4-methoxyphenyl boronic acid (234 mg, 1.54 mmol, 0.95 eq.) and Na_2CO_3 (274 mg, 2.59 mmol, 1.6 eq.) in toluene/ethanol/water (10 mL/5 mL/5 mL). The reaction mixture was allowed to stir at room temperature under an argon atmosphere for 3 hours. The reaction mixture was diluted with ethylacetate and the aqueous portion was separated. The organic portion was washed with water, saturated brine, dried (MgSO_4) and evaporated under reduced pressure. Purification by flash column chromatography [gradient elution, ethylacetate 30%/n-hexane 70% to ethylacetate 80%/n-hexane 20%] afforded the product as a yellow foam (0.7 g, 39%). Analytical Data: RT 3.97 min; MS (ES^+) *m/z* (relative intensity) 1103 ($[\text{M} + \text{H}]^+$, 100),

(b) (S)-2-(4-(aminomethyl)phenyl)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-10-((2-(trimethylsilyl)ethoxy)methyl)-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepine-5,11(10H,11aH)-dione (3)

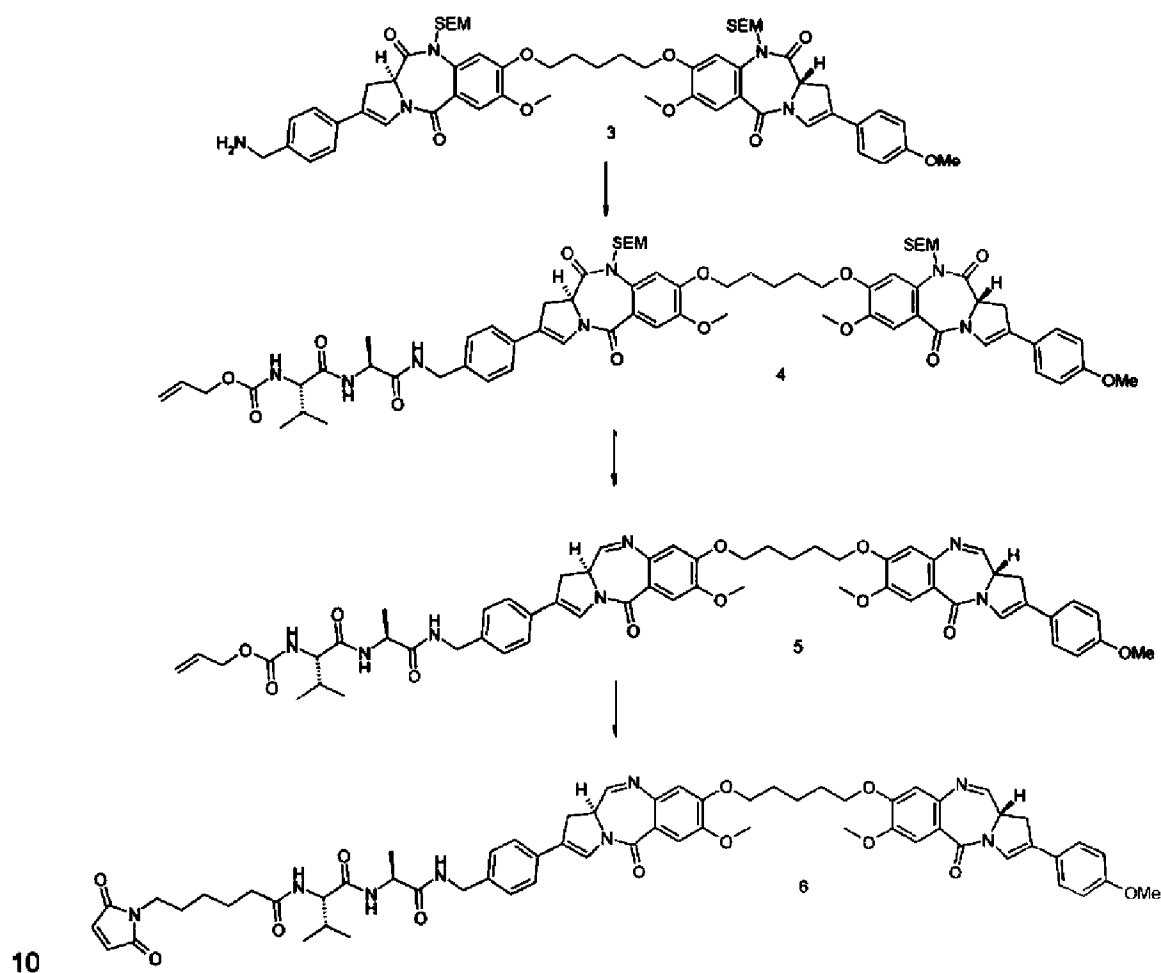
5 Tetrakis-*tris*-phenylphosphine palladium complex (30 mg, 2.5×10^{-5} mol, 0.04 eq) was added to a stirred, degassed mixture of the methoxy triflate (2) (700 mg, 0.63 mmol, 1.0 eq.), 4-aminomethylphenyl boronic acid (190 mg, 1.015 mmol, 1.6 eq.) and Na_2CO_3 (303 mg, 2.85 mmol, 4.5 eq.) in toluene/ethanol/water (20 mL/10mL/10mL). The reaction
10 mixture was heated at 75°C under an argon atmosphere for 3 hours. The reaction mixture was diluted with ethylacetate and the aqueous portion was separated. The organic portion was washed with water, saturated brine, dried (MgSO_4) and evaporated under reduced pressure gave the crude product as a brown foam. Purification by flash column chromatography [gradient elution, ethylacetate 50%/n-hexane 50% to ethylacetate 100%]
15 afforded the product (0.55 g, 82%). Analytical Data: RT 3.48 min; MS (ES^+) *m/z* (relative intensity) 1060 ($[\text{M} + \text{H}]^+$, 100).

General Experimental Methods for Example 2

All commercially available anhydrous solvents were used without further purification.
20 Analytical thin layer chromatography was performed on silica gel 60 F254 aluminum sheets (EMD Chemicals, Gibbstown, NJ). Radial chromatography was performed on Chromatotron apparatus (Harris Research, Palo Alto, CA). Analytical HPLC was performed on a Varian ProStar 210 solvent delivery system configured with a Varian ProStar 330 PDA detector. Samples were eluted over a C12 Phenomenex Synergi 2.0 x
25 150 mm, 4 μm , 80 Å reverse-phase column. The acidic mobile phase consisted of acetonitrile and water both containing either 0.05% trifluoroacetic acid or 0.1% formic acid (denoted for each compound). Compounds were eluted with a linear gradient of acidic acetonitrile from 5% at 1 min post injection, to 95% at 11 min, followed by isocratic 95% acetonitrile to 15 min (flow rate = 1.0 mL/min). LC-MS was performed on a ZMD
30 Micromass mass spectrometer interfaced to an HP Agilent 1100 HPLC instrument equipped with a C12 Phenomenex Synergi 2.0 x 150 mm, 4 μm , 80 Å reverse phase column. The acidic eluent consisted of a linear gradient of acetonitrile from 5% to 95% in 0.1% aqueous formic acid over 10 min, followed by isocratic 95% acetonitrile for 5 min (flow rate = 0.4 mL/min). Preparative HPLC was carried out on a Varian ProStar 210
35 solvent delivery system configured with a Varian ProStar 330 PDA detector. Products

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were purified over a C12 Phenomenex Synergi 10.0 x 250 mm, 4 μ m, 80 Å reverse phase column eluting with 0.1% formic acid in water (solvent A) and 0.1% formic acid in acetonitrile (solvent B). The purification method consisted of the following gradient of solvent A to solvent B: 90:10 from 0 to 5 min; 90:10 to 10:90 from 5 min to 80 min; followed by isocratic 10:90 for 5 min. The flow rate was 4.6 mL/min with monitoring at 254 nm. NMR spectral data were collected on a Varian Mercury 400 MHz spectrometer. Coupling constants (J) are reported in hertz.

Example 2

(a) Allyl ((S)-1-(((S)-1-(4-((S)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzyl)amino)-1-oxopropan-2-yl)amino)-3-methyl-1-oxobutan-2-yl)carbamate (4)

A 10 mL flask was charged with alloc-Val-Ala (15 mg, 57 μ mol), EEDQ (17 mg, 69 μ mol), and 0.72 mL anhydrous CH_2Cl_2 . Methanol (40 μ L) was added to facilitate dissolution and the mixture was stirred under nitrogen for 15 minutes. SEM-dilactam benzylamine 3 (40 mg, 38 μ mol) was then added and the reaction was stirred at room temperature for 4 hours, at which time LC-MS revealed conversion to product. The reaction was concentrated, dissolved in minimal CH_2Cl_2 , and purified by radial chromatography on a 1 mm chromatotron plate eluted with $\text{CH}_2\text{Cl}_2/\text{MeOH}$ mixtures (100:0 to 90:10 $\text{CH}_2\text{Cl}_2/\text{MeOH}$) to provide 4 (42 mg, 85%). LC-MS: t_r 15.50 min, m/z (ES^+) found 1315.1 ($\text{M}+\text{H}$)⁺.

(b) Allyl ((S)-1-(((S)-1-(4-((S)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzyl)amino)-1-oxopropan-2-yl)amino)-3-methyl-1-oxobutan-2-yl)carbamate (5)

A 10 mL flame-dried flask was charged with 4 (40 mg, 30 μ mol) and anhydrous THF (0.6 mL), and cooled to -78°C . Lithium triethylborohydride (60 μ L of a 1 M THF solution) was added dropwise and the reaction was stirred under nitrogen at -78°C for 2 h, at which time LC-MS revealed roughly 50% conversion. An additional 30 μ L of reductant was then added and stirring continued for two additional hours, at which time the reaction was complete. The reaction was then quenched via addition of 1 mL water and warmed to room temperature, then diluted with 25 mL brine and extracted three times with 25 mL dichloromethane. The combined organics were washed with brine, dried over sodium sulfate, and concentrated to dryness. The residue obtained was dissolved in chloroform (0.75 mL), ethanol (2 mL), and water (0.3 mL), and 800 mg of silica gel was added, providing a thick slurry that was sealed and stirred at room temperature for four days. TLC analysis at that time revealed conversion to imine 5. The silica gel was then filtered and washed multiple times with 10% methanol in chloroform until no further PBD absorbance was observed in the filtrate. The combined organics were then washed with brine, dried over sodium sulfate, and concentrated to dryness. The residue was then dissolved in minimal CH_2Cl_2 , and purified by radial chromatography on a 1 mm chromatotron plate eluted with $\text{CH}_2\text{Cl}_2/\text{MeOH}$ mixtures (100:0 to 90:10 $\text{CH}_2\text{Cl}_2/\text{MeOH}$) to provide 3 (19 mg,

61%). Analytical HPLC: t_R 11.99 min. LC-MS: t_R 12.76 min, m/z (ES^+) found 1022.4 ($M+H$)⁺.

5 (c) 6-(2,5-Dioxo-2,5-dihydro-1H-pyrrol-1-yl)-N-(((S)-1-(((S)-1-((4-((S)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzyl)amino)-1-oxopropan-2-yl)amino)-3-methyl-1-oxobutan-2-yl)hexanamide (6)

Alloc-protected di-imine PBD 5 (19 mg, 19 μ mol) was added to a flame-dried flask and
10 dissolved in anhydrous dichloromethane (1.9 mL). Triphenylphosphine (0.25 mg, 1 μ mol), pyrrolidine (3.1 μ L, 38 μ L), and tetrakis(triphenylphosphine)palladium(0) (0.5 mg, 0.5 μ mol) were added, the reaction was then stirred under nitrogen for 30 minutes at room temperature, at which time LC-MS revealed complete alloc-deprotection. The reaction was loaded directly onto a 1 mm chromatotron plate eluted with CH_2Cl_2 /MeOH mixtures (100:0
15 to 80:20 CH_2Cl_2 /MeOH) to provide the free amine (14 mg, 79%). Analytical HPLC: t_R 9.32 min. LC-MS: t_R 11.61 min, m/z (ES^+) found 938.5 ($M+H$)⁺. The free amine was then dissolved in anhydrous DMF (0.37 mL) and maleimidocaproyl NHS ester was added (6.9 mg, 22 μ mol), followed by diisopropylethylamine (13 μ L, 75 μ L). The reaction was stirred at room temperature for three hours, at which time LC-MS revealed complete consumption
20 of starting material. The reaction mixture was diluted with dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with CH_2Cl_2 /MeOH mixtures (100:0 to 90:10 CH_2Cl_2 /MeOH) to provide 4 (15 mg, 89%). Analytical HPLC: t_R 11.63 min. LC-MS: t_R 12.73 min, m/z (ES^+) found 1132.1 ($M+H$)⁺.

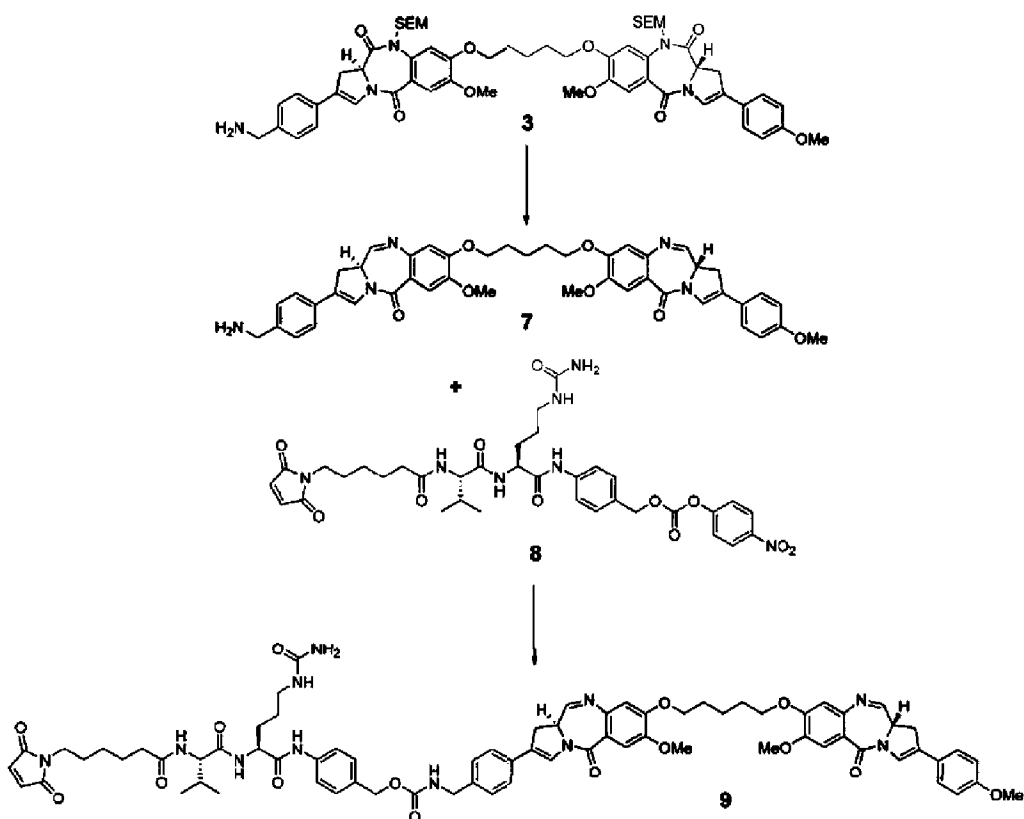
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General Experimental Methods for Examples 3-7. All commercially available anhydrous solvents were used without further purification. Analytical thin layer chromatography was performed on silica gel 60 F254 aluminum sheets (EMD Chemicals, Gibbstown, NJ). Radial chromatography was performed on Chromatotron apparatus (Harris Research, Palo
30 Alto, CA). Analytical HPLC was performed on a Varian ProStar 210 solvent delivery system configured with a Varian ProStar 330 PDA detector. Samples were eluted over a C12 Phenomenex Synergi 2.0 x 150 mm, 4 μ m, 80 \AA reverse-phase column. The acidic mobile phase consisted of acetonitrile and water both containing either 0.05% trifluoroacetic acid or 0.1% formic acid (denoted for each compound). Compounds were
35 eluted with a linear gradient of acidic acetonitrile from 5% at 1 min post injection, to 95% at

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11 min, followed by isocratic 95% acetonitrile to 15 min (flow rate = 1.0 mL/min). LC-MS was performed on a ZMD Micromass mass spectrometer interfaced to an HP Agilent 1100 HPLC instrument equipped with a C12 Phenomenex Synergi 2.0 x 150 mm, 4 μ m, 80 \AA reverse phase column. The acidic eluent consisted of a linear gradient of acetonitrile from 5% to 95% in 0.1% aqueous formic acid over 10 min, followed by isocratic 95% acetonitrile for 5 min (flow rate = 0.4 mL/min). Preparative HPLC was carried out on a Varian ProStar 210 solvent delivery system configured with a Varian ProStar 330 PDA detector. Products were purified over a C12 Phenomenex Synergi 10.0 x 250 mm, 4 μ m, 80 \AA reverse phase column eluting with 0.1% formic acid in water (solvent A) and 0.1% formic acid in acetonitrile (solvent B). The purification method consisted of the following gradient of solvent A to solvent B: 90:10 from 0 to 5 min; 90:10 to 10:90 from 5 min to 80 min; followed by isocratic 10:90 for 5 min. The flow rate was 4.6 mL/min with monitoring at 254 nm. NMR spectral data were collected on a Varian Mercury 400 MHz spectrometer. Coupling constants (J) are reported in hertz.

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Example 3

(a) (S)-2-(4-(aminomethyl)phenyl)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-5(11aH)-one (7)

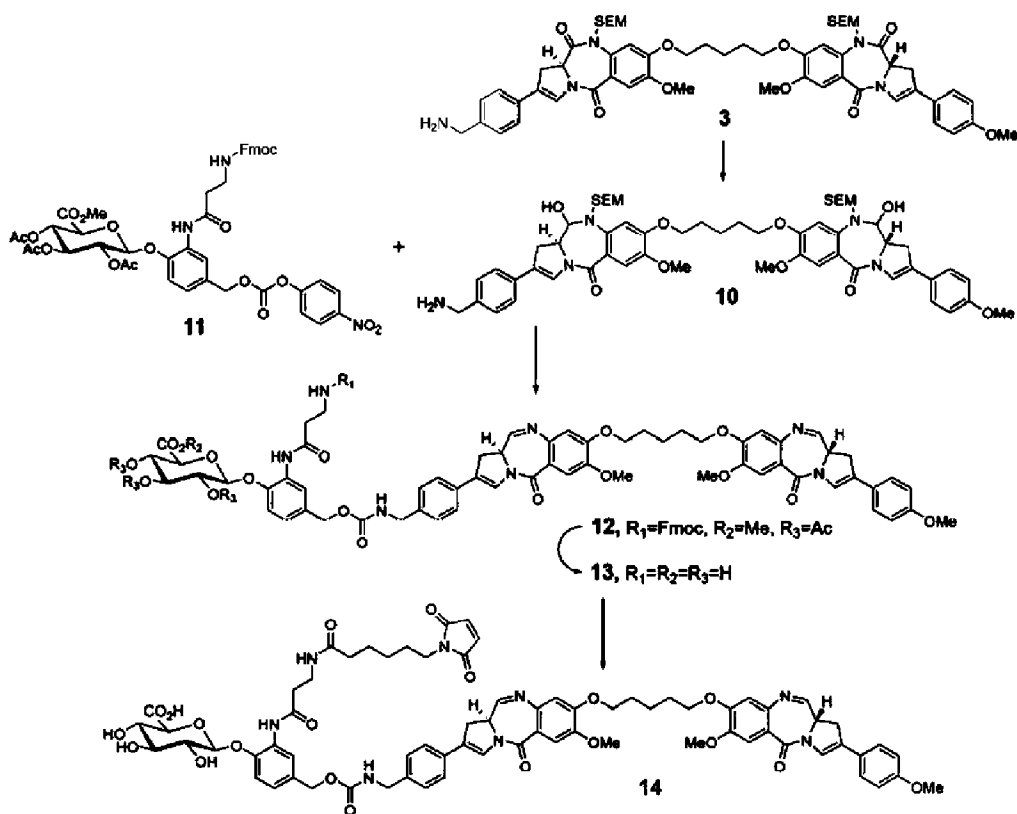
A flame-dried flask was charged with SEM dilactam 3 (100 mg, 94 μ mol, 1 eq) dissolved in anhydrous tetrahydrofuran (THF, 1.9 mL), and cooled to -78°C. Lithium triethylborohydride (0.19 mL of a 1 M solution in THF, 188 μ mol, 2 eq) was added dropwise and the reaction was stirred under nitrogen for 1 hour, at which time LC revealed incomplete conversion to product. An additional 0.1 mL of reductant was added and the reaction was stirred for one more hour. The reaction was quenched through the addition of water (3 mL) and allowed to warm to room temperature, then diluted with brine (25 mL) and extracted three times with dichloromethane (25 mL). The combined organics were washed with brine (25 mL), dried over sodium sulfate, and evaporated to dryness. The residue was dissolved in a mixture of dichloromethane (2.4 mL), ethanol (6.2 mL), and water (0.9 mL), and silica gel (2.4 g) was added. The resulting slurry was stirred at room temperature for 3 days. TLC analysis revealed conversion to imine 7, at which time the slurry was filtered over a sintered glass funnel and the silica gel cake was washed with 10% methanol in chloroform until no further PBD absorbance was observed in the filtrate. Concentration of the filtrate provided 70 mg of crude imine dimer 7, which was split and 40 mg taken forward for purification. The material was dissolved in minimal dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with CH₂Cl₂/MeOH mixtures (100:0 to 80:20) to provide 7 (11 mg, 27% from split material). TLC: R_f = 0.21, 20% MeOH in CH₂Cl₂. LC-MS: t_R 11.30 min, m/z (ES⁺) found 768.3 (M+H)⁺.

(b) 4-((S)-2-((S)-2-(6-(2,5-dioxo-2,5-dihydro-1H-pyrrol-1-yl)hexanamido)-3-methylbutanamido)-5-ureidopentanamido)benzyl 4-((S)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzylcarbamate (9)

A flame-dried flask was charged with benzylamine 7 (7.3 mg, 9.5 μ mol, 1 eq) dissolved in anhydrous dimethylformamide (0.2 mL). Maleimidocaproyl-Valine-Citrulline-PAB-OCO-pNP (Dubowchik et al., *Bioconjugate Chemistry*, 2002, 13, 855-869) (7 mg, 9.5 μ mol, 1 eq) was added, followed by diisopropylethylamine (16.5 μ L, 95 μ mol, 10 eq), the reaction was then stirred at room temperature under a nitrogen atmosphere. LC revealed conversion to product after 1.5 hours; the reaction was diluted with dichloromethane and loaded directly on to a 1 mm chromatotron plate eluted with CH₂Cl₂/MeOH mixtures (100:0 to 80:20) to

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provide purified drug linker **9** (9.3 mg, 72%). TLC: $R_f = 0.24$, 10% MeOH in CH_2Cl_2 . LC-MS: t_R 12.61 min, m/z (ES^+) found 1366.8 ($\text{M}+\text{H}$) $^+$.

Example 4

(a) (2*S*,3*R*,4*S*,5*R*,6*R*)-2-(2-(3-(((9*H*-fluoren-9-yl)methoxy)carbonyl)amino)propanamido)-4-(((4-(*S*)-7-methoxy-8-((5-(((*S*)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11*a*-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11*a*-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-2-yl)benzyl)carbonyl)oxy)methyl)phenoxy)-6-methyltetrahydro-2*H*-pyran-3,4,5-triyl triacetate (**12**)

A flame-dried flask was charged with SEM dilactam **3** (40 mg, 38 μmol , 1 eq) dissolved in anhydrous tetrahydrofuran (0.8 mL), and cooled to -78°C . Lithium triethylborohydride (80 μL of a 1 M solution in THF, 76 μmol , 2 eq) was added dropwise and the reaction was stirred under nitrogen for 1.5 hours, at which time LC revealed incomplete conversion to product. An additional 40 μL of reductant was added and the reaction was stirred for one more hour. The reaction was quenched through the addition of water (1 mL) and allowed to warm to room temperature, then diluted with brine (25 mL) and extracted three times

with dichloromethane (25 mL). The combined organics were washed with brine (25 mL), dried over sodium sulfate, and evaporated to dryness. The SEM carbinolamine **10** (39 mg) was carried forward without further purification. Activated glucuronide linker **11** (Jeffrey et al., *Bioconjugate Chemistry*, 2006, 17, 831-840) (38 mg, 42 μmol , 1.1 eq) was dissolved in anhydrous dimethylformamide (0.6 mL) and added to a flask containing **10** (39 mg, 37 μmol , 1 eq). Diisopropylethylamine (13 μL , 74 μmol , 2 eq) was added and the reaction was stirred at room temperature under nitrogen; after 1.5 hours LC-MS revealed conversion to the coupled product. The reaction was diluted with brine (25 mL) and extracted three times with dichloromethane (25 mL). The combined organics were washed with brine (25 mL), dried over sodium sulfate, and evaporated to dryness. The residue obtained was dissolved in a mixture of chloroform (0.7 mL), ethanol (1.25 mL), and water (0.17 mL), and silica gel (1 g) was added. The resulting slurry was stirred at room temperature for 3 days. TLC analysis revealed conversion to drug-linker **12**, at which time the slurry was filtered over a sintered glass funnel and the silica gel cake was washed with 10% methanol in chloroform until no further PBD absorbance was observed in the filtrate. Concentration of the filtrate provided crude product **12**. The material was dissolved in minimal dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with $\text{CH}_2\text{Cl}_2/\text{MeOH}$ mixtures (100:0 to 80:20) to provide **12** (25 mg, 36%). LC-MS: m/z (ES^+) found 1542.9 ($\text{M}+\text{H}$)⁺.

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(b) (2S,3S,4S,5R,6S)-6-(2-(3-aminopropanamido)-4-((((4-((S)-7-methoxy-8-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzyl)carbamoyl)oxy)methyl)phenoxy)-3,4,5-trihydroxytetrahydro-2H-pyran-2-carboxylic acid (**13**)

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Protected glucuronide linker **12** (25 mg, 16 μmol , 1 eq) was dissolved in methanol (0.5 mL) and tetrahydrofuran (0.5 mL), and the cooled to 0 °C. Lithium hydroxide monohydrate (4 mg, 96 μmol , 6 eq) was dissolved in water (0.5 mL) and added dropwise to the reaction, which was then allowed to warm to room temperature and monitored by LC-MS. Additional LiOH (3.2 mg, 76 μmol , 4.8 eq) in 0.4 mL of water was added to the reaction after 2 h to further drive conversion to product. Glacial acetic acid (11 μL , 195 μmol , 12 eq) was added, followed by 1 mL of dimethylsulfoxide, the volatile solvents were then removed by rotary evaporation. The crude product was purified by preparative HPLC to provide deprotected glucuronide linker **13** (2 mg, 11%). LC-MS: t_R 11.54 min, m/z (ES^+) found 1180.0 ($\text{M}+\text{H}$)⁺.

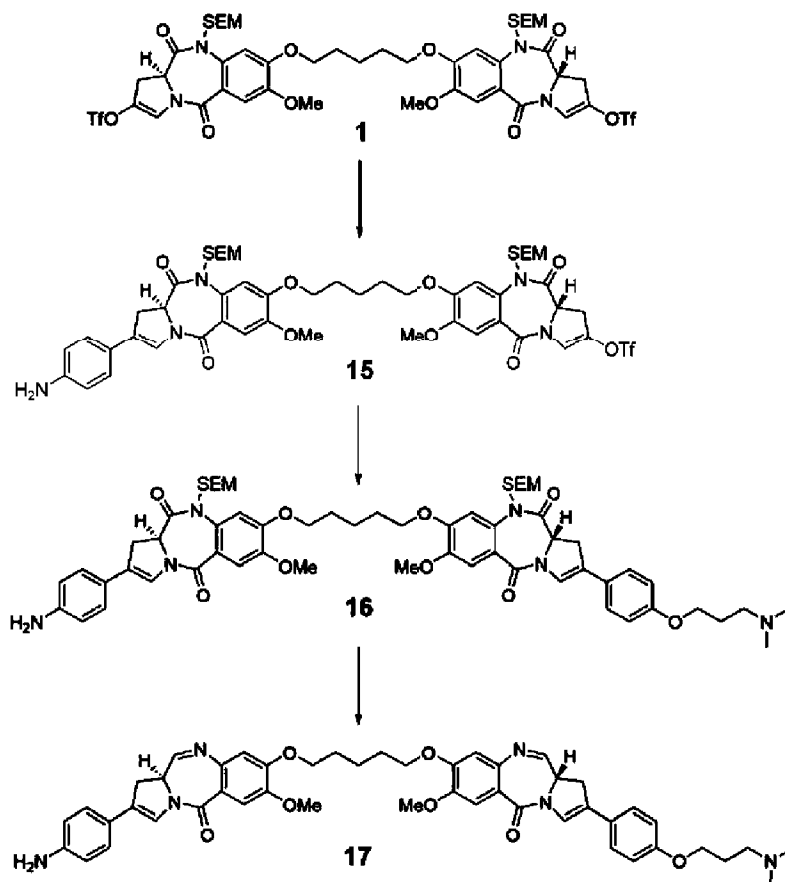
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(c) (2S,3S,4S,5R,6S)-6-(2-(3-(6-(2,5-dioxo-2,5-dihydro-1H-pyrrol-1-yl)hexanamido)propanamido)-4-(((4-(S)-7-methoxy-8-((5-(((S)-7-methoxy-2-(4-methoxyphenyl)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl)benzyl)carbamoyl)oxy)methyl)phenoxy)-3,4,5-trihydroxytetrahydro-2H-pyran-2-carboxylic acid (14)

A flame-dried flask was charged with glucuronide linker **13** (2 mg, 1.7 μmol , 1 eq), maleimidocaproic acid N-hydroxysuccinimide ester (0.8 mg, 2.6 μmol , 1.5 eq), and anhydrous dimethylformamide (85 μL). Diisopropylethylamine (1.5 μL , 8.5 μmol , 5 eq) was added, the reaction was then stirred at room temperature under nitrogen. After 2 hours HPLC revealed conversion to product. The reaction was diluted in dimethylsulfoxide and purified by preparative HPLC to provide PBD glucuronide linker **14** (1.4 mg, 61%). LC-MS: t_R 12.30 min, m/z (ES^+) found 1373.7 ($\text{M}+\text{H}$) $^+$.

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Example 5

(a) (S)-8-((5-(((S)-2-(4-aminophenyl)-7-methoxy-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-2-yl trifluoromethanesulfonate (15)

A flask was charged with bis triflate 1 (500 mg, 437 μ mol, 1 eq) dissolved in toluene (6.5 mL), ethanol (3.2 mL), and water (3.2 mL). To the stirred solution was added 4-aminophenylboronic acid pinacol ester (87 mg, 398 μ mol, 0.91 eq), sodium carbonate (213 mg, 2.0 mmol, 4.6 eq), and tetrakis(triphenylphosphine)palladium(0) (20 mg, 17.5 μ mol, 0.04 eq), the reaction was stirred vigorously at room temperature under nitrogen with monitoring by LC-MS. After three hours the reaction had proceeded to approximately 50% conversion to desired product. The reaction was concentrated and then partitioned between ethyl acetate (100 mL) and water (100 mL). The organic layer was then washed with water (100 mL), brine (100 mL), dried over sodium sulfate, and concentrated to

dryness to provide crude aniline triflate **15**. The crude product was purified by flash chromatography, eluting with mixtures of hexanes:ethyl acetate (60:40 to 30:70), to provide pure aniline triflate **15** (118 mg, 25%). TLC: R_f = 0.43, 25% hexanes in ethyl acetate. LC-MS: t_R 8.30 min, m/z (ES^+) found 1088.2 ($M+H$)⁺.

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(b) (S)-2-(4-aminophenyl)-8-((5-(((S)-2-(4-(3-(dimethylamino)propoxy)phenyl)-7-methoxy-5,11-dioxo-10-(2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-10-(2-(trimethylsilyl)ethoxy)methyl)-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepine-5,11(10H,11aH)-dione (16)

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A flask was charged with aniline triflate **15** (118 mg, 109 μ mol, 1 eq) dissolved in toluene (0.7 mL), ethanol (2.3 mL), and water (0.3 mL). To the stirred solution was added 4-[3-(dimethylamino)propyloxy]phenylboronic acid pinacol ester (43 mg, 142 μ mol, 1.3 eq), sodium carbonate (53 mg, 0.5 mmol, 4.6 eq), and tetrakis(triphenylphosphine)palladium(0) (5 mg, 4.4 μ mol, 0.04 eq), the reaction was stirred vigorously at room temperature under nitrogen with monitoring by LC-MS. After four hours the reaction had reached completion. The reaction was concentrated and then partitioned between ethyl acetate (25 mL) and water (25 mL). The aqueous layer was extracted two times with ethyl acetate (25 mL). The organic layer was then washed with water (50 mL), brine (50 mL), dried over sodium sulfate, and concentrated to dryness to provide crude SEM dilactam **16**. The crude product was purified by flash chromatography, eluting with mixtures of hexanes:ethyl acetate (50:50 to 0:100), to provide pure product **16** (78 mg, 64%). TLC: R_f = 0.38, 20% methanol in CH_2Cl_2 . LC-MS: m/z (ES^+) found 1117.8 ($M+H$)⁺. ¹H NMR (d_7 -DMF) δ (ppm) 0.00 (s, 18H), 0.90 (m, 4H), 1.74 (m, 3H), 1.96 (m, 6H), 2.21 (s, 6H), 2.44 (t, J = 7.2 Hz, 2H), 3.25 (m, 2H), 3.62 (m, 4H), 3.80 (m, 2H), 3.96 (s, 5H), 4.11 (t, J = 6.4 Hz, 2H), 4.20 (m, 3H), 4.92 (m, 2H), 5.31 (dd, J = 6, 10 Hz, 2H), 5.48 (m, 4H), 6.73 (t, J = 8.4 Hz, 2H), 7.01 (t, J = 8.8 Hz, 2H), 7.29 (m, 3H), 7.40 (m, 4H), 7.47 (m, 1H), 7.56 (t, J = 8.4 Hz, 2H).

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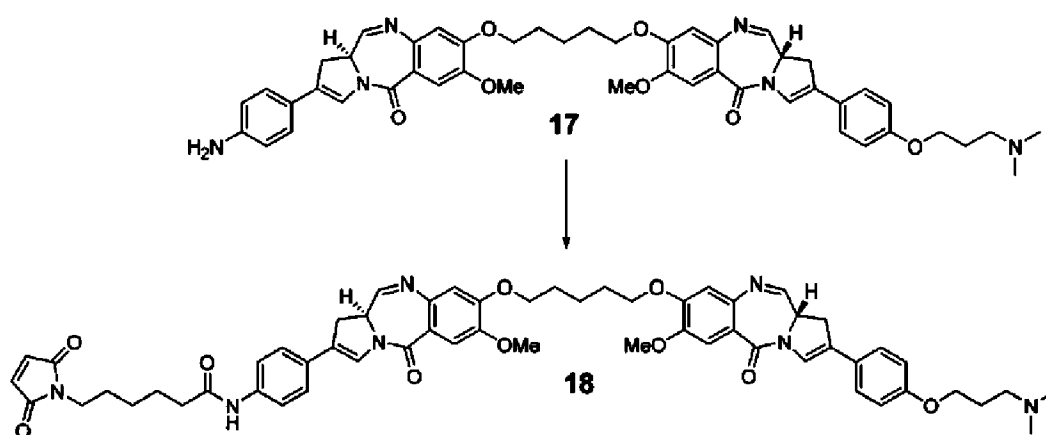
(c) (S)-2-(4-aminophenyl)-8-((5-(((S)-2-(4-(3-(dimethylamino)propoxy)phenyl)-7-methoxy-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-5(11aH)-one (17)

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A flame-dried flask was charged with SEM dilactam **16** (70 mg, 63 μ mol, 1 eq) dissolved in anhydrous tetrahydrofuran (1.3 mL), and cooled to -78 °C. Lithium triethylborohydride (0.13 mL of a 1 M solution in THF, 126 μ mol, 2 eq) was added dropwise and the reaction was stirred under nitrogen for 1.5 h, at which time LC revealed incomplete conversion to

product. An additional 65 μ L of reductant was added and the reaction was stirred for one more hour. The reaction was quenched through the addition of water (1 mL) and allowed to warm to room temperature, then diluted brine (25 mL) and extracted three times with dichloromethane (25 mL). The combined organics were washed with brine (25 mL), dried
 5 over sodium sulfate, and evaporated to dryness. The residue was dissolved in a mixture of dichloromethane (1.2 mL), ethanol (3.2 mL), and water (0.5 mL), and silica gel (1.6 g) was added. The resulting slurry was stirred at room temperature for 4 days. TLC analysis revealed conversion to imine dimer **17**, at which time the slurry was filtered over a sintered glass funnel and the silica gel cake was washed with 10% methanol in chloroform until no
 10 further PBD absorbance was observed in the filtrate. Concentration of the filtrate provided crude imine dimer **17**. The material was dissolved in minimal dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with $\text{CH}_2\text{Cl}_2/\text{MeOH}$ mixtures (100:0 to 60:40) to provide **17** (31 mg, 60%). LC-MS: t_R 11.14 min, m/z (ES^+) found 825.4 ($\text{M}+\text{H}$) $^+$.

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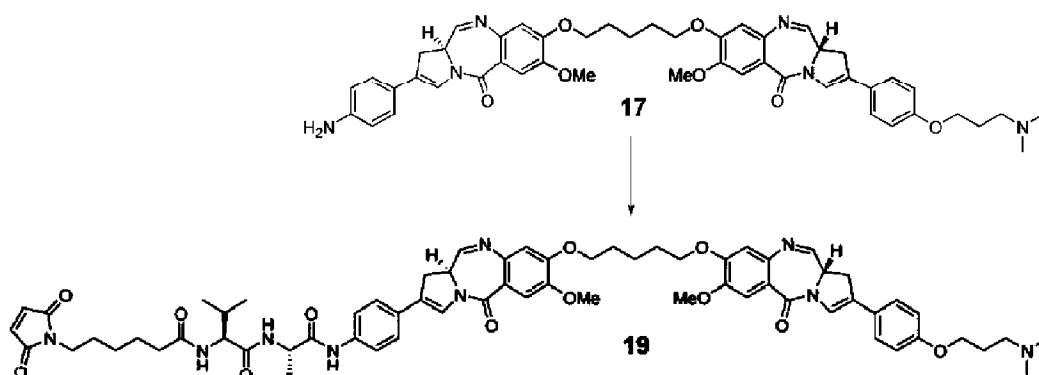
Example 6

N-(4-((*S*)-8-((5-(((*S*)-2-(4-(3-(dimethylamino)propoxy)phenyl)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-2-yl)phenyl)-6-(2,5-dioxo-2,5-dihydro-1*H*-pyrrol-1-yl)hexanamide (**18**)

A flame-dried flask was charged with maleimidocaproic acid (5.2 mg, 25 μ mol, 1.5 eq) dissolved in 0.33 mL of 5% methanol in anhydrous dichloromethane. The acid was pre-activated by addition of *N*-ethoxycarbonyl-2-ethoxy-1,2-dihydroquinoline (7.3 mg, 30 μ mol, 1.8 eq), followed by stirring at room temperature under nitrogen for 15 minutes. The
 25 activated acid was then added to a flame-dried flask containing PBD dimer **17** (13.5 mg, 16

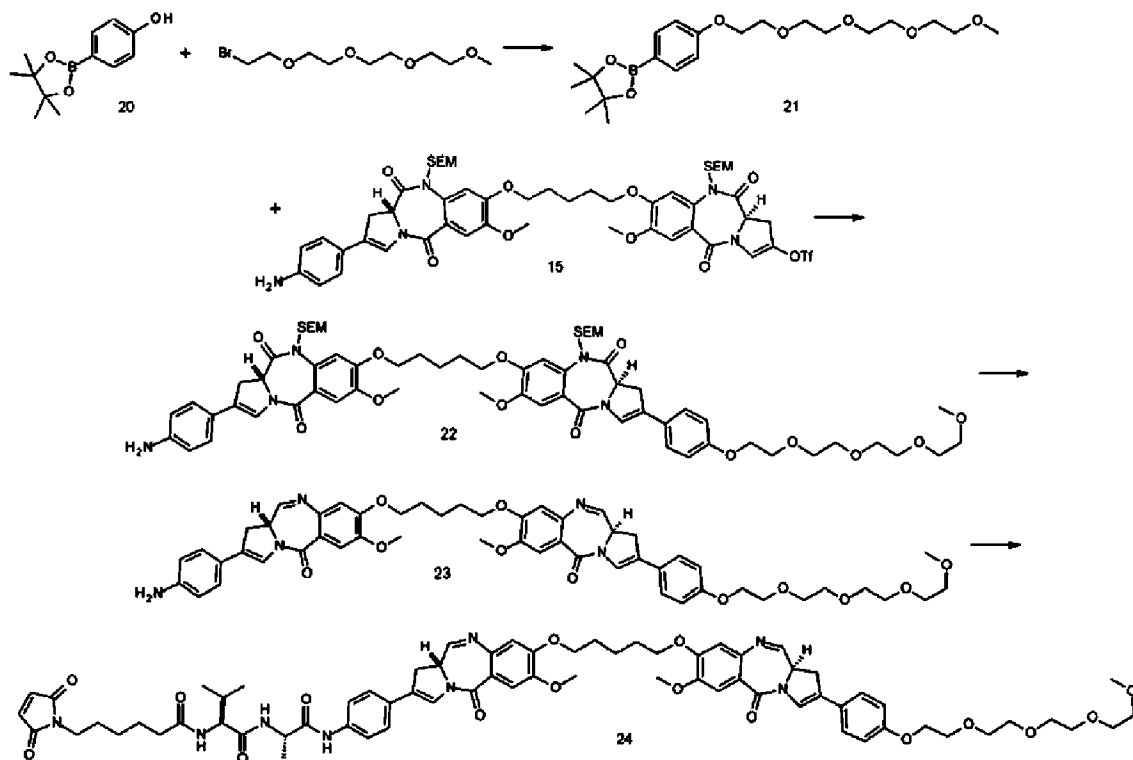
μmol, 1 eq). The reaction was stirred for 4 h at room temperature under nitrogen, at which time LC-MS revealed conversion to product. The material was diluted in dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with CH₂Cl₂/MeOH mixtures (100:0 to 80:20) to provide 18 (7.3 mg, 44%). LC-MS: t_R 9.09 min, m/z (ES⁺) found 1018.3 (M+H)⁺.

Example 7



- 10 *N*-((*S*)-1-(((*S*)-1-(4-(((*S*)-8-((5-(((*S*)-2-(4-(3-(dimethylamino)propoxy)phenyl)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-2-yl)phenyl)amino)-1-oxopropan-2-yl)amino)-3-methyl-1-oxobutan-2-yl)-6-(2,5-dioxo-2,5-dihydro-1*H*-pyrrol-1-yl)hexanamide (19)
- 15 A flame-dried flask was charged with maleimidocaproyl-valine-alanine linker (Compound 36 in Example 13 of WO 2011/130613 A1) (9 mg, 24 μmol, 1.5 eq) dissolved in 0.33 mL of 5% methanol in anhydrous dichloromethane. The acid was pre-activated by addition of *N*-ethoxycarbonyl-2-ethoxy-1,2-dihydroquinoline (7.1 mg, 29 μmol, 1.8 eq), followed by stirring at room temperature under nitrogen for 15 minutes. The activated acid was then
- 20 added to a flame-dried flask containing PBD dimer 17 (13 mg, 16 μmol, 1 eq). The reaction was stirred for 7 h at room temperature under nitrogen, at which time LC-MS revealed conversion to product. The material was diluted in dichloromethane and purified by radial chromatography on a 1 mm chromatotron plate eluted with CH₂Cl₂/MeOH mixtures (100:0 to 80:20) to provide 19 (5.1 mg, 27%). LC-MS: t_R 9.09 min, m/z (ES⁺)
- 25 found 1188.4 (M+H)⁺.

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Example 8

- (a) 2-(4-(2,5,8,11-tetraoxatridecan-13-yloxy)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane (21)
- To a mixture of 4-hydroxyphenylboronic acid pinacol ester (880 mg, 4 mmol), bromomethyltetraethylene glycol (1.6 g, 6 mmol) and DMF (10 ml) was added Cs_2CO_3 (1.5 g; 8 mmol). The reaction mixture was stirred for ~65 h, and was poured into ethyl acetate (100 mL). The mixture was washed with 0.1 N HCl (200 mL), water (3 x 100 mL) and brine (50 mL) and the organic phase was dried over Na_2SO_4 . Decanting and concentration gave a brown oil which was purified on a 2 mm radial chromatotron plate eluting with 50% ethyl acetate in hexanes followed by 100% ethyl acetate to give 1.21g (74%): NMR (d_6 -DMSO, 400 MHz) δ 7.59 (d, J=8.6 Hz, 2H), 6.93 (d, J = 8.6 Hz, 2H), 4.11 (t, J = 4.7 Hz, 2H), 3.73 (m, 2H), 3.60-3.45 (m, 14H), 3.41 (m, 2H), 3.23 (s, 3H), 1.27 (s, 12H); LC-MS: m/z (ES+) found 433.64 (M+Na)⁺.

(b) (R)-2-(4-(2,5,8,11-tetraoxatridecan-13-yloxy)phenyl)-8-((5-(((R)-2-(4-aminophenyl)-7-methoxy-5,11-dioxo-10-((2-(trimethylsilyl)ethoxy)methyl)-5,10,11,11a-tetrahydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-10-((2-

(trimethylsilyl)ethoxy)methyl)-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepine-5,11(10H,11aH)-dione (22)

To a mixture of the monotriflate **15** (200 mg, 0.18 mmol) and TEG boronate ester (111 mg, 0.27 mmol) in a mixture of toluene (2 mL) and ethanol (1 mL) was added 2M Na₂CO₃ (0.5 mL) and tetrakis Pd (6 mg, 0.054 mmol). After stirring at room temperature for 3 h, the reaction mixture was poured into ethyl acetate, washed with water (3 x 50 mL) and brine (50 mL) and was dried over Na₂SO₄. The solution was decanted, concentrated and then purified on a 2 mm radial chromatotron plate eluting with 5% methanol in dichloromethane. This gave 207 mg (94%) as a yellow solid: ¹H NMR (CDCl₃, 400 MHz) δ 7.39-7.34 (m, 7H), 7.26 (m, 2H), 6.89 (d, J=9.0 Hz, 2H), 6.66 (d, J=8.6 Hz, 2H), 4.70 (dd, J=10.2, 2.0 Hz, 2H), 4.18-4.03 (m, 8H), 3.93 (s, 3H), 3.90-3.62 (m, 21 H), 3.55 (dd, J=5.1, 3.2 Hz, 2H) 3.38 (s, 3H), 3.12 (pent, J=5.0H, 2H), 2.05 (m, 6H), 1.72 (m, 2H), 1.0 (m, 4H), 0.3 (s, 18 H); LC-MS: *m/z* (ES+) found 1222.98 (M+H)⁺.

15 *(c) (R)-2-(4-(2,5,8,11-tetraoxatridecan-13-yloxy)phenyl)-8-((5-(((R)-2-(4-aminophenyl)-7-methoxy-5-oxo-5,11a-dihydro-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-1H-benzo[e]pyrrolo[1,2-a][1,4]diazepin-5(11aH)-one (23)*

To a mixture of the SEM dilactam (207 mg, 0.17 mmol) in THF (10 mL) at -78°C was added Superhydride (LiHBEt₄ as a 1N solution in THF, 0.34 mL, 0.34 mmol). The reaction mixture was stirred for approximately 2 h, at which time LC-MS analysis of the reaction mixture revealed approximately 50% conversion to fully reduced SEM-carbinolamine intermediate, with mono-reduced material still present. An additional aliquot of Superhydride (0.34 mL, 0.34 mmol) was added and the reaction was stirred at -78°C for an additional hour. LC-MS inspection revealed that the reaction still had not progressed to completion, therefore a third aliquot of Superhydride (0.34 mL, 0.34 mmol) was added and the reaction mixture was placed in a -80°C freezer for 16 hours. The reaction mixture was then quenched with water (5 mL), allowed to warm to an ambient temperature and was poured into ethyl acetate (100 mL). After washing with brine, the mixture was dried over Na₂SO₄. The organic phase was decanted, concentrated under reduced pressure, and then treated with a mixture of ethanol (14 mL) dichloromethane (5 mL), water (7 mL) and silica gel (5 g) for 72 hours. The mixture was filtered through a fritted glass funnel and washed several times with 10% methanol in dichloromethane, before the solution was concentrated under reduced pressure. The mixture was purified on a 2 mm radial chromatotron plate eluting with 5% methanol in dichloromethane to give 46 mg (29%): LC-MS: *m/z* (ES+) found 930.85 (M+H)⁺.

(d) *N*-((*S*)-1-(((*S*)-1-((4-((*R*)-8-((5-(((*R*)-2-(4-(2,5,8,11-tetraoxatridecan-13-yloxy)phenyl)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-8-yl)oxy)pentyl)oxy)-7-methoxy-5-oxo-5,11a-dihydro-1*H*-benzo[*e*]pyrrolo[1,2-*a*][1,4]diazepin-2-yl)phenyl)amino)-1-oxopropan-2-yl)amino)-3-methyl-1-oxobutan-2-yl)-6-(2,5-dioxo-2,5-dihydro-1*H*-pyrrol-1-yl)hexanamide (24)

To a mixture of the mc-val-ala-OH (50 mg, 0.129 mmol) in 5% methanol in dichloromethane (1 mL) at 0°C was added EEDQ (32 mg, 0.129 mmol). The mixture was stirred for 15 min, and then a solution of the aniline (44 mg, 0.044 mmol) in 5% methanol in dichloromethane (1 mL) was added. The reaction mixture was allowed to stir for 3 hours, was diluted with dichloromethane (2 mL) and was aspirated directly onto a 2 mm radial chromatotron plate. The product was eluted with a gradient of 2.5 % to 5% methanol in dichloromethane to give 22.5 mg (40%): LC-MS: *m/z* (ES+) found 1294 (M+H)⁺.

15 **Example 9 – Preparation of PBD Dimer Conjugates**

Antibodies with introduced cysteines: Antibodies to CD70 containing a cysteine residue at position 239 of the heavy chain were fully reduced by adding 10 equivalents of TCEP and 1 mM EDTA and adjusting the pH to 7.4 with 1M Tris buffer (pH 9.0). Following a 1 hour incubation at 37°C, the reaction was cooled to 22°C and 30 equivalents of dehydroascorbic acid were added to selectively reoxidize the native disulfides, while leaving cysteine 239 in the reduced state. The pH was adjusted to 6.5 with 1M Tris buffer (pH 3.7) and the reaction was allowed to proceed for 1 hour at 22°C. The pH of the solution was then raised again to 7.4 by addition of 1 M Tris buffer (pH 9.0). 3.5 equivalents of the PBD drug linker in DMSO were placed in a suitable container for dilution with propylene glycol prior to addition to the reaction. To maintain solubility of the PBD drug linker, the antibody itself was first diluted with propylene glycol to a final concentration of 33% (e.g., if the antibody solution was in a 60 mL reaction volume, 30 mL of propylene glycol was added). This same volume of propylene glycol (30 mL in this example) was then added to the PBD drug linker as a diluent. After mixing, the solution of PBD drug linker in propylene glycol was added to the antibody solution to effect the conjugation; the final concentration of propylene glycol is 50%. The reaction was allowed to proceed for 30 minutes and then quenched by addition of 5 equivalents of N-acetyl cysteine. The ADC was then purified by ultrafiltration through a 30 kD membrane. (Note that the concentration of propylene glycol used in the reaction can be reduced for any particular PBD, as its sole purpose is to maintain solubility of the drug linker in the aqueous media.)

Example 10: Determination of *In Vitro* Activity of Selected Conjugates

The *in vitro* cytotoxic activity of the selected antibody drug conjugate was assessed using a resazurin (Sigma, St. Louis, MO, USA) reduction assay (reference: Doronina et al., *Nature Biotechnology*, 2003, 21, 778-784). The antibody drug conjugate was prepared as described above.

For the 96-hour assay, cells cultured in log-phase growth were seeded for 24 h in 96-well plates containing 150 μ L RPMI 1640 supplemented with 20% FBS. Serial dilutions of ADC in cell culture media were prepared at 4x working concentration; 50 μ L of each dilution was added to the 96-well plates. Following addition of ADC, the cells were incubated with test articles for 4 days at 37°C. Resazurin was then added to each well to achieve a 50 μ M final concentration, and the plates were incubated for an additional 4 hours at 37°C. The plates were then read for the extent of dye reduction on a Fusion HT plate reader (Packard Instruments, Meriden, CT, USA) with excitation and emission wavelengths of 530 and 590 nm, respectively. The IC₅₀ value, determined in triplicate, is defined here as the concentration that results in a 50% reduction in cell growth relative to untreated controls.

Referring to the table below, the *in vitro* cytotoxicity of the ADC using the 96 hour assay is shown. The ADC was tested against antigen positive and antigen negative cell lines. h1F6 is the humanized anti-CD70 antibody described below.

***In Vitro* activity**Table 1 – IC₅₀ in pM following 48 hours treatment

compound	786-O	Caki-1	HL60	HEL9217
17	7	2	3	2
23	100	100	40	100

Table 2 – IC₅₀ in pM following 96 hours treatment

ADC	drugs/Ab	786-O	Caki-1	antigen-negative cell line
h1F6ec-6	1.8	260	12	28,000
h1F6ec-9	1.5	120	4.9	60,000
h1F6ec-14	1.8	380	24	20,000

Table 3 – IC₅₀ in pM following 96 hours treatment

ADC	drugs/Ab	786-O	Caki-1	UMRC3	antigen-negative cell line
h1F6ec-18	1.9	540	63	1000	4000
h1F6ec-19	1.9	13	3.8	25	2000
h1F6ec-24	2.0	30	8	-	3000

Example 11: Determination of *In Vivo* Cytotoxicity of Selected Conjugates

- 5 All studies were conducted in accordance with the Animal Care and Use Committee in a facility that is fully accredited by the Association for Assessment and Accreditation of Laboratory Animal Care. ADC tolerability was first assessed to ensure that the conjugates were tolerated at the doses selected for the xenograft experiments. BALB/c mice were treated with escalating doses of ADC formulated in PBS with 0.5 M arginine and 0.01% Tween 20. Mice were monitored for weight loss and outward signs of morbidity following treatment; those that experienced greater than 20% weight loss or displayed signs of morbidity were euthanized. The antibody used was a CD70 antibody, humanized h1F6 IgG1 (WO2006/113909 incorporated by reference in its entirety and for all purposes), with a point mutation substituting cysteine for serine at position 239. Conjugation to the Drug Unit is through the introduced cysteine at position 239. An average of 2 drugs is loaded per antibody.

In vivo therapy experiments were conducted in xenograft models in mice bearing CD70+ renal cell carcinoma. Tumor (Caki-1) fragments were implanted into the right flank of Nude mice. Mice were randomized to study groups (n=5 (786-0) with each group averaging around 100 mm³. The ADC or controls were dosed ip according to the schedule indicated. Tumor volume as a function of time was determined using the formula $(L \times W^2)/2$. Animals were euthanized when tumor volumes reached 1000 mm³. Mice showing durable regressions were terminated around day 100 post implant.

25

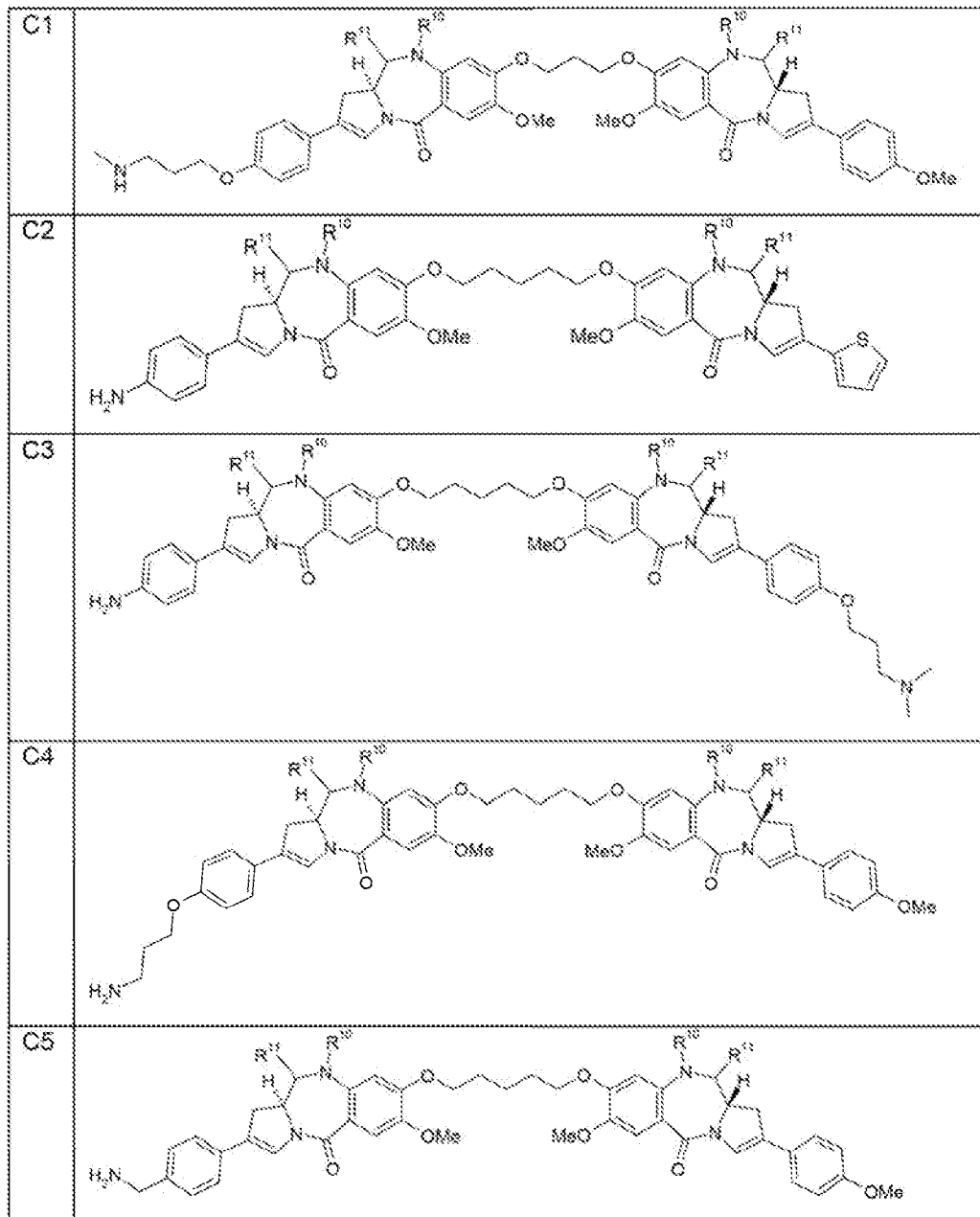
Referring to Figure 1, the results of a treatment study using an h1F6-compound 18 and h1F6-compound 19 conjugate in a CD70+ renal cell carcinoma model are shown. Dosing was carried out at q7d x 2. In the figure, ✕ is untreated, ■ is treatment with h1F63c-18 at

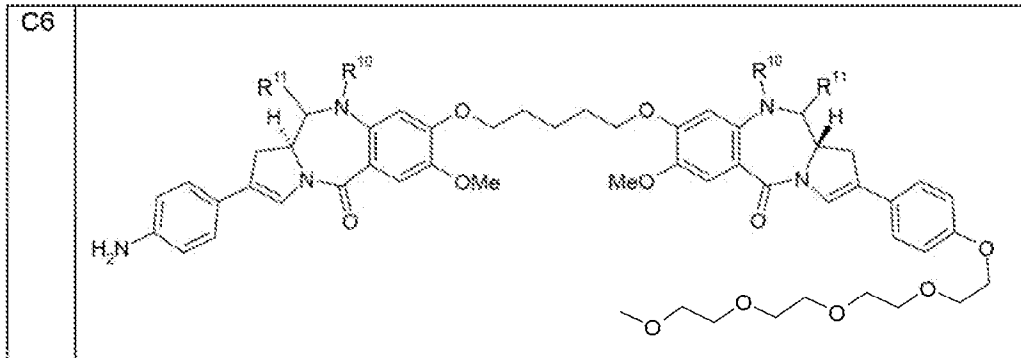
0.1 mg/kg, □ is treatment with h1F63c-18 at 0.3 mg/kg, ▲ is treatment with h1F63c-19 at 1 mg/kg, △ is treatment with h1F63c-19 at 3 mg/kg,

5 Results of a mouse tolerability experiment an h1F6-compound 6 conjugate demonstrated that a single dose of ADC at 1 mg/kg was well tolerated with no signs of weight loss or morbidity out to 30 days. Administration of a higher dose (2.5 mg/kg) resulted in weight loss.

CLAIMS

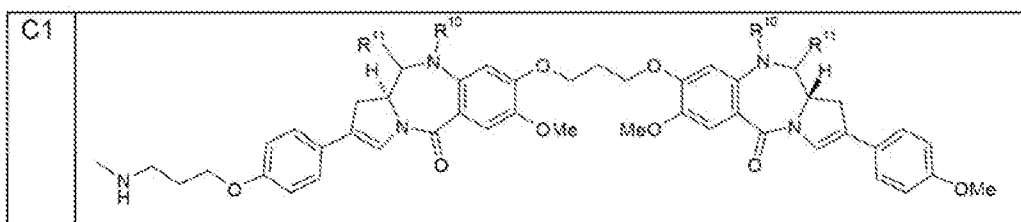
1. A compound, or a pharmaceutically acceptable salt or solvate thereof, selected from the group consisting of:

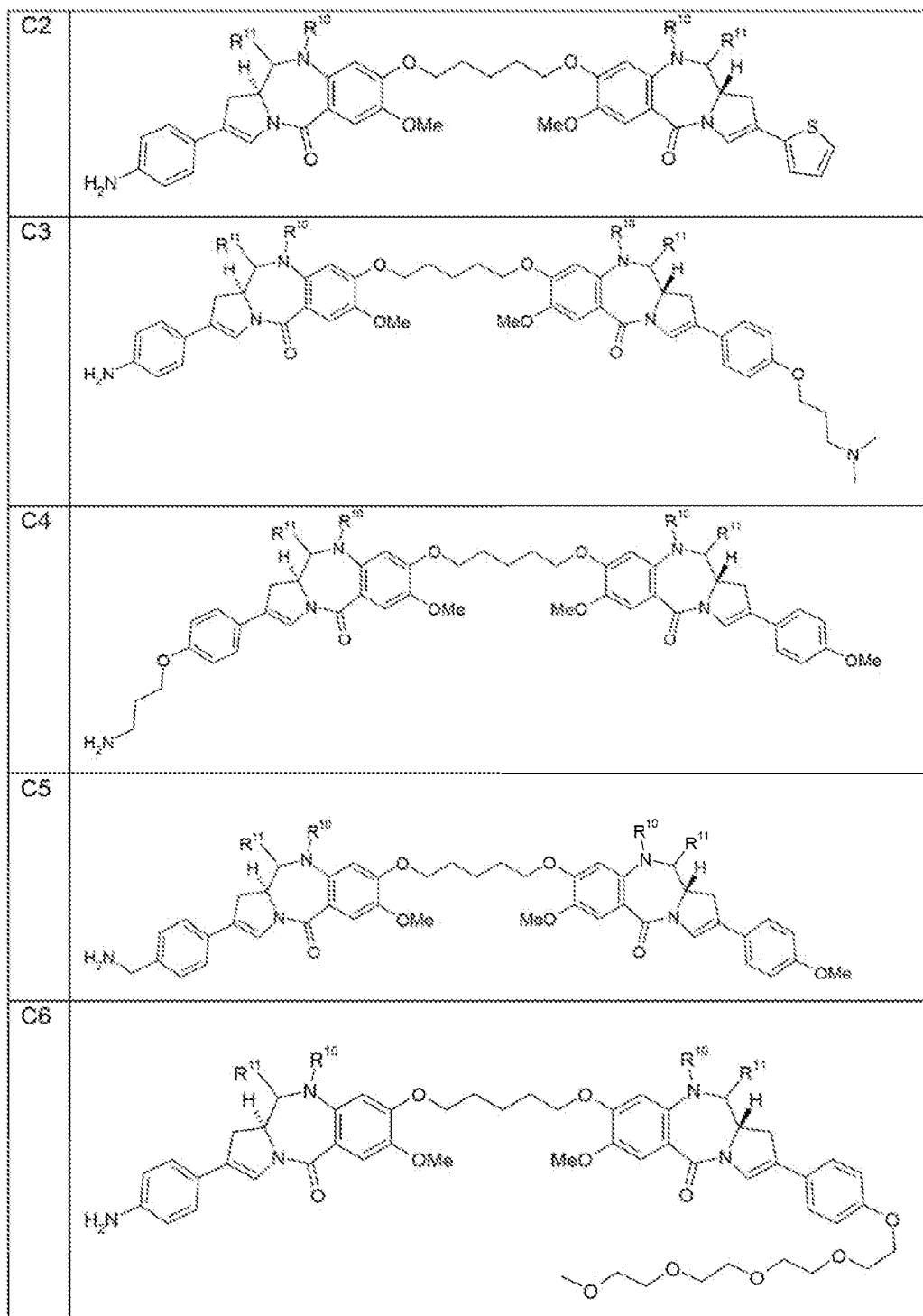




wherein:

- (a) R^{10} is H, and R^{11} is OH, OR^A, where R^A is saturated C₁₋₄ alkyl;
- 5 (b) R^{10} and R^{11} form a nitrogen-carbon double bond between the nitrogen and carbon atoms to which they are bound; or
- (c) R^{10} is H and R^{11} is SO₂M, where z is 2 or 3 and M is a monovalent pharmaceutically acceptable cation, or both M together are a divalent pharmaceutically acceptable cation.
- 10 2. A compound according to claim 1, wherein R^{10} and R^{11} and form a nitrogen-carbon double bond.
3. The use of a compound according to either claim 1 of claim 2 in the manufacture of a medicament for treating a proliferative disease.
- 15 4. A compound according to either claim 1 of claim 2 for use in the treatment of a proliferative disease.
5. A compound selected from the group consisting of:





wherein either

- (a) R^{10} is carbamate nitrogen protecting group, and R^{11} is O-Prot^O, wherein Prot^O is an oxygen protecting group; or
- (b) R^{10} is a hemi-aminal nitrogen protecting group and R^{11} is an oxo group.

6. A compound according to claim 5, wherein R¹⁰ is Troc.
7. A compound according to either claim 5 or claim 6, wherein R¹¹ is OTBS.
8. A compound according to 5, wherein R¹¹ is oxa and R¹⁰ is SEM.

5

9. A Conjugate having formula IV:



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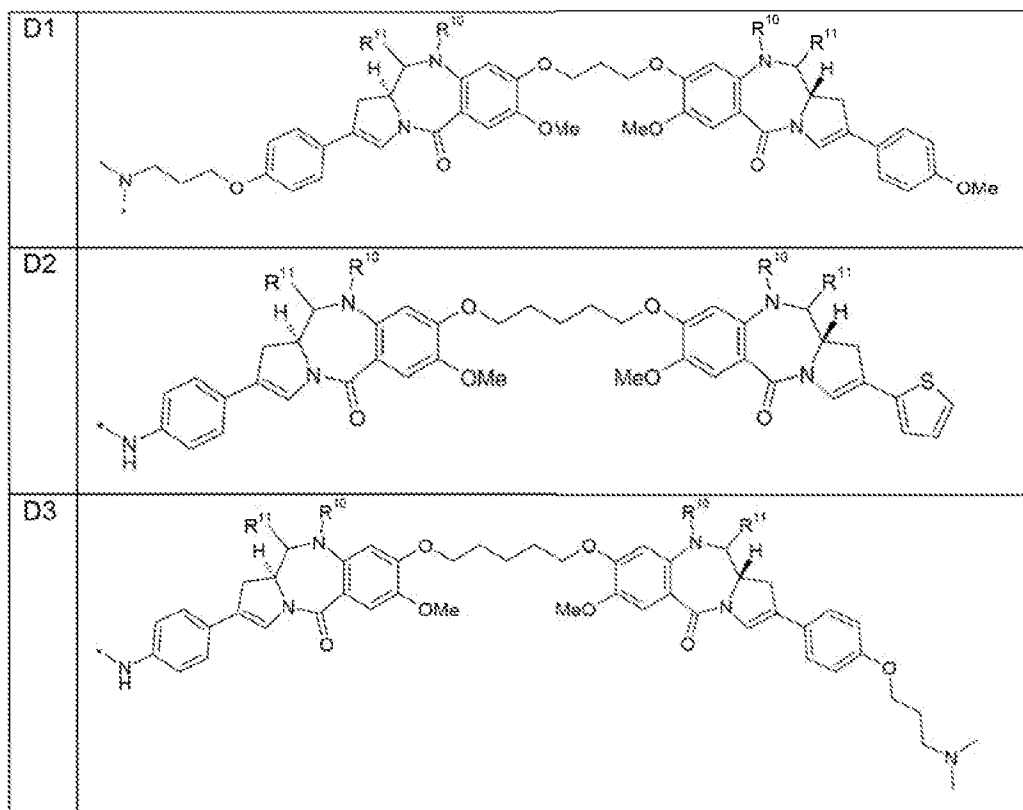
or a pharmaceutically acceptable salt or solvate thereof;

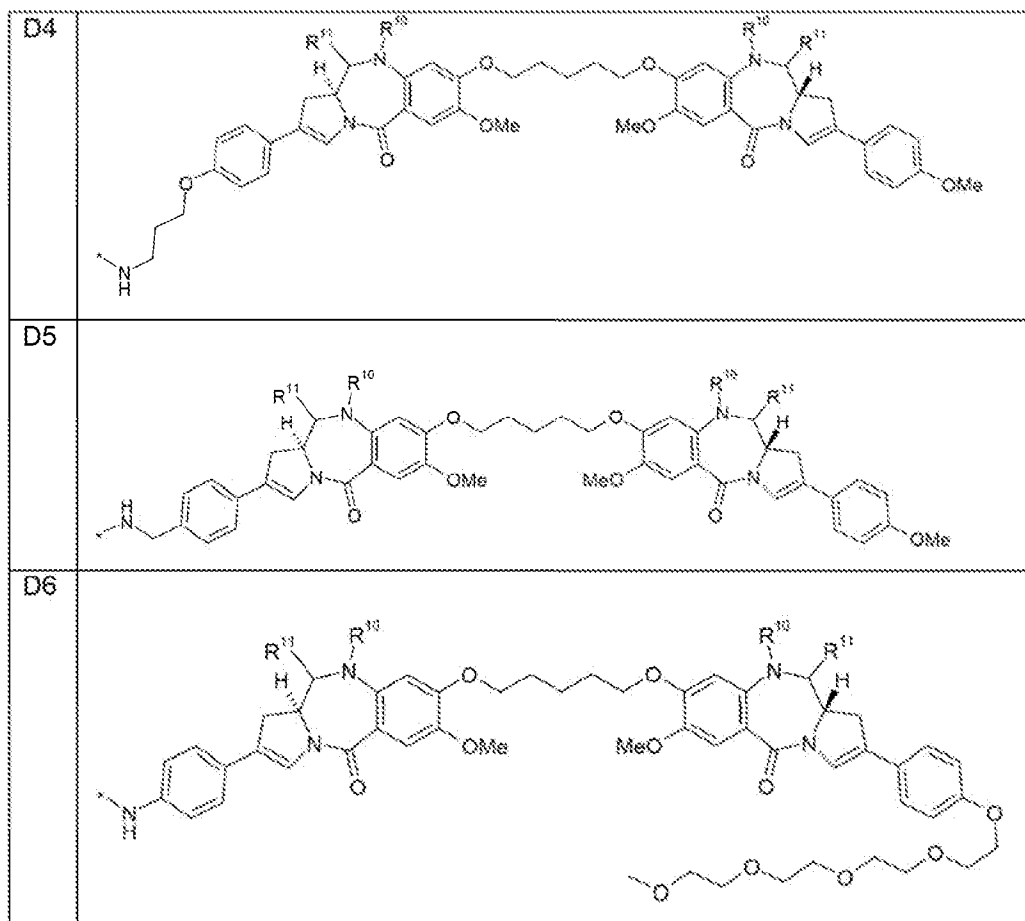
wherein L is a Ligand unit,

LU is a Linker unit,

p is 1 to 20; and

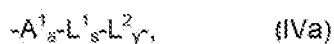
D is selected from the group consisting of:





where R¹⁰ and R¹¹ are as defined in either claim 1 or claim 2, and the asterix indicates the point of attachment to the Linker Unit.

10. The Conjugate according to claim 9, wherein the Linker unit (LU) has the formula
 5 IVa or IVb:



wherein:

-A¹- is a Stretcher unit,

a is 1 or 2,

10 -L¹- is a Specificity unit,

s is an integer ranging from 0 to 12,

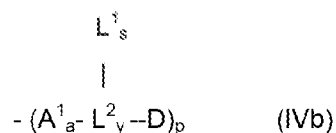
-L²- is a Spacer unit, and

y is 0, 1 or 2, and

p is from 1- 20; or

15

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5 wherein:

-A¹- is a Stretcher unit linked to a Stretcher unit (L²),

a is 1 or 2,

-L¹- is a Specificity unit linked to a Stretcher unit (L²),

s is an integer ranging from 1 to 12,

10 -L²- is a Spacer unit,

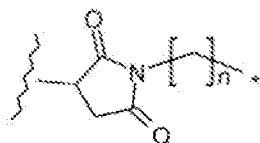
y is 1 or 2, and

p is from 1 to 20.

11. The Conjugate of claim 10, wherein the Linker unit (LU) has formula IVa.

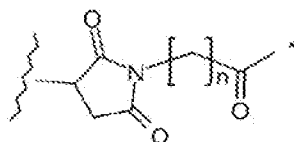
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12. The Conjugate of claim 11, wherein A¹ is selected from:

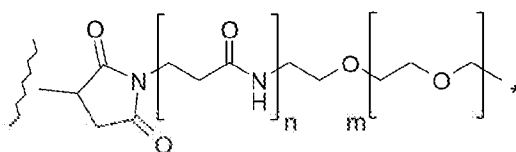


where the asterisk indicates the point of attachment to L¹, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6;

20

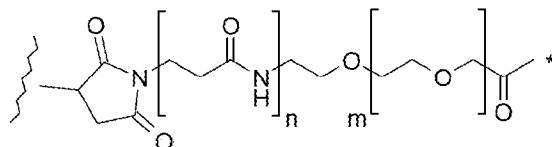


where the asterisk indicates the point of attachment to L¹, the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6;



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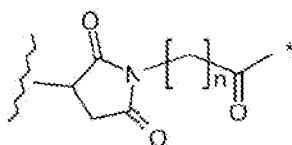
where the asterisk indicates the point of attachment to L¹, the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30; or



where the asterisk indicates the point of attachment to L^1 , the wavy line indicates the point of attachment to the Ligand unit, n is 0 or 1, and m is 0 to 30.

5

13. The Conjugate of claim 11, wherein A^1 is:



where the asterisk indicates the point of attachment to L^1 , the wavy line indicates the point of attachment to the Ligand unit, and n is 0 to 6.

10

14. The Conjugate of claim 13, wherein n is 5.

15. The Conjugate of any of claims 10 to 14, wherein L^1 comprises an amino acid sequence.

15

16. The Conjugate of claim 15, wherein L^1 is a dipeptide.

17. The Conjugate of claim 16, wherein L^1 is selected from the group consisting of valine-alanine, valine-citrulline and phenylalanine-lysine.

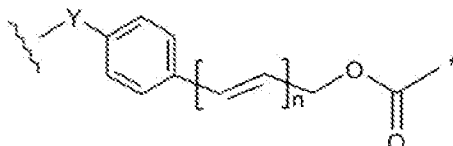
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18. The Conjugate of any of claims 10 to 17, wherein y is 0.

19. The Conjugate of any of claims 10 to 17, wherein y is 1 or 2.

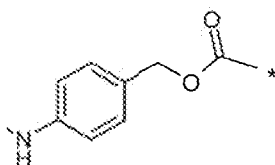
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20. The Conjugate of claim 19, wherein L^2 is:



where the asterisk indicates the point of attachment to the Drug unit, the wavy line indicates the point of attachment to the L¹, Y is -N(H)-, -O-, -C(=O)N(H)- or -C(=O)O-, and n is 0 to 3.

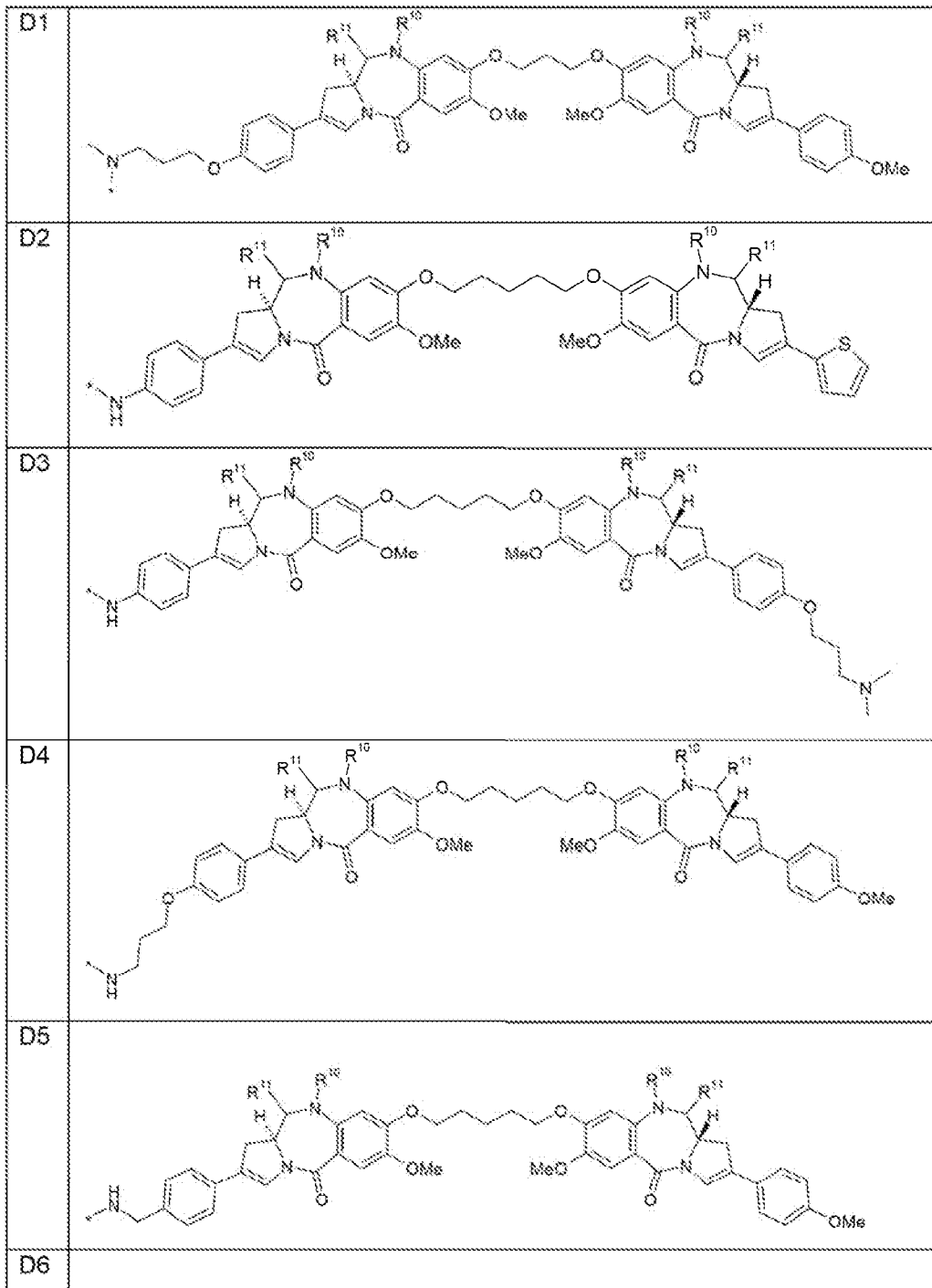
- 5 21. The Conjugate of claim 20, wherein L² is:

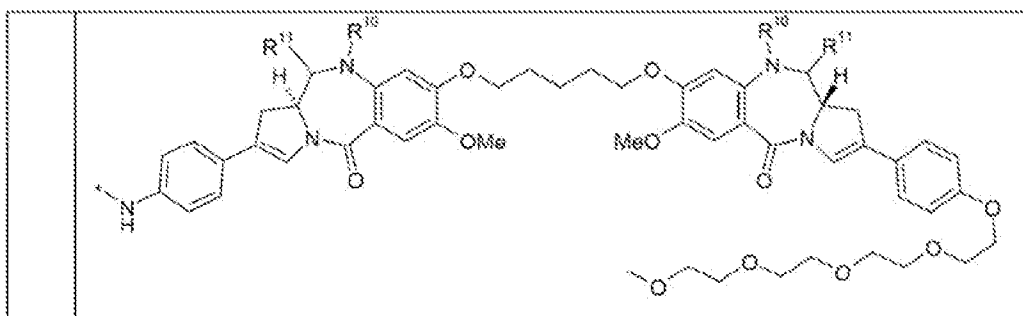


- 10 22. The use of a Conjugate of according to any one of claims 9 to 21, in the manufacture of a medicament for treating a proliferative disease or an autoimmune disease.
23. The use of a Conjugate according to any one of the claims 9 to 21 for treating a proliferative disease or an autoimmune disease.
- 15 24. The use of claims 22 or 23 wherein the proliferative disease is cancer and the cancer is a haematological malignancy such as leukemias and lymphomas, such as non-Hodgkin lymphoma, and subtypes such as DLBCL, marginal zone, mantle zone, and follicular, Hodgkin lymphoma, AML, and other cancers of B or T cell origin.
- 20 25. The use of claims 22 or 23 wherein the proliferative disease is cancer and the cancer is lung cancer, small cell lung cancer, gastrointestinal cancer, bowel cancer, colon cancer, breast carcinoma, ovarian carcinoma, prostate cancer, testicular cancer, liver cancer, kidney cancer, bladder cancer, pancreatic cancer, brain cancer, sarcoma, osteosarcoma, Kaposi's sarcoma, or melanoma.
- 25 26. A method of treating a mammal having a proliferative disease or an autoimmune disease, comprising administering an effective amount of the Conjugate of any one of claims 9 to 21.
- 30 27. A drug linker of formula V:



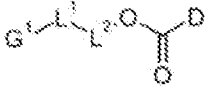
or a pharmaceutically acceptable salt or solvate thereof, wherein LU is a Linker unit and D is selected from the group consisting of:





where R^{10} and R^{11} are as defined in either claim 1 or claim 2, and the asterisk indicates the point of attachment to the Linker Unit.

28. A drug linker according to claim 27 of formula:

- 5 (a) , where G^1 is a Stretcher group to form a connection to a Ligand unit, L^1 is a Specificity unit, L^2 is a covalent bond or together with $-OC(=O)-$ forms a self-immolative group; or
- (b) $G^1-L^1-L^2-D$, where G^1 is a Stretcher unit to form a connection to a Ligand unit, L^1 is a Specificity unit, L^2 is a covalent bond or a self-immolative group,
- 10 where L^1 and L^2 are as defined in any one of claims 10 to 21.

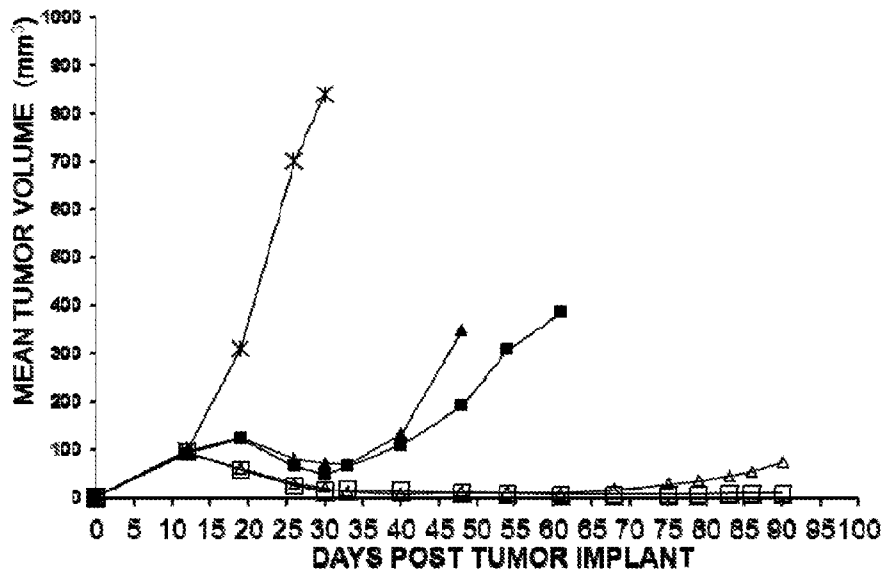


Fig. 1

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 12/59867

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - A61K 9/66 (2012.01)

USPC - 540/496

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8) -A61K 9/66 (2012.01)

USPC -540/496

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
USPC-540/496;424/181.1; 530/391.9 (see search terms below)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PatBase, Google Patents, Google Scholar, WIPO, Surechem (pyrrolobenzodiazepine, conjugate, ligand, linker, amino acid, valine, val, maleimide, peptide, proliferative, disease, amination, hemi, carbamate, dipeptide, troc, otbs)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2011/0196148 A1 (HOWARD, et al.) 11 August 2011 (11.08.2011) entire document, especially para[0009]-[0012], [0016], [0134], [0155], [0166], [0172], [0264], [0290]	1-8
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Y		9-28
Y	WO 2011/038159 A2 (ICHIKAWA, et al.) 31 March 2011 (31.03.2011) entire document, especially para[0063]-[0067], [0086], [0095], [0102], [0109], [0221]	9-28

Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

25 November 2011 (25.11.2012)

Date of mailing of the international search report

28 DEC 2012

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