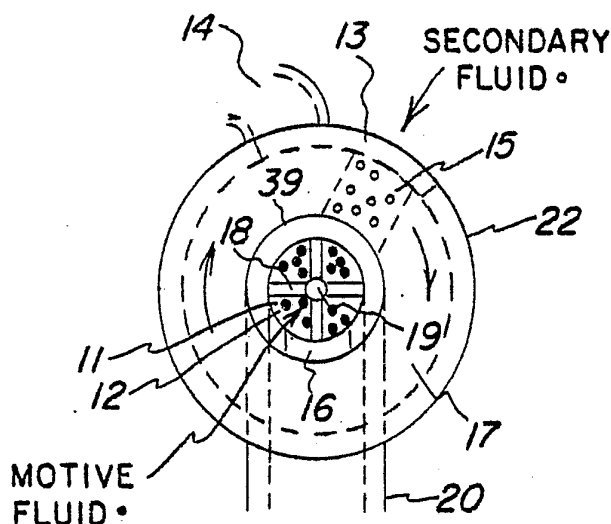




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(54) Title: FLUID EXCHANGE PUMP



(57) Abstract

A fluid pump which uses a motive fluid for pumping liquid or gaseous fluids by use of a fluid inlet, a fluid exchange chamber, and a fluid exhaust means operates as follows: a fluid which is to be pumped is introduced (13) into a fluid exchange chamber (15). The exchange chamber then isolates itself from the fluid source. Now a motive fluid is introduced (11) to the exchange chamber. The fluid which is to be pumped is carried away for its intended use while the motive fluid displaces the previously existing fluid in the exchange chamber. The exchange chamber is then exhausted (14) of its motive fluid contents and more fluid which is to be pumped, is once again introduced to the exchange chamber to repeat the cycle.

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FLUID EXCHANGE PUMP

Background of the Invention

Currently existing pumps which use a fluid to pump another fluid are known as ejectors or jetpumps. These pumping devices work on the principle of entrainment whereby a motive fluid is injected through a venturi creating a vacuum which draws in a secondary fluid -(fluid which is to be actually pumped), which is entrained with the motive fluid. Both fluids then are carried downstream for use. The disadvantages of such devices is the pressure limit which they may achieve in the secondary fluid to be pumped, which is approximately 125psi as well as the relatively low pumping volume capacities of the ejector units.

A new pump has been developed which uses a motive fluid and a secondary fluid to be pumped, which overcomes the limitations earlier mentioned.

Objects of the Invention

To provide a fluid pump which may be used to pump gaseous fluids as well as liquid fluids.

To provide a fluid pump which is capable of operating at higher efficiencies than conventional ejectors.

To provide a fluid pump which is capable of pumping a secondary fluid at much higher pressures, such as in the order of thousands of pounds of pressure per square inch than that of conventional ejectors.

The preceeding objects of the invention are recognized by

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constructing a Fluid Exchange Pump.

Summary of the Invention

As mentioned earlier, ejectors use a pressurized motive fluid to pump a secondary fluid by entraining the secondary fluid in the motive fluid. The motive fluid may be defined as that fluid which imparts an increase in pressure on the secondary fluid which is to be pumped. A portion of the energy in the motive fluid is imparted to the secondary fluid as they are both injected downstream and later used. The general principle behind ejectors and jetpumps, is the using of a pressurized motive fluid to pump a secondary fluid. This forementioned principle is the same principle by which a Fluid Exchange Pump is based. The general operation of a Fluid Exchange Pump is as follows:

A secondary fluid-(fluid to be actually pumped) is introduced into a confinement chamber by means of an inlet port. Once the confinement chamber-(referred to as a "fluid exchange chamber") is sufficiently full, the inlet to the exchange chamber is isolated from the inlet port providing a closed environment for the secondary fluid. At another location of the Fluid Exchange Pump there exists a source of motive fluid existing at a higher pressure than that of the secondary fluid. This fluid may exist in either a static or moving state. The motive fluid source of the pressurized motive fluid, is introduced to the isolated secondary fluid so that

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the motive fluid source connects with the fluid exchange chamber, allowing the higher pressure motive fluid to flow into the lower pressure fluid exchange chamber. As this occurs, the secondary fluid is increased in pressure due to the motive fluid. The discharge outlet is now introduced to the fluid exchange chamber where the now pressurized secondary fluid will be transferred for use. The motive fluid forces the secondary fluid as it displaces the secondary fluid in the fluid exchange chamber, downstream with the motive fluid through the discharge outlet where the secondary fluid will eventually be used. Once enough of the secondary fluid has been removed from the fluid exchange chamber, the exchange chamber is isolated from the discharge outlet. At this point, the exhaust port is introduced to the exchange chamber where the pressurized motive fluid is removed from the fluid exchange chamber. Once the motive fluid is adequately removed from the fluid exchange chamber, secondary fluid is once again introduced to the fluid exchange chamber, as it was at the beginning of the pumping cycle, and the cycle may now be allowed to repeat itself continuously if desired.

The motive fluid and secondary fluid which are expelled through the discharge outlet may be used in its current state or may be separated so that the secondary fluid may be used and the motive fluid may be returned if desired for reuse in the Fluid Exchange Pump.

The drawings furnished here will illustrate the construction

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of the present invention in which the above advantages and features are clearly disclosed as well as others which will be readily understood from the following description:

Brief Description of the Drawings

Figs.1-4 illustrate one configuration of a Fluid Exchange Pump.

Figs.5-8 illustrate another configuration and operating cycle of a Fluid Exchange Pump.

Fig.9 is a side view of the apparatus depicted in figs.5-8.

Figs.9A-9H illustrate the individual component parts of the Fluid Exchange Pump depicted in figs. 5-9.

Fig.9I illustrates a perspective side view of the Fluid Exchange Pump depicted in figs.5-9.

Fig.9J illustrates a perspective assembly view of the individual component parts of the Fluid Exchange Pump depicted in figs.5-9.

Figs.10-13 illustrate another configuration and operating cycle of a Fluid Exchange Pump.

Fig.14 is a side view of the apparatus depicted in figs.10-13.

Figs.15-18 illustrate another configuration and operating cycle of a Fluid Exchange Pump.

Figs.19-22 illustrate another configuration and operating cycle of Fluid Exchange Pump.

Figs.23-26 illustrate another configuration and operating

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cycle of a Fluid Exchange Pump.

Fig.27 is a side view of the apparatus depicted in figs.23-26.

Detailed Description of the Invention

Referring to figs.1-4 in greater detail, a Fluid Exchange Pump comprising: a motive fluid inlet 71; a fluid discharge outlet 72; a secondary fluid inlet 73; a fluid exchange chamber 74; a discharge outlet valve 75; a motive fluid inlet valve 76; a secondary fluid inlet valve 77; a discharge outlet valve actuator 78; a secondary fluid inlet valve actuator 79; a motive fluid inlet valve actuator 80; generally operates as follows: For my example, the motive fluid will be water and the secondary fluid will be air.

Fig.1- Secondary fluid is introduced into the fluid exchange chamber 74. Once the fluid exchange chamber 74 is adequately filled, the inlet valve 77 is closed. Fig.2- Both the discharge outlet valve 75 and the motive fluid inlet valve 76 are opened as pressurized motive fluid is introduced into the fluid exchange chamber 74, displacing the existing secondary fluid as it does. The displaced secondary fluid is then forced downstream through the discharge outlet 72 by the flow of the motive fluid for its intended use. Figs.3& 4- Once the secondary fluid is discharged from the outlet 72; the discharge outlet valve 75, and the motive fluid inlet valve 76 close. Now the secondary fluid inlet valve 77 is opened.

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As this occurs, the pressurized motive fluid inside the fluid exchange chamber 74 is expelled out the secondary fluid inlet 73 due to the internal pressure present as well as gravity, where it may be recirculated for reuse. As the motive fluid is drained, it is replaced with more secondary fluid and the cycle is now ready to repeat itself.

Another version of the pump may be illustrated as follows:

For my example, the pump will serve as a water feed pump to a high-pressure steam boiler. The pump rests on top of the boiler lid and the fluid inlet 73, is exposed to the working insides of the boiler chamber. The original inlets 71&73 will now serve different functions than those previously described. The operation is as follows: With the discharge outlet valve 75 and the motive fluid inlet valve 77 in a closed position, the secondary fluid inlet valve 76 is opened allowing the secondary fluid (water) to enter the fluid exchange chamber 74. Once filled, the secondary fluid inlet valve 76 is closed. Now the motive fluid inlet valve 77 is opened. As this occurs, pressurized motive fluid (steam) enters the fluid exchange chamber 74, displacing the water present as it does and forcing it out the motive fluid inlet 73. Once the pressure inside the fluid exchange chamber 74 equalizes with the boiler pressure, the remaining water drains from the fluid exchange chamber 74 into the boiler. Now the fluid exchange chamber 74 is occupied with steam. The motive fluid inlet valve 77 is closed and the discharge outlet valve 75 is opened, allowing the pressurized steam to

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escape to the atmosphere. Once the steam is exhausted, the discharge outlet valve 75 is closed. The secondary inlet valve 76 is opened again as the secondary fluid is once again introduced to the fluid exchange chamber 74 and the cycle is now ready to repeat itself.

Referring to figs. 5-9H in greater detail, a Fluid Exchange Pump comprising: a motive fluid inlet 11; a fluid discharge outlet 12; a secondary fluid inlet 13; a fluid exhaust duct 14; a fluid exchange chamber 15; a fluid transfer passage 16; a rotor 17; a driveshaft coupling 18; a driveshaft 19; a fluid discharge duct 20; a fluid transfer tube 39; a transfer tube face plate 21; a pump housing 22; generally operates as follows: Fig. 5- With the shaft 19 rotating the rotor 17 in a clockwise direction, the fluid exchange chamber 15 is exposed to the secondary fluid inlet 13. Here secondary fluid is introduced into the fluid exchange chamber 15. Fig. 6- As the rotor 17 continues to rotate, the fluid exchange chamber 15 isolates itself from the secondary fluid inlet 13 and is exposed to the fluid transfer passage 16 which exposes the fluid exchange chamber 15 to the motive fluid inlet 11. As this occurs, pressurized motive fluid introduced at the motive fluid inlet 11 is introduced into the fluid exchange chamber 15. The higher pressure motive fluid displaces the lower pressure secondary fluid as turbulence and mixing occurs. As the motive fluid continues to flow into the fluid inlet 11, the secondary fluid is forced with the motive fluid downstream through the fluid discharge outlet 12 and the

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fluid discharge duct 20 for use, leaving the motive fluid occupying the fluid exchange chamber 15. Fig.7- Continuing the rotor 17 rotation, the fluid exchange chamber 15 is isolated from the fluid transfer passage 16, and the fluid exhaust duct 14, is exposed to the fluid exchange chamber 15. Reaching the fluid exhaust duct 14, which exists on a portion of the secondary fluid inlet 13, the pressurized motive fluid is expelled from the fluid exchange chamber 15 due to the internal pressure of the fluid. Centrifugal force as well as gravity may also force the pressurized motive fluid from the fluid exchange chamber 15. This motive fluid is then carried away by the duct 14 where it may be recirculated for reuse if desired. Fig.8- Continuing to rotate the rotor 17, the fluid exchange chamber 15 is once again exposed to the secondary fluid inlet 13 and the cycle is now ready to repeat itself.

Just as in figs.1-4, there were two different versions of the same pump, I will also show two versions of the type of pump illustrated in figs.5-9. I will use the same water feed application for a boiler as that mentioned previously. The difference between the two pumping units is that in figs.10-14, a separate fluid exhaust outlet 32 is provided instead of incorporating it with the secondary fluid inlet 31, and the previously existing fluid discharge outlet 12 and fluid duct 20 are deleted.

Referring to figs.10-14 in greater detail, a Fluid Exchange Pump comprising: a pressurized motive fluid inlet 23; a

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secondary fluid inlet duct 24; a fluid exhaust duct 25; a fluid exchange chamber 26; a fluid transfer passage 27; a rotor 28; a pump housing 29; a driveshaft 30; a secondary fluid inlet 31; a fluid exhaust outlet 32; a fluid transfer tube 40; operates as follows: Fig.10- With the driveshaft 30 rotating the rotor 28 in a clockwise direction, the fluid exchange chamber 26 is exposed to the secondary fluid inlet 31, and the secondary fluid (water) is introduced into the fluid exchange chamber 26. Fig.11- Continuing rotation of the rotor 28, the fluid exchange chamber 26 becomes isolated from the secondary fluid inlet 31, and is exposed to the fluid transfer passage 27 which exposes the fluid exchange chamber 26 to the motive fluid inlet 23. As this occurs, pressurized motive fluid (steam), introduced at the motive fluid inlet 23, is introduced into the fluid exchange chamber 26. The higher pressure motive fluid displaces the lower pressure secondary fluid as turbulence and mixing occurs, forcing the existing secondary fluid- (water) out the motive fluid inlet 23. Once the pressure within the fluid exchange chamber 26 is equalized with that of the boiler, the remaining water drains from the fluid exchange chamber 26 into the boiler. Now the fluid exchange chamber 26 is occupied with steam. Fig.12- As the rotor 28 continues to rotate, the fluid exchange chamber 26 is isolated from the fluid transfer passage 27 and is exposed to the fluid exhaust outlet 32 where the motive fluid (steam) is expelled, due to internal pressure. Centrifugal force as well as gravity may also force the pressurized

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motive fluid from the fluid exchange chamber 26. The motive fluid is then carried away by the fluid exhaust duct 25.

Fig.13- Continuing rotation of the rotor 28 exposes the fluid exchange chamber 26 to the secondary fluid inlet 31 again, and the cycle is now ready to repeat itself.

Figs.15-18 differ from that of figs.5-9 in that a separate fluid exhaust outlet 35 is provided such as the one previously illustrated in figs.10-14, multiple fluid exchange chambers 36 exist, and the motive fluid is not introduced into the pump in an axial direction but rather radially along the length of the pump. For my example, only the operation of one fluid exchange chamber will be followed. Referring to figs.15-18 in greater detail, a Fluid Exchange Pump comprising: A secondary fluid inlet 33; a fluid transfer passage 34; a fluid exhaust outlet 35; a fluid exchange chamber 36; a driveshaft coupling 37; a pressurized motive fluid inlet 38; a discharge outlet duct 41; a driveshaft 42; a rotor 43; a fluid transfer tube 44; a pump housing 45; a fluid exhaust duct 46; a motive fluid inlet duct 47; and a fluid discharge outlet 69; operates as follows: Fig.15- With the driveshaft 42 rotating the rotor 43 in a clockwise direction, the fluid exchange chamber 36 is exposed to the secondary fluid inlet 33 and a secondary fluid is introduced into the fluid exchange chamber 36. Fig.16- Continuing rotation of the rotor 43, the fluid exchange chamber 36 becomes isolated from the secondary fluid inlet 33 and is exposed to the fluid transfer passage 34 and the pressurized

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motive fluid inlet 38 along the length of the pump. As this occurs, pressurized motive fluid is introduced into one end of the fluid exchange chamber 36. The motive fluid forces the secondary fluid within the fluid exchange chamber 36, out through the fluid transfer passage 34 where it is expelled through the fluid discharge outlet 69 for use, leaving the motive fluid now occupying the fluid exchange chamber 36.

Fig.17- Continuing rotation of the rotor 43, the fluid exchange chamber 36 is isolated from the fluid transfer passage 34 and the motive fluid inlet 38, and is exposed to the fluid exhaust outlet 35 where the motive fluid is expelled due to the internal pressure present. Centrifugal force, as well as gravity may also force the pressurized motive fluid from the fluid exchange chamber 36. The motive fluid is then carried away by the fluid exhaust duct 41.

Fig.18- Continuing rotation of the rotor 43 exposes the fluid exchange chamber 36 to the secondary fluid inlet 33 again and the cycle is now ready to repeat itself. The 2nd fluid exchange chamber 36 operates the same as the one just described. Figs.19-22 differ from that of figs.5-9 in that the motive fluid is not introduced into the pump in an axial direction, but rather radially along the length of the pump such as the one previously illustrated in figs.15-18, and the pressurized motive fluid inlet 49 is not directly in communication with the fluid transfer passage 51 as are the previous examples when the fluid exchange chamber 48 is exposed to the fluid transfer passage 51. In this example, I

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will say that the secondary fluid is air and the motive fluid is water. Referring to figs.19-22 in greater detail, a Fluid Exchange Pump comprising: A fluid exchange chamber 48; a pressurized motive fluid inlet 49; a motive fluid inlet duct 50; a fluid transfer passage 51; a fluid transfer tube 52; a fluid exhaust duct 53; a secondary fluid inlet 54; a discharge outlet duct 55; a driveshaft coupling 56; a driveshaft 57; a rotor 58; a pump housing 59; a fluid discharge outlet 70; operates as follows: Fig.19- With the driveshaft 57 rotating the rotor 58 in a clockwise direction, the fluid exchange chamber 48 is exposed to the secondary fluid inlet 54 and a secondary fluid is introduced into the fluid exchange chamber 48. Fig.20- Continuing rotation of the rotor 58, the fluid exchange chamber 48 becomes isolated from the secondary fluid inlet 54 and is exposed to the pressurized motive fluid inlet 49, along the length of the pump. As this occurs, pressurized motive fluid is introduced into the fluid exchange chamber 48 along the length of the pump. This causes the pressure of the secondary fluid within the fluid exchange chamber to increase. Fig.21- As the rotor 58 continues to rotate, the fluid exchange chamber 48 becomes isolated from the pressurized motive fluid inlet 49, and is exposed to the fluid transfer passage 51. Now the secondary fluid (air) and part of the motive fluid is forced out of the fluid exchange chamber 48, through the fluid transfer passage 51, and into the fluid transfer tube 44, where it is expelled through the discharge outlet 70 and duct 41 for use. Most of

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the heavier water is left behind to occupy the fluid exchange chamber 48. Fig.22- Continuing rotation of the rotor 58, the fluid exchange chamber 48 is isolated from the fluid transfer passage 51 and is exposed to the fluid exhaust duct portion of the secondary fluid inlet 53 where the motive fluid is expelled from the fluid exchange chamber 48 due to internal pressure. Centrifugal force as well as gravity may also force the pressurized motive fluid from the fluid exchange chamber 48. Further rotation of the rotor 58 would bring the fluid exchange chamber 48, to the secondary fluid inlet 54 again so that the cycle may be repeated. Figs.23-27 differ from that of figs.5-9 in that a separate fluid exhaust outlet 63 is provided such as those previously illustrated, and there is no fluid transfer tube or passage as previously seen.

Referring to figs.23-27 in greater detail, a Fluid Exchange Pump comprising: A secondary fluid inlet 60; a fluid exchange chamber 61; a motive fluid inlet 62; a fluid exhaust outlet 63; a fluid exhaust outlet duct 64; a rotor 65; a driveshaft 66; a pumping housing 67; a fluid discharge outlet 68; operates as follows: Fig.23-With the driveshaft 66 rotating the rotor 65 in a clockwise direction, the fluid exchange chamber 61 is exposed to the secondary fluid inlet 60, and secondary fluid is introduced into the fluid exchange chamber 61. Fig.24- Continuing rotation of the rotor 65, the fluid exchange chamber 61 is isolated from the secondary fluid inlet and is exposed to the pressurized motive fluid inlet 62. As this occurs, pressurized motive fluid is introduced

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into one end of the fluid exchange chamber 61. The motive fluid forces the secondary fluid within the fluid exchange chamber 61, out the fluid discharge outlet 68 for use, leaving pressurized motive fluid within the fluid exchange chamber 61. Fig.25- Continuing rotation of the rotor 65, the fluid exchange chamber 61 is isolated from the pressurized motive fluid inlet 62 and is exposed to the fluid exhaust outlet 63 where the motive fluid is expelled out the fluid exhaust outlet 63 and the fluid exhaust duct 64 due to internal pressure. Centrifugal force as well as gravity may also force the pressurized motive fluid from the fluid exchange chamber 61. Fig.26- Continuing rotation of the rotor 65, the fluid exchange chamber 61 is exposed again to the secondary fluid inlet 60 where the cycle is ready to be repeated.

As was illustrated in the previous examples, fluids entering and leaving the fluid exchange chamber of the pump may do so under such forces as pressure, gravity, momentum etc. depending on the operating conditions. The chambers and openings within the pump may be designed for any shape or quantity desired. The seals between such parts as the rotors or valves are closed enough to prevent any unwanted leakage. Restrictive membranes or devices may be used at such locations as the fluid transfer passage or the fluid discharge outlet so that only a secondary fluid is allowed to pass through while restricting the passage of the motive

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fluid, as well as separating means which may be provided for the discharged outlet fluid of the pump if required. The pumping of the secondary fluid does not take place continuously, but occurs every time a fluid exchange chamber is pressurized during operation.

Ejectors and jetpumps pump secondary fluid using a motive fluid by means of continuous entrainment, while a Fluid Exchange Pump also uses a motive fluid to pump a secondary fluid, but not by entrainment however, but by an exchange of one fluid for the other. The secondary fluid may go in at atomospheric or under a greater pressure into the fluid exchange chamber. The actuating means for valves and drive-shafts of the pumps may be any of the many methods which are obvious to anyone who is knowledgable in the art, such as mechanically, electrically etc..

All of the motive and secondary fluid is not required to be removed from t fluid exchange chamber during the operation cycle of the pump as long as the pump may still adequately function as desired. A separate fluid exhaust outlet is not necessary, if it is acceptable to allow the pressurized motive fluid to be expelled out another outlet means such as the secondary fluid inlet, as previously illustrated. In the rotating versions previously depicted of the pump in the drawings, the shaded areas of the pumps illustrate the position of the secondary fluid inlets, fluid exchange chambers, fluid transfer passages, and the fluid exhaust outlets. The pumps themselves may take on any combination of

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the prior depicted configurations or any configuration appropriate for their application. The foregoing detailed description has been given for clearness of understanding only and no unnecessary limitations should be understood therefrom as modifications will be obvious to those skilled in the art.

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What is claimed:

1. A method of pumping fluids by use of a pressurized motive fluid comprising:

introducing said fluid which is to be pumped into a chamber means; and confining said fluid which is to be pumped within said chamber means; and

introducing said pressurized motive fluid into said chamber means so that said pressurized motive fluid is in communication with said fluid which is to be pumped; and

removing said fluid which is to be pumped from said chamber means after the pressure of said fluid which is to be pumped has been increased due to the third step mentioned; and

removing said pressurized motive fluid from said chamber means after said fluid which is to be pumped is removed from said chamber means by means of said pressurized motive fluid.

2. A Fluid Pump Comprising:

a chamber means having facility for introducing a fluid which is to be pumped, into said chamber means, and confining said fluid within said chamber means, and introducing a pressurized motive fluid into said chamber means so that said pressurized motive fluid is in communication with said fluid which is to be pumped, and removing said fluid which is to be pumped from said chamber means after the pressure of said

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fluid which is to be pumped has been increased due to the introduction of said pressurized motive into said chamber means, and removing said pressurized motive fluid from said chamber means after said fluid which is to be pumped is removed from said chamber means by means of said pressurized motive fluid.

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AMENDED CLAIMS

[received by the International Bureau on 26 August 1987 (26.08.87)
original claims 1 and 2 replaced by new claims 1-5 (2 pages)]

1. A fluid pump for transferring a secondary fluid by means of a pressurized motive fluid comprising:

rotating chamber means in periodic sequential registry with said secondary fluid, said motive fluid, and said pump's exhaust means; and

means for rotating said chamber.

2. The invention of Claim 1 wherein said rotating chamber means further comprises a rotating chamber that is isolated between each said registry with said secondary fluid, with said motive fluid and with said exhaust means.

3. The invention of Claim 2 wherein said means for rotating further comprises a rotating shaft attached to said chamber.

4. A cyclic fluid exchange pump for transferring a secondary fluid from the inlet to the outlet of said pump, by use of a pressurized motive fluid, comprising:

cyclic means that contains a moving chamber, said chamber periodically introduced to and filled by said secondary fluid, said chamber thereafter exposed to said motive fluid which replaces said secondary fluid by mixing therewith and which further carries said secondary fluid downstream, and said chamber which after being filled with said motive fluid replacement is moved into registry with exhaust means;

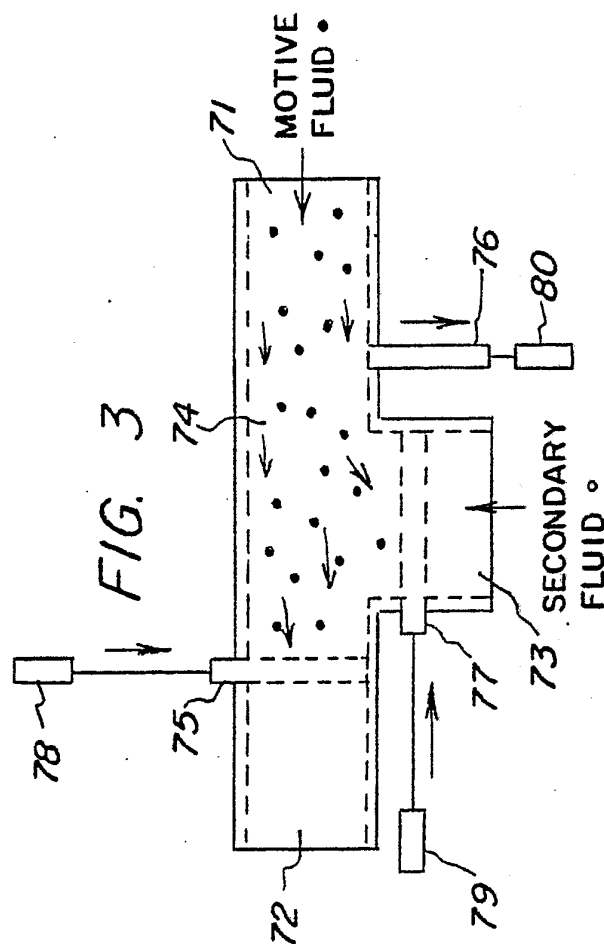
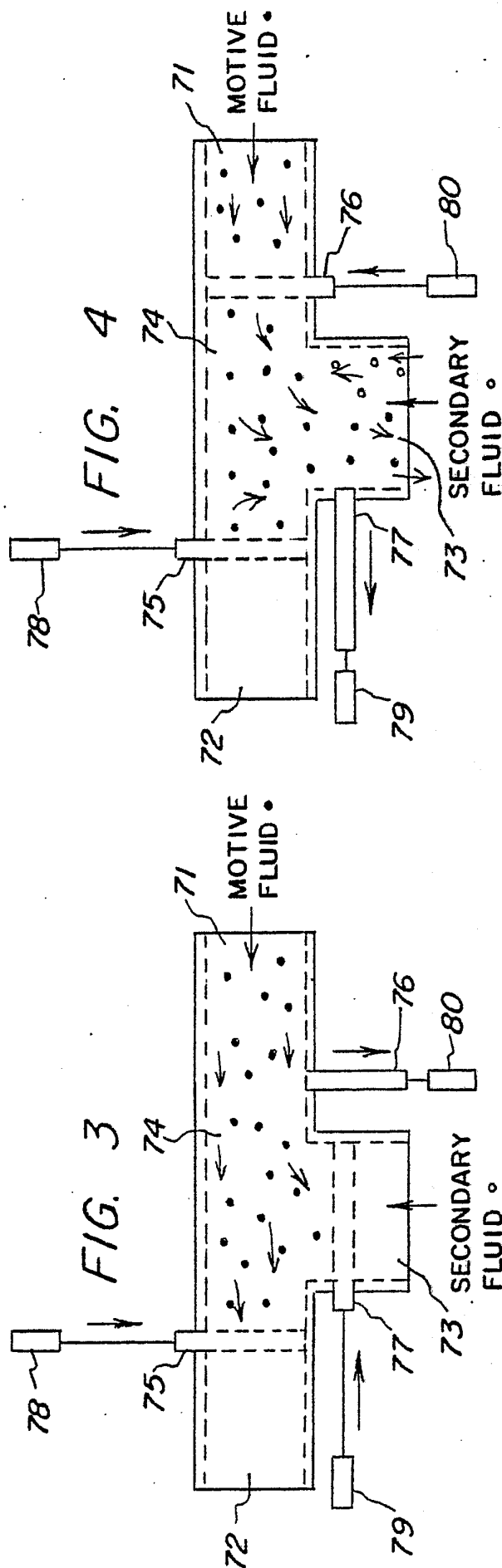
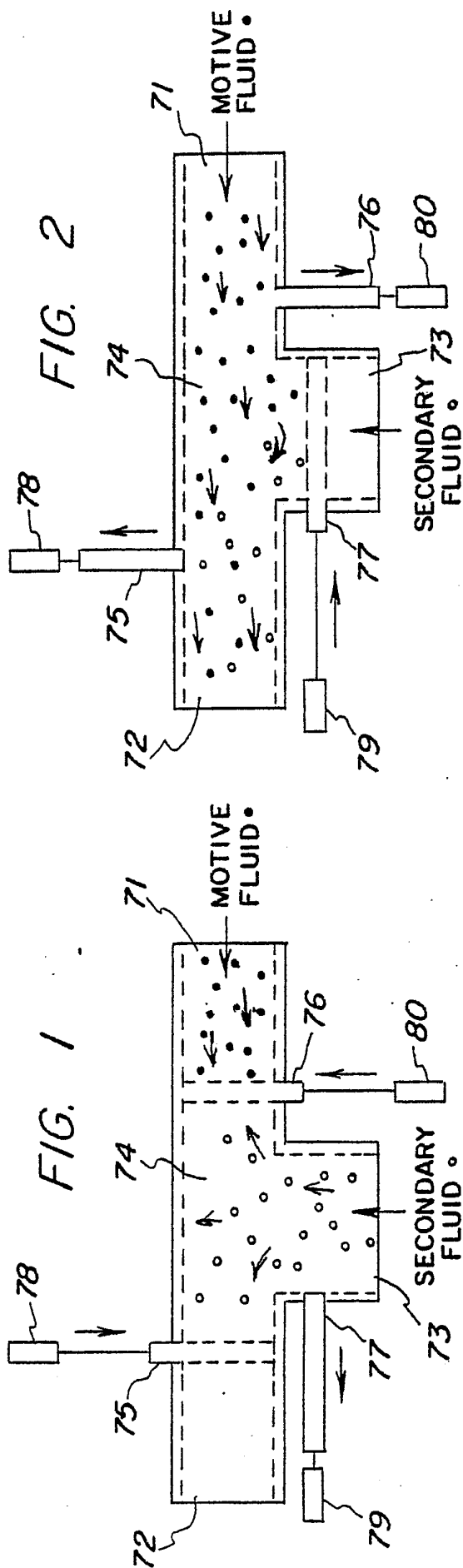
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secondary fluid inlet means for introducing said secondary fluid to said chamber;

motive fluid inlet means for introducing said motive fluid to said chamber and further for discharging said secondary and motive fluid mixture; and

driving means for motivating said cyclic means.

5. The invention of Claim 4 wherein said moving chamber is a chamber that rotates and is in periodic registry with secondary fluid inlet means, then said motive fluid inlet means, and then said exhaust means.



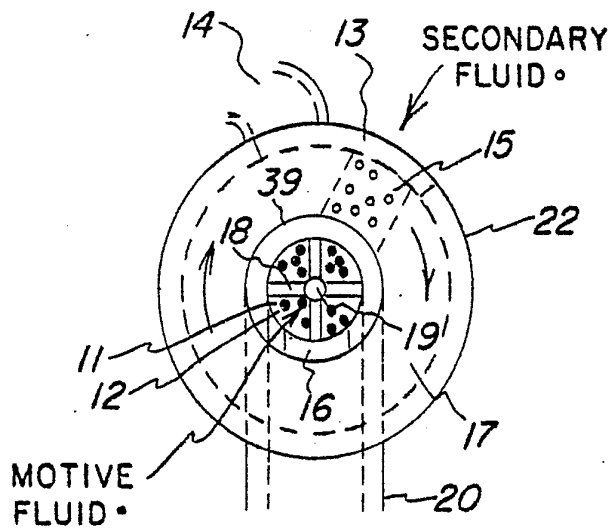


FIG. 5

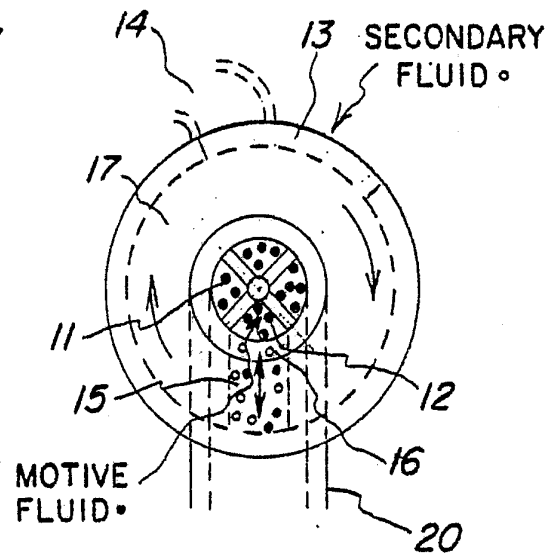


FIG. 6

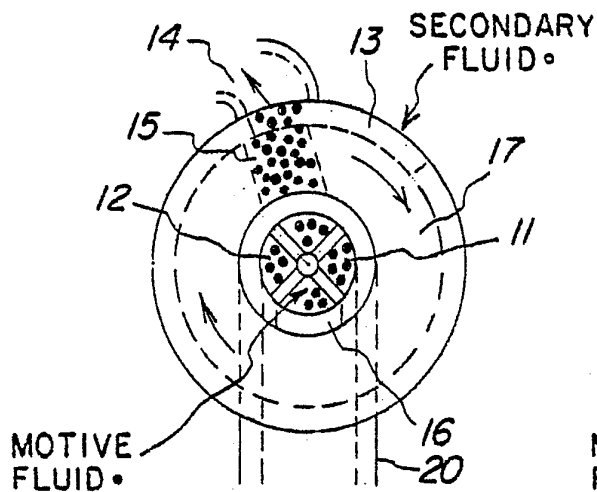


FIG. 7

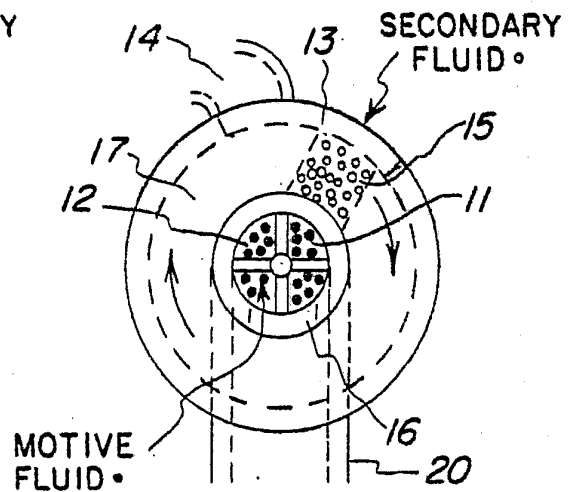


FIG. 8

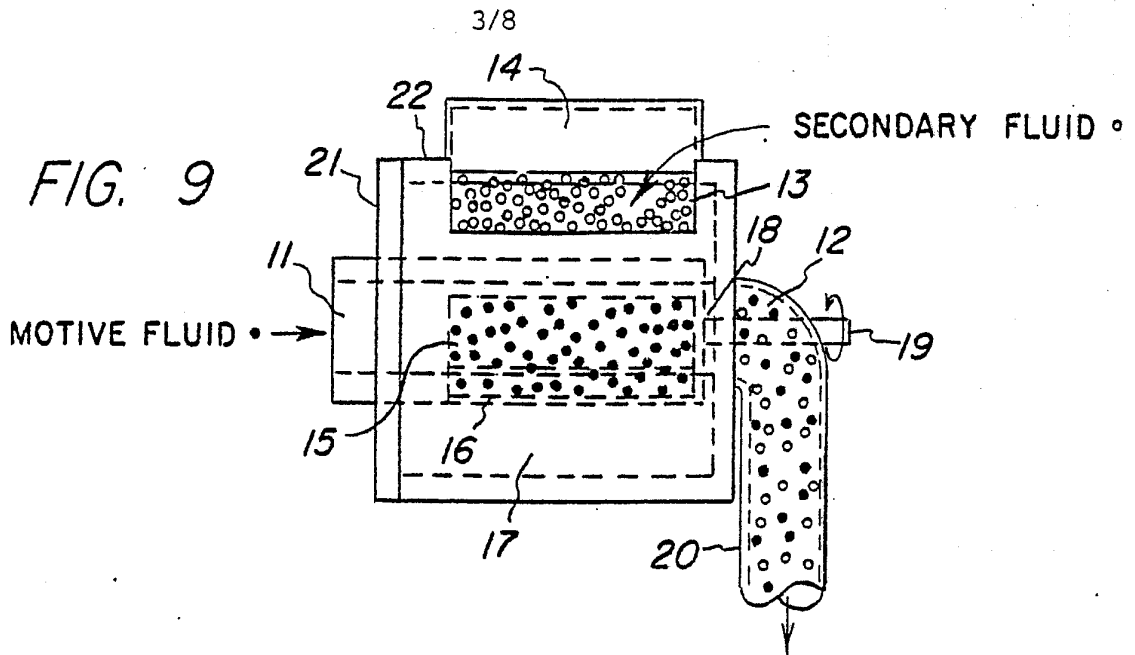


FIG. 9A

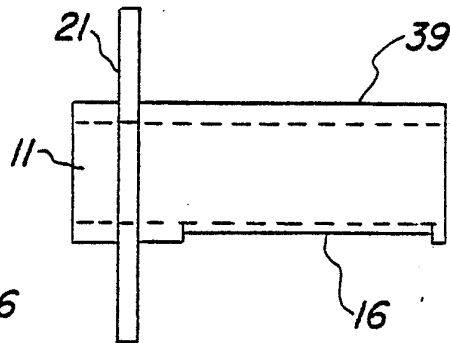
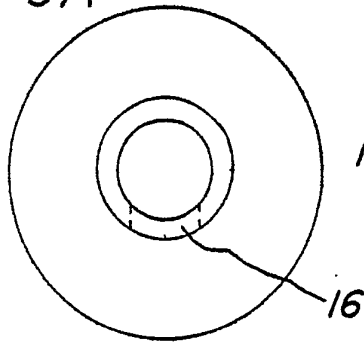


FIG. 9B

FIG. 9C

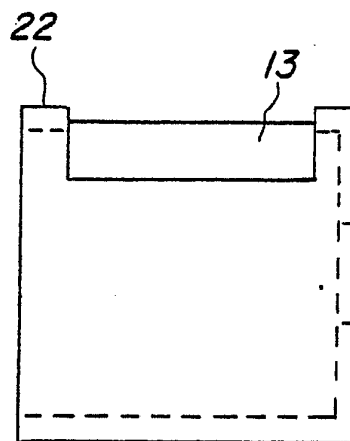
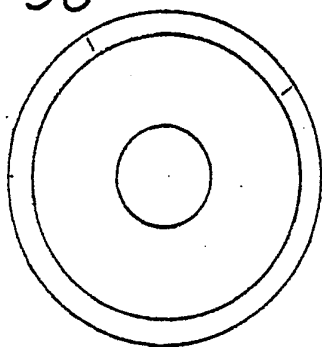


FIG. 9D

FIG. 9E

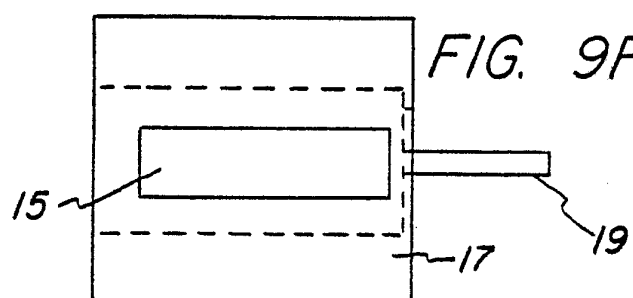
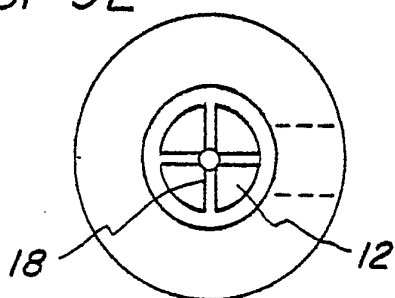


FIG. 9F

FIG. 9G

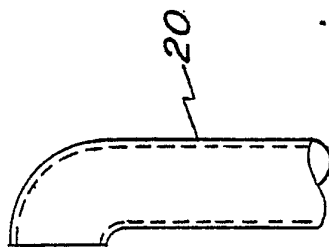


FIG. 9H

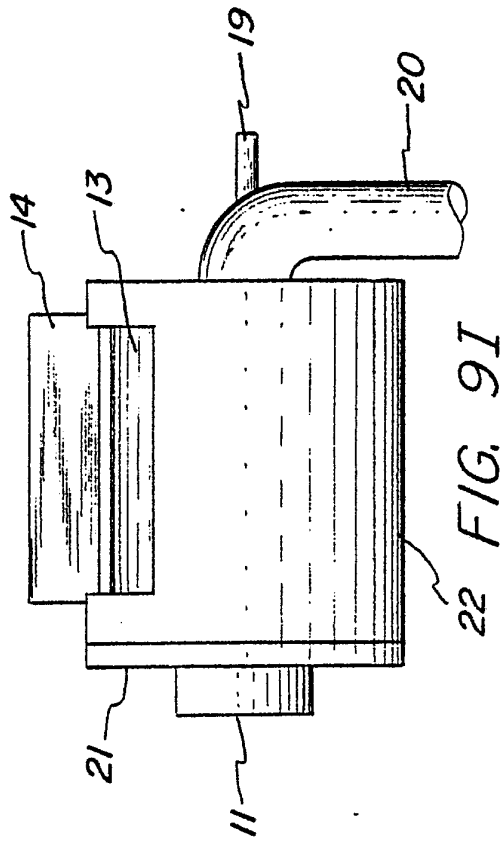
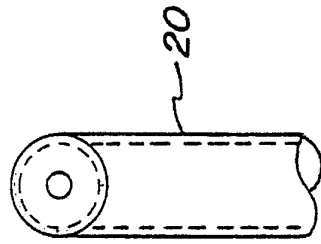


FIG. 9I

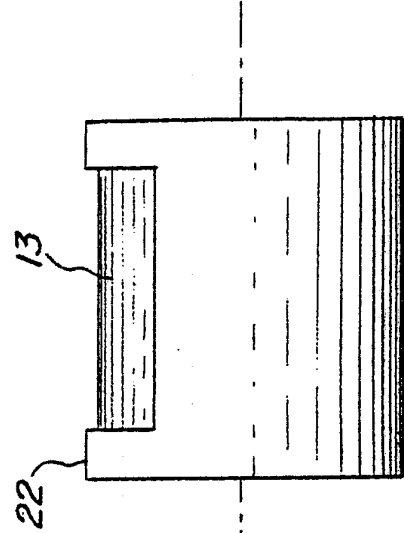
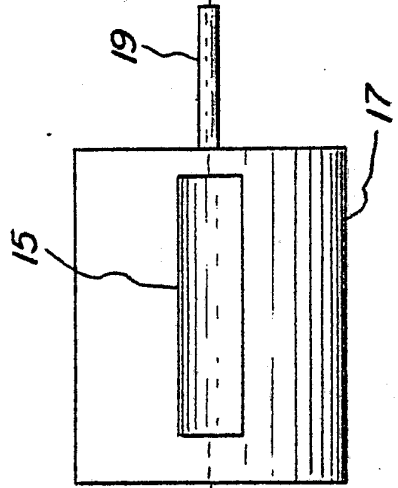
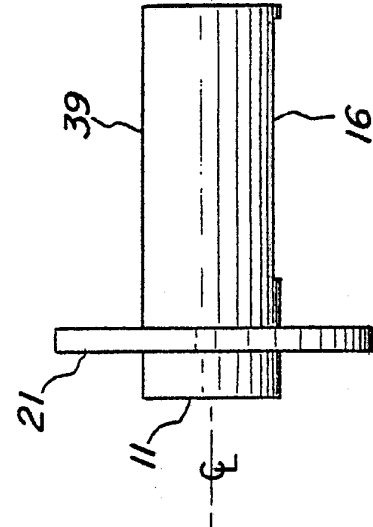
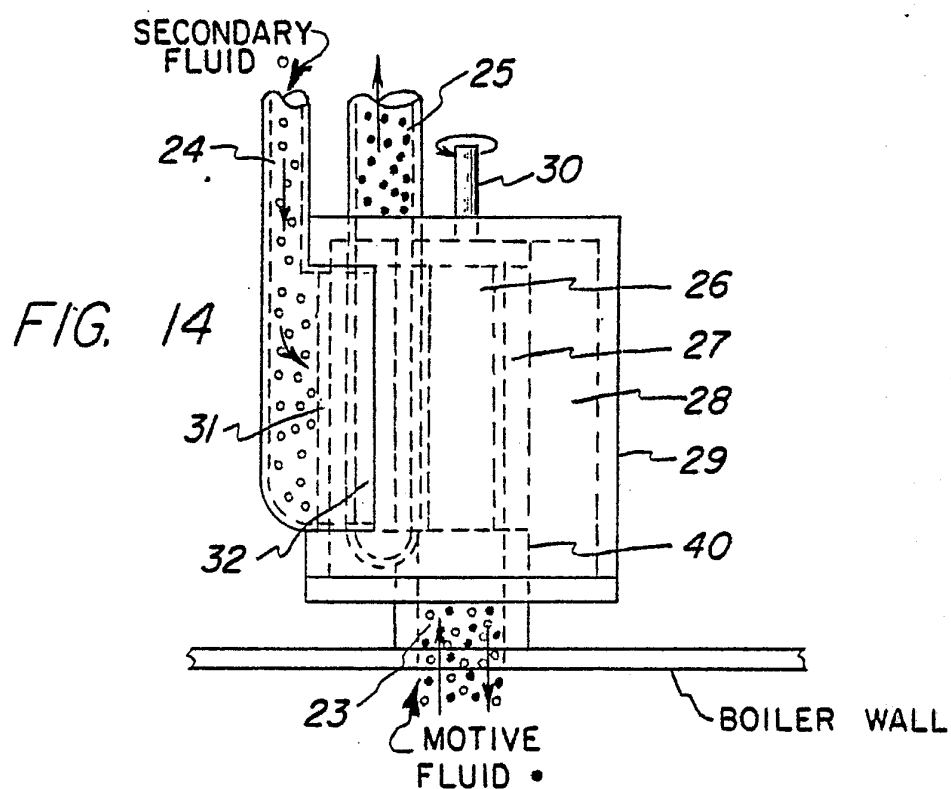
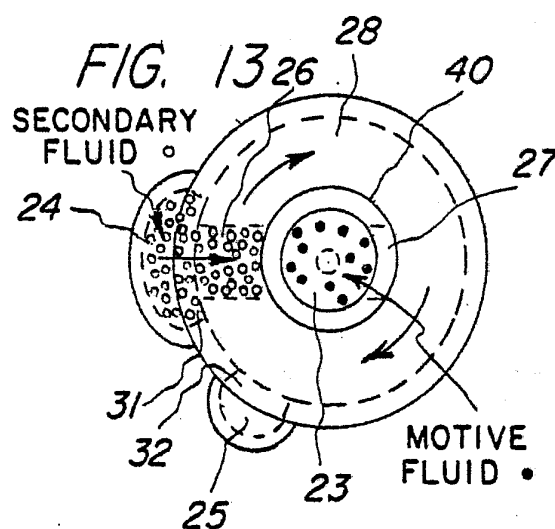
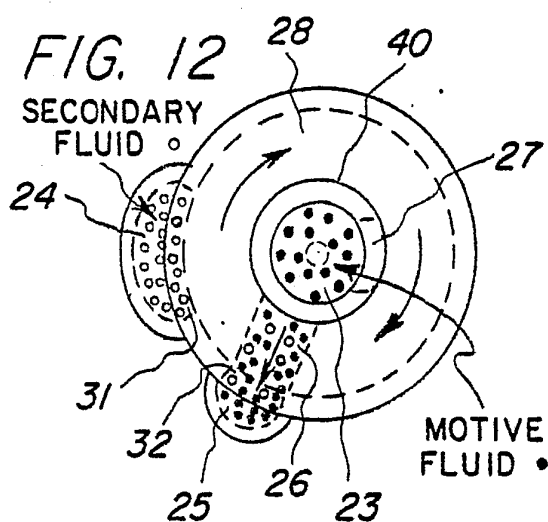
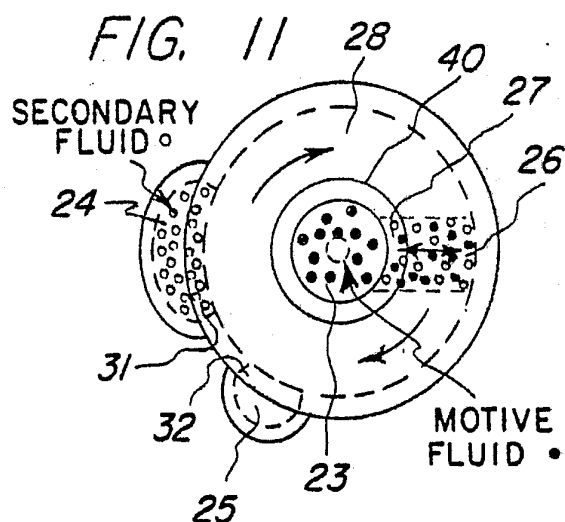
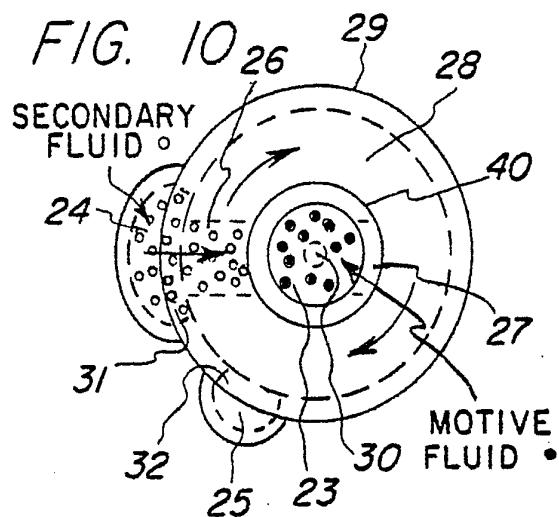


FIG. 9J



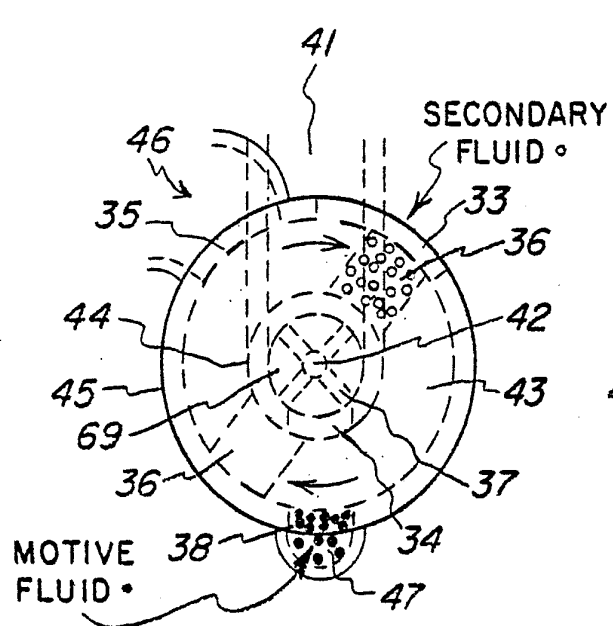


FIG. 15

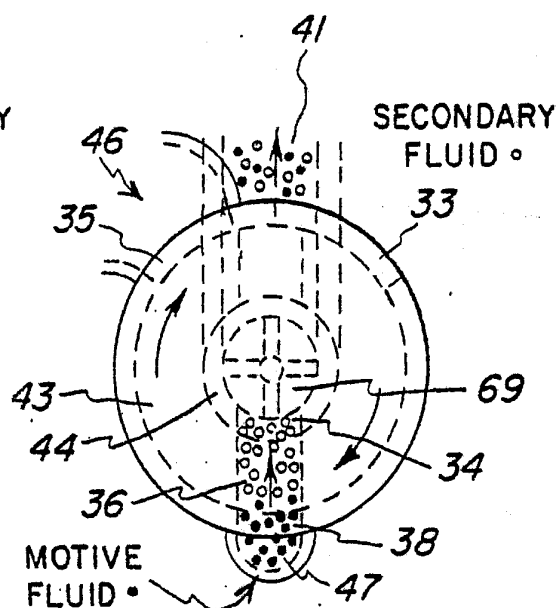


FIG. 16

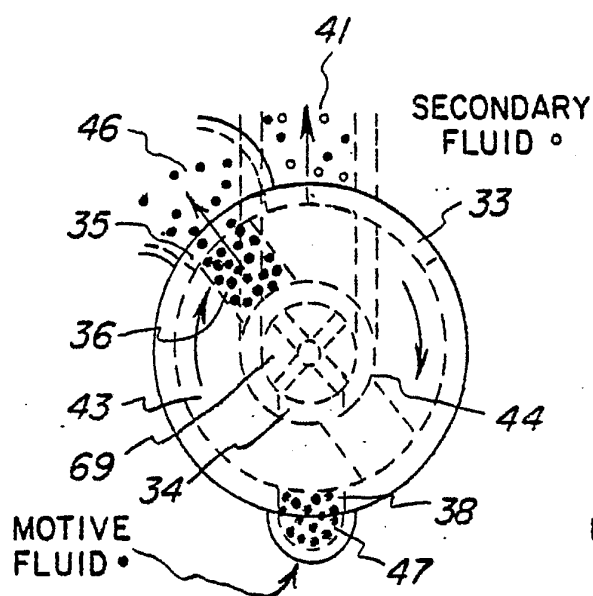


FIG. 17

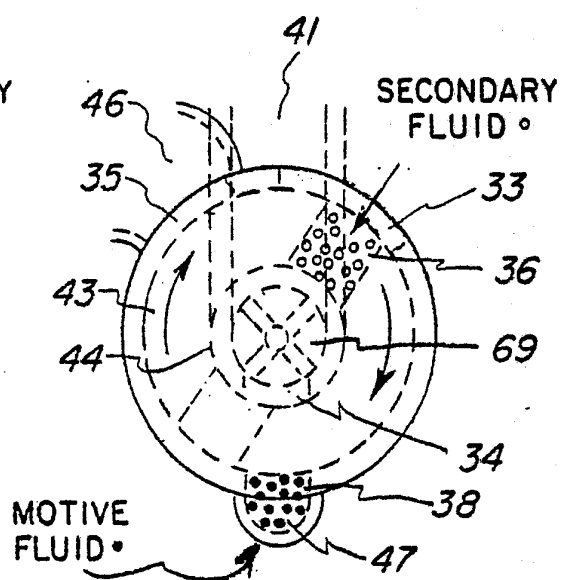


FIG. 18

SUBSTITUTE SHEET

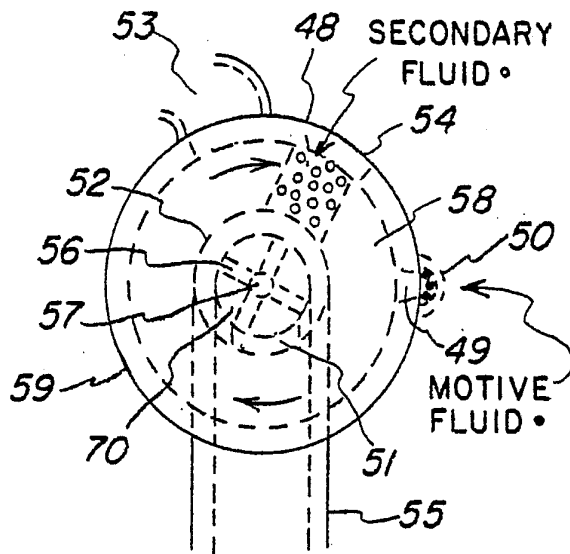


FIG. 19

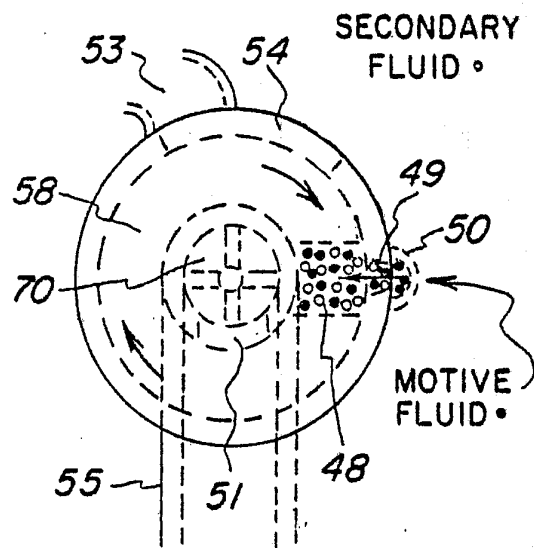


FIG. 20

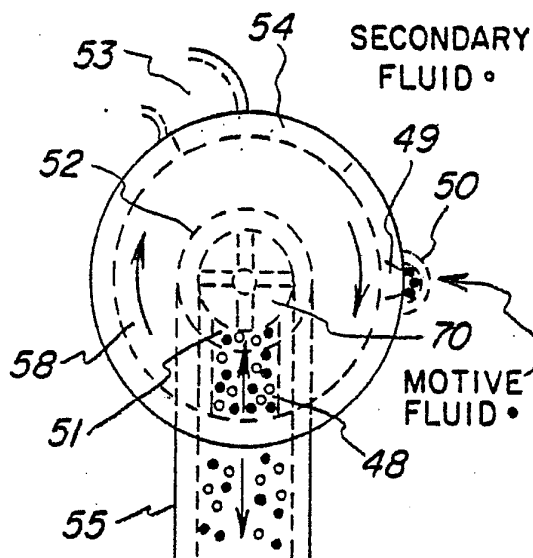


FIG. 21

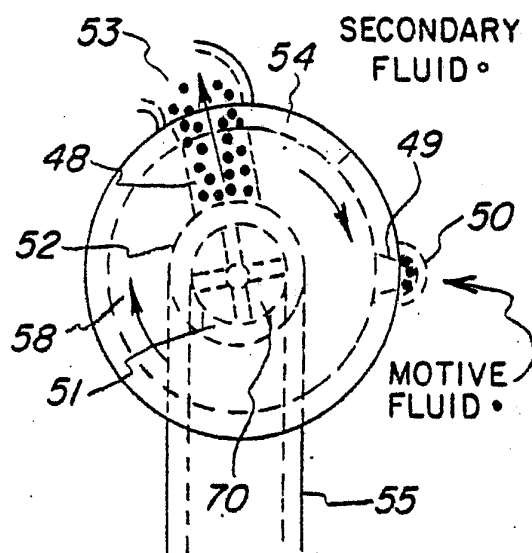


FIG. 22

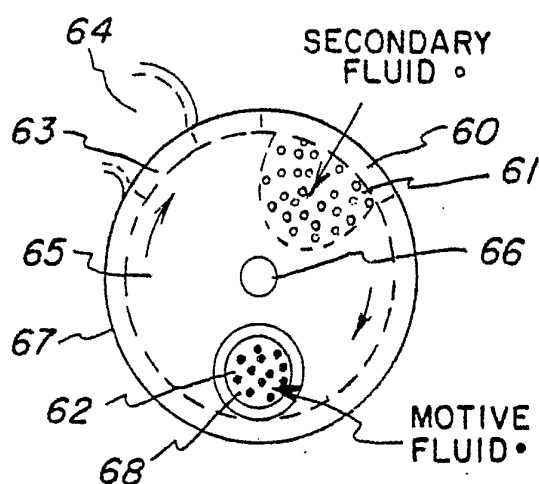


FIG. 23

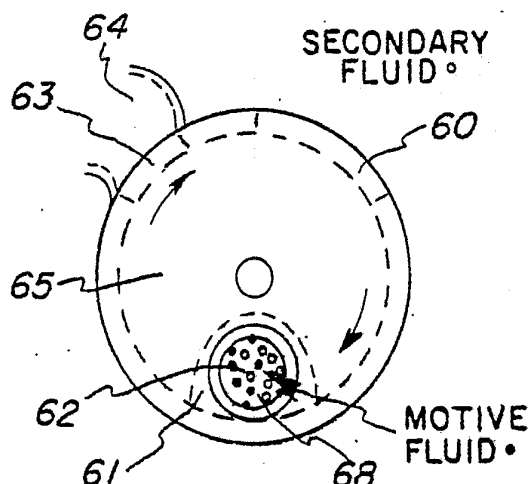


FIG. 24

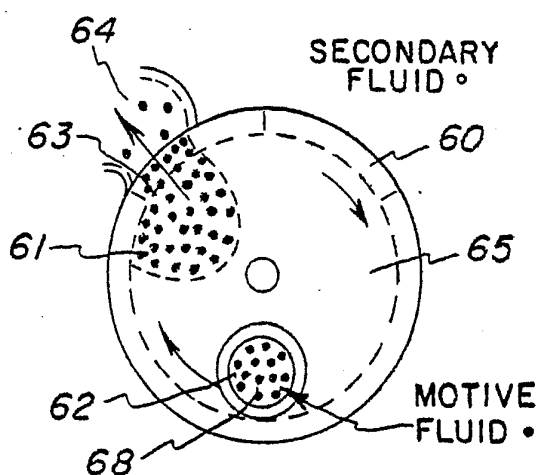


FIG. 25

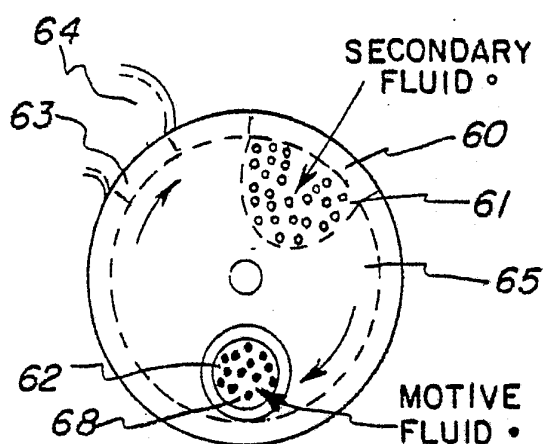
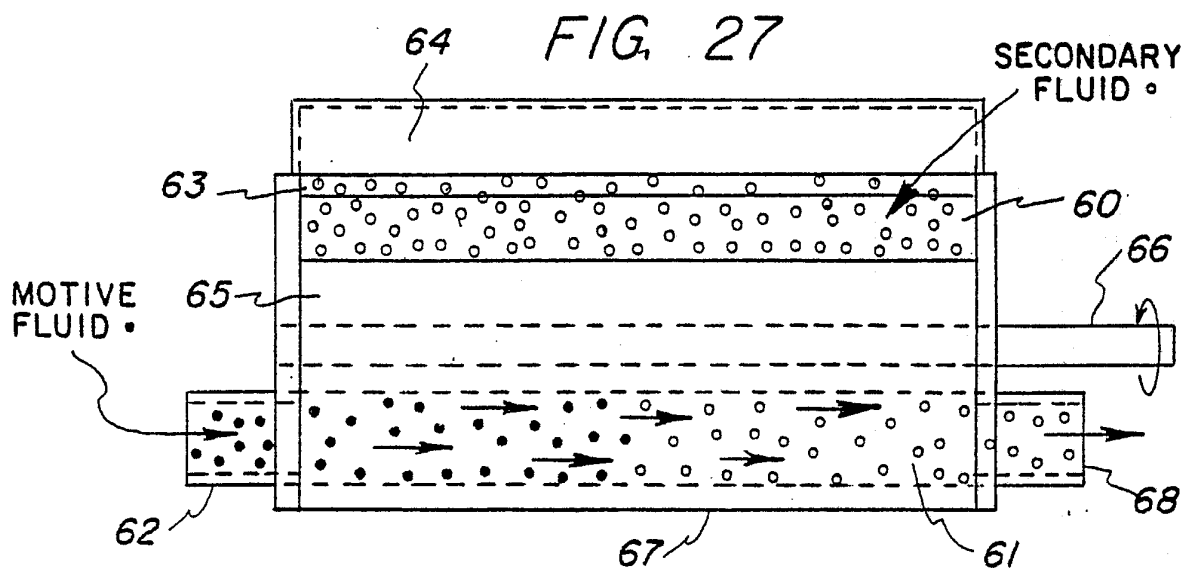


FIG. 26



INTERNATIONAL SEARCH REPORT

International Application No PCT/US87/01225

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ³		
According to International Patent Classification (IPC) or to both National Classification and IPC		
IPC (4): F04F 1/06 (US) 417/143		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁴		
Classification System	Classification Symbols	
U.S.	417/65, 137, 143	
Documentation Searched other than Minimum Documentation to the extent that such Documents are Included in the Fields Searched ⁵		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ¹⁴		
Category *	Citation of Document, ¹⁶ with indication, where appropriate, of the relevant passages ¹⁷	Relevant to Claim No. ¹⁸
A	US,A, 2,026,226 (Entrop) 31 December 1935, page 1, col. 2, lines 32-55.	1-2
X	US,A, 3,422,768 (Repp) 21 January 1969, col. 3, line 41-col. 4, line 19.	1-2
A	US,A, 4,021,147 (Brekke) 03 May 1977 col.4, lines 37-65.	1-2
* Special categories of cited documents: ¹⁵ "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search ²		Date of Mailing of this International Search Report ²
13 July 1978		31 JUL 1987
International Searching Authority ¹		Signature of Authorized Officer ²⁰
ISA/US		Ted Olds 