

PATENT SPECIFICATION

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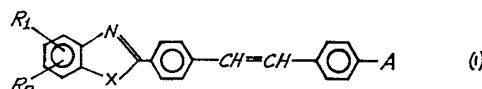
(54) STILBENE DERIVATIVES AND PROCESS FOR
 PREPARING THEM

(71) We, HOECHST AKTIENGESELLSCHAFT, a body corporate
 organised according to the laws of the Federal Republic of Germany, of 6230 Frankfurt/Main 80, Postfach 80 03 20, Federal Republic of Germany, do hereby declare
 the invention, for which we pray that a patent may be granted to us, and the method
 by which it is to be performed, to be particularly described in and by the following
 statement:—

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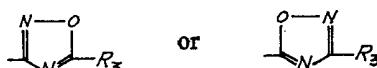
This invention relates to stilbene derivatives and to a process for preparing them.
 The present invention provides compounds of the formula



10 in which X is O or S, each of R₁ and R₂ is a hydrogen, fluorine or chlorine atom, a
 phenyl group, an alkyl group having from 1 to 9, preferably from 1 to 4, carbon
 atoms, or a lower alkoxy, lower dialkylamino, lower trialkylammonium, acylamino,
 carboxy, sulfo or functionally modified carboxy or sulfo group or, when attached to
 adjacent carbon atoms, R₁ and R₂ together may form a fused benzene ring or a lower
 15 alkylene or 1,3-dioxapropylene group, and A is a group of the formula

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in which R₃ is

(a) a straight chain or branched alkyl group having from 1 to 18 carbon atoms,
 20 preferably from 1 to 6 carbon atoms, which may carry one or more substituents
 selected from halogen atoms, hydroxy, lower alkoxy, lower dialkylamino, morpholino,
 piperidino, 1-piperazinyl, lower alkylmercapto, chloro-aryloxy, aryloxy, arylmercapto,
 and aryl groups,

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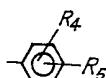
(b) a group of the formula $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}$, in which n is 1, 2 or 3 and
 R is a hydrogen atom or a lower alkyl, dialkylaminoalkoxyalkyl, or alkylthioalkoxy-
 25 alkyl group, the alkyl groups of the dialkylaminoalkoxyalkyl group optionally forming
 together with the nitrogen atom to which they are attached a piperidine, pyrrolidine,
 hexamethylene-imine, morpholine or piperazine ring,

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(c) a group of the formula $-(\text{CH}_2)_m-\text{CH}=\text{CH}-\text{R}$, in which m is zero or
 an integer from 1 to 5, or

30 (d) a group of the formula

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in which each of R_4 and R_5 is a hydrogen, fluorine or chlorine atom or a phenyl, lower alkyl, lower alkoxy, (C_1-C_4) -acylamino, carboxy, sulfo or functionally modified carboxy or sulfo group, or, when attached to adjacent carbon atoms, R_4 and R_5 together may form a lower alkylene group, a fused benzene ring or a 1,3-dioxa-5-propylene group.

Compounds of special interest are those in which X , A , R_1 and R_2 have the meanings given above and R_3 is a (C_1-C_6) -alkyl, (C_1-C_6) -chloroalkyl, dimethyl- or diethyl- amino- (C_1-C_4) -alkyl, morpholino- ethyl, β -piperidino- ethyl, β - (4-methylpiperazinyl-1)-ethyl, benzyl, phenoxy- (C_1-C_4) -alkyl, chlorophenoxy- (C_1-C_4) -alkyl, (C_1-C_4) -alkylmercapto- (C_1-C_4) -alkyl, phenylmercapto- (C_1-C_4) -alkyl, phenyl, (C_1-C_6) -alkylphenyl, di- (C_1-C_6) -alkylphenyl, chlorophenyl, dichlorophenyl, (C_1-C_6) -alkoxyphenyl, or α - or β -naphthyl group, or a group of the formula $-(CH_2CH_2O)_n-R$ in which n is 1, 2 or 3 and R is a hydrogen atom or a (C_1-C_7) -alkyl, (C_1-C_4) -alkylmercapto- (C_1-C_4) -alkyl, dimethyl- or diethyl- amino- (C_1-C_4) -alkyl, or morpholino- (C_1-C_4) -alkyl group.

One group of preferred compounds of the formula I are those in which X is O or S, R_1 and R_2 are in the 5- and 7-positions and each is a hydrogen or chlorine atom or a (C_1-C_4) -alkyl or phenyl group or together form a fused phenyl ring, and R_3 is a (C_1-C_6) -alkyl, (C_1-C_6) -chloroalkyl, (C_1-C_4) -alkoxy- (C_1-C_4) -alkyl or hydroxy- (C_1-C_4) -alkyl group or a group of the formula $-(CH_2CH_2O)_n-R$ in which n is 2 or 3 and R is a hydrogen atom or a (C_1-C_4) -alkyl group.

Another group of preferred compounds of the formula I are those in which X is oxygen, R_1 is in the 5-position and is a hydrogen or chlorine atom or a methyl or phenyl group, R_2 is a hydrogen atom or R_1 and R_2 are both methyl groups either in the 5,6-positions or in the 5,7-positions, and R_3 is a methyl, ethyl, n- or i-propyl, n- or i-butyl, pentyl, chloromethyl, β -chloroethyl, β -hydroxyethyl, β -methoxyethyl, β -ethoxyethyl, benzyl, phenyl, o-tolyl, p-tolyl, 2,4-dimethylphenyl, o-chlorophenyl, p-chlorophenyl, 2,4-dichlorophenyl, or p-methoxyphenyl group.

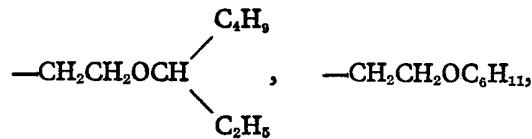
The term "lower" is used herein to designate that the group which it qualifies has from 1 to 4 carbon atoms.

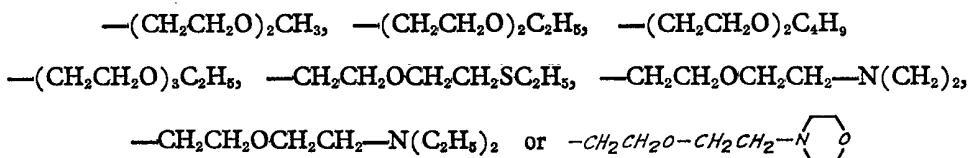
The term "functionally modified carboxy or sulfo groups" includes, for example cyano, carboxylic acid ester, carboxylic acid amide, mono- and di-alkylcarbamide, sulfonic acid ester, and mono- and di-alkyl-sulfonamide groups.

The substituents R_1 and R_2 may be for example, methyl, ethyl, n- or i-propyl, n- or i-butyl, pentyl, hexyl, methoxy, ethoxy, propoxy, butoxy, pentyloxy, hexyloxy, dimethylamino, diethylamino, trimethylammonium, triethylammonium, acetylarnino, cyano, sulfo, carboxy, methoxy-, ethoxy-, propoxy- and butoxycarbonyl, and the corresponding alkoxy sulfonyl groups methyl-, ethyl-, propyl- and butyl-carbonamide and the corresponding alkylsulfonamide groups and the corresponding dialkylcarbonamide and -sulfonamide groups. In addition, two adjacent substituents R_1 and R_2 may together form a fused benzene or cyclohexyl ring. Those compounds containing a benzoxazolyl group ($X=O$) are preferred.

The substituents R_3 may be, for example a methyl, ethyl, n- or i-propyl, n- or i-butyl, pentyl or hexyl group, or a chloroalkyl, hydroxyalkyl, dimethylaminoalkyl, diethylaminoalkyl, methoxyalkyl, ethoxyalkyl, propoxyalkyl, butoxyalkyl, methylmercaptoalkyl, ethylmercaptoalkyl, chlorophenoxyalkyl, phenoxyalkyl, phenylmercaptoalkyl, phenylalkyl or naphthylalkyl group derived therefrom; a group of the formula $-(CH_2CH_2O)_n$ in which n is 1, 2 or 3 and R is a hydrogen atom or a methyl, ethyl, propyl, or butyl group, a dimethyl- or diethylaminoalkoxyalkyl group in which the alkyl and alkoxy groups each have from 1 to 4 carbon atoms, or an alkylthioalkoxyalkyl group in which the alkyl and alkoxy group have from 1 to 4 carbon atoms, for example a group of the formula

55 $-\text{CH}_2\text{CH}_2\text{OCH}_3$, $-\text{CH}_2\text{CH}_2\text{OC}_2\text{H}_5$, $-\text{CH}_2\text{CH}_2\text{OC}_3\text{H}_7$, $-\text{CH}_2\text{CH}_2\text{OC}_4\text{H}_9$, 55

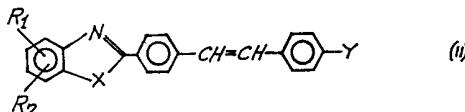




5 R_3 can also be an unsubstituted or a mono- or di-substituted phenyl group in which the alkyl, alkoxy, acyl, alkoxy carbonyl, alkyl carbamoyl, alkylsulfonyl and alkoxy sulfonate substituent groups may contain from 1 to 4 carbon atoms. Two adjacent substituents R_4 and R_5 together may also form a fused phenyl or cyclohexyl ring.

5 The present invention also provides a process for preparing compounds of the formula I, which comprises reacting a compound of the formula

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in which R_1 , R_2 and X have the meanings given above, with a compound of the formula



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in which R_3 has the meaning given above and one of Y and Z is a group of the formula

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and the other is a group of the formula



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When Y is a group of the formula IV, the resulting compounds of the formula I contain a 1,2,4-oxadiazolyl-3 group and when Y is a group of the formula V, the resulting compounds of the formula I contain the 1,2,4-oxadiazolyl-5 group.

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The reaction is preferably carried out in the presence of an acid-binding agent in an inert solvent at a temperature of from 20 to 200°C. Suitable solvents for the reaction are, for example, chlorobenzene, di- and trichlorobenzene and especially dimethylformamide, N-methylpyrrolidone, dimethylsulfoxide and nitrobenzene. As the acid-binding agent, sodium carbonate, calcium carbonate, potassium carbonate, triethylamine or ethyldiisopropylamine may be used.

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The compounds of the formula II in which Y is a group of the formula IV can be obtained by reacting the corresponding nitriles with hydroxylamine, preferably in an alcohol or N-methylpyrrolidone. The corresponding nitriles are described in the literature and can be prepared by known processes (cf. Japanese Patent -42-21013, United States Patent 3,577,411, German Offenlegungsschrift 2,00,027). Benzoxazolyl-stilbene-carboxylic acid carrying appropriate substituents can be transformed, for example, in known manner, via the acid chloride into the amide, which is then reacted with an agent splitting off water to obtain the nitrile. The starting compounds of the formula II in which Y is a group of the formula IV can be prepared for example, by the process described in Chem. Rev. 62 (1962), pages 155 et seq.. The starting compounds of the formula III in which Z is a group of the formula IV can be prepared in an analogous manner by the same process. The starting compounds of the formula II in which Y represents a group of the formula V can be obtained by the following reaction steps;

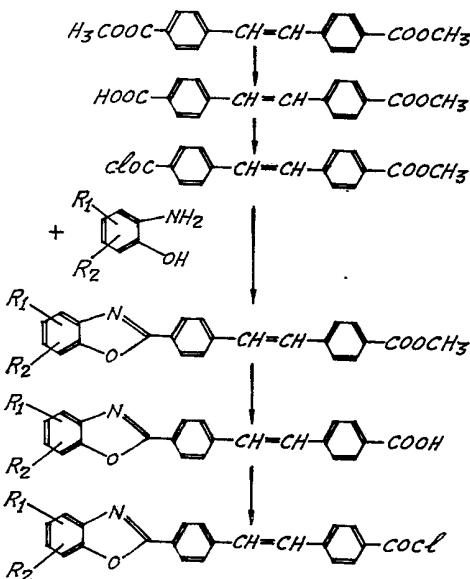
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The reaction products of the formula I obtained by the above processes can be further transformed in known manner, for example the sulfo- or carboxy-containing molecules can be transformed into functionally modified sulfo- or carboxy groups, or groups of this type can be transformed into other corresponding groups or into the free acids. In known manner chloromethyl groups can be introduced or methyl groups can be oxidized. Halogenation is also possible as well as further reactions with introduced halogen atoms, for example the exchange of chlorine or bromine for an amine group.

The compounds of the formula I are almost colourless, fluorescent substances which can be used as optical brighteners.

Materials which can be brightened with the compounds of the present invention are, for example: lacquers, natural and synthetic fibers, for example those of natural or regenerated cellulose, acetyl cellulose, natural and synthetic polyamides, such as wool, polyamide-6 and -6,6, polyesters, polyolefins, polyvinyl chloride, polyvinylidene chloride, polystyrene, and polyacrylonitrile, as well as sheets, films, ribbons or other shaped articles of these materials.

The compounds of the present invention, which are insoluble in water, can be used in the form of solutions in organic solvents or in aqueous dispersion, preferably with the addition of a dispersant, for example soaps, polyglycol ethers derived from fatty alcohols, fatty amines, or alkyl phenols, sulfite cellulose liquor, and condensation products of optionally alkylated naphthalene-sulfonic acids with formaldehyde.

Compounds of the formula I can also be added to detergents which may contain the usual fillers and auxiliaries such as alkali metal silicates, alkali metal phosphates and polymetaphosphates, alkali metal borates, alkali metal salts of carboxymethyl cellulose; foam stabilizers such as alkanolamides of higher fatty acids, or complex forming agents, such as soluble salts of ethylenediamine tetraacetic acid or diethylene-triamine pentaacetic acid, as well as chemical bleaching agents, such as perborates or percarbonates.

In order to brighten fiber materials with such aqueous or possibly organic brightening compositions there is used either the exhaustion process, which is carried out at a temperature preferably of from 20°C to 150°C, or the thermosol process in which the textile material is impregnated or sprayed with the solution or dispersion of the brightener, squeezed between rolls to a residual moisture content of 50 to 120% and then subjected to a thermal treatment for 10 to 300 seconds, preferably with dry heat of 120 to 240°C. This thermosol process can also be combined with other finishing operations, for example finishing with artificial resins to obtain easy-care properties.

Alternatively, the compounds of the invention can be added to high molecular weight organic substances prior to or during shaping, for example in the manufacture of films, sheets, ribbons, or other shaped structures, to the masses to be moulded, or prior to spinning they can be dissolved in the spinning mass. Suitable compounds

can be added prior to polycondensation or polymerization, to the low molecular weight compounds, for example in the case of polyamide-6, polyamide-6,6, or linear polyesters of the polyethylene terephthalate type.

Compounds of the present invention substituted by one or preferably two carboxy or alkoxy carbonyl groups can be bound to linear polyester molecules and synthetic polyamides by an ester or amide linkage by adding them to these materials or preferably to the starting compounds under suitable conditions. In this case, the brighteners are anchored by a chemical bond in the substrate and are then characterized by a much higher stability to sublimation and to solvents.

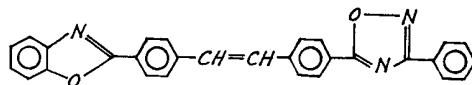
The amount of compounds of the present invention to be added to the material to be brightened can vary within wide limits depending on the intended application and the desired effect. It can be easily determined by preliminary tests and, in general, it is in the range of from 0.01 and 2%, calculated on the material.

The following examples illustrate the invention, the parts and percentages being by weight unless otherwise stated.

EXAMPLE 1.

18 parts of 4' - (benzoxazolyl - 2) - stilbene - 4 - carboxylic acid chloride and 6.8 parts of benzamidoxime in 300 parts of o-di-chlorobenzene were refluxed while stirring for 7 hours.

The ice cold reaction mixture was filtered off with suction and the residue washed with o-dichlorobenzene and methanol. After drying, 15.1 parts (68.4% of the theory) of 3 - phenyl - 5 - [4' - (benzoxazolyl - 2) - stilbaryl - 4"] - 1,2,4 - oxadiazole

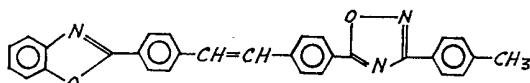


were obtained which melted at 250 to 252°C after recrystallization from dioxane

Absorption: $\lambda_{\max} = 367$ nm
(in DMF) $\epsilon = 77\ 700$

EXAMPLE 2.

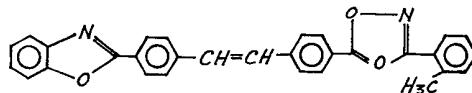
Under the conditions specified in Example 1, 16.5 parts (72.3%) of the compound of the formula



were obtained using 7.5 parts of p-tolyamidoxime.

EXAMPLE 3.

18 parts of 4' - (benzoxazolyl - 2) - stilbene - 4 - carboxylic acid chloride and 5 parts of triethyl-amine were added to 7.5 parts of o-tolylamidoxime in 150 parts of N-methylpyrrolidone and the whole was stirred for 1 hour at room temperature. The mixture was then heated to 160 to 170°C, stirring was continued for 15 minutes, cooled and the ice cold mixture was filtered off with suction and washed with methanol. 16.2 parts (71%) of the compound of the formula



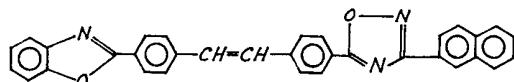
were obtained, which after recrystallization from o-dichlorobenzene/bleaching earth had the following melting properties: it sintered at 222°C, showed a liquid-crystalline transition at 229 to 232°C and melted at 293°C

Absorption: $\lambda_{\max} = 367$ nm
(in DMF) $\epsilon = 70\ 200$

EXAMPLE 4.

Using 9.3 parts of 2-naphthylamidoxime under the conditions specified in

Example 3 there were obtained 20.2 parts (82% of the theory) of the compound of the formula

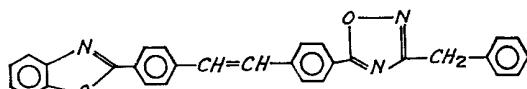


5 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 242°C, showed a liquid-crystalline transition at 243 to 268°C and melted above 300°C. 5

Absorption: $\lambda_{\max} = 366$ nm
(in DMF) $\epsilon = 75\ 500$

EXAMPLE 5.

10 Using 7.5 parts of benzylamidoxime under the conditions of Example 3 there were obtained 16.8 parts (74% of the theory) of the compound of the formula 10

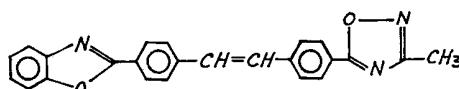


15 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 225°C, showed a liquid-crystalline transition at 237 to 242°C and melted at 249°C. 15

Absorption: $\lambda_{\max} = 366$ nm
(in DMF) $\epsilon = 64\ 700$

EXAMPLE 6.

20 Using 3.7 parts of acetamidoxime under the conditions of Example 3 there were obtained 13.8 parts (73% of the theory) of the compound of the formula 20

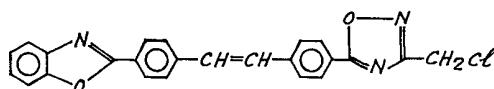


25 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 195°C, showed a liquid-crystalline transition at 217 to 225°C and melted at 264°C. 25

Absorption: $\lambda_{\max} = 363$ nm
(in DMF) $\epsilon = 65\ 400$

EXAMPLE 7.

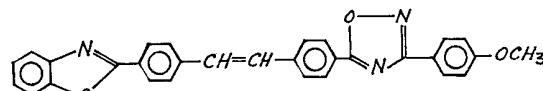
Using 5.5 parts of chloroacetamidoxime under the conditions of Example 3 there were obtained 9.9 parts (48% of the theory) of the compound of the formula



30 which, after recrystallization from methyl glycol/animal charcoal, had the following melting properties: it sintered at 205°C, showed a liquid-crystalline transition at 240 to 244°C and had a decomposition point of about 300°C. 30

EXAMPLE 8.

35 Using 8.3 parts of 4-methoxybenzamidoxime under the conditions of Example 3 there were obtained 14.3 parts (61% of the theory) of the compound of the formula 35

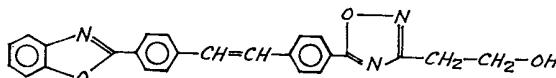


40 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 229°C, showed a liquid-crystalline transition at 270 to 280°C and melted above 300°C. 40

Adsorption: $\lambda_{\max} = 368$ nm
(in DMF) $\epsilon = 76\ 700$

EXAMPLE 9.

Using 8.3 parts of 3-oxypropionic amidoxime under the conditions of Example 3 there were obtained 13.0 parts (55% of the theory) of the compound of the formula

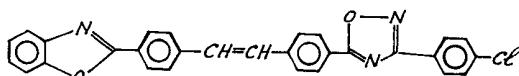


5 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 211°C, showed a liquid-crystalline transition at 215 to 221°C and melting at 280°C with decomposition.

Absorption: $\lambda_{\text{max}} = 368 \text{ nm}$
(in DMF) $\epsilon = 76\ 700$

10 EXAMPLE 10.

Using 8.5 parts of 4-chlorobenzamidoxime under the conditions of Example 3 there were obtained 16.2 parts (68% of the theory) of the compound of the formula

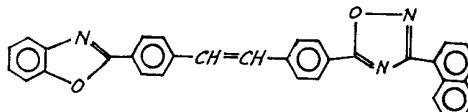


15 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 225°C, showed a liquid-crystalline transition at 230 to 234°C and it melted above 300°C.

Absorption: $\lambda_{\text{max}} = 367 \text{ nm}$
(in DMF) $\epsilon = 67\ 100$

20 EXAMPLE 11.

Using 9.3 parts of 1-naphthylamidoxime under the conditions of Example 3 there were obtained 16.0 parts (65% of the theory) of the compound of the formula



25 which, after recrystallization from dimethylformamide/animal charcoal, had the following melting properties: it sintered at 233°C, showed a liquid-crystalline transition at 260 to 261°C and melted above 300°C.

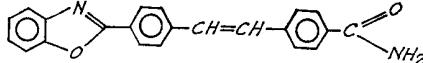
Absorption: $\lambda_{\text{max}} = 368 \text{ nm}$
(in DMF) $\epsilon = 69\ 700$

30 EXAMPLE 12.

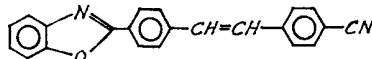
Step (a)

30 171 g of 4' - (benzoxazolyl - 2) - stilbene - 4 - carboxylic acid in 1,500 ml of toluene, 428 g of thionyl chloride and 1 g of dimethylformamide were refluxed for 5 hours, the excess thionyl chloride was distilled off with the toluene, the contents of the reaction flask were cooled to 30°C and ammonia was introduced until saturation. Introduction of ammonia was continued while refluxing for a further 2 hours, the reaction mixture was cooled, washed and dried.

35 146 g (86% of the theory) of 4' - (benzoxazolyl - 2) - stilbene - 4 - carboxamide of the formula



40 were obtained which, without purification, was refluxed while stirring in a mixture of 1,400 g of thionyl chloride and 5 g of DMF. The thionyl chloride was distilled off until the residue was dry, the residue was stirred with water, filtered off with suction, washed until neutral dried. 131 g (95% of the theory) of 4' - (benzoxazolyl - 2) - stilbene - carboxylic acid nitrile of the formula



were obtained which, after recrystallization from methyl glycol and animal charcoal, melted at 240 to 242°C.

5 IR: $\nu_{\text{C}\equiv\text{N}}$ 2222 cm^{-1}
UV: $\lambda_{\text{max}} = 358 \text{ nm} \epsilon = 7.1 \times 10^4$

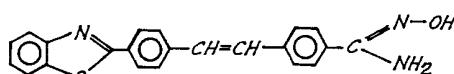
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Step (b)

10 7.4 g of hydroxylamine hydrochloride and 50 ml of n-butanol were mixed while stirring at 70°C. A little phenolphthalein was added and a solution of 5.0 g of sodium methylate in 50 ml of n-butanol was added at a rate such that the red color of the phenolphthalein disappeared at once. The mixture was allowed to cool, filtered to separate the sodium chloride and washed with 20 ml of n-butanol. 14.6 g of 4'-(benzoxazolyl-2)-stilbene-carboxylic acid nitrile were added to the filtrate and the mixture was stirred for 48 hours at 80°C. The cold reaction mixture was filtered off with suction, washed with n-butanol and dried. 15.2 g (94.6% of the theory) of 15 4'-(benzoxazolyl-2)-stilbene-4-amidoxime of the formula

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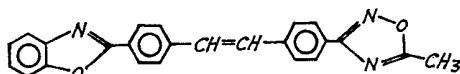
were obtained in the form of a light yellow powder. The crude product melted at 270 to 271°C with decomposition. It could be further used without purification.

20 **Step (c)**

20 3.6 g of 4'-(benzoxazolyl-2)-stilbene-4-amidoxime are mixed while stirring with 40 ml of dimethylformamide and 0.9 g of acetyl chloride and 1.3 g of triethylamine were added. The mixture was stirred for 1 hour at room temperature, rapidly cooled and then refluxed for 30 minutes and cooled again. After cooling, the mixture was filtered with suction and washed with a little dimethylformamide and methanol. After drying, 2.4 g (63.3 g of the theory) of 3-[4'-(benzoxazolyl-2)-stilbonyl-4]-5-methyl-1,2,4-oxadiazole of the formula

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25 30 were obtained which, after recrystallization from dimethylformamide while clarifying with animal charcoal, showed a crystalline-liquid transition at 259°C to 263°C and melted at 333°C.

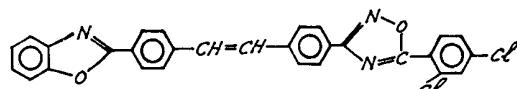
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EXAMPLE 13.

Instead of acetyl chloride as in Example 12 Step (c), 2.1 g of 2,4-dichlorobenzoyl chloride were used and 3.6 g (71% of the theory) of 3-[4'-(benzoxazolyl-2)-stilbonyl-4]-5-(2,4-dichlorophenyl)-1,2,4-oxadiazole of the formula

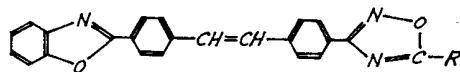
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were obtained, which after recrystallization from dimethylformamide while clarifying with animal charcoal, had a crystalline-liquid transition at 210—214°C and melted at 245°C.

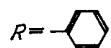
The compounds listed in the following tables were prepared in analogous manner.



Melting properties

sintered at 235 - 239°C

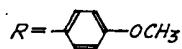
liquid crystalline transition 241 - 247°C



melting point 325°C

sintered at 214°C

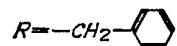
liquid crystalline transition 255 - 275°C



melting point 323°C

sintered at 229°C

liquid crystalline transition 230 - 231°C



melting point 256 - 258°C

sintered at 212°C

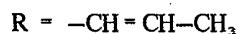
liquid crystalline transition 265 - 276°C



melting point 317°C

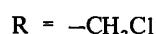
sintered at 213°C

liquid crystalline transition 249 - 258°C



melting point 263°C

sintered at 225°C



crystalline transition 230 - 235°C

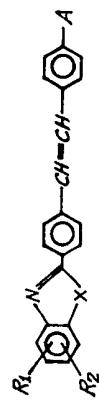
melting point 237°C



| Example | R ₁ | R ₂ | R ₃ | Yield (% of theory) | Melting properties (°C) | | | Absorption (in DMF) | |
|---------|--|-------------------|---|------------------------|-------------------------|--------------------------------|---------------|--------------------------|--------|
| | | | | | Sintered | Liquid/crystal-line transition | Melting point | λ _{max} (nm) | ε |
| 14 | H | H | -CH ₂ -N(CH ₃) ₂ | 76 | 212 | 228-229 | 261 | — | — |
| 15 | H | H | —  —CH ₂ -CH ₃ | 73 | 222 | 242-254 | 300 | 367 | 74 000 |
| 16 | H | H | -CH ₂ -CH ₂ OCH ₃ | 75 | — | 218 | 220-221 | 366 | 67 200 |
| 17 | H | H | -CH ₂ CH ₃ | 79 | 223 | 258-275 | 300 | 366 | 72 000 |
| 18 | 5-Cl | H | -CH ₃ | 65 | 294 | 313-320 | 325 | 367 | 69 200 |
| 19 | 5-CH ₃ | H | -CH ₃ | 72 | 212 | 226-241 | 272 | 366 | 69 300 |
| 20 | 5-  | H | -CH ₃ | 75 | — | 260-264 | 300 | 368 | 76 200 |
| 21 | 5-CH ₃ | 7-CH ₃ | -CH ₃ | 68 | 230 | 232-234 | 296-300 | — | — |
| 22 | 5-CH ₃ | H | -CH ₂ CH ₂ OCH ₃ | 65 | — | 205-210 | 215 | — | — |
| 23 | 5-CH ₃ | 6-CH ₃ | -CH ₃ | 67 | — | 265-267 | 300 | 366 | 75 300 |

| Example No. | Compound | Melting properties (°C) | | | Absorption (in DMF) | |
|-------------|----------|-------------------------|----------|--------------------------------|---------------------|-----------------------------|
| | | Yield (% of theory) | Sintered | Liquid crystal-Line transition | Melting point | λ_{max} (nm) |
| 24 | | 82 | — | 268—271 | 320 | 367 69 500 |
| 25 | | 82.5 | — | 275—276 | 330 | 364 65 200 |
| 26 | | — | 225 | 246—250 | 300 | — — |

WHAT WE CLAIM IS:—
1. A compound of the formula

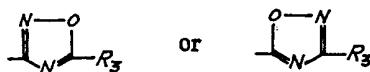


5 in which X is O or S, each of R₁ and R₂ is a hydrogen, fluorine or chlorine atom, a phenyl group, an alkyl group having from 1 to 9 carbon atoms or a lower alkoxy, lower dialkylamino, lower trialkylammonium, acylamino, carboxy, sulfo or functionally modified carboxy or sulfo group or, when attached to adjacent carbon atoms, R₁ and R₂ together may form a fused benzene ring or a lower alkylene or 1,3-dioxapropylene 10 group, and A is a group of the formula

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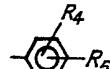
in which R_s is

(a) a straight chain or branched alkyl group having from 1 to 18 carbon atoms, which may carry one or more substituents selected from halogen atoms, hydroxy, lower alkoxy, lower dialkylamino, morpholino, piperidino, 1-piperazinyl, lower alkylmercapto, chloroaryloxy, aryloxy, arylmercapto and aryl groups,

(b) a group of the formula $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}$, in which n is 1, 2, or 3 and R is a hydrogen atom or a lower alkyl, dialkylaminoalkoxyalkyl or alkylthioalkoxy-alkyl group, the alkyl groups of the dialkylaminoalkoxyalkyl group optionally forming together with the nitrogen atom to which they are attached a piperidine, hexamethylene-imine, pyrrolidine, morpholine or piperazine ring,

c) a group of the formula $-(\text{CH}_2)_m-\text{CH}=\text{CH}-\text{R}$ in which m is zero or an integer from 1 to 5, or

(d) a group of the formula



in which each of R_4 and R_5 is a hydrogen, fluorine or chlorine atom or a phenyl, lower alkyl, lower alkoxy, (C_1-C_4)-acylamino, carboxy, sulfo or functionally modified carboxy or sulfo group, or, when attached to adjacent carbon atoms, R_4 and R_5 together may form a lower alkylene group, a fused benzene ring or a 1,3-dioxapropylene group.

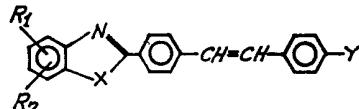
2. A compound as claimed in claim 1 in which X, A, R₁ and R₂ have the meanings specified therein and R₃ is a (C₁—C₆)alkyl, (C₁—C₆) - chloroalkyl, dimethyl- or diethylamino - (C₁—C₄) - alkyl, morpholino - ethyl, β - piperidino - ethyl, β - (4 - methylpiperazinyl - 1) - ethyl, benzyl, phenoxy - (C₁—C₄)alkyl, chlorophenoxy - (C₁—C₄) - alkyl, (C₁—C₄) - alkylmercapto - (C₁—C₄)alkyl, phenylmercapto - (C₁—C₄) - alkyl, phenyl, (C₁—C₆) - alkylphenyl, di - (C₁—C₆) - alkylphenyl, chlorophenyl, dichlorophenyl, (C₁—C₆) - alkoxyphenyl, or α - or β -naphthyl group, or a group of the formula —(CH₂CH₂OH)_n—R in which n is 1, 2 or 3 and R is a

30 a group of the formula $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}$ in which n is 1, 2 or 3 and R is a hydrogen atom or a (C_1-C_7) - alkyl, (C_1-C_4) - alkylmercapto - (C_1-C_4) - alkyl, di-methyl- or diethylamino - (C_1-C_4) - alkyl or morpholino - (C_1-C_4) - alkyl group.

35 3. A compound as claimed in claim 1, in which X is O or S, R₁ and R₂ are in the 5- and 7-positions and each is a hydrogen or chlorine atom or a (C_1-C_4) - alkyl or phenyl group or together form a fused phenyl ring, and R₃ is a (C_1-C_6) - alkyl, (C_1-C_6) - chloroalkyl, (C_1-C_4) - alkoxy - (C_1-C_4) - alkyl or hydroxy - (C_1-C_4) - alkyl group or a group of the formula $-(\text{CH}_2\text{CH}_2\text{O})_n-\text{R}$ in which n is 2 or 3 and R is a hydrogen atom or a (C_1-C_4) - alkyl group.

4. A compound as claimed in claim 1 in which X is oxygen, R₁ is in the 5-position and is a hydrogen or chlorine atom or a methyl or phenyl group, R₂ is a hydrogen atom, or R₁ and R₂ are both methyl groups in the 5,6-positions or in the 5,7-positions, and R₃ is a methyl, ethyl, n- or i-propyl, n- or i-butyl, pentyl, chloromethyl, β -chloroethyl, β -hydroxyethyl, β -methoxyethyl, β -ethoxyethyl, benzyl, phenyl, o-tolyl, p-tolyl, 2,4-dimethylphenyl, o-chlorophenyl, p-chlorophenyl, 2,4-dichlorophenyl, or p-methoxyphenyl group.

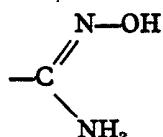
45 5. A process for preparing a compound as claimed in claim 1, which comprises reacting a compound of the formula



in which R_1 , R_2 and X have the meanings specified in claim 1, with a compound of the formula

R₁—Z

50 in which R_3 has the meaning specified in claim 1, and one of Y and Z is a group of the formula



and the other is a group of the formula



5 6. A process as claimed in claim 5, wherein the reaction is carried out in the presence of an acid-binding agent in an inert solvent at a temperature of from 20 to 200°C.

5

7. A process as claimed in claim 5 carried out substantially as described in any one of Examples 1 to 26 herein.

10 8. A compound as claimed in claim 1 whenever prepared by a process as claimed in any one of claims 5 to 7.

10

9. A process for optically brightening a material, which comprises incorporating in the material a compound as claimed in claim 1.

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