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(71) Applicant (for all designated States except US): **EASTMAN KODAK COMPANY** [US/US]; 343 State Street, Rochester, NY 14650-2201 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **SILVERSTEIN, Barry, D.** [US/US]; 343 State Street, Rochester, NY 14650 (US). **KIRCHER, James, Robert** [US/US]; 343 State Street, Rochester, NY 14650 (US). **BIETRY, Josep, Raymond** [US/US]; 343 State Street, Rochester, NY 14650 (US).

(74) Common Representative: **EASTMAN KODAK COMPANY**; 343 State Street, Rochester, NY 14650-2201 (US).

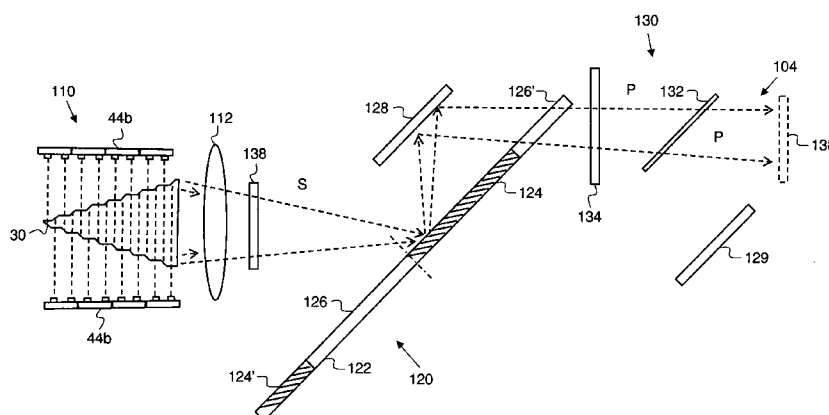
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(54) Title: ETENDUE REDUCED STEREO PROJECTION USING SEGMENTED DISK



**FIG. 24**

(57) Abstract: A stereoscopic digital image projecting system has a light source system energizable to provide polarized illumination having a first polarization state and a beam splitting system alternately generating first and second light beams having different polarization states from the polarized illumination. A combining system has a polarization beam combiner that combines the first and second light beams into a combined light beam. A spatial light modulator is used to modulate the combined light beam in a manner consistent with stereoscopic image data to form a first modulated image from illumination in the combined light beam having the first polarization state and to form a second modulated image from illumination in the combined light beam having the second polarization state. Projection optics are configured to project the first and second modulated images onto a display surface.



**ETENDUE REDUCED STEREO PROJECTION USING SEGMENTED  
DISK**

**FIELD OF THE INVENTION**

5           This invention relates to an apparatus for projecting a stereoscopic digital image and more particularly relates to an improved apparatus and method using polarized solid state lasers to create stereoscopic images for digital cinema projection.

**BACKGROUND OF THE INVENTION**

10           There is growing interest in high-quality projection systems that display three-dimensional (3D) or perceived stereoscopic content in order to offer consumers an enhanced visual experience in large venues. Although a number of entertainment companies have offered stereoscopic content in theaters, theme  
15   parks, and other venues, these companies have primarily employed film media for stereoscopic image presentation. To create the stereo image, two sets of films are loaded into two separate projection apparatus, one for each eye. Left- and right-eye images are then simultaneously projected using polarized light. One polarization is used for the image presented to the left eye; light of the orthogonal  
20   polarization is then used for the image presented to the right eye. Audience members wear corresponding orthogonally polarized glasses that block one polarized light image for each eye while transmitting the orthogonal polarized light image.

          In the ongoing transition of the motion picture industry to digital imaging,  
25   some vendors, such as Imax, have continued to utilize a two-projection system to provide a high quality stereo image. More commonly, however, conventional projectors have been modified to enable 3D projection.

          The most promising of these conventional projection solutions for  
multicolor digital cinema projection employ, as image forming devices, one of  
30   two basic types of spatial light modulators (SLMs). The first type of spatial light modulator is the Digital Light Processor (DLP) a digital micromirror device (DMD), developed by Texas Instruments, Inc., Dallas, TX. DLPs have been

successfully employed in digital projection systems. DLP devices are described in a number of patents, for example U.S. Patent No. 4,441,791; No. 5,535,047; No. 5,600,383 (all to Hornbeck).

FIG. 1 shows a simplified block diagram of a projector apparatus 10 that uses DLP spatial light modulators. A light source 12 provides polychromatic unpolarized light into a prism assembly 14, such as a Philips prism, for example. Prism assembly 14 splits the polychromatic light into red, green, and blue component wavelength bands and directs each band to a corresponding spatial light modulator 20r, 20g or 20b. Prism assembly 14 then recombines the modulated light from each of the spatial light modulators 20r, 20g and 20b and provides this unpolarized light to a projection lens 29 for projection onto a display screen or other suitable surface.

DLP-based projectors demonstrate the capability to provide the necessary light throughput, contrast ratio, and color gamut for most projection applications from desktop to large cinema. However, there are inherent resolution limitations, with existing devices typically providing no more than 2148 x 1080 pixels. In addition, high component and system costs have limited the suitability of DLP designs for higher-quality digital cinema projection. Moreover, the cost, size, weight, and complexity of the Philips prism or other suitable combining prisms are significant constraints. In addition, the need for a relatively fast projection lens with a long working distance, due to brightness requirements, negatively impacts the acceptability and usability of these devices.

The second type of spatial light modulator used for digital projection is the LCD (Liquid Crystal Device). The LCD forms an image as an array of pixels by selectively modulating the polarization state of incident light for each corresponding pixel. LCDs appear to have some advantages as spatial light modulators for high-quality digital cinema projection systems. These advantages include relatively large device size, favorable device yields and the ability to fabricate higher resolution devices, for example 4096 x 2160 resolution devices available from Sony and JVC Corporations. Among examples of electronic projection apparatus that utilize LCD spatial light modulators are those disclosed in U.S. Patent No. 5,808,795 (Shimomura et al.) and elsewhere. LCOS (Liquid

Crystal On Silicon) devices are thought to be particularly promising for large-scale image projection. However, with LCD components it can be difficult to maintain the high quality demands of digital cinema, particularly with regard to color and contrast, since the high thermal load of high brightness projection affects polarization qualities of these devices.

Conventional methods for forming stereoscopic images from these conventional micro-display (DLP or LCOS) based projectors use either of two primary techniques to distinguish between the left and right eye content. One less common technique, utilized by Dolby Laboratories, for example, uses color space separation, as described in US Patent Application Publication No. 2007/0127121 by Maximus et al. and elsewhere. Filters are utilized in the white light illumination system to momentarily block out portions of each of the primary colors for a portion of the frame time. For example, for the left eye, the lower wavelength spectrum of Red, Blue, and Green (RGB) is blocked for a period of time. This alternates with blocking the higher wavelength spectrum of Red, Blue, and Green (RGB) for the other eye. The appropriate color adjusted stereo content that is associated with each eye is then presented to each modulator for the eye. The viewer wears a corresponding filter set that similarly transmits only one of the two 3-color (RGB) spectral sets. The color separation approach enjoys some advantages over a polarization based projection approach. For example, images can be projected onto most screens without the requirement to use a more expensive polarization-maintaining screen. There are also disadvantages, however. The needed glasses are expensive. Viewing quality can be reduced by normal angular shift, head motion, and tilt. Additionally, adjustment of the color space can be difficult and there can be significant light loss due to filtering. Because of this, a higher lamp output may be needed or output image brightness reduced.

The second method for forming stereoscopic images uses polarized light. In the example embodiment of U.S. Patent No. 6,793,341 to Svandal et al. and elsewhere, each of two orthogonal polarization states is delivered to a corresponding one of two separate spatial light modulators. Polarized light from both modulators is then projected simultaneously. The viewer wears polarized

glasses with polarization transmission axes for left and right eyes orthogonally oriented with respect to each other. Although this arrangement offers efficient use of light, it can be an expensive configuration. This can be particularly true in projector designs that require a spatial light modulator for each color band.

5           Another approach, commercialized by Real-D, Beverly Hills, CA, uses a conventional projector modified to modulate alternate polarization states that are rapidly switched from one to the other. This can be done, for example, where a DLP projector has a polarizer placed in the output path of the light, such as at a position 16 indicated by a dashed line in FIG. 1. The polarizer is required, since  
10   the DLP is not inherently designed to maintain the polarization of the input light, which is generally unpolarized, as the window of the device package depolarizes due to stress induced birefringence. An achromatic polarization switcher, similar to the type described in U.S. application 2006/0291053 by Robinson et al. could be disposed at position 16 after the polarizer. A switcher of this type alternately  
15   rotates polarized light between two orthogonal polarization states, such as linear polarization states, to allow the presentation of two distinct images, one to each eye, while the user views the projected images with polarized glasses.

Real-D systems historically have utilized left and right circularly polarized light, where the glasses are made of a combination 1/4 wave retarder plus a  
20   polarizer to change the circularly polarized light back to linearly polarized light before blocking one state. This arrangement appears to be less sensitive to head tilt and the achromatic polarization switcher is easier to fabricate. The glasses, however, add expense over embodiments that simply use a polarizer. In either case, the display screen must substantially maintain the polarization state of the  
25   incident image-bearing light and is, therefore, typically silvered. With such MEMS-based systems, there can be significant light loss, resulting from the requirement to use polarized light, which can reduce output light by half over conventional non-stereoscopic designs. There is additional cost due to the large polarization switcher as well as the alignment features and mounting to the front  
30   of the projections system. This system must be flexible in order to accommodate the variety of projectors that may be retrofitted. The polarization switcher design is also more complicated in that it must essentially handle the entire visible

spectral band, retarding the light in equal amounts regardless of the wavelength. Failure to properly achieve this performance can generate unacceptable crosstalk, directing images to the wrong eye and reducing the quality of the stereoscopic effect. This type of crosstalk effect can even be physically disturbing to the viewer, in some cases. Thus, by comparison, LCOS-based projectors are advantaged in that the output is typically already polarized in most configurations.

A continuing problem with illumination efficiency relates to etendue or, similarly, to the Lagrange invariant. As is well known in the optical arts, etendue relates to the amount of light that can be handled by an optical system.

Potentially, the larger the etendue, the brighter the image. Numerically, etendue is proportional to the product of two factors, namely the image area and the numerical aperture. In terms of the simplified optical system represented in FIG. 2 having light source 12, optics 18, and a spatial light modulator 20, etendue is a product of the light source area  $A_1$  and its output angle  $\theta_1$  and, in a well-matched optical system, this is equal to the product of the modulator area  $A_2$  and its acceptance angle  $\theta_2$ . For increased brightness, it is desirable to provide as much light as possible from the area of light source 12. As a general principle, the optical design is advantaged when the etendue at the light source is most closely matched to the etendue at the modulator.

Increasing the numerical aperture, for example, increases etendue so that the optical system captures more light. Similarly, increasing the source image size, so that light originates over a larger area, increases etendue. In order to utilize an increased etendue on the illumination side, the etendue must be greater than or equal to that of the illumination source. Larger image sizes, however, typically result in a more costly system. This is especially true of devices such as LCOS and DLP components, where the silicon substrate and defect potential increase with size. As a general rule, increased etendue results in a more complex and costly optical design. Using a conventional approach such as that outlined in U.S. Patent No. 5,907,437 (Sprotbery et al.) for example, lens components in the optical system must be designed for large etendue. The source image area for the light that must be converged through system optics is the sum of the combined areas of the spatial light modulators in red, green, and blue light paths; notably,

this is three times the area of the final multicolor image formed. That is, for the configuration disclosed in such a conventional approach, optical components handle a sizable image area, therefore a high etendue, since red, green, and blue color paths are separate and must be optically converged. Moreover, although a  
5 configuration such as that disclosed in U.S. Patent No. 5,907,437 Sprotbery et al. disclosure handles light from three times the area of the final multicolor image formed, this configuration does not afford any benefit of increased brightness, since each color path contains only one-third of the total light level.

Efficiency improves when the etendue of the light source is well-matched  
10 to the etendue of the spatial light modulator. Poorly matched etendue means that the optical system is either light-starved, unable to provide sufficient light to the spatial light modulators, or inefficient, effectively discarding a substantial portion of the light that is generated for modulation.

The goal of providing sufficient brightness for digital cinema applications  
15 at an acceptable system cost has eluded designers of both LCD and DLP systems. LCD-based systems have been compromised by the requirement for polarized light, reducing efficiency and increasing etendue, even where polarization recovery techniques are used. DLP device designs, not requiring polarized light, have proven to be somewhat more efficient, but still require expensive, short lived  
20 lamps and costly optical engines, making them too expensive to compete against conventional cinema projection equipment.

In order to compete with conventional high-end film-based projection systems and provide what has been termed electronic or digital cinema, digital projectors must be capable of achieving comparable cinema brightness levels to  
25 this earlier equipment. As some idea of scale, the typical theatre requires on the order of 10,000 lumens projected onto screen sizes on the order of 40 feet in diagonal. The range of screens requires anywhere from 5,000 lumens to upwards of 40,000 lumens. In addition to this demanding brightness requirement, these projectors must also deliver high resolution (2048 x 1080 pixels) and provide  
30 around 2000:1 contrast and a wide color gamut.

Some digital cinema projector designs have proved to be capable of this level of performance. However, high equipment cost and operational costs have

been obstacles. Projection apparatus that meet these requirements typically cost in excess of \$50,000 each and utilize high wattage Xenon arc lamps that need replacement at intervals between 500-2000 hours, with typical replacement cost often exceeding \$1000. The large etendue of the Xenon lamp has considerable  
5 impact on cost and complexity, since it necessitates relatively fast optics to collect and project light from these sources.

One drawback common to both DLP and LCOS LCD spatial light modulators (SLM) has been their limited ability to use solid-state light sources, particularly laser sources. Although they are advantaged over other types of light  
10 sources with regard to relative spectral purity and potentially high brightness levels, solid-state light sources require different approaches in order to use these advantages effectively. Conventional methods and devices for conditioning, redirecting, and combining light from color sources, used with earlier digital projector designs, can constrain how well laser light sources are used.

15 Solid-state lasers promise improvements in etendue, longevity, and overall spectral and brightness stability but, until recently, have not been able to deliver visible light at sufficient levels and at costs acceptable for digital cinema. In a more recent development, laser arrays have been commercialized and show some promise as potential light sources. However, brightness itself is not yet high  
20 enough; the combined light from as many as nine individual arrays can be needed in order to provide the necessary brightness for each color.

Laser arrays of particular interest for projection applications include various types of VCSEL arrays, including VECSEL (Vertical Extended Cavity Surface-Emitting Laser) and NECSEL (Novalux Extended Cavity Surface-  
25 Emitting Laser) devices from Novalux, Sunnyvale, CA. However, conventional solutions using these devices have been prone to a number of problems. One limitation relates to device yields. Due largely to heat and packaging problems for critical components, the commercialized VECSEL array is extended in length, but limited in height; typically, a VECSEL array has only two rows of emitting  
30 components. The use of more than two rows tends to increase yield difficulties dramatically. In addition, conventional VECSEL designs are prone to difficulties with power connection and heat sinking. These lasers are of high power; for



example, a single row laser device, frequency doubled into a two row device by Novalux, produces over 3 W of usable light. Thus, there can be significant current requirements and heat load from the unused current. Lifetime and beam quality is highly dependent upon stable temperature maintenance.

5           Coupling of the laser sources to the projection system presents another difficulty that is not adequately addressed using conventional approaches. For example, using Novalux NESEL lasers, approximately nine 2 row by 24 laser arrays are required for each color in order to approximate the 10,000 lumen requirement of most theatres. It is desirable to separate these sources, as well as  
10           the electronic delivery and connection and the associated heat from the main thermally sensitive optical system to allow optimal performance of the projection engine. Other laser sources are possible, such as conventional edge emitting laser diodes. However, these are more difficult to package in array form and traditionally have a shorter lifetime at higher brightness levels.

15           As noted earlier, increased etendue results in a more complex and more costly optical design. In general, the best performance and lowest cost are obtained when the etendue is small and is well-matched between the illumination optics and the light modulator. Conventional stereoscopic projection systems using polarized light tend to double the etendue in order to project light of both  
20           polarization states over the same optical path. It would be beneficial to provide a stereoscopic projector that used polarized light to differentiate left- from right-eye images, but with reduced etendue over previous designs.

          Thus, it can be seen that the challenge of providing a stereoscopic color projection system having cinema or near-cinema performance and brightness has  
25           not been met using conventional approaches. There is a need for a stereoscopic projector that provides reduced etendue and improved brightness with solid-state light sources.

## SUMMARY OF THE INVENTION

30           It is an object of the present invention to address the need for stereoscopic imaging with a MEMS based digital spatial light modulators such as DLP and related microdisplay spatial light modulator devices. With this object in mind, the

present invention provides a stereoscopic digital image projecting system comprising:

a light source system energizable to provide polarized illumination having a first polarization state;

5 a beam splitting system alternately generating first and second light beams having different polarization states from the polarized illumination;

a combining system comprising a polarization beam combiner that combines the first and second light beams into a combined light beam;

a spatial light modulator modulating the combined light beam in a manner  
10 consistent with stereoscopic image data to form a first modulated light from illumination in the combined light beam having the first polarization state and to form a second modulated light from illumination in the combined light beam having the second polarization state; and

projection optics configured to project the first and second modulated  
15 light.

It is a feature of the present invention that it provides ways for improved etendue matching between illumination and modulation components.

The present invention has the advantage that a single light source can be used to provide alternating polarization states, thereby eliminating the need to  
20 repeatedly cycle light sources on and off.

It has the additional advantage that it provides a convenient mechanism for balancing the light output in the two polarization states. Additionally, the present invention provides the advantage of a reduced transition time between the two polarization states.

25 It has the further advantage that an optical system with reduced etendue is provided for a stereoscopic projection apparatus that uses polarization states to differentiate left- from right-eye images.

Another advantage of the present invention is that it provides for lower thermal loading for critical system components.

30 Other advantages of embodiments of the present invention include reduced thermal loading and improved brightness.

These and other objects, features, and advantages of the present invention will become apparent to those skilled in the art upon a reading of the following detailed description when taken in conjunction with the drawings wherein there is shown and described an illustrative embodiment of the invention.

5

### BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the subject matter of the present invention, it is believed that the invention will be better understood from the following description when taken  
10 in conjunction with the accompanying drawings, wherein:

FIG. 1 is a schematic block diagram of a conventional projection apparatus using a combining prism for the different color light paths;

FIG. 2 is a representative diagram showing etendue for an optical system;

FIGS. 3A and 3B are plan views showing the relative fill factor of  
15 different solid-state light array and light combiner arrangements;

FIG. 4 is a schematic block diagram showing the general arrangement of a projection apparatus using an illumination combiner for stereo image projection;

FIG. 5 is a schematic side-view diagram showing how polarized light from multiple solid-state light arrays can be provided along the same illumination path;

20 FIG. 6 is a perspective of the light combining arrangement of FIG. 5;

FIG. 7A is a schematic side-view diagram showing the use of a polarization beam-splitter for directing illumination of one polarization state from multiple solid-state light arrays in one embodiment;

FIG. 7B is a schematic side-view diagram showing the use of a  
25 polarization beam-splitter for directing illumination of orthogonal polarization states from multiple solid-state light arrays in one embodiment;

FIG. 8 is a timing diagram that shows the alternating timing of polarization states used for stereo image presentation;

FIG. 9A is a schematic side-view diagram showing the use of a light-  
30 redirecting prism for combining illumination from multiple solid-state light arrays in one embodiment;

FIG. 9B is a perspective of the light-redirecting prism of FIG. 9A;

FIG. 10 is a schematic side view of a light-redirecting prism in an alternate embodiment;

FIG. 11 is a schematic side view showing the use of two light-redirecting prisms, each providing light from solid-state light arrays, each having different polarization;

FIG. 12 is a schematic side view showing the use of an embodiment of a light-redirecting prism that accepts light from both sides;

FIG. 13 is a schematic side view of an illumination apparatus using a light-redirecting prism of FIG. 12 for light of each polarization;

FIG. 14 is a schematic diagram of an alternate projection apparatus using polarized illumination with the light-redirecting prisms of FIG. 12, without light guides;

FIG. 15 is a schematic diagram of a stereo projection apparatus using the configuration of FIG. 14, in conjunction with a broadband electronic polarization rotation device;

FIG. 16 is a schematic diagram of a stereo projection apparatus using the configuration of FIG. 14, in conjunction with individual color band electronic polarization rotation devices;

FIG. 17 is a perspective showing a single pixel modulator and its axis of rotation;

FIG. 18 is a schematic diagram of a shutter system alternately selecting light of each orthogonal polarization;

FIGS. 19A and 19B show front and side views, respectively, for a shutter that reflects light from one side and transmits light through the other;

FIG. 20 is a schematic of an embodiment of a recycling illumination system that alternately converts light to two orthogonal polarization states;

FIG. 21 is an alternate embodiment of the recycling illumination system shown in FIG. 20;

FIG. 22 is a schematic diagram of a stereo projection apparatus using alternating orthogonal polarization states provided by the illumination system described in FIG. 21;

FIG. 23 shows a shutter disk having an alternating pattern of transmissive and reflective segments;

FIG. 24 is a schematic view showing light handling in the beam splitting system during one half-cycle;

5        FIG. 25 is a schematic view showing light handling in the beam splitting system during the alternate half-cycle;

FIG. 26 is a timing diagram showing light output states using the beam splitting system; and

10        FIG. 27 is a schematic diagram showing a stereoscopic projecting system in one embodiment.

### DETAILED DESCRIPTION OF THE INVENTION

The present description is directed in particular to elements forming part of, or cooperating more directly with, apparatus in accordance with the invention.

15        It is to be understood that elements not specifically shown or described may take various forms well known to those skilled in the art.

Figures shown and described herein are provided to illustrate principles of operation according to the present invention and are not drawn with intent to show actual size or scale. Because of the relative dimensions of the component parts for  
20        the laser array of the present invention, some exaggeration is necessary in order to emphasize basic structure, shape, and principles of operation. Where used to describe components within various embodiments, the terms first, second, and so on do not denote any particular order or importance, but are more generally used to distinguish one element from another.

25        In the following disclosure, the phrase “left-eye image” denotes the image formed by a stereoscopic display apparatus and intended for viewing by the left eye of the viewer. Likewise, the phrase “right-eye image” refers to the image that is intended for viewing from the right eye of the viewer. Similarly, for a dual-viewer imaging apparatus, a “first viewer image” and “second viewer image” are  
30        separate images intended for first and second sets of viewers, respectively.

Embodiments of the present invention address the need for reduced etendue in a stereoscopic projection apparatus that uses polarization states to

differentiate left- from right-eye images. Embodiments of the present invention take advantage of the inherent polarization of light that is emitted from a VECSEL laser array or other type of solid-state light array. Other advantages of embodiments of the present invention include reduced thermal loading and  
5 improved brightness.

One approach used to reduce thermal loading by embodiments of the present invention is to isolate the light sources from light modulation components using a waveguide structure. Light from multiple solid-state light source arrays is coupled into polarization maintaining optical waveguides that deliver the light to  
10 the modulation device. When this is done, the geometry of the light source-to-waveguide interface can be optimized so that the waveguide output is well-matched to the aspect ratio of the spatial light modulator. In practice, this means that the waveguide aperture is substantially filled or slightly under-filled for maintaining optimal etendue levels. This arrangement also helps to minimize the  
15 speed requirement of illumination optics. Referring to FIGS. 3A and 3B, the input aperture of a light guide 52 is shown in cross section. A solid-state light array 44 is shown as it would appear at the input aperture of light guide 52, if properly scaled. As shown in FIG. 3A, the aperture is underfilled, which may easily cause a poor etendue match at the spatial light modulator end of light guide 52. In FIG.  
20 3B, the aspect ratios of array 44 and light guide 52 are well matched by reshaping the input aperture of light guide 52 from its conventional circular form. In yet other arrangements not shown in FIGS. 3A or 3B, multiple arrays 44 can be combined in order to effectively form a larger array. Methods of combining multiple arrays 44 are described in more detail subsequently.

25 In embodiments using this approach, an optical fiber can be utilized for light guide 52. In one embodiment, a rectangular core optical fiber is used. For example, rectangular core fiber from Liekki of Lohaja, Finland has been fabricated to better match source aspect ratios.

In order to better understand the present invention, it is instructive to  
30 describe the overall context within which apparatus and methods of the present invention can be operable. The schematic diagram of FIG. 4 shows a basic arrangement for projection apparatus 10 that is used in a number of embodiments

of the present invention. Three light modulation assemblies 40r, 40g and 40b are shown, each modulating one of the primary Red, Green, or Blue (RGB) colors from an illumination combiner 42. In each light modulation assembly 40r, 40g and 40b, an optional lens 50 may direct light into an optional polarization  
5 maintaining light guide 52. At the output of light guide 52, or otherwise receiving light from lens 50, a lens 54 then directs light through an integrator 51, such as a fly's eye integrator or integrating bar, for example. This light goes to a spatial light modulator 60. Spatial light modulator 60 is a micro-electromechanical systems (MEMS) device, such as a DLP or other type of reflective MEMS  
10 component, including any of the types of MEMS modulator components that modulate light by reflection or by diffraction. These devices can be considered as "polarization state neutral", since they do not modulate light at each pixel by modulating the polarization state of the pixel; any change to the polarization state of the incident light for any pixel is inadvertent, a function of its incident angle  
15 when reflected from the MEMS surfaces for that pixel. The incident angle of light to the MEMS spatial light modulator can be adjusted to minimize any unwanted polarization effects, as described subsequently. For embodiments of the present invention, the modulator must take light of two orthogonal input polarization states and output light of two orthogonal polarization states that correspond to the  
20 respective input states. The output polarization states may, however, be rotated with respect to the input states.

Projection optics 70, indicated generally in a dashed outline in FIG. 4 due to its many possible embodiments, then direct the modulated light to a display surface 80. The overall arrangement shown in FIG. 4 is then used for subsequent  
25 embodiments of the present invention, with various arrangements used for illumination combiner 42. In some embodiments, illumination from any of light modulation assemblies 40r, 40g and 40b may be directed to an integrator 51 without the use of light guide 52. Light modulation assemblies 40r, 40g and 40b then deliver polarized light to a polarization state neutral spatial light modulator  
30 60 and subsequently to projection lens 70.

FIG. 5 shows one approach for combining multiple solid state light arrays 44 and 44' to form a larger array. FIG. 6 shows a perspective of the configuration

of FIG. 5. In FIGS. 5 and 6, one or more interspersed mirrors 46 are used to place the optical axis of additional arrays 44' in line with array 44 to provide a combined light array, which is directed to optional lens 50. However, it can be appreciated that heat and spacing requirements may limit how many arrays 44 can be stacked in this manner.

The arrangements shown in FIGS. 5 and 6 can be modified somewhat to allow the use of polarized light having different polarization states, as shown in FIGS. 7A and 7B and in the timing chart of FIG. 8. The timing diagram of FIG. 8 shows, within any one of light modulation assemblies 40r, 40g, and 40b, how light that is directed to the same spatial light modulator 60 (FIG. 4) can be rapidly alternated between two orthogonal polarization states to provide left- and right-eye images accordingly using two banks of polarized lasers. For this example, solid state laser arrays 44a and 44b are used. Polarized solid state laser arrays 44a and 44b provide light of orthogonal polarization states, such as using half wave plates 64 for one of these banks of arrays, as shown in FIGS. 7A and 7B. In one half of the alternating illumination cycle, solid state laser arrays 44a are energized, as shown in FIG. 7A. This polarized light reflects from a polarization beam-splitter 62. In the other half of the alternating illumination cycle, solid state laser arrays 44b are energized, as shown in FIG. 7B. The polarization of this light is rotated so that it is transmitted through polarization beam-splitter 62. The polarized light beams are then directed to optional lens 50. For non-stereoscopic applications, the light from both polarized lasers 44a and 44b may be used together to provide a brighter image, or used at half power to balance the lifetime each laser source.

This arrangement advantageously puts light of either polarization onto the same illumination axis. The etendue using this approach remains the same as shown in the configuration shown earlier for a single channel in FIG. 5. Therefore in non-stereoscopic applications, where both polarization states are imaged, the brightness of the source effectively doubles. However, in the case where stereo display is desired, only a single source is utilized at one particular moment in time, so that the effective brightness remains the same as in FIG. 5. While this arrangement is preferred for its simplicity and provides alternating orthogonal



polarization states to the spatial light modulator 60, it requires that the lasers operate consistently over the frequency range needed, in order to have each orthogonal combined laser array turn on and off. For digital cinema applications, this is currently at either 120hz or 144hz depending on the setup. Many lasers, however, may exhibit thermal stabilization difficulties, thereby causing unstable power fluctuations in this frequency domain. Therefore, in some cases it is required to alternate the orthogonal state of the light indirectly (that is, not through source modulation), either at the modulator, or subsequently following modulation.

FIGS. 9A and 9B show side and orthogonal views, respectively, of an embodiment of illumination combiner 42 that combines laser light from four solid-state light arrays 44, concentrated within a smaller area. As FIG. 9B shows, solid state light arrays 44 have multiple lasers 26 that extend in a length direction L. A light-redirecting prism 30 has an incident face 32 that accepts light emitted from solid state light arrays 44 in an emission direction D1. Light is redirected through an output face 34 to an output direction D2 that is substantially orthogonal to emission direction D1. Light redirecting prism 30 has a redirection surface 36 that has light-redirecting facets 38. Light-redirecting facets 38 and other facets on redirection surface 36 extend in length direction L. Light-redirecting facets 38 are at an oblique angle relative to emission direction D1 and provide Total Internal Reflection (TIR) to light emitted from lasers 26. When arranged as shown in FIGS. 9A and 9B, these features help to narrow the light path for this illumination, providing a narrower light beam.

A number of variations are possible. For example, the cross-sectional side view of FIG. 10 shows an alternate embodiment in which light-directing facets 38 of light redirecting prism 30 are scaled to redirect light from multiple rows of lasers 26 at a time. Incident face 32 may not be normal with respect to emission direction D1, allowing some offset to the arrangement of light arrays 44 and requiring that the index of refraction  $n$  of light redirecting prism 30 be taken into account.

The schematic block diagram of FIG. 11 shows how multiple light redirecting prisms 30 can be utilized to provide increased brightness in an

embodiment of an illumination combiner 42 that uses alternating polarization states. As was described earlier with reference to FIGS. 7A and 7B, alternating illumination from light arrays 44a and 44b, in combination with half wave plate 64 and polarization beam-splitter 62, directs light of orthogonal polarization states toward optional lens 50, and onto spatial light modulator 60 (FIG. 4) for providing a stereoscopic image.

The cross-sectional side view of FIG. 12 shows another embodiment of light-redirecting prism 30 in illumination combiner 42 that provides an even more compact arrangement of illumination than the embodiment shown in FIGS. 9A-10 for using solid-state light arrays. In this embodiment, light redirecting prism 30 has two redirection surfaces 36, accepting light from solid state light arrays 44 that are facing each other, with opposing emission directions D1 and D1'. Each solid state light array 44 is comprised of lasers 26. Each redirection surface 36 has two types of facets: a light-redirecting facet 38 and an incidence facet 28 that is normal to the incident light from the corresponding solid state light array 44. The light-redirecting facets 38 redirect the light beams into output direction D2.

The configuration of FIG. 12 allows for easier alignment of the various laser modules to the light-redirecting prism 30 by retro-reflection of a small residual light from an anti-reflection coated face back into each of the lasers. This retro-reflection can be useful as a means of creating a subtle external cavity that may induce mode instability in a laser. While such mode hopping may be considered noise under typical applications, this noise can add value in projection by further reducing the laser coherence (and inter-laser coherence) thereby reducing visual speckle at the image plane. Additionally, with this dual sided approach, laser modules are interleaved with light from differing modules neighboring each other, providing a source of further spatial mixing when the light is optically integrated further in the optical system. This again helps to reduce possible speckle and increase system uniformity.

FIG. 13 shows how a pair of prisms 30 of the type shown in FIG. 12 can be used to direct light of orthogonal polarization states from two sets of solid state laser arrays 44a and 44b toward lens 50 using half wave plate 64 and polarization beam-splitter 62.

While it can be seen that the orientation of the prism 30 to solid state light arrays 44 in FIG. 12 is convenient for many applications, normal incidence of the light beams with respect to the input or output faces is not required for combining the illumination sources. It is generally advantageous, however, that the  
5 redirected light beams exiting the prism 30 at output face 34 be substantially parallel to each other. Achieving this requires careful consideration of a number of factors. These factors include the combination of the angle of incidence of the solid state light arrays 44 on each side (as they may be different) to incidence facets 28 on each side and the refraction in the light redirecting prism 30 based on  
10 the index of refraction of the material. In addition, the reflection off of the light-redirecting facets 38 from each side (again, these may be different on each side) must be considered and its combination with the refraction of the light redirecting prism 30 must cooperate so that output light beams from the output face 34 are in parallel.

15 The schematic block diagram of FIG. 14 shows an embodiment of projector apparatus 10 that uses illumination combiners 42 with light-redirecting prisms 30 for three independent red, green and blue color channels. Each light modulation assembly 40r, 40g, and 40b has a pair of light redirecting prisms 30 with a similar arrangement of polarization-directing components as that described  
20 for FIG. 13. In each light modulation assembly, polarized light from one or the other light redirecting prism 30 is directed through polarization beam-splitter 62 to lens 50 and integrator 51 onto spatial light modulator 60. Spatial light modulator 60 is a digital micromirror or other MEMS device modulates light maintaining two orthogonal orientations of output light related to the orthogonal orientations  
25 of the input light. In the embodiment shown, designed to use the angular modulation of a micromirror device, thin film coated dichroic surface 68 is treated to reflect or transmit incident light according to its incident angle, so that modulated light is directed to a dichroic combiner 82. Dichroic combiner 82 has an arrangement of dichroic surfaces 84 that selectively reflect or transmit light  
30 according to wavelength, combining the modulated light from each light modulation assembly 40r, 40g, and 40b onto a single optical path through projection optics 70. While light guides can be utilized between the lasers and the

modulator, this embodiment can be advantaged because such light guides can degrade polarization of the transmitted light. For such an embodiment, lenslet arrays would offer advantages for uniformizing the illumination, since polarization states are maintained. However, this type of embodiment does not  
5 enjoy the advantages provided by a light guide (not shown), such as improved heat separation between the lasers illumination section and the modulator projection optics section. In either embodiment, the laser light may be used in the near field condition or in the far field condition, where premixing of the light is provided to reduce possible speckle and to further improve the uniformity of the  
10 light provided to the integrator 51. Laser speckle is further reduced by the use of an arrangement of independent lasers combined to form a single illumination source, as well as the use of uniformizing optics like lenslet arrays.

The present invention allows a number of variations from the exemplary embodiments described herein. For example, a variety of polarized laser light  
15 sources can be used as alternatives to VECSEL and other laser arrays. Light directing prism 30 can be made from many highly transmissive materials. For low power applications, plastics may be chosen. For higher power application, glass may be more appropriate.

One of the significant advantages of using lasers is their small etendue,  
20 enabling higher efficiency simpler optical systems. Unfortunately, as just discussed, small etendue also means relatively high energy densities on components when used in digital cinema based systems. In systems where the lasers cannot be directly modulated to create alternating orthogonal polarizations, it is necessary to rotate the polarization state or block one of the orthogonal  
25 polarization states by alternative means. One method of doing this is to utilize electronic polarization rotators or shutter, such as liquid crystal retarders or liquid crystal shutters.

FIG. 15 shows a stereoscopic embodiment where a broadband electronic polarization rotator 75 is used to successively switch between two output  
30 polarization states for left- and right-eye images. Electronic polarization rotator 75 is located in the optical path following the beam combiner 82, which combines the modulated beams. Polarization rotator 75 is considered broadband in that it

must be able to rotate the polarization states equally over the visible spectrum created by the combined light sources. This location is advantaged because the projected beam size is relatively large. Therefore, the energy density on the Polarization rotator 75 is near its lowest for a combined beam. Optional quarter wave plate 76 may be placed either directly before or after polarization rotator 75, depending upon preference for polarization properties. In this case, it is desirable to have all of the laser light from all of the sources share the same polarization orientation. Half wave plates or color selective retarders may be used along the light path to correctly orient the polarization states. Additionally, a polarizer may be used to block or reflect any spurious polarization state prior to the electronic polarization rotator 75.

Liquid crystal variable retarders, as an example of electronic polarization rotators 75, are easier to fabricate with relatively uniform retardance verses wavelength when the input polarization state is circular. For this device type, then, it may be preferable to locate quarter wave plate 76 directly after the beam combiner 82 and before the electronic polarization rotator 75. Alternately, quarter wave plates may be placed in each of the primary color paths, however this requires multiple elements. Stereo imaging is thus created by timing the corresponding image content intended for each eye in synchronization with liquid crystal rotator 75. Additionally, a polarization maintaining display surface is used and viewer polarization glasses are provided, so that each eye receives light of only the intended orthogonal polarization states.

While the embodiment of FIG. 15 minimizes the energy density for a combined image, this energy density may still not be low enough to prevent damage to the polarization rotator. In many cases it is also simpler to create an electronic polarization rotator for a narrow band of light. An alternate embodiment, shown in FIG. 16, has a narrow band polarization rotation component 75r, 75g, 75b in each branch of the illumination sections 40r, 40g, 40b. In this case, the electronically controlled polarization rotator only needs to perform a substantially half wave rotation for the narrow spectrum of a single color band, on the order of 1 nm. In the case where the electronic polarization rotator is of a liquid crystal based electronic retarder, this greatly simplifies the

structure and works well in linearly polarized light. Thus the cost and complexity of each of these rotators is reduced. Placing the polarization retarder after the integrator 51 eliminates potential higher energy density "hot spots" that might occur from more direct laser illumination. This balanced light/heat load improves the stability and performance of the device. Additionally, as only a single band is used and is maintained on the device without modulation, a more consistent and lower energy density can be delivered, compared with the embodiment described earlier and shown in FIG. 15. As before, an optional quarter wave plate retarder may be used either on each of the color bands, or as in FIG. 15, after the color combiner in the system. Similarly, a polarizer may be used prior to the electronic polarization rotator in order to provide the optimum polarization states.

Multiple laser combiners may be utilized such as in FIG. 14, where each combiner has a different orthogonal polarization state and adjacent wavelength spectrum associated with it. For example the illumination unit 40b may be comprised of a first combiner with a linear p-polarization state and a second combiner with a linear s-polarization state. The primary spectrum of the first combiner may be shifted from the second combiner by 15-25 nm. A polarization beam-splitter 62 may be used to combine the two sets of lasers together. Subsequently, a color selective polarization retarder may be used in the path after the polarization beam-splitter 62 to rotate only one of the two combiner spectral wavelengths by 90 degrees so as to align its polarization state with that of the adjacent spectrum from the alternate combiner. In this way, no etendue is gained in the system and electronic polarization rotator 75 from FIG. 15 may be utilized to rotate the single polarization state orthogonally to create light for imaging to each respective eye.

Another method for creating alternating orthogonal polarizations in order to generate a stereoscopic viewing experience is to mechanically shutter between the two orthogonal states as shown in FIG. 18. In an illumination combiner 43, lasers 44b are combined to generate a first linear polarization state, while lasers 44a, in conjunction with half wave plate 64, generate light of a second linear polarization state that is orthogonal to the first linear polarization state. (The two orthogonal polarization states can also be formed by simply rotating one of the

sets of lasers such that the output polarizations are orthogonal.) A rotating shutter disk 65 is placed in the path of the optical axes for the first and second orthogonal polarization states and produces a merged optical axis. The rotational position of rotating shutter disk 65 is controlled by a control logic processor 90 that controls a  
5 motor 66.

Rotating shutter disk 65, shown in plan and side views respectively in FIGS. 19A and 19B, preferably has a glass disk with a least two segments. A first transparent segment 65a is designed to substantially transmit all of the light that is incident upon it. A second reflective segment 65b is designed to substantially  
10 reflect all of the light that is incident upon it. When transparent segment 65a is positioned along the optical axis, light from lasers 44b is transmitted through to the downstream system components, while light from lasers 44a is absorbed by a beam dump 69. Alternately, when reflective segment 65b is positioned along the optical axis, light from lasers 44a is reflected through to the downstream system  
15 components, and light from lasers 44b is directed to beam dump 69. In this manner, light of alternating orthogonal polarizations is delivered to the spatial light modulators to create the stereoscopic images by rotating the shutter disk 65 in synchronization with the formation of the stereoscopic images on the spatial light modulator. It should be noted that there is a transition region 73 between  
20 polarization states where the light beams straddle the boundary between the transparent segment 65a and the reflective segment 65b, as noted in FIG. 19A. Here, illumination light 67 straddles the boundary between the transparent segment 65a and reflective segment 65b. In this case, polarization of both states is inadvertently delivered to the spatial light modulator. This condition causes  
25 crosstalk between the images of the two eyes, also known as ghosting. Some amount of crosstalk may be acceptable. However, if the crosstalk is excessive, the spatial light modulator and/or the illumination light may be turned to the off state during this transition period, eliminating the crosstalk at the cost of some lost light. Therefore, it is desirable to minimize this transition region. This can be  
30 achieved by either minimizing the spot size of the illumination light or by enlarging the shutter wheel, placing the illumination light as far toward the outer diameter as practical.

While the embodiment of FIG. 18 functions to alternate the polarization states of light directed to the spatial light modulator, over 50% of the light is lost to beam dump 69. This essentially reduces system efficiency to that of conventional approaches. Another embodiment, shown in FIG. 20, extends the function of shutter disk 65 to recover the light that was previously delivered to beam dump 69. In an illumination combiner 45, the light formerly in the beam dump path has its polarization state converted by a half wave plate 64'. This converts the light to the same polarization state that is directly delivered to the spatial light modulator by shutter disk 65. This polarization converted light is then directed by mirrors 71 to a path that is adjacent to the light coming directly from shutter disk 65. The combined light of both laser arrays, now of the same polarization state, is delivered to uniformizing optics and to the spatial light modulator. Again, by rotating shutter disk 65 using motor 66, light is alternately delivered in orthogonal polarization states.

For the embodiment of FIG. 20, it can be observed that the etendue of the light source has doubled compared with its state as delivered in FIG. 18. This etendue may be provided to the uniformizing optics with double the area, with the original and converted beams side by side and in the same angular space. Alternately, the light may be provided with some amount of overlap from each laser source. Angular overlapping may be more desirable because it would be easier to achieve a uniform illumination for all pixels by mixing in this space, as the projection lens is typically telecentric. While the optics following the illumination path needs to handle this large etendue in order to be efficient, this is not a very difficult problem due to the nature of the low starting etendue of laser sources.

FIG. 21 shows an alternate embodiment that also uses the recovered polarized light but requires fewer components. In this case, the light formerly captured by the beam dump 69 is instead redirected using reflective prism 72 and passes through half wave plate 64', which rotates the polarization. FIG. 22 shows a projection system incorporating three illumination combiners 45r, 45g and 45b, each of the type shown in FIG. 21. The illumination combiners 45r, 45g and 45b each produce alternating orthogonal polarization and directly illuminate



corresponding spatial light modulators 60 for each color channel. The beams are subsequently combined with dichroic plates 84 and are projected by projection optics 70.

This same approach works appropriately for non-stereoscopic projection as well without additional light loss, even during the transition regions. Therefore, unlike conventional solutions, it is not necessary to remove the shutter wheel or polarization switch in order to improve the throughput efficiency in order to utilize the projection system for conventional non-stereoscopic imaging. In this case, motor 66 may be shut down to save on lifetime or power consumption when the projection system is used for conventional non-stereoscopic imaging, preferably with the transmissive region of the shutter in the optical path so that unnecessary coating damage and heat buildup can be minimized.

The rotating shutter mechanism of FIGS. 19A and 19B may serve an added function of speckle reduction in addition to providing the alternating orthogonal polarization feature. Speckle was discussed earlier as a potential issue for laser projection. While the use of multiple lasers tends to reduce the general coherence of the lasers to substantially reduce speckle, there can be residual coherence, especially in the case of small screens where fewer lasers are used. While the alternating polarization states inherently reduces speckle, a coherence-breaking coating may also be applied to one or both sides of the shutter. Additionally the use of uniformizing optics that mix the light, either spatially or angularly, in conjunction with variations in the optical path due to wavefront deviations in the shutter substrate, substantially reduces any remaining coherence and, therefore, speckle.

FIG. 19B shows a shutter disk 65 having one diffuse side 65c and one polished side 65d. The diffuse side 65c is fabricated with a ground surface, while the polished side 65d is fabricated with the polished surface. In a preferred embodiment of the present invention, the polished side 65d has an anti-reflection coating in one segment and a mirror coating in the alternate segment. The surface roughness of the diffuse side 65c should be high enough to eliminate visual speckle, but low enough to not substantially increase the angular extent of the source. The use of this relatively rough surface, in conjunction with the spatial

motion provided by the rotating wheel, can reduce or eliminate any residual speckle artifacts from the system.

Alternately, as described earlier, both sides of the shutter disk 65 may be polished. However, in this case, the surfaces should not be optically flat, so that  
5 multiple waves of optical path difference are induced into the light beams as the shutter disk is rotated. This configuration has the advantage relative to the use of a diffuse surface in that it does not substantially increase the angular content of the illumination light, and therefore increase the etendue.

Preferred embodiments of the present invention use a polarization rotator,  
10 such as a rotating shutter disk, as part of a beam splitting apparatus for generating two beams having different polarization states. Referring to FIG. 23, there is shown a plan and schematic side view of a shutter disk 122 that is configured as part of a polarization rotator for providing alternating polarization states from a single light source. Shutter disk 122 has an arrangement of reflective segments  
15 124 and 124' and transmissive segments 126 and 126' that provide a mechanism for producing the alternating polarization states. Referring to FIGS. 24 and 25, a beam splitting system 120 accepts a polarized illumination from a light source system 110. Light source system 110 may use light-redirecting prism 30 and its support components, as described earlier, or some other source of polarized  
20 illumination. Unlike the shutter disk arrangements shown earlier that direct substantially collimated light to the spinning shutter disk, a lens element 112 concentrates the incident illumination toward a focus. Beam splitting system 120 includes shutter disk 122 and an arrangement of supporting mirrors, reflective elements 128 and 129, for redirecting light that is reflected from the surface of  
25 shutter disk 122 or transmitted through shutter disk 122. A motor or other actuator (not shown) provides the rotational motion that allows shutter disk 122 to operate as a polarization rotator. Reflective elements 128 and 129 can be mirrors or other reflective surfaces, including polarization beam-splitters configured to direct the respective light beams of different polarization states onto the same  
30 optical path. Polarization beam-splitters such as wire-grid, thin film plate or cube polarization beam splitters, or a Brewster angle beam combining element can be used for reflective elements 128 and 129. Thin-film plates are generally lower

cost solutions and can provide acceptable performance as reflective elements 128 and 129.

FIG. 24 shows the optical path during the half-cycle when the rotating shutter disk 122 is positioned such that the polarized illumination is reflected from the inner reflective segment 124 of shutter disk 122 and toward reflective element 128 that acts as a turning mirror. This light is transmitted through outer transmissive segment 126' and through a wave plate 134, such as a half wave plate, that changes the polarization state of the illumination. In the example shown in FIG. 24, light from light source system 110 is S-polarized, whereas the light that emerges from wave plate 134 is orthogonal, or P-polarized. It can be appreciated that other arrangements are possible, including embodiments using other than a half wave plate, so that the respective polarization state of light from wave plate 134 is not necessarily orthogonal to the polarization state of the light emitted from light source system 110. In one embodiment, the orthogonal polarization state of light from wave plate 134 is an opposing circular polarization state.

Still referring to FIG. 24, a beam combining system 130 comprising a polarization beam combiner 132 then transmits light of this polarization state to provide a first light beam 104 for modulation. Polarization beam combiner 132 can be a polarization beam splitter, such as a wire-grid, thin film plate or cube polarization beam splitter, or a Brewster angle beam combining element. Thin-film plates are generally lower cost solutions and can provide acceptable performance as polarization beam combiner 132. FIG. 25 shows the optical path during the alternate half-cycle when the rotating shutter disk 122 is positioned such that the polarized illumination is transmitted through inner transmissive segment 126 of shutter disk 122 and toward reflective element 129. Reflective element 129 acts as a turning mirror and redirects the light, at its original polarization state, to polarization beam combiner 132. Polarization beam combiner 132 then reflects this light as a second light beam 106. In this way, both first light beam 104 and second light beam 106 are alternately directed along the same optical path as a combined light beam. In any case polarization beam combiner 132 provides an additional level of polarization purity to the exiting

light such that polarization contrast between the two orthogonal polarization states is enhanced. Additionally by utilizing polarization beam combiner 132 to put both first light beam 104 and second light beam 106 on the same optical path, with substantially the same optical angular extent, the etendue is reduced from prior  
5   embodiments.

Referring back to the plan view of shutter disk 122 in FIG. 23, it can be appreciated that there is some transition interval during the rotation of shutter disk 122 where one portion of the incident illumination beam is transmitted, and the  
10   other portion reflected. With respect to the overall cycle time of shutter disk 122, this “transitional” interval of the cycle time is unusable, since all of the illumination does not have the same polarization during this interval. Therefore, there is an advantage in reducing the illumination beam width. Because shutter disk 122 receives focused light from light source system 110, the beam width is  
15   significantly reduced, thereby reducing the time of the transitional interval, effectively increasing the amount of illumination that is available for modulation.

The angle and position of shutter disk 122 or other polarization rotator can be adjusted in order to produce a substantial match in light output intensity for the first light beam 104 and the second light beam 106 that are output from beam  
20   combining system 130. Alternately, angle, position, and optical parameters of shutter disk 122 or other polarization rotator, or other optical element can be intentionally adjusted to correct for a condition elsewhere in the optical system, including positioning of a polarization beam combiner so that it provides less than the maximum polarization rotation.

25       Another advantage of beam splitting system 120 of the present invention relates to eliminating the need for separate light sources for each of two polarization states and the need to repeatedly cycle light sources on and off. Instead, embodiments of the present invention use the same light source system 110 for providing light for both polarization states.

30       Sensing and control logic, not shown or specifically described herein, but familiar to those skilled in the electronic image projection arts, would be provided in order to coordinate the relative timing of shutter disk 122 with the signal

provided to the spatial light modulator within each of a number of color channels for a projector. The timing chart of FIG. 26 shows that the light sources, here solid state light array 44b, stays continually in the “on” position while alternately changing the polarization state of the light output.. In an alternative embodiment, the solid state light arrays 44 may be shut off during this transition time to further reduce any light leakage.

The schematic diagram of FIG. 27 shows an image projecting system 100 that uses the illumination apparatus of the present invention to provide illumination of alternating polarization states to spatial light modulators 60 in each color channel, shown herein as a red color channel 140r, a green color channel 140g, and a blue color channel 140b. Each color channel includes its own light source system 110, beam splitting system 120, and beam combining system 130. Within each color channel, spatial light modulator 60 modulates the combined light beam from its corresponding beam combining system 130 in a manner consistent with stereoscopic image data to form a first modulated light from illumination in the combined light beam having the first polarization state and to form a second modulated light from illumination in the combined light beam having the second polarization state. Image projecting system 100 also includes the needed components for combining light from each color channel (dichroic surfaces 84 in this example) and projection optics 70 for forming an image on a display surface.

One advantage of the beam splitting method described with reference to FIGS. 23-26 relates to the characteristics of the light for each polarization half-cycle. Because the same source light is used in light source system 110, spatial and angular characteristics of the combined light beam are substantially equivalent between the alternating polarization states. Aspects of thickness, angle of incidence, and refractive index of components in the optical paths of the first and second light beams can be configured to support the equivalence or substantial equivalence of the spatial and angular characteristics.

While shutter disk 122 is one type of polarization rotator that allows straightforward operation and timing, other types of polarization rotator can

alternately be used. A half-wave plate, liquid crystal device, or an electronic retarder can alternately be used for this purpose.

An optional uniformizing element can also be included as part of the illumination system. FIGS. 24 and 25 show an optional uniformizing system 138 in one possible position in the path of the polarized light beam from light source system 110. FIGS. 24 and 25 also show an optional uniformizing system 138' in an alternate position in the path of the combined light beam. Any of a number of types of uniformizing element can be used, such as an integrating bar or a lenslet array, for example.

Most Micro-Electromechanical Structures (MEMS) such as DLP devices use a metallic reflector, typically formed from aluminum. Metal mirrors create very small phase shifts upon reflection when handling light from a skew angle. The preferred polarization orientation, where the DLP device maintains the polarization state after reflection, has the polarization axis either in line with or orthogonal to the hinge pivot tilt of micro-mirror 74, as shown in FIG. 17. Axis A indicates the hinge pivot line for a DLP micromirror. Polarization states oriented along other axes with regard to the plane of the micro-mirror can be used with minimal effect to the residual polarization, however.

Preferably, a modification to the conventional DLP package is used for the cover plate hermetic package. The conventional package is designed to provide an environmental seal as well as a defect-free surface to prevent scattering from impacting image quality. As such, the process of laser welding and thermally fusing windows into mechanical frames induces significant and inconsistent birefringence into each package. Variations in retardance of over 3 nm have been observed across sample devices. This would negatively impact the maintenance of the polarization state out of the device. Therefore new window packaging would be useful in order to properly utilize DLP devices with polarized light. Packages can be improved by utilizing a glass that has a low coefficient stress or thermally induced birefringence, such as SF57. An alternate approach would be to provide stress free mounting of a window to the window frame, for example using RTV to bond the window in place. Further isolation would be desired such that the mechanics of the window frame are rigid with respect to the window, but

flexible with respect to the bonding surfaces to the chip frame. Likewise, this approach can be reversed. Further, it would benefit the procedure for bonding the window to the frame and the frame to the chip mounting if performed at the carefully controlled chip operational temperatures, so as to avoid stresses from an  
5 operational and packaging temperature difference.

The use of polarized laser light sources offers significant advantages for the projection of stereoscopic imagery. The efficiency gains over the conventional illumination sources discussed earlier allow the projector to more easily deliver images with brightness that is comparable with that of conventional  
10 2D projection.

The invention has been described in detail with particular reference to certain preferred embodiments thereof, but it will be understood that variations and modifications can be effected within the spirit and scope of the invention. For example, where laser arrays are described in the detailed embodiments, other  
15 solid-state emissive components can be used as an alternative. Supporting lenses and other optical components may also be added to each optical path. In optical assemblies shown herein, the order of the uniformization or light integration and relaying can be reversed without significant difference in effect.

Thus, what is provided is an apparatus and method using polarized  
20 illumination for stereoscopic digital cinema projection having enhanced brightness.

**PARTS LIST**

- 10. Projector apparatus
- 12. Light source
- 14. Prism assembly
- 16. Position
- 18. Optics
- 20, 20r, 20g, 20b. Spatial light modulator
- 26. Laser
- 28. Incidence facet
- 29. Projection lens
- 30. Light redirecting prism
- 32. Incident face
- 34. Output face
- 36. Redirection surface
- 38. Light-redirecting facet
- 40r, 40g, 40b. Light modulation assembly
- 42. Illumination combiner
- 43. Illumination combiner
- 44, 44'. Solid-state light array
- 44a, 44b. Solid state laser array
- 45, 45r, 45g, 45b. Illumination combiner
- 46. Mirror
- 50. Lens
- 51. Integrator
- 52. Light guide
- 54. Lens
- 60. Spatial light modulator
- 62. Polarization beam-splitter
- 64, 64'. Half wave plate
- 65. Shutter Disk
- 65a. Transparent Segment
- 65b. Reflective Segment



- 65c. Diffuse Side
- 65d. Polished Side
- 66. Motor
- 67. Illumination light
- 68. Dichroic surface
- 69. Beam dump
- 70. Projection optics
- 71. Mirror
- 72. Reflective prism
- 73. Transition Region
- 74. Micro-mirror
- 75. Electronic Polarization rotator
- 75r, 75g, 75b. Narrow band polarization rotation component
- 76. Quarter wave plate
- 80. Display surface
- 82. Dichroic combiner
- 84. Dichroic surface
- 90. Control logic processor
- 100. Image projecting system
- 104. First light beam
- 106. Second light beam
- 110. Light source system
- 112. Lens element
- 120. Beam splitting system
- 122. Shutter disk
- 124. Inner reflective segment
- 124'. Outer reflective segment
- 126. Inner transmissive segment
- 126'. Outer transmissive segment
- 128, 129. Reflective element
- 130. Beam combining system
- 132. Polarization beam combiner

134. Waveplate  
138, 138'. Uniformizing system  
140r. Red color channel  
140g. Green color channel  
140b. Blue color channel

A. Axis  
A1. Light source area  
A2. Modulator area  
D1, D1'. Emission direction  
D2. Output direction  
L. Length direction  
 $\theta 1$ . Output angle  
 $\theta 2$ . Acceptance angle

**CLAIMS**

1. A stereoscopic digital image projecting system comprising:  
a light source system energizable to provide polarized illumination  
5 having a first polarization state;  
a beam splitting system alternately generating first and second light  
beams having different polarization states from the polarized illumination;  
a combining system comprising a polarization beam combiner that  
combines the first and second light beams into a combined light beam;  
10 a spatial light modulator modulating the combined light beam in a  
manner consistent with stereoscopic image data to form a first modulated image  
from illumination in the combined light beam having the first polarization state  
and to form a second modulated image from illumination in the combined light  
beam having the second polarization state; and  
15 projection optics configured to project the first and second  
modulated images.
2. The system of Claim 1, wherein the polarization beam  
combiner transmits the first light beam and reflects the second light beam.  
20
3. The system of Claim 1, wherein the polarization beam  
combiner is a thin film plate, thin film cube, wire grid, or Brewster angle element.
4. The system of Claim 1, wherein the combined light beam  
25 has alternating polarization states from the first and second light beams, and  
wherein spatial and angular characteristics of the combined light beam are  
equivalent or substantially equivalent between the alternating polarization states.
5. The system of Claim 4, wherein the thickness, angle of  
30 incidence, and refractive index of components in the optical paths of the first and  
second light beams are configured to cause the equivalence or substantial

equivalence of the spatial and angular characteristics of the first and second light beams.

6. The system of Claim 1, wherein the beam splitting system  
5 comprises polarization beam splitters configured to direct the first and second light beams into the polarization beam combiner.

7. The system of Claim 6, wherein the polarization beam  
splitters are thin film plates, thin film cubes, wire grids, or Brewster angle  
10 elements.

8. The system of Claim 7, wherein the polarization beam  
splitters and the polarization beam combiner are thin film plates.

9. The system of Claim 1, wherein the beam splitting system  
15 comprises a polarization rotator in a path of the first light beam.

10. The system of Claim 9, wherein the polarization rotator is a  
half-wave plate or an electronic retarder.  
20

11. The system of Claim 9, wherein the first light beam and the  
second light beam have orthogonal polarization states.

12. The system of Claim 11, wherein the orthogonal  
25 polarization states are opposing circular polarization states.

13. The system of Claim 9, wherein the first light beam and the  
second light beam have non-orthogonal polarization states.

14. The system of Claim 13, wherein the polarization rotator is  
30 positioned to produce a match or substantial match in light output intensity of the first and second light beams upon output from the polarization beam combiner.

15. The system of Claim 1, further comprising a uniformizing system configured to uniformize the polarized illumination, wherein the beam splitting system generates the first and second light beams from the uniformized polarized illumination.

16. The system of Claim 15, wherein the uniformizing system comprises an integrating bar or a lenslet array.

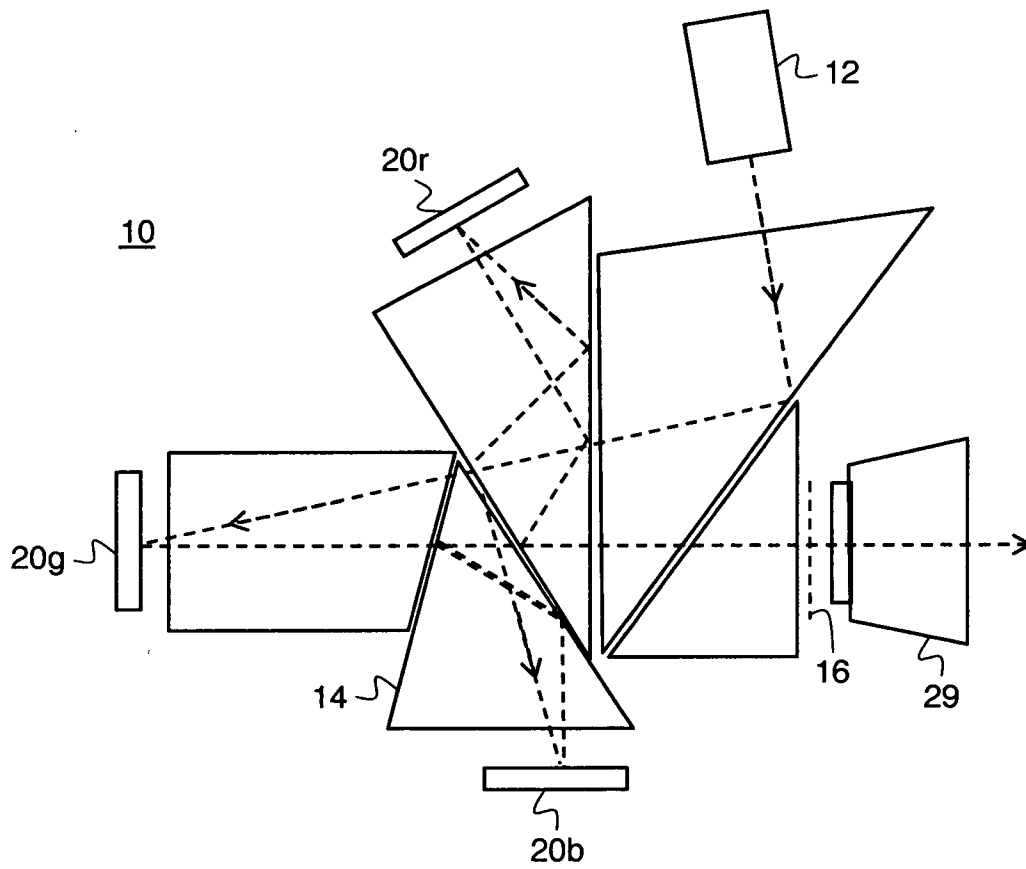
17. The system of Claim 1, further comprising a uniformizing system configured to uniformize the combined light beam, wherein the spatial light modulator modulates the uniformized combined light beam.

18. The system of Claim 17, wherein the uniformizing system comprises an integrating bar or a lenslet array.

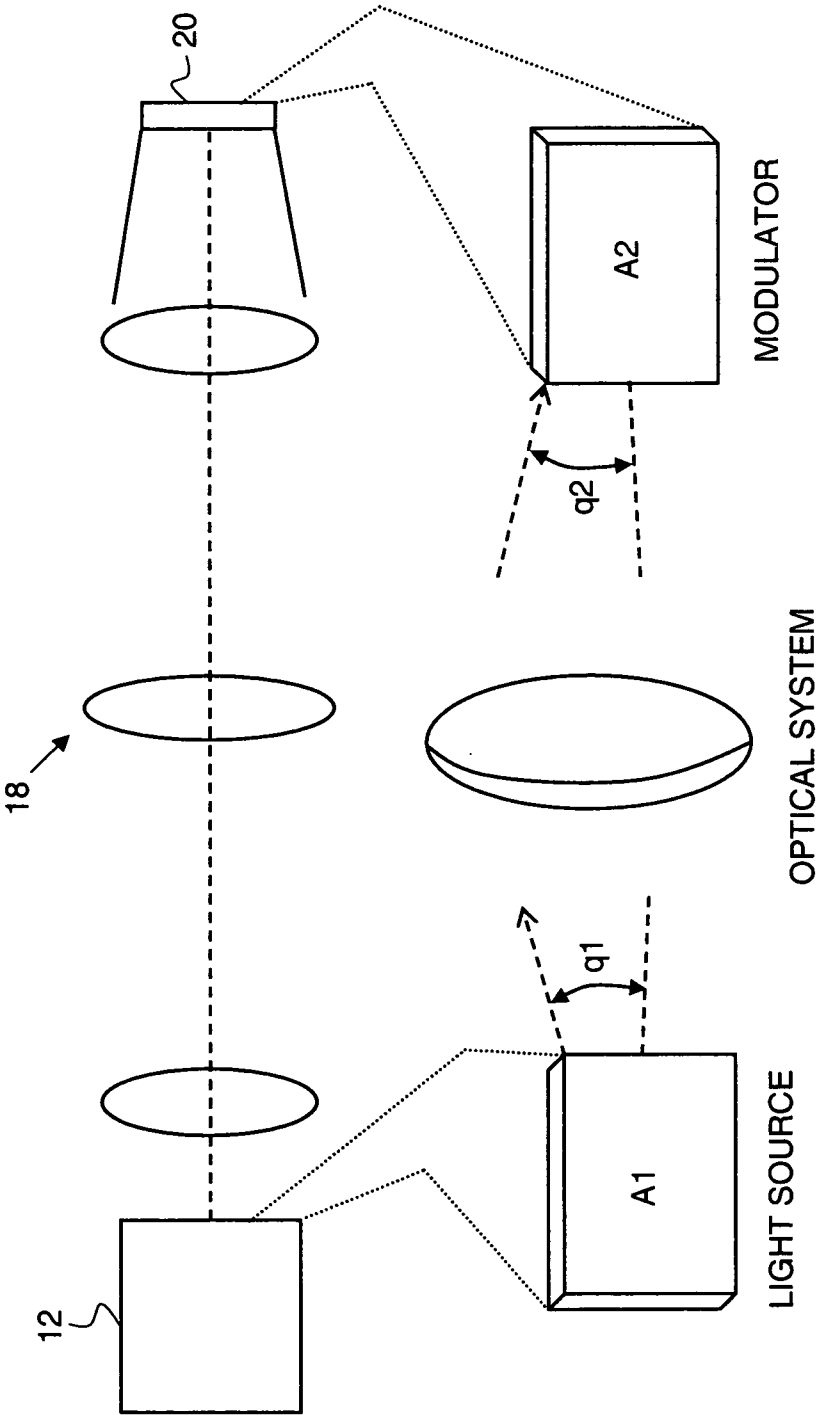
19. The system of Claim 13, wherein the polarization rotator is positioned to produce a non-orthogonal relationship of the first and second light beams upon output from the polarization beam combiner.

20. The system of Claim 1, wherein the spatial light modulator is a micro-mirror device.

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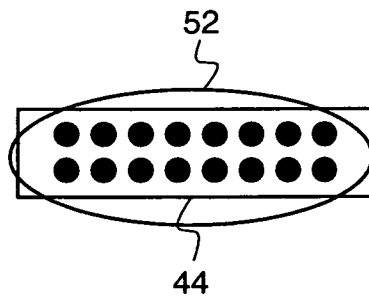


**FIG. 1**  
(PRIOR ART)

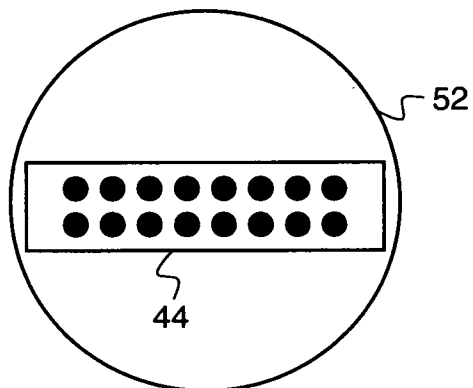


**FIG. 2**

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**FIG. 3B**



**FIG. 3A**



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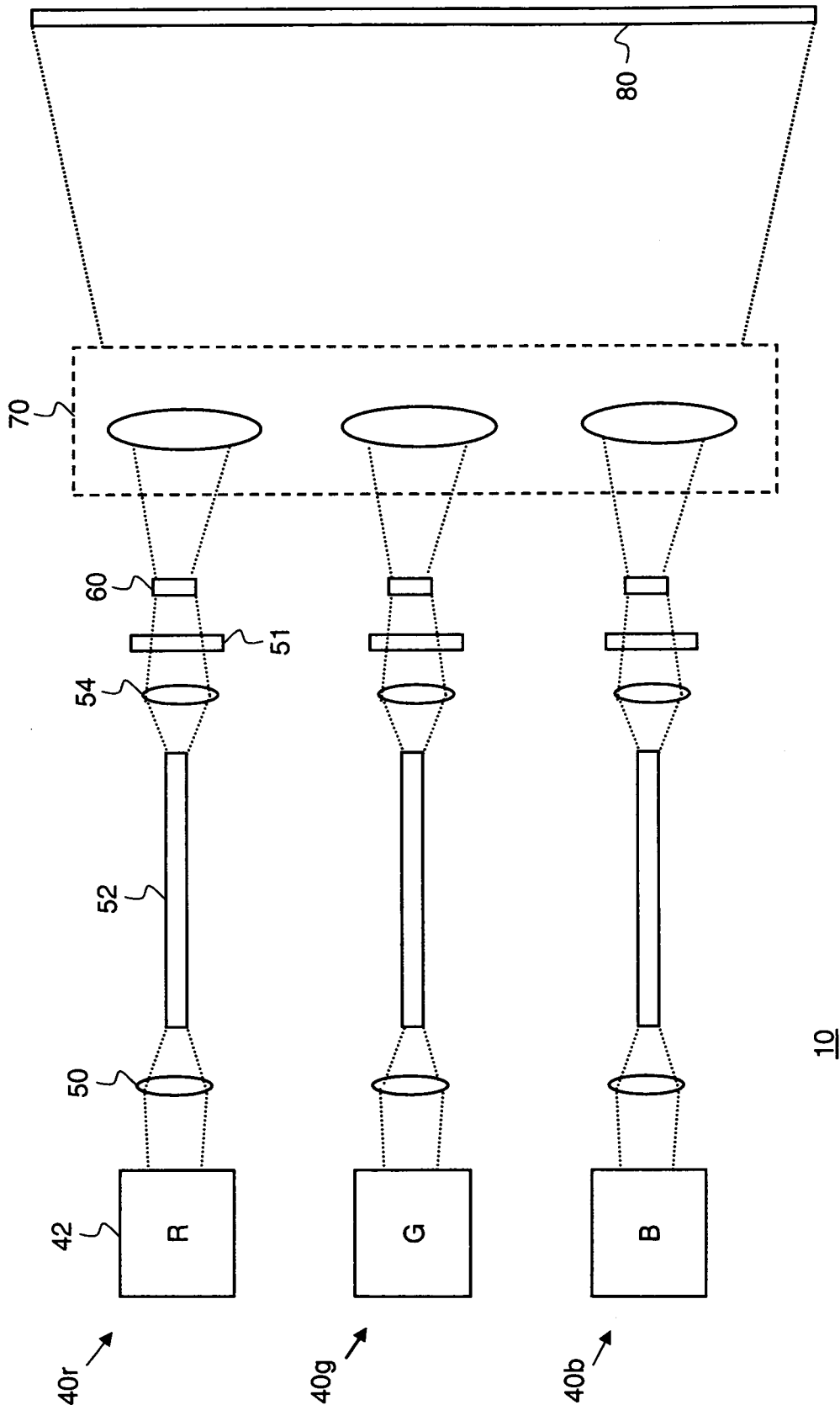
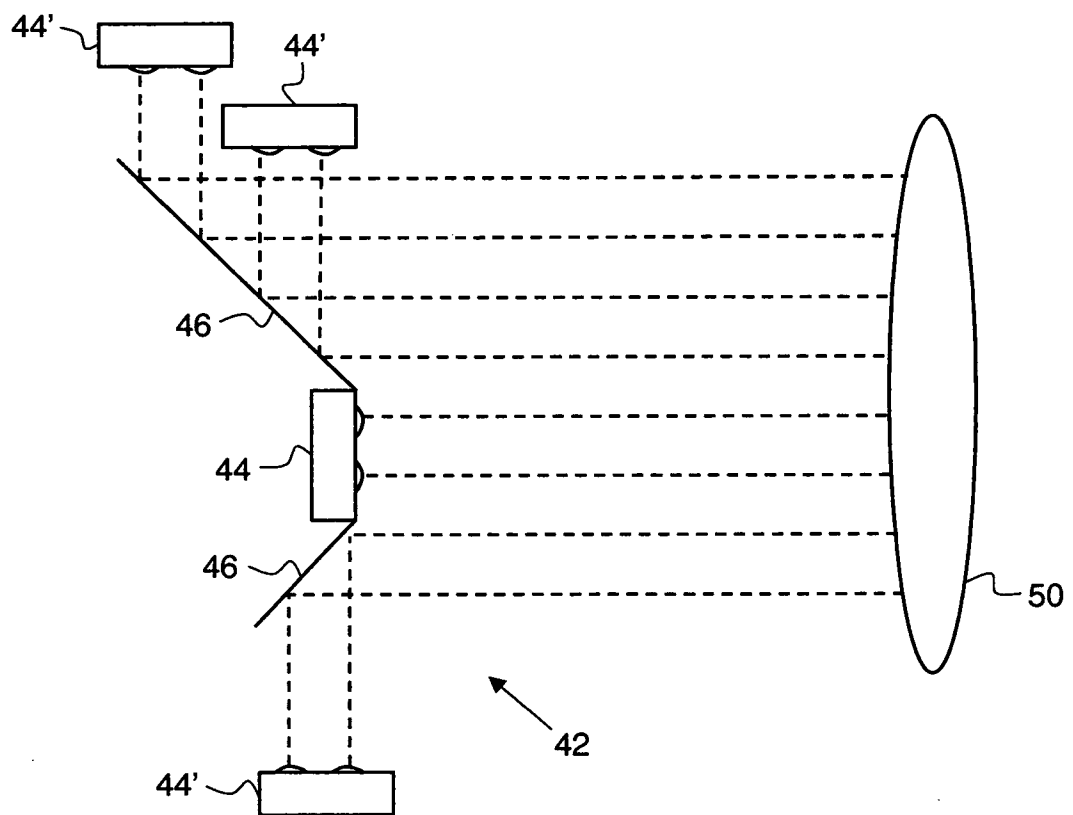
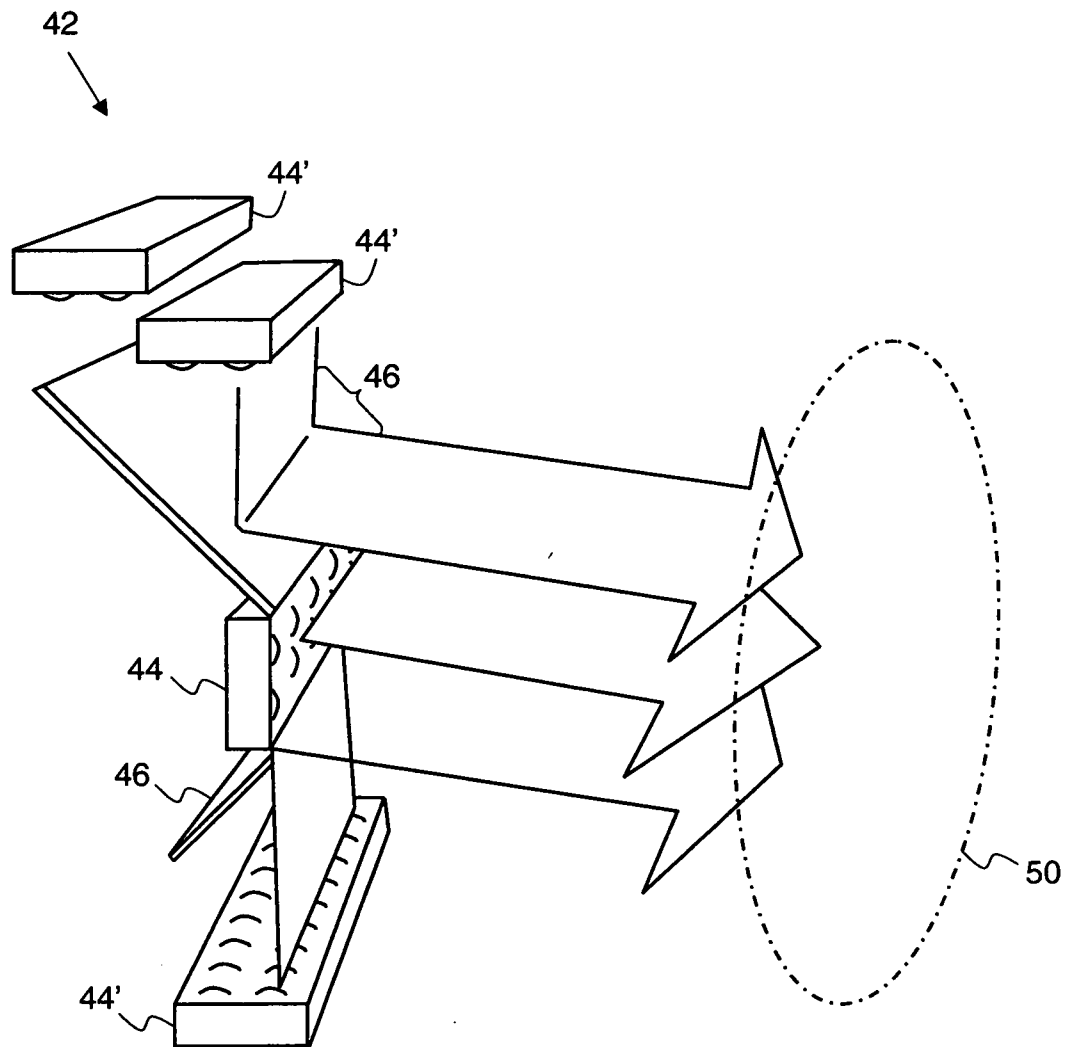


FIG. 4

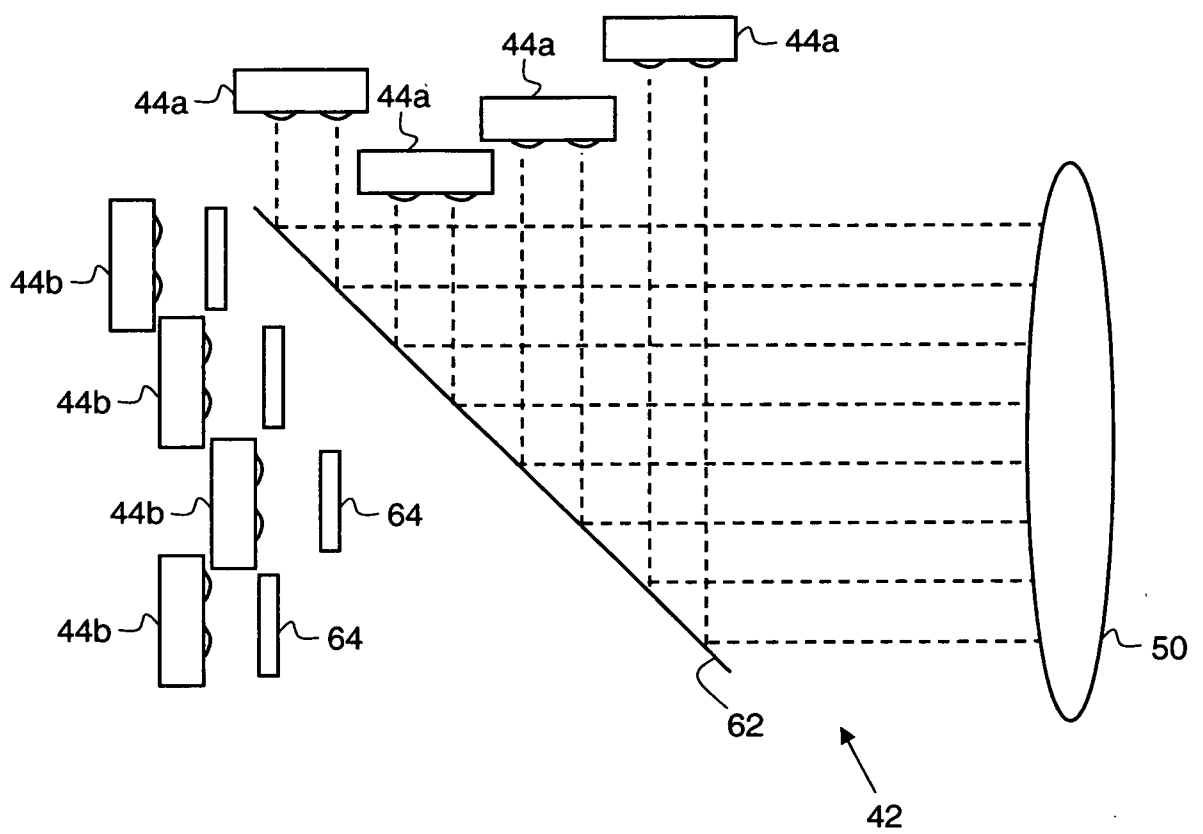
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**FIG. 5**

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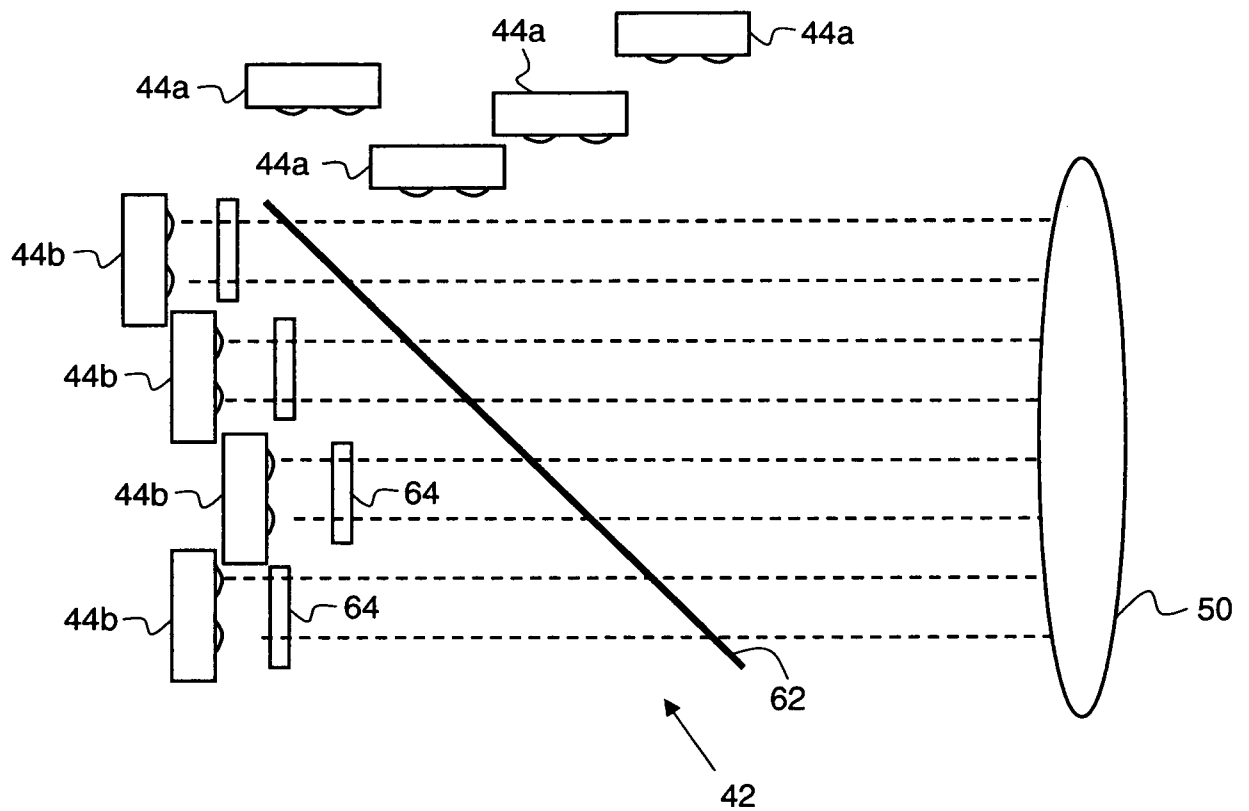
**FIG. 6**

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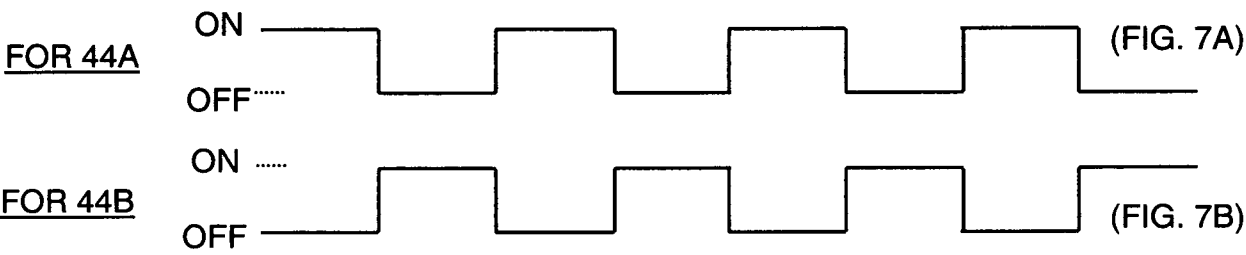
**FIG. 7A**

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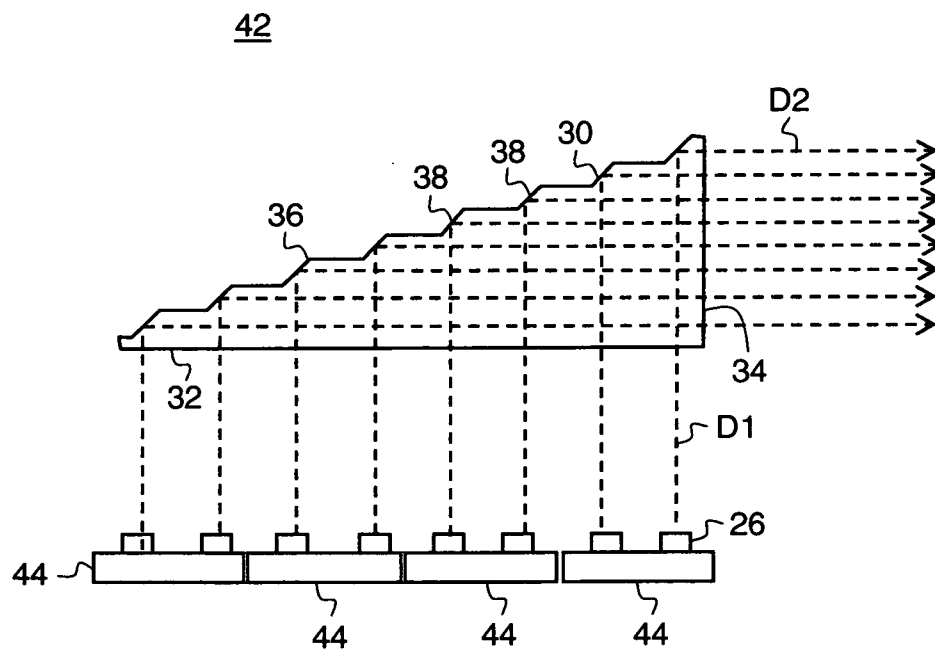
**FIG. 7B**

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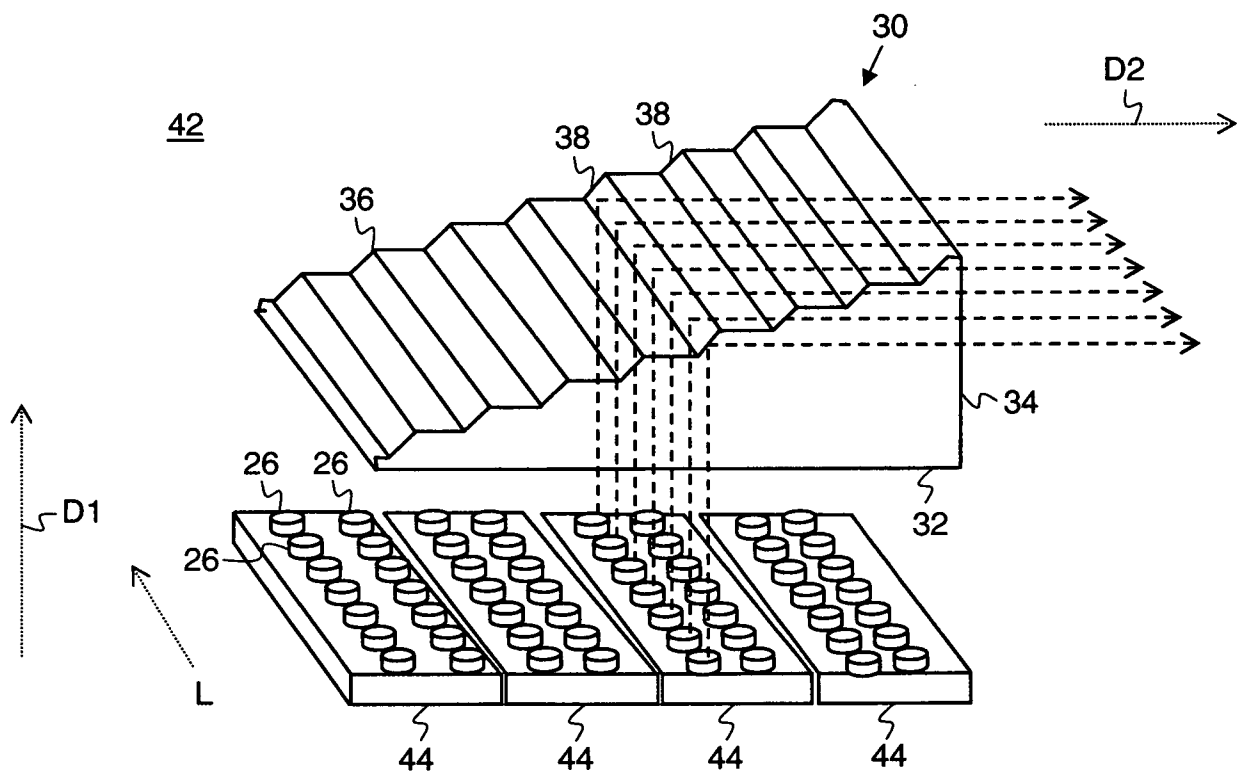
**FIG. 8**

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**FIG. 9A**

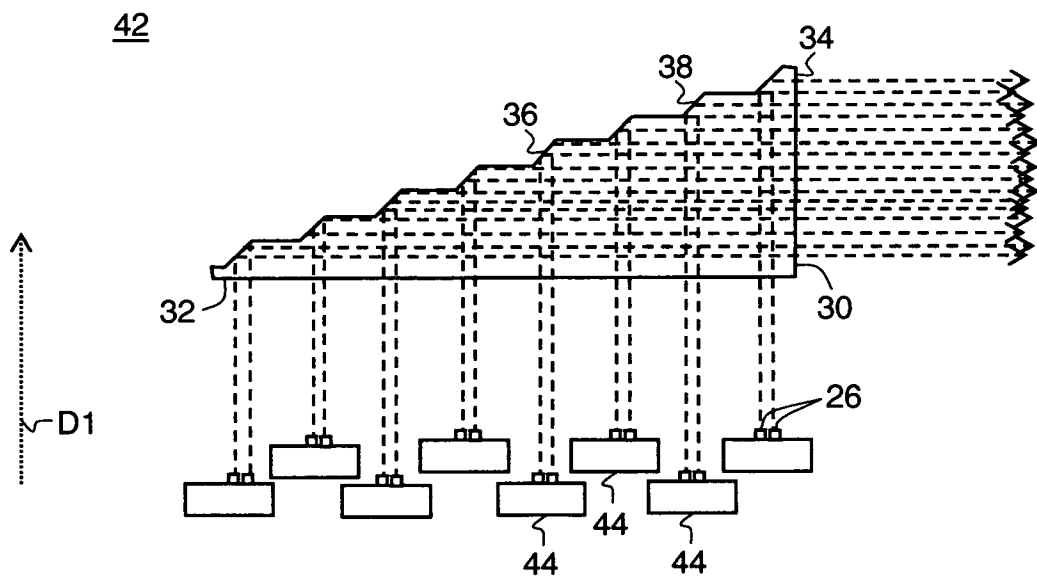
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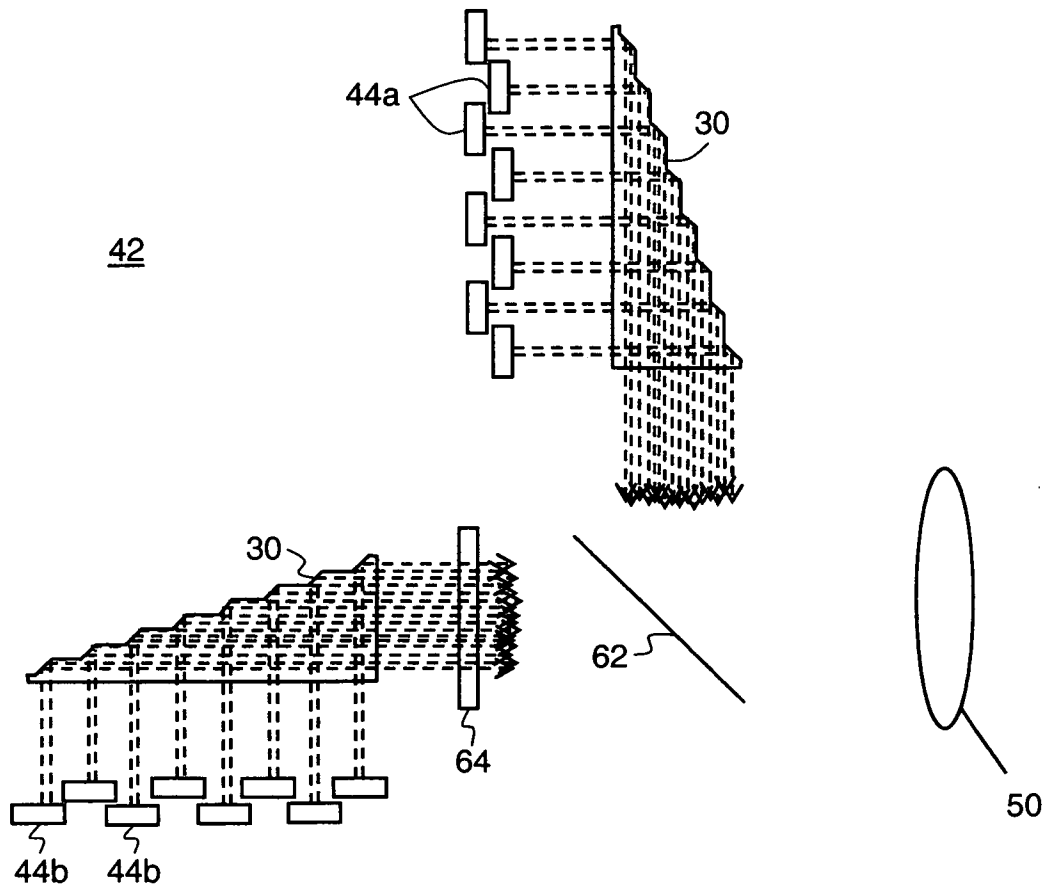
**FIG. 9B**



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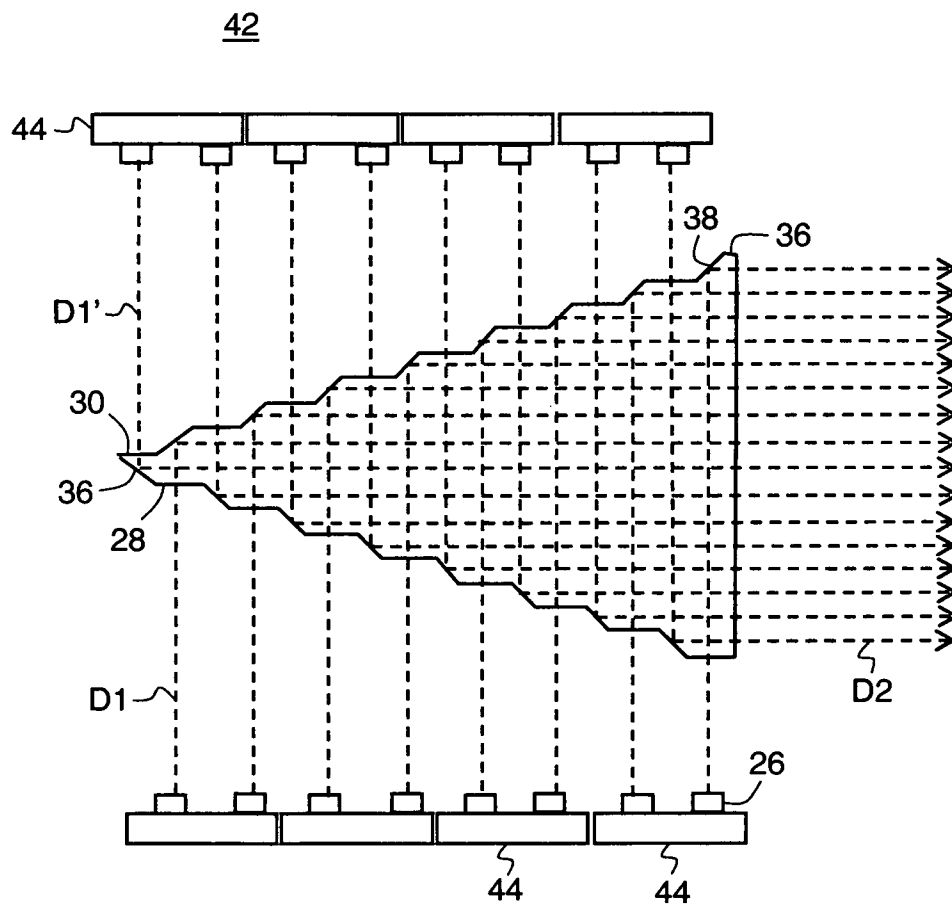
**FIG. 10**

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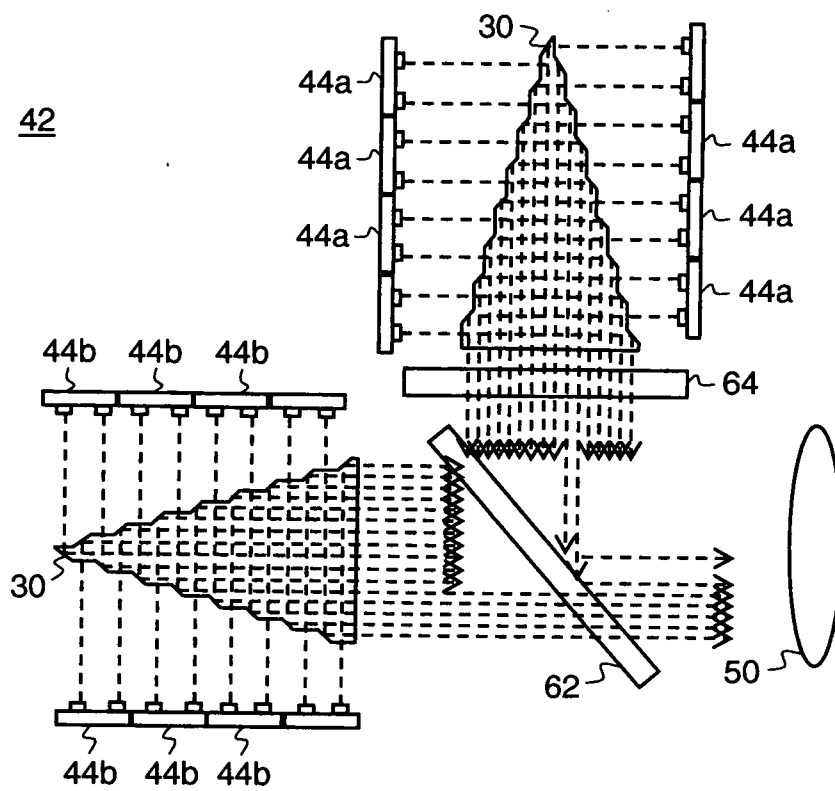
**FIG. 11**

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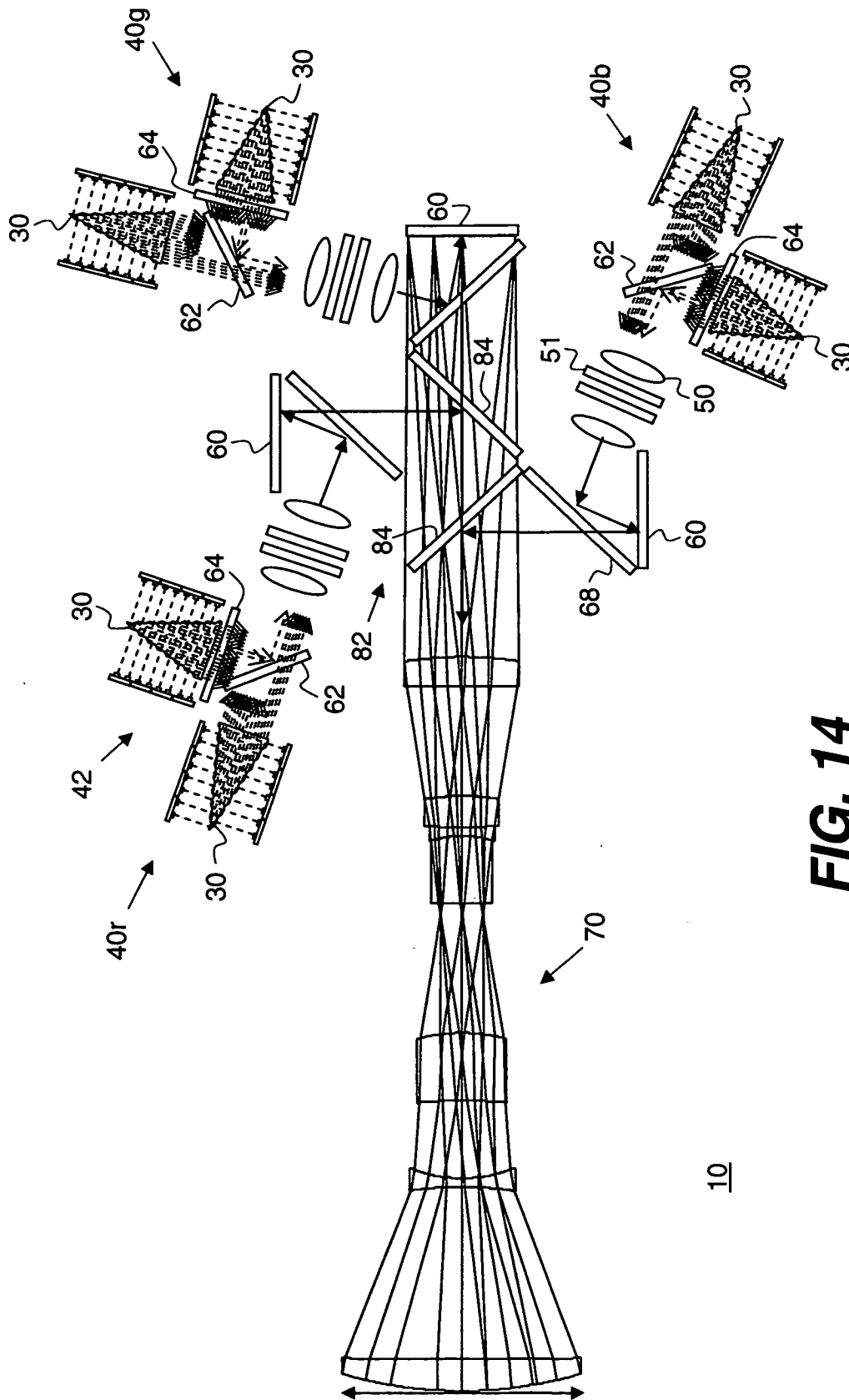
**FIG. 12**

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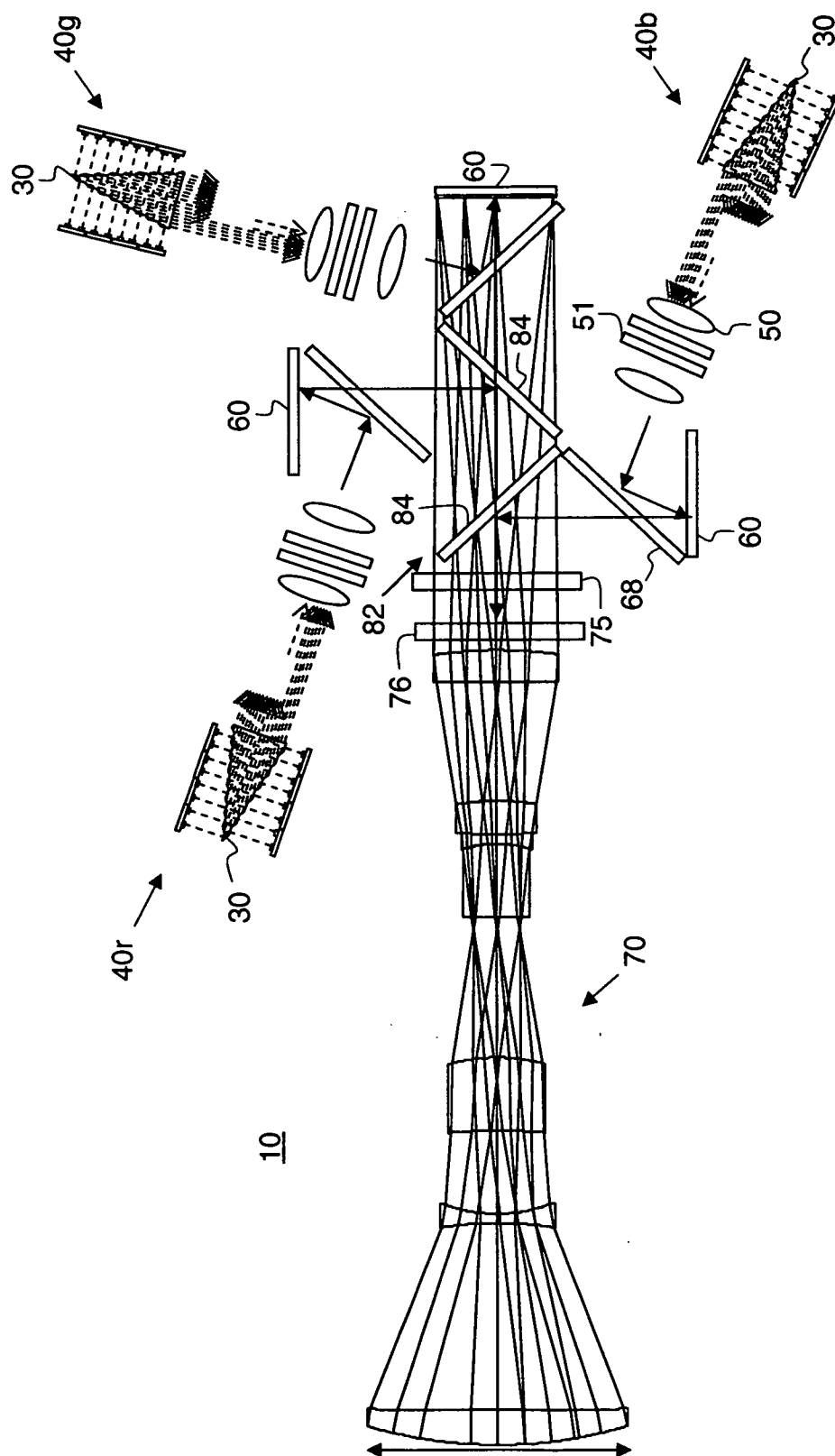
**FIG. 13**

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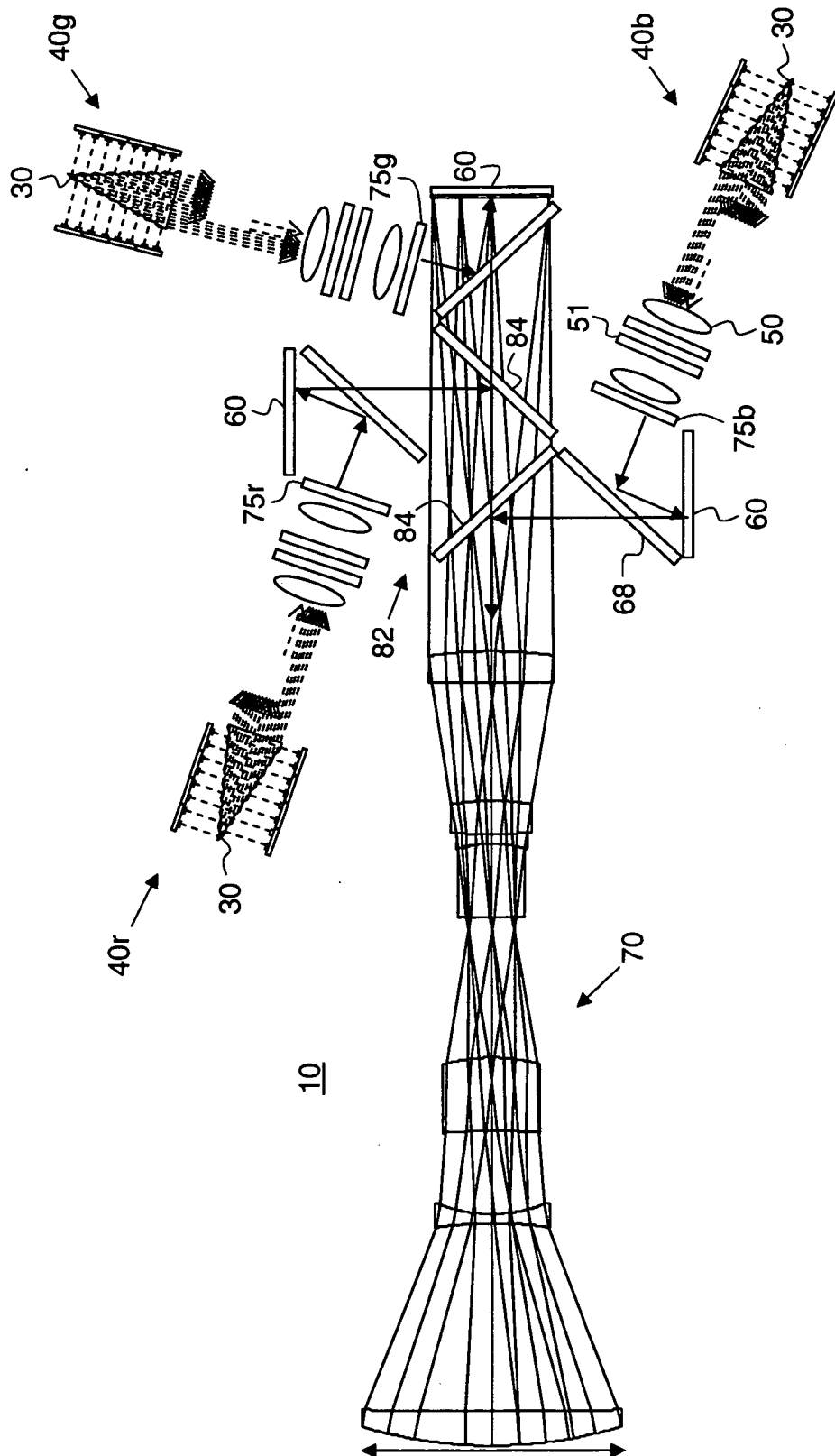
**FIG. 14**

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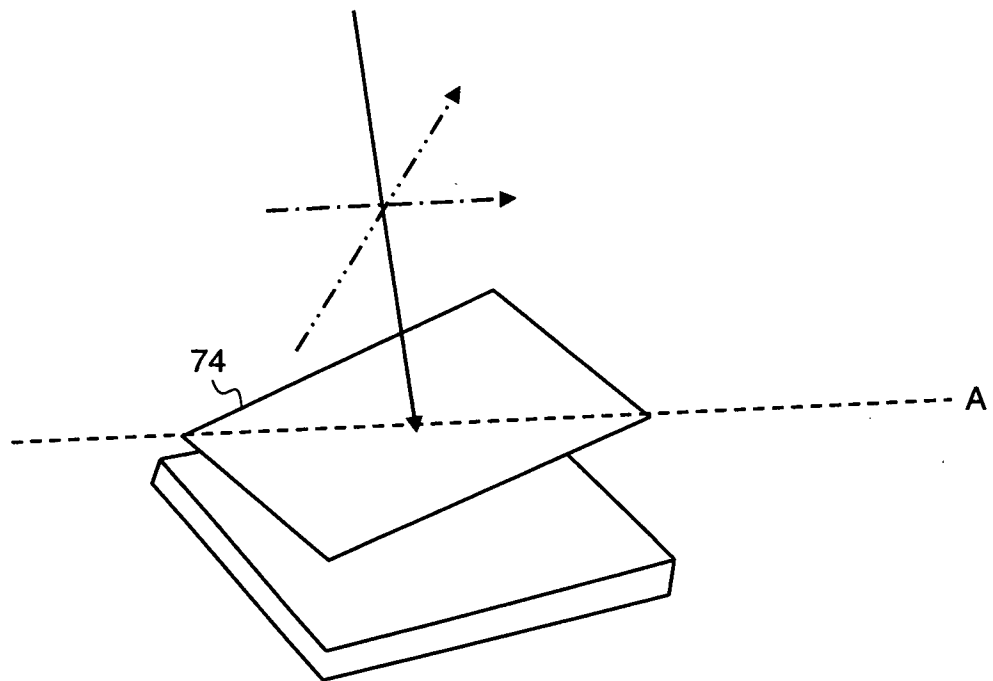
**FIG. 15**

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**FIG. 16**

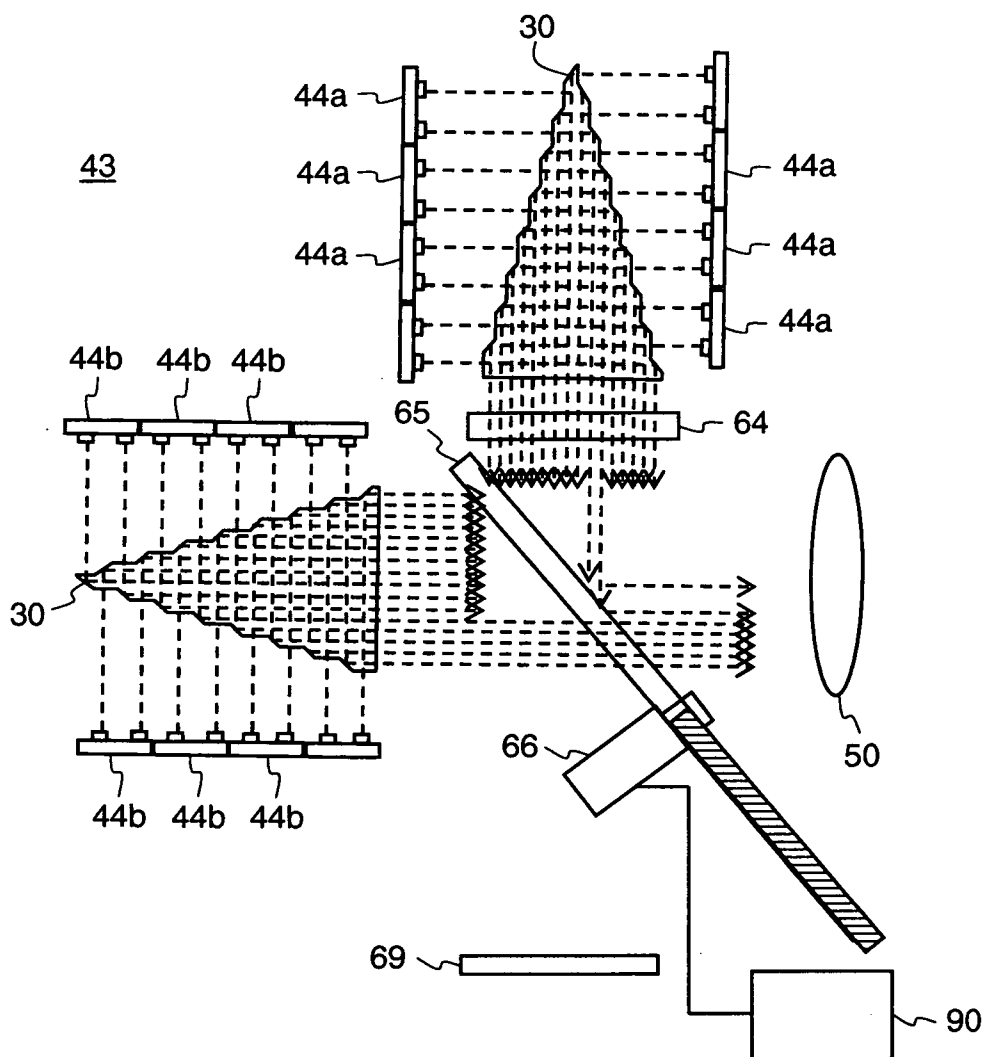
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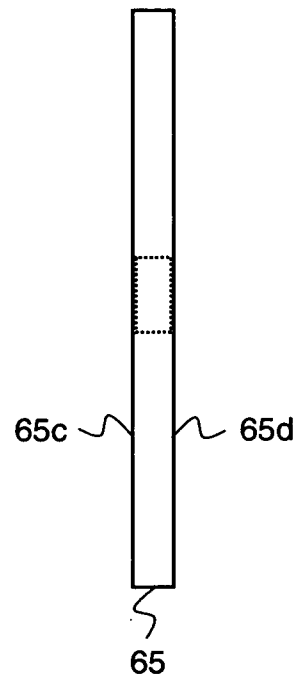
**FIG. 17**



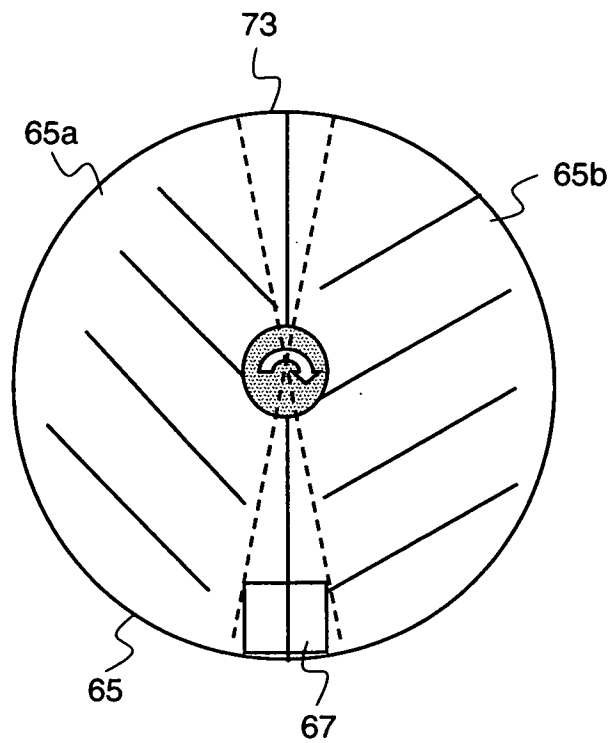
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**FIG. 18**

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**FIG. 19B**



**FIG. 19A**

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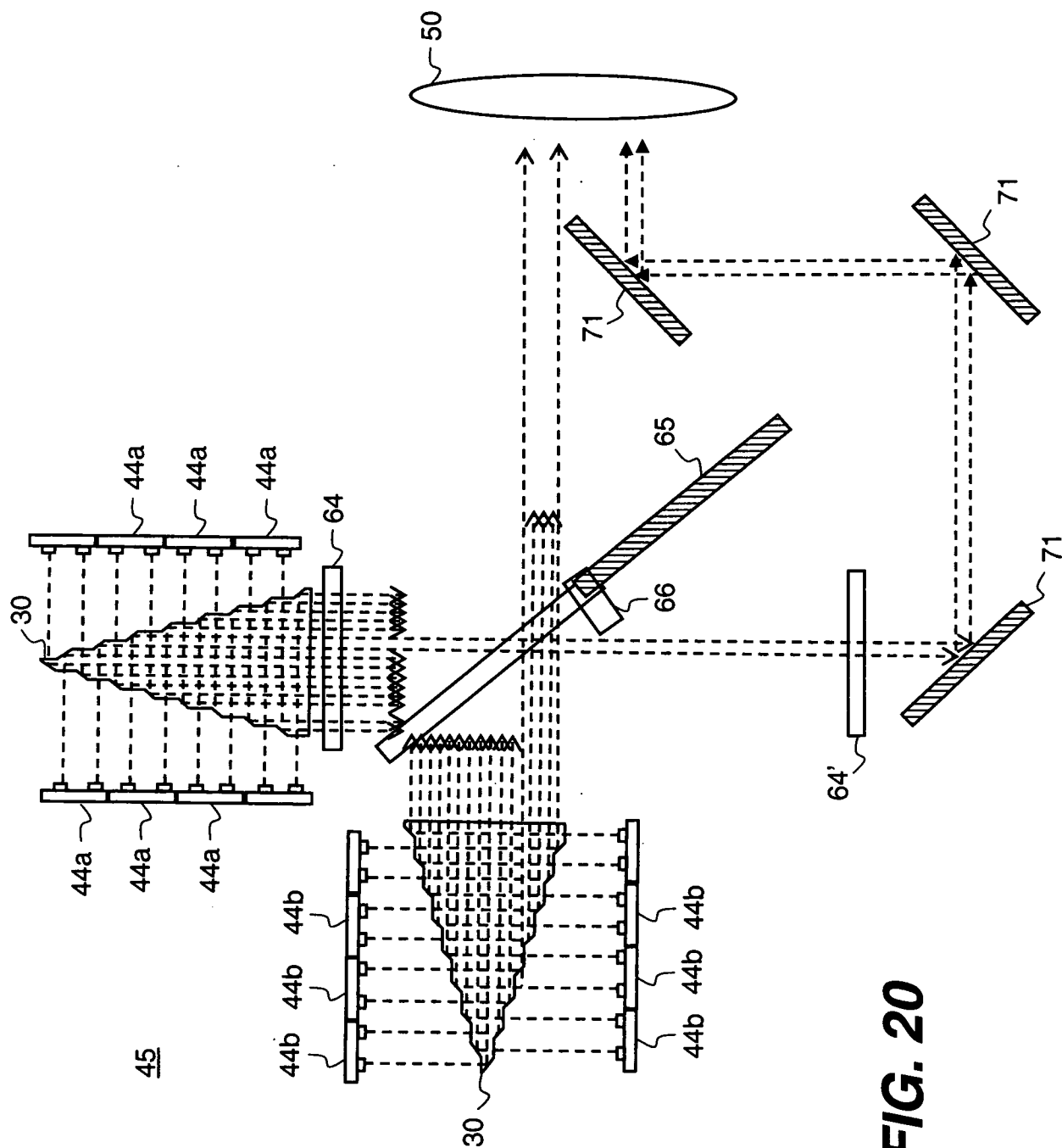
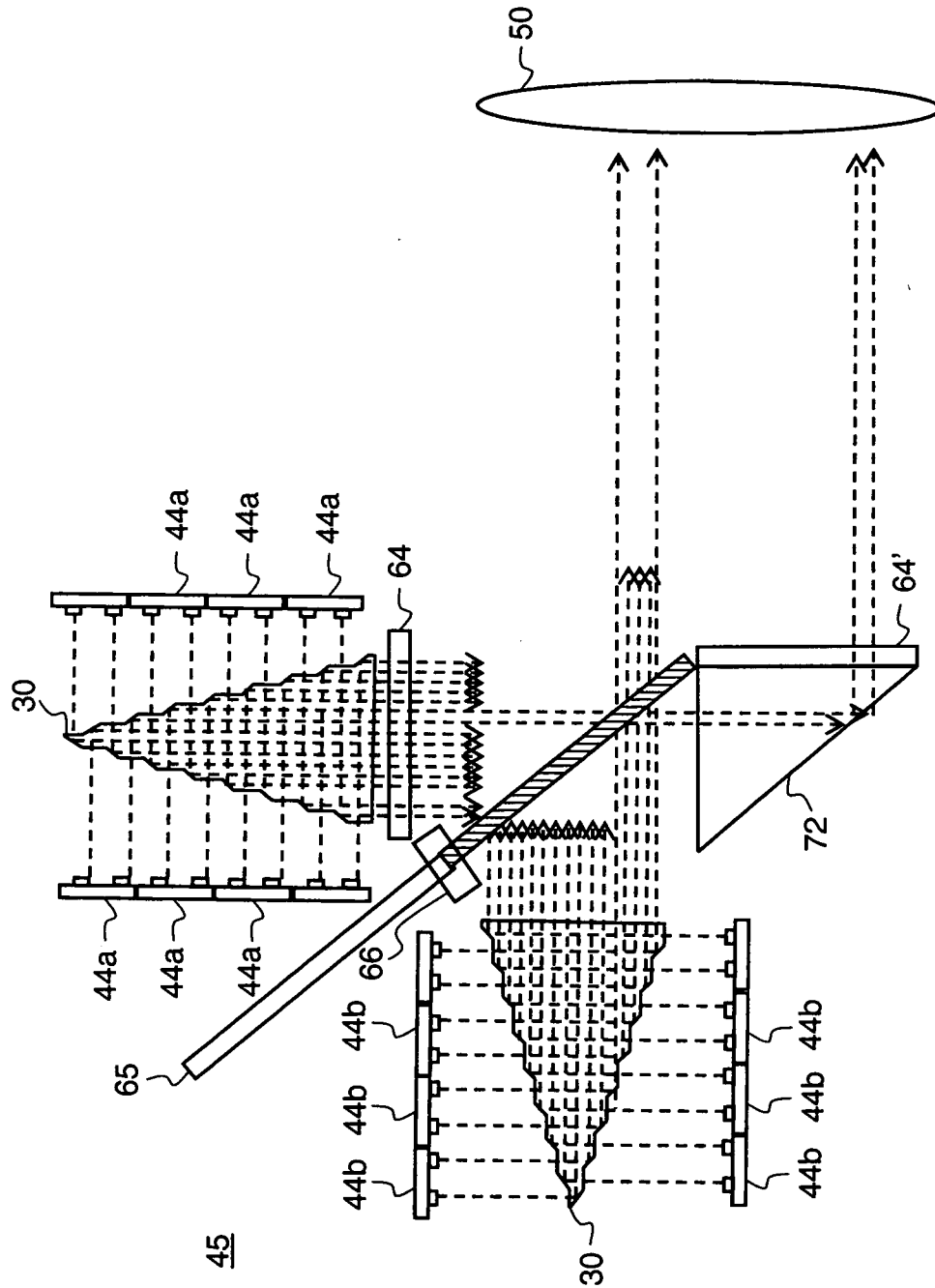
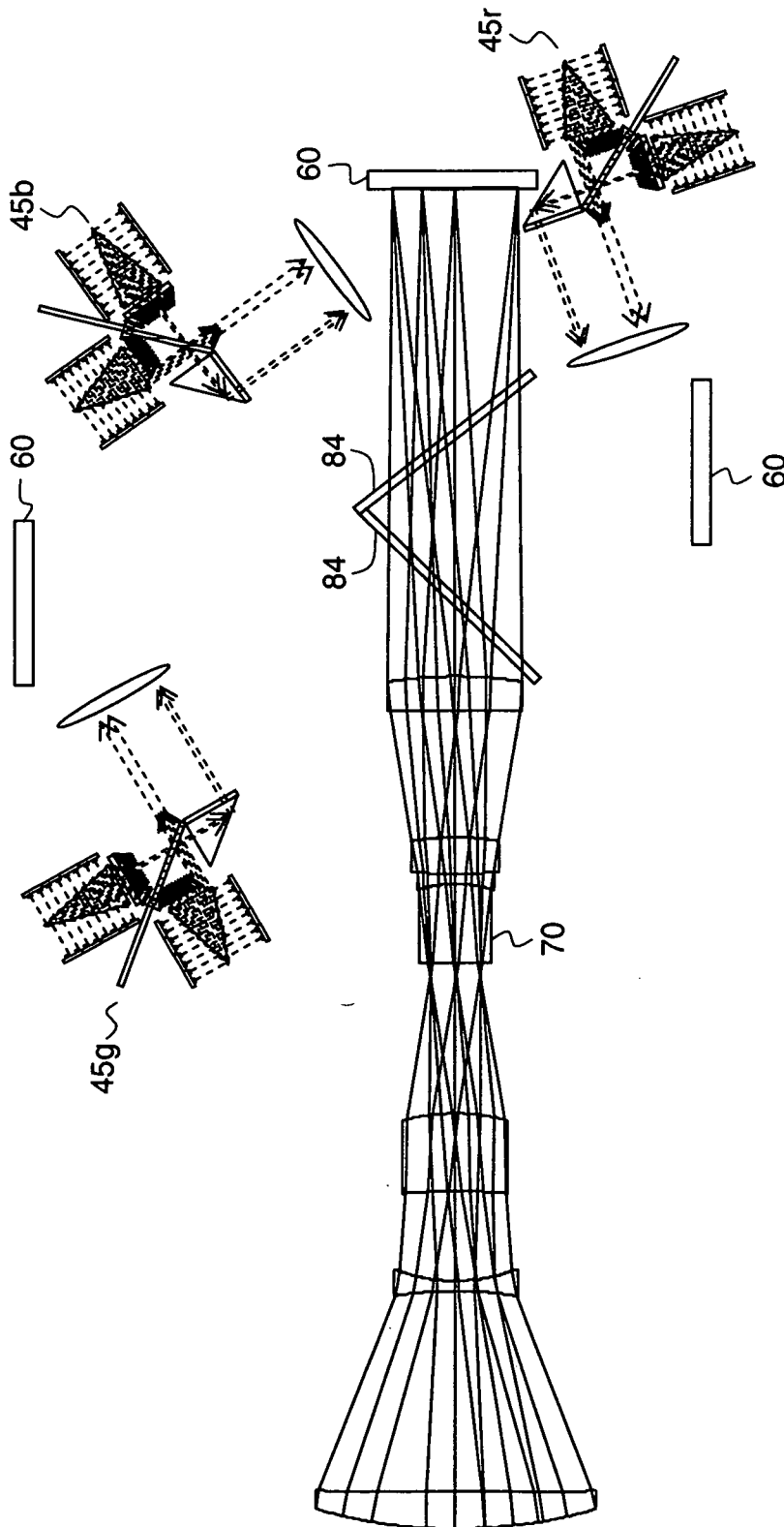


FIG. 20



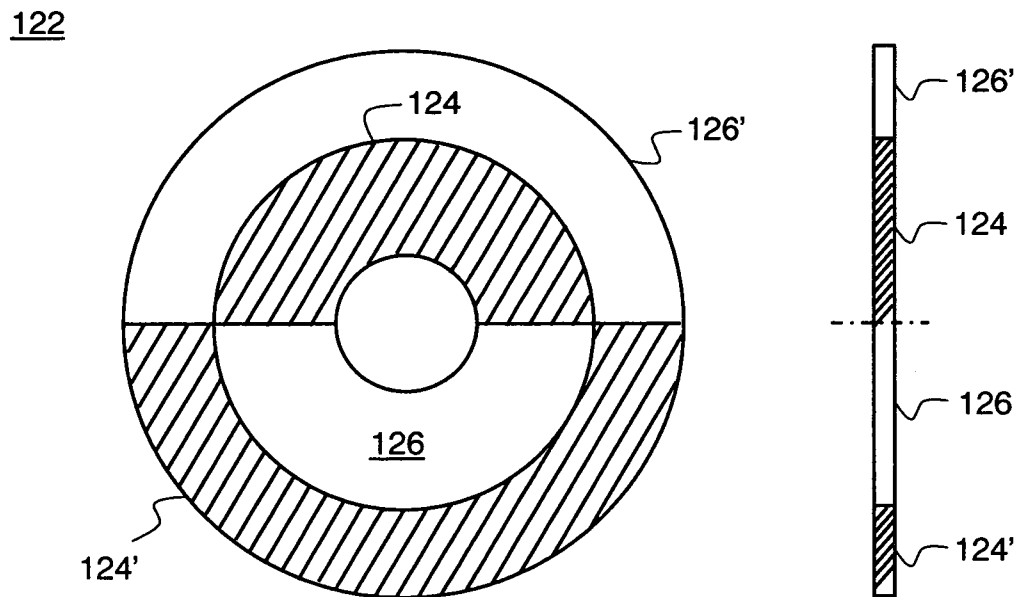
**FIG. 21**

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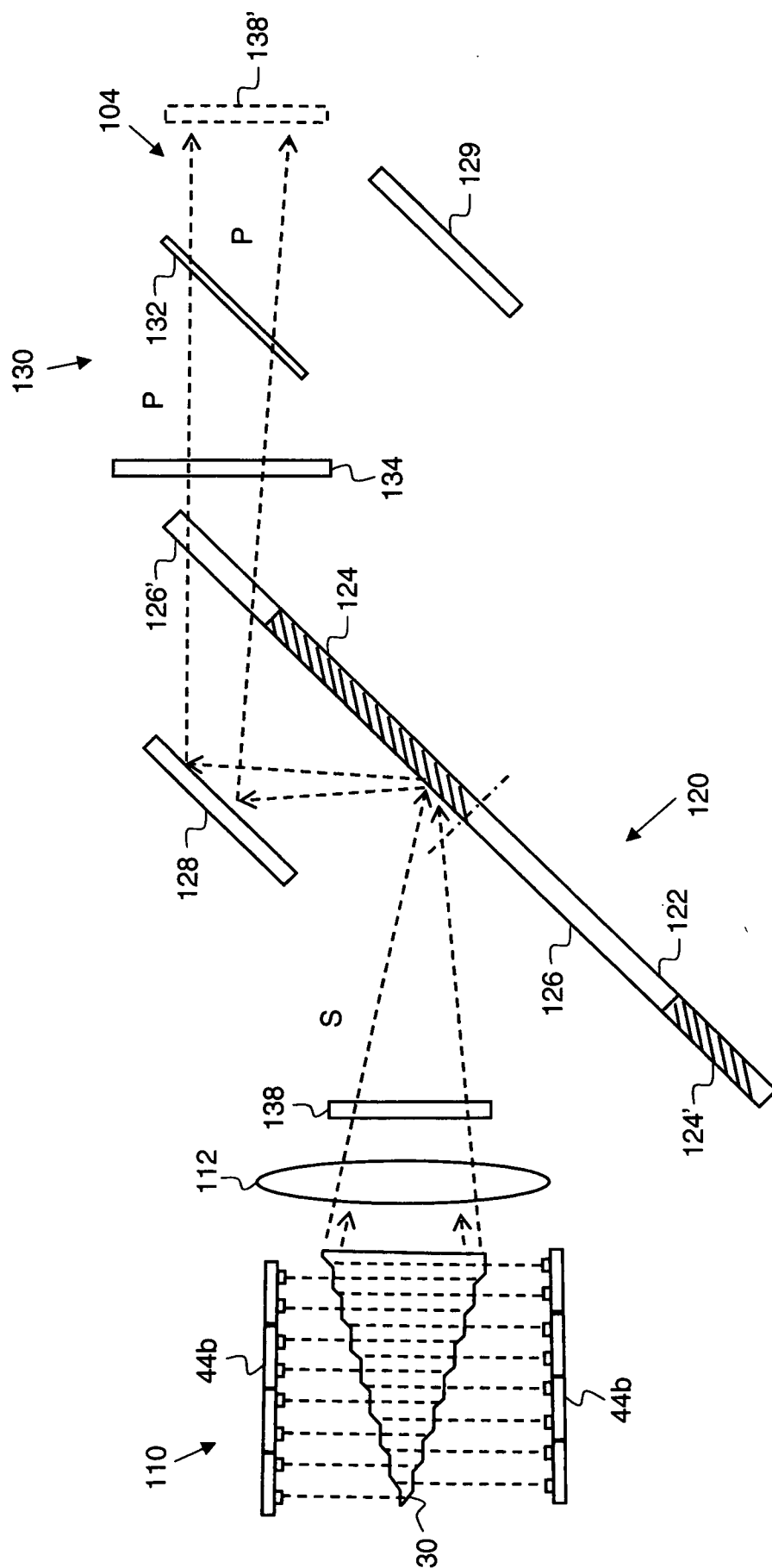
**FIG. 22**

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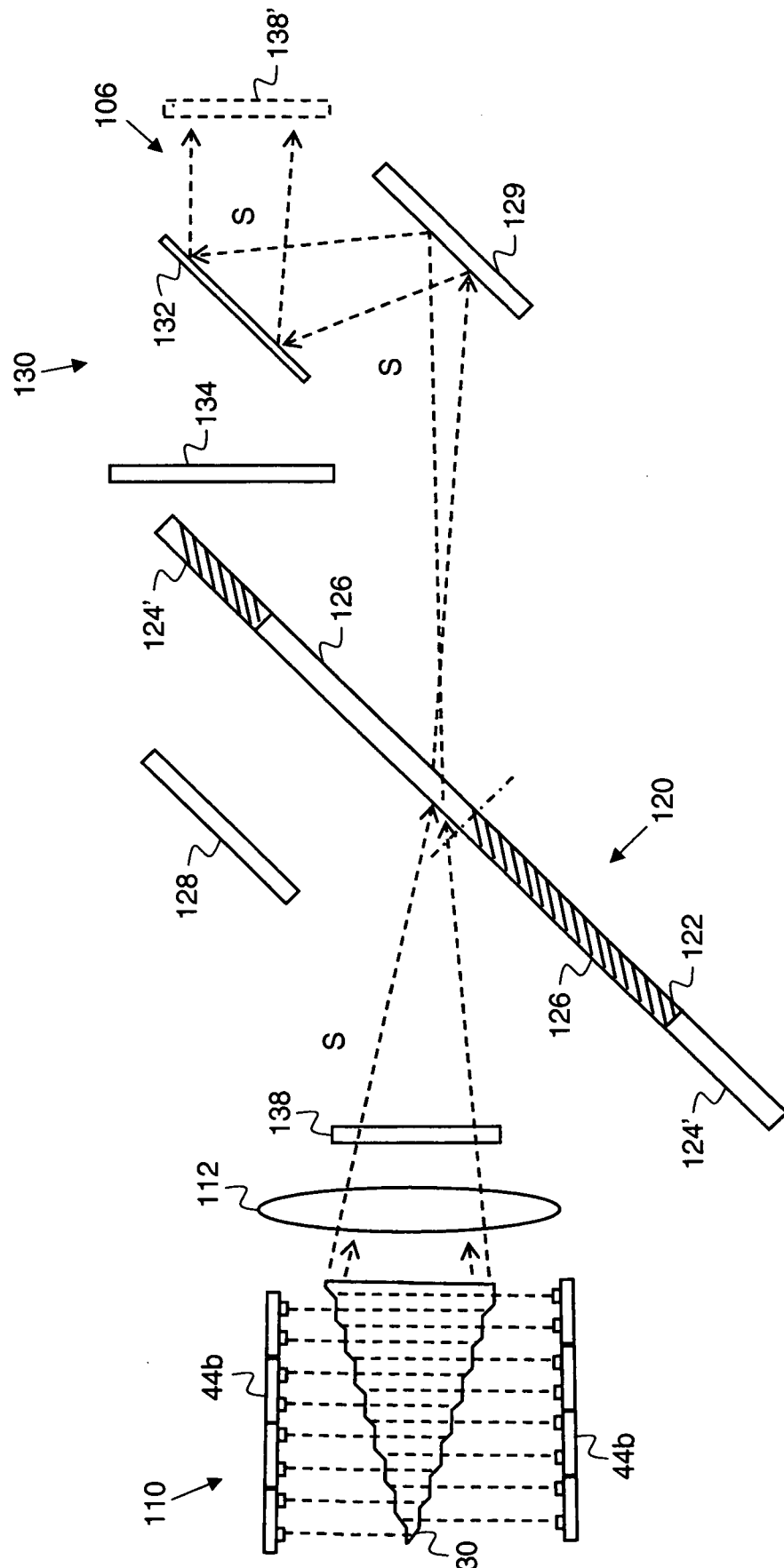
**FIG. 23**

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**FIG. 24**

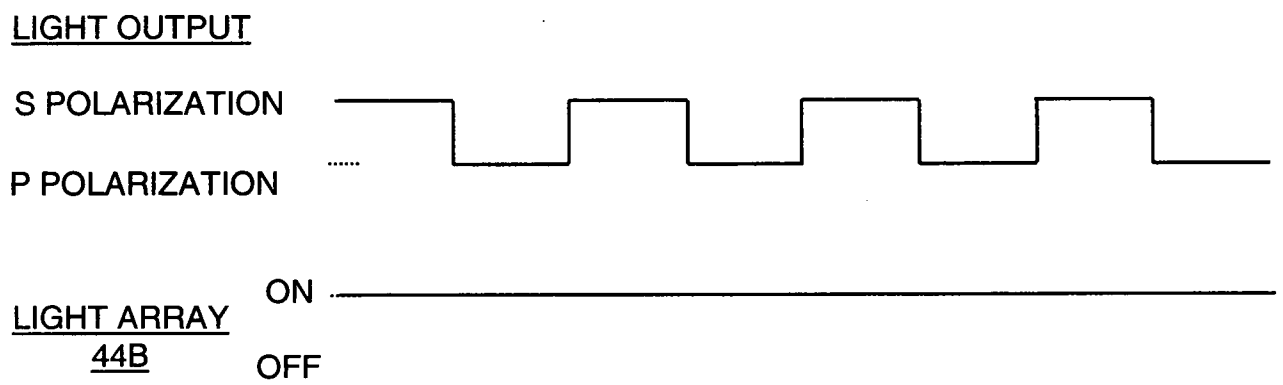
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**FIG. 25**



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**FIG. 26**



# INTERNATIONAL SEARCH REPORT

International application No

PCT/US2010/001789

## A. CLASSIFICATION OF SUBJECT MATTER

INV. H04N13/00 G02B27/26 H04N5/74  
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

H04N G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2009/096991 A1 (CHIEN I-PEN [TW] ET AL) 16 April 2009 (2009-04-16) figure 1 paragraph [0014] paragraphs [0018] - [0025] -----	1-20
X	US 2005/128586 A1 (SEDLMAYR STEVEN R [US]) 16 June 2005 (2005-06-16) figures 3,8 paragraphs [0258] - [0261] paragraphs [0263] - [0271] paragraphs [0274] - [0276] paragraphs [0288] - [0292] -----	1-20
X	US 2004/207823 A1 (ALASAARELA MIKKO PETTERI [FI] ET AL) 21 October 2004 (2004-10-21) paragraphs [0090] - [0091]; figures 7,8 ----- -/-	1



Further documents are listed in the continuation of Box C.



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Date of the actual completion of the international search

5 October 2010

Date of mailing of the international search report

11/10/2010

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# INTERNATIONAL SEARCH REPORT

International application No

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## C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	<p>US 2009/141242 A1 (SILVERSTEIN BARRY D  [US] ET AL) 4 June 2009 (2009-06-04)  paragraphs [0026], [0055], [0060]  paragraphs [0064] - [0067]  -----</p>	1-20

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Information on patent family members

International application No

PCT/US2010/001789

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			EP	2215848 A1	11-08-2010
			WO	2009073089 A1	11-06-2009