(19) Europäisches Patentamt
European Patent Office
Office européen des brevets

(11) EP 0 411 540 B1

(12) EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention of the grant of the patent:
26.02.1997 Bulletin 1997/09

(51) Int. Cl.[6]: **B41J 17/06**, B41J 2/38

(21) Application number: **90114599.5**

(22) Date of filing: **30.07.1990**

(54) Heat transfer recording apparatus and facsimile apparatus

Wärmeübertragungsaufzeichnungsgerät und Faksimilevorrichtung

Appareil d'enregistrement par transfert de chaleur et appareil facsimilé

(84) Designated Contracting States:
DE FR GB IT NL

(30) Priority: **31.07.1989 JP 198270/89**

(43) Date of publication of application:
06.02.1991 Bulletin 1991/06

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Description

BACKGROUND OF THE INVENTION

Field of the Invention

This invention relates to a heat transfer recording apparatus and a facsimile apparatus for transferring the ink of an ink sheet to a recording medium to thereby effect the recording of images on the recording medium.

The term "heat transfer recording apparatus" used herein covers, besides a facsimile apparatus, for example, what assumes the form of an electronic typewriter, a copying apparatus and a printer.

Related Background Art

Generally, a heat transfer printer uses an ink sheet comprising base film having heat-meltable (or heat-sublimating) ink applied thereto, selectively heats the ink sheet correspondingly to an image signal by a thermal head, and transfers the melted (or sublimated) ink to a recording sheet to thereby accomplish image recording. Generally, this ink sheet is one of the kind in which the ink is completely transferred to a recording sheet upon image recording (a so-called one-time ink sheet) and therefore, after the termination of the recording of one character or one line, the ink sheet must be conveyed by an amount corresponding to the recorded length, and then the unused portion of the ink sheet must be reliably brought to the recording position. This increases the quantity of ink sheet used, and as compared with an ordinary thermosensitive printer for recording images on thermosensitive paper, the heat transfer printer suffers from higher running cost.

In order to solve such a problem, there has been proposed a heat transfer printer in which, as seen in U.S. Patent No. 4,456,392, Japanese Laid-Open Patent Application No. 58-201686 and Japanese Patent Publication No. 62-58917, a recording sheet and an ink sheet are conveyed with a velocity difference therebetween. As described in these publications, there is known an ink sheet capable of plural (m) times of image recording (a so-called multiprint sheet). If such an ink sheet is used when recording is to be continuously effected over a recording length L, recording can be accomplished with the length of the ink sheet conveyed after or during the recording of each image being made smaller than the length L (L/n : n > 1). Thereby, the efficiency of use of the ink sheet becomes n times as great as before, and a reduction in the running cost of the heat transfer printer can be expected. This recording system will hereinafter be referred to as multiprint recording system.

In the case of the multiprint recording system using such an ink sheet, the ink of the ink layer of the ink sheet is heated n times. During each cycle of heating, a shearing force is produced between that portion of the ink of the ink layer which has been melted (or sublimated) and that portion of the ink which is not melted (or sublimated) to thereby transfer the ink to the recording sheet. This has led to the problem that, for example, even when true recording is effected with the recording sheet and the ink sheet being stationary, the ink of the ink sheet may not sufficiently be transferred to the recording sheet.

Moreover, document EP-A-295 953 discloses a printing method for use in a thermal recording apparatus having a single motor for driving a platen roller. A transfer medium, comprising an ink layer, and a recording medium are piled together between a thermal head and the platen roller. After printing a complete line by subsequently activating a plurality of data latch circuits being arranged to form a line of printing dots within the thermal head and to contain the data to be printed, a motor drive signal is output to revolve the platen roller so as to convey the recording medium for one line. Thereby, the mechanical delay time between the output of the motor drive command to the motor drive circuit and the actual start of the platen roller revolving is detected and subdivided corresponding to the number of data latch circuits so as to form an also corresponding number of pre-heat pulses.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide a heat transfer recording apparatus and a facsimile apparatus which can markedly improve the image quality.

It is another object of the present invention to provide a heat transfer recording apparatus and a facsimile apparatus which can effect recording with an ink sheet and a recording medium being reliably moved.

It is still another object of the present invention to provide a heat transfer recording apparatus and a facsimile apparatus in which the consumed ink sheet quantity can be decreased.

It is yet still another object of the present invention to provide a heat transfer recording apparatus and a facsimile apparatus which, in view of the afore described example of the prior art, can effect true recording with an ink sheet and a recording medium which have actually started to move after a phase change of motors for conveying the ink sheet and the recording medium, respectively, is effected.

These objects are accomplished by a heat transfer recording apparatus as defined in claim 1 and by a heat transfer recording method as defined in claim 14.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows electrical connections between a control unit and a recording unit according to an embodiment of the present invention.

Figure 2 is a block diagram schematically showing the construction of a facsimile apparatus according to an embodiment of the present invention.

Figure 3A is a side sectional view showing the

mechanism portion of the facsimile apparatus according to the embodiment.

Figure 3B is a pictorial perspective view of the facsimile apparatus.

Figure 4 shows the structure of conveying systems for an ink sheet and a recording sheet.

Figure 5 is a flow chart showing the recording process of the embodiment.

Figure 6 shows the electrical energization timing for a thermal head in the recording process of the embodiment.

Figure 7 shows the states of the recording sheet and the ink sheet during the recording in this embodiment.

Figure 8 is a cross-sectional view of a multi-ink sheet used in this embodiment.

Figure 9 shows the timing for the phase change of motors and the conveyance of the recording sheet and the ink sheet.

Figure 10 is a flow-chart showing the recording process according to another embodiment of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Preferred embodiments of the present invention will hereinafter be described in detail with a facsimile apparatus taken as an example and with reference to the accompanying drawings.

The embodiment which will first be described hereinafter is operated such that a recording means may be caused to generate heat after the lapse of a predetermined time after the phases of motors for conveying a recording medium and an ink sheet, respectively, are changed. The phase change of said motors may thereby, for example, include the switching of coils of said motors so as to make a coil field rotate, causing a rotor of said motors to follow thereto correspondingly. Thus, according to this embodiment, melted or sublimated ink rubs against the recording medium to thereby effect transfer and therefore, efficient transfer becomes possible.

Figures 1 to 4 show an embodiment of the present invention as it is applied to a facsimile apparatus. Figure 1 shows electrical connections between a control unit 101 and a recording unit 102 of the facsimile apparatus. Figure 2 is a block diagram schematically showing the construction of the facsimile apparatus, Figure 3A is a side sectional view of the facsimile apparatus, Figure 3B is a pictorial perspective view of the facsimile apparatus, and Figure 4 shows conveying mechanisms for a recording sheet and an ink sheet.

The construction of the facsimile apparatus will first be described briefly with reference to Figure 2.

In Figure 2, the reference numeral 100 designates a reading unit for photoelectrically reading an original and outputting it as a digital image signal to a control unit 101. The reading unit 100 is provided with an original conveying motor, a CCD image sensor, etc. The construction of the control unit 101 will now be described. The reference numeral 110 denotes a line memory storing therein the image data of each line of image data. During the transmission or copying of the original, image data corresponding to one line from the reading unit 100 is stored in the line memory 110, and during the reception of image data, one line data of decoded received image data is stored in the line memory 110. The stored data is output to a recording unit 102, whereby image recording is effected. The reference numeral 111 designates an encoding/decoding unit for encoding transmitted image information by MH encoding or the like and decoding the received encoded image data and converting it into image data. The reference numeral 112 denotes a buffer memory for storing the transmitted or received encoded image data. These various portions of the control unit 101 are controlled, for example, by a CPU 113 such as a microprocessor. The control unit 101 is provided with not only the CPU 113, but comprises also a ROM 114 for storing the control program of the CPU 113 and various data, and a RAM 115 for temporarily preserving various data as e.g. the work area of the CPU 113.

The recording 102 unit is provided with a thermal line head (provided with heat generating elements over the full recording width) for effecting image recording on a recording sheet by means of a heat transfer recording method. The construction of this recording unit 102 will be described later in detail with reference to Figure 3. The reference numeral 103 denotes an operation unit including a key for controlling various functions such as transmission starting, a telephone number input key, etc., and the reference character 103a designates a switch for indicating the kind of the ink sheet 14. When the switch 103a is ON, it indicates that a multiprint ink sheet is mounted, and when the switch 103a is OFF, it indicates that an ordinary ink sheet (a so-called one-time ink sheet) is mounted. The reference numeral 104 denotes an indicating unit usually provided adjacent to the operation unit 103 for indicating various functions and the state or the like of the apparatus. The reference numeral 105 designates a power source unit for supplying electric power to the entire apparatus. The reference numeral 106 denotes a modem (modemodulator), the reference numeral 107 designates a net control unit (NCU), and the reference numeral 108 denotes a telephone set.

The construction of the recording unit 102 will now be described in detail with reference to Figure 3A. In Figure 3A, portions common to those in Figure 2 are given identical reference numerals.

In Figure 3A, the reference numeral 10 designates a roll of paper comprising a recording sheet 11 which is plain paper wound into the shape of a roll on a core 10a. This roll of paper 10 is rotatably contained in the apparatus so that the recording sheet 11 can be supplied to the thermal head 13 by the rotation of a platen roller 12 in the direction of arrow. Denoted by 10b is a roll-of-

paper loading portion which is removably loaded with the roll of paper 10. The platen roller 12 serves to convey the recording sheet 11 in the direction of arrow B and to press an ink sheet 14, and the recording sheet 11 between it and a heat generating member 132 of the thermal head 13.

The recording sheet 11, to which the ink of the ink sheet 14 has been transferred by the heat generated by the thermal head 13 to thereby effect image recording, is conveyed toward discharge rollers 16 (16a, 16b) by further rotation of the platen roller 12. When image recording for one page is terminated, the recording sheet 11 is cut into page size by the meshing engagement of cutters 15 (15a, 15b) and is discharged.

The reference numeral 17 denotes an ink sheet supply roll on which the ink sheet 14 is wound, and the reference numeral 18 designates an ink sheet take-up roll which is driven by an ink sheet conveying motor which will be described later to thereby take up the ink sheet 14 in the direction of arrow A. The ink sheet supply roll 17 and the ink sheet take-up roll 18 are removably mounted in an ink sheet loading portion 70 within the apparatus body. The reference numeral 19 designates a sensor for detecting the remaining quantity of the ink sheet 14 and for detecting the conveyance velocity of the ink sheet 14. The reference numeral 20 denotes an ink sheet sensor for detecting the presence or absence of the ink sheet 14. The reference numeral 21 designates a spring for urging the thermal head 13 against the platen roller 12 with the recording sheet 11 and the ink sheet 14 interposed therebetween. The reference numeral 22 denotes a recording sheet sensor for detecting the presence or absence of the recording sheet 11.

The construction of the reading unit 100 will now be described.

In Figure 3A, the reference numeral 30 designates a light source for illuminating an original 32. The light reflected by the original 32 is input to a CCD sensor 31 through an optical system (mirrors 50, 51 and a lens 52) and converted into an electrical signal. The original 32 is conveyed corresponding to the reading speed available for the original 32 by conveying rollers 53, 54, 55 and 56 driven by an original conveying motor (not shown). The reference numeral 57 denotes an original supporting table. A plurality of originals 32 placed on the original supporting table 57 are separated one by one by the cooperation between the conveying roller 54 and a press-separating piece 58 while being guided by a slider 57a, and are conveyed to the reading unit 100.

The reference numeral 41 designates a control base plate constituting the essential portion of the control unit 101. Various control signals are output to various portions of the apparatus by this control base plate 41. The reference numeral 106 denotes a modem base plate unit, and the reference numeral 107 designates an NCU base plate unit.

Figure 4 shows the details of conveying mechanisms for the ink sheet 14 and the recording sheet 11.

In Figure 4, the reference numeral 24 denotes a recording sheet conveying motor for rotatively driving the platen roller 12 to thereby convey the recording sheet 11 in the direction of arrow B opposite to the direction of arrow A. The reference numeral 25 designates an ink sheet conveying motor for conveying the ink sheet 14 in the direction of arrow A with the aid of a capstan roller 71 and a pinch roller 72. The reference numerals 26 and 27 denote transmission gears for transmitting the rotation of the recording sheet conveying motor 24 to the platen roller 12, and the reference numerals 73 and 74 designate transmission gears for transmitting the rotation of the ink sheet conveying motor 25 to the capstan roller 71. The reference numeral 75 denotes a slide clutch unit.

By setting the ratio between the gears 73 and 74 such that the length of the ink sheet 14 taken onto the take-up roll 18 by the rotation of a gear 75a may be greater than the length of the ink sheet 14 conveyed by the capstan roller 71, the ink sheet 14 conveyed by the capstan roller 71 is reliably taken onto the take-up roll 18. An amount corresponding to the difference between the amount of the ink sheet 14 taken up by the take-up roll 18 and the amount of the ink sheet 14 conveyed by the capstan roller 71 is absorbed by the slide clutch unit 75. Thereby, the fluctuation of the conveyance velocity (amount) of the ink sheet 14 by the fluctuation of the take-up diameter of the take-up roll 18 can be suppressed.

As previously described, the directions of conveyance A and B of the recording sheet 11 and the ink sheet 14 are made opposite to each other, whereby the direction in which images are successively recorded lengthwise of the recording sheet 11 (the direction of arrow A, i.e., the direction opposite to the direction of conveyance of the recording sheet 11) and the direction A of conveyance of the ink sheet 14 coincide with each other. Here, assuming that the conveyance velocity V_P of the recording sheet 11 is $V_P = -n \cdot V_I$ (V_I being the conveyance velocity of the ink sheet 14, and the sign - indicating that the direction B of conveyance of the recording sheet 11 and the direction A of conveyance of the ink sheet 14 differ from each other), the relative velocity V_{PI} of the recording sheet 11 and the ink sheet 14 relative to the thermal head 13 is expressed as $V_{PI} = V_P - V_I = (1 + 1/n) V_P$, and it will be seen that this relative velocity V_{PI} is equal to or greater than V_P, that is, greater than the conventional relative velocity (incidentally, the conventional relative velocity $V_{PI} = V_P - V_I = V_P - V_{P/n} = (1 - 1/n)V_P$).

Besides this, there is a method of conveying the ink sheet 14 in the direction of arrow A by (ℓ/m) (m being an integer, and n > m) for each (n/m) lines when recording is effected for n lines by the thermal head 13, or a method of conveying the ink sheet 14 in the opposite direction to and at the same velocity as the recording sheet 11 during recording when recording is effected for a distance corresponding to the length L, and rewinding the ink sheet 14 by $L \cdot (n-1)/n$ ($n > 1$) before the recording of the next predetermined amount. In any of

these cases, the relative velocity when recording is effected with the ink sheet 14 stopped is V_P and the relative velocity when recording is effected with the ink sheet 14 moved is $2V_P$.

Figure 1 shows electrical connections between the control unit 101 and the recording unit 102 in the facsimile apparatus, and in Figure 1, portions common to those in other figures are designated by identical reference numerals.

The thermal head 13 is a line head as previously mentioned. This thermal head 13 is provided with a shift register 130 for receiving as inputs the serial recording data for one line and shift clock 43 from the control unit 101, a shift register for receiving pre-heat data as an input, a latch circuit for latching the data of the shift register 130 and the data of a shift register 134 for pre-heat data by a true latch signal 44 and a pre-latch signal 44a, respectively, and a heat generating element 132 comprising a plurality of heat generating resistance members corresponding to one line. The heat generating element 132 is divided into m blocks designated by 132-1 to 132-m and is driven. The reference numeral 133 denotes a temperature sensor attached to the thermal head 13 for detecting the temperature of the thermal head 13. The output signal 42 of this temperature sensor 133 is A/D-converted in the control unit 101 and input to the CPU 113. Thereby the CPU 113 detects the temperature of the thermal head 13, and changes the pulse width of a strobe signal 47 or changes the driving voltage of the thermal head 13 correspondingly to the detected temperature, thereby changing the applied energy to the thermal head 13 in conformity with the characteristic of the ink sheet 14. The reference numeral 116 designates a programmable timer of which the count time is set by the CPU 113 and which starts counting time when correspondingly instructed. The timer 116 operates so as to output an interruption signal, a time-out signal, etc. to the CPU 113 at each instructed time.

The kind (characteristic) of the ink sheet 14 may be automatically discriminated by the switch 103a of the operation unit 103, or by means of a mark or the like printed on the ink sheet 14. Alternatively, the kind of the ink sheet 14 may be automatically discriminated by detecting a mask, a cut-away or a projection formed on the cartridge of the ink sheet.

The reference numeral 46 denotes a driving circuit which receives as an input the driving signal for the thermal head 13 from the control unit 101 and which outputs a strobe signal 47 for driving the thermal head 13 at each block unit. This driving circuit 46 can change the voltage output to a power source line 45 for supplying an electric current to the heat generating element 132 of the thermal head 13, in accordance with the instructions from the control unit 101, thereby changing the applied energy to the thermal head 13. The reference numeral 36 designates a driving circuit for bringing the cutters 15 into meshing engagement with each other and for driving the same. The driving circuit 36 includes a cutter driving motor or the like. The reference numeral 39 denotes a sheet exhausting motor for rotatively driving the sheet discharge rollers 16. The reference numerals 35, 48 and 49 designate driver circuits for rotatively driving the corresponding sheet exhausting motor 39, the recording sheet conveying motor 24 and the ink sheet conveying motor 25. In this embodiment, the sheet exhausting motor 39, the recording sheet conveying motor 24 and the ink sheet conveying motor 25 are stepping motors, whereas this is not restrictive, but they may be DC motors or the like.

Figure 5 is a flow chart showing the recording process for one page in the facsimile apparatus. A program for executing this process is stored in the ROM 114 of the control unit 101.

It is to be understood that this process is started by image data for one line being stored in the line memory 110 and a state in which the recording operation can be started, and that it is discriminated in the control unit 101 by the switch 103a or the like that the multi-ink sheet 14 is mounted.

The epitome of the control using the present embodiment will now be described here.

The present embodiment is such that if within a predetermined time a after the termination of the current recording the transport of the data of the next line is terminated, pre-heating is not effected, but the phases of the motors 24 and 25 for conveying the recording sheet 11 and the ink sheet 14 are changed, whereafter the recording of the next line is started after the lapse of the time until the motors 24 and 25 start to move. Also, if after the termination of the current recording the predetermined time a elapses and the transport of the data of the next line is terminated within a pre-determined time b, the phases of the motors 24 and 25 for conveying the recording sheet 11 and the ink sheet 14 are changed, whereafter data ø AAH and data ø 55H are alternately used as pre-heat data, whereby pre-heating is effected. The program waits for the time from termination of the pre-heating until the motors start to move (in the present embodiment, the waiting time is zero), and then proceeds to the recording of the next line. Also, if the predetermined time b elapses after the termination of the main recording and the transport of the data of the next line is terminated, the phases of the motors 24 and 25 for conveying the recording sheet 11 and the ink sheet 14 are changed, whereafter pre-heating is effected with all "1" (all black, i.e., all heat generating elements are caused to heat) as pre-heat data (in this case, energy smaller than energy for the main recording is applied to the thermal head 13 so that recording may not take place). Then, the program waits for the time from the termination of this pre-heating until the motors start to move (in the present embodiment, the waiting time is zero), and then proceeds to the recording of the next line.

In the present embodiment, the pre-heat data are changed depending on the time from the termination of the main recording until the termination of the transport

of the data of the next line. That is, when the time until the termination of the transport of the data of the next line is long, the black rate of the pre-heat data is enhanced. The pre-heat width is fixed.

In the present embodiment, when the time until the termination of the transport of the data of the next line is less than a predetermined time, pre-heating is not effected, and when said time is equal to or greater than a, and less than b, pre-heat data of black rate 50% is used, and when said time is equal to or greater than b, pre-heat data of black rate 100% is used. Here, the energy applied to each dot by pre-heating in the case of black rate 50% is made equal with data øAAH and ø55H being repetitively used. That is, the pre-heat data rotates cyclically and the energy applied to each dot of the head by pre-heating is under the same control.

In the aforedescribed embodiment, the black rate has been considered to be 0%, 50% and 100%, but finer control may be adopted.

Figure 6 shows the phase change of the motors and various strobe waveforms. First, at timing (1), the phase switching of the motors for the recording sheet and the ink sheet is effected. Then, pre-heat with all "1" data is effected. Thereafter, at timing (2), the current recording is effected. At a point of time whereat the main recording has been terminated (timing (2)), the transport of the data of the next line is terminated (the time from the termination of the main recording until the termination of the transport of the data of the next line is equal to or less than the predetermined time a) and therefore, the current recording is effected without pre-heating. In a time less than b and equal to or more than the predetermined time a after the main recording has been terminated (timing (3)), the transport of the data of the next line is terminated (timing (4)) and therefore, here pre-heating is effected by data ø55H before the main recording is effected. In a time equal to or more than the predetermined time b after the main recording has been terminated (timing (5)), the transport of the data of the next line is terminated (timing (6)) and therefore, here pre-heating is effected by data of all "1" (all black) before the main recording of the next line is effected. In a time less than b and equal to or more than the predetermined time a after the main recording has been terminated (timing (7)), the transport of the data of the next line is terminated (timing (8)) and therefore, here pre-heating is effected by data øAAH.

Although in the aforedescribed embodiment, the pre-heat data have been changed in conformity with the time from the termination of the main recording until the termination of the transport of the data of the next line, the preheat data may be all "1", i.e., all black. Here, if the recording of the preceding line is effected as preheat data, a problem of sticking will be improved. An example of such control is shown in Figure 10 (in which, as compared with the flow chart of Figure 5 to be described, steps S0, S15, S16 and S17-1 are eliminated). However, regarding the reproduction of an isolation point, i.e. an isolated black point encircled by a white section, an increase in the energy at the isolation point is necessary, because the information of the line preceding the isolation point is white and therefore it is not effective even if the preceding line is recorded as the pre-heat data. From these two points of view, it may be preferable to electrically energize and pre-heat all black information immediately before the current recording. The electrical energization of all black information is for keeping temperature, and the energy used therefor is non-recording energy. Also, during pre-heating, the recording sheet 11 and the ink sheet 14 are stationary and it is difficult for the ink to be transferred to the recording sheet 11.

Now, according to the present embodiment, the main recording is effected at timing whereat the motors 24 and 25 for conveying the recording sheet 11 and the ink sheet 14, respectively, actually start to move after the phases of these motors are switched. So, according to the recording system of the present embodiment, melted (or sublimated depending on the kind of the ink) ink rubs against the recording sheet 11 and is thereby transferred to the recording sheet 11 and therefore, the ink can be transferred more efficiently by effecting move-writing (recording). If there is a predetermined or greater recording interval (e.g. 10 ms or more) after the switching of the motor phase has been effected, the thermal head 13 is caused to generate heat to thereby effect pre-heating, and in the meantime, the ink is heated and warmed. Then, from the timing at which the recording sheet 11 and the ink sheet 14 start to move, the main recording is effected to thereby accomplish efficient transfer. What has been described above is the epitome. Figure 9 shows the phase switching of the motors 24 and 25, the conveyance of the recording sheet 11 and the ink sheet 14, and the timing of the main recording. In the embodiment shown in Figure 9, after the phase change of the motors 24 and 25, pre-heating is effected for 1.5 ms by the thermal head 13, where-after the main recording for 2.5 ms is performed.

Now, as shown in Figure 5, when at a step S0, the time from after the termination of the main recording until the termination of the transport of the next line is less than b and equal to or more than the predetermined time a, data 134 used for pre-heating is stored in PRI-DATA. In the present embodiment, it is to be understood that the predetermined time a is 5 ms and the predetermined time b is 10 ms.

Subsequently, at a step S1, the recording data for one line is serially output to the shift register 130. When the transport of the recording data for one line is terminated, at a step S2, all "1" data are transported to the shift register 130 for pre-heating. At a step S3-1, a pre-latch signal 44a is output and pre-heat data 134 for one line is stored in the latch circuit 131. Subsequently, at a step S3-2, the ink sheet conveying motor 25 is driven to convey the ink sheet 14 by 1/n lines. At a step S3-3, the recording sheet 11 is conveyed by one line. In the facsimile apparatus according to the present embodiment, the length of this one line is set to about 1/15.4 mm, and

the amounts of conveyance of the recording sheet 11 and the ink sheet 14 can be set by changing the energization pulse numbers of the recording sheet conveying motor 24 and the ink sheet conveying motor 25, respectively. Next, at a step S3-4, the blocks of the heat generating resistance member 132 are electrically energized. It is to be understood that the energization time of each block is e.g. 0.2 ms. When the electrical energization of four blocks is terminated, the process advances to a step S4, where a true latch signal 44 is output and the recording data for one line are stored in the latch circuit 131.

Subsequently, at a step S5, one block of the heat generating resistance member 132 is electrically energized to thereby effect the recording of an image, and at a step S6, it is examined whether the electrical energization of all blocks of the thermal head 13 has been terminated. If at the step S6, the electrical energization of all blocks of the thermal head 13 is not terminated, the process advances to a step S7, where it is examined whether the recording data for the next line have been prepared. If the recording data for the next line is not prepared, the process advances to a step S8, where the recording data for the next line are successively transported to the shift register 130 of the thermal head 13. Whether the energization time of one block has passed during the data transport to the thermal head 13 is examined at a step S9. If the energization time (about 600 μs) has not passed, the process returns to the step S7, but if the energization time has passed, the process returns to the step S5, where the electrical energization of the next block is executed. In the present embodiment, the thermal head 13 is divided into four blocks and electrically energized, and the time required for the recording of one line is approximately 2.5 ms (600 μs x 4 blocks).

If at the step s6, the electrical energization of all blocks is terminated and the recording of one line is terminated, the process advances to a step S10, where the timer 116 starts to count time. The process then advances to a step S11, where it is examined whether the image recording for one page has been terminated. If the image recording for one page is not terminated, the process advances to a step S12, where it is examined whether all the image data of the next line have been transported to the shift register 130 of the thermal head 13. If said image data have not been transported, at a step S13, the data transporting process for transporting the data of the next line to the thermal head 13 is executed if such data is prepared.

If in this manner, at the step S12, the image data of one line to be next recorded is transported to the thermal head 13, the process advances to a step S14, where the timer 16 examines whether the predetermined time a has passed. If the predetermined time a has not passed, the process advances to a step S17-2, where the ink sheet conveying motor 25 is driven to convey the ink sheet 14 by 1/n lines. Then, at a step S17-3, the recording sheet 11 is conveyed by one line. At a step S17-4, the program waits until the motors 24 and 25 start to move, and at a step S17-5, the true latch signal 44 is output and recording data for one line is stored in the latch circuit 131.

However, when the predetermined time a has passed, the process advances to a step S15, where it is judged whether the predetermined time b has passed. If the predetermined time b has passed, the process advances to the step S2, and if the predetermined time b has not passed, PRI-DATA is rotated by one bit (a step S16) and one line of the pattern of PRI-DATA is output as pre-heat data 134 (a step S17-1).

Subsequently, if at the step S11, image recording for one page is terminated, the process advances to a step S18, where the recording sheet 11 is conveyed toward the paper discharge rollers 16a and 16b by a predetermined amount. At a step S19, the cutters 15a and 15b are driven into meshing engagement with each other, whereby the recording sheet 11 is cut into page size. Subsequently, at a step S20, the recording sheet conveying motor 24 is driven reversely to return the recording sheet 11 by a distance corresponding to the spacing between the thermal head 13 and the cutters 15, and the cutting process for the recording sheet 11 is terminated.

Thus, according to the present embodiment, the thermal head 13 is caused to generate heat after the lapse of a predetermined time after the phases of the ink sheet conveying motor 25 and the recording sheet conveying motor 24 are changed and therefore, the efficiency of the transfer of the ink to the recording sheet 11 is improved.

Figure 7 shows the image recording condition when a recording of images is performed with the directions of conveyance of the recording sheet 11 and the ink sheet 14 made opposite to each other.

As shown, the recording sheet 11 and the ink sheet 14 are nipped between the platen roller 12 and the thermal head 13, and the thermal head 13 is urged against the platen roller 12 with a predetermined pressure by a spring 21. The recording sheet 11 is conveyed at a velocity V_P in the direction of arrow B by the rotation of the platen roller 12. On the other hand, the ink sheet 14 is conveyed at a velocity V_I in the direction of arrow A by the ink sheet conveying motor 25.

Now, when the heat generating resistance member 132 of the thermal head 13 is electrically energized by the power source 105 and heated, the portion of the ink sheet 14 which is indicated by hatching 81 is heated. Here, the reference character 14a designates the base film of the ink sheet 14, and the reference character 14b denotes the ink layer of the ink sheet 14. The ink of the ink layer 81 heated by the heat generating resistance member 132 is melted, and that portion thereof which is indicated by 82 is transferred to the recording sheet 11. This transferred ink layer portion 82 corresponds to approximately 1/n of the ink layer designated by 81.

During this transfer, it is necessary that a shearing force for the ink be produced at the border line 83 of the

ink layer 14b, so that only the portion indicated by 82 is transferred to the recording sheet 11. However, this shearing force differs depending on the temperature of the ink layer 14b, and tends to become smaller as the temperature of the ink layer 14b becomes higher. So, if the heating time for the ink sheet 14 is shortened, the shearing force in the ink layer 14b becomes greater and therefore, if the relative velocity V_{PI} of the ink sheet 14 and the recording sheet 11 is made greater, the ink layer 14b to be transferred can be reliably peeled from the ink sheet 14.

According to this embodiment, the heating time for the thermal head 13 is as short as about 0.6 ms and therefore, by making the directions of conveyance A and B of the ink sheet 14 and the recording sheet 11 opposite to each other, the relative velocity V_{PI} of the ink sheet 14 and the recording sheet 11 is increased.

Figure 8 is a cross-sectional view of the ink sheet 14 used in the multiprinting of the present embodiment, and as shown there, the ink sheet 14 is comprised of four layers.

A second layer represents a base film which provides a support for the ink sheet 14. In the case of multiprinting, heat energy is applied to the same portion many times and therefore, the base film may advantageously be an aromatic polyamide film of high heat resisting property or a condenser paper, but conventional polyester film will also stand the use. The thickness of this film may advantageously be as small as possible in respect of the quality of printing from its role as a medium, and may desirably be 3 - 8 μm from the viewpoint of strength.

A third layer represents an ink layer containing an amount of ink transferable n times to the recording sheet 11. The main components of this layer are a resin such as EVA as an adhesive agent, carbon black or nigrosine dye for coloring, and carnauba wax or paraffin wax as a binding material, and these components are arranged so as to stand n times of use in the sample portion. The amount of application of these materials may desirably be 4 - 8 g/m^2, but can be chosen as desired because sensitivity and density differ depending on the amount of application.

A fourth layer represents a top coating layer which is not concerned in printing and which is arranged for preventing the ink of the third layer from being pressure-transferred to the recording sheet 11, and is formed of transparent wax or the like. Thus, it is only the transparent fourth layer that is pressure-transferred, and the ground stain of the recording sheet 11 can be prevented.

A first layer represents a heat resisting coat layer for protecting the second layer, i.e., the base film, from the heat of the thermal head 13. This is suitable for multiprinting in which heat energy for n lines may be applied to the same portion (when black information is continuous), but whether it should be used or not can be suitably chosen. It is also effective for a base film of relatively low heat resisting property such as polyester film.

The construction of the ink sheet 14 is not limited to this embodiment, but use may also be made of an ink sheet 14 comprising, for example, a base layer and a porous ink retaining layer provided on one side of the base layer and containing the ink, or of an ink sheet 14 comprising a base film and a heat resisting ink layer provided on the base film and having a fine porous net-like structure, the ink layer containing the ink. Also, the material of the base film may be formed as a film of, for example, polyamide, polyethylene, polyester, polyvinyl chloride, triacetyl cellulose, nylon or the like, or paper. Further, the heat resisting coat layer is not always necessary, but the material thereof may be, for example, silicone resin, epoxy resin, fluorine resin, etholocellulose or the like.

Also, as an example of an ink sheet having heat-sublimating ink, an ink sheet 14 be mentioned comprising a base member formed of polyethylene terephthalate, polyethylene naphthalate, aromatic polyamide film or the like, and a color material layer provided on the base member and formed of guanamine resin and fluorine resin and containing spacer particles and dyestuff.

The heating system in the heat transfer printer is not limited to the aforedescribed thermal head system using a thermal head 13, but may be, for example, an electrical energization system or a laser transfer system.

Also, the present embodiment has been described as an example using a thermal line head, whereas this is not restrictive, but the present invention may be a so-called serial type heat transfer printer. Also, the present embodiment has been described with respect to the case of multiprinting, whereas this is not restrictive, but of course, the present invention can also be applied to the ordinary heat transfer recording using a one-time ink sheet.

Further, this embodiment has been shown as being provided with an ink sheet conveying motor 25 and a recording sheet conveying motor 24, whereas the present invention is not restricted thereto, but design may be made such that the ink sheet 14 and the recording sheet 11 are conveyed by the drive force of a single motor.

Furthermore, the above embodiment has been described with respect to a case where a heat transfer printer is applied to a facsimile apparatus, whereas this is not restrictive, but the present invention can also be applied, for example, to a word processor, a typewriter or a copying apparatus.

The recording medium 11 is not limited to recording paper, but may be, for example, cloth, a plastic sheet or the like if they permit the transfer of ink thereto. The ink sheet 14 is not limited to the roll construction shown in the embodiment, but may be, for example, of the so-called ink sheet cassette type in which an ink sheet is contained in a housing body removably mounted in the body of a recording apparatus.

As described above, according to this embodiment, in a heat transfer printer, there is a delay from the time

after which the phases of the recording sheet and ink sheet conveying motors 24 and 25 are changed until the motors 24 and 25 start to move and therefore, during that delay, the ink is heated and warmed. The main recording is performed from the timing at which the recording sheet 11 and the ink sheet 14 start to move, whereby it has become possible to accomplish efficient transfer.

Also, this embodiment is effective in a recording apparatus such as a facsimile apparatus in which the time interval between image data for one line may become non-uniform and lengthy.

As described above, according to the present invention, there can be provided a heat transfer recording apparatus and a facsimile apparatus which can record images of high quality.

Claims

1. A heat transfer recording apparatus for transferring an ink of an ink sheet to a recording medium to thereby effect recording of an image on said recording medium, comprising a first motor for conveying said ink sheet, a second motor for conveying said recording medium, a recording unit having a recording means for acting on said ink sheet to effect recording of said image on said recording medium, and a control means for controlling said recording unit,

   characterized in that

   said control means (101) controls said recording unit (102) so that said recording unit (102) causes said recording means (13) not to record until said first and second motors start after changing the phases thereof and causes said recording means (13) to record in accordance with a timing at which said motors start to move, whereby said recording is effected by transferring a heated amount of ink from said ink sheet (14) to said recording medium (11) while said ink sheet (14) and said recording medium (11) are rubbed against each other and have a relative speed at a transferring section of ink.

2. A heat transfer recording apparatus according to claim 1, characterized by further comprising pre-heating means for causing said recording unit (102) to generate heat to thereby effect pre-heating between termination of the recording of one line and termination of the data transportation for a next line.

3. A heat transfer recording apparatus according to claim 2, characterized in that said pre-heating is effected with all black data.

4. A heat transfer recording apparatus according to claim 2 or 3, characterized in that said recording means (13) is pre-heated if necessary after said phase change and before recording.

5. A heat transfer recording apparatus according to claim 1, characterized in that the direction of conveyance of said ink sheet (14) is opposite to the direction of conveyance of said recording medium (11).

6. A heat transfer recording apparatus according to claim 5, characterized in that the length of conveyance of said ink sheet (14) for recording is shorter than the length of conveyance of said recording medium (11).

7. A heat transfer recording apparatus according to claim 1, characterized in that said recording medium is moved during the heating of said recording unit (102) for recording.

8. A heat transfer recording apparatus according to claim 1, characterized in that said recording means (13) is a thermal head (13).

9. A heat transfer recording apparatus according to claim 1, characterized by further comprising transmitter-receiving means (111, 112) for transmitting and receiving image signals.

10. A heat transfer recording apparatus according to claim 1, characterized by further comprising image signal input means (31, 50, 51, 52, 110) for inputting an image signal.

11. A heat transfer recording apparatus according to claim 1, characterized by further comprising reading means (100) for reading the image of an original.

12. A heat transfer recording apparatus according to claim 11, characterized by further comprising transmitter-receiving means (111, 112) for transmitting and receiving image signals.

13. A heat transfer recording method for transferring an ink of an ink sheet to a recording medium to thereby effect recording of an image on said recording medium, wherein said ink sheet is conveyed by a first motor and said recording medium is conveyed by a second motor, and wherein the recording is effected on said recording medium by action of a recording unit having a recording means on said ink sheet,

    characterized in that

    said recording unit (102) is controlled so that said recording means (13) is caused not to record until said first and second motors start after changing the phases thereof and said recording means (13) is caused to record in accordance with a timing at which said first and second motors start to move,

whereby said recording is effected by transferring a heated amount of ink from said ink sheet (14) to said recording medium (11) while said ink sheet (14) and said recording medium (11) are rubbed against each other and have a relative speed at a transferring section of ink.

14. A heat transfer recording method according to claim 13, characterized by further comprising the step of performing pre-heating when a recording interval is greater than the predetermined time prior to the recording operation effected by said recording unit (102).

15. A heat transfer recording method according to claim 14, characterized in that a condition of said pre-heating is changed in response to a length of said recording interval.

16. A heat transfer recording method according to claim 13, characterized in that the direction of conveyance of said ink sheet (14) is opposite to the direction of conveyance of said recording medium (11).

17. A heat transfer recording method according to claim 13, characterized in that the length of conveyance of said ink sheet (14) for recording is shorter than the length of conveyance of said recording medium (11).

Patentansprüche

1. Wärmeübertragungsaufzeichnungsgerät zum Übertragen einer Tinte einer Tintenunterlage auf ein Aufzeichnungsmedium, um dadurch das Aufzeichnen eines Bilds auf dem Aufzeichnungsmedium zu bewirken, mit:

- einem ersten Motor zum Transportieren einer Tintenunterlage,
- einem zweiten Motor zum Transportieren eines Aufzeichnungsmediums,
- einer Aufzeichnungseinheit, welche eine Aufzeichnungseinrichtung zum Einwirken auf die Tintenunterlage aufweist, um das Aufzeichnen des Bilds auf dem Aufzeichnungsmedium zu bewirken, und
- einer Steuereinrichtung zum Steuern der Aufzeichnungseinheit,

dadurch gekennzeichnet, daß die Steuereinrichtung **(101)** die Aufzeichnungseinheit **(102)** so steuert, daß die Aufzeichnungseinheit **(102)** die Aufzeichnungseinrichtung **(13)** veranlaßt, nicht aufzuzeichnen, bis der erste und der zweite Motor anlaufen, nachdem deren Phasen geändert sind, und die Aufzeichnungseinrichtung **(13)** veranlaßt, in Übereinstimmung mit einer Zeitsteuerung aufzuzeichnen, unter welcher die Motoren sich zu bewegen beginnen, wobei das Aufzeichnen durch das Übertragen einer erhitzten Tintenmenge aus der Tintenunterlage **(14)** auf das Aufzeichnungsmedium **(11)** bewirkt wird, während sich die Tintenunterlage **(14)** und das Aufzeichnungsmedium **(11)** aneinander reiben und eine Relativgeschwindigkeit in einem Übertragungsabschnitt der Tinte aufweisen.

2. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,

dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsgerät ferner eine Vorheizeinrichtung aufweist, um die Aufzeichnungseinheit **(102)** zu veranlassen, Wärme zu erzeugen, um dadurch das Vorheizen zwischen dem Beenden des Aufzeichnens einer Zeile und dem Beenden des Datentransports für eine nächste Zeile zu bewirken.

3. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 2,

dadurch gekennzeichnet, daß das Vorheizen mit allen Schwarzdaten bewirkt wird.

4. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 2 oder 3,

dadurch gekennzeichnet, daß die Aufzeichnungseinrichtung **(13),** wenn notwendig, nach dem Ändern der Phase und vor dem Aufzeichnen vorgeheizt wird.

5. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,

dadurch gekennzeichnet, daß die Transportrichtung der Tintenunterlage **(14)** der Transportrichtung des Aufzeichnungsmediums **(11)** entgegengesetzt ist.

6. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 5,

dadurch gekennzeichnet, daß die Transportlänge der Tintenunterlage **(14)** zum Aufzeichnen kürzer als die Transportlänge des Aufzeichnungsmediums **(11)** ist.

7. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,

dadurch gekennzeichnet, daß das Aufzeichnungsmedium während des Heizens der Aufzeichnungseinheit **(102)** zum Aufzeichnen bewegt wird.

8. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,

dadurch gekennzeichnet, daß die Aufzeichnungseinrichtung **(13)** ein Thermokopf **(13)** ist.

9. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,
dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsgerät ferner eine Sende-/Empfangseinrichtung **(111, 112)** zum Senden und Empfangen von Bildsignalen aufweist.

10. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,
dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsgerät ferner eine Bildsignal-Eingabeeinrichtung **(31, 50, 51, 52, 110)** zum Eingeben eines Bildsignals aufweist.

11. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 1,
dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsgerät ferner eine Leseeinrichtung **(100)** zum Lesen des Bilds eines Originals aufweist.

12. Wärmeübertragungsaufzeichnungsgerät gemäß Anspruch 11,
dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsgerät ferner eine Sende-/Empfangseinrichtung **(111, 112)** zum Senden und Empfangen von Bildsignalen aufweist.

13. Wärmeübertragungsaufzeichnungsverfahren zum Übertragen einer Tinte einer Tintenunterlage auf ein Aufzeichnungsmedium, um dadurch das Aufzeichnen eines Bilds auf dem Aufzeichnungsmedium zu bewirken, wobei die Tintenunterlage durch einen ersten Motor transportiert wird und das Aufzeichnungsmedium durch einen zweiten Motor transportiert wird, und wobei das Aufzeichnen auf dem Aufzeichnungsmedium durch das Einwirken einer Aufzeichnungseinheit mit einer Aufzeichnungseinrichtung auf die Tintenunterlage bewirkt wird,
dadurch gekennzeichnet, daß die Aufzeichnungseinheit **(102)** so gesteuert wird, daß die Aufzeichnungseinrichtung **(13)** veranlaßt wird, nicht aufzuzeichnen, bis der erste und der zweite Motor nach dem Ändern deren Phasen anlaufen, und die Aufzeichnungseinrichtung **(13)** veranlaßt wird, in Übereinstimmung mit einer Zeitsteuerung, unter welcher der erste und der zweite Motor sich zu drehen beginnen, aufzuzeichnen, wobei das Aufzeichnen durch Übertragen einer erhitzten Tintenmenge von der Tintenunterlage **(14)** auf das Aufzeichnungsmedium **(11)** bewirkt wird, während die Tintenunterlage **(14)** und das Aufzeichnungsmedium **(11)** aneinander gerieben werden und eine Relativgeschwindigkeit in einem Übertragungsabschnitt der Tinte aufweisen.

14. Wärmeübertragungsaufzeichnungsverfahren gemäß Anspruch 13,
dadurch gekennzeichnet, daß das Wärmeübertragungsaufzeichnungsverfahren ferner den Schritt des Ausführens des Vorheizens aufweist, wenn eine Aufzeichnungspause länger als die vorbestimmte Zeitdauer vor der durch die Aufzeichnungseinheit **(102)** bewirkten Aufzeichnungsoperation ist.

15. Wärmeübertragungsaufzeichnungsverfahren gemäß Anspruch 14,
dadurch gekennzeichnet, daß eine Bedingung des Vorheizens als Reaktion auf eine Länge der Aufzeichnungspause geändert wird.

16. Wärmeübertragungsaufzeichnungsverfahren gemäß Anspruch 13,
dadurch gekennzeichnet, daß die Transportrichtung der Tintenunterlage **(14)** der Transportrichtung des Aufzeichnungsmediums **(11)** entgegengesetzt ist.

17. Wärmeübertragungsaufzeichnungsverfahren gemäß Anspruch 13,
dadurch gekennzeichnet, daß die Transportlänge der Tintenunterlage **(14)** zum Aufzeichnen kürzer als die Transportlänge des Aufzeichnungsmediums **(11)** ist.

Revendications

1. Appareil d'enregistrement par transfert thermique destiné à transférer une encre d'une feuille encreuse sur un support d'enregistrement afin d'effectuer ainsi l'enregistrement d'une image sur ledit support d'enregistrement, comportant un premier moteur destiné à transporter ladite feuille encreuse, un second moteur destiné à transporter ledit support d'enregistrement, une unité d'enregistrement ayant des moyens d'enregistrement destinés à agir sur ladite feuille encreuse pour effectuer l'enregistrement de ladite image sur ledit support d'enregistrement, et des moyens de commande destinés à commander ladite unité d'enregistrement,
caractérisé en ce que
lesdits moyens de commande (101) commandent ladite unité d'enregistrement (102) afin que ladite unité d'enregistrement (102) empêche lesdits moyens d'enregistrement (13) d'effectuer un enregistrement jusqu'à ce que lesdits premier et second moteurs se mettent en marche après un changement de leurs phases et amènent lesdits moyens d'enregistrement (13) à enregistrer conformément à un temps auquel lesdits moteurs se mettent en mouvement, grâce à quoi ledit enregistrement est réalisé par transfert d'une quantité d'encre chauffée de ladite feuille encreuse (14) audit support d'enregistrement (11) tandis que ladite feuille encreuse (14) et ledit support d'enre-

gistrement (11) sont frottés l'un contre l'autre et ont une vitesse relative dans une section de transfert de l'encre.

2. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce qu'il comporte en outre des moyens de préchauffage destinés à amener ladite unité d'enregistrement (102) à générer de la chaleur pour effectuer ainsi un préchauffage entre la fin de l'enregistrement d'une ligne et la fin de la transmission des données pour une ligne suivante.

3. Appareil d'enregistrement par transfert thermique selon la revendication 2, caractérisé en ce que ledit préchauffage est effectué avec des données entièrement de noir.

4. Appareil d'enregistrement par transfert thermique selon la revendication 2 ou 3, caractérisé en ce que lesdits moyens d'enregistrement (13) sont préchauffés si cela est nécessaire après ledit changement de phase et avant un enregistrement.

5. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce que le sens de transport de ladite feuille encreuse (14) est opposé au sens de transport dudit support d'enregistrement (11).

6. Appareil d'enregistrement par transfert thermique selon la revendication 5, caractérisé en ce que la longueur de transport de ladite feuille encreuse (14) pour un enregistrement est plus courte que la longueur de transport dudit support d'enregistrement (11).

7. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce que ledit support d'enregistrement est déplacé pendant le chauffage de ladite unité d'enregistrement (102) pour un enregistrement.

8. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce que lesdits moyens d'enregistrement (13) sont une tête thermique (13).

9. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce qu'il comporte en outre des moyens émetteurs-récepteurs (111, 112) pour émettre et recevoir des signaux d'images.

10. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce qu'il comporte en outre des moyens (31, 50, 51, 52, 110) d'entrée de signaux d'images pour l'entrée d'un signal d'image.

11. Appareil d'enregistrement par transfert thermique selon la revendication 1, caractérisé en ce qu'il comporte en outre des moyens de lecture (100) destinés à lire l'image d'un original.

12. Appareil d'enregistrement par transfert thermique selon la revendication 11, caractérisé en ce qu'il comporte en outre des moyens émetteurs-récepteurs (111, 112) pour émettre et recevoir des signaux d'images.

13. Procédé d'enregistrement par transfert thermique destiné à transférer une encre d'une feuille encreuse à un support d'enregistrement pour effectuer ainsi l'enregistrement d'une image sur ledit support d'enregistrement, dans lequel ladite feuille encreuse est transportée par un premier moteur et ledit support d'enregistrement est transporté par un second moteur, et dans lequel l'enregistrement est effectué sur ledit support d'enregistrement par l'action d'une unité d'enregistrement, comportant des moyens d'enregistrement, sur ladite feuille encreuse,

caractérisé en ce que

ladite unité d'enregistrement (102) est commandée de manière que lesdits moyens d'enregistrement (13) soient amenés à ne pas enregistrer avant que lesdits premier et second moteurs soient mis en marche après un changement de leurs phases et lesdits moyens d'enregistrement (13) sont amenés à enregistrer conformément à un temps auquel lesdits premier et second moteurs se mettent en mouvement, grâce à quoi ledit enregistrement est effectué par transfert d'une quantité d'encre chauffée de ladite feuille encreuse (14) audit support d'enregistrement (11), tandis que ladite feuille encreuse (14) et ledit support d'enregistrement (11) sont frottés l'un contre l'autre et présentent une vitesse relative dans une section de transfert de l'encre.

14. Procédé d'enregistrement par transfert thermique selon la revendication 13, caractérisé en ce qu'il comprend en outre une étape d'exécution d'un préchauffage lorsqu'un intervalle d'enregistrement est supérieur au temps prédéterminé avant l'opération d'enregistrement effectuée par ladite unité d'enregistrement (102).

15. Procédé d'enregistrement par transfert thermique selon la revendication 14, caractérisé en ce qu'une condition dudit préchauffage est modifiée en réponse à une longueur dudit intervalle d'enregistrement.

16. Procédé d'enregistrement par transfert thermique selon la revendication 13, caractérisé en ce que le sens de transport de ladite feuille encreuse (14) est opposé au sens de transport dudit support d'enre-

gistrement (11).

17. Procédé d'enregistrement par transfert thermique selon la revendication 13, caractérisé en ce que la longueur de transport de ladite feuille encreuse (14) pour un enregistrement est plus courte que la longueur de transport dudit support d'enregistrement (11).

FIG. 1

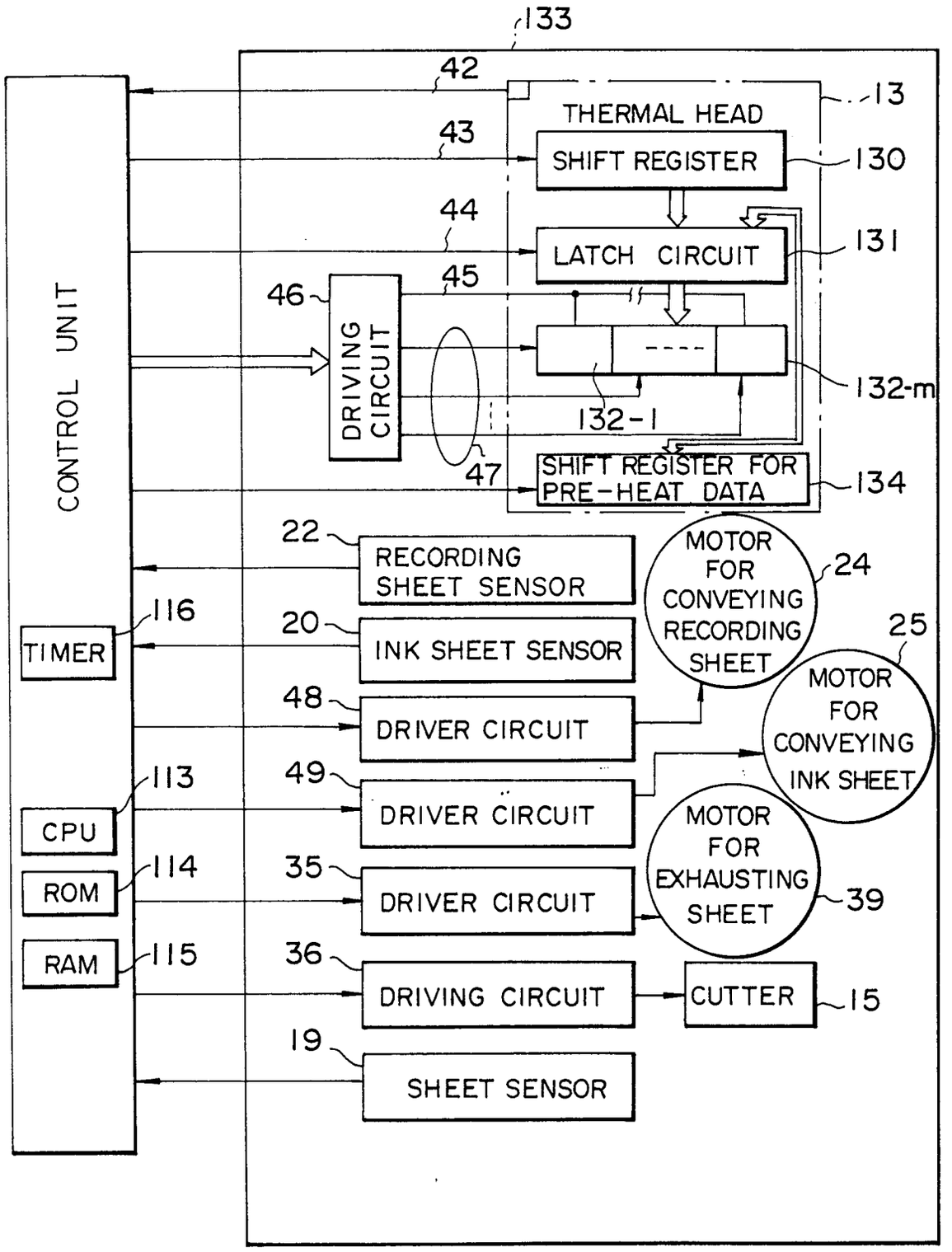

133
42
43
44
45
46
47
CONTROL UNIT
THERMAL HEAD
13
SHIFT REGISTER
130
LATCH CIRCUIT
131
DRIVING CIRCUIT
132-m
132-1
SHIFT REGISTER FOR PRE-HEAT DATA
134
22
RECORDING SHEET SENSOR
20
INK SHEET SENSOR
48
DRIVER CIRCUIT
49
DRIVER CIRCUIT
35
DRIVER CIRCUIT
36
DRIVING CIRCUIT
19
SHEET SENSOR
MOTOR FOR CONVEYING RECORDING SHEET
24
MOTOR FOR CONVEYING INK SHEET
25
MOTOR FOR EXHAUSTING SHEET
39
CUTTER
15
TIMER
116
CPU
113
ROM
114
RAM
115

FIG. 2

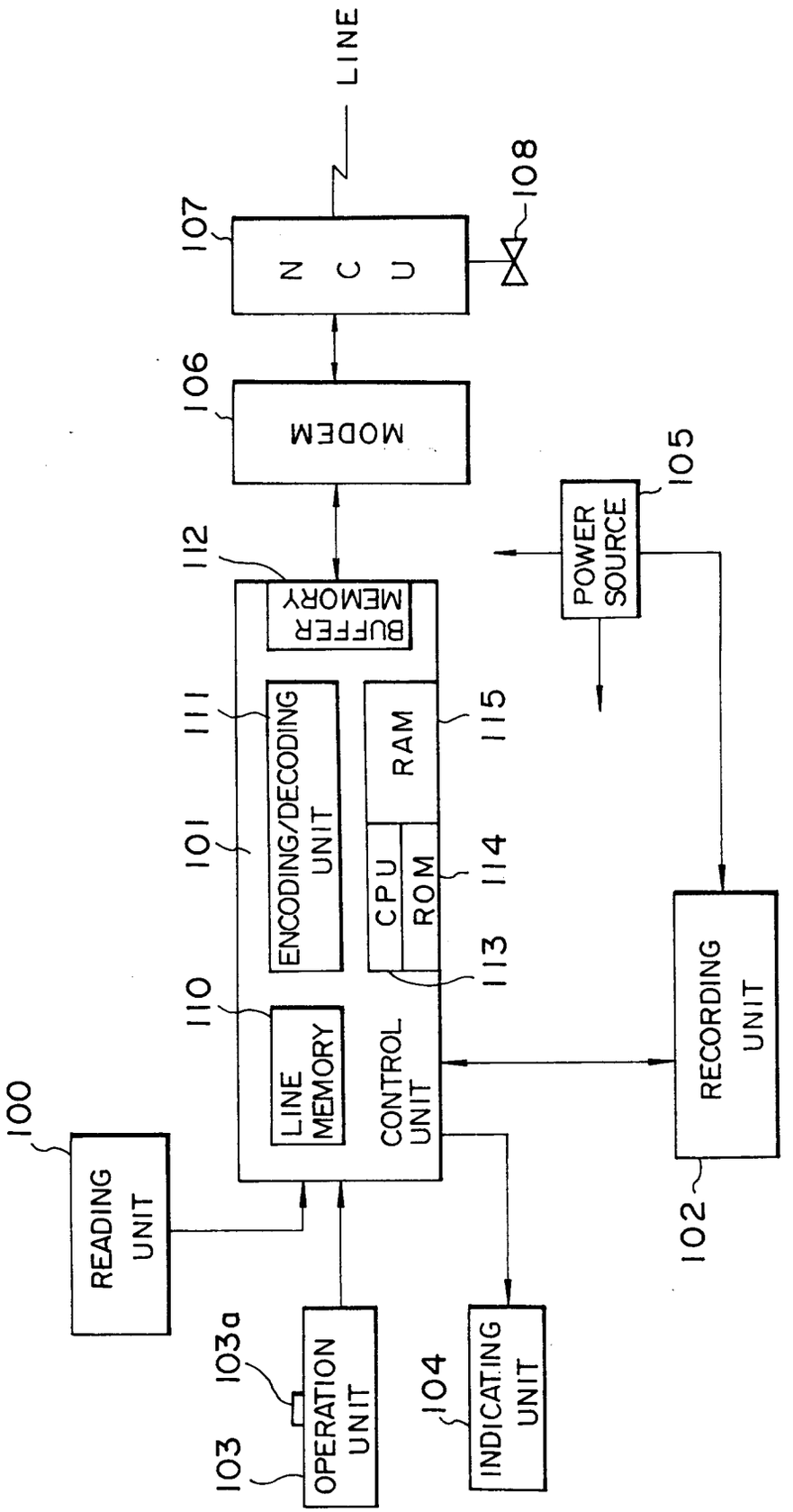

LINE
107
NCU
108
106
MODEM
112
BUFFER MEMORY
105
POWER SOURCE
111
ENCODING/DECODING UNIT
115
RAM
101
114
CPU
ROM
113
110
LINE MEMORY
CONTROL UNIT
RECORDING UNIT
102
100
READING UNIT
103a
OPERATION UNIT
103
104
INDICATING UNIT

FIG. 3A

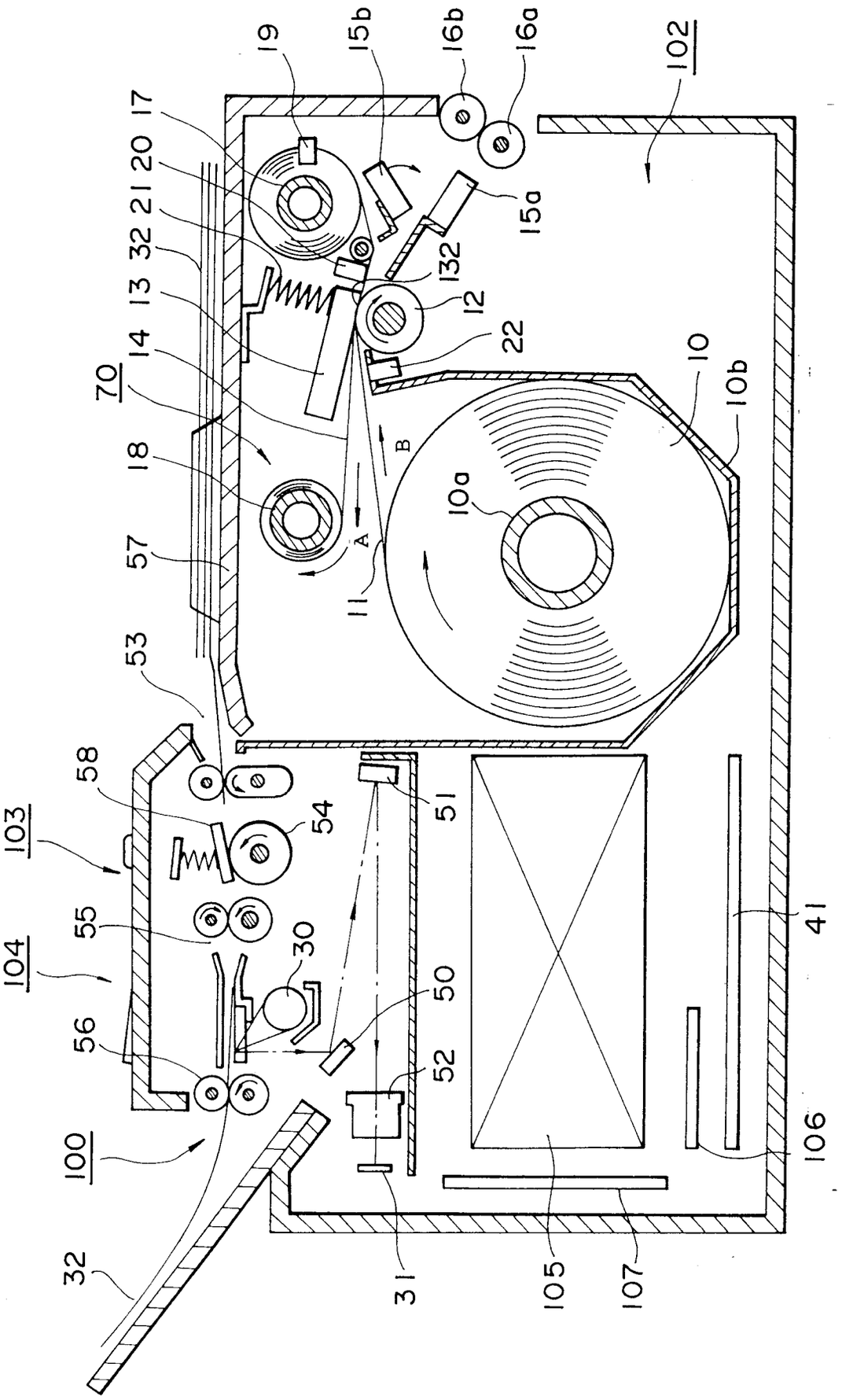

19
15b
16b
16a
102
17
20
21
32
13
14
70
18
57
53
58
103
54
55
104
30
56
100
32
132
12
22
15a
10
10b
10a
A
B
11
51
50
52
31
41
106
105
107

FIG. 3 B

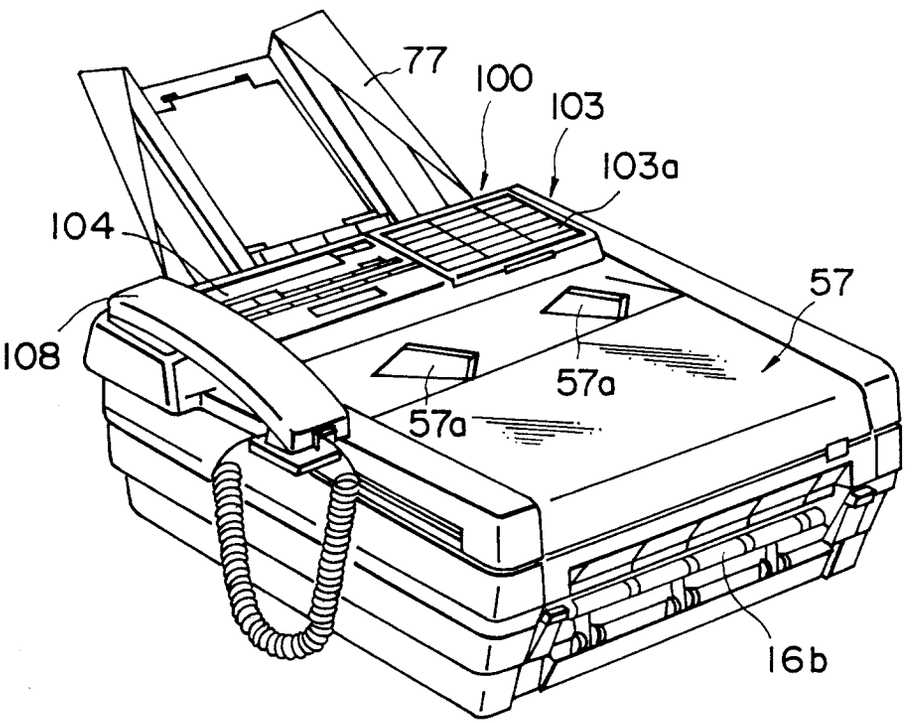


FIG. 4

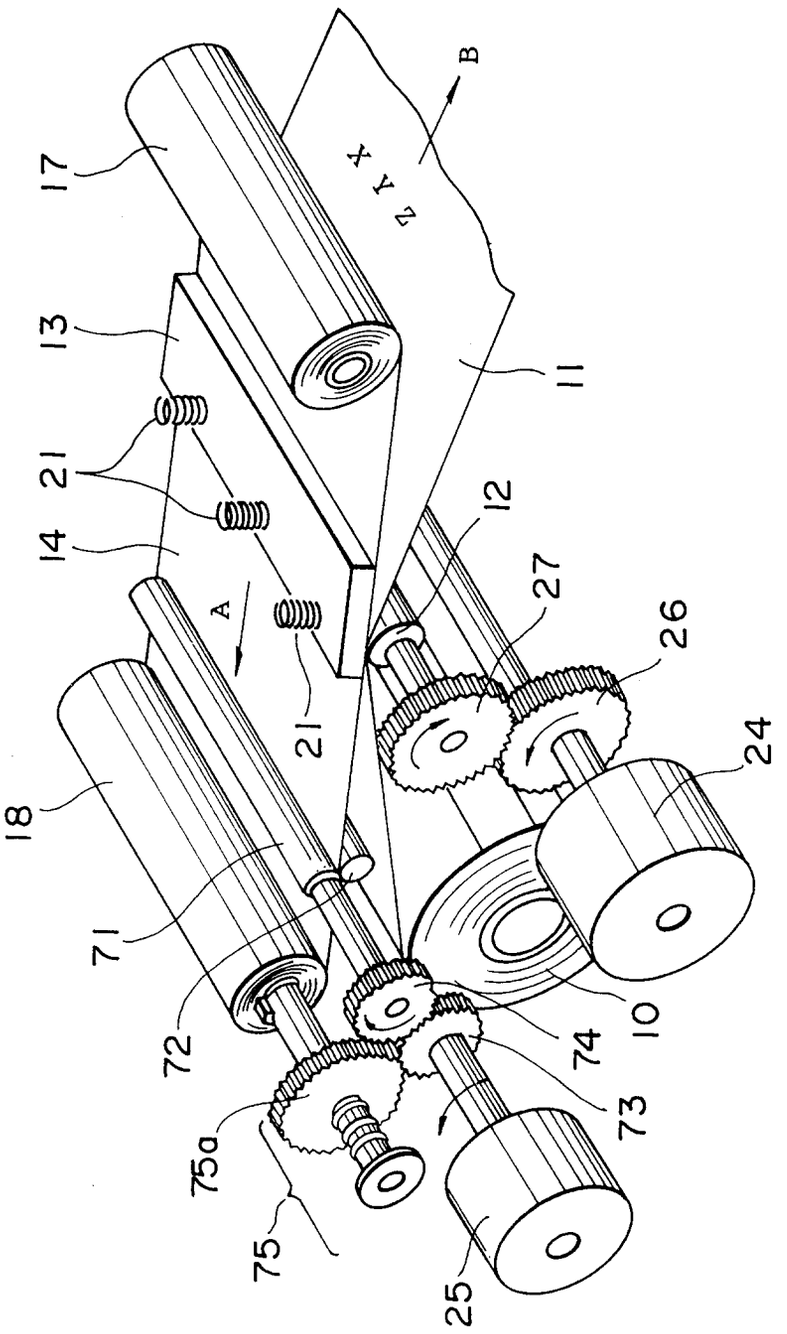


FIG. 5

FIG. 5A

FIG. 5B

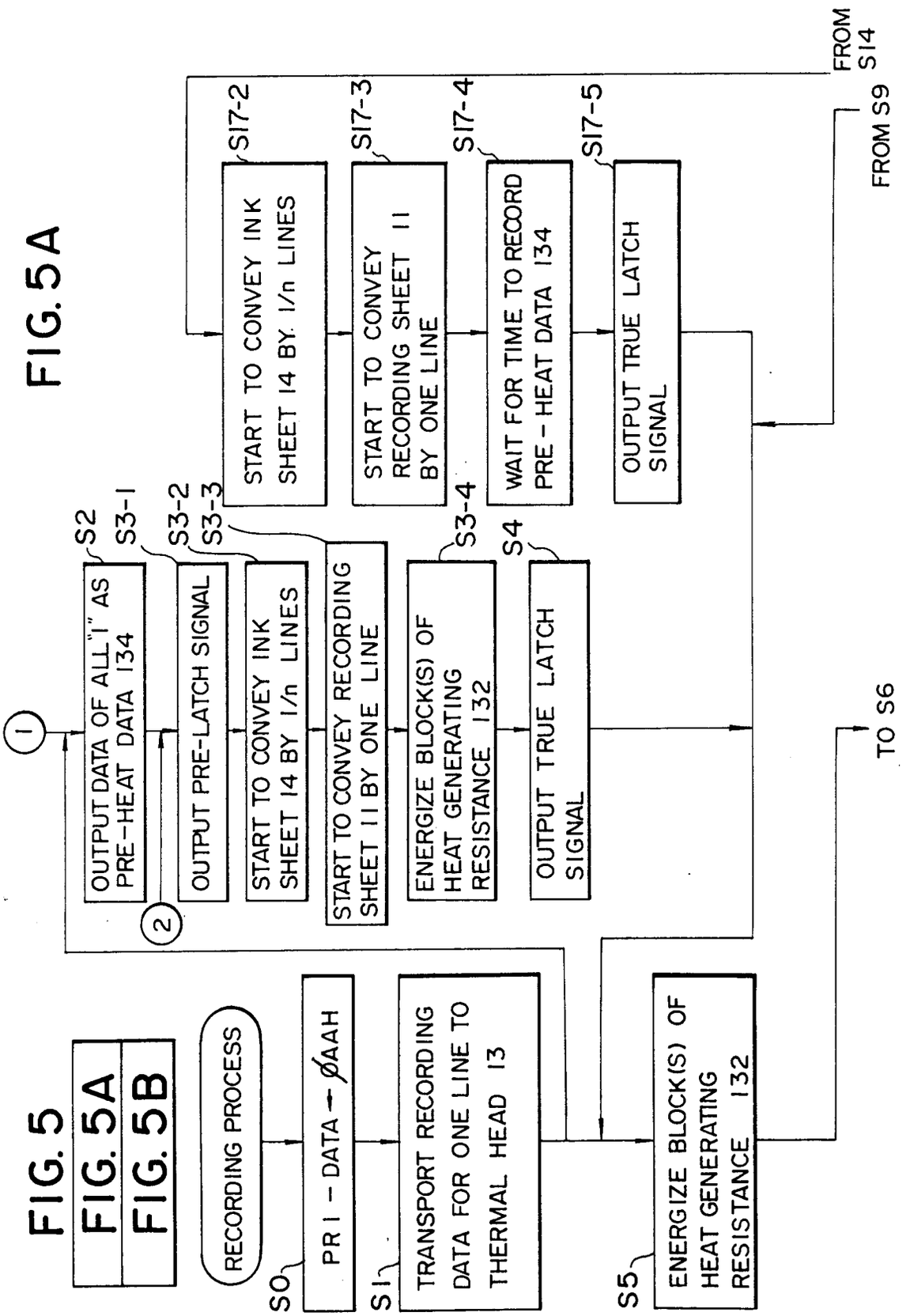


FIG. 5B

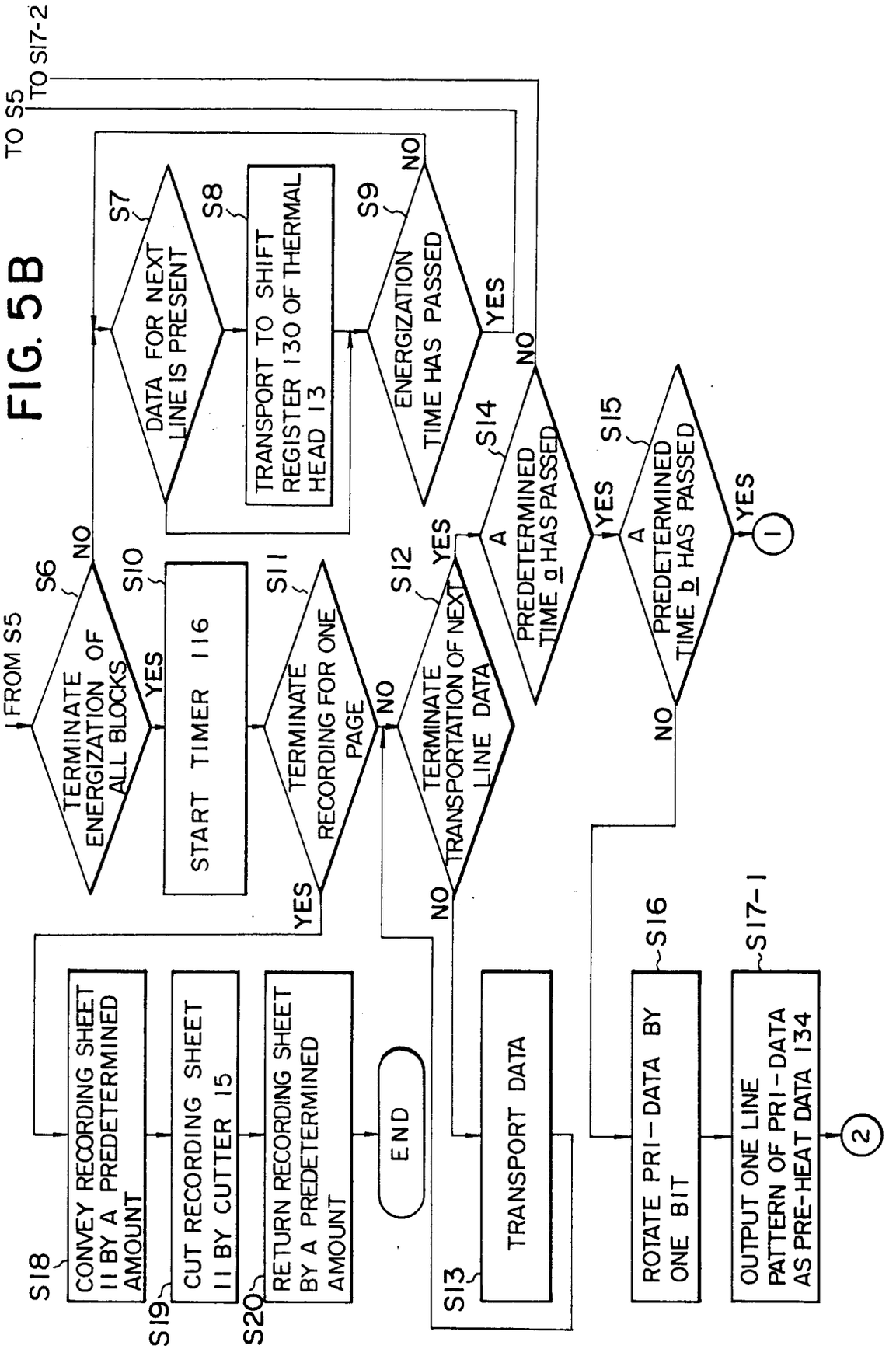

TO S5
TO S17-2
FROM S5
S6
TERMINATE ENERGIZATION OF ALL BLOCKS
NO
YES
S10
START TIMER 116
S11
TERMINATE RECORDING FOR ONE PAGE
YES
NO
S12
TERMINATE TRANSPORTATION OF NEXT LINE DATA
YES
NO
S7
DATA FOR NEXT LINE IS PRESENT
S8
TRANSPORT TO SHIFT REGISTER 130 OF THERMAL HEAD 13
S9
ENERGIZATION TIME HAS PASSED
NO
YES
S14
A PREDETERMINED TIME a HAS PASSED
NO
YES
S15
A PREDETERMINED TIME b HAS PASSED
NO
YES
1
S18
CONVEY RECORDING SHEET 11 BY A PREDETERMINED AMOUNT
S19
CUT RECORDING SHEET 11 BY CUTTER 15
S20
RETURN RECORDING SHEET BY A PREDETERMINED AMOUNT
END
S13
TRANSPORT DATA
S16
ROTATE PRI-DATA BY ONE BIT
S17-1
OUTPUT ONE LINE PATTERN OF PRI-DATA AS PRE-HEAT DATA 134
2

FIG. 6

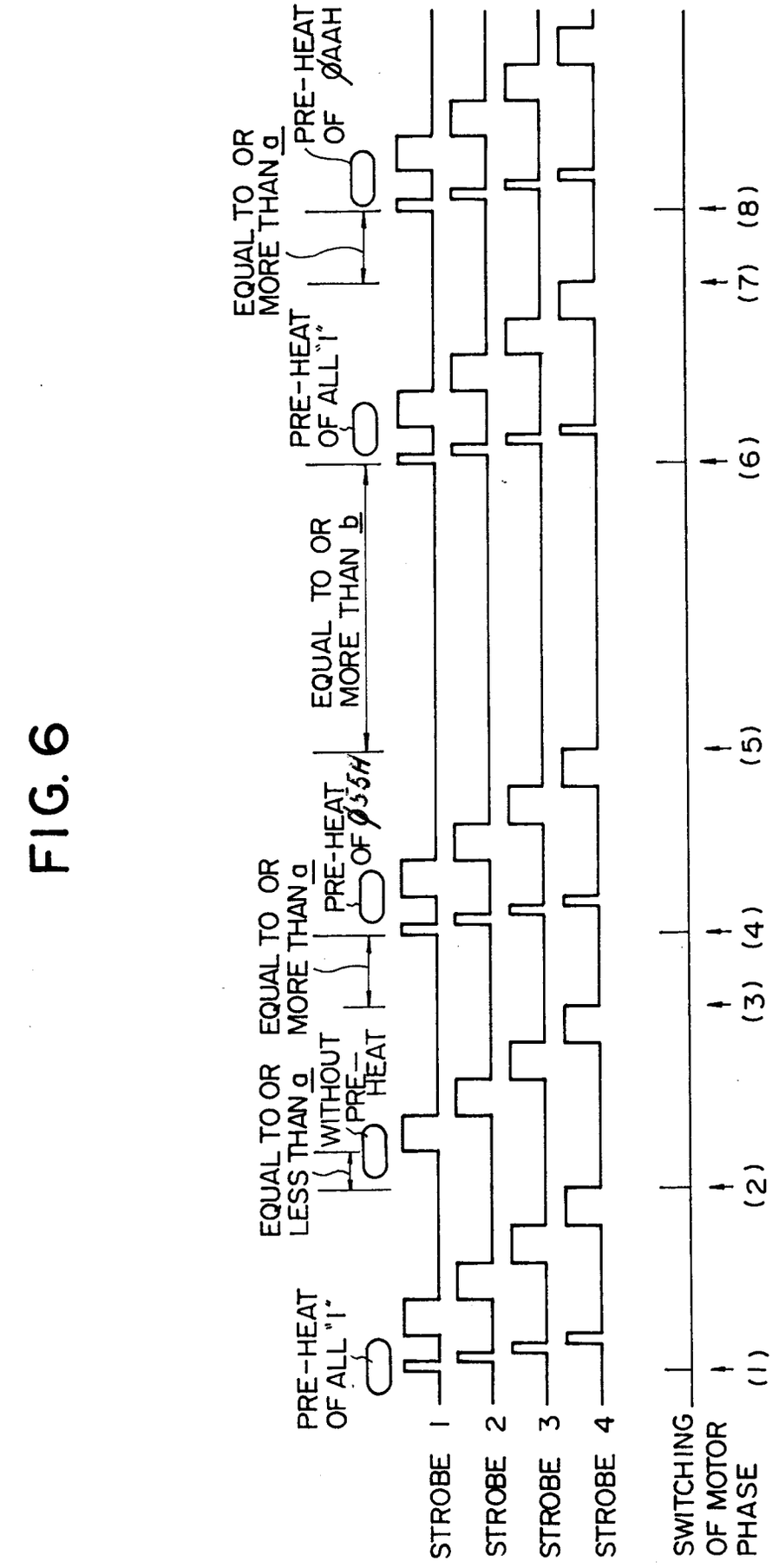

PRE-HEAT OF ALL "1"
EQUAL TO OR LESS THAN a
WITHOUT PRE-HEAT
EQUAL TO OR MORE THAN a
PRE-HEAT OF Ø35H
EQUAL TO OR MORE THAN b
PRE-HEAT OF ALL "1"
EQUAL TO OR MORE THAN a
PRE-HEAT OF ØAAH
STROBE 1
STROBE 2
STROBE 3
STROBE 4
SWITCHING OF MOTOR PHASE
(1)
(2)
(3)
(4)
(5)
(6)
(7)
(8)

FIG. 7

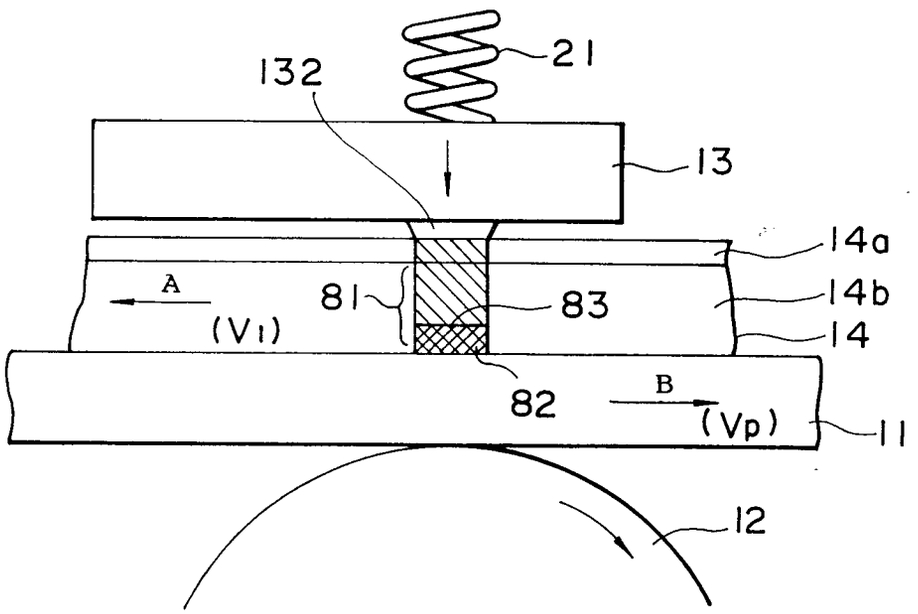

21
132
13
14a
A
81
83
14b
(V1)
14
82
B
(Vp)
11
12

FIG. 8

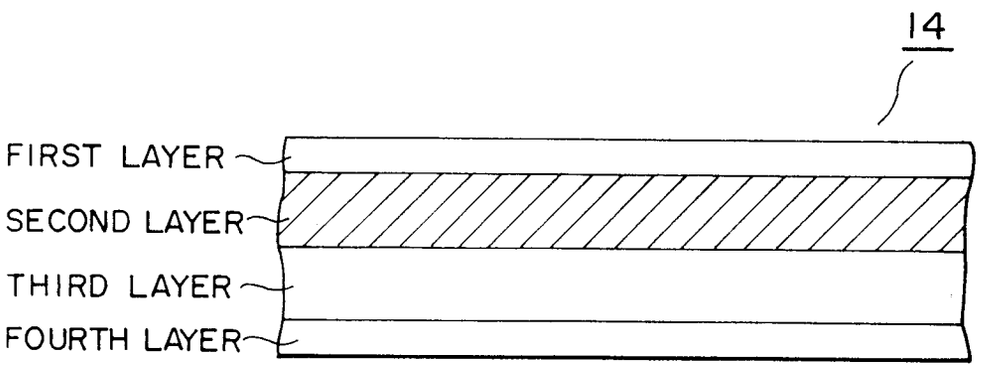

14
FIRST LAYER
SECOND LAYER
THIRD LAYER
FOURTH LAYER

FIG. 9

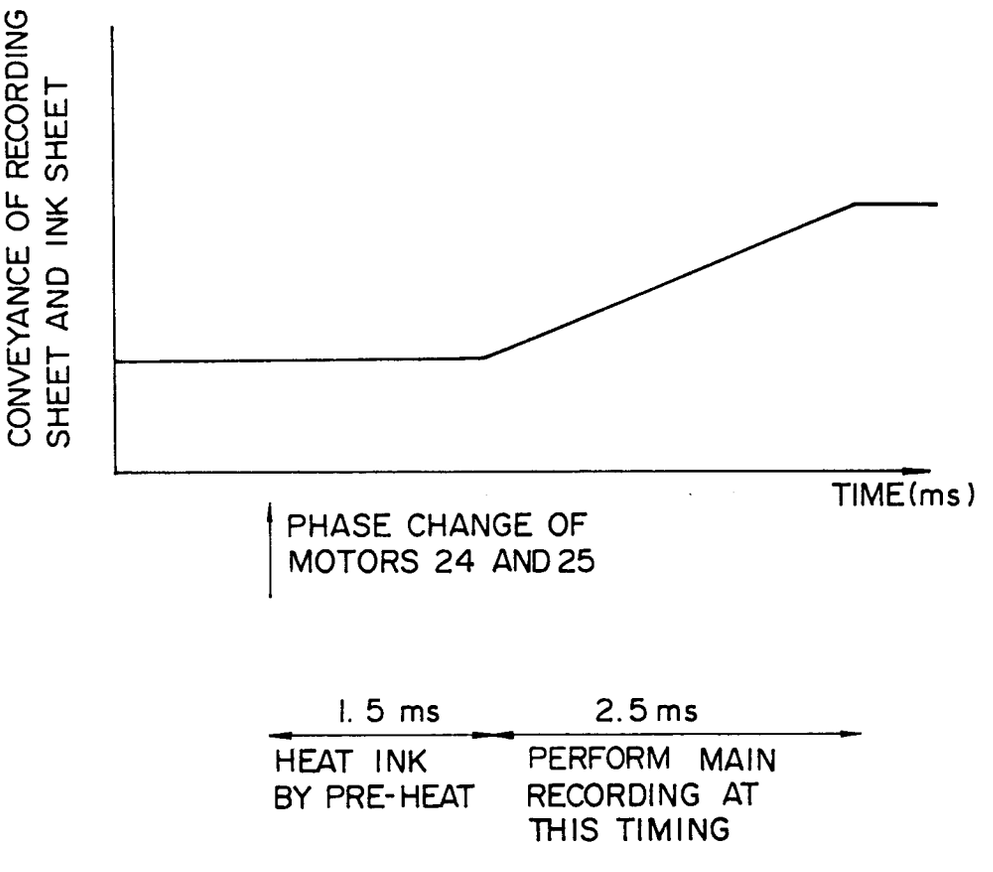

CONVEYANCE OF RECORDING SHEET AND INK SHEET
TIME(ms)
PHASE CHANGE OF MOTORS 24 AND 25
1.5 ms
2.5 ms
HEAT INK BY PRE-HEAT
PERFORM MAIN RECORDING AT THIS TIMING

FIG. 10

FIG. 10A
FIG. 10B

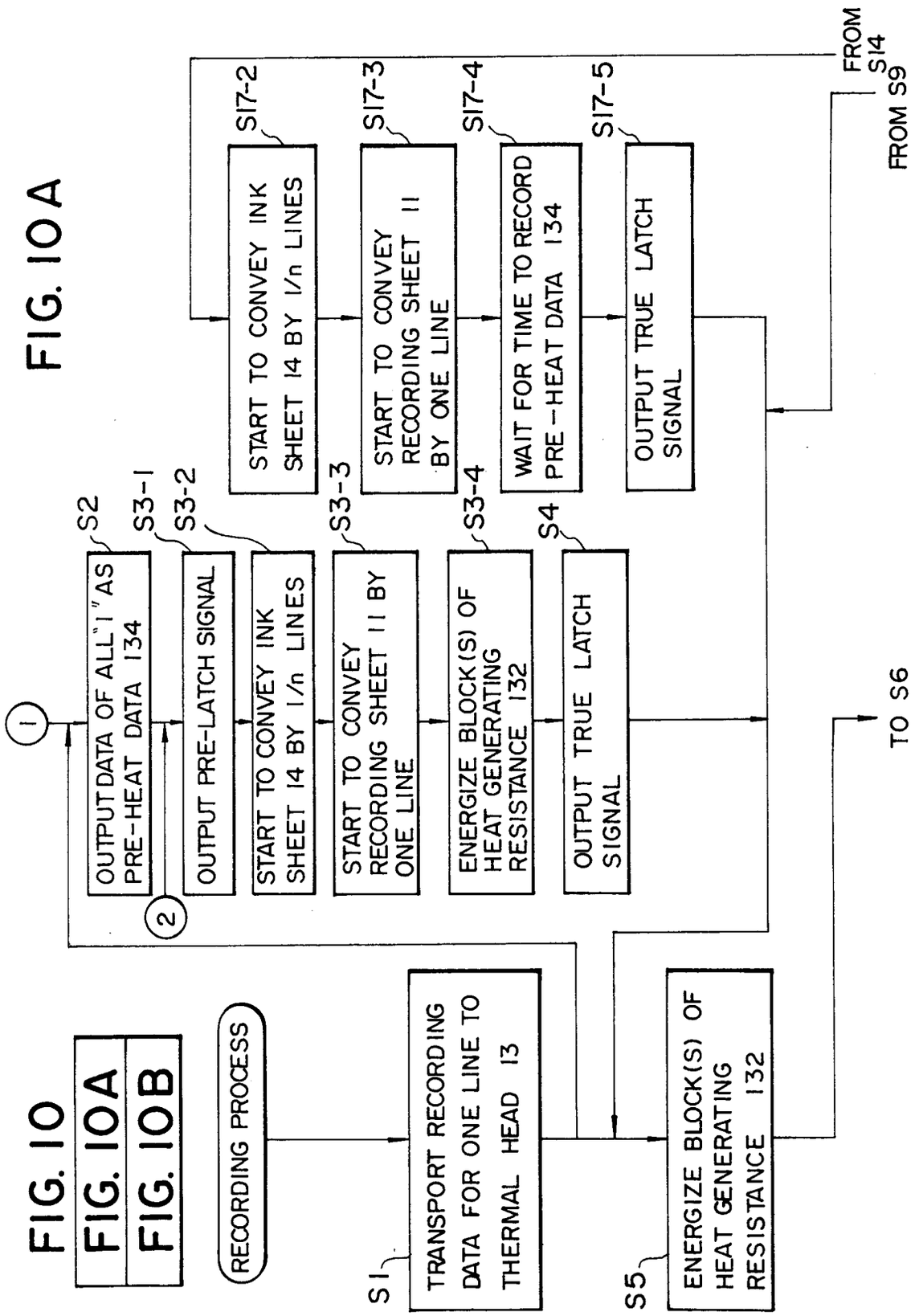
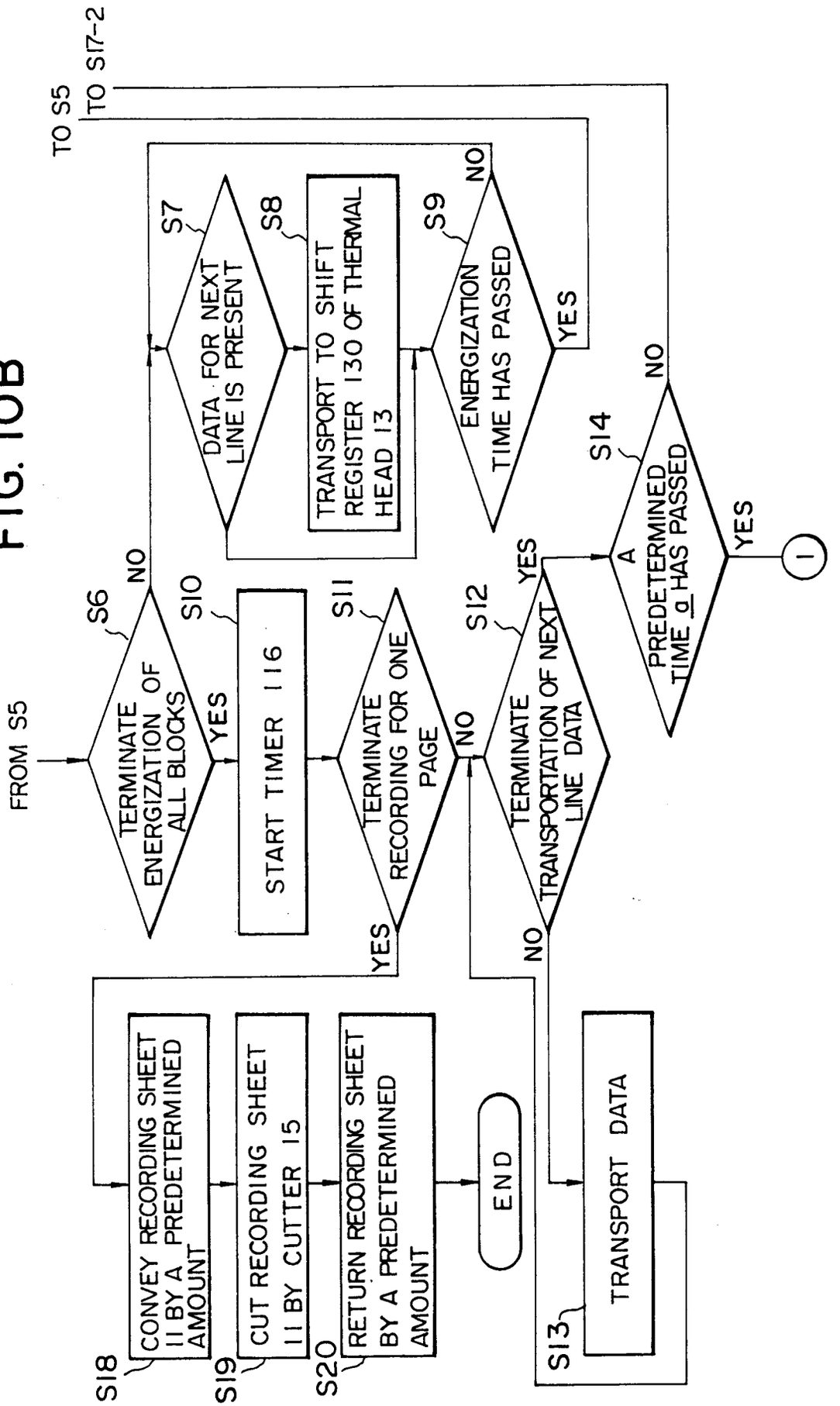


FIG. 10B


FROM S5
S6
TERMINATE ENERGIZATION OF ALL BLOCKS
NO
YES
S10
START TIMER 116
S11
TERMINATE RECORDING FOR ONE PAGE
YES
NO
S12
TERMINATE TRANSPORTATION OF NEXT LINE DATA
YES
NO
S14
A PREDETERMINED TIME a HAS PASSED
NO
YES
1
TO S5
TO S17-2
S7
DATA FOR NEXT LINE IS PRESENT
S8
TRANSPORT TO SHIFT REGISTER 130 OF THERMAL HEAD 13
S9
ENERGIZATION TIME HAS PASSED
NO
YES
S13
TRANSPORT DATA
END
S18
CONVEY RECORDING SHEET 11 BY A PREDETERMINED AMOUNT
S19
CUT RECORDING SHEET 11 BY CUTTER 15
S20
RETURN RECORDING SHEET BY A PREDETERMINED AMOUNT