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(71) Applicant and

(72) Inventor: **HUSET, Lawrence** [US/US]; 2208 State Avenue, Apt. B, Costa Mesa, CA 92627 (US).

(74) Agent: **GESS, Albin, H.**; 2100 S.E. Main Street, Suite 250, Irvine, CA 92614 (US).

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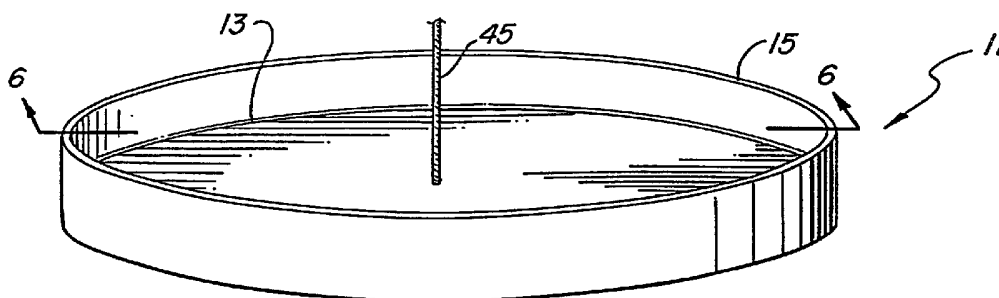
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(54) Title: CIRCULAR FLYING DISC TOY



(57) Abstract: A flying disc toy (11) includes an outer rim (15) and a flat circular airfoil (13) located within the rim. A cord (45), preferably of elastic material, is tethered to the symmetrical center of the circular airfoil (13).



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# CIRCULAR FLYING DISC TOY

## CROSS REFERENCE TO RELATED APPLICATION

This application is a continuation-in-part of application Serial No. 09/476,259, filed on January 3, 2000 for Circular Flying Disk Toy.

5

## BACKGROUND OF THE INVENTION

### 1. Field of the Invention

The subject invention relates generally to toys and amusement devices and more particularly to an aerodynamic disc consisting of a circular center airfoil centered within a circular outer rim or ring.

10

### 2. Description of Related Art

Flying saucer devices, or so-called "frisbees," are known in the prior art. Such devices have been used as throwing implements or toys, typically in games of "catch." Such devices typically employ a central disc portion and a rim extending downwardly from and circumscribing the central disc, for example, as disclosed in U.S. Patent No. 15 3,359,678.

## SUMMARY OF THE INVENTION

The present invention provides a flying disc toy including a cylindrical rim having a circular top edge running parallel to a circular bottom edge. A flat circular central airfoil having a circular edge is attached to the inner circumference of the rim such that the vertical height of the cylindrical rim extends beyond the circular edge in 20 opposite directions by equal amounts. In addition, the central airfoil has a small aperture at its symmetrical center through which a cord of elastic or inelastic material is passed and tethered to the airfoil by a knot, either through a spherical bead or knot. When thrown, the flying disc provides increased gyroscopic effect and stability. The cord 25 tethered to the disc may be used for catching, throwing, holding, or moving the disc about while it is spinning.

## BRIEF DESCRIPTION OF THE DRAWINGS

The just summarized invention will now be described in detail in conjunction with the drawings of which:

-2-

- Fig. 1 is a perspective view of a first embodiment of the invention;  
Fig. 2 is a sectional view taken at 2-2 of Fig. 1;  
Fig. 3 is a perspective view of a second embodiment;  
Fig. 4 is a sectional view taken at 3-3 of Fig. 3;  
5 Fig. 5 is a perspective view of another embodiment of the invention;  
Fig. 6 is a sectional view taken along line 6-6 of Fig. 5;  
Fig. 7 is a sectional view taken along line 6-6 of Fig. 5 showing an alternative attachment method for the cord;  
Fig. 8 is a sectional view of an alternate embodiment of Fig. 1; and  
10 Fig. 9 is a sectional view of the embodiment of Fig. 3 with a cord tether.

### DETAILED DESCRIPTION

A flying disc toy 11 according to a preferred embodiment is shown in Figs. 1 and 2. The center circular portion or airfoil 13 of this disc toy 11 is planar, constructed of a plastic foam board, or any other equivalent light-weight material and can vary in diameter, e.g., between 5 inches to 12 inches. The outer rim 15 is cylindrical, comprised of the same material as the airfoil 13, and may vary in height from 1 inch to 2 inches in correlation to the size of the center circular portion or airfoil 13.

The outer rim 15 is positioned around the airfoil 13 and attached at a 90 degree angle with a glue gun or other adhesive. In the alternative, the outer rim and airfoil are molded as one piece. The outer rim 15 is attached to the airfoil 13 such that the center line 17 of the edge of the airfoil 13 bisects the side surface 20 so that equal portions 19 of the side surface 20 extend to each side of center line 17. For a 10 inch diameter disc, the side portions 19 may each be 3/4 inch. As a result, the top and bottom of the flying disc toy 11 are mirror images of one another.

25 After the outer rim 15 is attached to the airfoil 13, silicone is applied over the perimeter of seams 21, or "equatorial line," where the outer rim 15 connects to the airfoil 13. The Silicone is smoothed evenly around the entire circumference on both sides so that both sides, have a smoothed layer of silicone where the airfoil 13 and outer rim 15 connect. This treatment increases the circumferential weight at the outer rim 15, increasing the gyroscopic effect tending to level the disc in flight.  
30

The height of the rim 15 in relation to the diameter of the airfoil 13 determines distance performance. Thus, for example, with an airfoil diameter of 8 inches, use of a vertical rim height 14 of 1 1/2 inches results in substantially more air resistance than a vertical rim height of 1 1/4 inches. A ratio of diameter versus height of rim could vary  
5 from a ratio of 5:1 to a ratio of 8:1 without significantly effecting performance. Only the distance of flight is affected by this ratio. Greater height of the outer vertical rim results in more air caught between the airfoil and the outer rim, thus resulting in a more pronounced floating effect. A ratio of diameter to rim height greater than 9 to 1 has been found to result in instability of flight causing the flying disc to veer to the right or left.

10 For production purposes, it is presently preferred to fabricate a flying disc 33 (Figs. 3 and 4) by a plastic injection molding process. The result is a molded plastic body including a flat circular airfoil 37 bounded about its perimeter by a rim portion 35 extending an equal distance on each side of the airfoil 37. The rim portion 35 is at a 90 degree angle to the airfoil 37 for the entire circumference of the airfoil. The outer  
15 surface 39 of the rim portion 35 may curve upwardly and downwardly from the center airfoil 37 enabling manual projection from either of the two identical sides.

The flying disc 33 is thus shaped to provide a body having an aerodynamic profile, such that when it is flung through the air with a spinning motion, it appears to sail, or "float," through the air. The spinning motion imparted by a wrist-flick  
20 gyroscopically stabilizes the flight.

Flying discs such as those shown in Figs. 1-4 may be thrown by the user in a backhanded motion with one hand, keeping the arm parallel with the ground, and ending the throw with a snapping motion of the wrist. Variations of the angle of the arm at launch determine the angle of flight relative to altitude and direction.

25 The flying discs 11, 33 are easier to throw and catch due to their shape, levelness, and the effect of "floating" toward the receiving individual, rather than being "whipped" toward that individual. Children adapt to the flying toy more quickly and easily, due to the steadiness of the flight and the ability to toss the flying disc along a more level path and at a shorter range. This flying disc can also be thrown in areas that previously did  
30 not lend themselves to this activity because the discs can be comfortably thrown at a closer range than those of the prior art, which is especially important in densely

populated areas. Thus, a large playing field is unnecessary, and the flying disc of this invention can be comfortably used in an average-sized yard. It is also impossible for the flying disc to be upside-down when thrown since both the top and bottom are identical.

5        Enjoyment of the flying disc toy 11 can be enhanced by adding a cord 45 (Fig. 5) that is attached to the symmetrical center of the airfoil 13. The cord 45 may be an elastic bungee-type cord or a non-elastic strap or strip of plastic or string strong enough to withstand the forces exerted on it during play. The cord 45 is preferably 1/16 inch to 1/4 inch wide and 12 to 60 inches long.

10        The cord 45 is attached to the airfoil 13 by any one of a number of ways. An aperture 43 may be placed in the airfoil at its symmetrical center. The aperture should be no larger than an 1/8 inch in diameter. A spherical bead of glass, steel, or plastic, or equivalent material, with a hole through its center is threaded onto the cord 45 and placed at one end 49 where it is held by a knot 48, bulge, or equivalent. The other end of the cord 45 is threaded through the aperture 43 in the airfoil 13. The bottom side of  
15        airfoil 13 then rests on the bead 47. When the flying disc toy is spinning, it rotates around the cord 61 on the bead 63, with the bead 63 acting as a relatively frictionless bearing.

      The cord 45 may alternatively be attached to the airfoil 13 by a swivel attachment 53 (Fig. 7) that is placed at the symmetrical center of the airfoil 13.

20        The flying disc toy 33 with a curved outer surface 39 on its outer rim 35, also has an aperture 59 in the airfoil 37 at its symmetrical center. A spherical bead 47 held between a stop 49 and the bottom of the airfoil 37 acts as a bearing surface for the rotation of the disc 33 about its cord 45.

25        In use, the cord 45 is held by one hand which the other hand is used to start the disc spinning. The disc will continue to spin on its axis maintaining its orientation with the play surface while it is propelled back and fourth, up and down and around, by manipulation of the cord 45. When the cord 45 is attached to a long pole, the flying disc can be manipulated high in the air with hovering and darting movements that resemble a flying saucer. In this manner, the flying disc toy can be used and enjoyed by a single  
30        individual. The flying disc toy with elastic cord can thus be used as a hybrid, gyroscope spinning yo-yo.

When multiple users are involved in multiple-user play, the disc may be caught by its cord. When so caught, the disc continues to spin and glide from the force of the spinning thrust until its inertia is negated by the capture of the elastic cord. When captured, its path comes to a mild stop and begins to move in the opposite direction, as it continues to spin.

In an alternate embodiment shown in Fig. 8, a flying disc toy is shown wherein the airfoil 13 has an indentation at its symmetrical center to permit the disc to rotate and spin on a pointed object 57, like a pen or pencil, for example.

Those skilled in the art will appreciate that various adaptations and modifications of the just-described preferred embodiments can be configured without departing from the scope and spirit of the invention. Therefore, it is to be understood that within the scope of the appended claims, the invention may be practiced other than as specifically described herein.

CLAIMSWhat Is Claimed Is:

- 1           1.       A flying toy comprising:  
2                    A circular airfoil of a fixed diameter having an outer edge, a top surface,  
3 and a bottom surface, the top surface being planar and flat and spaced apart from the  
4 bottom surface which is planar and flat and lying parallel to said top surface; and  
5                    an outer rim shaped in a cylinder having a diameter equal to the diameter  
6 of the circular airfoil fastened to the circular airfoil at its outer edge, the outer rim having  
7 a vertical height that extends beyond the top surface and bottom surface of the circular  
8 airfoil by equal amounts.
- 1           2.       The toy of Claim 1 wherein said outer rim has a curved outer side  
2 surface.
- 1           3.       The toy of Claim 1 further including weighting means for increasing the  
2 weight of the toy at the intersection of said airfoil and said rim.
- 1           4.       The toy of Claim 1 wherein said toy is formed as a single plastic part.
- 1           5.       The toy of Claim 1 wherein said circular airfoil is a solid member.
- 1           6.       The flying toy of Claim 1 wherein the diameter of the circular airfoil is  
2 within the range of five inches to twelve inches, inclusive.
- 1           7.       The flying toy of Claim 1 wherein the vertical height of the outer rim is  
2 within the range of one inch to two inches, inclusive.
- 1           8.       The flying toy of Claim 1 wherein the ratio of airfoil diameter to vertical  
2 height of the outer rim is within the range of 5:1 to 9:1.
- 1           9.       The flying toy of Claim 1 further comprising a cord attached to the  
2 symmetrical center of the circular airfoil.
- 1           10.      The flying toy of Claim 1 further comprising an elastic cord attached to  
2 the symmetrical center of the circular airfoil.

1           11.    The flying toy of Claim 1 wherein the circular airfoil includes an aperture  
2 through its symmetrical center; and further comprising a cord attached to the circular  
3 airfoil by passing through the aperture in the airfoil.

1           12.    The flying toy of Claim 11 further comprising a knot at one end of the  
2 cord resting against one surface of the circular airfoil.

1           13.    The flying toy of Claim 12 further comprising a bead with an aperture  
2 therethrough, the cord passing through the aperture in the bead and the aperture in the  
3 circular airfoil, whereby the bead provides a bearing surface for rotation of the airfoil  
4 about the cord.

1           14.    The flying toy of Claim 4 further comprising a cord attached to the  
2 symmetrical center of the circular airfoil.

1           15.    The flying toy of Claim 4 further comprising an elastic cord attached to  
2 the symmetrical center of the circular airfoil.

1           16.    The flying toy of Claim 4 wherein the circular airfoil includes an aperture  
2 through its symmetrical center; and further comprising a cord attached to the circular  
3 airfoil by passing through the aperture in the airfoil.

1           17.    The flying toy of Claim 16 further comprising a knot at one end of the  
2 cord resting against one surface of the circular airfoil.

1           18.    The flying toy of Claim 17 further comprising a bead with an aperture  
2 therethrough, the cord passing through the aperture in the bead and the aperture in the  
3 circular airfoil, whereby the bead provides a bearing surface for rotation of the airfoil  
4 about the cord.

1           19.    A flying toy comprising:  
2                    a circular airfoil having a diameter in the range of 5 inches to 12 inches,  
3 inclusive, an outer edge, a top surface, and a bottom surface, the top surface being planar  
4 and flat and spaced apart from the bottom surface which is planar and flat and lying  
5 parallel to said top surface, an aperture in the symmetrical center of the circular airfoil;

6                    an outer rim shaped in a cylinder having a diameter equal to the diameter  
7 of the circular airfoil fastened to the circular airfoil at its outer edge, the outer rim having  
8 a vertical height that extends beyond the top surface and bottom surface of the circular  
9 airfoil by equal amounts; and  
10                   a cord attached to the circular airfoil by passing through the aperture in  
11 the airfoil.

1                   20.    The flying toy of Claim 1, wherein the circular airfoil includes an  
2 indentation at its symmetrical center.

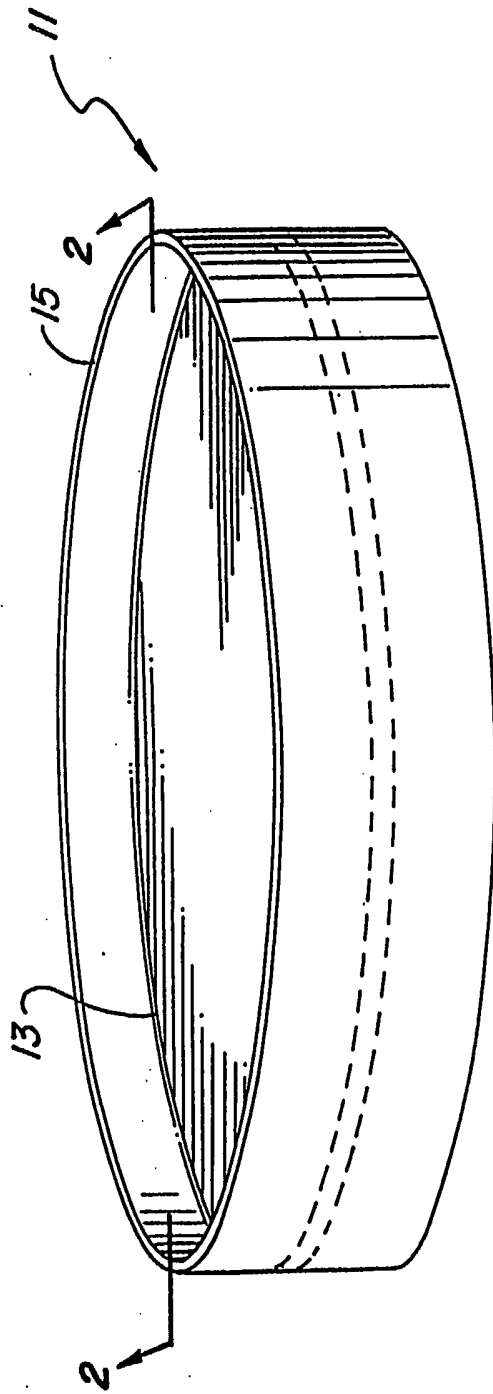


FIG. 1

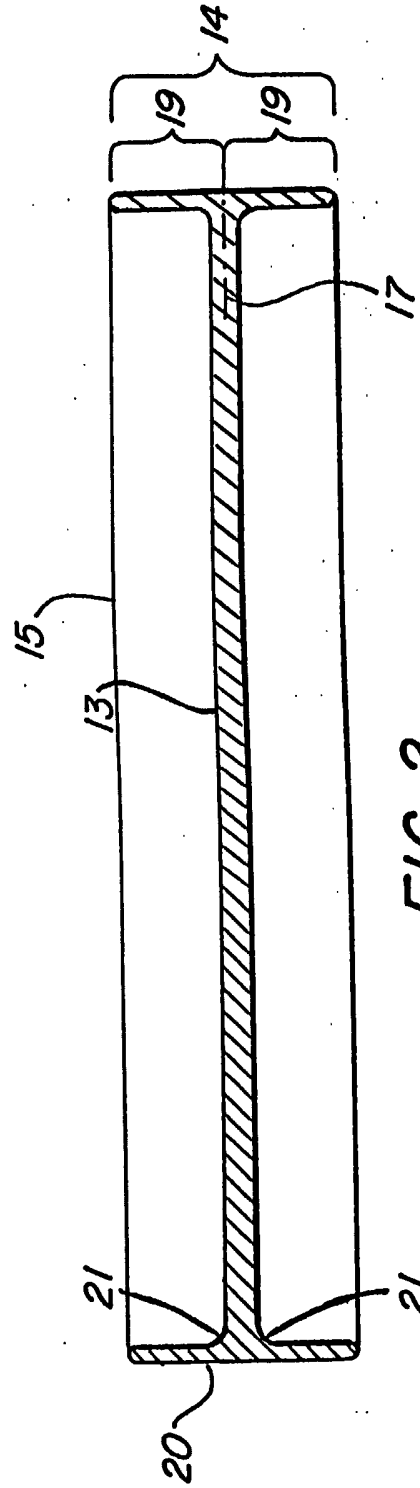


FIG. 2

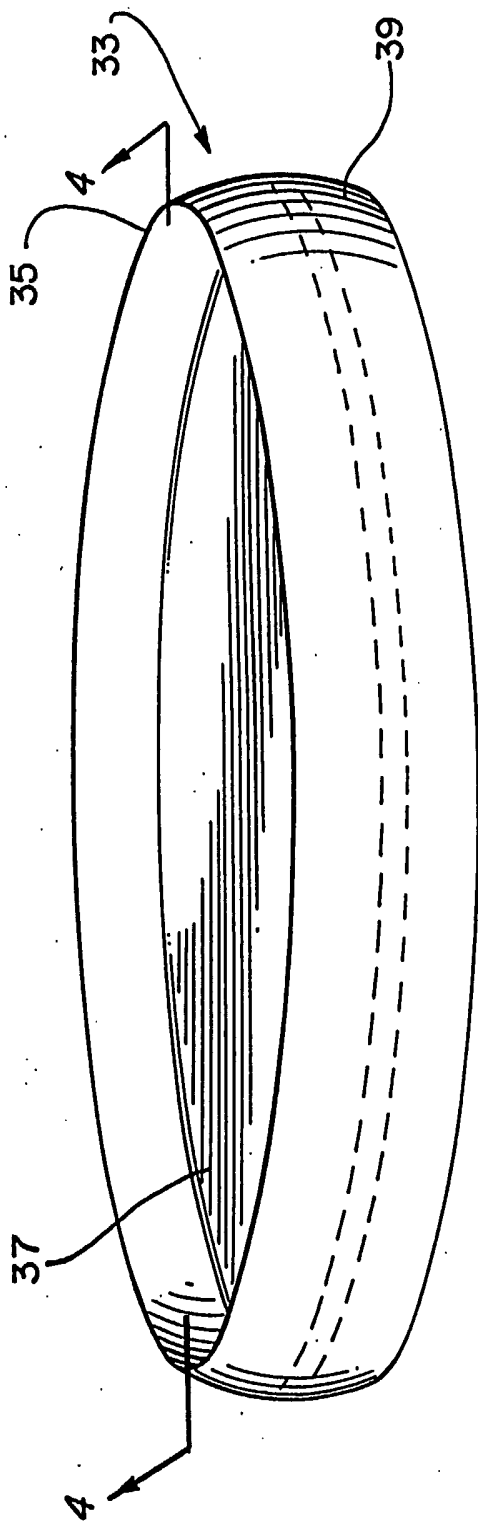


FIG. 3

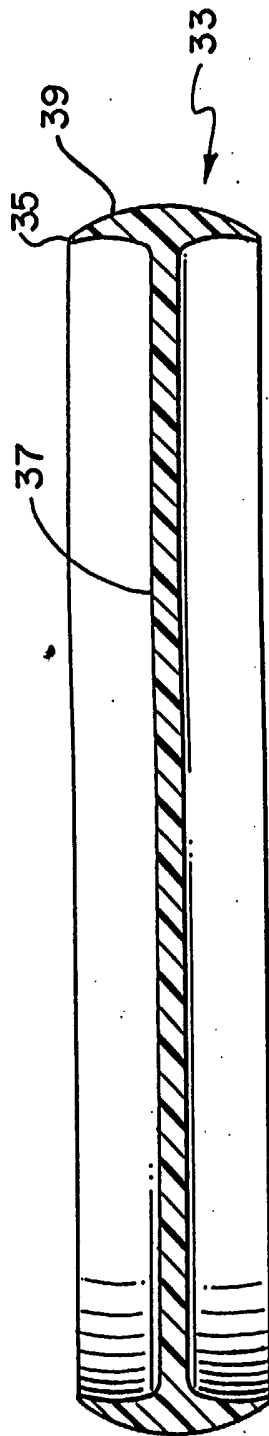


FIG. 4

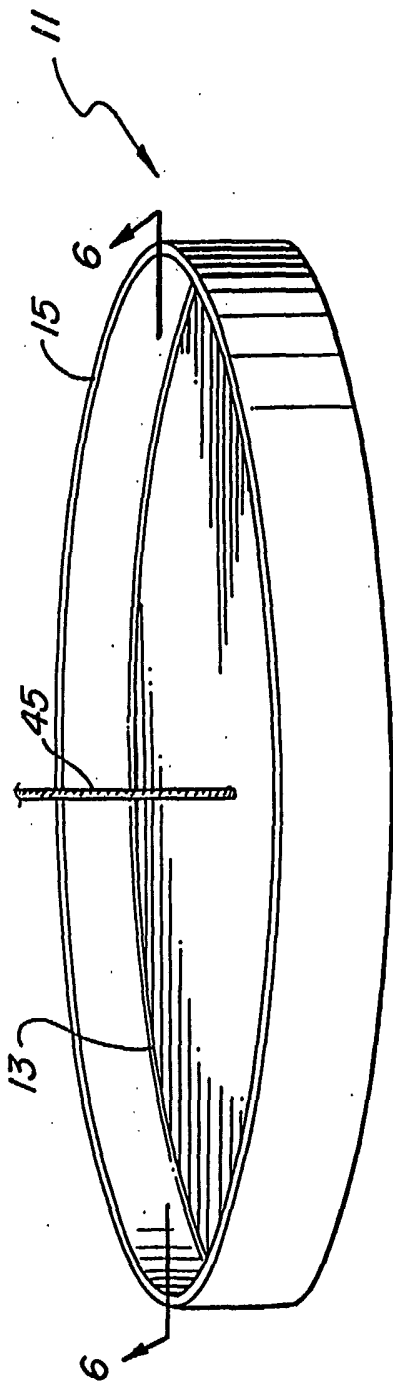


FIG. 5

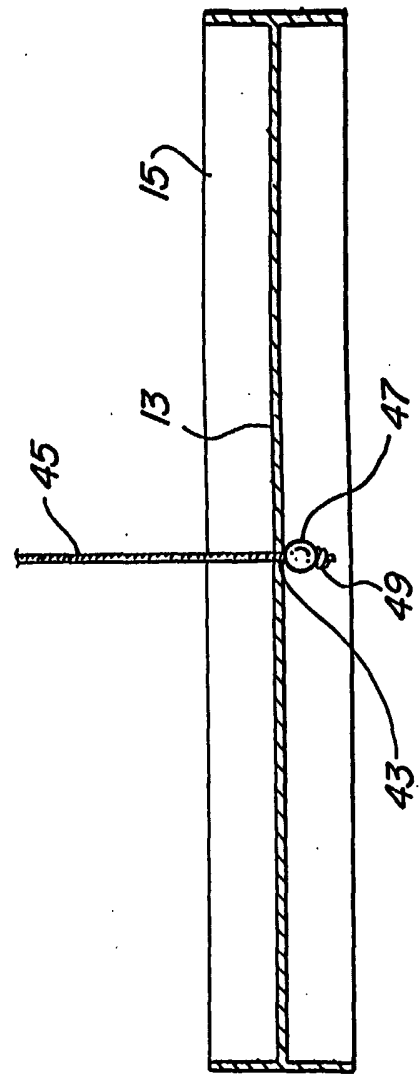


FIG. 6

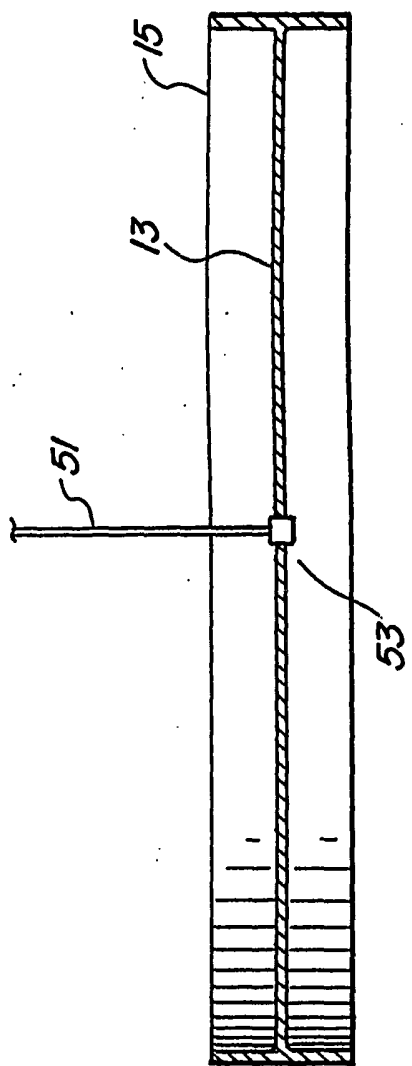


FIG. 7

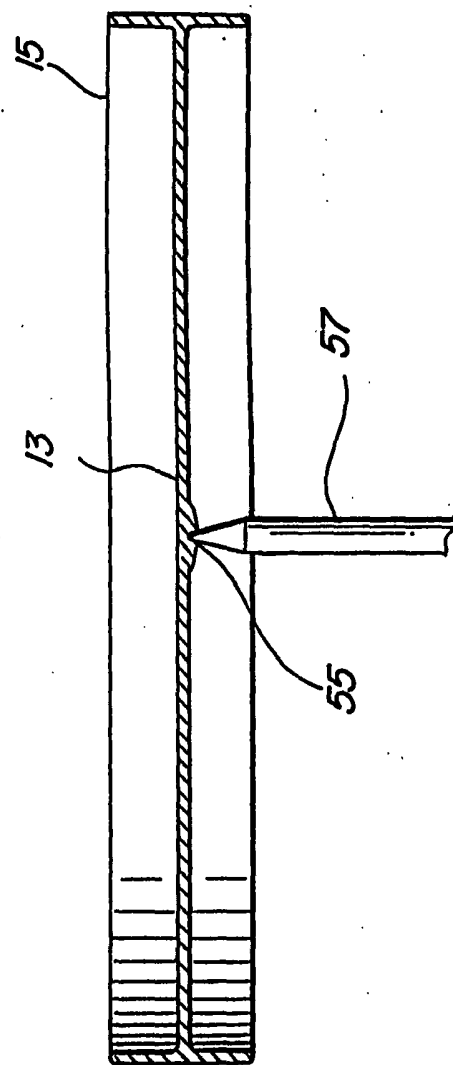


FIG. 8

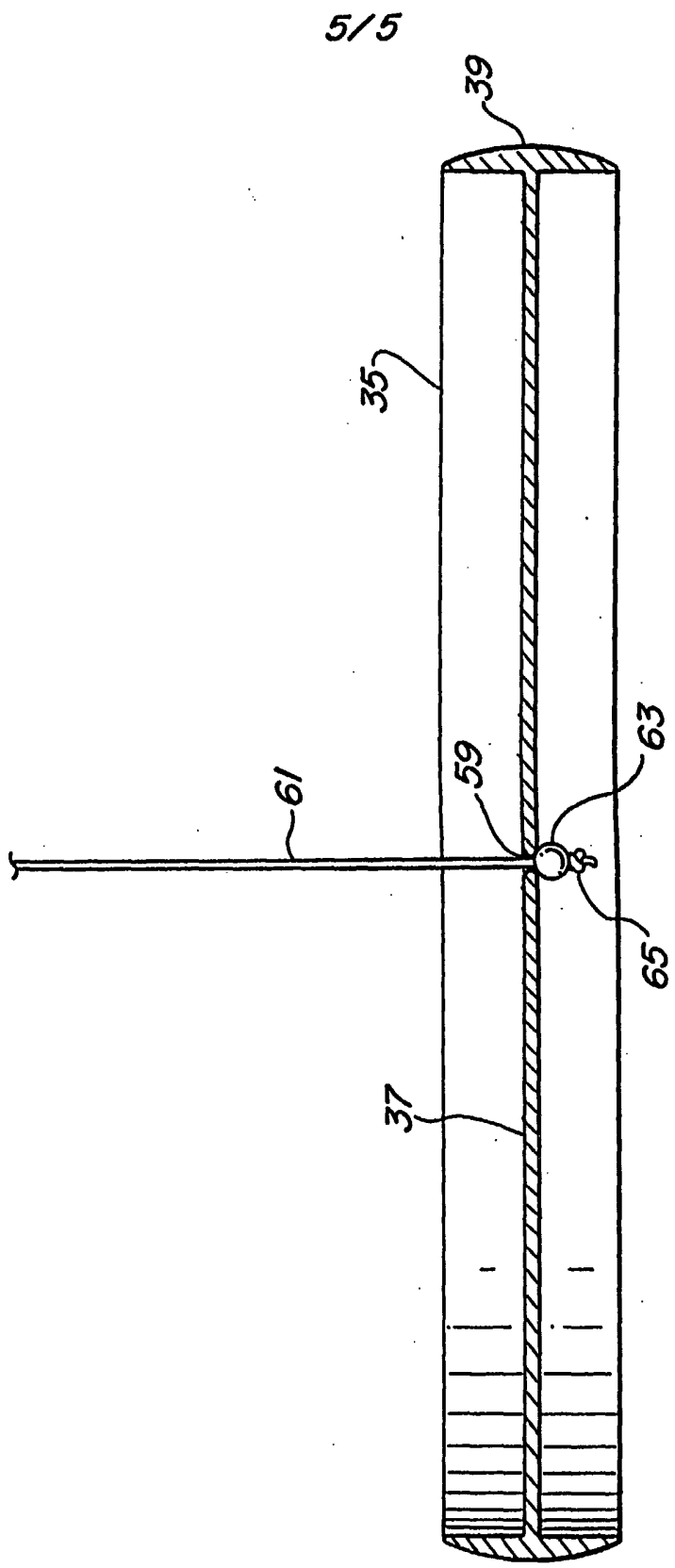


FIG. 9

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/17035

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) : A63H 27/00, 1/32

US CL : 46, 253

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 46, 253, 47, 48

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US 5,512,028 A (SPARKS, III) 30 April 1996 (30.04.96), Figures 1 and 2.	1, 4, 5, 9, 11-14, 16-18, and 20 ----- 4, 6-8, 10, 15, and 19
Y	US 3,566,532 A (WILSON) 08 November 1967 (08.11.67), column 1, line 43.	2
A	US 4,940,441 A (NOVINSKY) 10 July 1990 (10.07.90), column 3, lines 3-6.	3

Further documents are listed in the continuation of Box C.

See patent family annex.

* Special categories of cited documents:	"T"
"A" document defining the general state of the art which is not considered to be of particular relevance	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
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Commissioner of Patents and Trademarks  
Box PCT  
Washington, D.C. 20231

Facsimile No. (703)305-3230

Authorized officer

Derris H Banks

Telephone No. 703-306-5648

*Sheila Veney*  
Sheila Veney  
Paralegal Specialist  
Group 3700