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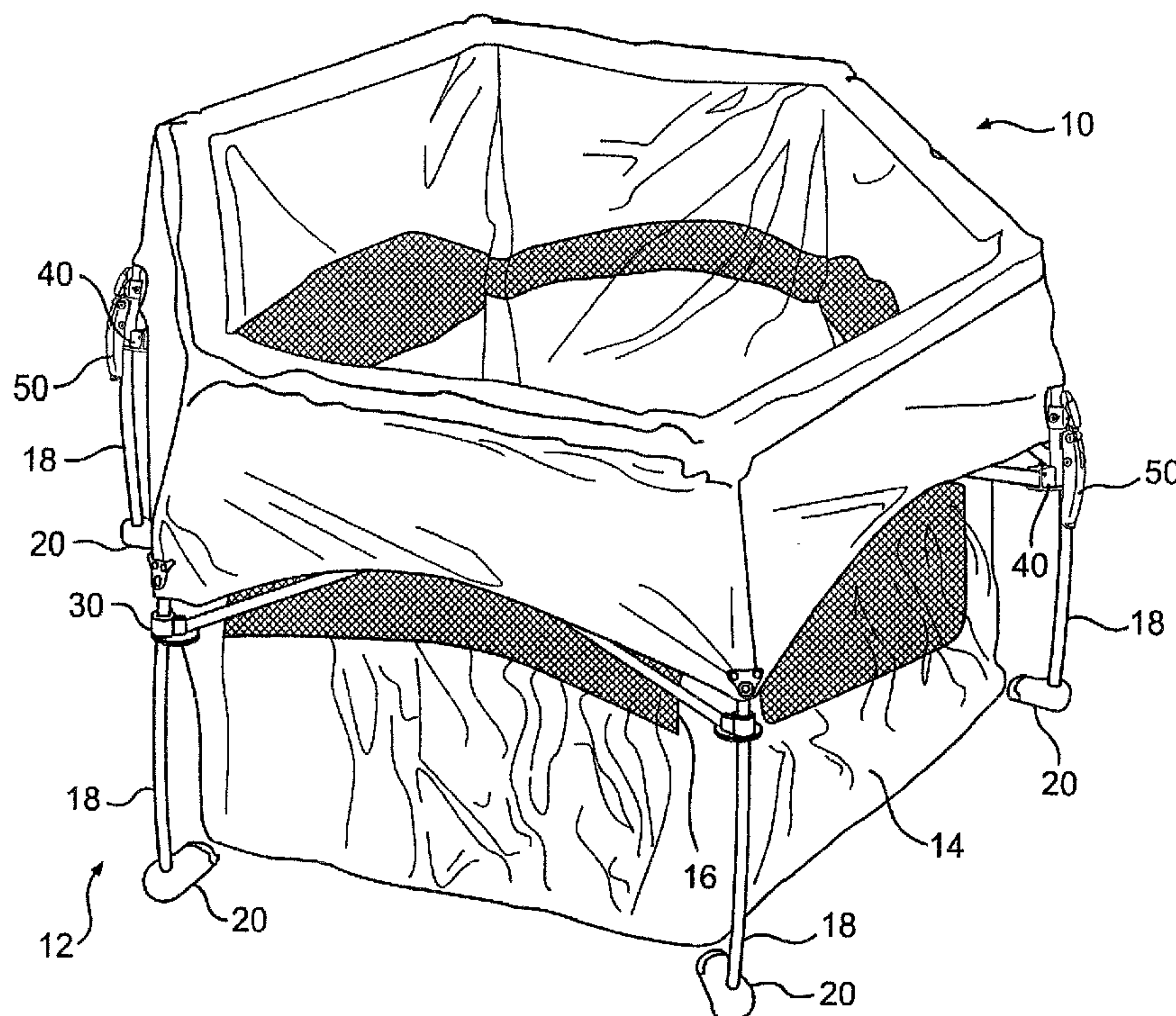
(71) Demandeur/Applicant:
GRACO CHILDREN'S PRODUCTS INC., US

(72) Inventeurs/Inventors:
CLAPPER, JOSHUA E., US;
PIKE, ROBERT T., US;
SELLERS, GREGORY S., US;
LONGENECKER, MICHAEL L., US;
GEHR, ARTHUR L., US

(74) Agent: BLAKE, CASSELS & GRAYDON LLP

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(57) **Abrégé/Abstract:**

A collapsible frame structure for a playard. The collapsible frame structure includes a plurality of legs, and a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard. The frame structure also includes a plurality of slider joints, each slider joint slidably engaging a respective one of the legs, and a plurality of pivot joints, each pivot joint on a respective one of the legs. The frame structure also includes at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg, wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs.

ABSTRACT

A collapsible frame structure for a playard. The collapsible frame structure includes a plurality of legs, and a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard. The frame structure also includes a plurality of slider joints, each slider joint slidably engaging a respective one of the legs, and a plurality of pivot joints, each pivot joint on a respective one of the legs. The frame structure also includes at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg, wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs.

PLAYARD

FIELD OF THE INVENTION

This invention relates to a playard. More specifically, this invention relates to a collapsible playard and a collapsible frame structure and latch assembly for the playard.

BACKGROUND OF THE INVENTION

Various types of collapsible frame structures for a juvenile product, such as a playpen, cot or bed, are known.

One known frame structure, for example, is for a portable playpen. The frame structure includes top rails, a plurality of rods arranged in X-shaped pairs equal in number to the sides of the playard, and a locking hinge arranged between each respective top rail of the playpen and a pivot point of the respective rod pairs.

Another known frame structure, suitable for a playpen or cot, includes four upper frame joints and four lower frame joints pivotably connected to frame legs, where the upper frame joints and lower frame joints are respectively located in the upper and lower corners to form a box structure. The box structure also includes a bottom base frame with four legs radially extending from a central coupling joint that allows the four legs to fold relative to the central joint and that facilitates the collapse of the entire structure.

There is a need in the art for a frame structure that may be unfolded to encompass a relatively large area, yet also provides sufficient

protection and containment for a child inside the playard and remains light weight for good portability.

SUMMARY OF THE INVENTION

An aspect of the present invention relates to a collapsible frame structure. The structure comprises a plurality of legs; a plurality of cross members arranged in pairs, each pair of cross members extending between respective adjacent legs; a plurality of slider joints, each slider joint slidably engaging a respective one of the legs and pivotally attached to two adjacent cross members; a plurality of pivot joints, each pivot joint at a respective one of the legs to pivotally attach two adjacent cross members; and at least one latch mechanism configured to selectively engage at least one of the slider joints with a respective leg.

Another aspect of the present invention relates to a latch assembly for maintaining a playard in an open arrangement. The latch assembly comprises a slider joint slidably engaging a leg of the playard; a handle pivotally attached to the slider joint; a first latch member configured to be attached to the leg; and a second latch member attached to the handle and configured to engage the first latch member to prevent the slider joint from sliding relative to the leg.

Another aspect of the present invention relates to a collapsible frame structure for a playard. The collapsible frame structure comprises a plurality of legs; a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard; a plurality of slider joints, each slider joint slidably engaging a respective one of the legs; a plurality of pivot joints, each pivot joint on a respective one of the legs; and at least one latch mechanism configured to selectively engage at least one of the

slider joints with its respective leg, wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs.

Another aspect of the present invention relates to a playard, the playard comprising a collapsible frame structure which comprises a plurality of legs; a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard; a plurality of slider joints, each slider joint slidingly engaging a respective one of the legs; a plurality of pivot joints, each pivot joint on a respective one of the legs; and at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg, wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs; and a fabric enclosure mounted to and supported by the collapsible frame structure.

It is to be understood that both the foregoing general description and the following detailed description are exemplary and explanatory only and are not restrictive of the invention, as claimed.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate several embodiments of the invention and, together with the description, serve to explain the principles of the invention.

Figure 1 is a perspective view that illustrates a playard according to an exemplary embodiment of the present invention.

Figure 2 is a perspective view illustrating a collapsible frame structure according to an exemplary embodiment of the present invention.

Figure 3 is a perspective view illustrating a pivot joint of the collapsible frame structure of Figure 2.

Figure 4 is a bottom plan view of the pivot joint of Figure 3.

Figure 5 is a perspective view illustrating a slider joint of the collapsible frame structure of Figure 2.

Figure 6 is a bottom plan view of the pivot joint of Figure 5.

Figure 7 is a perspective view illustrating another slider joint of the collapsible frame structure of Figure 2.

Figure 8 is a perspective view illustrating a collapsible frame structure in a folded arrangement according to an exemplary embodiment of the present invention.

Figure 9 is a side view illustrating a section of the collapsible frame structure of Figure 2 with a top rail.

Figure 10 is a side view illustrating a latch assembly according to an exemplary embodiment of the present invention.

Figure 11 is a side view illustrating a latch assembly according to another exemplary embodiment of the present invention with the handle in a first handle position.

Figure 12 is a side view illustrating a latch assembly according to the exemplary embodiment of Figure 11 with the handle in a second handle position.

Figure 13 is a cutaway side view, in partial cross section, illustrating a latch assembly according to the exemplary embodiment of Figure 11.

Figure 14 is a perspective view illustrating a toggle engagement member of the latch assembly according to the exemplary embodiment of Figure 11.

Figure 15 is a side view, in partial cross-section, illustrating a latch assembly according to an exemplary embodiment of the present invention.

Figure 16 is a side view illustrating a latch assembly according to the exemplary embodiment of Figure 15.

Figure 17 is a cross-section of the pivot joint of Figure 3 illustrating connection of a top rail to the pivot joint.

Figure 18 is a top perspective view of an alternative pivot joint suitable for use with the present invention.

Figure 19 is an exploded view of the pivot joint of Figure 18.

Figure 20 is a top perspective view of the pivot joint area of a playard, where the playard includes the pivot joint of claim 18.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Reference will now be made in detail to presently preferred embodiments of the invention, examples of which are illustrated in the

accompanying drawings. An effort has been made to use the same reference numbers throughout the drawings to refer to the same or like parts.

Figure 1 illustrates a playard 10 including a collapsible frame structure 12 according to an exemplary embodiment of the invention. The playard 10 also a soft goods or fabric enclosure 14 mounted to and supported by the collapsible frame structure 12. The present playard may be unfolded to encompass a relatively large area, yet still provides sufficient protection and containment for a child within the playard, as well as being relatively light weight and collapsible for storage. Thus, the playard provides a large play space while having a very compact fold. Also, the present playard is simple in construction and has fewer parts that require manual locking/unlocking than many conventional playards. The presently described playard has been designed with these considerations in mind.

The playard 10 is illustrated in Figure 1 in a fully open arrangement. As can be seen, the playard 10 provides a secure, contained environment in which a child can play, and the playard is configured to be collapsed into a folded arrangement for travel or storage.

The enclosure 14 may be removed from the collapsible frame structure 12 and washed and cleaned. The enclosure 14 may contain a door or opening (not shown) to allow a child ingress into and egress out of the playard 10. The enclosure 14 may also include a number of windows 16, which are transparent or semitransparent, so that a child can see outside of the enclosure 14 through the windows 16. The windows 16 may comprise, for example, cloth that is thin and porous enough to be transparent or semitransparent, plastic, webbing, or mesh.

The collapsible frame structure 12 may be collapsed with or without the enclosure 14 attached. Thus, the collapsible frame structure 12 provides flexibility in not necessarily requiring that the enclosure 14 be detached prior to collapsing the collapsible frame structure 12.

Moreover, the collapsible frame structure 12 may be embodied in any size as desired. Thus, a large playard may be employed for outdoor use, while a smaller playard may be appropriate for indoor use. The collapsible nature of the frame structure 12 allows for ready transport of a playard of any size, even a larger playard.

The collapsible frame structure 12 will now be described with respect to Figures 1 and 2. As can be seen in Figure 2, the collapsible frame structure 12 includes a plurality of legs 18. The collapsible frame structure 12 as seen in Figure 2 is arranged in a fully open arrangement, where the legs 18 are spaced at a distance from each other. As described below in connection with Figure 8, the collapsible frame structure 12 may also be arranged in a folded arrangement.

Each of the legs 18 may comprise a hollow tube and may be made of plastic, metal, such as steel or aluminum, or any other suitable material. Hollow legs 18 are preferred because of their lightweight nature. This provides an advantage when the collapsible frame structure 12 is arranged in the folded arrangement and is carried, thus making the collapsible frame 12, and the playard 10, readily portable. The playard 10 has at least three legs 18, but it can have more, for example six, as shown in Figure 2. The number of sides of the structure 12 generally is the same as the number of legs. The structure 12 may also be prismatic in shape.

The collapsible frame structure 12 may also include a plurality of feet 20, where each foot 20 is attached to and supports a respective one

of the legs 18. The feet 20 may comprise metal, such as steel or aluminum, or plastic.

The collapsible frame structure 12 includes a plurality of cross members 22 arranged and extending, respectively, between adjacent legs 18. Like the legs 18, the cross members 22 may comprise hollow tubes and may be made of plastic or metal, such as steel or aluminum, or any other suitable material. Cross members 22 comprising hollow tubes are preferred because of their lightweight nature.

The plurality of cross members 22 may be arranged in pairs, where each pair of cross members 22 extends between respective adjacent legs 18. Each pair of cross members 22 may be arranged in an X-shape. In addition, each pair of cross members may be pivotally connected at pivots P so that, when the frame structure 12 is collapsed to the folded arrangement, the cross members 22 can pivot relative to each other.

The collapsible frame structure 12 includes a plurality of pivot joints. The pivot joints function to allow the cross members 22 to pivot relative to the legs 18. In this regard, the pivot joints may simply comprise pins to attach the cross members 22 to the legs 18. Another exemplary pivot joint 24 is illustrated in Figures 2-4 and 17. Figure 4 is a bottom plan view of the pivot joint of Figure 3. The pivot joints 24 are arranged on each leg 18, such as on an upper end of the leg 18. In this regard, leg 18 fits into recess 23 of the pivot joint 24. Each of the pivot joints 24 is pivotally attached to at least one adjacent cross member 22. That is, an end of a cross member 22 can be positioned within a recess 27 defined by adjacent walls 26. The end of the cross member can be pivotally secured in the respective recess 27 by a pin (not shown) that

passes through holes 25 in walls 26 and through the end of the cross member 22.

The collapsible frame structure 12 also includes a plurality of slider joints. The slider joints function to allow an end of a respective cross member to slide up or down a respective leg to allow the frame to be opened or collapsed. Exemplary slider joints include, for example, slider joints 30, 40 as illustrated in Figures 1, 2, 5, 6, and 7. Figures 5 and 6 illustrate a slider joint 30 for those joints not attached to a latch mechanism 32 (described below). Figures 5 and 6 illustrate the slider joint 30 with the bottom of the joint 30 facing upward. That is, when the slider joint 30 is mounted to a leg 18, surface 32 of the joint 30 faces the foot 20 mounted to the leg 18, as shown in Figure 2. Figure 7 illustrates a slider joint 40 for use in conjunction with a latch mechanism 32 (described below). Each cross member 22 may be mounted to respective adjacent legs by a slider joint 30 or 40 on a first of the respective adjacent legs 18 and by the pivot joint 24 on a second of the respective adjacent legs 18. In configurations where the cross members 22 are arranged in pairs, each of the pivot joints 24 may be pivotably attached to two adjacent cross members 22, such as shown in Figure 2.

Each of the slider joints 30, 40 slidably engages a respective one of the legs 18. For example, the leg 18 passes through hole 31, 41 in slider joints 30, 40, respectively. The slider joints 30, 40 also are pivotably attached to at least one adjacent cross member 22. In configurations where the cross members 22 are arranged in pairs, each of the slider joints 30, 40 may be pivotably attached to two adjacent cross members 22, such as shown in Figure 2. That is, the end of the cross member can be pivotally secured in recesses 33, 43 of an appropriate slider joint 30, 40 by a pin (not shown) that passes through holes 35, 45 in respective walls 34, 44 and through the end of the cross member 22.

As explained above, the slider joints 30, 40 may slide along respective legs 18 so as to move the cross members 22, and hence the collapsible frame structure 12, between the folded arrangement and the fully open arrangement. In this respect, referring to Figure 2, each slider joint 30, 40 may be configured to slide between a first position P1 on its respective leg 18 corresponding to a folded arrangement of the collapsible frame structure 12, and a second position P2 on its respective leg corresponding to a fully open arrangement of the collapsible frame structure 12. As the slider joints 30, 40 slide along respective legs 18 toward the first and second positions P1, P2, respectively, they cause the cross members 22 to scissor close and open. As the cross members 22 scissor open, they expand the collapsible frame structure 12 substantially.

The legs 18 may have a curved shape, at least between the first and second positions P1, P2 so as to facilitate collapsing the collapsible frame structure 12 into its folded arrangement. The first position P1 and the second position P2 generally correspond to the folded arrangement and the open arrangement, respectively. Alternatively, the legs 18 may be completely straight or have some other shape.

The collapsible frame structure 12 also includes at least one latch mechanism 50. Each latch mechanism 50 is configured to selectively engage at least one of the slider joints 40 with a respective leg 18. Figure 2 illustrates a configuration with two latch mechanisms 50. Alternatively, the number of latch mechanisms 50 may be one or more than two.

Figure 8 illustrates the collapsible frame structure 12 in its folded arrangement. In this arrangement, the cross members 22 are substantially parallel to the legs 18.

The collapsible nature of the collapsible frame structure 12 provides a frame with good portability. The compact fold of the frame structure 12 allows for the frame structure and playard 10 to be readily carried. In the fully open arrangement, the frame structure 12 along with the enclosure 14 provides a large play space.

Figure 9 illustrates a side of the playard 10 with a top rail 60 extending between adjacent legs 18. The playard 10 can include a plurality of top rails 60, each top rail 60 extending between respective adjacent legs 18 and secured to respective pivot joints 24. The top rail 60 provides support for the enclosure 14 when the playard 10 is in the fully open arrangement. When the collapsible frame structure 12 folds to the folded arrangement, each of the top rails 60 folds, allowing the collapsible frame structure 12 to collapse in a compact fashion.

Preferably the top rails 60 are flexible, thus reducing the number of steps required to fold or erect the playard 10. Each top rail 60 may comprise, for example, a strip of fabric material or webbing, which is taut in the open arrangement. Alternatively, each top rail 60 may comprise two stiff sections 62 and 64, respectively, with a fold mechanism 66 intermediate end portions 67 and 68 of the rail 60, separating the two stiff sections 62 and 64, so that the stiff sections may fold when the collapsible frame structure 12 collapses. The fold mechanism may comprise, for example, a hinge, a fold latch, or a simple pivot assembly. Examples of appropriate fold latches are disclosed in, for example, U.S. patent application Serial No. 09/969,498 entitled "TOP RAIL LATCH FOR FOLDING PLAYARD" filed on October 3, 2001.

Figure 17 shows how the top rail 60 can be secured to a pivot joint 24. In this regard, each of the walls 26 of the pivot joint 24 can

include an opening 28 into which a pin 29 can be seated. The pin 29 is aligned with slot S that extends through the upper surface of the joint 24. To secure the top rail to the joint 24, the end of the top rail 60 can be threaded through the appropriate slot S and wrapped around the pin 29 and then sewn or otherwise attached to the remainder of the top rail 60, as shown in Figure 17. Other methods of securing the top rail to a joint 24 also are contemplated by this invention. For example, rather than having a single slot S allocated to receive the end of the top rail 60, the joint 24 can have two parallel slots so that the end of the top rail 60 can be threaded from the upper surface down through the first slot, back up through the second slot, and then secured to the remainder of the top rail 60.

Folding and unfolding the frame structure 12 is now explained with respect to Figures 2 and 8. From the open arrangement, a user can release the latching mechanisms 50 to allow the slider joints 40 to freely slide up and down the legs 18. The user then exerts a force on the frame 12 to cause the frame 12 to collapse inwardly. As the force is exerted, the slider joints 30 and 40 slide from the second position P2 to the first position P1, causing cross members 22 to scissor closed. The frame structure 12 is now in the folded arrangement of Figure 8. To open the frame structure 12, a user exerts a force on the frame structure 12 to cause the frame structure 12 to expand outwardly, and the cross members scissor open. The latching mechanisms 50 are then latched.

Figure 10 illustrates one embodiment of a latch assembly 70 for maintaining the playard in an open arrangement. The latch assembly 70 generally includes a slider joint 40' for slidably engaging a leg 18 of the playard and a latch mechanism 50'. The latch mechanism 50' includes a handle 72, a first latch member 74, and a second latch member 76.

The handle 72 is pivotably attached to the slider joint 40'. In this embodiment of a latch assembly, the handle 72 is attached to the slider joint 40' via a pin 80.

The first latch member 74 is configured to be attached to the leg 18. The first latch member 74 may be fixedly attached to the leg 18 by means of a screw or bolt 82, for example. In this embodiment of the latch assembly, the first latch member 74 is a latch hook and includes a hook portion 84.

The second latch member 76 is attached to the handle 72 and is configured to engage the first latch member 74 to prevent the slider joint 40' from sliding relative to the leg 18. In this embodiment of the latch assembly, the second latch member 76 comprises a bail. The bail 76 is pivotably attached to the handle 72 via a contact portion 86 of the second latch member, where the contact portion 86 extends into the latch handle. A loop portion 88 of the bail 76 can extend over the hook portion 84 of the first latch member 74 to prevent the slider joint 40' from sliding relative to the leg 18.

Figure 10 illustrates the handle in a first handle position in solid line, where the handle 72 extends in a direction along the leg 18. In the first handle position, the bail 76 engages the hook 84 portion. When the handle 72 is in the second handle position, shown in dashed line, the handle 72 extends in direction other than along the leg 18. In the second handle position, the bail 76 can be engaged or disengaged with the first latch mechanism. That is, in the second handle position, the bail 76 can be rotated about the contact portion 86 to pass over the hook portion 84.

Figures 11-14 illustrate a second embodiment of a latch assembly 170 for maintaining the playard in an open arrangement. The latch assembly 170 generally includes a slider joint 40 for slidingly

engaging a leg 18 of the playard and a latch mechanism 50. The latch mechanism 50 of this second embodiment of a latch assembly includes a handle 172, a first latch member 174, and a second latch member 176.

The handle 172 is pivotably attached to the slider joint 40. In this embodiment of the latch assembly, the handle 172 is attached to the slider joint 40 via a pin 180.

The first latch member 174 is configured to be attached to the leg 18. In this embodiment of the latch assembly, the first latch member 174 comprises a toggle mount 182 and a toggle 184. The toggle mount 182 may be fixedly attached to the leg 18 by means of a screw or bolt 186, for example. The toggle 184 is pivotably attached to the toggle mount 182, for example, by a pin 188.

The second latch member 176 is attached to the handle 172 and configured to engage the first latch member 174 to prevent the slider joint 40 from sliding relative to the leg 18. In this embodiment, the second latch member 176 comprises a toggle engagement member. The toggle engagement member 176 is pivotably attached to the handle 172 via a pin 192 that extends into the latch handle 172. As shown in Figure 14, the toggle engagement member 176 includes an arcuate section 191 where the pin 192 is along an axis about which the arcuate section 191 can rotate. The toggle engagement member 176 is configured to slide beyond the toggle 184 to engage the toggle 184 to prevent the slider joint 40 from sliding relative to the leg 18, as shown in Figure 13. When the toggle engagement member 176 engages the toggle 184, an edge surface 210 of the toggle 184 engages an edge surface 212 of the toggle engagement clip 196.

Figure 12 illustrates the handle in a second handle position, wherein the handle 172 extends in a direction other than along the leg

18. In the second handle position, the toggle engagement member 176 can move past the toggle 184 by sliding a toggle engagement clip 196 of the toggle engagement member 176 between the toggle 184 and the leg 18. In this regard, the toggle 184 may be in a first toggle position or other positions as the toggle engagement clip 196 slides past a range of positions. Once the toggle engagement clip 196 slides past the toggle 184, the toggle 184 pivots to a second toggle position to engage the clip 196. In this regard, the toggle 184 may be spring biased to bias the toggle 184 towards the second toggle position shown in Figure 12.

In the first handle position shown in Figures 11 and 13, the handle 172 extends in a direction along the leg 18. When the handle 172 is in this position, the toggle engagement member 176 remains engaged with the toggle 184. In this regard, the handle includes at least one protrusion, or nub, 200 which prevents toggle 184 from rotating to the first toggle position to disengage the toggle engagement clip 196, absent movement of handle.

Figures 15 and 16 are side views, with Figure 15 in partial cross-section, illustrating a latch assembly 270 according to another exemplary embodiment of the present invention. This latch assembly 270 provides a secondary lock. The latch assembly 270 includes a latch member 282, a hook 276, and a spring finger 286. The latch member 282 may be fixed relative to a leg of the frame structure. The latch assembly 270 also includes a bail 274 attached to slider joint 284, and a handle 280 pivotably mounted to the slider joint 284. Slider joint 284 can be configured like slider joint 40 of Figure 10. Figures 15 and 16 illustrate the handle 280 in a position such that the bail 274 is looped over the hook 276 to engage the hook 276. The spring finger 286 passes through a hole 290 in the bail 274 to contact and engage an outside surface of a lower portion of the bail 274. The engagement of

the hook 276 and bail 274 provide a first lock, and the engagement of the snap finger 286 and the bail 274 provide a second lock. In Figure 16, the upward arrow indicates the motion that a thumb or finger would take in pushing up the spring finger 286 to release the finger 286 from the bail 274, so that the bail 274 may be disengaged from the hook 276 using the handle 280.

Figures 18-19 illustrate an alternative pivot joint 140 to the pivot joint 24 shown in Figures 3, 4, and 17. The pivot joint 140 is arranged on an upper end of a respective leg 18. In this regard, the leg 18 can fit into a recess in a stem 123 of the pivot joint 124. At least one, and preferably two, cross members 22 also are attached to the pivot joint 140. That is, the pivot joint 140 has walls 126, and an end of a cross member 22 can be positioned within a recess 127 defined by adjacent walls 126. The end of a cross member 22 can be pivotally secured in the respective recess 127 by a pin (not shown) that passes through holes 125 in walls 126 and through the end of the cross member 22.

In a playard employing pivot joints 140, each top rail 60 can include top rail webbing 160 and top rail extensions 142 at either end of the webbing 160. Figure 18 shows a pair of top rail extensions 142 associated with adjacent top rails 60 that are pivotally connected to the pivot joint 140 by a pair of pivots, such as pins 143. In this regard, the pivot joint 140 also includes extension-receiving areas 147, each bounded by a pair of opposed mounts 144. The mounts 144 each have a hole 146 for receipt of the respective pin 143. The top rail extensions 142 in turn each have a head portion 150 that fits within a respective extension-receiving area 147 of the pivot joint 140. The head portion 150 of each extension 142 includes a pair of holes 154 that align with the holes 146 of the mounts 144 to receive the pin 143. The head portion 150 of the

extension 142 can be curved, and the extension-receiving area 147 can be concave to correspond snugly with the curve of the head portion 150.

The top rail extensions 142 also include a flange 152. When the playard 10 is in the fully open arrangement, the flange 152 extends from a surface of the head portion 150 in a direction generally corresponding to the respective top rail 60, as shown in Figure 18. The top rail webbing 160 can be secured to pin 143 or to the top rail extension 142. For example, an end of the top rail webbing 160 can be looped around pin 143 and then sewn, or otherwise secured, to a remainder of the webbing 160. Alternatively, the head portion 150 can include a hollow shaft (not shown) that extends between holes 154 to receive pin 143, and an end of the top rail webbing 160 can be looped around the shaft and then sewn, or otherwise secured, to a remainder of the webbing 160. In another arrangement, the end of the top rail webbing 160 can be sewn or otherwise secured directly to the head portion 150 or to the flange 152 of the extension 142. For example, the flange 152 can include a slot (not shown) therethrough that extends from its upper surface to its lower surface, and an end of the top rail webbing 160 can be threaded through and wound around the slot and sewn to a remainder of the webbing 160. In this manner, the top rail webbing 160 can be secured directly to the flange 152 of the top rail extension 142.

Figure 20 shows the pivot joint area of a playard 10 that employs a pivot joint 140. In this embodiment, pivot joint 140 is exposed. In other embodiments, such as the embodiment of Figure 1, the pivot joint can be covered by the fabric enclosure 14.

In addition, Figure 20 shows the fabric enclosure 14 supported by the top rail webbing 160, which is hidden by the enclosure 14 in this figure, and at least partially supported by the top rail extensions 142. In

this regard, when the playard 10 is in the fully open arrangement, the fabric enclosure 14 is partially supported by the flanges 152 of the extensions 142. When the playard 10 is collapsed to the folded arrangement, the top rail extensions 142 can pivot downward, toward the feet 20 of the playard 10, essentially together with the top rail webbing 160. When the extensions 142 are pivoted downward, the fabric enclosure 14 remains in contact with, and partially supported on, the flanges 152 of the extensions 142, and, consequently, the hole in the fabric enclosure 14 around the pivot joint 140 remains centered relative to the pivot joint 140. Thus, shifting of the fabric enclosure 14 along the top rails 60 and over the pivot joint 140 is prevented.

The preferred embodiments have been set forth herein for the purpose of illustration. This description, however, should not be deemed to be a limitation on the scope of the invention. Various modifications, adaptations, and alternatives may occur to one skilled in the art without departing from the claimed inventive concept. The true scope and spirit of the invention are indicated by the following claims.

WHAT IS CLAIMED IS:

1. A collapsible frame structure comprising:
 - a plurality of legs;
 - a plurality of cross members arranged in pairs, each pair of cross members extending between respective adjacent legs;
 - a plurality of slider joints, each slider joint slidably engaging a respective one of the legs and pivotably attached to two adjacent cross members;
 - a plurality of pivot joints, each pivot joint at a respective one of the legs to pivotably attach two adjacent cross members; and
 - at least one latch mechanism configured to selectively engage at least one of the slider joints with a respective leg.
2. The collapsible frame structure of claim 1, wherein each pair of cross members is arranged in an X-shape.
3. The collapsible frame structure of claim 1, further comprising:
 - a plurality of feet, each foot attached to and supporting a respective one of the legs.
4. The collapsible frame structure of claim 1, wherein the at least one latching mechanism comprises two latching mechanisms, each of the two latching mechanisms engaging a different leg.
5. The collapsible frame structure of claim 1, wherein the plurality of legs comprises at least three legs.
6. The collapsible frame structure of claim 5, wherein the plurality of legs comprises six legs.
7. The collapsible frame structure of claim 1, wherein each slider joint is configured to slide between a first position on its respective leg

corresponding to a folded arrangement of the collapsible frame structure, and a second position on its respective leg corresponding to an open arrangement of the collapsible frame structure.

8. The collapsible frame structure of claim 1, further comprising:
a plurality of top rails, each top rail extending between respective adjacent legs.

9. The collapsible frame structure of claim 8, wherein each of the top rails includes a fold mechanism at a location intermediate ends thereof.

10. The collapsible frame structure of claim 8, wherein each of the top rails folds when the collapsible frame structure is in the folded arrangement.

11. The collapsible frame structure of claim 10, wherein each of the top rails comprises a fabric material.

12. The collapsible frame structure of claim 7, wherein each of the legs has a curved shape at least between the first position and the second position.

13. The collapsible frame structure of claim 1, wherein each pivot joint is arranged on an end of the respective leg.

14. The collapsible frame structure of claim 7, wherein the cross members are substantially parallel to the legs when the collapsible frame structure is in the folded arrangement.

15. A latch assembly for maintaining a playard in an open arrangement, the latch assembly comprising:

a slider joint slidably engaging a leg of the playard;
a handle pivotably attached to the slider joint;

a first latch member configured to be attached to the leg; and
a second latch member attached to the handle and configured to engage the first latch member to prevent the slider joint from sliding relative to the leg.

16. The latch assembly of claim 15, wherein the handle is configured to rotate between a first handle position, wherein the handle extends in a direction along the leg, and a second handle position, wherein the handle extends in another direction.

17. The latch assembly of claim 15, wherein the first latch member comprises a toggle mount configured to be fixedly attached to the leg and a toggle pivotably attached to the toggle mount; and the second latch member comprises a toggle engagement member configured to engage the toggle to prevent the slider joint from sliding relative to the leg.

18. The latch assembly of claim 16, wherein the toggle is configured to rotate between a first toggle position, in which the toggle engagement member can move past the toggle, and a second toggle position, in which the toggle engagement member engages the toggle to prevent the slider joint from sliding relative to the leg.

19. The latch assembly of claim 18, wherein the handle is configured to rotate between a first handle position, in which the handle extends in a direction along the leg, and a second handle position, in which the handle extends in another direction.

20. The latch assembly of claim 19, wherein the handle includes at least one protrusion, and wherein, when the handle is in the first handle position, the at least one protrusion prevents the toggle from rotating to the first toggle position.

21. The latch assembly of claim 15, wherein the first latch member comprises a hook, and the second latch member comprises a bail configured to engage the hook to prevent the slider joint from sliding relative to the leg.

22. The latch assembly of claim 21, wherein the bail is pivotably attached to the latch handle.

23. A collapsible frame structure for a playard, comprising:

- a plurality of legs;

- a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard;

- a plurality of slider joints, each slider joint slidably engaging a respective one of the legs;

- a plurality of pivot joints, each pivot joint on a respective one of the legs; and

- at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg,

- wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs.

24. The collapsible frame structure of claim 23, wherein the at least one cross member comprises a pair of cross members extending between and pivotally connected to the respective adjacent legs.

25. The collapsible frame structure of claim 24, wherein the pair of cross members are arranged in an X-shape.

26. The collapsible frame structure of claim 23, further comprising a top rail extending between the respective adjacent legs at each side of the playard.

27. A playard, comprising:

a collapsible frame structure which comprises:

a plurality of legs;

a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard;

a plurality of slider joints, each slider joint slidably engaging a respective one of the legs;

a plurality of pivot joints, each pivot joint on a respective one of the legs; and

at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg,

wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs; and

a fabric enclosure mounted to and supported by the collapsible frame structure.

28. A playard, comprising:

a collapsible frame structure which comprises:

a plurality of legs;

a plurality of cross members arranged so that at least one cross member extends between, and is pivotally connected to, respective adjacent legs to form a side of the playard;

a plurality of slider joints, each slider joint slidably engaging a respective one of the legs;

a plurality of pivot joints, each pivot joint on a respective one of the legs; and

at least one latch mechanism configured to selectively engage at least one of the slider joints with its respective leg,

wherein each cross member is mounted to the respective adjacent legs by the slider joint on a first of the respective adjacent legs and by the pivot joint on a second of the respective adjacent legs; and

a soft goods enclosure mounted to and supported by the collapsible frame structure.

29. The collapsible frame structure of claim 1, wherein the at least one latch mechanism comprises a handle pivotably attached to the at least one slider joint, a first latch member configured to be attached to the respective leg, and a second latch member attached to the handle and configured to engage the first latch member to prevent the slider joint from sliding relative to the respective leg.

30. The collapsible frame structure of claim 29, wherein the handle is configured to rotate between a first handle position, in which the handle extends in a direction along the leg, and a second handle position, in which the handle extends in another direction.

31. The collapsible frame structure of claim 29, wherein the first latch member comprises a toggle mount configured to be fixedly attached to the respective leg and a toggle pivotably attached to the toggle mount; and the second latch member comprises a toggle engagement member configured to engage the toggle to prevent the slider joint from sliding relative to the respective leg.

32. The collapsible frame structure of claim 30, wherein the toggle is configured to rotate between a first toggle position, in which the toggle engagement member can move past the toggle, and a second toggle

position, in which the toggle engagement member engages the toggle to prevent the slider joint from sliding relative to the respective leg.

33. The collapsible frame structure of claim 32, wherein the handle is configured to rotate between a first handle position, wherein the handle extends in a direction along the leg, and a second handle position, wherein the handle extends in another direction.

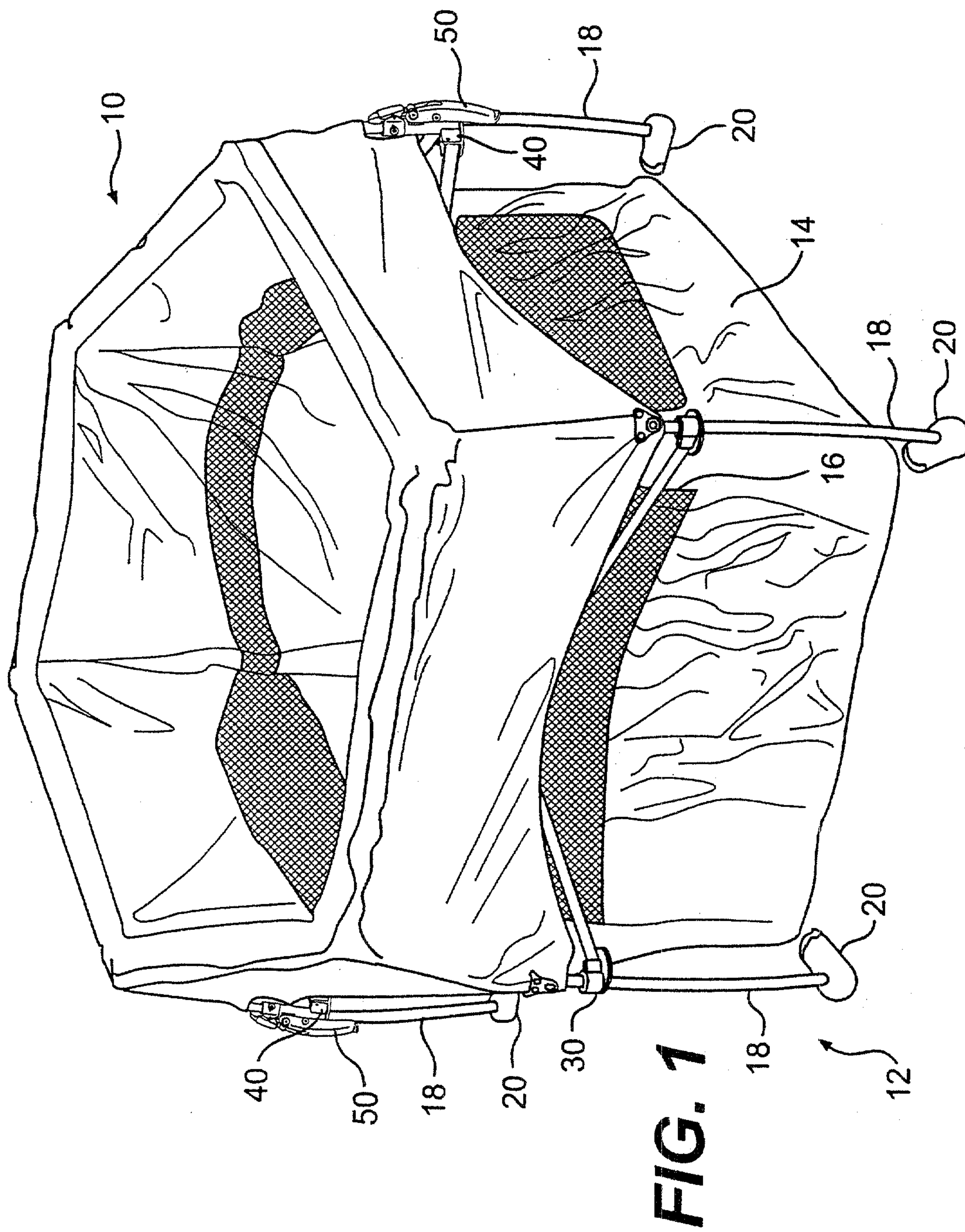
34. The collapsible frame structure of claim 33, wherein the handle includes at least one protrusion, and wherein, when the handle is in the first handle position, the at least one protrusion prevents the toggle from rotating to the first toggle position.

35. The collapsible frame structure of claim 32, wherein the toggle comprises a spring biasing the toggle to the second toggle position.

36. The collapsible frame structure of claim 29, wherein the first latch member comprises a hook, and the second latch member comprises a bail configured to engage the hook to prevent the slider joint from sliding relative to the respective leg.

37. The collapsible frame structure of claim 36, wherein the bail is pivotably attached to the latch handle.

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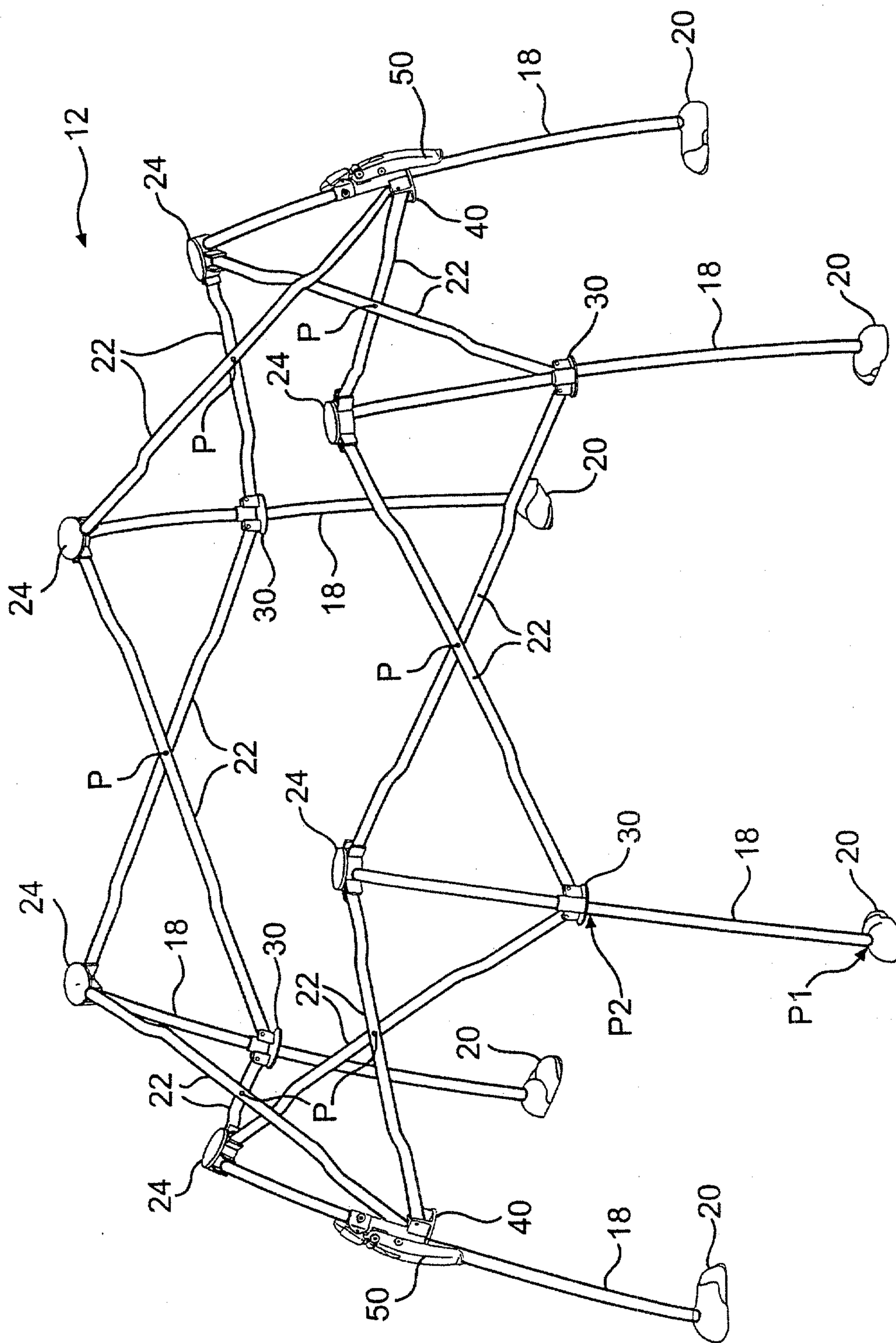


FIG. 2

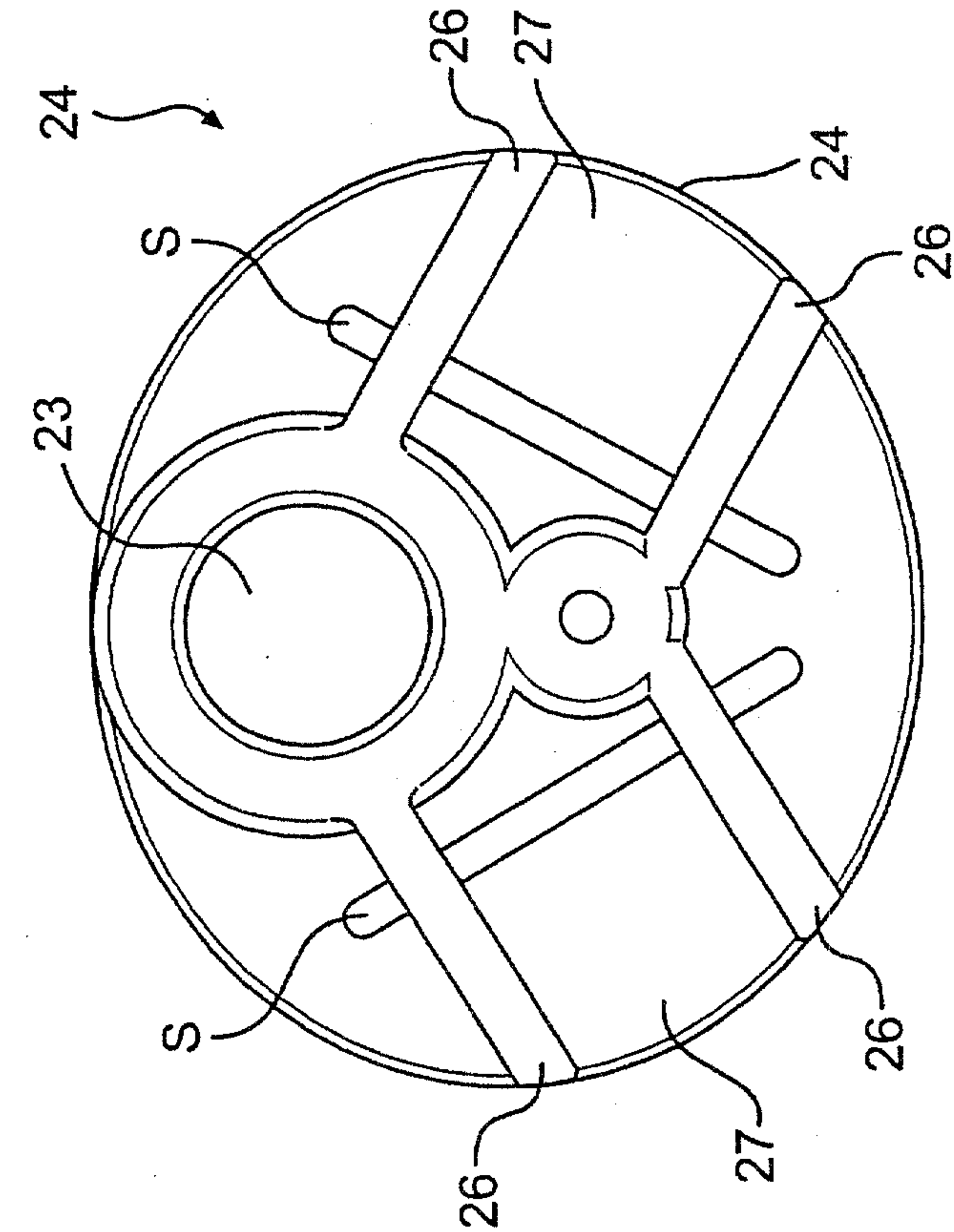


FIG. 3

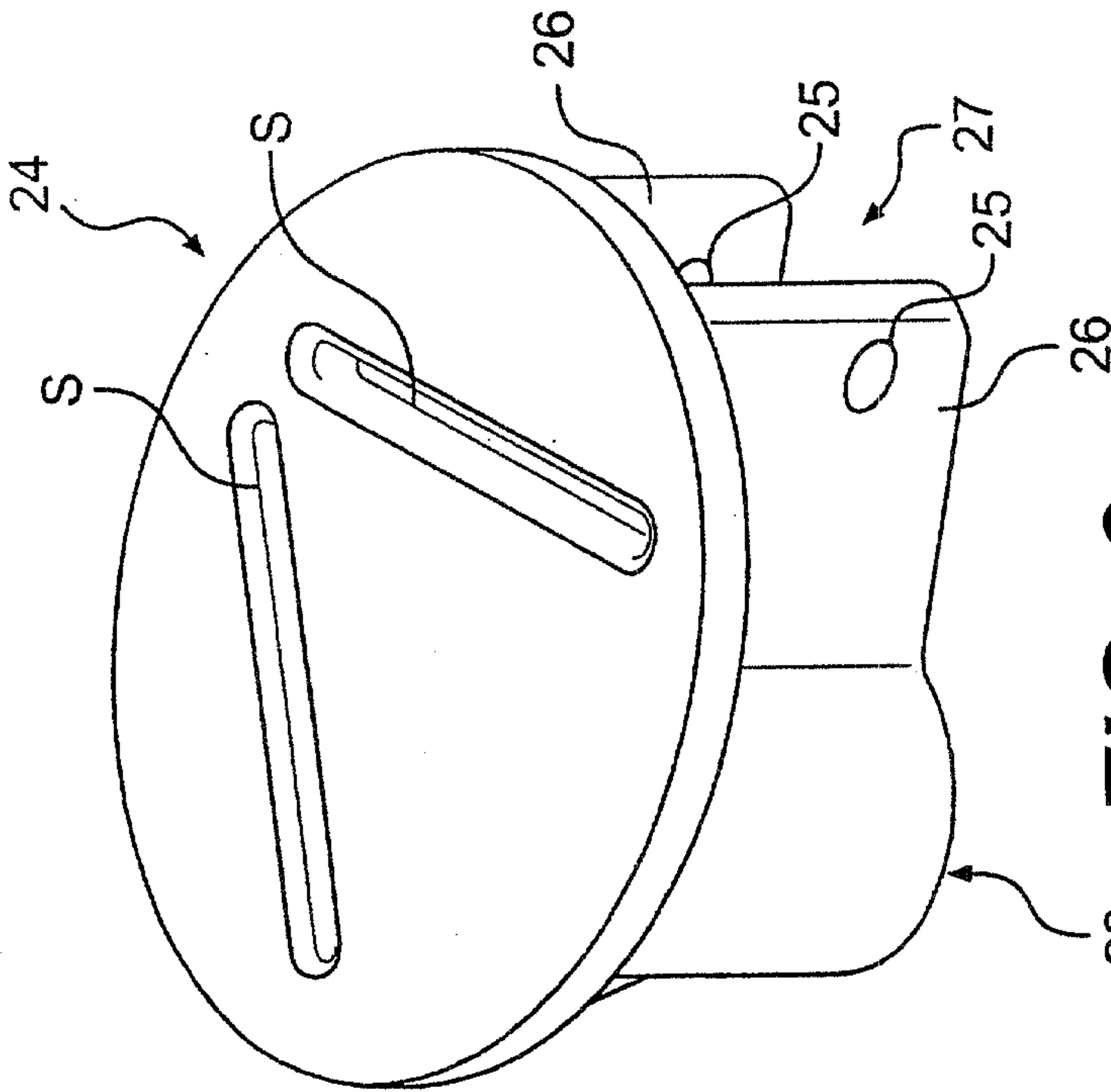
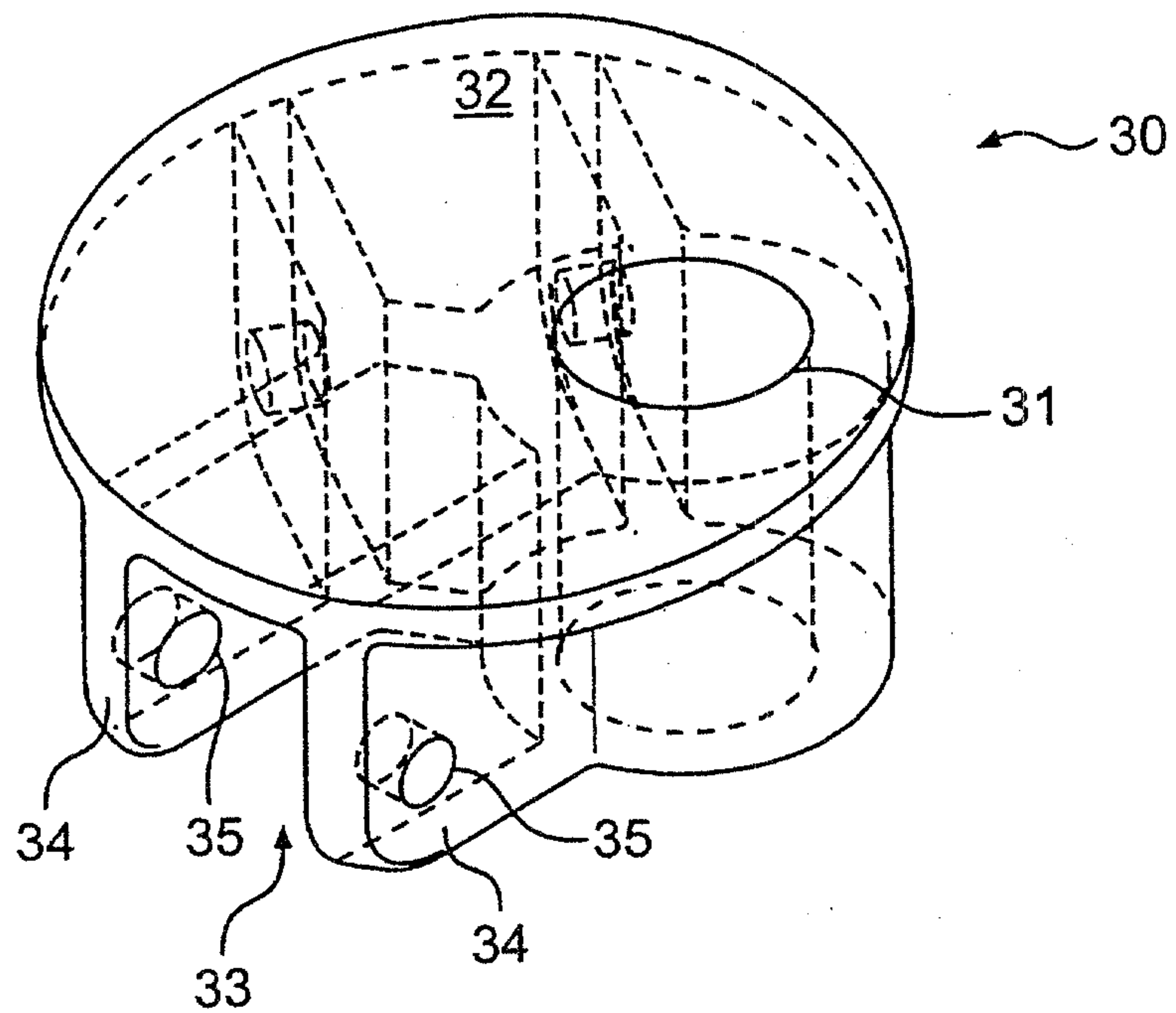
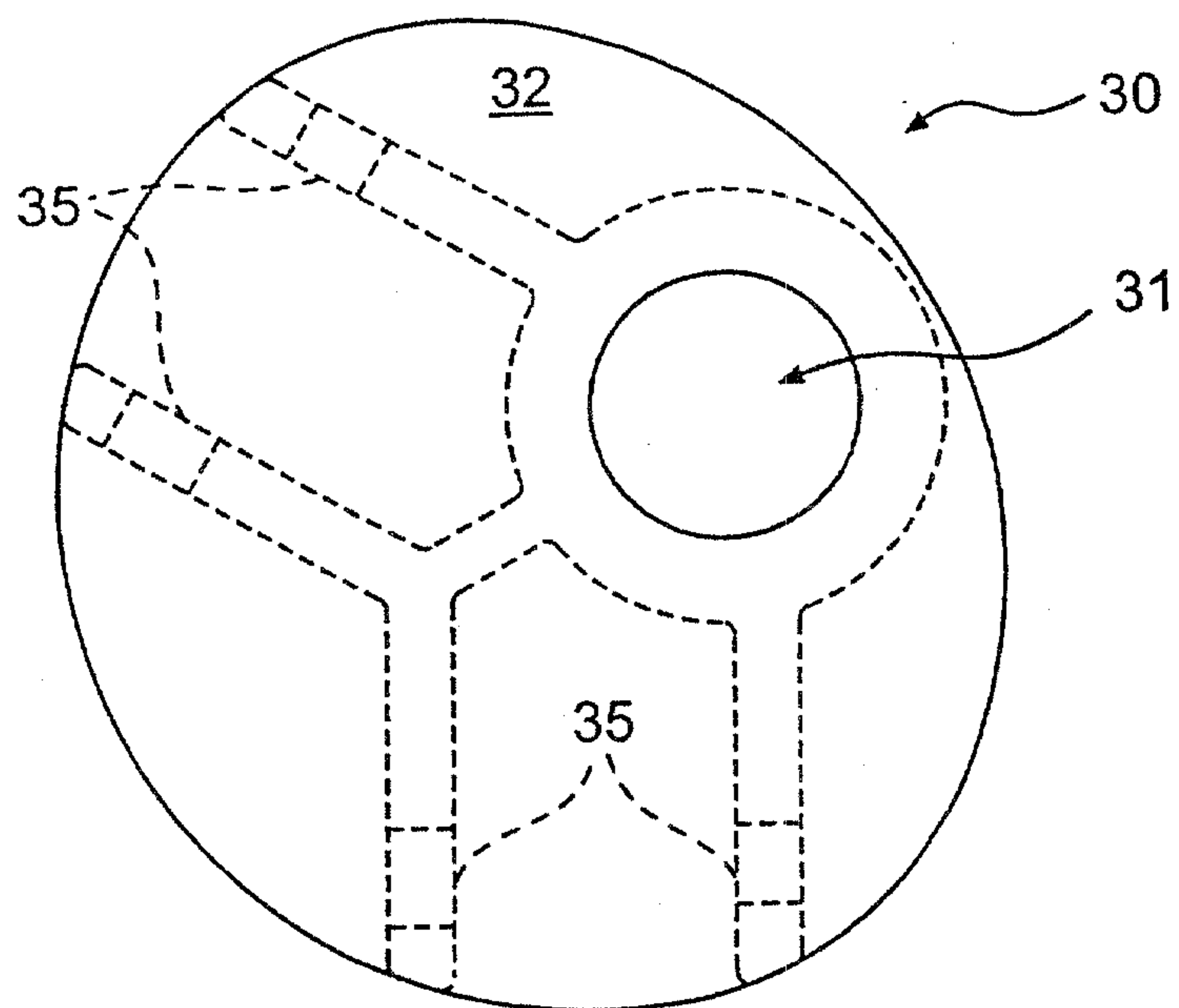
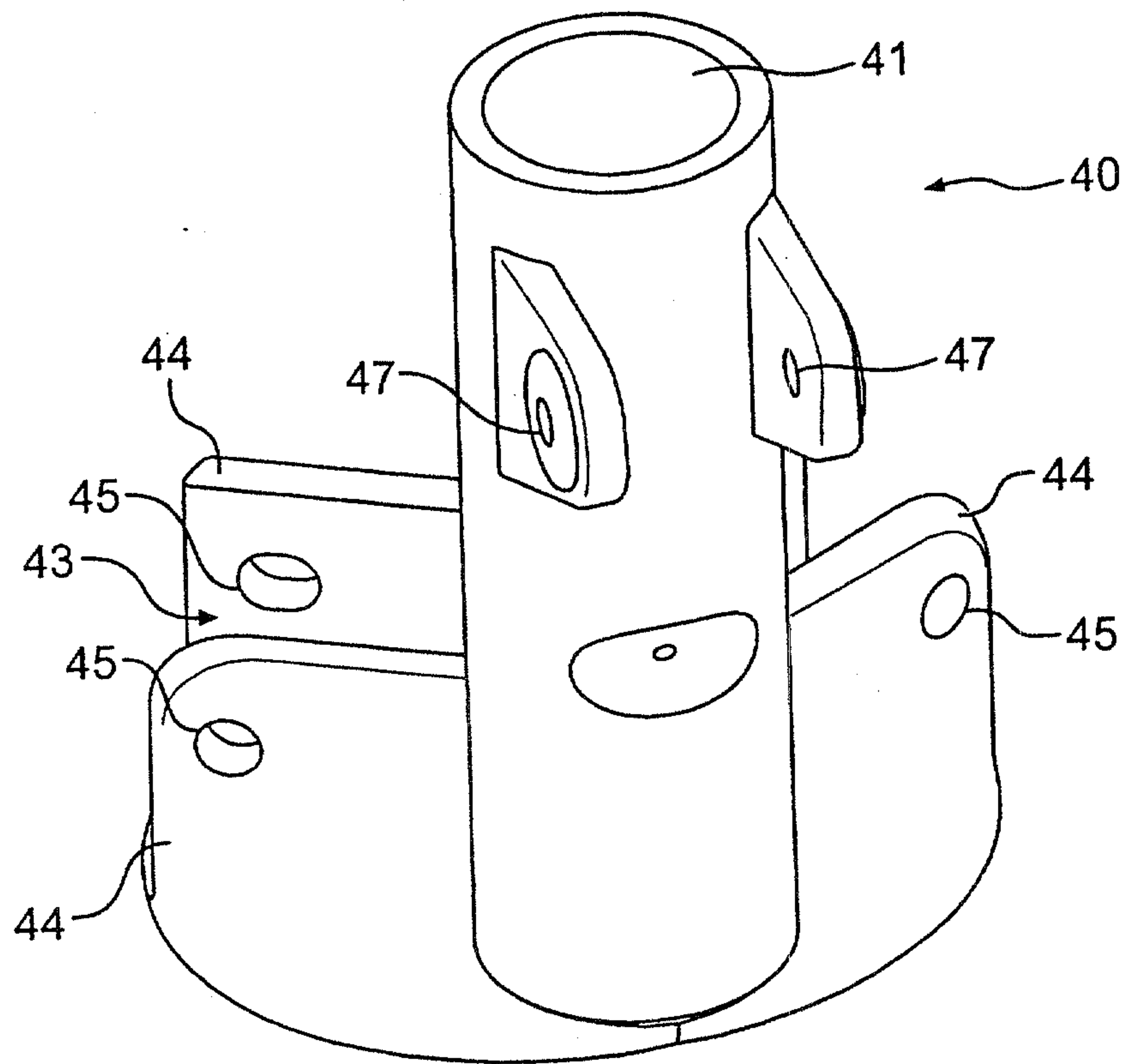
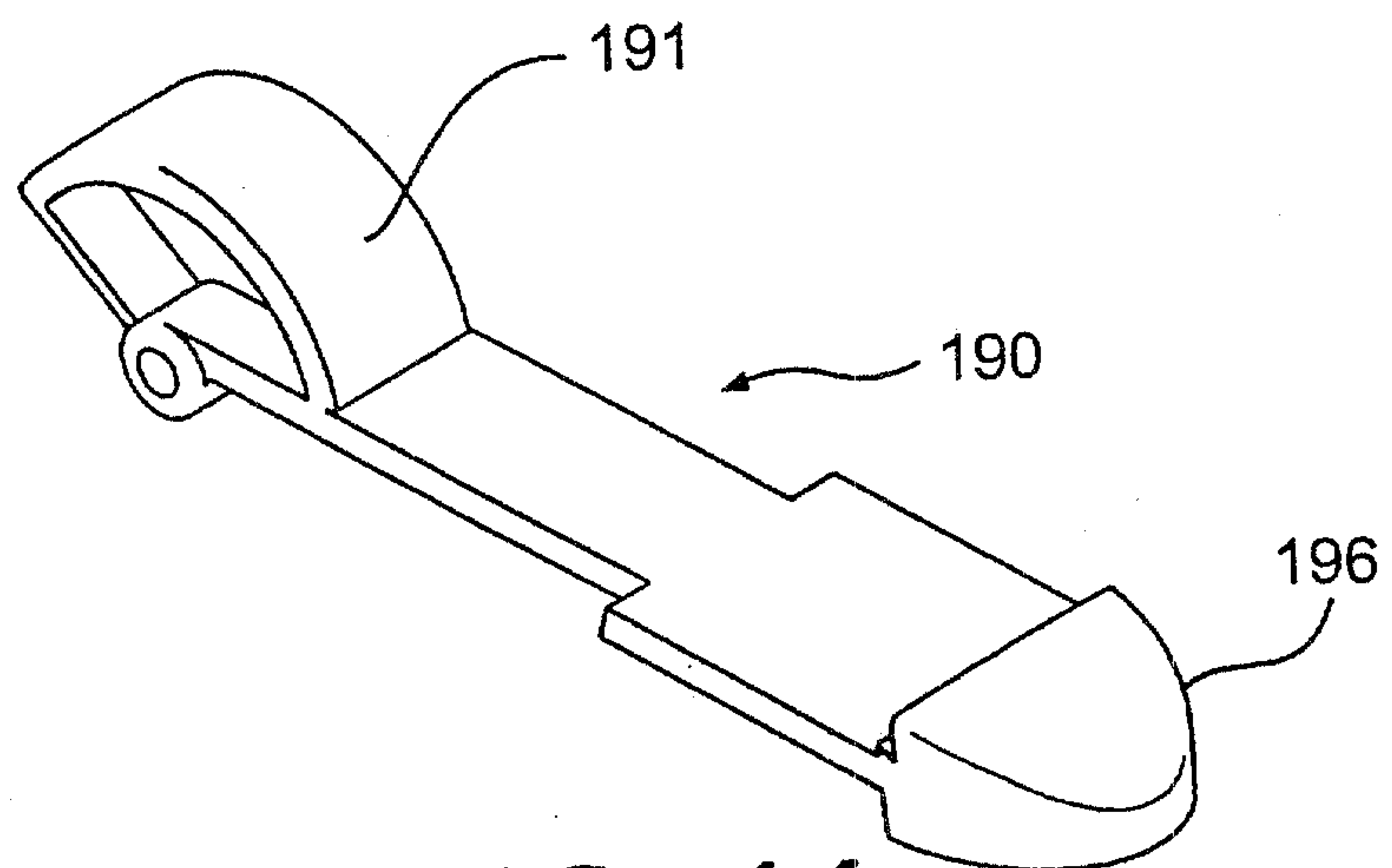


FIG. 4

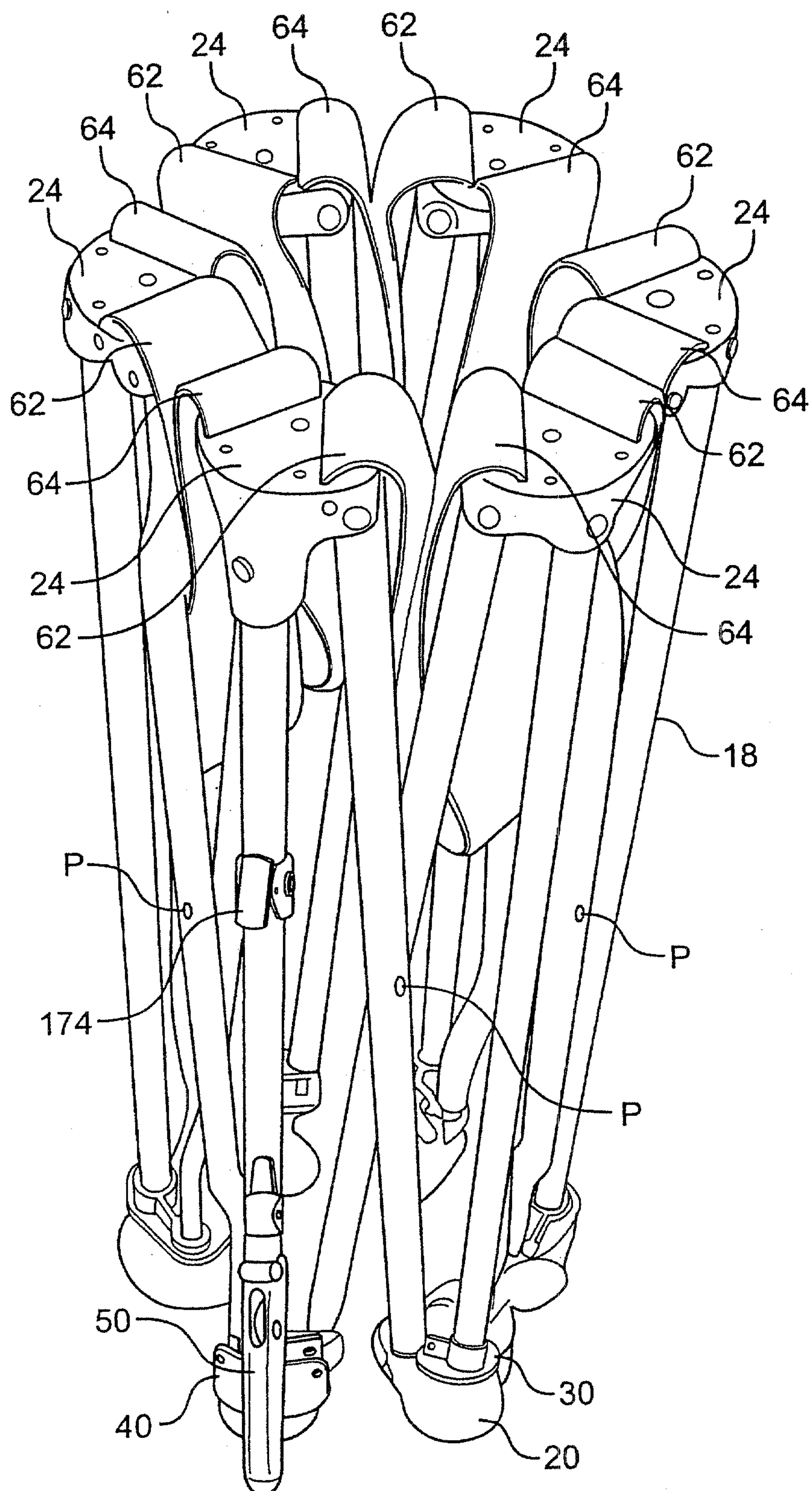
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**FIG. 5****FIG. 6**

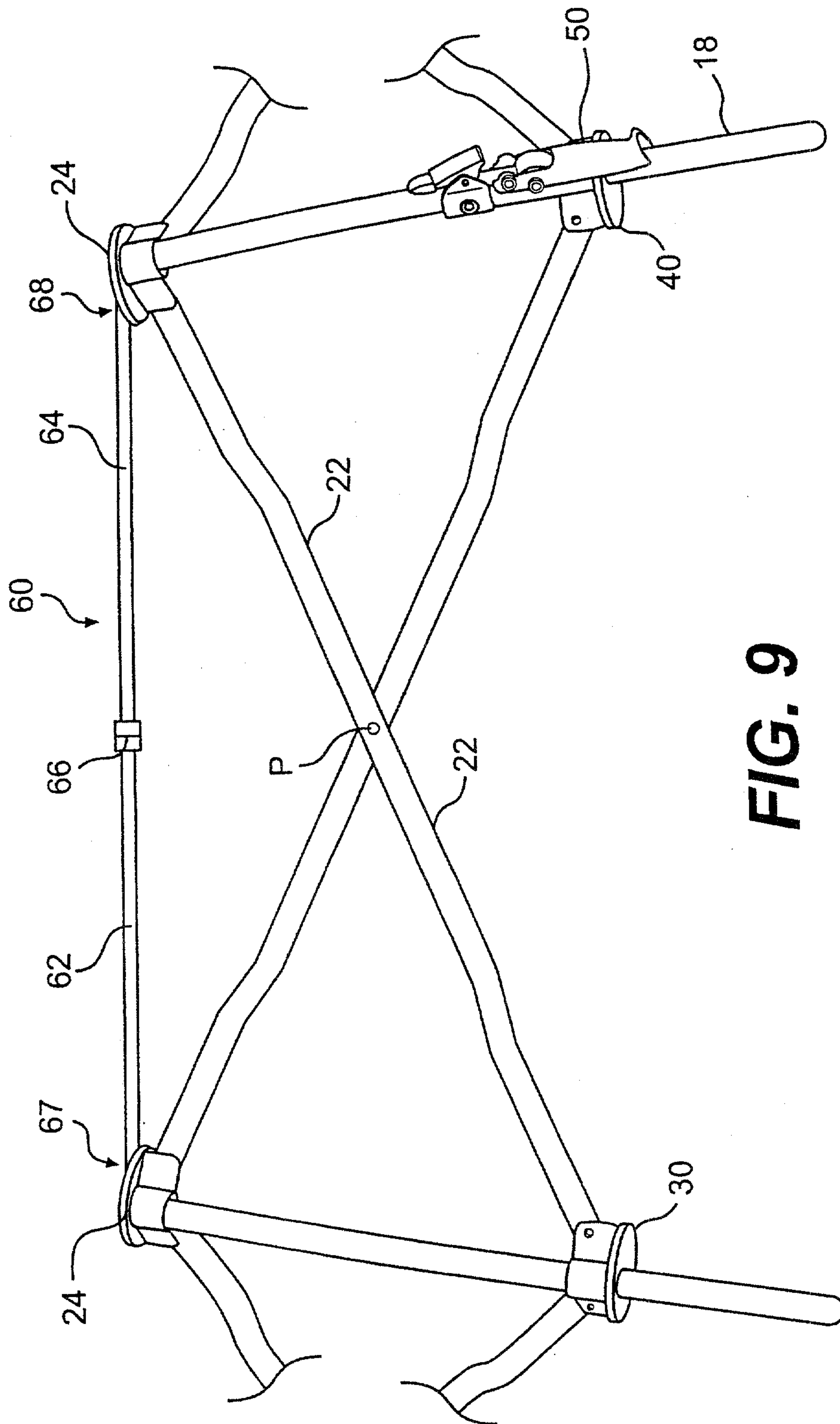
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**FIG. 7****FIG. 14**

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**FIG. 8**

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**FIG. 9**

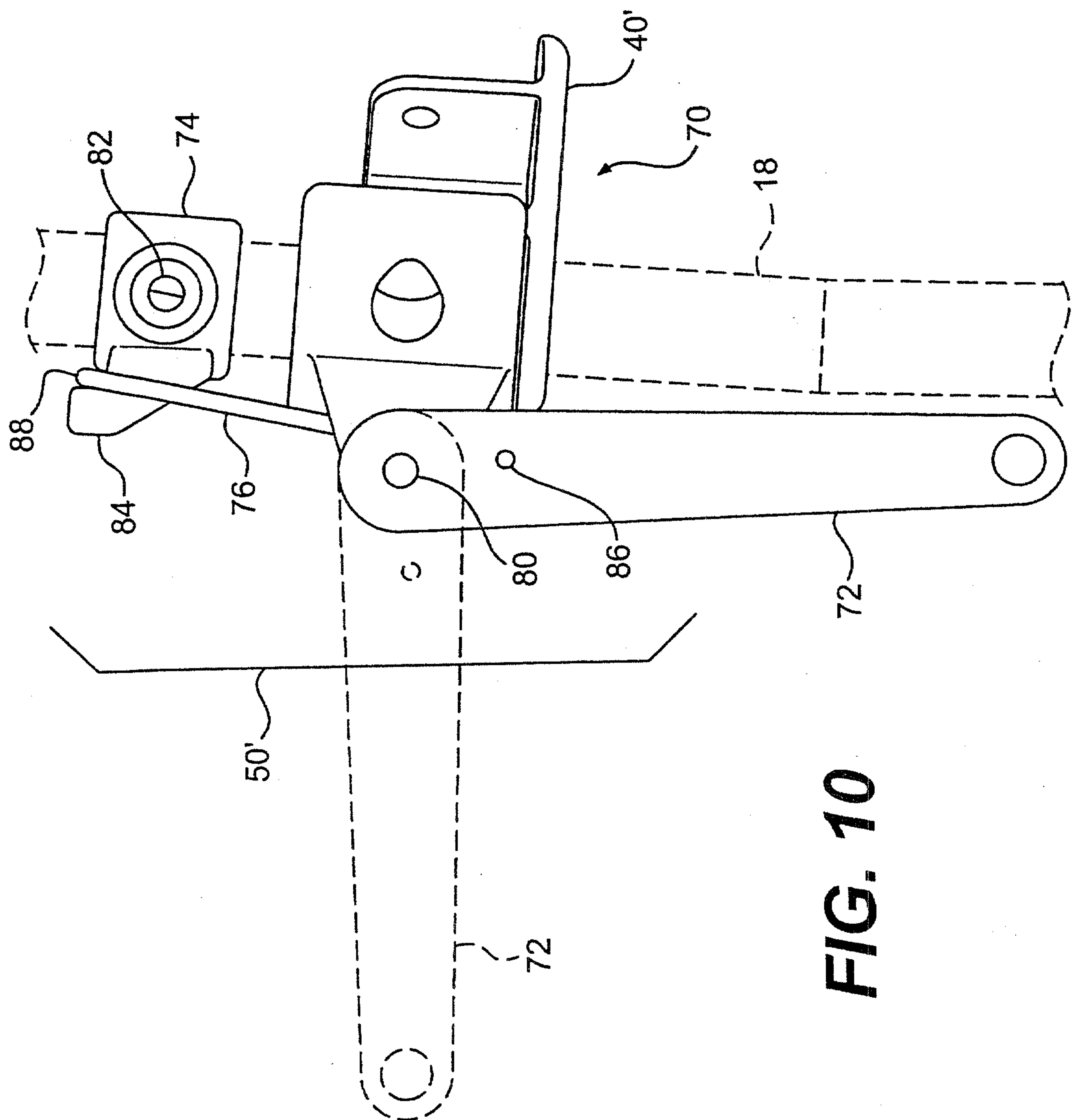
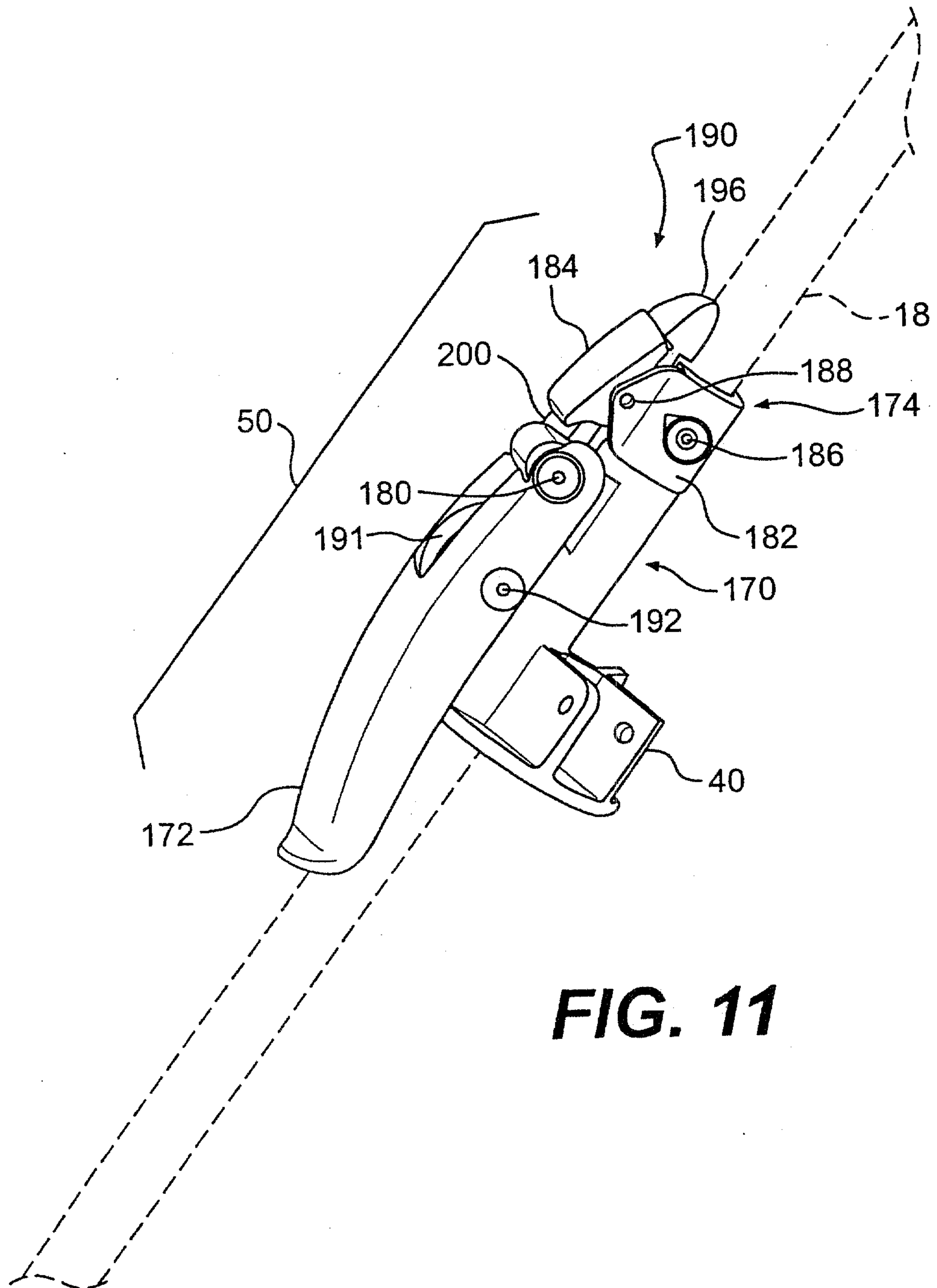
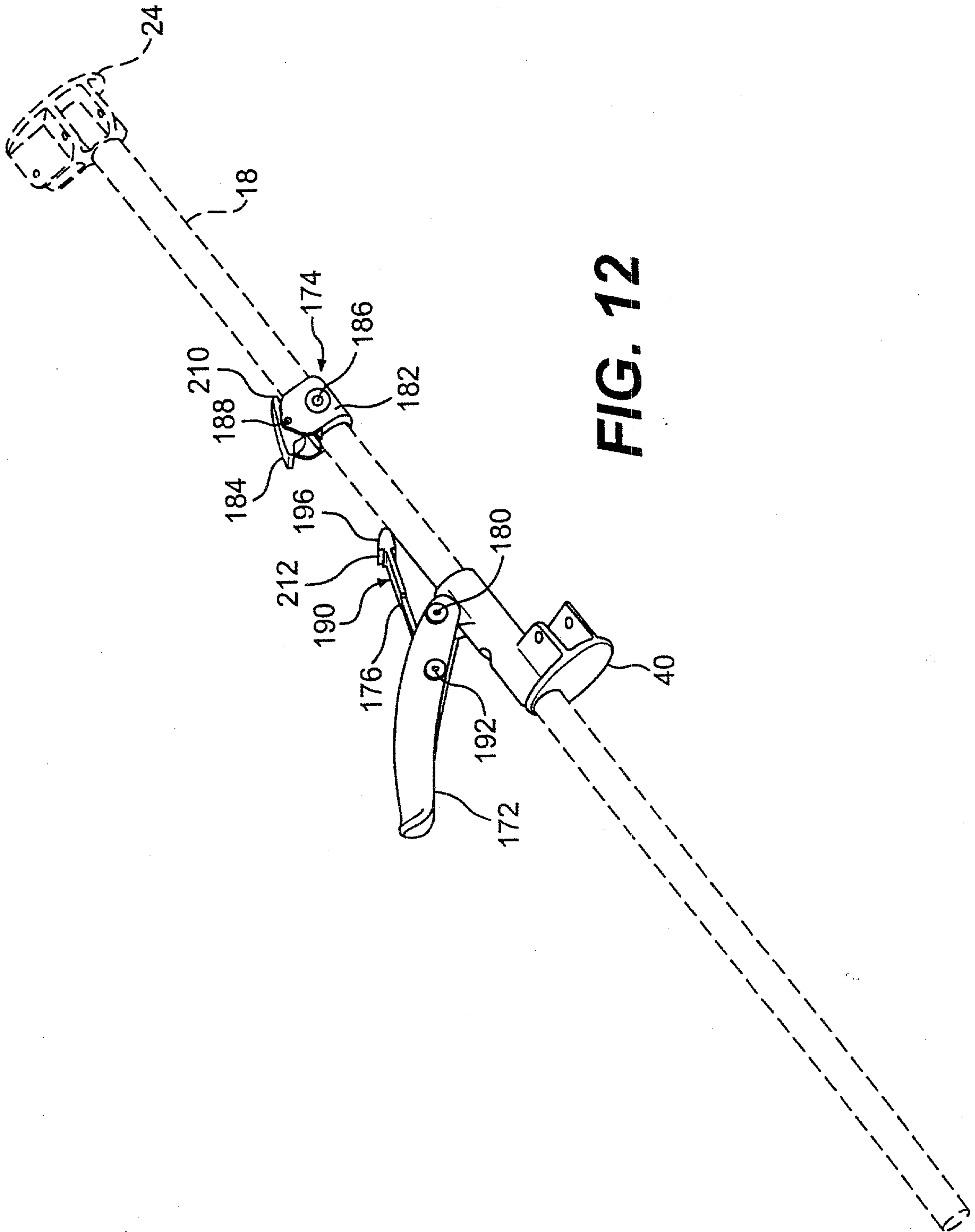


FIG. 10

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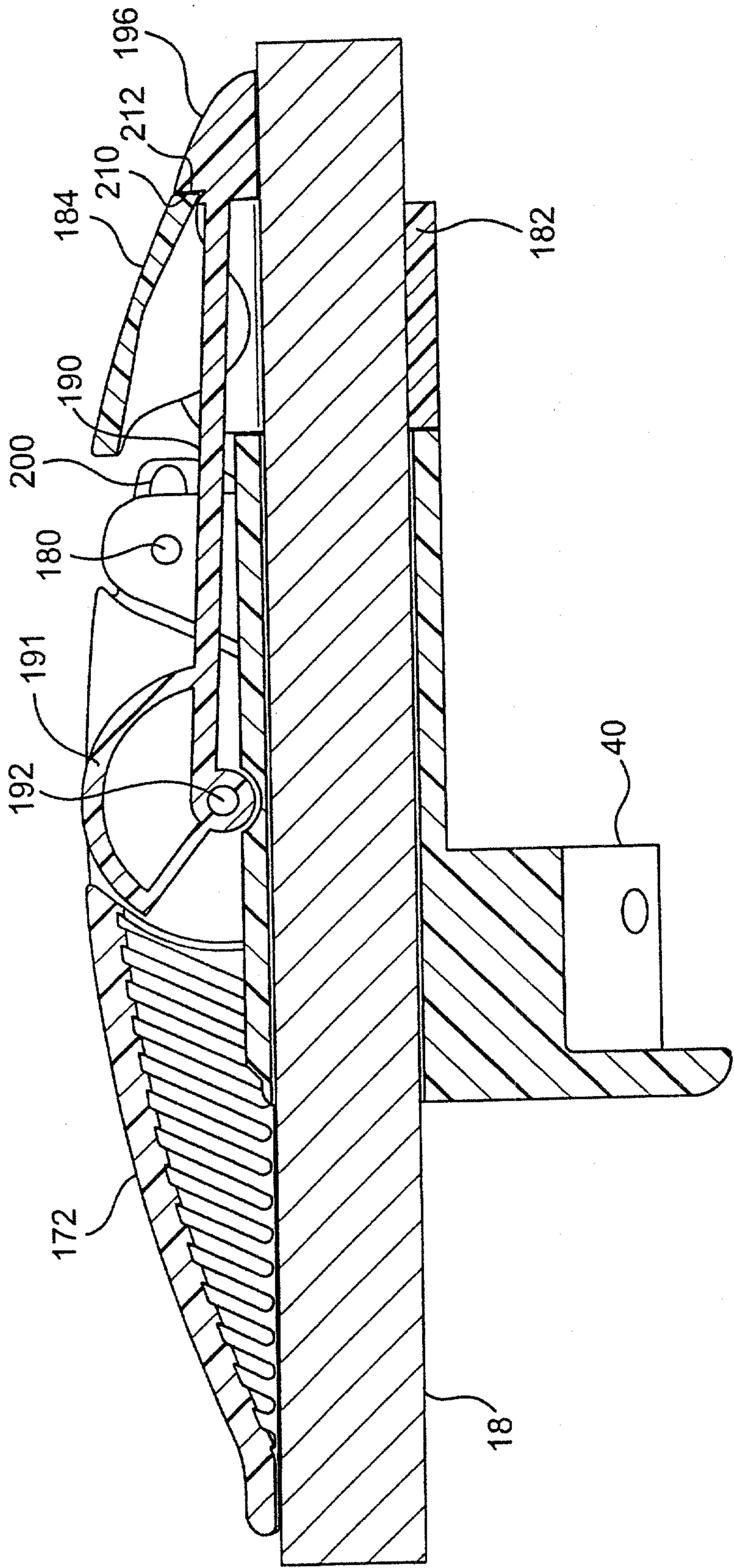


FIG. 13

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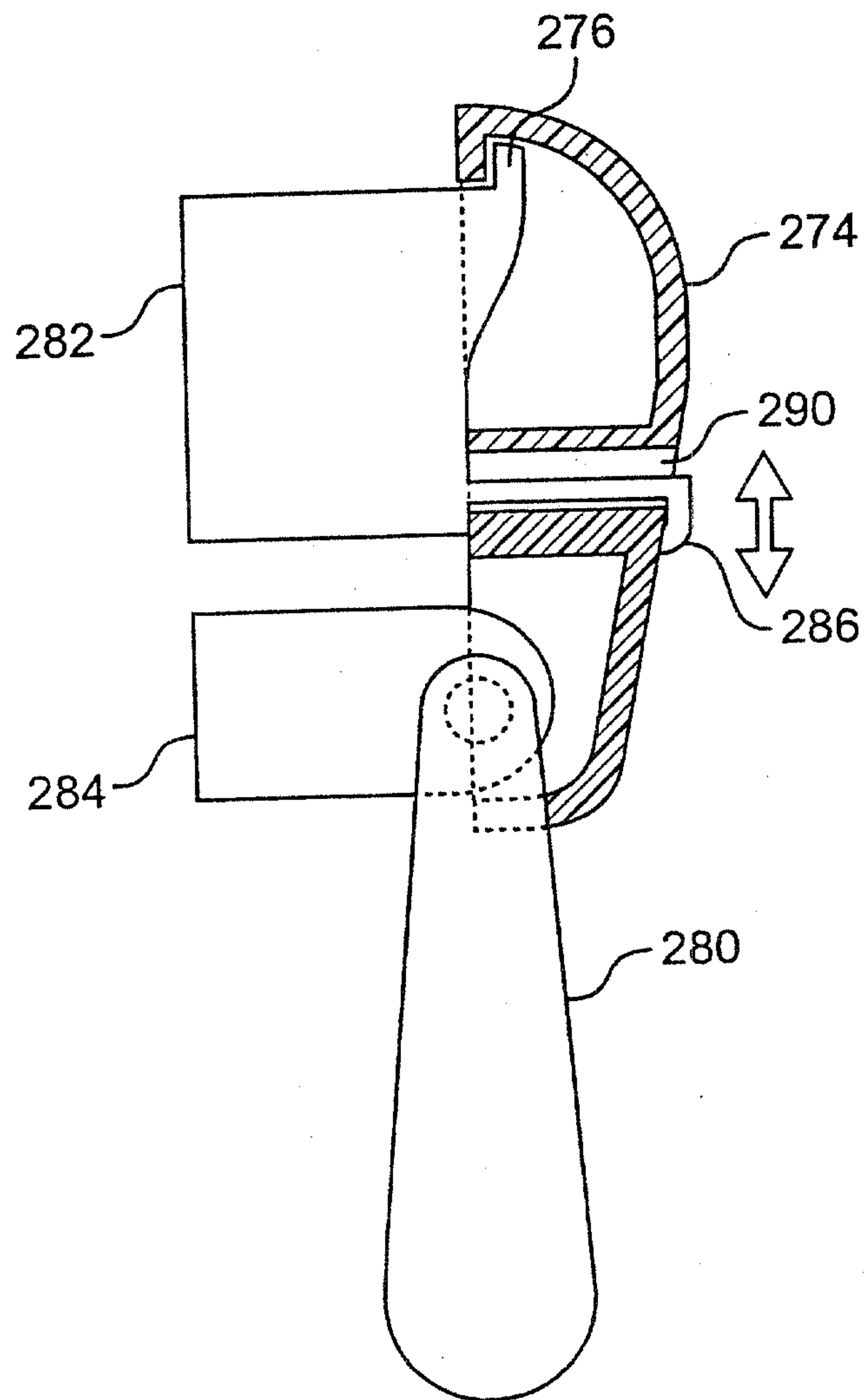


FIG. 15

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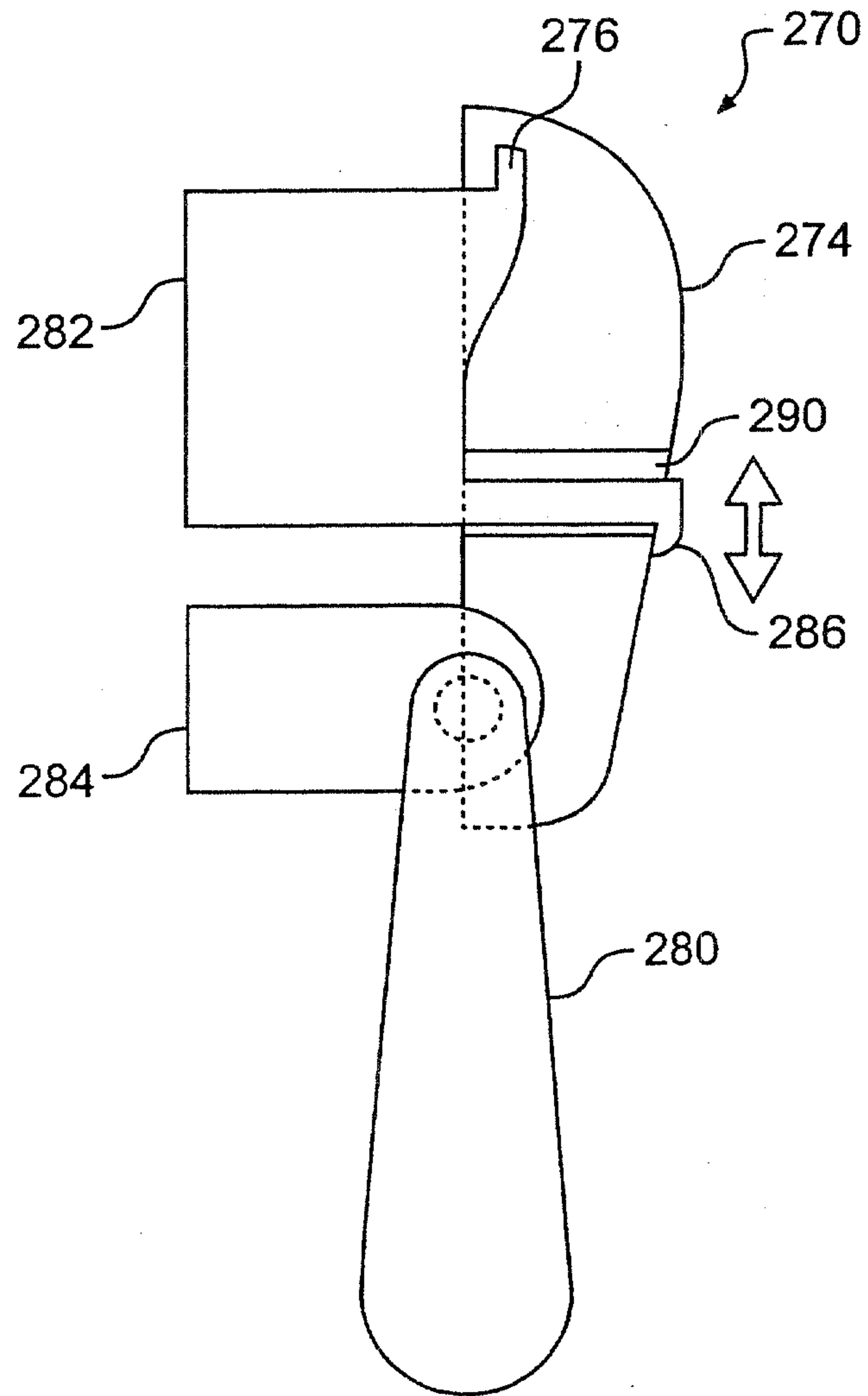


FIG. 16

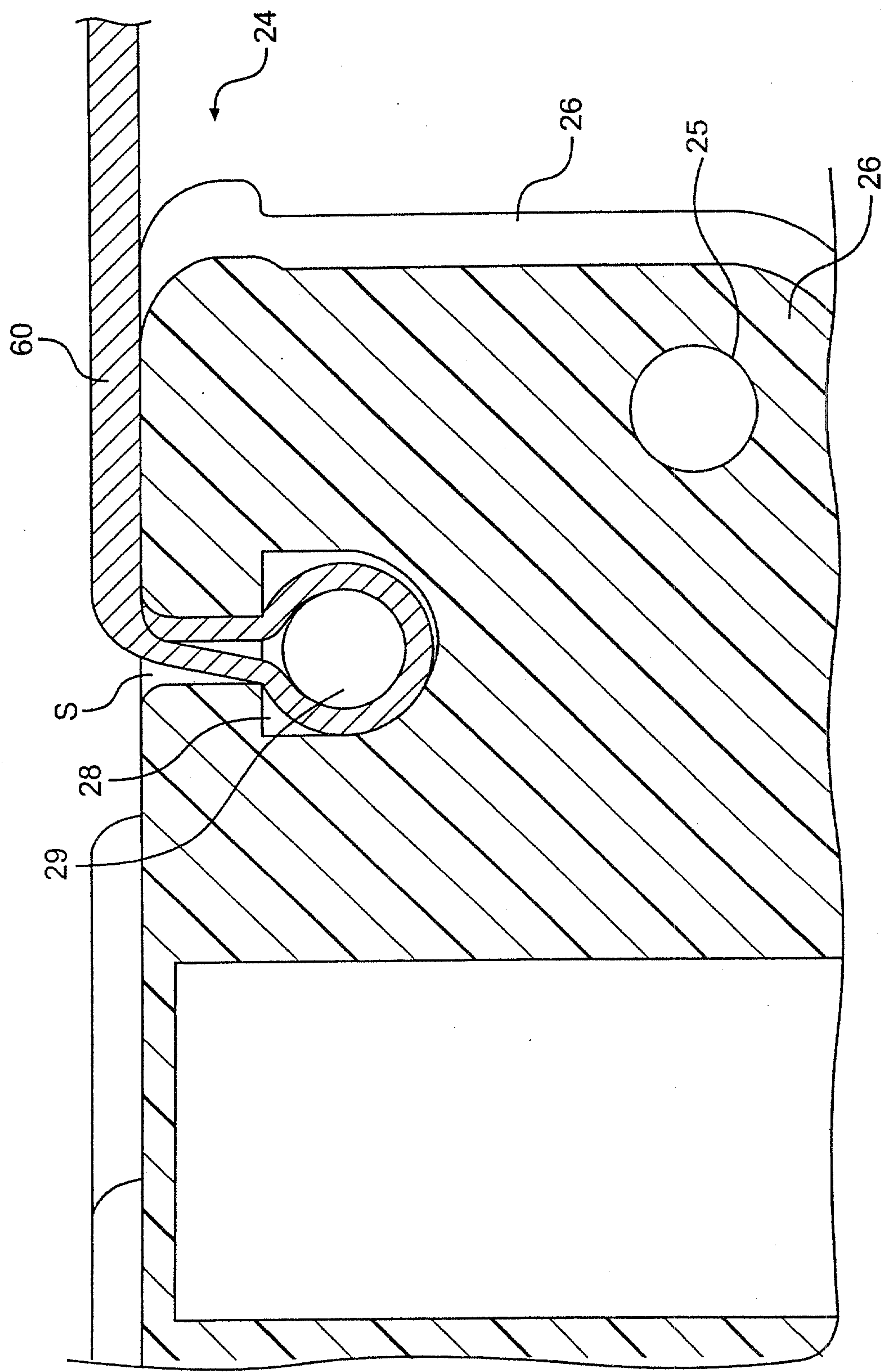


FIG. 17

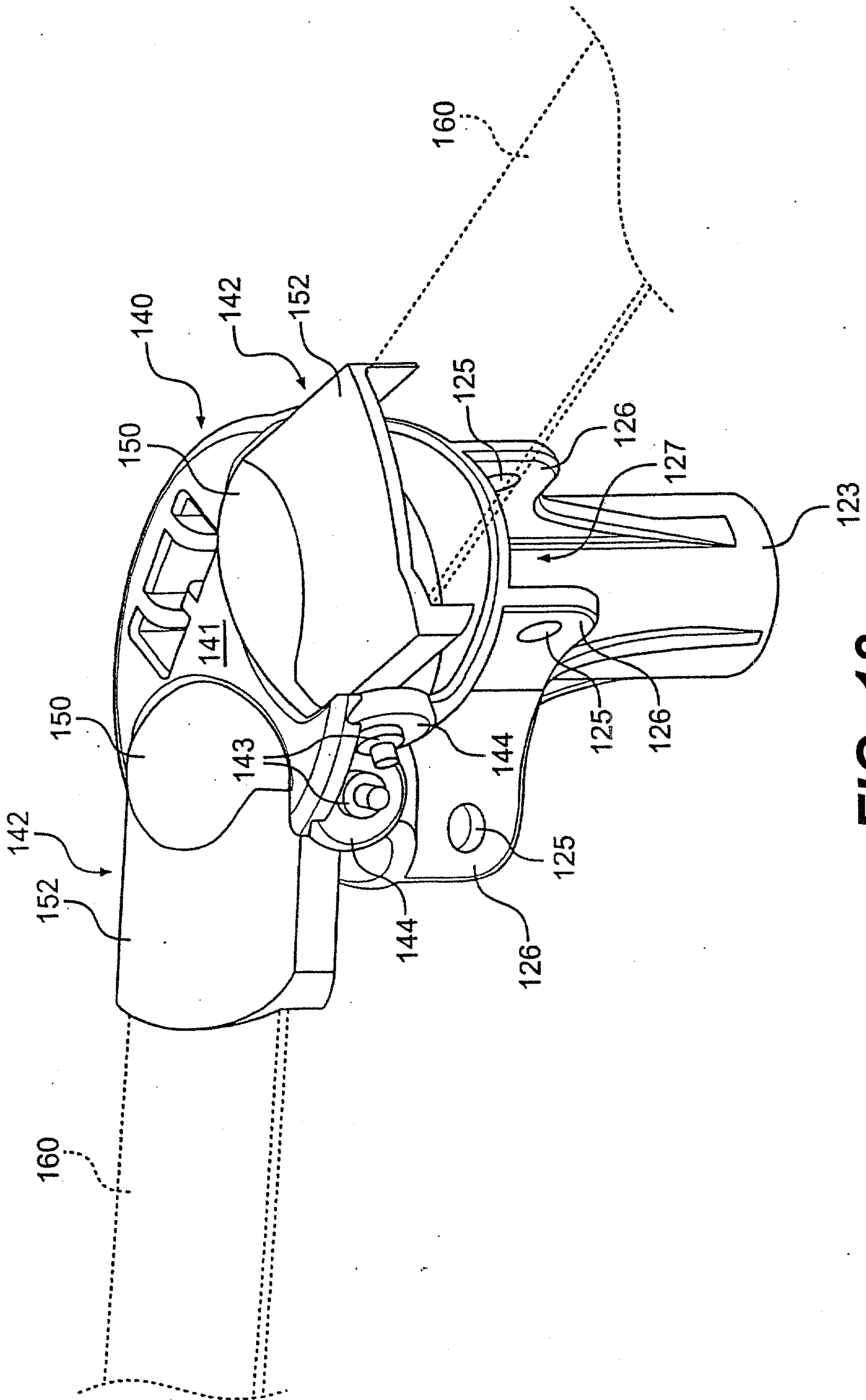
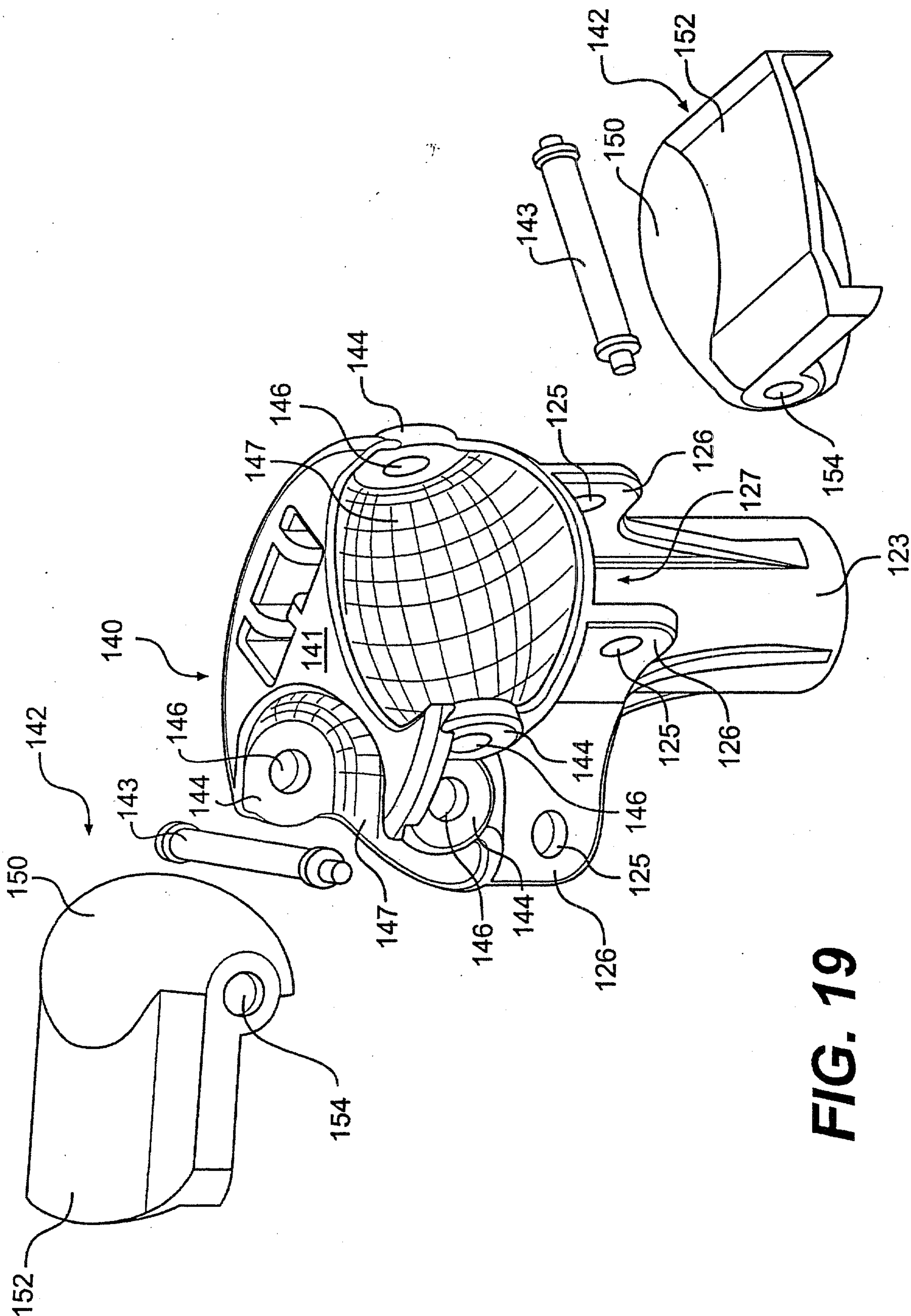


FIG. 18



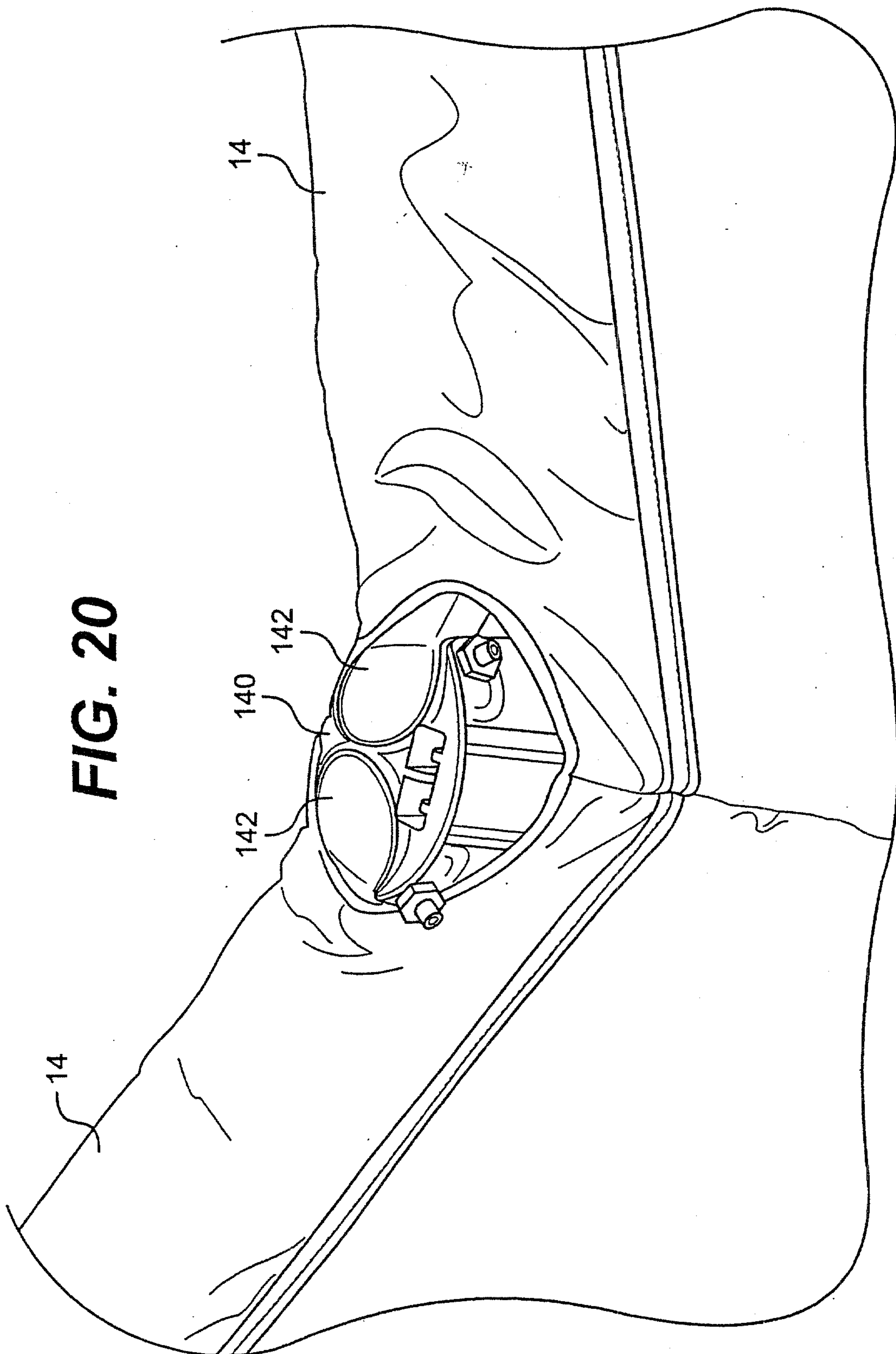


FIG. 20

