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— *with international search report (Art. 21(3))*

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))*

(88) Date of publication of the international search report:
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(54) Title: BRAZING SHEET CORE ALLOY FOR HEAT EXCHANGER

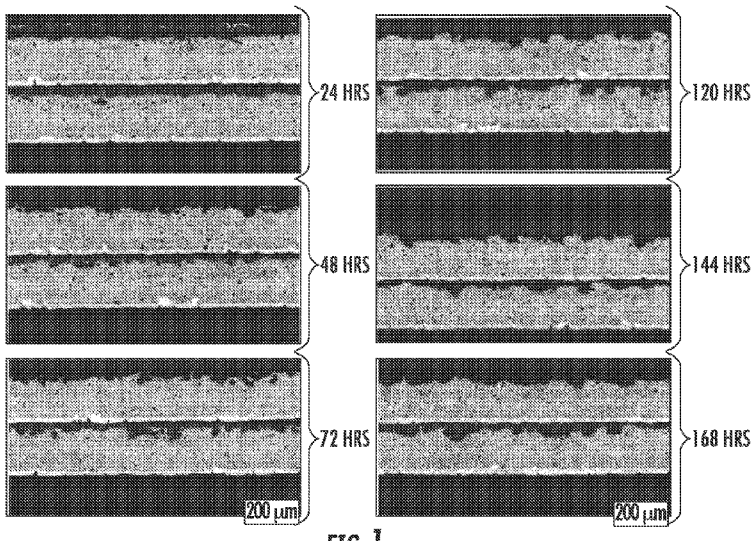


FIG. 1

(57) Abstract: The present invention provides a new aluminum alloy material which may be used for a core alloy of a corrosion-resistant brazing sheet. This core alloy displays with high strength, and good corrosion resistance for use in heat exchangers. This aluminum alloy material was made by direct chill (DC) casting. The present inventions also provides corrosion-resistant brazing sheet packages including the aluminum alloy material as a core and one or more cladding layers.

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INTERNATIONAL SEARCH REPORT

International application No
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A. CLASSIFICATION OF SUBJECT MATTER
INV. B22D11/00 B32B15/04 B32B15/20 F28F21/08 B23K35/02
B32B15/01 C22C21/00
ADD.
According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
B22D B32B F28F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)
EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 261 706 B1 (FUKUDA SUNAO [JP] ET AL) 17 July 2001 (2001-07-17) example A13; tables 1, 3 column 5, line 25 - line 50	1,2,4-9, 13-17, 20-24
X	US 2003/121572 A1 (KUCZA JEAN-CLAUDE [FR] ET AL) 3 July 2003 (2003-07-03) paragraph [0045]; example 1	1
A	US 6 451 453 B1 (KUCZA JEAN-CLAUDE [FR] ET AL) 17 September 2002 (2002-09-17) example B; table 1	1-24
X	JP H08 283891 A (SHINKO ALCOA YUSO KIZAI KK) 29 October 1996 (1996-10-29) abstract; tables 1,2	17

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier application or patent but published on or after the international filing date

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
24 September 2014	06/10/2014

Name and mailing address of the ISA/	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016	Huber, Gerrit

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2014/024142

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:

3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.

2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.

3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:

4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.

☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.

☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-16, 20-24

multi-layer sheet comprising a core layer comprising the Al alloy according to claim 1

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2. claims: 17-19

multi-layer sheet comprising a core layer comprising a not defined Al-containing alloy with 0,1-0,2 Ti

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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