



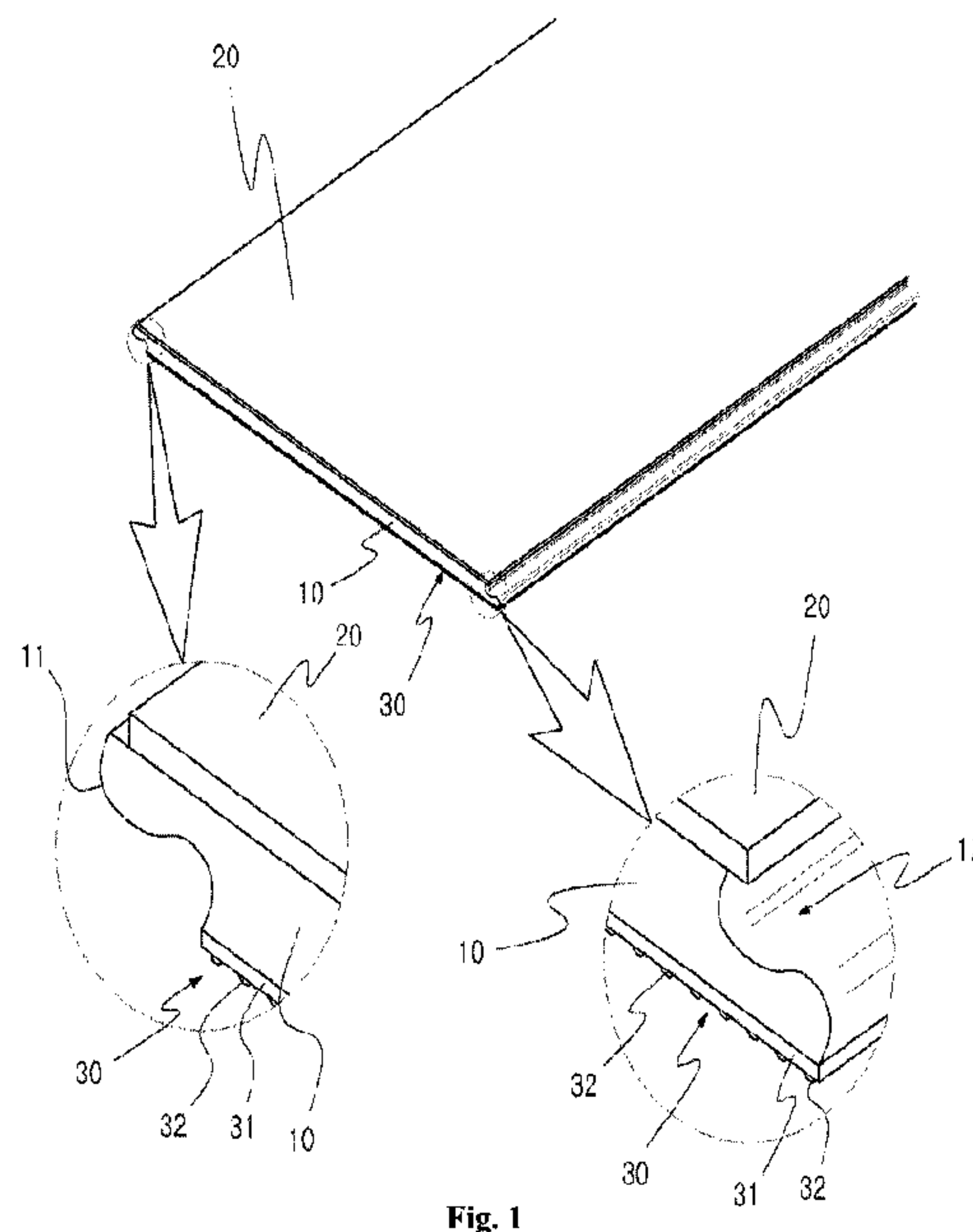
(12) **DEMANDE DE BREVET CANADIEN
CANADIAN PATENT APPLICATION**

(13) **A1**

(86) Date de dépôt PCT/PCT Filing Date: 2017/02/02
(87) Date publication PCT/PCT Publication Date: 2017/08/31
(85) Entrée phase nationale/National Entry: 2018/06/22
(86) N° demande PCT/PCT Application No.: KR 2017/001126
(87) N° publication PCT/PCT Publication No.: 2017/146390
(30) Priorités/Priorities: 2016/02/22 (KR10-2016-0020606);
2016/11/09 (KR10-2016-0148524)

(51) Cl.Int./Int.Cl. *E04F 15/02* (2006.01),
E04F 15/04 (2006.01), *E04F 19/04* (2006.01)
(71) Demandeurs/Applicants:
HANSSEM CO., LTD., KR;
CHOI, JIN-HO, KR
(72) Inventeur/Inventor:
CHOI, JIN-HO, KR...
(74) Agent: BROUILLETTE LEGAL INC.

(54) Titre : LAME DE PARQUET NON ADHESIVE DE TYPE A ASSEMBLAGE QUI VIENT EN CONTACT ETROIT AVEC
LE SOL ET PEUT ETRE FACILEMENT INSTALLEE, DEMONTEE ET MAINTENUE, ET PROCEDE
D'INSTALLATION DE FACON ETROITE DE LAME DE PARQUET
(54) Title: ASSEMBLY-TYPE NON-ADHESIVE FLOORBOARD THAT TIGHTLY CONTACTS FLOOR AND CAN BE
EASILY INSTALLED, DISMANTLED, AND MAINTAINED AND METHOD FOR TIGHTLY INSTALLING
FLOORBOARD USING SAME



(57) **Abrégé/Abstract:**

The present invention relates to an assembly-type non-adhesive floorboard that tightly contacts the floor and can be easily installed, dismantled, and maintained and a method for tightly installing a floorboard using same, the floorboard comprising: a base panel

(57) Abrégé(suite)/Abstract(continued):

made of an elastic material; a surface material, which is made of a material that is harder than the base panel, and which is laminated on the upper surface of the base panel; and an anti-slip sheet laminated on the lower surface of the base panel, wherein a protrusion and a coupling groove, to which the protrusion is coupled, are formed on both sides of the base panel such that the floorboard can tightly contact the floor firmly while facilitating installation and dismantling thereof. The present invention is advantageous in that, when floorboards are assembled by coupling protrusions to the coupling grooves and are placed on the floor of a building, anti-slip panels are forced against the floor; the base panels are made of calcium carbonate boards, which are elastic, such that, even if the floor is not completely level but is curved, the base panels are deformed appropriately and the entire anti-slip panels make a completely tight contact with the floor without detaching upward from the floor; accordingly, the assembly-type floorboards can be effectively forced against and fixed to the floor without having to use an adhesive, thereby facilitating installation and dismantling thereof; and, during heating, heat is effectively transferred from the floor to upper surfaces, and no jolt occurs even when the floor is uneven.

[ABSTRACT]

The present invention regards to an assembly type floor panel non-adhesively contacting closely to the floor and a construction method of contacting the floor panel closely in use of the panel which is easy for construction, dismantling and maintenance. It is composed of the base panel in elastic material and lighter material than the said base panel, and includes the surface material stacked on the upper side of the said base panel and sliding protective sheet stacked at the bottom side of the said base panel. It is a new structure panel made to be contacted closely and firmly to the floor which is easy for construction and dismantling by creating the projected part and the binding groove assembling with said projected part at the both sides of the said base pane.

According to the present invention, it has advantages of contacting the sliding protective panel closely to the floor when the projected part is put on the floor of the building by assembling it to the binding groove, its base panel is transformed properly in spite of the uneven floor not in perfect plane as the base panel is made of elastic calcium carbonate board and contact the entire sliding protective panel completely to the floor without floating above from the floor.

Accordingly, it is easy for installing and dismantling because the assembly type floor panel can be fixed closely to the floor in effect without using adhesive, the heat on the floor is conducted to the upper side effectively during heating and advantageous not making the flexible bending in the unevenness of the floor plane.

ASSEMBLY-TYPE NON-ADHESIVE FLOORBOARD THAT TIGHTLY CONTACTS
FLOOR AND CAN BE EASILY INSTALLED, DISMANTLED, AND MAINTAINED AND
METHOD FOR TIGHTLY INSTALLING FLOORBOARD USING SAME

FIELD OF THE INVENTION

[0001] This invention relates to an assembly type floorboard that closely contacts an underlying supporting surface non-adhesively, and to a construction method utilizing the floorboard, in which construction, dismantling and maintenance are carried out easily. More specifically, the floorboard is composed of a base panel made of an elastic material, and other material stiffer than the base panel including a surface material stacked on the upper side of the base panel, and a sliding protective sheet stacked at the bottom side of the base panel. The new floorboard closely and firmly contacts the underlying floor, and facilitates construction and dismantling by having a projecting part and a binding groove on both sides of the base panel. The projecting part and binding groove on one side of the base panel can cooperate with a binding groove and projecting part on an adjacent base panel.

BACKGROUND OF THE INVENTION

[0002] In general, an assembly type flooring panel for indoor installation is a rectangular panel having a projecting part, i.e., a "tongue," formed along one edge and a groove formed along an opposite edge. A floor is assembled by arranging a plurality of such panels in side-by-side relationship with a projecting part of each panel except for an end panel, fitting into a groove of an adjacent panel. As depicted in Figure 8, the mainly used methods are adhesive construction, carried out by fixing the panels to an underlying floor with adhesive, suspension construction carried out by laying the floor panels on an underlying floor covered with a moisture-resistant protective sheet, and a junction type construction carried out by erecting a structure that causes the floor panels to float above the underlying floor of a room in an office or sports center by a fixed amount.

[0003] In the adhesive type construction method, the floor panel is fixed to the underlying layer, typically a mortar layer, with adhesive. The heat conduction rate for such a floor construction is good in the case of a heating system in which heat is applied to the underside of the underlying floor, for example, the Korean "ondol" floor heating system. Moreover,

because the floor is inflexible it does not bend when walked upon, and the feel of the floor is good. This type of floor is also resistant to deformation after construction owing to its stabilized size, and has the advantage of blocking cement dust because the floor panels are glued in place. However, dismantling the floor is difficult and requires skilled professionals. Changing the size of the floor requires additional construction adhesive.

[0004] In the case of the adhesive type construction method, construction and dismantling are difficult because the assembly type floor panel is fixed on the floor by adhesion. The adhesive type construction method also has the problem that, when floor panels made of wooden material are used, their contraction and expansion makes assembly difficult.

[0005] The suspension type construction method, which is carried out by assembling the floor panel using adhesive or another type of binding on the panel after laying a film on the floor for blocking moisture and laying a cushion.

The suspension type method allows for deformation in size, and the floor is easy to dismantle. Adhesive is either not

used, or its use is minimized during construction. Thermal conduction is not as good as in the case of the adhesive type construction, due to the floating structure, dust can accumulate because of the gap between the panels and the underlying floor, and the structure is relatively vulnerable to moisture, and characterized by an undesirable feel when walked upon due to its flexible bending.

[0006] The junction type construction method is utilized mainly for heavy walking owing to its high strength and elasticity, and is therefore suitable for use in sports facilities, auditoriums and stages. It is characterized by various the features in its lower structure such as the electric circuits and various methods of nailing and adhesion. It has problems of less heat effectiveness in floor heating due to its lower heat conduction rate due to its floating structure, dust in the gap between the floor panels and the underlying floor, higher construction cost due to the high price of construction materials, and echoing sounds at locations where the floor panels are not in contact with supporting structure.

[0007] Accordingly, there is a need for an assembly type floor panel and a close contacting construction method which minimize the creation of harmful dusts such as dust scattered during floor construction, which avoid the use of PE foam, which is environment friendly and easy to dismantle due to the avoidance of adhesive, and which does not bend or move horizontally when in contact with the underlying floor.

SUMMARY OF THE INVENTION

[0008] An object of this invention is to solve the above problems. More specifically, the floor panel in accordance with the invention is composed of a base panel of elastic material, a surface material, stiffer than the base panel and stacked on the upper side of the base panel, and a sliding protective sheet stacked at the bottom side of the base panel. The purpose of this structure is to provide a new panel which is capable of close and firm contact with an underlying floor, which can be easily assembled and dismantled as a result of the cooperation of a projecting part and a binding groove on both sides of the base panel, with binding grooves and projecting parts, respectively, on adjacent base panels. The invention provides an assembly type floor panel that non-adhesively and closely contacts an

underlying floor, and a construction method in which construction, dismantling and maintenance are carried out easily.

[0009] The floor panel in accordance with the invention is composed of a base panel 10, made of elastic material, and a surface layer composed of material stiffer than the base panel 10. The surface material 20 is stacked on the upper side of the base panel 10 and a sliding protective sheet 30 is layered at the bottom side of the base panel 10. A binding groove 12 and a projecting part 11 are provided on both sides of the base panel 10.

[0010] One preferred material for the base panel 10 is calcium carbonate board. Another preferred material for the base panel 10 is foamed PVC board.

[0011] The sliding protective sheet 30 is preferably a non-woven fabric 31 having a silicone coating on its bottom side.

[0012] According to another aspect of the invention, the projecting part 11 and the binding groove 12 are provided with a coating 40 of silicone or rubber.

[0013] According to still another aspect of the invention, the projecting part 11 is in the shape of a tubular rod 50, in which a liquid adhesive 51 of low viscosity is stored internally. A metal colliding member 60 is provided at the upper side of the tubular rod 50, and the tubular rod 50 is made of a highly brittle synthetic resin. If, when the projecting part in the form of a tubular rod containing low viscosity liquid adhesive base panel is engaged with a binding groove of an adjacent panel, the upper side of the assembly type floor panel joint is struck downwardly, the brittle tubular rod 50 is damaged by the impact of the colliding member 60, and the adhesive 51 stored in the tubular rod 50 is discharged to the exterior of the tubular rod.

[0014] According to still another aspect of the invention, the closely contacting construction method for the above floor panel includes a mortar floor cleaning stage S100 which minimizes the horizontal tolerance by cleaning the dust and foreign matter from the mortar floor where the assembly type floor panel is to be constructed, a sliding protective sheet installing stage S200, in which a sliding protective sheet is brought into contact with the cleaned mortar floor without the use of adhesive, an assembly type floor panel cutting stage 8300, in which the edge of the floor panel is cut according to the dimension of the floor without creating dust and noise, and an adjacent floor panel combining stage S400 for finalizing the floor construction by assembling adjacent floor panels while placing them on the sliding protective sheet.

[0015] According to another feature of the present invention, the assembly type floor panel is such that it does not slip downward when it is put on a cement board inclined at an angle of 60 degrees relative to the horizontal, and such that it takes less than 20 minutes for its surface temperature to increase by 10°C from 25 °C in a constant temperature, 45°C water bath.

[0016] The invention may be modified in a variety of ways and is not intended to be limited to the embodiments shown as examples in the drawings and explained specifically in this specification. In addition, terminology used only for explaining a certain embodiment is not intended to limit the invention. Singular expressions are intended to include plural expression unless the context clearly indicates otherwise. The terms "include" and "have" as used herein to designate the existence of a feature, figure, state, motion, constituent factor,

part or combination of these thereof, should not be understood to exclude the existence or the additional possibility of one or more other features, figures, states, motions, constituent factors, parts or combinations thereof.

[0017] The assembly type floor panel in accordance with the invention contacts the underlying floor closely but non-adhesively, and facilitates construction, dismantling and maintenance. When the floor panels are brought into contact with the sliding protective sheet and the projecting parts are engaged with the binding grooves, the base panels form a level floor even when the underlying floor is not in perfect plane as the base panels are made of elastic board and the entire sliding protective panel contacts the floor without floating above from the floor. The assembly type floor panel can be fixed closely to the underlying floor without using adhesive, heat is conducted from the underlying floor to the upper side effectively during heating and bending due to unevenness of the floor plane is avoided.

BRIEF DESCRIPTION OF THE DRAWINGS

[0018] Figure 1 is a perspective view of an assembly type floor according to the invention;

[0019] Figure 2 is an elevational view of the assembly type floor panel of Figure. 1;

[0020] Figure 3 is an exploded side elevational view which depicts the assembly type floor panel in a disassembled state;

[0021] Figure 4 is an elevational view which depicts the method of construction of the assembly type floor panel;

[0022] Figure 5 is an elevation view which depicts a variation of the assembly type floor panel;

[0023] Figure 6 is an elevational view, partly in cross section, which depicts another embodiment of the assembly type floor panel;

[0024] Figure 7 is an elevational view, partly in cross section, which depicts how to construct a floor using the assembly type floor panel of Figure. 6;

[0025] Figure 8 is a cross-sectional view which depicts conventional adhesive type, suspension type and junction type floors;

[0026] Figure 9 is a flowchart explaining steps in the construction of an assembly type floor panel in accordance with the invention.; and

[0027] Figure 10 is a cross-sectional view of a floor constructed by utilizing the steps depicted in FIG. 9.

DETAILED DESCRIPTION

[0028] In the preferred embodiment of the invention, the assembly type floor panel is in close, non-adhesive, contact with an underlying floor. The floor panel of the invention makes construction, dismantling and maintenance easy by being composed of an elastic base panel 10 and a material stiffer than the base panel 10, and includes a sliding protective sheet 30 layered on the bottom side of the base panel 10, and binding grooves and projecting parts are provided on both sides of the base panel and configured to cooperate with binding grooves and projecting parts on adjacent panels.

[0029] Figures 1-4 depict a floor panel according to the invention, which comprises a base panel 10 of elastic material, a layer of surface material 20 on the upper side of the base panel 10 and the sliding protective sheet 30 layered at the bottom side of the base panel 10.

[0030] More specifically, the base panel 10 is a calcium carbonate board with proper elasticity and flexibility. The calcium carbonate board is well known and used for the interior and exterior of buildings. The material is generally referred to as CC board. A projecting part 11 is formed along one side of the base panel 10, and a binding groove 12, which matches the projecting part 11, is formed along the other side. In the assembly of the floor, the projecting part 11 of one base panel 10 is inserted into the binding groove 12 of an adjacent base panel 10.

[0031] The surface material 20 is a material stiffer and of greater strength than the material of the base panel 10, such as vinyl, PVC, synthesized wood or natural wood. The surface material is in the form of a thin panel and is fixed adhesively to the top side of the base panel 10. In addition, it resists impact owing to its tile shape and its PVC

composition, and it makes walking more comfortable as it is made of slightly elastic material.

[0032] The thickness of the surface material 20 is preferably 1.3 mm. If the thickness of the surface material is less than 1.3 mm, there is a risk that the weight of people walking on the flooring will cause damage due to the decreased strength of the surface material. If the thickness of the surface material exceeds 1.3 mm, it has disadvantage that walking becomes uncomfortable due to its decreased elasticity.

[0033] The sliding protective sheet 30 is made by coating the lower side of a layer 31 non-woven fabric with a silicone coating. The silicone coating 32 is in the form of dots spaced from one another on the non-woven fabric, and its functions include alleviating the transmission of noise between floors, allowing sliding of the panels relative to the underlying floor, improving the feel of the floor to individuals walking on it, and absorbing impact. The non-woven fabric 31 preferably has a thickness of 2.0 mm. If its thickness is less than 2.0 mm, its impact absorption is reduced. If the thickness of the non-woven fabric is greater than 2.0 mm, sliding protection becomes difficult as floating can begin due to dimensional errors.

[0034] As shown in Figure 4, the sliding protective sheet on the assembly type floor panel closely contacts the underlying floor 1 of a building, when the projecting part 11 is fitted to the binding groove 12 of an adjacent base panel 10 and put on the underlying floor 1.

[0035] The entire sliding protective panel of the base panel 10 contacts the underlying floor 1 perfectly without floating above the underlying floor, while the base panel 10 fits properly in spite of unevenness of the underlying floor, which may not be in a perfect plane, owing to the elastic calcium carbonate board of the base panel 10.

[0036] The base panel 10, made of flexible calcium carbonate board, is preferably 4.0-5.0 mm in thickness, with a density of 0.83 and a shrinkage rate less than 0.2% shrinkage rate. Due to its high water resistivity, the base panel is resistant to discoloration and dimensional changes when exposed to water during cleaning.

[0037] The assembly type floor panel in accordance with the invention can be fixed closely to the underlying floor without using adhesive. It is easy to install and dismantle, heat from the underlying floor 1 is conducted to the upper side of the floor effectively, and flexible bending due to unevenness of the underlying floor 1 is avoided. In addition, the assembly type floor panel has the advantage of avoiding dust and noise created by sawing, as it is

possible to cut the panel with a knife, and there is no need to use a hammer in joining adjacent floor panels.

Accordingly, construction of the floor can take place even at night as noise due to hammering is avoided. Furthermore, owing to the structure of the assembly type floor panel, construction quality is independent of the skillfulness of the workers, and the assembly type floor panel allows flexibility for easy construction.

[0038] In addition, the base panel 10 has the advantage that it can be made from various materials including natural wood that shrinks and expands with moisture, in addition to the synthetic resin used for the elastic surface material 20.

[0039] In this embodiment, carbonate calcium carbonate board was given as an example of the material of the base panel 10. However, as an alternative, foamed PVC board can be utilized as the material of the base panel.

In this case, it is desirable to reduce heat shrinkage, which is a disadvantage of PVC, by incorporating GF (Glass Fiber) into the PVC for improved dimensional stability.

[0040] It is possible to coat the projecting part 11 with rubber 40 or silicone as depicted in Figure 5. In this case, gaps between the adjoining floor panels are avoided when the projecting parts 11 are fitted into the binding grooves 12, and the anti-moisture feature of the assembly type floor panel is enhanced.

[0041] Figure 6 and 7 depict another embodiment of the invention. In this embodiment, a tubular rod 50 containing an adhesive 51 is provided as an outermost portion of the projecting part 11, and a metal colliding member 60 is provided on the upper side of the tubular rod 50. The tubular rod is made of a highly brittle synthetic resin and extends along the outermost portion of the projecting part 11. The adhesive 51 stored inside the tubular rod 50 flows outward when the synthesized resin is destroyed by impact imparted to the rod by the colliding member

60. The colliding member 60 is in the shape of an elongated bar, extends along the upper side of the tubular rod 50, is attached and fixed on the upper side of the tubular rod 50, and has a concave lower surface 61 matching the upper side of the tubular rod 50.

[0042] When the joint of the assembly type floor panel is struck downward by a hammer

after inserting the projecting part 11 into the binding groove 12 on an adjacent panel as depicted by an arrow in Figure 7, the impact causes the colliding member 60 to break the tubular rod 50, releasing the stored adhesive 51, which then flows outward. The projecting part 11 and binding groove 12 are attached and fixed firmly to each other by the adhesive 51, which is smeared through the gap between the projecting part 11 and binding groove 12.

[0043] The use of the tubular rod containing a stored adhesive has the advantage of fixing the assembly type floor panels firmly to one another. The embodiment incorporating the tubular rod containing a stored adhesive retains many of the advantages of the previously described embodiments, including the fact that the assembly type floor panel non-adhesively and closely contacts the underlying floor, and construction, dismantling and maintenance can be carried out easily.

[0044] As depicted in Figures 9 and 10, the construction method comprises a mortar floor cleaning stage S100, a sliding protective sheet installing stage S200, an assembly type floor panel cutting stage S300, and an adjacent floor panel combing stage S400.

[0045] In the first stage, S100, the horizontal error from external factors is minimized by cleaning dust and foreign matter from the mortar surface on which the assembly type floor panel is to be constructed. In the sliding protective sheet installation stage S200, the sliding protective sheet is brought into contact with the cleaned mortar floor

without using adhesive. Next, in the assembly type floor panel cutting stage S300, the edge of the floor panel is cut to the required length, depending on the dimension of the floor, by using a knife or similar cutting instrument

without creating dust and noise. Finally, in the adjacent floor panel combining stage S400, adjacent floor panels are brought together and placed on the sliding protective sheet.

[0046] It is desirable to verify the performance of the assembly type floor panels insofar as sliding protection and heat conduction are concerned by ensuring that they satisfy performance test standards as in the following demonstrative examples.

Demonstrative example 1

[0047] The amount of sliding is tested by putting the assembly type floor panel on a cement board declined by 60 degrees from horizontal. Table 1 below shows the results of tests

performed for an adhesive type floor, a floating type floor and a veneer floor under the same conditions.

Table 1

Results of sliding protective test

		Adhesive type floor	Floating type floor	Veneer floor
Test result	Fixed without	Sliding	Sliding	Sliding

The excellent sliding protective performance for the assembly type floor panel according to the invention was verified by the above sliding protective test results. When installed, the assembly type floor panel does not move horizontally as it contacts the underlying mortar floor closely and is prevented from sliding by the sliding protective sheet.

Demonstrative example 2

[0048] The initial surface temperature of the specimen is set at 25 °C. The specimen is then placed in a constant temperature water bath at 45 °C, and the time required for the surface temperature of the specimen to increase by 10°C from its initial temperature) of 25 °C is determined.

Table 2

Heat conduction rate test
result

	Assembly type floor panel	On-dol floor (Adhesive type)	Non-adhesive floor (Suspension type)
Specification	120x1200 x 8.0mm	75x900x7.5mm	196x1200x8.0mm
Construction condition	Construct on 6mm mortar plate		
Test result	20 minutes 12 seconds	18 minutes 6 seconds	40 minutes 12 seconds

The excellent heat conductivity of the assembly type floor panel according to the invention can be seen from the test results of heat conduction ratio in the above table. It takes only about 2 more minutes for the assembly type floor panel to reach the test temperature when compared to an adhesive ondol floor with highest heat conductivity. The assembly type floor panel is very

appropriate in Korea, where there are many ondol heating systems and about twice as many adhesive type ondol floors as suspension type floors.

[0049] The invention has been explained by referring to the embodiments depicted in the drawing, but these embodiments are only demonstrative. Persons skilled in the art will understand that various modifications and other equivalent embodiments are available. Accordingly, the true scope of the is intended to be defined by the following claims.

【What is claimed is】**【Claim Clause 1】**

A base panel made of elastic material,
 the surface material(2) layered at the upper side of the above base panel(10) made of lighter material than the above base panel(10),
 wherein the bottom side of the said base panel(1) includes the sliding protective sheet(30),
 An assembly type floor panel non-adhesively contacting closely to the floor contacting the floor panel closely characterized to create the binding groove(12), wherein the projected part(11) and said projected part(1) at the both side of the said base panel(10) which is easy for construction, dismantling and maintenance.

【Claim Clause 2】

In clause 1,
 The said base panel(10) is an assembly type floor panel non-adhesively contacting closely to the floor which is easy for construction, dismantling and maintenance characterized with carbonate calcium board.

【Claim Clause 3】

In clause 1,
 The said base panel(10) is an assembly type floor panel non-adhesively contacting closely to the floor which is easy for construction, dismantling and maintenance characterized with using the foamed PVC board.

【Claim Clause 4】

In clause 1,
 The said sliding protective sheet(30) is an assembly type floor panel non-adhesively contacting closely to the floor which is easy for construction, dismantling and maintenance characterized with coating the silicon(32) on the bottom side of non-woven fabric(31).

【Claim Clause 5】

In clause 1,
 The said projected part(30) is an assembly type floor panel non-adhesively contacting closely to the floor which is easy for construction, dismantling and maintenance characterized with contacting the said projected part(11) coated with rubber(40) or silicon closely to the said binding groove(12).

【Claim Clause 6】

In clause 1,

An assembly type floor panel non-adhesively contacting closely to the floor contacting the floor panel closely characterized to be extended to the sideway at the edge of the above projected part(11) as it is made of in rod shape extended to the said sideway, and includes the storing pipe body(50) where the liquid adhesive(51) of low viscosity is stored internally and the metallic colliding member(60) at the upper side of the said storing pipe body(50), the above storing pipe body(50) is made of the synthesized resin of high brittleness, the upper side of the assembly type floor panel joint is hit to the downwards and the storing pipe body(50) is damaged by hitting the said storing pipe body(50) when the above colliding member(60) is pushed downwards after assembling the above projected part(11) by inserting to the binding groove(12) on the other assembly type floor panel, accordingly, it is featured to be fixed by contacting the above projected part(11) closely to the binding groove(12) as the adhesive(51) stored on the storing pipe body(50) is discharged outside.

【Claim Clause 7】

The above construction method for floor panel in use of the non-adhesive assembly type floor panel contacting closely to the floor which is easy for construction, dismantling and maintenance, according to any clause out of Clause 1-6,

is a construction method which is easy for construction, dismantling and maintaining characterized to include;

the mortar floor cleaning stage(S100) which minimized the horizontal tolerance from the external factor by cleaning the dust and foreign matter on the mortar floor where the assembly type floor panel to be constructed,

sliding protective sheet installing stage(S200) which allocates the sliding protective sheet to be contacted to the floor on the cleaned mortar floor without using the adhesive,

assembly type floor panel cutting stage(S300) for cutting the edge of the floor panel according to the dimension of the floor where constructed thereto without creating the dusts and noise in use of the knife and cutter,

and the adjacent floor panel combining stage (S400) for finalizing the floor construction through assembling the adjacent floor panels in turn by putting the assembly type floor panel on the sliding protective sheet.

【Claim Clause 8】

In clause 7,

The assembly type floor panel in the above is characterized to be fixed on the slide without slipping when it is put on the cement board declined by 60 degrees, and to be constructed by using the ones which take less than 20 minutes for increasing by 10 degrees after closing the lid of the hygrostat in 45°C when the surface temperature of the floor panels are in 25°C.

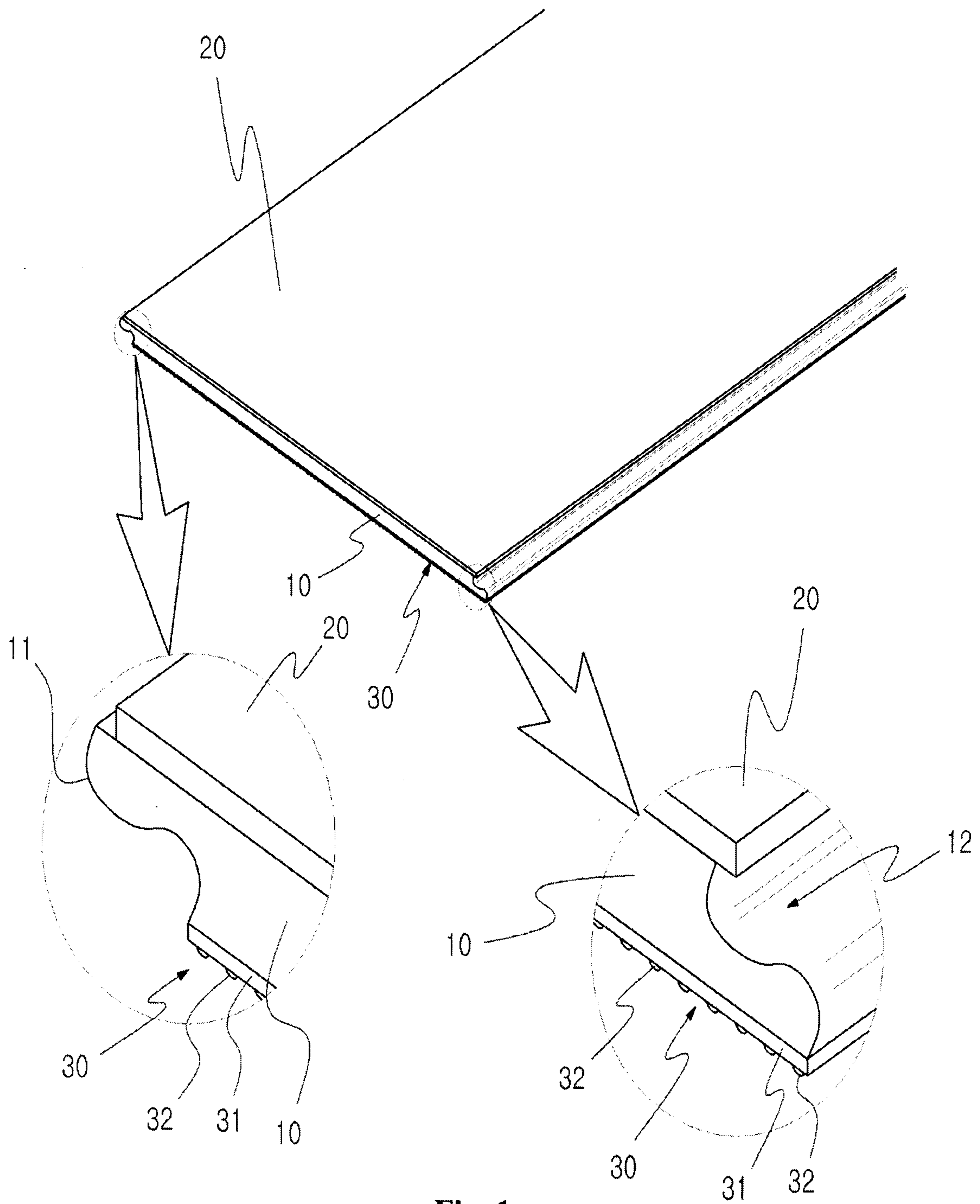


Fig. 1

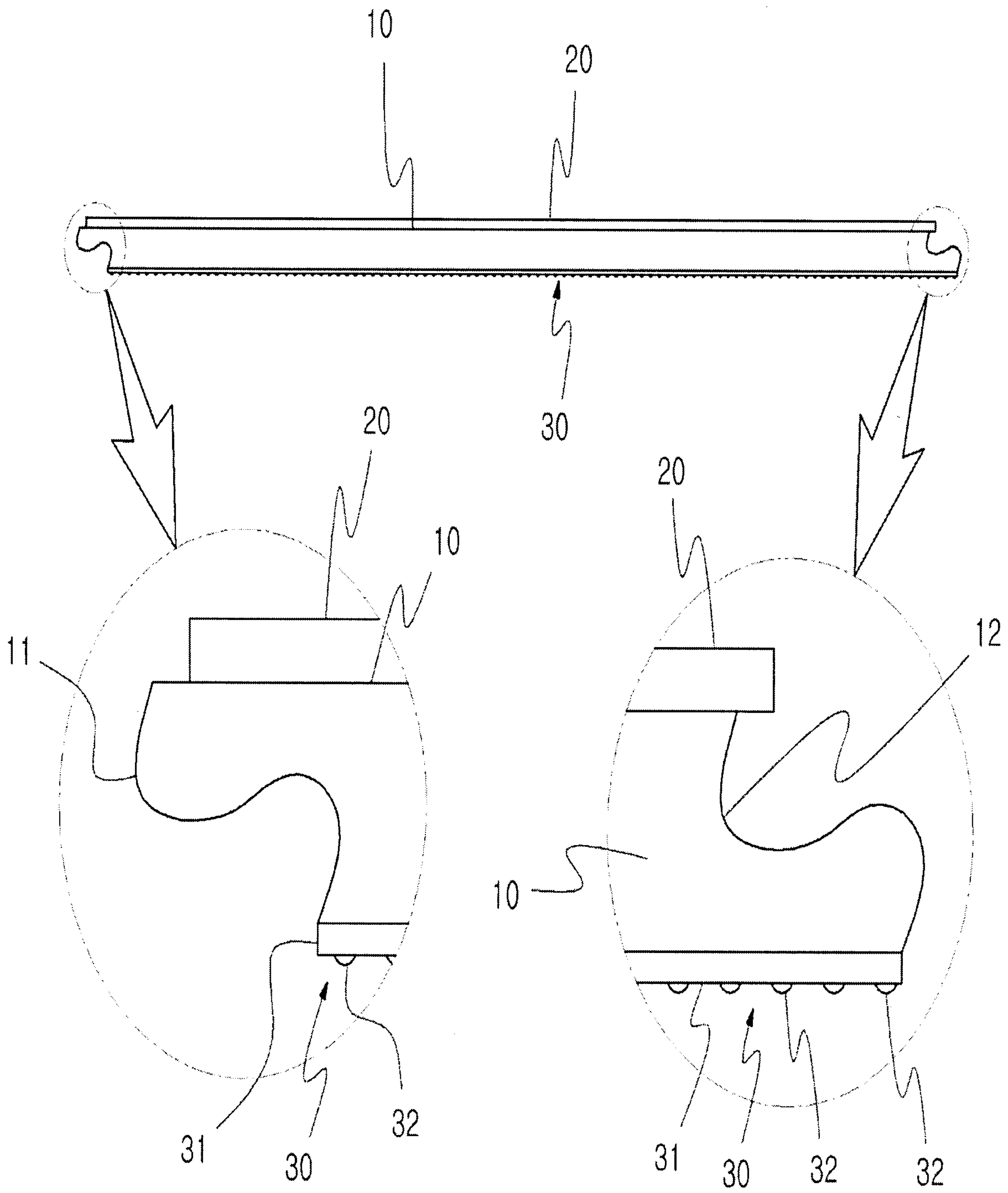


Fig. 2

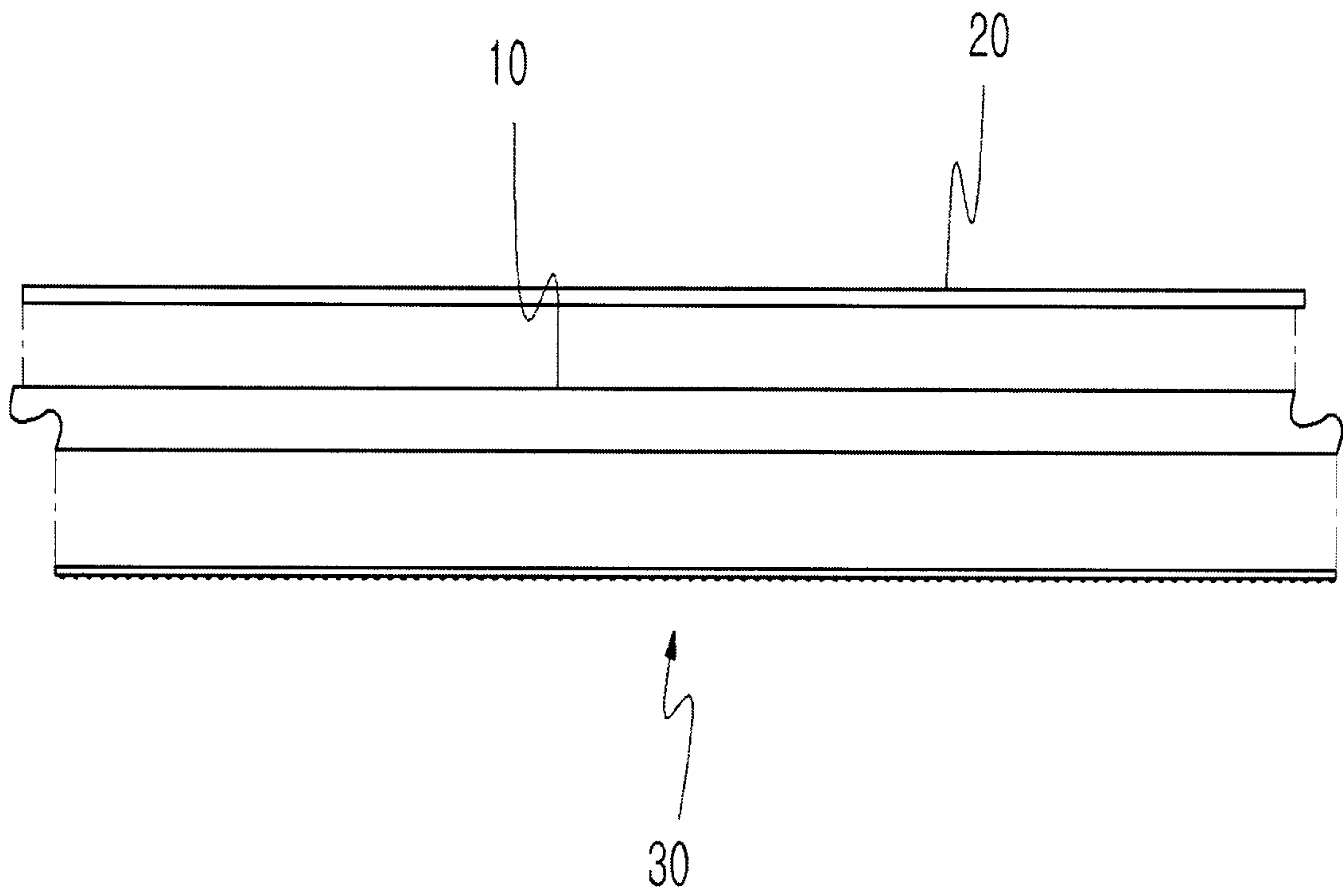


Fig. 3

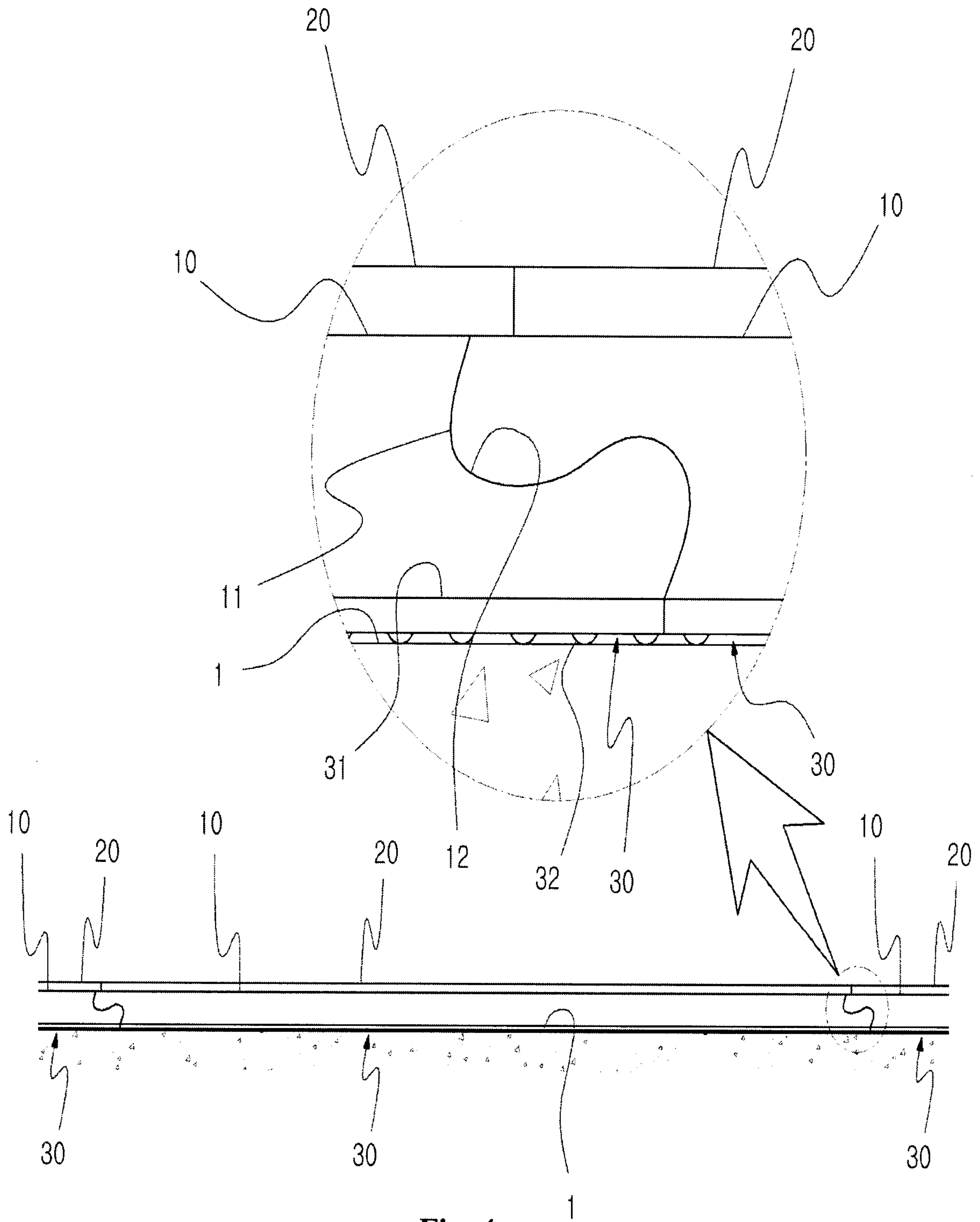


Fig. 4

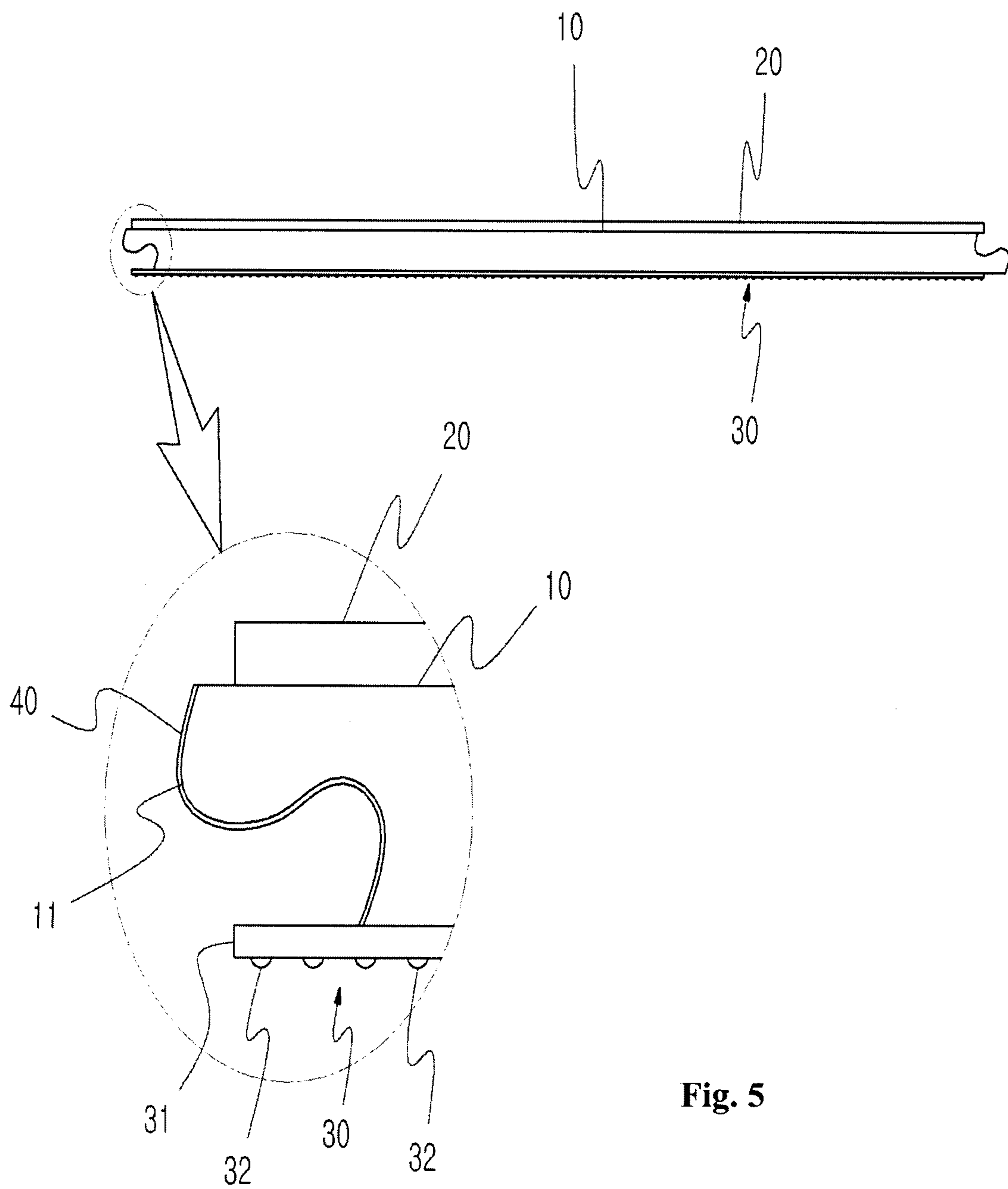
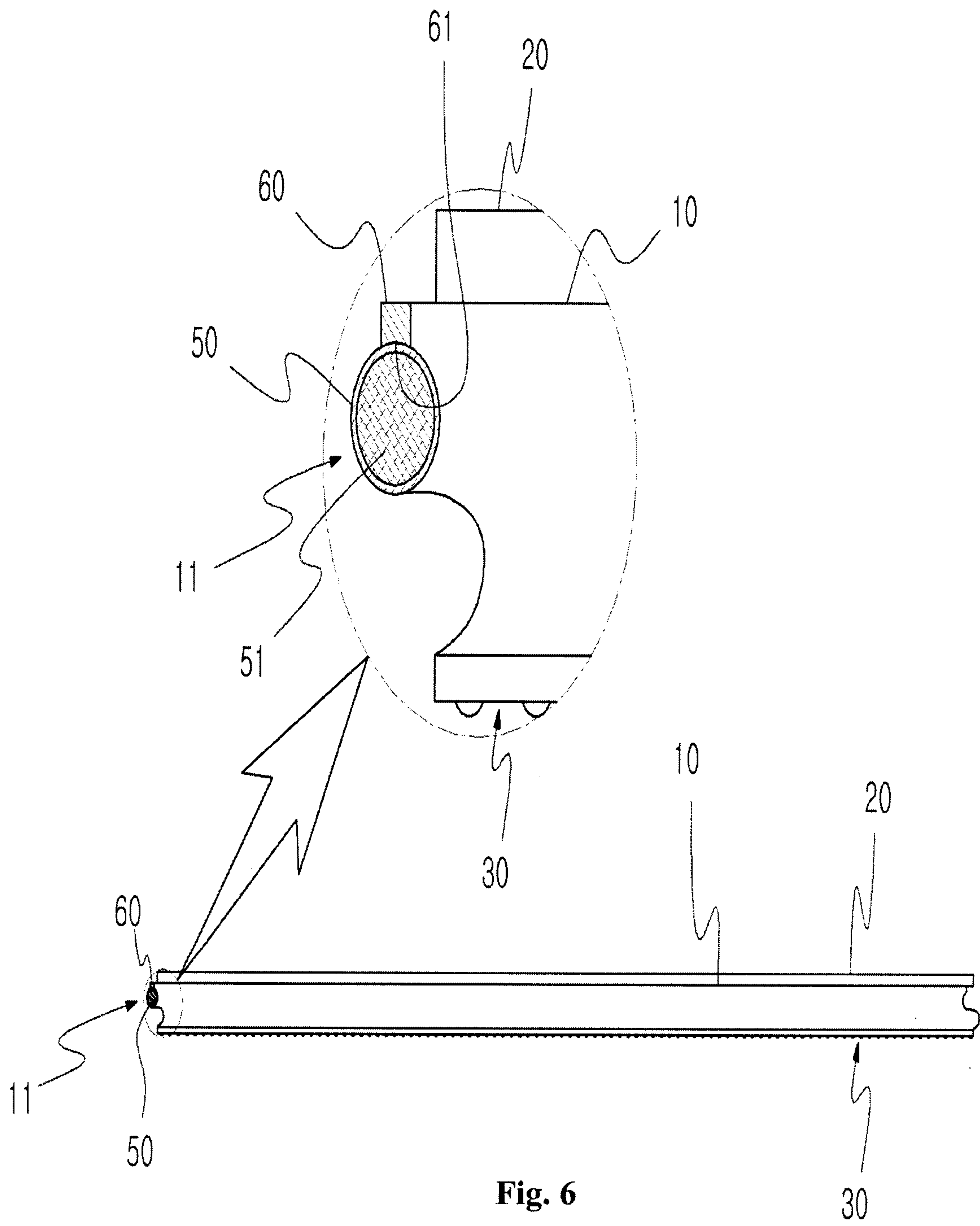


Fig. 5



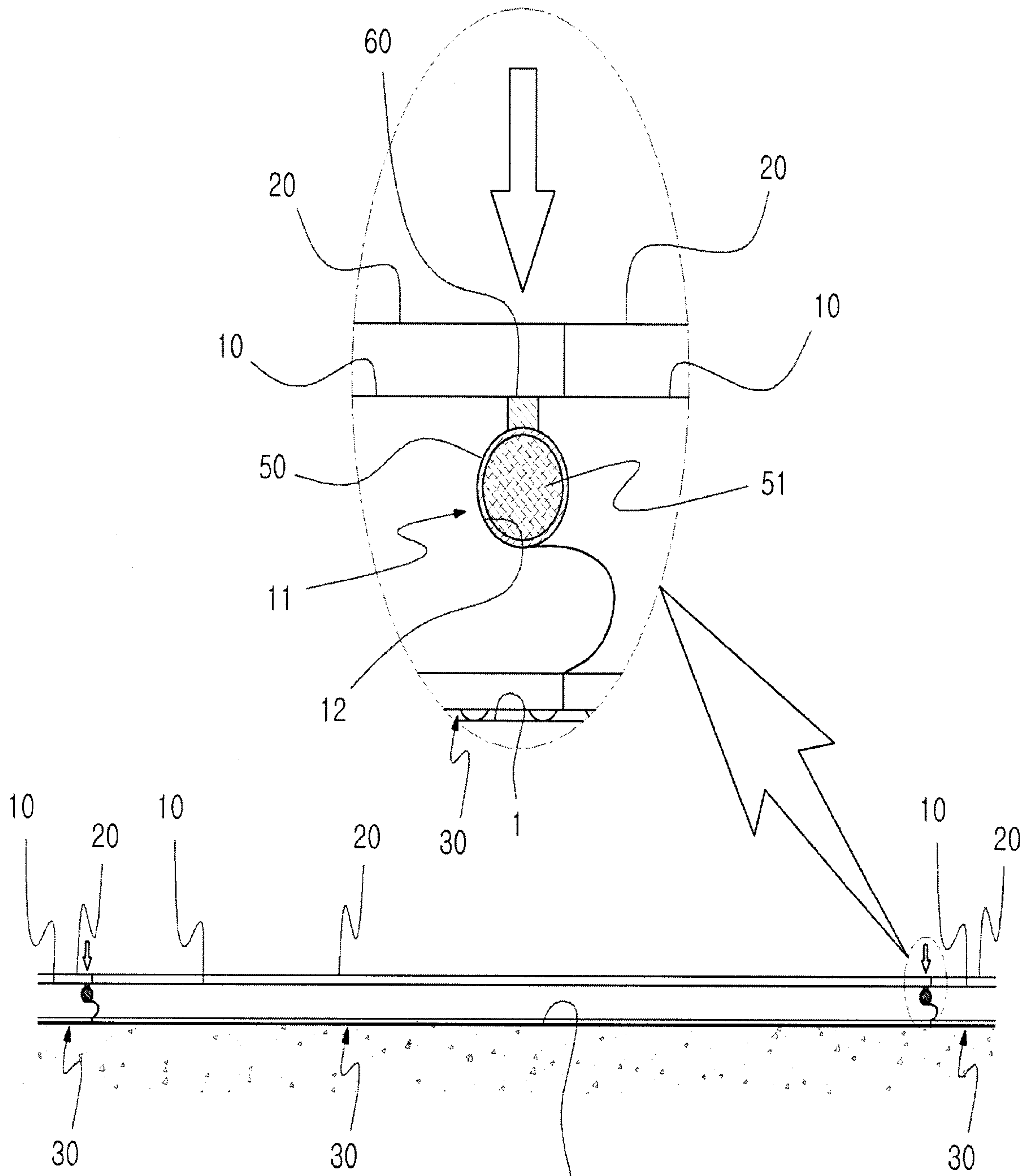
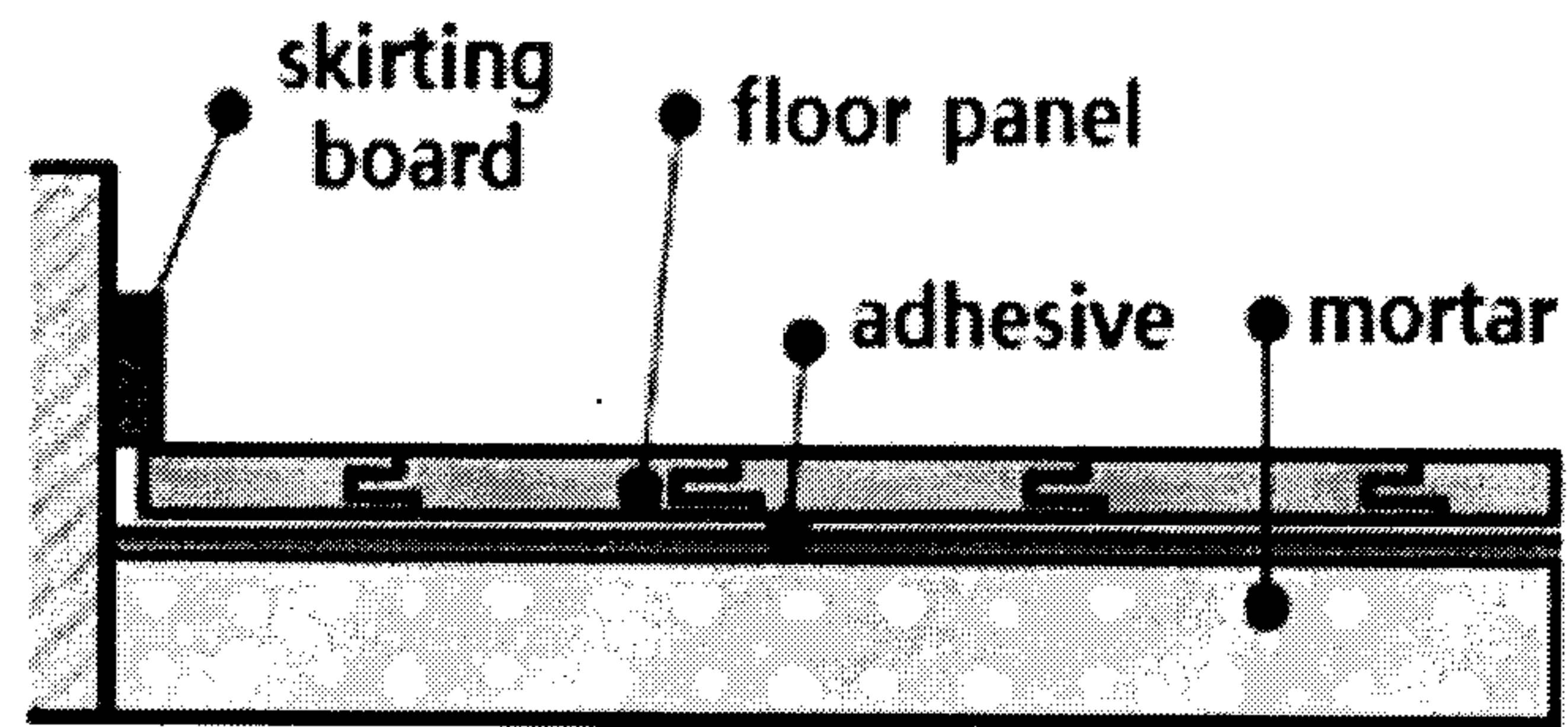
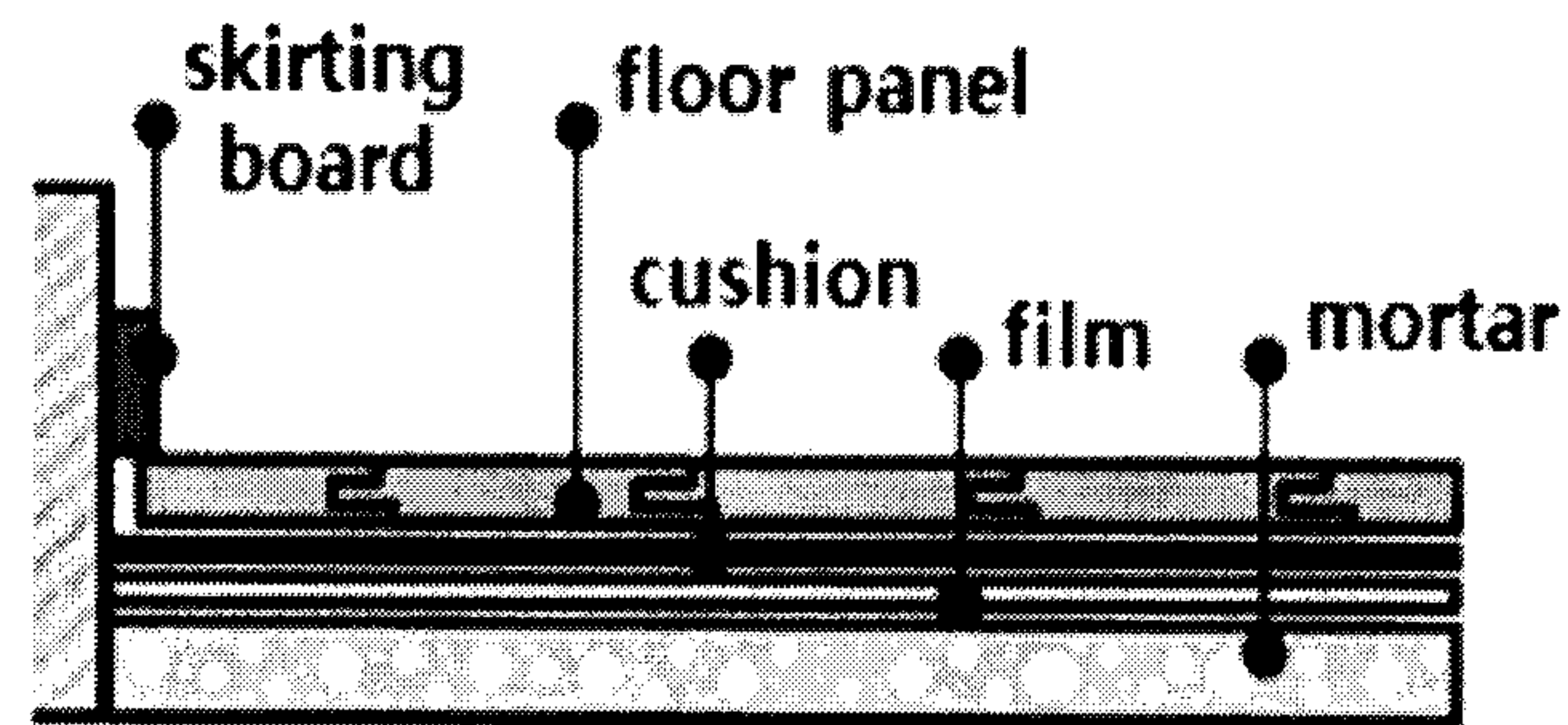


Fig. 7 1

● Glue down installation



● Floating installation



● Junction type installation

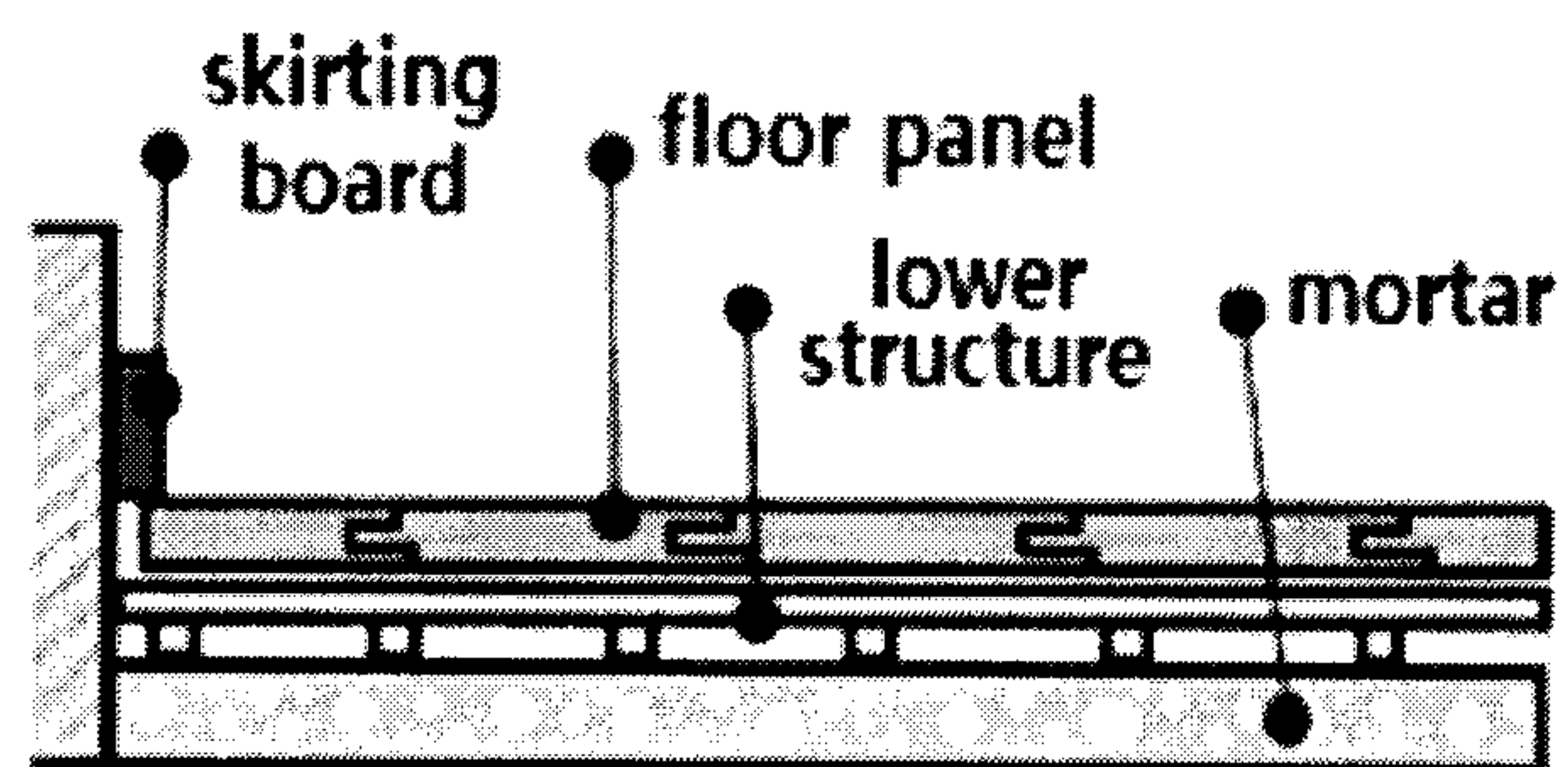


Fig. 8

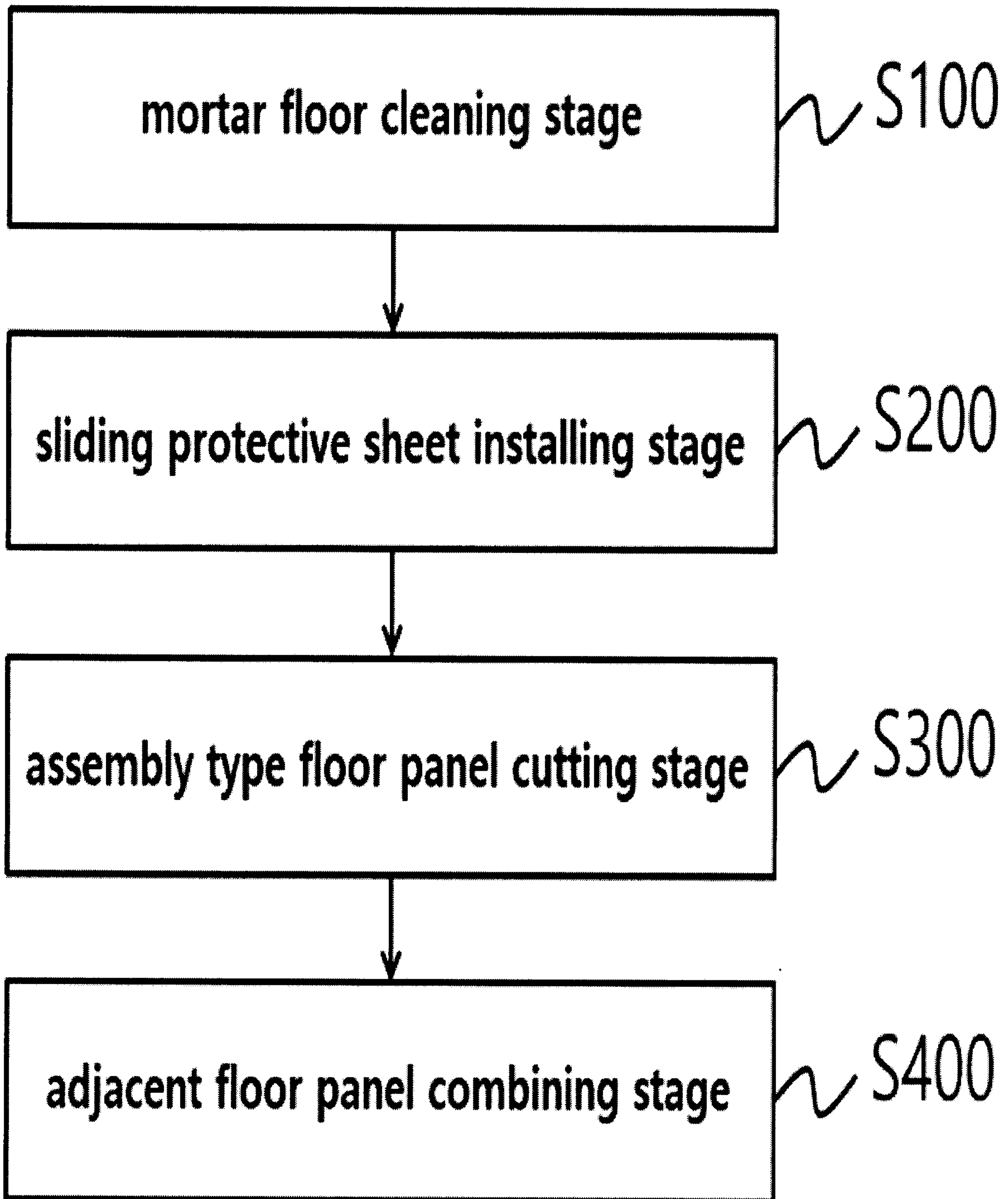


Fig. 9

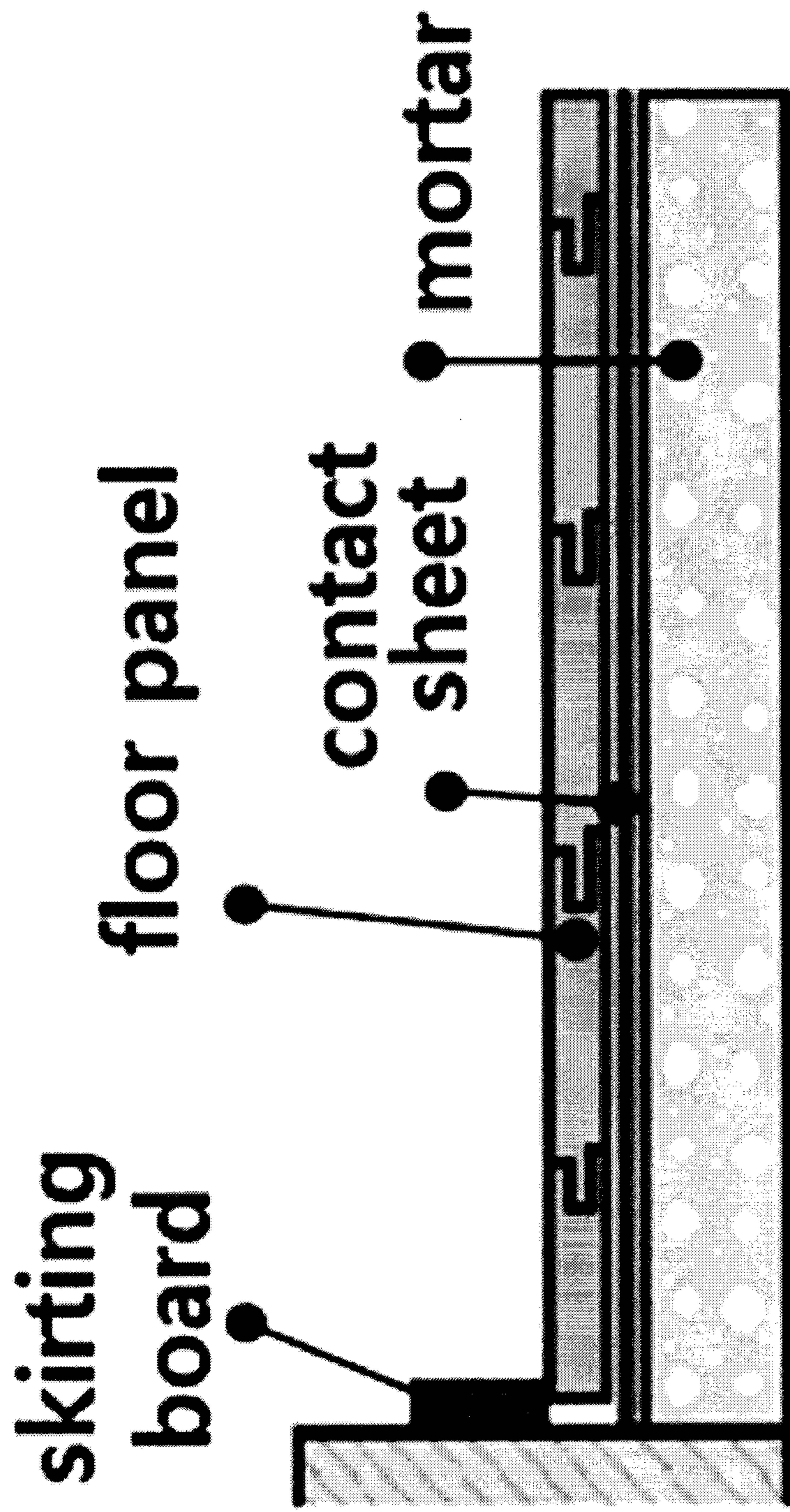


Fig. 10

