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(54) Titre : SUPPORT D'EXTENSION DE PLATE-FORME REGLABLE DESTINE A DES SYSTEMES DE PLATE-FORME DE TRAVAIL ET PROCEDES CORRESPONDANTS
(54) Title: ADJUSTABLE PLATFORM EXTENSION BRACKET FOR WORK PLATFORM SYSTEMS AND RELATED METHODS

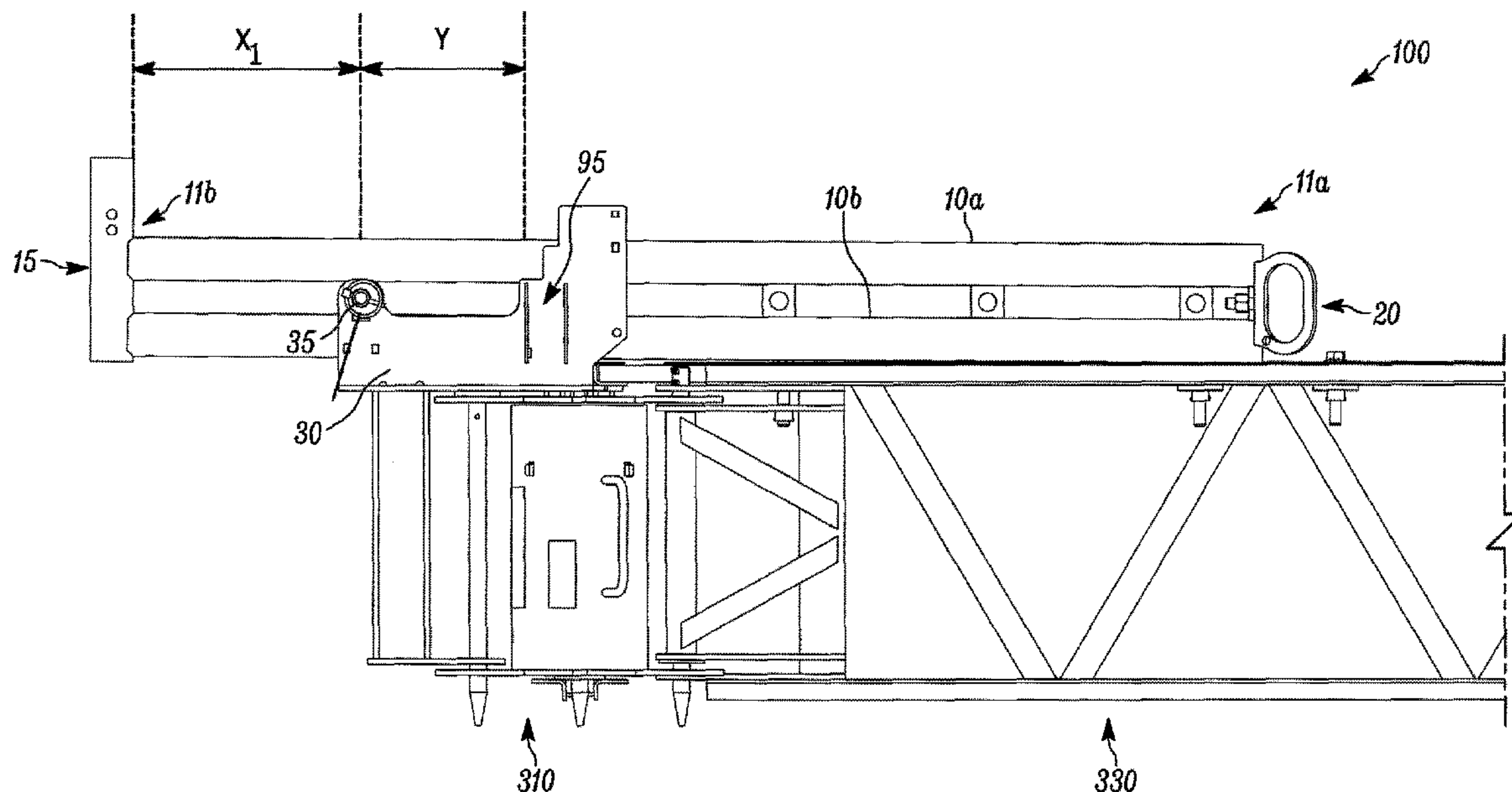


FIG. 1A

(57) **Abrégé/Abstract:**

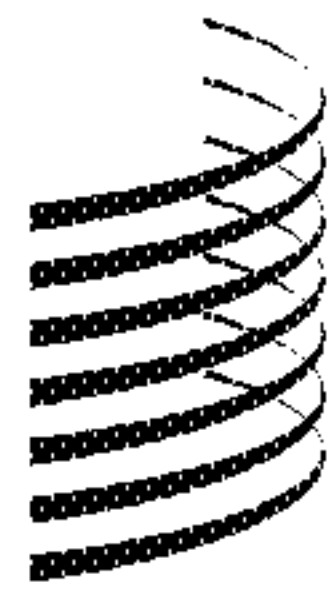
An adjustable platform extension bracket for work platform systems comprises a post member having two posts joined by a plurality of positional structures. A first connection portion forms a first channel such that the first connection portion is symmetrical along an axis parallel with and passing through the channel. The post member is slidingly engaged in the first channel such that at least one of the positional structures is positionable in the channel. The bracket does not require any diagonal support. The dimensions of work platforms, particularly suspended work platform systems, may be extended using the adjustable platform extension bracket.

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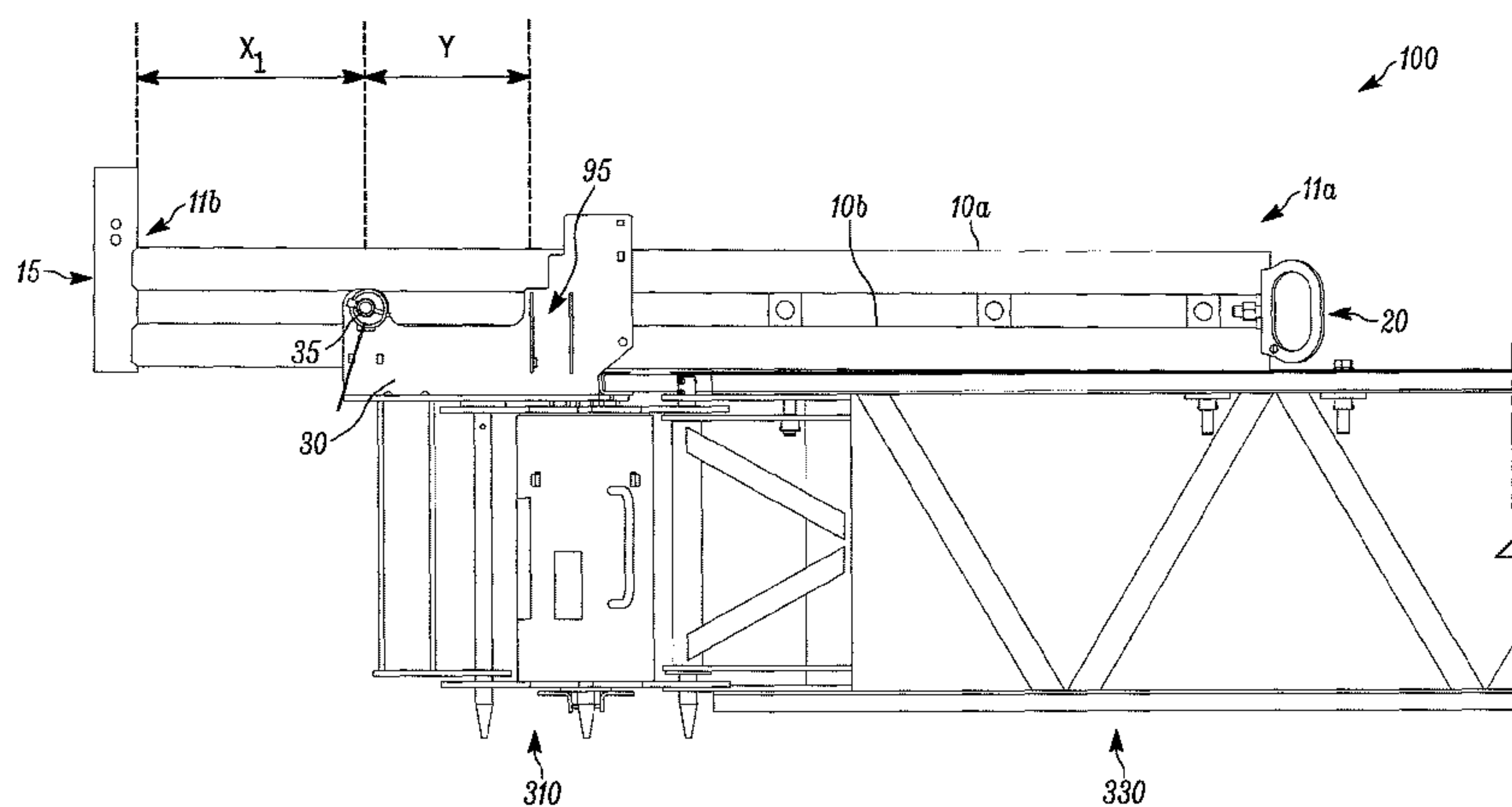


FIG. 1A

(57) Abstract: An adjustable platform extension bracket for work platform systems comprises a post member having two posts joined by a plurality of positional structures. A first connection portion forms a first channel such that the first connection portion is symmetrical along an axis parallel with and passing through the channel. The post member is slidingly engaged in the first channel such that at least one of the positional structures is positionable in the channel. The bracket does not require any diagonal support. The dimensions of work platforms, particularly suspended work platform systems, may be extended using the adjustable platform extension bracket.

ADJUSTABLE PLATFORM EXTENSION BRACKET FOR WORK PLATFORM SYSTEMS AND RELATED METHODS

FIELD OF THE INVENTION

[0001] The present invention relates, generally, to the field of work platform systems. More particularly, the present invention relates to structures capable extending, and preferably adjustably extending, the size of a work platform system in the field.

BACKGROUND OF THE INVENTION

[0002] When erecting work platform systems, such as suspended work platform systems, the platforms are erected as close to a wall or other surface as possible. However, at some point, standard work platform system components will not fit to extend the platform as close to the wall or other surface as necessary to create a flush or nearly flush interface between the platform and wall/other surface, leaving an undesirable gap between the platform and the wall and/or surface. In particular, when walls/other surface are, for example, contoured, the most outwardly-projecting portion of the wall/surface may dictate how close to the wall/surface the work platform system may go when using standard components.

[0003] Existing brackets (e.g., side brackets) work with traditional supported scaffolding to provide either a fixed extension width or limited extension range (e.g., 1-2 planks). These brackets, however, are not suitable for use with a suspended work platform system.

[0004] For at least these reasons, therefore, it would be advantageous if a new or improved structure, system and/or method for extending the platform of a work platform system, and particularly a suspended work platform system, could be developed that addressed one or more of the above-described concerns, and/or other concerns.

SUMMARY OF THE INVENTION

[0005] In accordance with one embodiment, disclosed herein is an adjustable platform extension bracket for work platform systems, and particularly suspended work platform systems.

[0006] In accordance with a further embodiment, disclosed herein is a bracket comprising a post member having a width and comprising a first post and a second post, the first and second posts being parallel and connected by a plurality of positional structures, each positional structure including an aperture, and a first connection portion comprising a base and two channel structures secured to the base at a distance from one another thereby forming a first

approximately U-shaped channel, wherein the two channel structures each include at least one aperture, wherein the apertures are coaxial, and wherein the base includes two apertures, each aperture positioned outside of the channel adjacent a respective channel structure such that the first connection portion is symmetrical along an axis parallel with and passing through the center of the channel, wherein the width of the post member is less than the distance between the channel plates of the first connection portion, wherein the post member is slidably engaged in the first channel such that at least one of the plurality of positional structures is positionable between the channel structures of the first connection portion with the aperture of the at least one positional structure coaxial with the apertures of the channel structures of the first connection portion, and wherein the bracket is free from any diagonal support member when in standard operating position.

[0007] In accordance with a further embodiment, disclosed herein is an extended work platform comprising a work platform comprising at least two hubs; and at least two platform extension brackets, each comprising a base post member having a width and comprising a first post and a second post, the first and second posts being parallel and connected by a plurality of positional structures, each positional structure including an aperture, and a hub connection portion comprising a base portion and two channel plates connected to the base plate and separated at a distance to form a first U-shaped channel, wherein the base portion includes at least two apertures, each aperture positioned outside of the channel adjacent a respective channel structure such that the first connection portion is symmetrical along an axis parallel with and passing through the center of the channel, wherein the base post member is slidably engaged in the first channel, wherein each hub connection portion is secured to a respective one of the at least two hubs, and at least one flooring plank is secured to the base post members so as to extend between them.

[0008] In accordance with a further embodiment, disclosed herein is a method of extending a work platform comprising providing a suspended work platform system comprising a plurality of hubs and a plurality of elongated members; providing at least two hub connection portions, each hub connection portion comprising a first channel formed from a base portion and two channel plates secured to the base portion, wherein the hub connection portion is symmetrical along an axis parallel with and running through the center of the first channel; connecting each hub connection portion to an upper surface of a respective one of the plurality of

hubs; providing at least two base post portions; sliding the base post portions into respective first channels; securing the base post portions in a position; and installing at least one flooring section or plank on the base post portion so as to extend between the base post portions.

[0009] In accordance with a further embodiment, disclosed herein is a suspended work platform system comprising a plurality of hubs; a plurality of elongated members interconnected with the plurality of hubs to form a suspended work platform system; at least two platform extension brackets, each comprising a base post member having a first end, a second end comprising a guard rail post connector and a width and comprising a plurality of positional structures, each positional structure including an aperture, and a hub connection portion comprising a base plate containing at least two apertures and two channel plates connected to the base plate and separated at a distance to form a first U-shaped channel, wherein each of the apertures is located outside of the channel and adjacent a respective channel plate such that the hub connection portion is symmetrical along an axis parallel with and passing through the center of the first channel, wherein the base post member is slidably engaged in the first channel, wherein each hub connection portion is secured to a respective one of the plurality of hubs, and at least one flooring section or planks installed on and extending between the second ends of the at least two base post members.

BRIEF DESCRIPTION OF THE DRAWINGS

[0010] FIG. 1A is a side view of a first embodiment of an adjustable platform extension bracket in a retracted position;

[0011] FIGS. 1B and 1C are side views of a first embodiment of an adjustable platform extension bracket in a partially extended position;

[0012] FIG. 1D is a side view of a first embodiment of an adjustable platform extension bracket in a fully extended position;

[0013] FIG. 2A shows a first embodiment of a base post member for an adjustable platform extension bracket;

[0014] FIG. 2B is a side view of a first embodiment of a base post member for an adjustable platform extension bracket;

[0015] FIG. 2C is a top view of a first embodiment of a base post member for an adjustable platform extension bracket;

[0016] FIG. 2D is an end view of a first embodiment of a base post member for an adjustable platform extension bracket;

[0017] FIG. 3A shows a first embodiment of a hub connection portion for an adjustable platform extension bracket;

[0018] FIG. 3B is a top view of a first embodiment of a hub connection portion for an adjustable platform extension bracket;

[0019] FIG. 3C is a front end view of a first embodiment of a hub connection portion for an adjustable platform extension bracket;

[0020] FIG. 3D is a side view of a first embodiment of a hub connection portion for an adjustable platform extension bracket;

[0021] FIG. 4A is an exploded view of a first embodiment of an adjustable platform extension bracket;

[0022] FIG. 4B is a first embodiment of an adjustable platform extension bracket which is assembled;

[0023] FIG. 5A shows a first embodiment of an adjustable platform extension bracket secured to a platform;

[0024] FIG. 5B shows the hub connection of a first embodiment of an adjustable platform extension bracket;

[0025] FIG. 6 is a bottom view of a first embodiment of an adjustable platform extension bracket secured to a portion of a work platform system;

[0026] FIGS. 7A and 7B show the first embodiment of an adjustable platform extension bracket secured to a portion of a work platform system without a work platform secured to the base post member;

[0027] FIGS. 8A, 8B, and 8C show the first embodiment of an adjustable platform extension bracket secured to a portion of a work platform system with a work platform secured to the base post member;

[0028] FIG. 9A is a side view of a second embodiment of an adjustable platform extension bracket in a retracted position;

[0029] FIGS. 9B and 9C are side views of a second embodiment of an adjustable platform extension bracket in a partially extended position;

[0030] FIG. 9D is a side view of a second embodiment of an adjustable platform extension bracket in a fully extended position;

[0031] FIG. 10A shows a second embodiment of a base post member for an adjustable platform extension bracket;

[0032] FIG. 10B is a side view of a second embodiment of a base post member for an adjustable platform extension bracket;

[0033] FIG. 10C is a top view of a second embodiment of a base post member for an adjustable platform extension bracket;

[0034] FIG. 10D is an end view of a second embodiment of a base post member for an adjustable platform extension bracket;

[0035] FIG. 11A shows an embodiment of a second embodiment of a hub connection portion for an adjustable platform extension bracket;

[0036] FIG. 11B is a top view of a second embodiment of a hub connection portion for an adjustable platform extension bracket;

[0037] FIG. 11C is a front end view of a second embodiment of a hub connection portion for an adjustable platform extension bracket;

[0038] FIG. 11D is a side view of a second embodiment of a hub connection portion for an adjustable platform extension bracket;

[0039] FIG. 12A shows a second embodiment of an elongated member connection portion for an adjustable platform extension bracket;

[0040] FIG. 12B is a top view of a second embodiment of an elongated connection portion for an adjustable platform extension bracket;

[0041] FIG. 12C is a front end view of a second embodiment of an elongated connection portion for an adjustable platform extension bracket;

[0042] FIG. 12D is a side view of a second embodiment of an elongated connection portion for an adjustable platform extension bracket;

[0043] FIG. 13A is an exploded view of a second embodiment of an adjustable platform extension bracket;

[0044] FIG. 13B is a second embodiment of an adjustable platform extension bracket which is assembled;

[0045] FIG. 14A shows a second embodiment of an adjustable platform extension bracket secured to a platform;

[0046] FIG. 14B shows the hub connection of a second embodiment an adjustable platform extension bracket;

[0047] FIG. 14C shows the elongated member connection of a second embodiment of an adjustable platform extension bracket;

[0048] FIG. 15 is a bottom view of a second embodiment of an adjustable platform extension bracket secured to a portion of a work platform system;

[0049] FIGS. 16A and 16B show a second embodiment of the adjustable platform extension bracket secured to a portion of a work platform system without a work platform secured to the base post member;

[0050] FIGS. 17A, 17B, and 17C show a second embodiment of the adjustable platform extension bracket secured to a portion of a work platform system with a work platform secured to the base post member;

[0051] FIG. 18A is a top perspective view of an example hub employed in forming a work platform system to which an adjustable platform extension bracket is attached, as described with reference to FIGS. 1A-17C;

[0052] FIG. 18B is a top view of a hub;

[0053] FIG. 18C is a side view of a hub;

[0054] FIG. 18D is a bottom view of a hub;

[0055] FIG. 19 is a side view of an example elongated member employed in forming a work platform system to which an adjustable platform extension bracket is attached, as described with reference to FIGS. 1A-17C;

[0056] FIG. 20 is a top perspective view of a hub and elongated member in accordance with FIGS. 18A-19;

[0057] FIG. 21A is an exploded top perspective view of an interconnection between a hub and an elongated member in accordance with FIGS. 18A-19;

[0058] FIG. 21B is a top perspective view of the view of FIG. 21A;

[0059] FIG. 22 is a top perspective view of a work platform support system which forms a portion of a work platform system to which an adjustable platform extension bracket is attached;

[0060] FIG. 23 is a top perspective view of a work platform support system prior to articulation;

[0061] FIG. 24 is a top perspective view of the work platform support system of FIG. 23 undergoing articulation;

[0062] FIG. 25 is a top perspective view of the work platform support system of FIG. 24 undergoing further articulation;

[0063] FIG. 26 is a top perspective view of the work platform support system of FIG. 25 undergoing further articulation;

[0064] FIG. 27 is a top perspective view of the work platform support system of FIG. 23 having completed articulation;

[0065] FIG. 28A and 28B are top perspective views of a unit of a work platform system to which an adjustable platform extension bracket is attached;

[0066] FIG. 29 is a sectional view of a work platform system formed in accordance with FIGS. 18A-19B-28B attached to a structure;

[0067] FIG. 30 is a top view of a suspended work platform system extended to a substantially flat structure using an adjustable platform extension bracket;

[0068] FIG. 31 is a top view of a suspended work platform system extended to a substantially flat structure having a pillar; and

[0069] FIG. 32 is a top view of a suspended work platform system extended to a curved structure using an adjustable work platform extension bracket.

DETAILED DESCRIPTION

[0070] In accordance with one embodiment, such as shown in FIGS. 1A through 1D, disclosed herein is a first embodiment of an adjustable platform extension bracket for work platform systems. The adjustable platform extension bracket ("bracket") **100** extends outwardly away from at least a portion of an existing suspended work platform system **500** (not shown) to provide an extension of the work platform system **500** (not shown).

[0071] In an embodiment, and as shown with reference to FIGS. 4A and 4B, the bracket **100** is composed of base post member **10** slidably engaged with a hub connection portion **30**.

[0072] In the embodiment shown, and particularly with reference to FIGS. 2A-2D, the base post member **10** includes two posts **10a**, **10b** which are parallel to one another and joined at intervals along their length at connections **12**, at least some of which include an aperture **13**. As

described in further detail, the connections **12** containing apertures **13** are referred to as "positional structures" because the location of the connections **12** with apertures **13** determines the position of the post member **10** in the hub connection portion **30** and, therefore, the size of the extended platform (see FIGS. 1A-1D, 30-32).

[0073] In the embodiment shown, the base post member **10** includes at least 3, preferably at least 4, more preferably at least 5 positional structures (**12/13**). As described in further detail below, as a result, the brackets **100** described herein are capable of securing at least 3, preferably at least 4, and more preferably at least 5 flooring planks or sections.

[0074] In an embodiment, the posts **10a**, **10b** have an outer diameter approximately equal to that of a standard scaffold tube member and are configured to accept standard commercial scaffold components (e.g., hooks, planks, scaffold clamps, etc.). In particular, at least one of the posts **10a**, **10b** is configured to receive at least a portion of a flooring section or plank for a work platform. As used herein, the term "flooring section or plank," as used herein and in the context of a work platform and/or work platform system, refers to any structure or combination of structures used as a flooring surface in a work platform system.

[0075] In a further embodiment, the posts **10a**, **10b** are made using standard scaffold tube members.

[0076] In an embodiment, the first end portion **11a** of the base post member **10** includes plate structure **20**, which serve at least in part to prevent the first end portion **11a** from disengaging the hub connection portion **30** by sliding too far through the hub connection portion **30**. The plate structure **20** may also serve as a grasping portion and/or handle, such as in the exemplary embodiment shown, to facilitate transport and assembly of the bracket **100**. As shown in FIG. 4A, the plate structure **20** is secured to the post member **10** with a nut/bolt connection **92** which engages opening **93** on the base post member **10**.

[0077] In an embodiment, the second end portion **11b** of the base post member **10** includes a guard rail post connector **15** which is configured to secure a guard rail post (not shown).

[0078] With reference to FIGS. 3A-3D, the hub connection portion **30** is configured to secure to a hub **310** of a suspended work platform system **500** (see FIGS. 5A and 5B) while engaging the base post member **10** (not shown) in a sliding engagement.

[0079] In the embodiment shown, the hub connection portion **30** includes a base structure **31** and a channeled structure **32** which forms a channel **38** in which the base post member **10** (not shown) is slidingly engaged.

[0080] As further shown in FIGS. 3A-3D, the base structure **31** has a top element **31a** and a bottom element **31b** connected by a mid-section **37**. The top and bottom elements **31a**, **31b** may be substantially planar in configuration, as well as being parallel to each other. The mid-section **37** may be a rectangular, tubular, or plate-like section wherein a longitudinal axis of the mid-section **37** is normal to the planes of the top and bottom elements **31a**, **31b**.

[0081] The top and bottom elements **31a**, **31b** include at least one, and preferably two openings **33a**, **33b** (respectively) extending through both the top and bottom elements **31a**, **31b**. The openings **33a**, **33b** are interspersed on the elements **31a**, **31b** so as to offer various locations for connecting to a hub **310** (not shown). The openings **33a**, **33b** are interspersed on the top and bottom elements **31a**, **31b** so that the respective opening are coaxial.

[0082] In an embodiment shown, the channeled structure **32** is composed of two channel plates **32** which together with the top surface of the top element **31a** form a three-sided channel **38** in which the base post member **10** (not shown) is slidingly engaged. In the embodiment shown, the channel **38** is approximately U-shaped. The channel plates **32** are positioned on the base structure **31** to form the channel **38** having a width just greater than the external diameter of the posts **10a**, **10b**.

[0083] In the embodiment shown, the channel plates **32** have, generally a first end **32a** with a first height **H1** and a second end **32b** with a second height **H2**. The first height **H1** corresponds to the height of a first post **10b** (see FIG. 4B). The second height **H2** corresponds to the height of both posts **10a**, **10b**.

[0084] In an embodiment, such as shown in FIGS. 3A-3D, the hub connection portion **30** also includes a plurality of structural plates **80** which strength the hub connection portion **30**, support the base post member **10** (not shown) when engaged in the hub connection portion **30**, and/or stabilize the channel plates **32**.

[0085] In a further embodiment, the hub connection portion **30** also includes a nub-like structure **39** which is positioned approximated under the channel **38** near the second ends **32b** of the channel plates **32**. The nub-like structure **39** engages at least a portion of the center opening **316** of a hub **310** to help secure the hub connection portion **30** in position.

[0086] In an embodiment, the channel plates **32** include an aperture **34** creating a continuous passage through the plates **32**. As shown in FIGS. 4A and 4B, when the base post member **10** is positioned in the hub connection portion **30** such that at least one aperture **13** at a connection **12** is aligned with the apertures **34** of the channel plates **32**, a pin **35** inserted through the channel plates **32** (e.g., at aperture **34**) and at least one respective connection **12** aligned with aperture **34** locks the base post member **10** in position. As will be discussed further with reference to FIGS. 1A-1D, the distance between connections **12** with apertures **13** corresponds to the width of scaffold plank sections.

[0087] In an embodiment, such as, for example, shown with reference to FIGS. 4A-4B, the pin **35** may further include a wire **35a** which engages the pin **35** and prevents the pin **35** from disengaging the apertures **34/13**.

[0088] In an embodiment, channel plates **32** may include two or more apertures **34** to correspond to one or more connections **12** with apertures **13**. For example, apertures may be spaced at a distance corresponding to an interval between a first connection **12** with an aperture **13** and a second connection **12** with an aperture **13**. Therefore, when a first connection **12** with an aperture **13** is aligned with one of the apertures **34**, for example, a second (or subsequent) connection **12** with an aperture **13** is necessarily aligned with the second of the apertures. As a result, two connections **12** with apertures **13** of the base post member **10** may each be engaged by a pin **35** to further secure the base post member **10** in a position.

[0089] In the embodiment shown, the channel plates **32** also include toe board connections **95**. As shown in FIGS. 8A-8B, the extended work platform **501** is raised compared to the work platform system **500**. The toe boards **96** cover the gap which would otherwise exist between the work platform system **500** and the extended work platform **501**. Toe boards **96** may therefore prevent or safeguard against workers from getting body parts, shoes and other items stuck under the extended work platform **501** and/or falling through the gap.

[0090] While in the embodiment shown, the base structure **31** (and specifically the top and bottom elements **31a**, **31b** and mid-portion **37**), channel plates **32** and toe board connectors **95** are distinct plates secured to one another (e.g., welded), in other embodiments, two or more of these structures may be integrally formed with each other.

[0091] In an embodiment, the hub connection portion **30** is symmetrical along the y axis, as oriented in the exemplary embodiment shown in FIGS. 3A and 3C.

[0092] FIG. 1A shows the bracket **100** in a first (retracted) position with the second end **11b** of the base post member **10** as close to the hub connection portion **30** as permitted by the first connection **12**. The pin **35** engages a first connection **12** with opening **13**. In the embodiment shown, the first connection **12** with opening **13** is the first connection **12** as counted from the second end portion **11b** of the base post member **10**. As described briefly earlier, however, in embodiments in which the plates **32** include two apertures, two pins **35** may be provided to engage a pair of connections with apertures, such as, for example, the first pair of connections **12** with apertures **13** as counted from the second end **11b** of the base post member **10**. In the embodiment shown, the distance between guardrail post connector **15** and the first connection **12** with aperture **13** as counted from the second end **11b** of the base post member **10** (identified as X1) corresponds to the width of a single flooring plank or panel. Similarly, the distance from the first connection **12** with aperture **13** to the start of the toe board connection **95** (identified as Y) corresponds to the width of a standard plank or flooring panel. As such, in the embodiment shown, when in a first (retracted) position, the bracket **100** secures two planks and/or flooring sections. In an embodiment, the flooring plank or panel is a standard plank or panel as used in the industry; however, in an embodiment, any structure used to form a unit of flooring and which may be secured to the bracket **100** may be used.

[0093] In the embodiment shown in FIGS. 1B and 1C, the bracket **100** is in second and third partially extended positions, respectively. As the base post member **10** extends, it slidably moves through the channel **38** of the hub connection portion **30** such that the first end **11a** of the base post portion **10** moves further toward and the second end **11b** of the base post portion **10** moves away from (outward from) the hub connection portion **30**.

[0094] In an embodiment, such as shown with respect to FIG. 1B, a second position corresponds to that of the base post member **10** when the pin **35** engages a second connection **12** with aperture **13**. In the embodiment shown, the second connection **12** is the second connection **12** as counted from the second end portion **11b** of the base post member **10**. As described briefly earlier, however, in embodiments in which the plates **32** include two apertures, two pins **35** may be provided to engage a pair of connections with apertures, such as, for example, the second pair of connections **12** with apertures **13** as counted from the second end **11b** of the base post member **10**. The distance between the guardrail post connector **15** and the second connection **12**

(identified as X2) corresponds to the width of two flooring planks or panels. Likewise, as shown in FIG. 1C, a third position corresponds to that of the basepost member **10** when the pin **35** engages a third connection **12** with aperture **13** (e.g., the third connection **12** as counted from the second end portion **11b** of the base post member). As described briefly earlier, however, in embodiments in which the plates **32** include two apertures, two pins **35** may be provided to engage a pair of connections with apertures, such as, for example, the third pair of connections **12** with apertures **13** as counted from the second end **11b** of the base post member **10**. The distance between the guardrail post connector **15** and the third connection **12** (identified as X3) corresponds to the width of three flooring planks or panels.

[0095] In the exemplary embodiment shown in FIG. 1D, the plate **20** is adjacent the node connection portion **30**, such that the bracket **100** is in its fully extended position (e.g., the second end portion **11b** of the base post member **10** is as far from the hub member connection portion **30** as possible

[0096] As will be appreciated, in an embodiment such as shown with respect to FIG. 1D, a fourth or fully extended position corresponds to that of the base post member **10** when the pin **35** engages a fourth or final connection **12** with aperture **13** (e.g., the fourth connection **12** as counted from the second end portion **11b** of the base post member **10**). As described briefly earlier, however, in embodiments in which the plates **32** include two apertures, two pins **35** may be provided to engage a pair of connections with apertures, such as, for example, the fourth pair of connections **12** with apertures **13** as counted from the second end **11b** of the base post member **10**. The distance between the guardrail post connector **15** and the fourth connection **12** (identified as X4) corresponds to the width of four flooring planks or panels.

[0097] In the embodiments shown in FIGS. 1B-1D, the distance from the connection **12** engaged in the hub connection portion **30** to the start of the toe board connection **95** (identified as Y) remains the same. Therefore, in the embodiment shown in FIGS. 1B-1D, the bracket **100** is configured to secure three, four and five flooring planks and/or panels, respectively.

[0098] In other words, the connections **12** with apertures **13** determine the position of the base post member **10** relative to the end of any work platform system to which the bracket **100** may be attached and thereby act, in essence, as positional structures to guide and determine the position of the base post member **10**.

[0099] As made clear by FIGS. 1A-1D, the position of the base post member **10** as shown in FIG. 1A corresponds to the position of a first connection **12** with aperture **13** in the hub connection portion **30** such that the pin **35** engages that first connection **12** with aperture **13**, and it is understood that the positions of the base post member **10** shown in FIGS. 1B, 1C, and 1D therefore each also corresponds to the position of a subsequent connection **12** with aperture **13** as the pin **35** engages those connections **12** with apertures **13**.

[00100] It is further understood that more or fewer connections **12** with aperture **13** may be provided on base post member **10** to allow for different numbers of flooring planks or panels to be secured to the bracket **100**, to permit flooring planks or panels having identical alternate widths to be secured to the bracket **100**, or to permit planks or panels of varying widths to be secured to the bracket.

[00101] In an alternative embodiment, the connections **12** with apertures **13** may be provided as a single elongated connection **12** with aperture **13** so as to provide continuous, or approximately continuous, adjustability of the base post member **10** within the bracket **100**.

[00102] FIGS. 5A through 5B shows the bracket **100** connected to a portion of a work platform system **500** including a hub **310** and an elongated member **330**, with FIG. 7 showing the underside of the portion of a work platform system with the bracket **100** attached.

[00103] Specifically, FIG. 5A shows a portion of a work platform system including two flooring sections **170** secured on a frame composed of a hub **310** and three elongate structural members **330a**, **330b**, and **330c**. A panel cover **98** is secured to the top of the elongate structural member **330b** to cover the seam between the flooring sections **170**. FIG. 5B shows the connection between a hub **310** and hub connection portion **30** in further detail.

[00104] The structure of the hubs **310** and elongate structural members **330** suitable for use with the brackets **100** of the present disclosure and the work platform systems **500** made using the hubs **310** and elongate structural members **330** which the brackets **100** of the present disclosure serve to extend are described with reference to FIGS. 18A-29.

[00105] FIG. 18A is a top perspective view of an example hub **310** employed in forming a work platform system to which an adjustable platform extension bracket **100** is attached, as described with reference to FIGS. 1A-9B.

[00106] Referring now to the drawings, FIG. 18A illustrates a portion of the present invention, namely a hub, herein denoted by a hub **310**. The hub **310** which connects with an

elongate structural member **330** (see e.g., FIG. 20), makes up in integral portion of a work platform support system and work platform system **500** (not shown). An elongate structural member is any linear structure, such as a joist, adapted for bearing or supporting a load, such as a bar joist, truss, shaped-steel (i.e., I-beam, C-beam, etc.), or the like. The hub **310** is configured so that, when attached to an elongate structural member **330**, allows for articulation of both the hub **310** and the elongate structural member **330**. A hub **310** is an interconnection structure, such as a node, hinge, pivot, post, column, center, shaft, spindle, or the like. Articulation, as used herein, is defined as the capability to swing, and/or rotate, about a pivot point or axis. As will be discussed in more detail below, this articulation feature inter alia allows for less manpower to readily assemble and disassemble components of the system in, or near, the desired finished position.

[00107] The hub **310** includes a top element **311** and a bottom element **312** spaced at distal ends of a middle section **315**. The top element **311** and bottom element **312** may be substantially planar in configuration, as well as, being parallel to each other. The top element **311** and bottom element **312**, in the embodiment shown, are octagonal in plan. The middle section **315** may be a cylindrical section wherein a longitudinal axis of the middle section **315** is normal to the planes of the top element **311** and bottom element **312**. In the embodiment shown, the middle section **315** is a right circular cylinder. In FIG. 9A, a lower portion of the middle section **315** is removed for clarity purposes to show that the middle section **315** is hollow.

[00108] There are a plurality of openings **313**, **314**, extending through both the top element **311** and bottom element **312**, respectively. The plurality of openings **313** (e.g., **313A**, **313B**, **313C**, **313D**, **313E**, **313F**, **313G**, **313H**) are interspersed on the top element **311** so as to offer various locations for connecting to one, or more, elongate structural member **330** (see e.g., FIG. 20). The plurality of openings **314** (e.g., **314A**, **314B**, **314C**, **314D**, **314E**, **314F**, **314G**, **314H**) are similarly spaced on the bottom element **312** so that respective openings (e.g., **313A** and **314A**) are coaxial.

[00109] At the center of the top element **311** is a center opening **316** which is configured to receive a suspension connector. The center opening **316** may be generally cruciform in configuration due to its center opening area **319** with four slots **317** (e.g., **317A**, **317B**, **317C**, **317D**) extending therefrom. Transverse to each of the four slots **317A**, **317B**, **317C**, **317D**, and interconnected thereto, are a series of cross slots **318A**, **318B**, **318C**, **318D**, whose utility will be

apparent as discussed below. For added strength a second reinforcing plate **320** is added to the underside of the top element **311** wherein openings on the reinforcing plate **320** correspond to the center opening **316** configuration and all the ancillary openings thereto (**317**, **318**, **319**). A handle **322** is optionally added to the side of the middle section **315**.

[00110] FIGS. 18B, 18C and 18D show the top, side, and bottom view of the same embodiment of the hub **310** depicted in FIG. 18A. FIG. 18D shows inter alia a bottom opening **323** on the bottom element **312**. The bottom face of the reinforcing plate **320** can be seen within the bottom opening **323**. Attached to the reinforcing plate **320** and the interior face of the middle section **315** are a plurality of gussets **325** that provide added support to the hub **310**.

[00111] As illustrated in FIGS. 19 and 20, in accordance with an embodiment, an elongated structural member **330** employed in forming a work platform system **500** to which an adjustable platform extension bracket is attached, as described with reference to FIGS. 1A-8C, includes an upper element **332** and a bottom element **333** with a plurality of cage nuts **142** aligned along the upper element **332**.

[00112] The elongate structural member **330** includes an upper element **332** and a bottom element **333**. Interspersed between elements **332**, **333** are a plurality of diagonal support members **338**. Each element **332**, **333** is made of two L-shaped pieces of angle iron **339a**, **339b**. Elements **332**, **333** typically may be identical in construction, with the exception being upper element **332** includes connector holes **354a**, **354b** at its midspan. The elongate structural member **330** includes a first end **331a** and a second end **331b**. At either end **331a**, **331b** of both the upper element **332** and bottom element **333** extends an upper connecting flange **335** and a lower connecting flange **336**. Through both upper and lower connection flanges **335**, **336** are connecting holes **337**. Thus, there are four upper connecting flanges **335a**, **335b**, **335c**, **335d**; four lower connecting flanges **336a**, **336b**, **336c**, **336d**. Thus, at a first end **331a**, extending from the upper element **332**, is an upper connection flange **335a** and lower connection flange **336a**, with a connecting hole **337a** therethrough. Similarly, at the second end **331a** of the upper element **332**, extends an upper connection flange **335b** and lower connection flange **336b**, with a connecting hole **337b** therethrough. Continuing, at the first end **331a** of the lower element **333** extends an upper connection flange **335d** and lower connection flange **336d**. Through these connection flanges **335d**, **336d** are a connecting hole **337d**. At the second end **331b** of the

elongate structural member **330** extending from the lower element **333** is an upper connection flange **335c** and lower connection flange **336c** with a connecting hole **337c** therethrough.

[00113] Interior to each of the connector holes **337a**, **337b**, **337c**, **337d** are additional locking holes **460a**, **460b**, **460c**, **460d** also located on the connection flanges **335a**, **335b**, **335c**, **335d**.

[00114] As FIGS. 21A and 21B depict in further clarity, a pin **340** may be placed through the connecting holes **337** any two corresponding top and bottom openings **313**, **314** of the hub **310**. In this manner, the elongate structural member **330** can be connected in a virtually limitless number of ways, and angles, to the hub **310**. For example, a pin **340** may be placed in through an upper connection flange **335a**; through an opening **313a**; through a lower connection flange **336a** (all of the first end **331a** of the upper element **332**); through an upper connection flange **335d**; through an opening **314a**; and, then through the lower connection flange **336d**. In this scenario, the pin **340** further threads through connecting holes **337a** and **337d**. The pin **340** includes two roll pins **342** at its upper end. The lower of the two roll pins **342** acts as a stop, thereby preventing the pin **340** from slipping all the way through the elongate structural member **330** and hub **310**. The upper roll pin **342** acts as a finger hold to allow easy purchase and removal of the pin **340** from the elongate structural member **330** and hub **310**. The design of these various parts are such that free rotation of both the elongate structural member **330** and hub **310** is allowed, even while the elongate structural member **330** and hub **310** are connected together. Rotational arrow R_1 show the rotation of the elongate structural member **330**, while rotational arrow R_2 shows the rotation of the hub **310**. These rotational capabilities of the elongate structural member **330** and hub **310** provide, in part, the articulating capability of the present invention.

[00115] A second optional locking pin **340b** may be added through the locking holes **460a**, **460b**, **460c**, **460d** at the end of elongate structural member **330** in order to lock the elongate structural member **330** to prevent articulation, if so desired. The locking pin **340b** abuts a groove **324** on the hub **310**. The grooves **324** are situated on both the upper element **311** and lower element **312**. Similarly, the locking pin **340b** can include additional two roll pins **342** as does the pin **340**.

[00116] It should be apparent to one skilled in the art, that while the elongate structural member **330** depicted in the figures is made of particular shaped elements, there are other

embodiments that provide the aspects of the present invention. For example, the elongate structural member **330** in the figures may commonly be called a bar joist, or open-web beam or joist, the elongate structural member **330** could also be made of structural tubing. That is the elongate structural member **330** could be made of multiple pieces of structural tubing shapes; or, the elongate structural member **330** could be one single structural tubing shape. Similarly, the elongate structural member **330** could be made of shaped steel (e.g., wide flange elements, narrow flange members, etc.), or other suitable shapes and materials.

[00117] FIG. 22 depicts a section, or “module 120”, of a work platform support system **500** as constructed. Note that four hubs **310a**, **310b**, **310c**, **310d** are interconnected with four joists **330a**, **330b**, **330c**, **330d**. FIG. 22 shows a work platform support system **500** that is square in plan. It should be apparent to one skilled in the art, that other shapes and configurations can be made. By varying the lengths of elongate structural member **330**, for example, other shapes can be made. For example, a work platform support system **500** that is rectangular can be constructed. Also, by attaching elongate structural members **330** to various openings **313**, **314** of the hub **310**, various angles at which the joists **330** interconnect with the hubs **310** can be achieved. For example, a work platform support system **500** that is triangular in plan (not shown) may be constructed. Thus, by changing elongate structural member **330** lengths and/or changing the angle(s) at which the elongate structural member **330** extend from the hubs **310**, virtually any shape and size work platform support system **500** may be constructed.. Further, different shape, size, and configuration of work platform support system **500** can be joined and abutted with each other, so that the work platform design is virtually completely customizable. This adaptability of the work platform support system **500** provides a convenient way to gain access to virtually any shape work area required in construction.

[00118] As will be appreciated by those skilled in the art, elongate structural member **330** can be of any length and positioned at any angle which may be accommodated by hub **310**. When multiple hubs **310** and elongate structural member **330** are joined, such as in the case of a single unit **120** or a base structure **500**, elongate structural member **330** may be pivotal on hubs **310** to create any configuration of units **120** and therefore base structure **500**. Because of this articulation, the framework of units **120** may also be assembled in a collapsed form while a base structure **500** is in place and then expanded outward from the base structure **500**. Once in a desired configuration, the unit **120** is secured to prevent further articulation.

[00119] This “in-the-air” assembly of further units **120** is illustrated in FIG. 23. FIG. 23 shows an exemplary framework for a unit **120a** assembled and joined to an existing base structure **500** at unit **120b**. The new unit **120a** is in its initial position, prior to articulation. As FIGS. 24-26 clearly show through the motion arrows “M,” by a combination or rotation of elongate structural member **330d**, **330e** and **330f**, and hubs **310d** and **310e**, the framework for unit **120a** is able to move and rotate into its final requisite position (FIG. 27). That is, the unit **120a** articulates into place.

[00120] Once in position, unit **120a** may be locked into its final position using locking pins as described above. In further exemplary embodiments, further articulation of unit **120a** may be prevented by securing a platform **170** (not shown) in the framework.

[00121] In alternative embodiments, elongate structural member **330** and hub **310** may be secured to each other using other structures and methods known in the art and may not allow articulation of the elongate structural member **330** and hub **310** relative to each other. For example, in some embodiments, elongate structural member **330** and hub **310** may be securely joined and locked into place such that articulation is prevented.

[00122] FIG. 28A shows the embodiment of a unit **120** for a support system from FIG. 22 wherein a platform **350a** has been placed on the unit **120** thus transforming the unit **120** into a work platform system **500**. The platform **350a** rests, in this embodiment, on the middle support deck joist **352a** and on the joists **330a**, **330b**, **330d**. The edges of the platform **350a** may rest on the top of the middle support deck joist **352** and the angle iron **339a**, **339b** on the top of the applicable joists **330a**, **330b**, **330d**. The configuration of the top of the middle support deck joist **352** and the angle iron **339a**, **339b** is such that vertical and horizontal movement of the platform **350a** is avoided. The work platform **500** typically is sized to be a 4 foot x 8 foot piece of material. The work platform **350a** may include a wood panel **351a**, for example. Suitable work platform **350** may be made from metal (e.g., steel, aluminum, etc.), wood, plastic, composite, or other suitable materials. Similarly, the work platform **350** may be made of items that are solid, corrugated, grated, smooth, or other suitable configurations. For example, the work platform **350** may be wood sheeting, plywood, roof decking material, metal on a frame, grating, steel sheeting, and the like. Thus, after placing a first work platform **350a** on the work platform support system **500**, an installer may continue in this manner and place additional multiple work platforms **350a**,

350b, such as shown in FIG. 20B, so that the entire support system **500** covered with wood platforms **351a**, **351b** so that a complete work platform system **500** is created.

[00123] FIG. 29 shows an elevation sectional view of one embodiment wherein a support system and work platform system are attached, via a suspension connector **480**, to a structure **490**. The structure **490** in this embodiment is a bridge **490**. On the underside of the bridge **490** are a plurality of beams **492**. A series of suspension connectors **480**, in this embodiment high strength chains, are attached to several of the beams **492** via structure attachment device **482**, in this embodiment standard beam clamps. At the perimeter of the work platform system are a plurality of railing standards **485**, thereby creating a railing system around the work platform system. The plurality of chains **480** are attached to various hubs **310** in the support system **500** thereby providing structural connection to the bridge **490**. In this manner, a work platform system and support system can be fully suspended from a suitable structure **490**. Note that each hub **310** does not necessarily require a suspension connector **480** to be connected to the structure **490**. For example, there is no suspension connector **480** connecting hub **310x** to beam **492x**. This may be because hub **310x** does not line up underneath beam **492x**, or other suitable suspension point, and thus, using a chain **480** in that location is either not possible, or not desirable.

[00124] The suspension connector **480** may be any suitable support mechanism that can support both the work platform system **120**, and all its ancillary dead loads, plus any intended live load that is placed upon the work platform system **120**. In fact, the work platform system **120** may support its own weight plus at least four times the intended live load that is to be placed on the work platform system **120**. Similarly, the suspension connector **480** is also suitable to support its own weight plus at least four times the intended live load placed on it. The suspension connector **480** may be a high-strength chain, cable, or the like. For example, one suitable suspension connector **480** is 3/8", grade **100**, heat-treated alloy chain.

[00125] The suspension connector **480** is attached to a beam clamp **482** which is further attached to a plurality of elements **492** on the underside of a structure **490**. The structure **490** may be a bridge, viaduct, ceiling structure of a building, or the like. Similarly, the elements **492** which the suspension connector **480** are attached to may be beams, joists, or any other suitable structural element of the structure **490**. Instead of beam clamps **482**, other suitable structure attachment devices **482** may be used.

[00126] Referring back to FIGS. 5A-5B and 6, the hub **310** is shown with three elongated members **330a**, **330b**, and **330c** attached to the hub **310** as described with reference to FIGS. 18A-21B. In the view shown and with reference to FIG. 18A, the elongated members **330** are attached to the hub **310** at openings **313b/314b**, **313f/314f** and **313h/314h** (see FIGS. 18A-21B). The hub connection portion **30** is secured to the hub **310** at openings **313d/314d**. In this arrangement, the base post member **10** is parallel with elongated member **330b**. Because the hub connection portion's **30** apertures **33** are positioned on the outside of the channel **38** (e.g., offset from the channel **38**), when either aperture **33** is aligned with openings **313d/314d**, the hub connection portion **30**, and therefore base post member **10**, is offset from the center opening **316** of the hub **310**. The offset connection of the hub connection member **30** with the hub **310** allows the center opening **316** to still be able to receive a linkage or suspension connector by which the hub **310** can be suspended from another structure, such as from a deck of the suspension bridge, when toe boards **96** are not in place.

[00127] In the embodiment shown, the hub connection portion **30** is connected to the hub **310** using pin **342** similar to, or preferably identical to, those used to secure the elongated members **330a**, **330b**, **330c** to the hub **310**.

[00128] With further reference to FIG. 5B, the hub connection portion **30** is secured to the hub **310** such that the top and bottom elements **39a**, **39b** interface with the upper surfaces of the top and bottom elements **311**, **312** of the hub **310**, respectively. As a result, the downward force generated by weight placed on any extended platform built on the brackets **100** is transferred to the entirety of the hub **310** and elongated member **330** which are attached to the hub **310**. The present bracket **100** is therefore generally disposed horizontally when in standard operating conditions. No diagonal support is required. In fact, in an embodiment, the bracket **100** is free from diagonal structural members when in the standard operating position.

[00129] In accordance with an embodiment of the present disclosure, FIGS. 7A and 7B show a number of brackets **100** secured to a portion of a work platform **500**. In the embodiment shown each bracket **100** is positioned at an available hub **310** such that each hub **310** has a corresponding bracket **100**. However, it is understood that only hubs **310** along a perimeter of a work platform **500** will be available to secure a bracket **100**. Further, not every hub **310** along a work platform **500** perimeter need necessarily have a corresponding bracket **100** depending on the situation, use and desired extended platform size.

[00130] As shown in FIGS. 7A and 7B, the brackets **100** are each in the fully extended position and ready to receive flooring sections (e.g., flooring boards, deck panels, planks, wood or metal hook planks, etc.).

[00131] In the exemplary embodiment shown, and with further reference to FIGS. 8A-8C, when fully extended, the bracket **100** may be used to secure up to five scaffold planks and/or flooring sections **600**. However, in further embodiments, the brackets **100** may be configured to secure more or fewer flooring sections depending on the size of the base post member **10** and number of connections **12** with apertures **13**.

[00132] As shown in FIGS. 7A-8C, the guard rail post connectors **15** of each bracket **100** secure a guard rail post **402** and, with particular reference to FIGS. 8A-8C, a guard rail system is installed.

[00133] In the exemplary embodiment shown, the base post member **10** of each bracket **100** includes four connections **12** with apertures **13**, with each of such connections **12** corresponding to a position enabling the bracket **100** to secure one or more planks and/or flooring sections **600**. For example, and with reference to FIG. 1A, the space between the guard rail post connector **15** and the start of the toe board connection **95** (e.g., $X1 + Y$) corresponds to the width of two standard platform planks (e.g., wood or metal hook plank) or other work platform flooring section. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15** to the end of the hub **310** (XI) is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6 inches, or 7 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15** and end of hub **310** is 5.25 inches.

[00134] In the exemplary embodiment shown, in further example, the distance from the first connection **12** to the start of the toe board connection **95** (Y) is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6 inches, or 7 inches. In the exemplary embodiment shown, the distance from the first connection **12** to restart of the toe board connection **95** (Y) is 5.25 inches.

[00135] In the exemplary embodiment shown, it therefore follows that the distance from the guardrail post connector **15** to the start of the toe board connection **95**, identified by $X1 + Y$, is from 8 inches, or 10 inches, or 10.5 inches to 11 inches, or 12 inches, or 14 inches. In the embodiment, the distance $X1 + Y$ is 10.5 inches.

[00136] As shown in FIGS. 1A-1D, as the position of the base post member **10** changes (e.g., is extended such that a further subsequent connection **12** with aperture **13** engages the hub connection portion **30**), the distance between the guard rail post connector **15** and toe board connection **95** increases proportionally to allow a further platform plank and/or work platform flooring section to be secured to the bracket **100**.

[00137] For example, and in the embodiments shown in FIG. 1B, the distance between the space between the guard rail post connector **15** and start of the toe board connection **95** (e.g., the second connection **12** with aperture **13** as counted from the second end **11b** of the base post member **10** is within the hub connection portion **30**) identified by $X2 + Y$ corresponds to the width of three standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, the distance from the second connection **12** to the start of the toe board connection **95**, identified as Y , is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6 inches, or 7 inches. In an embodiment, the distance Y is 5.25 inches.

[00138] In the exemplary embodiment shown, it therefore follows that the distance from the guardrail post connector **15** to the start of the toe board connection **95** when the racket **100** is in the second position ($X2 + Y$) is approximately from 14 inches, or 17 inches, or 19.25 inches to 20.5 inches, or 22 inches, or 24 inches. In an exemplary embodiment, the distance $X2 + Y$ is 19.88 inches.

[00139] For example, and in the embodiments shown in FIG. 1C, the distance between the space between the guard rail post connector **15** and the third connection **12** as counted from the second end **11b** of the base post member **10** ($X3$) corresponds to the width of three standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15** to the end of the hub **310** ($X3$) is from approximately 20 inches, or 22 inches, or 23 inches to 24 inches, or 25 inches, or 26 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15** and end of hub **310** is 23.88 inches. In the exemplary embodiment shown, the distance from the second connection **12** to the start of the toe board connection **95**, identified as Y , is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6 inches, or 7 inches. In an embodiment, the distance Y is 5.25 inches.

[00140] In the exemplary embodiment shown, it therefore follows that the distance from the guardrail post 15 to the start of the toe board connection 95 when the bracket 100 is in the third position ($X3 + Y$) is approximately from 24 inches, or 27 inches, or 28.25 inches to 29.5 inches, or 31 inches, or 33 inches. In an embodiment, the distance $X3 + Y$ is 29.13 inches.

[00141] For example, and in the embodiments shown in FIG. 1D, the distance between the space between the guard rail post connector 15 and the fourth connection 12 as counted from the second end 11b of the base post member 10 corresponds to the width of four standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, for example, the distance from the guard rail post connector 15 to the end of the hub 310 ($X4$) is from approximately 30 inches, or 32 inches, or 33 inches to 34 inches, or 35 inches, or 36 inches. In the exemplary embodiment shown, the distance from the guard rail post connector 15 and end of hub 310 is 33.13 inches. In the exemplary embodiment shown, the distance from the second connection 12 to the start of the toe board connection 95, identified as Y , is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6.0 inches, or 7 inches. In an embodiment, the distance Y is 5.25 inches.

[00142] In the embodiment shown, it therefore follows that the distance from the guardrail post 15 to the start of the toe board connection 95 is approximately from 34 inches, or 37 inches, or 35.25 inches to 39.5 inches, or 41 inches, or 43 inches. In an embodiment, the distance $X4 + Y$ is 36.38 inches.

[00143] In an embodiment, the number of positional structures and/or pairs of positional structures may vary, and the total distance between the space between the guard rail post connector 15 and the end of a hub 310 may vary continuously, or incrementally, from 0 inches, or from 2 inches, or from 4 inches, or from 5 inches, or from 5.25 inches, or from 10 inches, or from 12 inches, or from 14 inches, or from 20 inches, or from 22 inches, or from 23 inches, or from 30 inches, or from 32 inches, or from 33 inches, or from 34 inches, or from 37 inches, or from 39 inches to 60 inches, or to 55 inches, or to 50 inches, or to 45 inches, or to 40 inches, or to 38 inches, or to 36 inches, or to 35 inches, or to 34 inches, or to 26 inches, or to 25 inches, or to 24 inches, or to 17 inches, or to 16 inches, or to 15 inches, or to 7 inches or to 6 inches, or to 5.5 inches.

[00144] In on embodiment, the base post member is incrementally positionable from approximately 0 inches to approximately 50 inches in units of approximately 0.5 inches, or 1

inch, or 1.1 inches, or 1.2 inches, or 1.25 inches, or 1.3 inches, or 1.4 inches, or 1.5 inches, or 1.6 inches, or 1.7 inches, or 1.75 inches, or 1.8 inches, or 1.9 inches, or 2 inches, or 2.1 inches, or 2.2 inches or 2.25 inches, or 2.3 inches, or 2.4 inches, or 2.5 inches, or 2.6 inches, or 2.7 inches, or 2.75 inches, or 2.8 inches, or 2.9 inches, or 3 inches.

[00145] FIG. 30 illustrates a portion of a suspended work platform system **500** implemented with respect to a substantially flat surface **270** of a structure **275**, which in the embodiment shown is a wall, with multiple brackets **100** secured to the suspended work platform system **500** to extend the platform to be flush, or substantially flush, or approximately flush, with the surface **270** (e.g., wall). As understood with reference to FIGS. 1A-1D, above, the distance between the surface **270** and the extended platform depends on the location of connections **12** with apertures **13** on the base post member **10**. When the work platform system **500** is implemented with respect to a flat, or substantially flat surface, the work platform system **500** may be extended as close to the surface **270** as permitted by the connections **12** with apertures **13**.

[00146] FIG. 31 illustrates a portion of a suspended work platform system **500** which is extended to a substantially flat surface **270** of a structure **275** having a pillar **276**. As illustrated in FIG. 23, the suspended work platform system **500** is implemented as close to the pillar **276** as possible because the pillar **276** is the surface projecting the furthest from the structure **275**. The suspended work platform system **500** is then extended using a plurality of brackets **100** to be flush, substantially flush, approximately flush with, or otherwise as close as possible to, the remainder of the surface **270**.

[00147] As will be appreciated, because the surfaces **270** of the structures **275** described with respect to FIGS. 30 and 31 above are flat, or at least substantially flat, each bracket **100** is in an identical position to form an extended platform of consistent length.

[00148] FIG. 32 illustrates a suspended work platform system **500** implemented with respect to a curved structure **277**. As shown, the suspended work platform system **500** is implemented so as to be flush, substantially flush, or approximately flush with the portion of the curved surface **277** which projects the furthest outward. Because the curved surface is concave, the work platform system **500** is implemented so as to be as close as possible to the outer edges **277a** of the surface **277**. The work platform system **500** is then extended incrementally using a plurality of brackets **100**. As will be appreciated, the brackets **100** are not each in the same

extended position. Instead, the brackets **100** are progressively extended as the platform moves further from the edges **277a**.

[00149] In accordance with another embodiment, such as shown in FIGS. 9A through 9D, disclosed herein is a second embodiment of an adjustable platform extension bracket for work platform systems. The adjustable platform extension bracket ("bracket") **100'** extends outwardly away from at least a portion of an existing suspended work platform system **500'** (not shown) to provide an extension **501'** of the work platform system **500'** (not shown).

[00150] In an embodiment, and as shown with reference to FIGS. 13A and 13B, the bracket **100'** is composed of base post member **10'** slidably engaged with a hub connection portion **30'** and an elongated member connection portion **50'**.

[00151] In the embodiment shown, and particularly with reference to FIGS. 10A-10D, the base post member **10'** includes two posts **10a'**, **10b'** which are parallel to one another and joined at intervals along their length at connections **12'**, some of which include an aperture **13'**. As described in further detail, the connections **12'** containing apertures **13'** are referred to as "positional structures" because the location of the connections **12'** with apertures **13'** determines the position of the post member **10'** in the connection portions **30'**, **50'** and, therefore, the size of the extended platform (see FIGS. 9A-9D, 21-23). The base post member **10'** slidably engages the elongated member connection portion **50'** (see FIGS. 13A and 13B) at a first end portion **11a'** and the hub connection portion **30'** between the first end portion **11a'** and second end portion **11b'**.

[00152] In an embodiment, the base post member **10'** includes at least 3, preferably at least 4, and more preferably at least 5 positional structures (**12/13**). As described in further detail below, as a result, the brackets **100'** described herein are capable of securing at least 2, preferably at least 3, and more preferably at least 4 flooring planks or sections.

[00153] A stop plate **20'** is secured to the base post member **10'** at a position between where the base post member **10'** slidably engages the hub connection portion **30'** and elongated member connection portion **50'**, as shown in FIG. 13B. Stop plate **20'** prevents the base post member **10'** from slidably disengaging the hub connection portion **30'** and elongated member connection portion **50'**. As shown in FIG. 10B, specifically, the stop plate **20'** is secured to at least one, and preferably at least two connections **12'**. The stop plate **20'** projects outward from the connections **12'** past the width of the posts **10a'**, **10b'**.

[00154] In an embodiment, the posts **10a'**, **10b'** have an outer diameter approximately equal to that of a standard scaffold tube member and are configured to accept standard commercial scaffold components (e.g., hooks, planks, scaffold clamps, etc.). In particular, at least one of the posts **10a'**, **10b'** is configured to receive at least a portion of a flooring section or plank for a work platform. As used herein, the term "flooring section or plank," as used herein and in the context of a work platform and/or work platform system, refers to any structure or combination of structures used as a flooring surface in a work platform system.

[00155] In a further embodiment, the posts **10a'**, **10b'** are made using standard scaffold tube members.

[00156] In an embodiment, the second end portion **11b'** of the base post member **10'** includes a guard rail post connector **15'** which is configured to secure a guard rail post (not shown).

[00157] With reference to FIGS. 11A-11D, the hub connection portion **30'** is configured to secure to a hub **310'** of a suspended work platform system **500'** (see FIGS. 14A and 14B) while engaging the base post member **10'** (not shown) in a sliding engagement. In the embodiment shown, the hub connection portion **30** includes a base portion or base plate **31'** for connection to a hub **310'** (not shown) and an additional channel-forming structure to form a channel **38'** in which the base post member **10'** is slidably engaged.

[00158] In a further embodiment, as shown in FIGS. 11A-11D, the hub connection portion **30'** includes the base plate **31'** and the additional channel-forming structure is composed of two channel plates **32'** approximately perpendicular to the base plate **31'**. Together, the base plate **31'** and two channel plates **32'** form an open, three-sided channel **38'** in which the base post member **10'** (not shown) is slidable. The channel plates **32'** are positioned on the base plate **31'** to form a channel **38'** have a width just greater than the external diameter of the posts **10a'**, **10b'**. An aperture **33'** is located on either side of the channel **38'** outward from the channel plates **32'**.

[00159] In the embodiments described, the channel plates **32'** are positioned at a distance from each other to form the channel **38'** which is approximately U-shaped.

[00160] As shown in FIG. 11D, the channel plates **32'** have a generally Z-like shape with a first end **32a'**, middle portion **32b'** and second end **32c'** offset from the first end **32a'**. The first end **32a'** includes a hook **39'** which, as shown in FIG. 14B, secures directly or indirectly around the top element **311'** of the hub **310'**. The middle portion **32b'** extends a distance above the base

plate **31'**, forming a channel in which the base post member **10'** slides. In particular, as shown in FIG. 14B, the post **10a'** slides between the middle portions **32b'** of the channel plates **32'**, while post **10b'** slides between the second ends **32c'** of the channel plates **32'**.

[00161] In an embodiment, the channel plates **32'** also include an aperture **34'** creating a continuous passage through the plates **32'**. As shown in FIGS. 13A and 13B, when the base post member **10'** is positioned in the hub connection portion **30'** such that an aperture **13'** at a connection **12'** is aligned with the apertures **34'** of the channel plates **32'**, a pin **35'** inserted through the channel plates **32'** and connection **12'** locks the base post member **10'** in position. As will be discussed further with reference to FIGS. 9A-9D, the distance between connections **12'** with apertures **13'** corresponds to the width of scaffold plank sections.

[00162] In the embodiment shown, the channel plates **32'** also include an angled plate **36'** which is secured to the channel plates **32'** extending from the middle portion **32b'** to the second end **32c'**.

[00163] While in the embodiment shown, the base plate **31'**, channel plates **32'** and angled plates **36'** are distinct plates secured to one another (e.g., welded), in other embodiments, two or more of the plates **31'**, **32'** and **36'** may be integrally formed with each other.

[00164] In an embodiment, the hub connection portion **30'** is symmetrical along the y axis, as oriented in the exemplary embodiment shown in FIGS. 11A and 11C.

[00165] With reference to FIGS. 12A-12D, the elongated member connection portion **50'** is configured to secure to an elongated member of a suspended work platform system **500'** (not shown) while engaging the base post member **10'** (not shown) in a sliding engagement. In the embodiment shown, the elongated member connection portion **50'** includes a base portion or base plate **51'** for connection to an elongated member **330'** (see FIGS. 13A and 13B) and an additional channel-forming structure to form a channel **58'** in which the base post member **10'** is slidably engaged.

[00166] In a further embodiment, the elongated member connection portion **50'** includes a base portion **51'** and the additional channel-forming structure is composed of two channel plates **52a'**, **52b'**. The channel plates **52a'**, **52b'** form a channel **58'** in which the base post member **10'** (not shown) is slidable. In the embodiment shown, the channel plates **52a'**, **52b'** include projections **53'** on the inner (channel-side) side of the plates **52a'**, **52b'**. Specifically, as shown in FIG. 12C, the channel plates **52a'**, **52b'** each include two rectangular, block-like projections

53', one corresponding to each of the posts **10a'**, **10b'** (not shown). The projections **53'** serve to keep the base post member **10'** in proper alignment.

[00167] In an embodiment, the channel plates **52a'**, **52b'** are separated by a distance to form the channel **58'** which is approximately U-shaped.

[00168] In the exemplary embodiment shown, channel plate **52a'** is integrally formed with the base portion **51'** (for example, by folding), while channel plate **52b'** is a separate structural component secured (e.g., through welding) to the base portion **51'**. Further, channel plate **52a'** has an approximately triangular shape with an aperture **54'** at its apex, whereas channel plate **52b'** has a folded triangular shape with an aperture **54'** at its apex. Channel plate **52b'** is approximately triangular with the two legs of its approximately triangular shape which are not adjacent to and parallel with the base portion **51'** are folded or bent outward (away from the channel **58'**) so as to not obstruct the apertures **56'** in the base portion **51'**. As shown in FIG. 14C, elongate member engaging structures **60'** pass through the apertures **56'** to engage the elongate structural member and secure the bracket **100'** to the elongate structural member **330'** (not shown) and, therefore, work platform system **500'**.

[00169] In the embodiment shown, apertures **54'** align to form a continuous passage through the plates **52a'**, **52b'**. As shown in FIGS. 13A and 13B, a pin **55'** engaging both apertures **54'** prevents the first end portion **11a'** of the base post member **10'** from disengaging (e.g., by tilting) the elongated member connection portion **50'**, and therefore bracket **100'**.

[00170] Because only one of the channel plates **52b'** is folded, the elongated member connection portion **50'** is not symmetric along the y axis, with reference to the orientation as shown in FIG. 12A. However, in further embodiments, both channel plates **52a'**, **52b'** may be formed independently from and secured to the base portion **51'** in a folded manner to permit the bracket **100'** to secure to an elongated member **330'** on either side of the elongated member connection portion **50'**.

[00171] The elongated member connection portion **50'** also includes aligning structure **59'** which, when the bracket **100'** is installed with respect to at least a portion of a work platform system **500'** (not shown), projects between the portions of the upper element **332'** of an elongated member **330'** (not shown) to help align the elongated member connection portion **50'** for connection to the elongated member **330'** (not shown).

[00172] As shown in FIGS. 13A and 13B, wires **35a'** and **55a'** prevent pins **35'** and **55'**, respectively, from disengaging their respective apertures **34'** and **54'**, respectively.

[00173] FIG. 9A shows the bracket **100'** in a first (retracted) position with the stop plate **20'** in the channel **58'** of the elongated member connection portion **50'** and the second end **11b'** of the base post member **10'** as close to the hub connection portion **30'** as permitted by the location of the stop plate **20'**. In the embodiment shown, the distance between guardrail post connector **15'** and the start of the hub connection portion **30'** (identified as X1') corresponds to the width of a single flooring plank or panel. In an embodiment, the flooring plank or panel is a standard plank or panel as used in the industry; however, in an embodiment, any structure used to form a unit of flooring and which may be seared to the bracket **100'** may be used.

[00174] In the embodiment shown in FIGS. 9B and 9C, the bracket **100'** is in second and third partially extended positions, respectively, with the stop plate **20'** between the hub connection portion **30'** and elongated member connection portion **50'**. As the base post member **10'** extends, it slidingly moves through the channels **38'**, **58'** of the hub connection portion **30'** and elongated member connection portion **50'**, respectively, such that the first end **11a'** of the base post portion **10'** moves further toward the elongated member connection portion **50'** and the second end **11b'** of the base post portion **10'** moves away from (outward from) the hub connection portion **30'**.

[00175] In an embodiment, such as shown with respect to FIG. 9B, a second position corresponds to that of the base post member **10'** when the pin **35'** engages a second connection **12'** with aperture **13'**. The distance between the guardrail post connector **15'** and hub connection portion **30'** when in such a second position (identified as X2') corresponds to the width of two flooring planks or panels. Likewise, as shown in FIG. 9C, a third position corresponds to that of the base post member **10'** when the pin **35'** engages a third connection **12'** with aperture **13'**. The distance between the guardrail post connector **15'** and hub connection portion **30'** when in such a third position (identified as X3') corresponds to the width of three flooring planks or panels.

[00176] In the exemplary embodiment shown in FIG. 9D, the stop plate **20'** is adjacent the node connection portion **30'**, such that the bracket **100'** is in its fully extended position (e.g., the second end portion **11b'** of the base post member **10'** is as far from the elongated member connection portion **50'** as possible), with the stop plate **20'** preventing the base post member **10'**

from sliding any further in a direction which would increase the distance between the second end portion **11b'** and the elongated member connection portion **50'**.

[00177] As will be appreciated, in an embodiment such as shown with respect to FIG. 9D, a fourth or fully extended position corresponds to that of the base post member **10'** when the pin **35'** engages a fourth or final connection **12'** with aperture **13'**. The distance between the guardrail post connector **15'** and the hub connection portion **30'** when in such a fourth or final position (identified as X4') corresponds to the width of four flooring planks or panels.

[00178] In other words, the connections **12'** with apertures **13'** determine the position of the base post member **10'** relative to the end of any work platform system to which the bracket **100'** may be attached and thereby act, in essence, as positional structures to guide and determine the position of the base post member **10'**.

[00179] As made clear by FIGS. 9A-9D, the position of the base post member **10'** as shown in FIG. 9A corresponds to the position of a first connection **12'** with aperture **13'** in the hub connection portion **30'** such that the pin **35'** engages that first connection **12'** with aperture **13'**, and it is understood that the positions of the base post member shown in FIGS. 9B, 9C, and 9D therefore each also corresponds to the position of a subsequent connection **12'** with aperture **13'** as the pin **35'** engages those connections **12'** with apertures **13'**.

[00180] It is further understood that more or fewer connections **12'** with aperture **13'** may be provided on base post member **10'** to allow for different numbers of flooring planks or panels to be secured to the bracket **100'**, to permit flooring planks or panels having identical alternate widths to be secured to the bracket **100'**, or to permit planks or panels of varying widths to be secured to the bracket.

[00181] In an alternative embodiment, the connections **12'** with apertures **13'** may be provided as a single elongated connection **12'** with aperture **13'** so as to provide continuous, or approximately continuous, adjustability of the base post member **10'** within the bracket **100'**.

[00182] FIGS. 14A through 14C shows the bracket **100'** connected to a portion of a work platform system **500'** including a hub **310'** and an elongated member **330'**, with FIG. 15 showing the underside of the portion of a work platform system with the bracket **100'** attached.

[00183] Specifically, FIG. 14A shows a portion of a work platform system including two flooring sections **170'** secured on a frame composed of a hub **310'** and three elongate structural members **330a'**, **330b'**, and **330c'**. FIG. 14B shows the connection between a hub **310'** and hub

connection portion **30'** in further detail. FIG. 14C shows the connection between elongate structural member **330b'** and the elongate structural member connection portion **50'** in further detail.

[00184] The structure of the hubs **310'** and elongate structural members **330'** suitable for use with the brackets **100'** of the present disclosure and the work platform systems **500'** made using the hubs **310'** and elongate structural members **330'** which the brackets **100'** of the present disclosure serve to extend are described with reference to FIGS. 18A-29, as described above, with like reference numbers referring to like components.

[00185] Referring back to FIGS. 14A-14C and 15, the hub **310'** is shown with three elongated members **330a'**, **330b'**, and **330c'** attached to the hub **310'** as described with reference to FIGS. 18A-21B. In the view shown and with reference to FIG. 18A, the elongated members **330'** are attached to the hub **310'** at openings **313b'/314b'**, **313f'/314f'** and **313h'/314h'**. The hub connection portion **30'** is secured to the hub **310'** at openings **313d'/314d'**. In this arrangement, the base post member **10'** is parallel with elongated member **330b'** so that the elongated member connection portion **50'** can be secured to the elongated member **330b'**. Because the hub connection portion's **30'** apertures **33'** are positioned on the outside of the channel **38'** (e.g., offset from the channel **38'**), when either aperture **33'** is aligned with openings **313d'/314d'**, the hub connection portion **30'**, and therefore base post member **10'**, is offset from the center opening **316'**. The offset connection of the hub connection member **30'** with the hub **310'** allows the center opening **316'** to still be able to receive a linkage or suspension connector by which the hub **310'** can be suspended from another structure, such as from a deck of the suspension bridge.

[00186] In the embodiment shown, the hub connection portion **30'** is connected to the hub **310'** using pin **342'** similar to, or preferably identical to, those used to secure the elongated members **330a'**, **330b'**, **330c'** to the hub **310'**.

[00187] Referring again to FIGS. 14A-14C and 15, and particularly FIG. 14C, the elongated member connection portion **50'** is shown secured to the elongated member **330b'**. Specifically, the elongated member connection portion **50'** is aligned on the elongated member **330b'**, and particularly on the upper element **332'** (not shown) of the elongated member **330b'** such that the apertures **56'** (not shown) in the base portion **51'** of the elongated member connection portion align with reinforced securing structures (such as luge nuts **142'**) of the

elongated member **330'**. Securing structures (e.g., screw, bolt, pin or similar structure) are passed through the aligned apertures **56'** to secure the elongated member connection portion **50'** with the elongated member **330'**.

[00188] With further reference to FIGS. 14A-14C and 15, the bracket **100'** is secured to the work platform system **500'** at both a hub **310'** and an elongated member **330b'**, with at least a portion of the base post member **10'** running parallel and adjacent to an elongated member **330b'**. As a result, the downward force generated by weight placed on any extended platform built on the brackets **100'** is transferred to the hub **310'** and joist **330b'** and therefore distributed among the further elongated members **330'** which may be further attached to the hub **310'**. The present bracket **100** is therefore generally disposed horizontally when in standard operating position. No diagonal support is required. In fact, in an embodiment, the bracket **100'** is free from diagonal structural members when in the standard operating position.

[00189] In accordance with an embodiment of the present disclosure, FIGS. 16A and 16B show a number of brackets **100'** secured to a portion of a work platform **500'**. While in the embodiment shown there are three brackets **100'**, with each bracket **100'** positioned at an available hub **310'** such that each hub **310'** has a corresponding bracket **100'**. However, it is understood that only hubs **310'** along a perimeter of a work platform **500'** will be available to secure a bracket **100'**. Further, not every hub **310'** along a work platform **500'** perimeter need necessarily have a corresponding bracket **100'** depending on the situation, use and desired extended platform size.

[00190] As shown in FIGS. 16A and 16B, the brackets **100'** are each in the fully extended position and ready to receive flooring sections (e.g., flooring boards, deck panels, planks, wood or metal hook planks, etc.).

[00191] In the exemplary embodiment shown, and with further reference to FIGS. 17A-17C, when fully extended, the bracket **100'** may be used to secure up to four scaffold planks and/or flooring sections **600'** to form an extended work platform **501'**. As shown in FIGS. 17B-17C, the extended work platform **501'** is raised compared to the work platform system **500'**. In some embodiments, a toe board or other system may be provided to cover the gap between the work platform system **500'** and the extended work platform **501'**.

[00192] As shown in FIGS. 16A-17C, the guard rail post connectors **15'** of each bracket **100'** secure a guard rail post **402'** and, with particular reference to FIGS. 17A-17C, a guard rail system is installed.

[00193] In the exemplary embodiment shown, the base post member **10'** of each bracket **100'** includes four connections **12'** with apertures **13'**, with each of such connections **12'** corresponding to a position enabling the bracket **100'** to secure one plank and/or flooring section **600'**. For example, and with reference to FIG. 9A, the space between the guard rail post connector **15'** and the end of the hub **310'** corresponds to the width of a standard platform plank (e.g., wood or metal hook plank) or other work platform flooring section. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15'** to the end of the hub **310'** (XI') is from approximately 4 inches, or 5 inches, or 5.25 inches to 5.5 inches, or 6 inches, or 7 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15'** and end of hub **310'** is 5.25 inches.

[00194] As shown in FIGS. 9A-9D, as the position of the base post member **10'** changes (e.g., is extended such that a further subsequent connection **12'** with aperture **13'** engages the hub connection portion **30'**), the distance between the guard rail post connector **15'** and the end of the hub **310'** increases proportionally to allow a further platform plank and/or work platform flooring section to be secured to the bracket **100'**.

[00195] For example, and in the embodiments shown in FIG. 9B, the distance between the space between the guard rail post connector **15'** and the end of the hub **310'** when the bracket is in its second position (e.g., the second connection **12'** with aperture **13'** as counted from the second end **11b'** of the base post member **10'** is within the hub connection portion **30'**) corresponds to the width of two standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15'** to the end of the hub **310'** (X2') is from approximately 10 inches, or 12 inches, or 14 inches to 15 inches, or 16 inches, or 17 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15'** and end of hub **310'** is 14.63 inches.

[00196] For example, and in the embodiments shown in FIG. 9C, the distance between the space between the guard rail post connector **15'** and the end of the hub **310'** when the bracket is in its third position (e.g., the third connection **12'** with aperture **13'** as counted from the second

end **11b'** of the base post member **10'** is within the hub connection portion **30'**) corresponds to the width of three standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15'** to the end of the hub **310'** (X3') is from approximately 20 inches, or 22 inches, or 23 inches to 24 inches, or 25 inches, or 26 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15'** and end of hub **310'** is 23.88 inches.

[00197] For example, and in the embodiments shown in FIG. 9D, the distance between the space between the guard rail post connector **15'** and the end of the hub **310'** when the bracket is in its fourth position (e.g., the fourth connection **12'** with aperture **13'** as counted from the second end **11b'** of the base post member **10'** is within the hub connection portion **30'**) corresponds to the width of four standard platform planks (e.g., wood or metal hook plank) or other work platform flooring sections. In the exemplary embodiment shown, for example, the distance from the guard rail post connector **15'** to the end of the hub **310'** (X4') is from approximately 30 inches, or 32 inches, or 33 inches to 34 inches, or 35 inches, or 36 inches. In the exemplary embodiment shown, the distance from the guard rail post connector **15'** and end of hub **310'** is 33.13 inches.

[00198] In an embodiment, the number of positional structures may vary, at the total distance between the space between the guard rail post connector **15'** and the end of a hub **310'** may vary continuously, or incrementally, from 0 inches, or from 2 inches, or from 4 inches, or from 5 inches, or from 5.25 inches, or from 10 inches, or from 12 inches, or from 14 inches, or from 20 inches, or from 22 inches, or from 23 inches, or from 30 inches, or from 32 inches, or from 33 inches to 50 inches, or to 40 inches, or to 38 inches, or to 36 inches, or to 35 inches, or to 34 inches, or to 26 inches, or to 25 inches, or to 24 inches, or to 17 inches, or to 16 inches, or to 15 inches, or to 7 inches or to 6 inches, or to 5.5 inches.

[00199] In on embodiment, the base post member is incrementally positionable from approximately 0 inches to approximately 40 inches in units of approximately 0.5 inches, or 1 inch, or 1.1 inches, or 1.2 inches, or 1.25 inches, or 1.3 inches, or 1.4 inches, or 1.5 inches, or 1.6 inches, or 1.7 inches, or 1.75 inches, or 1.8 inches, or 1.9 inches, or 2 inches, or 2.1 inches, or 2.2 inches or 2.25 inches, or 2.3 inches, or 2.4 inches, or 2.5 inches, or 2.6 inches, or 2.7 inches, or 2.75 inches, or 2.8 inches, or 2.9 inches, or 3 inches.

[00200] In an embodiment, the present disclosure relates to a method of extending a work platform. In a first step, a hub connection portion is provided. In an embodiment, the hub connection portion is a hub connection portion as described, for example, with reference to FIGS. 3A-3D or FIGS. 11A-11D. The hub connection portion is then connected to a hub, such as, for example, described with reference to FIGS. 18A-18D.

[00201] In an embodiment, the hub connection portion is connected to the hub using at least one pin, for example, as shown and described with reference to FIGS. 5A-5B or FIGS. 14A-14C, for example. In further embodiments, more than one pin may be used to secure a hub connection portion to a hub. In an embodiment, at least two pins are used to secure a hub connection portion to a hub.

[00202] In a next step, a base post portion is provided. In an embodiment, the base post portion is a base post portion as described, for example, with reference to FIGS. 2A-2D or 10A-10D. The base post portion is then secured to the hub connection portion to form the assembled bracket.

[00203] In an embodiment, the base post portion is slidably secured to the hub connection portion. In an embodiment, the base post portion is slidably secured to the hub connection portion by sliding the base post portion into the channel of the hub connection portion.

[00204] In an embodiment, the step of securing the base post portion to the hub connection portion includes sliding the base post portion into the channel of the hub connection portion.

[00205] In an embodiment, the method of extending a work platform further includes securing the base post member in position. For example, as shown and described with reference to FIGS. 5A-5B, to secure the base post portion in a position, at least one pin is used. The pin engages the base post portion and hub connection portion to prevent the base post portion from sliding further in the hub connection portion. Specifically, and with reference to the embodiments described with respect to FIGS. 4A-4B and 5A-5B, the at least one pin passes through the apertures of the channel plates of the hub connection portion and the aperture of one of the connections of the base post portion. In a further embodiment in which at least two pins are used to secure the base post member in position, the at least two pins pass through the apertures of a pair of connections. The specific position of the base post portion is determined by which connection/aperture is engaged by the pin.

[00206] In an embodiment, the step of securing the base post portion in position includes aligning a connection portion with an aperture on the base post portion between the apertures of the channel plates on the hub connection portion. As described with reference to FIGS. 1A-1D, the location of the connection/aperture on the base post portion determines the distance between the end of the base post portion (in an embodiment, for example, the end of the base post portion having a guard rail post connector) and the hub connection portion, and therefore the size of the extended platform.

[00207] In an embodiment, the pin or pins used to secure the base post portion in a position each include a wire connected at both ends to a respective end of the pin. In this way, and as described with reference to FIGS. 4A and 4B, the pin(s) is prevented from disengaging the respective connection portion.

[00208] In an embodiment, the method of extending a work platform includes installing at least one flooring section and/or plank on the bracket. In one embodiment, for example, the flooring section and/or plank is a work platform plank, such as a wood or metal hook plank. In such an embodiment, the step of installing at least one flooring section and/or plank includes placing at least one hook of the plank over the base post member. In a further embodiment, multiple flooring sections and/or planks are installed on the base post member.

[00209] In a further embodiment, such as, for example, when a hub connection portion as described with reference to FIGS. 11A-11D is provided, the method further includes providing an elongated member connection portion prior to providing a base post member. In an embodiment, the elongated member connection portion is an elongated member connection portion as described, for example, with reference to FIGS. 12A-12D. The elongated member connection portion is then connected to an elongated member, such as, for example, described with reference to FIGS. 12A-15.

[00210] In an embodiment, the elongated member connection portion is connected to the elongated member as described, for example, with reference to FIGS. 14A-14C and 15. In an embodiment, the elongated member connection portion is connected to the elongated member at reinforced securing structures on the elongated member. In a further embodiment, the reinforced securing structures are cage nuts, and the elongated member connection portion is secured to the elongated member by bolts which pass through the base of the elongated member connection portion and engage the cage nuts.

[00211] In an embodiment, the hub to which the hub connection portion is connected and the elongated member to which the elongated member connection portion is connected are secured to one another. For example, in an embodiment, the hub and elongated member are connected to each other as described with reference to FIGS. 9A-18.

[00212] In a further embodiment, the step of securing the base post portion in a position includes using at least two pins, a first pin to engage the base post portion and hub connection portion as described above and a second pin to engage the elongated member connection portion.

[00213] In a further embodiment, the step of securing the base post portion in a position includes using at least three pins, two of which engage the base post portion and that hub connection portion, as described above, and the third which engages the elongated member connection portion.

[00214] In a further embodiment, the method of extending a work platform includes providing at least two hub connection portions, and connecting each of the hub connection portions to a hub as described above. In an embodiment, each hub is connected to at least one elongated member.

[00215] In an embodiment in which elongated member connection portions are to be used, the method further includes providing at least two elongated member connection portions and connecting each of the elongated member connection portions to an elongated member as described above. In an embodiment, each elongated member is secured to one of the hubs, thereby forming two units, each composed of an elongated member connected to a hub, a hub connection portion secured to the hub and an elongated member connection portion secured to the elongated member. The corresponding hub connection portions and elongated member connection portions form hub connection portion/elongated member connection portion sets.

[00216] The method of extending the work platform system then also includes providing at least two base post members and securing each base post member to one of the hub connection portions or hub connection portion/elongated member connection portion sets. In an embodiment, the base post members are secured to the hub connection portion (or hub connection portion/elongated member connection portion sets) to form two assembled brackets as described above. The method then further includes securing the base post members in a position and installing one or more flooring sections and/or planks on the brackets as described above.

[00217] In an embodiment, both base post members are secured in a position such that the distance between the hub connection portion and the end of the base post member furthest from the elongated member connection portion is the same. In a further embodiment, each base post member is secured in a different position.

[00218] In an embodiment, the hub connection portions are connected to hubs such that the respective base post members are parallel, or approximately parallel, to one another when secured in the hub connection portions.

[00219] In an embodiment, the elongated members to which the elongated member connection portions are secured are parallel, or approximately parallel, one another. In that way, the base post portions are parallel, or approximately parallel, one another.

[00220] In an embodiment, the step of installing one or more flooring sections and/or planks on the brackets includes laying the flooring section and/or plank over the brackets such that it is supported by both base post members. In an embodiment, the flooring section and/or plank is a wood or metal hook plank and the step of installing one or more flooring sections and/or planks on the brackets includes placing at least one hook of a first end of the plank over a first base post member and placing at least one hook of a second end of the plank over the second base post member. In an embodiment, multiple flooring sections and/or planks are installed on the brackets.

[00221] In an embodiment, the present disclosure relates to a method of erecting an extended work platform system. In an embodiment, the method of erecting an extended work platform system comprises providing a plurality of elongated members and at least two hubs and pivotally connecting at least one elongated member to each of the hubs. In an embodiment, the at least one elongated member is connected to each of the hubs as described, for example, with reference to FIGS. 9-20.

[00222] In a further embodiment, the plurality of elongated members and at least two hubs may be provided as part of a suspended work platform system as described, for example, with reference to FIGS. 18A-29. In still a further embodiment, the method of erecting an extended work platform system may include first erecting at least a portion of such a suspended work platform system.

[00223] When erecting a portion of a suspended work platform system, first a plurality of hubs and a plurality of elongated members are provided. In an embodiment, the plurality of hubs

comprises four hubs and the plurality of elongated members comprises four elongated members. Next, the plurality of hubs are pivotally attached to the plurality of elongated members such that (i) one of the elongated members and two of the hubs are stationary, (ii) two of the elongated members are rotatable, and (iii) two of the hubs and one of the elongated members are translatable. In a further step of erecting a portion of a suspended work platform system, the method includes articulating the two rotatable elongated members, the two translatable hubs and the one translatable elongated member from an initial position to a final position with respect to the stationary elongated member and the stationary hubs so as to receive a work platform. In an embodiment, the elongated members of the plurality are substantially co-planar with respect to each other in the initial and final positions. In an embodiment, the articulating does not require any hoisting equipment. In an embodiment, the articulating is completed in a cantilevered manner.

[00224] In the method of erecting an extended work platform system, after the plurality of hubs and plurality of elongated members are provided, at least two hub connection portions are provided. In an embodiment, the hub connection portions are as described, for example, with reference to FIGS. 3A-3D or 11A-11D. Each of the hub connection portions are then secured to one of the hubs. In an embodiment, the hubs to which the hub connection portions are secured are adjacent one another.

[00225] In the method of erecting an extended work platform system such as, for example, when hub connection portions as described with reference to FIGS. 11A-11D are provided, at least two elongated member connection portions are also provided. In such an embodiment, the elongated member connection portions are as described, for example, with reference to FIGS. 12A-12D. Each of the elongated member connection portions are then secured to one of the elongated members, specifically an elongated member which is connected to a hub to which a hub connection portion is secured. Even more specifically, a first elongated member connection portion is secured to a first elongated member which is attached to the first of the two hubs to which a hub connection portion is secured, and the second elongated member connection portion is secured to the elongated member which is parallel to, or approximately parallel to, the first elongated member and secured to the second of the two hubs to which a hub connection portion is secured.

[00226] In other words, when both hub connection portions and elongated member connection portions are used, two of the hubs have hub connection portions secured to them, and two elongated members have elongated member connection portions secured to them. Each elongated member containing an elongated member connection portion is attached to a hub containing a hub connection portion, and the hubs having the hub connection portions are attached to one another by a third elongated member which does not contain an elongated member connection portion. Each corresponding hub connection portion and elongated member connection portion forms a hub connection portion/elongated member connection portion set.

[00227] In an embodiment, the hub connection portions and, if used, elongated member connection portions, are secured to the hubs and elongated members, respectively, as described, for example, above and with reference to FIGS. 4A-6 or 13A-15.

[00228] In a next step, at least two base post members are provided, and each base post member is secured to a hub connection portion (or hub connection portion/elongated member connection portion set) to form two completed brackets. In an embodiment, the base post member is slidably secured to a hub connection portion (or hub connection portion/elongated member connection portion set) as described above and, for example, with reference to FIGS. 1A-6 or 9A-15. The base post members are then secured in a position as discussed above and with reference, for example, to FIGS. 1A-6 or 9A-15. In an embodiment, both base post members are secured in a position such that the distance between the hub connection portion and the end of the base post member (e.g., the end of the base post member containing a guard rail post connector) is the same. However, in further embodiments, each base post member may be secured in a different position.

[00229] At least one flooring section and/or plank is then installed on the completed brackets as described above.

[00230] The numerical ranges disclosed herein include all values from, and including, the lower value and the upper value. For ranges containing explicit values (e.g., 1 or 2, or 3 to 5, or 6, or 7) any subrange between any two explicit values is included (e.g., 1 to 2; 2 to 6; 5 to 7; 3 to 7; 5 to 6; etc.).

[00231] Among other things, it should be appreciated that the scope of the present disclosure is not limited to the number of constituting components, the materials thereof, the shapes thereof, the relative arrangement thereof, etc., as described above, but rather the above

disclosures are simply provided as example embodiments. Further, any statements provided regarding clearance or other features which may provide improved safety are not intended to guarantee, warrant or represent the safety of the bracket disclosed herein

[00232] Thus, it is specifically intended that the present invention not be limited to the embodiments and illustrations contained herein, but include modified forms of those embodiments including portions of the embodiments and combinations of elements of different embodiments as come within the scope of the following claims.

CLAIMS

What is claimed is:

1. A bracket comprising:

a post member having a width and comprising a first post and a second post, the first and second posts being parallel and connected by a plurality of positional structures, each positional structure including an aperture, and

a first connection portion comprising a base and two channel structures secured to the base at a distance from one another thereby forming a first approximately U-shaped channel, wherein the two channel structures each include at least one aperture, wherein the apertures are coaxial, wherein the base includes two apertures, each aperture positioned outside of the channel adjacent a respective channel structure such that the first connection portion is symmetrical along an axis parallel with and passing through the center of the channel,

wherein the width of the post member is less than the distance between the channel plates of the first connection portion,

wherein the post member is slidably engaged in the first channel such that at least one of the plurality of positional structures is positionable between the channel structures of the first connection portion with the aperture of the at least one positional structure coaxial with the apertures of the channel structures of the first connection portion, and

wherein the bracket is free from any diagonal support member when in standard operating position.

2. The bracket of claim 1, wherein the base comprises a top element and a bottom element separated and connected by a mid-portion.

3. The bracket of claim 2, wherein the top and bottom elements are planar and parallel to each other.

4. The bracket of claim 3, wherein the top and bottom elements both include at least two openings therethrough, wherein respective openings are coaxial.

5. The bracket of claim 4, comprising at least 4 positional structures.

6. The bracket of claim 1, further comprising a second connection portion comprising a base and two channel structures secured to the base at a distance from one another thereby forming a second U-shaped channel.
7. The bracket of claim 6, wherein the post member is slidably engaged in the first and second channels such that each of the plurality of positional structure is positionable between the channel structures of the first connection portion such that the aperture of each of the positional structure is coaxial with the apertures of the channel structures.
8. The bracket of claim 7, wherein the post member includes stop plate projecting outwardly from the post member such that the width of the post plus the stop plate is greater than the distance between the channel plates of the first connection portion.
9. The bracket of claim 1, wherein the first connection portion is configured to secure to a portion of a suspended work platform.
10. The bracket of claim 9, wherein the portion of a suspended work platform is a hub.
11. The bracket of claim 10, wherein the hub comprises an element, an additional element and a section situated therebetween connecting the element and the additional element, the element having a centralized element opening disposed generally at or about a center of the element, and a slot extending from the centralized element opening to a distal end, the slot configured to receive and retain a suspension connector therein, at or near the distal end of the slot, and the section connecting the element and the additional element having a substantially uniform cross-section along a length thereof.
12. The bracket of claim 6, wherein the second connection portion is asymmetrical along the second channel.
13. The bracket of claim 8 wherein the post member has a first end and a second end including a guard rail post connector, wherein the stop plate is positioned between the first end and the second end, the positional points are positioned between the second end and the stop plate, and wherein the base post member further comprises a plurality of connections which connect the first post and the second post between the stop plate and the first end of the base post member.
14. An extended work platform comprising:

a work platform comprising at least two hubs, and
at least two platform extension brackets, each comprising
a base post member having a width and comprising a first post and a second post,
the first and second posts being parallel and connected by a plurality of positional structures,
each positional structure including an aperture, and
a hub connection portion comprising a base portion and two channel plates
connected to the base plate and separated at a distance to form a first U-shaped channel, wherein
the base portion includes at least two apertures, each aperture positioned outside of the channel
adjacent a respective channel structure such that the first connection portion is symmetrical along
an axis parallel with and passing through the center of the channel,
wherein the base post member is slidably engaged in the first channel,
wherein each hub connection portion is secured to a respective one of the at least
two hubs, and
at least one flooring plank secured to the base post members so as to extend
between them.

15. The extended work platform of claim 14, wherein the hub connection portions are secured to the hubs using at least one pin.

16. The extended work platform of claim 15, wherein the hubs are each secured to at least one elongated member using at least one pin.

17. The extended work platform of claim 16 further comprising at least two elongated member connection portions connected to respective elongated members and each comprising a base plate containing at least one aperture and two channel plates connected to the base plate and separated at a distance to form a second U-shaped channel, wherein the base post members are each slidably engaged in the respective second U-shaped channel so as to be parallel with the respective elongated member.

18. The extended work platform of claim 17, wherein the elongated member connection portions are asymmetrical along an axis parallel with and passing through the center of the channel.

19. The extended work platform of claim 14, wherein the two channel plates of the hub connection portions each include at least one aperture, wherein the apertures are coaxial.

20. The extended work platform of claim 14 wherein the post members are slidingly engaged in the first channel such that each of the plurality of positional structures is positionable between the channel structures of the first connection portion such that the aperture of each of the positional structures may be coaxial with the apertures of the channel structures.

21. The extended work platform of claim 14, wherein the base post members have a first end and a second end, and the first end extends a distance of 4 to 40 inches outward from the hub connection portion.

22. The extended work platform of claim 21, further including at least two flooring sections or planks installed on the first ends of the base post members so as to extend between them.

23. The extended work platform of claim 14, wherein the base of the hub connection portions each comprise a top element and a bottom element separated and connected by a mid-portion.

24. The extended work platform of claim 23 wherein the top and bottom elements are planar and parallel to each other, wherein the top element comprises the at least two apertures and the bottom element comprises an additional at least two apertures, each of the additional at least two apertures is coaxial with a respective one of the at least two apertures of the top element.

25. The extended work platform of claim 24, wherein the hubs each comprise an element, and additional element and a section situated therebetween connecting the element and the additional element, wherein the element includes a first plurality of openings and the additional element includes a second plurality of openings, wherein each one of the openings in the first plurality of openings is coaxial with a respective one of the openings in the second plurality of openings.

26. The extended work platform of claim 25, wherein the top element of the hub connection portions interface with the elements of the hubs and the bottom elements of the hub connection portions interface with the additional elements of the hubs such that at least one pair of coaxial apertures of the top and bottom element of each of the hub connection portions is coaxial with one pair of coaxial openings of each of the hubs.

27. The extended work platform of claim 14, wherein the at least two elongated members are approximately parallel one another.

28. The extended work platform of claim 27, further including at least two flooring sections or planks installed on and extending between the first ends of the base post members.

29. The extended work platform of claim 28, wherein the at least one flooring section or plank is a metal or wood hook plank.

30. A method of extending a work platform comprising:

providing a suspended work platform system comprising a plurality of hubs and a plurality of elongated members,

providing at least two hub connection portions, each hub connection portion comprising a first channel formed from a base portion and two channel plates secured to the base portion, wherein the hub connection portion is symmetrical along an axis parallel with and running through the center of the first channel;

connecting each hub connection portion to an upper surface of a respective one of the plurality of hubs;

providing at least two base post portions;

sliding the base post portions into respective first channels;

securing the base post portions in a position; and

installing at least one flooring section or plank on the base post portions so as to extend between the base post portions.

31. The method of claim 30 further comprising providing an elongated member connection oration comprising a second channel, connecting the elongated member portion to an elongated member, and sliding the base post into the first and second channels.

32. The method of claim 30 wherein the step of providing a suspended work platform system comprises:

providing the plurality of elongated members and a plurality of hubs;

pivotaly attaching the plurality of hubs to the plurality of elongated members such that (i) one of the elongated members and two of the hubs are stationary, (ii) two of the elongated members are rotatable, and (iii) two of the hubs and one of the elongated members are translatable; and

articulating the two rotatable elongated members, the two translatable hubs and the one translatable elongated member from an initial position to a final position with respect to the

stationary elongated member and the stationary hubs so as to receive a work platform, wherein the plurality of elongated members are substantially co-planar with respect to each other in the initial and final positions.

33. A suspended work platform system comprising:

a plurality of hubs,

a plurality of elongated members interconnected with the plurality of hubs to form a suspended work platform system,

at least two platform extension brackets, each comprising

a base post member having a first end, a second end comprising a guard rail post connector and a width and comprising a plurality of positional structures, each positional structure including an aperture, and

a hub connection portion comprising a base plate containing at least two apertures and two channel plates connected to the base plate and separated at a distance to form a first U-shaped channel, wherein each of the apertures is located outside of the channel and adjacent a respective channel plate such that the hub connection portion is symmetrical along an axis parallel with and passing through the center of the channel, and

wherein the base post member is slidably engaged in the first channel,

wherein each hub connection portion is secured to one of the plurality of hubs,

and

at least one flooring section or plank installed on and extending between the second ends of at least two base post members.

34. The suspended work platform system of claim 33, further comprising an elongated member connection portion comprising a base plate containing at least one aperture and two channel plates connected to the base plate and separated at a distance to form a second U-shaped channel.

35. The suspended work platform system of claim 34, wherein the base post member is slidably engaged in the first and second channels.

36. The suspended work platform system of claim 35, wherein the elongated member connection portions are each secured to one of the plurality of elongated members.

37. The suspended work platform system of claim 33, wherein the post members are slidably engaged in their respective first channels such that at least one of the plurality of positional structures of each of the base post members is positional between the channel plates of their respective hub connection portions with the apertures of the at least one positional structure is coaxial with the apertures of the respective channel plates.

38. The suspended work platform system of claim 33, wherein the two channel plates of each of the hub connection portions include at least two apertures, wherein the post members are slidably engaged in their respective first channels such that at least two of the plurality of positional structures of each of the base post members are positionable between the channel structures of the respective hub connection portions with the apertures of the at least two positional structures of each of the base post members coaxial with the respective pairs of the at least two apertures of their respective channel plates.

39. The suspended work platform system of claim 38, wherein the at least two of the plurality of positional structures of the base post members are immediately adjacent one another.

40. The suspended work platform system of claim 33, wherein the base comprises a top element and a bottom element separated and connected by a mid-portion.

41. The suspended work platform system of claim 40, wherein the top and bottom elements are planar and parallel to each other.

42. The suspended work platform system of claim 41, wherein the top and bottom elements both include at least two openings dispersed therethrough, wherein respective openings are coaxial.

43. The suspended work platform system of claim 33 wherein the plurality of hubs comprises at least four hubs and the plurality of elongated members comprises at least four elongated members, wherein the hubs and elongated members are interconnected so that (i) one of the elongated members and two of the hubs remain stationary, (ii) two of the elongated members are rotatable, and (iii) two of the hubs and one of the elongated members are translatable, wherein the elongated members and hubs are interconnected so that the two rotatable elongated members, two translatable hubs and the one translatable elongated member can articulate from an initial position to a final position with respect to the stationary elongated member and stationary hubs.

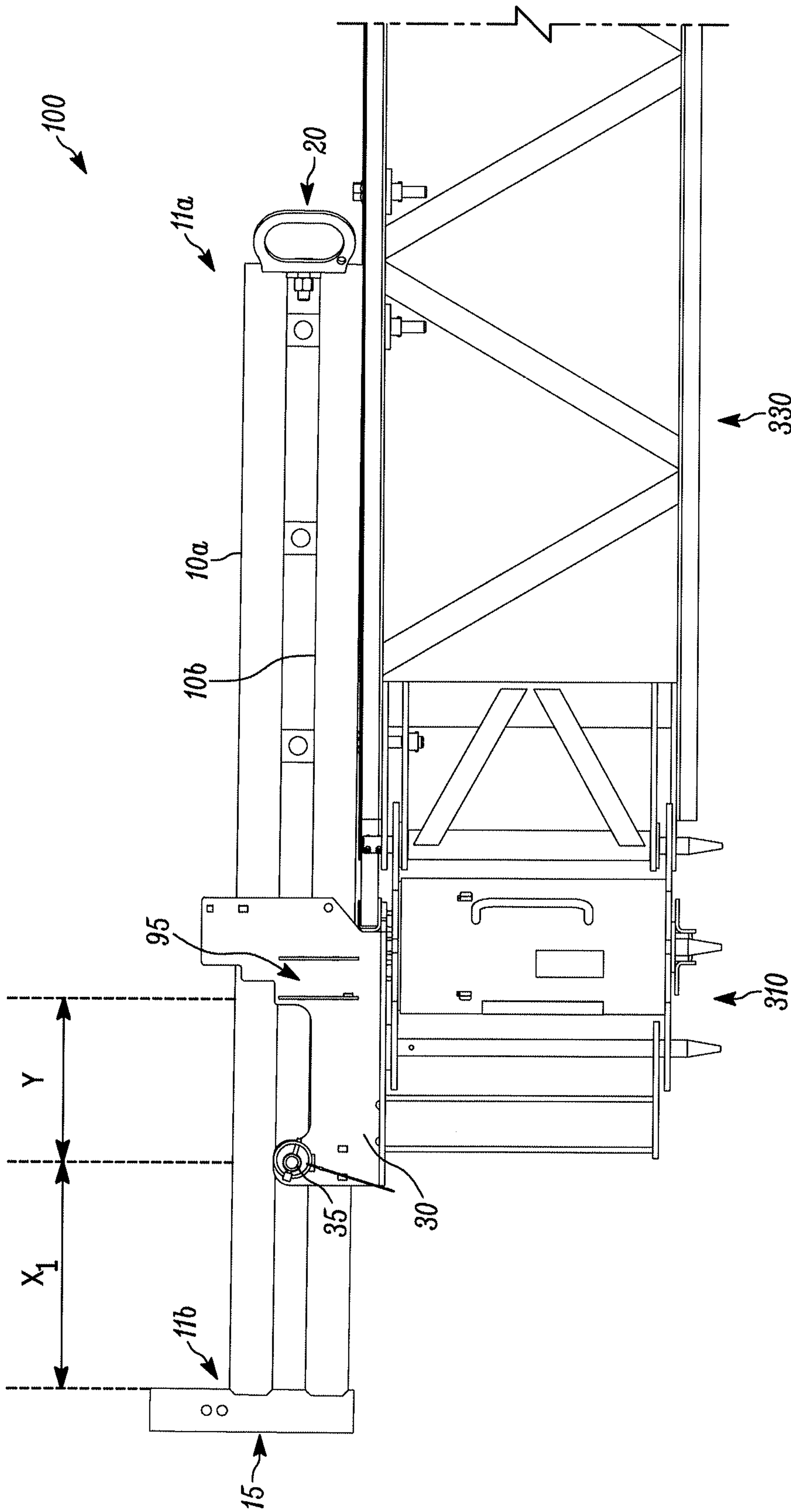


FIG. 1A

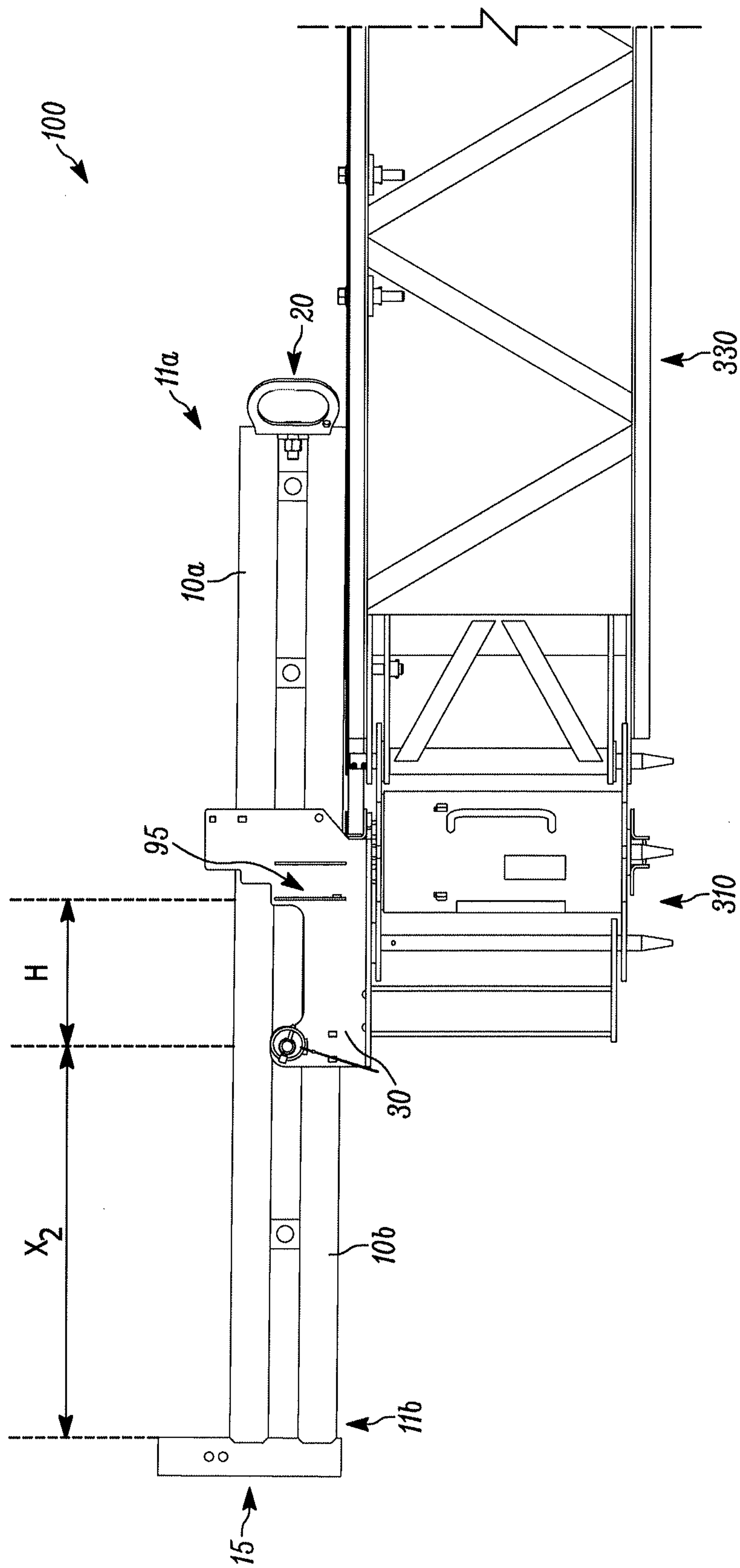


FIG. 1B

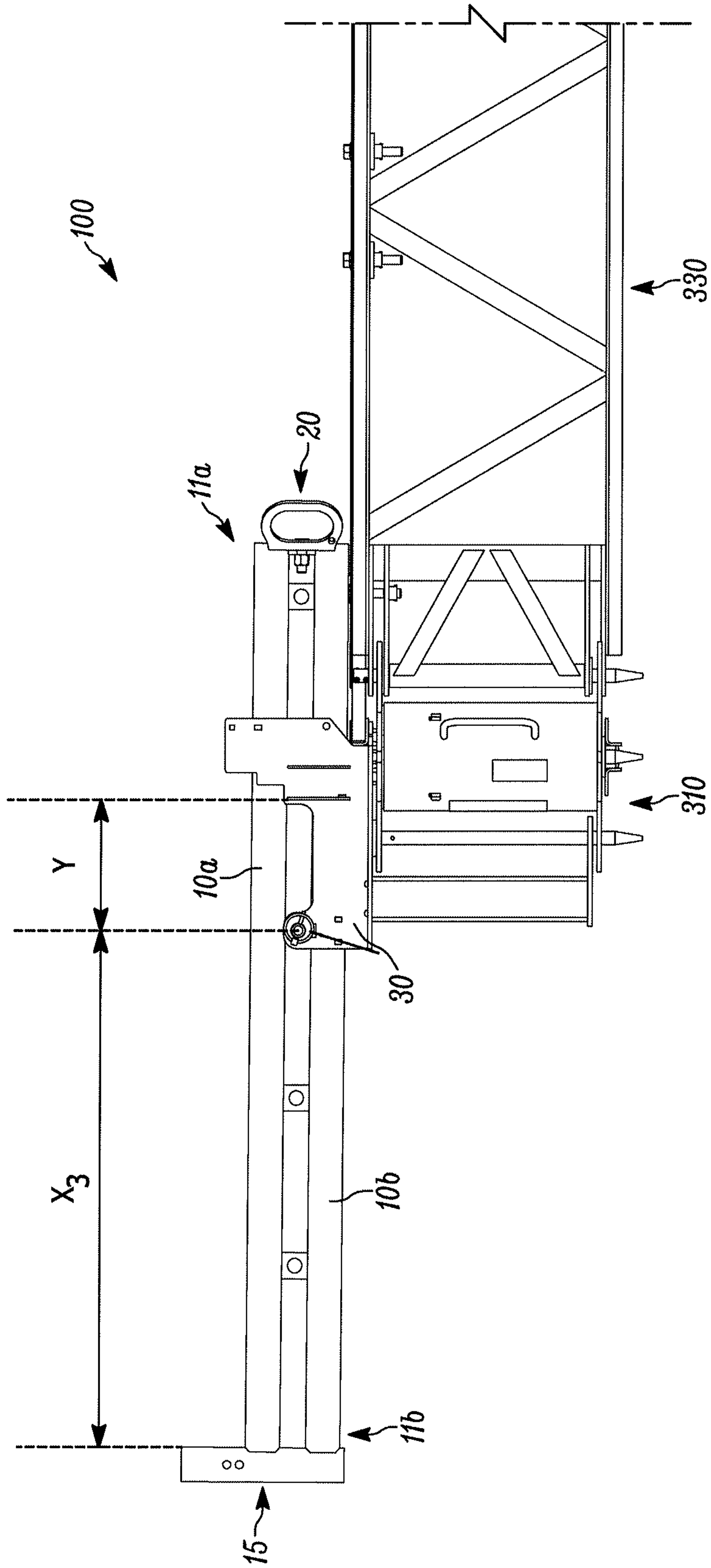


FIG. 1C

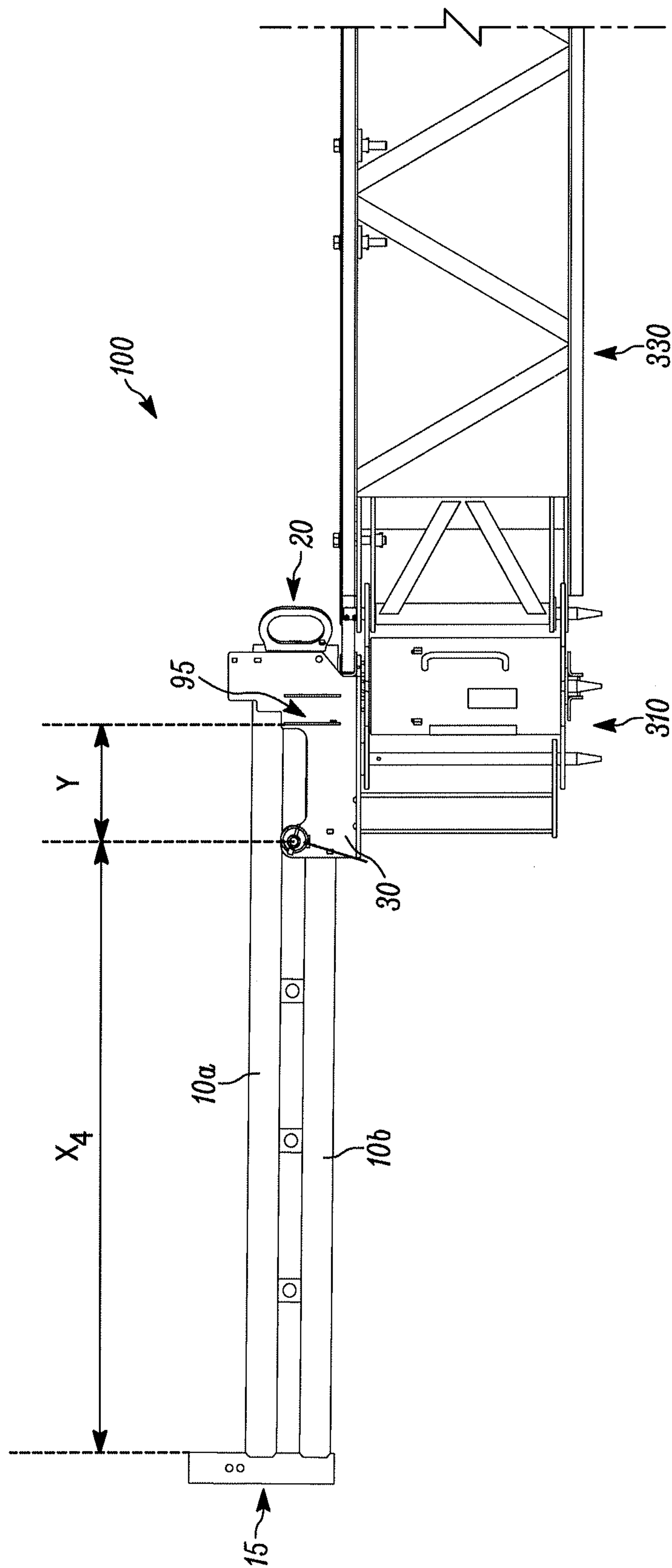


FIG. 1D

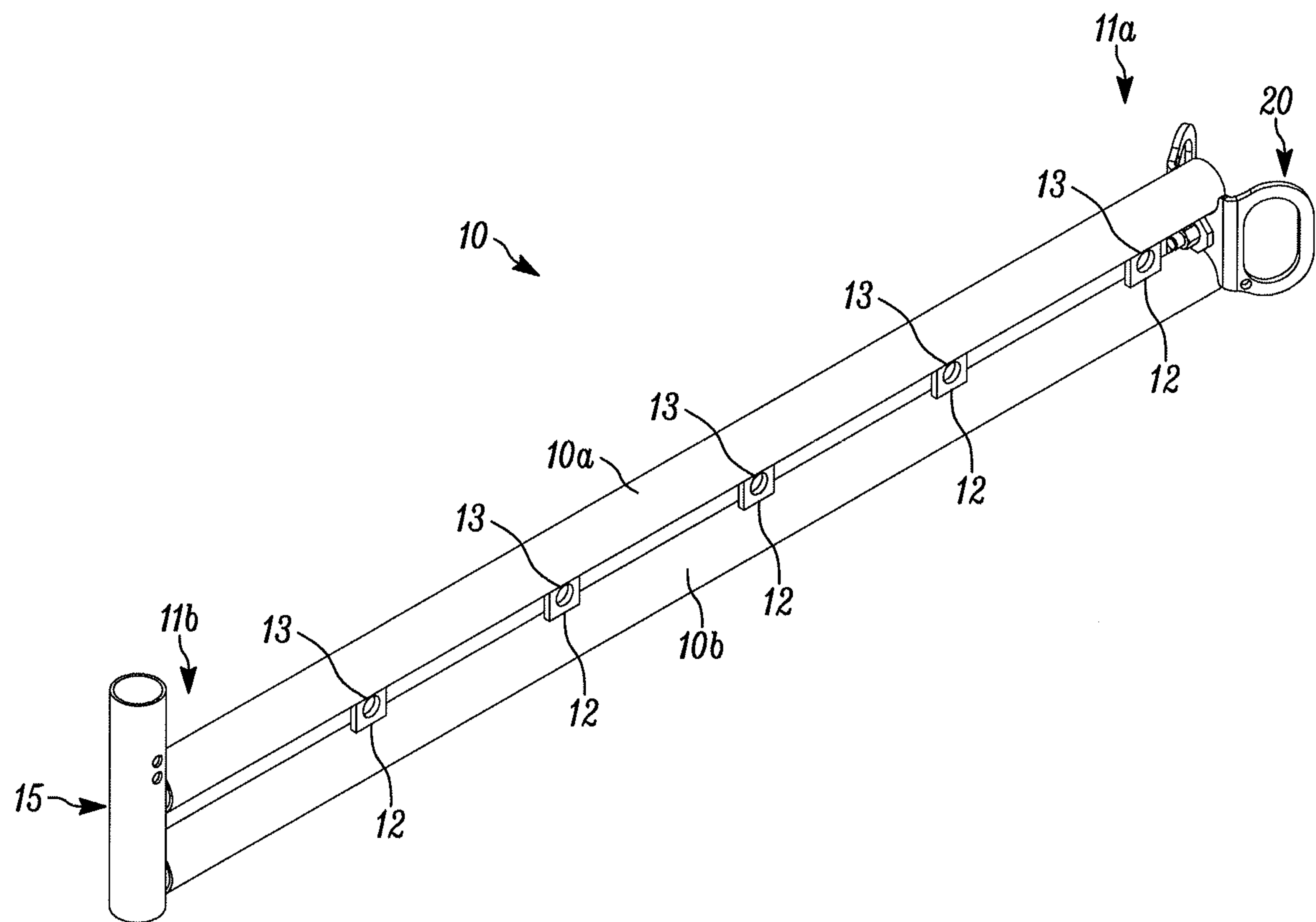


FIG. 2A

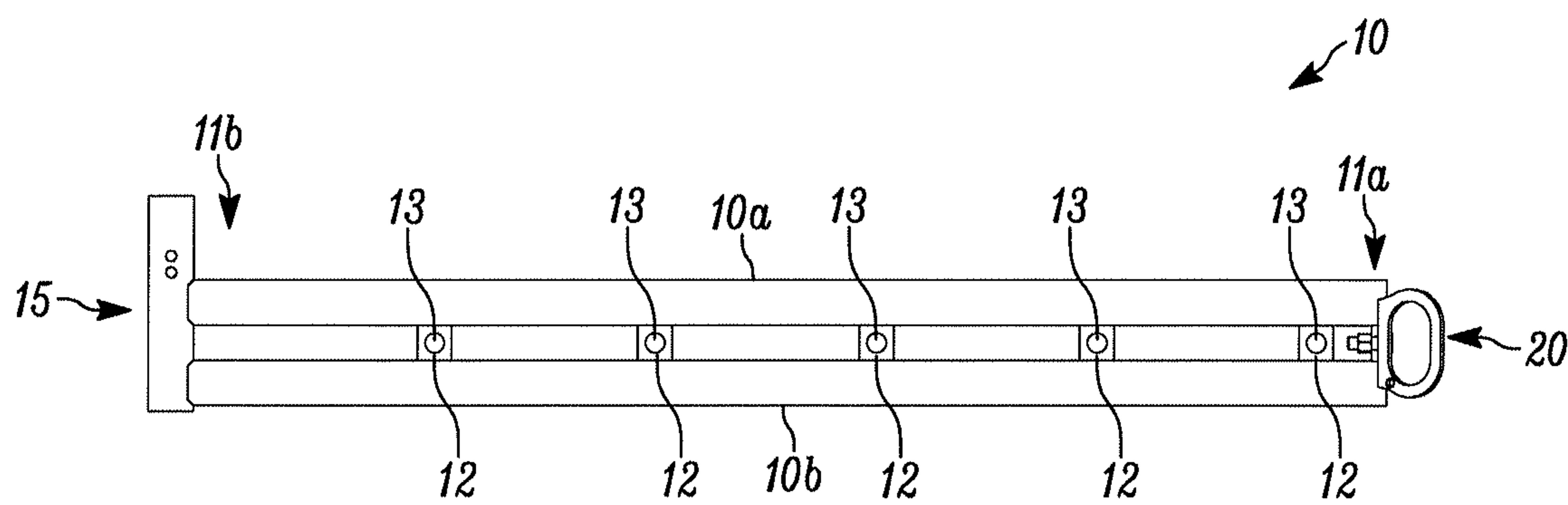


FIG. 2B

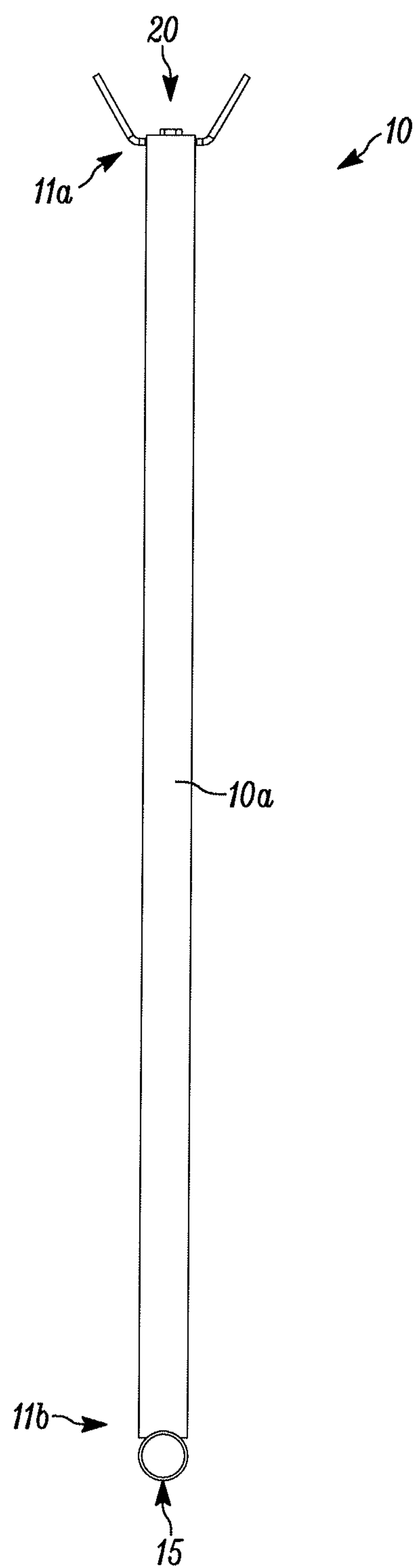


FIG. 2C

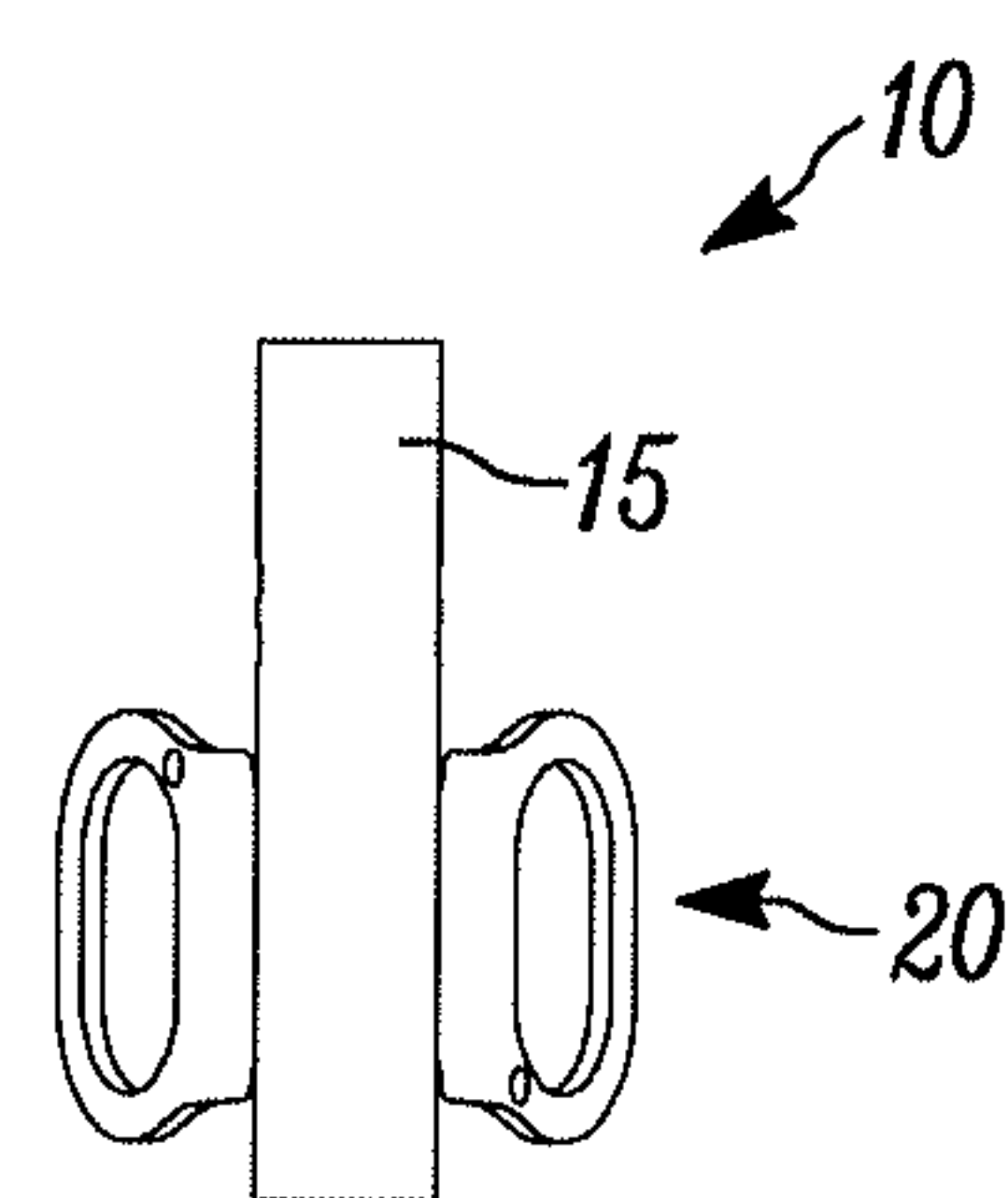


FIG. 2D

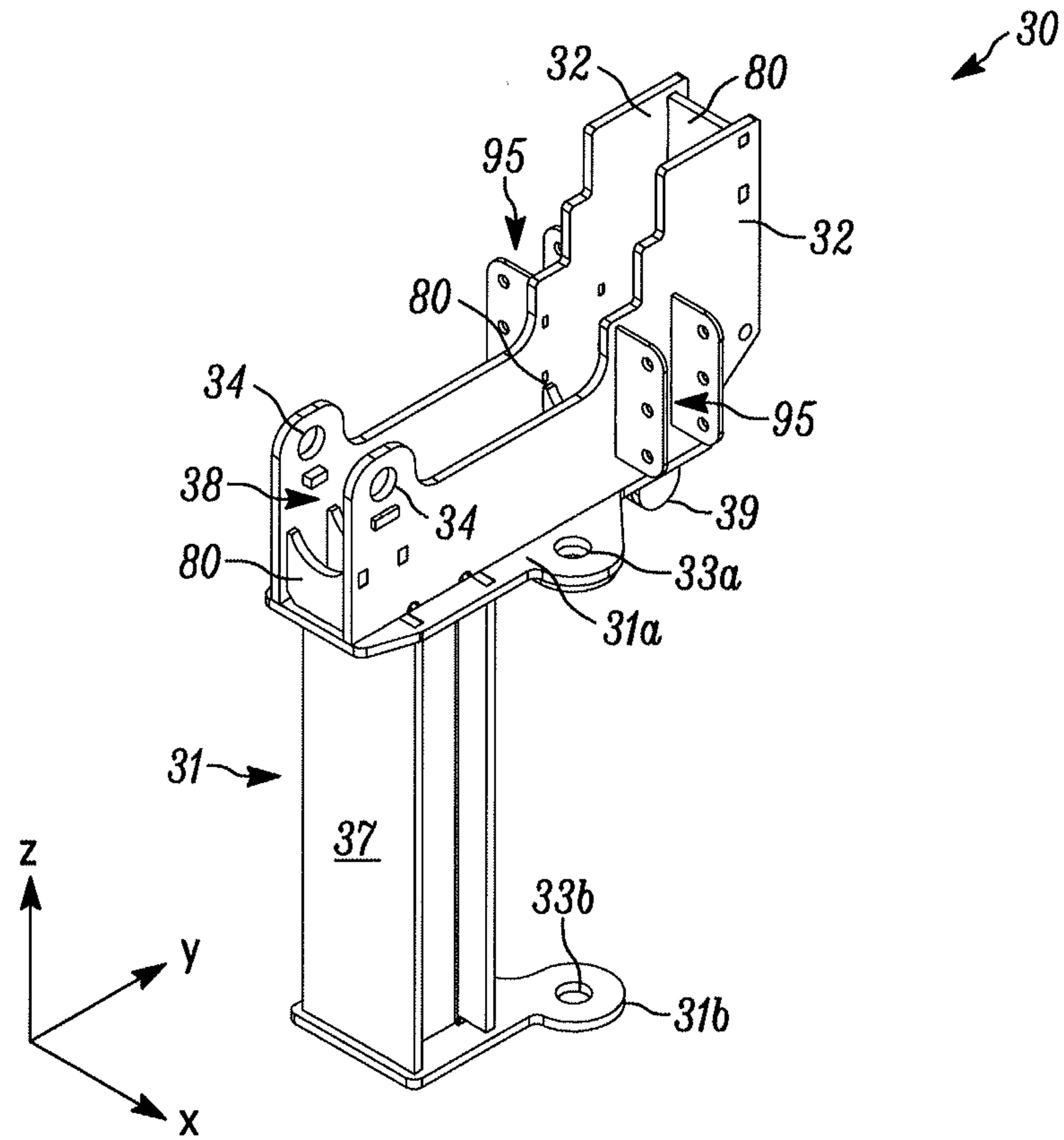


FIG. 3A

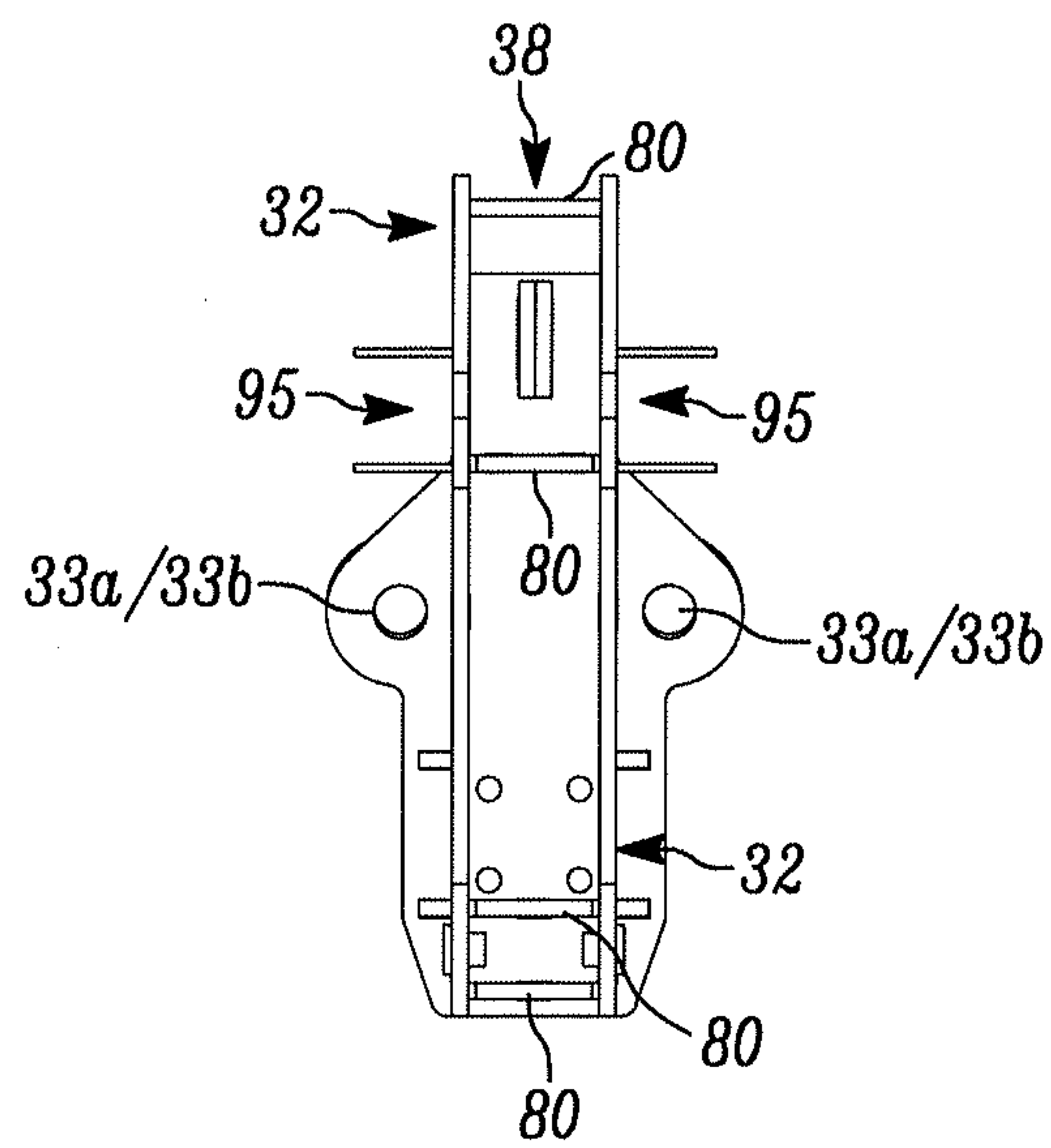


FIG. 3B

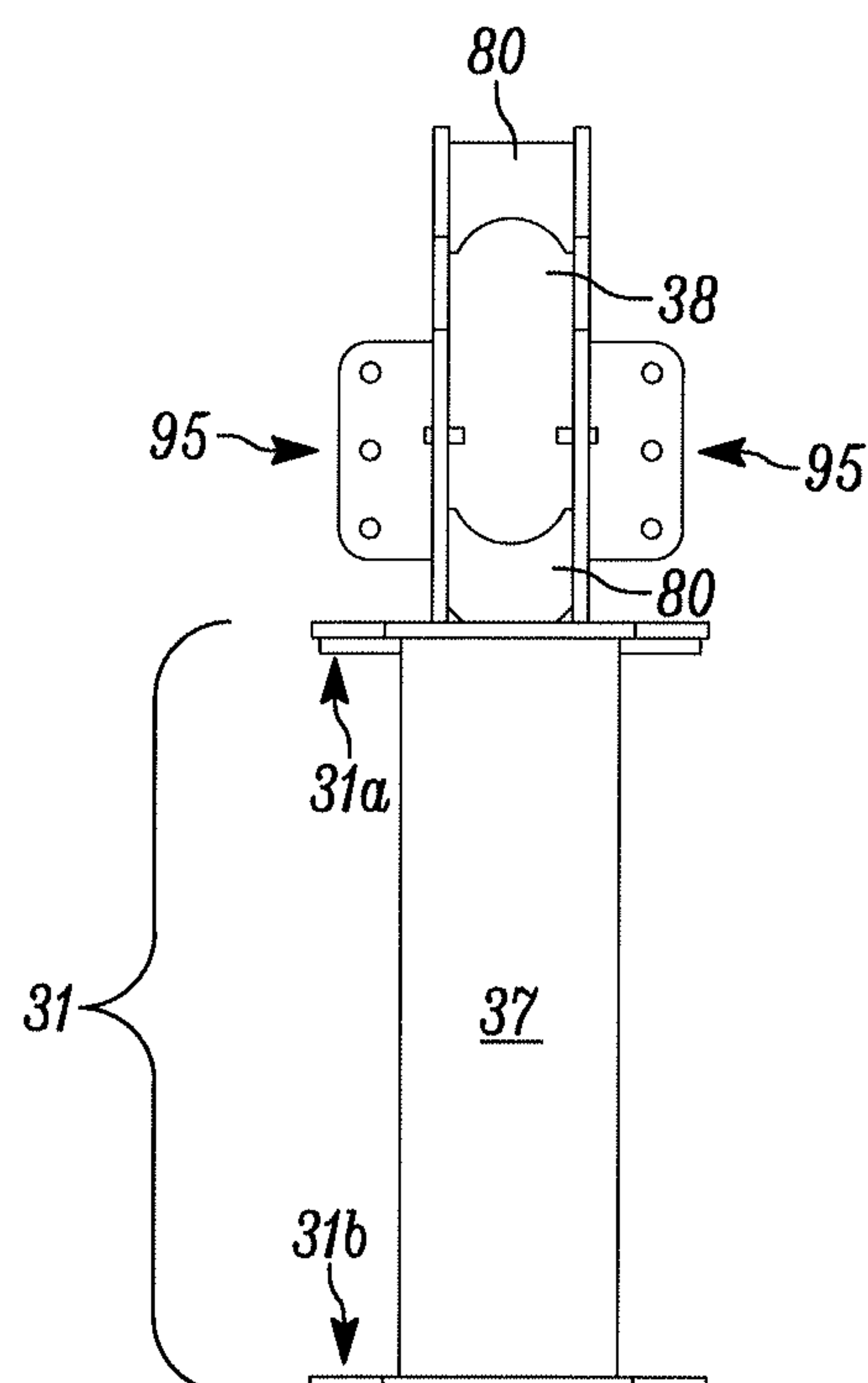


FIG. 3C

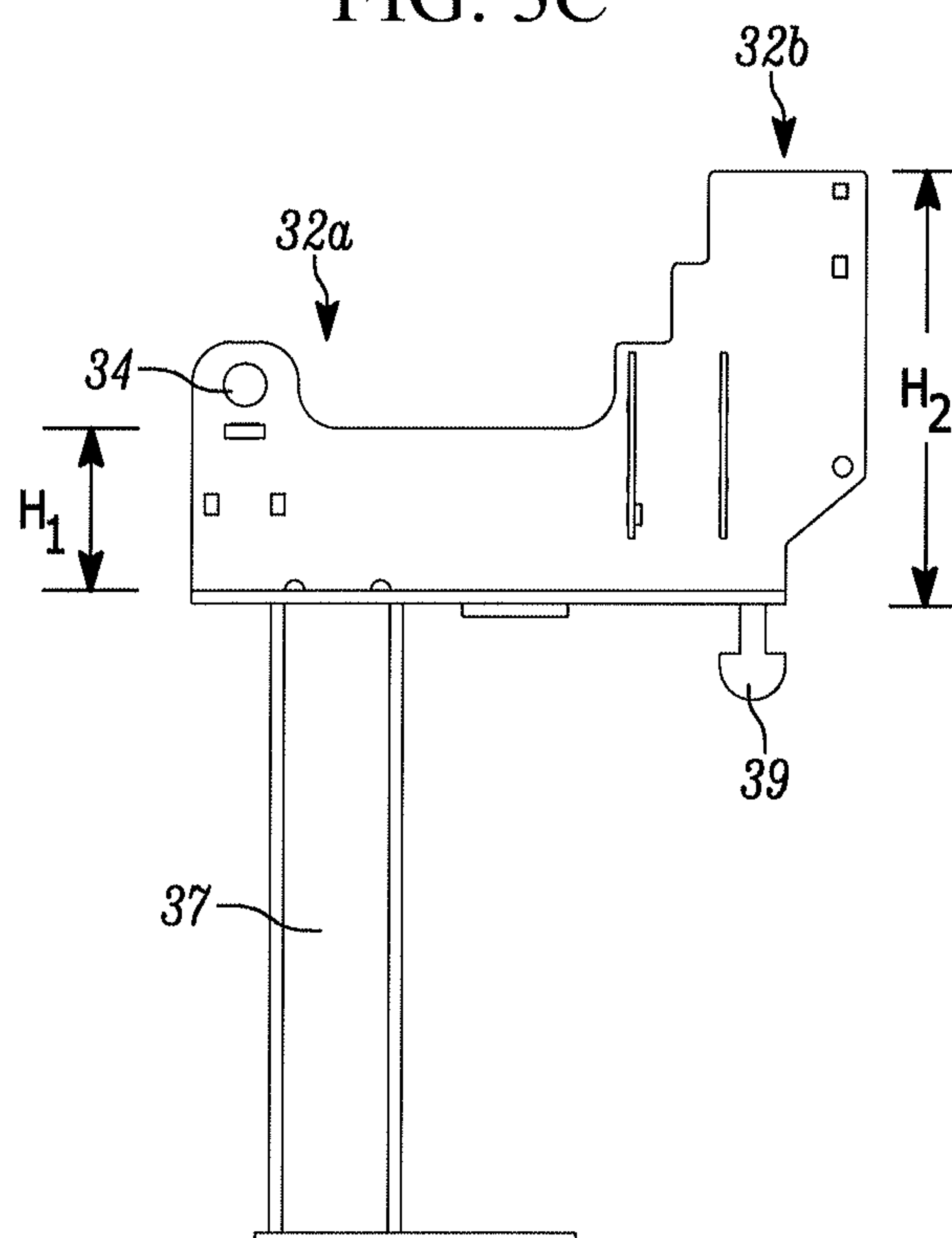


FIG. 3D

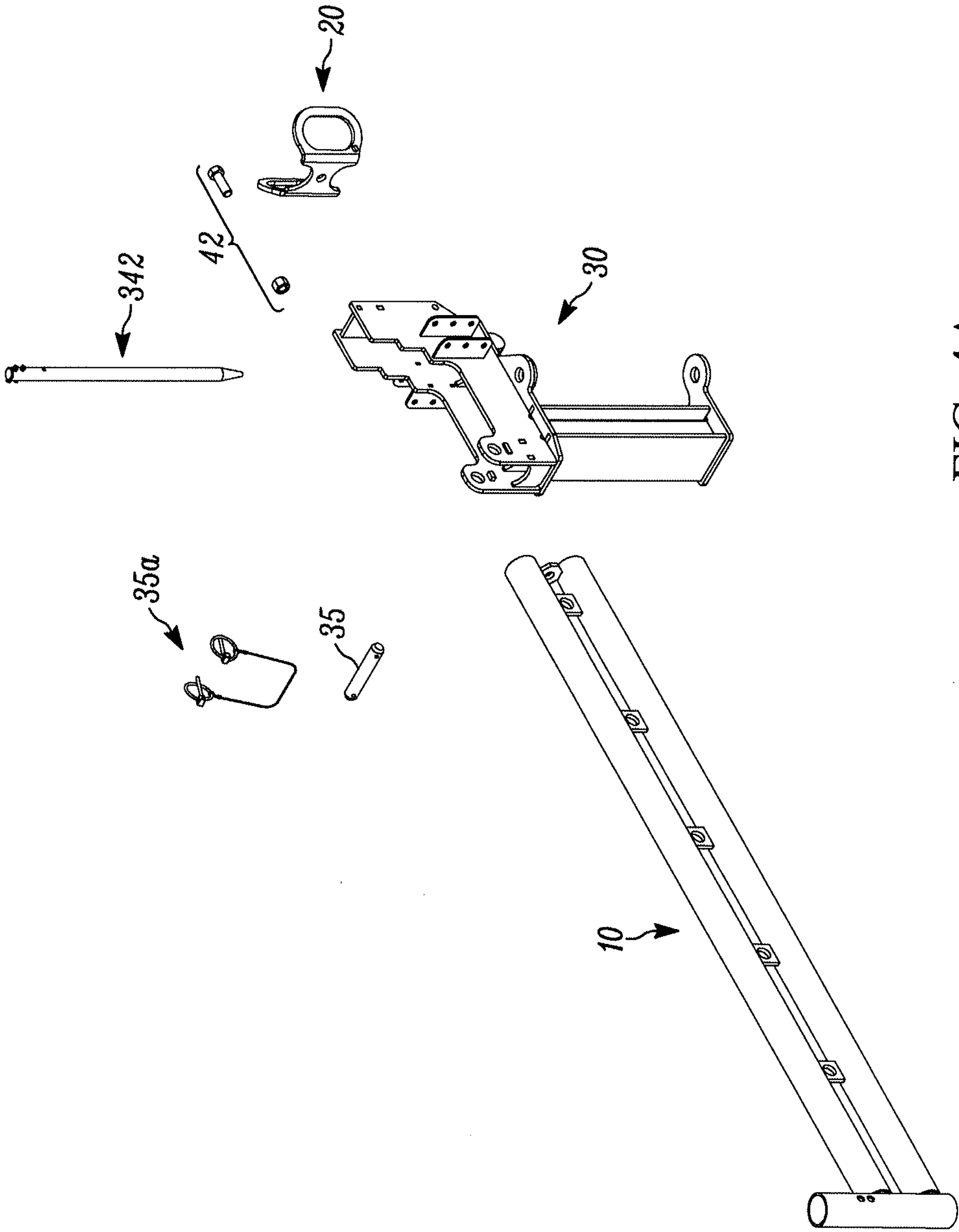


FIG. 4A

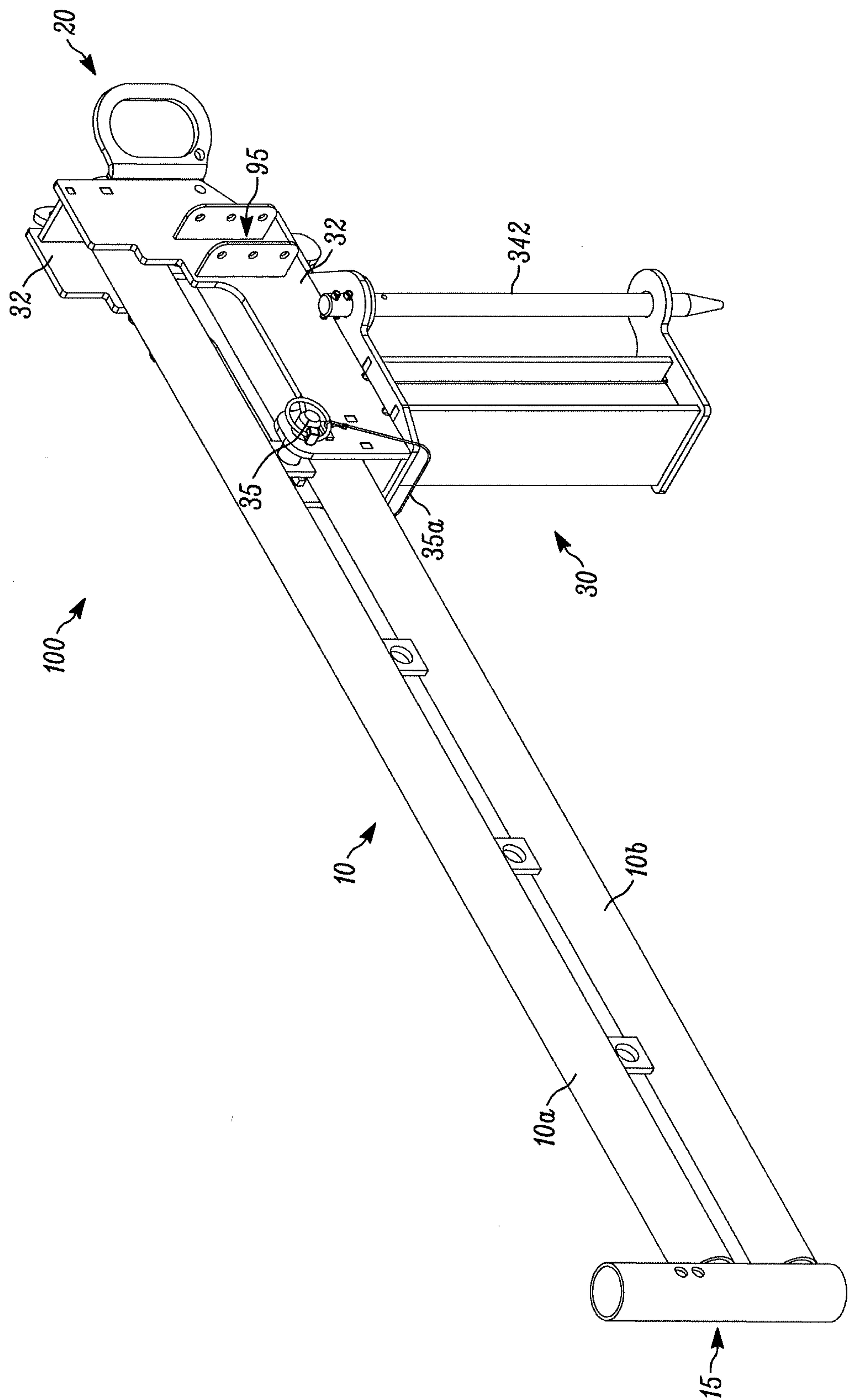


FIG. 4B

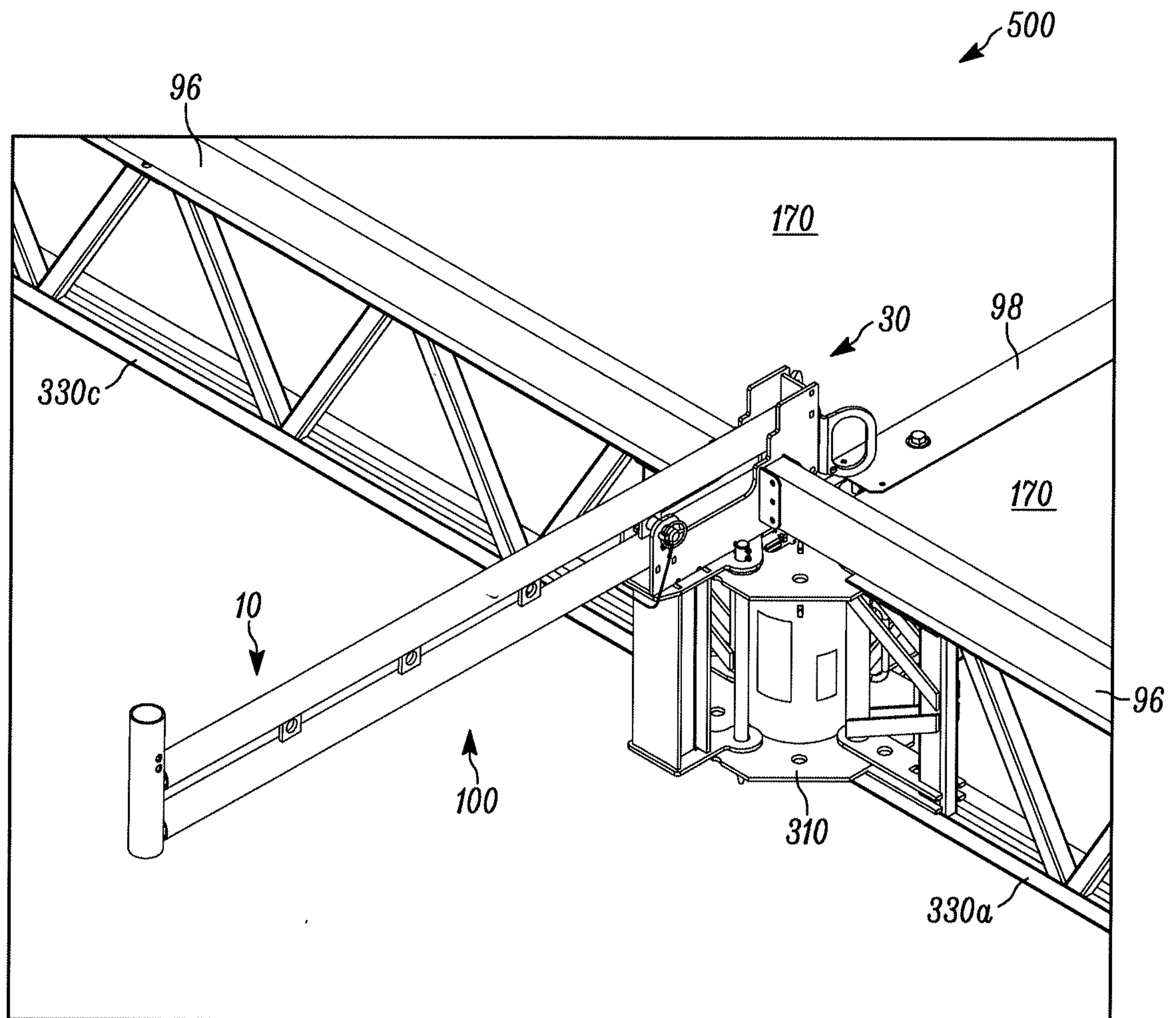


FIG. 5A

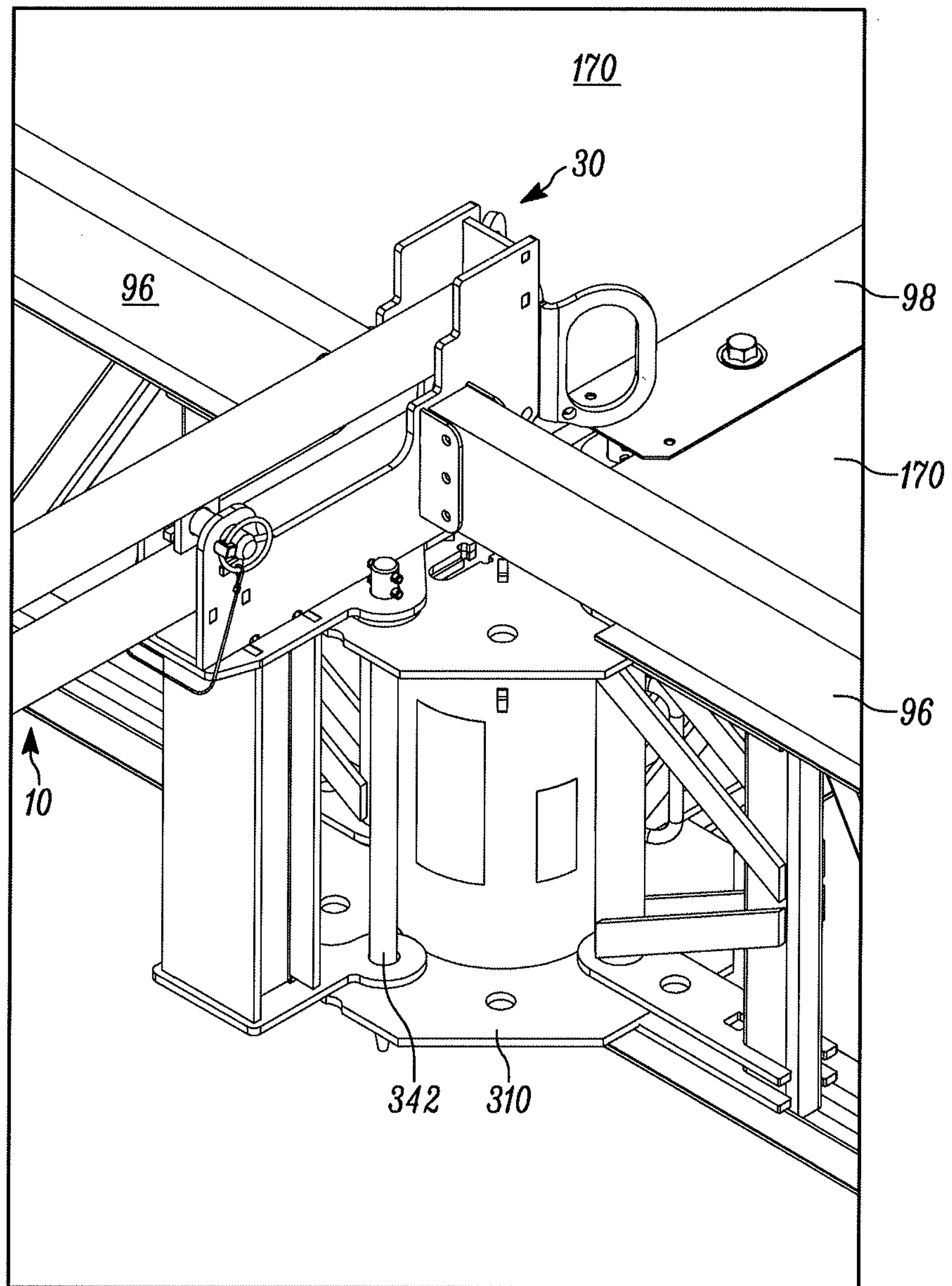


FIG. 5B

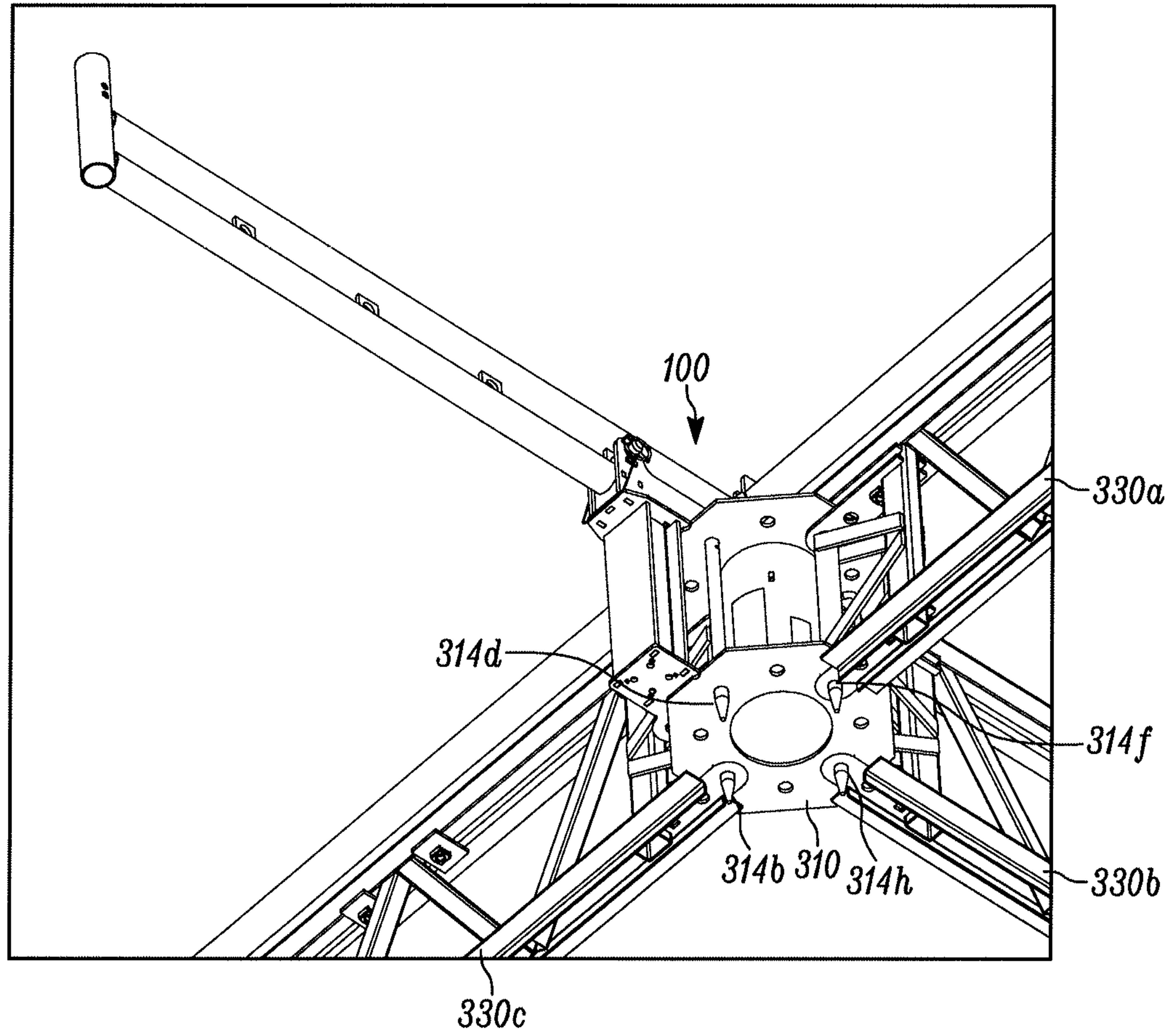


FIG. 6

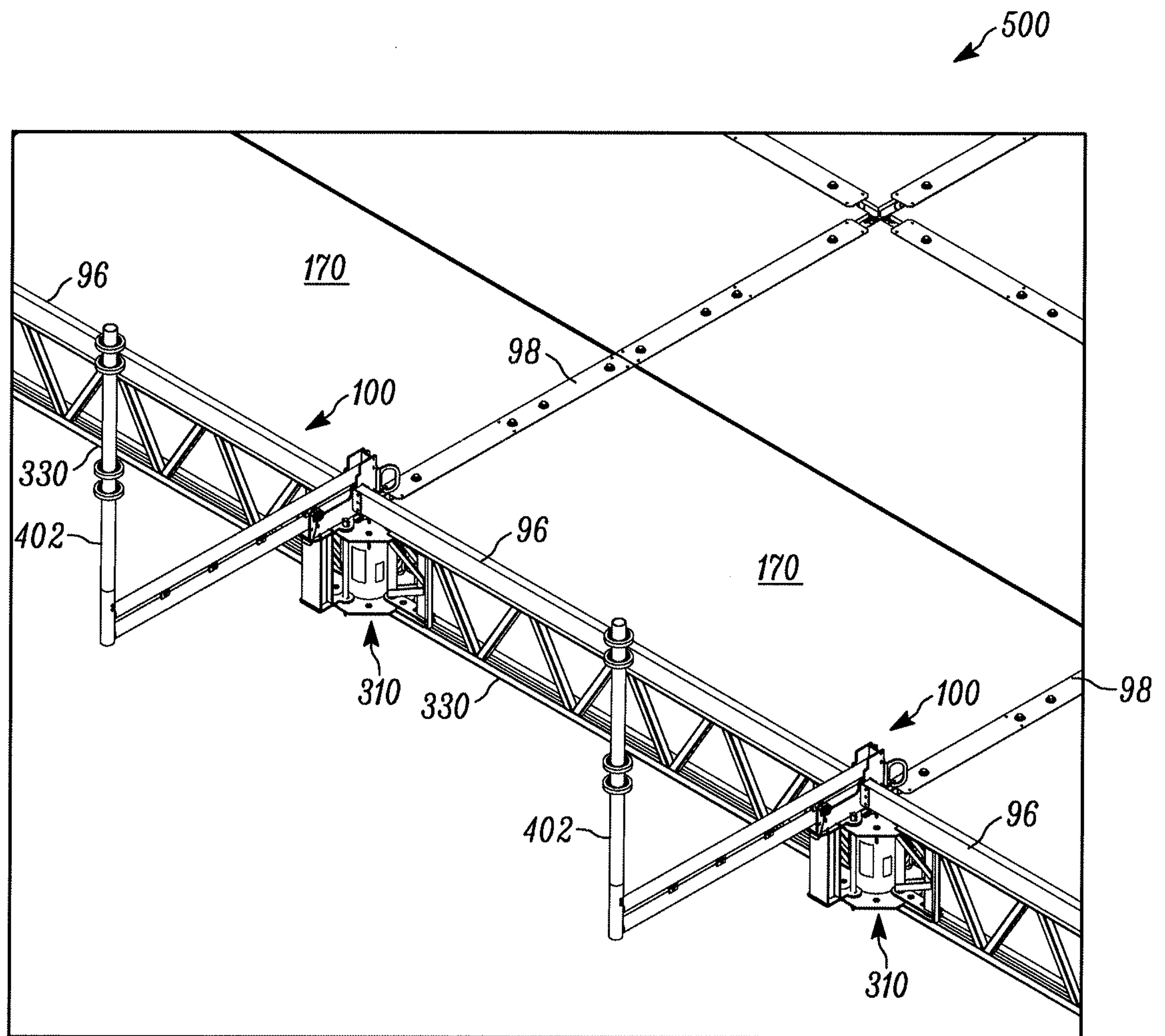


FIG. 7A

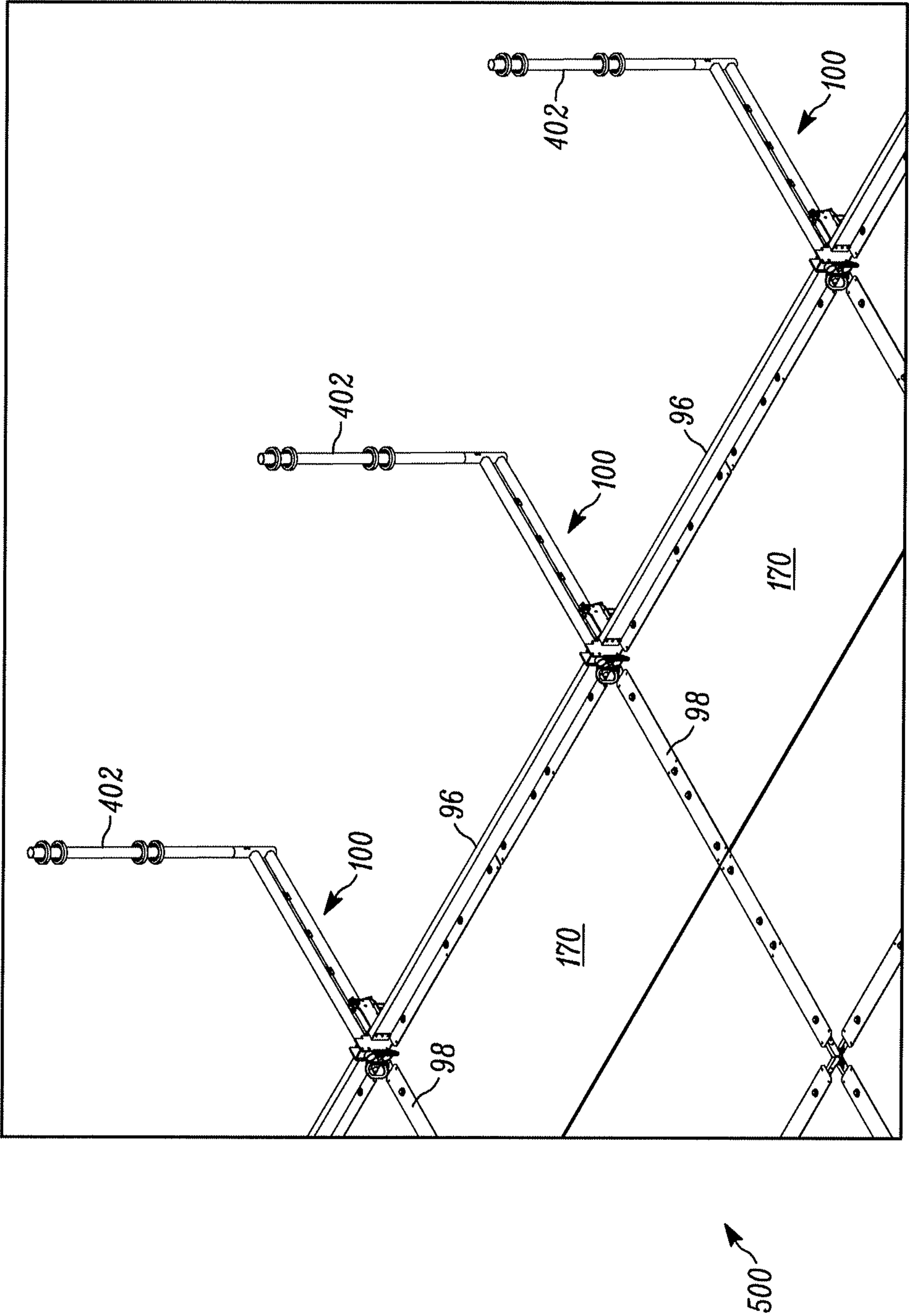


FIG. 7B

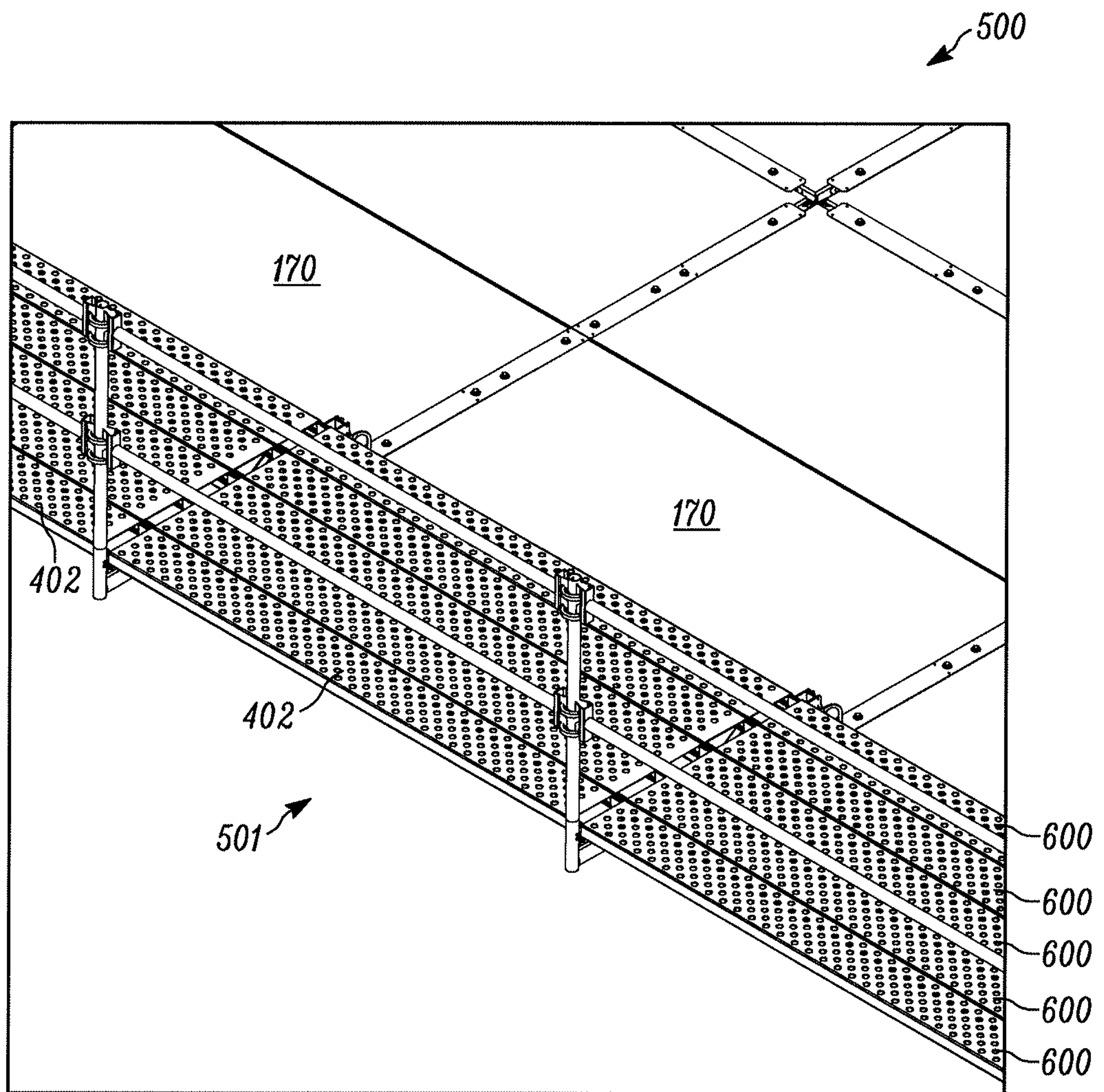


FIG. 8A

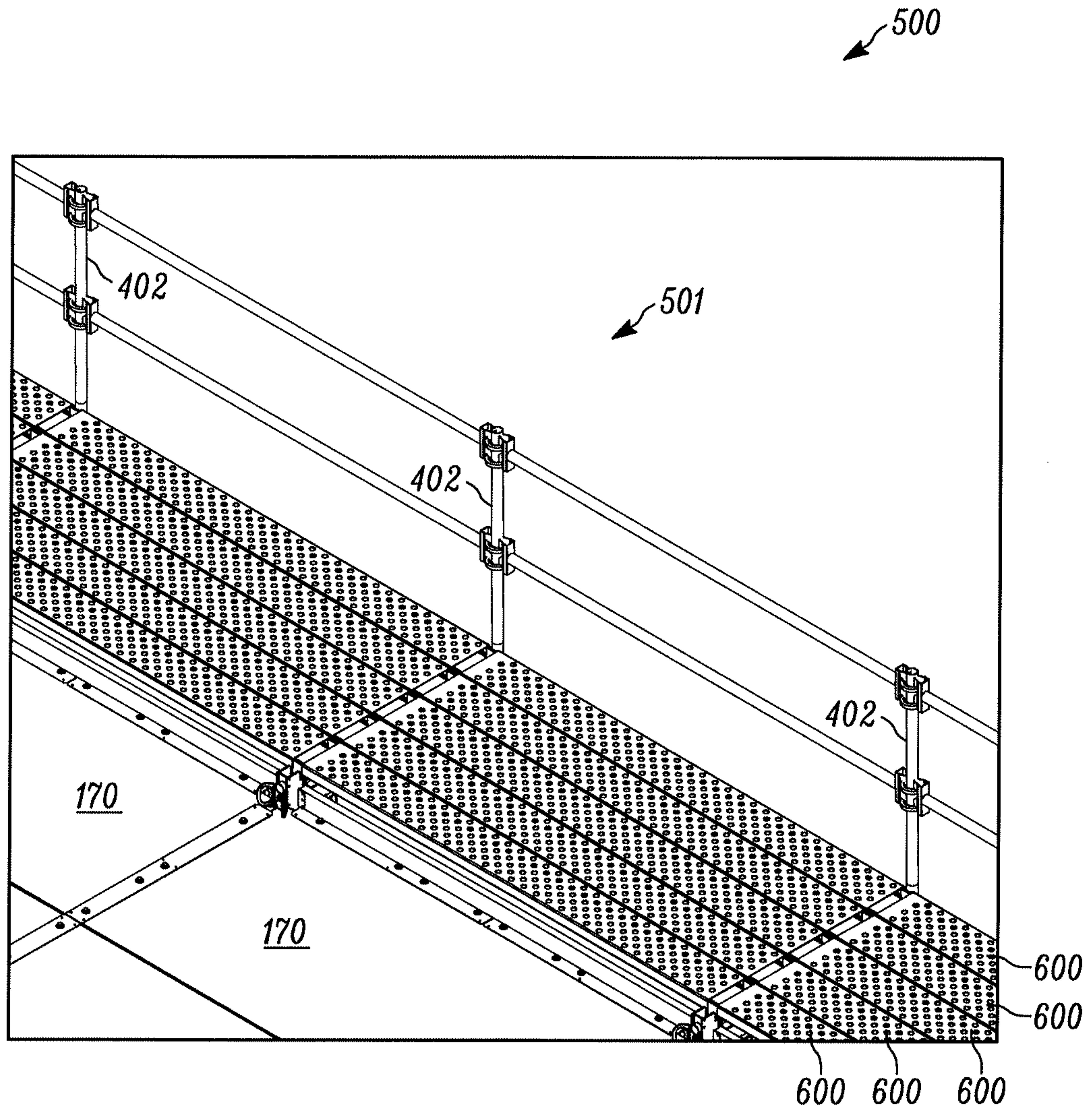


FIG. 8B

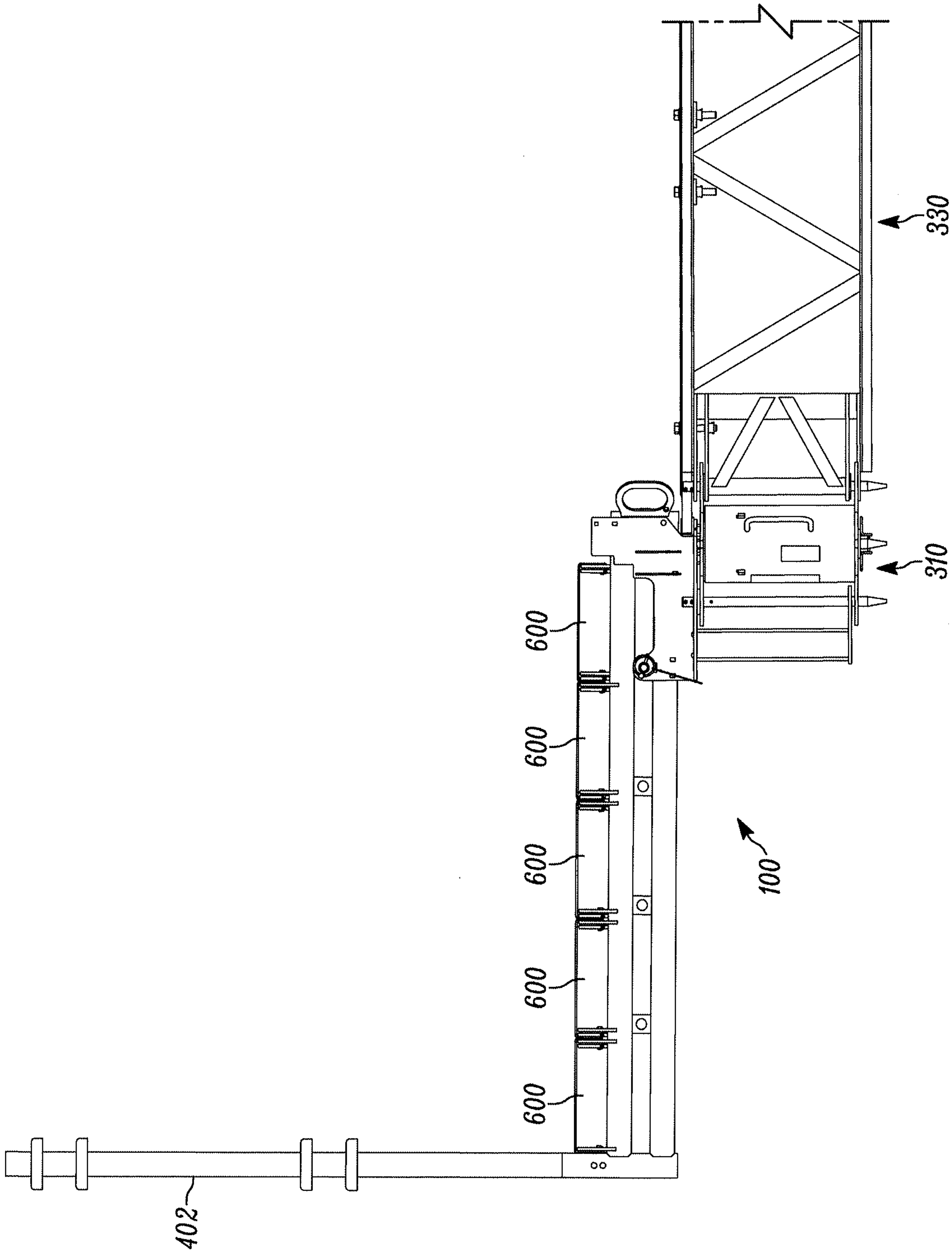


FIG. 8C

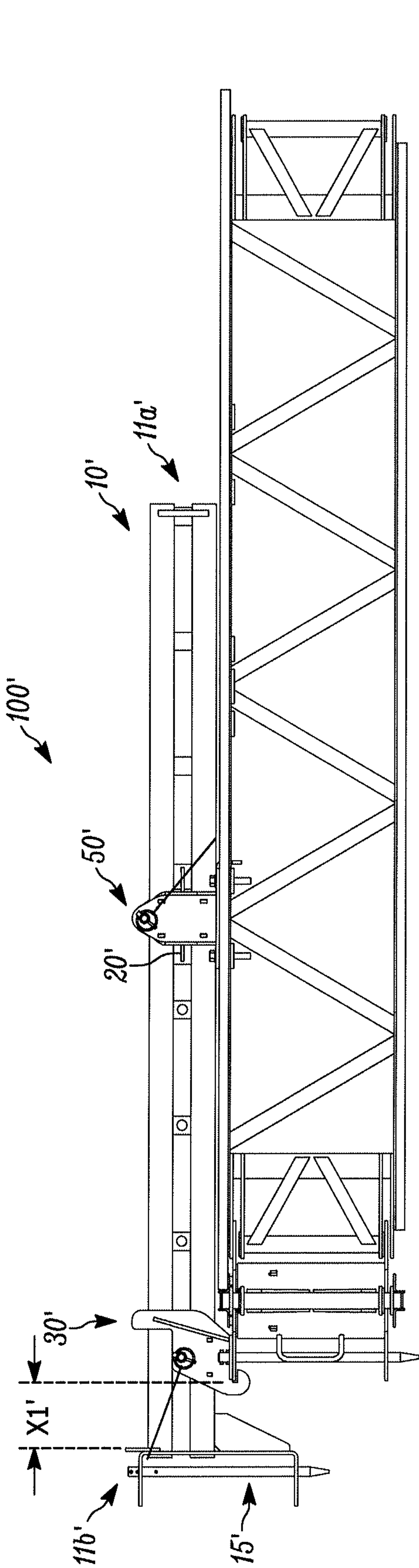


FIG. 9A

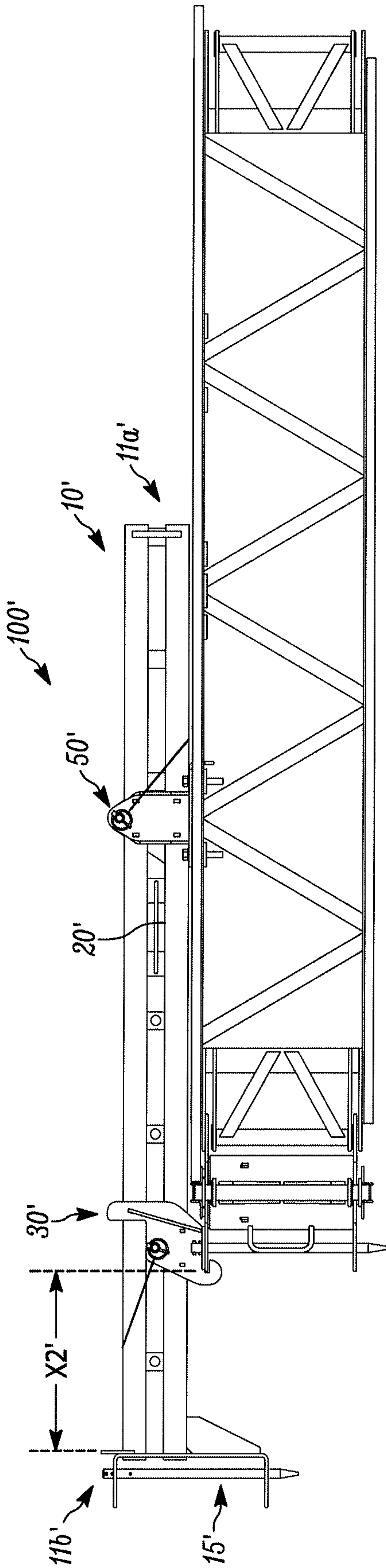
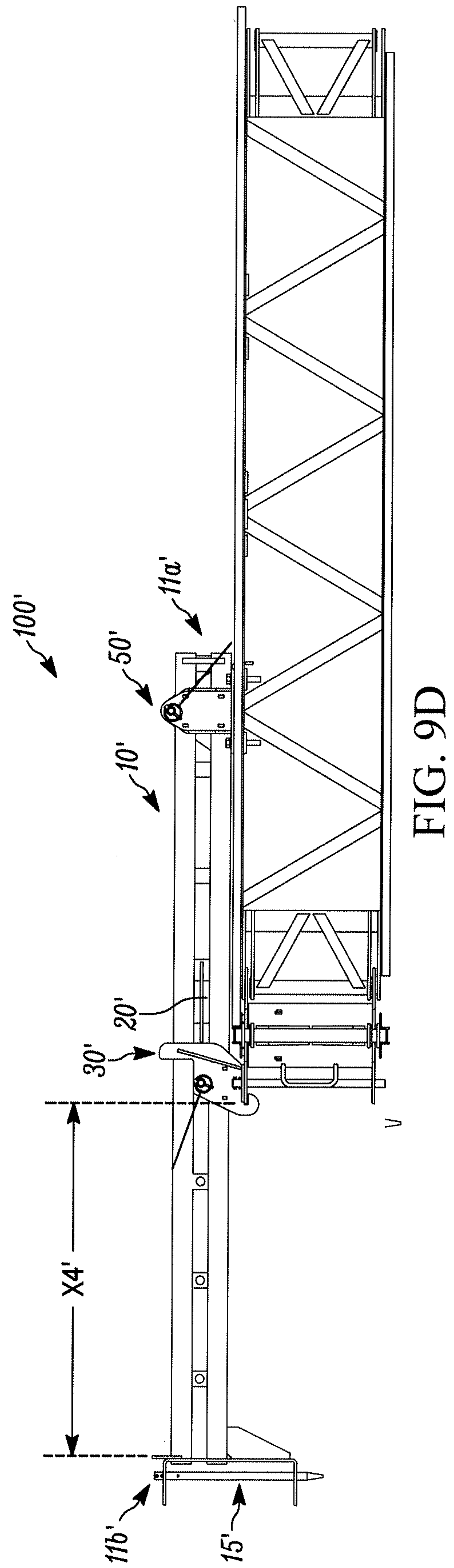
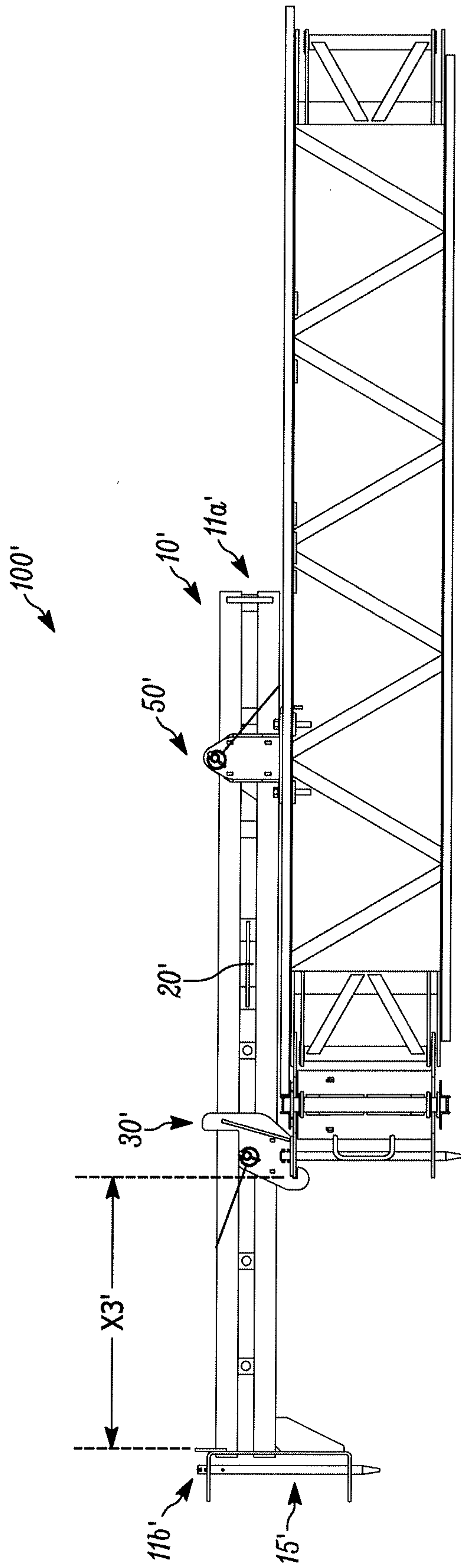


FIG. 9B



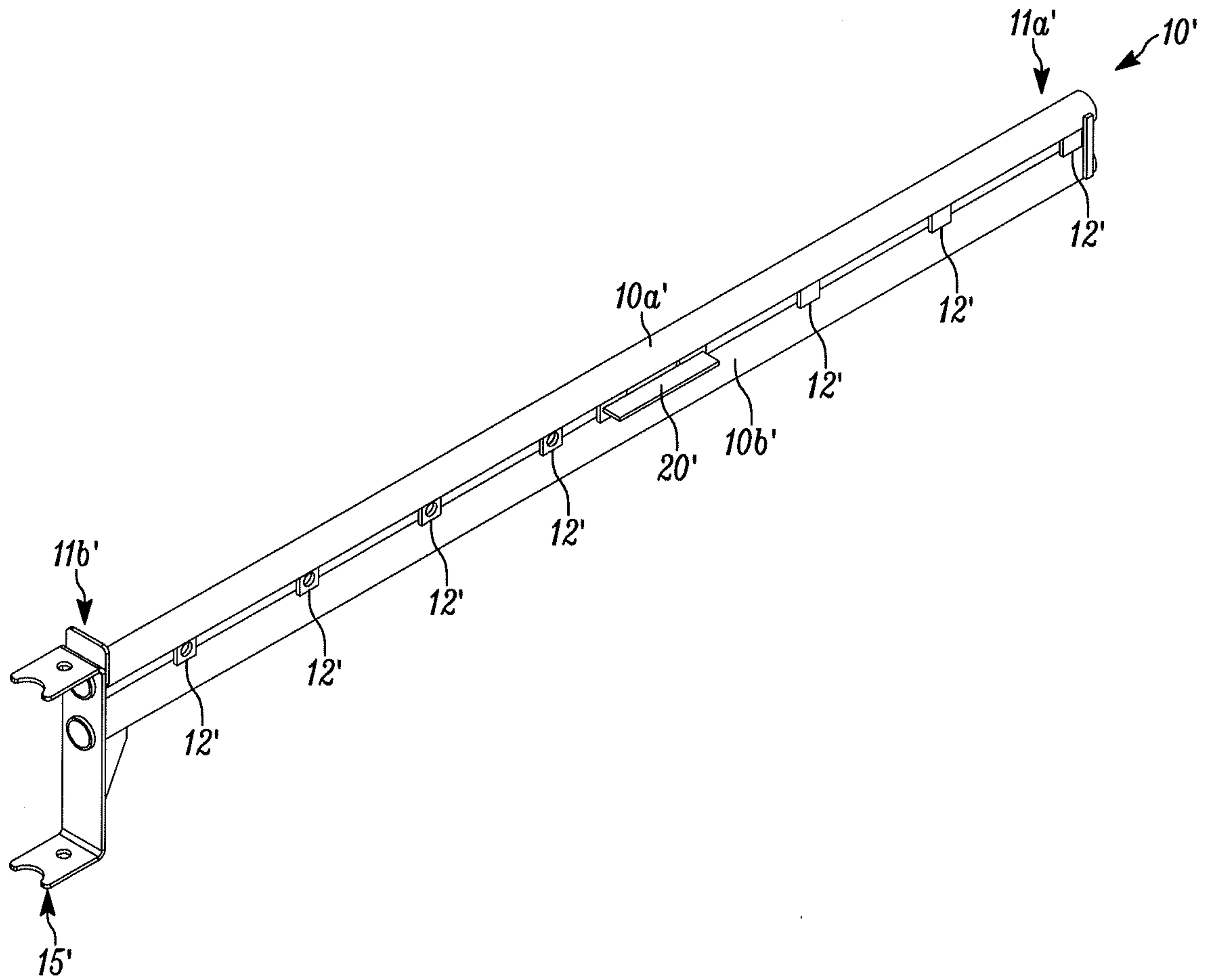


FIG. 10A

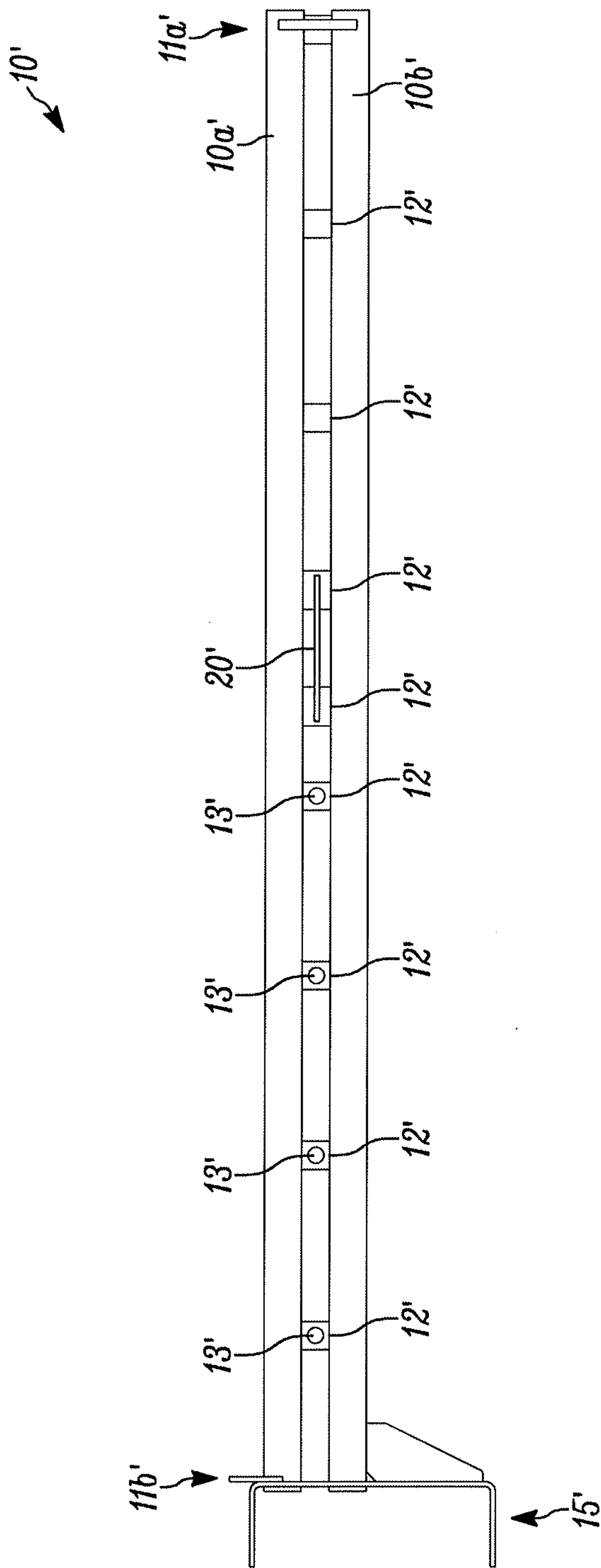


FIG. 10B

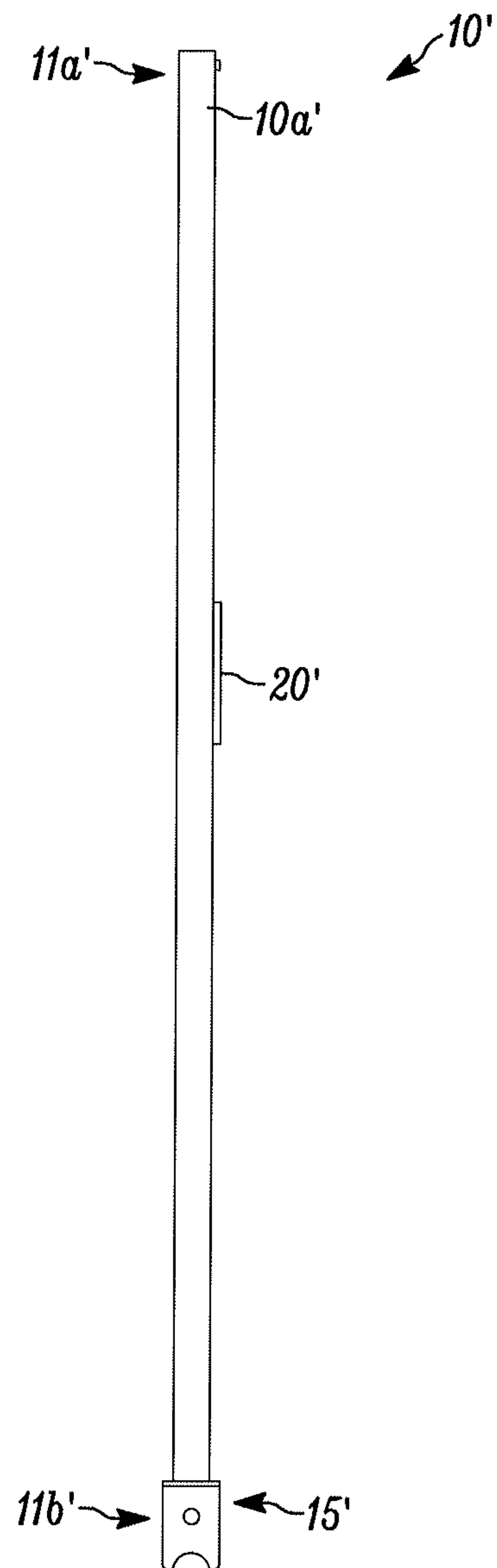


FIG. 10C

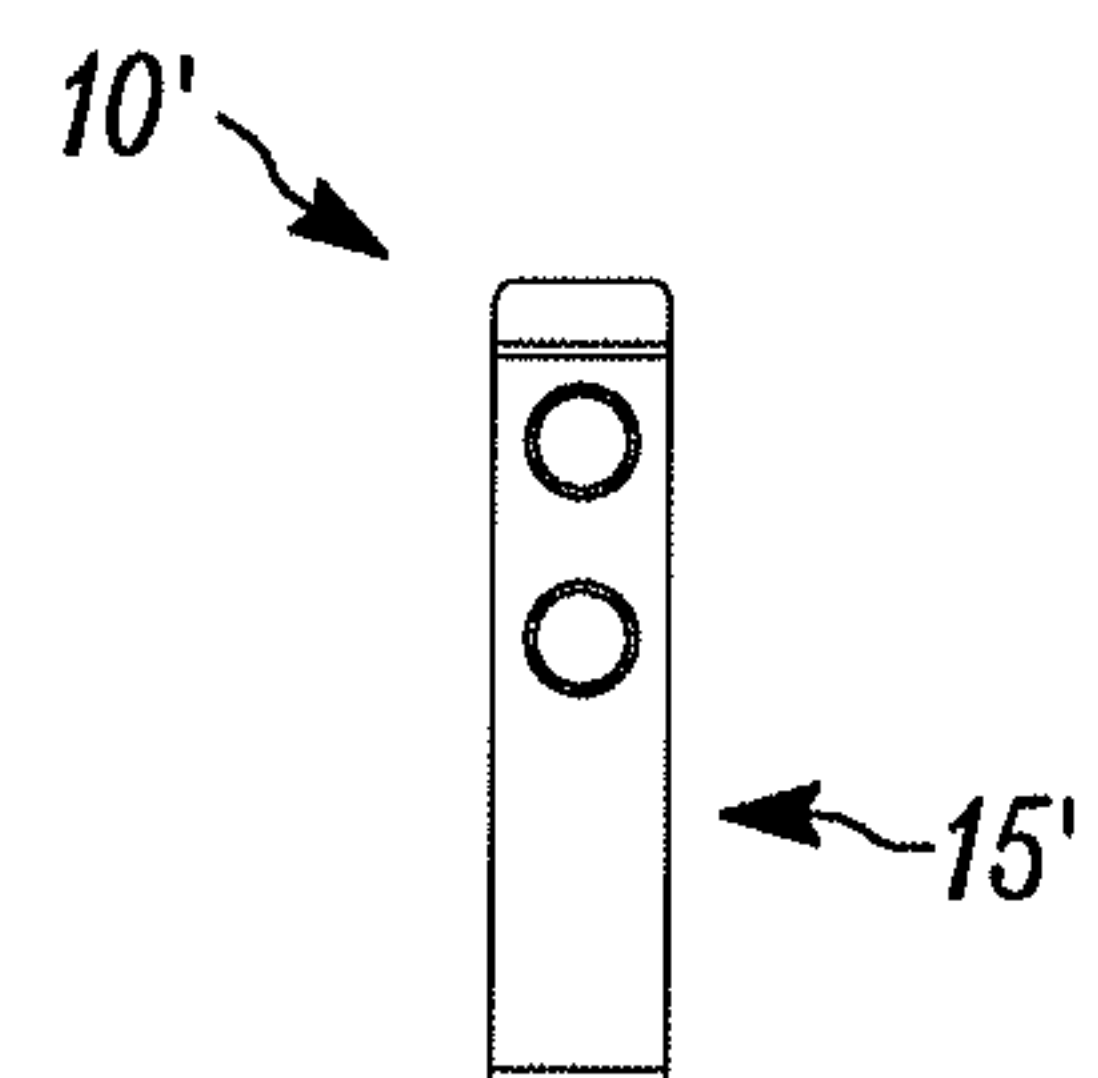


FIG. 10D

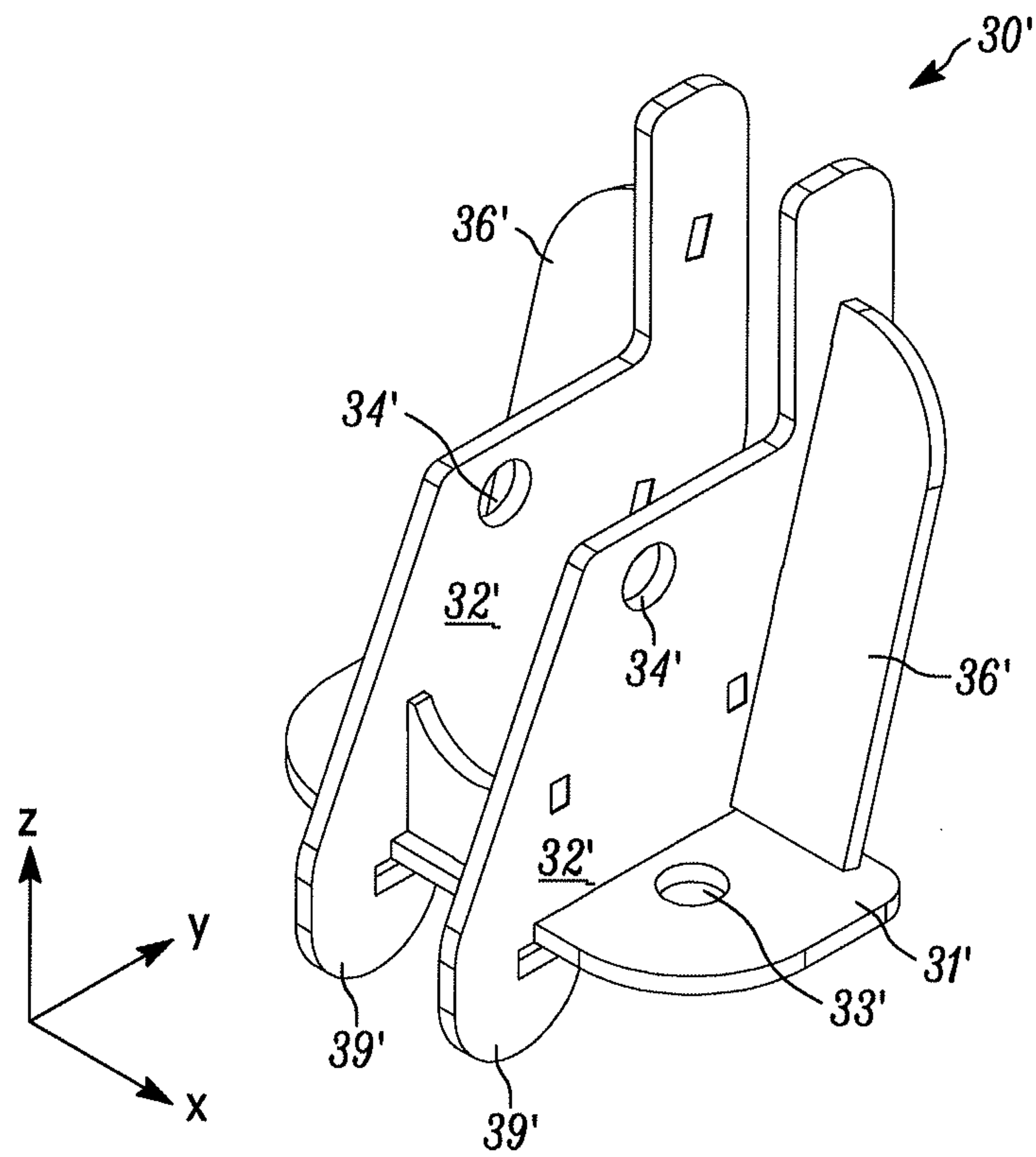


FIG. 11A

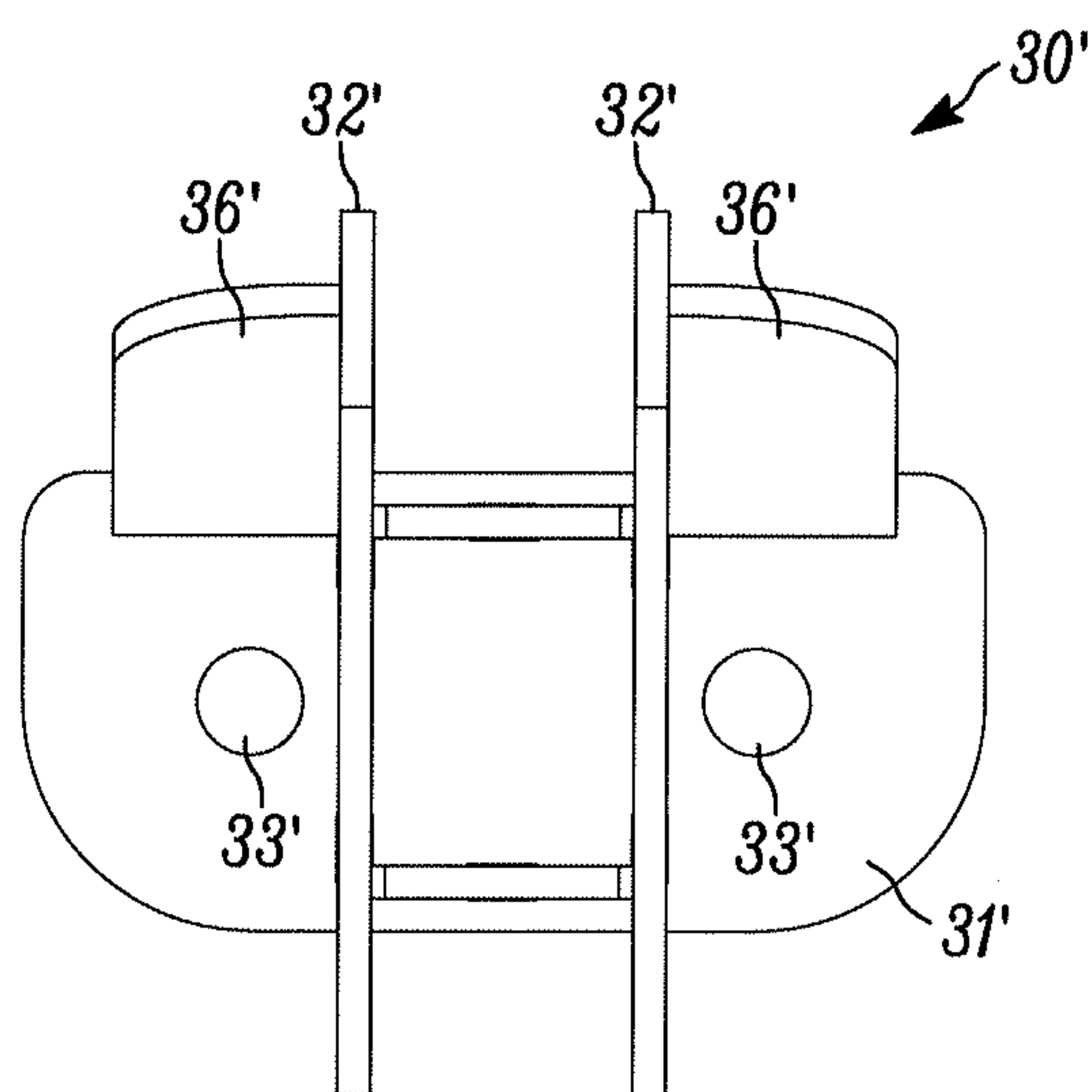


FIG. 11B

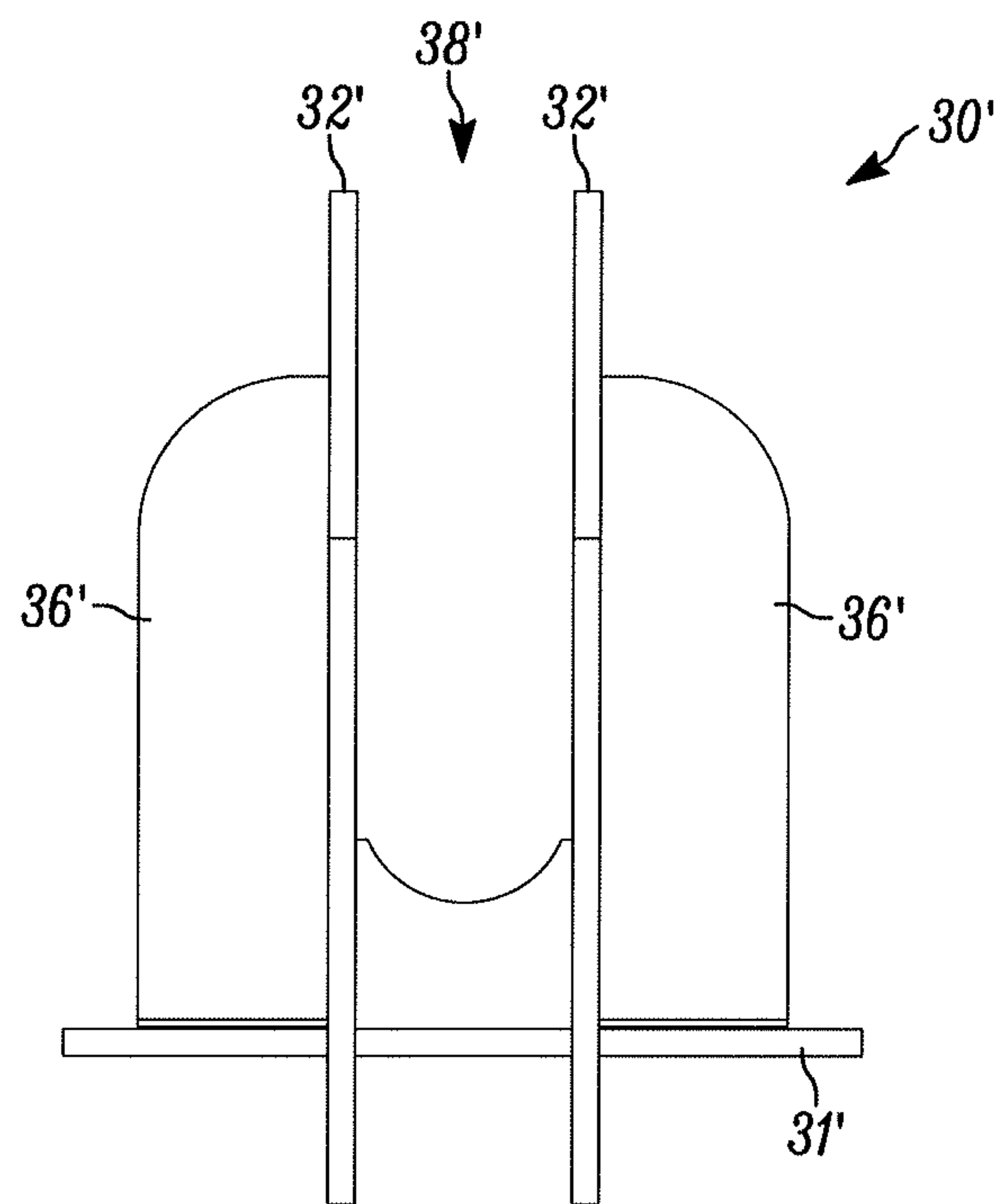


FIG. 11C

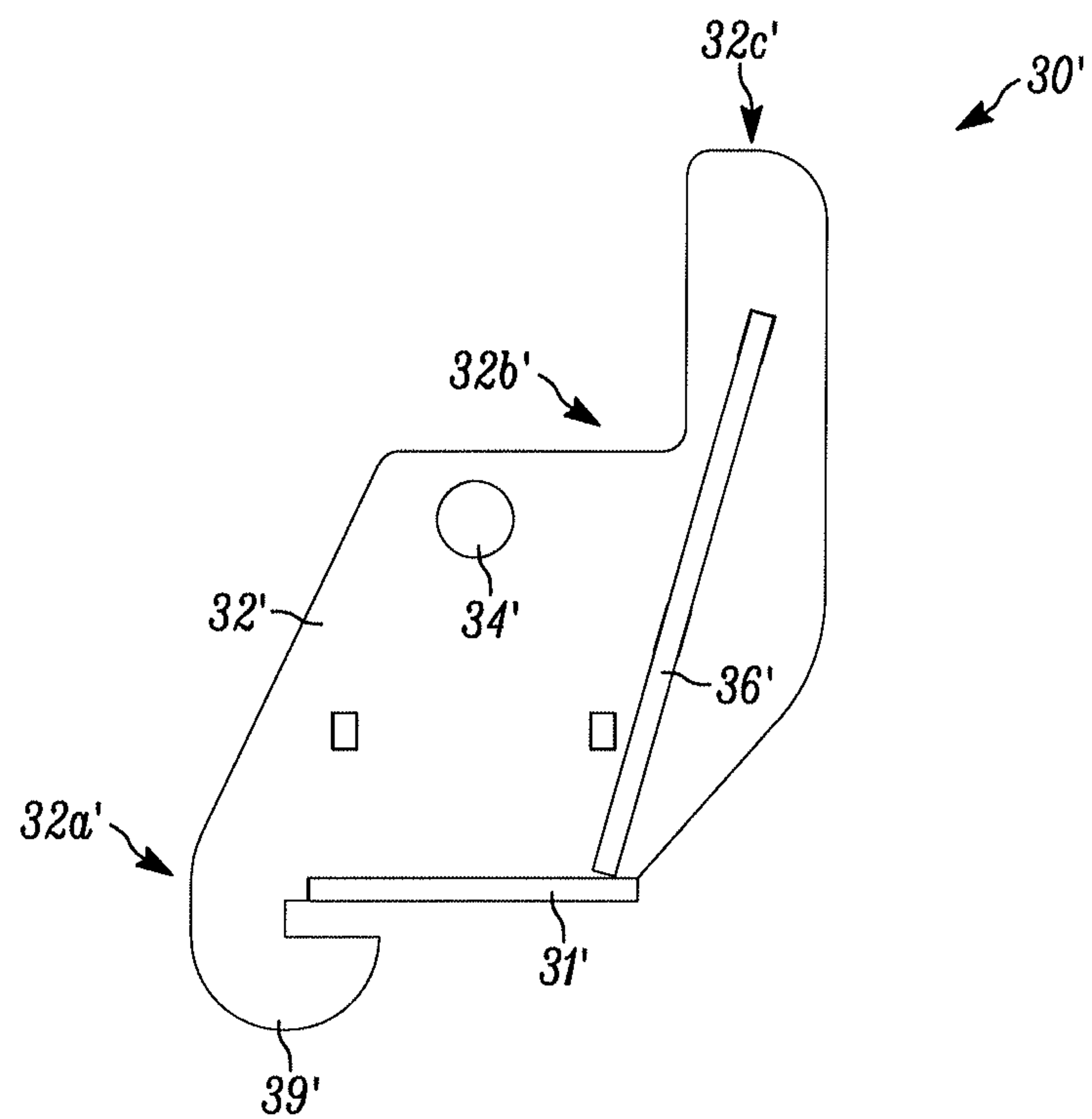


FIG. 11D

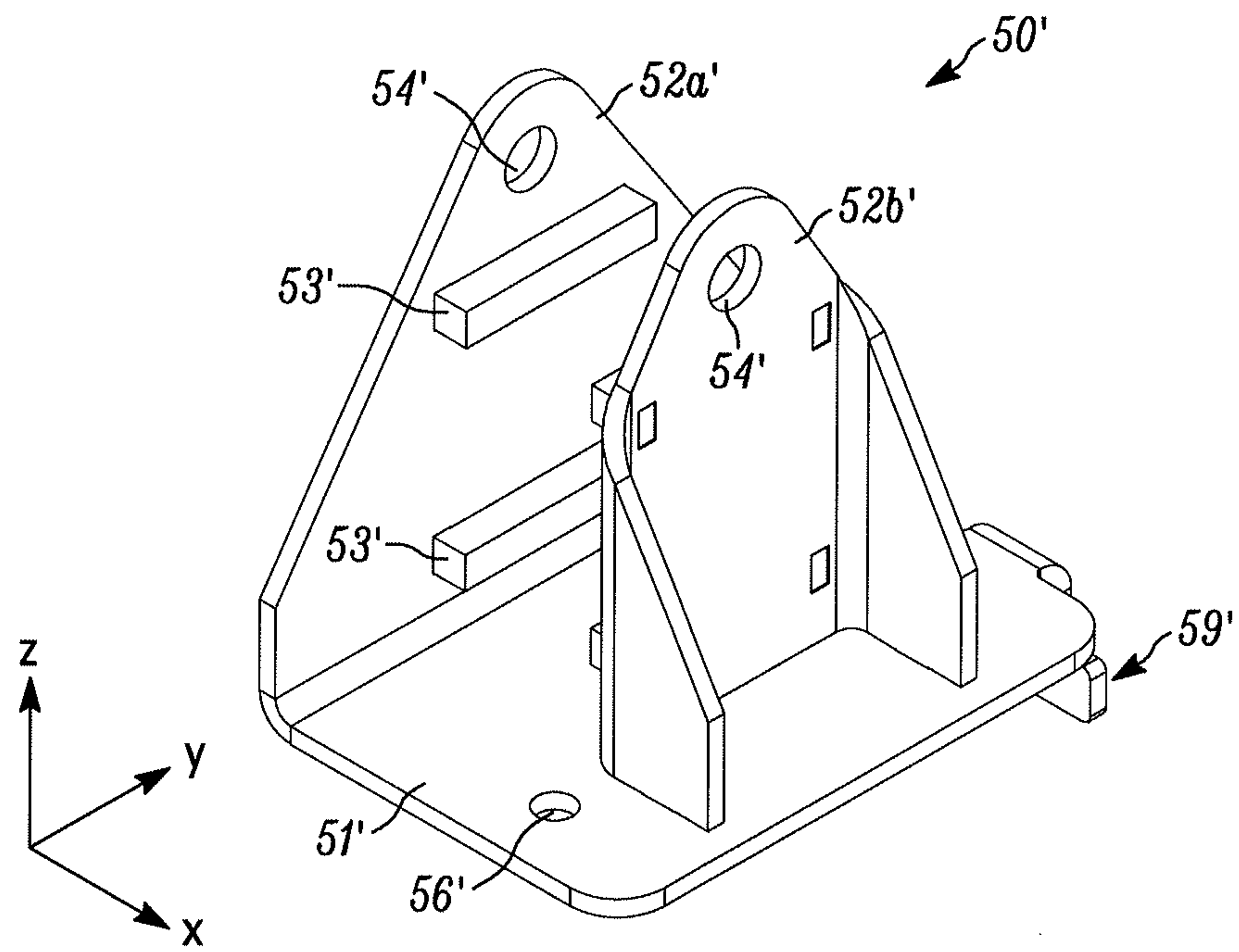


FIG. 12A

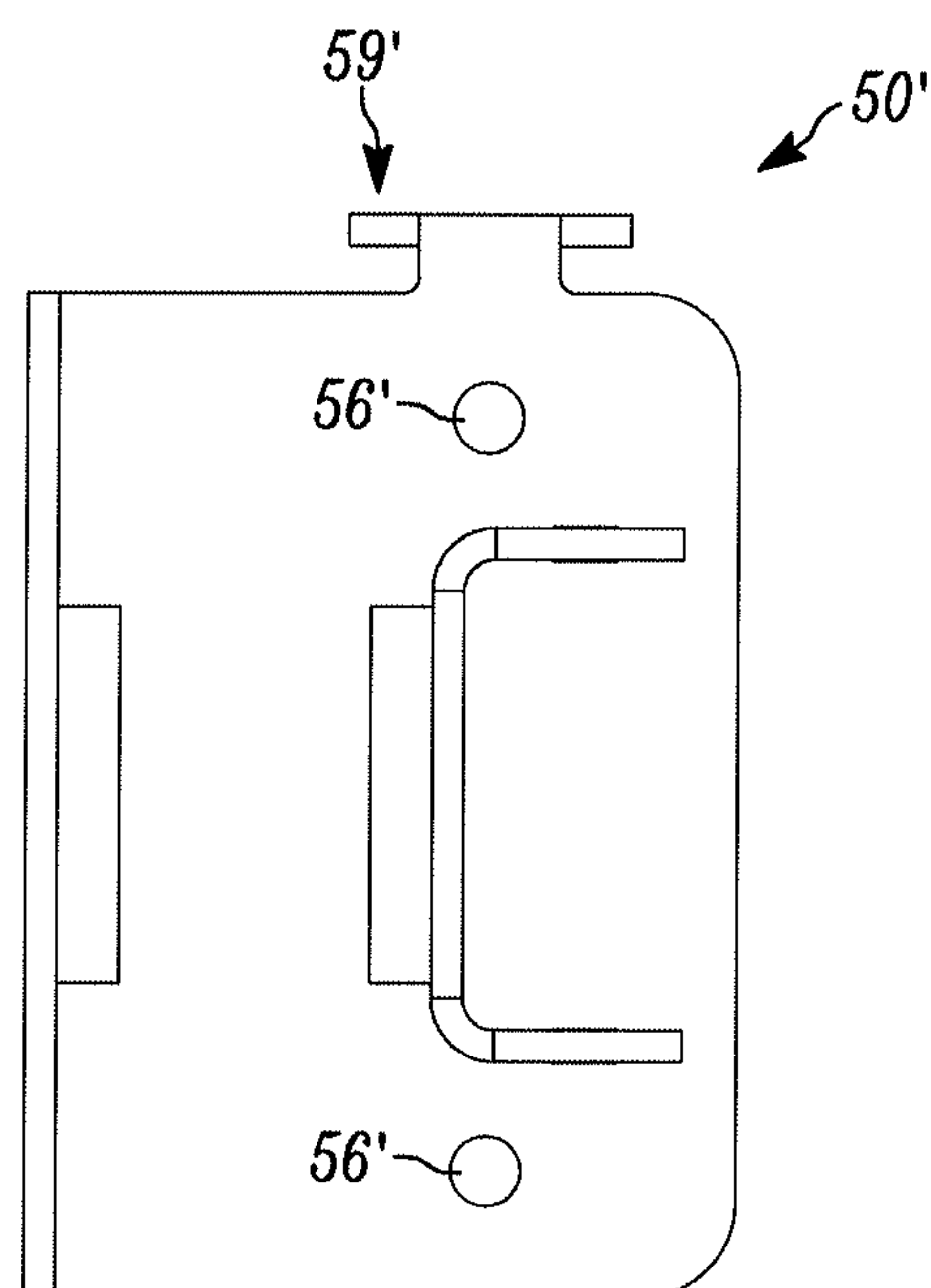


FIG. 12B

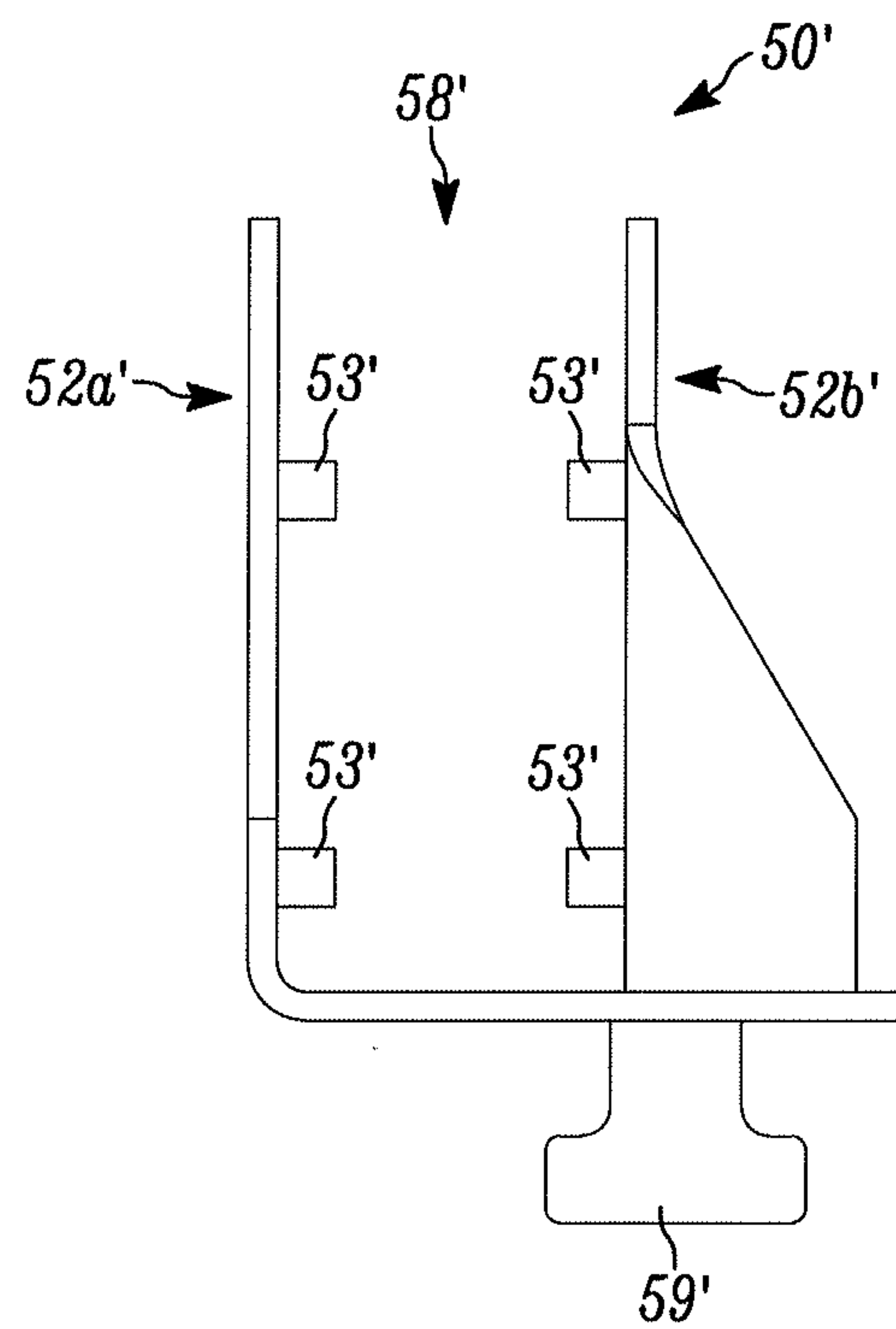


FIG. 12C

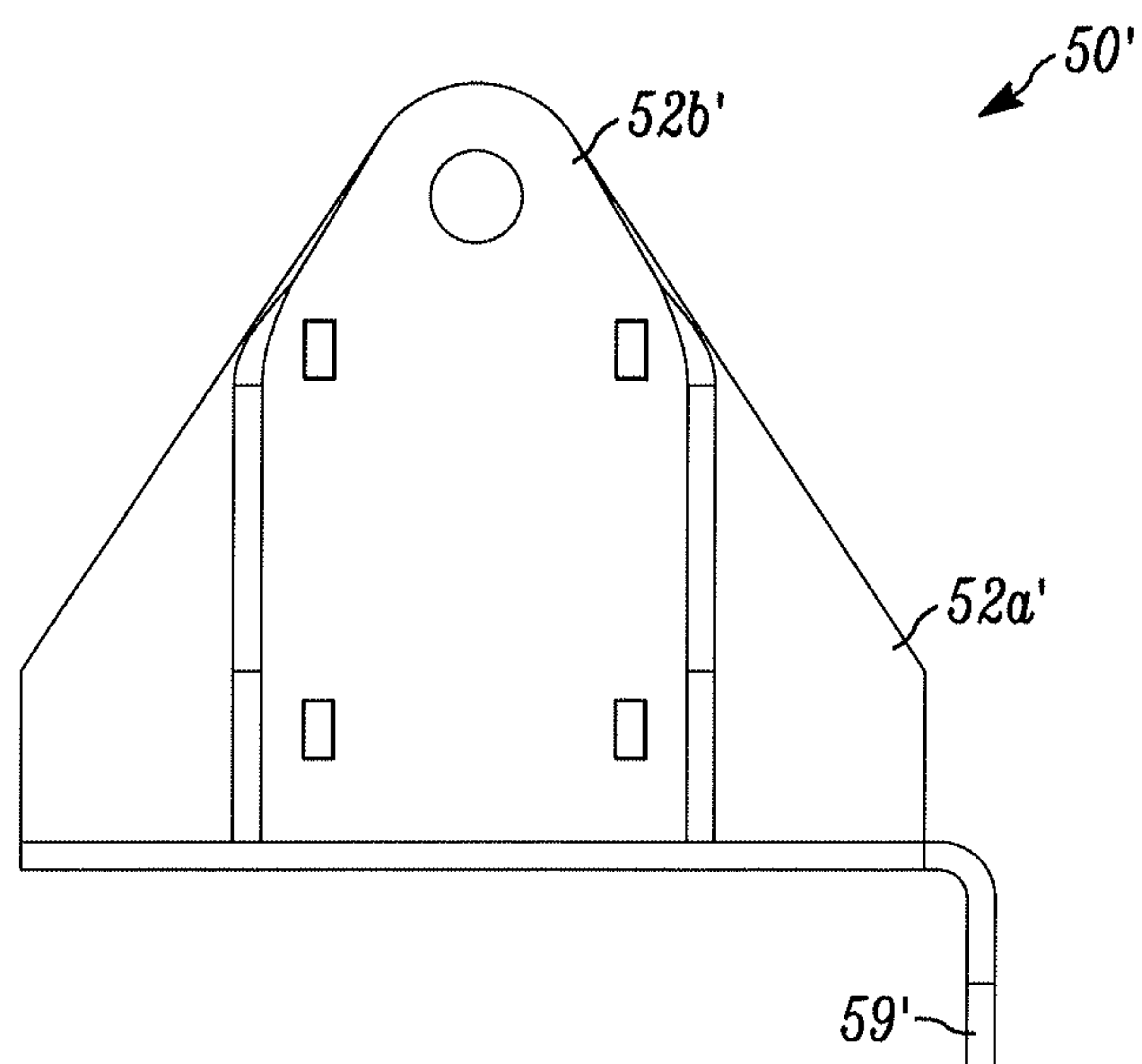


FIG. 12D

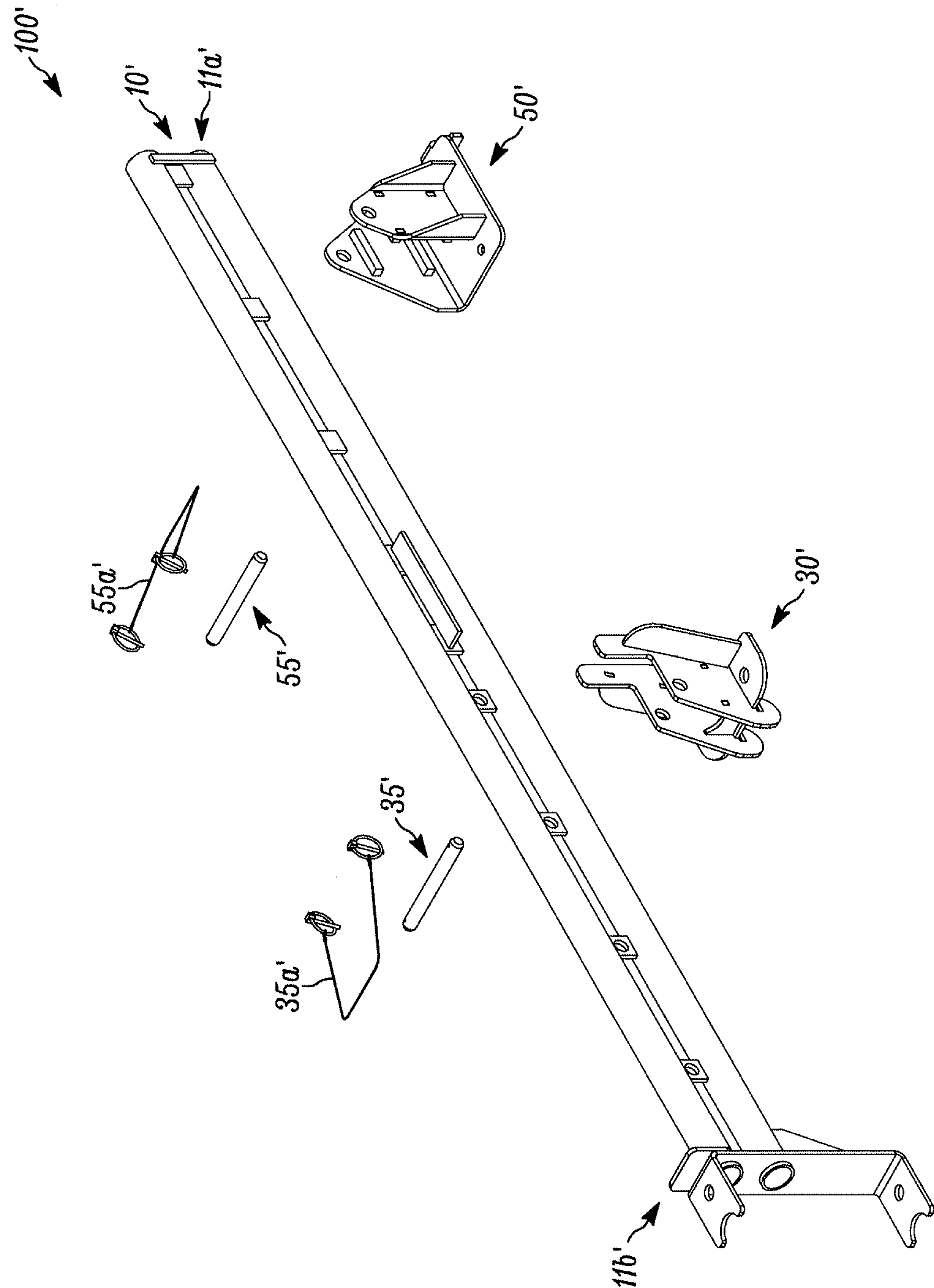


FIG. 13A

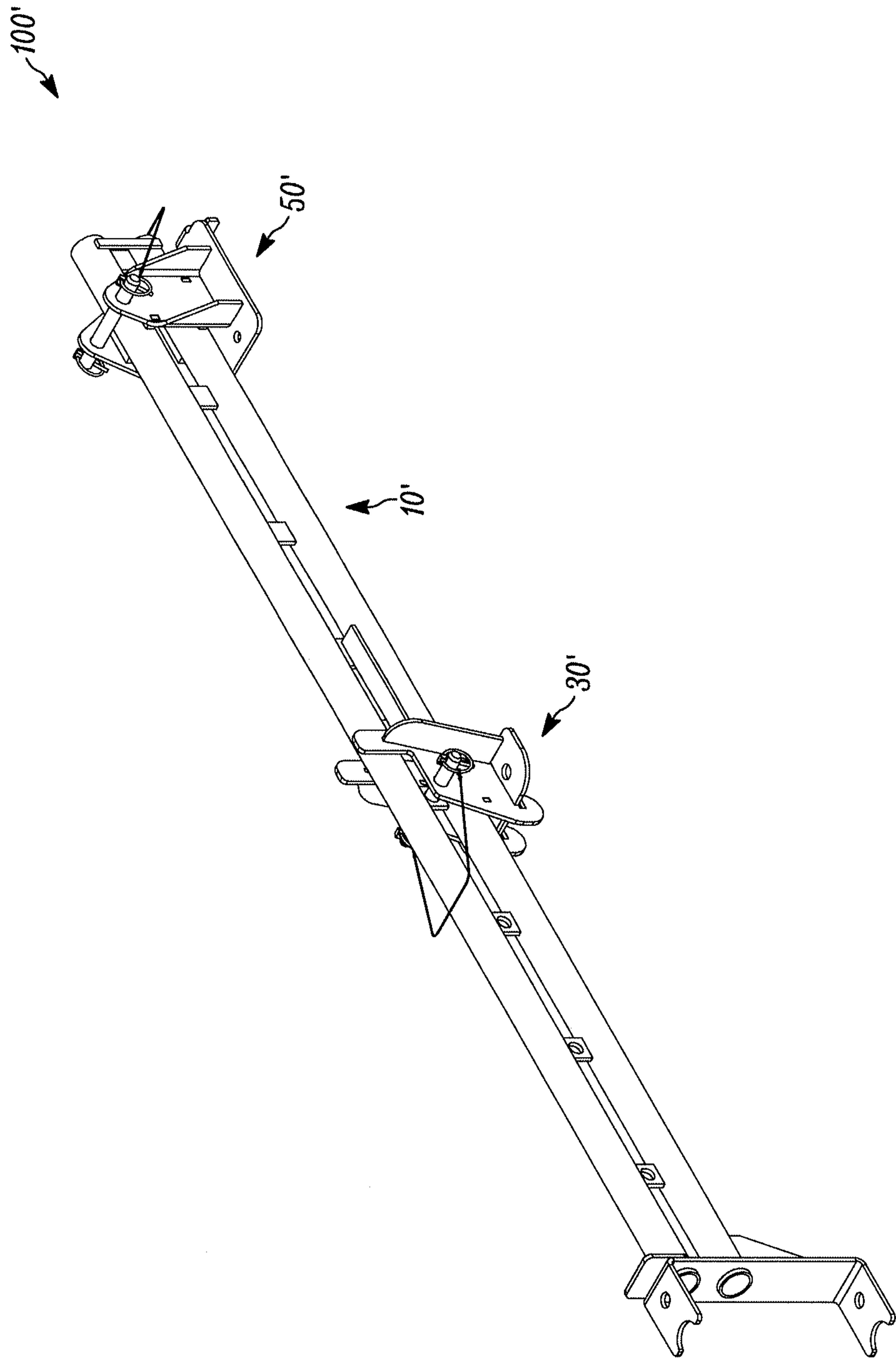


FIG. 13B

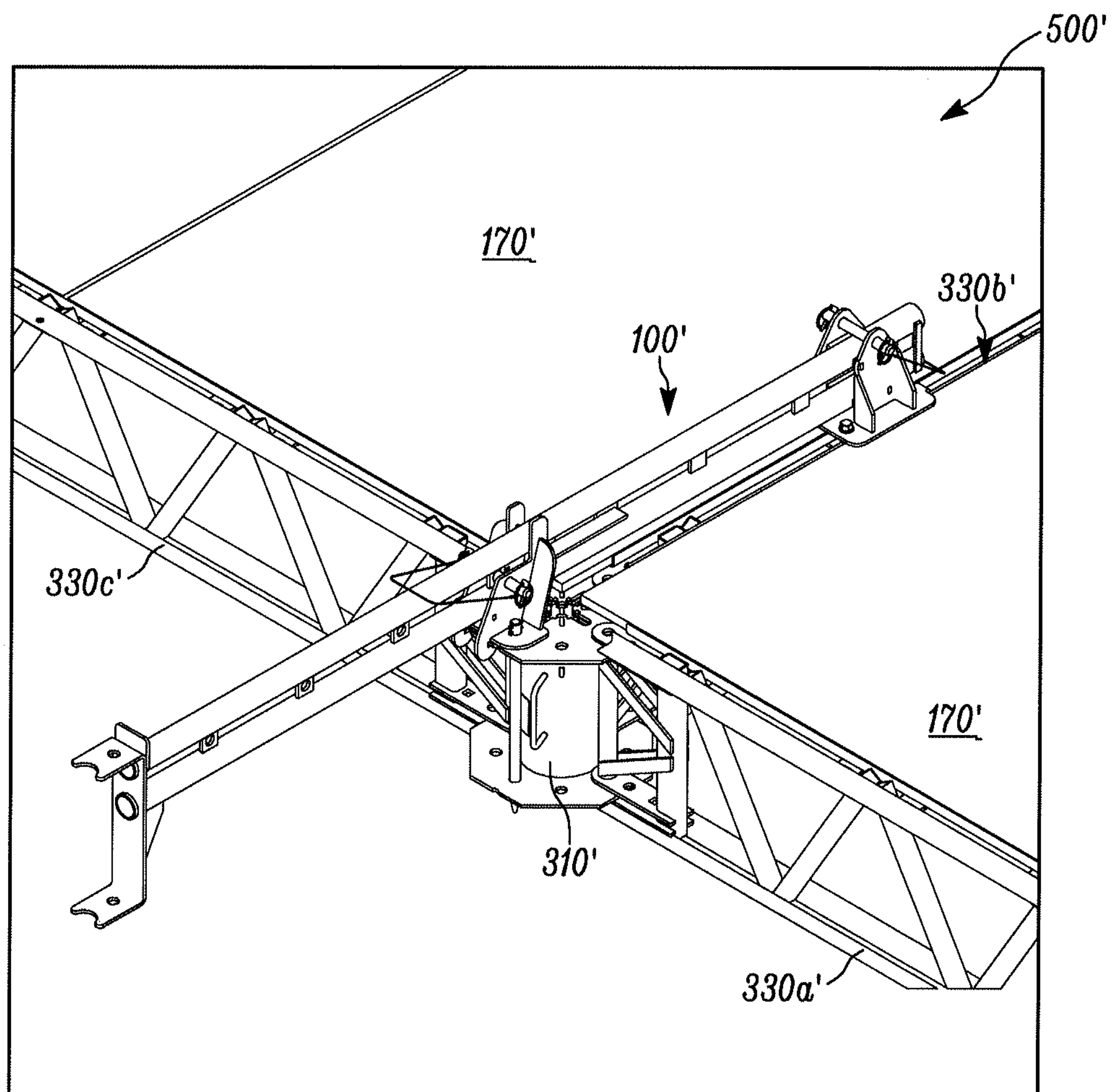


FIG. 14A

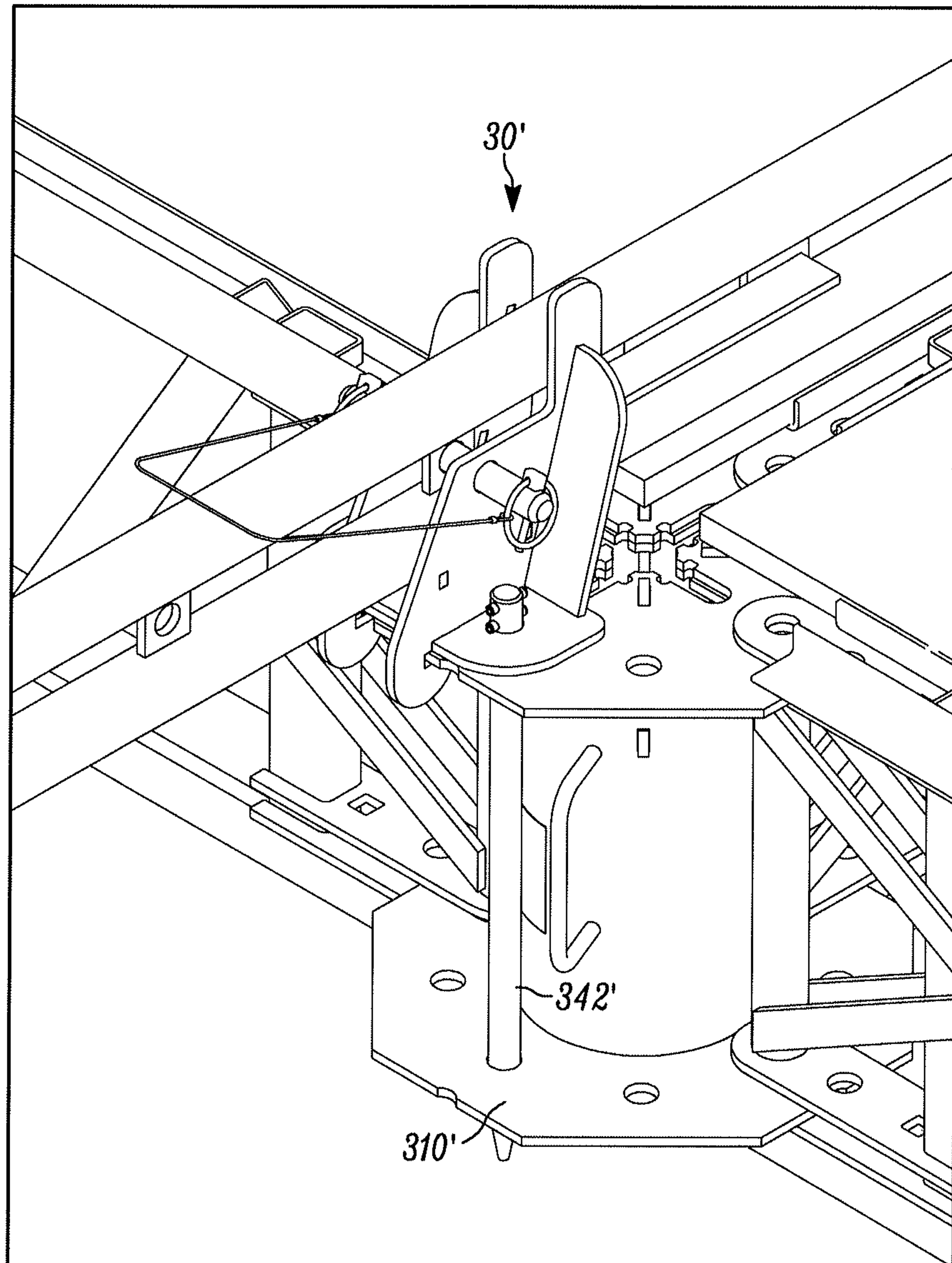


FIG. 14B

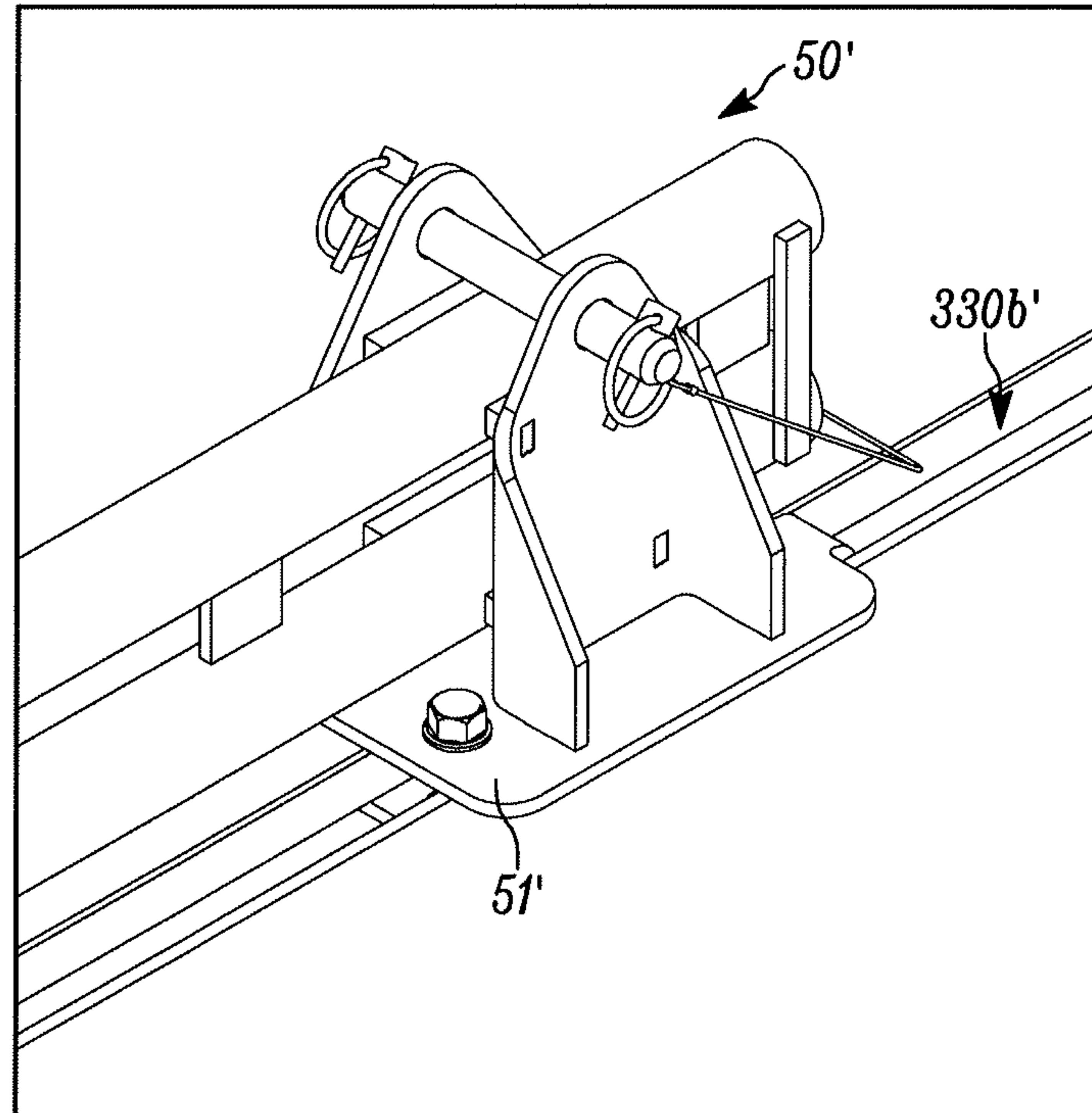


FIG. 14C

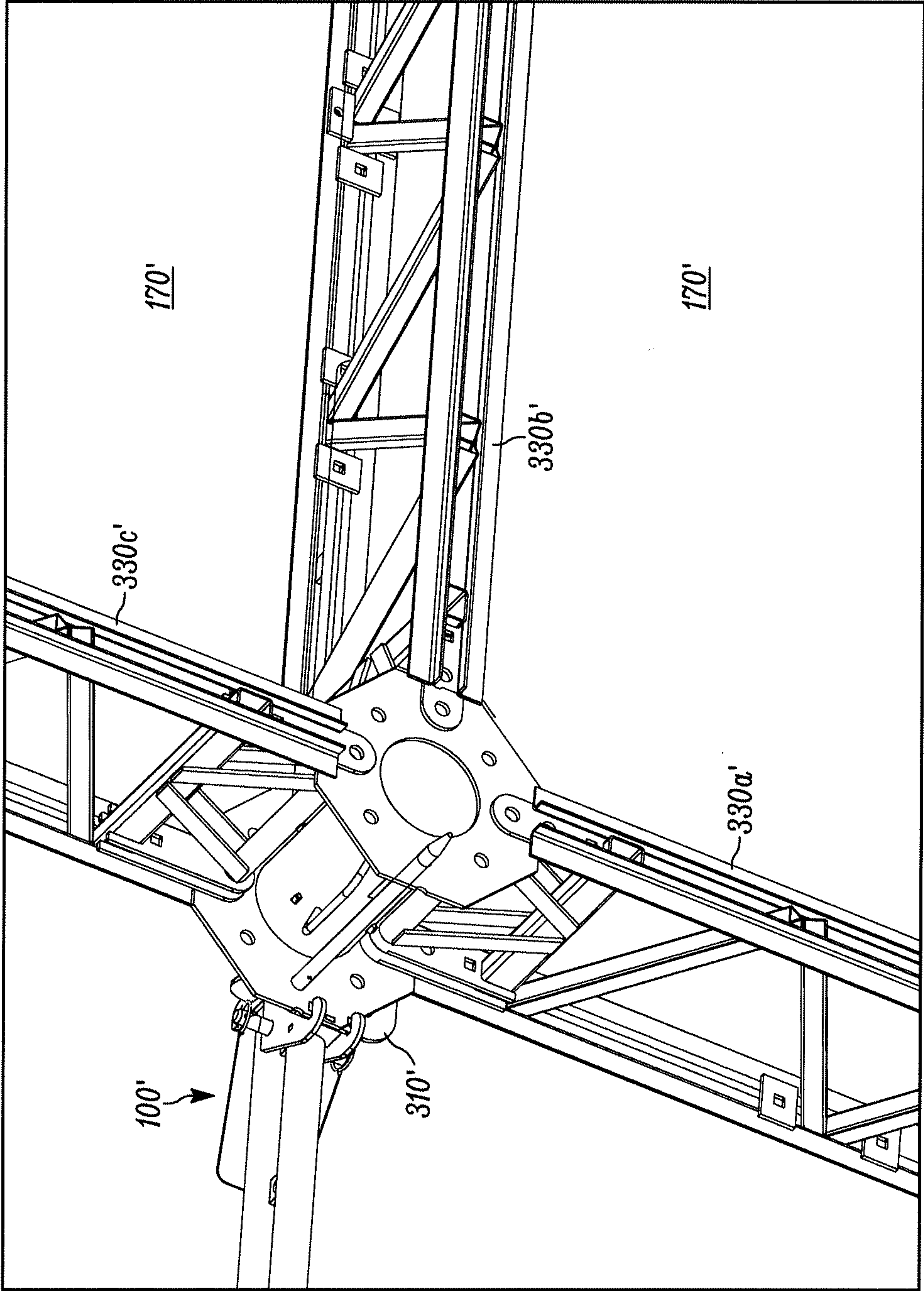


FIG. 15

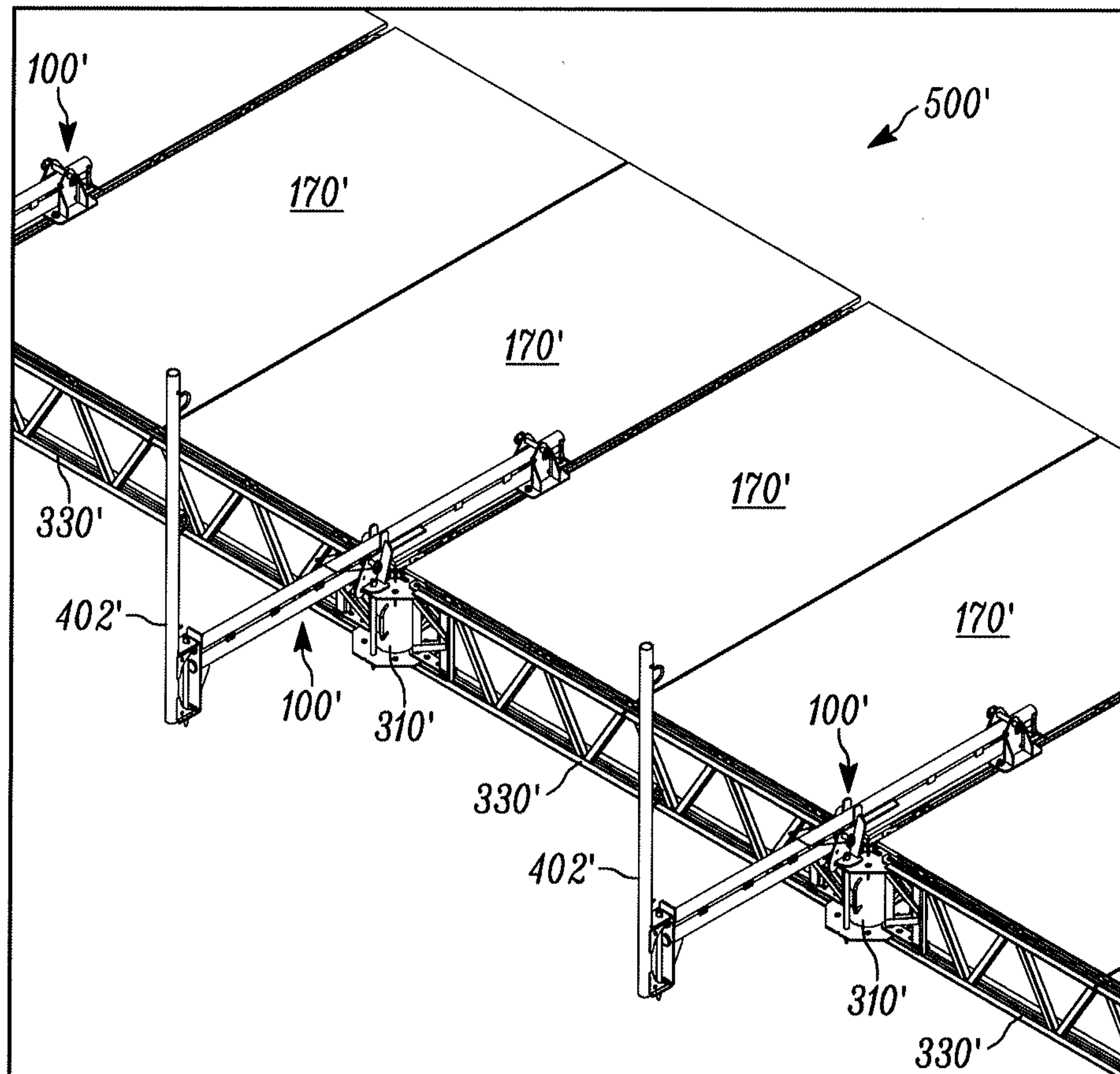


FIG. 16A

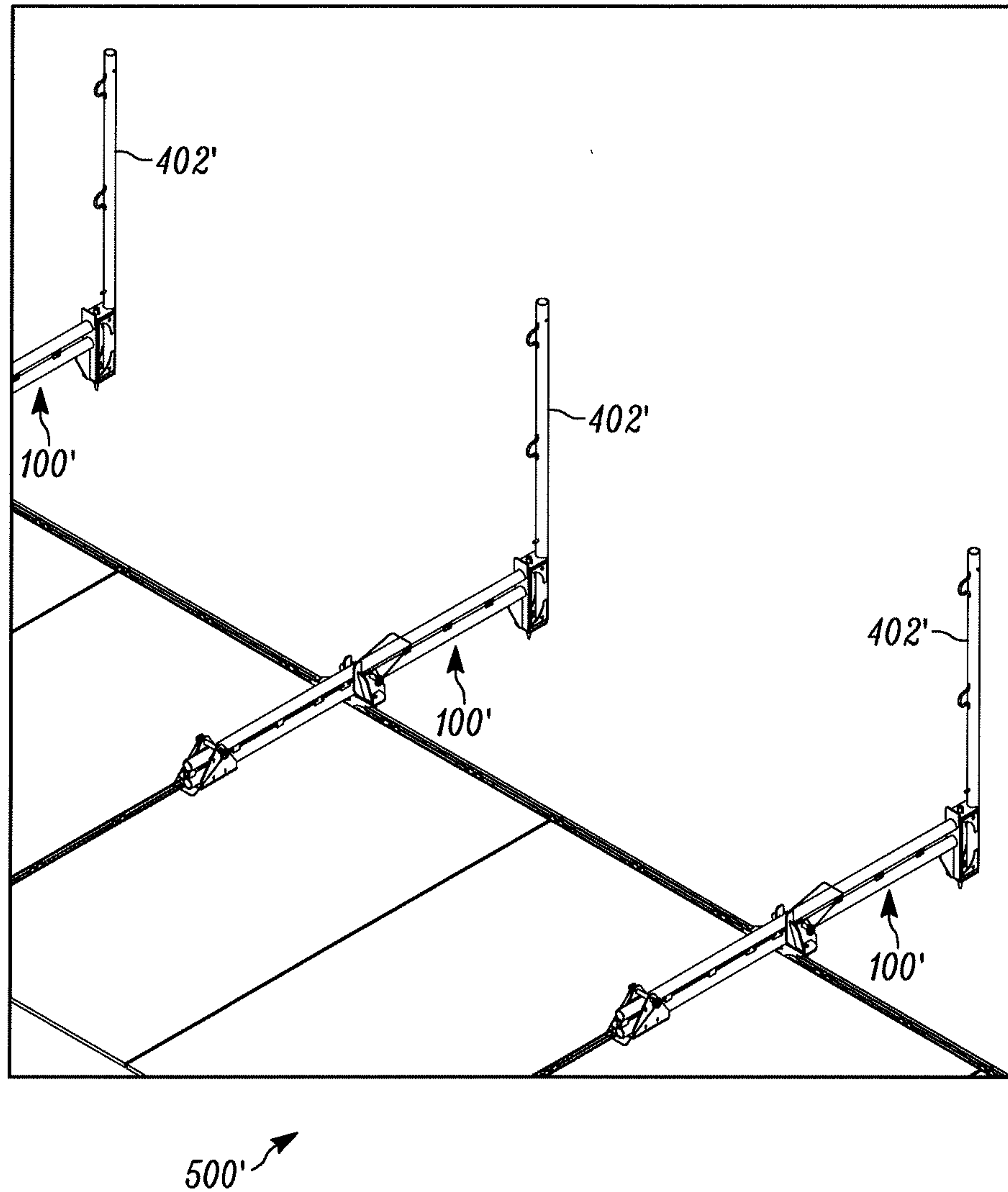


FIG. 16B

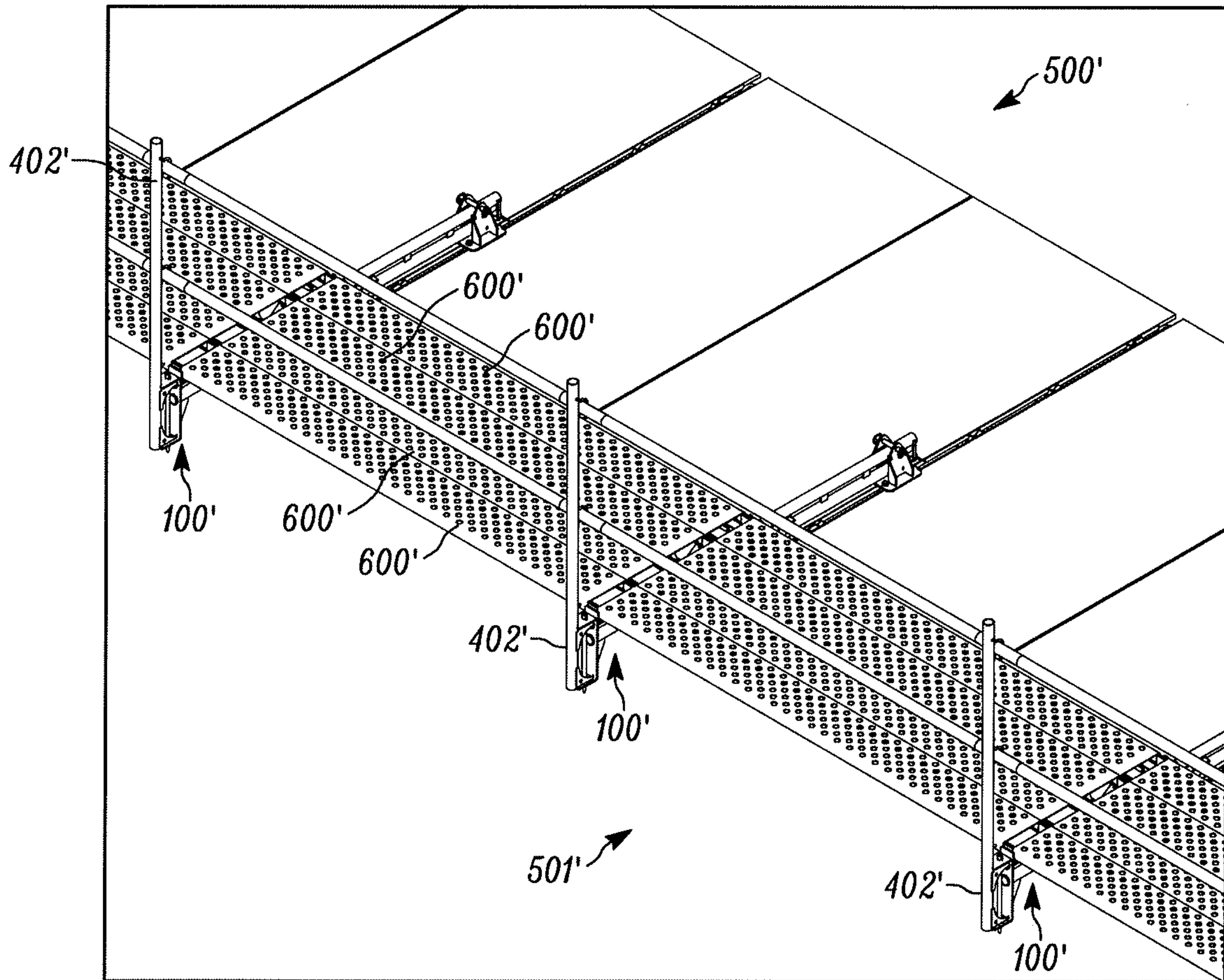


FIG. 17A

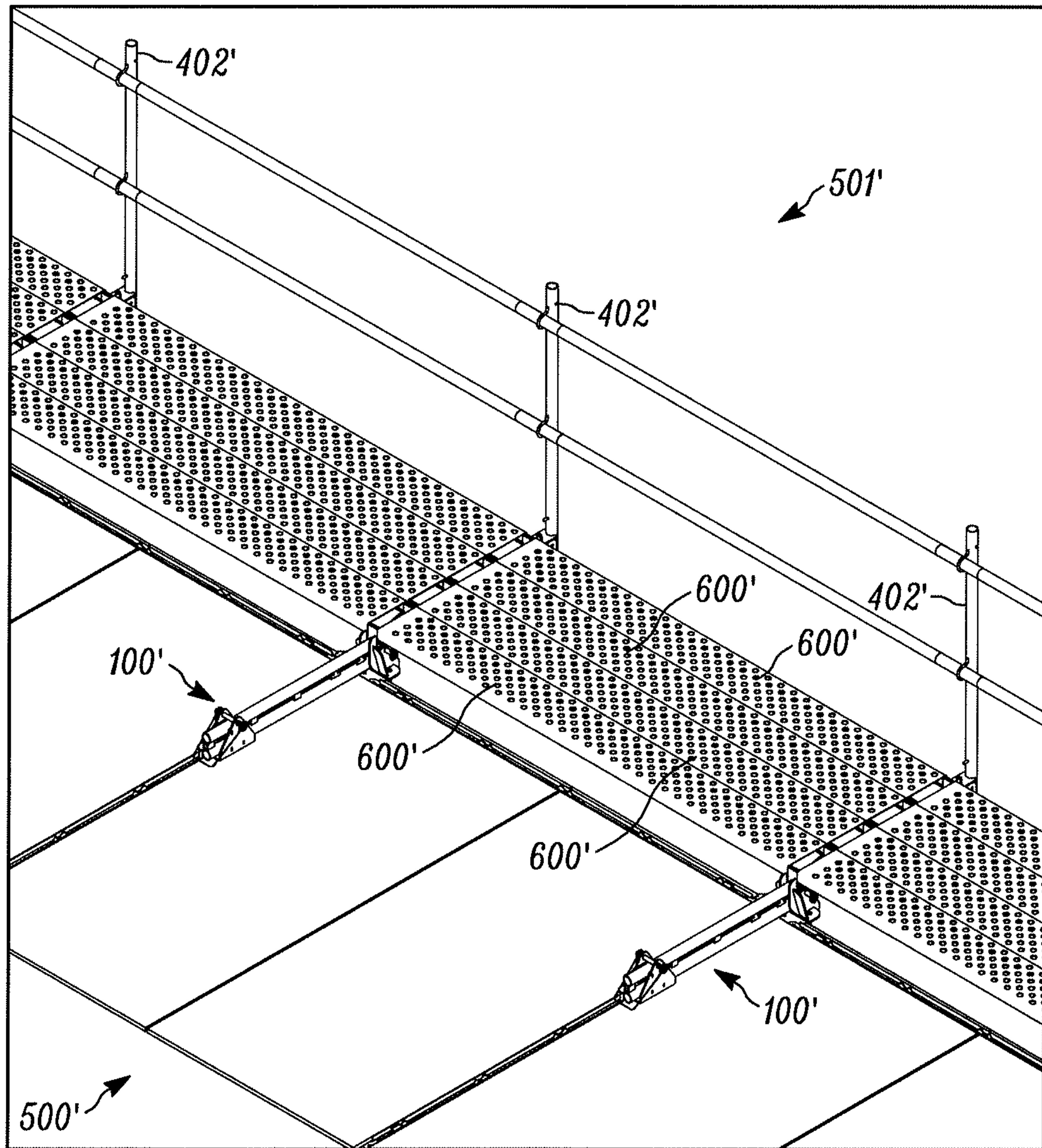


FIG. 17B

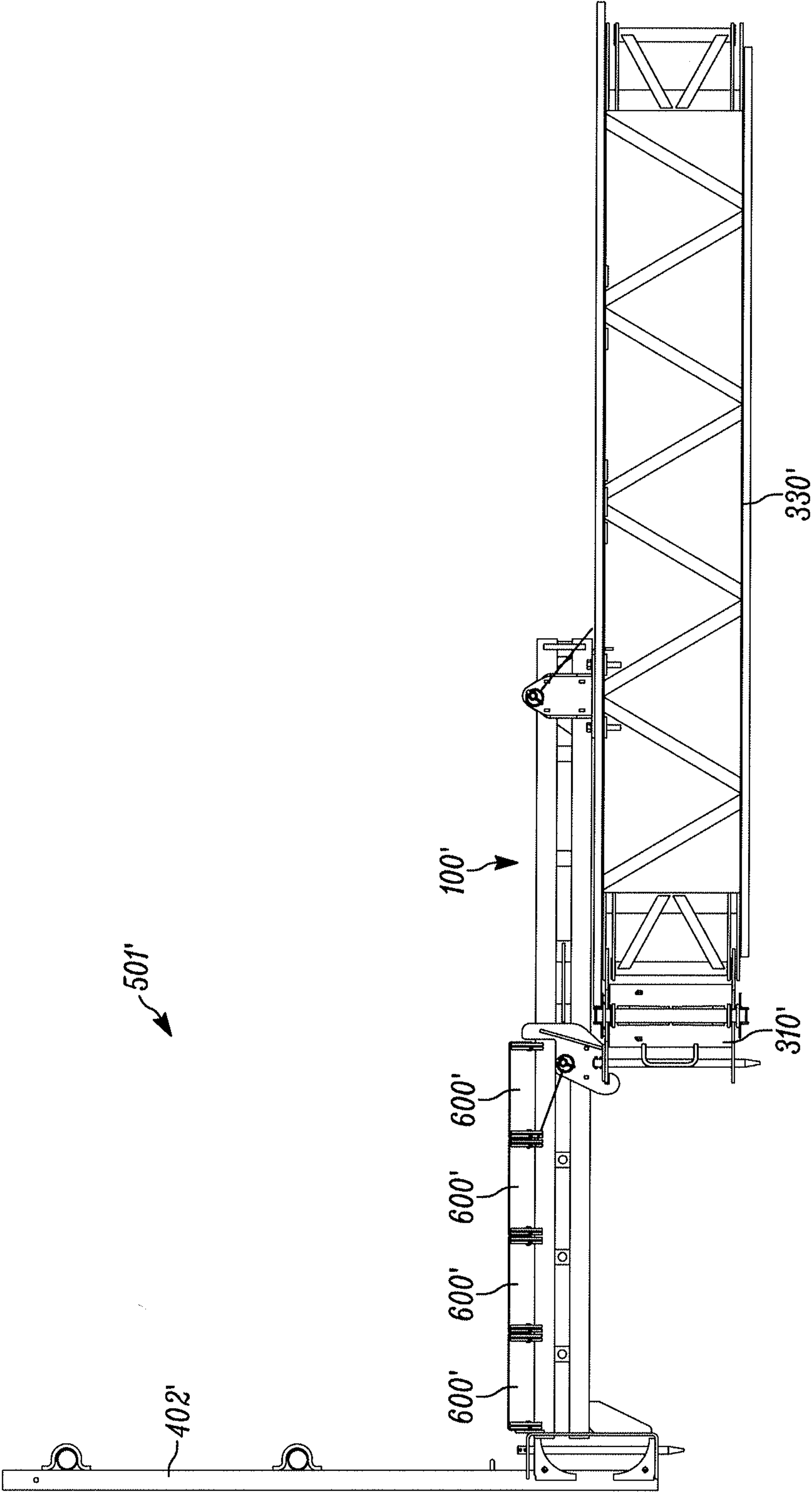


FIG. 17C

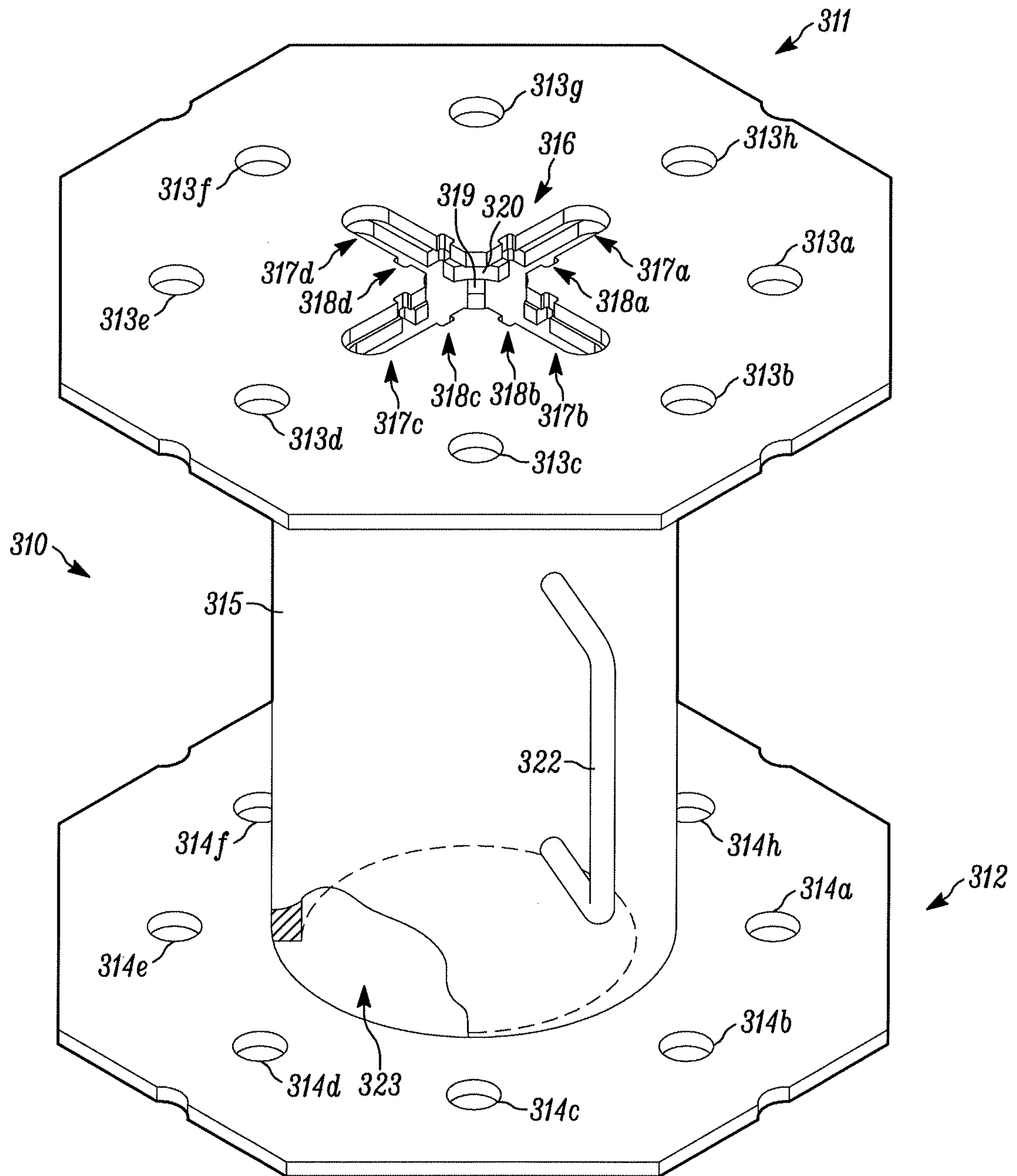


FIG. 18A

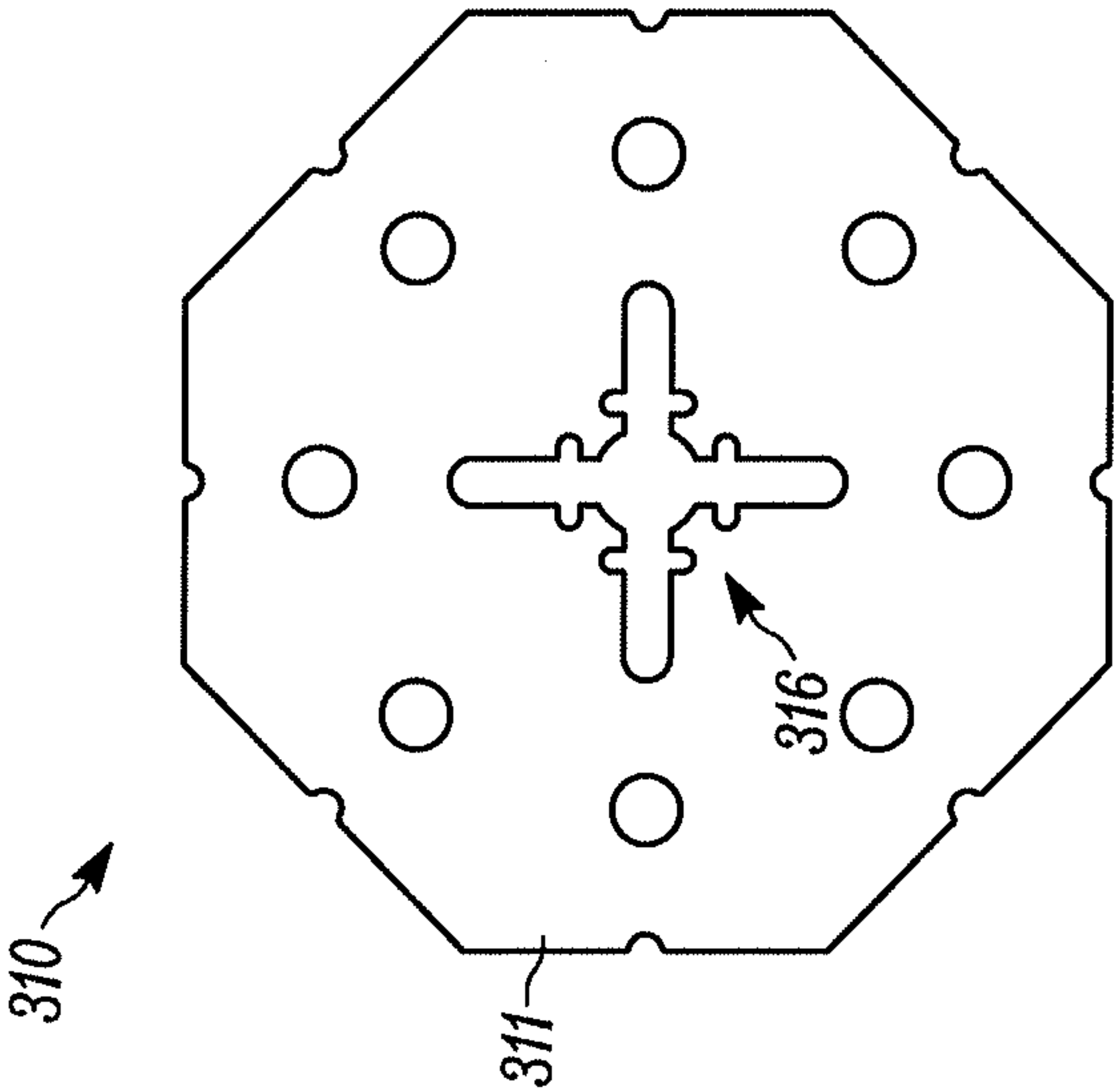


FIG. 18B

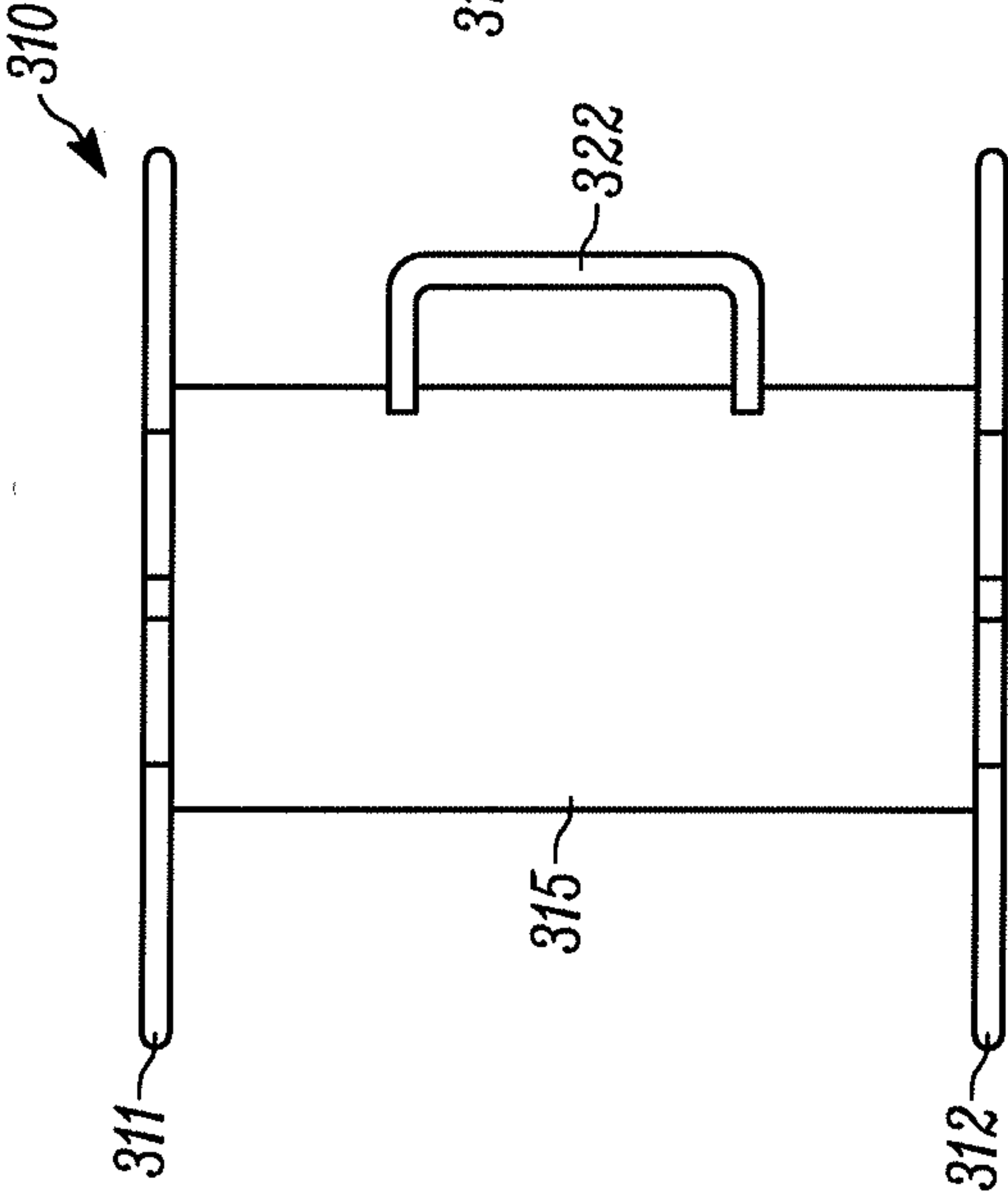


FIG. 18C

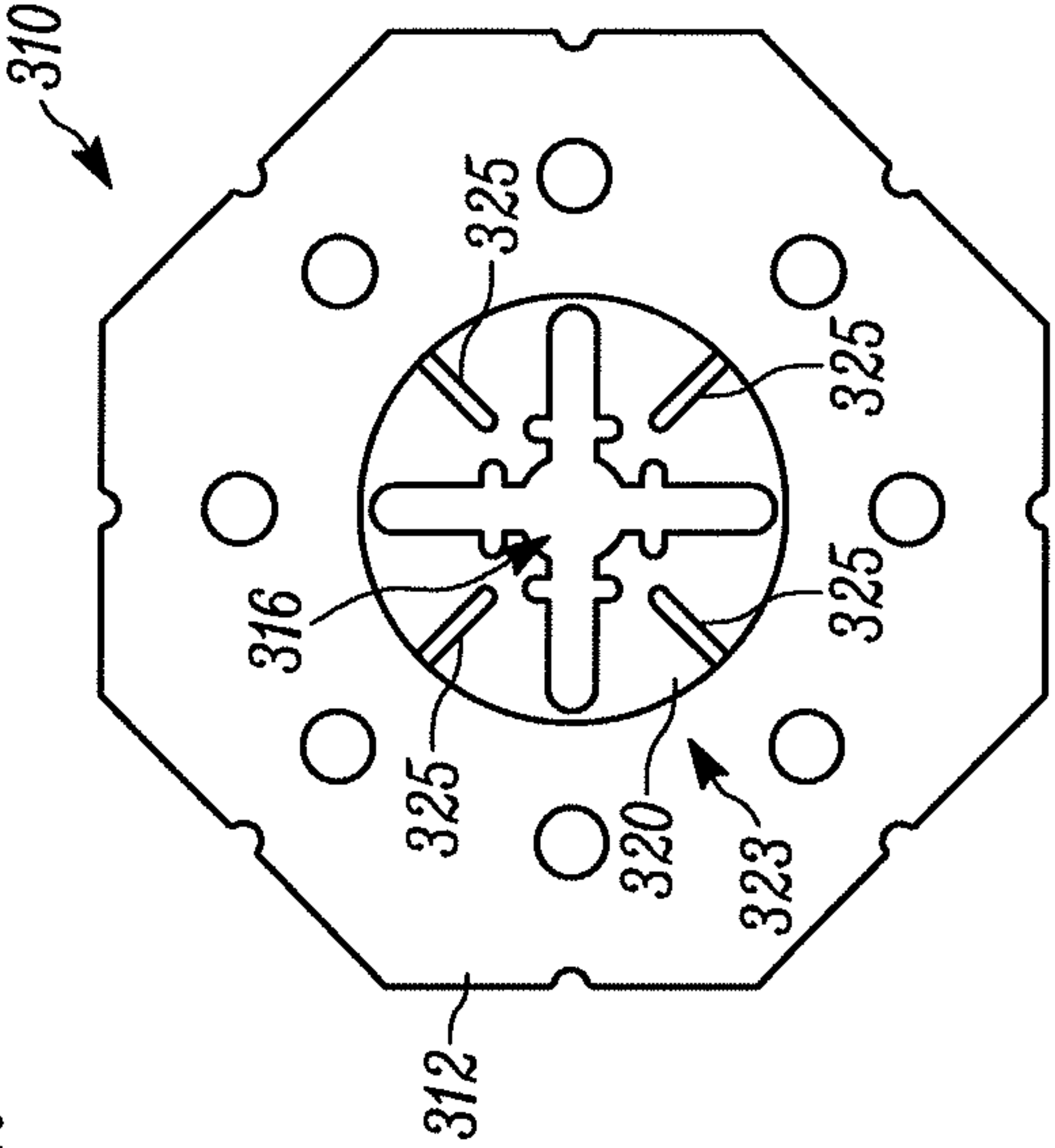


FIG. 18D

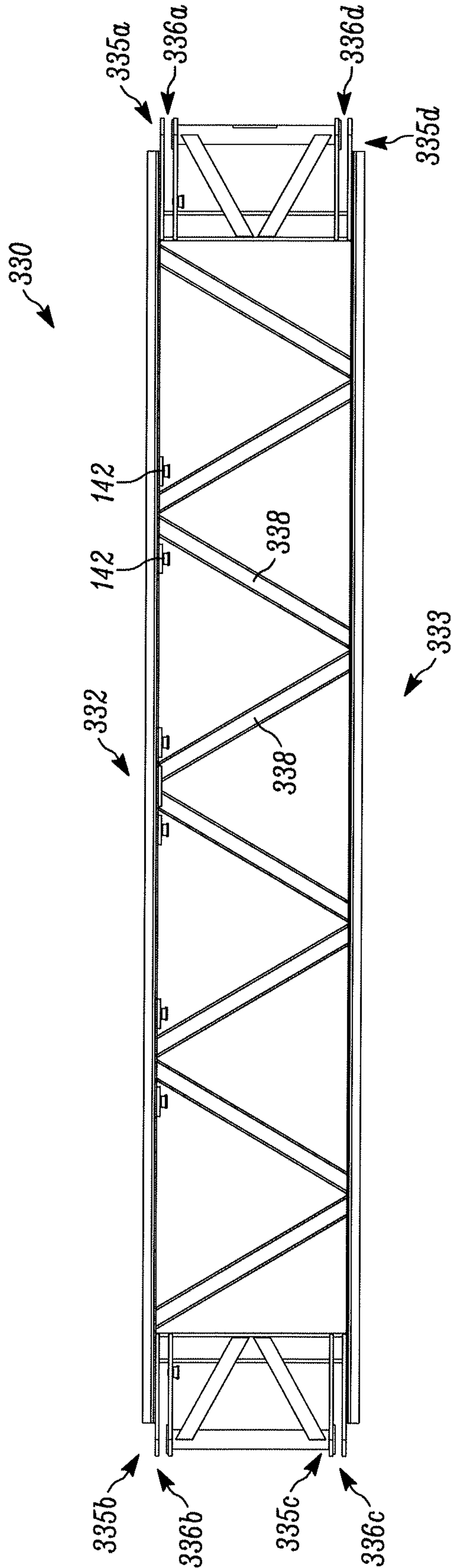
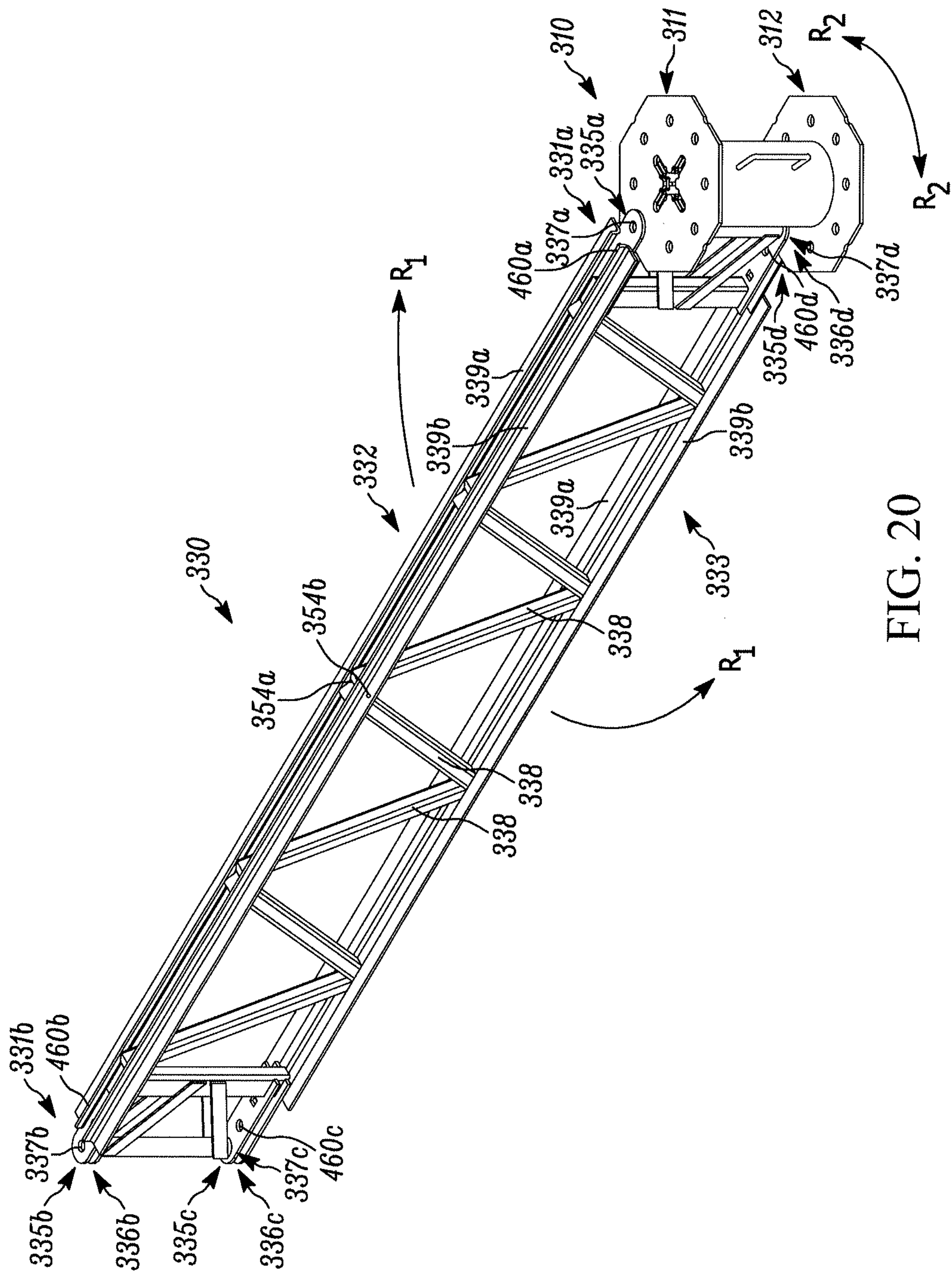
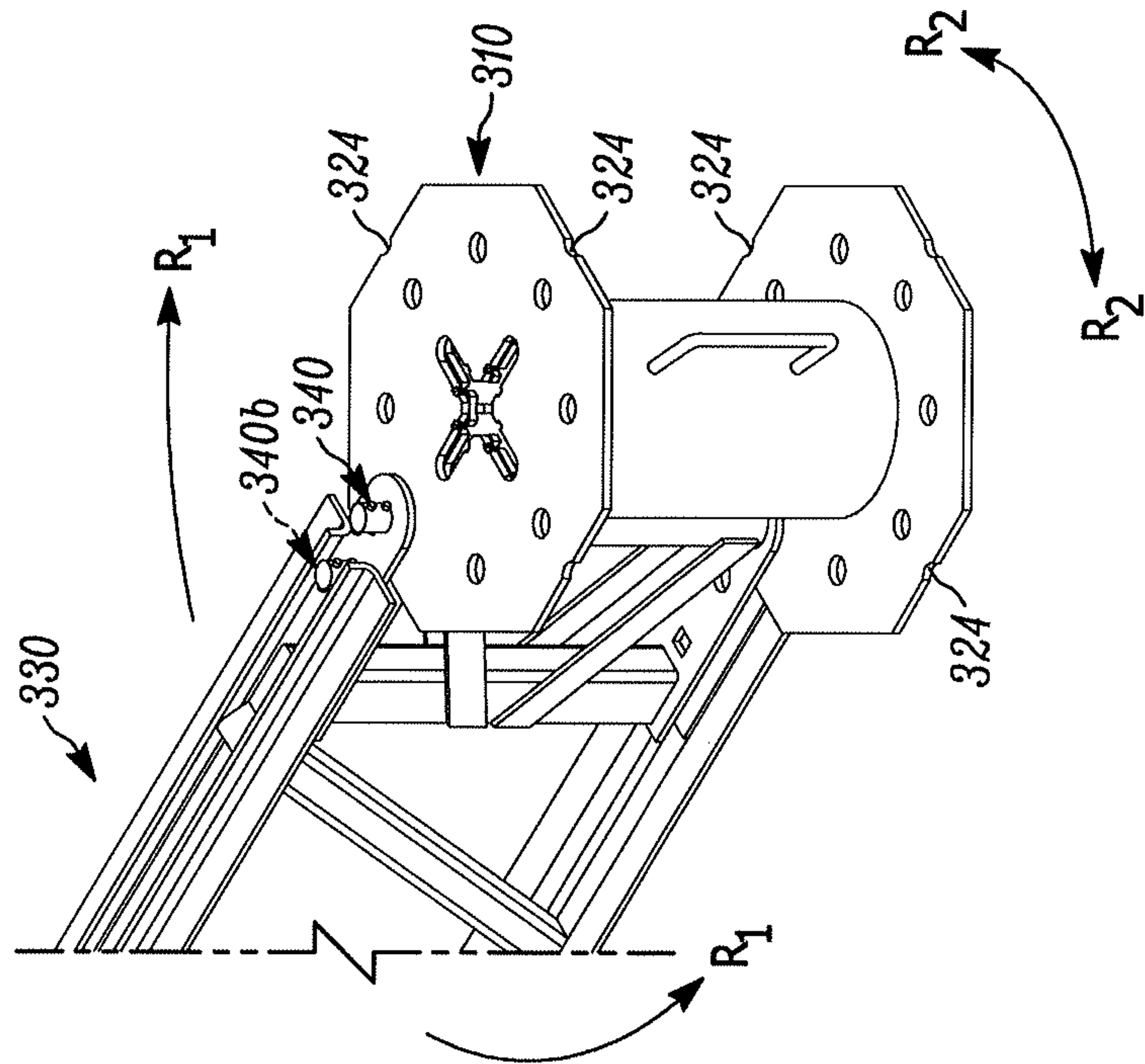
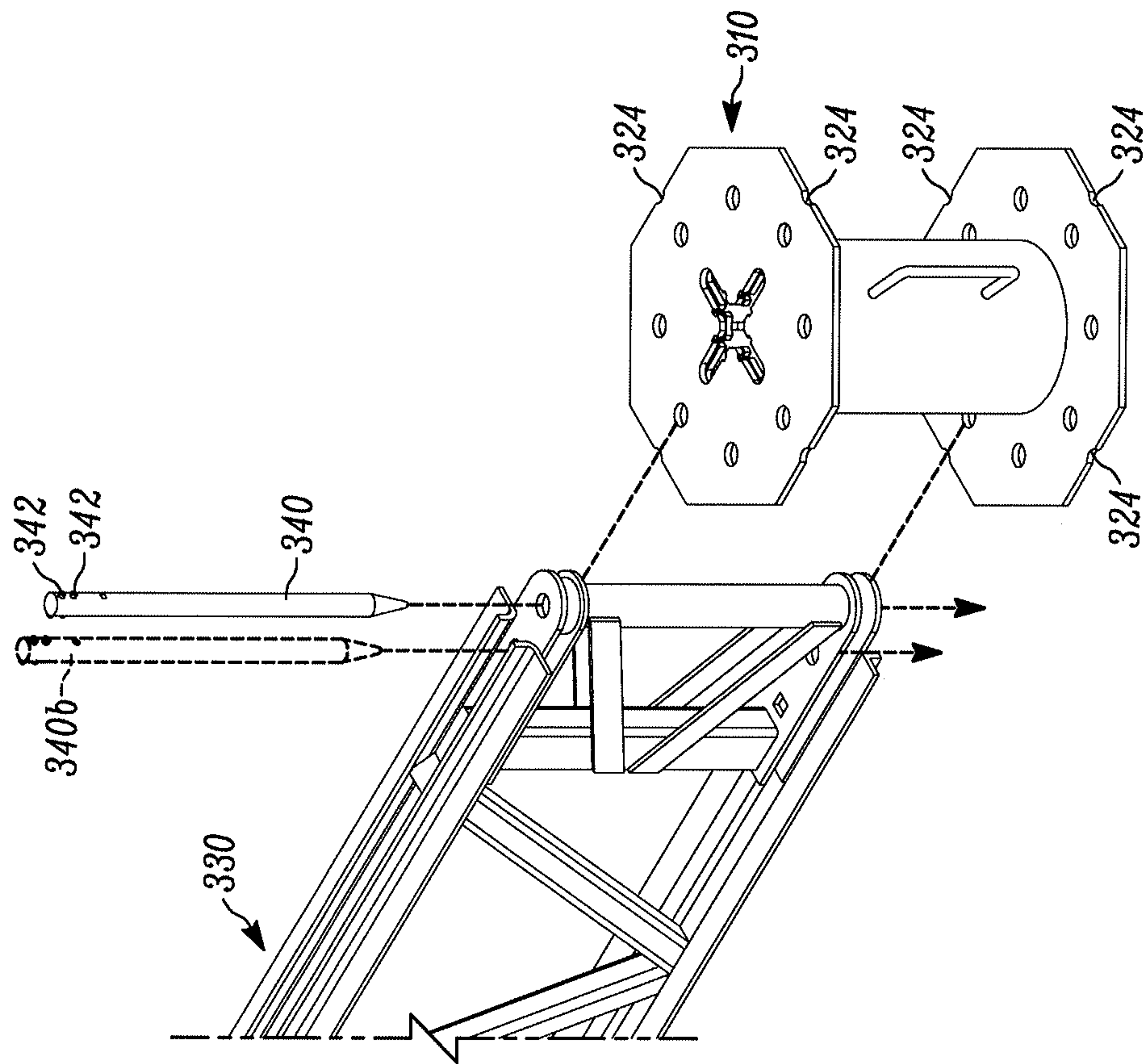
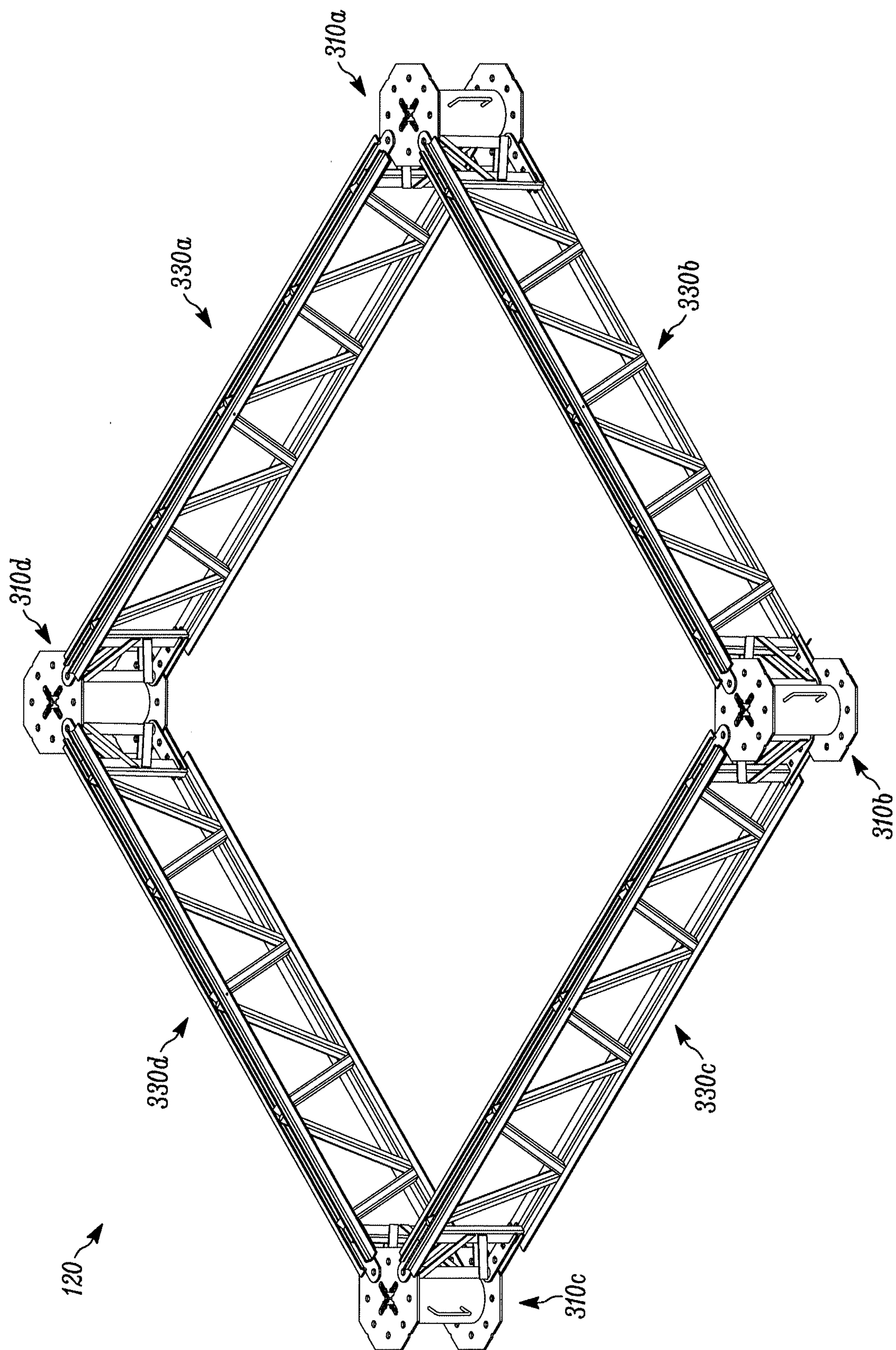


FIG. 19







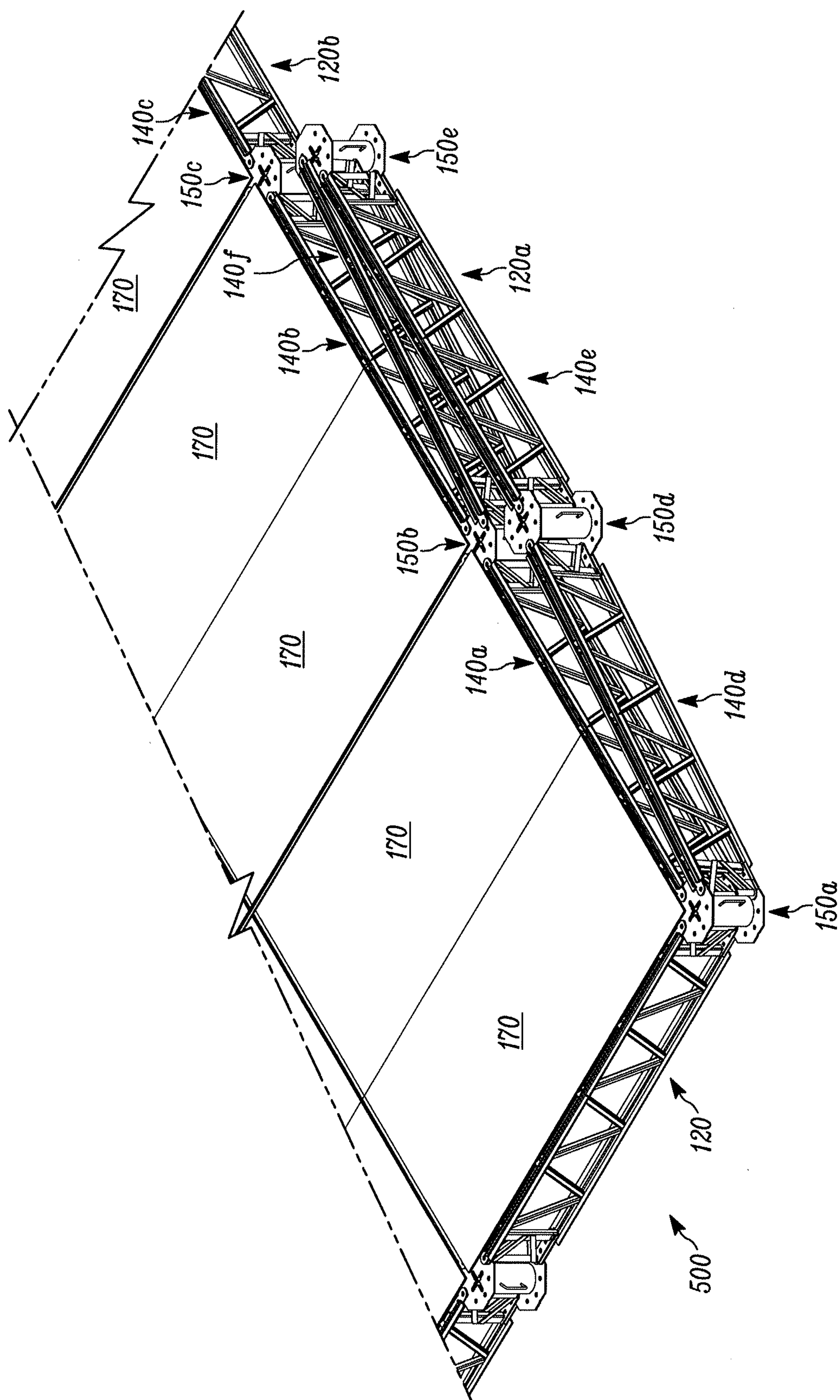


FIG. 23

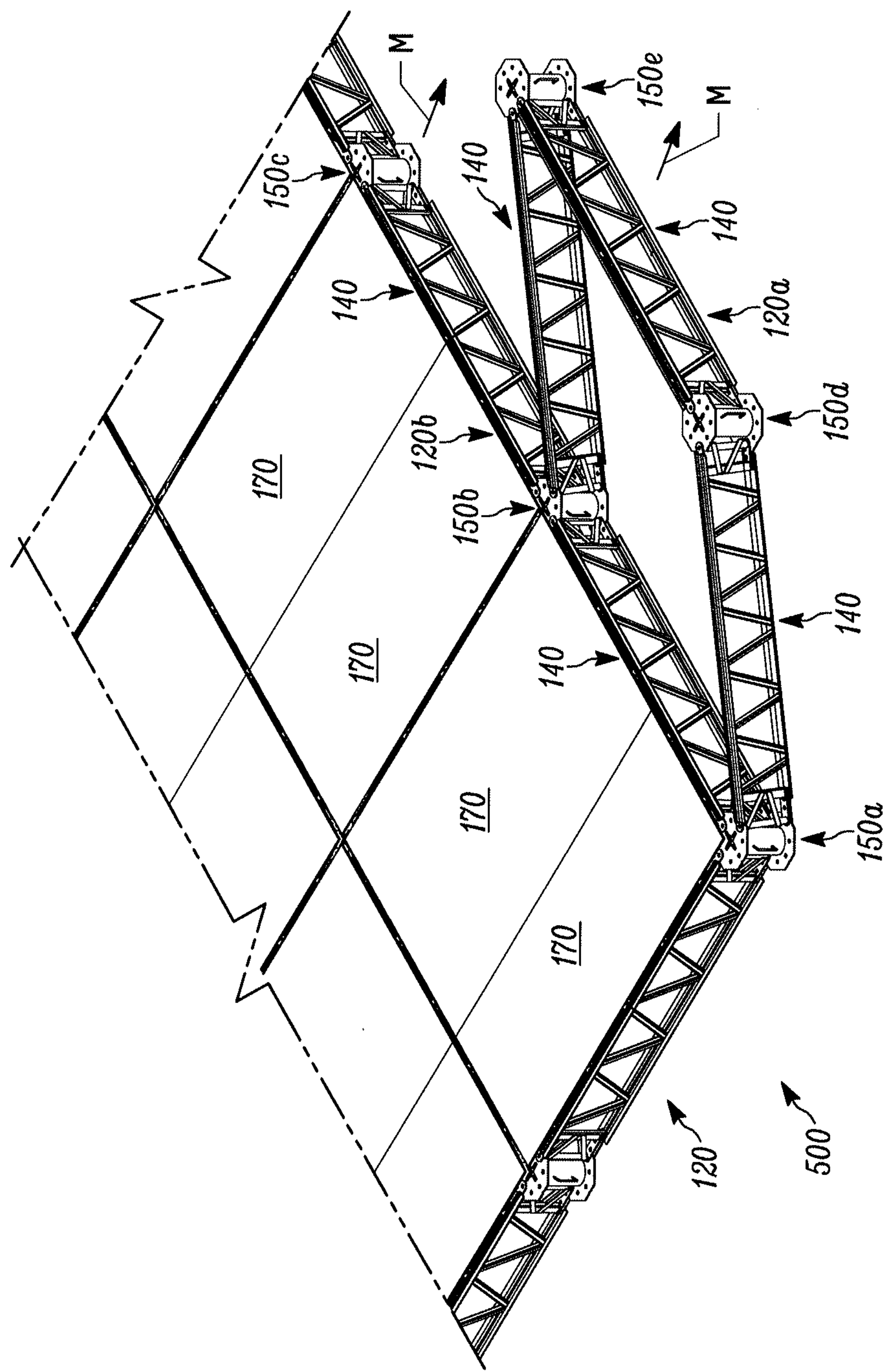


FIG. 24

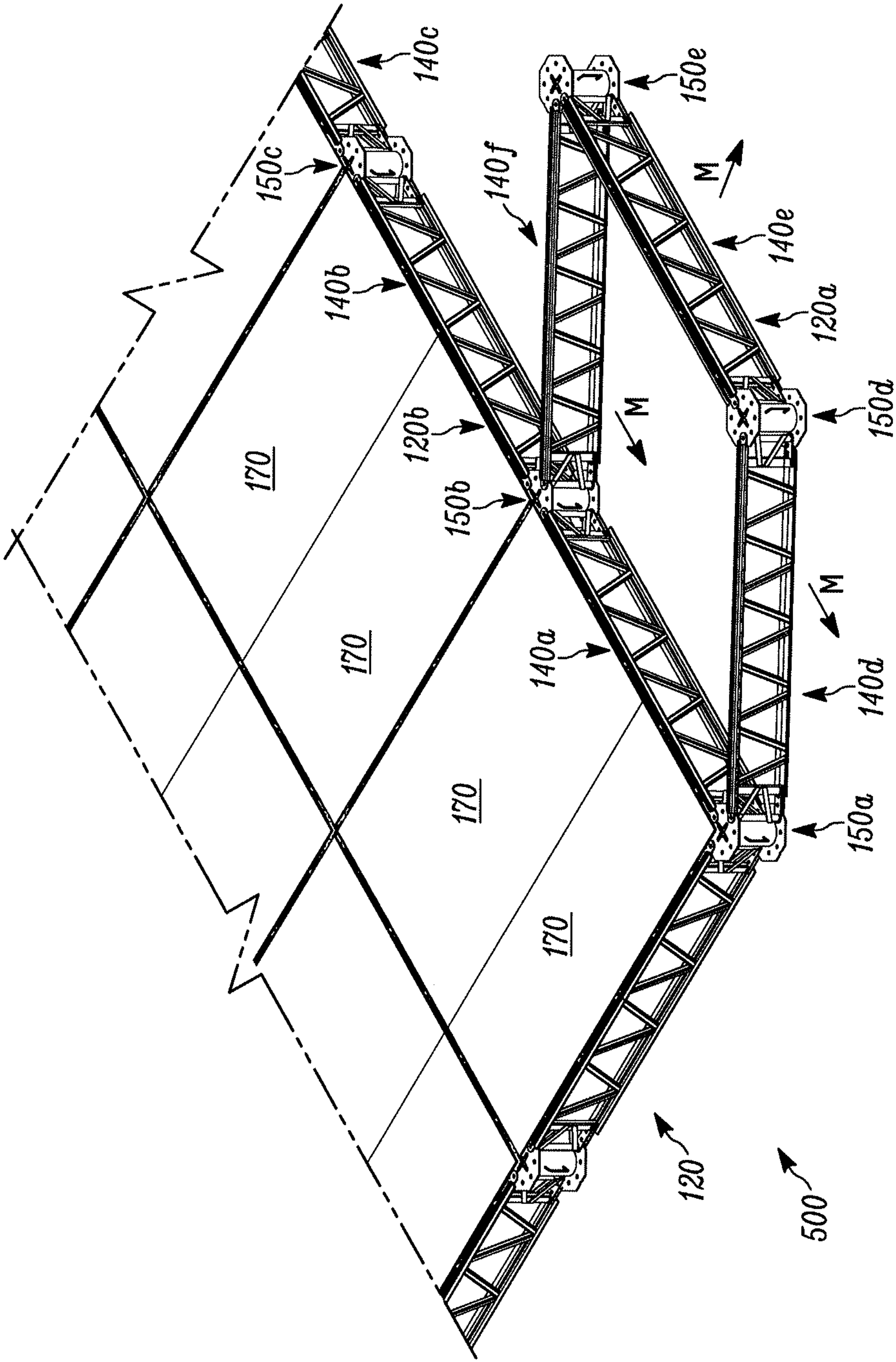


FIG. 25

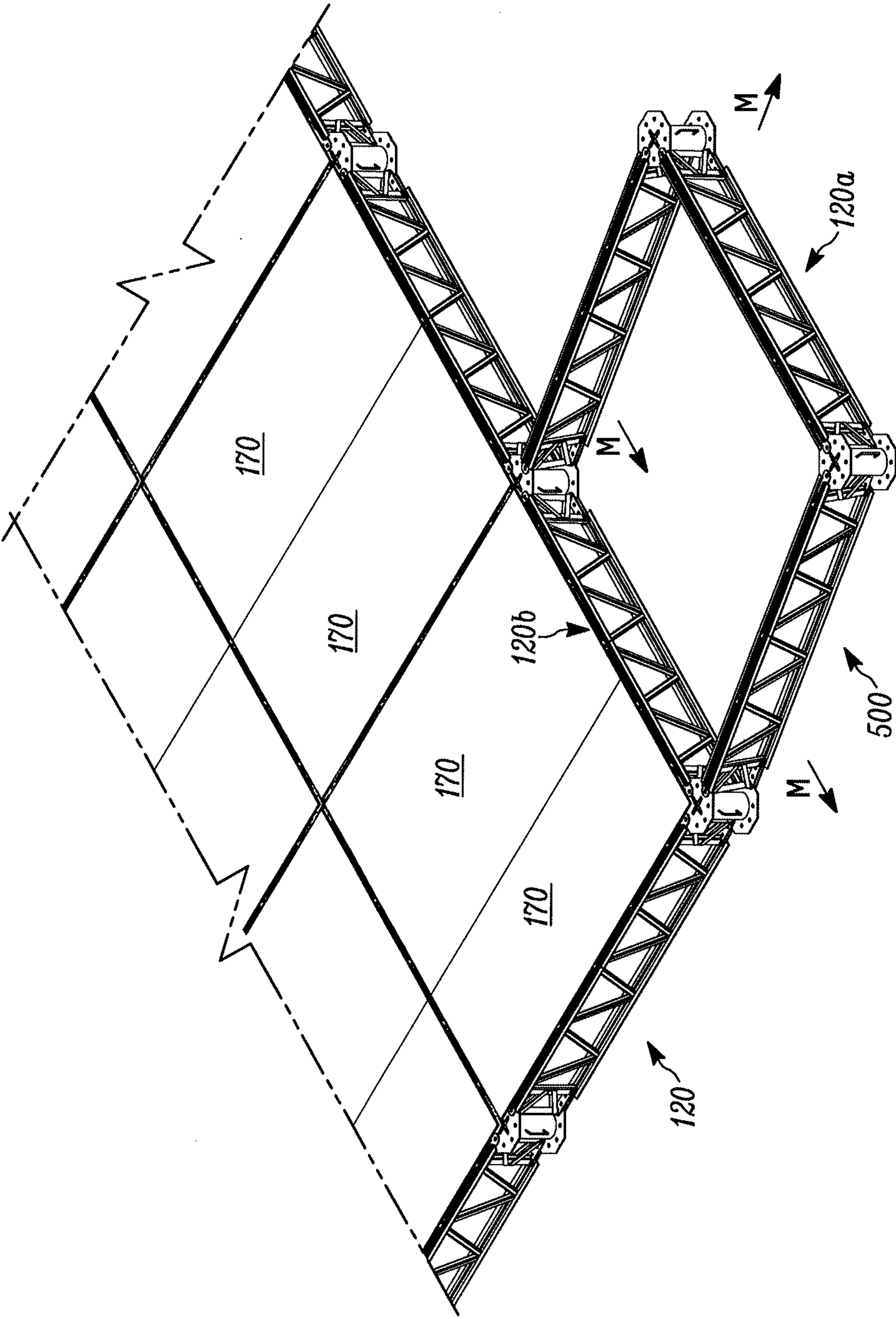


FIG. 26

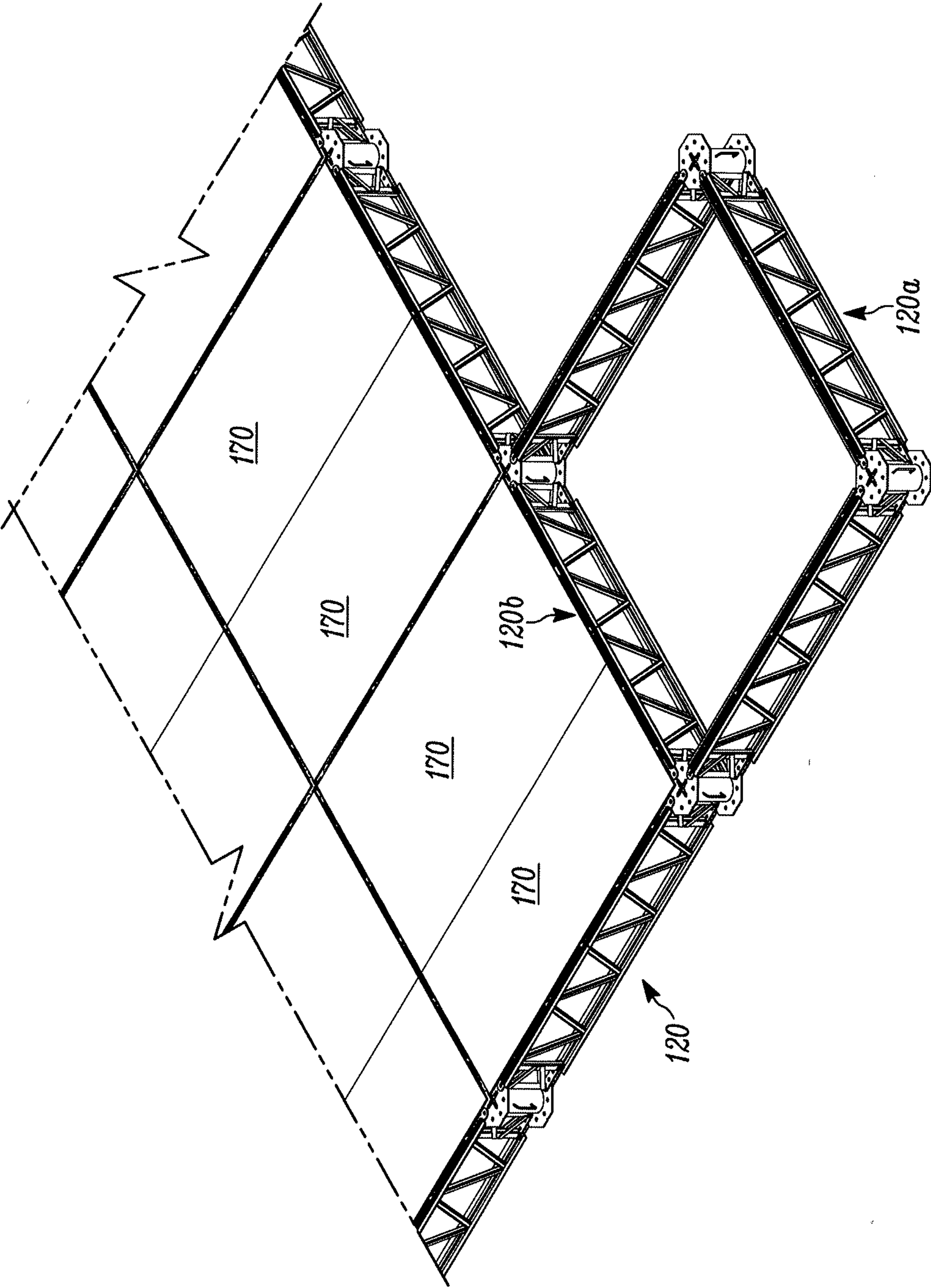


FIG. 27

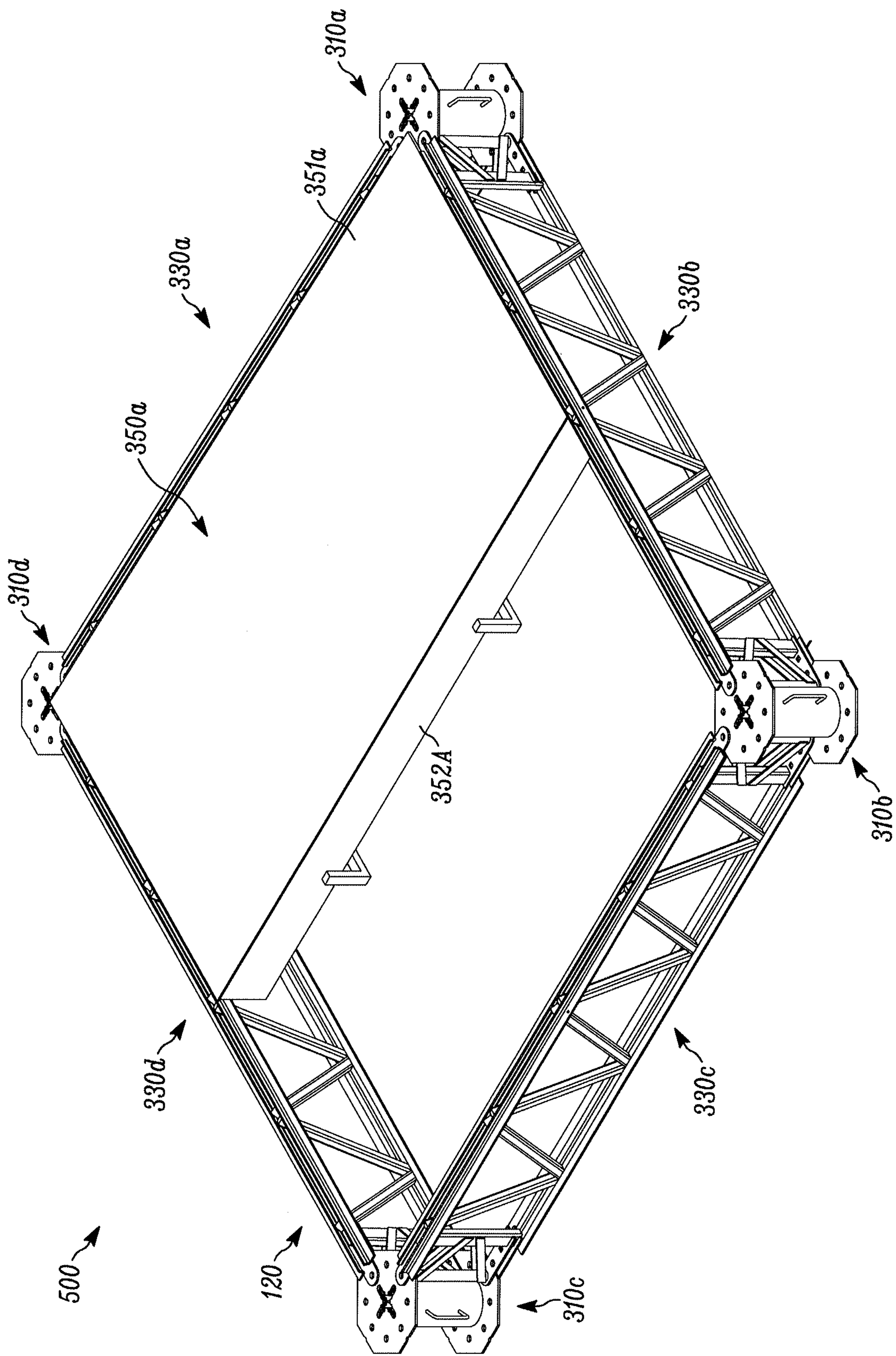


FIG. 28A

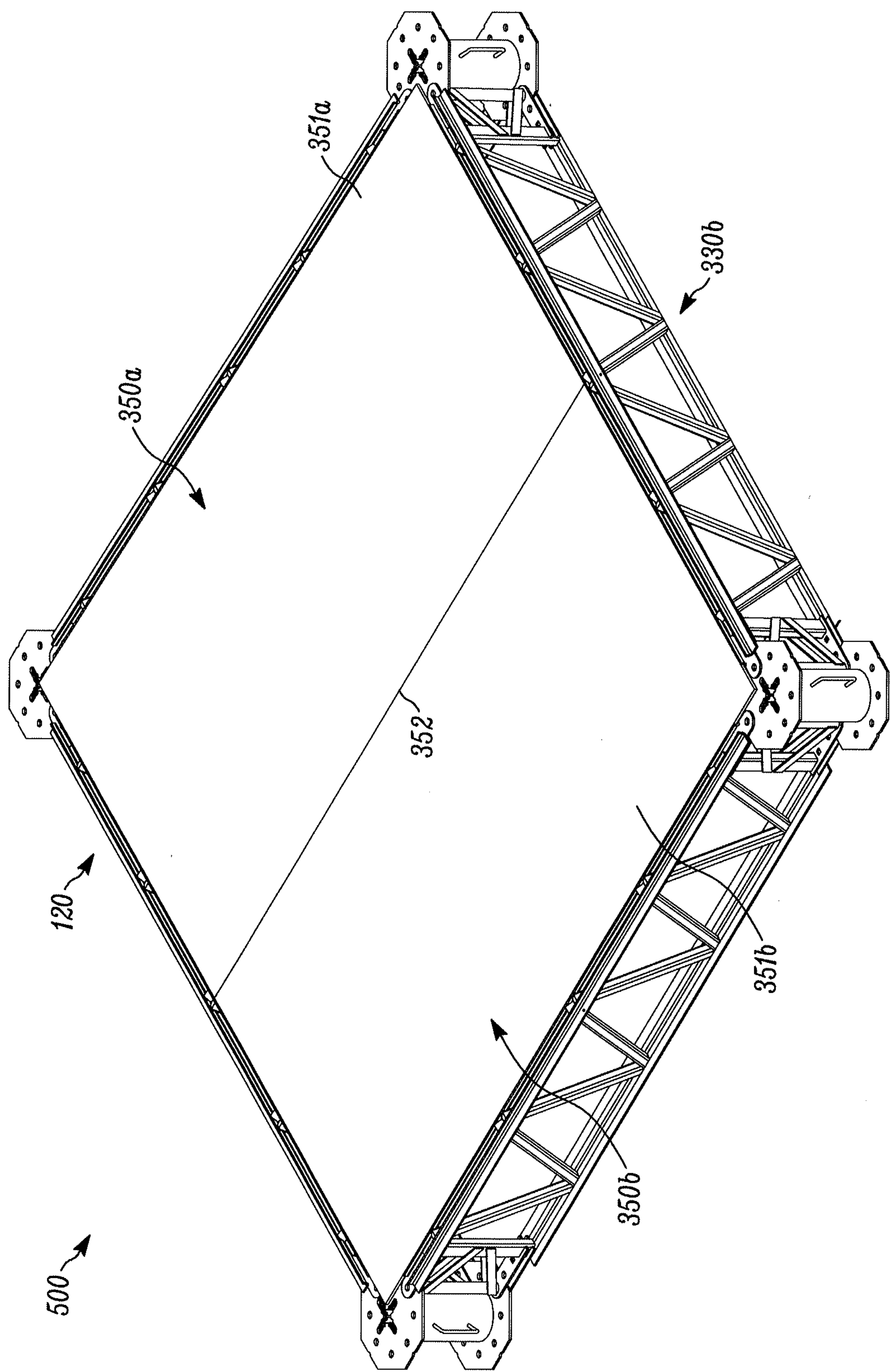


FIG. 28B

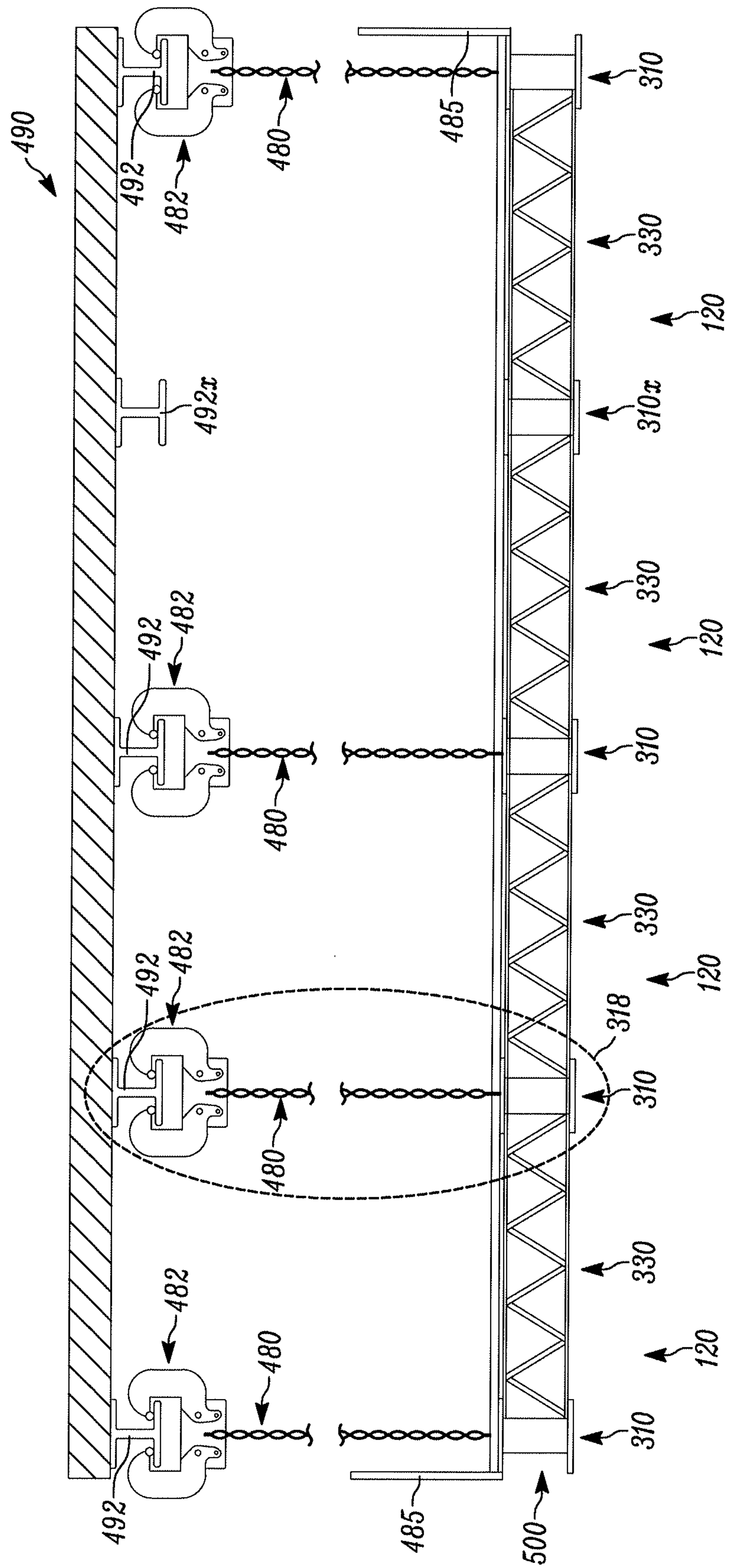


FIG. 29

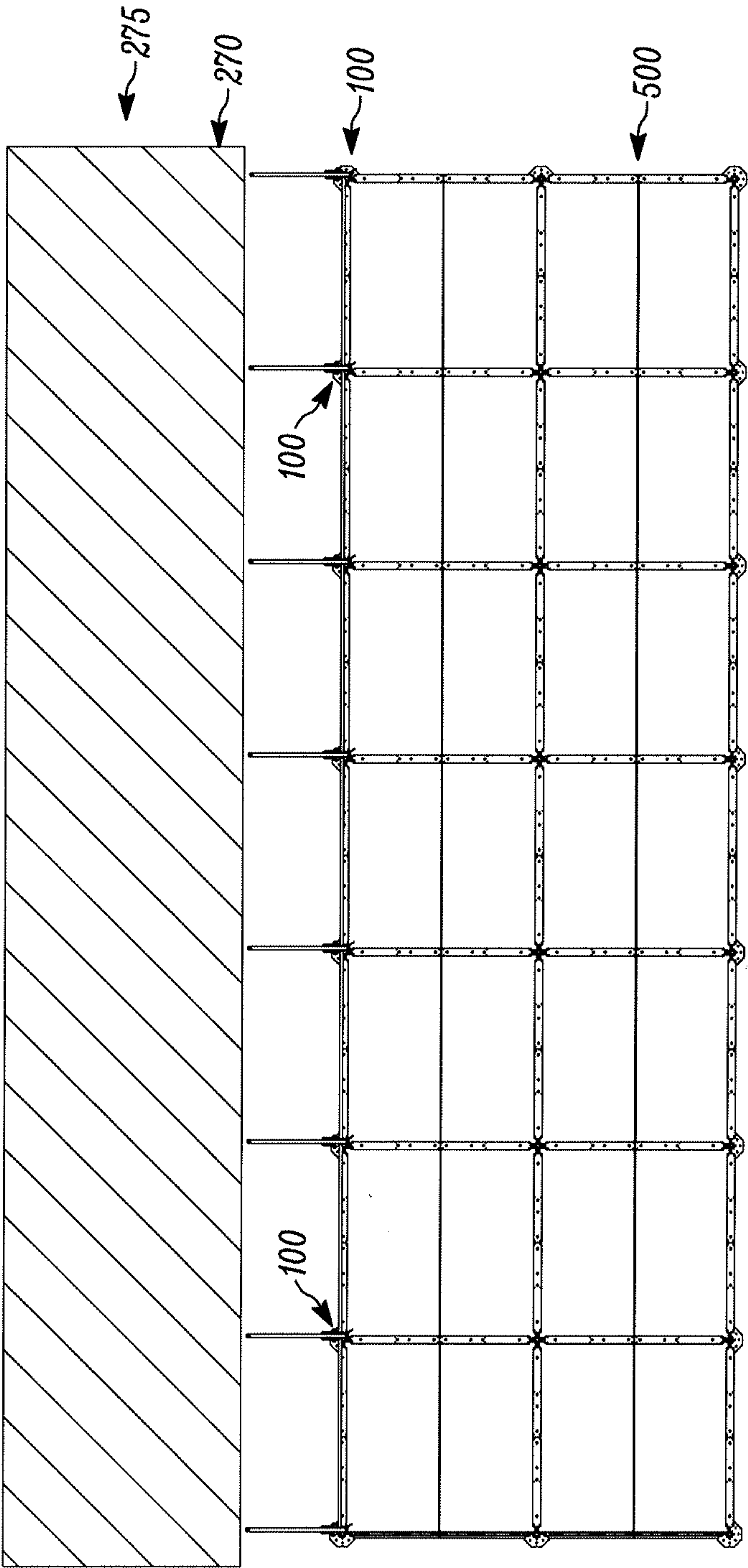


FIG. 30

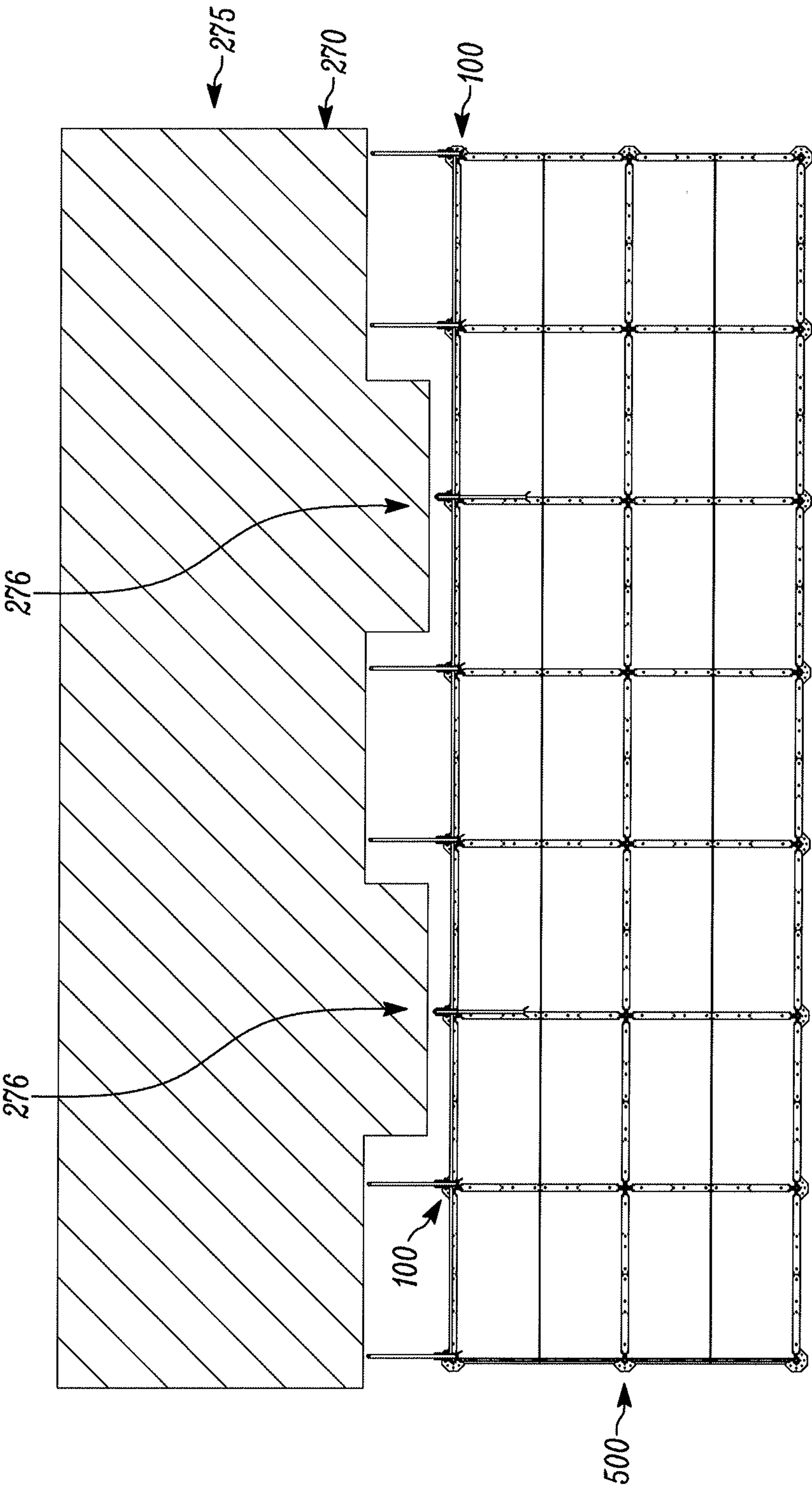


FIG. 31

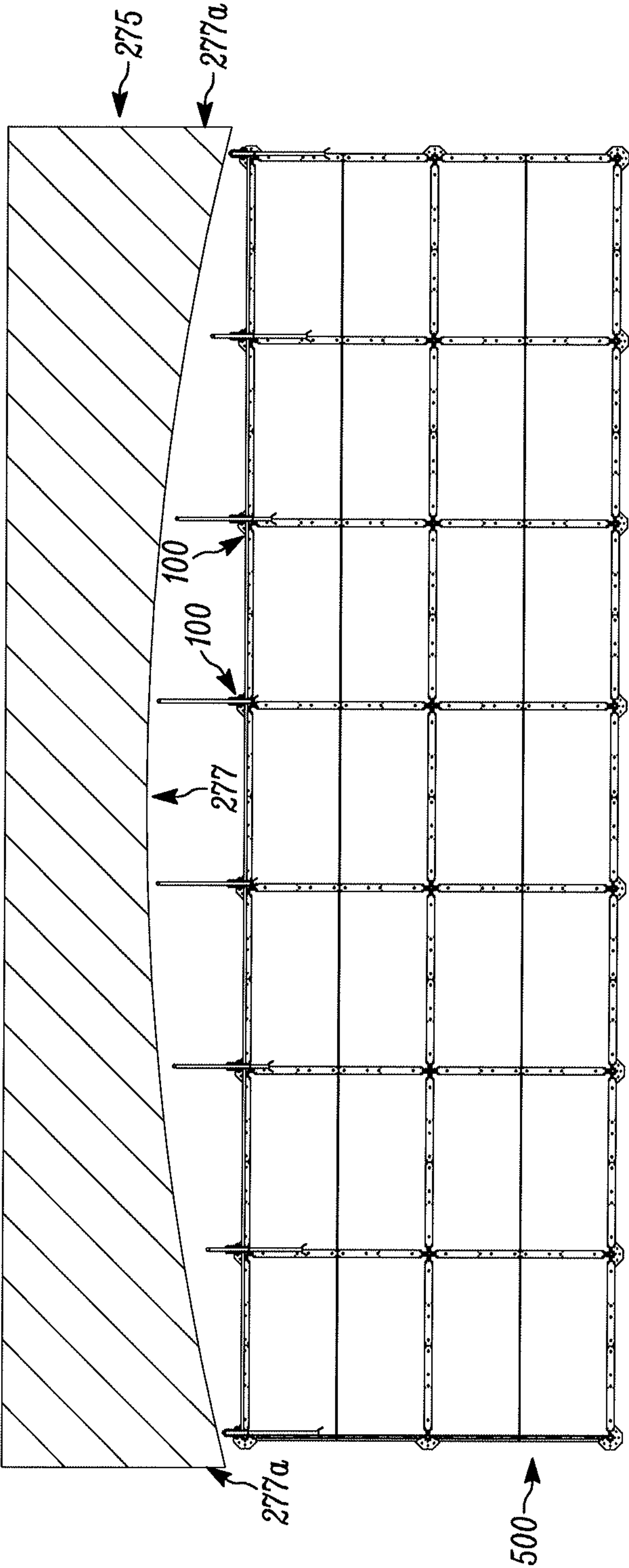


FIG. 32

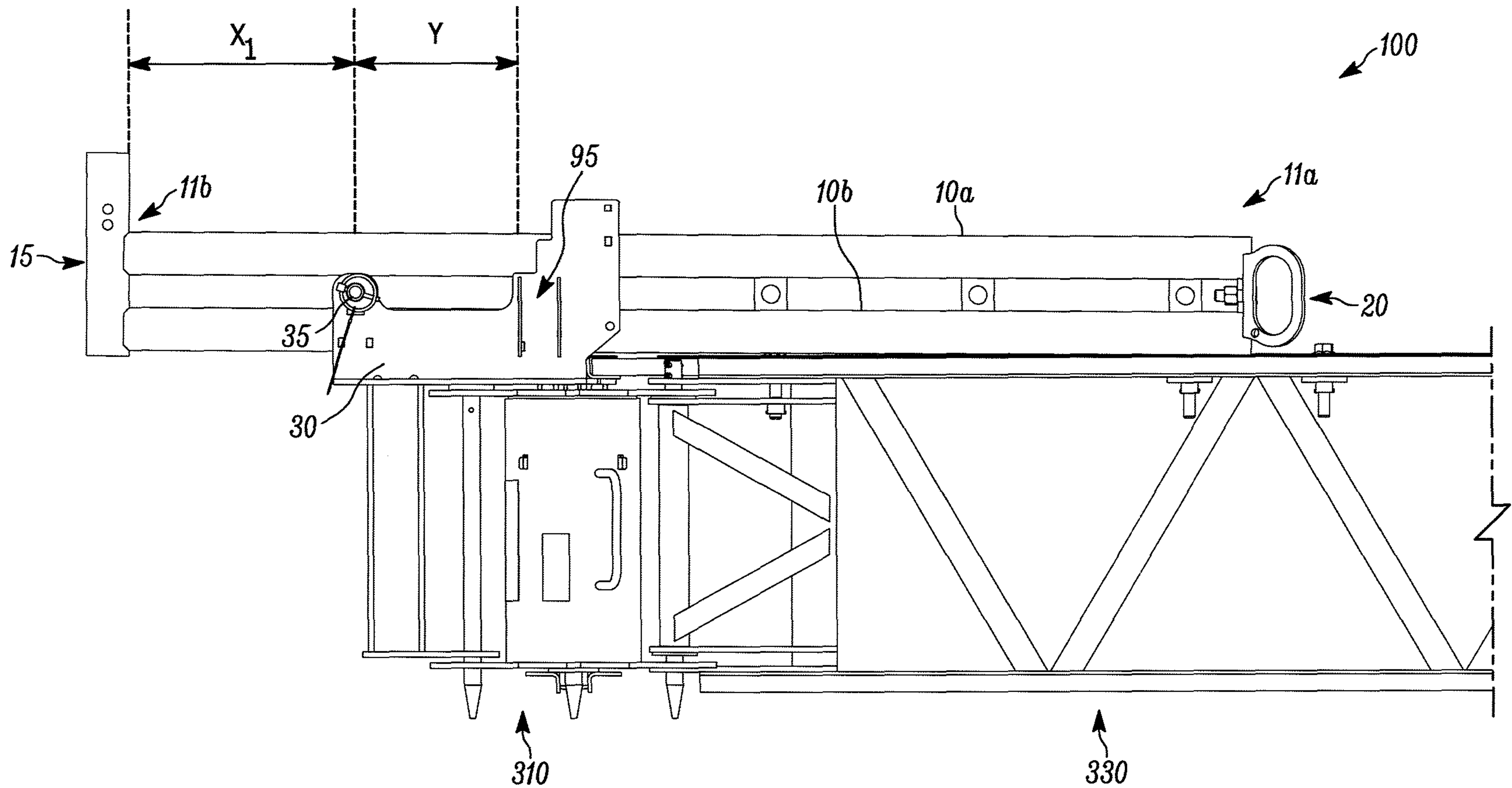


FIG. 1A