



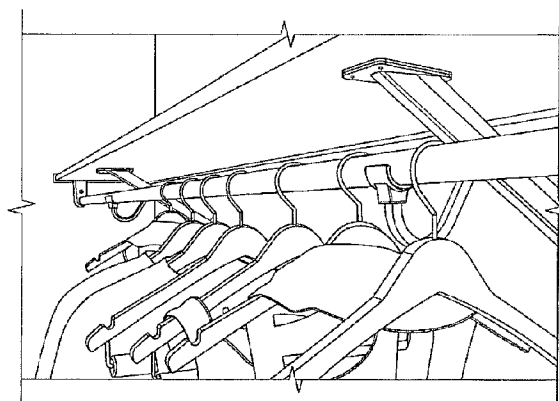
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(54) **Titre : SYSTEMES DE RANGEMENT COMPRENANT DES TABLETTES ET DES BARRES A VETEMENT SOUTENUES SOUS LES TABLETTES**

(54) **Title: STORAGE SYSTEMS INCLUDING SHELVES AND HANG RODS SUPPORTED BENEATH THE SHELVES**

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(57) **Abrégé/Abstract:**

A closet storage system generally includes a hang rod, a back channel, first and second side brackets, first and second shelf trims, first and second end cups, a shelf supportable by the back channel and the first and second side brackets, and at least one support bracket. The back channel is mountable along a back wall of a closet. The first and second side brackets are mountable along sidewalls of the closet. The first end cup is configured to be coupled and/or supported generally between portions of the first shelf trim and the first side bracket. The second end cup is configured to be coupled and/or supported generally between portions of the second shelf trim and the second side bracket. The hang rod is supportable beneath the shelf when first and second end portions of the hang rod are supported by the respective first and second end cups.

ABSTRACT

A closet storage system generally includes a hang rod, a back channel, first and second side brackets, first and second shelf trims, first and second end cups, a shelf supportable by the back channel and the first and second side brackets, and at least one support bracket. The back channel is mountable along a back wall of a closet. The first and second side brackets are mountable along sidewalls of the closet. The first end cup is configured to be coupled and/or supported generally between portions of the first shelf trim and the first side bracket. The second end cup is configured to be coupled and/or supported generally between portions of the second shelf trim and the second side bracket. The hang rod is supportable beneath the shelf when first and second end portions of the hang rod are supported by the respective first and second end cups.

STORAGE SYSTEMS INCLUDING SHELVES AND HANG RODS SUPPORTED BENEATH THE SHELVES

[0001] *This paragraph removed intentionally.*

FIELD

[0002] The present disclosure generally relates to storage systems, such as a closet storage system including a shelf and a hang rod or pole supported beneath the shelf.

BACKGROUND

[0003] This section provides background information related to the present disclosure which is not necessarily prior art.

[0004] Efficient and organized use of building space is very desirable, particularly with respect to storage or utility space in businesses, residential homes, and apartments. In particular, because of the limited or tight spaces in these locations, increasing the amount of useable space is very important. Likewise, providing ease in access and increased user convenience is important.

[0005] With respect to closet organization and the design of closet storage units, particularly for residential use, many different options are available including, for example, different sizes and shapes of shelves, different attachment and mounting members and different storage members (e.g., wire baskets, shoe-stands, tie/belt racks, hang rods, etc.). Ease in accessing stored items, such as clothing, is important. Further, ease in moving stored items to make room for other items or to access items not readily accessible, is likewise important. For example, poles or hang rods may be supported beneath a shelf to provide for relatively easy

movement of items along the hang rod, for example, sliding clothes on hangers along the pole or hang rod.

DRAWINGS

[0006] The drawings described herein are for illustrative purposes only of selected embodiments and not all possible implementations, and are not intended to limit the scope of the present disclosure.

[0007] FIG. 1 is a perspective view of an exemplary embodiment of a storage system that includes a back channel (broadly, a back support member), a pair of opposing side channels or brackets (broadly, side support members), a pair of opposing trim pieces each coupled to one of the side brackets, a shelf supported by the back channel, side brackets, and trim pieces, a pair of opposing pole cups each coupled to one of the trim pieces and one of the side brackets, a pair of support brackets coupled to an underside of the shelf, and a hang rod or pole supported below the shelf;

[0008] FIG. 2 is an exploded perspective view of a portion of the storage system shown in FIG. 1;

[0009] FIG. 3 is a perspective of the portion of the storage system shown in FIG. 2 after being assembled together;

[0010] FIG. 4 includes perspective views of a side channel or bracket and a trim piece shown in FIG. 2;

[0011] FIG. 5 shows the storage system shown in FIG. 1 mounted within a closet and in use with clothes hangers positioned along the pole or hang rod, which is suspended or supported beneath the shelf by the pole cups and support brackets according to an exemplary embodiment;

[0012] FIG. 6 is a perspective view of a portion of another exemplary embodiment of a storage system and showing a back channel (broadly, a back support member), a side channel or bracket (broadly, a side support member) coupled to the back channel, a trim piece coupled to the side bracket, and a pole cup coupled to and/or between the trim piece and the side bracket;

[0013] FIG. 7 is a perspective view of the back channel shown in FIG. 6;

[0014] FIGS. 8A and 8B are front views of two alternative back channels that may be used with the storage system shown in FIG. 7 in exemplary embodiments, wherein the back

channels include openings having different configurations for mounting the back channels to a back closet wall;

[0015] FIGS. 9A and 9B are perspective views of two alternative side channels or brackets that may be used with the storage system shown in FIG. 7 in exemplary embodiments;;

[0016] FIGS. 10A and 10B are perspective views of two alternative pairs of shelf trim pieces that may be used with the storage system shown in FIG. 7 in exemplary embodiments;

[0017] FIGS. 11, 12, and 13 are perspective views of an exemplary support bracket that may be used with the storage system shown in FIG. 7 in exemplary embodiments;

[0018] FIGS. 14, 15, and 16 are perspective views of a hang rod hook coupled to the support bracket shown in FIG. 11 that may be used with the storage system shown in FIG. 7 in exemplary embodiments;

[0019] FIG. 17 is a perspective view of the support bracket and hang rod hook shown in FIG. 14, and also showing a pole cup (*e.g.*, saddle or cradle, *etc.*) coupled to an end portion of the hang rod hook, where the support bracket, hang rod hook, and pole cup may be used with the storage system shown in FIG. 7 in exemplary embodiments;

[0020] FIG. 18 is a side view of the support bracket, hang rod hook, and pole cup assembly shown in FIG. 17;

[0021] FIGS. 19 and 20 are perspective and side views, respectively, of the pole cup shown in FIG. 17; and

[0022] FIGS. 21 and 22 are front and back perspective views, respectively, of an end pole cup that may be used for supporting an end portion of a hang rod in the storage system shown in FIG. 7 in exemplary embodiments.

[0023] Corresponding reference numerals indicate corresponding parts throughout the several views of the drawings.

DETAILED DESCRIPTION

[0024] Example embodiments will now be described more fully with reference to the accompanying drawings.

[0025] According to various aspects of the present disclosure, exemplary embodiments are disclosed of systems and methods for supporting shelves and hang rods from support surfaces, such as the walls of a closet or cabinet, among other suitable surfaces

associated with storage systems and areas. As disclosed herein, exemplary embodiments advantageously may be installed within a closet, etc., relatively quickly, e.g., twice as fast as a conventional closet storage system may be installed in a closet, within 10 to 20 minutes instead of 45 minutes, etc.

[0026] With reference to FIG. 1, there is shown an exemplary embodiment of a storage system 100 embodying one or more aspects of the present disclosure. As shown, the storage system 100 generally includes a back channel 104 (broadly, a back support member) and first and second side brackets, channels, or cleats 108 (broadly, side support members).

[0027] The back channel 104 is configured to be mountable (e.g., mechanically fastened, etc.) along a back wall of a closet, etc. The first and second side channels or brackets 108 are configured to be mountable (e.g., mechanically fastened, etc.) along opposing first and second sidewalls of the closet. As shown in FIG. 2, the back channel 104 includes openings 106 (e.g., elongate oval shaped openings, etc.) for receiving mechanical fasteners (e.g., drywall anchors, etc.) therethrough. The side brackets 108 also includes openings 110 (e.g., elongate oval shaped openings, etc.) for receiving mechanical fasteners (e.g., drywall anchors, etc.) therethrough.

[0028] The back channel 104 includes opposing upper and lower walls or surfaces 105, 107 and a back wall or surface 111 generally perpendicular to the opposing upper and lower walls 105, 107. The back wall 111 and the opposing upper and lower walls 105, 107 cooperatively define a C-shaped or U-shaped profile such that the back channel 104 is configured (e.g., sized, shaped, located, etc.) for receiving a back portion of a shelf 112 therein, as shown in FIGS. 2 and 3. The back channel 104 includes openings 109 (e.g., circular holes, etc.) along the bottom wall 107 as shown in FIG. 1. The openings 109 may be configured for receiving mechanical fasteners (e.g., screws, nails, etc.) therethrough for mechanically fastening the back channel 104 to the underside of the shelf 112.

[0029] Each side channel or bracket 108 (e.g., L-bracket, etc.) includes a first or vertical portion 116 that includes the openings 110. Each side channel or bracket 108 also includes a second portion or shelf support surface 120 that extends generally perpendicular and horizontally outward from the vertical portion 116. The shelf support surface 120 is configured (e.g., sized, shaped, located, etc.) for receiving a side edge portion of the shelf 112 thereon, as shown in FIGS. 2 and 3. The shelf support surface 120 includes openings 122 (e.g., circular

holes, *etc.*) for receiving mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the side channel 108 to the underside of the shelf 112.

[0030] When the back channel 104 and side channels or brackets 108 are respectively mounted along a closet's back wall and sidewalls, the shelf 112 may be supported by the back channel 104 and side brackets 108. As shown in FIGS. 2 and 3, the shelf 112 may be positioned relative to the back channel 104 and side brackets 108 such that the shelf's back portion is positioned within the back channel 104 and such that the shelf's opposing right and left side edge portions are positioned atop the shelf support surfaces 120 of the respective right and left side brackets or channels 108.

[0031] The storage system 100 further includes first and second pieces of trim 124 that may be respectively coupled to the first and second side channels 108. As shown in FIGS. 2 and 4, the trim 124 includes first and second (or front and back) spaced apart protrusions or protuberances 128 configured (*e.g.*, sized, shaped, located, *etc.*) for engagement within different spaced apart openings 132 of the side channel 108.

[0032] In this exemplary embodiment, the side channel 108 includes three sets of openings 132 providing two different mounting locations for the trim 124 to the side channel 108. For example, FIG. 3 shows the trim 124 coupled to the side channel 108 in a first or forward mounting location with the trim's front and back protrusions 128 respectively positioned within the front and middle (or first and second) openings 132 to accommodate the width of the shelf 112.

[0033] If the shelf 112 is narrower, then the trim 124 may instead be coupled to the side channel 108 in a second or rearward mounting location with the trim's front and back protrusions 128 respectively positioned within the middle and back (or second and third) openings 132. The distance separating the front of the trim 124 to the back channel 104 is less for the second mounting location to thereby accommodate the narrower width of the shelf 112.

[0034] After the trim's front and back protrusions 128 has been positioned within two of the openings 132 of the side channel 108, the trim 124 may then be pushed and slid backwardly towards the back channel 104 to lock the trim 124 into place. The backward movement of the trim 124 moves the trim's front and back protrusions 128 backward within the openings 132 of the side channel 108 from the first portion or entry 134 (FIG. 4) into a back locking position within the back end 138 of the openings 132. In the back locking position, the

trim's protrusions 128 are positioned and interlocked generally underneath an overhanging portion 140 of the side channel 108.

[0035] In an exemplary installation process, the pieces of trim 124 may be positioned relative to the side channels 108 to position each trim's front and back protrusions 128 within two of the openings 132 of the corresponding side channel 108. The pieces of trim 124 may then be pulled outwardly away from the back channel 104 to lock the pieces of trim 124 into place. The forward movement of each trim piece 124 slidably moves its front and back protrusions 128 forward within the openings 132 of the corresponding side channel 108 from the first portion or entry 134 (FIG. 4) into a front locking position within the front end 142 of the openings 132. In the front locking position, the trim's protrusions 128 are positioned and interlocked generally underneath an overhanging portion 144 of the side channel 108. With the protrusions 128 positioned in the front end 142 of the openings 132, the trim pieces 124 may thus be locked, retained or held in place in the front locking position such that the installer does not have to hold the trim pieces 124, thereby allowing the installer to pick up and position the shelf 112.

[0036] The installer may pick up and position the shelf 112 generally within the interior space or perimeter cooperatively defined by the back channel 104, side channels 108, and trim pieces 124. After the shelf 112 is in place, the trim pieces 124 may then be pushed and slid backwardly towards the back channel 104. The backward movement of each trim piece 124 slidably moves its front and back protrusions 128 backward within the openings 132 of the corresponding side channel 108 from the front end 142 to the back end 138 of the openings 132 into the back locking position in which the trim pieces 124 are retained to the corresponding side channels 108. Also in the back locking position, the shelf 112 is retained or supported by the back channel 104, side channels 108, and trim pieces 124 such that the installer does not have to hold the shelf 112. The installer may then mechanically fasten the respective left and right side channels 108 to the underside of the shelf 112 using fasteners (*e.g.*, nails, screws, *etc.*) and the openings 122 along the bottom or shelf support surface 120 of the side channels 108.

[0037] As shown in FIG. 1, the system 100 further includes a pair of opposing end pole cups 148 (broadly, rod supports or end brackets) for supporting opposing end portions 152 of a hang rod or pole 156. As shown by FIGS. 2 and 3, the pole cups 148 are configured to be coupled generally between portions of the corresponding trim 124 and side channel 108. Each pole cup 148 includes a first or horizontal portion 158 and a second or vertical portion 160. The

first portion 158 may generally comprise a U-shaped cradle or saddle portion for supporting the end portion 152 of the hang rod or pole 156 therein. The first portion 158 may extend generally perpendicular and outward from the second portion 160. The configuration (*e.g.*, size, shape, location, *etc.*) of the U-shaped cradle or saddle portion may depend on the particular configuration (*e.g.*, outer diameter, *etc.*) of the hang rod or pole 156. By way of example, the U-shaped cradle or saddle portion may be configured (*e.g.*, sized, shaped, *etc.*) so that there is a tight fit (*e.g.*, snap fit, friction fit, interference fit, *etc.*) between the U-shaped cradle or saddle and the end portion 152 of the hang rod or pole 156.

[0038] In some exemplary embodiments, the end portions 152 of the hang rod 156 may be coupled to the U-shaped cradle or saddle portions of the pole cups 148, *e.g.*, via soldering, mechanical fasteners (*e.g.*, screws, nails, *etc.*), *etc.* For example, the pole cup 148 includes an opening 159 (*e.g.*, circular hole, *etc.*) in the bottom of the U-shaped cradle or saddle portion as shown in FIG. 2. The pole cup 148 also includes another opening 161 (*e.g.*, circular hole, *etc.*) through the second portion 160 as shown in FIG. 1. Either or both openings 159 and 161 may be used for receiving a fastener (*e.g.*, nail, screw, self-tapping screw, *etc.*) to mechanically fasten the end of the hang rod 156 to the pole cup 148. Alternatively, the end portions 152 of the hang rod 156 may simply rest within the U-shaped cradle or saddle portions of the pole cups 148 without being mechanically fastened, soldered, or otherwise affixed to the U-shaped cradle or saddle portions in other exemplary embodiments.

[0039] The second portion 160 includes a protrusion or projection 164 (*e.g.*, T-shaped protrusion, *etc.*) extending upwardly along a top of the second portion 160. The protrusion 164 may be positioned between portions of the corresponding trim 124 and side channel 108. The protrusion 164 is configured to engage a cut-out, notch, or slot in the bottom surface or leg of the side channel 108, thus positioning the pole cup 148 in its final location in the Y-Z plane.

[0040] The second portion 160 of the pole cup 148 may also include an opening 168, such as a circular hole, *etc.* The opening 168 may be configured for receiving a mechanical fastener (*e.g.*, screw, nail, *etc.*) therethrough for mechanically fastening the pole cup 148 to a side wall of a closet. Alternatively, the pole cup 148 may also be coupled to system 100 without using any mechanical fasteners in other exemplary embodiments.

[0041] The system 100 may also include one or more support brackets 170 for providing additional support for the shelf 112 and the hang rod or pole 156. In the illustrated

embodiment of FIG. 1, the system 100 includes two support brackets 170 configured for supporting the shelf 112 and for supporting portions of the hang rod or pole 156 that are spaced apart from the hang rod's end portions 152. Alternatively, other exemplary embodiments may include a single support bracket 170, more than two support brackets 170, or no support brackets 170.

[0042] With continued reference to FIG. 1, each of the support brackets 170 includes a shelf support member 174 and a hang rod support member or hook 178. The shelf support member 174 includes first and second end portions 182 and 186 configured to be respectively coupled to a back wall of a closet, *etc.*, and to an underside of the shelf 112. In this exemplary embodiment, the first and second end portions 182 and 186 include openings (*e.g.*, circular holes, *etc.*) for receiving mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the first and second end portions 182, 186 to the wall and shelf underside.

[0043] The shelf support member 174 may comprise a generally rigid linear brace 176 that extends diagonally between the shelf 112 and the back wall of the closet when the shelf support member 174 is coupled or mounted to the closet's back wall and underside of the shelf 112 (*e.g.*, FIGS. 1 and 5, *etc.*). Alternatively, the shelf support member 174 may be configured differently (*e.g.*, non-linear, curved, *etc.*) in other exemplary embodiments.

[0044] The hang rod support member 178 includes first and second end portions 190 and 192. The first end portion 190 is configured to be coupled to the shelf support member 174. In this exemplary embodiment, the first end portion 190 include openings (*e.g.*, circular holes, *etc.*) for receiving mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the first end portion 190 to the shelf support member 174. Alternatively, the hang rod support member 178 may be configured differently in other exemplary embodiments. For example, the hang rod support member 178 may be an integral portion of the shelf support member 174 without any mechanical fasteners coupling between the hang rod support member 178 and the shelf support member 174. Or, for example, the first end portion 190 of the hang rod support member 178 may be welded, bonded, or otherwise affixed to the shelf support member 174 without using mechanical fasteners.

[0045] The second end portion 192 of the hang rod support member 178 is configured to receive a portion of the hang rod 156 therein. In this exemplary embodiment, the second end portion 192 includes a hang rod saddle or cradle portion 194 that is generally U-

shaped and/or shaped to match or correspond to the outer diameter of the hang rod 156. The hang rod 156 may be positioned within and supported atop the cradle or saddle portion 194 of the hang rod support member 178. The hang rod saddle or cradle portion 194 may be configured (*e.g.*, sized, shaped, *etc.*) so that there is a tight fit (*e.g.*, snap fit, friction fit, interference fit, *etc.*) between the U-shaped cradle or saddle portion 194 and the hang rod or pole 156 when the hang rod or pole 156 is engaged with and resting within the U-shaped cradle or saddle portion 194. Alternatively, the hang rod or pole 156 may be mechanically fastened, soldered, or otherwise affixed to the U-shaped cradle or saddle portions in other exemplary embodiments.

[0046] The cradle or saddle portion 194 may include a slot configured (*e.g.*, sized, shaped, located, *etc.*) to receive therein the second end portion 192 of the hang rod support member 178. When the second end portion 192 is inserted within the slot, the cradle or saddle portion 194 may be retained to the second end portion 192 solely by a friction or interference fit created therebetween. Alternatively, the hang rod support member 178 may be configured differently in other exemplary embodiments. For example, the saddle or cradle portion 194 may be an integral portion of the hang rod support member 178, *e.g.*, without any slot in the saddle or cradle portion 194, without any a friction or interference fit created therebetween, *etc.* Or, for example, the saddle or cradle portion 194 may be coupled to the second end portion 192 of the hang rod support member 178 by welding, bonding, mechanical fastening, *etc.*

[0047] Because the end portions 152 and middle portions of the hang rod 156 are supported from below by the respective pole cups 148 and support brackets 170, the pole cups 148 and support brackets 170 do not interfere with the sliding movement of clothes hangers along the hang rod 156. Accordingly, clothes hangers are able to freely slide along the entire length (or almost the entire length) of the hang rod 156 without interference from the pole cups 148 and support brackets 170.

[0048] FIG. 6 illustrates another exemplary embodiment of a storage system 200 embodying one or more aspects of the present disclosure. The storage system 200 generally includes a back channel 204 (FIGS. 6, 8A, and 8B), side channels 208 (FIGS. 6, 9A, and 9B), shelf trim pieces 224 (*e.g.*, FIG. 6, 10A, and 10B), end pole cups 248 (FIGS. 6, 21, and 22), a pole or hang rod (*e.g.*, 156 shown in FIG. 1, *etc.*), support brackets 270 (FIGS. 6 and 11-20) and a shelf (*e.g.*, 112 shown in FIG. 1, *etc.*).

[0049] When the system 200 is fully assembled, the back channel 204 and side channels 208 may be respectively mounted to a back wall and side walls of a closet. A pair of opposing trim pieces 224 may each be coupled to one of the side channels 208. The shelf may be supported generally between and/or by the back channel 204, side channels 208, and trim pieces 224. A pair of opposing pole cups 248 may each be coupled to and/or between a corresponding one of the trim pieces 224 and one of the side channels 208. One or more support brackets 270 may be coupled to an underside of the shelf and to the back wall of the closet. A hang rod or pole may be supported by the end pole cups 248 and the cradle portion 294 of the support brackets 270 such that the hang rod or pole is generally below or beneath the shelf.

[0050] The back channel 204 is configured to be mountable (*e.g.*, mechanically fastened, *etc.*) along a back wall of a closet, *etc.* As shown in FIG. 6, the back channel 204 includes openings 206 (*e.g.*, elongate oval shaped openings, *etc.*) for receiving mechanical fasteners (*e.g.*, drywall anchors, *etc.*) therethrough. FIGS. 8A and 8B are front views of two alternative back channels 204A and 204B that may be used with the storage system 200 shown in FIG. 7. As shown by a comparison of FIGS. 8A and 8B, the back channel 204A (FIG. 8A) includes smaller and more elongate oval shaped openings than the back channel 204B (FIG. 8B).

[0051] As shown in FIG. 7, the back channel 204 includes upper and lower opposing walls or surfaces and a back wall or surface generally perpendicular to the upper and lower opposing walls. The back wall and the opposing upper and lower walls generally define a U-shaped channel configured (*e.g.*, sized, shaped, located, *etc.*) for receiving a back portion of a shelf therein. The back channel 204 includes openings (*e.g.*, circular holes, *etc.*) along the bottom wall. The openings may be configured for receiving mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the bottom wall of the back channel 204 to the underside of the shelf.

[0052] The first and second side channels 208 are configured to be mountable (*e.g.*, mechanically fastened, *etc.*) along opposing first and second sidewalls of the closet. Each side channel 208 include a vertical portion 216 (FIG. 9A) having openings 210 (*e.g.*, circular holes, elongate oval shaped openings, *etc.*) for receiving mechanical fasteners (*e.g.*, drywall anchors, *etc.*) therethrough to mount the side channel 208 to a wall or other support surface.

[0053] Each side channel 208 also includes a shelf support surface 220 (FIG. 9A) that extends generally perpendicular and horizontally outward from the vertical portion 216. The

shelf support surface 220 and vertical portion 216 cooperatively define an L-shaped profile for the side channel 208 (*e.g.*, an L-shaped bracket, *etc.*). The shelf support surface 220 is configured (*e.g.*, sized, shaped, located, *etc.*) for receiving a side edge portion of the shelf. The shelf support surface 220 includes openings 222 (*e.g.*, circular holes, *etc.*) for receiving mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the side channel 208 to the underside of the shelf.

[0054] When the back channel 204 and side channels 208 are respectively mounted along a closet's back wall and sidewalls, a shelf may be supported by the back channel 204 and side channels 208. The shelf may be positioned relative to the back channel 204 and side channels 208 such that the shelf's back portion is positioned within the back channel 204 and such that the shelf's opposing right and left side edge portions are positioned atop the shelf support surfaces 220 of the respective right and left side channels 208.

[0055] The storage system 200 further includes first and second pieces of trim 224 (FIGS. 6, 10A, and 10B) that may be respectively coupled (*e.g.*, mechanically fastened, *etc.*) to the first and second side channels 208. By way of example, the trim 224 may include first and second (or front and back) spaced apart protrusions or protuberances 228 (FIG. 7) that are configured (*e.g.*, sized, shaped, located, *etc.*) for engagement within one or more openings 232 (FIG. 9A) of the side channel 208.

[0056] The protuberances 228 may be defined by or included on interior surfaces of the outwardly extending tabs 229A (FIG. 10A). As shown in FIG. 10A, the shelf trim piece 224A may also include an opening 226A configured for receiving a mechanical fastener (*e.g.*, screw, nail, *etc.*) therethrough for mechanically fastening the trim 224A to the underside of a shelf.

[0057] FIG. 10B illustrates an alternative pair of shelf trim pieces 224B that includes openings 226B and 230B. The opening 226B is configured for receiving a mechanical fastener (*e.g.*, screw, nail, *etc.*) therethrough for mechanically fastening the trim 224B to the underside of a shelf. The opening 230B is configured for receiving a mechanical fastener (*e.g.*, screw, nail, *etc.*) therethrough for mechanically fastening the trim 224B to the topside of a shelf.

[0058] With continued reference to FIGS. 7 and 10A, the trim's front and back protrusions 228 may be positioned within the opening 232 of the side channel 208. The trim piece 224 may then be pushed or pulled so as to slide the protrusions 228 backwardly or

forwardly along the opening 232, thereby adjusting the positioning of the trim piece 224 relative to the side channel 208.

[0059] In an exemplary installation process, the pieces of trim 224 may be positioned relative to the side channels 208 to position each trim's front and back protrusions 228 within the opening 232 of the corresponding side channel 208. The pieces of trim 224 may then be pulled outwardly away from the back channel 204 to slidably move the front and back protrusions 228 forward within the opening 232 of the corresponding side channel 208. With the protrusions 228 positioned in the front or forward position, a shelf may then be positioned generally within the interior space or perimeter cooperatively defined by the back channel 204, side channels 208, and trim pieces 224. After the shelf is in place, the trim pieces 224 may then be pushed and slid backwardly towards the back channel 204. The backward movement of each trim piece 224 slidably moves its front and back protrusions 228 backward within the opening 232 of the corresponding side channel 208 into the back or rearward position. The back channel 204 and the side channels 208 may then be mechanically fastened to the underside of the shelf using fasteners (*e.g.*, nails, screws, *etc.*). The protrusions 228 of the trim pieces 224 and the elongate oval-shaped openings 232 of the side channels 208 may be configured such that engagement of the protrusions 228 within the openings 232 holds the trim pieces 224 in place. This may allow an installer to pick up and position the shelf without having to hold the trim pieces 224.

[0060] The system 200 further includes a pair of opposing end pole cups 248 (broadly, rod supports or end brackets) for supporting opposing end portions of a hang rod or pole. As shown in FIG. 6, the end pole cups 248 are configured to be coupled generally between portions of the corresponding trim 224 and side channel 208. Each pole cup 248 (FIGS. 21 and 22) includes a first or horizontal portion 258 and a second or vertical portion 260. The first portion 258 may generally comprise a U-shaped cradle or saddle portion for supporting the end portion of a hang rod or pole therein. The first portion 258 may extend generally perpendicular and outward from the second portion 260. The configuration (*e.g.*, size, shape, location, *etc.*) of the U-shaped cradle or saddle portion may depend on the particular configuration (*e.g.*, outer diameter, *etc.*) of the hang rod or pole. By way of example, the U-shaped cradle or saddle portion may be configured (*e.g.*, sized, shaped, *etc.*) so that there is a tight fit (*e.g.*, snap fit, friction fit, interference fit, *etc.*) between the U-shaped cradle or saddle and the end portion of the hang rod or pole.

[0061] In some exemplary embodiments, the end portions of the hang rod may be coupled to the U-shaped cradle or saddle portions of the pole cups 248, *e.g.*, via soldering, mechanical fasteners (*e.g.*, screws, nails, *etc.*), *etc.* The pole cup 248 includes an openings 261 (*e.g.*, circular hole, *etc.*) through the second portion 160. The opening 261 may be used for receiving a fastener (*e.g.*, nail, screw, self-tapping screw, *etc.*) to mechanically fasten the end of the hang rod to the pole cup 248. Alternatively, the end portions of the hang rod may simply rest within the U-shaped cradle or saddle portions of the pole cups 248 without being mechanically fastened, soldered, or otherwise affixed to the U-shaped cradle or saddle portions in other exemplary embodiments.

[0062] The second portion 260 includes a protrusion or projection 264 (*e.g.*, T-shaped protrusion, *etc.*) extending upwardly along a top of the second portion 260. As shown in FIG. 6, the protrusion 264 may be positioned between portions of the corresponding trim 224 and side channel 208. The protrusion 264 is configured to engage a cut-out, notch, or slot in the bottom surface or leg of the side channel 208, thus positioning the pole cup 248 in its final location in the Y-Z plane.

[0063] The second portion 260 of the pole cup 248 may also include an opening 268, such as a circular hole, *etc.* The opening 268 may be configured for receiving a mechanical fastener (*e.g.*, screw, nail, *etc.*) therethrough for mechanically fastening the pole cup 248 to a side wall of a closet. Alternatively, the pole cup 248 may also be coupled to system 200 without using any mechanical fasteners in other exemplary embodiments.

[0064] The system 200 may also include one or more support brackets 270 (FIGS. 11 through 18) for providing additional support for a shelf and the hang rod or pole. The system 200 includes two support brackets 270 configured for supporting a shelf and for supporting portions of a hang rod or pole that are spaced apart from the hang rod's end portions. Alternatively, other exemplary embodiments may include a single support bracket 270, more than two support brackets 270, or no support brackets 270.

[0065] As shown in FIGS. 17 and 18, the support bracket 270 includes a shelf support member 274 and a hang rod support member or hook 278. The shelf support member 274 includes first and second end portions 282 and 286 configured to be respectively coupled to a back wall of a closet, *etc.* and to an underside of a shelf. In this exemplary embodiment, the first and second end portions 282 and 286 include openings (*e.g.*, circular holes, *etc.*) for receiving

mechanical fasteners (*e.g.*, screws, nails, *etc.*) therethrough for mechanically fastening the first and second end portions 282, 286 to the wall and shelf underside.

[0066] The shelf support member 274 may comprise a generally rigid linear brace configured to extend diagonally between a shelf and a back wall of the closet when the shelf support member 274 is coupled or mounted to the closet's back wall and underside of the shelf. Alternatively, the shelf support member 274 may be configured differently (*e.g.*, non-linear, curved, *etc.*) in other exemplary embodiments.

[0067] The hang rod support member or hook 278 includes first and second end portions 290 and 292. The first end portion 290 is configured to be respectively coupled to the shelf support member 274. In this exemplary embodiment, the first end portion 290 includes a hook shaped portion configured to be received through an opening in the shelf support member 274 and then coupled with (*e.g.*, hooked onto, soldered to, *etc.*) the shelf support member 274. Alternatively, the hang rod support member 278 may be configured differently in other exemplary embodiments. For example, the hang rod support member 278 may be an integral portion of the shelf support member 274 without any mechanical fasteners coupling between the hang rod support member 278 and the shelf support member 274. Or, for example, the first end portion 290 of the hang rod support member 278 may be welded, bonded, or otherwise affixed to the shelf support member 274 without using mechanical fasteners.

[0068] The second end portion 292 (FIG. 14) of the hang rod support member or hook 278 is configured to receive a hang rod saddle or cradle portion 294 (FIGS. 17-20). The saddle or cradle portion 294 is generally U-shaped and/or shaped to match or correspond to the outer diameter of the hang rod or pole. The hang rod may be positioned within and supported atop the cradle or saddle portion 294. The hang rod saddle or cradle portion 294 may be configured (*e.g.*, sized, shaped, *etc.*) so that there is a tight fit (*e.g.*, snap fit, friction fit, interference fit, *etc.*) between the U-shaped cradle or saddle portion 294 and the hang rod or pole when the hang rod or pole is engaged with and resting within the U-shaped cradle or saddle portion 294. Alternatively, the hang rod or pole may be mechanically fastened, soldered, or otherwise affixed to the U-shaped cradle or saddle portions in other exemplary embodiments.

[0069] The hang rod saddle or cradle portion 294 includes an opening 296 (FIGS. 19 and 20) along the bottom. The opening 296 is configured (*e.g.*, sized, shaped, *etc.*) to receive the second end portion 292 of the hang rod support member or hook 278 therein such that there is a

tight fit (*e.g.*, snap fit, friction fit, interference fit, without mechanical fasteners, *etc.*) between the U-shaped cradle or saddle portion 294 and the second end portion 292. When the second end portion 292 is inserted within the opening 296, the cradle or saddle portion 294 may be retained to the second end portion 292 solely by a friction or interference fit created therebetween. Alternatively, the hang rod support member 278 may be configured differently in other exemplary embodiments. For example, the saddle or cradle portion 294 may be an integral portion of the hang rod support member 278, *e.g.*, without any opening in the saddle or cradle portion 294, without any a friction or interference fit created therebetween, *etc.* Or, for example, the saddle or cradle portion 294 may be coupled to the second end portion 292 of the hang rod support member 278 by welding, bonding, mechanical fastening, *etc.*

[0070] Because the end portions and middle portions of the hang rod are supported from below by the respective end pole cups 248 and support brackets 270, the end pole cups 248 and support brackets 270 do not interfere with the sliding movement of clothes hangers along the hang rod. Accordingly, clothes hangers are able to freely slide along the entire length (or almost the entire length) of the hang rod without interference from the end pole cups 248 and support brackets 270.

[0071] A description will now be provided of an exemplary process for installing an exemplary embodiment of a storage system disclosed herein (*e.g.*, storage system 100 shown in FIGS. 1 through 7, storage system 200 shown in FIGS. 6 through 22, *etc.*). In a first step, pilot holes may be drilled (*e.g.*, according to a wire template for building division, *etc.*) in the walls of a closet at the mounting locations at which the back and side channels (*e.g.*, 104 and 108 (FIG. 1), 204 and 208 (FIG. 6), *etc.*) will be mounted to the closet walls.

[0072] After the pilot holes are drilled, the back and side channels may then be mounted or mechanically fastened to the respective back wall and sidewalls of the closet. A shelf (*e.g.*, 112 (FIG. 1), *etc.*) and trim pieces (*e.g.*, 124 (FIG. 2), 224 (FIGS. 6, 10A, and 10B), *etc.*) may be slidably positioned relative to the back and side channels to couple left and right trim pieces to the respective left and right side channels, such that the shelf is supported generally between and/or by the back and side channels and trim pieces.

[0073] The bottom surface of the respective left and right side channels may be mechanically fastened to the underside of the shelf. One or more shelf support brackets may be mechanically fastened respectively to the back wall of the closet and to the underside of the shelf.

A hang rod or pole may be positioned to be supported by the end pole cups and the pole cups of the support brackets.

[0074] According to various aspects, exemplary embodiments are disclosed herein of storage systems, such as a closet storage system including a shelf and a hang rod or pole supported beneath the shelf. In an exemplary embodiment, a closet storage system generally includes a hang rod, a back channel, first and second side brackets, first and second shelf trims, first and second end cups, a shelf, and at least one support bracket. The hang rod includes opposing first and second end portions. The back channel is configured to be mountable along a back wall of a closet. The first and second side brackets are configured to be mountable along opposing first and second sidewalls of the closet. The first shelf trim configured to be coupled to the first side bracket. The second shelf trim configured to be coupled to the second side bracket. The shelf is configured to be supported by the back channel and the first and second side brackets. The first end cup is configured to be coupled to and/or supported generally between portions of the first shelf trim and the first side bracket. The second end cup is configured to be coupled to and/or supported generally between portions of the second shelf trim and the second side bracket. The at least one support bracket is configured to be coupled to an underside of the shelf and to the back wall of the closet for providing additional support for the shelf. The hang rod is supportable beneath the shelf when the first and second end portions of the hang rod are supported by the respective first and second end cups.

[0075] The at least one support bracket may include a hang rod support member configured to support a middle portion of the hang rod that is between and spaced apart from the first and second end portions of the hang rod, to thereby provide additional support for the hang rod.

[0076] The at least one support bracket may include a shelf support member having opposing first and second end portions. The first end portion may be configured to be coupled to the back wall of the closet. The second end portion may be configured to be coupled to the underside of the shelf.

[0077] The at least one support bracket may also include a hang rod support member having opposing first and second end portions. The first end portion may be integral with or may be configured to be coupled to the shelf support member. The second end portion may be configured to receive a portion of the hang rod therein.

[0078] The shelf support member may be configured to extend diagonally between the shelf and the back wall of the closet when the first and second end portions of the shelf support member are respectively coupled to the back wall of the closet and the underside of the shelf.

[0079] The second end portion of the hang rod support member may include a cradle portion configured to receive the portion of the hang rod therein.

[0080] The hang rod support member may comprise a hook. The second end portion of the hang rod support member may include a cradle portion that is generally U-shaped and/or shaped to correspond with an outer diameter of the hang rod. The middle portion of the hang rod may be positionable within and supportable atop the cradle portion.

[0081] The first end cup may include a first cradle portion configured such that the first end portion of the hang rod is positionable within and supportable atop the first cradle portion. The second end cup includes a second cradle portion configured such that the second end portion of the hang rod is positionable within and supportable atop the second cradle portion. The at least one support bracket may include a cradle portion configured such that a middle portion of the hang rod is positionable within and supportable atop the cradle portion of the at least one support bracket. The first and second end cups and the at least one support bracket may be configured so as to not interfere with sliding movement of clothes hangers along the hang rod such that the clothes hangers are freely slidable along the hang rod without interference from the first and second end cups and the at least one support bracket.

[0082] The at least one support bracket may comprise at least two support brackets spaced apart from each other and spaced apart from the first and second end portions of the hang rod.

[0083] The first end cup may include a first protrusion along an upper portion of the first end cup and positionable between the portions of the first shelf trim and the first side bracket. The first end cup may include a first cradle portion along a lower portion of the first end cup and configured for receiving the first end portion of the hang rod therein.

[0084] The second end cup may include a second protrusion along an upper portion of the second end cup and positionable between the portions of the second shelf trim and the second side bracket. The second end cup may include a second cradle portion along a lower

portion of the second end cup and configured for receiving the second end portion of the hang rod therein.

[0085] The first end cup may include a first cradle portion that is generally U-shaped and/or shaped to correspond with an outer diameter of the first end portion of the hang rod. The first end portion of the hang rod may be positionable within and supportable atop the first cradle portion.

[0086] The second end cup may include a second cradle portion that is generally U-shaped and/or shaped to correspond with an outer diameter of the second end portion of the hang rod. The second end portion of the hang rod may be positionable within and supportable atop the second cradle portion.

[0087] The first side bracket may comprise a first L-bracket including a bottom surface having a cut-out. The first end cup may include a generally T-shaped protrusion along an upper portion of the first end cup and configured to engage the cut-out of the first L-bracket to position the first end cup relative to the first L-bracket.

[0088] The second side bracket may comprise a second L-bracket including a bottom surface having a cut-out. The second end cup may include a generally T-shaped protrusion along an upper portion of the second end cup and configured to engage the cut-out of the second L-bracket to position the second end cup relative to the second L-bracket.

[0089] Each of the first and second side brackets may include a vertical portion and a shelf support surface. The vertical portion may be configured to be mountable to the corresponding first or second sidewall of the closet. The shelf support surface may extend generally perpendicularly to and horizontally outward from the vertical portion such that the vertical portion and the shelf support surface cooperatively define a generally L-shaped profile. The shelf support surface may be configured for receiving a corresponding first or second side edge portion of the shelf thereon. Each of the first and second side brackets may include openings spaced apart along the vertical portion and configured for receiving mechanical fasteners therethrough for mechanically fastening the vertical portion to the corresponding first or second sidewall of the closet. Each of the first and second side brackets may include openings spaced apart along the shelf support surface and configured for receiving mechanical fasteners therethrough for mechanically fastening the shelf support surface to the underside of the shelf.

[0090] The first side bracket may include a shelf support surface configured for receiving a first side edge portion of the shelf thereon. The second side bracket may include a shelf support surface configured for receiving a second side edge portion of the shelf thereon. The back channel may be configured for receiving a back portion of the shelf therein. The shelf may be positionable relative to the back channel and the first and second side brackets such that the back portion of the shelf is positioned within the back channel and such that the opposing first and second side edge portions are positioned atop the shelf support surfaces of the respective first and second side brackets.

[0091] The shelf may include opposing first and second side edge portions each including a top surface, a front surface, and a bottom surface. The first shelf trim may be configured to be positioned along the first side edge portion of the shelf such that the first shelf trim extends over the top surface and the front surface and partially under the bottom surface of the first side edge portion of the shelf. The second shelf trim may be configured to be positioned along the second side edge portion of the shelf such that the second shelf trim extends over the top surface and the front surface and partially under the bottom surface of the second side edge portion of the shelf.

[0092] The back channel may include opposing upper and lower walls and a back wall generally perpendicular to the upper and lower walls such that the back wall and the upper and lower walls cooperatively define a generally U-shaped profile configured for receiving a back portion of the shelf. The back channel may include openings spaced apart along the back wall and configured for receiving mechanical fasteners therethrough for mechanically fastening the back channel to the back wall of the closet. The back channel may also include openings spaced apart along the lower wall and configured for receiving mechanical fasteners therethrough for mechanically fastening the back channel to the underside of the shelf.

[0093] The first shelf trim may include spaced apart protrusions configured for sliding engagement within one or more openings of the first side bracket. Sliding of the protrusions of the first shelf trim backwardly or forwardly along the one or more openings of the first side bracket may adjust a position of the first shelf trim relative to the first side bracket.

[0094] The second shelf trim may include spaced apart protrusions configured for sliding engagement within one or more openings of the second side bracket. Sliding of the protrusions of the second shelf trim backwardly or forwardly along the one or more openings of

the second side bracket may adjust a position of the second shelf trim relative to the second side bracket.

[0095] The first and second end portions of the hang rod may be supported from below by the first and second end cups such that the first and second end cups do not interfere with sliding movement of clothes hangers along the hang rod. The clothes hangers may thus be freely slidable along the hang rod without interference from the first and second end cups.

[0096] In another exemplary embodiment, a method generally includes mounting a back channel along a back wall of a closet, mounting first and second side brackets along opposing first and second sidewalls of the closet, coupling a first shelf trim to the first side bracket, coupling a second shelf trim to the second side bracket, coupling and/or supporting a first end cup generally between portions of the first shelf trim and the first side bracket, coupling and/or supporting a second end cup generally between portions of the second shelf trim and the second side bracket, positioning a shelf relative to the back channel and the first and second side brackets such that a back portion of the shelf is within the back channel and opposing first and second side edge portions of the shelf are respectively supported by the first and second side brackets, coupling at least one support bracket to an underside of the shelf and to the back wall of the closet, and supporting opposing first and second end portions of a hang rod using the respective first and second end cups such that the hang rod is positioned beneath the shelf.

[0097] The method may further comprise supporting a middle portion of the hang rod that is between and spaced apart from the first and second end portions of the hang rod using the at least one support bracket.

[0098] Example embodiments are provided so that this disclosure will be thorough, and will fully convey the scope to those who are skilled in the art. Numerous specific details are set forth such as examples of specific components, devices, and methods, to provide a thorough understanding of embodiments of the present disclosure. It will be apparent to those skilled in the art that specific details need not be employed, that example embodiments may be embodied in many different forms, and that neither should be construed to limit the scope of the disclosure. In some example embodiments, well-known processes, well-known device structures, and well-known technologies are not described in detail. In addition, advantages and improvements that may be achieved with one or more exemplary embodiments of the present disclosure are provided for purpose of illustration only and do not limit the scope of the present disclosure, as

exemplary embodiments disclosed herein may provide all or none of the above mentioned advantages and improvements and still fall within the scope of the present disclosure.

[0099] Specific dimensions, specific materials, and/or specific shapes disclosed herein are example in nature and do not limit the scope of the present disclosure. The disclosure herein of particular values and particular ranges of values for given parameters are not exclusive of other values and ranges of values that may be useful in one or more of the examples disclosed herein. Moreover, it is envisioned that any two particular values for a specific parameter stated herein may define the endpoints of a range of values that may be suitable for the given parameter (*i.e.*, the disclosure of a first value and a second value for a given parameter can be interpreted as disclosing that any value between the first and second values could also be employed for the given parameter). For example, if Parameter X is exemplified herein to have value A and also exemplified to have value Z, it is envisioned that parameter X may have a range of values from about A to about Z. Similarly, it is envisioned that disclosure of two or more ranges of values for a parameter (whether such ranges are nested, overlapping or distinct) subsume all possible combination of ranges for the value that might be claimed using endpoints of the disclosed ranges. For example, if parameter X is exemplified herein to have values in the range of 1 – 10, or 2 – 9, or 3 – 8, it is also envisioned that Parameter X may have other ranges of values including 1 – 9, 1 – 8, 1 – 3, 1 - 2, 2 – 10, 2 – 8, 2 – 3, 3 – 10, and 3 – 9.

[00100] The terminology used herein is for the purpose of describing particular example embodiments only and is not intended to be limiting. As used herein, the singular forms “a,” “an,” and “the” may be intended to include the plural forms as well, unless the context clearly indicates otherwise. The terms “comprises,” “comprising,” “including,” and “having,” are inclusive and therefore specify the presence of stated features, integers, steps, operations, elements, and/or components, but do not preclude the presence or addition of one or more other features, integers, steps, operations, elements, components, and/or groups thereof. The method steps, processes, and operations described herein are not to be construed as necessarily requiring their performance in the particular order discussed or illustrated, unless specifically identified as an order of performance. It is also to be understood that additional or alternative steps may be employed.

[00101] When an element or layer is referred to as being “on,” “engaged to,” “connected to,” or “coupled to” another element or layer, it may be directly on, engaged,

connected or coupled to the other element or layer, or intervening elements or layers may be present. In contrast, when an element is referred to as being “directly on,” “directly engaged to,” “directly connected to,” or “directly coupled to” another element or layer, there may be no intervening elements or layers present. Other words used to describe the relationship between elements should be interpreted in a like fashion (*e.g.*, “between” versus “directly between,” “adjacent” versus “directly adjacent,” *etc.*). As used herein, the term “and/or” includes any and all combinations of one or more of the associated listed items.

[00102] The term “about” when applied to values indicates that the calculation or the measurement allows some slight imprecision in the value (with some approach to exactness in the value; approximately or reasonably close to the value; nearly). If, for some reason, the imprecision provided by “about” is not otherwise understood in the art with this ordinary meaning, then “about” as used herein indicates at least variations that may arise from ordinary methods of measuring or using such parameters. For example, the terms “generally,” “about,” and “substantially,” may be used herein to mean within manufacturing tolerances. Whether or not modified by the term “about,” the claims include equivalents to the quantities.

[00103] Although the terms first, second, third, *etc.* may be used herein to describe various elements, components, regions, layers and/or sections, these elements, components, regions, layers and/or sections should not be limited by these terms. These terms may be only used to distinguish one element, component, region, layer or section from another region, layer or section. Terms such as “first,” “second,” and other numerical terms when used herein do not imply a sequence or order unless clearly indicated by the context. Thus, a first element, component, region, layer or section could be termed a second element, component, region, layer or section without departing from the teachings of the example embodiments.

[00104] Spatially relative terms, such as “inner,” “outer,” “beneath,” “below,” “lower,” “above,” “upper” and the like, may be used herein for ease of description to describe one element or feature’s relationship to another element(s) or feature(s) as illustrated in the figures. Spatially relative terms may be intended to encompass different orientations of the device in use or operation in addition to the orientation depicted in the figures. For example, if the device in the figures is turned over, elements described as “below” or “beneath” other elements or features would then be oriented “above” the other elements or features. Thus, the example term “below” can encompass both an orientation of above and below. The device may

be otherwise oriented (rotated 90 degrees or at other orientations) and the spatially relative descriptors used herein interpreted accordingly.

[00105] The foregoing description of the embodiments has been provided for purposes of illustration and description. It is not intended to be exhaustive or to limit the disclosure. Individual elements, intended or stated uses, or features of a particular embodiment are generally not limited to that particular embodiment, but, where applicable, are interchangeable and can be used in a selected embodiment, even if not specifically shown or described. The same may also be varied in many ways. Such variations are not to be regarded as a departure from the disclosure, and all such modifications are intended to be included within the scope of the disclosure.

CLAIMS:

1. A closet storage system comprising:
 - a hang rod including opposing first and second end portions;
 - a back channel configured to be mountable along a back wall of a closet;
 - first and second side brackets configured to be mountable along opposing first and second sidewalls of the closet;
 - a first shelf trim configured to be coupled to the first side bracket;
 - a second shelf trim configured to be coupled to the second side bracket;
 - a shelf configured to be supported by the back channel and the first and second side brackets;
 - a first end cup configured to be coupled to or supported generally between portions of the first shelf trim and the first side bracket, the first end cup includes a first cradle portion configured such that the first end portion of the hang rod is positionable within and supportable atop the first cradle portion;
 - a second end cup configured to be coupled to or supported generally between portions of the second shelf trim and the second side bracket, the second end cup includes a second cradle portion configured such that the second end portion of the hang rod is positionable within and supportable atop the second cradle portion; and
 - at least one support bracket configured to be coupled to an underside of the shelf and to the back wall of the closet for providing additional support for the shelf, the at least one support bracket includes a cradle portion configured such that a middle portion of the hang rod is positionable within and supportable atop the cradle portion of the at least one support bracket;
 - whereby the hang rod is supportable beneath the shelf when the first and second end portions of the hang rod are supported by the respective first and second end cups; and
 - whereby the first and second end cups and the at least one support bracket do not interfere with sliding movement of clothes hangers along the hang rod such that the clothes hangers are freely slidable along the hang rod without interference from the first and second end cups and the at least one support bracket.
2. The closet storage system of claim 1, wherein the at least one support bracket includes a hang rod support member configured to support a middle portion of the hang rod

that is between and spaced apart from the first and second end portions of the hang rod, to thereby provide additional support for the hang rod.

3. The closet storage system of claim 1, wherein the at least one support bracket includes:

a shelf support member having opposing first and second end portions, the first end portion configured to be coupled to the back wall of the closet, the second end portion configured to be coupled to the underside of the shelf; and

a hang rod support member having opposing first and second end portions, the first end portion integral with or configured to be coupled to the shelf support member, the second end portion configured to receive a portion of the hang rod therein.

4. The closet storage system of claim 3, wherein:

the shelf support member is configured to extend diagonally between the shelf and the back wall of the closet when the first and second end portions of the shelf support member are respectively coupled to the back wall of the closet and the underside of the shelf; or

the second end portion of the hang rod support member includes a cradle portion configured to receive the portion of the hang rod therein.

5. The closet storage system of claim 3 or 4, wherein:

the hang rod support member comprises a hook; or

the second end portion of the hang rod support member includes a cradle portion that is generally U-shaped or shaped to correspond with an outer diameter of the hang rod, whereby a middle portion of the hang rod is positionable within and supportable atop the cradle portion.

6. The closet storage system of any one of claims 1 to 5, wherein the at least one support bracket comprises at least two support brackets spaced apart from each other and spaced apart from the first and second end portions of the hang rod.

7. The closet storage system of any one of claims 1 to 6, wherein:
the first cradle portion is generally U-shaped or shaped to correspond with an outer diameter of the first end portion of the hang rod; and
the second cradle portion is generally U-shaped or shaped to correspond with an outer diameter of the second end portion of the hang rod.
8. The closet storage system of any one of claims 1 to 7, wherein:
the first end cup includes a first protrusion along an upper portion of the first end cup and positionable between the portions of the first shelf trim and the first side bracket, and the first cradle portion along a lower portion of the first end cup and configured for receiving the first end portion of the hang rod therein; and
the second end cup includes a second protrusion along an upper portion of the second end cup and positionable between the portions of the second shelf trim and the second side bracket, and the second cradle portion along a lower portion of the second end cup and configured for receiving the second end portion of the hang rod therein.
9. The closet storage system of any one of claims 1 to 8, wherein:
the first side bracket comprises a first L-bracket including a first bottom surface having a first cut-out;
the first end cup includes a first generally T-shaped protrusion along an upper portion of the first end cup and configured to engage the first cut-out of the first L-bracket to position the first end cup relative to the first L-bracket;
the second side bracket comprises a second L-bracket including a second bottom surface having a second cut-out; and
the second end cup includes a second generally T-shaped protrusion along an upper portion of the second end cup and configured to engage the second cut-out of the second L-bracket to position the second end cup relative to the second L-bracket.
10. The closet storage system of any one of claims 1 to 9, wherein each of the first and second side brackets includes:
a vertical portion configured to be mountable to the corresponding first or second sidewall of the closet;

a shelf support surface that extends generally perpendicularly to and horizontally outward from the vertical portion such that the vertical portion and the shelf support surface cooperatively define a generally L-shaped profile; and

the shelf support surface is configured for receiving a corresponding first or second side edge portion of the shelf thereon.

11. The closet storage system of claim 10, wherein each of the first and second side brackets includes:

openings spaced apart along the vertical portion and configured for receiving mechanical fasteners therethrough for mechanically fastening the vertical portion to the corresponding first or second sidewall of the closet; and

openings spaced apart along the shelf support surface and configured for receiving mechanical fasteners therethrough for mechanically fastening the shelf support surface to the underside of the shelf.

12. The closet storage system of any one of claims 1 to 11, wherein:

the shelf includes a back portion and opposing first and second side edge portions;

the first side bracket includes a first shelf support surface configured for receiving the first side edge portion of the shelf thereon;

the second side bracket includes a second shelf support surface configured for receiving the second side edge portion of the shelf thereon; and

the back channel is configured for receiving the back portion of the shelf therein;

whereby the shelf is positionable relative to the back channel and the first and second side brackets such that the back portion of the shelf is positioned within the back channel and such that the opposing first and second side edge portions are positioned atop the first and second shelf support surfaces of the respective first and second side brackets.

13. The closet storage system of any one of claims 1 to 12, wherein:

the shelf includes opposing first and second side edge portions each having a top surface, a front surface, and a bottom surface;

the first shelf trim is configured to be positioned along the first side edge portion of the shelf such that the first shelf trim extends over the top surface and the front surface and partially under the bottom surface of the first side edge portion of the shelf; and

the second shelf trim is configured to be positioned along the second side edge portion of the shelf such that the second shelf trim extends over the top surface and the front surface and partially under the bottom surface of the second side edge portion of the shelf.

14. The closet storage system of any one of claims 1 to 13, wherein the back channel includes opposing upper and lower walls and a back wall generally perpendicular to the upper and lower walls such that the back wall and the upper and lower walls cooperatively define a generally U-shaped profile configured for receiving a back portion of the shelf.

15. The closet storage system of claim 14 wherein the back channel includes:
openings spaced apart along the back wall and configured for receiving mechanical fasteners therethrough for mechanically fastening the back channel to the back wall of the closet; and

openings spaced apart along the lower wall and configured for receiving mechanical fasteners therethrough for mechanically fastening the back channel to the underside of the shelf.

16. The closet storage system of claim 14, wherein:

the first end cup includes a first cradle portion configured such that the first end portion of the hang rod is positionable within and supportable atop the first cradle portion;

the second end cup includes a second cradle portion configured such that the second end portion of the hang rod is positionable within and supportable atop the second cradle portion; and

the at least one support bracket includes a cradle portion configured such that a middle portion of the hang rod is positionable within and supportable atop the cradle portion of the at least one support bracket;

whereby the first and second end cups and the at least one support bracket do not interfere with sliding movement of clothes hangers along the hang rod such that the clothes hangers are freely slidable along the hang rod without interference from the first and second end cups and the at least one support bracket.

17. The closet storage system of any one of claims 1 to 16, wherein:

the first shelf trim includes spaced apart protrusions configured for sliding engagement within one or more openings of the first side bracket, whereby sliding of the protrusions of the first shelf trim backwardly or forwardly along the one or more openings of the first side bracket adjusts a position of the first shelf trim relative to the first side bracket; and

the second shelf trim includes spaced apart protrusions configured for sliding engagement within one or more openings of the second side bracket, whereby sliding of the protrusions of the second shelf trim backwardly or forwardly along the one or more openings of the second side bracket adjusts a position of the second shelf trim relative to the second side bracket.

18. The closet storage system of any one of claims 1 to 17, wherein the first and second end portions of the hang rod are supported from below by the first and second end cups such that the first and second end cups do not interfere with sliding movement of clothes hangers along the hang rod, whereby the clothes hangers are thereby freely slidable along the hang rod without interference from the first and second end cups.

19. A method of installing a closet storage system, the method comprising:

mounting a back channel along a back wall of a closet;

mounting first and second side brackets along opposing first and second sidewalls of the closet;

coupling a first shelf trim to the first side bracket;

coupling a second shelf trim to the second side bracket;

coupling or supporting a first end cup generally between portions of the first shelf trim and the first side bracket;

coupling or supporting a second end cup generally between portions of the second shelf trim and the second side bracket;

positioning a shelf relative to the back channel and the first and second side brackets such that a back portion of the shelf is within the back channel and opposing first and second side edge portions of the shelf are respectively supported by the first and second side brackets;

coupling at least one support bracket to an underside of the shelf and to the back wall of the closet; and

supporting opposing first and second end portions of a hang rod using the respective first and second end cups such that the hang rod is positioned beneath the shelf;

wherein the back channel includes opposing upper and lower walls and a back wall generally perpendicular to the upper and lower walls such that the back wall and the upper and lower walls cooperatively define a generally U-shaped profile configured for receiving a back portion of the shelf; or

wherein the first end cup includes a first cradle portion configured such that the first end portion of the hang rod is positionable within and supportable atop the first cradle portion, the second end cup includes a second cradle portion configured such that the second end portion of the hang rod is positionable within and supportable atop the second cradle portion, and the at least one support bracket includes a cradle portion configured such that a middle portion of the hang rod is positionable within and supportable atop the cradle portion of the at least one support bracket, whereby the first and second end cups and the at least one support bracket do not interfere with sliding movement of clothes hangers along the hang rod such that the clothes hangers are freely slidable along the hang rod without interference from the first and second end cups and the at least one support bracket.

20. The method of claim 19, further comprising supporting a middle portion of the hang rod that is between and spaced apart from the first and second end portions of the hang rod using the at least one support bracket.

21. A closet storage system comprising:

a shelf including opposing first and second side edge portions each having a top surface, a front surface, and a bottom surface;

first and second side brackets configured to be mountable along opposing first and second sidewalls of a closet, the first side bracket including a first shelf support surface configured for receiving the first side edge portion of the shelf thereon, the second side bracket including a second shelf support surface configured for receiving the second side edge portion of the shelf thereon;

a first shelf trim configured to be coupled to the first side bracket, the first shelf trim configured to be positioned along the first side edge portion of the shelf such that the first

shelf trim extends over the top surface and the front surface and partially under the bottom surface of the first side edge portion of the shelf;

a second shelf trim configured to be coupled to the second side bracket, the second shelf trim configured to be positioned along the second side edge portion of the shelf such that the second shelf trim extends over the top surface and the front surface and partially under the bottom surface of the second side edge portion of the shelf; and

a back channel configured to be mountable along a back wall of the closet, the back channel including opposing upper and lower walls and a back wall generally perpendicular to the upper and lower walls such that the back wall and the upper and lower walls cooperatively define a generally U-shaped profile configured for receiving a back portion of the shelf.

22. The closet storage system of claim 21, further comprising:

a first end cup configured to be coupled to or supported generally between portions of the first shelf trim and the first side bracket; and

a second end cup configured to be coupled to or supported generally between portions of the second shelf trim and the second side bracket;

whereby a hang rod is supportable beneath the shelf when portions of the hang rod are supported by the respective first and second end cups.

23. The closet storage system of claim 21 or 22, further comprising

at least one support bracket configured to be coupled to an underside of the shelf and to the back wall of the closet for providing additional support for the shelf.

24. A closet storage system comprising:

first and second side brackets configured to be mountable along opposing first and second sidewalls of a closet;

a first shelf trim configured to be coupled to the first side bracket, the first shelf trim including spaced apart protrusions configured for sliding engagement within one or more openings of the first side bracket, whereby sliding of the protrusions of the first shelf trim backwardly or forwardly along the one or more openings of the first side bracket adjusts a position of the first shelf trim relative to the first side bracket; and

a second shelf trim configured to be coupled to the second side bracket, the second shelf trim including spaced apart protrusions configured for sliding engagement within one or more openings of the second side bracket, whereby sliding of the protrusions of the second shelf trim backwardly or forwardly along the one or more openings of the second side bracket adjusts a position of the second shelf trim relative to the second side bracket.

25. The closet storage system of claim 24, further comprising:

a first end cup configured to be coupled to or supported generally between portions of the first shelf trim and the first side bracket; and

a second end cup configured to be coupled to or supported generally between portions of the second shelf trim and the second side bracket;

whereby a hang rod is supportable by the respective first and second end cups.

26. The closet storage system of claim 24 or 25, further comprising a shelf including opposing first and second side edge portions, and wherein:

the first side bracket includes a first shelf support surface configured for receiving the first side edge portion of the shelf thereon; and

the second side bracket including a second shelf support surface configured for receiving the second side edge portion of the shelf thereon.

27. The closet storage system of claim 26, further comprising:

a back channel configured to be mountable along a back wall of a closet, the back channel configured for receiving a back portion of the shelf therein; or

at least one support bracket configured to be coupled to an underside of the shelf and to the back wall of the closet for providing additional support for the shelf.

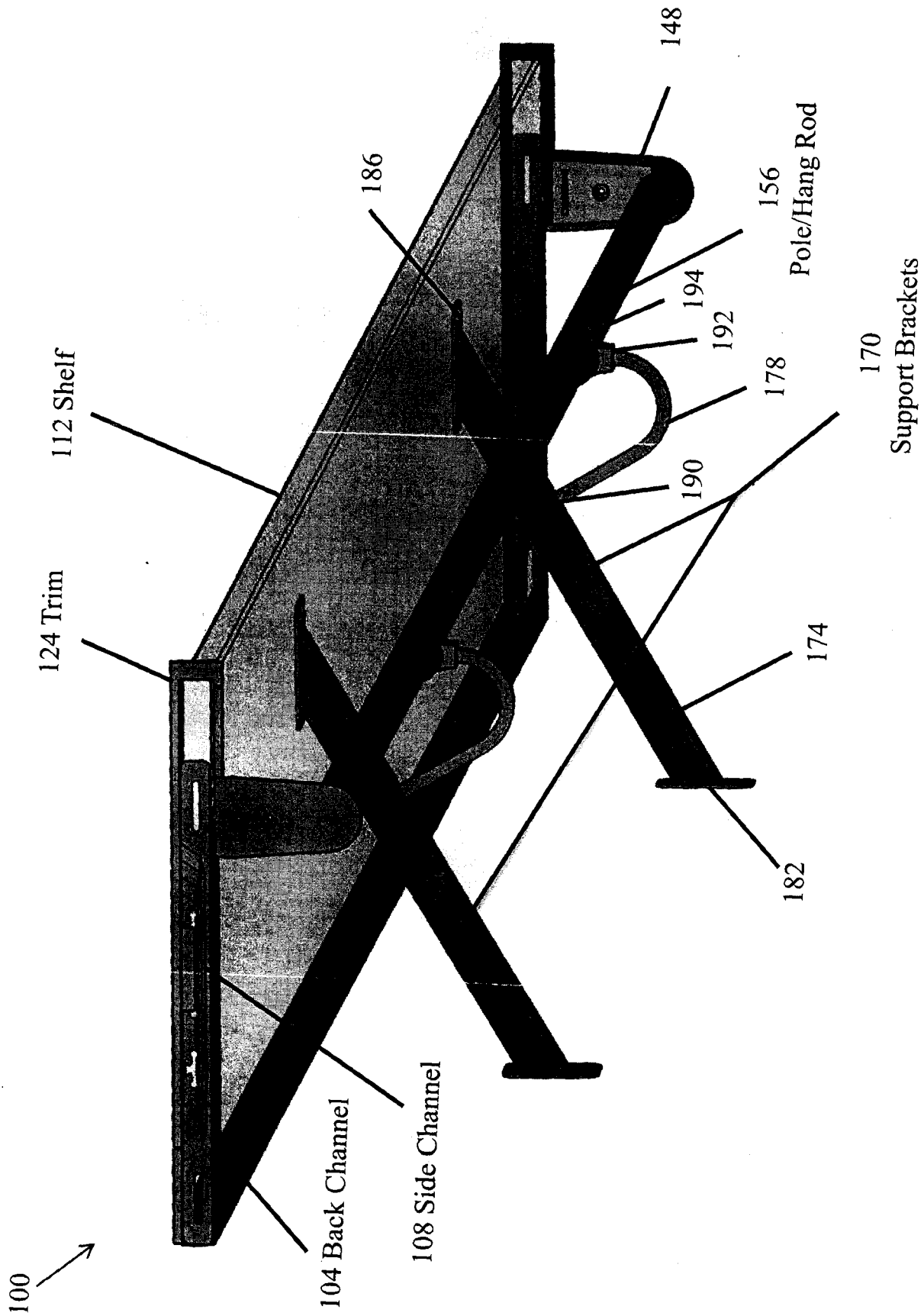


FIG. 1

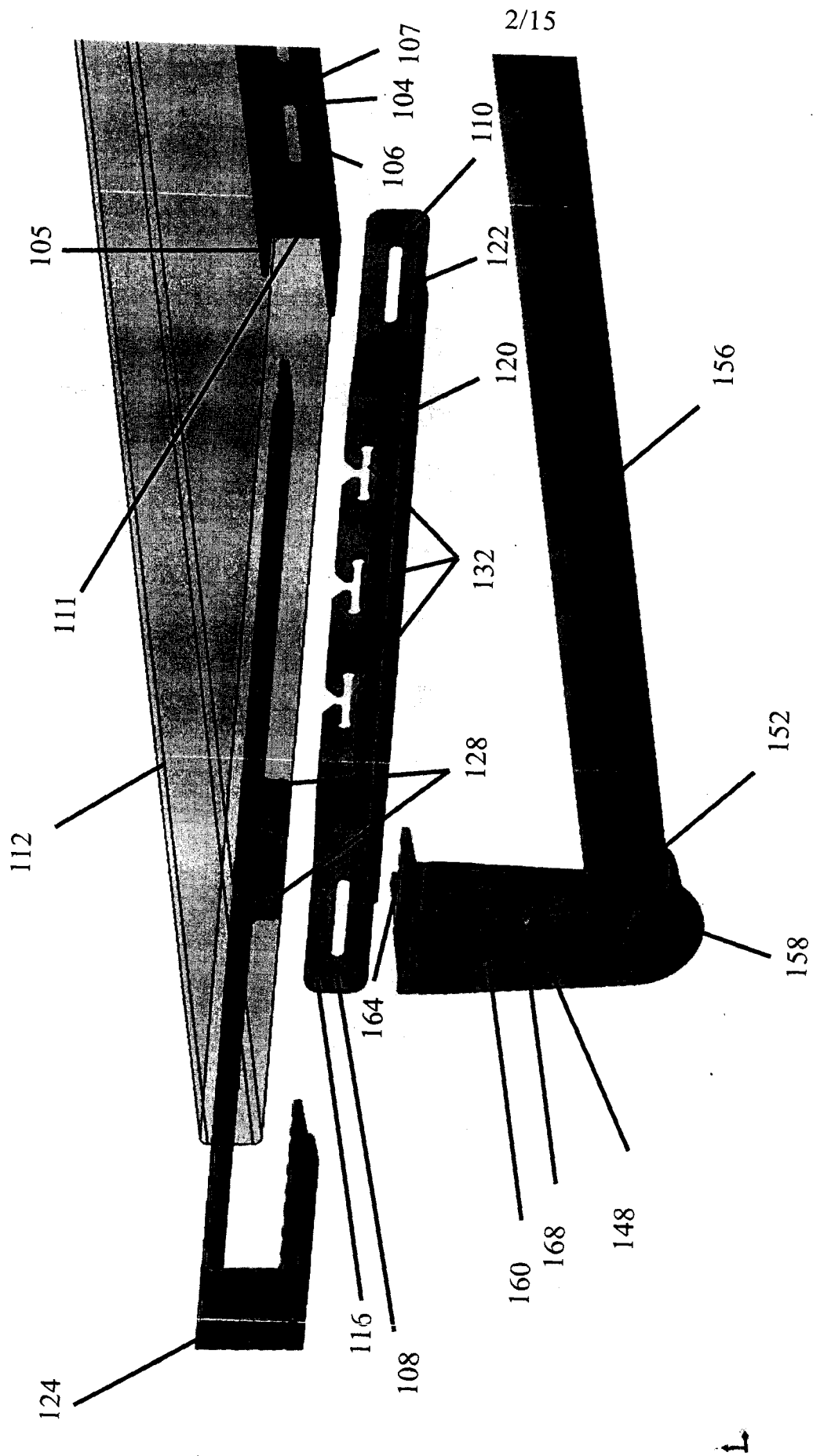


FIG. 2

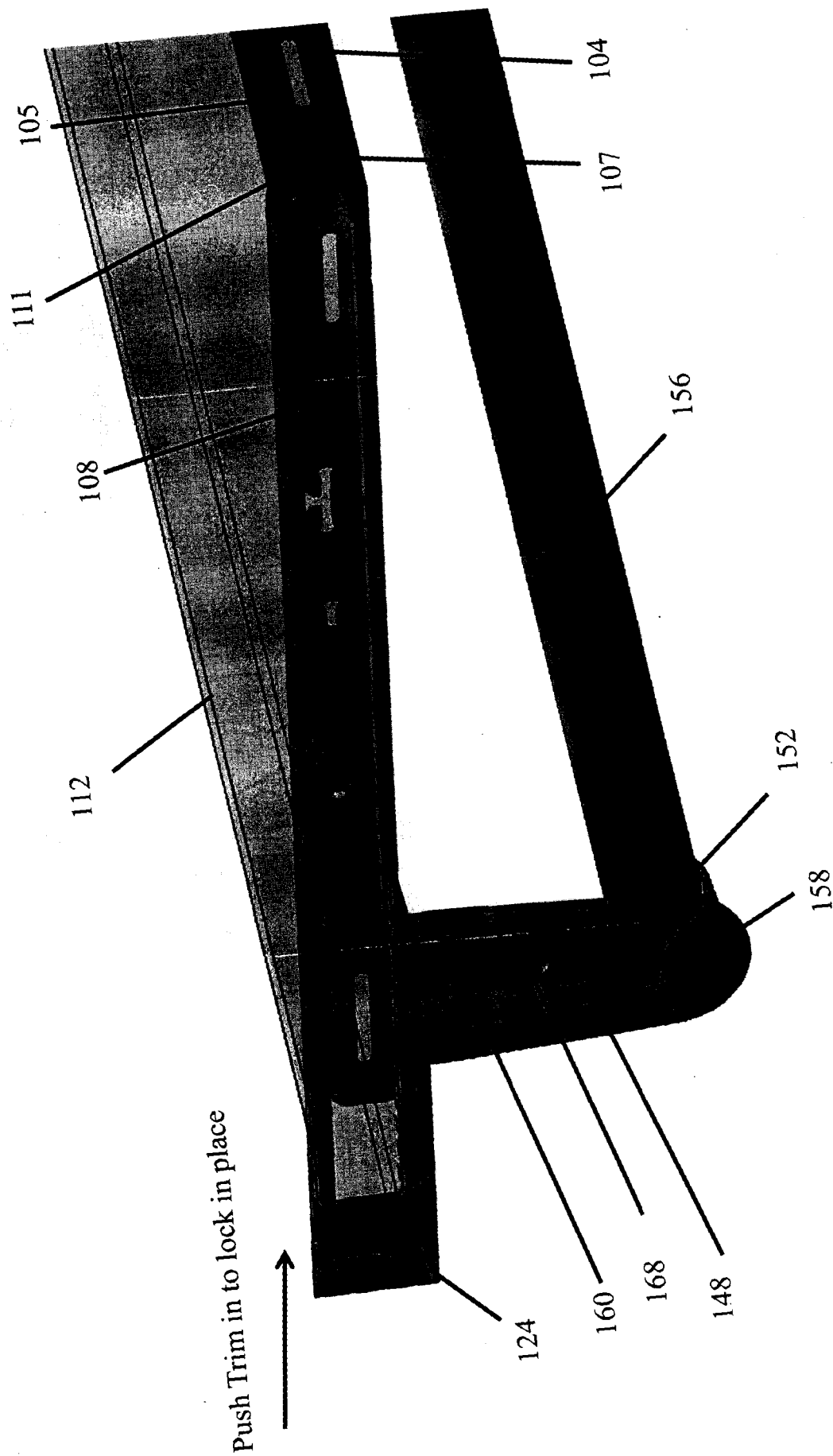


FIG. 3

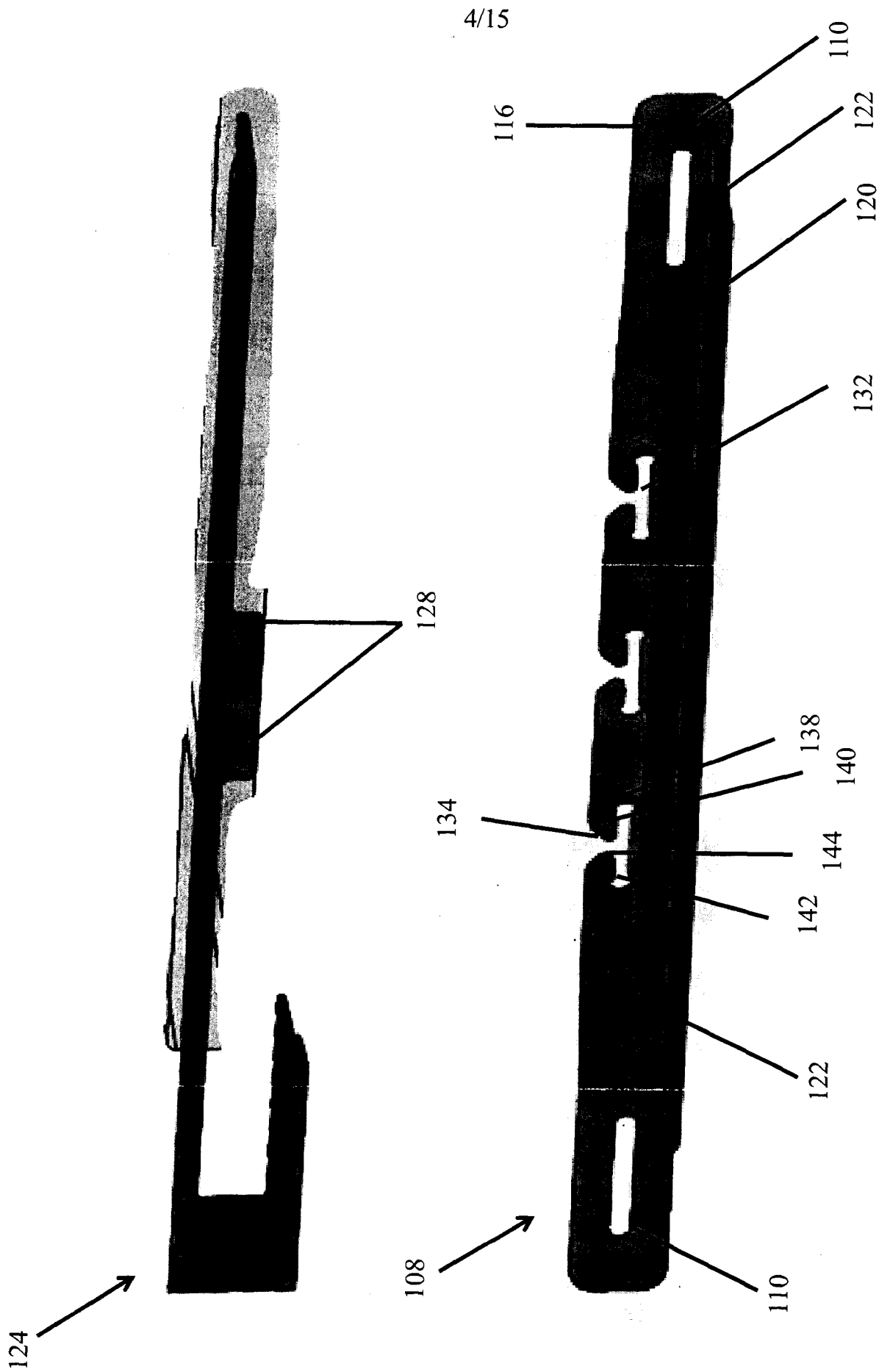


FIG. 4

100 →

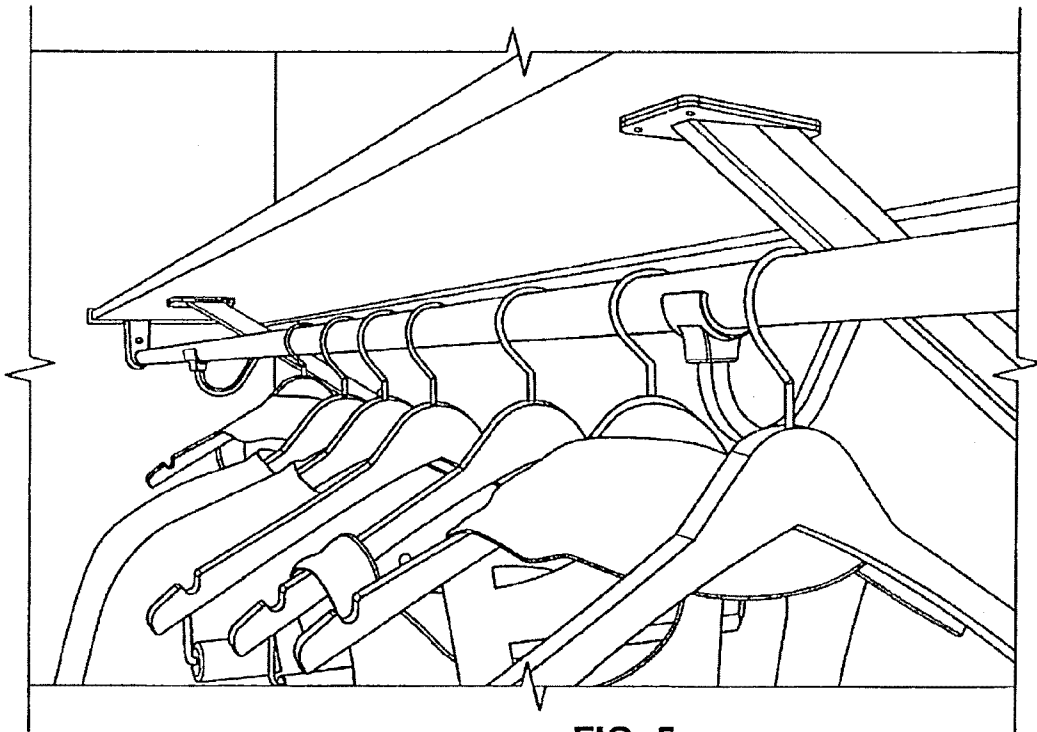


FIG. 5

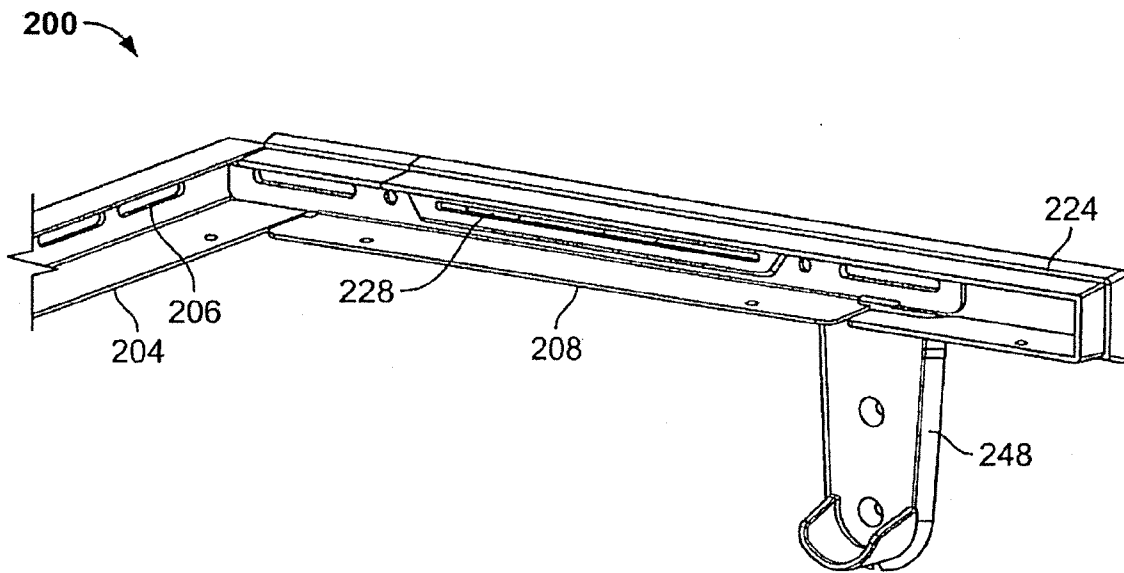


FIG. 6

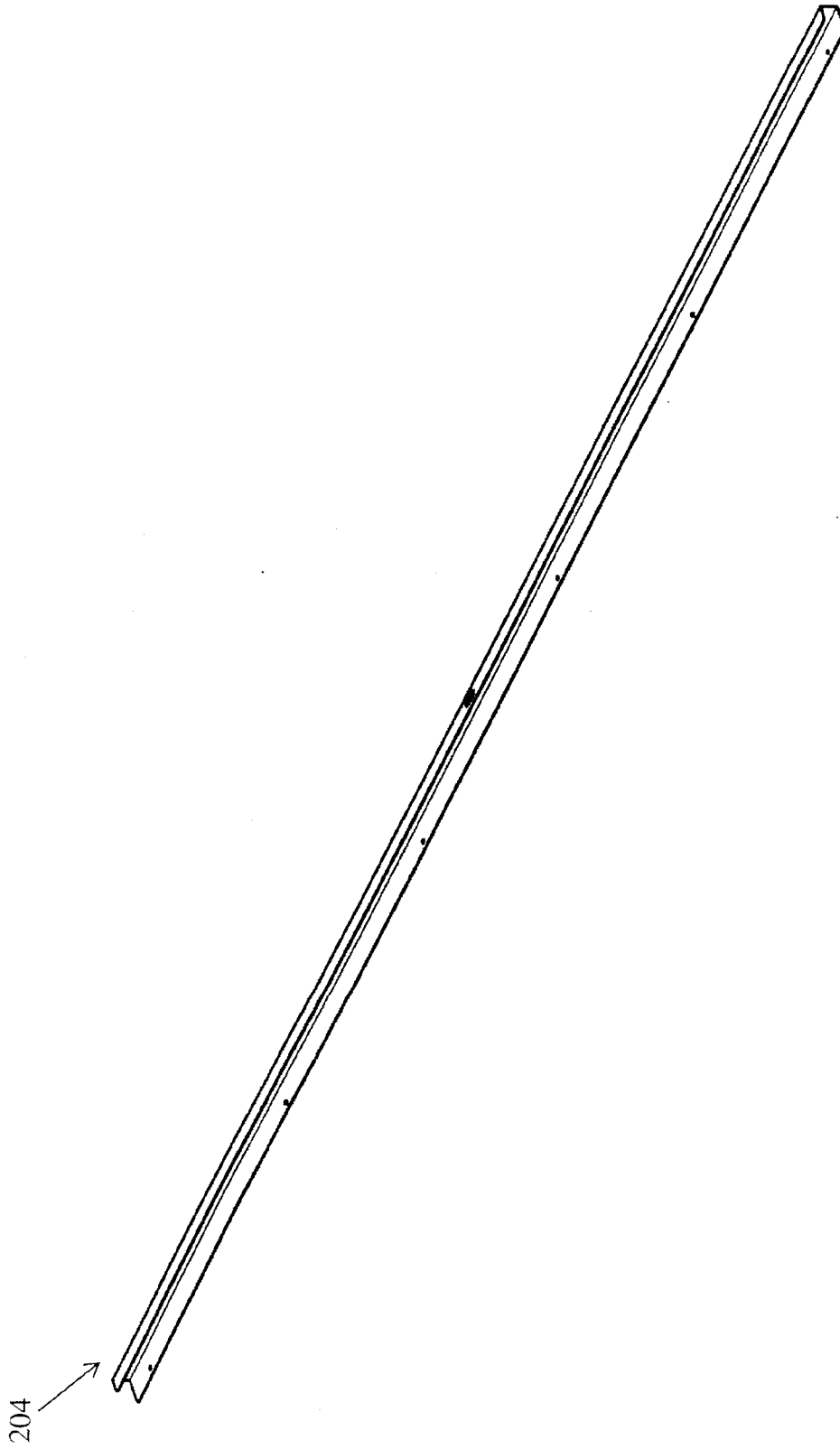


FIG. 7

204A



FIG. 8A

204B



FIG. 8B

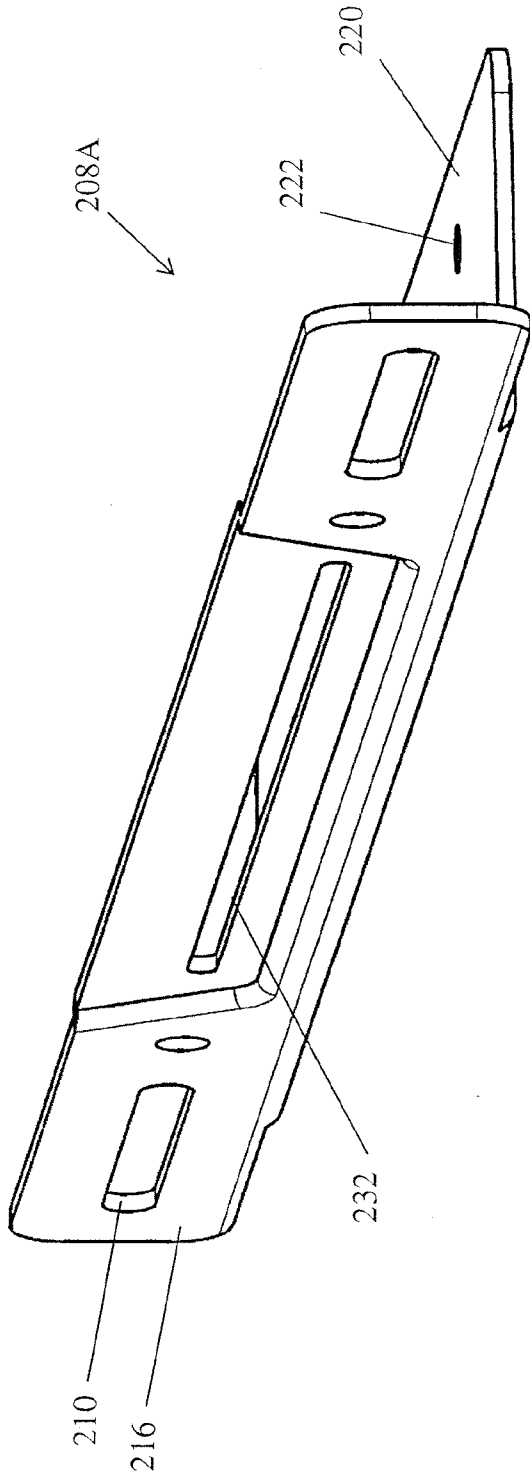


FIG. 9A

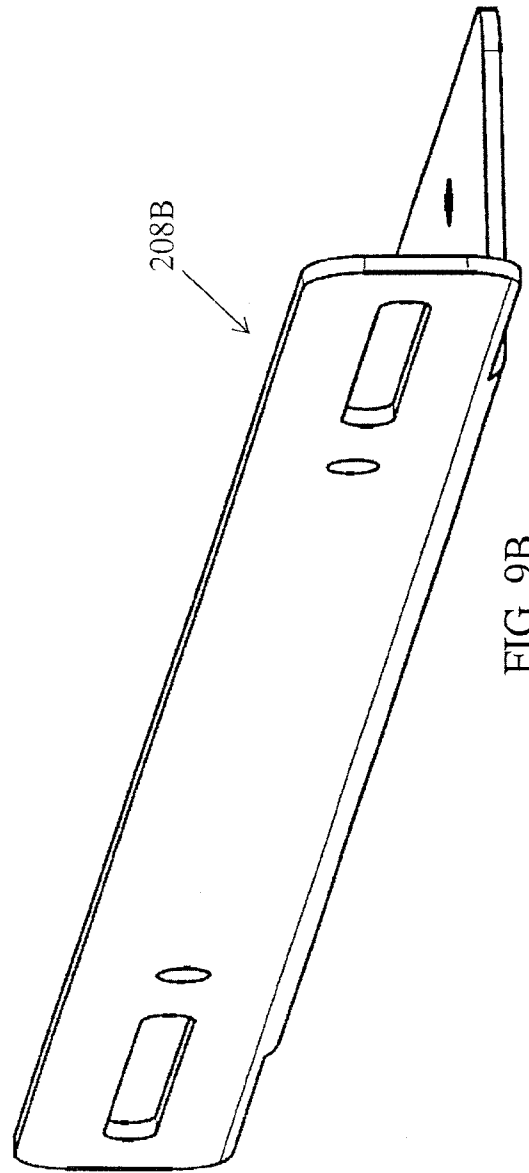
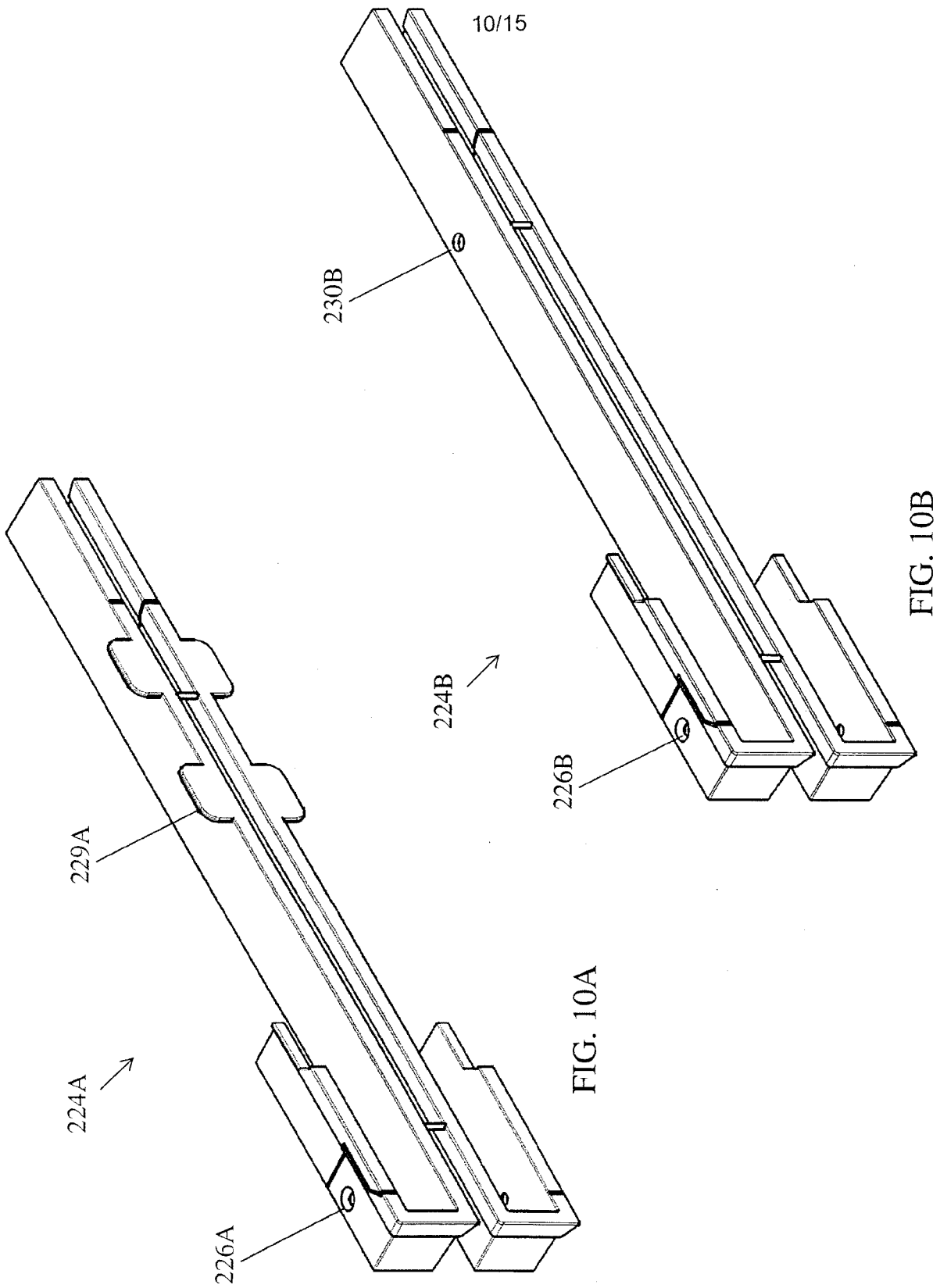


FIG. 9B



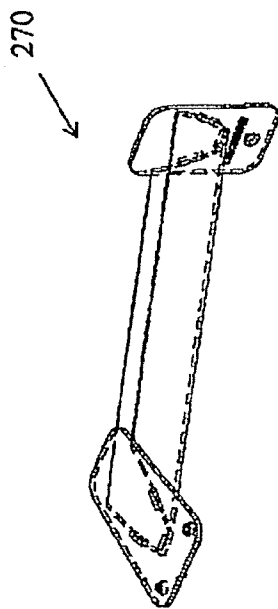


FIG. 11

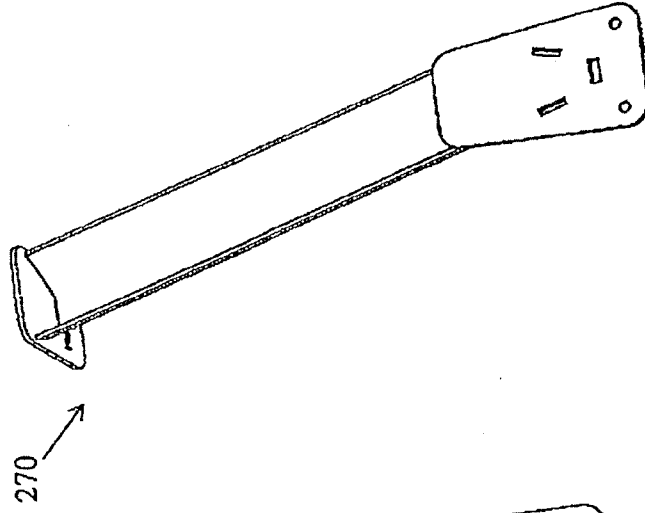


FIG. 12

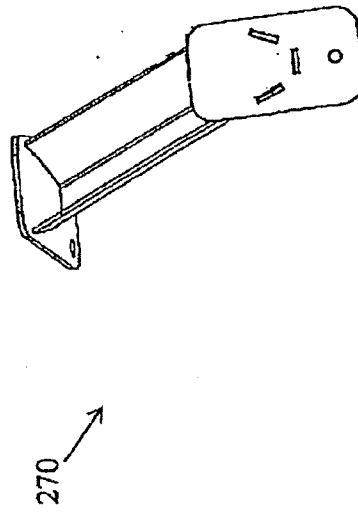
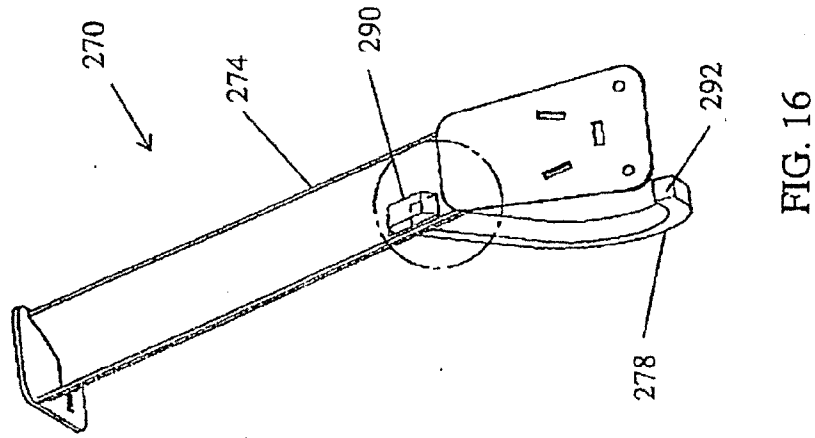
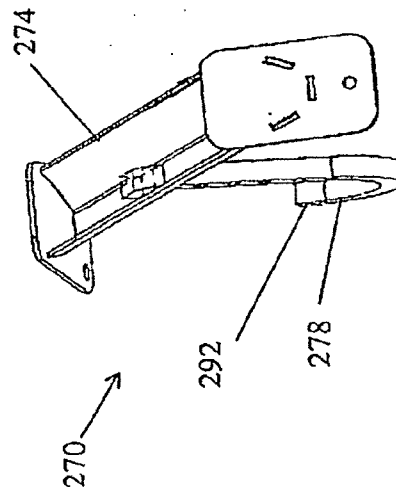
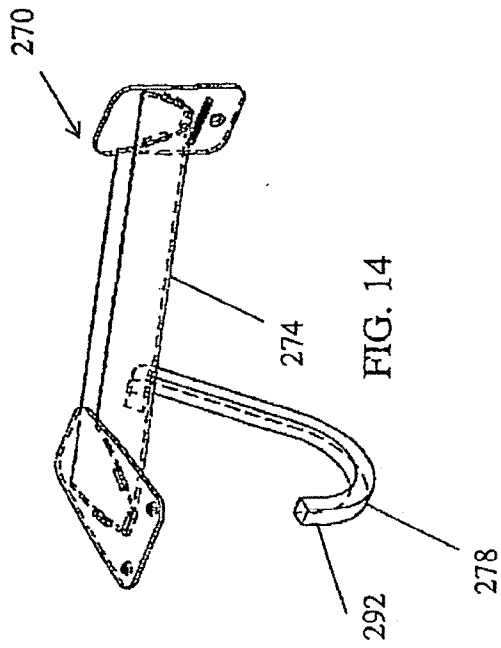


FIG. 13



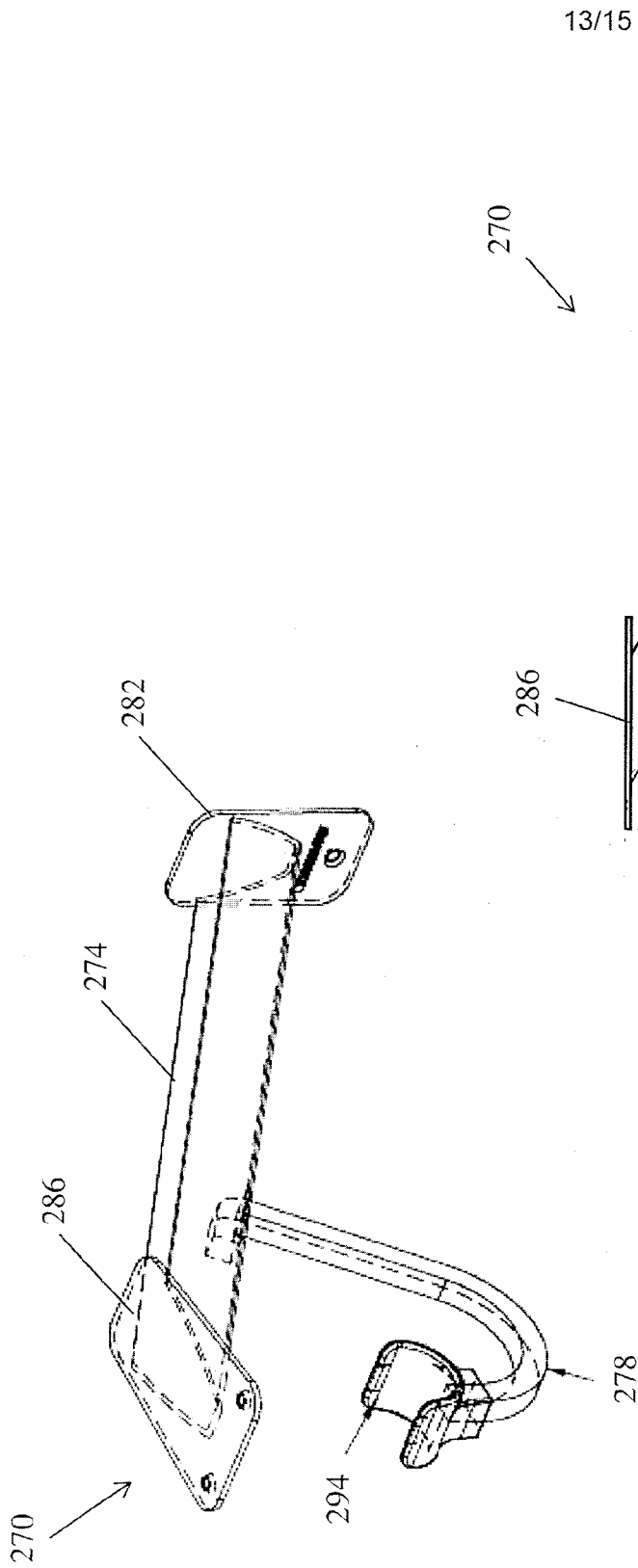


FIG. 17

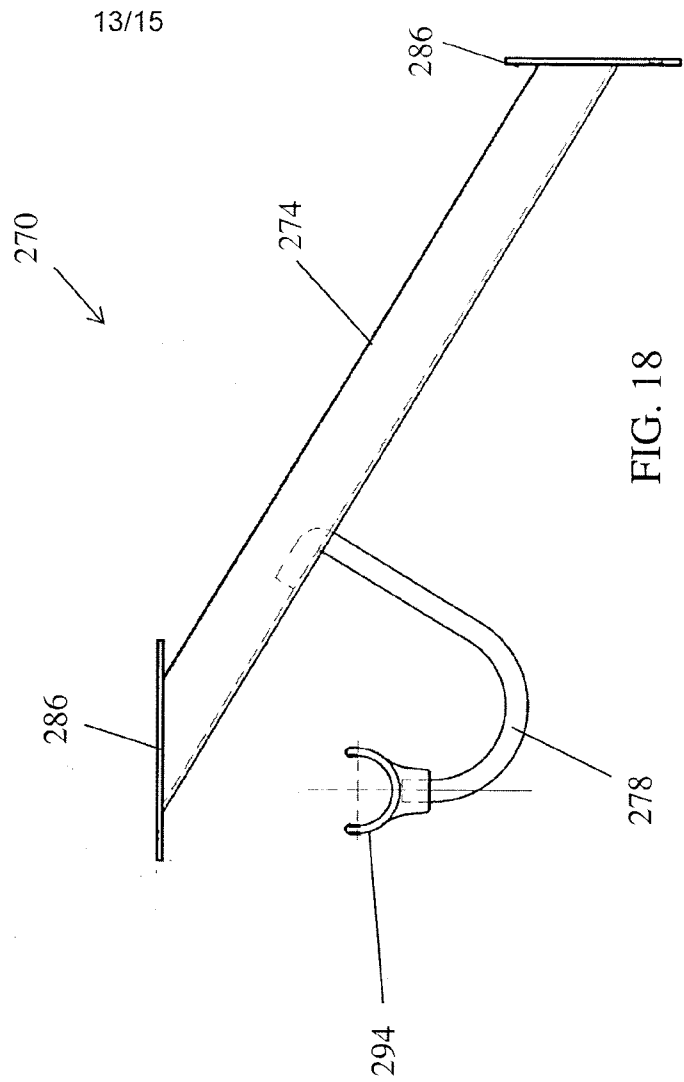


FIG. 18

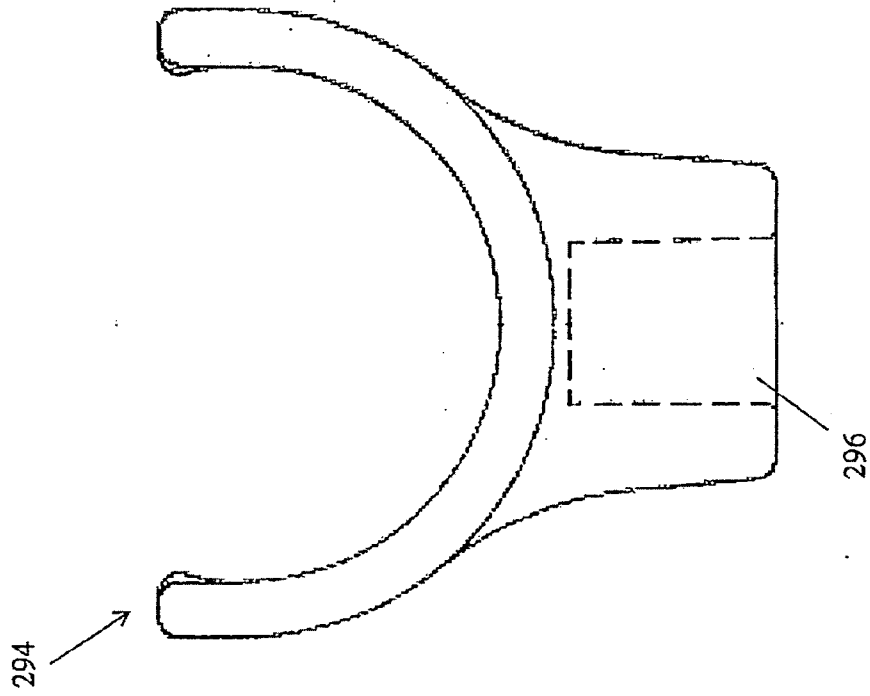


FIG. 20

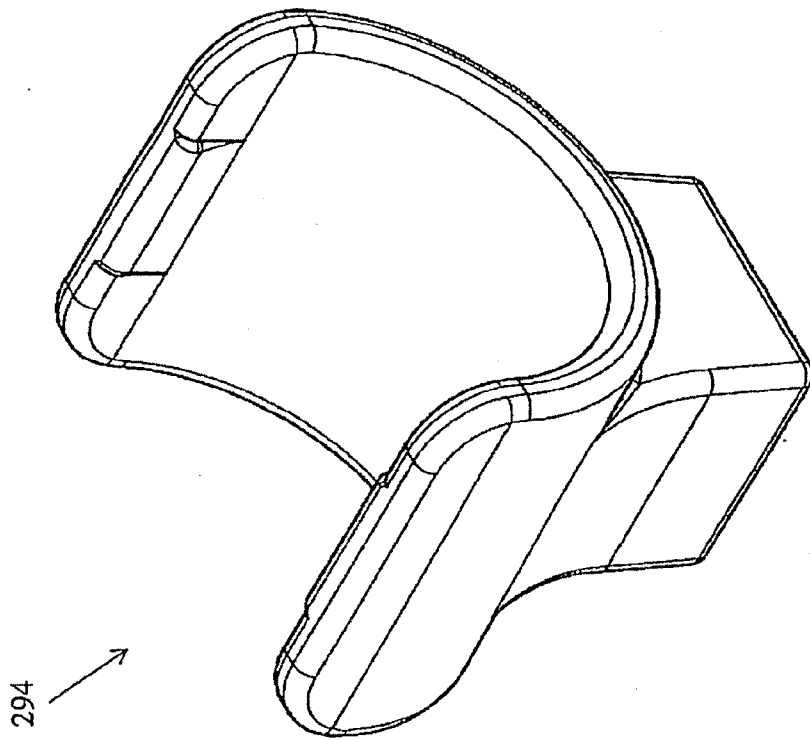


FIG. 19

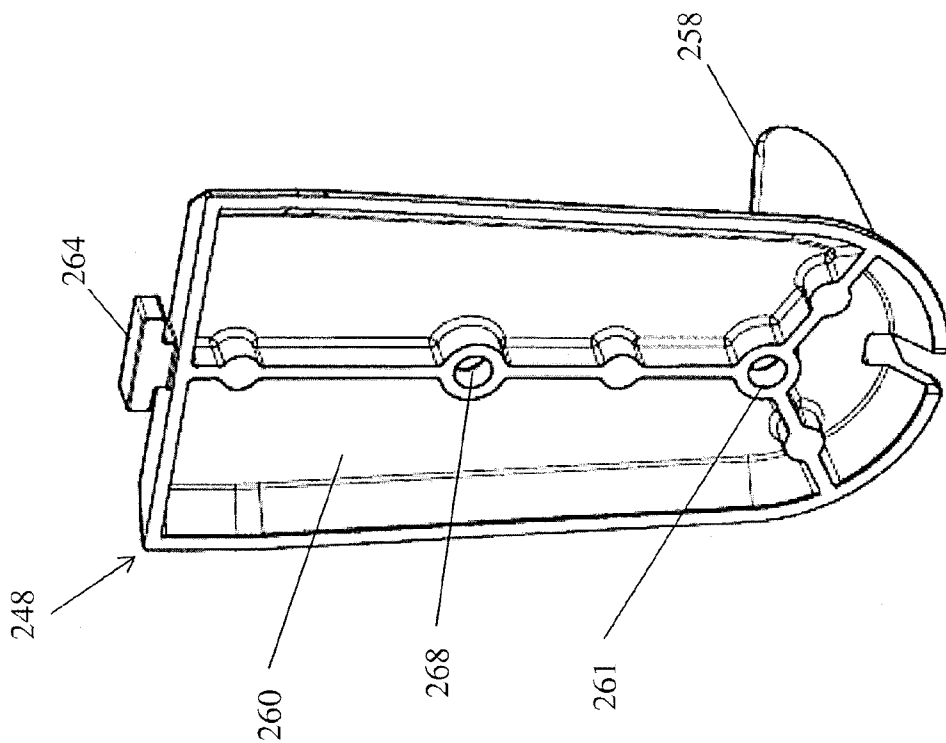


FIG. 22

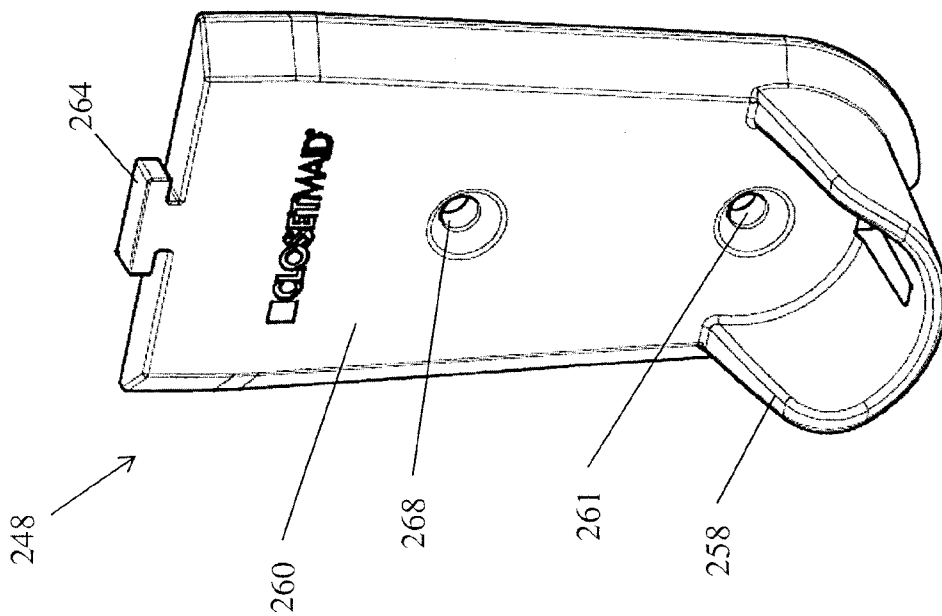


FIG. 21

100

