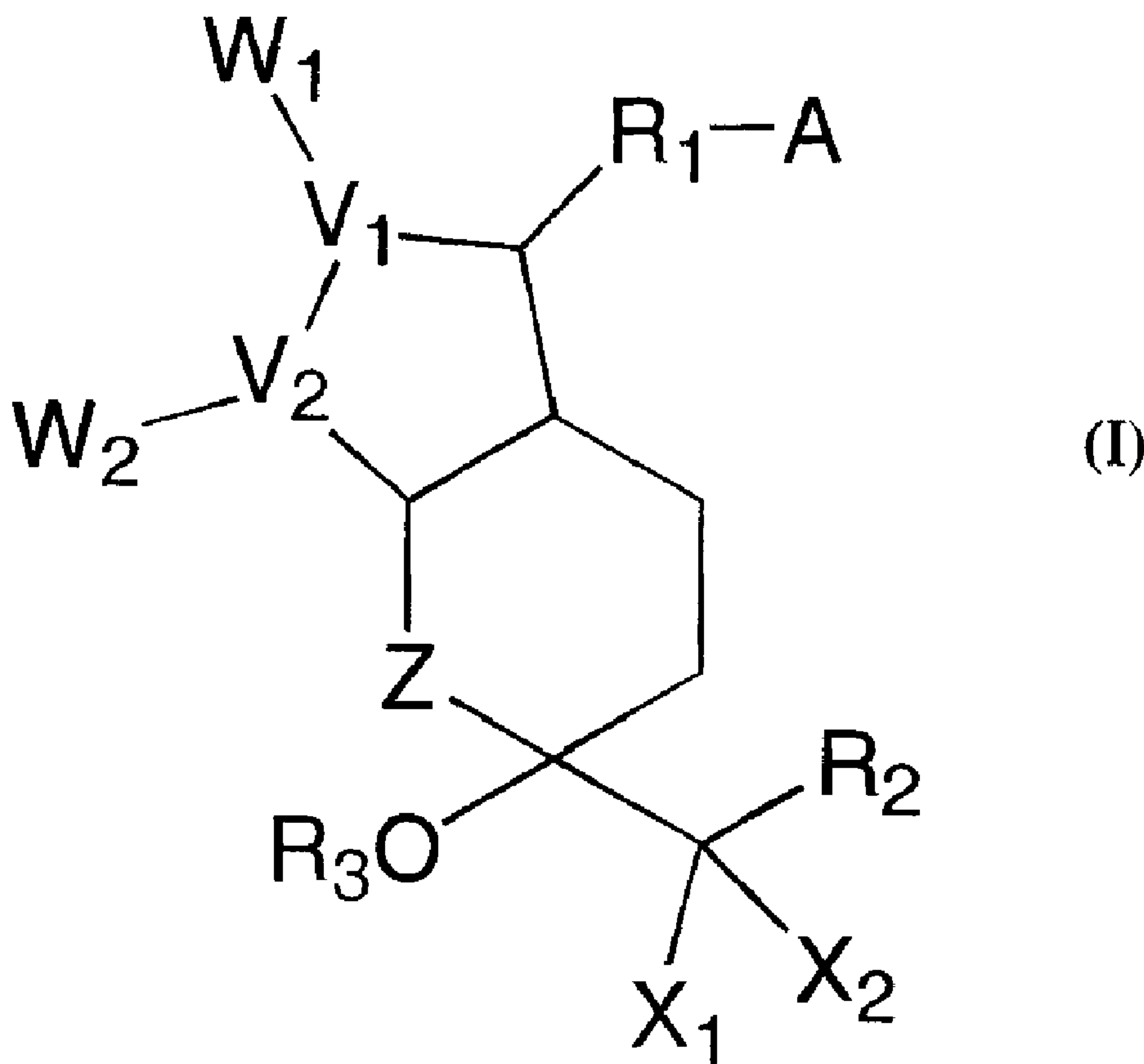




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(54) Titre : NOUVELLE COMPOSITION ET SON PROCÉDE DE STABILISATION
 (54) Title: BICYCLIC COMPOUNDS COMPOSITION AND METHOD FOR STABILIZING THE SAME



(57) Abrégé/Abstract:

The present invention is directed to a novel composition comprising a novel bi-cyclic compound, which is expected to be pharmaceutically active, and a glyceride. The stability of the bi-cyclic compound can be improved significantly by dissolving the same in a glyceride.

Abstract

The present invention is directed to a novel composition comprising a novel bi-cyclic compound, which is expected to be pharmaceutically active, and a glyceride. The stability of the bi-cyclic compound can be improved significantly by dissolving the same in a glyceride.

BICYCLIC COMPOUNDS COMPOSITION AND METHOD FOR STABILIZING THE
SAME
FIELD OF THE INVENTION

The present invention relates to a novel composition
5 comprising a novel bi-cyclic compound and a glyceride, and a method
for stabilizing the bi-cyclic compound comprising the step admixing
the same with a glyceride.

BACKGROUND ART

Glycerides have been applied widely in the
10 medical field and are useful as an immediate alimentation
or an entero-protecting agent (JP-A-4-210631). In addition,
they are also useful as a solvent for various
pharmaceutically active compounds such as active vitamin
Ds, diazepam, thiazole derivatives, prostaglandins or
15 flavonoids, as a diluent for a capsule preparation, as an
eye drop vehicle, and as a stabilizing agent (JP-A-53-
50141, JP-A-53-75320, US 4,248,867, JP-A-55-136219, US
4,247,702, JP-A-59-137413, JP-A-02-204417, JP-A-04-46122,
US 5,411,952, US 5,474,979 and US 5,981,607).

20 However, the prior art is silent on the effect
of glycerides on novel pharmaceutically active bi-
cyclic compounds.

SUMMARY OF THE INVENTION

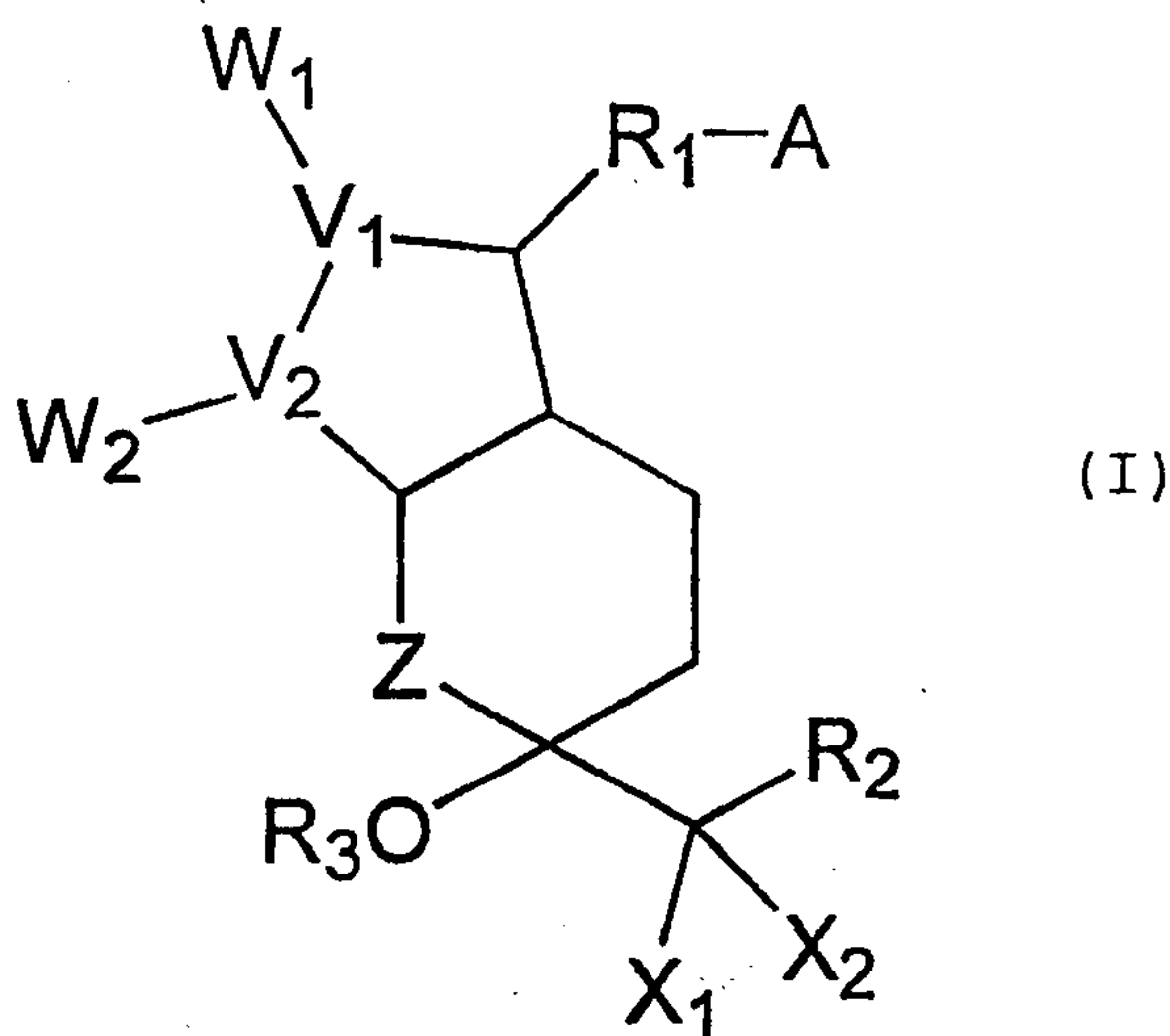
The present invention provides a novel
25 composition comprising a certain bi-cyclic

compound having a pharmacological activity and a glyceride,
and a method for stabilizing the bi-cyclic compound by
admixing the same with a glyceride.

The present invention also provides a novel compound
5 having a pharmacological activity.

This inventor studied to improve the stability
of a novel bi-cyclic compound and found that a composition
comprising the bi-cyclic compound and a glyceride can
attain the desired results.

10 Accordingly, the present invention provides a
novel composition comprising a bi-cyclic compound
represented by the formula (I):

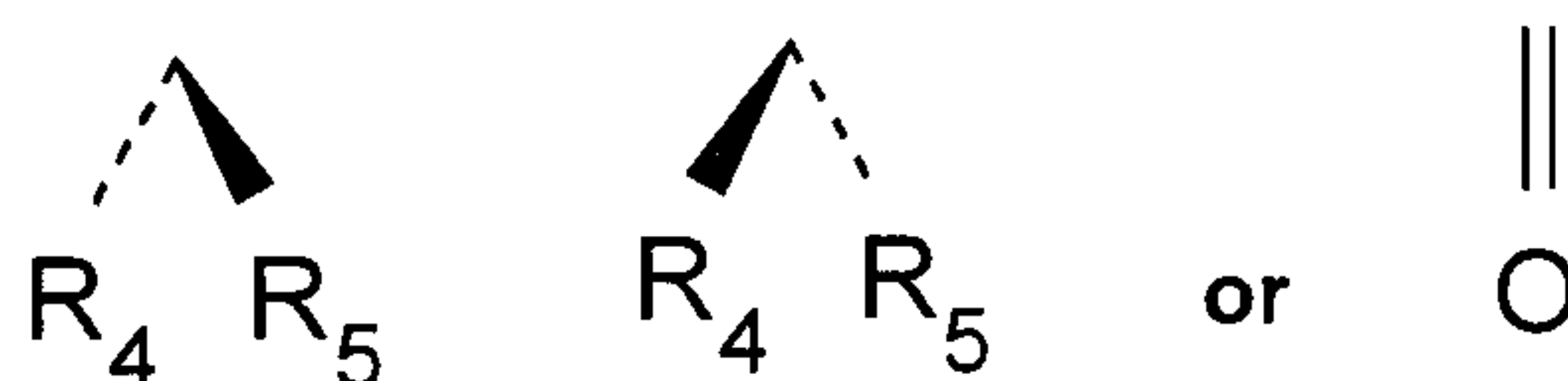


wherein, A is $-\text{CH}_2\text{OH}$, $-\text{COCH}_2\text{OH}$, $-\text{COOH}$ or a
15 functional derivative thereof;

X_1 and X_2 are hydrogen atom, lower alkyl or
halogen atom;

V_1 and V_2 are carbon atoms;

W_1 and W_2 are



wherein R_4 and R_5 are hydrogen atom, hydroxy, halogen atom, lower alkyl, lower alkoxy or hydroxy (lower) alkyl with the proviso that R_4 and R_5 are not hydroxy or lower alkoxy at the same time;

Z is a carbon, oxygen, sulfur or nitrogen atom;

R_1 is a saturated or unsaturated bivalent lower-medium aliphatic hydrocarbon residue which is unsubstituted or substituted with halogen, an alkyl group, hydroxy, oxo, aryl or heterocyclic group;

R_2 is a saturated or unsaturated, lower or medium aliphatic hydrocarbon residue which is unsubstituted or substituted with halogen atom, oxo, hydroxy, lower alkyl, lower alkoxy, lower alkanoyloxy, lower cycloalkyl, lower cycloalkyloxy, aryl, aryloxy, heterocyclic group or heterocyclic-oxy group; lower cycloalkyl; lower cycloalkyloxy; aryl, aryloxy, heterocyclic group or heterocyclic-oxy group;

R_3 is a hydrogen atom, a lower alkyl, lower cycloalkyl, aryl or heterocyclic group;

and a glyceride, and a method for stabilizing the above-specified bi-cyclic compound by means of dissolving said

compound in a glyceride.

The present invention also provides a novel bicyclic compound represented by the above formula (I).

In the above formula (I), the term "unsaturated" in the definitions for R_1 and R_2 is intended to include at least one or more double bonds and/or triple bonds that are isolatedly, separately or serially present between carbon atoms of the main and/or side chains. According to the usual nomenclature, an unsaturated bond between two serial positions is represented by denoting the lower number of the two positions, and an unsaturated bond between two distal positions is represented by denoting both of the positions.

The term "lower or medium aliphatic hydrocarbon" refers to a straight or branched chain hydrocarbon group having 1 to 14 carbon atoms (for a side chain, 1 to 3 carbon atoms are preferable) and preferably 1 to 10, especially 2 to 8 carbon atoms for R_1 and 1 to 10, especially 1 to 8 carbon atoms for R_2 .

The term "halogen atom" covers fluorine, chlorine, bromine and iodine. Particularly preferable is a fluorine atom.

The term "lower" throughout the specification is intended to include a group having 1 to 6 carbon atoms unless otherwise specified.

The term "lower alkyl" refers to a straight or branched chain saturated hydrocarbon group containing 1 to 6 carbon atoms and includes, for example, methyl, ethyl, propyl, isopropyl, butyl, isobutyl, t-butyl, pentyl and 5 hexyl.

The term "lower alkoxy" refers to a group of lower alkyl-O-, wherein lower alkyl is as defined above.

The term "hydroxy(lower)alkyl" refers to a lower alkyl as defined above which is substituted with at least 10 one hydroxy group such as hydroxymethyl, 1-hydroxyethyl, 2-hydroxyethyl and 1-methyl-1-hydroxyethyl.

The term "lower alkanoyloxy" refers to a group represented by the formula RCO-O-, wherein RCO- is an acyl group formed by oxidation of a lower alkyl group as 15 defined above, such as acetyl.

The term "lower cycloalkyl" refers to a cyclic group formed by cyclization of a lower alkyl group as defined above but contains three or more carbon atoms, and includes, for example, cyclopropyl, cyclobutyl, 20 cyclopentyl and cyclohexyl.

The term "lower cycloalkyloxy" refers to the group of lower-cycloalkyl-O-, wherein lower cycloalkyl is as defined above.

The term "aryl" may include unsubstituted or 25 substituted aromatic hydrocarbon rings (preferably

monocyclic groups), for example, phenyl, naphthyl, tolyl, xylyl. Examples of the substituents are halogen atom and halo(lower)alkyl, wherein halogen atom and lower alkyl are as defined above.

5 The term "aryloxy" refers to a group represented by the formula $ArO-$, wherein Ar is aryl as defined above.

 The term "heterocyclic group" may include mono- to tri-cyclic, preferably monocyclic heterocyclic group which is 5 to 14, preferably 5 to 10 membered ring having 10 optionally substituted carbon atom and 1 to 4, preferably 1 to 3 of 1 or 2 type of hetero atoms selected from nitrogen atom, oxygen atom and sulfur atom. Examples of the heterocyclic group include furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, 15 pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolinyl, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, 20 acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl, phenothiazinyl. Examples of the substituent in this case include halogen, and halogen substituted lower alkyl group, wherein halogen atom and lower alkyl group are as described above.

25 The term "heterocyclic-oxy group" means a group

represented by the formula $HcO-$, wherein Hc is a heterocyclic group as described above.

The term "functional derivative" of A includes salts (preferably pharmaceutically acceptable salts),
5 ethers, esters and amides.

Suitable "pharmaceutically acceptable salts" include conventionally used non-toxic salts, for example a salt with an inorganic base such as an alkali metal salt (such as sodium salt and potassium salt), an alkaline
10 earth metal salt (such as calcium salt and magnesium salt), an ammonium salt; or a salt with an organic base, for example, an amine salt (such as methylamine salt, dimethylamine salt, cyclohexylamine salt, benzylamine salt, piperidine salt, ethylenediamine salt, ethanolamine salt,
15 diethanolamine salt, triethanolamine salt, tris(hydroxymethylamino)ethane salt, monomethyl-monoethanolamine salt, procaine salt and caffeine salt), a basic amino acid salt (such as arginine salt and lysine salt), tetraalkyl ammonium salt and the like. These salts
20 may be prepared by a conventional process, for example from the corresponding acid and base or by salt interchange.

Examples of the ethers include alkyl ethers, for example, lower alkyl ethers such as methyl ether, ethyl
25 ether, propyl ether, isopropyl ether, butyl ether,

isobutyl ether, t-butyl ether, pentyl ether and 1-cyclopropyl ethyl ether; and medium or higher alkyl ethers such as octyl ether, diethylhexyl ether, lauryl ether and cetyl ether; unsaturated ethers such as oleyl ether and
5 linolenyl ether; lower alkenyl ethers such as vinyl ether, allyl ether; lower alkynyl ethers such as ethynyl ether and propynyl ether; hydroxy(lower)alkyl ethers such as hydroxyethyl ether and hydroxyisopropyl ether; lower alkoxy (lower)alkyl ethers such as methoxymethyl ether and
10 1-methoxyethyl ether; optionally substituted aryl ethers such as phenyl ether, tosyl ether, t-butylphenyl ether, salicyl ether, 3,4-di-methoxyphenyl ether and benzamidophenyl ether; and aryl(lower)alkyl ethers such as benzyl ether, trityl ether and benzhydryl ether.

15 Examples of the esters include aliphatic esters, for example, lower alkyl esters such as methyl ester, ethyl ester, propyl ester, isopropyl ester, butyl ester, isobutyl ester, t-butyl ester, pentyl ester and 1-cyclopropylethyl ester; lower alkenyl esters such as vinyl
20 ester and allyl ester; lower alkynyl esters such as ethynyl ester and propynyl ester; hydroxy(lower)alkyl ester such as hydroxyethyl ester; lower alkoxy (lower) alkyl esters such as methoxymethyl ester and 1-methoxyethyl ester; and optionally substituted aryl esters
25 such as, for example, phenyl ester, tosyl ester, t-

butylphenyl ester, salicyl ester, 3,4-di-methoxyphenyl ester and benzamidophenyl ester; and aryl(lower)alkyl ester such as benzyl ester, trityl ester and benzhydryl ester. Examples of the amides are mono- or di-lower alkyl
5 amides such as methanamide, ethanamide and dimethanamide; arylamides such as anilide and toluidide; and alkyl- or aryl-sulfonylamides such as methylsulfonylamide, ethylsulfonyl-amide and tolylsulfonylamide.

Preferred A is $-\text{COOH}$, $-\text{CH}_2\text{OH}$, or its
10 pharmaceutically acceptable salt, ester, ether or amide.

Preferred combination of X_1 and X_2 is that at least one of X_1 and X_2 is halogen atom, and more preferably, both of them are halogen, especially fluorine atoms.

Preferred W_1 is $=\text{O}$, or where one of R_4 and R_5 is
15 hydrogen, another is hydroxy,

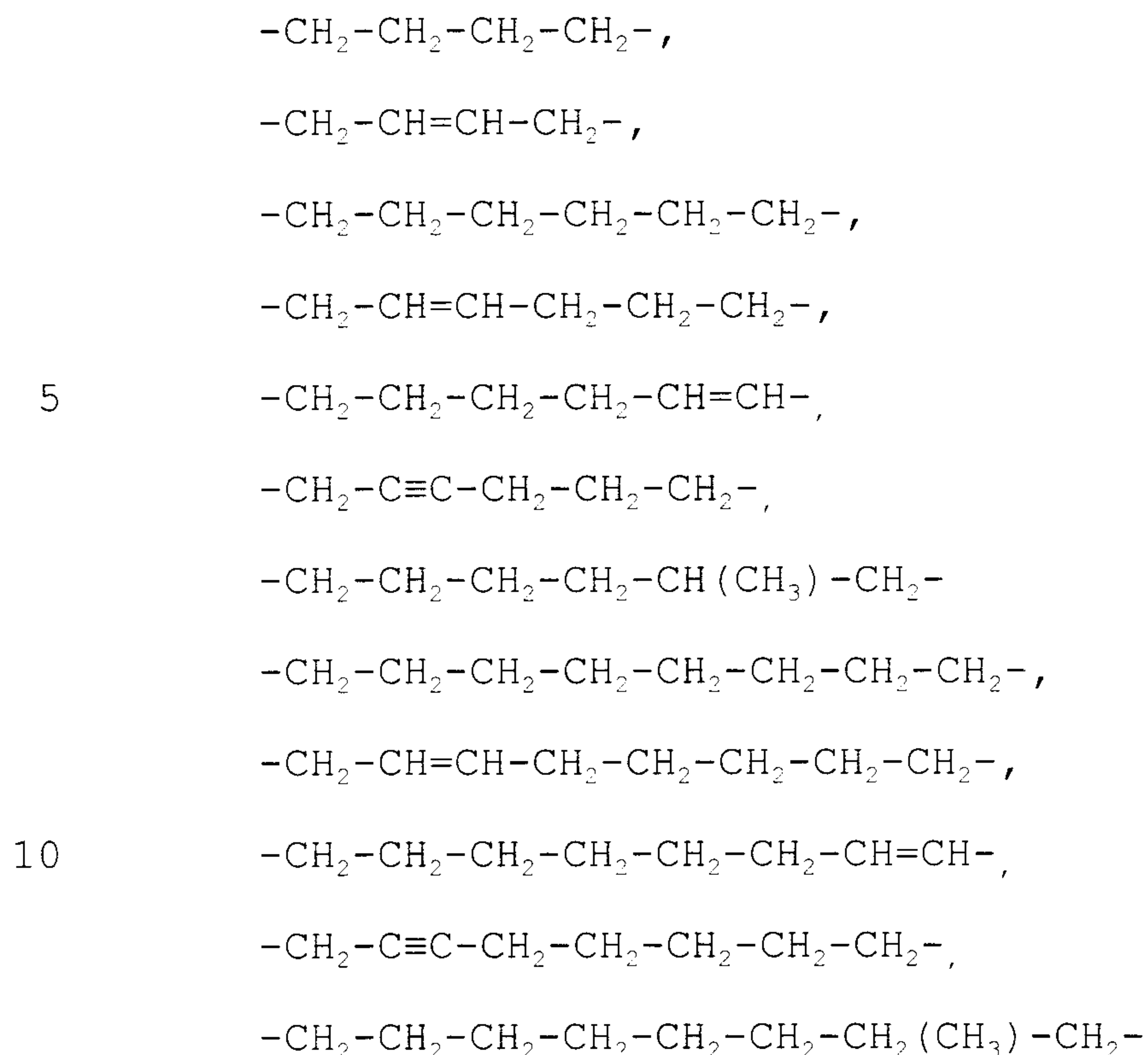
Preferred W_2 is where R_4 and R_5 are both hydrogen atoms,

Preferred Z is an oxygen atom.

Preferred R_1 is an unsubstituted saturated or
20 unsaturated bivalent lower-medium aliphatic hydrocarbon residue. It may preferably have 1-10 carbon atoms, more preferably, 2-8 carbon atoms.

Examples of R_1 include, for example, the following groups:

25 $-\text{CH}_2-\text{CH}_2-$,



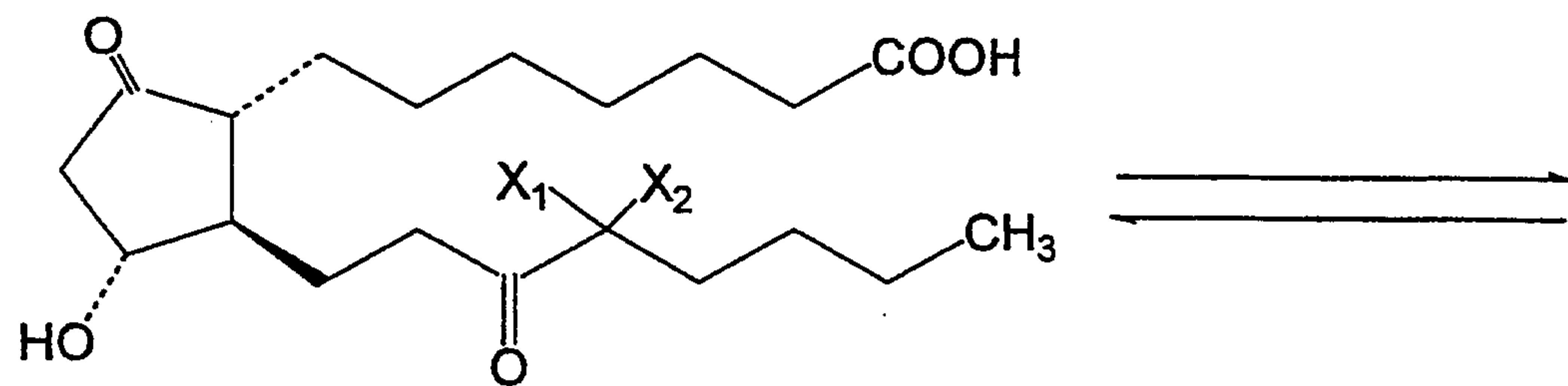
Preferred R_2 is a saturated or unsaturated
 bivalent lower-medium aliphatic hydrocarbon residue. It
 15 may preferably have 1-10 carbon atoms, more preferably, 1-
 8 carbon atoms.

Preferred R_3 is a hydrogen atom.

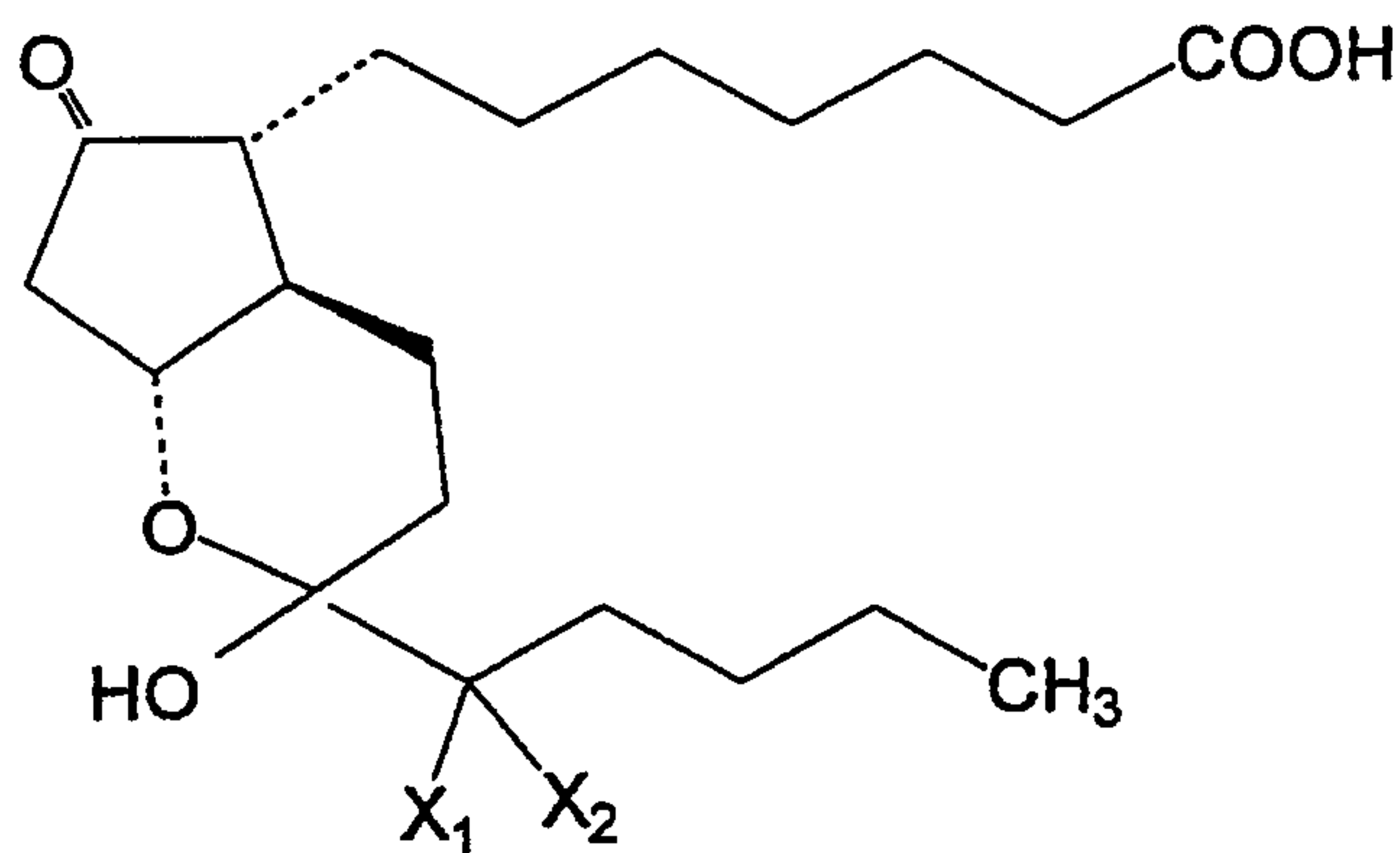
The bi-cyclic compounds according to the present
 invention encompass not only the compounds represented by
 20 the above formula (I) but also optic isomers, steric
 isomers, and tautomeric isomers thereof.

It has been known that a bi-cyclic compound
 having the formula as shown below (Tautomer II) may be in
 equilibrium with its tautomeric isomer, 13,14-dihydro-15-
 25 keto-prostaglandin compound (tautomer I) (USP 5,166,174,

USP 5,225,439, USP 5,284,858, USP 5,380,709, USP 5,428,062
and US 5,886,034.)



Tautomer I



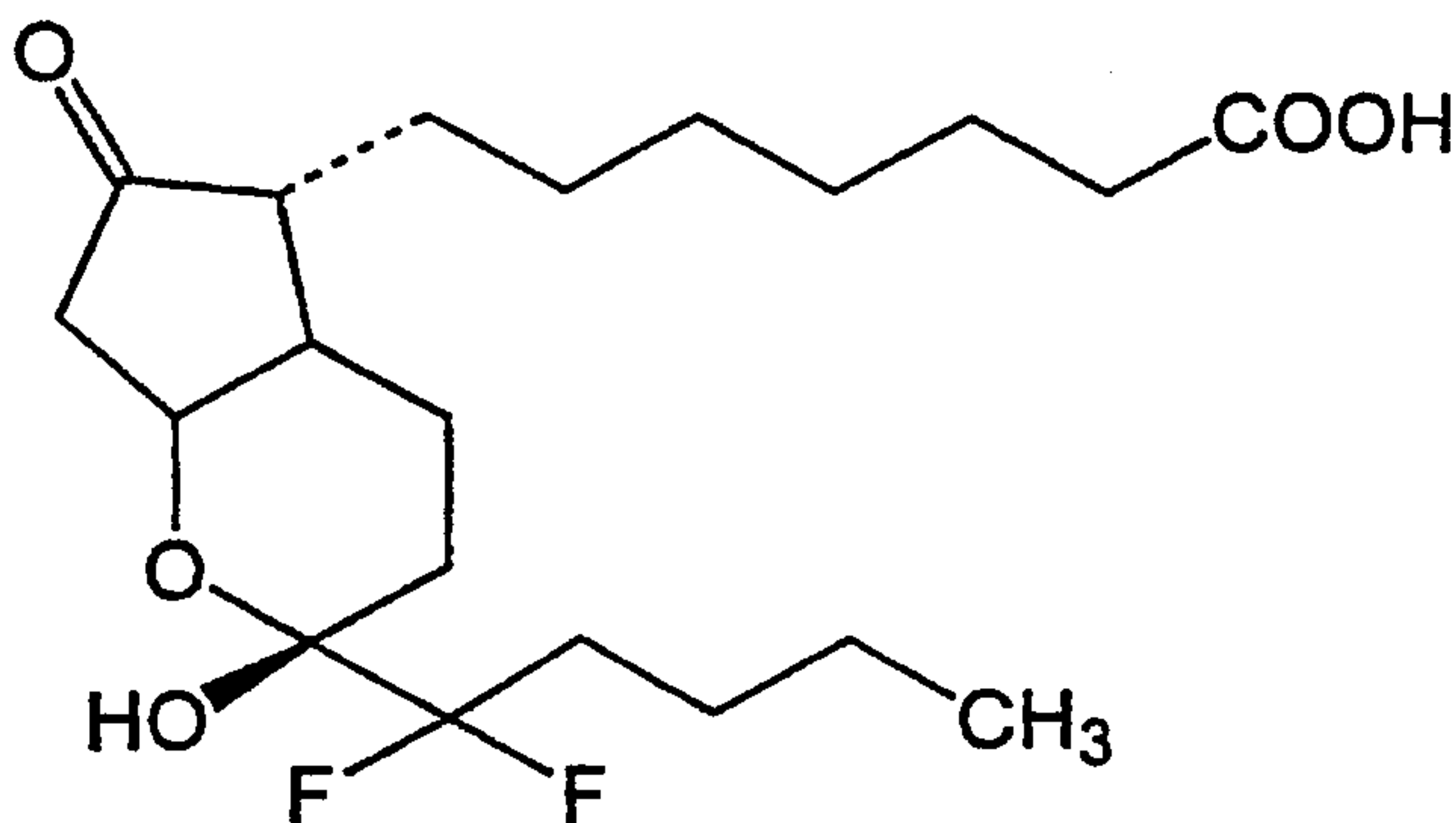
Tautomer II

5 However, it has been discovered that in the
absence of water, the tautomeric compounds as above exist
predominantly in the form of the bi-cyclic compound. In
aqueous media, it is believed that hydrogen bonding occurs
between the water molecule and, for example, the keto
10 group at the hydrocarbon chain, thereby hindering bi-
cyclic ring formation. In addition, it is believed that
the halogen atom(s) at X_1 and/or X_2 promote bi-cyclic ring
formation, such as the compound 1 or 2 below. The bi-
cyclic/mono-cyclic structures, for example, may be present

in a ratio of 6:1 in D₂O; 10:1 in CD₃OD-D₂O and 96:4 in CDCl₃. Accordingly, a preferred embodiment of the present invention is the composition in which the bi-cyclic form is present in a ratio of bi-cyclic/mono-cyclic of at least 5 50:50, preferably 90:10, or even greater to substantially all bi-cyclic compound; 100 % bi-cyclic compound is within this invention.

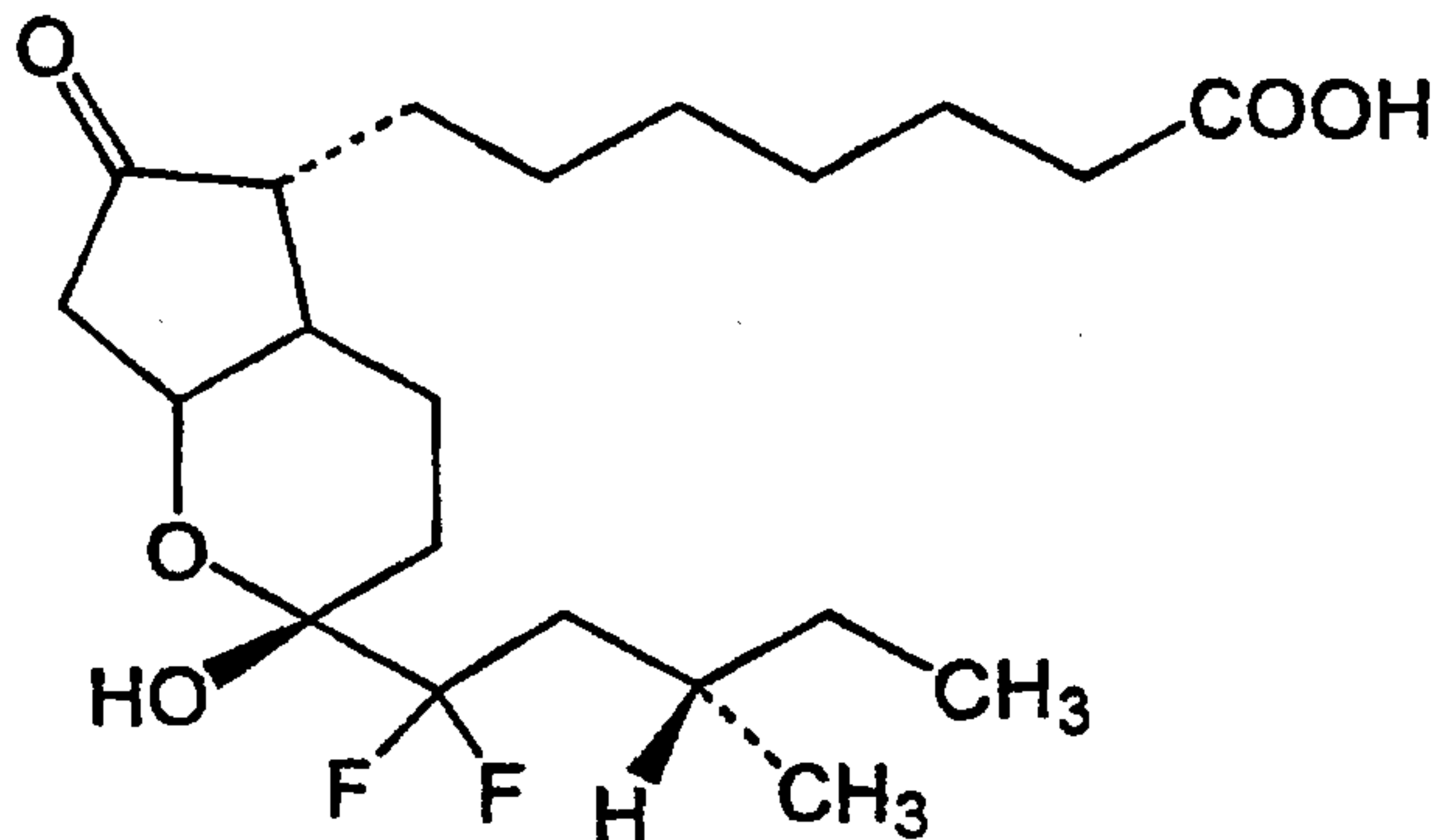
A preferred embodiment of the compound of the present invention includes the Compounds 1 and 2 shown 10 below:

Compound 1:



7-[(1R, 3R, 6R, 7R)-3-(1,1-difluoropentyl)-3-hydroxy-2-oxabicyclo[4.3.0] nonane-8-one-7-yl]heptanoic acid

Compound 2:



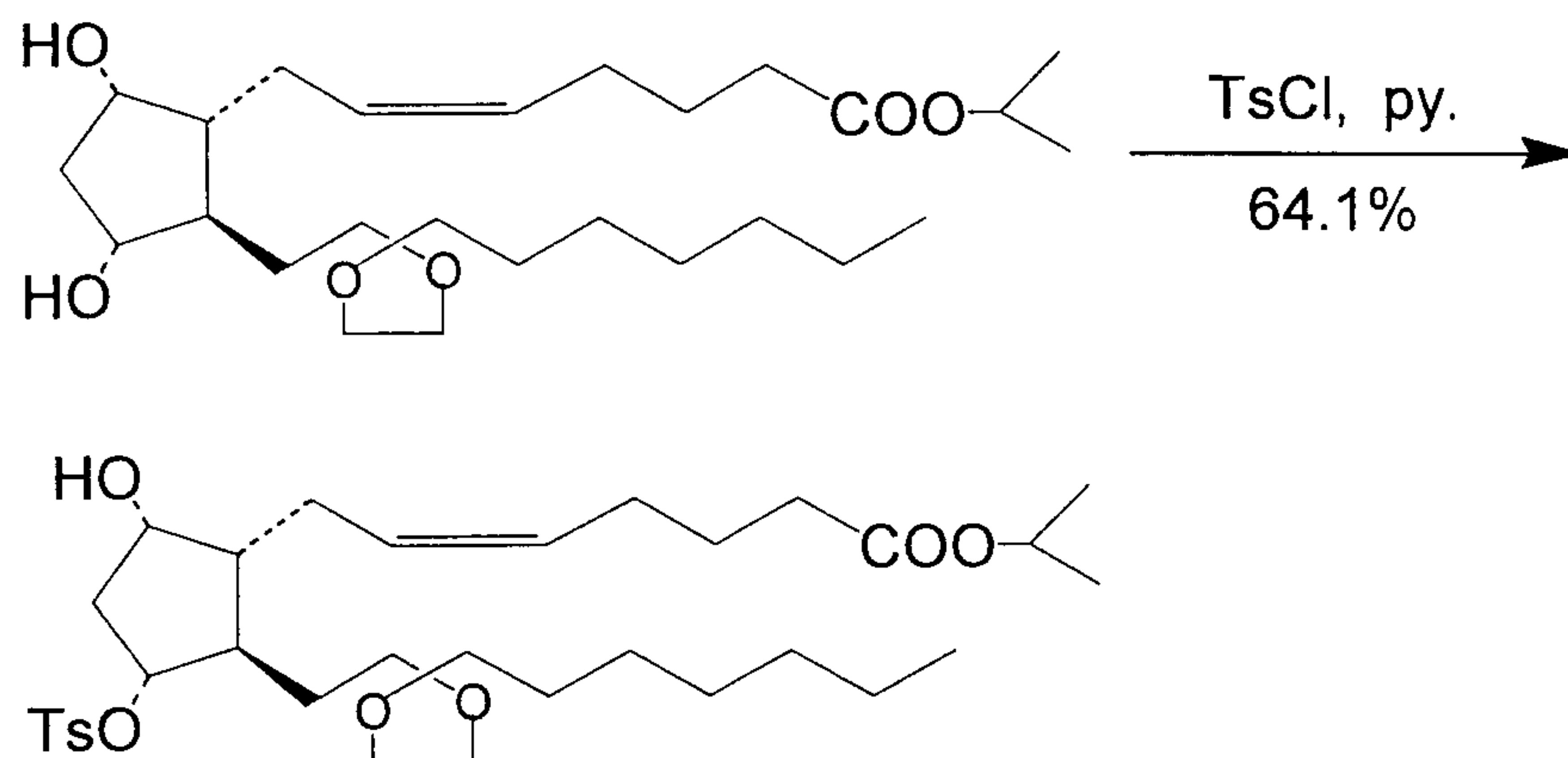
7-[(1R, 6R, 7R)-3-[(3S)-1,1-difluoro-3-methylpentyl]-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid

5 The compounds of the present invention possess some pharmacological activities such as bronchodialator.

The above described bi-cyclic compound may be prepared according to the general process set forth below:

Preparation of Isopropyl 7-[(1S, 3S, 6S, 7R)-3-heptyl-3-hydroxy-bi-cyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate and
 10 Isopropyl 7-[1S, 3R, 6S, 7R]-3-heptyl-3-hydroxy-bicyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate

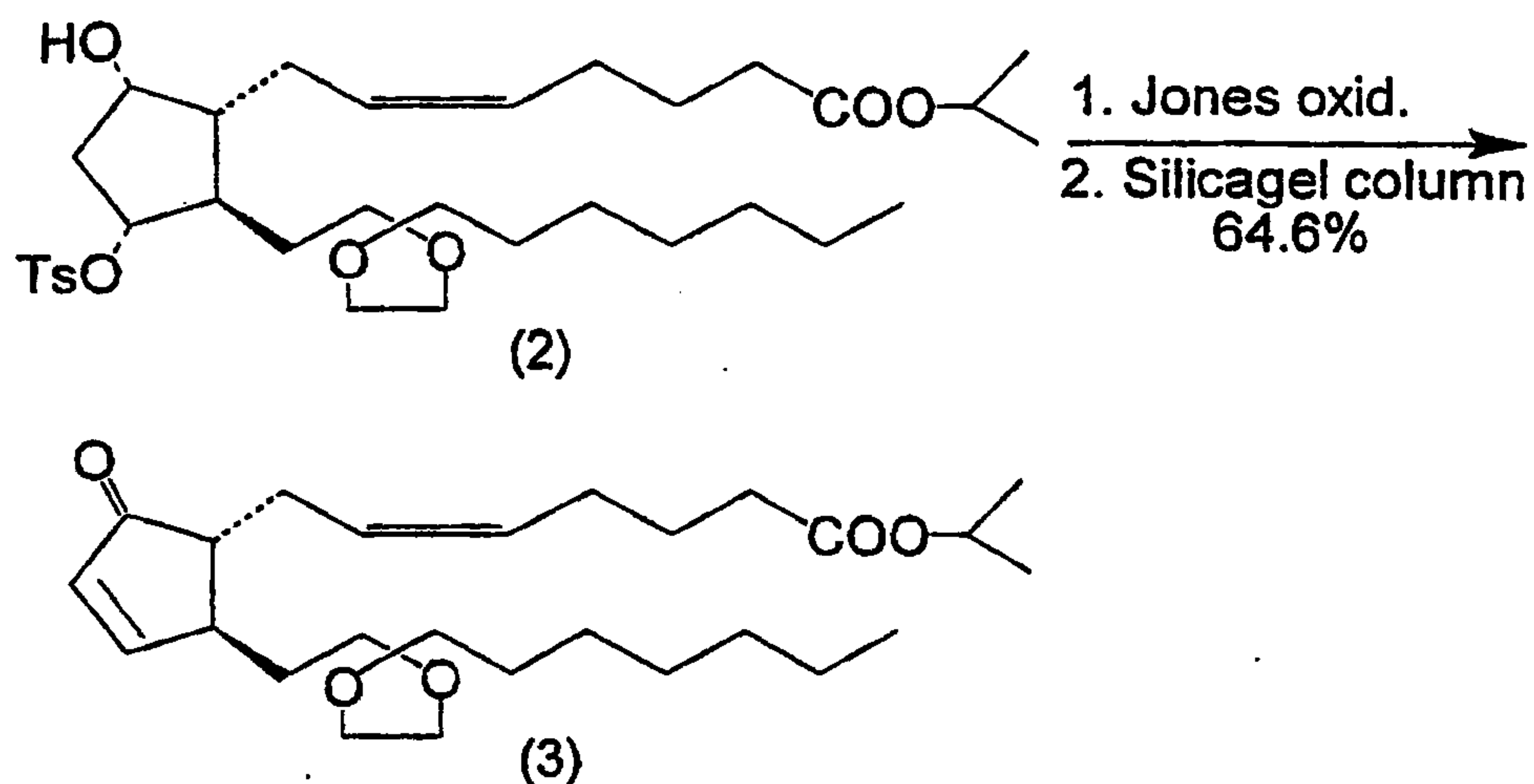
1. Preparation of Isopropyl(Z)-7-[(1R, 2R, 3R, 5S)]-2-(3, 3-ethylenedioxydecyl)-5-hydroxy-3-(p-toluensulfonyl)
 15 cyclopentyl]hept-5-enoate (2)



To a mixture of pyridine (0.77g) and isopropyl (Z)-7-[(1R,2R,3R,5S)-3,5-dihydroxy-2-(3,3-ethylenedioxydecyl)cyclopentyl]hept-5-enoate (1) (4.05g) in dichloromethane, a solution of tosyl chloride (1.86 g) in dichloromethane was added at 0°C, and stirred for 2 days at the temperature. During the reaction, each tosyl chloride (5.58 g) and pyridine (2.31 g) was added in three portions. After the usual work-up, the crude product was chromatographed on silica gel to give isopropyl (Z)-7-[(1R,2R,3R,5S)-2-(3,3-ethylenedioxydecyl)-5-hydroxy-3-(p-toluenesulfoxy)cyclopentyl]hept-5-enoate (2). Yield 3.45 g, 64.1%.

2. Preparation of Isopropyl (Z)-7-[(1R,2S)-2-(3,3-ethylenedioxydecyl)-5-oxocyclopent-3-enyl]hept-5-enoate (3)

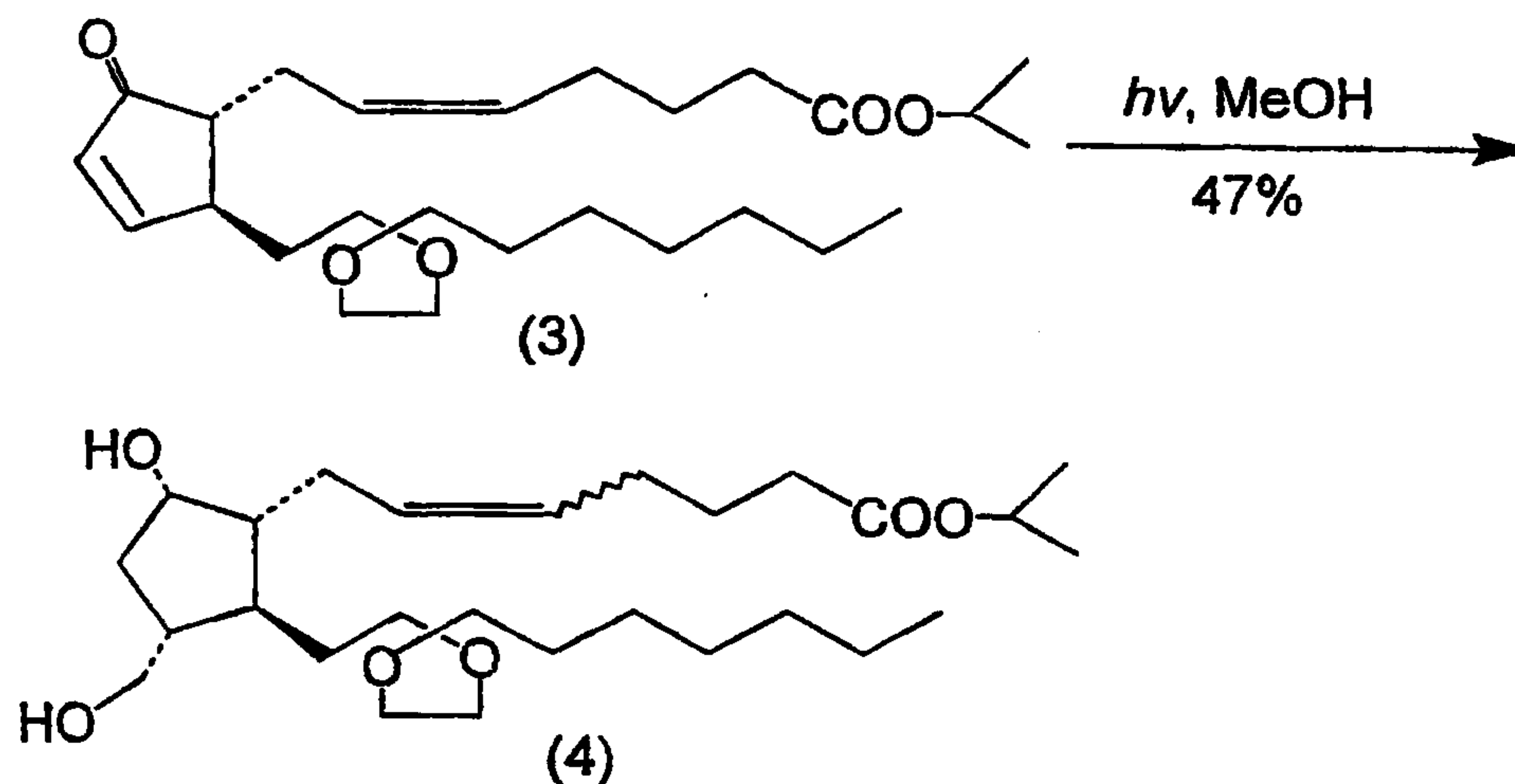
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Isopropyl (Z)-[(1R, 2R, 3R, 5S)]-2-(3, 3-ethylenedioxy-
 decyl)-5-hydroxy-3-(p-toluenesulfoxy)cyclopentyl]hept-5-
 5 enoate (2) (1.72 g) was oxidized in acetone at -40 °C to
 -20°C with Jones reagent for 4 hours. After the usual
 work-up, the crude product was passed through a silica gel
 pad with n-hexane/ethyl acetate (3.5/1). The product was
 further chromatographed on silica gel (n-hexane/ethyl
 10 acetate = 4/1). Isopropyl (Z)-7-[(1R, 2S)-2-(3, 3-
 ethylenedioxydecyl)-5-oxo-cyclopent-3-enyl]hept-5-enoate
 (3) was obtained. Yield 0.81 g, 64.6%.

3. Preparation of Isopropyl-7-[(1R, 2S, 3R)-2-(3, 3-
 ethylenedioxydecyl)-3-hydroxymethyl-5-oxocyclopentyl]hept-
 15 5-enoate (4)

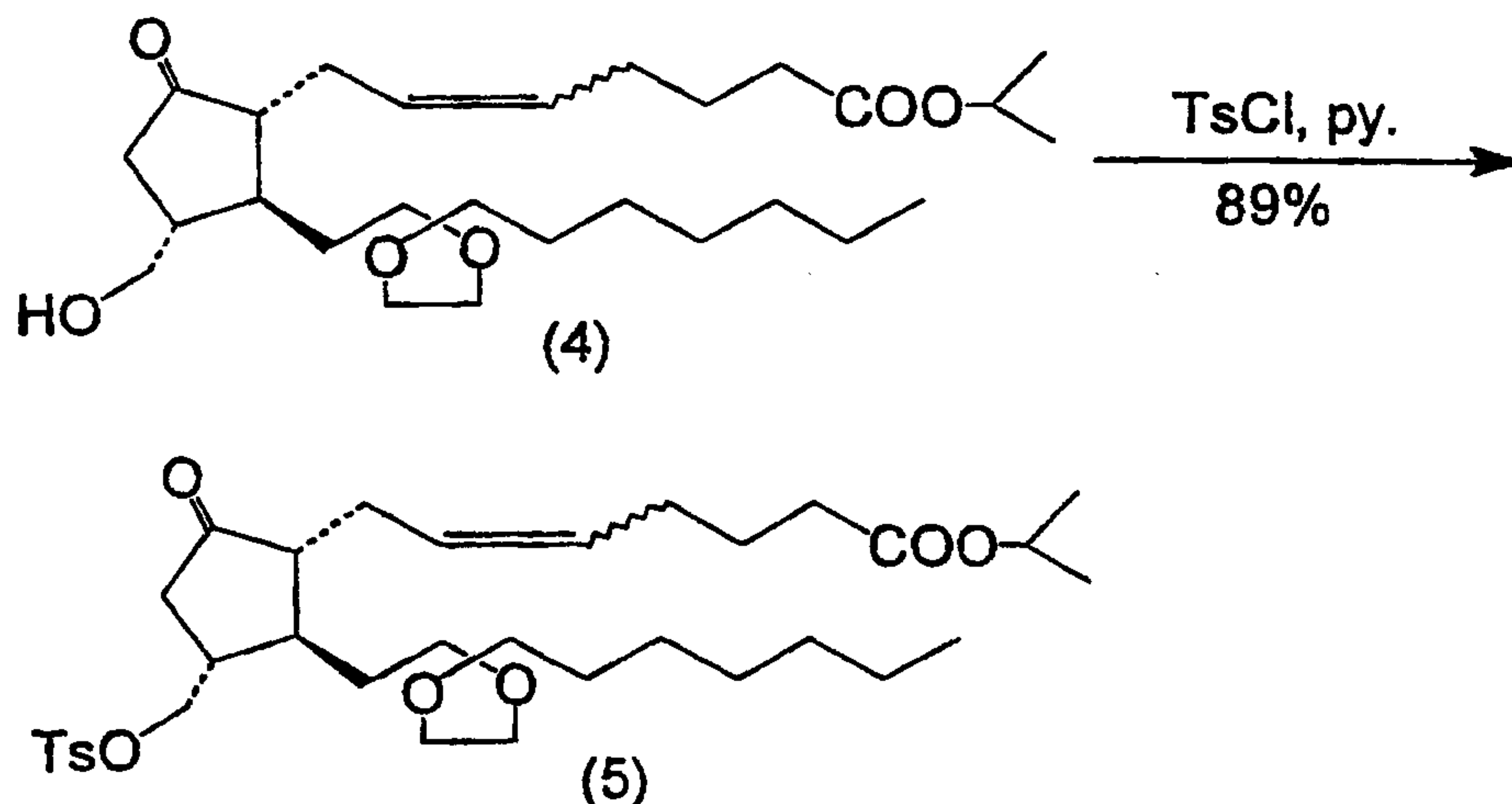
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Isopropyl (Z)-7-[(1R,2S)-2-(3,3-ethylenedioxydecyl)-5-oxo-cyclopent-3-enyl]hept-5-enoate (3) (0.81 g) and benzophenone were dissolved in methanol. Under argon atmosphere, the solution was irradiated with a 300-W high-pressure mercury lamp for 4 hours and 40 minutes. After evaporation of the solvent, the crude product was chromatographed on silica gel (n-hexane/ethyl acetate = 3/2) to give isopropyl-7-[(1R,2S,3R)-2-(3,3-ethylenedioxydecyl)-3-hydroxymethyl-5-oxocyclopentyl]hept-5-enoate (4). Yield 0.41 g, 47%.

4. Preparation of Isopropyl-7-[(1R,2S,3R)-2-(3,3-ethylenedioxydecyl)-5-oxo-3-(p-toluenesulfoxymethyl)cyclopentyl]hept-5-enoate (5)

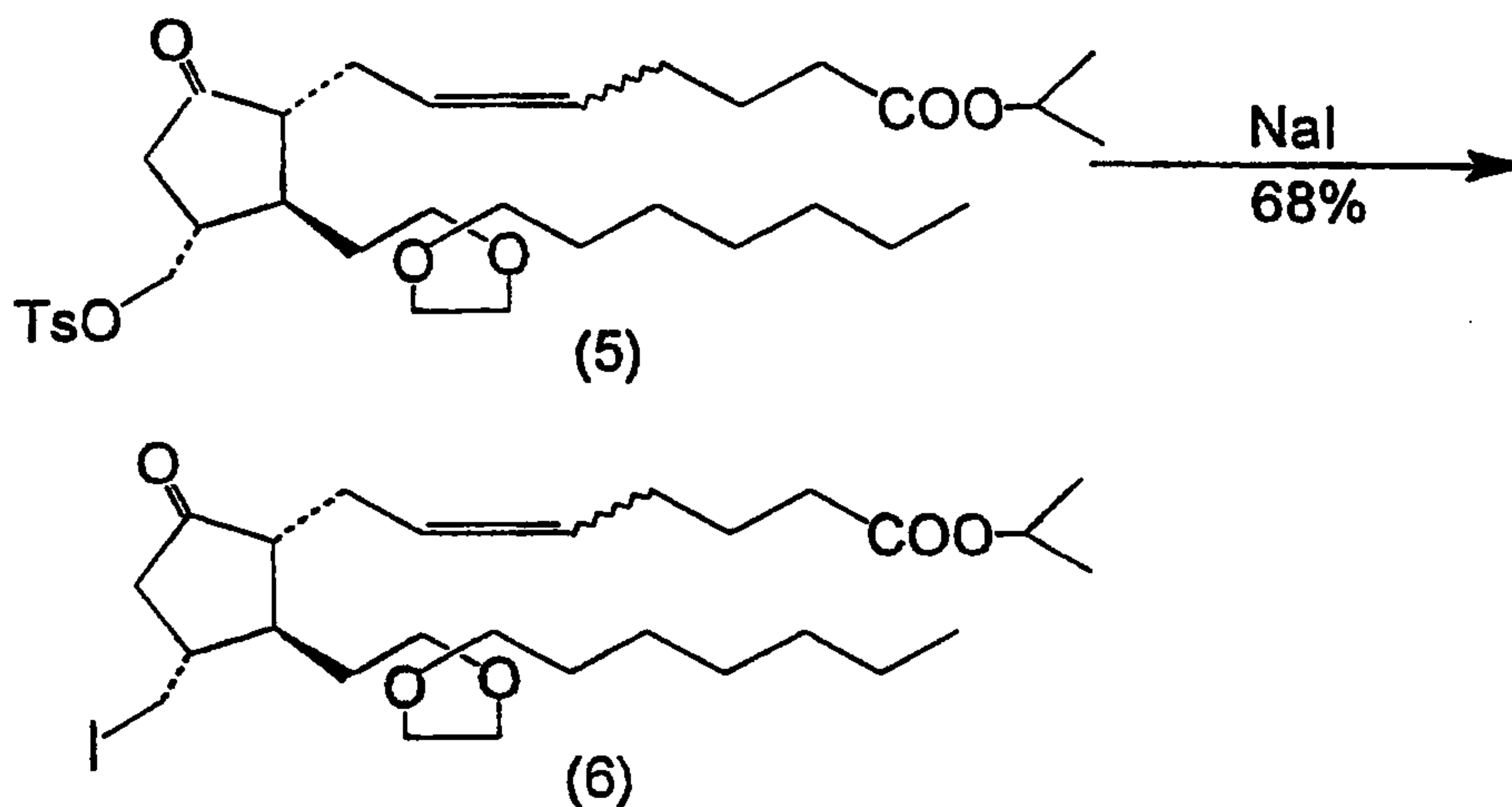
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Isopropyl-[(1R,2S,3R)-2-(3,3-ethylenedioxydecyl)-3-hydroxymethyl-5-oxocyclopentyl]hept-5-enoate (4) (0.21 g) and pyridine (0.07 g) were dissolved in dichloromethane. To this solution, tosyl chloride (0.17 g) was added at 0°C, and the mixture was stirred for 72 hours. After the usual work-up, the crude product was chromatographed on silica gel to give isopropyl 7-[(1R,2S,3R)-2-(3,3-ethylene dioxycyl)-5-oxo-3-(p-toluenesulfoxy)methylcyclopentyl]hept-5-enoate (5). Yield 0.25 g, 89%.

5. Preparation of Isopropyl-7-[(1R,2R,3R)-2-(3,3-ethylenedioxydecyl)-3-iodomethyl-5-oxocyclopentyl]hept-5-enoate (6)

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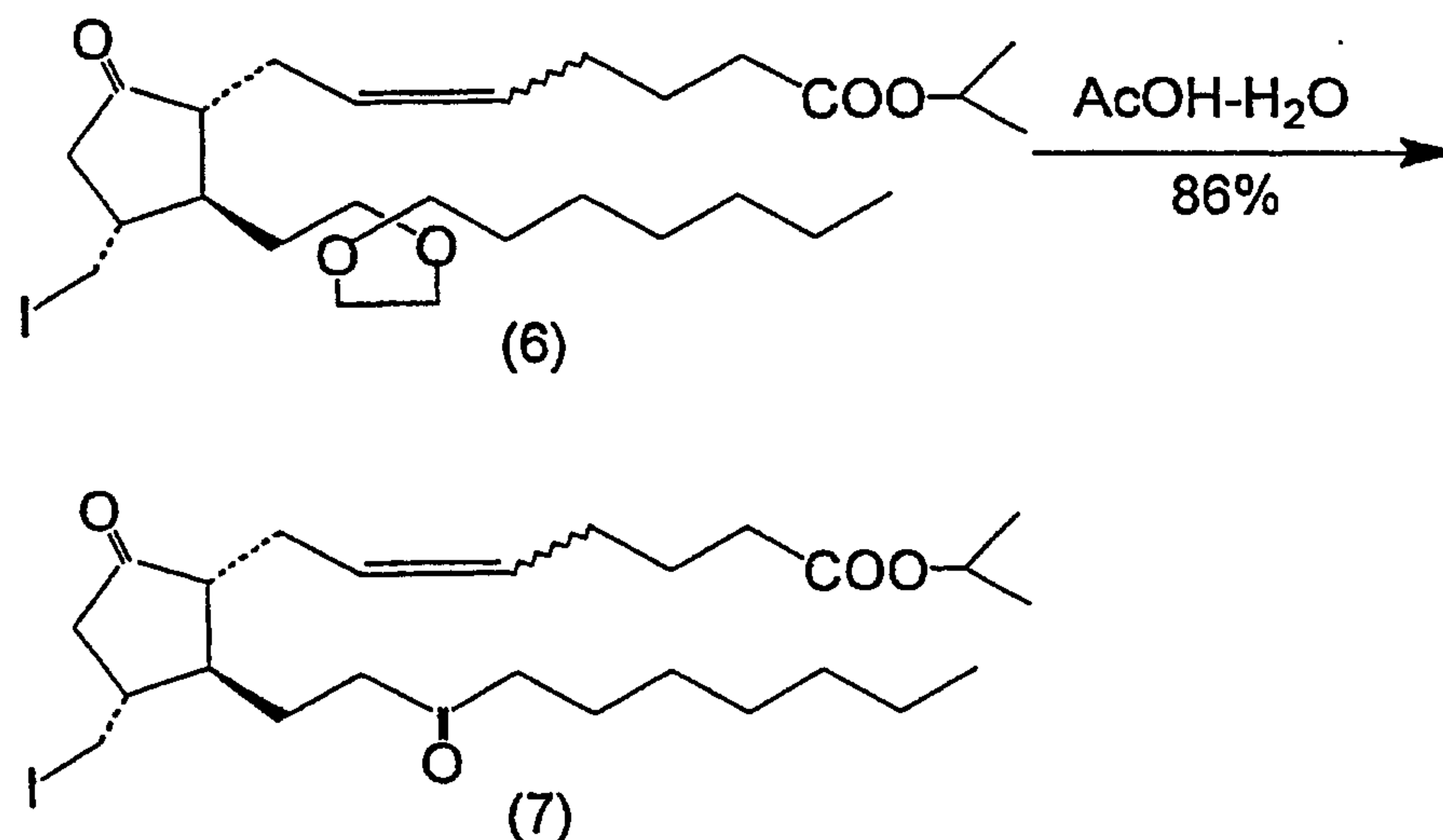


Isopropyl 7-[(1R,2S,3R)-2-(3,3-ethylenedioxydecyl)-5-oxo-3-(p-toluenesulfoxy)methylcyclopentyl]hept-5-enoate

5 (5) (0.25 g) was dissolved in acetone, and sodium iodide (0.12 g) was added. The mixture was refluxed for 3 hours. Sodium iodide (0.097 g) was added to the mixture, and the mixture was refluxed for additional 80 minutes. After the usual work-up, the crude product was chromatographed on

10 silica gel (n-hexane/ethyl acetate = 5/1) to give isopropyl 7-[(1R,2R,3R)-2-(3,3-ethylenedioxydecyl)-3-iodomethyl-5-oxocyclopentyl]hept-5-enoate (6). Yield 0.16 g, 68%.

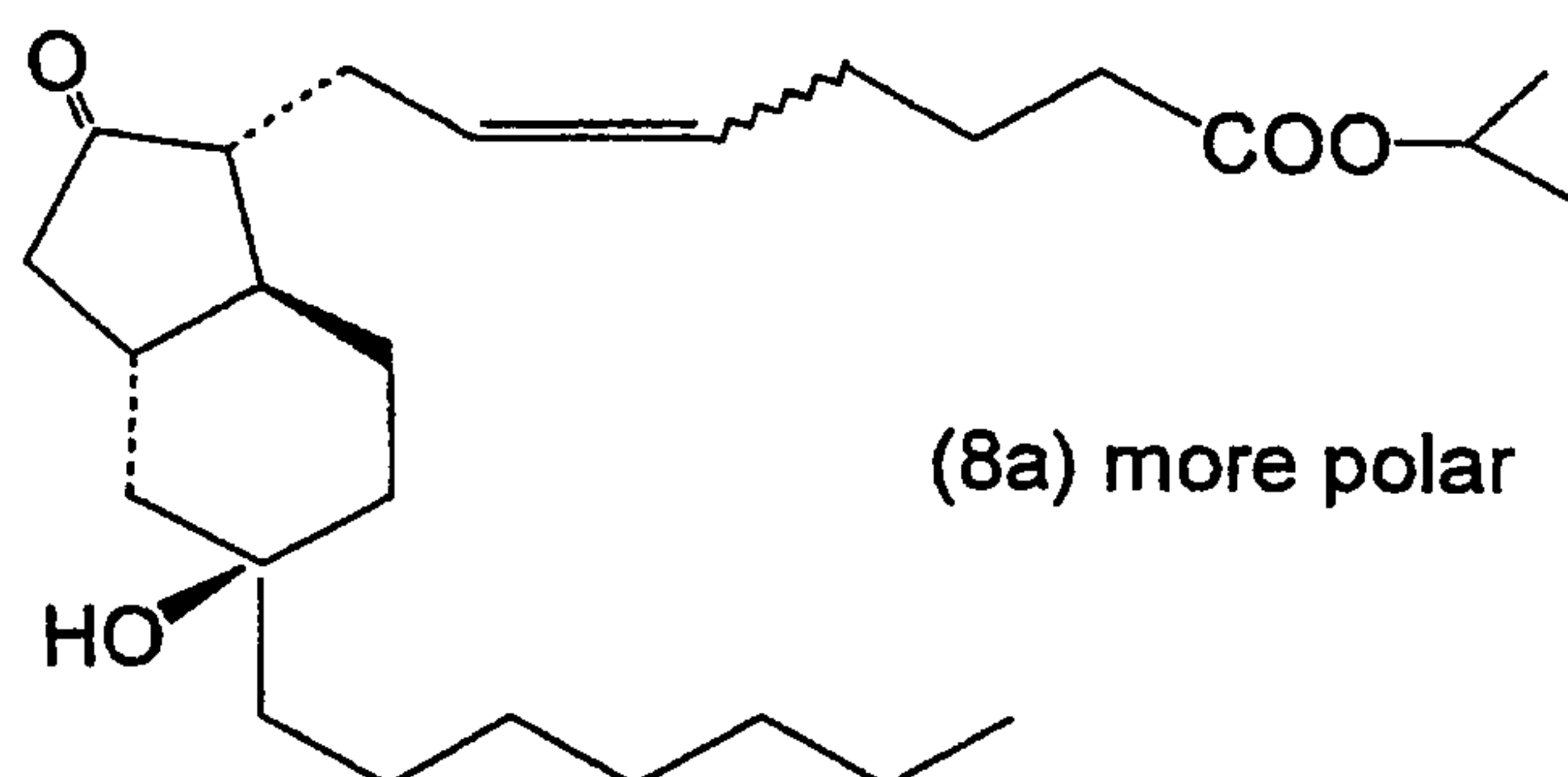
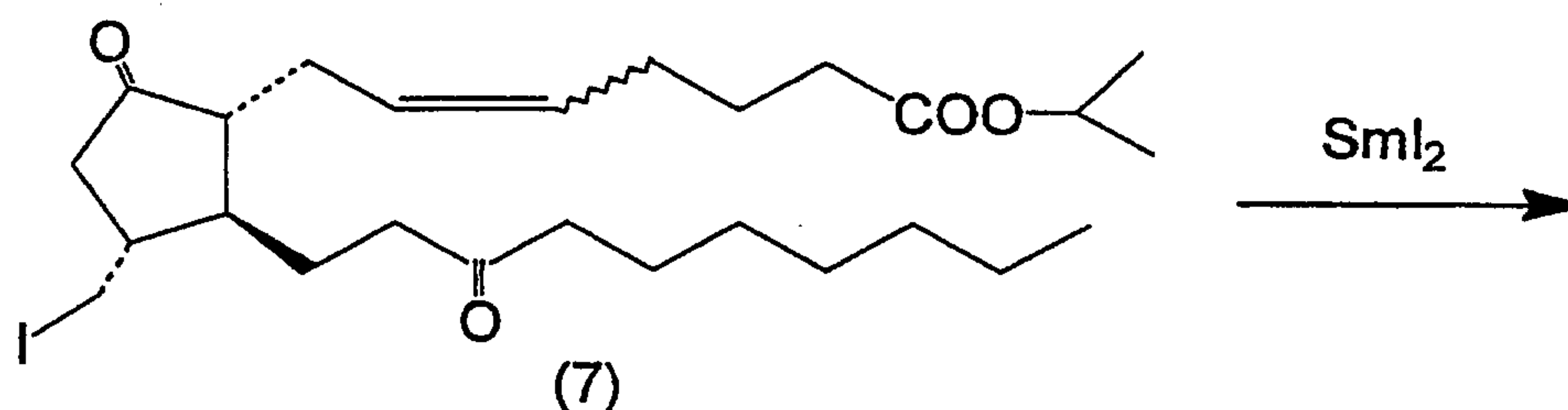
6. Preparation of Isopropyl 7-[(1R,2R,3R)-3-iodomethyl-5-oxo-2-(3-oxodecyl)cyclopentyl]hept-5-enoate (7)



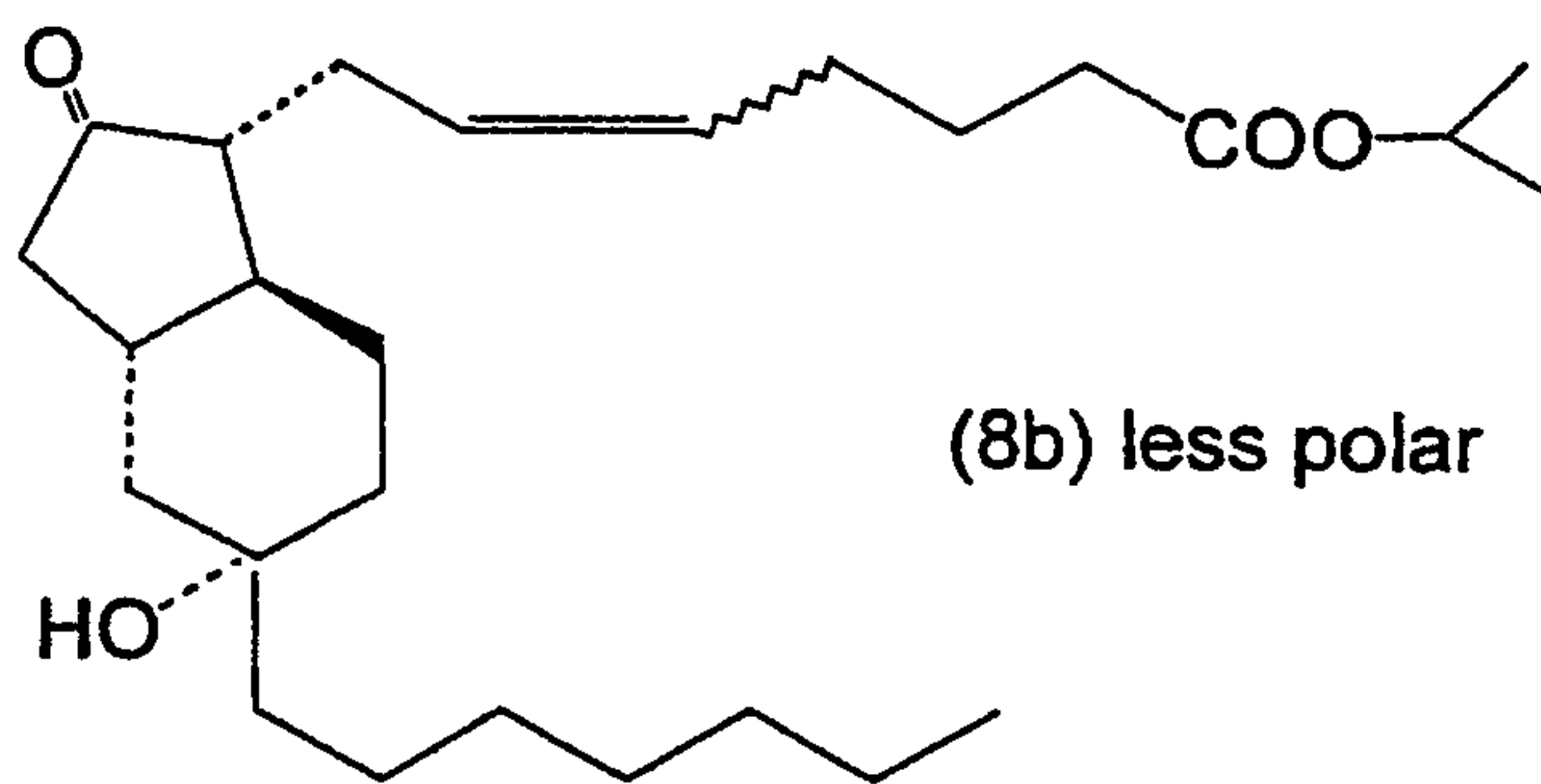
5 Isopropyl 7-[(1R,2R,3R)-2-(3,3-ethylenedioxydecyl)-3-iodomethyl-5-oxocyclopentyl]hept-5-enoate (6) (0.16g) was dissolved in a mixed solvent of acetic acid/water/tetrahydrofuran (3/1/1). The mixture was stirred for 20 hours at room temperature and for 2.5 hours
 10 at 50°C. After evaporation of the solvent, the obtained residue was chromatographed on silica gel (n-hexane/ethyl acetate = 1/1) to give isopropyl 7-[(1R,2R,3R)-3-iodomethyl-5-oxo-2-(3-oxodecyl)cyclopentyl]hept-5-enoate (7). Yield. 0.13 g; 86%.

15 7. Preparation of Isopropyl 7-[(1S,3S,6S,7R)-3-heptyl-3-hydroxy-bicyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate (8a)

and Isopropyl 7-(1*S*,3*R*,6*S*,7*R*)-3-heptyl-3-hydroxy-bicyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate (8b)



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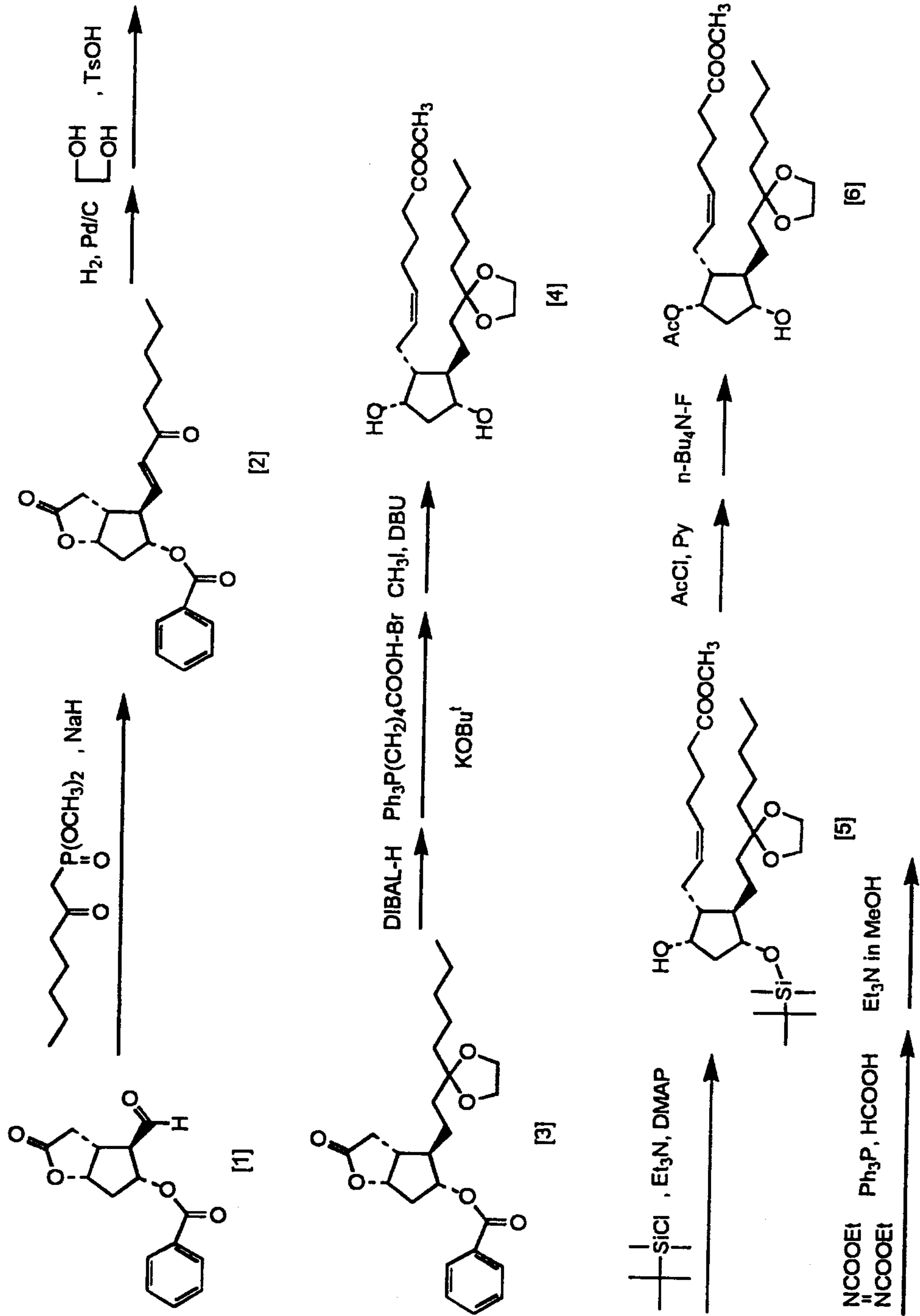


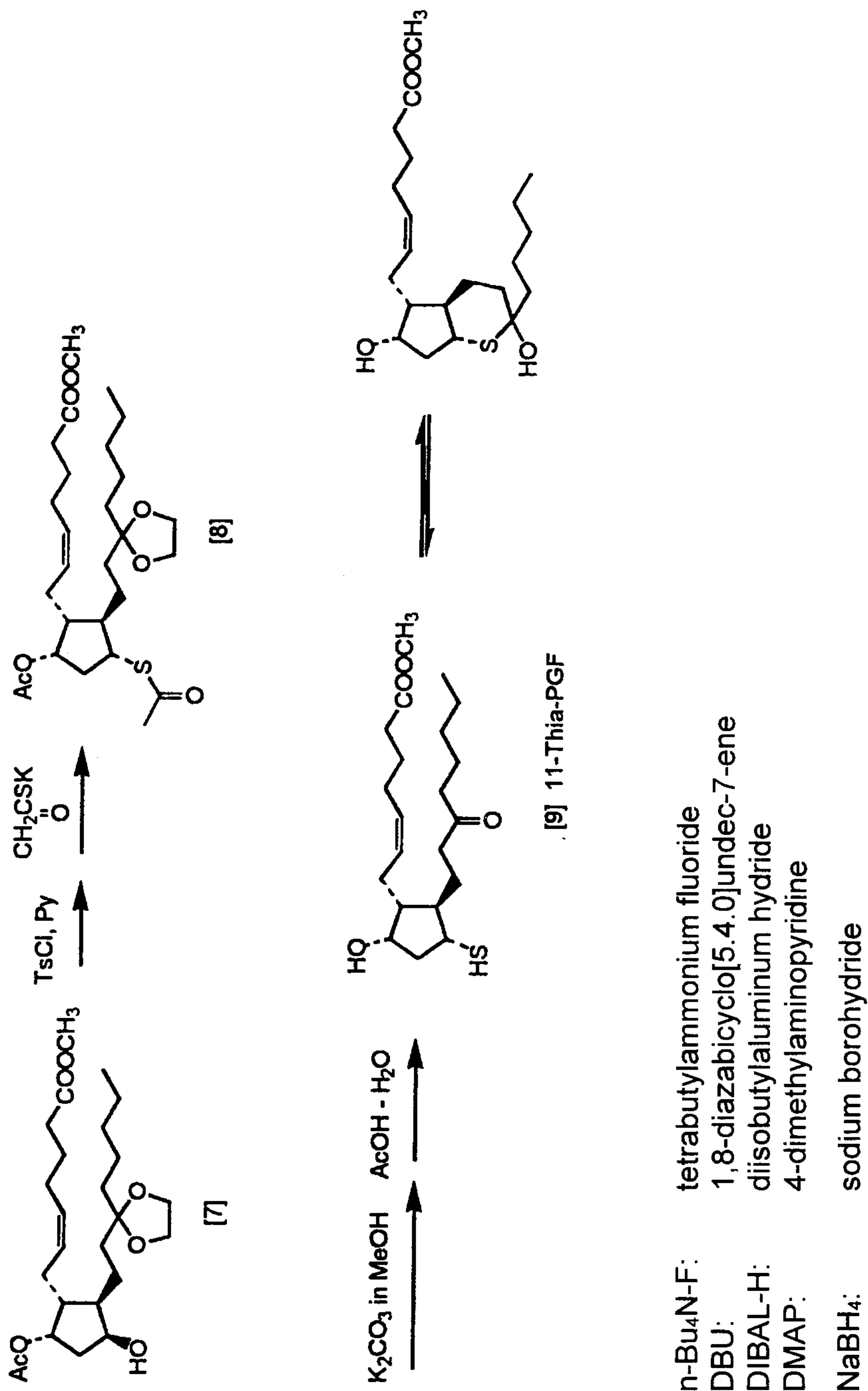
5 Isopropyl 7-[(1*R*,2*R*,3*R*)-3-iodomethyl-2-(3-oxodecyl)-5-oxocyclopentyl]hept-5-enoate (7) (0.0574 g) and zirconocene dichloride were dissolved in tetrahydrofuran. The mixture was sonicated under argon stream to purge the

air out from the mixture. To the mixture samarium iodide in tetrahydrofuran (0.1 M, 2.1 mL) was added dropwise. The mixture was stirred for 30 minutes at room temperature, and then hydrochloric acid (0.1M, 1 mL) was added. After
5 the usual work-up, the crude product was chromatographed on silica gel (n-hexane/ethyl acetate = 5/1). Two bicyclic products, more polar (8a) and its epimer, less polar (8b) and starting material (7) were obtained as follows:

10 Isopropyl 7-[(1S,3S,6S,7R)-3-heptyl-3-hydroxy-bicyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate (8a) and Isopropyl 7-[(1S,3R,6S,7R)-3-heptyl-3-hydroxy-bicyclo[4.3.0]nonane-8-one-7-yl]hept-5-enoate (8b): Yield 8(a) 5.1 mg, Yield 8(b) 7.2 mg, Recovery of starting material (7) 26.7 mg.

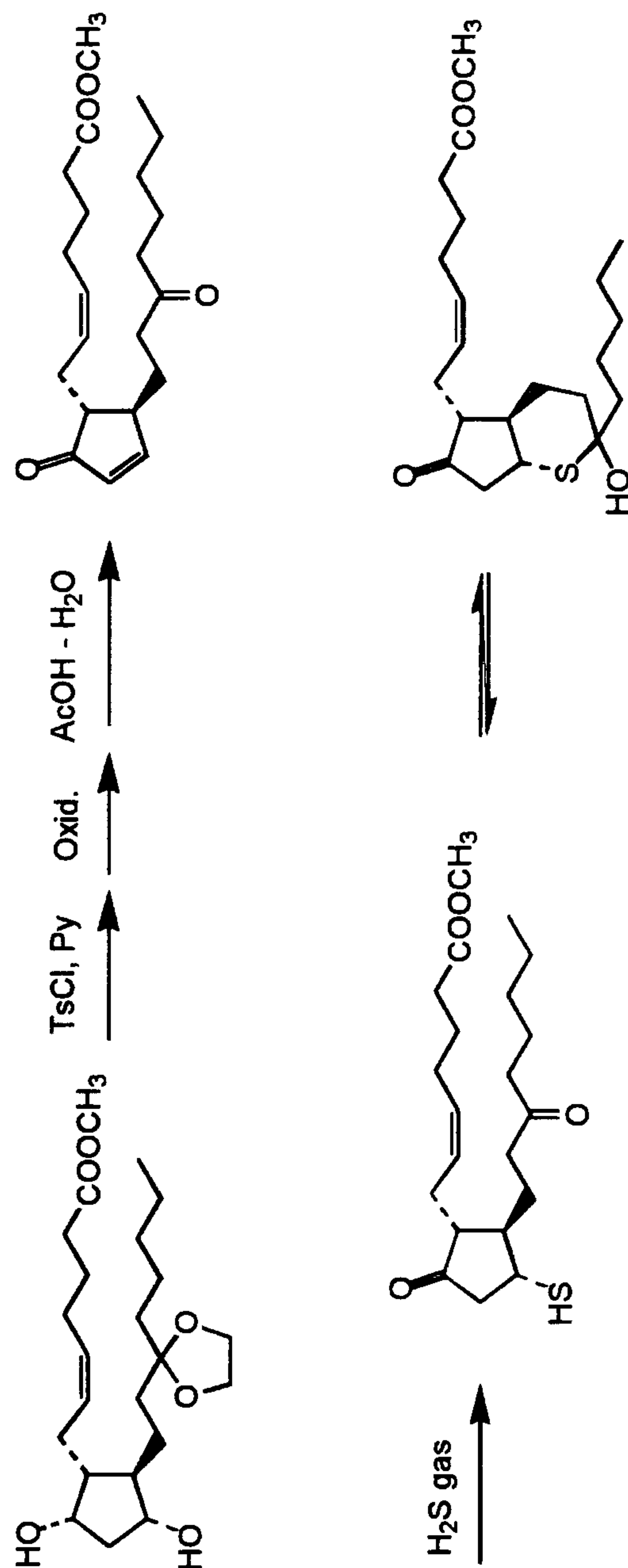
15 A theoretical synthesis for a compound represented by Formula (I) where Z is a sulfur atom and W₁ is an -OH group is set forth below:



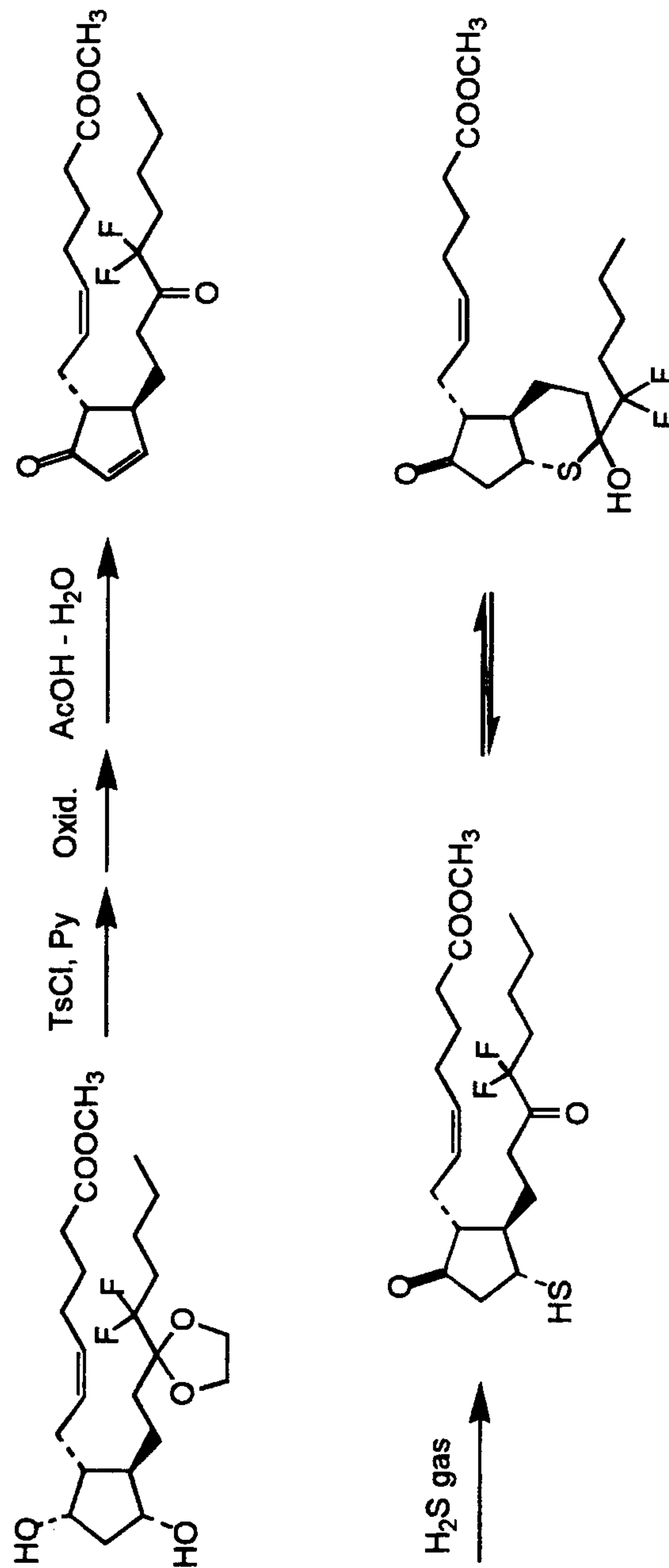


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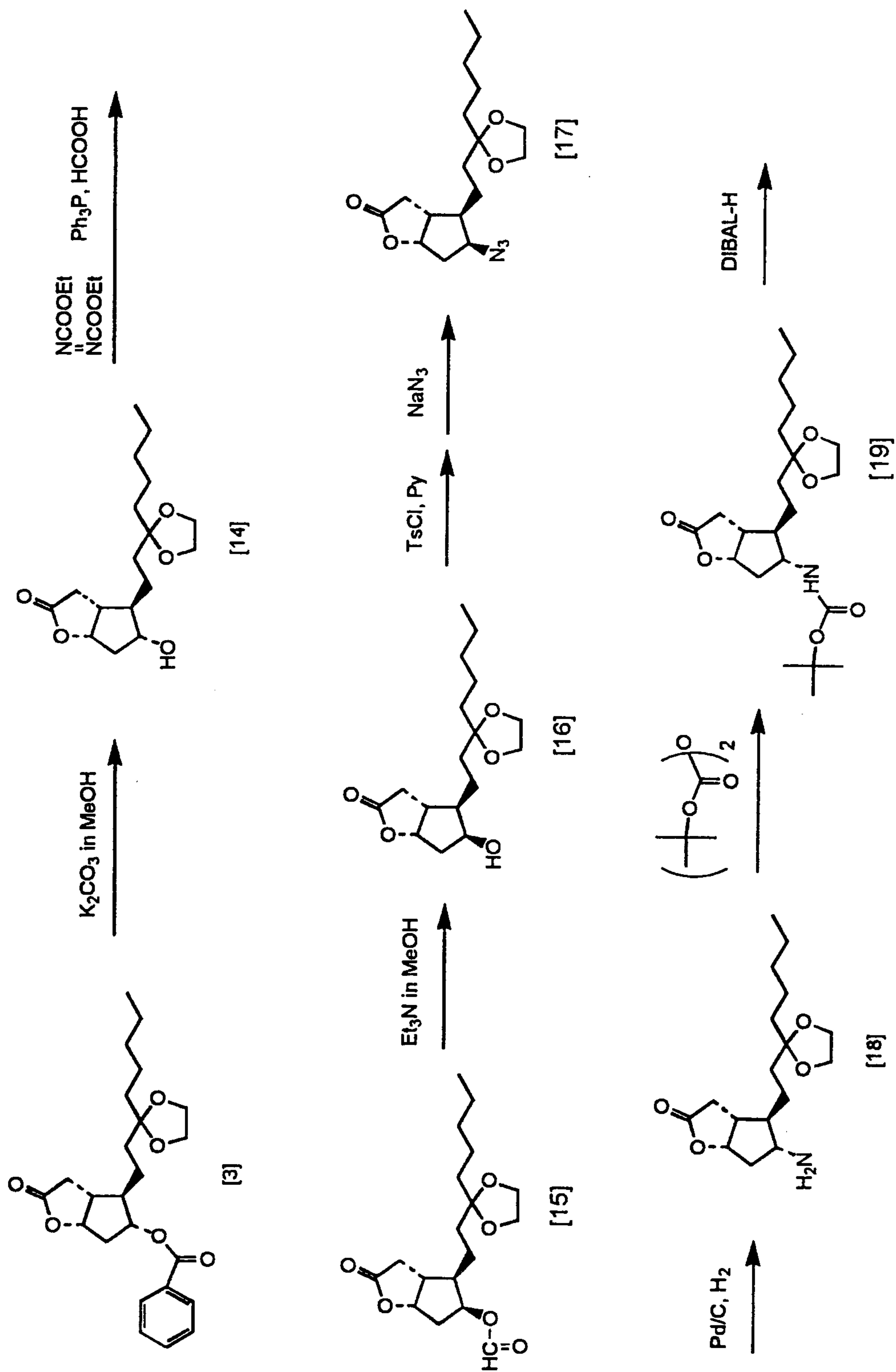
A theoretical synthesis for a compound represented by Formula (I) where Z is a sulfur atom and W₁ is a keto is set forth below:

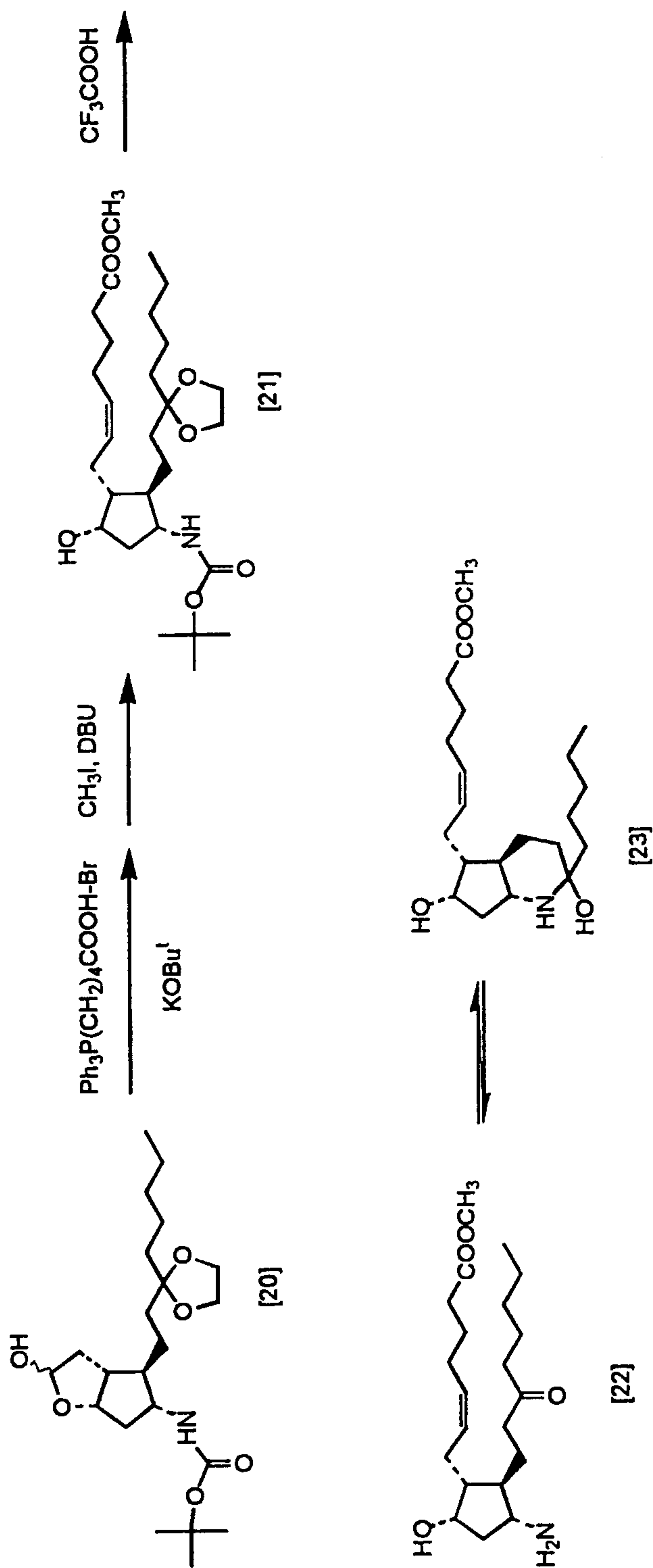


A theoretical synthesis for a compound represented by Formula (I) where Z is a sulfur atom, W₁ is a keto and X₁ and X₂ are fluorine atoms is set forth below:

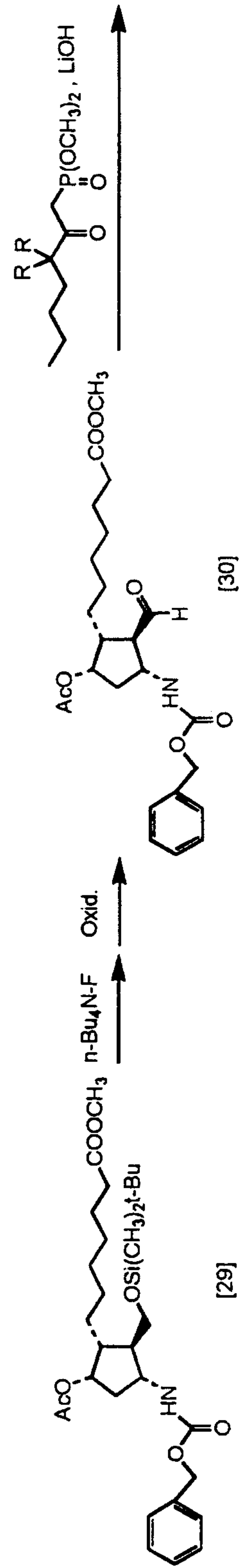
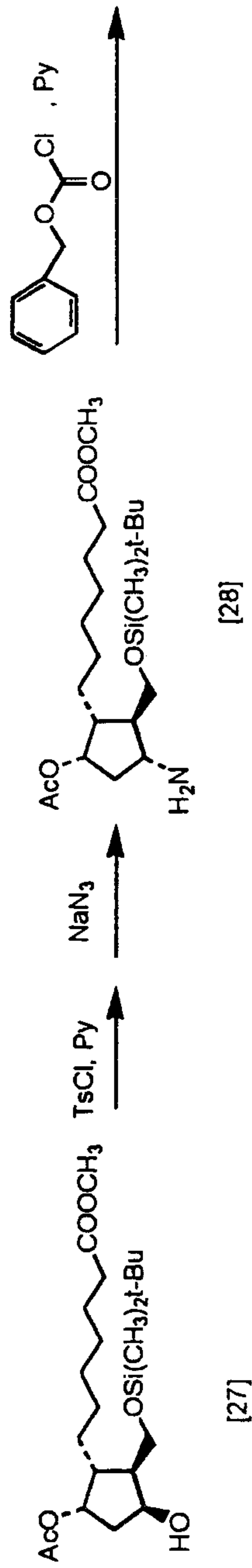
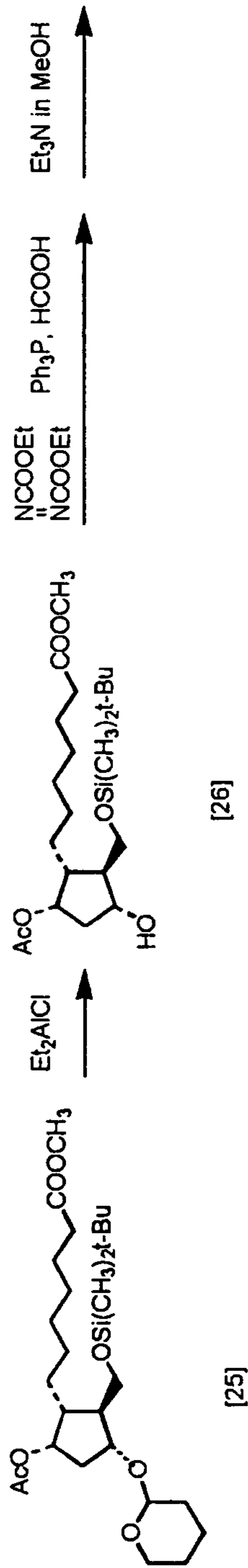


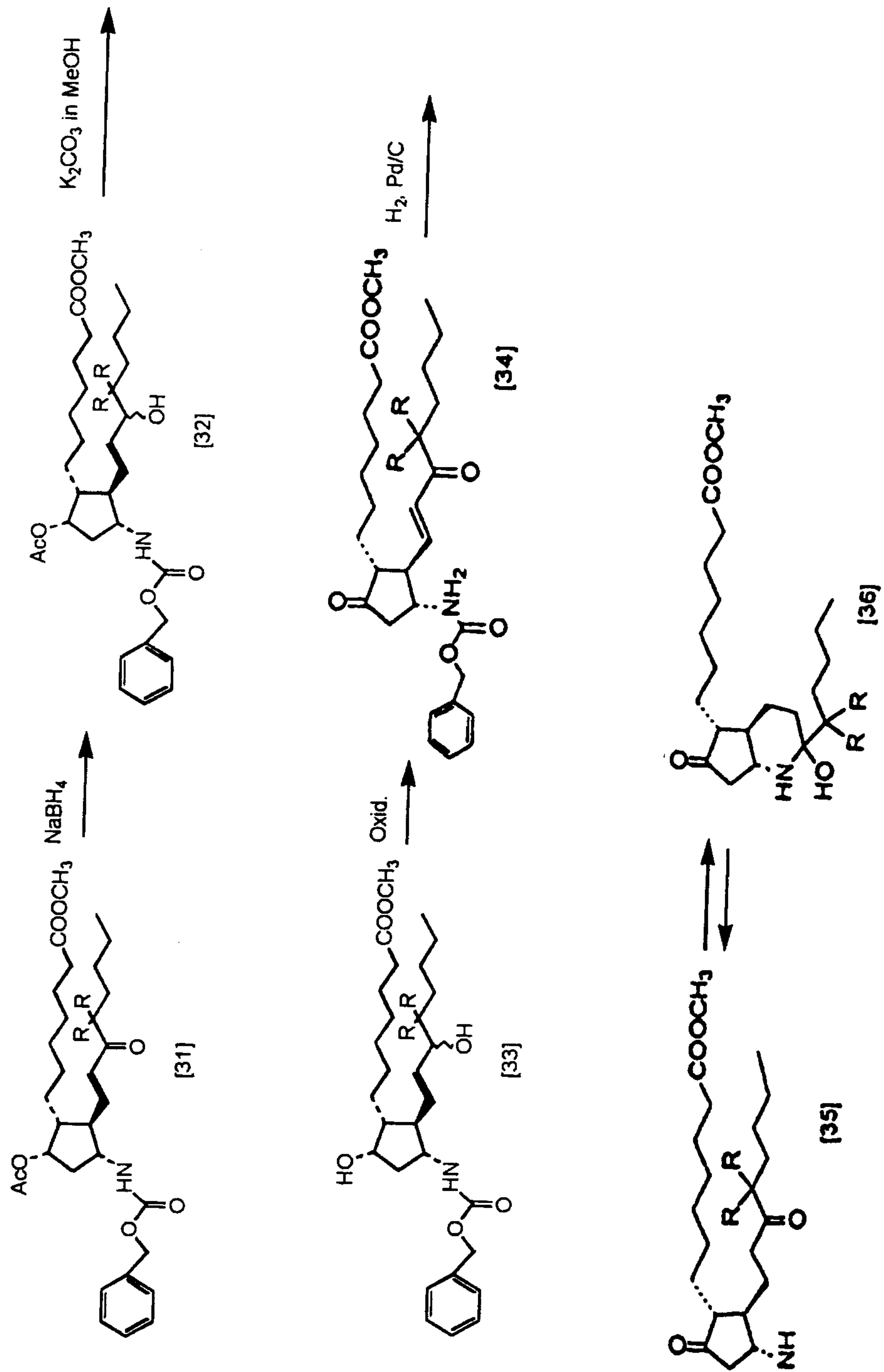
A theoretical synthesis for a compound represented by Formula (I) where Z is a nitrogen atom is set forth below:





Another theoretical synthesis of a compound represented by Formula (I) where Z is a nitrogen atom is set forth below:





R - H or F

The preparations in the present invention are not construed to be limited to them, and suitable means for

protection, oxidation, reduction and the like may be employed.

The composition of the present invention comprises the above described bi-cyclic compound and a glyceride. Examples of the glyceride used in the present invention include a glyceride of a saturated or unsaturated fatty acid which may have a branched chain. Preferred fatty acid is a medium chain or higher chain fatty acid having at least C6, preferably C6-24 carbon atoms, for example caproic acid (C6), caprylic acid(C8), capric acid(C10), lauric acid(C12) and myristic acid (C14), palmitic acid(C16), palmitoleic acid(C16), stearic acid(C18), oleic acid(C18), linoleic acid(C18), linolenic acid(C18), ricinolic acid(C18) and arachic acid(C20).

In addition, 2 or more glycerides may be used as a mixture.

Examples of the mixture of glycerides are mixture of caprylic acid triglyceride and capric acid triglyceride, vegetable oils such as castor oil, corn oil, olive oil, sesame oil, rape oil, salad oil, cottonseed oil, camellia oil, peanut oil, palm oil, sunflower oil.

The composition of the present invention may be generally prepared by dissolving or admixing the above-disclosed bi-cyclic compound in the glyceride. When it is difficult to dissolve the bi-cyclic compound directly in

the glyceride, each of them may be dissolved in a solvent in which both of them are soluble respectively, and then the solutions may be combined. In this embodiment, the solvent may be removed under vacuum.

5 According to the present invention, the amount of the glyceride relative to that of the bi-cyclic compound is not limited in so far as the object of the invention, that is, stabilization of the bi-cyclic compound is attained. Generally, 1-5,000,000 parts by
10 weight, preferably, 5-1,000,000 parts by weight, and more preferably, 10-500,000 parts by weight of the glyceride may be employed per one part by weight of the bi-cyclic compound.

The composition of the present invention may
15 comprise the other oil solvent. Examples of the other oil solvents may include mineral oils such as liquid paraffin and light liquid paraffin, tocopherol, and the like.

The ratio of the glycerides to the other oil solvent is not limited. The glycerides may be present in an
20 amount that improve at least the stability of the bi-cyclic composition of the present invention. The ratio of the glycerides in total oil solvent is at least 1v/v%, preferably not more than 5v/v%.

In a preferred embodiment, the composition of
25 the present invention is substantially free of water.

The term "substantially free of water" means that the composition does not contain water that is intentionally added. It is understood that many materials contain water that is taken up from the atmosphere or is present as a coordination complex in its normal state. Water taken up by hygroscopic materials or present as a hydrate is permissibly present in the compositions of this embodiment. According to the embodiment, any water that is present in the composition should not be present in amounts such that the water will have a deleterious effect to the composition of the present invention.

The composition of the present invention may further contain physiologically acceptable additives which do not provide adverse effect to the stability of the compound of the formula (I). The additives which may be employed in the present invention include, but are not limited to, excipients, diluents, fillers, solvents, lubricants, adjuvants, binders, disintegrants, coatings, capsulating agents, ointment bases, suppository base, aerosoles, emulsifiers, dispersing agents, suspensions, viscosity increasing agents, isotonic agents, buffers, analgesic agents, preservatives, anti-oxidants, corrigents, flavors, colorants, and functional agents such as cyclodextrin, biologically degradable polymers. The details of the additives may be selected from those described in any of

general textbooks in the pharmaceutical field. Further, the composition of the present invention may further contain another pharmaceutically active ingredient.

The composition of the present invention may be formulated in a conventional manner. They may be in a form suitable for oral administration, suppository, injection, or topical administration such as eye drops or ointments. Compositions suitable for oral administration such as capsulated compositions and compositions suitable for topical administration such as eye drops are preferred.

The present invention will be explained in more detail by means of the following examples, which are illustrated by way of example only and are not intended to limit the scope of the present invention.

EXAMPLE 1

The above-described compounds 1 and 2 were dissolved in the medium chain fatty acid triglyceride (MCT)³⁾ at the amount shown in the table 1 below respectively. Each of the solutions was placed in a container made of hard glass and stored at 40 °C. The time-course of the content of the compound 1 and 2 in the solutions were determined by HPLC method. The medium chain fatty acid triglyceride used herein was a mixture of caprylic acid triglyceride and capric acid triglyceride

(85:15). At the same time, each of the compounds 1 and 2 was placed solely (without being dissolved in the solvent) in the container as above and stored at 40 °C to provide a control study.

- 5 (1) Under the absence of the solvent, the content of the compound was determined as follows (HPLC method).

The stored compounds 1 and 2, and standard compounds 1 and 2 were weighed precisely around 0.025g each, and exactly 5 ml aliquots of an internal standard
 10 solution were added to the respective weighed compounds. Then the test and standard preparations were obtained by adding acetonitrile (liquid chromatograph grade) to give the precise total amount of 10 ml each. Each 10 μ l of the test and standard preparations was loaded on liquid
 15 chromatograph and the content of the compound was determined by internal standard method with one point calibration curve.

$$\text{content (\%)} = \frac{Q_T}{Q_S} \times W_s \times \frac{100}{W_T}$$

20 W_s : The amount of the compound in the standard preparation (mg)

W_T : The amount of the compound 1 or 2 in the test preparation

Q_s : Peak area ratio of the compound in the standard preparation to the internal standard.

Q_T : Peak area ratio of the compound in the test preparation to the internal standard.

5 Measurement conditions

Detector: Ultraviolet absorption spectrophotometer
(wavelength:294nm)

Column: A stainless tube having about 5 mm of internal diameter and about 25 cm of length, packed with 5 μ m
10 octadecylsilyl silica gel for liquid chromatograph

Column temperature: Stable at around 35°C

Mobile phase: Mixed solution of acetonitrile(liquid chromatograph grade) / aqueous sodium acetate(0.01 mol/l)/glacial acetic acid(800:200:1)

15 (2) Under the presence of the solvent, the content of the compound was determined as follows (HPLC method).

Based on the value expressed in the table 1, an amount of the solution corresponding to 36 μ g of the compound 1 or 2 was weighed precisely. Precisely 1.0 ml
20 of an internal standard solution was added, and then ethyl acetate (liquid chromatograph grade) was added to give the total amount of 10 ml each. Each 0.1 ml of the solution was vacuum concentrated to dryness to give the test preparation.

25 Each 18 mg of the respective standard compounds

was weighed precisely and admixed with ethyl acetate (liquid chromatograph grade) to give the total amount of exactly 50 ml each. One (1.0) ml of the solution and 10.0 ml of the internal standard solution were measured
5 precisely and admixed with ethyl acetate (liquid chromatograph grade) to give the total amount of 100 ml each. Each 0.1 ml of the solution was vacuum concentrated to dryness to give the standard preparation.

To the test and standard preparations, 0.1 ml of
10 fluorescent labeling reagent and 0.85 ml of fluorescent labeling catalyst were added respectively, and the mixture was stirred and reacted at room temperature for more than 30 minutes. 0.05 ml aliquots of acetonitrile (liquid chromatograph grade) containing 2% acetic acid were added
15 to the reaction mixtures respectively, stirred and then allowed to stand for more than 30 minutes to provide test and standard solutions.

Each 10 μ l of the test and standard solutions was loaded on liquid chromatograph and the
20 content of the respective compounds was determined by internal standard method with one point calibration curve.

$$\text{content (\%)} = \frac{Q_T}{Q_S} \times W_s \times \frac{100}{18}$$

W_s : The amount of the compound in the standard

preparation(mg)

Q_s : Peak area ratio of the compound in the standard preparation to the internal standard

Q_T : Peak area ratio of the compound in the test preparation to the internal standard.

Measurement condition

Detector: fluorescent spectrometer (excitation wavelength 259nm, fluorescent wavelength 394nm)

Column: A stainless tube having about 5 mm of internal diameter and about 25 cm of length, packed with 5 μ m octadecylsilyl silica gel for liquid chromatograph

Column temperature: Stable at around 35°C

Mobile phase: Mixed solution of acetonitrile(liquid chromatograph grade) / methanol (liquid chromatograph grade)/aqueous ammonium acetate(0.05 mol/l) (4:11:5)

The results are shown in Table 1 below.

TABLE 1

Time course of the contents of the compounds 1 and 2 stored at 40°C (%)

compound	solvent	initial	6 days	7 days	14 days	28 days	38 days	90 days	191 days
compound 1	crystal	100	-	97.2	94.1	87.4	-	-	-
	MCT ¹⁾	100	-	-	101.4	-	102.1	100.9	-
compound 2	crystal	100	84.5	-	75.0	53.4	-	-	-
	MCT ²⁾	100	-	-	99.6	98.9	-	-	99.6

- 1) compound 1/solvent :0.36mg/g
- 2) compound 2/solvent :0.12mg/g
- 3) mixture of caprylic acid triglyceride and capric acid triglyceride (85:15)

From the results shown in Table 1, it was proven that the stability of the compounds 1 and 2 were significantly improved by admixing the same with the glyceride according to the present invention.

5 **EXAMPLE 2**

The above-described compound 1 was dissolved in various solvents in the amount shown in the table 2 below respectively. Each of the solutions was placed in a container made of low-density polyethylene (LDPE), hard
10 glass or stainless steel and stored at 40 °C. The content of the compound 1 in the solutions after four weeks was determined by HPLC method according to the above described (2) of Example 1 except that the composition shown in table 2
below was used.

15 The results are shown in Table 2 below.

TABLE 2

Stability of the compound 1 stored at 40°C for 4 weeks in various solvent

conc. of compound 1	solvent	container	% to the initial
			4weeks after
10µg/mL	MCT ¹⁾	LDPE ²⁾	100.8
20µg/mL	MCT	Hard glass	99.5
20µg/mL	MCT	Stainless steel	99.5
20µg/mL	Caster oil	LDPE	102.9
20µg/mL	Corn oil	LDPE	99.6
20µg/mL	Olive oil	LDPE	99.0
20µg/mL	Sesame oil	LDPE	100.1
20µg/mL	Diluted water	Hard glass	39.6
10µg/mL	Saline	Hard glass	18.0

1) MCT: mixture of caprylic acid triglyceride and capric acid triglyceride (85:15)

2) LDPE: low-density polyethylene

5

From the results shown in Table 2, it was proven that the stability of the compound 1 was significantly improved by admixing the same with the glyceride according to the present invention.

10 Example 3

The above-described compound 1 was dissolved in various ratio of MCT to Mineral oil in the amount shown in the table 3 below respectively. Each of the solutions was placed in a container made of LDPE and stored at 40 °C. The content of the compound in the solutions after four weeks was determined by HPLC method according to the above described (2) of Example 1 except that the composition shown in table 3 below was used.

15

TABLE 3

Stability of the compound 1 stored at 40°C for 4 weeks
in various ratio of MCT to Mineral oil

conc. of compound 1	MCT/MO ¹⁾ (v/v)	% to the initial
		4weeks after
0.7µg/mL	0/100	88.3
0.5µg/mL	1/99	91.0
0.5µg/mL	2/98	96.6
0.5µg/mL	5/95	98.1
0.5µg/mL	10/90	99.0
10µg/mL	50/50	101.9

1) MO: mineral oil

5 From the results shown in Table 3, it was proven that the stability of the compound 1 was significantly improved by admixing the same with the mixture of glyceride and other oil solvent according to the present invention.

Formulation Example 1

10 Capsule

Fifty (50) micrograms of compound 1 was dissolved in MCT to give total amount of 100 mg, and filled in a capsule in the conventional way to give a capsule form.

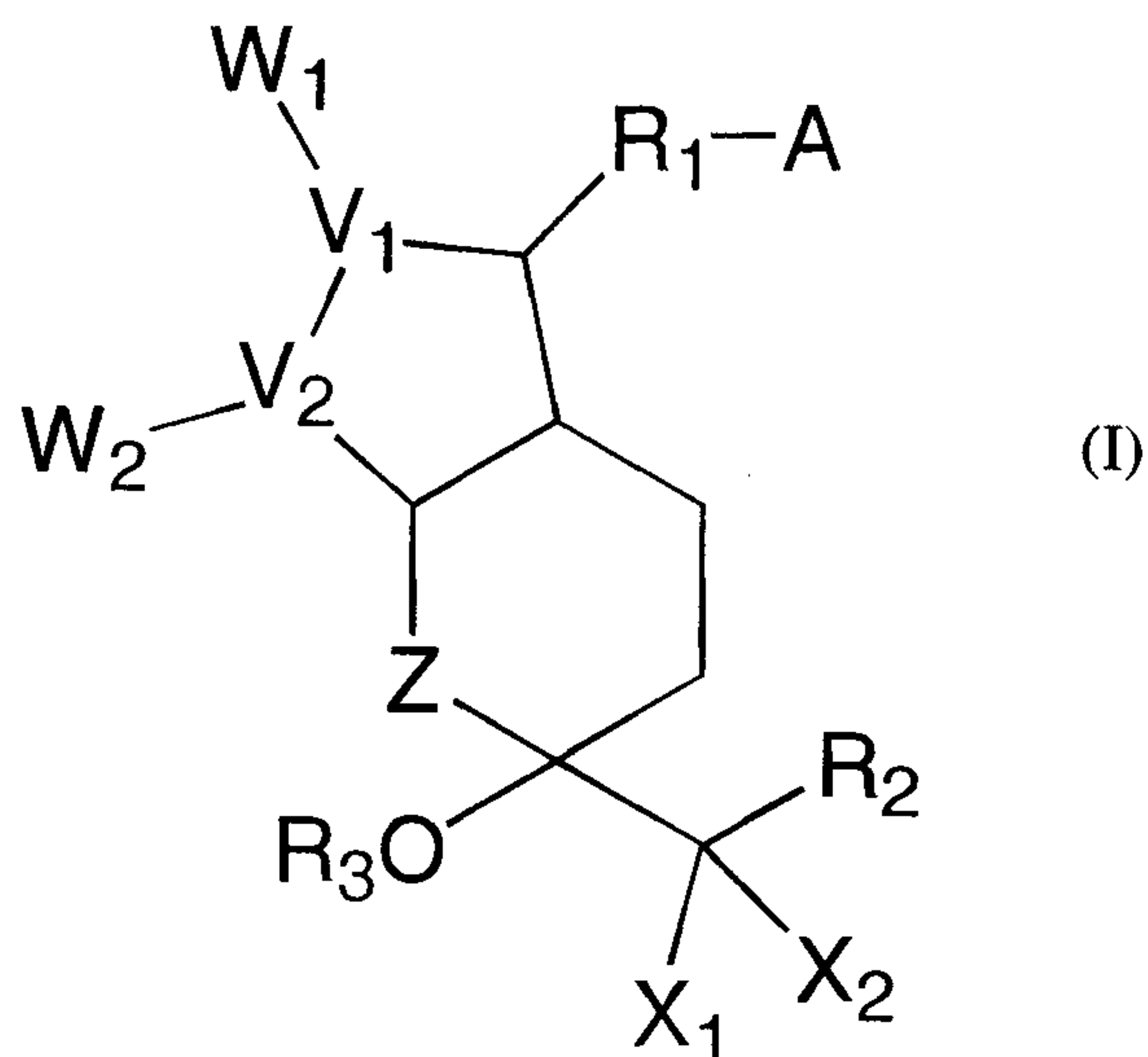
Formulation Example 2

15 Eye drops

2.5 micrograms of compound 1 was dissolved in MCT/Mineral oil (20:80) to give a total volume of 5 ml. The solution was filled in an eye-drop container to give an eye drop composition.

CLAIMS

1. A novel composition comprising a bi-cyclic compound represented by the formula (I):



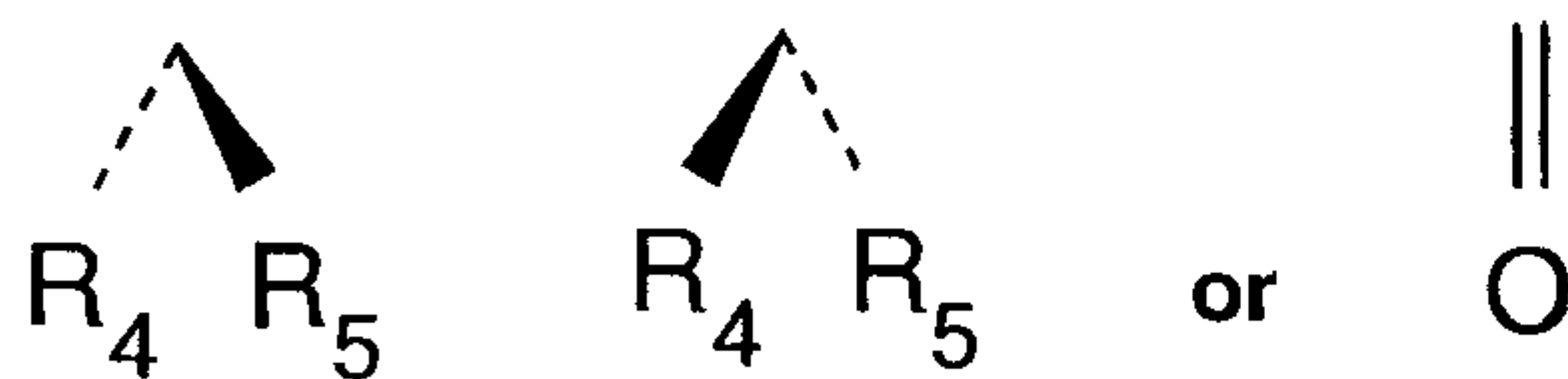
5

wherein, A is $-\text{CH}_2\text{OH}$, $-\text{COCH}_2\text{OH}$, $-\text{COOH}$ or a salt, ether, ester or amide thereof,

X_1 and X_2 are hydrogen atom, straight or branched C1-6 alkyl or halogen atom;

10 V_1 and V_2 are carbon atoms;

W_1 and W_2 are



wherein R_4 and R_5 are hydrogen atom, hydroxy, halogen atom, straight or branched C1-6 alkyl, straight or branched C1-6 alkoxy or hydroxy

15

straight or branched C1-6 alkyl with the proviso

that R₄ and R₅ are not hydroxy or straight or branched C1-6 alkoxy at the same time;

Z is a carbon, oxygen, sulfur or nitrogen atom;

R₁ is a saturated or unsaturated bivalent

5 straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, an straight or branched C1-6 alkyl group, hydroxy, oxo, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched
10 C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl,
15 oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolinylyl, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino,
20 indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl;

R₂ is a saturated or unsaturated, straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, oxo, hydroxy, straight or branched C1-6 alkyl, straight or branched C1-6 alkoxy, straight or branched C1-6 alkanoyloxy, C3-6 cycloalkyl, C3-6 cycloalkyloxy, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl, aryl-oxy wherein the aryl moiety is the same as above, heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolinyll, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl or heterocyclic-oxy group wherein the heterocyclic moiety is the same as above; C3-6 cycloalkyl; C3-6 cycloalkyloxy; aryl which is unsubstituted or

substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl, aryl-oxy wherein the aryl moiety is the same as above, heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl or heterocyclic-oxy group wherein the heterocyclic moiety is the same as above;

R_3 is a hydrogen atom, a straight or branched C1-6 alkyl, C3-6 cycloalkyl, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6

alkyl, and selected from the group consisting of furyl,
thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl,
isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
5 pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-
pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,
morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl,
purinyl, quinazolinyl, carbazolyl, acridinyl,
phenanthridinyl, benzimidazolyl, benzimidazolonyl,
10 benzothiazolyl and phenothiazinyl, and a glyceride.

2. The composition of claim 1, in which the bi-cyclic
compound is the compound of the formula (I), wherein

A is -COOH or a salt, ether, ester or amide thereof,

X₁ and X₂ are halogen atoms,

15 W₁ is =O, or where one of R₄ and R₅ is hydrogen,
another is hydroxy,

W₂ is where R₄ and R₅ are both hydrogen atoms,

Z is oxygen atom

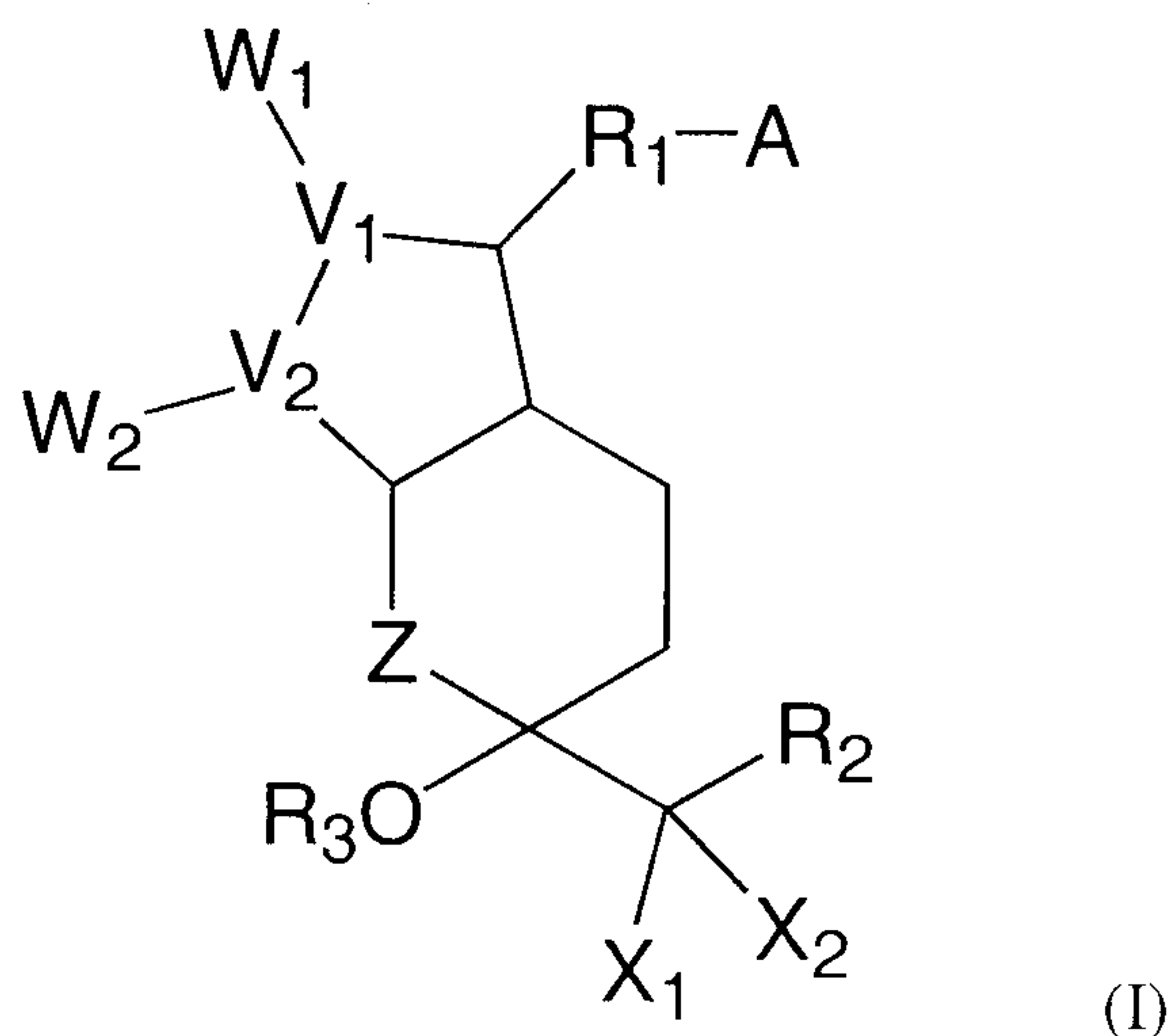
R₁ is a saturated or unsaturated bivalent
20 unsubstituted straight or branched aliphatic hydrocarbon
group having 1-14 carbon atoms,

R₂ is a saturated or unsaturated unsubstituted straight
or branched aliphatic hydrocarbon group having 1-14 carbon
atoms,

25 R₃ is a hydrogen atom.

- 5 3. The composition of claim 1, in which the glyceride is
a glyceride of a fatty acid having 6-24 carbon atoms.
4. The composition of claim 3, wherein said glyceride is
a glyceride of a fatty acid having 6-20 carbon atoms.
5. The composition of claim 1, in which the glyceride is
10 a mixture of 2 or more glycerides.
6. The composition of claim 1, wherein said glyceride is
admixed with one or more oil solvent other than glyceride.
7. The composition of claim 6, wherein said one or more oil
solvent other than glyceride is mineral oil.
- 15 8. The composition of claim 1, which is in a dosage form
suitable for oral administration.
9. The composition of claim 8, which is formulated as
a capsule.
10. The composition of claim 1, which is in a dosage form
20 suitable for topical administration.
11. The composition of claim 10, which is formulated as
an eye drop.

12. A method for stabilizing a bi-cyclic compound represented by the formula (I):

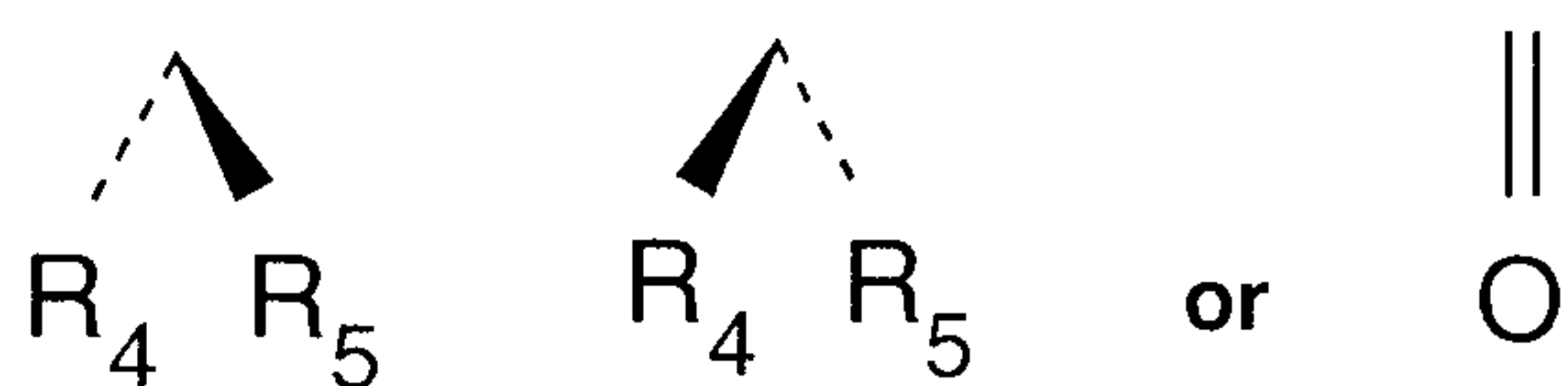


wherein, A is $-\text{CH}_2\text{OH}$, $-\text{COCH}_2\text{OH}$, $-\text{COOH}$ or a salt, ether,
5 ester or amide thereof,

X_1 and X_2 are hydrogen atom, straight or branched C1-6
alkyl or halogen atom;

V_1 and V_2 are carbon atoms;

W_1 and W_2 are



10

wherein R_4 and R_5 are hydrogen atom, hydroxy,
halogen atom, straight or branched C1-6 alkyl,
straight or branched C1-6 alkoxy or hydroxy
straight or branched C1-6 alkyl with the
15 proviso that R_4 and R_5 are not hydroxy or
straight or branched C1-6 alkoxy at the same
time;

Z is a carbon, oxygen, sulfur or nitrogen atom;

R₁ is a saturated or unsaturated bivalent straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, a straight or branched C1-6 alkyl group, hydroxy, oxo, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl;

R₂ is a saturated or unsaturated, straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, oxo, hydroxy, straight or branched C1-6 alkyl,

straight or branched C1-6 alkoxy, straight or branched C1-6 alkanoyloxy, C3-6 cycloalkyl, C3-6 cycloalkyloxy, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and
5 selected from the group consisting of phenyl, naphthyl, tolyl and xylyl, aryl-oxy wherein the aryl moiety is the same as above, heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group
10 consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolinyll, imidazolidinyl, 2-pyrazolinyl,
15 pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl or heterocyclic-oxy group wherein the
20 heterocyclic moiety is the same as above; C3-6 cycloalkyl; C3-6 cycloalkyloxy; aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl, aryl-oxy,
25 heterocyclic group which is optionally substituted with a

halogen atom or a halogenated straight or branched C1-6
alkyl, and selected from the group consisting of furyl,
thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl,
isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
5 pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-
pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,
morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl,
purinyl, quinazolinyl, carbazolyl, acridinyl,
10 phenanthridinyl, benzimidazolyl, benzimidazolonyl,
benzothiazolyl and phenothiazinyl or heterocyclic-oxy
group wherein the heterocyclic moiety is the same as
above;

R_3 is a hydrogen atom, a straight or branched C1-
15 6 alkyl, C3-6 cycloalkyl, aryl which is unsubstituted or
substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
consisting of phenyl, naphthyl, tolyl and xylyl or
heterocyclic group which is optionally substituted with a
20 halogen atom or a halogenated straight or branched C1-6
alkyl, and selected from the group consisting of furyl,
thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl,
isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
25 pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-

pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,
morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl,
purinyl, quinazolinyl, carbazolyl, acridinyl,
phenanthridinyl, benzimidazolyl, benzimidazolonyl,
5 benzothiazolyl and phenothiazinyl,
comprising the step of admixing the same with a glyceride.

13. The method of claim 12, in which said bi-cyclic
compound is the compound of formula (I), wherein

A is -COOH or a salt, ether, ester or amide thereof,
10 X₁ and X₂ are halogen atoms,
W₁ is =O, or where one of R₄ and R₅ is hydrogen,
another is hydroxy,

W₂ is where R₄ and R₅ are both hydrogen atoms,

Z is oxygen atom

15 R₁ is a saturated or unsaturated bivalent
unsubstituted straight or branched aliphatic hydrocarbon group
having 1-14 carbon atoms,

R₂ is a saturated or unsaturated unsubstituted straight or
branched aliphatic hydrocarbon group having 1-14 carbon atoms,

R₃ is a hydrogen atom.

14. The method of claim 12, in which the glyceride is a glyceride of a fatty acid having 6-24 carbon atoms.

15. The method of claim 14, in which said glyceride is a glyceride of a fatty acid having 6-20 carbon atoms.

5 16. The method of claim 12, in which the glyceride is a mixture of 2 or more glycerides.

17. The method of claim 12, wherein said glyceride is admixed with one or more oil solvent other than glyceride.

10 18. The method of claim 17, wherein said one or more oil solvent other than glyceride is mineral oil.

19. The method of claim 12, which is in a dosage form suitable for oral administration.

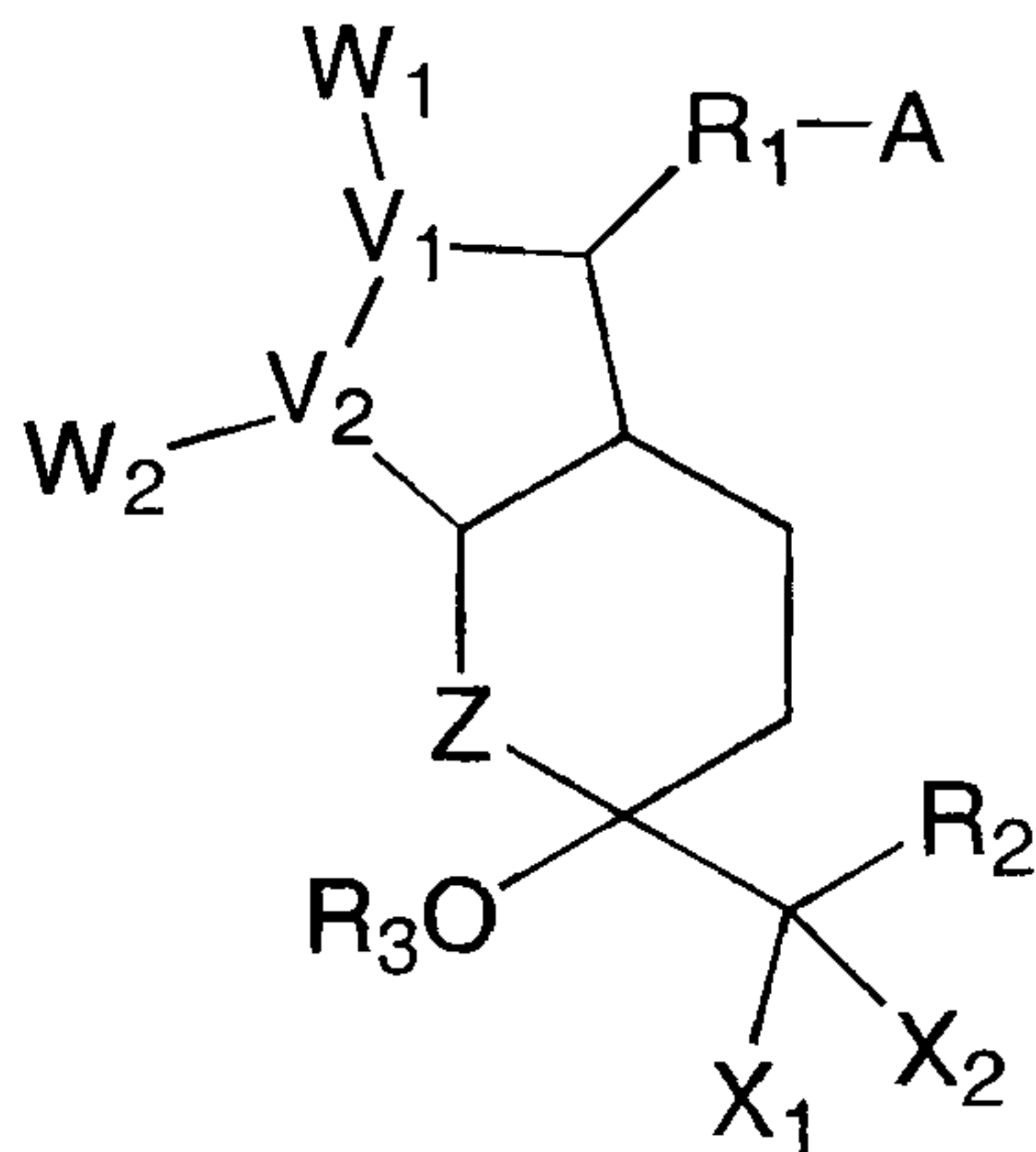
20. The method of claim 19, which is formulated as a capsule.

15 21. The method of claim 12, which is in a dosage form suitable for topical administration.

22. The method of claim 21, which is formulated as an eye drop.

23. A bi-cyclic compound represented by the formula (I):

20



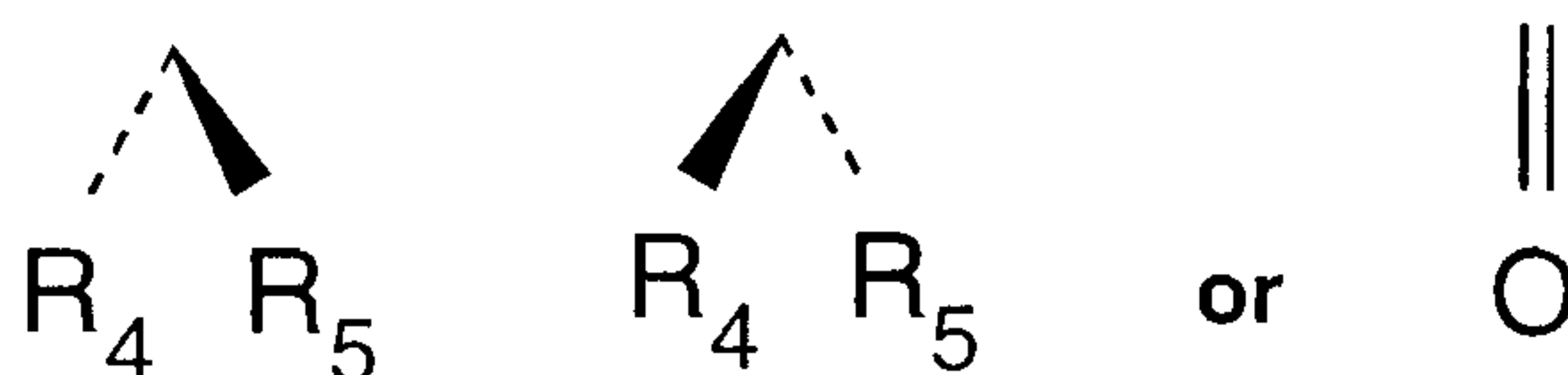
(I)

wherein, A is $-\text{CH}_2\text{OH}$, $-\text{COCH}_2\text{OH}$, $-\text{COOH}$ or a salt, ether, ester or amide thereof,

X_1 and X_2 are halogen atoms;

V_1 and V_2 are carbon atoms;

5 W_1 and W_2 are



wherein R_4 and R_5 are hydrogen atom, hydroxy, halogen atom, straight or branched C1-6 alkyl, straight or branched C1-6 alkoxy or hydroxy straight or branched C1-6 alkyl with the proviso that R_4 and R_5 are not hydroxy or straight or branched C1-6 alkoxy at the same time;

Z is a carbon, oxygen, sulfur or nitrogen atom;

R_1 is a saturated or unsaturated bivalent straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, a straight or branched C1-6 alkyl group, hydroxy, oxo, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or heterocyclic group which is optionally substituted with a halogen atom or a

halogenated straight or branched C1-6 alkyl, and selected
from the group consisting of furyl, thienyl, pyrrolyl,
oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl,
pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl,
5 pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-
imidazolinyl, imidazolidinyl, 2-pyrazolinyl,
pyrazolidinyl, piperidino, piperazinyl, morpholino,
indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl,
quinazolinyl, carbazolyl, acridinyl, phenanthridinyl,
10 benzimidazolyl, benzimidazolonyl, benzothiazolyl and
phenothiazinyl;

R_2 is a saturated or unsaturated, straight or branched
aliphatic hydrocarbon group having 1-14 carbon atoms which
is unsubstituted or substituted with halogen atom, oxo,
15 hydroxy, straight or branched C1-6 alkyl, straight or
branched C1-6 alkoxy, straight or branched C1-6
alkanoyloxy, C3-6 cycloalkyl, C3-6 cycloalkyloxy, aryl
which is unsubstituted or substituted with a halogen atom
or a halogenated straight or branched C1-6 alkyl, and
20 selected from the group consisting of phenyl, naphthyl,
tolyl and xylyl, aryl-oxy wherein the aryl moiety is the
same as above, heterocyclic group which is optionally
substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
25 consisting of furyl, thienyl, pyrrolyl, oxazolyl,

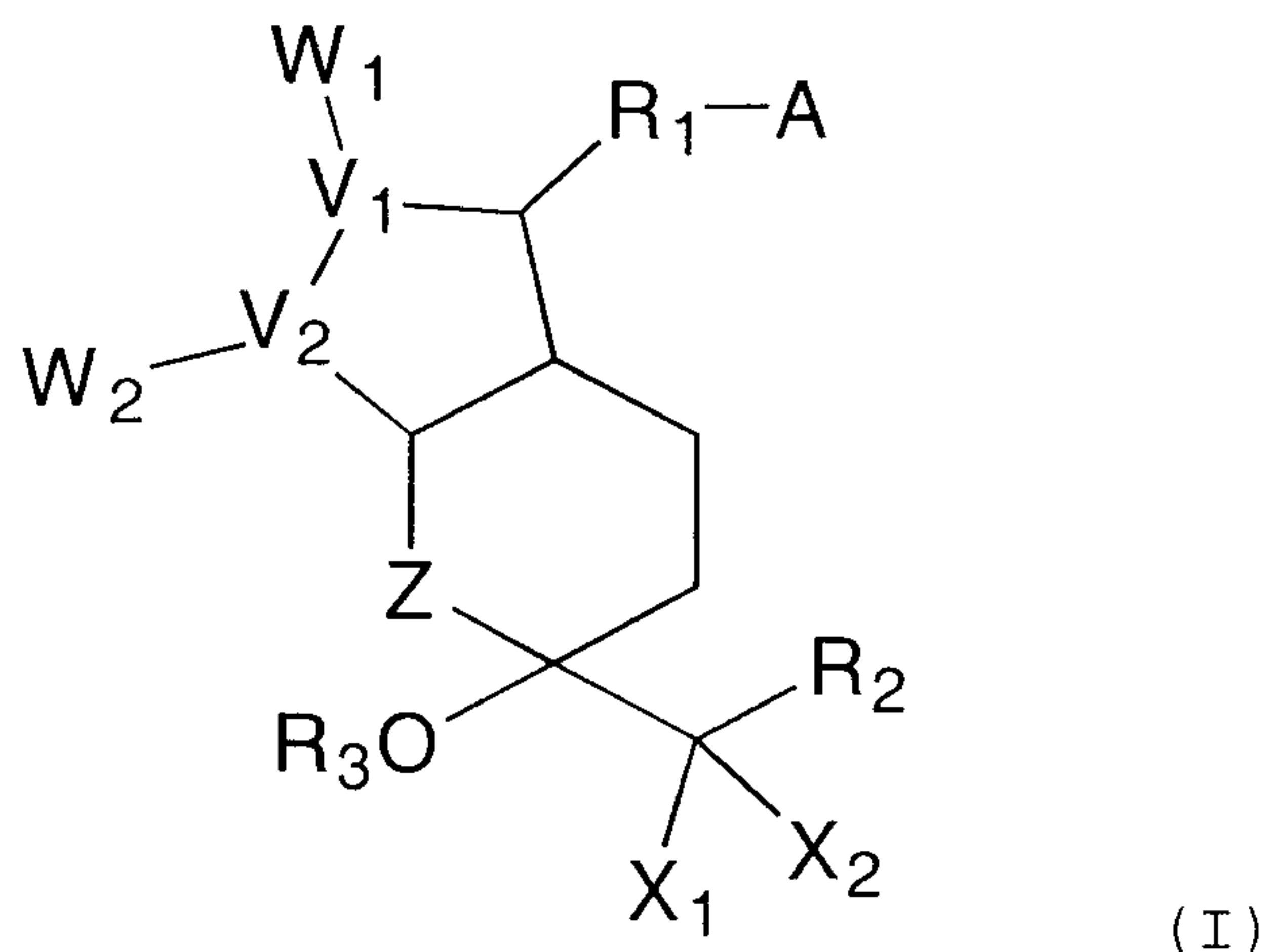
isoxazolyl, thiazolyl, isothiazolyl, imidazolyl,
pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl,
pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-
imidazolyl, imidazolidinyl, 2-pyrazolinyl,
5 pyrazolidinyl, piperidino, piperazinyl, morpholino,
indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl,
quinazolinyl, carbazolyl, acridinyl, phenanthridinyl,
benzimidazolyl, benzimidazolonyl, benzothiazolyl and
phenothiazinyl or heterocyclic-oxy group wherein the
10 heterocyclic moiety is the same as above; C3-6 cycloalkyl;
C3-6 cycloalkyloxy; aryl which is unsubstituted or
substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
consisting of phenyl, naphthyl, tolyl and xylyl, aryloxy
15 wherein the aryl moiety is the same as above, heterocyclic
group which is optionally substituted with a halogen atom
or a halogenated straight or branched C1-6 alkyl, and
selected from the group consisting of furyl, thienyl,
pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl,
20 imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl,
pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-
pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,
morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl,
25 purinyl, quinazolinyl, carbazolyl, acridinyl,

phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl or heterocyclic-oxy group wherein the heterocyclic moiety is the same as above;

5 R₃ is a hydrogen atom, a straight or branched C1-6 alkyl, C3-6 cycloalkyl, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or
10 heterocyclic group which is optionally substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
15 pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl,
20 phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl.

24. The compound of claim 23, in which the bi-cyclic compound is the compound of the formula (I), wherein X₁ and X₂ are fluorine atoms.

25. A pharmaceutical composition comprising a bi-cyclic compound represented by the formula (I):

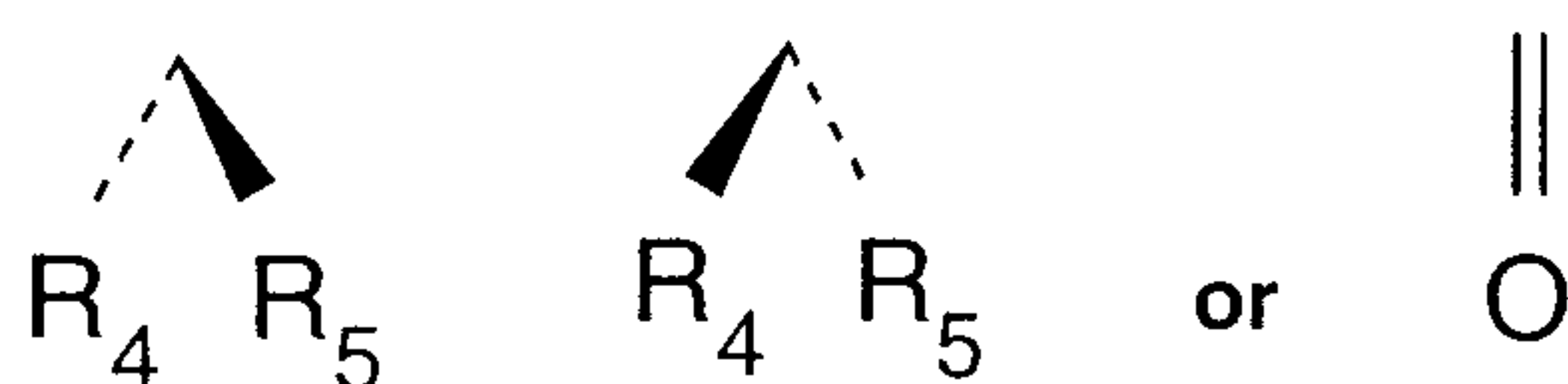


5 wherein, A is $-\text{CH}_2\text{OH}$, $-\text{COCH}_2\text{OH}$, $-\text{COOH}$ or a salt, ether, ester or amide thereof,

X_1 and X_2 are halogen atoms;

V_1 and V_2 are carbon atoms;

W_1 and W_2 are



10

wherein R_4 and R_5 are hydrogen atom, hydroxy, halogen atom, straight or branched C1-6 alkyl, straight or branched C1-6 alkoxy or hydroxy straight or branched C1-6 alkyl with the proviso that R_4 and R_5 are not hydroxy or straight or branched C1-6 alkoxy at the same time;

15

Z is a carbon, oxygen, sulfur or nitrogen atom;

R₁ is a saturated or unsaturated bivalent straight or branched aliphatic hydrocarbon having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, a
5 straight or branched C1-6 alkyl group, hydroxy, oxo, aryl which is unsubstituted or substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of phenyl, naphthyl, tolyl and xylyl or heterocyclic group which is optionally
10 substituted with a halogen atom or a halogenated straight or branched C1-6 alkyl, and selected from the group consisting of furyl, thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl, isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl,
15 pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-pyrazolyl, pyrazolidinyl, piperidino, piperazinyl, morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolyl, carbazolyl, acridinyl, phenanthridinyl,
20 benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl;

R₂ is a saturated or unsaturated, straight or branched aliphatic hydrocarbon group having 1-14 carbon atoms which is unsubstituted or substituted with halogen atom, oxo,
25 hydroxy, straight or branched C1-6 alkyl, straight or

branched C1-6 alkoxy, straight or branched C1-6
alkanoyloxy, C3-6 cycloalkyl, C3-6 cycloalkyloxy, aryl
which is unsubstituted or substituted with a halogen atom
or a halogenated straight or branched C1-6 alkyl, and
5 selected from the group consisting of phenyl, naphthyl,
tolyl and xylyl, aryloxy wherein the aryl moiety is the
same as above, heterocyclic group which is optionally
substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
10 consisting of furyl, thienyl, pyrrolyl, oxazolyl,
isoxazolyl, thiazolyl, isothiazolyl, imidazolyl,
pyrazolyl, furazanyl, pyranyl, pyridyl, pyridazinyl,
pyrimidyl, pyrazinyl, 2-pyrrolinyl, pyrrolidinyl, 2-
imidazolinyl, imidazolidinyl, 2-pyrazolinyl,
15 pyrazolidinyl, piperidino, piperazinyl, morpholino,
indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl,
quinazolinyl, carbazolyl, acridinyl, phenanthridinyl,
benzimidazolyl, benzimidazolonyl, benzothiazolyl and
phenothiazinyl or heterocyclic-oxy group; C3-6 cycloalkyl;
20 C3-6 cycloalkyloxy; aryl which is unsubstituted or
substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
consisting of phenyl, naphthyl, tolyl and xylyl, aryloxy,
heterocyclic group which is optionally substituted with a
25 halogen atom or a halogenated straight or branched C1-6

alkyl, and selected from the group consisting of furyl,
thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl,
isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
5 pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-
pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,
morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl,
purinyl, quinazolinyl, carbazolyl, acridinyl,
phenanthridinyl, benzimidazolyl, benzimidazolonyl,
10 benzothiazolyl and phenothiazinyl or heterocyclic-oxy
group wherein the heterocyclic moiety is the same as
above;

R₃ is a hydrogen atom, a straight or branched C1-6
alkyl, C3-6 cycloalkyl, aryl which is unsubstituted or
15 substituted with a halogen atom or a halogenated straight
or branched C1-6 alkyl, and selected from the group
consisting of phenyl, naphthyl, tolyl and xylyl or
heterocyclic group which is optionally substituted with a
halogen atom or a halogenated straight or branched C1-6
20 alkyl, and selected from the group consisting of furyl,
thienyl, pyrrolyl, oxazolyl, isoxazolyl, thiazolyl,
isothiazolyl, imidazolyl, pyrazolyl, furazanyl, pyranyl,
pyridyl, pyridazinyl, pyrimidyl, pyrazinyl, 2-pyrrolinyl,
pyrrolidinyl, 2-imidazolyl, imidazolidinyl, 2-
25 pyrazolinyl, pyrazolidinyl, piperidino, piperazinyl,

morpholino, indolyl, benzothienyl, quinolyl, isoquinolyl, purinyl, quinazolinyl, carbazolyl, acridinyl, phenanthridinyl, benzimidazolyl, benzimidazolonyl, benzothiazolyl and phenothiazinyl.

5

26. The composition of claim 25, in which the bi-cyclic compound is the compound of the formula (I), wherein X₁ and X₂ are fluorine atoms.

10

27. The composition of claim 1, wherein the bi-cyclic compound is 7-[(1R,3R,6R,7R)-3-(1,1-difluoropentyl)-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.

15

28. The composition of claim 1, wherein the bi-cyclic compound is 7-[(1R,6R,7R)-3-[(3S)-1,1-difluoro-3-methylpentyl]-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.

20

29. The method of claim 12, wherein the bi-cyclic compound is 7-[(1R,3R,6R,7R)-3-(1,1-difluoropentyl)-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.

30. The method of claim 12, wherein the bi-cyclic compound is 7-[(1R,6R,7R)-3-[(3S)-1,1-difluoro-3-methylpentyl]-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.

5

31. The compound of claim 23, wherein the bi-cyclic compound is 7-[(1R,3R,6R,7R)-3-(1,1-difluoropentyl)-3-hydroxy-2-oxabicyclo[4.3.0] nonane-8-one-7-yl]heptanoic acid.

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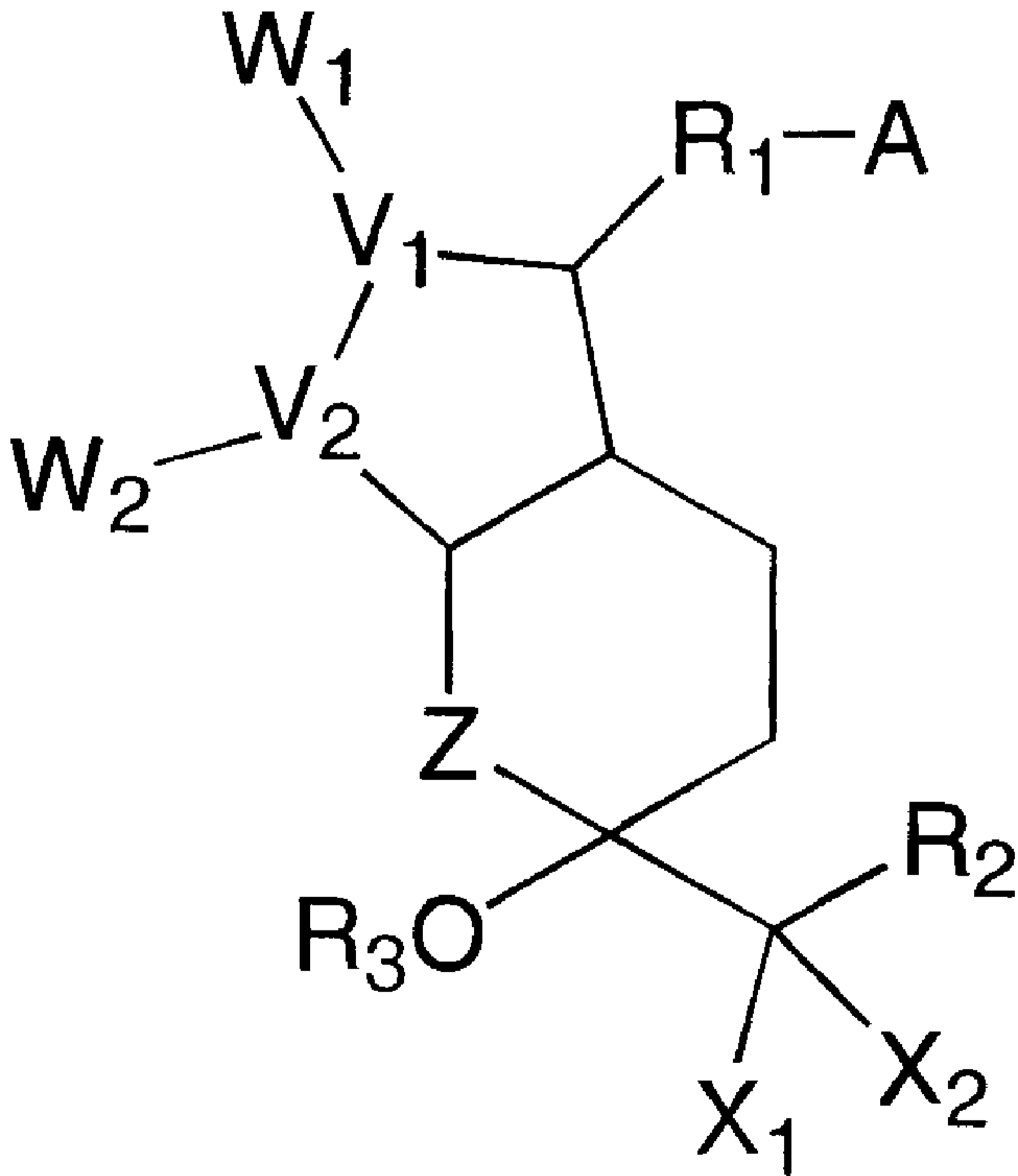
32. The compound of claim 23, wherein the bi-cyclic compound is 7-[(1R,6R,7R)-3-[(3S)-1,1-difluoro-3-methylpentyl]-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.

15

33. The composition of claim 25, wherein the bi-cyclic compound is 7-[(1R,3R,6R,7R)-3-(1,1-difluoropentyl)-3-hydroxy-2-oxabicyclo[4.3.0] nonane-8-one-7-yl]heptanoic acid.

20

34. The composition of claim 25, wherein the bi-cyclic compound is 7-[(1R,6R,7R)-3-[(3S)-1,1-difluoro-3-methylpentyl]-3-hydroxy-2-oxabicyclo[4.3.0]nonane-8-one-7-yl]heptanoic acid.



(I)