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# (12) United States Patent

# Chen et al.

# (54) MODIFIED NUCLEIC ACID SEQUENCES AND METHODS FOR INCREASING MRNA LEVELS AND PROTEIN EXPRESSION IN CELL SYSTEMS

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#### **Related U.S. Application Data**

- (60) Provisional application No. 60/062,592, filed on Oct. 20, 1997, provisional application No. 60/085,649, filed on May 15, 1998.
- (51) **Int. Cl.**

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#### (57) ABSTRACT

The invention provides modified recombinant nucleic acid sequences (preferably DNA) and methods for increasing the mRNA levels and protein expression of proteins which are known to be, or are likely to be, difficult to express in cell culture systems, mammalian cell culture systems, or in transgenic animals. The preferred "difficult" protein candidates for expression using the recombinant techniques of the invention are those proteins derived from heterologous cells preferably those of lower organisms such as parasites, bacteria, and virus, having DNA coding sequences comprising high overall AT content or AT rich regions and/or mRNA instability motifs and/or rare codons relative to the recombinant expression system to be used.

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1▶A ia VaiThr ProSerVailieAspAsniieLeu SerLysiieGiuAsn GiuTyrGiuVaiLeuTyr LeuLy
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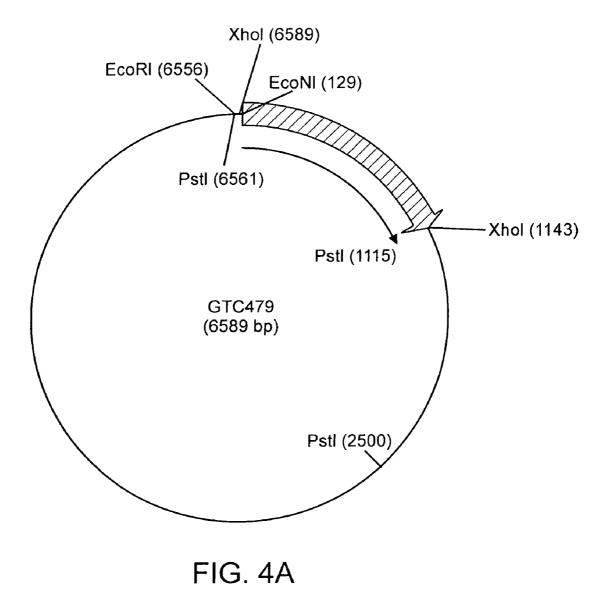
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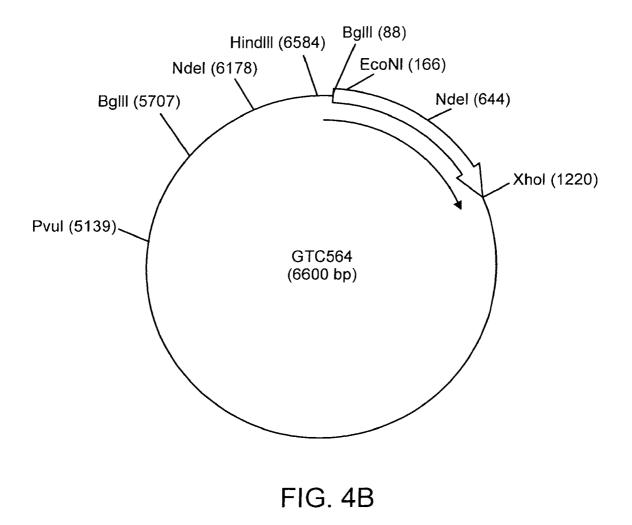
1 CCAGTARCTCCTTCCGTAATTGATAACATACTTTCTAAAATTGAAAATGAATATG 1 AlaValThr ProSerVallleAspAsnileLeuSerLyslleGluAsnGluTyrG EcoNI (72) 19 ▶ IuValLeuTyrLeuLysProLeuAlaGlyValTyrArgSerLeuLysLysGinLe 111 AGAAAATAACGTTATGACATTTAATGTTAATGTTAAGGATATTTTAAATTCACGA 37 ▶ uGluAsnAsnValMetThrPheAsnValAsnValLysAsplieLeuAsnSerArg 166 TTTAATAAACGTGAAAATTTCAAAAATGTTTTAGAATCAGATTTAATTCCATATA 56 PheAsnLysArgGluAsnPheLysAsnValLeuGluSerAspLeulleProTyrL 221 AAGATTTAACATCAAGTAATTATGTTGTCAAAGATCCATATAAATTTCTTAATAA 74 ▶ ysAspLeuThr Ser SerAsnTyr Val Val LysAspProTyr LysPheLeuAsnLy 276 AGAAAAAAGAGATAAATTCTTAAGCAGTTATAATTATTAAGGATTCAATAGAT 92 ▶ sG'uLysArgAspLysPheLeuSerSerTyrAsnTyrlieLysAspSerHeAsp 331 ACGGATATAAATTTTGCAAATGATGTTCTTGGATATTATAAAATATTATCCGAAA 111 ▶ ThrAspileAsnPheAlaAsnAspValLeuGlyTyrTyrLysileLeuSerGluL 129 ▶ ysTyrLysSerAspLeuAspSerIIeLysLysTyrIIeAsnAspLysGInGIyGI 441 AAATGAGAAATACCTTCCCTTTTTAAACAATATTGAGACCTTATATAAAACAGTT 147 VASnGIuLysTyrLeuProPheLeuAsnAsnIIeGIuThrLeuTyrLysThrVal 496 AATGATAAAATTGATTTATTTGTAATTCATTTAGAAGCAAAAGTTCTAAATTATA 166 ♦ AsnAspLysIIeAspLeuPheValIIeHisLeuGluAlaLysValLeuAsnTyrT 551 CATATGAGAAATCAAACGTAGAAGTTAAAATAAAAGAACTTAATTACTTAAAAAAA 184 ▶ hr Tyr GluLysSerAsnVal GluVal LyslleLysGluLeuAsnTyr LeuLysTh 606 AATTCAAGACAAATTGGCAGATTTTAAAAAAAAAAACAATTTCGTTGGAATTGCT 202 r HeGInAspLysLeuAfaAspPheLysLysAsnAsnAsnPheValGlylleAla 661 GATTTATCAACAGATTATAACCATAATAACTTATTGACAAAGTTCCTTAGTACAG 221 ▶ AspLeuSer Thr AspTyr AsnHi sAsnAsnLeuLeuThr LysPheLeuSer Thr G 716 GTATGGTTTTTGAAAATCTTGCTAAAACCGTTTTATCTAATTTACTTGATGGAAA 239 ▶ I yMet Val PheGluAshLeuAlaLysThr ValLeuSerAshLeuLeuAspGlyAs 257 ▶ nLeu Gin GivMetLeuAsn Lie Ser Gin His Gin CysVal LysLys Gin CysPro 826 CAAAATTCTGGATGTTTCAGACATTTAGATGAAAGAGAAGAATGTAAATGTTAT 276 ▶ Gl nAsn Ser Gl y CysPheAr gHisLeuAspGl uAr gGl uGl uCysLysCysLeuL 881 TAAATTACAAACAAGAAGGTGATAAATGTGTTGAAAATCCAAATCCTACTTGTAA 294 ▶ euAsnTyrLysGinGiuGiyAspLysCysValGiuAsnProAsnProThrCysAs 936 CGAABATAATGGTGGATGTGATGCAGATGCCAAATGTACCGARGAAGATTCAGGT 312 ₱ nGiuAsnAsnGiyGiyCysAspAiaAspAiaLysCysThrGiuGiuAspSerGiy 991 AGCAACGGAAAGAAAATCACATGTGAATGTACTAAACCTGATTCTTATCCACTTT 331 ▶ SerAsnGiyLysLysIIeThr CysGiuCysThr LysProAspSer Tyr ProLeuP Pstl (1058) 1046 TEGATGGTATTTTCTGCAGTCACCACCACCACCACCACTAACT 349 ▶ heAspGlyllePheCysSerHisHisHisHisHisHisHis•••

0.35	0.65	0.05	0.09	0.17	0.11	0.07	0.47	0.53			50	1.0		0.11	0.22	40.0	0.46	0.24	0.41	0.24	0.11	0.42	0.58	0.26	0.74		10	0.15	0.23	0,64	0,13		0.2		0,12	6.0	0.66	0.45		620	0.24	0.2	0.10	0.2	8	0	0.3	0	1.0	0.12	C.O	30	0.4	0.6	0.44	0.44	0.74	82.1		
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U.S. Patent

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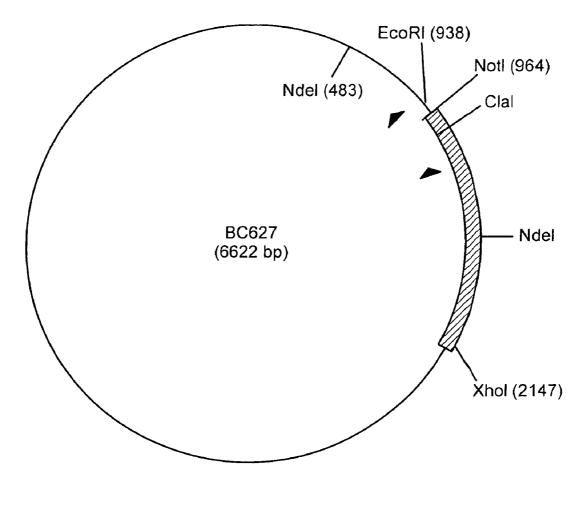


FIG. 4C

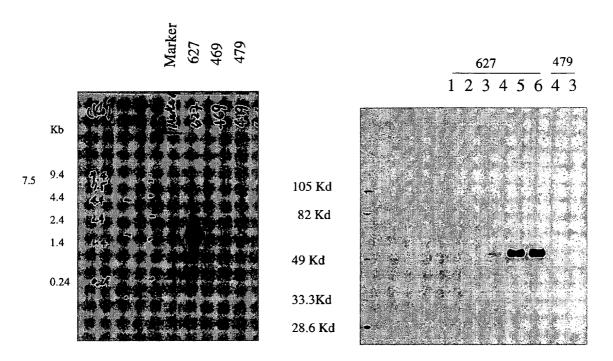
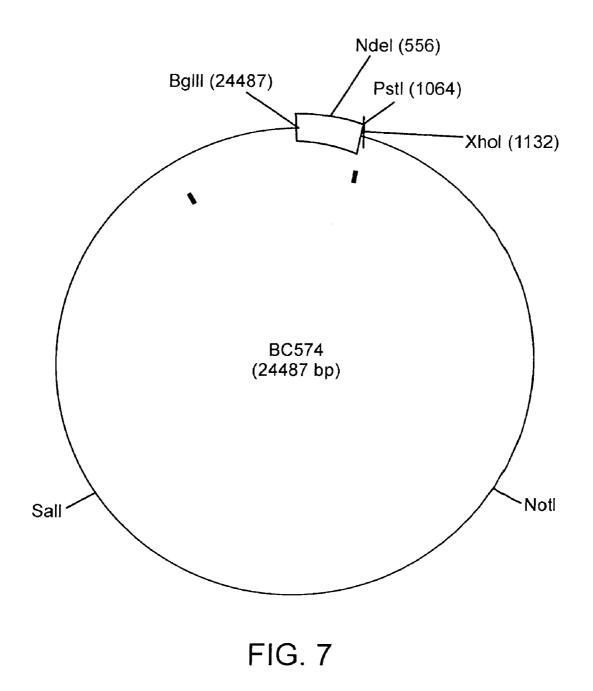


Fig. 5 Panel A

Fig. 5 Panel B

Oligos used: Sequence ID NO. 3:
TCG ACG AGA GCC ATG AAG GTC CTC ATC CTT GCC TGT CTG GTG GCT CTG GCC ATT GCA AGA GAG CAG GAA GAA CTC AAT GTA GTC GGT A,
Sequence ID NO. 4: GAT CTA CCG ACT ACA TTG AGT TCT TCC TGC TCT CTT GCA ATG GCC AGA GCC ACC AGA CAG GCA AGG ATG AGG ACC TTC ATG GCT CTC G,
Sequence ID NO. 5:
AATAGATCTGCAGTAACTCCTTCCGTAATTG,
Sequence ID NO. 6:
AATTCTCGAGTTAGTGGTGGTGGTGGTGACTGCAGAAATACCATC
Sequence ID NO. J:
TAACTCGAGCGAACCATGAAGGTCCTCATCCTTGCCTGTCTGGTGGCTCTGG CCATTGCA
FIG. 6

U.S. Patent



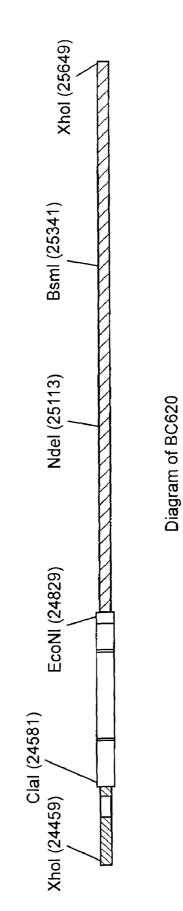


FIG. 8

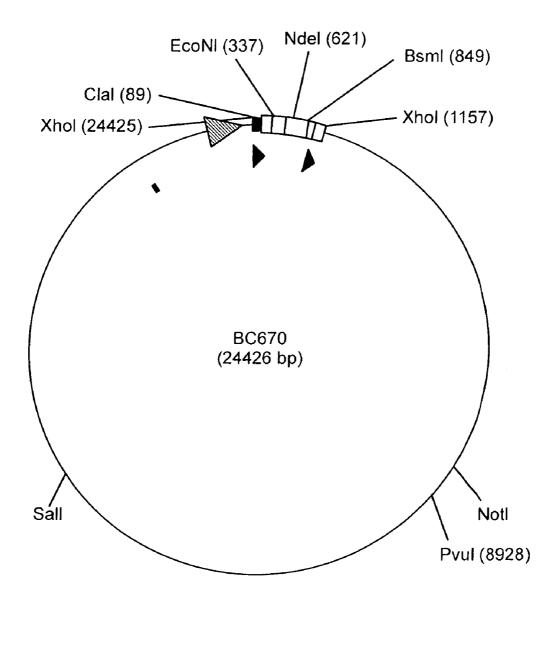
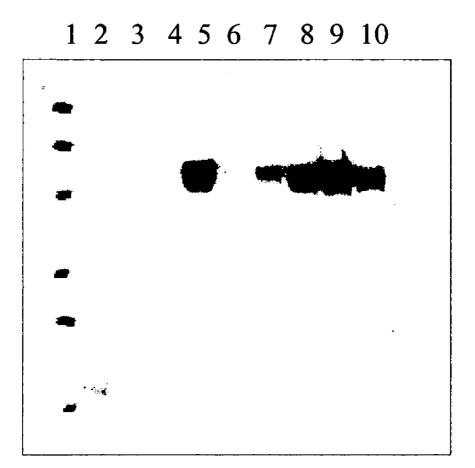


FIG. 9





AAGAGAGATAAGTTCCTGAGCAGTTACAAT TACA z s s 72 N K R E N F K N V L E S D L I P Y K D L T Ecoll (337) 4 313 ACGTGGTCAAAGAT

96 Y V V K D P Y K F L N K E K R D K F L S S Y N Y 385 tcaaggaraggaraggaraggaraggaraggaragarggaragarggarggarggarggarggarggarggarggarggarggarggarggarggarggarggargg

457 AGTACAAGAGCGATCTGGATAGCATCAAGAAGTACATCAACGATAAGCAGGAGAGAAGGAGGAGAAGTACCTGC ш s \_ --¥ ≻ ר א DINFANDVL 0 2 1 0 1 120 M 1 K

529 CCTTCCTGAACAACATCGAGACCCTGTACAAGACCGTCAACGATAAGATTGATCTGGTTCGTGATCCACCTGG 144 F K K K K K K N D K O G E N E K Y L

AGAGCAACGTGGAGGTCAAGATCAAGGAGGTGAATTACCTGA DLFVIHL K T V N D K J ΤLΥ 4 Ndel (621) 168 P F L N N I E CAG 601 AGGCCAAG

1921E A K V L O Y T Y E K S N V E V K I K E L N Y L 573 Agaccatcaggataaggcgggattreaggaagaagaagacaatggcggattggcggattggcgggtgg ١

240 PD Y N H N N L L T K F L S T G M V F E N L A K T

CACCACCAGTGTGTGAAGAAG 4 CAG Bsml (649) 817 TCCTGAGCAACCTGCTGGATGGAAACCTG

TGATTCTTATCCACTGTTGGTGGLATTTTTTCTGCAGCACCACCACCACCACCTAACTCGAGGATCC

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Fig. 11

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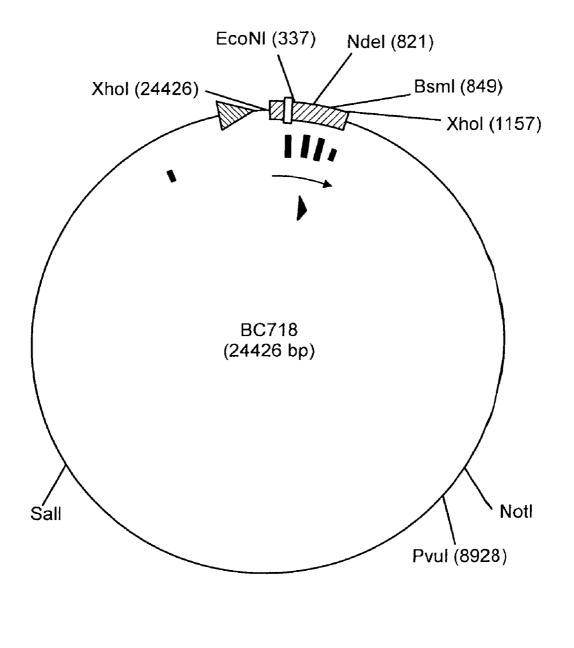
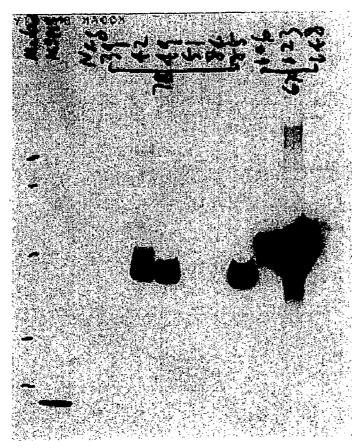


FIG. 12

# 1 2 3 4 5 6 7 8 9101112



1.	MW	marker
2.	MSP	19
3.	Neg	Milk
4.	39	BC718
5.	42	BC718
6.	49	BC718
7.	51	BC718
8.	84	BC718
9.	85	BC718
10.	106	BC670
1 <b>1.</b>	123	BC670
12.	148	BC670

Fig. 13

# MODIFIED NUCLEIC ACID SEQUENCES AND METHODS FOR INCREASING MRNA LEVELS AND PROTEIN EXPRESSION IN CELL SYSTEMS

This application claims the benefit of previously filed Provisional Application Nos. 60/062,592, filed Oct. 20, 1997 and 60/085,649, filed May 15, 1998, the contents of which are incorporated in their entirety.

# BACKGROUND OF THE INVENTION

#### 1. Field of the Invention

The invention relates to heterologous gene expression. More particularly, the invention relates to the expression of 15 cell system. microbial or parasitic organism genes in higher eukaryote cell systems.

2. Summary of the Related Art

Recombinant production of certain heterologous gene products is often difficult in in vitro cell culture systems or in 20 vivo recombinant production systems. For example, many researchers have found it difficult to express proteins derived from bacteria, parasites and virus in cell culture systems different from the cell from which the protein was originally derived, and particularly in mammalian cell culture systems. 25 One example of a therapeutically important protein which has been difficult to produce by mammalian cells is the malaria merozoite surface protein (MSP-1).

Malaria is a serious heath problem in tropical countries. Resistance to existing drugs is fast developing and a vaccine 30 is urgently needed. Of the number of antigens that get expressed during the life cycle of *P. falciparum*, MSP-1 is the most extensively studied and promises to be the most successful candidate for vaccination. Individuals exposed to *P. falciparum* develop antibodies against MSP-1, and studies 35 have shown that there is a correlation between a naturally acquired immune response to MSP-1 and reduced malaria morbidity. In a number of studies, immunization with purified native MSP-1 or recombinant fragments of the protein has induced at least partial protection from the parasite (Diggs et 40 al, (1993) *Parasitol. Today* 9:300-302). Thus MSP-1 is an important target for the development of a vaccine against *P. falciparum*.

MSP-1 is a 190-220 kDA glycoprotein. The C-terminal region has been the focus of recombinant production for use 45 as a vaccine. However, a major problem in developing MSP-1 as a vaccine is the difficulty in obtaining recombinant proteins in bacterial or yeast expression systems that are equivalent in immunological potency to the affinity purified native protein (Chang et al., (1992) *J. Immunol.* 148:548-555.) and in large 50 enough quantities to make vaccine production feasible.

Improved procedures for enhancing expression of sufficient quantities of proteins derived from parasite, bacterial and viral organisms which have previously been difficult to produce recombinantly would be advantageous. In particular, 55 a recombinant system capable of expressing MSP-1 in sufficient quantities would be particularly advantageous.

# BRIEF SUMMARY OF THE INVENTION

60

The present invention provides improved recombinant DNA compositions and procedures for increasing the mRNA levels and protein expression of proteins derived from heterologous cells, preferably those of lower organisms such as bacteria, virus, and parasite, which have previously been difficult to express in cell culture systems, mammalian cell culture systems, or in transgenic mammals. The preferred pro-

tein candidates for expression in an expression system in accordance with the invention are those proteins having DNA coding sequences comprising high overall AT content or AT rich regions, and/or mRNA instability motifs and/or rare codons relative to the recombinant expression systems.

In a first aspect, the invention features a modified known nucleic acid, preferably a gene from a bacterium, virus or parasite, capable of being expressed in a system, wherein the modification comprises a reduced AT content, relative to the 10 unmodified sequence, and optionally further comprises elimination of at least one or all mRNA instability motifs present in the natural gene. In certain preferred embodiments the modification further comprises replacement of one or more codons of the natural gene with preferred codons of the 15 cell system.

In a second aspect, the invention provides a process for preparing a modified nucleic acid of the invention comprising the steps of lowering the overall AT content of the natural gene encoding the protein, and/or eliminating at least one or all mRNA instability motifs and/or replacing one or more codons with a preferred codon of the cell system of choice, all by replacing one or more codons in the natural gene with codons recognizable to, and preferably with codons preferred by the cell system of choice and which code for the same amino acids as the replaced codon. This aspect of the invention further includes modified nucleic acids prepared according to the process of the invention.

In a third aspect, the invention also provides vectors comprising nucleic acids of the invention and promoters active in the cell line or organism of choice, and host cells transformed with nucleic acids of the invention.

In a fourth aspect, the invention provides transgenic expression vectors for the production of transgenic lactating animals comprising nucleic acids of the invention as well as transgenic non-human lactating animals whose germlines comprise a nucleic acid of the invention.

In a fifth aspect, the invention provides a transgenic expression vector for production of a transgenic lactating animal species comprising a nucleic acid of the invention, a promoter operatively coupled to the nucleic acid which directs mammary gland expression of the protein encoded by the nucleic acid into the milk of the transgenic animal.

In a sixth aspect, the invention provides a DNA vaccine comprising a modified nucleic acid according to the invention. A preferred embodiment of this aspect of the invention comprises a fragment of a modified MSP-1 gene according to the invention.

# DESCRIPTION OF THE DRAWINGS

FIG. 1 depicts the cDNA sequence of MSP- $1_{42}$  modified in accordance with the invention (SEQ ID NO:1) in which 306 nucleotide positions have been replaced to lower AT content and eliminate mRNA instability motifs while maintaining the same protein amino acid sequence of MSP- $1_{42}$  (SEQ ID NO:9). The large letters indicate nucleotide substitutions.

FIG. **2** depicts the nucleotide sequence coding sequence of the "wild type" or native MSP-1<sub>42</sub> (SEQ ID NO:2) and predicted amino acid sequence (SEQ ID NO:10).

FIG. 3*a* is a codon usage table for wild type MSP- $1_{42}$  (designated "MSP wt" in the table) and the new modified MSP- $1_{42}$  gene (designated "edited MSP" in the table) and several milk protein genes (casein genes derived from goats and mouse). The numbers in each column indicate the actual number of times a specific codon appears in each of the listed genes. The new MSP- $1_{42}$  synthetic gene was derived from the mammary specific codon usage by first choosing GC rich

codons for a given amino acid combined with selecting the amino acids used most frequently in the milk proteins.

FIG. 3*b* is a codon usage table comparing the number of times each codon appears in both the wild type MSP-1<sub>42</sub> (designated "MSP wt" in the table) and the new modified 5 MSP-1<sub>42</sub>.gene (designated "edited MSP" in the table) as is also shown in the table in FIG. 3*a*. The table in FIG. 3*b*, also compares the frequency in which each codon appears in the wild type MSP-1<sub>42</sub> and the new modified MSP-1<sub>42</sub> gene, to the frequency of appearance of each codon in both *E. coli* 10 genes and human genes. Thus, if the expression system were *E. coli* cells, this table may be used to determine what codons are recognized by, or preferred by *E. coli*.

FIGS. 4a-c depict MSP-1<sub>42</sub> constructs GTC 479, GTC 564, and GTC 627, respectively as are described in the examples. 15

FIG. **5** panel A is a Northern analysis wherein construct GTC627 comprises the new MSP- $1_{42}$  gene modified in accordance with the invention, GTC479 is the construct comprising the native MSP- $1_{42}$  gene, and construct GTC469 is a negative control DNA

FIG. **5** panel B is a Western analysis wherein the eluted fractions after affinity purifications. Numbers are collected fractions. The results show that fractions from GTC679 the modified MSP-1<sub>42</sub> synthetic gene construct reacted with polyclonal antibodies to MSP-1 and the negative control 25 GTC479 did not.

FIG. 6 depicts the nucleic acid sequences of OT1 (SEQ ID NO:3), OT2 (SEQ ID NO:4), MSP-8 (SEQ ID NO:5), MSP-2 (SEQ ID NO:6), and MSP1 (SEQ ID NO:7) described in the Examples.

FIG. 7 is a schematic representation of plasmid BC574.

FIG. 8 is a schematic representation of BC620.

FIG. 9 is a schematic representation of BC670.

FIG. **10** is a representation of a Western blot of MSP in transgenic milk.

FIG. **11** is a schematic representation of the nucleotide sequence of MSP42-2 (SEQ ID NO:8) and predicted amino acid sequence (SEQ ID NO:11).

FIG. 12 is a schematic representation of the BC-718.

FIG. **13** is a representation of a Western blot of BC-718 40 expression in transgenic milk.

# DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

The patent and scientific literature referred to herein establishes the knowledge that is available to those with skill in the art. The issued US patents, allowed applications, published foreign applications, and references cited herein are hereby incorporated by reference. Any conflicts between these references and the present disclosure shall be resolved in favor of the present disclosure.

The invention provides modified recombinant nucleic acid sequences (preferably DNA) and methods for increasing the mRNA levels and protein expression of proteins which are 55 known to be, or are likely to be, difficult to express in cell culture systems, mammalian cell culture systems, or in transgenic animals. The preferred "difficult" protein candidates for expression using the recombinant techniques of the invention are those proteins derived from heterologous cells preferably those of lower organisms such as parasites, bacteria, and virus, having DNA coding sequences comprising high overall AT content or AT rich regions and/or mRNA instability motifs and/or rare codons relative to the recombinant expression system to be used.

In a first aspect, the invention features a modified known nucleic acid, preferably a gene from a bacterium, virus or 4

parasite, capable of being expressed in a cell system, wherein the modification comprises a reduced AT content, relative to the unmodified sequence, and optionally further comprises elimination of at least one or all mRNA instability motifs present in the natural gene. A "cell system" includes cell culture systems, tissue culture systems, organ culture systems and tissues of living animals. In certain preferred embodiments the modification further comprises replacement of one or more codons of the natural gene with preferred codons of the cell system. Each of these features are achieved by replacing one or more codons of the natural gene with codons recognizable to, and preferably preferred by the cell system that encode the same amino acid as the codon which was replaced in the natural gene. In accordance with the invention, such "silent" nucleotide and codon substitutions should be sufficient to achieve the goal lowering AT content and/or of eliminating mRNA instability motifs, and/or reducing the number of rare codons, while maintaining, and preferably improving the ability of the cell system to produce mRNA and 20 express the desired protein.

Also included in the invention are those sequences which are specifically homologous to the modified nucleic acids of the invention under suitable stringent conditions, specifically excluding the known nucleic acids from which the modified nucleic acids are derived. A sequence is "specifically homologous" to another sequence if it is sufficiently homologous to specifically hybridize to the exact complement of the sequence. A sequence "specifically hybridizes" to another sequence if it hybridizes to form Watson-Crick or Hoogsteen base pairs either in the body, or under conditions which approximate physiological conditions with respect to ionic strength, e.g., 140 mM NaCl, 5 mM MgCl<sub>2</sub>. Preferably, such specific hybridization is maintained under stringent conditions, e.g., 0.2×SSC at 68° C.

In preferred embodiments, the nucleic acid of the invention is capable of expressing the protein in mammalian cell culture, or in a transgenic animal at a level which is at least 25%, and preferably 50% and even more preferably at least 100% or more of that expressed by the natural gene in an in vitro cell culture system or in a transgenic animal under identical conditions (i.e. the same cell type, same culture conditions, same expression vector).

As used herein, the term "expression" is meant mRNA transcription resulting in protein expression. Expression may be measured by a number of techniques known in the art including using an antibody specific for the protein of interest. By "natural gene" or "native gene" is meant the gene sequence, or fragments thereof (including naturally occurring allelic variations), which encode the wild type form of the protein and from which the modified nucleic acid is derived. A "preferred codon" means a codon which is used more prevalently by the cell system of choice. Not all codon changes described herein are changes to a preferred codon, so long as the codon replacement is a codon which is at least recognized by the cell system. The term "reduced AT content" as used herein means having a lower overall percentage of nucleotides having A (adenine) or T (thymine) bases relative to the natural gene due to replacement of the A or T containing nucleotide positions or A and/or T containing codons with nucleotides or codons recognized by the cell system of choice and which do not change the amino acid sequence of the target protein. "Heterologous" is used herein to denote genetic material originating from a different species than that into which it has been introduced, or a protein produced from such genetic material.

Particularly preferred cell systems of the invention include mammalian cell culture systems such as COS cells and CHO cells, as well as transgenic animals, particularly the mammary tissue of transgenic animals. However, the invention also contemplates bacteria, yeast, *E. coli*, and viral expression systems such as baculovirus and even plant systems.

In a second aspect, the invention provides a process for 5 preparing a modified nucleic acid of the invention comprising the steps of lowering the overall AT content of the natural gene encoding the protein, and/or eliminating at least one or all mRNA instability motifs and/or replacing one or more codons with a preferred codon of the cell system of choice, all by replacing one or more codons in the natural gene with codons recognizable to, and preferably with codons preferred by the cell system of choice and which code for the same amino acids as the replaced codon. Standard reference works describing the general principals of recombinant DNA tech- 15 nology include Watson, J. D. et al, Molecular Biology of the Gene, Volumes I and II the Benjamin/Cummings Publishing Company, Inc. publisher, Menlo Park, Calif. (1987) Darnell, J. E. et al., Molecular Cell Biology, Scientific American Books, Inc., Publisher, New York, N.Y. (1986); Old, R. W., et 20 al., Principles of Gene Manipulation: An Introduction to Genetic Engineering, 2d edition, University of California Press, publisher, Berkeley Calif. (1981); Maniatis, T., et al., Molecular Cloning: A Laboratory Manual, 2nd ed. Cold Spring Harbor Laboratory, publisher, Cold Spring Harbor, 25 N.Y. (1989) and Current Protocols in Molecular Biology, Ausubel et al., Wiley Press, New York, N.Y. (1992). This aspect of the invention further includes modified nucleic acids prepared according to the process of the invention.

Without being limited to any theory, previous research has 30 indicated that a conserved AU sequence (AUUUA) from the 3' untranslated region of GM-CSF mRNA mediates selective mRNA degradation (Shaw, G. and Kamen, R. *Cell* 46:659-667). The focus in the past has been on the presence of these instability motifs in the untranslated region of a gene. The 35 instant invention is the first to recognize an advantage to eliminating the instability sequences in the coding region of a gene.

In a third aspect, the invention also provides vectors comprising nucleic acids of the invention and promoters active in 40 the cell line or organism of choice, and host cells transformed with nucleic acids of the invention. Preferred vectors include an origin of replication and are thus replicatable in one or more cell type. Certain preferred vectors are expression vectors, and further comprise at least a promoter and passive 45 terminator, thereby allowing transcription of the recombinant expression element in a bacterial, fungal, plant, insect or mammalian cell.

In a fourth aspect, the invention provides transgenic expression vectors for the production of transgenic lactating 50 animals comprising nucleic acids of the invention as well as transgenic non-human lactating animals whose germlines comprise a nucleic acid of the invention. Such transgenic expression vectors comprise a promoter capable of being expressed as part of the genome of the host transgenic animal. 55 General principals for producing transgenic animals are known in the art. See for example Hogan et al., Manipulating the Mouse Embryo: A Laboratory Manual, Cold Spring Harbor Laboratory, (1986); Simons et al, Bio/Technology 6:179-183, (1988); Wall et al., Biol. Reprod. 32:645-651, (1985); 60 Buhler et al., Bio/Technology, 8:140-143 (1990); Ebert et al., Bio/Technology 9:835-838 (1991); Krimenfort et al., Bio/ Technology 9:844-847 (1991); Wall et al., J. Cell. Biochem. 49:113-120 (1992). Techniques for introducing foreign DNA sequences into mammals and their germ cells were originally 65 developed in the mouse. See e.g., Gordon et al., Proc. Natl. Acad. Sci. USA 77:7380-7384, (1980); Gordon and Ruddle,

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*Science* 214: 1244-1246 (1981); Palmiter and Brinster, *Cell* 41: 343-345, 1985; Brinster et al., *Proc Natl. Acad Sci., USA* 82:4438-4442 (1985) and Hogan et al. (ibid.). These techniques were subsequently adapted for use with larger animals including cows and goats. Up until very recently, the most widely used procedure for the generation of transgenic mice or livestock, several hundred linear molecules of the DNA of interest in the form of a transgenic expression construct are injected into one of the pro-nuclei of a fertilized egg. Injection of DNA into the cytoplasm of a zygote is also widely used. Most recently cloning of an entire transgenic cell line capable of injection into an unfertilized egg has been achieved (KHS Campbell et al., *Nature* 380 64-66, (1996)).

In a fifth aspect, the invention provides a transgenic expression vector for production of a transgenic lactating animal species comprising a nucleic acid of the invention, a promoter operatively coupled to the nucleic acid which directs mammary gland expression of the protein encoded by the nucleic acid into the milk of the transgenic animal. The mammary gland expression system has the advantages of high expression levels, low cost, correct processing and accessibility. Known proteins, such as bovine and human alpha-lactalbumin have been produced in lactating transgenic animals by several researchers. (Wright et al, *Bio/Technology* 9:830-834 (1991); Vilotte et al, *Eur. J. Biochem.*, 186:43-48 (1989); Hochi et al., *Mol Reprod. And Devel.* 33:160-164 (1992); Soulier et al., *FEBS Letters* 297(1, 2):13-18 (1992)) and the system has been shown to produce high levels of protein.

Preferred promoters are active in the mammary tissue. Particularly useful are promoters that are specifically active in genes encoding milk specific proteins such as genes found in mammary tissue, i.e. are more active in mammary tissue than in other tissues under physiological conditions where milk is synthesized. Most preferred are promoters that are both specific to and efficient in mammary tissue. Among such promoters, the casein, lactalbumin and lactalglobulin promoters are preferred, including, but not limited to the alpha, beta and gamma casein promoters and the alpha lactalbumin and betalactalglobulin promoters. Preferred among the promoters are those from rodent, goats and cows. Other promoters include those that regulate a whey acidic protein (WAP) gene.

In a preferred embodiment of the invention, a modified nucleic acid encoding MSP-1 or fragments thereof capable of expression in a cell culture system, mammalian cell culture system or in the milk of a transgenic animal is provided. Nucleic acid sequences encoding the natural MSP-1 gene are modified in accordance with the invention. First the overall AT content is reduced by replacing codons of the natural gene with codons recognizable to, and preferably with codons preferred by the cell system of choice, that encode the same amino acid but are sufficient to lower the AT content of the modified nucleic acid as compared to the native MSP-1 gene or gene fragment. Second, mRNA instability motifs (AU-UUA, Shaw and Kamen, supra) in the native gene or gene fragment are eliminated from the coding sequence of the gene by replacing codons of the natural gene with codons recognizable to, and preferably preferred by the cell system of choice that encode the same amino acid but are sufficient to eliminate the mRNA instability motif. Optionally, any other codon of the native gene may be replaced with a preferred codon of the expression system of choice as described.

In a sixth aspect, the invention provides a DNA vaccine comprising a modified nucleic acid according to the invention. In certain preferred embodiments, the DNA vaccine comprises a vector according to the invention, The DNA vaccine according to the invention may be in the form of a "naked" or purified modified nucleic acid according to the

invention, which may or may not be operatively associated with a promoter. A nucleic acid is operatively associated with a promoter if it is associated with the promoter in a manner which allows the nucleic acid sequence to be expressed. Such DNA vaccines may be delivered without encapsulation, or 5 they may be delivered as part of a liposome, or as part of a viral genome. Generally, such vaccines are delivered in an amount sufficient to allow expression of the nucleic acid and elicit an antibody response in an animal, including a human, which receives the DNA vaccine. Subsequent deliveries, at 10 least one week after the first delivery, may be used to enhance the antibody response. Preferred delivery routes include introduction via mucosal membranes, as well as parenteral administration.

A preferred embodiment of this aspect of the invention 15 comprises a fragment of a modified MSP-1 gene according to the invention. Such fragment preferably includes from about 5% to about 100% of the overall gene sequence and comprises one or more modification according to the invention.

Examples of codon usage from *E. coli* and human are 20 shown in FIG. **3***b*. FIG. **3***b* shows the frequency of codon usage for the MSP-1 native gene as well as the modified MSP-1 gene of the invention and also compares the frequency of codon usage to that of *E. coli* and human genes. Codon usage frequency tables are readily available and known to 25 those skilled in the art for a number of other expression systems such as yeast, baculovirus and the mammalian, systems.

The following examples illustrate certain preferred modes of making and practicing the present invention, but are not 30 meant to limit the scope of the invention since alternative methods may be utilized to obtain similar results.

#### EXAMPLES

# Creation of Novel Modified MSP-142 Gene

In one embodiment, a novel modified nucleic acid encoding the C-terminal fragment of MSP-1 is provided. The novel, modified nucleic acid of the invention encoding a 42 kD 40  $C\text{-terminal part of MSP-1} \, (MSP\text{-}1_{42}) \, capable \, of expression \, in$ mammalian cells of the invention is shown in FIG. 1. The natural MSP-1<sub>42</sub> gene (FIG. 2) was not capable of being expressed in mammalian cell culture or in transgenic mice Analysis of the natural MSP-142 gene suggested several char-45 acteristics that distinguish it from mammalian genes. First, it has a very high overall AT content of 76%. Second, the mRNA instability motif, AUUUA, occurred 10 times in this 1100 bp DNA segment (FIG. 2). To address these differences a new MSP-142 gene was designed. Silent nucleotide substi- 50 tution was introduced into the native  $MSP-1_{42}$  gene at 306 positions to reduce the overall AT content to 49.7%. Each of the 10 AUUUA mRNA instability motifs in the natural gene were eliminated by changes in codon usage as well. To change the codon usage, a mammary tissue specific codon 55 usage table, FIG. 3a, was created by using several mouse and goat mammary specific proteins. The table was used to guide the choice of codon usage for the modified MSP- $1_{42}$  gene as described above. For example as shown in the Table in FIG. 3a, in the natural gene, 65% (25/38) of the Leu was encoded 60 by TTA, a rare codon in the mammary gland. In the modified MSP- $1_{42}$  gene, 100% of the Leu was encoded by CTG, a preferred codon for Leu in the mammary gland.

An expression vector was created using the modified MSP- $1_{42}$  gene by fusing the first 26 amino acids of goat beta-casein 65 to the N-terminal of the modified MSP- $1_{42}$  gene and a Sall-Xho I fragment which carries the fusion gene was subcloned

into the XhoI site of the expression vector pCDNA3. A His6 tag was fused to the 3' end of the MSP- $1_{42}$  gene to allow the gene product to be affinity purified. This resulted in plasmid GTC627 (FIG. 4*c*).

To compare the natural MSP- $1_{42}$  gene construct to the modified MSP- $1_{42}$  nucleic acid of the invention, an expression vector was also created for the natural MSP- $1_{42}$  gene and the gene was added to mammalian cell culture and injected into mice to form transgenic mice as follows:

Construction of the Native MSP-142 Expression Vector

To secrete the truncated the merozoite surface protein-1 (MSP-1) of Plasmodium falciparum, the wild type gene encoding the 42 KD C-terminal part of MSP-1 (MSP-1<sub>42</sub>) was fused to either the DNA sequence that encodes the first 15 or the first 25 amino acids of the goat beta-casein. This is achieved by first PCR amplify the MSP-1 plasmid (received from Dr. David Kaslow, NIH) with primers MSP1 and MSP2 (FIG. 6), then cloned the PCR product into the TA vector (Invitrogen). The Bg1II-XhoI fragments of the PCR product was ligated with oligos OT1 and OT2 (FIG. 6) into the expression vector pCDNA3. This yielded plasmid GTC564 (FIG. 4b), which encodes the 15 amino acid beta-casein signal peptide and the first 11 amino acids of the mature goat betacasein followed by the native MSP-142 gene. Oligos MSP-8 and MSP-2 (FIG. 6) were used to amplify MSP-1 plasmid by PCR, the product was then cloned into TA vector. The XhoI fragment was exercised and cloned into the XhoI site of the expression vector pCDNA3 to yield plasmid GTC479 (FIG. 4a), which encoded 15 amino acid goat beta-casein signal peptide fused to the wild-type MSP-1<sub>42</sub> gene. A His6 tag was added to the 3' end of MSP-142 gene in GTC 564 and GTC 479.

Native MSP-1<sub>42</sub> Gene is not Expressed in COS-7 Cells

Expression of the native MSP gene in cultured COS-7 cells was assayed by transient transfection assays. GTC479 and GTC564 plasmids DNA were introduced into COS-7 cells by lipofectamine (Gibco-BRL) according to manufacturer's protocols. Total cellular RNA was isolated from the COS cells two days post-transfection. The newly synthesized proteins were metabolically labeled for 10 hours by adding <sup>35</sup>S methionine added to the culture media two days-post transfection.

To determine the MSP mRNA expression in the COS cells, a Northern blot was probed with a <sup>32</sup>P labeled DNA fragment from GTC479. No MSP RNA was detected in GTC479 or GTC564 transfectants (data not shown). Prolonged exposure revealed residual levels of degraded MSP mRNA. The <sup>35</sup>S labeled culture supernatants and the lysates were immunoprecipitated with a polyclonal antibody raised against MSP. Immunoprecipitation experiments showed that no expression from either the lysates or the supernatants of the GTC479 or GTC564 transfected cells (data not shown). These results showed that the native MSP-1 gene was not expressed in COS cells.

Native MSP- $1_{42}$  Gene is not Expressed in the Mammary Gland of Transgenic Mice

The Sall-XhoI fragment of GTC479, which encoded the 15 amino acids of goat beta-casein signal peptide, the first 11 amino acids of goat beta-casein, and the native MSP- $1_{42}$  gene, was cloned into the XhoI site of the beta-casein expressed in vector BC350. This yielded plasmid BC574 (FIG. 7). A Sall-NotI fragment of BC574 was injected into the mouse embryo to generate transgenic mice. Fifteen lines of transgenic mice were established. Milk from the female founder mice was collected and subjected to Western analysis with polycolonal

antibodies against MSP. None of the seven mice analyzed were found to express  $MSP-1_{42}$  protein in their milk. To further determine if the mRNA of MSP-142 was expressed in the mammary gland, total RNA was extracted from day 11 lactating transgenic mice and analyzed by Northern blotting. No MSP-142 mRNA was detected by any of the BC 574 lines analyzed. Therefore, the  $MSP-1_{42}$  transgene was not expressed in the mammary gland of transgenic mice. Taken together, these experiments suggest that native parasitic MSP-1<sub>42</sub> gene could not be expressed in mammalian cells, 10 and the block is as the level of mRNA abundance.

# Expression of MSP in the Mammalian Cells

Transient transfection experiments were performed to evaluate the expression of the modified MSP- $1_{42}$  gene of the invention in COS cells. GTC627 and GTC479 DNA were introduced into the COS-7 cells. Total RNA was isolated 48 hours post-transfection for Northern analysis. The immobilized RNA was probed with <sup>32</sup>P labeled SalI-XhoI fragment of GTC627. A dramatic difference was observed between 20 GTC479 and GTC627. While no  $MSP-1_{42}$  mRNA was detected in the GTC479 transfected cells as shown previously, abundant MSP-142 mRNA was expressed by GTC627 (FIG. 5, Panel A). GTC 469 was used as a negative control and comprises the insert of GTC564 cloned into cloning vector 25 PU19, a commercially available cloning vector. A metabolic labeling experiment with 35S methionine followed by immunoprecipitation with polyclonal antibody (provided by D. Kaslow NIAID, NIH) against MSP showed that MSP-142 protein was synthesized by the transfected COS cells (FIG. 5, Panel B). Furthermore, MSP-1<sub>42</sub> was detected in the transfected COS supernatant, indicating the MSP-142 protein was also secreted. Additionally, using Ni-NTA column, MSP-142 was affinity purified from the GTC627 transfected COS supernatant.

These results demonstrated that the modification of the parasitic MSP-1<sub>42</sub> gene lead to the expression of MSP mRNA in the COS cells. Consequently, the MSP-142 product was synthesized and secreted by mammalian cells.

Polyclonal antibodies used in this experiment may also be  $_{40}$ prepared by means well known in the art (Antibodies: A Laboratory Manual, Ed Harlow and David Lane, eds. Cold Spring Harbor Laboratory, publishers (1988)). Production of MSP serum antibodies is also described in Chang et al., Infection and Immunity (1996) 64:253-261 and Chang et al., 45 (1992) Proc Natl. Acad. Sci. USA 86:6343-6347.

The results of this analysis indicate that the modified MSP-142 nucleic acid of the invention is expressed at a very high level compared to that of the natural protein which was not expressed at all. These results represent the first experimental 50 evidence that reducing the AT % in a gene leads to expression of the MSP gene in heterologous systems and also the first evidence that removal of AUUUA mRNA instability motifs from the MSP coding region leads to the expression of MSP protein in COS cells.

Thus, the data presented here suggest that certain heterologous proteins that may be difficult to express in cell culture or transgenic systems because of high AT content and/or the presence of instability motifs, and or the usage of rare codons which are unrecognizable to the cell system of choice may be 60 reengineered to enable expression in any given system with the aid of codon usage tables for that system. The present invention represents the first time that a DNA sequence has been modified with the goal of removing suspected sequences responsible for degradation resulting in low RNA levels or no 65 RNA at all. The results shown in the FIG. 5, Panel A Northern (i.e. no RNA with native gene and reasonable levels with a

modified DNA sequence in accordance with the invention), likely explains the increase in protein production.

The following examples describe the expression of MSP1-42 as a native non-fusion (and non-glycosylated) protein in the milk of transgenic mice.

Construction of MSP Transgene

To fuse MSP1-42 to the 15 amino acid  $\beta$ -casein signal peptide, a pair of oligos, MSP203 and MSP204 (MSP203: ggccgctcgacgccaccatgaaggtcct-

cataattgcctgtctggtggctctggccatt geageegteacteecteegteat (SEQ ID NO: 12), MSP204: cgatgacggagggagtgacggctgcaatggccagagcca ccagacaggcaattatgaggaccttcatggtggcgtcgagc (SEQ ID NO:13)), which encode the 15 amino acid-casein signal and the first 5 amino acid of the MSP1-42 ending at the Cla I site, was ligated with a Cla I-Xho I fragment of BC620 (FIG. 8) which encodes the rest of the MSP1-42 gene, into the Xho I site of the expression vector pCDNA3. A Xho I fragment of this plasmid (GTC669) was then cloned into the Xho I site of milk specific expression vector BC350 to generate B670 (FIG. 9).

Expressing of MSP1-42 in the Milk of Transgenic Mice

A Sal I-Not I fragment was prepared from plasmid BC670 and microinjected into the mouse embryo to generate transgenic mice. Transgenic mice were identified by extracting mouse DNA from tail biopsy followed by PCR analysis using oligos GTC17 and MSP101 (sequences of oligos: GTC17, GATTGACAAGTAATACGCTGTTTCCTC (SEO ID NO:14), Oligo MSP101, GGATTCAATAGATACGG (SEQ ID NO:15)). Milk from the female founder transgenic mice was collected at day 7 and day 9 of lactation, and subjected to western analysis to determine the expression level of MSP-1-42 using a polyclonal anti-MSP antibody and monoclonal anti-MSP antibody 5.2 (Dr. David Kaslow, NIH). Results indicated that the level of MSP-1-42 expression in the milk of transgenic mice was at 1-2 mg/ml (FIG. 10).

Construction of MSP1-42 Glycosylation Sites Minus Mutants

Our analysis of the milk produced MSP revealed that the transgenic MSP protein was N-glycosylated. To eliminate the N-glycosylation sites in the MSP1-42 gene, Asn (N) at positions 181 and 263 were substituted with Gln (Q). The substitutions were introduced by designing DNA oligos that anneal to the corresponding region of MSP1 and carry the AAC to CAG mutations. These oligos were then used as PCR primers to produce DNA fragments that encode the N to Q substitutions.

To introduce N262-Q mutation, a pair of oligos, MSPGY-LYCO-3 (CAGGGAATGCTGCAGATCAGC; SEQ ID NO:16) and MSP42-2 (AATTCTCGAGTTAGTGGTG-GTGGTGGTGGTGATCGCAGAAAATACCATG; SEQ ID NO:17, FIG. 11), were used to PCR amplify plasmid GTC627, which contains the synthetic MSP1-42 gene. The 55 PCR product was cloned into pCR2.1 vector (Invitrogen). This generated plasmid GTC716.

To introduce N181-Q mutation, oligos MSPGLYCO-1 (CTCCTTGTTCAGG AACTTGTAGGG; SEQ ID NO:18) and MSPGLCO-2 (GTCCTGCAGTACACATATGAG (SEQ ID NO:19), FIG. 4) were used to amplify plasmid GTC 627. The PCR product was cloned into pCR2.1. This generated plasmid GTC700.

The MSP double glycosylation mutant was constructed by the following three steps: first, a Xho I-Bsm I fragment of BC670 and the Bsm 1-Xho I fragment of GTC716 is ligated into the Xho I site of vector pCR2.1. This resulted a plasmid that contain the MSP-1-42 gene with N262-Q mutation.

EcoN I-Nde I fragment of this plasmid was then replaced by the EcoN I-Nde I fragment from plasmid GTC716 to introduce the second mutation, N181-Q. A Xho I fragment of this plasmid was finally cloned into BC350 to generate BC718 (FIG. **12**).

Expression of Nonglycosylated MSP1 in Transgenic Animals

BC718 has the following characteristics: it carries the MSP1-42 gene under the control of the  $\beta$ -casein promoter so it can be expressed in the mammary gland of the transgenic <sup>10</sup> animal during lactation. Further, it encodes a 15 amino acid  $\beta$ -casein leader sequence fused directly to MSP1-42, so that the MSP1-42, without any additional amino acid at its N-terminal, can be secreted into the milk. Finally, because the N-Q substitutions, the MSP produced in the milk of the transgenic animal by this construct will not be N-glycosylated. Taken

together, the transgenic MSP produced in the milk by BC718 is the same as the parasitic MSP.

A Sall/XhoI fragment was prepared from plasmid BC718 and microinjected into mouse embryos to generate transgenic mice. Transgenic animals were identified as described previously. Milk from female founders was collected and analyzed by Western blotting with antibody 5.2. The results, shown in FIG. **13**, indicate expression of nonglycosylated MSP1 at a concentration of 0.5 to 1 mg/ml.

#### EQUIVALENTS

Those skilled in the art will recognize, or be able to ascertain, using no more than routine experimentation, numerous equivalents are considered to be within the scope of this invention, and are covered by the following claims.

#### SEQUENCE LISTING

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	atc Ile															624
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	gat Asp 50															192
gtt	tta	gaa	tca	gat	tta	att	cca	tat	aaa	gat	tta	aca	tca	agt	aat	240

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# -continued

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1 5 10 15	
gtc act ccc tcc gtc atc gat aac atc ctg tcc aag atc gag aac gag	96
Val Thr Pro Ser Val Ile Asp Asn Ile Leu Ser Lys Ile Glu Asn Glu	

:	20		25		30			
tac gag gtg ct Tyr Glu Val Le 35		-				-	-	144
aag aag cag ct Lys Lys Gln Le 50								192
gat atc ctg aa Asp Ile Leu As 65					-			240
ctg gag agc ga Leu Glu Ser As	-			-				288
gtg gtc aaa ga Val Val Lys As 10		Lys Phe 1						336
ttc ctg agc ag Phe Leu Ser Se 115								384
aac ttc gcc aa Asn Phe Ala As 130								432
tac aag agc ga Tyr Lys Ser As 145						Lys		480
gga gag aac ga Gly Glu Asn G								528
tac aag acc gt Tyr Lys Thr Va 18		Lys Ile 2						576
gcc aag gtc ct Ala Lys Val Le 195								624
atc aag gag c Ile Lys Glu Le 210								672
ttc aag aag aa Phe Lys Lys As 225						Thr	-	720
tac aac cac aa Tyr Asn His As								768
ttc gaa aac ct Phe Glu Asn Le 20		Thr Val 1		-				816
ctg cag gga at Leu Gln Gly Me 275								864
tgt ccc cag aa Cys Pro Gln As 290								912
tgc aag tgc ct Cys Lys Cys Le 305						Val		960
aac ccc aat co Asn Pro Asn Pi							0	.008
gcc aag tgt ad	cc gag gag	gat tca g	gga agc	aac gga	aag aag	atc	acc 1	056

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Ala Lys Cys Thr Glu Glu Asp Ser Gly Ser Asn Gly Lys Lys Ile Thr 340 345 350
tgc gag tgt acc aag cct gat tct tat cca ctg ttc gat ggt att ttc 1104 Cys Glu Cys Thr Lys Pro Asp Ser Tyr Pro Leu Phe Asp Gly Ile Phe 355 360 365
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Lys Asp Ile Leu Asn Ser Arg Phe Asn Lys Arg Glu Asn Phe Lys Asn 50 55 60
Val Leu Glu Ser Asp Leu Ile Pro Tyr Lys Asp Leu Thr Ser Ser Asn 65 70 75 80
Tyr Val Val Lys Asp Pro Tyr Lys Phe Leu Asn Lys Glu Lys Arg Asp 85 90 95
Lys Phe Leu Ser Ser Tyr Asn Tyr Ile Lys Asp Ser Ile Asp Thr Asp 100 105 110
Ile Asn Phe Ala Asn Asp Val Leu Gly Tyr Tyr Lys Ile Leu Ser Glu 115 120 125
Lys Tyr Lys Ser Asp Leu Asp Ser Ile Lys Lys Tyr Ile Asn Asp Lys 130 135 140
Gln Gly Glu Asn Glu Lys Tyr Leu Pro Phe Leu Asn Asn Ile Glu Thr 145 150 155 160
Leu Tyr Lys Thr Val Asn Asp Lys Ile Asp Leu Phe Val Ile His Leu 165 170 175
Glu Ala Lys Val Leu Asn Tyr Thr Tyr Glu Lys Ser Asn Val Glu Val 180 185 190
Lys Ile Lys Glu Leu Asn Tyr Leu Lys Thr Ile Gln Asp Lys Leu Ala 195 200 205
Asp Phe Lys Lys Asn Asn Asn Phe Val Gly Ile Ala Asp Leu Ser Thr 210 215 220
Asp Tyr Asn His Asn Asn Leu Leu Thr Lys Phe Leu Ser Thr Gly Met 225 230 235 240
Val Phe Glu Asn Leu Ala Lys Thr Val Leu Ser Asn Leu Leu Asp Gly 245 250 255
Asn Leu Gln Gly Met Leu Asn Ile Ser Gln His Gln Cys Val Lys Lys 260 265 270
Gln Cys Pro Gln Asn Ser Gly Cys Phe Arg His Leu Asp Glu Arg Glu 275 280 285
Glu Cys Lys Cys Leu Leu Asn Tyr Lys Gln Glu Gly Asp Lys Cys Val 290 295 300

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Glu 305	Asn	Pro	Asn	Pro	Thr 310	Сүз	Asn	Glu	Asn	Asn 315	Gly	Gly	Cys	Asp	Ala 320
Asp	Ala	Lys	Суз	Thr 325	Glu	Glu	Asp	Ser	Gly 330	Ser	Asn	Gly	Lys	Lys 335	Ile
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Phe	Сув	Ser 355													
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Leu	Lys	Lys 35	Gln	Leu	Glu	Asn	Asn 40	Val	Met	Thr	Phe	Asn 45	Val	Asn	Val
Lys	Asp 50	Ile	Leu	Asn	Ser	Arg 55	Phe	Asn	Lys	Arg	Glu 60	Asn	Phe	Lys	Asn
Val 65	Leu	Glu	Ser	Asp	Leu 70	Ile	Pro	Tyr	Lys	Asp 75	Leu	Thr	Ser	Ser	Asn 80
Tyr	Val	Val	Lys	Asp 85	Pro	Tyr	Lys	Phe	Leu 90	Asn	Lys	Glu	Lys	Arg 95	Asp
ГЛа	Phe	Leu	Ser 100	Ser	Tyr	Asn	Tyr	Ile 105	Lys	Asp	Ser	Ile	Asp 110	Thr	Asp
Ile	Asn	Phe 115	Ala	Asn	Asp	Val	Leu 120	Gly	Tyr	Tyr	Lys	Ile 125	Leu	Ser	Glu
Lys	Tyr 130	Lys	Ser	Asp	Leu	Asp 135	Ser	Ile	Lys	Гла	Tyr 140	Ile	Asn	Asp	Lys
Gln 145	Gly	Glu	Asn	Glu	Lys 150	Tyr	Leu	Pro	Phe	Leu 155	Asn	Asn	Ile	Glu	Thr 160
Leu	Tyr	Lys	Thr	Val 165	Asn	Asp	Lys	Ile	Asp 170	Leu	Phe	Val	Ile	His 175	Leu
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Lys	Ile	Lys 195	Glu	Leu	Asn	Tyr	Leu 200	Lys	Thr	Ile	Gln	Asp 205	Lys	Leu	Ala
Asp	Phe 210	Lys	Lys	Asn	Asn	Asn 215	Phe	Val	Gly	Ile	Ala 220	Asp	Leu	Ser	Thr
Asp 225	Tyr	Asn	His	Asn	Asn 230	Leu	Leu	Thr	Lys	Phe 235	Leu	Ser	Thr	Gly	Met 240
Val	Phe	Glu	Asn	Leu 245	Ala	Lys	Thr	Val	Leu 250	Ser	Asn	Leu	Leu	Asp 255	Gly
Asn	Leu	Gln	Gly 260	Met	Leu	Asn	Ile	Ser 265	Gln	His	Gln	Сүз	Val 270	Lys	Lys
Gln	Cys	Pro 275	Gln	Asn	Ser	Gly	Cys 280	Phe	Arg	His	Leu	Asp 285	Glu	Arg	Glu
Glu	Cys 290	Lys	Сүз	Leu	Leu	Asn 295	Tyr	Lys	Gln	Glu	Gly 300	Asp	Lys	Сүз	Val
Glu 305	Asn	Pro	Asn	Pro	Thr 310	Cys	Asn	Glu	Asn	Asn 315	Gly	Gly	Сүз	Asp	Ala 320

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305         310         315         320	
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Cys Glu Cys Thr Lys Pro Asp Ser Tyr Pro Leu Phe Asp Gly Ile Phe 355 360 365	
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Concentrated	
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What is claimed is:

1. A method for producing *Plasmodium falciparum* protein MSP-1 in milk of a non-human transgenic mammal, compris-<sup>35</sup> ing:

- 1) providing a non-human transgenic mammal whose genome comprises a modified nucleic acid sequence encoding said MSP-1 operably linked to a promoter which directs expression in a mammary gland and a signal sequence directing secretion of said MSP-1 into milk, wherein said modified nucleic acid sequence has been modified by replacing a number of AT-containing codons of a nucleic acid sequence encoding said MSP-1, 45 as it naturally occurs in Plasmodium falciparum, with a codon or codons preferred by a mammalian cell for the purpose of expression and encoding the same amino acid as the replaced AT-containing codon or codons, wherein the number of codons replaced is sufficient to 50 allow expression of said MSP-1 in said non-human transgenic mammal; and
- 2) allowing said non-human transgenic mammal to express said MSP-1 in its milk.

**2**. A method for producing *Plasmodium falciparum* protein 55 MSP-1 in milk of a non-human transgenic mammal, comprising:

 providing a non-human transgenic mammal whose genome comprises a modified nucleic acid sequence encoding said MSP-1 operably linked to a promoter 60 which directs expression in a mammary gland and a signal sequence directing secretion of said MSP-1 into milk, wherein said modified nucleic acid sequence has been modified by introduction of one or more silent mutations into a number of AUUUA mRNA instability 65 motifs, as they naturally occur in *Plasmodium falciparum*, thereby eliminating said number of AUUUA instability motifs, allowing expression of said MSP-1 in said non-human transgenic mammal; and

2) allowing said non-human transgenic mammal to express said MSP-1 in its milk.

**3**. A method for producing *Plasmodium falciparum* protein MSP-1 in milk of a non-human transgenic mammal, compris-40 ing:

- providing a non-human transgenic mammal whose genome comprises a modified nucleic acid sequence encoding said MSP-1 operably linked to a promoter which directs expression in a mammary gland and a signal sequence directing secretion of said MSP-1 into milk, wherein said modified nucleic acid sequence has been modified by:
- a) replacing a number of AT-containing codons of a nucleic acid sequence encoding said MSP-1, as it naturally occurs in *Plasmodium falciparum*, with a codon or codons preferred by a mammalian cell for the purpose of expression and encoding the same amino acid as the replaced AT-containing codon or codons, and
- b) introduction of one or more silent mutations into a number of AUUUA mRNA instability motifs, as they naturally occur in *Plasmodium falciparum*, thereby eliminating said AUUUA instability motifs,
- wherein the number of said modifications is sufficient to allow expression of said MSP-1 in said non-human transgenic mammal; and
- 2) allowing said non-human transgenic mammal to express said MSP-1 in its milk.

4. The method of claim 1, 2 or 3 wherein the modified <sup>65</sup> nucleic acid further comprises at least one substitution of a glutamine codon for an asparagine codon, resulting in the loss of at least one N-glycosylation site in said MSP-1.

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5. A non-human transgenic mammal whose genome comprises a modified nucleic acid sequence encoding Plasmodium falciparum protein MSP-1 operably linked to a promoter which directs expression in a mammary gland and a signal sequence directing secretion of said MSP-1 into milk, wherein said modified nucleic acid sequence has been modified by replacing a number of AT-containing codons of a nucleic acid sequence encoding said MSP-1, as it naturally occurs in Plasmodium falciparum, with a codon or codons preferred by a mammalian cell for the purposes of expression and encoding the same amino acid as the replaced AT-containing codon or codons, wherein the number of codons replaced is sufficient to allow expression of said MSP-1 in said non-human transgenic mammal, and wherein said non-15 human transgenic mammal expresses said MSP-1 in its milk.

**6**. A non-human transgenic mammal whose genome comprises a modified nucleic acid sequence encoding *Plasmo-dium falciparum* protein MSP-1 operably linked to a promoter which directs expression in a mammary gland and a signal sequence directing secretion of said MSP-1 into milk,

wherein said modified nucleic acid sequence has been modified by introduction of one or more silent mutations into a number of AUUUA mRNA instability motifs, as they naturally occur in *Plasmodium falciparum*, thereby eliminating said AUUUA instability motifs, allowing expression of said MSP-1 in said non-human transgenic mammal, and wherein said non-human transgenic mammal expresses said MSP-1 in its milk.

7. The non-human transgenic mammal of claim 6 wherein said modified nucleic acid sequence is further modified by introduction of one or more silent mutations into a number of AUUUA mRNA instability motifs, as they naturally occur in *Plasmodium falciparum*, thereby eliminating said AUUUA instability motifs, and allowing expression of said MSP-1.

**8**. The non-human transgenic mammal of claim **5**, **6**, or **7** wherein the modified nucleic acid further comprises at least one substitution of a glutamine codon for an asparagine codon, resulting in the loss of at least one N-glycosylation site in said MSP-1.

\* \* \* \* \*