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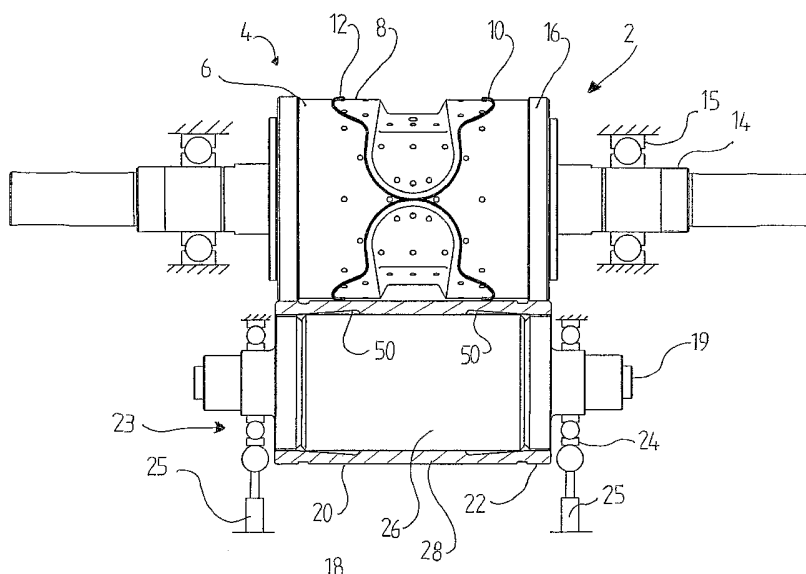
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(54) Title: AN ANVIL FOR A ROTARY CUTTING UNIT AND A ROTARY CUTTING UNIT HAVING AN ANVIL



(57) Abstract: A rotatable anvil for a rotary cutting unit, including an axle, at least one anvil portion adapted to co-operate with a knife member of a rotary cutter, a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutter, the pair of load transmitting portions being arranged on each side of the anvil portion, and deflection means provided underneath at least one of the anvil portion and the load transmitting portions. The invention also relates to a rotary cutting unit including a rotary cutting drum and a rotatable anvil.

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AN ANVIL FOR A ROTARY CUTTING UNIT AND A ROTARY CUTTING UNIT HAVING AN ANVIL

Field Of The Invention

5 The present invention relates generally to a rotatable anvil for a rotary cutting unit, and more particularly to a rotatable anvil for a rotary cutting unit including an axle, at least one anvil portion adapted to co-operate with a knife member of a rotary cutter, and a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutter, the pair of load transmitting portions being arranged on each side of the anvil portion. The
10 present invention also relates to a rotary cutting unit including a rotary cutter and the rotatable anvil.

Background Of The Invention

 A known rotary cutting unit is disclosed in U.S. Patent No. 6,244,148, and includes a rotary cutter in working relationship with a rotary anvil. The rotary cutter is provided
15 with a substantially circular-cylindrical body having a surface and at least one knife member protruding from the surface, the radially peripheral part of the knife member having a diameter larger than that of the surface. Each side of the rotary cutter is provided with an axle supported in bearings. Between the axles and the surface, i.e. on each side of the surface, a pair of annular abutment members are provided. The abutment members
20 have a diameter larger than that of the surface, in order to allow abutment against a pair of load receiving portions of the anvil.

 The anvil is provided with an anvil portion and the pair of load receiving portions. The anvil portion is adapted to co-operate with the knife member of the rotary cutter, whereas the load receiving portions are adapted to abut the abutment members of the rotary
25 cutter. The anvil is supported in bearings outside the anvil portion and outside the load bearing portions, seen in the axial extension of the anvil.

 Furthermore, the abutment members have a diameter which is substantially the same as the radially peripheral part of the knife member. The abutment members are adapted to lie against and transmit loads such that a predetermined pressure is exerted on
30 the load receiving portions of the anvil to achieve a desired cutting property. Optionally, the abutment may also transmit rotation of the rotary cutter drum to the anvil surface, such that it turns in a direction opposite to that of the rotary cutter. A product is cut from a web introduced between the drums by the centrally arranged knife member.

 The described rotary cutter however suffers from the drawback that the portions of
35 the knife members in the axial center of the rotary cutting drum do not cut as precisely as the portions of the knife members closer to the axial periphery thereof. This is due to the fact that the rotary cutting drum exerts a pressure onto the anvil surface via the abutment members, thereby causing the anvil to be bent. This is shown in FIG. 5, illustrating the

principle of a prior art anvil A corresponding to the anvil disclosed in U.S. Patent No. 6, 244,148. A pair of load receiving portions B are arranged on either sides of the axial extension of an anvil portion C, whereas a pair of annular support surfaces D for co-operating with bearings are arranged on either sides of the pair of load receiving portions B. When load E is applied to the load receiving portions, the central portion of the anvil A will be bent slightly downwards as shown (exaggerated) by the broken line F due to the counter directed force G on the surface D, *i.e.* at the bearings. Such bending may be denoted negative bending.

Another prior art rotary cutting unit has an anvil for cooperation with a rotary cutting drum having two or more knife members arranged side by side. Such a rotary cutter not only suffers from the drawback described above, but also in that it has a long axial extension, causing the anvil drum and the rotary cutting drum to also be bent by gravity, *i.e.* the longer and heavier the anvil, the more it will be bent negatively by gravity that will add to the described effect.

The use of two or three parallel knife members or one large knife member on a long rotary cutter to co-operate with such an anvil will thus only have acceptable cutting properties at the peripheral portion of the anvil, whereas the knife member closer to the central portions may not cut through the web to be cut.

Summary Of The Invention

An object of the invention is to increase the reliability and the life time of an anvil.

In an embodiment, the invention provides a rotatable anvil for a rotary cutting unit, including an axle, at least one anvil portion adapted to co-operate with a knife member of a rotary cutter, a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutter, the pair of load transmitting portions being arranged on each side of the anvil portion, and deflection means provided underneath at least one of the anvil portion and the load transmitting portions.

In another embodiment, the invention provides a rotary cutting unit, including a rotary cutting drum and a rotatable anvil. The rotatable anvil includes an axle, at least one anvil portion adapted to co-operate with a knife member of the rotary cutting drum, and a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutting drum, the pair of load transmitting portions being arranged on each side of the anvil portion, and deflection means provided underneath at least one of the anvil portion and the load transmitting portions.

The anvil may include a core and a mantle. The deflection means may include at least one annular groove in an interior surface of the mantle. The deflection means may include at least one annular groove in an exterior surface of the core. The anvil may include a core having axial end surfaces, and the deflection means may include at least one

axial groove in the end surfaces. The anvil portion may include a single anvil portion. The anvil portion may include a plurality of anvil portions. The rotary cutter may include at least one centrally disposed knife member, and a single anvil portion. The rotary cutter may include a plurality of axially disposed knife members and a plurality of anvil portions adapted to co-operate with at least one of the axially disposed knife members. The rotary cutter may include a plurality of axially disposed knife members and a single anvil portion.

Hereby, undesired deformations of the rotary cutter and the anvil are compensated when increasing the load, such that the total lifetime of the anvil portions can be increased. Further, the range of possible interferences of the anvil portion and the cutting portion is increased. In particular, when the anvil wears it is possible to compensate by application of more load to the load receiving portions. Hereby it is achieved that the magnitude of the bending of the anvil can be defined by selecting the size, depth, form and number of the annular groove or grooves.

15 **Brief Description Of The Drawings**

The accompanying drawings, which are incorporated herein and constitute part of this specification, illustrate the presently preferred embodiments of the invention, and together with the general description given above and the detailed description given below, serve to explain features of the invention.

20 FIG. 1 illustrates a rotary cutting unit including a rotary cutter and an anvil according to a first embodiment of the invention.

FIGS. 2A – 2D illustrate a rotary cutting unit with an anvil according to second to fifth embodiments of the invention.

FIG. 3 illustrates an anvil according to a sixth embodiment of the invention.

25 FIG. 4 illustrates an anvil according to a seventh embodiment of the invention.

FIG. 5 illustrates a prior art anvil subjected to a load.

Detailed Description Of The Preferred Embodiments

Figure 1 shows a first embodiment of a rotary cutting unit 2 according to an embodiment of the invention. A rotary cutter 4 is provided with a substantially circular-cylindrical hollow or solid body 6 having a surface 8 and at least one knife member 10 protruding from the surface 8. The radially peripheral part 12 of the knife member 10 has a diameter larger than that of the surface 8. The rotary cutter 4 is arranged on or is an integral part of an arbour 14 extending axially from each side of the rotary cutter 4 and being supported in bearings 15. Axially on each side of the surface 8, a pair of annular abutment members 16 are provided. The abutment members 16 have a diameter larger than that of the surface 8, in order to allow abutment against an anvil drum 18.

The anvil drum 18 is provided with an axle 19, an anvil portion 20 and a pair of load transmitting portions 22. The anvil portion 20 is adapted to co-operate with the knife

member 10 of the rotary cutter 4, whereas the load transmitting portions 22 are adapted to abut the abutment surfaces 16 of the rotary cutter 4.

Furthermore, the abutment members 16 have a diameter which is substantially the same as the radially peripheral part 12 of the knife member 10. In some cases, the diameter
5 of the part 12 may however be larger or smaller than that of the abutment members 16.

Axially on each side of the anvil portion 20, the axle 19 is rotatably arranged at bearings 23, each covered by a load receiving member 24. Each load receiving member 24 is arranged axially outside each load transmitting portion 22.

A load is applied by a pair of pneumatic cylinders 25 to the load receiving members
10 24. The load is transmitted further via the load transmitting portions 22 to the abutment members 16, and optionally also via the knife members 10 to the anvil portion 20.

The anvil drum 18 includes a substantially circular-cylindrical core 26 and a substantially circular-cylindrical mantle 28 arranged *e.g.* by press-fit on the core. The core 26 is preferably made of steel, whereas the mantle 28 may be made of any suitable
15 material, such as steel or hard metal.

Underneath the load transmitting portions 22, an axial annular recess 50 is provided in the inner periphery of the mantle 28. The annular recess 50 extends such that it is at least partly subjected to the pressure by the knife member 10.

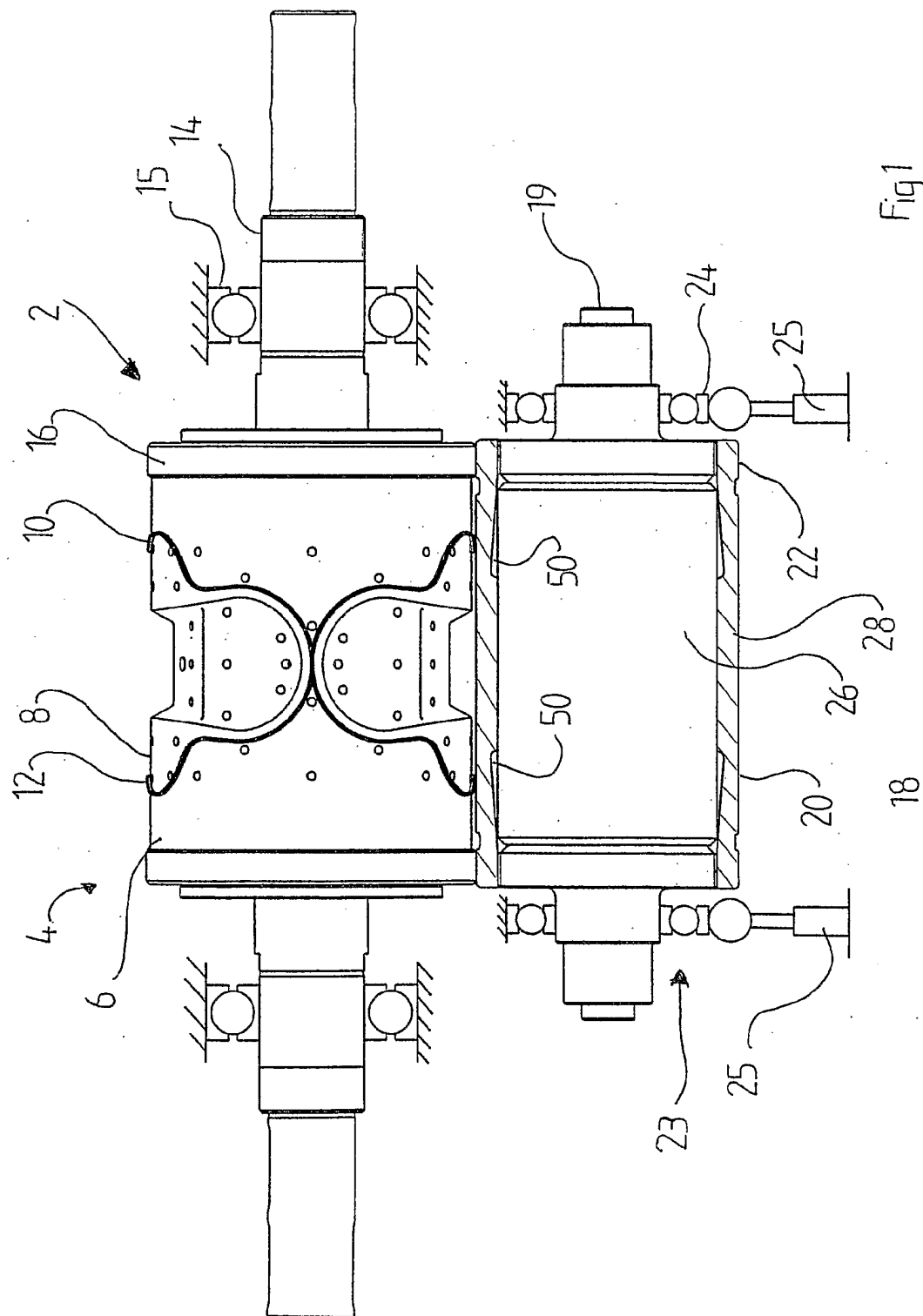
According to a second embodiment, shown in FIG. 2A, two separated knife
20 members 10 adapted to co-operate with two axially separated anvil portions 20 are shown. The annular recess 50 extends underneath the load transmitting portions 22 and partially underneath the anvil portions 20. As shown in FIG. 2B, according to a third embodiment, the recess does not extend underneath the load transmitting portions 22, only partially underneath the anvil portions 20. According to a fourth embodiment, shown in FIG. 2C,
25 the annular recess 50 extends underneath the load transmitting portions 22 and underneath the anvil portions 20 that are not directly pressed by the knife member 10. In FIG. 2D, a fifth embodiment is shown, according to which the axial annular recess 50 is provided underneath central portions of the knife member 10. However, the extension of the axial annular recess may extend axially further, *e.g.* a larger part or the whole of the width of the
30 knife member 10. Furthermore, more than one such recesses may be provided. It is contemplated that in such a case, it may be advantageous to provide a plurality of axially separated recesses. In FIG. 3, a sixth embodiment is shown, according to which the annular groove 50 is made in the core 26 instead of in the mantle 28. A seventh embodiment is shown in FIG. 4. The anvil drum 18 is constituted solely by said core 26
35 having axial end surfaces 32. In this case, the recess 50 shown in FIGS. 1, 2 and 4, is performed by machining an axial groove in the axial surfaces 32 of the core 26. It should be noted that the embodiments of the anvil shown in FIG. 1 – 4 can all be combined in any suitable manner, depending on the desired degree of deflection.

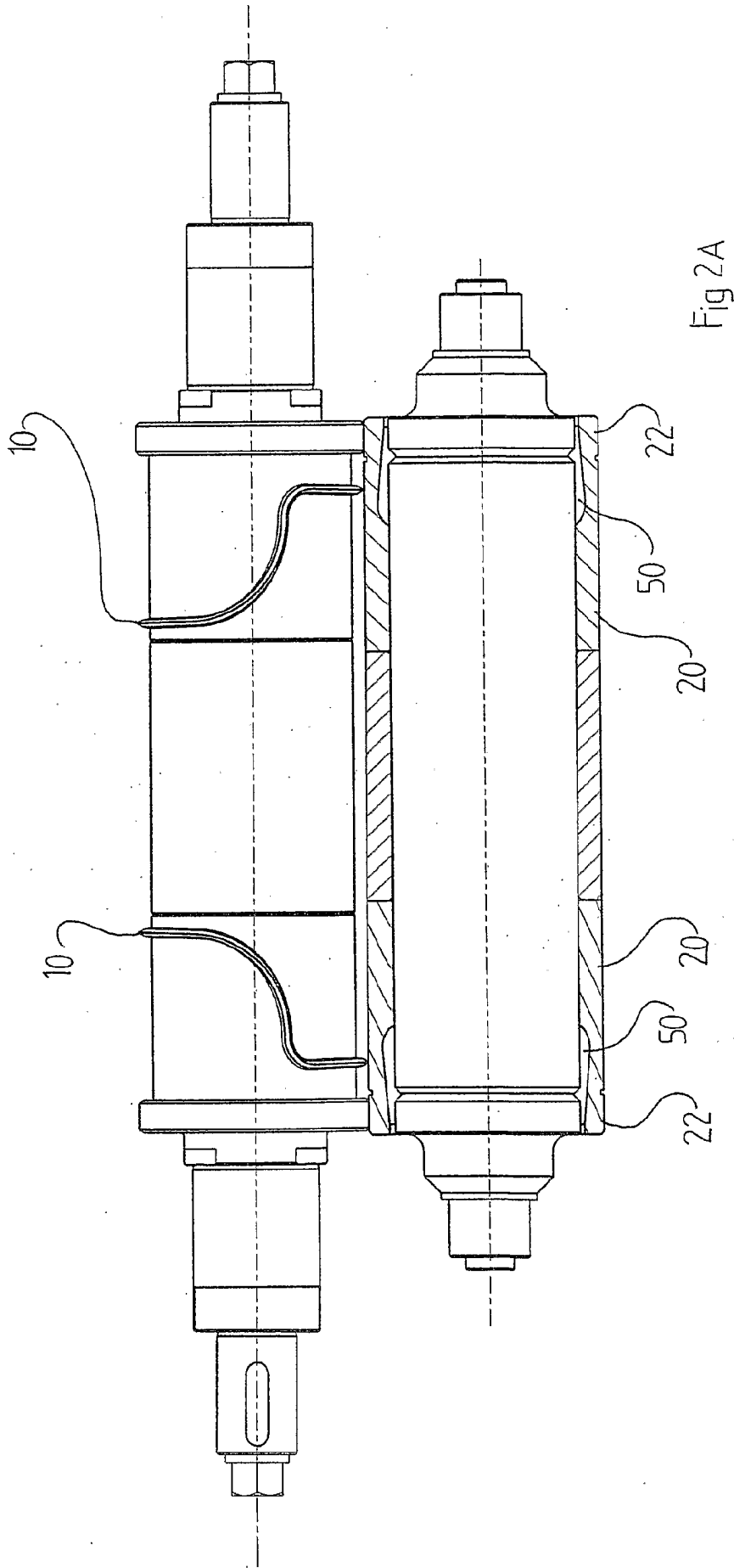
Claims

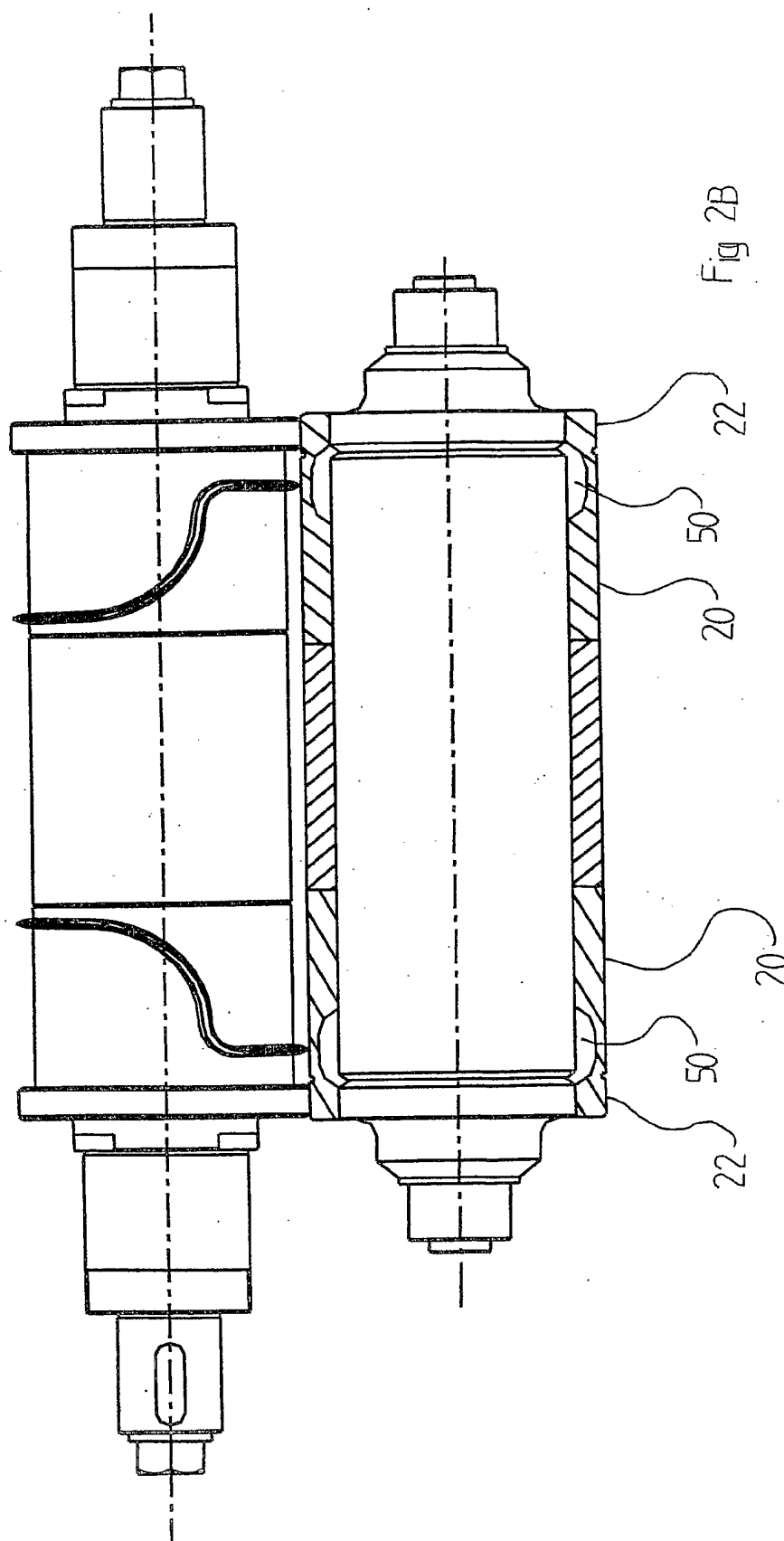
1. A rotatable anvil for a rotary cutting unit, comprising: an axle, at least one anvil portion adapted to co-operate with a knife member of a rotary cutter, a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutter, the pair of load transmitting portions being arranged on each side of the anvil portion, and deflection means provided underneath at least one of the anvil portion and the load transmitting portions.
2. The rotatable anvil according to claim 1, wherein the anvil includes a core and a mantle, the deflection means comprising at least one annular groove in an interior surface of the mantle.
3. The rotatable anvil according to claim 1, wherein the anvil includes a core and a mantle, the deflection means comprising at least one annular groove in an exterior surface of the core.
4. The rotatable anvil according to claim 1, wherein the anvil includes a core having axial end surfaces, the deflection means comprising at least one axial groove in the end surfaces.
5. The rotatable anvil according to claim 1, wherein the anvil portion comprises a single anvil portion.
6. The rotatable anvil according to claim 1, wherein the anvil portion comprises a plurality of anvil portions.
7. A rotary cutting unit, comprising: a rotary cutting drum and a rotatable anvil, the rotatable anvil including an axle, at least one anvil portion adapted to co-operate with a knife member of the rotary cutting drum, and a pair of load transmitting portions adapted to abut a pair of abutment members of the rotary cutting drum, the pair of load transmitting portions being arranged on each side of the anvil portion, and deflection means provided underneath at least one of the anvil portion and the load transmitting portions.
8. The rotary cutting unit according to claim 7, wherein the anvil includes a core and a mantle, the deflection means comprising at least one annular groove in an interior surface of the mantle.
9. The rotary cutting unit according to claim 7, wherein the anvil includes a core and a mantle, the deflection means comprising at least one annular groove in an exterior surface of the core.
10. The rotary cutting unit according to claim 7, wherein the anvil includes a core having axial end surfaces, the deflection means comprising at least one axial groove in the end surfaces.
11. The rotary cutting unit according to claim 7, wherein the rotary cutter includes at least one centrally disposed knife member, and wherein the anvil includes a single anvil portion.

12. The rotary cutting unit according to claim 7, wherein the rotary cutter includes a plurality of axially disposed knife members, and wherein the anvil includes a plurality of anvil portions adapted to co-operate with at least one of the axially disposed knife members.

- 5 13. The rotary cutting unit according to claim 7, wherein the rotary cutter includes a plurality of axially disposed knife members, and wherein the anvil includes a single anvil portion.







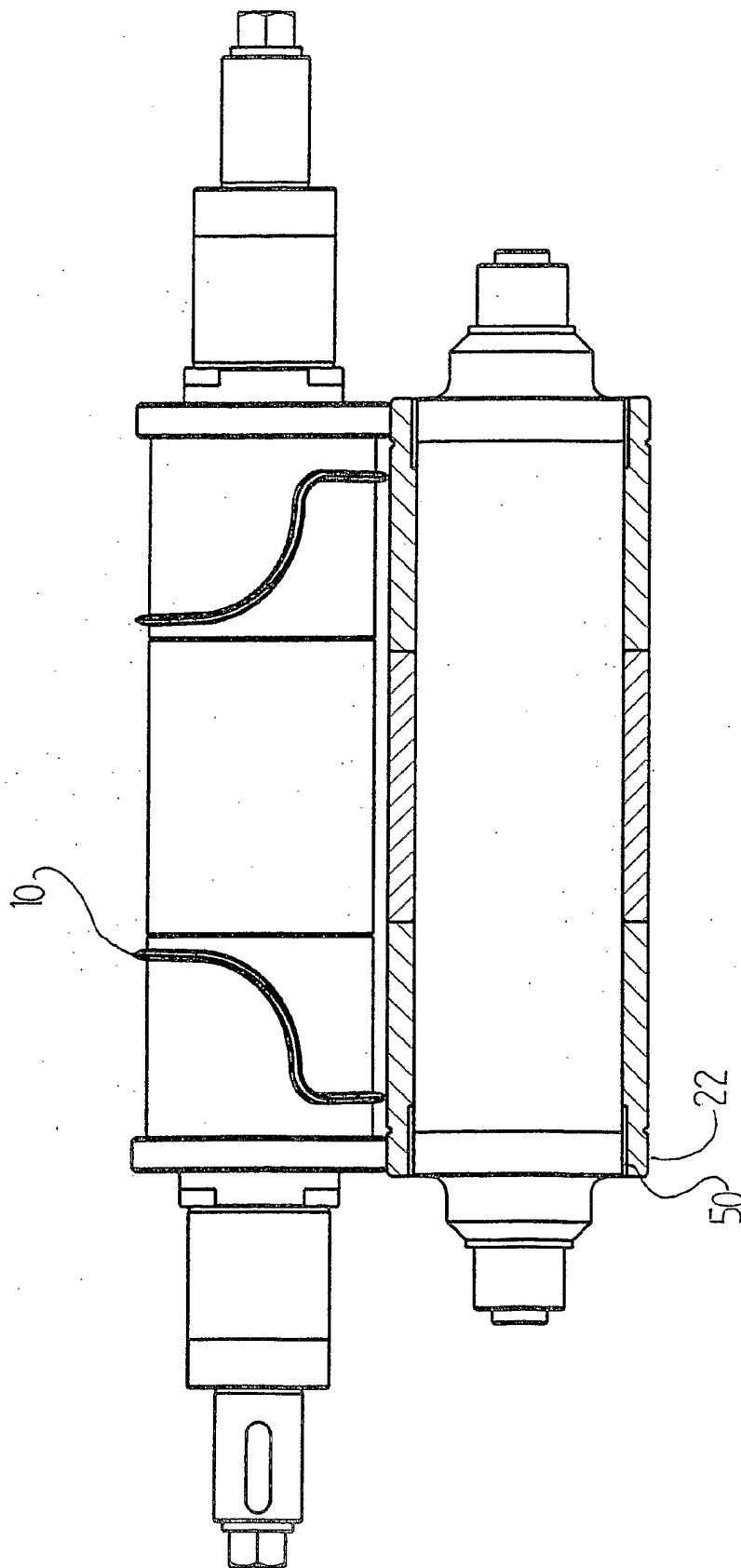


Fig 2C

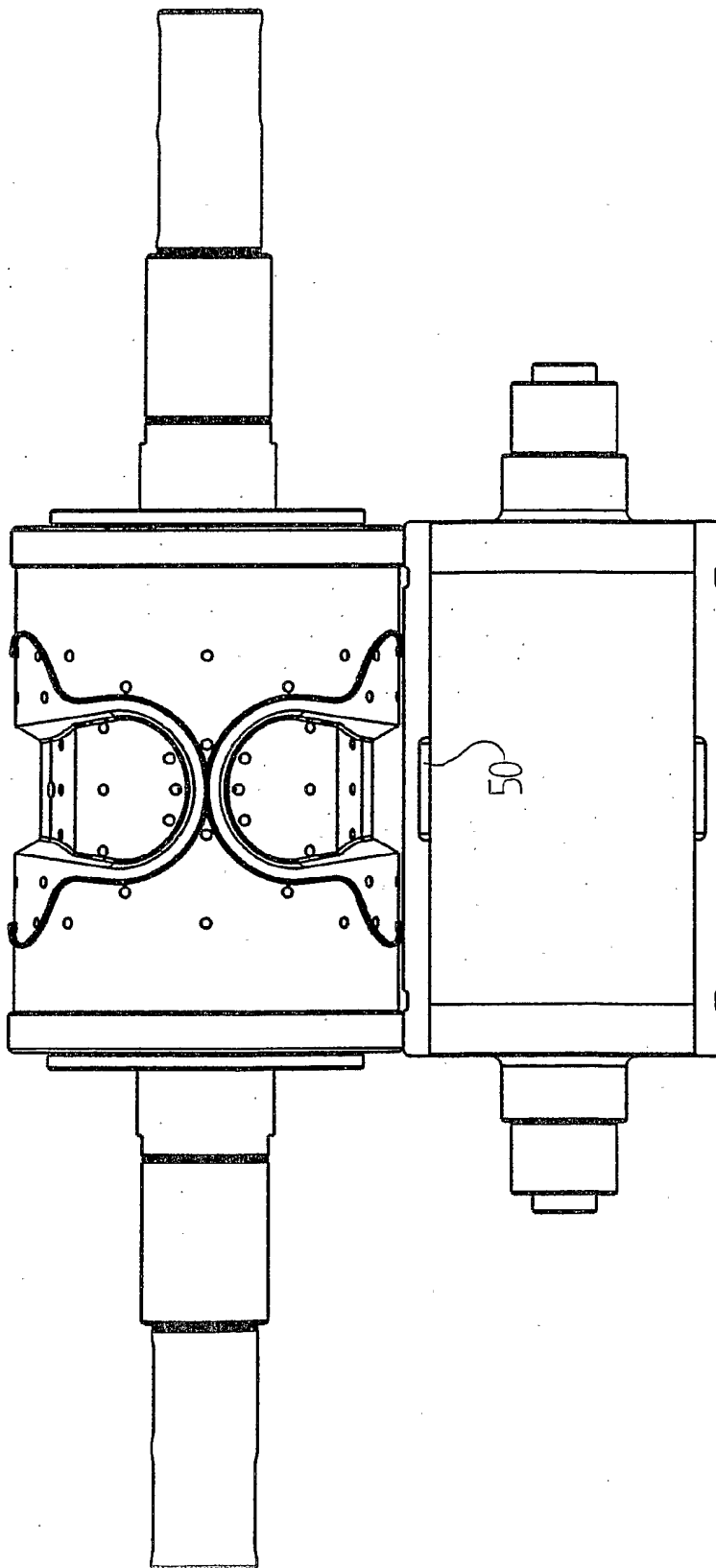
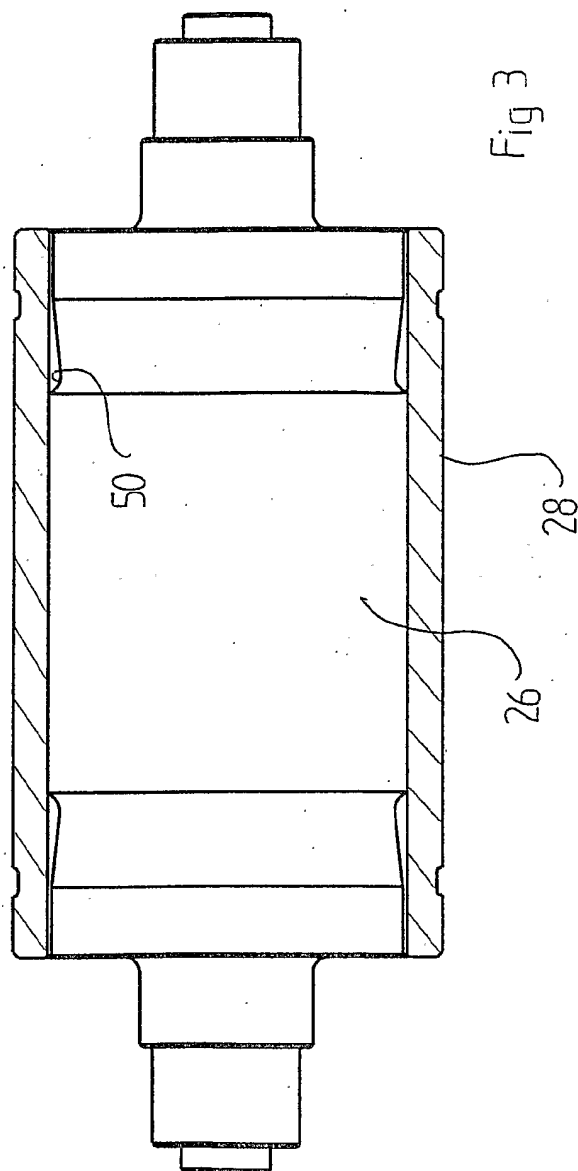


Fig 2D



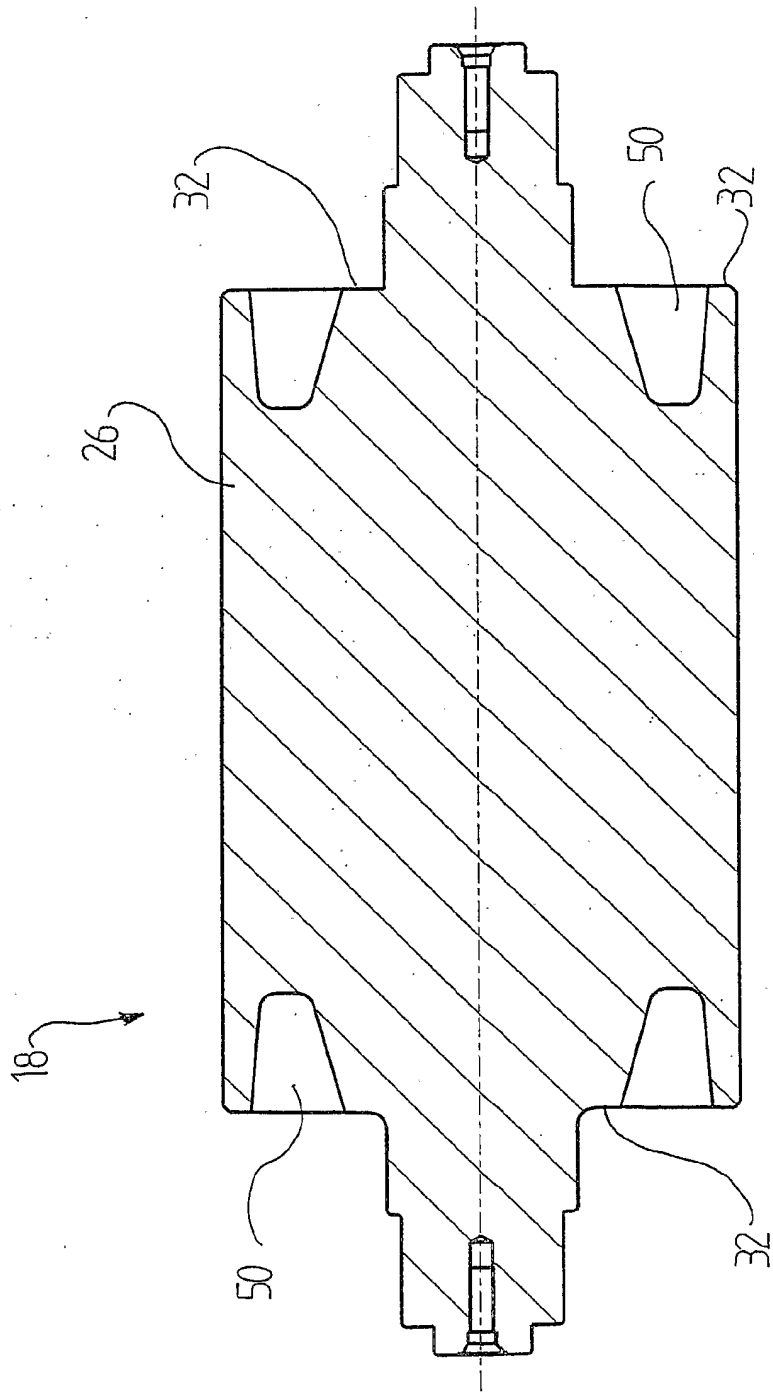
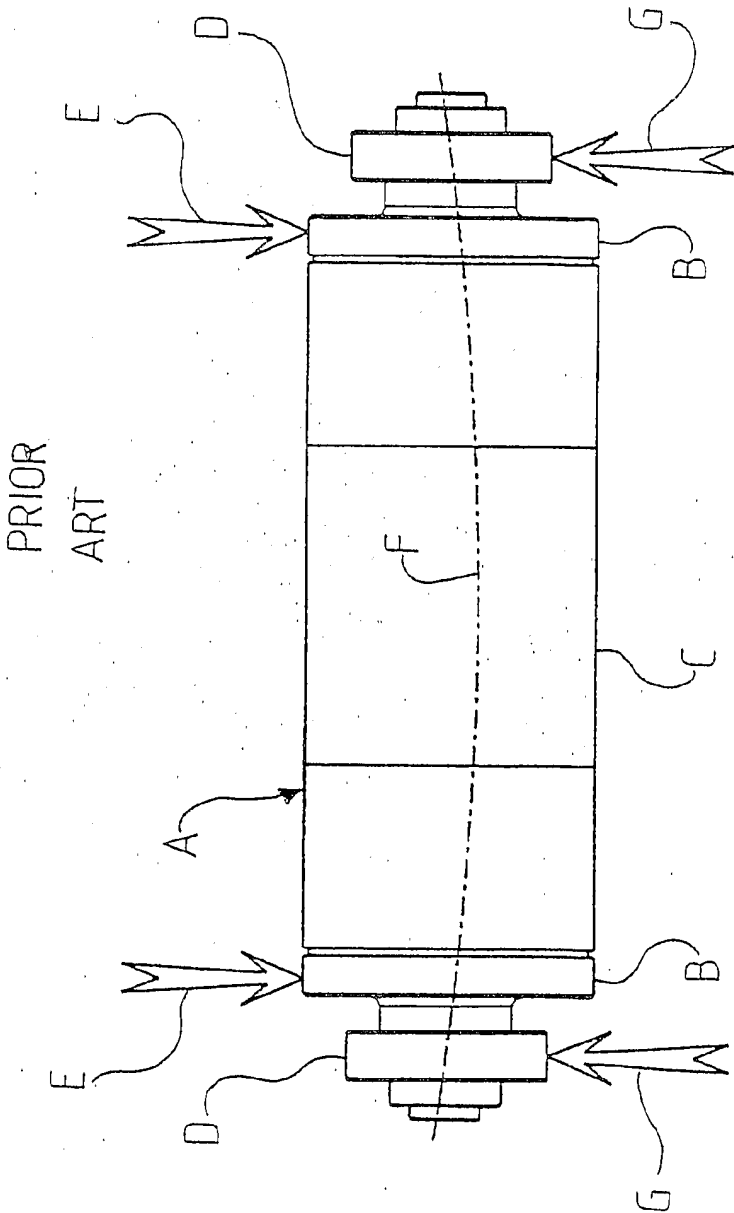


Fig 4



INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2005/001568

A. CLASSIFICATION OF SUBJECT MATTER

IPC: see extra sheet

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC: B65D, B26F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-INTERNAL, WPI DATA, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4455903 A (M. KESTEN), 26 June 1984 (26.06.1984), column 4, line 30 - column 5, line 31, figures 1-5 --	1,5-7,11-13
X	US 4289055 A (D.F. VON SCHRILTZ), 15 Sept 1981 (15.09.1981), column 2, line 60 - column 3; line 64, figures 1-3 --	1,5-7,11-13
X	US 5174185 A (W. AICHELE), 29 December 1992 (29.12.1992), column 2, line 5 - line 60, figures 1,2 --	1,5-7,11,13

☒ Further documents are listed in the continuation of Box C.☒ See patent family annex.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 2005/001568

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4756219 A (W. POHL ET AL), 12 July 1988 (12.07.1988), column 3, line 4 - line 25, figure 1 -- -----	1,7

INTERNATIONAL SEARCH REPORT

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INTERNATIONAL SEARCH REPORT

Information on patent family members

26/11/2005

International application No.

PCT/SE 2005/001568

US	4455903	A	26/06/1984	CA	1199572 A	21/01/1986

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				DE	3770106 D	00/00/0000
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				JP	63245391 A	12/10/1988
