

(12) **United States Patent**
Cao et al.

(10) **Patent No.:** **US 10,352,888 B2**
(45) **Date of Patent:** **Jul. 16, 2019**

(54) **ULTRASENSITIVE SENSOR BASED ON A PIEZOELECTRIC TRANSISTOR**

(71) Applicant: **INTERNATIONAL BUSINESS MACHINES CORPORATION**, Armonk, NY (US)

(72) Inventors: **Qing Cao**, Westchester, NY (US); **Jianshi Tang**, Elmsford, NY (US); **Ning Li**, White Plains, NY (US); **Ying He**, Yorktown Heights, NY (US)

(73) Assignee: **INTERNATIONAL BUSINESS MACHINES CORPORATION**, Armonk, NY (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No.: **15/846,915**

(22) Filed: **Dec. 19, 2017**

(65) **Prior Publication Data**

US 2019/0187082 A1 Jun. 20, 2019

(51) **Int. Cl.**
G01N 27/07 (2006.01)
G01N 33/543 (2006.01)
H01L 41/187 (2006.01)
H01L 41/23 (2013.01)
H01L 41/314 (2013.01)
H01L 41/29 (2013.01)
H01L 41/18 (2006.01)

(52) **U.S. Cl.**
CPC **G01N 27/07** (2013.01); **G01N 33/5438** (2013.01); **H01L 41/18** (2013.01); **H01L 41/1875** (2013.01); **H01L 41/23** (2013.01); **H01L 41/29** (2013.01); **H01L 41/314** (2013.01)

(58) **Field of Classification Search**
CPC **G01N 27/07**; **G01N 33/5438**; **H01L 41/18**; **H01L 41/29**; **H01L 41/314**; **H01L 41/1875**; **H01L 41/23**
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

5,120,505 A * 6/1992 Lowell, Jr. G01N 19/00 422/82.01
6,575,020 B1 * 6/2003 de Charmoy Grey G01N 9/002 73/53.01
8,159,854 B2 4/2012 Elmegreen et al.
8,519,449 B2 8/2013 Dumitru et al.
8,628,477 B2 1/2014 Addison et al.
8,828,713 B2 9/2014 Ren et al.

(Continued)

OTHER PUBLICATIONS

Mastura Shafinaz Zainal Abidin et al., Open-Gated pH Sensor Fabricated on an Undoped-AlGaIn/GaN HEMT Structure, Sensors, Mar. 2011.

(Continued)

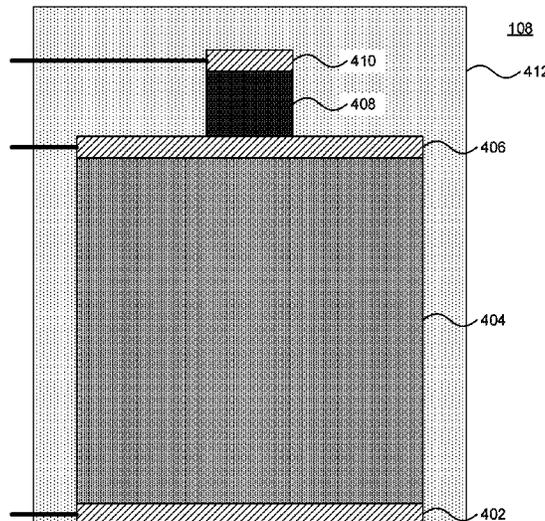
Primary Examiner — Melanie Brown

(74) *Attorney, Agent, or Firm* — Tutunjian & Bitetto, P.C.; Vazken Alexanian

(57) **ABSTRACT**

Chemical sensors and methods of using and making the same include a functionalized electrode configured to change surface potential in the presence of an analyte. A piezoelectric element is connected to the functionalized electrode and is configured to change in volume in accordance with the surface potential of the functionalized electrode. A piezoresistive element is in contact with the piezoelectric element and is configured to change in resistance in accordance with the volume of the piezoelectric element.

8 Claims, 5 Drawing Sheets



(56)

References Cited

U.S. PATENT DOCUMENTS

9,590,167	B2	3/2017	Elmegreen et al.	
9,679,645	B2	6/2017	Elmegreen et al.	
2008/0090259	A1*	4/2008	Toone	G01N 29/036 435/7.25
2011/0138916	A1*	6/2011	Mutharasan	G01H 11/08 73/579
2012/0137783	A1*	6/2012	Wang	B82Y 30/00 73/717
2016/0169834	A1	6/2016	Ning et al.	

OTHER PUBLICATIONS

B.S. Kang et al., Role of Gate Oxide in AlGaIn/GaN High-Electron-Mobility Transistor pH Sensors, Journal of Electronic Materials, Sep. 2007.

I.-B Magdau et al., The piezoelectronic stress transduction switch for very large-scale integration, low voltage sensor computation, and radio frequency applications, Applied Physics Letters, Jun. 2015.

* cited by examiner

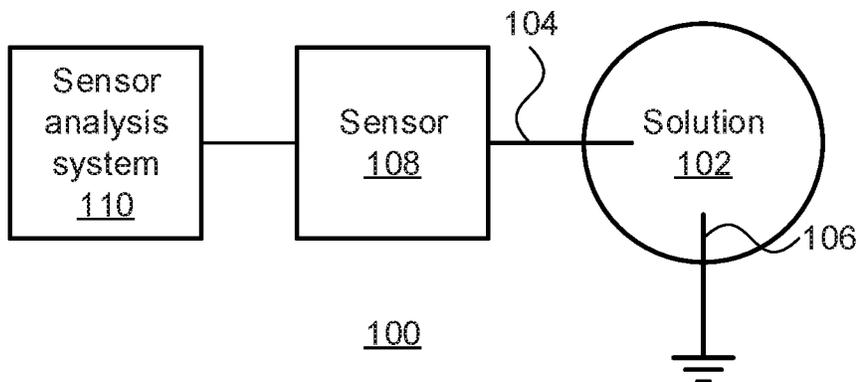


FIG. 1

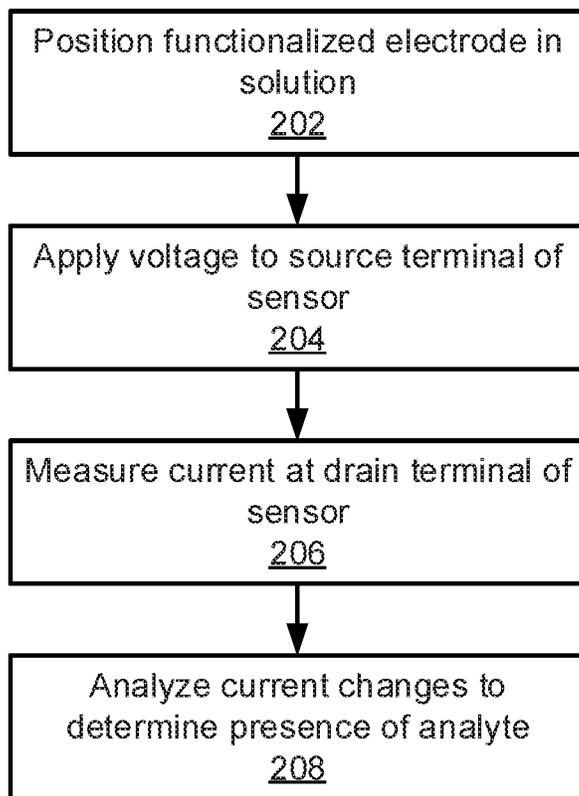


FIG. 2

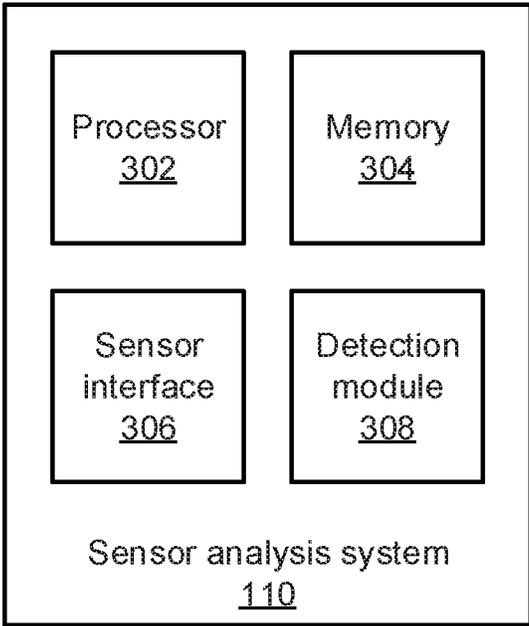


FIG. 3

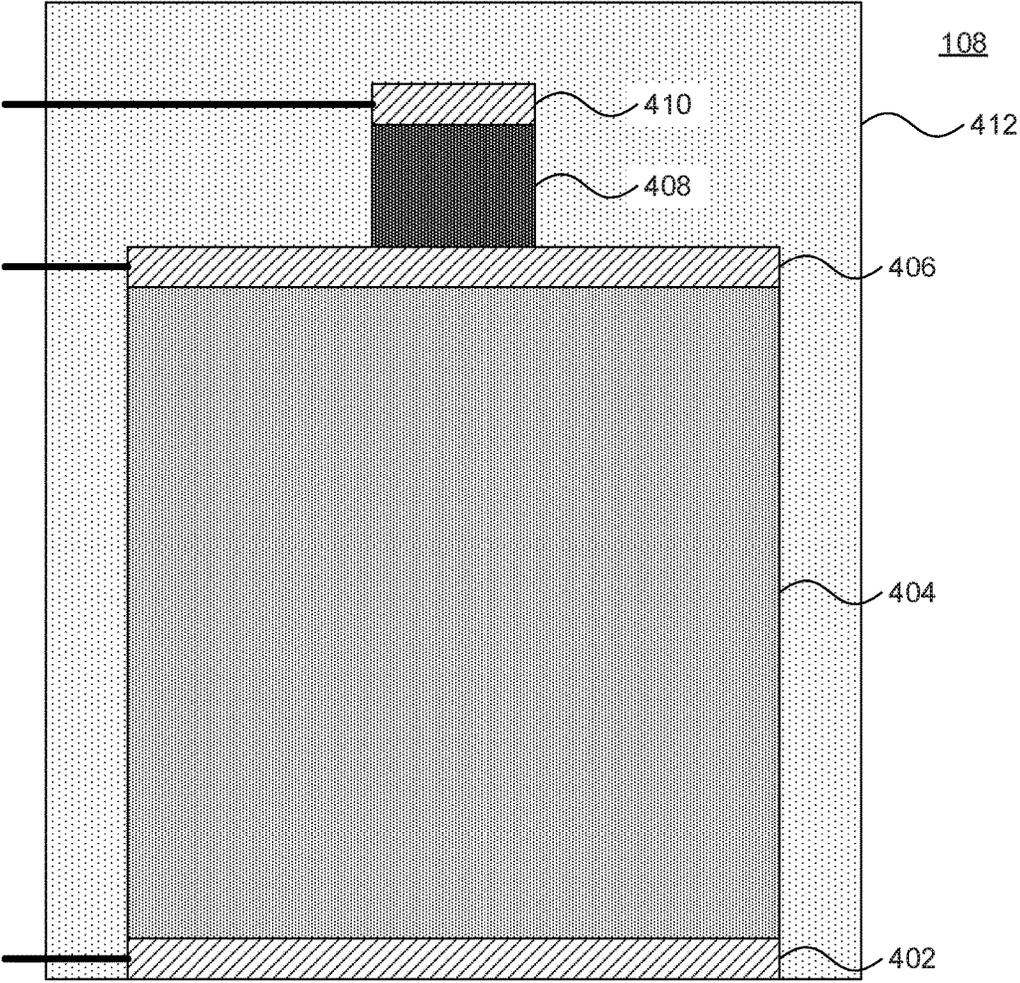


FIG. 4

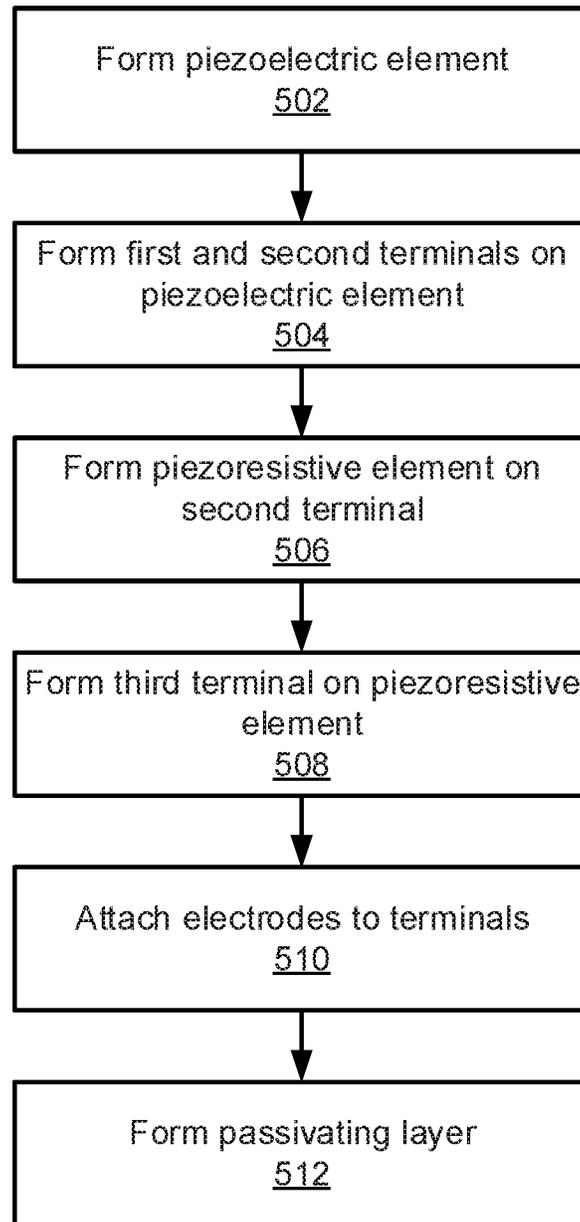


FIG. 5

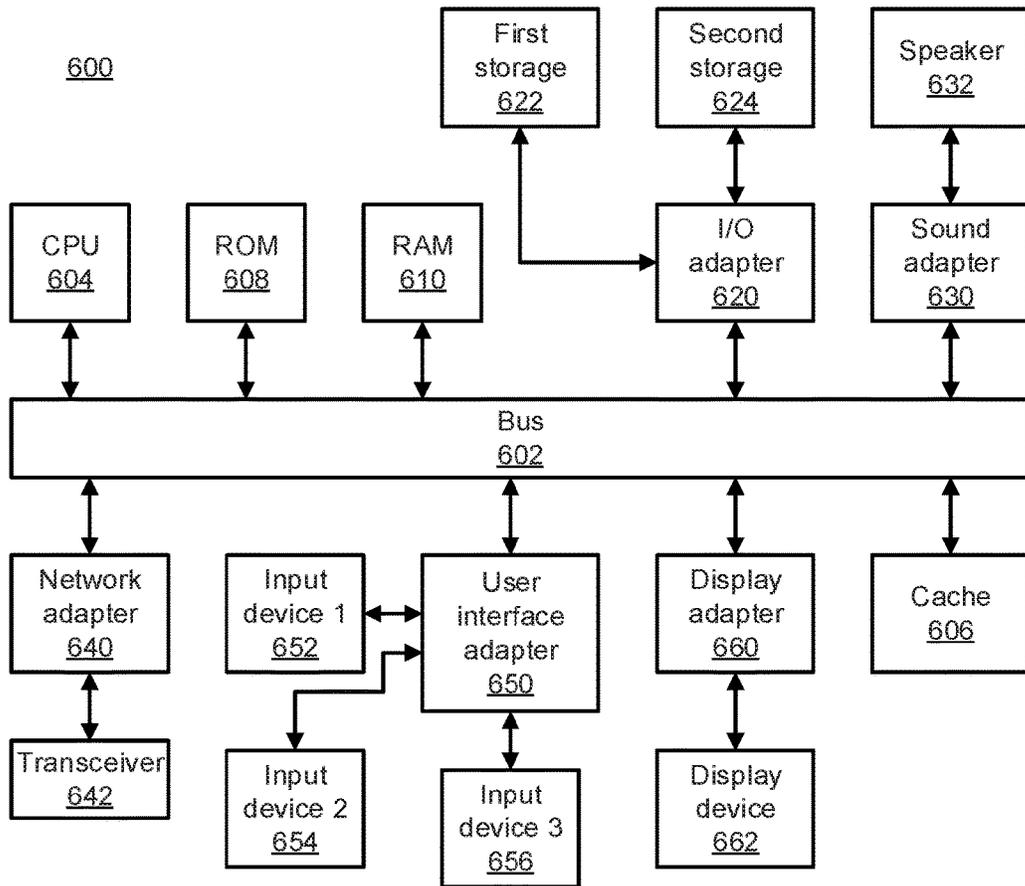


FIG. 6

ULTRASENSITIVE SENSOR BASED ON A PIEZOELECTRIC TRANSISTOR

BACKGROUND

Technical Field

The present invention generally relates to chemical and biological sensors and, more particularly, to sensors that are triggered using piezoelectric transistors with subthreshold swing below 60 mV/dec.

Description of the Related Art

Transistors (including field effect transistors (FETs) and bipolar junction transistors (BJTs)) can be used as sensors in chemical and biological testing scenarios. The presence of a particular chemical species being measured (referred to herein as an “analyte”) causes a charge or voltage to build up on the gate or the base terminal of the transistor, thereby changing the amount of current passing through the device and providing a detection signal.

However, such sensors have limited sensitivity, limited by a transistor’s sub-threshold slope. The sub-threshold slope characterizes how the device’s effective resistance changes for voltages below the transistor’s threshold voltage. Such devices generally exhibit exponentially increasing current as voltage increases in the sub-threshold range, and the sub-threshold slope is measured in units of millivolts per order of magnitude change in the output current. Typical transistors have a sub-threshold slope of about 60 mV/decade.

SUMMARY

A chemical sensor includes a functionalized electrode configured to change surface potential in the presence of an analyte. A piezoelectric element is connected to the functionalized electrode and is configured to change in volume in accordance with the surface potential of the functionalized electrode. A piezoresistive element is in contact with the piezoelectric element and is configured to change in resistance in accordance with the volume of the piezoelectric element.

A method for sensing the presence of an analyte includes exposing a functionalized electrode to a substance to be tested. The functionalized electrode is electrically connected to a sensor having a piezoelectric element and a piezoresistive element. A voltage on the functionalized electrode controls a resistance of the piezoresistive element. A current passing through the piezoresistive element is measured. The presence of the analyte is determined based on the measured current.

A method of forming a chemical sensor includes forming a piezoelectric element and a piezoresistive element. An encapsulating layer is formed that holds the piezoresistive element against the piezoelectric element when the piezoelectric element changes in volume. A functionalized electrode is formed in electrical communication with the piezoelectric element.

These and other features and advantages will become apparent from the following detailed description of illustrative embodiments thereof, which is to be read in connection with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

The following description will provide details of preferred embodiments with reference to the following figures wherein:

FIG. 1 is a block diagram of a chemical sensor system that uses a piezoelectric/piezoresistive sensor in accordance with an embodiment of the present invention;

FIG. 2 is a block/flow diagram of a method of detecting the presence of an analyte using a piezoelectric/piezoresistive sensor in accordance with an embodiment of the present invention;

FIG. 3 is a block diagram of a sensor analysis system for detecting the presence of an analyte using a piezoelectric/piezoresistive sensor in accordance with an embodiment of the present invention;

FIG. 4 is a cross-sectional diagram showing a piezoelectric/piezoresistive sensor in accordance with an embodiment of the present invention;

FIG. 5 is a block/flow diagram of a method of forming a piezoelectric/piezoresistive sensor in accordance with an embodiment of the present invention; and

FIG. 6 is a processing system in accordance with an embodiment of the present invention.

DETAILED DESCRIPTION

Embodiments of the present invention provide sensors with superior sensitivity using piezoelectric and piezoresistive structures to achieve a lower subthreshold slope, such that small changes in voltage will trigger a large change in measured current. To accomplish this, a relatively large piezoelectric structure is used to sense voltage changes, which causes a change in the volume of the piezoelectric structure. A piezoresistive structure in contact with the piezoelectric structure is thereby put under strain, and this strain results in a change in the resistance of the piezoresistive structure.

Referring now to FIG. 1, a sensor system **100** is shown. The system **100** includes a solution **102** that is being tested for the presence of an analyte. A functionalized metal electrode **104** is present in the solution **102** along with a grounded reference electrode **106**. The functionalized metal electrode **104** has a treatment or composition that binds to the analyte in question, such that the analyte adsorbs to the surface of the functionalized metal electrode **104** and changes the surface potential. It should be understood that, although the present embodiments are described with respect to a liquid solution, the same principles may also be applied to sensors configured to detect gaseous analytes. A “functionalized” metal is a material that has chemicals on its surface that selectively bind with a specific analyte. The chemicals may include any appropriate substance from small molecules to large biomolecules, such as enzymes, antibodies, and aptamers. In one specific embodiment, the material of the reference electrode **106** may be made up of a silver wire immersed in a saturated silver chloride solution with a fixed potential. Thus, measuring the voltage difference between the reference electrode **106** and the functionalized metal electrode **104** can provide an absolute potential on the sensing electrode.

The functionalized metal electrode, in turn, is connected to the sensor device **108**. As is discussed in greater detail below, the sensor device **108** makes use of a transistor-like device. A change in the surface potential of the functionalized electrode **104** causes a corresponding change in the potential at a piezoelectric element of the sensor device **108** which, in turn, triggers a change in resistance in a piezoresistive device in the sensor device **108**, thereby changing a current output by the sensor device **108**. A sensor analysis system **110** monitors current output by the sensor **108**,

maintaining a record of the sensor's output to determine when that output changes, indicating the presence of an analyte.

In one specific example, where the sensor system **100** is used to detect a pH change, the functionalized metal electrode **104** may be functionalized by titanium nitride. The pH level of the solution **102** affects the surface potential at the functionalized metal electrode **104**, with different pH values being associated with different potentials. Because the sub-threshold slope of the sensor device **108** is low, a small change in pH will result in a large change in output current, making even small pH changes easy to measure.

Referring now to FIG. 2, a method for detecting the presence of an analyte is shown. Block **202** positions the functionalized electrode **104** in the solution **102**, which generates a voltage at the piezoelectric element of the sensor **108**. Block **204** applies a voltage to the piezoresistive element of the sensor **108** and block **206** measures the resulting current. Block **208** analyzes the current output by the sensor **108**. This analysis looks for changes in the current as well as its absolute value. The output current is directly proportional to the amount of analyte present.

The present invention may be a system, a method, and/or a computer program product at any possible technical detail level of integration. The computer program product may include a computer readable storage medium (or media) having computer readable program instructions thereon for causing a processor to carry out aspects of the present invention.

The computer readable storage medium can be a tangible device that can retain and store instructions for use by an instruction execution device. The computer readable storage medium may be, for example, but is not limited to, an electronic storage device, a magnetic storage device, an optical storage device, an electromagnetic storage device, a semiconductor storage device, or any suitable combination of the foregoing. A non-exhaustive list of more specific examples of the computer readable storage medium includes the following: a portable computer diskette, a hard disk, a random access memory (RAM), a read-only memory (ROM), an erasable programmable read-only memory (EPROM or Flash memory), a static random access memory (SRAM), a portable compact disc read-only memory (CD-ROM), a digital versatile disk (DVD), a memory stick, a floppy disk, a mechanically encoded device such as punchcards or raised structures in a groove having instructions recorded thereon, and any suitable combination of the foregoing. A computer readable storage medium, as used herein, is not to be construed as being transitory signals per se, such as radio waves or other freely propagating electromagnetic waves, electromagnetic waves propagating through a waveguide or other transmission media (e.g., light pulses passing through a fiber-optic cable), or electrical signals transmitted through a wire.

Computer readable program instructions described herein can be downloaded to respective computing/processing devices from a computer readable storage medium or to an external computer or external storage device via a network, for example, the Internet, a local area network, a wide area network and/or a wireless network. The network may comprise copper transmission cables, optical transmission fibers, wireless transmission, routers, firewalls, switches, gateway computers and/or edge servers. A network adapter card or network interface in each computing/processing device receives computer readable program instructions from the network and forwards the computer readable program

instructions for storage in a computer readable storage medium within the respective computing/processing device.

Computer readable program instructions for carrying out operations of the present invention may be assembler instructions, instruction-set-architecture (ISA) instructions, machine instructions, machine dependent instructions, microcode, firmware instructions, state-setting data, or either source code or object code written in any combination of one or more programming languages, including an object oriented programming language such as SMALLTALK, C++ or the like, and conventional procedural programming languages, such as the "C" programming language or similar programming languages. The computer readable program instructions may execute entirely on the user's computer, partly on the user's computer, as a stand-alone software package, partly on the user's computer and partly on a remote computer or entirely on the remote computer or server. In the latter scenario, the remote computer may be connected to the user's computer through any type of network, including a local area network (LAN) or a wide area network (WAN), or the connection may be made to an external computer (for example, through the Internet using an Internet Service Provider). In some embodiments, electronic circuitry including, for example, programmable logic circuitry, field-programmable gate arrays (FPGA), or programmable logic arrays (PLA) may execute the computer readable program instructions by utilizing state information of the computer readable program instructions to personalize the electronic circuitry, in order to perform aspects of the present invention.

Aspects of the present invention are described herein with reference to flowchart illustrations and/or block diagrams of methods, apparatus (systems), and computer program products according to embodiments of the invention. It will be understood that each block of the flowchart illustrations and/or block diagrams, and combinations of blocks in the flowchart illustrations and/or block diagrams, can be implemented by computer readable program instructions.

These computer readable program instructions may be provided to a processor of a general purpose computer, special purpose computer, or other programmable data processing apparatus to produce a machine, such that the instructions, which execute via the processor of the computer or other programmable data processing apparatus, create means for implementing the functions/acts specified in the flowchart and/or block diagram block or blocks. These computer readable program instructions may also be stored in a computer readable storage medium that can direct a computer, a programmable data processing apparatus, and/or other devices to function in a particular manner, such that the computer readable storage medium having instructions stored therein comprises an article of manufacture including instructions which implement aspects of the function/act specified in the flowchart and/or block diagram block or blocks.

The computer readable program instructions may also be loaded onto a computer, other programmable data processing apparatus, or other device to cause a series of operational steps to be performed on the computer, other programmable apparatus or other device to produce a computer implemented process, such that the instructions which execute on the computer, other programmable apparatus, or other device implement the functions/acts specified in the flowchart and/or block diagram block or blocks.

The flowchart and block diagrams in the Figures illustrate the architecture, functionality, and operation of possible implementations of systems, methods, and computer pro-

gram products according to various embodiments of the present invention. In this regard, each block in the flowchart or block diagrams may represent a module, segment, or portion of instructions, which comprises one or more executable instructions for implementing the specified logical function(s). In some alternative implementations, the functions noted in the blocks may occur out of the order noted in the figures. For example, two blocks shown in succession may, in fact, be executed substantially concurrently, or the blocks may sometimes be executed in the reverse order, depending upon the functionality involved. It will also be noted that each block of the block diagrams and/or flowchart illustration, and combinations of blocks in the block diagrams and/or flowchart illustration, can be implemented by special purpose hardware-based systems that perform the specified functions or acts or carry out combinations of special purpose hardware and computer instructions.

Reference in the specification to “one embodiment” or “an embodiment” of the present invention, as well as other variations thereof, means that a particular feature, structure, characteristic, and so forth described in connection with the embodiment is included in at least one embodiment of the present invention. Thus, the appearances of the phrase “in one embodiment” or “in an embodiment”, as well as other variations, appearing in various places throughout the specification are not necessarily all referring to the same embodiment.

It is to be appreciated that the use of any of the following “/”, “and/or”, and “at least one of”, for example, in the cases of “A/B”, “A and/or B” and “at least one of A and B”, is intended to encompass the selection of the first listed option (A) only, or the selection of the second listed option (B) only, or the selection of both options (A and B). As a further example, in the cases of “A, B, and/or C” and “at least one of A, B, and C”, such phrasing is intended to encompass the selection of the first listed option (A) only, or the selection of the second listed option (B) only, or the selection of the third listed option (C) only, or the selection of the first and the second listed options (A and B) only, or the selection of the first and third listed options (A and C) only, or the selection of the second and third listed options (B and C) only, or the selection of all three options (A and B and C). This may be extended, as readily apparent by one of ordinary skill in this and related arts, for as many items listed.

Referring now to FIG. 3, additional detail on the sensor analysis system 110 is shown. The sensor analysis system 110 includes a hardware processor 302 and a memory 304. A sensor interface 306 collects current measurements from the sensor 108 and may include, for example, an ammeter. The sensor interface 306 stores sensor values in the memory 304. A detector module 308 is configured to detect changes in the sensor values by, e.g., comparison to values stored in the memory 304. The detector module 308 may then provide some indication of the detection of an analyte by, e.g., providing a visual or audio indication.

The detector module 308 may, in particular, make use of a calibration curve stored in the memory 304. The calibration curve establishes correspondences between previously measured currents and known concentrations of the analyte. In such an embodiment, the detector module 308 can compare a current value provided by the sensor interface 306 to the calibration curve to determine a corresponding analyte concentration. The calibration curve may include interpolated points between those points actually measured for respective known analyte concentrations, such that the

detector module 308 can provide a concentration measurement even for concentrations that were not explicitly measured during calibration.

Referring now to FIG. 4, additional detail on the sensor 108 is shown. A piezoelectric element 404 and a piezoresistive element 408 are shown. The piezoelectric element 404 has a large size relative to the piezoresistive element 408. Three terminals are also shown, with a first terminal 402 being connected to the functionalized electrode 108, a second terminal 406 being connected to ground, and a third terminal 410 being connected to a constant voltage source.

It is contemplated that the piezoelectric element 404 may be formed from any appropriately sensitive piezoelectric material. Examples of such piezoelectric materials include, e.g., $(1-x)[\text{Pb}(\text{Zn}_{1/3}\text{Nb}_{2/3})\text{O}_3]-x[\text{PbTiO}_3]$ and $(1-x)[\text{Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3]-x[\text{PbTiO}_3]$. The piezoresistive element 408 may similarly be formed from any appropriately sensitive piezoresistive material having a continuous transition between metal and insulator under changes in pressure. Examples of such piezoresistive materials include, e.g., SmSe, TmTe, and chromium-doped V_2O_3 .

As the voltage on the first terminal 402 changes in the presence of an analyte, the piezoelectric element 404 changes its physical volume. The piezoelectric effect describes the interaction between the mechanical state and electrical state of a material. It is a reversible process where an applied voltage causes a change in the physical size or shape of the material. Similarly, a pressure or strain applied to a piezoelectric material will generate a voltage at the surface of the material. The piezoelectric element 404 is formed with a relatively large size, so that the applied voltage will cause a proportionally larger change in volume.

The physical changes from the piezoelectric element 404 apply a strain (either pushing or pulling) on the piezoresistive element 408. This triggers the piezoresistive properties of the piezoresistive element 408. The piezoresistive effect describes the interaction between an applied strain and the electrical resistance demonstrated by that material. Thus, as the piezoelectric 404 applies a strain, the piezoresistive element 408 changes its resistance accordingly. In general, the piezoresistive effect follows the relationship:

$$\varepsilon\rho_\sigma = \left(\frac{\partial\rho}{\rho}\right)$$

where ε is the strain, ρ_σ is a piezoresistive coefficient that characterizes the material, $\partial\rho$ is a change in resistivity, and ρ is the rest-state resistivity with no strain applied. Thus, as the sensor analysis system 110 measures the current passing between the third terminal 410 and the grounded second terminal 406, this relationship is used to determine the present resistivity of the piezoresistive element 408, which determines the strain applied to the piezoresistive element 408 by the piezoelectric element 404, which in turn determines the voltage being applied to the piezoelectric element 404, and hence the concentration of the analyte at the functionalized electrode 104.

In some embodiments, the actual voltages and the actual resistances need not be known or measured. In such embodiments, the sensor 108 is calibrated with a set of known concentrations of the analyte to generate a characteristic current/concentration curve that maps out how the sensor 108 will react in concentrations. The concentration of a test

solution can then be determined by simply measuring the current and comparing the measured current to the characteristic curve.

It should be noted that the sensor **108** is encapsulated in a passivating layer **412**. This passivating layer **412** performs a dual role of preventing electrical shorts and of providing a “backstop” for the piezoresistive element **408**. Thus, as the piezoelectric element **404** applies a pressure on the piezoresistive element **408**, the piezoresistive element **408** is prevented from moving away and instead experiences the increased strain that causes a change in its resistivity. It is specifically contemplated that the passivating layer **412** may be formed from, e.g., silicon dioxide, but it should be understood that any appropriate dielectric material may be used instead.

Referring now to FIG. 5, a method of forming a sensor **108** is shown. It should be understood that, although the present process is presented in an ordered fashion, the piezoelectric and piezoresistive layers may be formed in a reverse order or simultaneously, with the terminals and passivating layer being formed at any appropriate time.

Block **502** forms the piezoelectric element **404** by any appropriate process. For example, a piezoelectric thin film **404** can be deposited by pulsed laser deposition with a lead-enriched ceramic target. A pulsed laser beam to be used for this purpose may be generated by a krypton-fluoride laser having an output wavelength of about 248 nm. Block **504** then forms first terminal **402** and second terminal **406** on the piezoelectric element **404** by any appropriate deposition process including, e.g., chemical vapor deposition (CVD), physical vapor deposition (PVD), atomic layer deposition (ALD), gas cluster ion beam (GCIB) deposition, electroplating, etc.

The gate dielectric layer **502** may be formed by any appropriate process including, e.g., chemical vapor deposition (CVD), physical vapor deposition (PVD), atomic layer deposition (ALD), or gas cluster ion beam (GCIB) deposition. CVD is a deposition process in which a deposited species is formed as a result of chemical reaction between gaseous reactants at greater than room temperature (e.g., from about 25° C. about 900° C.). The solid product of the reaction is deposited on the surface on which a film, coating, or layer of the solid product is to be formed. Variations of CVD processes include, but are not limited to, Atmospheric Pressure CVD (APCVD), Low Pressure CVD (LPCVD), Plasma Enhanced CVD (PECVD), and Metal-Organic CVD (MOCVD) and combinations thereof may also be employed. In alternative embodiments that use PVD, a sputtering apparatus may include direct-current diode systems, radio frequency sputtering, magnetron sputtering, or ionized metal plasma sputtering. In alternative embodiments that use ALD, chemical precursors react with the surface of a material one at a time to deposit a thin film on the surface. In alternative embodiments that use GCIB deposition, a high-pressure gas is allowed to expand in a vacuum, subsequently condensing into clusters. The clusters can be ionized and directed onto a surface, providing a highly anisotropic deposition.

Block **506** then forms piezoresistive element **408** on the second terminal **406**. The piezoresistive layer may be deposited using PVD by co-sputtering from, e.g., samarium and selenium sources in a high vacuum system with a base pressure on the order of about 10^{-9} Torr. Block **508** then forms the third terminal **410** on the piezoresistive element **408**, again by any appropriate deposition process.

Block **510** attaches electrodes to the terminals and block **512** forms the passivating layer **412**. The passivating layer may be formed from any appropriate dielectric material,

such as silicon dioxide, and may be formed by any appropriate process including, e.g., CVD, ALD, PVD, GCIB deposition, or a spin-on flowable oxide deposition process.

It is to be understood that aspects of the present invention will be described in terms of a given illustrative architecture; however, other architectures, structures, substrate materials and process features and steps can be varied within the scope of aspects of the present invention.

It will also be understood that when an element such as a layer, region or substrate is referred to as being “on” or “over” another element, it can be directly on the other element or intervening elements can also be present. In contrast, when an element is referred to as being “directly on” or “directly over” another element, there are no intervening elements present. It will also be understood that when an element is referred to as being “connected” or “coupled” to another element, it can be directly connected or coupled to the other element or intervening elements can be present. In contrast, when an element is referred to as being “directly connected” or “directly coupled” to another element, there are no intervening elements present.

The present embodiments can include a design for an integrated circuit chip, which can be created in a graphical computer programming language, and stored in a computer storage medium (such as a disk, tape, physical hard drive, or virtual hard drive such as in a storage access network). If the designer does not fabricate chips or the photolithographic masks used to fabricate chips, the designer can transmit the resulting design by physical means (e.g., by providing a copy of the storage medium storing the design) or electronically (e.g., through the Internet) to such entities, directly or indirectly. The stored design is then converted into the appropriate format (e.g., GDSII) for the fabrication of photolithographic masks, which typically include multiple copies of the chip design in question that are to be formed on a wafer. The photolithographic masks are utilized to define areas of the wafer (and/or the layers thereon) to be etched or otherwise processed.

Methods as described herein can be used in the fabrication of integrated circuit chips. The resulting integrated circuit chips can be distributed by the fabricator in raw wafer form (that is, as a single wafer that has multiple unpackaged chips), as a bare die, or in a packaged form. In the latter case, the chip is mounted in a single chip package (such as a plastic carrier, with leads that are affixed to a motherboard or other higher level carrier) or in a multichip package (such as a ceramic carrier that has either or both surface interconnections or buried interconnections). In any case, the chip is then integrated with other chips, discrete circuit elements, and/or other signal processing devices as part of either (a) an intermediate product, such as a motherboard, or (b) an end product. The end product can be any product that includes integrated circuit chips, ranging from toys and other low-end applications to advanced computer products having a display, a keyboard or other input device, and a central processor.

It should also be understood that material compounds will be described in terms of listed elements, e.g., SiGe. These compounds include different proportions of the elements within the compound, e.g., SiGe includes $\text{Si}_x\text{Ge}_{1-x}$ where x is less than or equal to 1, etc. In addition, other elements can be included in the compound and still function in accordance with the present principles. The compounds with additional elements will be referred to herein as alloys.

The terminology used herein is for the purpose of describing particular embodiments only and is not intended to be limiting of example embodiments. As used herein, the

singular forms “a,” “an” and “the” are intended to include the plural forms as well, unless the context clearly indicates otherwise. It will be further understood that the terms “comprises,” “comprising,” “includes” and/or “including,” when used herein, specify the presence of stated features, integers, steps, operations, elements and/or components, but do not preclude the presence or addition of one or more other features, integers, steps operations, components and/or groups thereof.

Spatially relative terms, such as “beneath,” “below,” “lower,” “above,” “upper”, and the like, can be used herein for ease of description to describe one element’s or feature’s relationship to another element(s) or feature(s) as illustrated in the FIGS. It will be understood that the spatially relative terms are intended to encompass different orientations of the device use or operation in addition to the orientation depicted in the FIGS. For example, if the device in the FIGS. is turned over, elements described as “below” or “beneath” other elements or features would then be oriented “above” the other elements or features. Thus, the term “below” can encompass both an orientation of above and below. The device can be otherwise oriented (rotated 90 degrees or at other orientations), and the spatially relative descriptors used herein can be interpreted accordingly. In addition, it will also be understood that when a layer is referred to as being “between” two layers, it can be the only layer between the two layers, or one or more intervening layers can also be present.

It will be understood that, although the terms first, second, etc. can be used herein to describe various elements, these elements should not be limited by these terms. These terms are only used to distinguish one element from another element. Thus, a first element discussed below could be termed a second element without departing from the scope of the present concept.

Referring now to FIG. 6, an exemplary processing system 600 is shown which may represent sensor analysis system 110. The processing system 600 includes at least one processor (CPU) 604 operatively coupled to other components via a system bus 602. A cache 606, a Read Only Memory (ROM) 608, a Random Access Memory (RAM) 610, an input/output (I/O) adapter 620, a sound adapter 630, a network adapter 640, a user interface adapter 650, and a display adapter 660, are operatively coupled to the system bus 602.

A first storage device 622 and a second storage device 624 are operatively coupled to system bus 602 by the I/O adapter 620. The storage devices 622 and 624 can be any of a disk storage device (e.g., a magnetic or optical disk storage device), a solid state magnetic device, and so forth. The storage devices 622 and 624 can be the same type of storage device or different types of storage devices.

A speaker 632 is operatively coupled to system bus 602 by the sound adapter 630. A transceiver 642 is operatively coupled to system bus 602 by network adapter 640. A display device 662 is operatively coupled to system bus 602 by display adapter 660.

A first user input device 652, a second user input device 654, and a third user input device 656 are operatively coupled to system bus 602 by user interface adapter 650. The user input devices 652, 654, and 656 can be any of a keyboard, a mouse, a keypad, an image capture device, a motion sensing device, a microphone, a device incorporating the functionality of at least two of the preceding devices, and so forth. Of course, other types of input devices can also be used, while maintaining the spirit of the present principles. The user input devices 652, 654, and 656 can be the same

type of user input device or different types of user input devices. The user input devices 652, 654, and 656 are used to input and output information to and from system 600.

Of course, the processing system 600 may also include other elements (not shown), as readily contemplated by one of skill in the art, as well as omit certain elements. For example, various other input devices and/or output devices can be included in processing system 600, depending upon the particular implementation of the same, as readily understood by one of ordinary skill in the art. For example, various types of wireless and/or wired input and/or output devices can be used. Moreover, additional processors, controllers, memories, and so forth, in various configurations can also be utilized as readily appreciated by one of ordinary skill in the art. These and other variations of the processing system 600 are readily contemplated by one of ordinary skill in the art given the teachings of the present principles provided herein.

Having described preferred embodiments of an ultrasensitive sensor based on a piezoelectric transistor (which are intended to be illustrative and not limiting), it is noted that modifications and variations can be made by persons skilled in the art in light of the above teachings. It is therefore to be understood that changes may be made in the particular embodiments disclosed which are within the scope of the invention as outlined by the appended claims. Having thus described aspects of the invention, with the details and particularity required by the patent laws, what is claimed and desired protected by Letters Patent is set forth in the appended claims.

What is claimed is:

1. A chemical sensor, comprising:

a functionalized electrode configured to change surface potential in the presence of an analyte;

a piezoelectric element connected to the functionalized electrode, configured to change in volume in accordance with the surface potential of the functionalized electrode; and

a piezoresistive element in contact with the piezoelectric element, configured to change in resistance in accordance with the volume of the piezoelectric element.

2. The chemical sensor of claim 1, further comprising an input terminal and an output terminal in contact with the piezoresistive element.

3. The chemical sensor of claim 2, wherein the output terminal is furthermore in contact with the piezoelectric element, between the piezoelectric element and the piezoresistive element.

4. The chemical sensor of claim 1, wherein the piezoelectric element comprises a piezoelectric material selected from the group consisting of $(1-x)[\text{Pb}(\text{Zn}_{1/3}\text{Nb}_{2/3})\text{O}_3]-x[\text{PbTiO}_3]$ and $(1-x)[\text{Pb}(\text{Mg}_{1/3}\text{Nb}_{2/3})\text{O}_3]-x[\text{PbTiO}_3]$.

5. The chemical sensor of claim 1, wherein the piezoresistive element comprises a piezoresistive material selected from the group consisting of SmSe, TmTe, and chromium-doped V_2O_3 .

6. The chemical sensor of claim 1, further comprising a passivating layer configured to hold the piezoresistive element in place through volume changes in the piezoelectric element.

7. The chemical sensor of claim 1, further comprising a sensor analysis system configured to measure a current through the piezoresistive element and to determine a corresponding analyte concentration.

8. The chemical sensor of claim 7, wherein the sensor analysis system is further configured to compare the measured current to a calibration curve of predetermined con-

centrations of the analyte to determine an analyte concentration that corresponds to the measured current.

* * * * *