



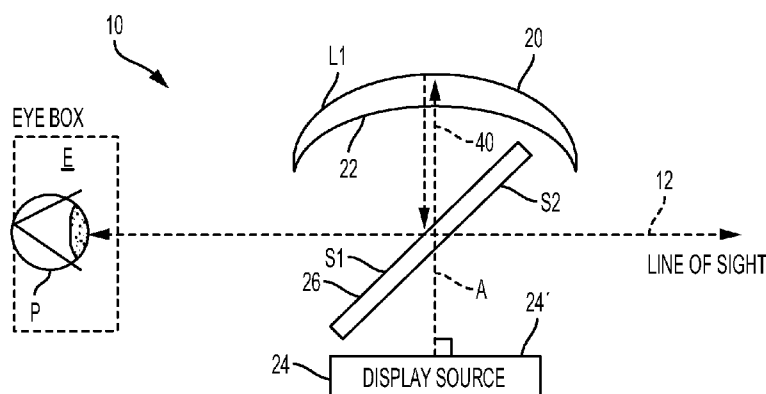
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(54) **Title:** WIDE FIELD PERSONAL DISPLAY**FIG. 1A**

(57) **Abstract:** A display apparatus has an image generator that generates image-bearing light from a f surface and a lens spaced apart from the image generator and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator. A beam splitter plate disposed in free space between the image generator and the lens has first and second parallel surfaces that are oblique to a line of sight of a viewer. The lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.



WIDE FIELD PERSONAL DISPLAY

[0001] This application claims the benefit of priority under 35 U.S.C. § 119 to U.S. Provisional Application Serial Nos., 62/286019 filed on January 22, 2016, 62/406674 filed on October 11, 2016, and 62/397138 filed on September 20, 2016, the contents of which are relied upon and incorporated herein by reference in their entirety.

FIELD OF THE INVENTION

[0002] The disclosure relates generally to personal display devices and more particularly to apparatus and methods for a wide-field head-mounted or other single-viewer display having a pupil imaging system.

BACKGROUND

[0003] Personal display devices make it possible to provide image content to a viewer in applications where the use of conventional display screens would be an encumbrance. Head-mounted devices (HMDs), such as display goggles, are being considered as a useful type of wearable personal display device usable in a variety of fields, with applications ranging from military, medical, dental, industrial, and game presentation, among others. Stereoscopic imaging, with its enhanced spatial representation and improved presentation of relevant detail, can be particularly useful for presenting images that are more lifelike and that show depth information more accurately than can be possible with 2-dimensional (2-D) flat displays.

[0004] Although a number of advances have been made for improving usability, size, cost, and performance of wearable display devices, there remains considerable room for improvement. In particular, imaging optics that present the electronically processed images to the viewer have been disappointing. Conventional design approaches have proved difficult to scale to the demanding size, weight, and placement requirements, often poorly addressing optical problems related to field of view and distortion, eye relief, pupil size, and other factors.

SUMMARY OF THE INVENTION

[0005] According to an aspect of the present disclosure, there is provided a display apparatus comprising:

an image generator that generates image-bearing light;

a lens spaced apart from the image generator and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and

a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

[0006] According to some embodiments the image generator generates the image-bearing light from a flat surface such as from a flat display source. According to some embodiments the beam splitter plate has first and second surfaces that are substantially parallel to one another.

According to at least some embodiments a principal axis of the reflective surface of the lens is normal to the flat surface of the image generator.

[0007] According to an aspect of the present disclosure, there is provided a display apparatus comprising:

an image generator that generates a flat field of image-bearing light from a flat surface;

a lens spaced apart from the image generator and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator; and

a beam splitter plate disposed in free space between the image generator and the lens and having first and second parallel surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

[0008] The display apparatus designs described herein result in increased field of view, reduced image aberration, and large pupil size at low cost compared to other designs, thereby providing personal display device designs that are readily manufacturable and inherently adapted to the human visual system. Additional features and advantages will be set forth in the detailed description which follows, and in part will be readily apparent to those skilled in the art from the

description or recognized by practicing the embodiments as described in the written description and claims hereof, as well as the appended drawings.

[0009] It is to be understood that both the foregoing general description and the following detailed description are merely exemplary, and are intended to provide an overview or framework to understand the nature and character of the claims.

[0010] The accompanying drawings are included to provide a further understanding, and are incorporated in and constitute a part of this specification. The drawings illustrate one or more embodiment(s), and together with the description serve to explain principles and operation of the various embodiments.

BRIEF DESCRIPTION OF THE DRAWINGS

[0011] Figure 1A is a schematic side view that shows optical characteristics and relationships for forming a virtual image to the eye of a viewer.

[0012] Figure 1B is a schematic side view of another embodiment that shows optical characteristics and relationships for forming a virtual image to the eye of a viewer.

[0013] Figure 2 is a perspective view showing a display apparatus for forming a binocular or stereoscopic image at a viewer eye box.

[0014] Figures 3A, 3B, and 3C are perspective, side, and front views respectively of an embodiment of the display apparatus.

[0015] Figures 4A, 4B, and 4C are perspective, side, and front views respectively of an alternate embodiment of the display apparatus.

[0016] Figures 5A, 5B, and 5C are perspective, side, and front views respectively of another alternate embodiment of the display apparatus.

[0017] Figure 5D is a perspective view that shows an alternate embodiment wherein a separate beam splitter plate is used for each of a left-eye and a right-eye virtual image forming apparatus.

[0018] Figure 5E is a perspective view that shows an alternate embodiment with beam splitter plates disposed at opposite oblique angles.

[0019] Figure 6A is a schematic side view of an alternate embodiment that uses polarization for directing light at the beam splitter plate.

[0020] Figure 6B is a schematic side view of an alternate embodiment that uses polarization for directing light at the beam splitter plate.

[0021] Figure 7 is a perspective view of an alternate embodiment in which part of the field of view is blocked.

[0022] Figures 8A and 8B are side views of a foldable packaging arrangement for a display apparatus according to an embodiment of the present disclosure.

[0023] Figure 9 illustrates an embodiment of the display apparatus in a mechanical housing with a protective shield and peripheral windows.

[0024] Figure 10 illustrates the display apparatus of Figure 9, with protective shields on the outside and inside of the optical system situated therebetween..

[0025] Figure 11 is a cross section of the display apparatus showing the adjustment mechanism for rotating the image generator.

[0026] Figure 12 illustrates an embodiment of the display apparatus, including image generator in a mechanical housing with an optical component for folding the viewing direction of image generator that is situated over the camera.

[0027] Figure 13 illustrates an embodiment of the display apparatus in a mechanical housing that includes a visor for sun glare minimization.

[0028] Figure 14 illustrates another embodiment of the display apparatus described herein

DETAILED DESCRIPTION

[0029] Figures shown and described herein are provided in order to illustrate key principles of operation and fabrication for an optical apparatus according to various embodiments and a number of these figures are not drawn with intent to show actual size or scale. Some exaggeration may be necessary in order to emphasize basic structural relationships or principles of operation.

[0030] The figures provided may not show various supporting components, including optical mounts, power sources, image data sources, and related mounting structure for standard features used in a display device. It can be appreciated by those skilled in the optical arts that embodiments of the present invention can use any of a number of types of standard mounts and support components, including those used with both wearable and hand-held display apparatus.

[0031] In the context of the present disclosure, terms such as “top” and “bottom” or “above” and “below” or “beneath” are relative and do not indicate any necessary orientation of a component or surface, but are used simply to refer to and distinguish views, opposite surfaces,

spatial relationships, or different light paths within a component or apparatus. Similarly, terms “horizontal” and “vertical” may be used relative to the figures, to describe the relative orthogonal relationship of components or light in different planes relative to standard viewing conditions, for example, but do not indicate any required orientation of components with respect to true horizontal and vertical orientation.

[0032] Where they are used, the terms “first”, “second”, “third”, and so on, do not necessarily denote any ordinal or priority relation, but are used for more clearly distinguishing one element or time interval from another. These descriptors are used to clearly distinguish one element from another similar element in the context of the present disclosure and claims.

[0033] The terms "viewer", "observer", and "user" can be used interchangeably in the context of the present disclosure to indicate the person viewing an image from a personal display apparatus.

[0034] As used herein, the term “energizable” relates to a device or set of components that perform an indicated function upon receiving power and, optionally, upon receiving one or more enabling signals. For example, a light source is energizable to emit a beam of light and can be modulated for image presentation according to image data signals.

[0035] In the context of the present disclosure, two planes, direction vectors, or other geometric features are considered to be substantially orthogonal when their actual or projected angle of intersection is within +/- 4 degrees of 90 degrees.

[0036] In the context of the present disclosure, the term “oblique” or phrase “oblique angle” is used to mean a non-normal angle that is slanted so that it differs from normal, that is, differs from 90 degrees or from an integer multiple of 90 degrees, by at least about 4 degrees or more along at least one axis. For example, an oblique angle may be at least about 4 degrees greater than or less than 90 degrees using this general definition.

[0037] In the context of the present disclosure, the term “coupled” is intended to indicate a mechanical association, connection, relation, or linking, between two or more components, such that the disposition of one component affects the spatial disposition of a component to which it is coupled. For mechanical coupling, two components need not be in direct contact, but can be linked through one or more intermediary components.

[0038] In the context of the present disclosure, the term "left eye image" describes a virtual image that is viewed by the left eye of the viewer and a "right eye image" describes a

corresponding virtual image that is viewed by the right eye of the viewer. The phrases "left eye" and "right eye" may be used as adjectives to distinguish imaging components for forming each image of a stereoscopic image pair, as the concept is widely understood by those skilled in the stereoscopic imaging arts.

[0039] The term “at least one of” is used to mean one or more of the listed items can be selected. The term “about” or "approximately", when used with reference to a dimensional measurement or position, means within expected tolerances for measurement error and inaccuracy that are accepted in practice. The expressed value listed can be somewhat altered from the nominal value, as long as the deviation from the nominal value does not result in failure of the process or structure to conform to requirements for the illustrated embodiment.

[0040] With relation to dimensions, the term "substantially" means within better than +/- 12% of a geometrically exact dimension. Thus, for example, a first dimensional value is substantially half of a second value if it is in the range of from about 44% to about 56% of the second value. Positions in space are "near" each other or in close proximity when, relative to an appropriate reference dimension such as a radius of curvature, a focal point, a component location, or other point on an optical axis, distance dimensions are substantially the same, no more than about 12% apart, preferably within 5% or 1% or less distance from each other.

[0041] The term “actuatable” has its conventional meaning, relating to a device or component that is capable of effecting an action in response to a stimulus, such as in response to an electrical signal, for example.

[0042] The term “in signal communication” as used in the application means that two or more devices and/or components are capable of communicating with each other via signals that travel over some type of signal path. Signal communication may be wired or wireless. The signals may be communication, power, data, or energy signals which may communicate information, power, and/or energy from a first device and/or component to a second device and/or component along a signal path between the first device and/or component and second device and/or component. The signal paths may include physical, electrical, magnetic, electromagnetic, optical, wired, and/or wireless connections between the first device and/or component and second device and/or component. The signal paths may also include additional devices and/or components between the first device and/or component and second device and/or component.

[0043] The term “exemplary” indicates that the description is used as an example, rather than implying that it is an ideal.

[0044] With respect to positions of components or centers of curvature or other features of an optical apparatus, the term "near" has its standard connotation as would be used by one skilled in the optical design arts, with consideration for expected manufacturing tolerances and for measurement inaccuracies, for example, as well as for expected differences between theoretical and actual behavior of light.

[0045] As is well known, the light distribution within and from a specific optical system depends on its overall configuration, which need not be geometrically perfect or exhibit ideal symmetry for suitable performance. For example, the light distribution for a curved mirror can more accurately be described as focused on a small region that is substantially centered about a focal point; however, for the purposes of description, the conventional terms such as "focal point" or "focal region" are used. The term "eye box" denotes a region from which a virtual image formed by an optical system can be viewed.

[0046] When a scene is viewed from a single position and is presented to the observer at both eye positions the view lacks the perception of depth, the third dimensional effect. A scene viewed in this way is called bi-ocular. However, when a single scene is viewed from two positions spaced even slightly from one another, the view presented to the observer has the sense of depth. A scene viewed in this way is called binocular. A scene viewed from one eye position and produced from one position is called monocular and lacks the third dimensional effect.

[0047] As is well known to those skilled in the imaging arts, a virtual image is synthetically simulated by divergence of light rays provided to the eye from an optical system and viewed in space at an eye box. An optical system forms a virtual image that appears in the field of view of a viewer at a given position and distance. There is no corresponding "real" object in the field of view from which the rays actually diverge. So-called "augmented reality" viewing systems employ a virtual imaging system to provide superposition of the virtual image onto the real-world object scene that is viewed along a line of sight of the viewer. This capability for forming a virtual image that can be combined with object scene image content in the viewer's field of view distinguishes augmented reality imaging devices from other display devices that provide only a real image to the viewer.

[0048] Referring to the schematic diagram of Figure 1A, there is shown, in side view representation, a virtual image forming apparatus 10 that forms a virtual image for view by an eye pupil P in an eye box E. A beam splitter plate 26 (alternately termed a plate beamsplitter, beamsplitter, or beam splitter) having first and second parallel surfaces S1 and S2 is obliquely disposed along a viewer line of sight 12 and is spaced apart from, and disposed in free space between, an image generator 24 for providing an image, and a lens L1. In the embodiment illustrated, image generator 24 is a display source having a display surface 24' for providing an image. In some embodiments, as shown in Figure 1, the surface 24' of the image generator is flat and thus generates a flat field of image bearing light. For example, the display surface may be a flat display surface of a cell phone or a "smart phone". However, in other embodiments the display surface 24' of the image generator 24 may be slightly curved.

[0049] Figure 1A illustrates that in this embodiment lens L1 is a modified meniscus. More specifically, lens L1 has a refractive aspheric surface 22 that is concave with respect to image generator 24 and a reflective aspheric surface 20 that is also concave with respect to image generator 24. In Figure 1A embodiment, lens L1 may be a catadioptric optical element—i.e., a meniscus lens with a reflective surface on the rear side of the element forming a curved mirror that reflects light back toward the image generator 24 without spherical aberration in a flat image field (i.e., flat image surface across the field of view). A principal axis A of the reflective aspheric surface 20 is normal to image generator 24. Image generator 24 is energizable to direct a flat field of image-bearing light toward spaced-apart surface S2 of beam splitter plate 26. Image generator 24, beam splitter plate 26, and lens L1 cooperate and are structured to form a virtual image that is viewable along line of sight 12 at eye box E. In some embodiments the image generator 24 may be situated above the viewer's eye, and the lens is situated below viewer's eyes. In some embodiments the image generator 24 may be situated below the viewer's eye, and the lens L1 is situated above viewer's eyes.

[0050] Beam splitter plate 26 and lens L1 define, for an image for a single eye, an optical path 40 along which the light from beam splitter plate 26 is conveyed through free space for a first refraction in a first direction through aspheric incident refractive surface 22. The refracted light is reflected from aspheric reflective surface 20 and then continues back along optical path 40, where the reflected light is refracted a second time from aspheric incident refractive surface 22. The light then travels through free space and back to beam splitter plate 26 that reflects the light

from the lens L1 along an uninterrupted path toward the viewer eye box E along line of sight 12 of a viewer, wherein line of sight 12 for the object scene extends through beam splitter plate 26. Beam splitter plate 26 provides a slanted window through which the object scene is viewable. Thus the beam splitter is structured and positioned such that the image bearing light generated by the image generator traverses the beam splitter as it propagates toward the lens, and is reflected from the beam splitter after it is reflected by the lens. According to some embodiments beam splitter plate 26 weighs less than 25 grams (e.g., <20 grams, <15 grams, <10 grams) and provides a horizontal full field of view that is at least 30 degrees, and in some embodiments exceeds 40 degrees (e.g., 40-70 degrees, for example 50-60 degrees). In some embodiments the beam splitter plate 26 weighs 2-10 grams, for example no more than 5 grams, and in some embodiments 2 to 5 grams. According to some embodiments the beam splitter plate 26 has a partially reflecting surface, the partially reflecting surface is positioned to face the lens L1, L2. In the exemplary embodiments described herein the partially reflective surface reflects at least 25% of the light (e.g., 25% to 75%, or 30% to 70%, or 40 to 60% or 45 to 65%) in the visible spectrum transmits, and transmits at least 25% of the light (e.g., 25% to 75%, or 30% to 70%, or 40 to 60% or 45 to 65%) in the visible spectrum transmits. For example, the partially reflective surface may: (i) transmit 45% of light and reflect 55% of light, or (ii) may transmit 50% of light through, and reflect 50% of light back, or (ii) may transmit 55% of light and reflect 45% of light in the visible spectrum.

[0051] It is noted that if the imaging optical element was simply a spherical mirror, instead of lens L1 (with a refractive surface facing the image generator 24 and a reflective back surface), the resultant field would be very out of focus. This defocusing can be addressed by significantly reducing the field of view. However, as shown by the embodiments described herein by having an optical component L1, L2 that has a refractive as well as a reflective lens surface (which are, in this embodiment both aspheric) we can correct the image aberrations (across the pupil and the field) and obtain a well focused image even when the field of view exceeds 40 degrees. Because the light from the image generator 24 passes through the refractive surface 22 twice, lens L1 provides an equivalent of three aspheric surfaces, enabling correction of several optical aberrations over a wide field of view that exceeds 40 degrees via a simply, single, compact, light weight element. In some embodiments, one or more of the aspheric surfaces can have different factors such as radii of curvature, conic constants or other factors (e.g., A, B and C aspheric

coefficients which will be described further below) that define the optical properties of the aspheric surfaces. In some embodiments, all aspheric surfaces may have such differing radii of curvature and/or other factors.

[0052] As referred to herein “flat image field” refers to the flat image plane across the field of view”. As referred to herein, a “flat field of image” and “flat field of image-bearing light” generated by the image generator 24, refers to a flat display surface 24' or the light emanating from this surface across the (object) field of view displayed by the source 24.

[0053] According to an embodiment of the present disclosure, lens L1 is designed to provide correction for field curvature of the virtual image. In another embodiment, an alternate approach to compensate field curvature is use of a field lens placed in proximity to the image generator 24; however, the use of a monolithic lens at the reflective surface along optical path 40 can provide the same function and is advantaged for simplicity, reducing optical placement requirements and allowing any of a number of types of display to be used, including displays that can differ in size and aspect ratio, for example.

[0054] Image distortion could alternately be corrected using one or more additional lenses L1', L2' (not shown) in the optical system. However, distortion can also be digitally corrected in a straightforward manner, by appropriate adjustment to the image data.

[0055] Figure 1A showed the arrangement of components of virtual image forming apparatus 10 for forming a single left-eye or right-eye image. The schematic diagram of Figure 2 shows how a display apparatus 30 forms a binocular virtual image, with left-eye and right-eye images viewable at respective eye boxes EL and ER using a single beam splitter plate 26. A single image generator 24 generates real left-eye and right-eye images, 32L and 32R, respectively. A flat field of image-bearing light from left-eye image 32L transmits through beam splitter plate 26 and to lens L1. With this arrangement, image generator 24 and lens L1 form a left-eye virtual image forming apparatus 10L in cooperation with beam splitter plate 26. Similarly, light from right-eye image 32R transmits through beam splitter plate 26 and to lens L2. Image generator 24 and lens L2 form a right-eye virtual image forming apparatus 10R with beam splitter plate 26. The use of a single beam splitter plate 26 and lenses L1, L2 for defining eye box positions for both left- and right-eye virtual images is advantageous for reducing parts count and simplifying component mounting. The arrangement of Figure 2 is capable of providing stereoscopic viewing when provided with appropriate left- and right-eye image content. The image content can be

stereoscopic or can alternately be non-stereoscopic. In addition, a field lens can be added, for example in between the image generator and the beam splitter plate 26 to further correct for aberrations. For example, the field lens may be situated adjacent to the image generator.

[0056] In some embodiments (see for example Figure 1B) only one surface of Lens L1, L2 (i.e., either the reflective or the refractive surface of the lens L1, L2 is aspheric. The embodiment of Figure 1B are similar to the embodiment shown in FIG.1, but further includes a field lens L_F situated adjacent to or in contact with the image generator. In the embodiment of Figure 1B the field lens L_F has at least one aspheric surface, for example surface S_1 .

[0057] The design of display apparatus 30 in Figure 2 can scale with the focal length of each respective lens L1 and L2. Figures 3A through 5D show different exemplary arrangements possible with different focal lengths, allowing longer or shorter eye relief based on focal length. In addition, the vertical spacing of display apparatus 30 components can be more or less compact, making the display apparatus scalable for a variety of wearable and head-mounted configurations, as well as hand-held configurations, or for stationary configurations in which the display apparatus 30 is mounted to other equipment.

[0058] Figure 3A shows a perspective view from the front of a configuration of display apparatus 30 with a single image generator 24 for providing left-eye and right-eye image content, from different portions of the display surface, to respective pupils P (viewer's eye pupils) at each corresponding eye box. Figure 3B shows a side view of the Figure 3A configuration. Figure 3C shows a front view of the Figure 3A configuration. As shown in the front plan view of Figure 3C each eye's field of view may be horizontally non-symmetric. That is, the field of view to the outside of the eye, the peripheral field extending horizontally to the right and left, may be larger than the field of view to the inside of the eye.

[0059] In Figure 3A and subsequent embodiments, there is a corresponding left or right line of sight 12 for the corresponding left or right eye.

[0060] Figure 4A shows a perspective view, Figure 4B a side view, and Figure 4C a front plan view of an embodiment that uses separate left- and right-eye image generators, 24L and 24R, respectively. Image generators 24L and 24R and/or display surfaces 24L', 24R' can lie in the same plane or may be offset from each other, tilted or adjusted for improved packaging or to adjust for viewer anatomy, for example.

[0061] Figure 5A shows a perspective view, Figure 5B a side view, and Figure 5C a front view of an alternate embodiment that uses a single beam splitter plate 26 with separate left- and right-eye image generators, 24L and 24R, respectively.

[0062] Figure 5D is a perspective view that shows an alternate embodiment wherein a separate beam splitter plate 26L is used for a left-eye virtual image forming apparatus 10L; beam splitter plate 26R is used in the right-eye virtual image forming apparatus 10R. Each beam splitter plate 26L, 26R lies along the corresponding left or right line of sight 12 for the corresponding left or right eye.

[0063] The perspective view of Figure 5E shows an alternate embodiment using individual beam splitter plates 26L and 26R for the left- and right-eye virtual image forming apparatus. Left and right beam splitter plates 26L and 26R are disposed at opposite oblique angles relative to line of sight 12. The positions of image generators 24L and 24R and of lenses L1 and L2 are also reversed between the virtual image forming apparatus 10L and 10R. The left-eye and right-eye image generators 24L and 24R, respectively, direct image-bearing light in opposite directions. This alternate arrangement may be useful, for example, for providing more compact packaging.

[0064] The embodiments of Figures 5A-5E may be utilized, for example, with OLED based image generation devices. In one embodiment, such OLED based image generation devices have pixels that are less than or equal to 44microns x44 microns, 40microns x40 microns, 30microns x30 microns, 24microns x24 microns, 20microns x20 microns, or the image generation devices device may even have even smaller sized pixels. Other image generation devices may also be utilized.

[0065] According to some embodiments the display apparatus comprises an optical system. The optical system comprises : (i) an image generator that generates an image-bearing light from an image generator display surface; (ii) at least two lenses spaced apart from the image generator, each of the two lenses having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator , and at least one of the reflective or refractive surfaces being an aspheric surface; and (iii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

The display designs disclosed herein may result in an eye relief distance (i.e. the horizontal distance between the eye pupil and the closest edge of the beam splitter) between 8mm and 40 mm (e.g., 10mm to 30 mm), a horizontal FOV between 30 and 70 degrees (e.g., 40 to 70 degrees) and resolution between 1 min per pixel and 4 min/pixel. A resolution of about 1 min/per pixel can be achieved, for example, if one uses a an image generator such as an OLED display with 20x20 μm pixels. According to some embodiments, the reflective and refractive surfaces of lenses L1 and L2 are structured such that said optical axes of the lenses are parallel to each other within 1 minute of arc and spaced by each other by a distance between 50 mm and 80 mm (e.g., 60-70mm). The optical system of the display apparatus further comprises an exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$, for example $7\text{mm} \leq D_p \leq 20\text{mm}$ (e.g., 8mm, 10mm, 12 mm, 15mm, 18mm, 20mm, or therebetween).

[0066] According to some embodiments the optical system further comprises an exit pupil with exit pupil diameter $D_p \geq 7\text{mm}$ and also has a vertical full field of view FOV_v and a horizontal full field of view FOV_h such that the ratio of the horizontal field of view to the vertical field of view is $\text{FOV}_h/\text{FOV}_v > 1.5$. In some embodiments $\text{FOV}_h/\text{FOV}_v > 1.7$, for example $3 \geq \text{FOV}_h/\text{FOV}_v > 1.7$.

[0067] According to some embodiments the distance between the image generator 24 and the lens L1, L2 is 20-60mm, for example 30- 50 mm.

[0068] According to some embodiments the display apparatus comprises:

(i) an image generator that generates an image-bearing light from an image generator display surface; (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and (iii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer, wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and wherein the display apparatus exhibits at least one of: (a) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm, focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the

lens and the display of 30 mm to 70mm; or (b) an eye relief distance between 5mm and 40 mm, a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4 min/pixel. According to some embodiments the display apparatus exhibits lateral chromatic aberration that is less than 44 micrometers. (Lateral color is a variation of magnification with color (red, green, and blue (R,G,B))). According to some embodiments the display apparatus exhibits lateral chromatic aberration that is less than the size of a pixel- i.e., so that R, G, and B rays fall within the same pixel. According to some embodiments the display apparatus exhibits lateral chromatic aberration that is not greater than pixel size of the image generator.

[0069] The table (Table 1) that follows lists various performance characteristics of the several exemplary embodiments shown in Figures 3A - 5C.

Table 1. Performance for Typical Embodiments

	For apparatus shown in Figures	FOV degrees (H x W)	Eye relief	Effective Focal Length (EFL)	Beam splitter plate size	Angular resolution (note 1)
Embodiment 1	3A - 3C	60 x 28	30mm	64.7mm	60 x 170mm	2.3 min/pixel
Embodiment 2	4A - 4C	30 x 17.5	28mm	38mm	25 x 100mm	4 min/pixel
Embodiment 3	5A - 5C	60 x 28	16mm	38mm	40 x 125mm	4 min/pixel
Embodiment 4	3A - 3C	60 x 28	30mm	64.7mm	60 x 170mm	1.1 min/pixel
Embodiment 4	4A - 4C	30 x 17.5	28mm	38mm	25 x 100mm	2 min/pixel
Embodiment 6	5A - 5C	60 x 28	16mm	38mm	40 x 125mm	2 min/pixel
Embodiment 7	5A-5C	60x28	8.4mm	20mm		3.8 min/pixel

Note 1: - Angular resolution values of the first three embodiments of Table 1 are based on commercially available smartphone having a 0.044 mm display pixel. Angular resolution values of the embodiments 4-7 of Table 1 are based on displays with pixel sizes of 0.02 mm (e.g., OLED displays).

[0070] It should be noted that the field of view of the viewer for the object scene (that is, for real objects in the field of view of the viewer) is larger than the field of view within which the virtual image is formed. The optical arrangement of the disclosed embodiments provides a large field of view (FOV) for an augmented reality display.

[0071] Advantageously, the beam splitter plate is lightweight. According to an exemplary embodiment, a beam splitter plate suitable for a greater than 40 degree horizontal FOV, such as an 80 x 150mm beam splitter plate, weighs less than 25 grams. The optical thickness between surfaces of the beam splitter plate is less than 3mm (e.g., 0.5 mm, 1mm, 1.5 mm, 2mm or therebetween).

[0072] By comparison, other proposed augmented reality display designs use prisms. A prism-based optical system, however, requires a correspondingly large prism in order to provide a large FOV, making it difficult to scale prism-based designs to large FOV application. A head-mounted apparatus using a single beamsplitter prism for a nominal 40 degree horizontal FOV for both eyes must support prism weight that is well in excess of 700 grams. The added weight of a large prism effectively constrains the available FOV, as well as adding considerable bulk and weight.

[0073] The schematic side view of Figure 6 shows an alternate embodiment that uses

[0074] polarization for directing light at beam splitter plate 26. Image generator 24 provides image content as polarized light having a first polarization state (for example, p-polarization). Beam splitter plate 26, configured as a polarization beam splitter, transmits the first state (p-polarization, shown by arrows) and reflects the orthogonal state (s-polarization, shown by dots). Two transits (passes) through a quarter wave plate 40' transform the first (p-) polarization state into the orthogonal (s-) polarization state for reflection from beam splitter plate 26. The wave plate 40' may be a quarter wave retarder (also referred to herein $\frac{1}{4}$ wave plate). The wave plate 40' may be an achromatic $\frac{1}{4}$ wave plate. Preferably the wave plate 40' is achromatic across the visible spectrum. In the embodiment of Figure 6A the wave plate 40' is situated between the lens L1 and the beam splitter plate 26. Figure 6B is similar to Figure 6A but also illustrates that this

embodiment utilizes a polarizing plate 40'' situated next to the image generator 24. The polarizing plate 40'' functions to polarize the light from the image generator 24 and is achromatic across the visible spectrum.

[0075] The perspective view of Figure 7 shows an alternate embodiment that allows limited visibility of the object scene. Lens L2 for the right virtual image forming apparatus 10R is disposed to partially block line of sight 12; Lens L1 for the left virtual image forming apparatus 10L has the same position shown in other figures, allowing visibility of the object scene through beam splitter plate 26.

[0076] For full virtual-reality viewing, both lenses L1 and L2 can be disposed so that they block line of sight 12.

Image generator

[0077] As used herein, image generator 24 can be any source that can emit image-bearing light for forming images for one or both eyes of the viewer, including a hand-held personal communications device, smartphone, pad, computer screen, or other display source or image projection source. In some embodiments the image generator is capable of emitting a flat image-bearing light, that is, the image is not a curved image being transmitted. Image generator devices that can be used can include flat-panel personal communications devices such as cellular phones, so-called "smartphones" that provide some type of mobile operating system, feature phones having at least some measure of computing and display capability, "smart watches", and various types of electronic pads, computerized tablets, and similar devices that include at least a display area capable of displaying graphic content. The apparatus of the present disclosure is particularly well suited to applications that use images generated from a smartphone or other type of portable, personal communications device, as can clearly be seen from the values given in the preceding Table. In some embodiments the image generator 24 is a smartphone device that incorporates at least one of: GPS sensor, a first camera for viewing and taking pictures of a scene viewed by the user, and an additional camera "selfie camera" that is facing in a direction opposite of the first camera.

[0078] Image generator 24 can be any image producing source, and does not have to be capable of being used as an image display device by the human eye. According to some embodiments the image generator is a screen with an image projection projected on it by another device (e.g., a projector).

[0079] Other types of image generators that can be suitably adapted for generating image-bearing light include various types of spatial light modulator (SLM) components. Various types of SLM devices can be used, including a Digital Light Processor (DLP) from Texas Instruments, Dallas, TX; a liquid crystal device (LCD), an organic light emitting diode (OLED), an LCOS (liquid crystal on silicon) device, or a grating electromechanical device, for example. A linear light modulator could alternately be used.

[0080] Optional field lenses can be provided to appropriately shape the image field provided by the image generator, such as to help reduce distortion.

Beam splitter plate 26

[0081] Advantageously, with embodiments described herein, only beam splitter plate 26 lies in the line of sight 12 of the viewer. This arrangement provides a horizontal field of view (FOV) for the object scene content that is very wide, with a view that is only slightly offset vertically from an unobstructed line of sight by the glass plate.

[0082] According to an embodiment, beam splitter plate 26 can be formed on a glass substrate having surfaces that are parallel to within tight tolerances, such as to within less than 50 arc seconds, more advantageously within 30 arc seconds, or even within 20 arc seconds. In some embodiments glass substrate of the beam splitter 26 has surfaces that are parallel to within less than 10 arc seconds (e.g., 8 to 10 arc seconds). Parallel surfaces are highly advantaged, minimizing ghosting and other effects that can result from even slightly wedged beam splitter surfaces.

[0083] Beam splitter plate 26 can be formed on a sheet of glass obtained using fusion draw processing. This method provides a glass sheet with highly parallel opposite sides. Standard types of glass may require double-sided polishing to reduce ghosting which can occur if beam splitter plate surfaces are not highly parallel.

[0084] Ideally, beam splitter plate 26 is as thin as possible, to allow for as large a field of view as possible. In some embodiments, the beam splitter plate 26 has a width less than 4 mm, more preferably less than 3 mm, even more preferably less than 2 mm, and even more preferably less than 1 mm (for example, 0.3 to 0.7 mm). By incorporating a beam splitter having such small thickness, when the image-bearing light is reflected off of both surfaces toward the viewer's eye, the distance between these two reflections is small enough that the viewer does not "see" a double image. In some embodiments the beam splitter plate 26 has a first and a second major

surfaces and these surfaces of the beam splitter plate are parallel to one another to within 50 arc seconds. In some embodiments the beam splitter plate 26 has a first and a second major surfaces and these surfaces of the beam splitter plate are parallel to one another to within 1 arc minute, or to within 75 arc seconds, more preferably within 55 arc seconds, within 45 arc seconds, and even more preferably to within 40 arc seconds. In some embodiments the beam splitter plate 26 has a first and a second major surfaces and these surfaces of the beam splitter plate are parallel to one another to within 30 or even within 20 arc seconds. The beam splitter plate may be made, for example fusion formed glasses available from Corning Incorporated and may have surfaces parallel to within 10 arc seconds (e.g., 4 to 10 arc sec. In some embodiments, the beam splitter plate 26 has a flatness less than 20 microns, peak to valley (PV) and a variation of thickness less than 0.025 mm (over the central 90% area of the glass (e.g., at least over 95% of the glass area) or at least in the area through which the image is being viewed). In some embodiments, the beam splitter plate 26 has a flatness less than 10 microns (peak to valley) and a variation of thickness less than 0.02mm (e.g., 0.002 mm to 0.01 mm). In some embodiments, the beam splitter plate 26 has a flatness less than 7 microns PV (e.g., 4 or 5 microns PV) and a variation of thickness less than 0.015mm, or even 0.01mm or less (e.g., 0.002mm, 0.005mm, or 0.01mm or therebetween) across a length of a surface that is, for example 75 mm, or 100 mm, or across the length of the beam splitter..

[0085] Examples of beam splitter glasses that have a total thickness variation is less than 0.02 mm with surfaces that are parallel to one another within 30 of arc seconds or less are Gorilla® glass, Lotus™ XT glass, Lotus™ NXT glass, or EAGLE XG® glass available from Corning Incorporated, of Corning NY. Using glass having such flatness and thickness accuracy leads to greatly improved image quality without ghost images because, in the event the image reflects off of both surfaces, they are so close together that they land on retina in virtually the same location. The beam splitter plate is preferably coated on one side with a partial reflective coating and coated on the other side with an anti-reflection (AR) coating. Peak efficiencies for the display system are obtained when the partial reflector closely approaches 50% reflectivity (meaning an average of 50% reflectance across the visible region of the spectrum), for example when the partial reflector achieves between about 40%-60%, more preferably between about 45-55% reflectance across the visible region of the spectrum, and when there is an anti-reflective

coating on the other side. For example, an aluminum metal coating can be applied via evaporative coating techniques to achieve such partial reflectance.

[0086] In some embodiments, the anti-reflective coating exhibits less than 10%, more preferably less than 5 %, even more preferably less than 2% and most preferable less than 1 or even less than 0.5% reflectivity (meaning an average of less than .5% reflectance across the visible region of the spectrum) . For example, a dielectric layer or dielectric stack of layers, such as can be applied via evaporative coating techniques, can be utilized to achieve such antireflective properties. This will also block 50% of the light from the real-world object scene. As the reflection of the beam splitter is decreased, the display image gets dimmer and the outside scene gets brighter. Thus, varying these coating parameters can help to balance the light levels from the display and the outside scene.

Lenses L1 and L2

Lenses L1 and L2 can be molded plastic or glass. The choice of material can influence the chromatic aberration of the image. A low dispersion material (Abbe number $V_d > 40$), for example acrylic (PMMA), can be used to reduce the chromatic aberration. Thus, in some embodiments the Abbe V number of the lens(es) L1, L2 is ≥ 50 , even ≥ 55 , for example between 50 and 70, or between 50 and 60. In one exemplary embodiment V_d is about 57.

[0087] Lenses L1 and L2 are each monolithic. A monolithic lens is fabricated as a single piece. This distinguishes a monolithic lens from a doublet or other composite lens assembly that is formed by gluing multiple pieces together, such as a doublet for example. In the embodiments described herein lenses L1 and L2 weigh a total of 5 grams to 80grams (e.g., 40-65grams).

[0088] According to some embodiments lenses L1, L2 are situated in contact with one another. According to some embodiments lenses L1 and L2 are formed together (e.g., molded) as one monolithic component. According to the embodiments described herein the lenses L1, L2 are formed or shaped to provide a space for a viewer's nose to fit at least partially therebetween. For example lenses L1, L2 may be molded together as a monolithic structure with a notch or a chamfer so as to create a "nose insertion space" therebetween.

[0089] According to some embodiments the reflective and refractive surfaces of lenses L1 and L2 are structured such that said optical axes of the lenses are parallel to each other within 1 minute of arc and spaced by each other by a distance between 50 mm and 80 mm (e.g., 60 mm-70mm).

[0090] A reflective coating 20' is applied against the convex outer surface 20) of the meniscus lens L1(or/and L2) . The reflective coating is a dichroic coating according to an embodiment. Alternately, a metallic coating can be applied.

[0091] As described above, Lenses L1 and L2 can be formed joined together as a single molded assembly. Alternately, Lenses L1 and L2 can be fabricated by diamond turning. Typical lens thickness may be 4-10mm, for example 5 to 9 mm.

[0092] In one exemplary embodiment the lenses L1, L2 are acrylic, each lens has a center thickness of 8mm and two aspheric surfaces 20, 22 described by the following equation

$$z = \frac{cr^2}{1 + \sqrt{1 - (1 + k)c^2r^2}} + Ar^4 + Br^6 + Cr^8$$

where r is the radial distance (along the lens surface from its vertex, z is the sag of the surface at the height r , c is surface curvature ($c=1/R_i$, where R_i is the radius of the surface i), k is a conic constant and A , B and C are higher order aspheric coefficients. In the exemplary embodiments disclosed herein aspheric surfaces 20 and 22 have at least one of the aspheric coefficient A , B , or C that is non zero. For example, in the embodiment of Table 2, below, aspheric coefficients A , B and C associated with the lens surface 20 of lenses L1, L2 are all non-zero.

Table 2

Surface	Radius	K	A	B	C
1	-170.766	0	2.59E-06	-1.90E-09	0
2	-137.478	0	5.46E-07	-1.64E-10	-2.97E-13

In Table 2 Surface 1 corresponds to the concave refractive surface 22, surface 2 corresponds to the convex surface 20 that has a reflective coating thereon. In this embodiment, distance from the vertex of surfaces 22 to the surface 24' of image generator 24 is 55.28mm. The distance between beam splitter 26 and lens L1, L2 is chosen so that the beam splitter is aligned to pupil(s) P. In this embodiment the lenses L1, L2, are molded. In alternative embodiments surfaces 20, 22 can be diamond turned.

Packaging options

[0093] The apparatus of the present disclosure can be assembled as part of a head-mounted device, using conventional eyeglass-type frames, headband, or other mechanisms that mount the

display against the head. The apparatus can alternately be coupled to a head covering, hat, or helmet, depending on the intended application.

[0094] Embodiments of the present disclosure can take advantage of the small component count, relaxed tolerances, reduced weight, and structural rigidity of the beam splitter plate 26 substrate to allow a number of improved packaging arrangements for display apparatus 30.

[0095] The side views of Figures 8A and 8B show a simplified diagram for a foldable version of display apparatus 30 according to an embodiment of the present disclosure. Beam splitter plate 26 is flexibly coupled to lenses L1 and L2 by a first hinge 42 or other type of flexible coupling, such as along an edge of beam splitter plate 26. A second hinge 44 couples beam splitter plate 26 to a housing or frame 46 that supports image generator 24, such as a housing for temporary insertion and easy removal of a smartphone device, for example. Figure 8A shows display apparatus 30 in configuration for viewing. Figure 8B shows display apparatus 30 folded for carrying or storage, with image generator 24 removed. It can be appreciated that numerous possible mechanical arrangements can be devised for providing a version of display apparatus 30 that is foldable with respect to the vertical direction, using only a small number of mechanical components.

[0096] Figure 9 illustrates one embodiment of the display apparatus 30 that comprises a mechanical housing 90. In this embodiment the image generator 24 (e.g., a phone with display surface 24', not shown) is mounted in a housing 90 above the eye level. Surface 24' is oriented so that it faces optical components situated inside, within the housing 90. The light from a physical scene that the viewer is looking at is transmitted through the beam splitter 26 (situated inside the housing 90) along the line of sight 12 (see Figure 1) to the viewer's eyes and is combined with the light from the image generator 24, to form an augmented reality (AR) image. The housing 90 also supports an outer protective shield 100. Outer protective shield 100 can be made from plastic such as polycarbonate to protect the optical components of the display apparatus 30 from dust and damage. Outer protective shield 100 may also comprise scratch resistant tempered glass, for example Gorilla[®] glass available from Corning Incorporated of Corning, NY. The protective shield can be coated with an anti-reflective coating or an absorbing coating that controls the amount of light from the reality scene that gets to the viewer's eyes. For example, in some embodiments the outer protective shield 100 may comprise photochromic material, or a polarizer. In this embodiment the light from a physical scene enters the display

apparatus 30 through outer protective shield 100 and superimposed with light provided by the image generator 24.

[0097] Also shown in Figure 9 is a power activator 110 (e.g., a spring plunger, or a button, or another component), which is at least partially situated within housing 90, and pushes against the power button on the image generator 24, when engaged by the user to turn on the image generator.

[0098] Also shown in Figure 9 are windows 130L situated on sides of housing 90, so that the viewer/device user has a view of the periphery. There is a corresponding window 130R cut into the right side of the housing 90.

[0099] Figure 10 illustrates the outer protective shield 100 and an inner protective shield 105 of the display device of Figure 9. The inner protective shield 105 also protects the optical components from dust, etc., and in addition may serve as additional protection for viewer's eyes from UV light (e.g., if it has a UV coating thereon), or from other environmental damage. Both shields 100 and 105 may be made from polycarbonate. The inner protective shield 105 can be coated with an anti-reflective coating to reduce stray light and glare. Therefore, according to some embodiments the display device 30 includes a curved protective shield 100 made from polycarbonate that transmits the light from the physical scene before being combined by the beam splitter. According to some embodiments the display device 30 further includes a curved protective shield 105 made from polycarbonate that transmits the light from the physical scene after being combined by the beam splitter. According to some embodiments the curved protective shield 105 includes an anti-reflective coating on a side facing the viewer. According to some embodiments the protective shield 100 includes an anti-reflective coating on a side facing the viewer. According to some embodiments at least one of the protective shields 100, 105 includes an oleo phobic and/or an anti-fog coating (not shown).

[00100] The image generator 24 can be aligned by rotating the image generator using set screws 120R and 120L as they apply force to spring plungers 125R and 125L through the image generator 24. Figure 11 is a cross-sectional view of the display apparatus mounted in housing 90. In this figure, 120R is a set screw that applies force through the image generator 24 to a spring plunger 125R. The corresponding set screw 120L and spring plunger 125L are also used to rotate the image generator 24 about the principal axis A.

[00101] According to some embodiment the display device 30 includes a means of adjusting the rotation of the image generator about an axis parallel to the principal axis of the reflective surface. Figure 11 also illustrates that housing 90 comprises an internally molded support structure 26s for supporting beam splitter 26.

[00102] Figure 12 is similar to Figure 9, but in addition illustrates a display apparatus that comprises optical component 250 that folds the viewing direction of an imaging system 240 associated with the image generator 24. For example, in Figure 12 embodiment, the image generator 24 is a cell phone that includes a camera 240 (imaging system of the cell phone). An optical component 250, such as a folding mirror or a prism is situated adjacent to the camera 240. The optical component 250 is structured to fold the viewing direction of a camera. Thus, the camera can “view” or “see” at least a portion of the view viewed by the viewer through the beam splitter. That is, the camera with the help of the optical component 250 can “look” in the same direction that the viewer is looking at. For example, in some embodiments, the optical component 250 comprises a reflective surface such that the field of view of the camera includes the line of sight of the viewer through the beam splitter. The reflective surface can be formed, for example, by a reflective coating. The display device may further incorporate at least one imaging system 240' (for example a camera in a cell phone that is structured and positioned to take (“selfie”) pictures of the end user. Imaging system 240' (e.g., camera lenses) is adapted, or example in conjunction with optical folding optical components 250' (that may be similar to that of optical component 250 described above) to “look” through the beam splitter at the viewer's eyes, and thus track where the viewer is looking.

[00103] Figure 13 is also similar Figure 9, but in addition illustrates that display apparatus comprises at least one visor 300A, 300B, for blocking the sun (for sun glare minimization). In the embodiment illustrated, visor 300A is hinged and its position (angle) can be adjusted by the viewer, as needed. An alternative visor 300B is slide-able in and out of position, as needed, in the directions indicated by the arrows A-A. According to some embodiments (not shown) side visors may also be deployed over the side windows (and peripheral windows 130L, 130R). Visors 300A, 300B, as well as the side visors may be opaque, or may comprise a polarizer or a comprise photochromic material, for minimizing sun glare.

[00104] According to some embodiments (not shown), the display apparatus comprises at least one of: a GPS sensor, at least one head tracking sensor, eye tracking sensors, accelerometer, or a camera situated between the two lenses that “looks” through the beam splitter at viewer’s eyes.

[00105] It is noted that in the embodiments shown in Figures 9-12 the image generator 24 is situated above the viewer’s eye, and the lens is situated below viewer’s eyes. However, in all of the embodiments disclosed herein, the image generator 24 may be situated below the viewer’s eye, and the lens L1 is situated above viewer’s eyes. That is, the device orientation is “flipped” 180 degrees relative to that shown in Figs 9-12, which has an advantage of advantage of minimize sun glare, because the sun rays are prevented from striking the refractive surface of the lenses L1, L2. (See, for example, Figure 14). Figure 14 also illustrates that this exemplary embodiment of the display apparatus comprises at least one camera 240 and at least optical component 250 that folds the camera’s line of sight such that it is substantially parallel with the line of sight of the viewer. The camera(s) 250 can be used to capture the images seen by each eye(s) so that the virtual portion of the AR overlay the (image provided by the image generator 24) can be placed in the proper location (for each eye) into the actual scene viewed by the viewer.

[00106] It is noted that the device of Figures 9-12 may utilize two image generators 24R, 24L, as shown, for example in Figures 4A and 5A. Utilizing two small image generators 24R, 24L, advantageously reduces the size of the overall display apparatus. These image generators 24R, 24L may be situated either below, or above the viewer’s eyes. The display device may further incorporate one or two cameras 240’ (as shown schematically in Figure 14) that are adapted or structured for example, in conjunction with optical folding optical components 250’ to “look” through the beam splitter at the viewer’s eyes, and thus track where the viewer is looking. For example, an imaging system or a cameras 240’ may be situated near or adjacent to the image generators 24R, 24L. Alternatively, one or more cameras 240’ may be situated between the two lenses that “look” through the beam splitter at viewer’s eyes. Cameras 240’ may also be positioned elsewhere in the display device, for example adjacent to, or situated on the protective shields 100 or 105 such that they can track position of viewer’s eyes (or eye pupils). These cameras 240’ alone, or in conjunction with other optical components can track the eyes so that the position of the real scene looked at by the viewer is “known” to the display device, and virtual portion of the AR overlay can be placed in the proper location (for each eye) into the

actual scene viewed by the viewer. As described above, this be accomplished, for example, through multiple cameras, using a lens/prism system, an/or a reflector to multiplex the image(s) into proper locations. Additionally, one can use software algorithms in conjunction with one or more eye tracking cameras (or user's line of site tracking camera(s) to create a proper overlay of virtual image on a real/actual scene that the viewer is looking at.

[00107] Accordingly, as described herein, some embodiments of the display system further comprise at least one of: a GPS sensor, at least one eye (or eye tracking) tracking sensor, an accelerometer, or a camera that looks through at either the viewer's eyes or the scene viewed by the viewer.

[00108] The following descriptions A1-O13 further describe several exemplary embodiments disclosed herein.

[00109] A1. According to some embodiments a display apparatus (**A1**) comprises:

- at least one image generator that generates image-bearing light;
- a lens spaced apart from the image generator, the lens having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and
- a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
- wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

[00110] A2. According to some embodiments the display apparatus described in **A1**, the first and second surfaces of the beam splitter plate are parallel to within 50 arc seconds.

[00111] A3-A4. In some embodiments the first and second surfaces of the beam splitter plate are parallel to within 40 arc seconds, and in some within 20 arc seconds.

[00112] A5. According to some embodiments, the display apparatus according to any one of A1-A4 further comprises a field lens in the path of the image-bearing light.

[00113] A6. According to some embodiments, display apparatus according to any of A1-A5, the beam splitter plate is a polarization beam splitter and the display apparatus (**A1**) further comprises a quarter wave plate disposed between the beam splitter plate and the lens.

[00114] A7. According to some embodiments, display apparatus according to any of A1-A6 further comprises a curved protective shield that transmits the light from a physical scene after being combined by the beam splitter.

[00115] A8. According to some embodiments, the curved protective shield of display apparatus according to A7 includes an anti-reflective coating on a side facing the viewer.

[00116] A9. According to some embodiments, wherein the lens of the display apparatus described in A1-A8 is a plastic lens..

[00117] A10. According to some embodiments, wherein the lens of the display apparatus described in A1-A8 is an acrylic lens,

[00118] A11. According to some embodiments, display apparatus according to any of A1-A10 further includes adjustment components structured to adjust rotation of the image generator about an axis parallel to the principal axis of the reflective surface.

[00119] A12. According to some embodiments of the display apparatus according to -A11 the adjustment components comprises at least one screw engaging the image generator at one side and at least one spring plungers engaging the image generator at another side.

[00120] A13. According to some embodiments of the display apparatus according to A11 the adjustment wherein the adjustment components comprises a plurality of screws engaging the image generator at one side and a plurality of spring plungers engaging the image generator at another side.

[00121] A14. According to some embodiments, of the display apparatus according to any of A1 –A13 wherein the image generator generates a flat field of image-bearing light from a flat display surface; the lens spaced apart from the image generator such that the a principal axis of the reflective surface is normal to the image generator; and the first and second surface of the beam splitter plate are substantially parallel surfaces that are oblique to a line of sight of a viewer.

[00122] A15. According to some embodiments of the display apparatus according to any of A1 –A14 the beam splitter comprises an antireflection coating on the side facing the image generator.

[00123] A16. According to some embodiments of the display apparatus according to A1 or A14 the beam splitter is a polarization beam splitter.

[00124] A17. According to some embodiments the display apparatus according to A16 further comprises a polarizing plate adjacent to the image generator and a $\frac{1}{4}$ wave plate situated between the lens and the beam splitter.

[00125] A18. According to some embodiments, the display apparatus according to any of A1-A17 the display apparatus is wearable by the viewer.

[00126] A19. The display apparatus of A1-A18, wherein the beam splitter plate is formed using a fusion draw process.

[00127] A20. The display apparatus of A14 wherein the first and second surfaces of the beam splitter plate are parallel to within 30 arc seconds.

[00128] A20. The display apparatus of A14 wherein the first and second surfaces of the beam splitter plate are parallel to within 30 arc seconds.

[00129] A21. The display apparatus of A14 wherein the beam splitter plate is a polarization beam splitter and further comprising a quarter wave plate disposed between the beam splitter plate and the lens.

[00130] A22. The display apparatus of A14 further comprising a field lens in the path of the image-bearing light.

[00131] A23. The display apparatus of A22 wherein the field lens is situated directly adjacent to the image generator, and comprises an aspheric surface.

[00132] A24. The display apparatus of any one of A1-A23 wherein the image generator comprises an organic light-emitting diode.

[00133] A25. The display apparatus of any one of A1-A25 wherein the image generator comprises a personal communications device.

[00134] B1. A display apparatus comprising:

- a) a flat image generator;
- b) a lens spaced apart from the image generator and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator; and
- c) a beam splitter plate disposed in free space between the image generator and the lens and along a line of sight of an object scene for a viewer, the beam splitter plate having first and second substantially parallel surfaces oblique to the line of sight,

wherein the beam splitter plate is further disposed to transmit image-bearing light from the image generator to the lens and wherein the beam splitter plate and lens define an optical path that conveys the image-bearing light for a first refraction through the aspheric incident refractive surface, reflects the refracted light from the aspheric reflective surface, and refracts the reflected light from the aspheric incident refractive surface back to the beam splitter plate that reflects the light from the lens toward a viewer eye box along the line of sight of the viewer.

[00135] C1. A display apparatus comprising:

a first beam splitter plate having first and second parallel surfaces and disposed to define a first viewer eye box along a line of sight of a viewer; and

a first virtual image forming apparatus for forming a first virtual image at the first viewer eye box, the first virtual image forming apparatus comprising:

(i) a first image generator spaced apart from the first beam splitter plate that directs a first flat field of image-bearing light toward the first surface of the first beam splitter plate;

(ii) a first lens having a first aspheric incident refractive surface concave to the first image generator and having a first aspheric reflective surface concave to the first image generator, wherein a first principal axis of the first reflective surface is normal to the first image generator.

[00136] C2. The display apparatus according to C1, further comprising:

a second beam splitter plate having third and fourth parallel surfaces and disposed to define a second viewer eye box along the line of sight of a viewer; and

a second virtual image forming apparatus for forming a second virtual image at the second viewer eye box, the second virtual image forming apparatus comprising:

(i) a second image generator spaced apart from the second beam splitter plate that directs a second flat field of image-bearing light toward the third surface of the second beam splitter plate;

(ii) a second lens having a second aspheric incident refractive surface concave to the second image generator and having a second aspheric reflective surface concave to the second image generator, wherein a second principal axis of the second reflective surface is normal to the second image generator.

[00137] C2. The display apparatus according to C1, wherein the first and second image generators direct image-bearing light in opposite directions.

[00138] **C3.** The display apparatus according to A1, A14, B1, C1, or C2 wherein the beam splitter plate is formed using a fusion draw process.

[00139] **C4.** . The display apparatus according to C1, wherein **C3.** The display apparatus according to C1, wherein **C3.**

[00140] **C5.** The display apparatus according to C4, wherein the first and second surfaces of the beam splitter plate are parallel to within 30 arc seconds.

[00141] **D1.** A display apparatus comprising:

a beam splitter plate disposed to define a left-eye and right-eye viewer eye box along a corresponding line of sight of a viewer, the beam splitter plate having first and second parallel surfaces oblique to the line of sight;

a left-eye virtual image forming apparatus and a right-eye virtual image forming apparatus, each virtual image forming apparatus disposed to form a corresponding left- or right-eye virtual image to be viewed at the corresponding viewer eye box and comprising:

(i) an image generator spaced apart from the beam splitter plate that directs a flat field of image-bearing light toward the first surface of the beam splitter plate; and

(ii) a monolithic lens spaced apart from the second surface of the beam splitter plate and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator.

[00142] **D2.** The display apparatus of D1 wherein a first edge of the beam splitter plate is hinged to the monolithic lens.

[00143] **D3.** The display apparatus of D1 wherein a second edge of the beam splitter plate is coupled to a housing that accepts a personal communications device as the image generator.

[00144] **D4.** The display apparatus of D1 wherein the apparatus is foldable with respect to the vertical direction.

[00145] **D6.** The display apparatus of D1 wherein the monolithic lens for at least one of the virtual image forming apparatus blocks a portion of the horizontal field of view.

[00146] **D7.** The display apparatus of A1, A14, B1, C1 and D1 wherein the beam splitter plate weighs less than 25 grams and provides a horizontal full field of view that exceeds 40 degrees

[00147] **D8.** The display apparatus of D7 wherein the beam splitter plate weighs 2 to 15 grams, for example 3 -15 grams, 2-10 grams, 3-10 grams, or 2-5 grams .

[00148] **D9.** The display apparatus of A1, A14, B1, C1 and D1 wherein the lens is molded from acrylic.

[00149] **D10.** The display apparatus of A1, A14, B1, C1 and D1 wherein light from a physical scene is transmitted through the beam splitter plate to viewer's eyes and combined with the light provided by the image generator.

[00150] **D11.** The display apparatus of D9 which further includes the curved protective shield that includes an oleo-phobic and/or an anti-fog coating.

[00151] **D12.** The display apparatus of D9 which further includes a curved protective shield made from polycarbonate that transmits the light from a physical scene after being combined by the beam splitter plate.

[00152] **D13.** The display apparatus of D10 further including a curved protective shield made from polycarbonate that transmits the light from a physical scene after being combined by the beam splitter plate.

[00153] **D14.** The display apparatus of A14, B1, C1 and D1 which further includes adjustment components structured to adjust rotation of the image generator about an axis parallel to the principal axis.

[00154] **D15.** The display apparatus of D14 wherein the adjustment components comprise screws pushing the image generator against spring plungers.

[00155] **D16.** The display apparatus of A1, A14, B1, C1 and D1 which further includes a power activator for activating the display source..

[00156] **D17.** The display apparatus of any of A1 through D16, wherein said lens has a center thickness of 5 to 10 mm and two aspheric surfaces of the design that have a sag, z , described by:

$$z = \frac{cr^2}{1 + \sqrt{1 - (1 + k)c^2r^2}} + Ar^4 + Br^6 + Cr^8$$

and wherein at least one of the aspheric coefficients A, B, or C is non zero.

[00157] **D18.** The display apparatus of any of A1 through D17, wherein dimensions and orientation of the beam splitter, image generator, and lens are selected to result in a field of view of the viewer for the object scene that is larger than the field of view within which the virtual image is formed.

[00158] **E1.** The display apparatus comprising:

a support structure for supporting an image generator out of the direct line of sight of the viewer, the image generator capable of generating an image-bearing light; and
a flat beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer.

[00159] E2. The display apparatus according to E1, wherein the image generator is a telecommunications device.

[00160] E3. The display apparatus of any of the A1 through E2, wherein the image generator is a cell phone.

[00161] E5 The display apparatus of any of the A1 through E3 the display device includes at least one movable optical component.

[00162] E6. The display apparatus of E5, wherein the movable optical component comprises the a flat beam splitter plate.

[00163] E7. The display apparatus of claim E6, wherein flat beam splitter plate is hinged.

[00164] E8. The display apparatus of E1, further comprising a lens spaced apart from the image generator, the lens having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator.

[00165] E9. The display apparatus of A1, A14, A1, A14, B1, C1, D1, or E1, wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer

[00166] F1. A method of delivering an image-bearing light to a viewer comprising:
emitting the image bearing light from an image generator positioned in proximity to but outside of the direct line of sight of a viewer;
directing the image bearing light traveling through a beam splitter plate;
refracting the image bearing light a first time;
reflecting the image bearing light back towards the beam splitter from a lens;
prior to traveling to the beam splitter, refracting the image bearing light a second time;
and

after said second refracting step, reflecting the image bearing light off of the beam splitter and into the line of sight of the viewer.

[00167] **F2.** The method of F1, wherein the first and second refracting steps and the first and second reflecting steps are achieved using a single lens having a reflective concave surface which reflects the image.

[00168] The method of claim F1, wherein the step of refracting the image bearing light the first time comprises passing the beam through a refracting beam located between the image generator and the beam splitter.

[00169] **G1.** A display apparatus comprising:

(i) an image generator that generates an image-bearing light from an image generator display surface;

(ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, at least one of the lens surfaces being an aspheric surface; (iii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and

(iv) a field lens situated adjacent to the image generator in the path of the image-bearing light, said field lens comprising at least one aspheric surface.

[00170] **G2.** A display apparatus comprising:

an image generator that generates an image-bearing light from an image generator display surface;

two lenses spaced apart from the image generator, each of the lenses comprising an optical axis, an incident refractive surface concave to the image generator and a reflective surface concave to the image generator, wherein at least one of said surfaces is aspheric; said surfaces structured such that said optical axes of each of said lenses are parallel to each other within 1 minute of arc and spaced apart from each other by a distance between 50 mm and 80 mm;

a beam splitter plate disposed in free space between the image generator and the lenses and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lenses and the beam splitter, in combination provide image-bearing light along the lines of sight of the viewer.

[00171] **G3** The display apparatus of D17, E1, G1 or G2 wherein the lens has a center thickness of 3-12 mm.

[00172] **G4.** The display apparatus of D17, E1, G1 or G2 wherein the lens has a thickness of 3-10 mm.

[00173] **G5.** The display apparatus of D 17, E1, G1 or G2 wherein lens has a thickness of 4-8 mm.

[00174] **G6.** The display apparatus of any of G1 through G5, wherein two lenses weigh a total of 5-80 grams

[00175] **G7.** The display apparatus of G6 wherein the beam splitter weighs less than 5 grams.

[00176] **G8.** The display apparatus of G7 wherein the beam splitter weighs 2-10 grams.

[00177] **G9.** The display system according to G1–G8 wherein the image generator is a “smart phone”.

[00178] **G10** The display system according to any of the A1–G9 wherein the image generator comprises one or more (e.g., two) OLED device(s).

[00179] **G11.** The display apparatus according to any of the A1–G9, wherein the image generator comprises a device with a liquid crystal display.

[00180] **G12.** The display system according to any of A1-G11 and further comprising at least one of: a GPS sensor, a head tracking sensor, an eye tracking sensor(s), an accelerometer, a camera situated between the two lenses that looks through the beam splitter at viewer’s eyes.

[00181] **H1.** A display apparatus comprising:

an image generator that generates an image-bearing light from an image generator display surface;

a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and a reflective surface concave to the image generator , and

a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer;

wherein the distance between the image generator and the lens is 20-60mm

[00182] **H2.** The display apparatus according to any of A1-H1, wherein the distance between the image generator and the lens is 30-50 mm.

[00183] **H3.** The display apparatus according to H2 wherein said lens includes at least one aspheric surface (e.g., two aspheric surfaces).

[00184] **H2.** The display apparatus according to any of A1-H1, wherein said lens has an Abbe V number >40 (e.g., >55, or between 50 and 70, or between 55 and 65).

[00185] **I1.** A display apparatus comprising:

an optical system comprising:

- (i) an image generator that generates image-bearing light from a display surface;
- (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and
- (ii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer,

said optical system further comprising an exit pupil, the exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$.

[00186] **I2.** The display apparatus of I1 wherein D_p is between 7 and 20 mm.

[00187] **I3.** The display apparatus of I1 wherein D_p . D_p is >10mm (e.g., 10-30 mm, or 1—20 mm)

[00188] **J1.** A display apparatus comprising:

an optical system comprising:

- (i) an image generator that generates image-bearing light from a display surface;
- (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and
- (ii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer,

said beam splitter structured and positioned such that the image bearing light generated by the image generator traverses the beam splitter as it propagates toward the lens and is reflected from the beam splitter after it is reflected by the lens.

[00189] J2. The display apparatus of A1, B1, C1, D1, E1, F1, G1, H1, I1, or J1, wherein the beam splitter has a partially reflecting surface, the partially reflecting surface is positioned to face the lens.

[00190] J3. The display apparatus of A1, B1, C1, D1, E1, F1, G1, H1, I1, or J1, having an exit pupil diameter $D_p \geq 7\text{mm}$ and a vertical full field of view FOV_v and a horizontal full field of view FOV_h such that $\text{FOV}_h/\text{FOV}_v > 1.5$ (e.g., $3 \geq \text{FOV}_h/\text{FOV}_v > 1.5$, or $5 \geq \text{FOV}_h/\text{FOV}_v > 1.5$).

[00191] J4. The display apparatus of A1, B1, C1, D1, E1, F1, G1, H1, I1, or J1, further comprising a camera and an optical component situated proximate to said camera, the optical component having a reflective surface and situated such that the camera can view at least a portion of the view viewed by the viewer through the beam splitter plate.

[00192] K1. A display apparatus comprising:

an optical system comprising:

(iii) an image generator that generates an image-bearing light from a display surface;

(ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and

(iv) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer, said beam splitter being structured and positioned such that the image bearing light generated by the image generator traverses the beam splitter as it propagates toward the lens, and is reflected from the beam splitter after it is reflected by the lens; and

said optical system further comprising an exit pupil, the exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$ and has a vertical full field of view FOV_v and a horizontal full field of view FOV_h such that $\text{FOV}_h/\text{FOV}_v > 1.5$.

[00193] **K2.** The display apparatus of J3 or K1 wherein $FOV_h/FOV_v > 1.7$ (e.g., $3 \geq FOV_h/FOV_v > 1.7$, or $5 \geq FOV_h/FOV_v > 1.5$).

[00194] **L1.** A display apparatus comprising:

an optical system comprising:

(i) an image generator that generates an image-bearing light from an image generator display surface; said image generator further comprising a camera and an optical element folding the viewing direction of the camera situated adjacent thereto.

(ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and

(ii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer..

[00195] **L2.** A display apparatus of L1, wherein said optical element comprises a reflective surface or a prism such that the camera can view at least a portion of the view viewed by the viewer through the beam splitter plate.

[00196] **L3.** The display system of claim L1, wherein said optical element comprises a reflective surface or a prism structured such that the field of view of the camera includes the line of sight of the viewer through the beam splitter plate.

[00197] **M1.** A display apparatus comprising:

an optical system comprising:

(i) an image generator that generates an image-bearing light,

(ii) a polarizing plate situated adjacent to the image generator.

(ii) a lens spaced apart from the display source and from the polarizing plate, the lens having an incident refractive surface concave to the display source and having an aspheric reflective surface concave to the display source, and at least one of said surfaces is aspheric; and

(iii) a beam splitter plate disposed in free space between the polarizing plate and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

(iv) a quarter wave retarder situated between the lens and the beam splitter;

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

[00198] M2. The display system according to M1 wherein, wherein the $\frac{1}{4}$ wave plate retarder is achromatic across the visible spectrum.

[00199] M3. The display system according to A1, B1, C1, D1, E1, G1, H1, I1, J1, K1 further comprising a $\frac{1}{4}$ wave plate retarder situated between the lens and the beam splitter, and preferably wherein the $\frac{1}{4}$ wave plate retarder is achromatic across the visible spectrum.

[00200] N1. A display apparatus comprising:

an image generator that generates an image-bearing light from an image generator display surface;

a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and

a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer, wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and wherein, said display apparatus exhibits at least one of:

- (a) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm (and preferably at least 8mm), focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the lens and the display of 30 mm to 70mm;
- (b) an eye relief distance between 5mm and 40 mm (and preferably at least 8mm), a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4 min/pixel.

[00201] N2. The display apparatus according to any of the A1- M3 wherein the display apparatus exhibits at least one of:

- (a) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm (and preferably at least 8mm), focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the lens and the display of 30 mm to 70mm;
- (b) an eye relief distance between 5mm and 40 mm (and preferably at least 8mm), a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4.4 min/pixel (e.g, 1-4 min/pixel).

[00202] O1. A display apparatus comprising:

an optical system comprising:

- (i) an image generator that generates an image-bearing light,
- (ii) a polarizing plate situated adjacent to the image generator .
- (ii) a lens spaced apart from the display source and from the polarizing pate, the lens having an incident refractive surface concave to the display source and having a aspheric reflective surface concave to the display source, and at least one of said surfaces is aspheric; and
- (iii) a beam splitter plate disposed in free space between the polarizing plate and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

[00203] O2. A display apparatus comprising:

an image generator that generates an image-bearing light from an image generator display surface;

at least two lenses spaced apart from the image generator, each of the two lenses having an incident refractive surface concave to the image generator and having a aspheric reflective surface concave to the image generator , and at least one of said surfaces is aspheric; and a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and wherein,

said display apparatus exhibits at least one of:

- (c) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm (and preferably at least 8mm), focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the lens and the display of 30 mm to 70mm;

an eye relief distance between 5mm and 40 mm (and preferably at least 8mm), a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4 min/pixel.

[00204] O3. The display apparatus of O2, wherein the two lenses are situated in contact with one another.

[00205] O4. The display apparatus according to O2, wherein the two lenses are formed as a monolithic single component.

[00206] O5. The display apparatus according to O2, wherein the two lenses are shaped to provide an insertion space for viewer's nose .

[00207] O6. The display apparatus according to O2, wherein each of the lenses comprising an optical axis, and the lenses are structured and positioned such that the optical axis of each of said lenses are parallel to each other within 1 minute of arc (e.g. within 50 arc seconds, within 40 arc seconds, or even within 30 arc seconds.)

[00208] O7. The display apparatus according to O6, wherein the image generator display surface is a flat surface

[00209] O8 The display apparatus of according to any of the descriptions A1 through O6 wherein the display apparatus exhibits lateral chromatic aberration that is less than 44 micrometers.

[00210] O9. The display apparatus of according to any of the descriptions A1 through O6 wherein the display apparatus exhibits lateral chromatic aberration that is less than the width of the pixel of the display device.

[00211] O10. The display apparatus of claims according to any of the descriptions A1-O9, wherein the image generator is situated above the viewer's eye and the lens is situated below viewer's eyes.

[00212] O11. The display apparatus of claims according to any of the descriptions A1-O9, wherein the image generator is situated below viewer's eyes, and the lens is situated above viewer's eyes.

[00213] O12. The display apparatus of claims according to any of the descriptions G12-O9, further comprising at least one of: a GPS sensor, at least one eye tracking sensor, an accelerometer, or a camera that is structured to look at either the viewer's eye or at a scene viewed by the viewer.

[00214] O13. The display system according A1-O12, further comprising at least one camera that is structured to look at either the viewer's eye or at a scene viewed by the viewer.

[00215] It should also be noted that, for embodiments in which augmented reality is not desirable and only an electronically generated image is desired, light from the real world object scene can alternately be blocked for one or both eyes, such as by a shield.

Unless otherwise expressly stated, it is in no way intended that any method set forth herein be construed as requiring that its steps be performed in a specific order. Accordingly, where a method claim does not actually recite an order to be followed by its steps or it is not otherwise specifically stated in the claims or descriptions that the steps are to be limited to a specific order, it is no way intended that any particular order be inferred.

[00216] It will be apparent to those skilled in the art that various modifications and variations can be made without departing from the spirit or scope of the invention. Since modifications combinations, sub-combinations and variations of the disclosed embodiments incorporating the spirit and substance of the invention may occur to persons skilled in the art, the invention should be construed to include everything within the scope of the appended claims and their equivalents.

CLAIMS

1. A display apparatus comprising:
at least one image generator that generates image-bearing light;
a lens spaced apart from the image generator, the lens having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and
a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.
2. The display apparatus of claim 1 wherein the first and second surfaces of the beam splitter plate are parallel to within 50 arc seconds.
3. The display apparatus of claim 2 wherein the first and second surfaces of the beam splitter plate are parallel to within 40 arc seconds.
4. The display apparatus of claim 1 wherein the first and second surfaces of the beam splitter plate are parallel to within 20 arc seconds.
5. The display apparatus of claim 1 further comprising a field lens in the path of the image-bearing light.
6. The display apparatus of claim 1 wherein the beam splitter plate is a polarization beam splitter and further comprising a quarter wave plate disposed between the beam splitter plate and the lens.
7. The display apparatus of claim 1, further comprising a curved protective shield that transmits the light from a physical scene after being combined by the beam splitter.

8. The display apparatus of claim 1, wherein the curved protective shield includes an anti-reflective coating on a side facing the viewer.
9. The display apparatus of claim 1, wherein the lens is a plastic lens.
10. The display apparatus of claim 1, wherein the lens is an acrylic lens.
11. The display apparatus of claim 1 which further includes adjustment components structured to adjust rotation of the image generator about an axis parallel to the principal axis of the reflective surface.
12. The display apparatus of claim 11 wherein the adjustment components comprise at least one screw engaging the image generator at one side and at least one spring plungers engaging the image generator at another side.
13. The display apparatus of claim 11 wherein the adjustment components comprise a plurality of screws engaging the image generator at one side and a plurality of spring plungers engaging the image generator at another side.
14. A display apparatus of claim 1, wherein
the image generator generates a flat field of image-bearing light from a flat display surface;
the lens spaced apart from the image generator such that the a principal axis of the reflective surface is normal to the image generator; and
the first and second surface of the beam splitter plate are substantially parallel surfaces that are oblique to a line of sight of a viewer.
15. The display apparatus of claim 1 or 14, wherein the beam splitter comprises an antireflection coating on the side facing the image generator.
16. The display apparatus of claim 1 and 14, wherein the beam splitter is a polarization beam splitter.

17. The display apparatus of claim 16, further comprising a polarizing plate adjacent to the image generator and a $\frac{1}{4}$ wave plate situated between the lens and the beam splitter.
18. The display apparatus of claim 14 wherein the display apparatus is wearable by the viewer.
19. The display apparatus of claim 14 wherein the beam splitter plate is formed using a fusion draw process.
20. The display apparatus of claim 14 wherein the first and second surfaces of the beam splitter plate are parallel to within 30 arc seconds.
21. The display apparatus of claim 14 wherein the beam splitter plate is a polarization beam splitter and further comprising a quarter wave plate disposed between the beam splitter plate and the lens.
22. The display apparatus of claim 14 further comprising a field lens in the path of the image-bearing light.
23. The display apparatus of claim 22 wherein the field lens is situated directly adjacent to the image generator, and comprises an aspheric surface.
24. The display apparatus of claim 14 wherein the image generator comprises an organic light-emitting diode.
25. The display apparatus of claim 14 wherein the image generator comprises a personal communications device.
26. A display apparatus comprising:
 - a) a flat image generator;

b) a lens spaced apart from the image generator and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator; and

c) a beam splitter plate disposed in free space between the image generator and the lens and along a line of sight of an object scene for a viewer, the beam splitter plate having first and second substantially parallel surfaces oblique to the line of sight, wherein the beam splitter plate is further disposed to transmit image-bearing light from the image generator to the lens and wherein the beam splitter plate and lens define an optical path that conveys the image-bearing light for a first refraction through the aspheric incident refractive surface, reflects the refracted light from the aspheric reflective surface, and refracts the reflected light from the aspheric incident refractive surface back to the beam splitter plate that reflects the light from the lens toward a viewer eye box along the line of sight of the viewer.

27. A display apparatus comprising:

a first beam splitter plate having first and second parallel surfaces and disposed to define a first viewer eye box along a line of sight of a viewer; and

a first virtual image forming apparatus for forming a first virtual image at the first viewer eye box, the first virtual image forming apparatus comprising:

(i) a first image generator spaced apart from the first beam splitter plate that directs a first flat field of image-bearing light toward the first surface of the first beam splitter plate;

(ii) a first lens having a first aspheric incident refractive surface concave to the first image generator and having a first aspheric reflective surface concave to the first image generator, wherein a first principal axis of the first reflective surface is normal to the first image generator.

28. The display apparatus according to claim 27 further comprising:

a second beam splitter plate having third and fourth parallel surfaces and disposed to define a second viewer eye box along the line of sight of a viewer; and

a second virtual image forming apparatus for forming a second virtual image at the second viewer eye box, the second virtual image forming apparatus comprising:

(i) a second image generator spaced apart from the second beam splitter plate that directs a

second flat field of image-bearing light toward the third surface of the second beam splitter plate;
(ii) a second lens having a second aspheric incident refractive surface concave to the second image generator and having a second aspheric reflective surface concave to the second image generator, wherein a second principal axis of the second reflective surface is normal to the second image generator.

29. The display apparatus of claim 28 wherein the first and second image generators direct image-bearing light in opposite directions.

30. The display apparatus of claim 1, or 14, 26, 27, or 28 wherein the beam splitter plate is formed using a fusion draw process.

31. The display apparatus of claim 30 wherein the first and second surfaces of the beam splitter plate are parallel to within 30 arc seconds.

32. A display apparatus comprising:
a beam splitter plate disposed to define a left-eye and right-eye viewer eye box along a corresponding line of sight of a viewer, the beam splitter plate having first and second parallel surfaces oblique to the line of sight;
a left-eye virtual image forming apparatus and a right-eye virtual image forming apparatus, each virtual image forming apparatus disposed to form a corresponding left- or right-eye virtual image to be viewed at the corresponding viewer eye box and comprising:
(i) a image generator spaced apart from the beam splitter plate that directs a flat field of image-bearing light toward the first surface of the beam splitter plate; and
(ii) a monolithic lens spaced apart from the second surface of the beam splitter plate and having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, wherein a principal axis of the reflective surface is normal to the image generator.

33. The display apparatus of claim 32 wherein a first edge of the beam splitter plate is hinged to the monolithic lens.

34. The display apparatus of claim 32 wherein a second edge of the beam splitter plate is coupled to a housing that accepts a personal communications device as the image generator.
35. The display apparatus of claim 32 wherein the apparatus is foldable with respect to the vertical direction.
36. The display apparatus of claim 32 wherein the monolithic lens for at least one of the virtual image forming apparatus blocks a portion of the horizontal field of view.
37. The display apparatus of claim 1, 14, 26, 27, 28, or 32 wherein the beam splitter plate weighs less than 25 grams and provides a horizontal full field of view that exceeds 40 degrees.
38. The display apparatus of claim 37, wherein the beam splitter plate weighs 3 -15 grams.
39. The display apparatus of claim 1 or 14, 26, 27, 28, or 32 wherein the lens is molded from acrylic.
40. The display apparatus of claim 14, 26, 27, 28, or 32 wherein light from a physical scene is transmitted through the beam splitter plate to viewer's eyes and combined with the light provided by the image generator.
41. The display apparatus of claim 40, further comprising a curved protective shield made from polycarbonate that transmits the light from a physical scene before being combined by the beam splitter plate.
42. The display apparatus of claim 41, wherein curved protective shield comprises an oleophobic and/or an anti-fog coating.
43. The display apparatus of claim 41 which further comprises a curved protective shield made from polycarbonate that transmits the light from a physical scene after being combined by

the beam splitter plate; and an adjustment components structured to adjust rotation of the image generator about an axis parallel to the principal axis.

44. The display apparatus of claim 43, wherein curved protective shield comprises an oleophobic and/or an anti-fog coating.

45. The display apparatus of claim 14, 26, 27, 28 or 32 which further includes adjustment components structured to adjust rotation of the image generator about an axis parallel to the principal axis.

46. The display apparatus of claim 45 wherein the adjustment components comprise screws pushing the image generator against spring plungers.

47. The display apparatus of claim 14 which further includes a power activator for activating the display source.

48. The display apparatus according to any of the preceding claims wherein said lens has a center thickness of 5 to 10 mm and two aspheric surfaces of the design that have a sag, z ,

$$z = \frac{cr^2}{1 + \sqrt{1 - (1 + k)c^2r^2}} + Ar^4 + Br^6 + Cr^8$$

described by:

wherein at least one of the aspheric coefficients A, B, or C is non zero.

49. The display apparatus according to any of the preceding claims wherein dimensions and orientation of the beam splitter, image generator, and lens are selected to result in a field of view of the viewer for the object scene that is larger than the field of view within which the virtual image is formed.

50. A display apparatus comprising:
a support structure for supporting an image generator out of the direct line of sight of the viewer,
the image generator capable of generating an image-bearing light; and

a flat beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer.

51. The display apparatus of claim 50, wherein the image generator is a telecommunications device.

52. The display apparatus of claim 51, wherein the image generator is a cell phone.

53. The display apparatus of claim 1, 14, 26, 27, 28 or 32 wherein the display device is collapsible.

54. The display apparatus of claim according to any of the preceding claims, wherein the display device includes at least one movable optical component.

55. The display apparatus of claim 54, wherein the movable optical component comprises the a flat beam splitter plate.

56. The display apparatus of claim 55, wherein flat beam splitter plate is hinged.

57. The display apparatus of claim 50, further comprising a lens spaced apart from the image generator, the lens having an aspheric incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator.

58. The display apparatus of claim 57, wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

59. A method of delivering an image-bearing light to a viewer comprising:
emitting the image bearing light from an image generator positioned in proximity to but outside of the direct line of sight of a viewer;
directing the image bearing light traveling through a beam splitter plate;
refracting the image bearing light a first time;

reflecting the image bearing light back towards the beam splitter from a lens;
prior to traveling to the beam splitter, refracting the image bearing light a second time;
and
after said second refracting step, reflecting the image bearing light off of the beam splitter
and into the line of sight of the viewer.

60. The method of claim 59, wherein the first and second refracting steps and the reflecting steps are achieved using a single lens having a reflective concave surface which reflects the image.

61. The method of claim 59, wherein the step of refracting the image bearing light the first time comprises passing the beam through a refracting beam located between the image generator and the beam splitter.

62. A display apparatus comprising:

- (i) an image generator that generates an image-bearing light from an image generator display surface;
- (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, at least one of the lens surfaces being an aspheric surface; (iii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer, wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and
- (iv) a field lens situated adjacent to the image generator in the path of the image-bearing light, said field lens comprising at least one aspheric surface.

63. A display apparatus comprising:

- an image generator that generates an image-bearing light from an image generator display surface;

two lenses spaced apart from the image generator, each of the lenses comprising an optical axis, an incident refractive surface concave to the image generator and a reflective surface concave to the image generator, wherein at least one of said surfaces is aspheric; said surfaces structured such that said optical axes of each of said lenses are parallel to each other within 1 minute of arc and spaced apart from each other by a distance between 50 mm and 80 mm; a beam splitter plate disposed in free space between the image generator and the lenses and having first and second surfaces that are oblique to a line of sight of a viewer, wherein the lenses and the beam splitter, in combination provide image-bearing light along the lines of sight of the viewer.

- 64. The display apparatus of claim 63 wherein the lens has a center thickness of 3-12 mm.
- 65. The display apparatus of claim 63 wherein the lens has a thickness of 3-10 mm.
- 66. The display apparatus of claim 63 wherein lens has a thickness of 4-8 mm.
- 67. The display apparatus of claim 63 wherein two lenses weigh a total of 5-80 grams.
- 68. The display apparatus of claim 67 wherein said beam splitter weighs less than 5 grams.
- 69. The display apparatus of claim 67 wherein said beam splitter weighs 2-10 grams.
- 70. The display system according to claim 62 or 63, wherein the image generator is a “smart phone”
- 71. The display system according to claim 62 or 63, wherein the image generator comprises an OLED device
- 72. The display system according to claim 69, wherein the image generator comprises two OLED devices.

73. The display system according to claim 63, wherein the image generator comprises a device with a liquid crystal display.
74. The display system according to claim 63, wherein the image generator is a screen with an image projected on it by another device.
75. The display system according to claim 63, further comprising at least one of: a GPS sensor, a head tracking sensor, an eye tracking sensor(s), an accelerometer, a camera situated between the two lenses that looks through the beam splitter at viewer's eyes.
76. A display apparatus comprising:
an image generator that generates an image-bearing light from an image generator display surface;
a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and a reflective surface concave to the image generator, and
a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer;
wherein the distance between the image generator and the lens is 20-60mm.
77. The display apparatus of claim 1, 14, 62, 63 or 76 wherein the distance between the image generator and the lens is 30-50 mm.
78. The display system of claim 77 wherein said lens includes at least one aspheric surface.
79. The display system of claim 78 wherein said lens includes at two aspheric surfaces.
80. The display apparatus of claim 1, 14, 62, 63 or 76 wherein said lens has an Abbe V number >40 .

81. The display apparatus of claim 80 wherein said lens has an Abbe V number >50 .

82. The display apparatus of claim 81 wherein said lens has an Abbe V number >55 .

83. The display apparatus of claim 82 wherein said lens has an Abbe V number between 50 and 70.

84. A display apparatus comprising:
an optical system comprising:

(iii) an image generator that generates image-bearing light from a display surface;
(ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and

(iv) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer,

said optical system further comprising an exit pupil, the exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$.

85. The display apparatus of claim 84 wherein D_p is between 7 and 20 mm.

86. The display apparatus of claim 84 wherein D_p is $>10\text{mm}$.

87. A display apparatus comprising:
an optical system comprising:

(v) an image generator that generates image-bearing light from a display surface;
(ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having a reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and

- (vi) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer,

said beam splitter structured and positioned such that the image bearing light generated by the image generator traverses the beam splitter as it propagates toward the lens and is reflected from the beam splitter after it is reflected by the lens.

88. The display apparatus of claim 87 wherein the beam splitter has a partially reflecting surface, the partially reflecting surface is positioned to face the lens.

89. A display apparatus comprising:
an optical system comprising:

- (vii) an image generator that generates an image-bearing light from a display surface;
- (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and
- (viii) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer, said beam splitter being structured and positioned such that the image bearing light generated by the image generator traverses the beam splitter as it propagates toward the lens, and is reflected from the beam splitter after it is reflected by the lens; and

said optical system further comprising an exit pupil, the exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$ and has a vertical full field of view FOV_v and a horizontal full field of view FOV_h such that $\text{FOV}_h/\text{FOV}_v > 1.5$.

90. The display system of claim 89, wherein $\text{FOV}_h/\text{FOV}_v > 1.7$.

91. The display system of claim 89, wherein $3 \geq \text{FOV}_h/\text{FOV}_v > 1.7$.

92. A display apparatus comprising:
an optical system comprising:
- (iii) an image generator that generates an image-bearing light from an image generator display surface; said image generator further comprising a camera and an optical element folding the viewing direction of the camera situated adjacent thereto.
 - (ii) a lens spaced apart from the image generator, the lens having an incident refractive surface concave to the image generator and having an aspheric reflective surface concave to the image generator, and at least one of said surfaces is aspheric; and
 - (iv) a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
- wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

93. The display system of claim 92, wherein said optical element comprises a reflective surface such that the camera can view at least a portion of the view viewed by the viewer through the beam splitter plate.

94. The display system of claim 92, wherein said optical element comprises a reflective surface such that the field of view of the camera includes the line of sight of the viewer through the beam splitter plate.

95. The display system of claim 92, wherein said optical element comprises a prism structured such that the camera can view at least a portion of the view viewed by the viewer through the beam splitter plate.

96. The display system of claim 92, wherein said optical element comprises a prism structured such that the field of view of the camera includes the line of sight of the viewer.

97. A display apparatus comprising:
 an optical system comprising:
 (v) an image generator that generates an image-bearing light,
 (vi) a polarizing plate situated adjacent to the image generator .
 (ii) a lens spaced apart from the display source and from the polarizing pate, the lens having an incident refractive surface concave to the display source and having a aspheric reflective surface concave to the display source, and at least one of said surfaces is aspheric; and
 (vii) a beam splitter plate disposed in free space between the polarizing plate and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
 (viii) a quarter wave retarder situated between the lens and the beam splitter;
 wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer

98. The display apparatus of claim 97, wherein the quarter wave retarder is achromatic across the visible spectrum.

99. A display apparatus comprising:
 an image generator that generates an image-bearing light from an image generator display surface;
 a lens spaced apart from the image generator , the lens having an ~~aspheric~~ incident refractive surface concave to the image generator and having a reflective surface concave to the image generator , and at least one of said surfaces is aspheric; and
 a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,
 wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and wherein,
 said display apparatus exhibits
 at least one of:

- (d) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm, focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the lens and the display of 30 mm to 70mm;
- (e) an eye relief distance between 5mm and 40 mm, a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4 min/pixel.

100. A display apparatus comprising:

an optical system comprising:

- (iv) an image generator that generates an image-bearing light,
- (v) a polarizing plate situated adjacent to the image generator .

(ii) a lens spaced apart from the display source and from the polarizing pate, the lens having an incident refractive surface concave to the display source and having a aspheric reflective surface concave to the display source, and at least one of said surfaces is aspheric; and

- (vi) a beam splitter plate disposed in free space between the polarizing plate and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer.

101. A display apparatus comprising:

an image generator that generates an image-bearing light from an image generator display surface;

at least two lenses spaced apart from the image generator, each of the two lenses having an incident refractive surface concave to the image generator and having a aspheric reflective surface concave to the image generator , and at least one of said surfaces is aspheric; and a beam splitter plate disposed in free space between the image generator and the lens and having first and second surfaces that are oblique to a line of sight of a viewer,

wherein the lens and the beam splitter plate define a viewer eye box for the image-bearing light along the line of sight of the viewer, and wherein,

said display apparatus exhibits at least one of:

- (f) horizontal field of view between 30 and 70 degrees, an eye relief distance between 5 mm and 50 mm, focal length of the lens between 30 mm and 70 mm; an exit pupil diameter between 7mm and 20 mm, and a distance between the lens and the display of 30 mm to 70mm;
 - (g) an eye relief distance between 5mm and 40 mm, a horizontal FOV between 30 and 70 degrees and resolution between 1 min/pixel and 4 min/pixel.
102. The display apparatus according to claim 101, wherein eye relief distance is at least 8 mm
103. The display apparatus according to claim 101, wherein the two lenses are situated in contact with one another.
104. The display apparatus according to 101 wherein the two lenses are molded together as one monolithic component.
105. The display apparatus according to 101 wherein the two lenses are formed as a monolithic single component.
106. The display apparatus according to claim 101, wherein the two lenses are shaped to provide an insertion space for viewer's nose.
107. The display apparatus according to claim 101 wherein each of the lenses comprising an optical axis, and the lenses are structured and positioned such tat the optical axis of each of said lenses are parallel to each other within 1 minute of arc.
108. The display apparatus according to claim 107 wherein each of the lenses comprise an optical axis, and the lenses are structured and positioned such that the optical axis of each of said lenses are parallel to each other within 50 arc seconds.
109. The display apparatus according to claim 107 wherein the image generator display surface is a flat surface.

110. The display apparatus of claims 1, 14, 26, 32, 50, 52, 53, 59, 62, 76, 84, 87, 89, 92, 93, 97, 99, 100 or 101 wherein the display apparatus exhibits lateral chromatic aberration that is less than 44 micrometers.

111. The display apparatus of claims 1, 14, 26, 32, 50, 52, 53, 59, 62, 76, 84, 87, 89, 92, 93, 97, 99, 100 or 101 wherein the display apparatus exhibits lateral chromatic aberration that is less than the width of the pixel of the display device.

112. The display apparatus of claims 1, 14, 26, 32, 50, 53, 54, 59, 62, 76, 84, 85, 87, 88, 89, 90, 92, 93, 95, 97, 99, 100, 101 or 103 wherein the image generator is situated above the viewer's eye and the lens is situated below viewer's eyes.

113. The display apparatus of claims 1, 14, 26, 32, 50, 53, 54, 59, 62, 76, 84, 85, 87, 88, 89, 90, 92, 93, 95, 97, 99, 100, 101 or 103 wherein the image generator is situated below viewer's eyes, and the lens is situated above viewer's eyes.

114. The display system according to claim 1, 26, 32, 50, 59, 62, 76, 84, 87, 92, 99 or 100, further comprising at least one of:
a GPS sensor, at least one eye tracking sensor, an accelerometer, or a camera that is structured to look at either the viewer's eye or at a scene viewed by the viewer.

115. The display system according to claim 63, further comprising at least one camera that is structured to look at either the viewer's eye or at a scene viewed by the viewer.

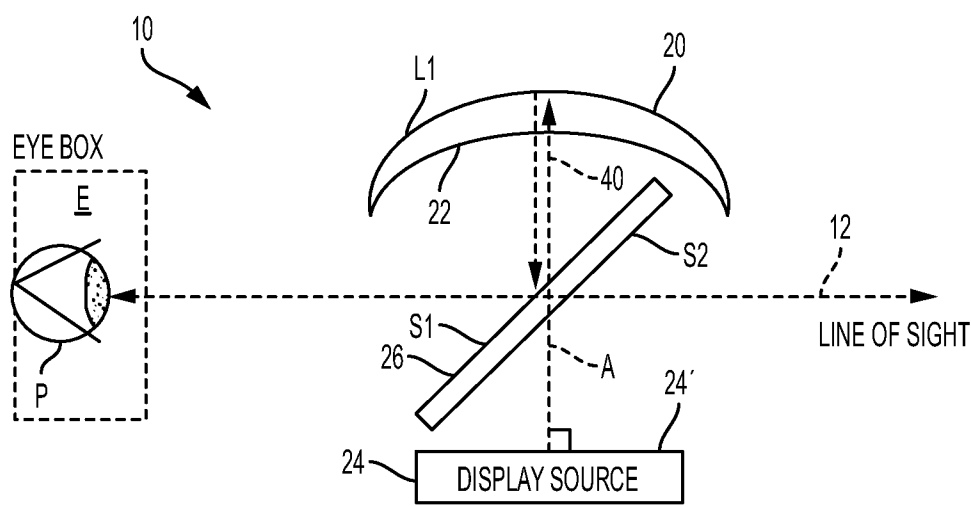


FIG. 1A

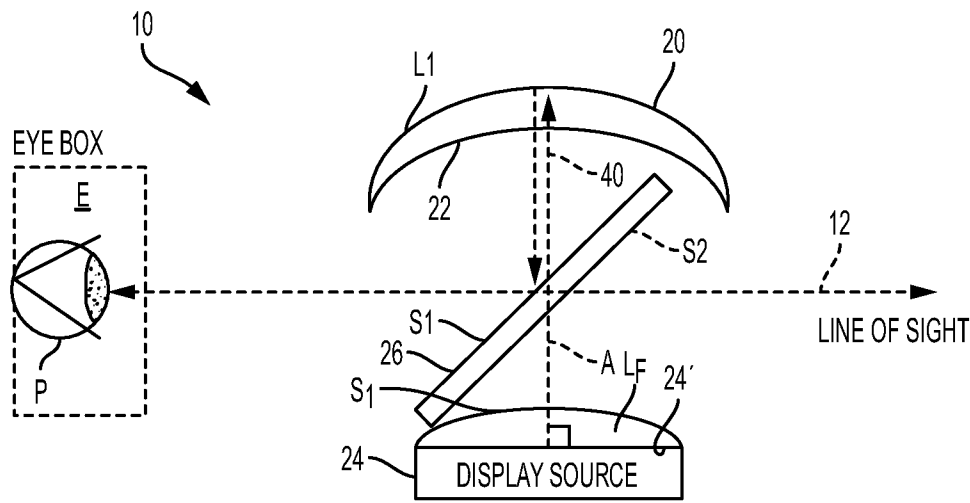


FIG. 1B

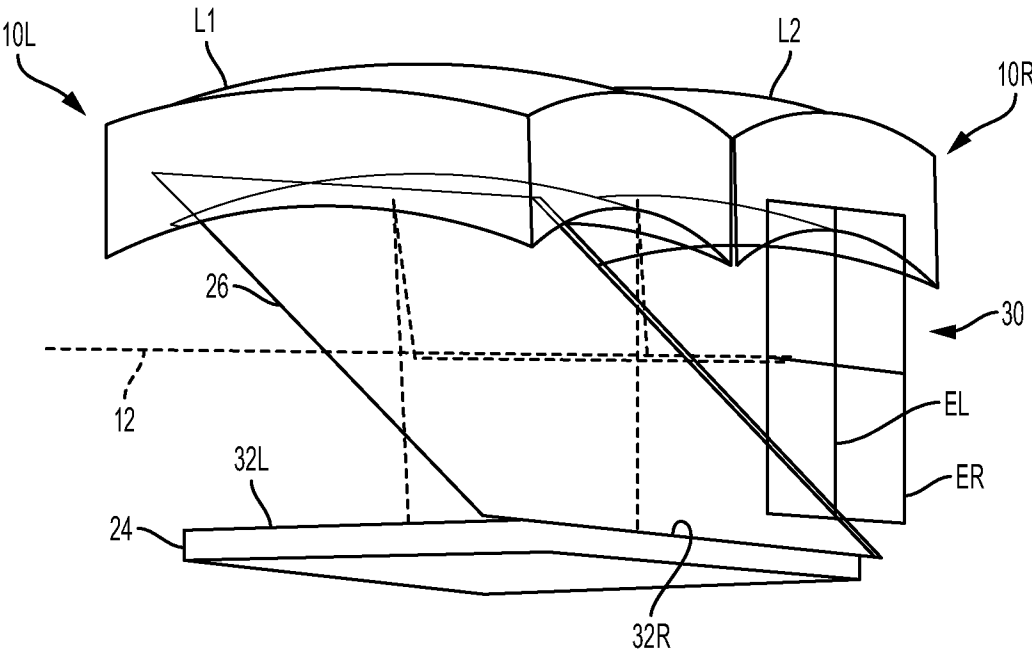


FIG. 2

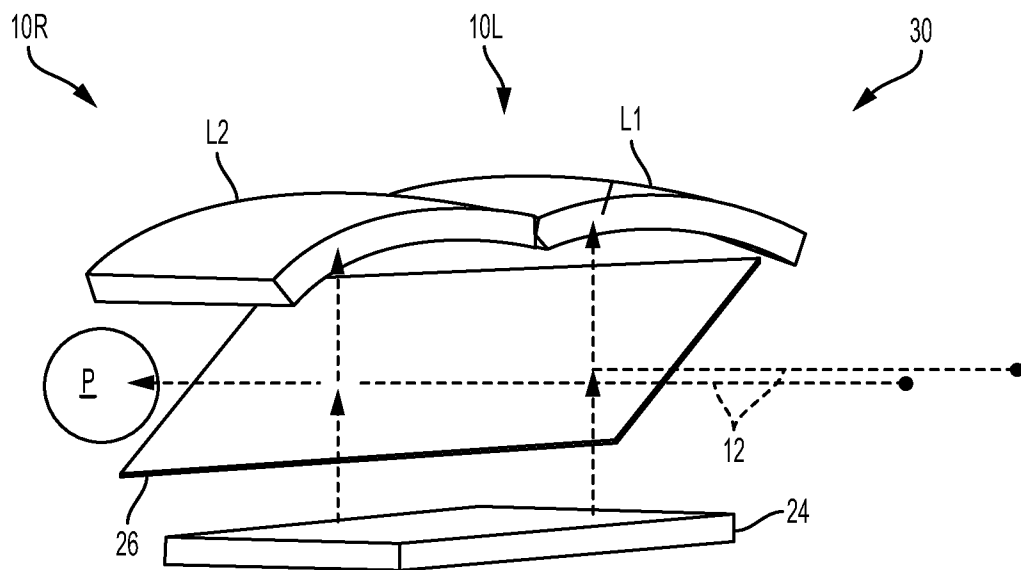


FIG. 3A

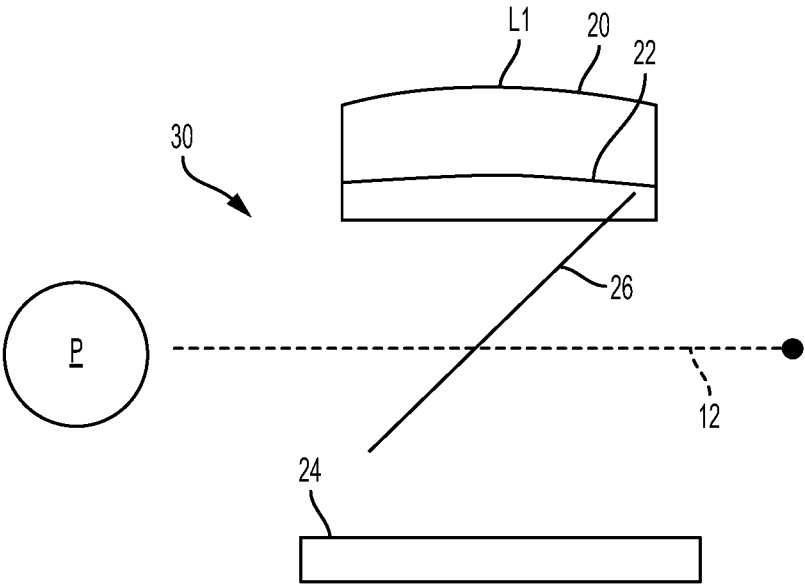


FIG. 3B

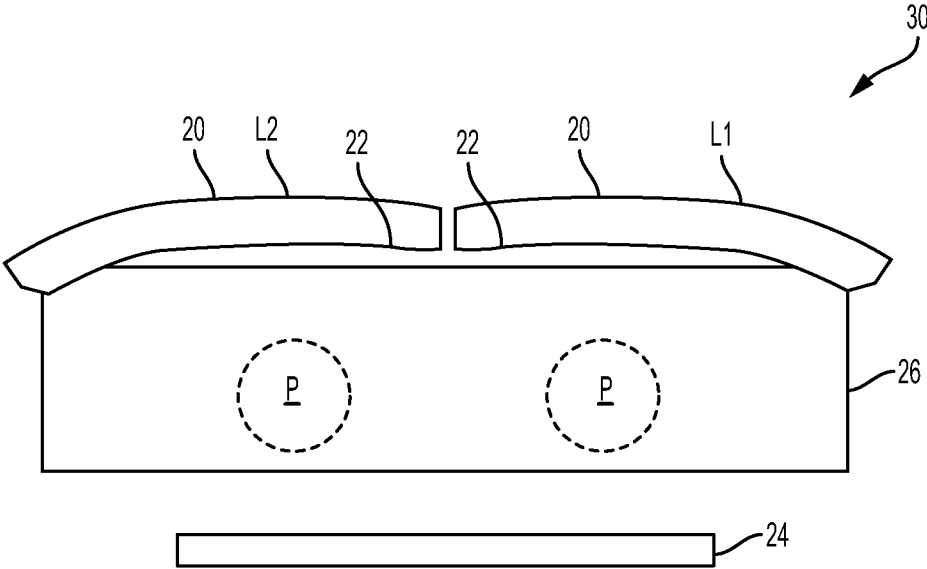


FIG. 3C

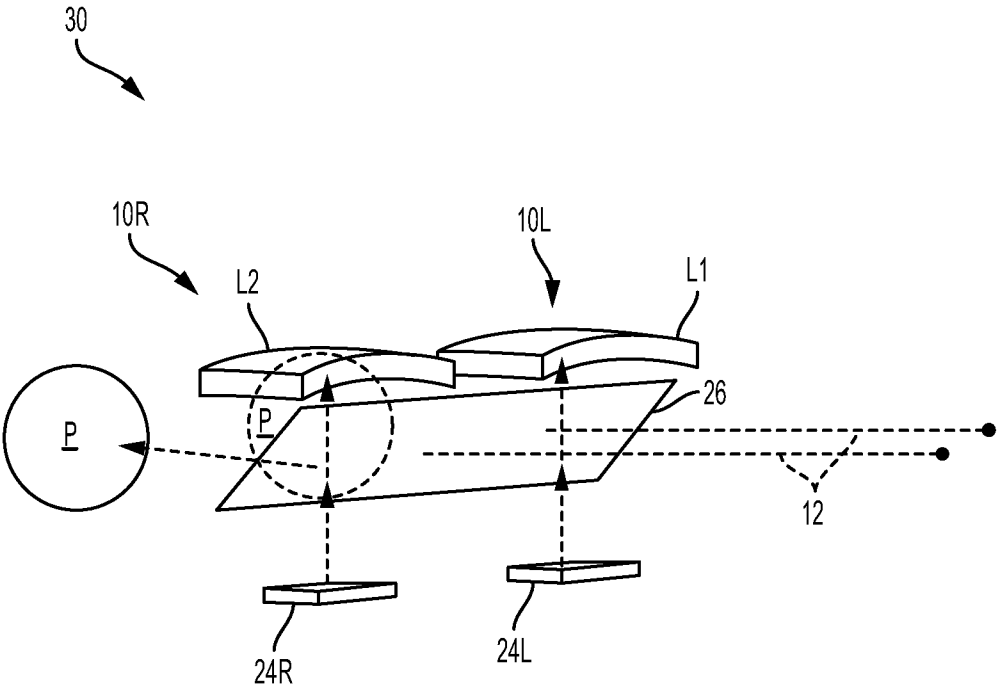


FIG. 4A

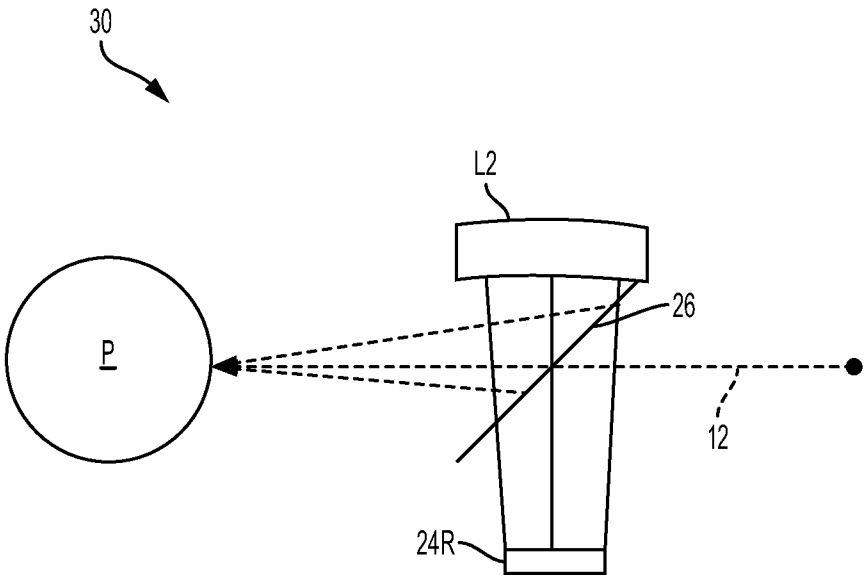


FIG. 4B

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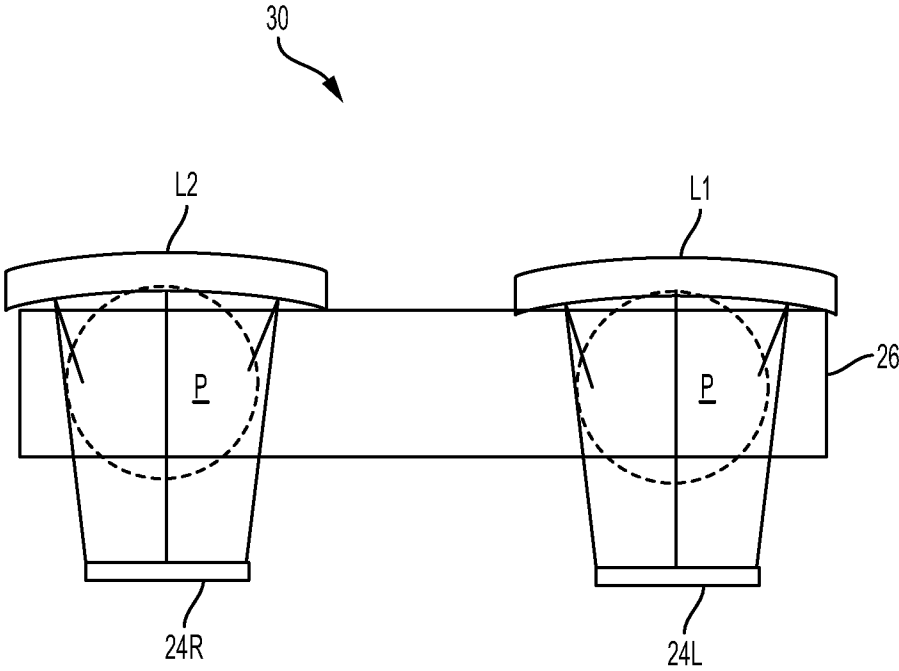


FIG. 4C

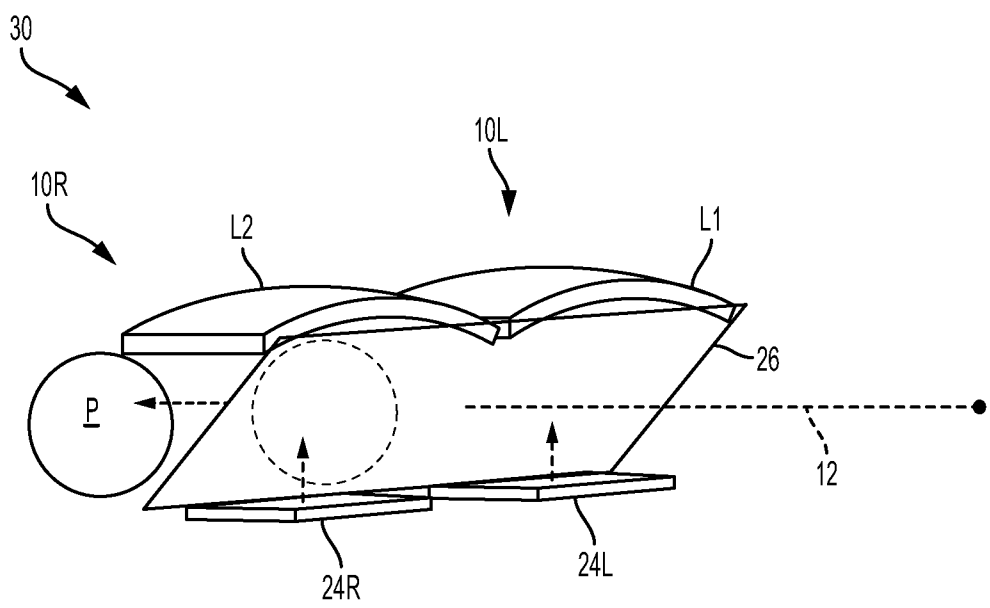


FIG. 5A

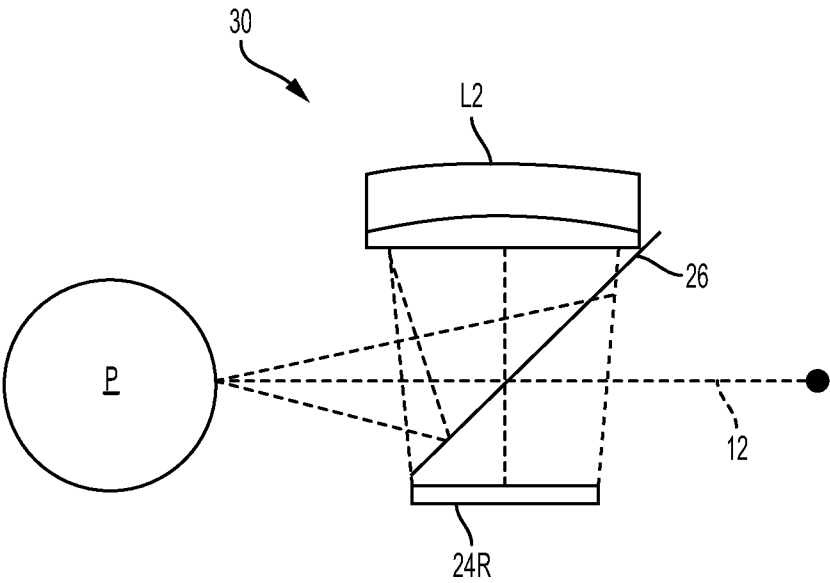


FIG. 5B

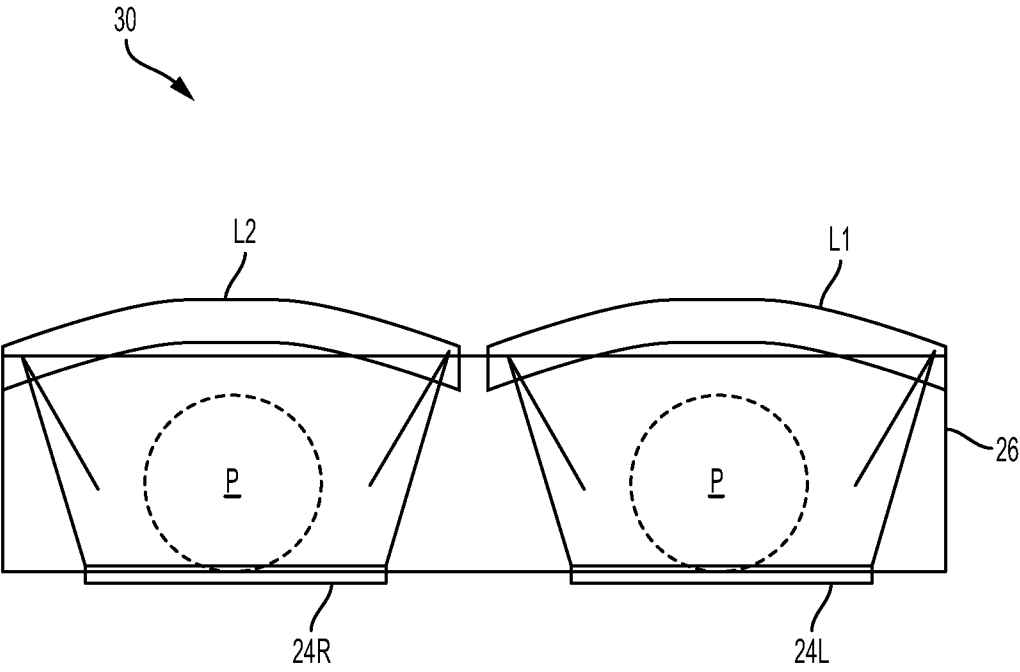


FIG. 5C

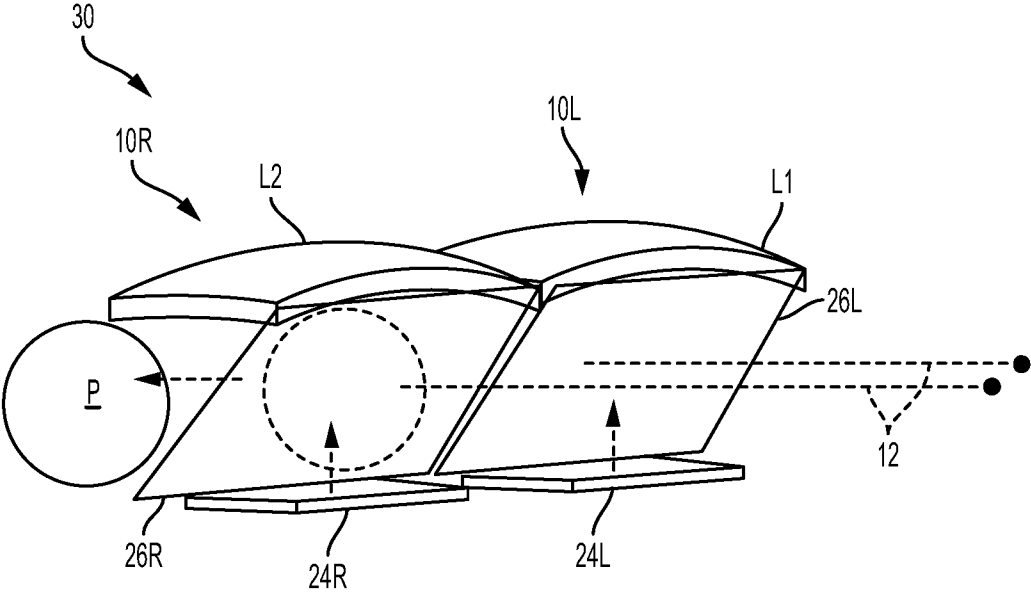


FIG. 5D

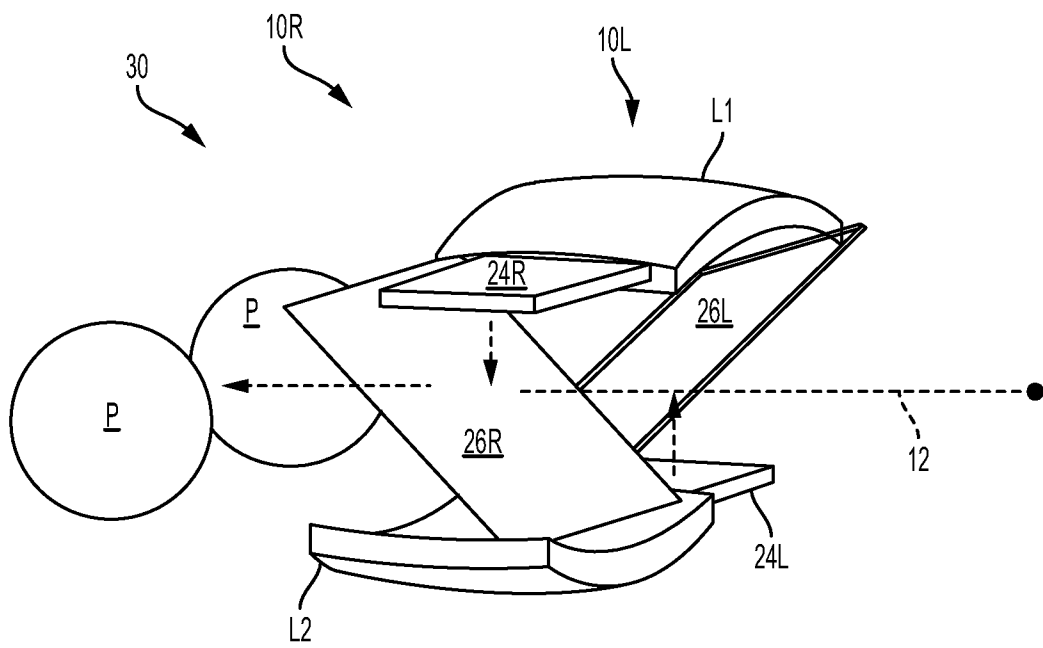


FIG. 5E

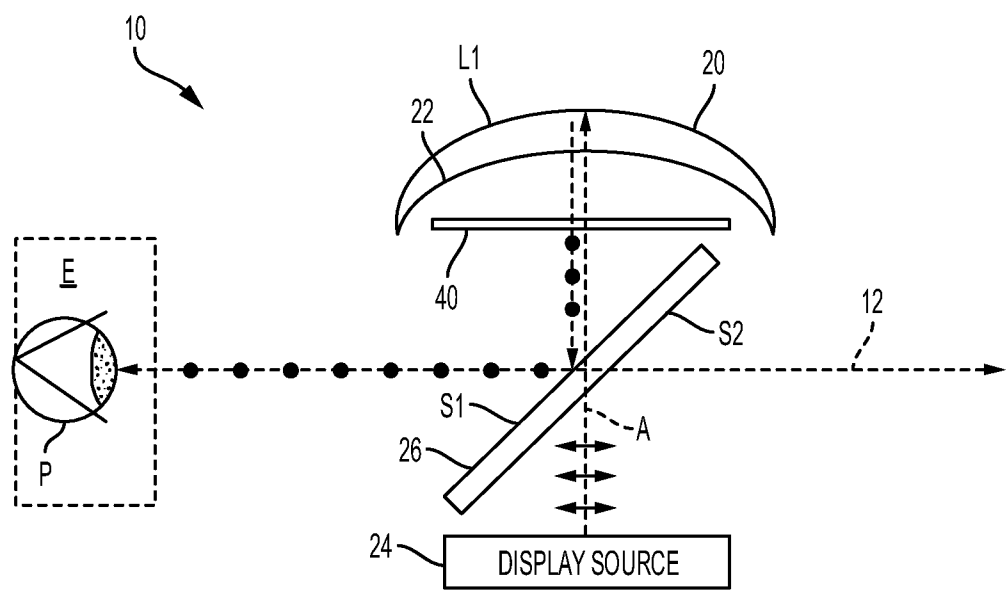


FIG. 6A

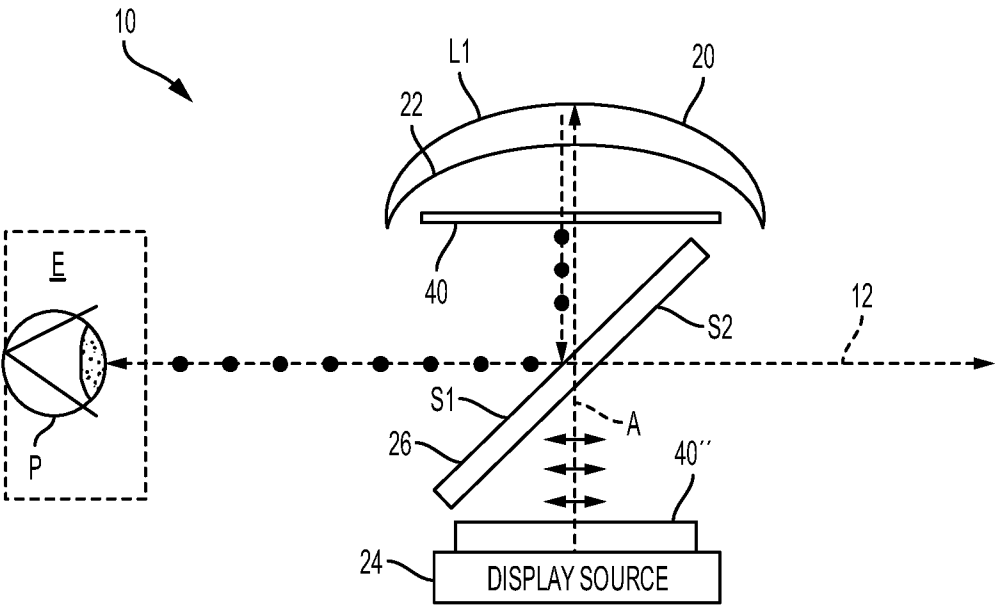


FIG. 6B

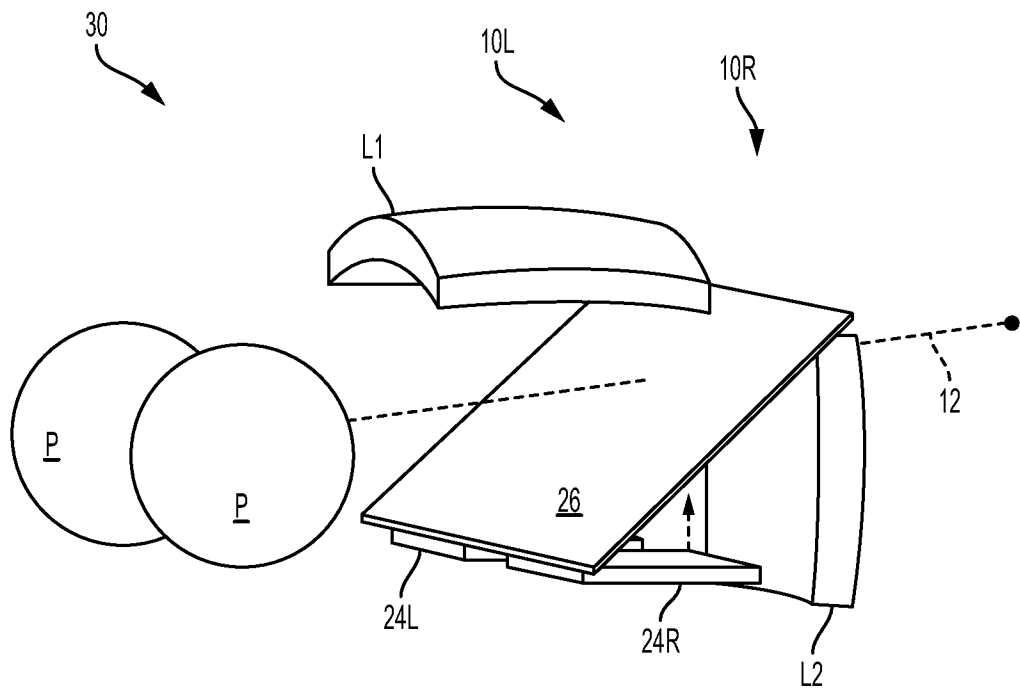
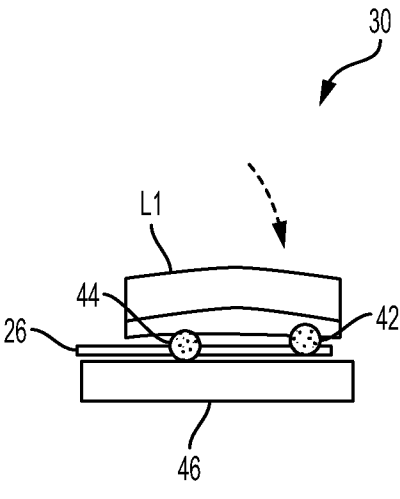
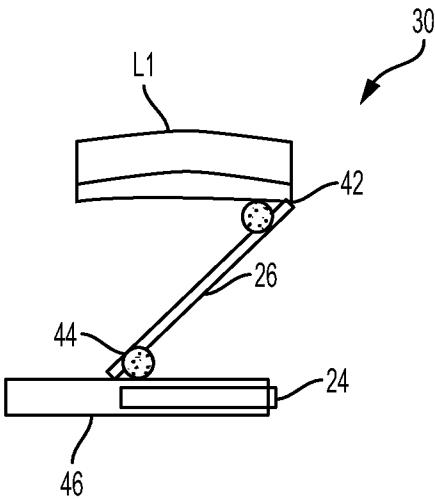


FIG. 7



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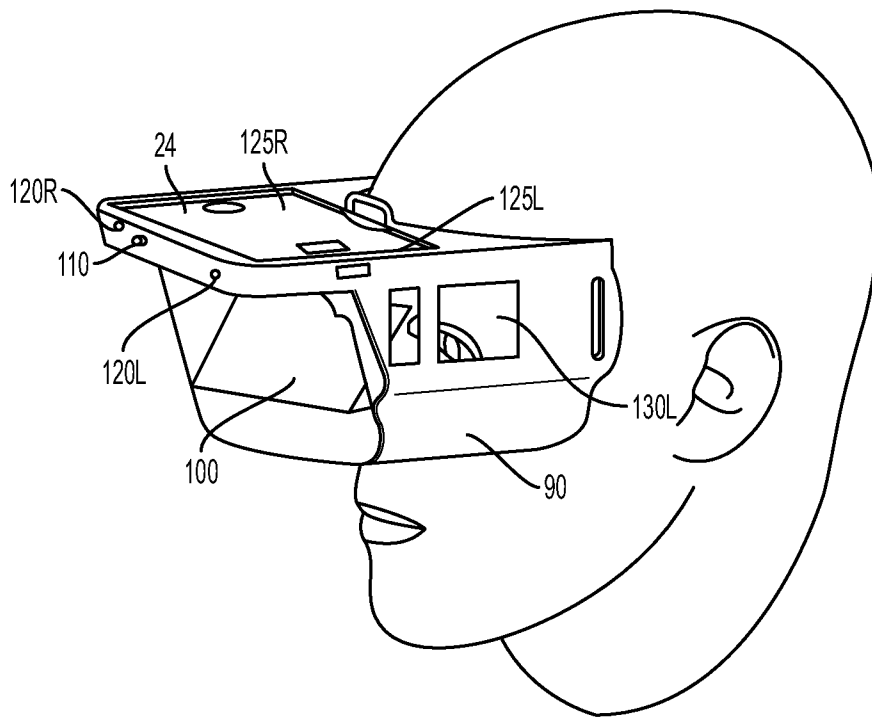


FIG. 9

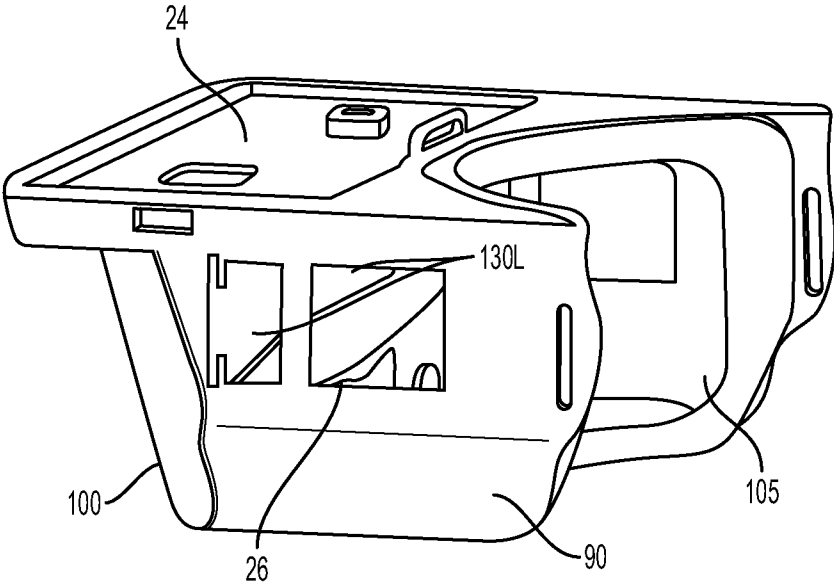


FIG. 10

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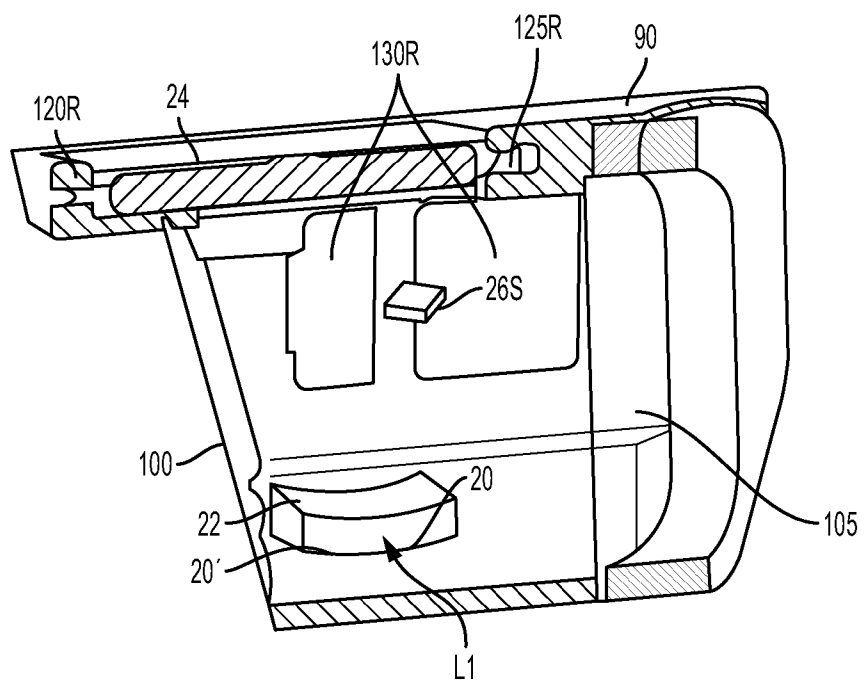


FIG. 11

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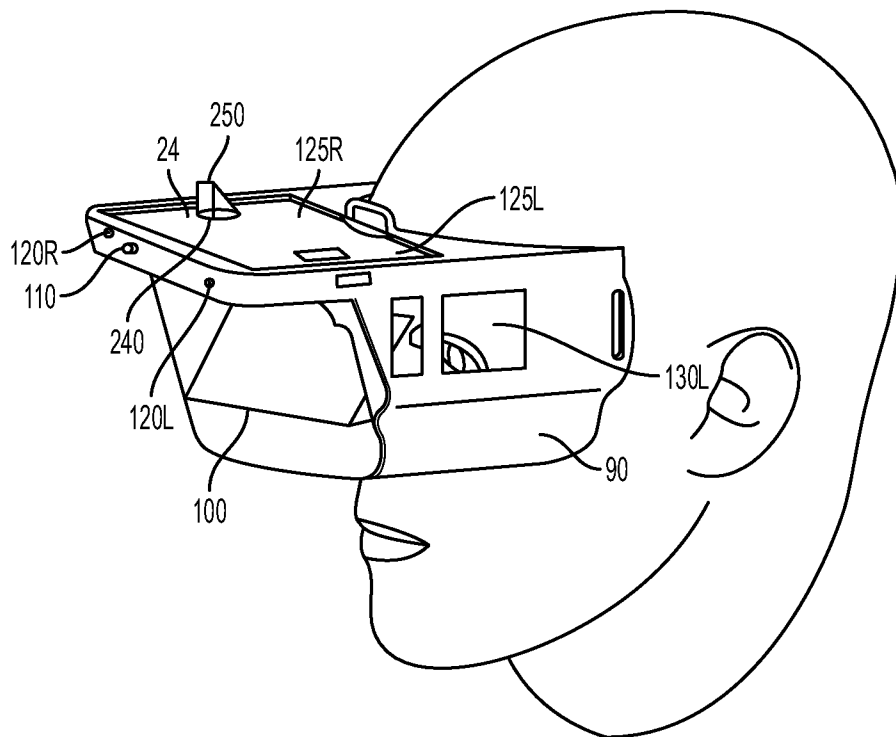


FIG. 12

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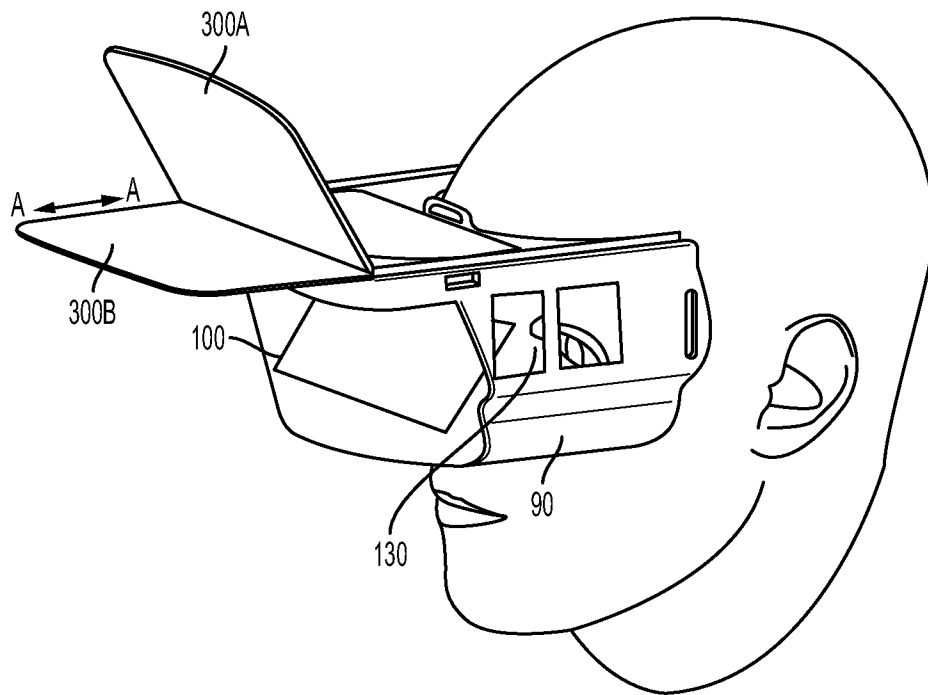


FIG. 13

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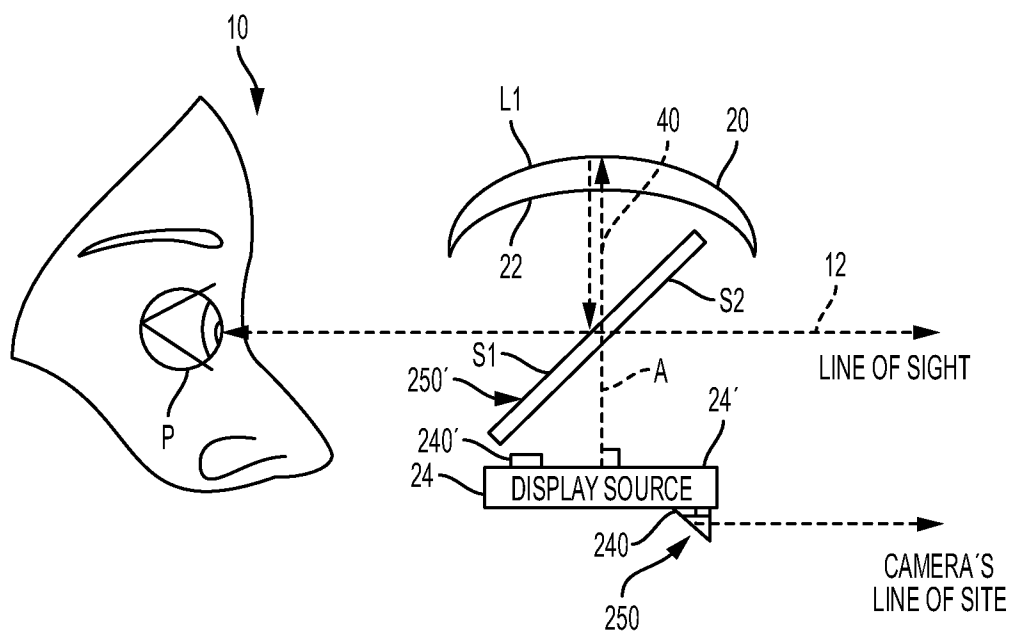


FIG. 14

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2017/014050

A. CLASSIFICATION OF SUBJECT MATTER

INV. G02B27/01 G02B27/00
ADD.

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G02B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2014/177063 A1 (WANG CHY-LIN [TW] ET AL) 26 June 2014 (2014-06-26)	1-6,9, 10,14, 16-18, 20-27, 37-40, 47,48, 50, 57-62, 76-91, 97, 99-102, 107-114
Y	paragraphs [0019], [0029], [0030]; figure 2a	7,8, 11-13, 15,19, 28-36, 41-46, 49, 51-56,
	-/-	



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents :

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"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

19 June 2017

Date of mailing of the international search report

27/06/2017

Name and mailing address of the ISA/

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Stemmer, Michael

INTERNATIONAL SEARCH REPORT

International application No

PCT/US2017/014050

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
		63-75, 92-96, 98, 103-106, 115
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INTERNATIONAL SEARCH REPORT

International application No
PCT/US2017/014050

C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
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Y	US 2003/117342 A1 (EBERSOLE JOHN FRANKLIN [US] ET AL) 26 June 2003 (2003-06-26) paragraphs [0016] - [0024]; figure 2 -----	92-96, 115
Y	US 2012/154920 A1 (HARRISON GREGORY A [US] ET AL) 21 June 2012 (2012-06-21) paragraphs [0104] - [0117]; figures 6-8 -----	103-106

INTERNATIONAL SEARCH REPORT

International application No.
PCT/US2017/014050

Box No. II Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box No. III Observations where unity of invention is lacking (Continuation of item 3 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fees, this Authority did not invite payment of additional fees.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest and, where applicable, the payment of a protest fee.
- ☐ The additional search fees were accompanied by the applicant's protest but the applicable protest fee was not paid within the time limit specified in the invitation.
- ☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. claims: 1-10, 14-18, 20, 21, 24-27, 37-41, 47, 48, 59-61, 87, 88, 97, 100, 110-114

a display apparatus comprising having an aspheric incident refractive surface concave and having an aspheric reflective surface concave solving the problem of aberration correction

2. claims: 11-13, 43

a display apparatus structured to adjust rotation of the image generator solving the problem of adjusting image rotation;

3. claims: 19, 30, 31, 45, 46

a display apparatus comprising a fusion draw beam splitter plate solving the problem of parallelism of the plate surfaces

4. claims: 22, 23, 62

a display apparatus comprising a field lens solving the problem of improving optical performance

5. claims: 28, 29, 63-75, 115

a display apparatus wherein a second eye box is defined solving the problem of providing a two eye viewing arrangement;

6. claims: 32-36

a display apparatus wherein a second eye box is defined by the beam splitter solving the problem of providing a two eye viewing arrangement defined by the beam splitter

7. claims: 42, 44

a display apparatus wherein protective shield comprises an oleo-phobic and/or an anti-fog coating solving the problem of surface cleanness

8. claim: 49

a display apparatus wherein a field of view of the viewer

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

for the object scene that is larger than the field of view within which the virtual image is formed solving the problem that the viewer does not lose part of the virtual image

9. claims: 50-52, 57, 58

a display apparatus comprising a support structure solving the problem of supporting the parts of the display apparatus;

10. claims: 53-56

a collapsible display apparatus solving the problem of arranging the display apparatus in a reduced form factor;

11. claims: 76-83

a display apparatus wherein the distance between the image generator and the lens is 20-60mm solving the problem of defining the distance between optical components;

12. claims: 84-86, 89-91

a display apparatus wherein the optical system further comprising an exit pupil, the exit pupil having an exit pupil diameter $D_p \geq 7\text{mm}$ solving the problem of providing a large exit pupil;

13. claim: 98

a display apparatus wherein the quarter wave retarder is achromatic across the visible spectrum, solving the problem of chromatic aberration;

14. claims: 92-96

a display apparatus including a camera solving the problem of capturing an external scene;

15. claims: 99, 101-109

a display apparatus having defined field of view and eye relief distance solving the problem of defining optical parameters.

INTERNATIONAL SEARCH REPORT

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