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Abstract

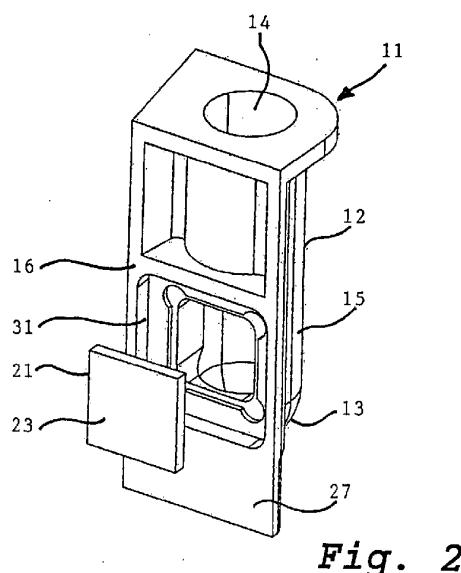
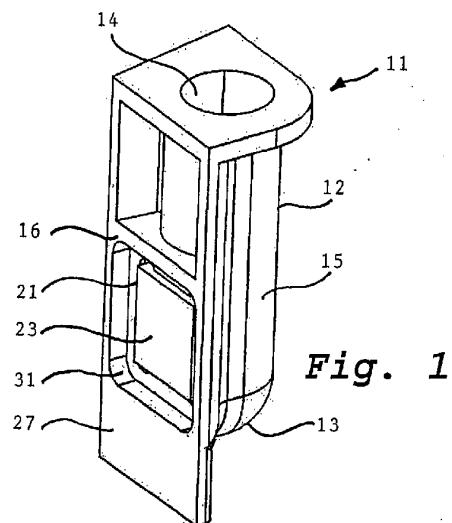
Method for processing a biological sample contained in a liquid. The method comprises

- 5 (a) introducing said liquid into a chamber (17) of a reaction vessel (11) which comprises a tubular body (12) which has a bottom wall (13), an upper opening (14) and side walls (15, 16) which extend between said bottom wall (13) and said upper opening (14), said bottom wall (13) and said side walls (15, 16) forming said chamber (17), and a chip shaped carrier (21) having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber (17), said chip shaped carrier (21) being located in an
- 10 opening (31) of a side wall (16) of said tubular body (12) or on the inner surface of said side wall (16) or in a recess formed in the inner surface of said side wall (16),
- 15 (b) positioning said reaction vessel (11) in a vessel holder, said positioning being effected before or after
- 20 introduction of said liquid into said chamber (17), and
- 25 (c) moving said vessel holder along a predetermined trajectory for causing a relative motion of the liquid contained in said chamber (17) with respect to said active surface of said chip shaped carrier (21).

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(Figure 1)



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PATENTS ACT 1990
COMPLETE SPECIFICATION

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INVENTION TITLE:

Method, system and reaction vessel for processing a biological sample contained in a liquid

The following statement is a full description of this invention, including the best method of performing it known to me/us:-

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FIELD OF THE INVENTION

The invention concerns a method for processing a biological sample contained in a liquid.

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The invention further concerns a system for processing a biological sample contained in a liquid.

10 The invention further concerns a reaction vessel for processing a biological sample contained in a liquid.

BACKGROUND OF THE INVENTION

15 There are disposable cartridges containing a chip shaped carrier having an active surface for the analysis of biological samples and in particular of nucleic acids contained in liquid samples. A cartridge of this kind is described in U.S. Patent No. 6,921,639.

20 In devices of this kind, the chip shaped carrier is so arranged within a process chamber of the cartridge that the active surface of the chip shaped carrier is nearly co-planar with an inner surface of the process chamber. A process chamber of this kind is a flow-through cell which 25 has e.g. a rectangular cross-section, a width in a range going from 0.5 to 20 millimeter and a depth in a range going from 0.05 to 1 millimeter. A process chamber having these dimensions is described in U.S. Patent Specification No. 6,197,595.

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Such a cartridge has an inlet and an outlet which allow introduction respectively removal of a liquid sample to be analyzed into respectively from the above-mentioned chamber.

- 5 In order to provide the necessary contact between the liquid sample to be analyzed and the reactants on the active surface of the chip shaped carrier, a relative motion between sample and active surface is provided e.g. by an oscillatory movement of the cartridge as described in
- 10 European Patent Application EP 1224976 A1 or by a pumping action that moves the liquid sample back and forth within the process chamber.

Within the context of the instant invention a chip shaped carrier is a substrate, in particular a glass or silicon chip of e.g. squared shape having a thickness of e.g. 0.7 or 1.0 millimeter and a so called active surface, which is a surface coated with an array of biological polymers, e.g. an array of different snippets of DNA, e.g. DNA oligonucleotide probes, located at known positions on that surface. Those snippets of DNA serve as probes for detecting DNA fragments with a complementary DNA sequence. Biological polymers are e.g. peptides, proteins and nucleic acids.

- 25 DNA chips contained in cartridges of the above mentioned type have a wide range of applications. For example, they may be used for studying the structure-activity relationship between different biological materials or determining the DNA-sequence of an unknown biological material. For
- 30 instance, the DNA-sequence of such unknown material may be determined by, for example, a process known as sequencing by hybridization. In one method of sequencing by hybridization, sequences of diverse materials are formed at known locations on a surface of a chip, and a solution containing one or
- 35 more targets to be sequenced is applied to that surface. The targets will bind or hybridize with only complementary sequences on the substrate. The locations at which

hybridization occurs are detected with appropriate detection systems by labeling the targets with a fluorescent dye, radioactive isotope, enzyme, or other marker. Information about target sequences can be extracted from the data 5 obtained by such detection systems.

By combining various available technologies, such as photolithography and fabrication techniques, substantial progress has been made in the fabrication and placement of 10 diverse materials on chips of the above mentioned kind. For example, thousands of different sequences may be fabricated on a single substrate of about 1.28 square centimeter in only a small fraction of the time required by conventional methods. Such improvements make these substrates practical 15 for use in various applications, such as biomedical research, clinical diagnostics, and other industrial markets, as well as the emerging field of genomics, which focuses on determining the relationship between genetic sequences and human physiology.

20 The chip is inserted into a wall of a one-way cartridge with its active surface facing the interior of the so-called process chamber within the cartridge.

25 In the above mentioned method of sequencing by hybridization, processing of the coating on the active surface of the chip includes flooding of the process chamber of the cartridge with a solution containing one or more targets to be sequenced.

30 For several applications, e.g. the so called dynamic hybridization, a good mixing of the liquid sample and the reactants on the active surface of the chip shaped carrier is required. Experiments show that such a good mixing cannot 35 be achieved by known methods like the above-mentioned.

A further drawback of prior art chambers is that a complete removal of liquid contained in the process chamber is difficult to achieve with the configuration and dimensions of prior art chambers, although this is necessary because

5 during the analysis process not only the liquid sample to be analysed, but also other liquids containing different substances are introduced into the process chamber in various process steps and each of those liquids should be completely removed after each process step.

10 In prior art devices the liquid sample is supplied to the process chamber of the cartridge via a valve block which is connected by a conduit to an inlet port of the cartridge. This prior art arrangement has two serious drawbacks. On

15 15 the one hand air bubbles in the valve block and/or the connecting conduit get into the process chamber, prevent that the entire active surface of the chip is accessible to the liquid sample to be examined, and prevent thereby obtaining reliable test results. On the other hand use of

20 20 one and the same valve block over longer periods of time and connection of the same valve block to different process chambers raises the problem of contamination by carry-over of the liquid samples to be tested, and this is a serious obstacle in a process sharing as main aim obtaining reliable

25 25 test results. Clogging of the valves due e.g. to high salt concentration of liquid being processed is a further drawback which negatively affects the reliability of the operation of the analysis system. Moreover when several cartridges have to be processed in parallel, a plurality of

30 30 conduits and a complex and therefore expensive valve block is required in order to supply the liquid samples to be tested to the cartridges.

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SUMMARY OF THE INVENTION

A first aim of the invention is to provide a method which provides an efficient mixing of the liquid sample with the reactants on the active surface of the chip shaped carrier. According to a first aspect of the invention this aim can be achieved by means of a method for processing a biological sample contained in a liquid, said method comprising

- 10 (a) introducing said liquid by means of a pipetting device into a straight tubular chamber of a reaction vessel which comprises
 - 15 a tubular body which has a bottom wall, an upper opening and side walls which extend between said bottom wall and said upper opening,
 - 20 said bottom wall and said side walls forming said straight tubular chamber, said chamber being adapted for receiving the pipetting tip introduced into the reaction vessel through said upper opening, and
 - 25 a chip shaped carrier having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber, and
 - 30 said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of said side wall or in a recess formed in the inner surface of said side wall,
- 35 (b) positioning said reaction vessel in a vessel holder, said positioning being effected before or after introduction of said liquid into said chamber, and

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(c) moving said vessel holder along a predetermined trajectory for causing a relative motion of the liquid contained in said chamber with respect to said active surface of said chip shaped carrier.

5 A second aim of the invention is to provide a system which makes possible to perform a method according to the invention at low cost. According to a second aspect of the invention this aim can be achieved by means of a system for 10 processing a biological sample contained in a liquid, said system comprising

(a) a reaction vessel which comprises a tubular body which has a bottom wall, an upper 15 opening and side walls which extend between said bottom wall and said upper opening, said bottom wall and said side walls forming a straight tubular chamber, said chamber being adapted for receiving a pipetting tip introduced into the reaction vessel through 20 said upper opening, and a chip shaped carrier having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber, 25 said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of said side wall or in a recess formed in the inner surface of said side wall, 30 (b) a vessel holder for holding said reaction vessel, and

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(c) means for moving said vessel holder along a predetermined trajectory for causing a relative motion of the liquid contained in said chamber with respect to said active surface of said chip shaped carrier.

5 A third aim of the invention is to provide a reaction vessel which makes possible to perform a method according to the invention at low cost and which in addition allows a complete removal of liquid from the reaction vessel and 10 thereby from the process chamber where the chip shaped carrier is located. According to a third aspect of the invention this aim can be achieved by means of a reaction vessel for processing a biological sample contained in a liquid, said reaction vessel comprising

15 (a) a tubular body which has a bottom wall, an upper opening and side walls which extend between said bottom wall and said upper opening, said bottom wall and said side walls forming a straight 20 tubular chamber for receiving a liquid to be processed, said chamber extending straight between said bottom wall and said upper opening, and said chamber being adapted for receiving a pipetting tip introduced into the reaction vessel through said upper opening, and

25 (b) a chip shaped carrier having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber, 30 said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of said side wall or in a recess formed in the inner surface of

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said side wall.

The main advantages provided by the invention are as follows:

- 5 - The shape of the process chamber within the reaction vessel makes possible to achieve a very efficient mixing effect even when smaller chips are used and this advantage is attained in particular because the chamber has a geometrical configuration and
- 10 - dimensions which are more favourable for this purpose than those of prior art chambers.
- 15 - The shape of the process chamber within the reaction vessel and the relative position of the chip shaped carrier within that chamber make possible to remove almost entirely liquid contained in that chamber and thereby satisfy high requirements in this respect.
- 20 - Since all the liquids required for performing the analysis methods are provided to the process chamber or removed therefrom by respective pipetting operations, the above-mentioned drawbacks related to the use of valve blocks are eliminated.

BRIEF DESCRIPTION OF THE DRAWINGS

- 25 The subject invention will now be described in terms of its preferred embodiments with reference to the accompanying drawings. These embodiments are set forth to aid the understanding of the invention, but are not to be construed as limiting.
- 30 Fig. 1 shows a perspective view of a reaction vessel 11 according to an embodiment of the invention.

Fig. 2 shows a perspective exploded view of the

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reaction vessel 11 shown by Fig. 1.

Fig. 3 shows a top view of the reaction vessel 11 shown by Fig. 1.

5 Fig. 4 shows a front view of the reaction vessel 11 shown by Fig. 1.

10 Fig. 5 shows a cross-sectional front view of the reaction vessel 11 along line A-A in Fig. 3.

Fig. 6 shows a cross-sectional front view of the reaction vessel 11 along line B-B in Fig. 3.

15 Fig. 7 shows a cross-sectional side view of the reaction vessel 11 along line C-C in Fig. 4.

Fig. 8 shows a cross-sectional top view of the reaction vessel 11 along line D-D in Fig. 4.

20 Fig. 9 shows a cross-sectional bottom view of the reaction vessel 11 along line E-E in Fig. 4.

25 Fig. 10 shows a cross-sectional side view of the reaction vessel 11 along line F-F in Fig. 4.

Fig. 11 shows a cross-sectional, exploded view of means used according to an embodiment of the invention for mounting a chip shaped carrier 21 in a side wall 16 of a reaction vessel 11.

30 Fig. 12 shows a cross-sectional view of the means represented in Fig. 11 after they are assembled according to the invention.

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5 Fig. 13 shows a cross-sectional, exploded view of means used according to an embodiment of the invention for mounting a chip shaped carrier 21 in a side wall 16 of a reaction vessel 11.

10 Fig. 14 shows the same as Fig. 13, but with a chip inserted and energy sources.

15 Fig. 15 shows a cross-sectional view of the means represented in Fig. 13 after chip shaped carrier 21 has been mounted in a side wall 16.

15 Fig. 16 shows a top view of the reaction vessel 11 shown by Fig. 1 and a vessel holder 71 as well as an example of a trajectory 72 of the reaction vessel for achieving a mixing effect.

20 Fig. 17 shows a cross-sectional side view of the reaction vessel 11 similar to Fig. 7 but shows in addition a cap 51 for closing vessel 11.

25 Fig. 18 shows a perspective view of a gripper 62 for interacting with a cap 51 of reaction vessel 11 for removing that cap from the vessel, closing the vessel and/or transporting the cap and/or the reaction vessel

Fig. 19 shows a perspective view of a transport device 61 for transporting gripper 62 in three directions X, Y, Z normal to each other.

5 Fig. 20 shows a perspective exploded view of the components of gripper 62 in Figures 18 and 19.

Fig. 21 shows a preferred embodiment of vessel 11 shown by Figures 1 to 10.

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REFERENCE NUMERALS IN DRAWINGS

11 reaction vessel
12 tubular body
15 13 bottom wall
14 upper opening
15 side wall
16 side wall
17 process chamber
20 18 transparent zone of side wall 15
19 thermal interface
20
21 chip shaped carrier
22 active surface of chip shaped carrier
25 23 outer surface of carrier 21 opposite to active surface
22
24 wall
25 barcode label
26 inner surface of side wall 16
30 27 outer surface of side wall 16
28
29
30
31 opening in side wall 16
35 32 cavity
33 bottom surface

34 wall surface
35 opening
36 sealing frame
37 gap
5 38 cavity
39 locking frame
40
41 liquid
42 free surface of liquid
10 43
44
45
46
47
15 48 cavity
49 cavity
50 joint clearance
51 cap
52
20 53 bottom surface
54 wall surface
55 opening
56 hotmelt material
57 edge of chip shaped carrier 21
25 58
59 inner surface of hotmelt material layer
60 laser light
61 transport mechanism
62 gripper
30 63 pin at end part of gripper 62
64 annular recess in cap 51
65 annular recess in cap 51
66
67
35 68
69
70

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- 71 vessel holder
72 trajectory of vessel holder
73
74 electro-optical measuring device
5 75 electro-optical measuring device

DETAILED DESCRIPTION OF PREFERRED EXAMPLES

10 EXAMPLE OF A REACTION VESSEL ACCORDING TO THE INVENTION

As shown by Figures 1-10 and 21 a reaction vessel 11 comprises a straight tubular body 12 which has a bottom wall 13, an upper opening 14 and side walls 15, 16 which extend 15 between bottom wall 13 and upper opening 14. Bottom wall 13 and side walls 15, 16 form a process chamber 17 for receiving a liquid 41 to be processed. This liquid is e.g. a liquid sample to be analysed or other liquids used in various steps of the analysis process. In a preferred 20 embodiment shown by Fig. 21, vessel comprises a wall 24 and a barcode label 25 attached to wall 24 carries information relevant for the processing of liquid 41.

In contrast to prior art process chambers for carrying out 25 similar processes, in some embodiments, liquid 41 can only be introduced into and removed from process chamber 17 through the upper opening 14 of tubular body 12.

Reaction vessel 11 further comprises a chip shaped carrier 30 21 which has an active surface 22 formed by an array of biological polymers. Active surface 22 is accessible to a liquid 41 contained in process chamber 17. Chip shaped carrier 21 is located in an opening 31 of a side wall 16 of tubular body 12 or on the inner surface of side wall 16 or

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in a recess formed in the inner surface of side wall 16.
This particular location of the chip shaped carrier is
advantageous because it allows removing entirely any liquid

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contained in reaction vessel by a simple pipetting operation during which a pipetting tip is inserted into the vessel until it practically touches the bottom of the vessel. Since the chip shaped carrier and the active surface thereof are 5 not at all in the travel path of the pipetting tip this tip cannot cause any damage of the active surface of the chip shaped carrier.

Two examples of means for mounting chip shaped carrier 21 in 10 an opening 31 of a side wall of vessel 11 are described below.

In a preferred embodiment the tubular body 12 of reaction vessel 11 is so configured and dimensioned that process 15 chamber 17 is adapted to receive a predetermined amount of liquid 41 and that when process chamber 17 contains a predetermined amount of liquid 41 and is at rest there is an air space between the free surface 42 of the liquid 41 and upper opening 14 and the entire surface of active surface 22 20 is in contact with the liquid 41 contained in process chamber 17.

In a preferred embodiment the chip shaped carrier 21 is located at a predetermined distance from the bottom wall 13 25 and from upper opening 14 of tubular body 12.

In a preferred embodiment the chip shaped carrier 21 is transparent and thereby enables performing electro-optical measurements of the active surface 22 of chip shaped carrier 30 21.

In a preferred embodiment tubular body 12 has a side wall 15 located substantially in face of the active surface 22 of chip shaped carrier 21 and side wall 15 has a transparent 35 zone 18 which enables performing electro-optical measurements of the active surface 22 of chip shaped carrier 21.

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In a preferred embodiment tubular body 12 comprises a thermal interface 19 adapted to be put in contact with a heat transfer element located outside of reaction vessel 11. Thermal interface 19 thereby enables heating and cooling of 5 the contents of reaction vessel 11 by means of the heat transfer element. Thermal interfaced 19 is preferably a zone of a side wall 15 of tubular body 12.

In a preferred embodiment chip shaped carrier 21 is located 10 in an opening 31 of one of a side wall 16 of tubular body 12 and has an outer surfaced 23 which is adapted to be contacted by a heat transfer element located outside of the vessel 11.

15 Tubular body 12 is made e.g. by injection molding of a plastic material suitable for satisfying on the one hand the thermal requirements of the process to be carried out and on the other hand the optical requirements for allowing electro-optical measurements of the active surface 12 of 20 chip shaped carrier 21.

In a preferred embodiment process chamber 17 has an inner width larger than 1.5 millimeter at least in the region of reaction vessel 11 over which the active surface 22 of the 25 chip shaped carrier 21 extends.

In a preferred embodiment tubular body 12 is so configured and dimensioned that process chamber 17 is adapted to receive a predetermined amount of liquid 41 which lies in a 30 range going from 10 to 800 microlitres.

In a preferred embodiment tubular body 12 is so configured and dimensioned that process chamber 17 has approximately the shape of a cuboid having side lengths which are equal or

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of the same order of magnitude. That cuboid has e.g. a side length of about 3 millimeter or larger than 3 millimeter. This shape of process chamber 17 distinguishes it from prior art processing chambers for a similar purpose and is 5 particularly advantageous because it allows performing a very effective vortex mixing.

In a preferred embodiment the active surface 22 of chip shaped carrier 21 has the shape of a square and the side 10 length of this square lies in a range going from 2 to 10 millimeter.

In a preferred embodiment shown by Fig. 17 reaction vessel 11 further comprises a cap 51 for closing upper opening 14 15 of tubular body 12, and cap 51 is a removable closure of opening 14.

In a preferred embodiment cap 51 is so configured and dimensioned that a part thereof is a transport interface 20 adapted to cooperate with a gripper 62 of a transport mechanism 61. Cooperation of the gripper 62 and the cap 51 enables automatic transport of the vessel 11 by means of transport mechanism 61.

25 **FIRST EXAMPLE OF MEANS FOR MOUNTING A CHIP SHAPED CARRIER 21 IN AN OPENING OF A SIDE WALL OF REACTION VESSEL 11**

Figures 11 and 12 show a portion of side wall 16 into which a chip shaped carrier 21 is inserted in an opening 31 of 30 side wall 16. The means for fixing carrier 21 in opening 31 described hereinafter provide a liquid- and gas-tight connection between the chip shaped carrier and side wall 16. The fixing method and means described hereinafter are based on the method and means described in U.S. Patent No.

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6,682,926 the contents of which is incorporated herein by reference.

As can be appreciated from Fig. 11, sidewall 16 has an inner 5 surface 26 and outer surface 27, and opening 31 defines a first cavity 32 for receiving a chip shaped carrier 21 and a

second cavity 38 which faces the interior of process chamber 17 within reaction vessel 11.

The part of cavity 32, which as shown in Fig. 12 lies 5 between chip shaped carrier 21 and the plane defined by outer surface 27, defines the numeric aperture available for emission of fluorescence light. This aperture defines the optical accessibility of the chip which has to be guaranteed for a reading out.

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Chip 21 is e.g. made of glass, has a thickness of e.g. 0.7 or 1.0 millimeter, and has substantially the shape of a square. Since the size of chip 21 has a relatively high tolerance of e.g. 0.0762 millimeter, in the embodiment 15 described hereinafter the space available in cavity 32 for receiving and positioning chip 21 has a corresponding joint clearance.

Cavity 32 has a flat or substantially flat bottom surface 33 20 and inclined side wall surfaces 34 which extend between outer surface 27 of side wall 16 and bottom surface 33. Each of the inclined side wall surfaces 34 forms an obtuse angle with bottom surface 33. Bottom surface 33 has an opening 35 which opens into second cavity 38.

25

As can be appreciated in particular from Figures 11 and 12 this embodiment offers the advantage that it allows insertion of chip shaped carrier 21 into its position in cavity 32 from the outside of reaction vessel 11.

30

A sealing frame 36, which is made of a compressible material, is part of side wall 16 and is connected to bottom surface 33 of cavity 32. In a preferred embodiment, sealing frame 36 is formed onto bottom surface 33 by an injection 35 molding process. In another embodiment sealing frame 36 is bound by adherence to bottom surface 33.

A locking frame 39 represented in Fig. 11 is used for tightly connecting chip shaped carrier 21 to side wall 16. The cross-section of locking frame 39 is wedge-shaped. In a preferred embodiment, locking frame 39 is apt to be bound to 5 side wall 16 by a welding process.

As can be appreciated from Figures 11 and 12, chip 21 is positioned in cavity 32 of side wall 16.

10 As can be appreciated from Fig. 12, the shape and dimensions of cavity 32, chip 21, sealing frame 36, locking frame 39 and opening 35 of bottom surface 33 of cavity 32 are so chosen that chip 21 fits into the space delimited by sealing frame 36, and a gap 37 exists between sealing frame 36 and 15 the inclined side wall surfaces 34 of first cavity 32, and locking frame 39 is slightly larger than gap 37, but locking frame 39 is however insertable into gap 37 by a pressure exerted on locking frame 39 against side wall 16. That pressure causes a compression of sealing frame 36 and a 20 corresponding pressure on a substantial part of the outer surface of the lateral periphery of chip 21. The latter outer surface is in contact with sealing frame 36.

In a preferred embodiment, side wall 16 and locking frame 39 25 are made of a first plastic material, e.g. a polypropylene (PP), a polycarbonate (PC) or acrylonitrile butadiene styrene (ABS) and sealing frame 36 is made of a second plastic material, e.g. a thermoplastic elastomer, which is softer than the first plastic material.

30 As can be appreciated from Fig. 12, a part of cavity 32 forms a window which provides visual and optical access to the active surface of chip shaped carrier 21.

35 As can be appreciated from Fig. 12, the above described means for attaching chip 21 to side wall 16 make it possible

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to mount chip 21 so that it is nearly coplanar with the side of side wall 16 which faces process chamber 17.

Since the chip is only held by friction forces, a minimum 5 chip contact force of 5N has been defined to ensure proper operation, and in particular to ensure that the chip mounting remain liquid-tight up to an overpressure of 300 millibar.

10 **SECOND EXAMPLE OF MEANS FOR MOUNTING A CHIP SHAPED CARRIER 21 IN AN OPENING OF A SIDE WALL OF REACTION VESSEL 11**

Figures 13, 14 and 15 show a portion of side wall 16 into which a chip shaped carrier 21 is inserted in an opening 31 15 of side wall 16. The means for fixing carrier 21 in opening 31 described hereinafter provide a liquid- and gas-tight connection between the chip shaped carrier and side wall 16. The fixing method and means described hereinafter are based on the method and means described in European Patent No. 20 1281440 and U.S. Patent No. 6,756,224 the contents of which are incorporated herein by reference.

As can be appreciated from Fig. 13, side wall 16 has an outer surface 27 and inner surface 26, a first cavity 48 for 25 receiving a chip shaped carrier 21 and a second cavity 49 which forms a window providing visual and optical access to said first cavity 48 and thereby to the active surface 22 of chip shaped carrier 21.

30 Typically, chip 21 is made of glass, has a thickness of 0.7 or 1.0 millimeter, and has substantially the shape of a square. Since the size of chip 21 has a relatively high dimensional tolerance of e.g. 0.0762 millimeter of length and width, in the embodiment described hereinafter the space 35 available in cavity 48 for receiving and positioning chip 21 has a corresponding joint clearance 50.

Cavity 48 has a flat bottom surface 53 and side wall surfaces 54 which extend between outer surface 27 of side wall 16 and bottom surface 53. As shown by Figures 13-15, a 5 layer of a solid sealing hotmelt material 56 is arranged on side wall surfaces 54. The solid hotmelt is fusible by heating, specifically by irradiation with laser light, and solidifies again when cooled. In order to facilitate the insertion of the chip 21, the inner surfaces 59 of the 10 hotmelt material layer 56 may be inclined so that an opening tapering to the bottom surface 53 is obtained. For this purpose, the tapering caused by injection molding of this piece may suffice.

15 The bottom surface 53 has an opening 55 which opens into second cavity 49.

As can be appreciated from Figures 13 and 14, chip 21 is positioned in cavity 48 of side wall 16. The hotmelt 56 is 20 heated by means of laser light 60 provided by a suitable light source. The laser light is directed sequentially to a number of points of hotmelt material layer 56 or simultaneously to the whole hotmelt material layer 56. The heated hotmelt 56 becomes then fluid and fills the clearance 25 50 between walls 54 and the edge of the chip 21. Obviously, irregularities in the shape of the edge of the chip 21 do not have any sensible influence on this process, neither on the quality of the bond between the hotmelt 56 and the chip 21. Just on the contrary, it can be expected that 30 irregularities ameliorate its mechanical strength.

Further advantages of the above method for fixing chip shaped carrier in side wall 16 are:

35 a) there is no mechanical stress involved in establishing the bond between side wall 16 and chip 21 in contrast

- to known devices where the chip is held by clamping means;
- 5 b) no adhesive has to be administered after positioning the chip, and the disadvantage of the known adhesives set forth in the introduction are avoided;
- c) the chip may be inserted from the outer surface of side wall 16;
- d) solidification of the hotmelt, i.e. the bonding process, is a physical process (phase transition), and
- 10 quite fast;
- e) the hot melt material may preferably be chosen such that it retains permanently a certain elasticity;
- f) the hotmelt material does not impair fluorescence measurements, i.e. has low fluorescence activity at
- 15 633 nm; and
- g) increased life time with respect to conventional adhesives.

In one embodiment, the following materials were used:

- 20 • Chip 21: glass
- Hotmelt layer 56: Ecomelt P1 Ex318 (Collano Ebnöther AG, Schweiz):
Softening temperature: 90 °C (DIN 52011; ASTM D36/E28); working temperature range: 150-180 °C,
- 25 typically 160 °C;

It has been experimentally verified that the chip is safely held against an overpressure of 500 mbar at 20 °C, and that no leakage occurs. Even at 60 °C, the joint withstands the

30 pressure for some minutes.

Fig. 15 shows the fixed state of chip shaped carrier 21 in a cross-sectional view. Fig. 15 shows in particular that the hotmelt 56 fills up the clearance 50 from the bottom.

35 As can be appreciated from Figures 13 to 15, the shape and dimensions of cavity 48, chip 21, hotmelt layer 56 and

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opening 55 of bottom surface 53 of cavity 48 are so chosen that chip shaped carrier 21 fits into the space delimited by hotmelt layer 56.

5 EXAMPLE OF A SYSTEM ACCORDING TO THE INVENTION

In one aspect of the invention there is provided a system for processing a biological sample contained in a liquid comprises a reaction vessel 11 of the type described above, 10 a vessel holder 71 for holding reaction vessel 11 and means for moving vessel holder 71 and thereby vessel 11 along a predetermined trajectory 72, which can be e.g. as shown by Fig. 16, for causing a relative motion of liquid 41 contained in process chamber 17 with respect to the active 15 surface 22 of chip shaped carrier 21. In order to achieve trajectory 72 of vessel holder 71 the system preferably comprises a vortexing motor (not shown) and suitable mechanical transmission means. The path of trajectory 72 can differ from the path shown as example in Fig. 16 and can 20 be any path suitable for achieving an effective mixing effect.

As described above, reaction vessel 11 comprises straight tubular body 12 which has a bottom wall 13, an upper opening 25 14 and side walls 15, 16 which extend between bottom wall 13 and upper opening 14. Bottom wall 13 and side walls 15, 16 form a process chamber 17 for receiving a liquid 41 to be processed. This liquid is e.g. a liquid sample to be analysed or other liquids used in various steps of the 30 analysis process.

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In contrast to prior art process chambers for carrying out similar processes, in some embodiments, liquid 41 can only be introduced into and removed from process chamber 17 through the upper opening 14 of tubular body 12.

Reaction vessel 11 further comprises a chip shaped carrier 21 which has an active surface 22 formed by an array of biological polymers. Active surface 22 is accessible to a liquid 41 contained in process chamber 17. Chip shaped
5 carrier 21 is located in an opening 31 of a side wall 16 of tubular body 12 or on the inner surface of side wall 16 or in a recess formed in the inner surface of side wall 16.

In a preferred embodiment the system further comprises a
10 heat transfer element for heating and cooling of the contents of reaction vessel 11. The heat transfer element is located outside of the reaction vessel 11 and is adapted to be put in contact with a thermal interface 19 which is part of tubular body 12 of reaction vessel 11. Thermal interface
15 19 is preferably a zone of a side wall 15 of tubular body 12.

In a preferred embodiment of the system, chip shaped carrier 21 is located in an opening 31 of a side wall 16 of tubular body 12 and has an outer surface 23 adapted to be contacted by a heat transfer element located outside the reaction vessel 11, and the system further comprises a heat transfer element for heating and cooling of the contents of the reaction vessel 11. The heat transfer element (not shown) is located outside of the reaction vessel 11 and is adapted to be put in contact with the outer surface 23 of chip shaped carrier 21.

In a preferred embodiment the system further comprises an
30 electro-optical measuring device 74 for examining the active surface 22 through transparent zone 18 of side wall 15 or an electro-optical measuring device 75 for examining the active surface 22 through a transparent zone of chip shaped carrier 21. Electro-optical measuring device 74 respectively 75 is
35 e.g. a fluorometer.

A preferred embodiment of the system further comprises an automatic pipetting device for effecting pipetting operations necessary to introduce the necessary liquids into reaction vessel 11 or to remove liquids from the vessel.

5 Such automatic pipetting device may include transport means for bringing a pipetting tip to selected pipetting positions. Such transport means may be of the type adapted for moving a pipetting tip in three directions X, Y, Z which are normal to each other.

10

A preferred embodiment of the system further comprises a gripper 62 of the type shown by Fig. 18 and a transport mechanism 61 shown by Fig. 19 for moving and actuating gripper 62 for effecting one or more of the following 15 operations:

- removing a cap 51 from a reaction vessel 11,
- replacing a removed cap 51 into the upper opening 14 of a reaction vessel,
- picking up a cap 51 of a reaction vessel and the 20 reaction vessel connected thereto and bringing both from a first position to a second position.

As shown by Fig. 20 gripper 62 is so configured and dimensioned that the lower end part thereof is adapted to 25 cooperate with a corresponding part of cap 51 and form a removable connection therewith. For this purpose the end part of the gripper has pin shaped projections 63 that enter and engage annular recesses 64 and 65 respectively in the top part of cap 51 for forming a connection which can be 30 locked by rotating gripper 62 in one sense and unlocked by rotating gripper 62 in the opposite sense. Cooperation of the gripper 62 and the cap 51 thus enables automatic transport of the vessel 11 by means of transport mechanism 61 shown by Fig. 19.

35

The operation of a gripper of the above mentioned type and its cooperation with a cap is described in detail in U.S.

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Patent Specification No. 6,216,340 B1 the contents of which is incorporated herein by reference.

EXAMPLE OF A METHOD ACCORDING TO THE INVENTION

5

According to another aspect of the invention, there is provided a method for processing a biological sample contained in a liquid comprises the following steps:

- 10 (a) introducing a liquid 41 into a process chamber 17 of a reaction vessel 11 which comprises a tubular body 12 which has a bottom wall 13, an upper opening 14 and side walls 15, 16 which extend between bottom wall 13 and upper opening 14,
- 15 bottom wall 13 and side walls 15, 16 forming process chamber 17, and a chip shaped carrier 21 having an active surface 22 which is formed by an array of biological polymers, said active surface 22 being accessible to liquid 41 contained in 20 said process chamber 17,
- chip shaped carrier 21 being located in an opening 31 of a side wall 16 of tubular body 12 or on the inner surface of a side wall 16 or in a recess formed in the inner surface of side wall 16,
- 25 (b) positioning reaction vessel 11 in a vessel holder 71, the latter positioning being effected before or after introduction of said liquid 41 into process chamber 17, and
- 30 (c) moving vessel holder 71 along a predetermined trajectory 72 for causing a relative motion of liquid 41 contained in process chamber 17 with respect to the active

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surface 22 of chip shaped carrier 21.

Within the scope of the invention the step of moving the vessel holder 71 along a predetermined trajectory includes 5 any suitable method for agitating liquid contained in vessel 11 and thereby achieving an effective mixing of the liquid with reactants on the active surface 22 of chip shaped carrier or with any other reactants contained in vessel 11.

10 In a preferred embodiment of the method of vessel holder and thereby the reaction vessel are moved along a trajectory suitable for achieving a vortex mixing effect and said movement is preferably performed periodically with a predetermined frequency. The latter frequency is preferably 15 higher than 1 cycle per second.

The introduction of liquids into and removal of liquids from reaction vessel 11 can be carried out by pipetting operations performed preferably by an automatic pipettor 20 using pipetting tips which are introduced into vessel 11 for performing the pipetting operations. This procedure contributes to eliminate the risk of the presence of bubbles in processing chamber 17 of vessel 11.

25 Although a preferred embodiment of the invention has been described using specific terms, such description is for illustrative purposes only, and it is to be understood that changes and variations may be made without departing from the spirit and scope of the following claims.

30

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise",

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and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of 5 any other integer or step or group of integers or steps.

The reference to any prior art in this specification is not, and should not be taken as, an acknowledgement or any form of suggestion that the prior art forms part of the common 10 general knowledge in Australia.

THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:

1. A method for processing a biological sample contained in a liquid, said method comprising
 - 5 (a) introducing said liquid by means of a pipetting device into a straight tubular chamber of a reaction vessel which comprises a tubular body which has a bottom wall, an upper opening and side walls which extend between said bottom wall and said upper opening, said bottom wall and said side walls forming said straight tubular chamber, said chamber being adapted for receiving the pipetting tip introduced into the reaction vessel through said upper opening, and a chip shaped carrier having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber, and
 - 10 20 said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of said side wall or in a recess formed in the inner surface of said side wall,
- 25 (b) positioning said reaction vessel in a vessel holder, said positioning being effected before or after introduction of said liquid into said chamber, and
- 30 (c) moving said vessel holder along a predetermined trajectory for causing a relative motion of the liquid contained in said chamber with respect to said active surface of said chip shaped carrier.

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2. A method according to claim 1, wherein said moving is performed along a trajectory suitable for achieving a vortex mixing effect.

5

3. A method according to claim 1, wherein said moving is performed periodically with a predetermined frequency.

4. A method according to claim 3, wherein said frequency 10 is higher than 1 cycle per second.

5. A system for processing a biological sample contained in a liquid, said system comprising

15 (a) a reaction vessel which comprises a tubular body which has a bottom wall, an upper opening and side walls which extend between said bottom wall and said upper opening,
said bottom wall and said side walls forming a straight 20 tubular chamber, said chamber being adapted for receiving a pipetting tip introduced into the reaction vessel through said upper opening, and

25 a chip shaped carrier having an active surface which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber,

30 said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of said side wall or in a recess formed in the inner surface of said side wall,

(b) a vessel holder for holding said reaction vessel,

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and

(c) means for moving said vessel holder along a predetermined trajectory for causing a relative motion of 5 the liquid contained in said chamber with respect to said active surface of said chip shaped carrier.

6. A system according to claim 5, which further comprises a heat transfer element for heating and cooling of the 10 contents of the reaction vessel, said heat transfer element being located outside of the reaction vessel and being adapted to be put in contact with a thermal interface which is part of the tubular body of the reaction vessel.

15 7. A system according to claim 6, wherein said thermal interface is a zone of a side wall of said tubular body.

8. A system according to claim 6 or 7, wherein said chip shaped carrier is located in an opening of a said wall of 20 said tubular body and has an outer surface adapted to be contacted by the heat transfer element.

9. A reaction vessel for processing a biological sample contained in a liquid, said reaction vessel comprising

25 (a) a tubular body which has a bottom wall, an upper opening and side walls which extend between said bottom wall and said upper opening,
said bottom wall and said side walls forming a straight 30 tubular chamber for receiving a liquid to be processed, said chamber extending straight between said bottom wall and said upper opening, and said chamber being adapted for receiving

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a pipetting tip introduced into the reaction vessel through said upper opening, and

(b) a chip shaped carrier having an active surface 5 which is formed by an array of biological polymers, said active surface being accessible to liquid contained in said chamber,

said chip shaped carrier being located in an opening of a side wall of said tubular body or on the inner surface of 10 said side wall or in a recess formed in the inner surface of said side wall.

10. A reaction vessel according to claim 9, wherein said tubular body is so configured and dimensioned that said 15 chamber is adapted to receive a predetermined amount of liquid and that when said chamber contains said amount of liquid and is at rest

there is an air space between the free surface of the liquid and said upper opening and

20 the entire surface of said active surface is in contact with the liquid contained in said chamber.

11. A reaction vessel according to claim 9 or 10, wherein the chip shaped carrier is located at a predetermined 25 distance from the bottom wall and from the upper opening of said tubular body.

12. A reaction vessel according to any one of claims 9 to 11, wherein said chip shaped carrier is transparent and 30 thereby enables performing electro-optical measurements of said active surface of said chip shaped carrier.

13. A reaction vessel according to any one of claims 9 to 11, wherein said tubular body has a side wall located substantially in face of said active surface of said chip shaped carrier, said side wall having a transparent zone 5 which enables performing electro-optical measurements of said active surface of said chip shaped carrier.
14. A reaction vessel according to any one of claims 9 to 13, wherein said tubular body comprises a thermal 10 interface adapted to be put in contact with a heat transfer element located outside of the reaction vessel, thereby enabling heating and cooling of the contents of the reaction vessel by means of said heat transfer element.
- 15 15. A reaction vessel according to claim 14, wherein said thermal interface is a zone of a side wall of said tubular body.
16. A reaction vessel according to claim 14 or 15, wherein 20 said chip shaped carrier is located in an opening of a side wall of said tubular body and has an outer surface which is adapted to be contacted by the heat transfer element located outside of the reaction vessel.
- 25 17. A reaction vessel according to any one of claims 9 to 16, wherein said chamber has an inner width larger than 1.5 millimeter at least in the region of the reaction vessel over which the active surface of the chip shaped carrier extends.
- 30 18. A reaction vessel according to any one of claims 9 to 17, wherein said tubular body is so configured and

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dimensioned that said chamber is adapted to receive a predetermined amount of liquid in a range of from 10 to 800 microliter.

5 19. A reaction vessel according to any one of claims 9 to 18, wherein said tubular body is so configured and dimensioned that said chamber has approximately the shape of a cuboid having side lengths which are equal or of the same order of magnitude.

10

20. A reactor vessel according to claim 19 wherein said cuboid has side lengths of at least about 3 millimeters.

15 21. A reaction vessel according to any one of claims 9 to 20, wherein the active surface of the chip shaped carrier has the shape of a square and the side length of the square is in the range of from 2 to 10 millimeters.

20 22. A reaction vessel according to any one of claims 9 to 21, wherein said reaction vessel further comprises a cap for closing said upper opening of said tubular body, said cap being a removable closure of said opening.

25 23. A reaction vessel according to claim 22, wherein said cap is so configured and dimensioned that a part thereof is a transport interface adapted to cooperate with a gripper of a transport mechanism, cooperation of the gripper and the cap enabling automatic transport of the reaction vessel by means of said transport mechanism.

30

24. A reaction vessel according to any one of claims 9 to 23, wherein liquid can only be introduced into and

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removed from said chamber through said upper opening of said tubular body.

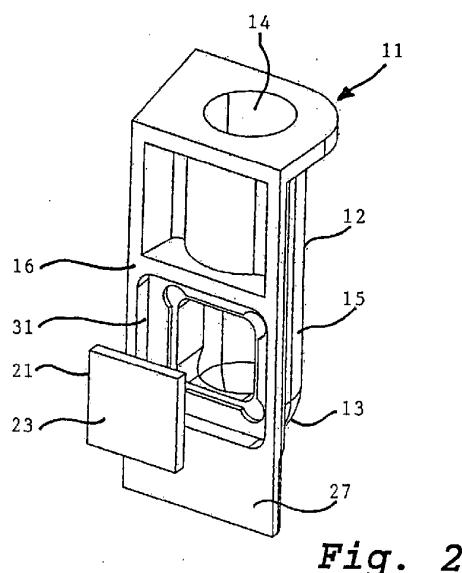
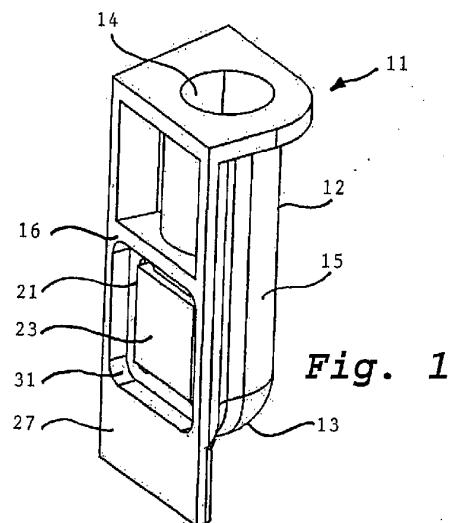
25. A reaction vessel according to any one of claims 9
5 to 22, further comprising a wall which carries a barcode
label.

26. A method for processing a biological sample
substantially as hereinbefore described with reference to
10 the drawings and/or examples.

27. A system for processing a biological sample
substantially as hereinbefore described with reference to
the drawings and/or examples.

15
28. A reaction vessel for processing a biological sample
substantially as hereinbefore described with reference to
the drawings and/or examples.

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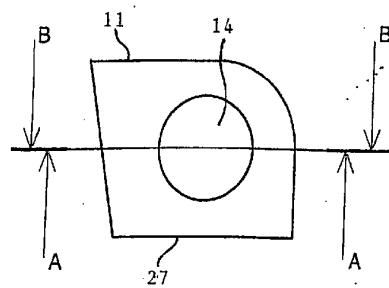


Fig. 3

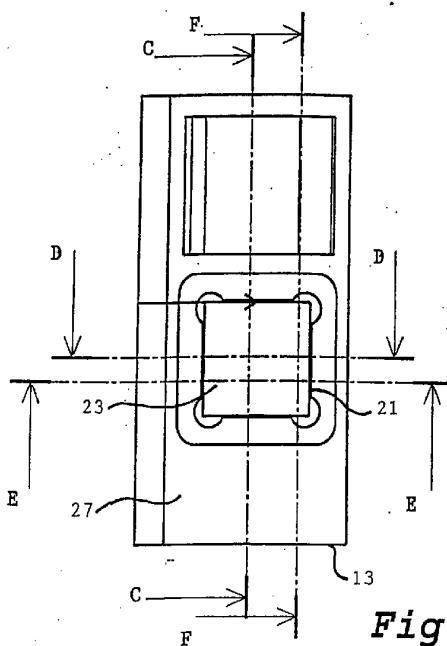


Fig. 4

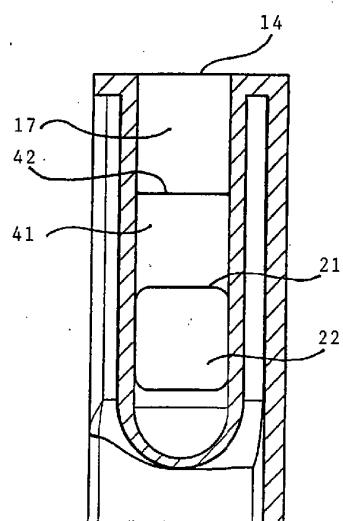
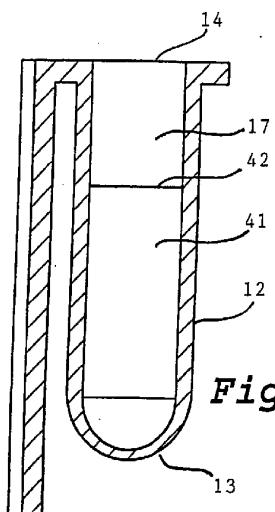
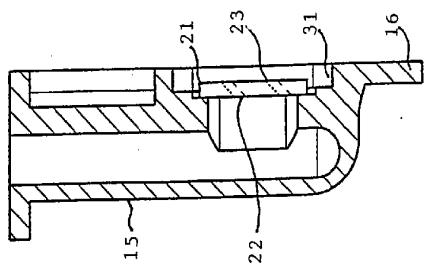
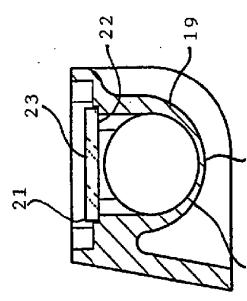
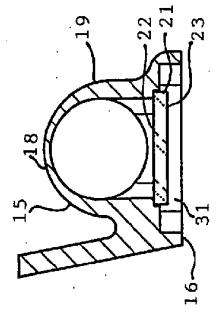
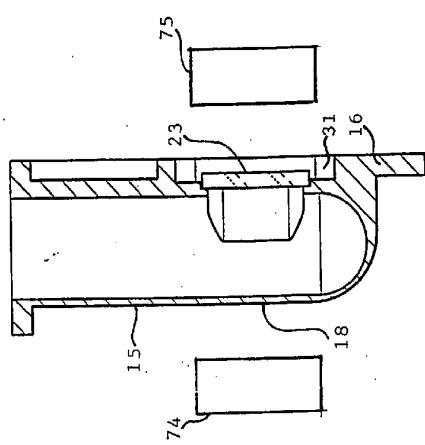
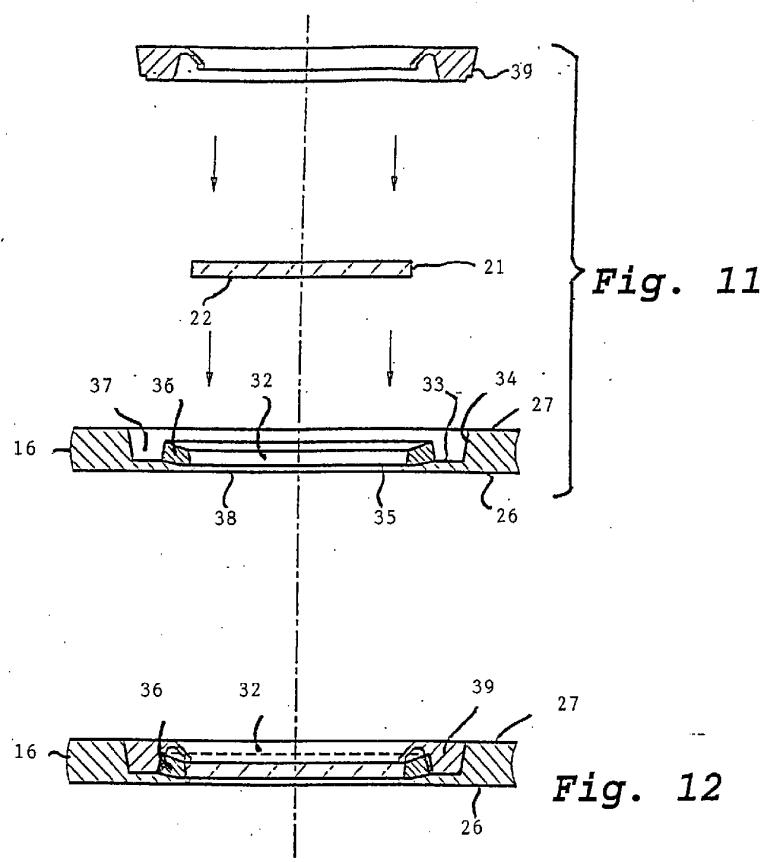


Fig. 10**Fig. 9****Fig. 7****Fig. 8**



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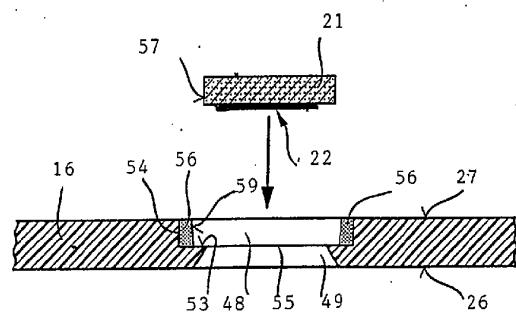


Fig. 13

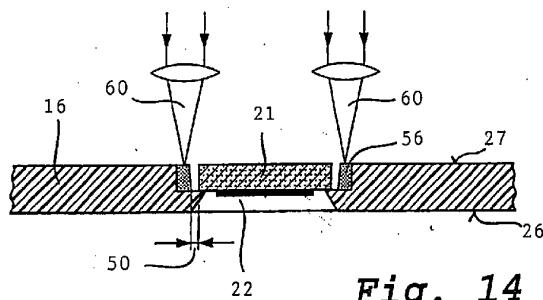


Fig. 14

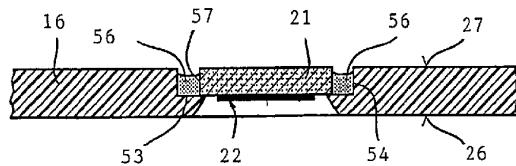


Fig. 15

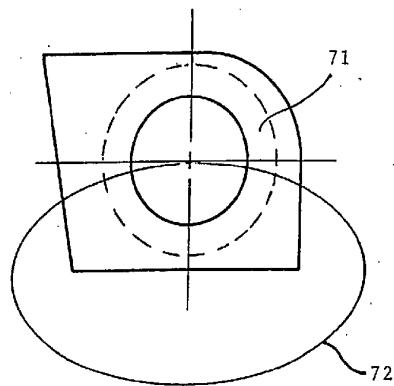


Fig. 16

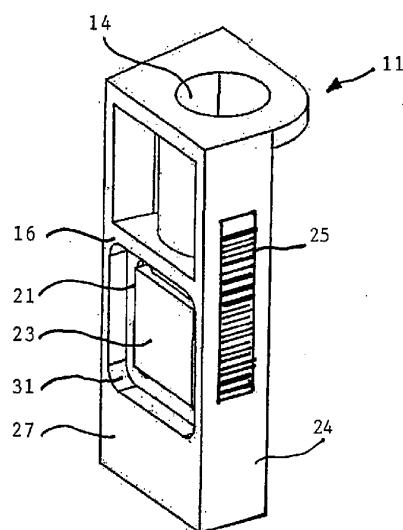


Fig. 21

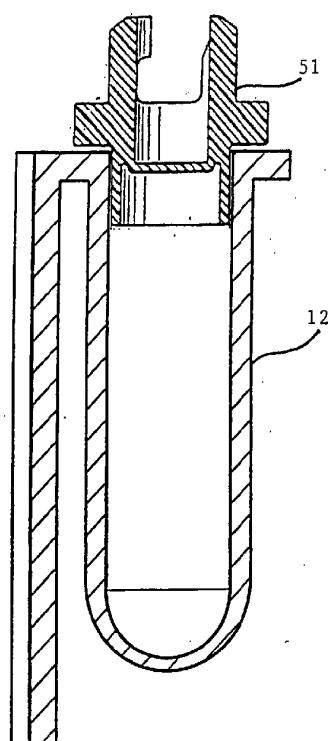


Fig. 17

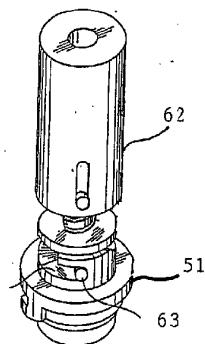


Fig. 18

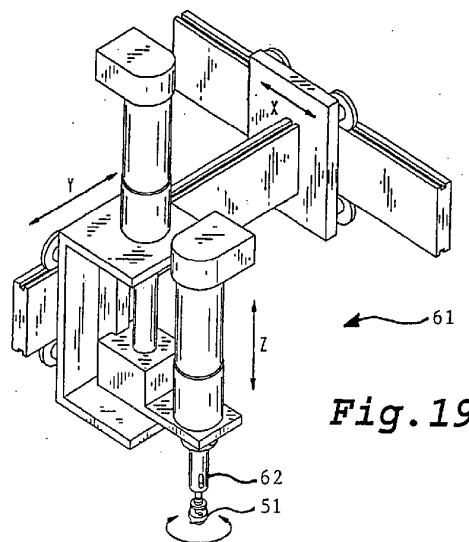


Fig. 19

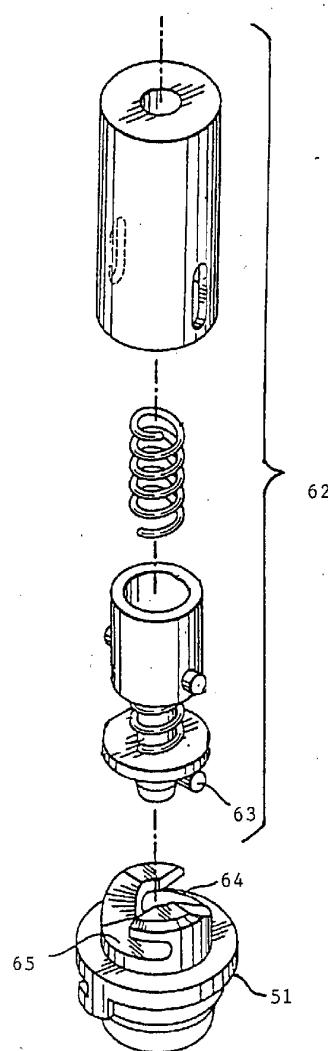


Fig. 20