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(54) **METHODS OF FABRICATING STRUCTURES FOR CHARACTERIZING TIP SHAPE OF SCANNING PROBE MICROSCOPE PROBES AND STRUCTURES FABRICATED THEREBY**

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G01B 21/30 (2006.01)

(52) **U.S. Cl.** **73/1.89**

(58) **Field of Classification Search** **73/1.89**
See application file for complete search history.

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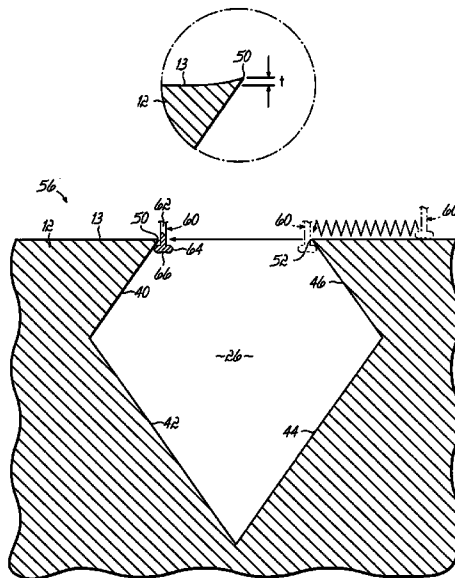
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(57) **ABSTRACT**

A characterizer for determining the shape of a probe tip for an atomic force microscope and methods of fabricating and using the characterizer. The characterizer includes a micro-machined crystalline structure with opposed edges separated by a width suitable for characterizing a dimension of the probe tip. At least one of the opposed edges overhangs an undercut region of the micromachined crystalline structure by an overhang distance that is greater than one third of the width. The probe tip is scanned across the edges of the characterizer for shape determination. The characterizer is formed by serially deep reactive ion etching and anisotropic etching (100) single crystal silicon. The opposed edges may be oxidation sharpened for use in profiling a bottom surface of the probe tip.

15 Claims, 3 Drawing Sheets



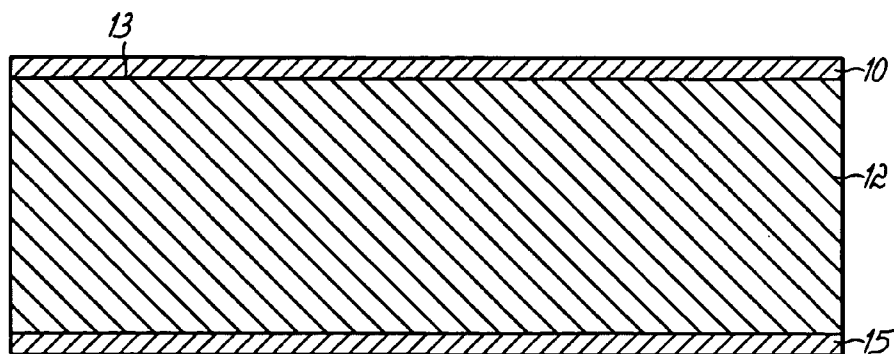


FIG. 1

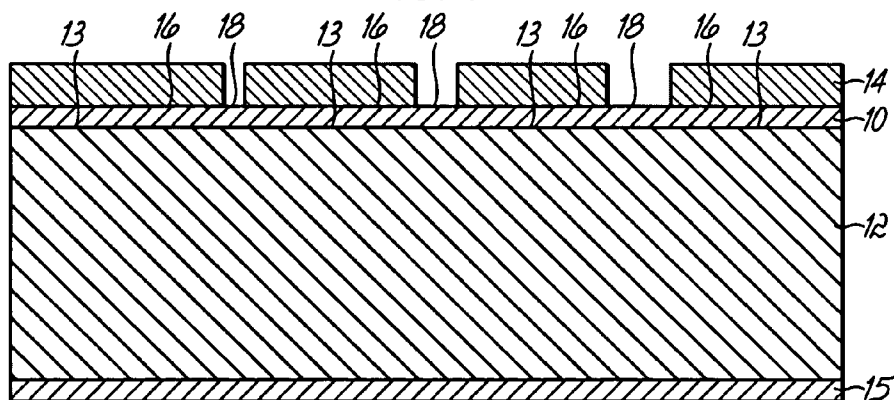


FIG. 2

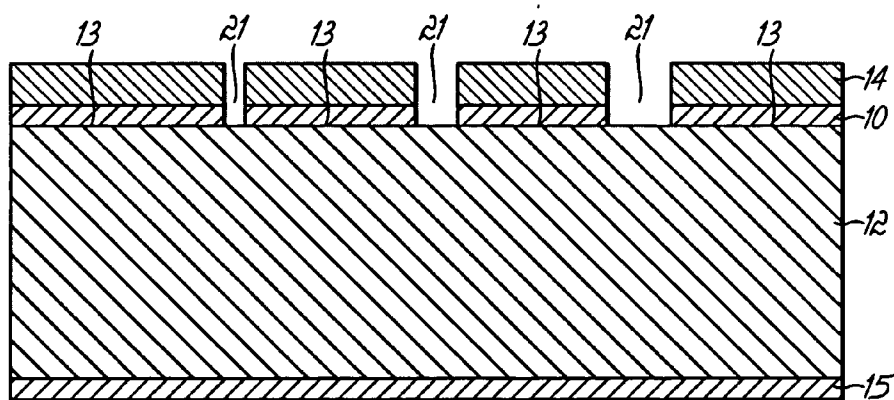


FIG. 3

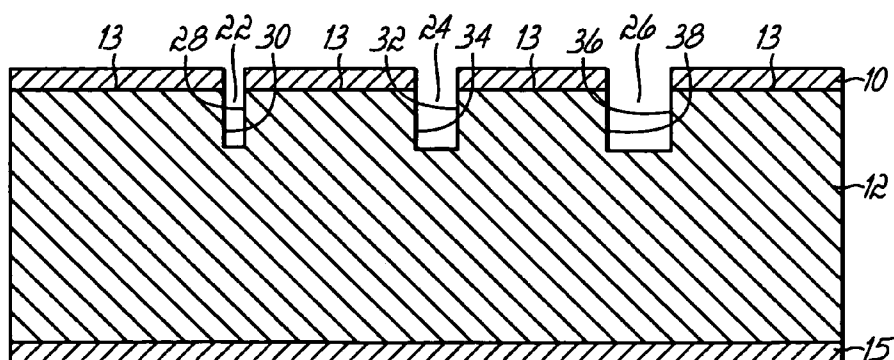


FIG. 4

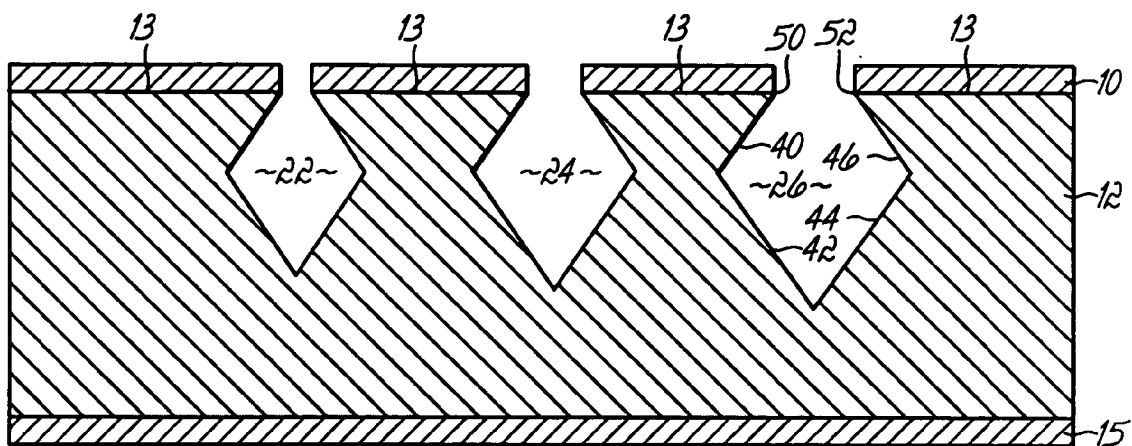


FIG. 5

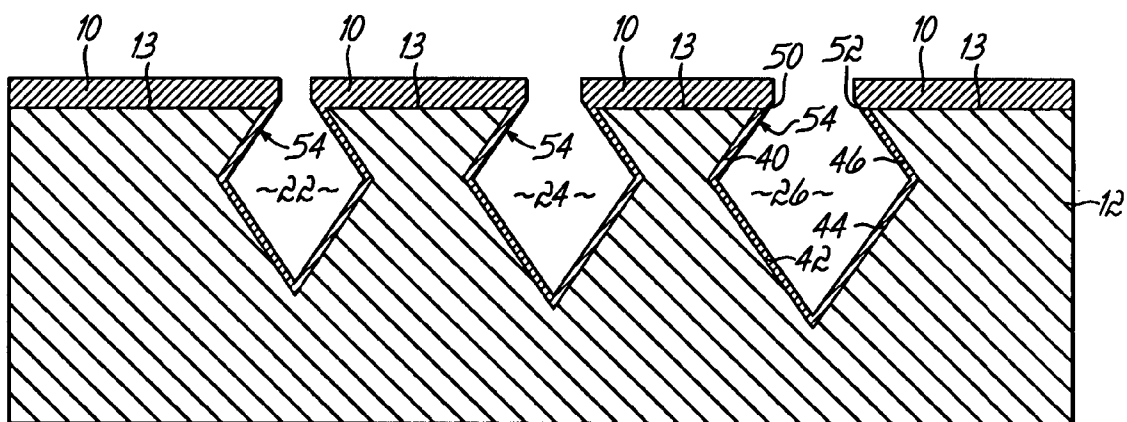


FIG. 6

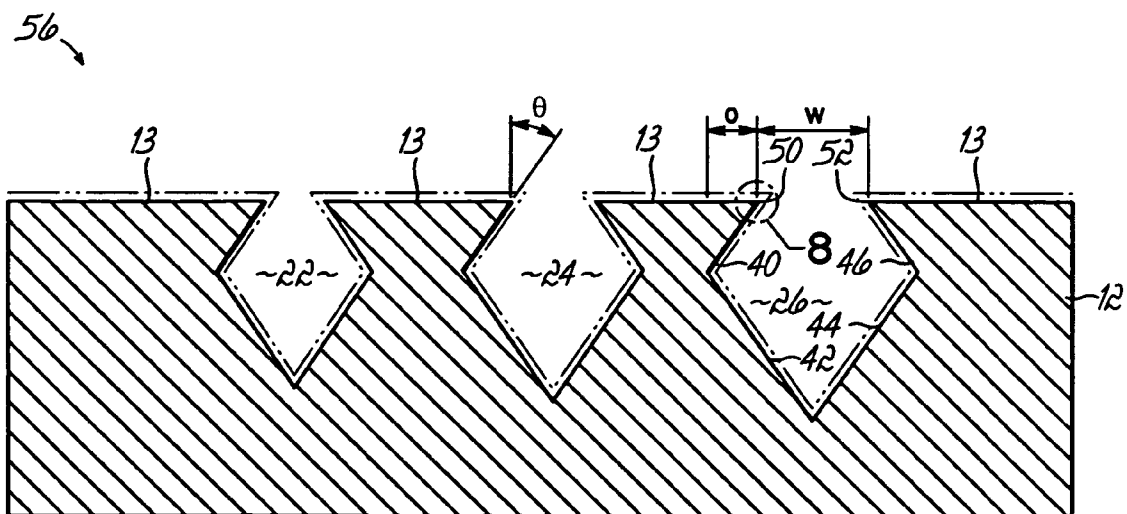


FIG. 7

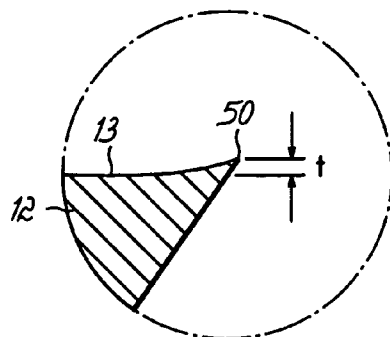


FIG. 8

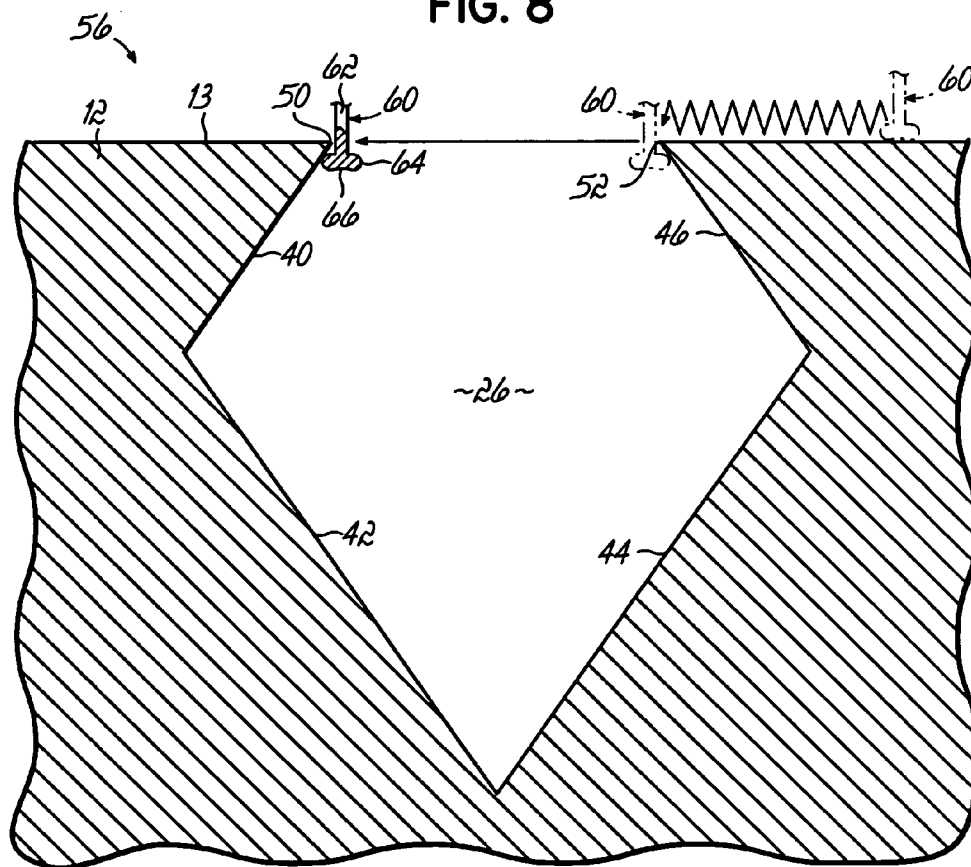


FIG. 9

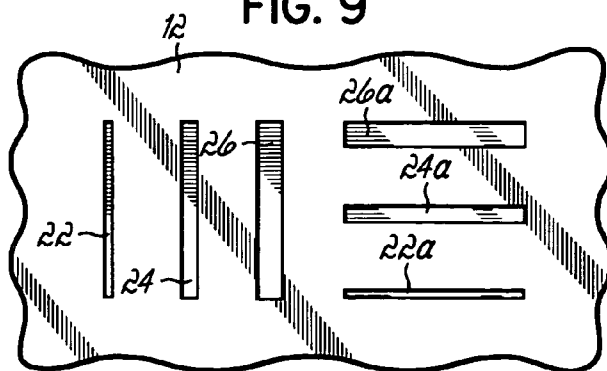


FIG. 10

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METHODS OF FABRICATING STRUCTURES FOR CHARACTERIZING TIP SHAPE OF SCANNING PROBE MICROSCOPE PROBES AND STRUCTURES FABRICATED THEREBY

FIELD OF THE INVENTION

The invention relates to probe microscopy and, more particularly, to methods of fabricating structures for characterizing the tip shape of probes used in a scanning probe microscope and structures formed by such methods.

BACKGROUND OF THE INVENTION

Atomic force microscopes (AFM's) were developed, among other reasons, to meet a demand for accurately measuring critical dimensions (CDs) during integrated circuit (IC) fabrication. Critical dimensions constitute the width of a line or space, such as the width of a patterned line, the distance between two lines or devices, or the size of a contact, on a substrate identified as crucial for proper operation of the device being fabricated. Critical dimensions are measured on some or all substrates following any photolithography or etching process in which the dimensions are critical. Due to their high spatial resolution, AFM's are well suited for measuring critical dimensions during IC fabrication.

Generally, AFM's are equipped to sense atoms on or in sample surfaces, thereby providing atomic level surface imaging. AFM images are reconstructed from digital data acquired during grid scanning of a probe tip across the sample. Any AFM image represents the sample surface convoluted with the shape of the probe tip used to acquire the digital data. Moreover, the shape of the probe tip may change during scanning due to wear or the probe tip may become contaminated by foreign debris, thus introducing additional distortions into the image data. Measurement accuracy is improved if the distorted image data is corrected using a correction factor developed from the dimensions of the probe tip. The correction effectively deconvolves the shape of the probe tip from the digital data so that the AFM image accurately reflects the actual structure of the sample surface.

The shape of the probe tip may be determined by making physical measurements of the tip using a scanning electron microscope or deduced by reliance upon a known calibration standard or characterizer. As the dimensions of probe tips shrink for imaging shrinking IC features, the feature sizes approach the microscope resolution limit. For example, ten to thirty nanometer probe tips demand a resolution of one to two nanometers for accurate shape characterization. As a result, small probe tips are impossible to directly image with sufficient accuracy to provide correction factors for AFM image data. Hence, characterizers are required for deducing the shape of small probe tips, as disclosed in U.S. patent application Ser. No. 10/139,949.

One class of conventional characterizers is structured as multiple trapezoidal pillars projecting from a surface with a spacing between adjacent pillars of approximately a few microns. A free end of each pillar is surrounded by an edge in the form of a thin outwardly-projecting lip that overhangs a trench separating adjacent pillars. As a result, the entrance to each trench is characterized by a pair of opposed edges. Each edge overhangs the trench by an overhang distance that is considerably less than one-third of the width between adjacent edges.

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Such conventional characterizers are plagued by numerous deficiencies. One problem is that the pillar must be narrow to provide the best resolution for tip width measurements (which are made by scanning the probe tip over the pillar) and, concurrently, the overhang distance of the edge should be wider than the boot width of the probe tip. Satisfying both requirements would require an extremely thin pillar susceptible to fracture when struck by the probe tip during characterization. Another problem is observed when the probe tip and the characterizer pillar are aligned with a nonparallel relationship. This problem arises if, for example, the characterizer is mismounted in the AFM, the probe tip is mismounted in the AFM cantilever holder, or the characterizer pillars fail to meet specification and results in an inability to accurately characterize the boot shape. Specifically, in these situations, the probe tip may contact the sidewall of the pillar rather than the edge, which prevents accurate measurement of the boot shape on one side of the probe tip.

Yet another problem with conventional characterizers may occur if the AFM has a clamping function that prevents profiling below a given depth of a sample, typically a depth exceeding the length of the probe tip. The clamping function prevents false readings that may result from contact between the post of the probe tip and trench sidewalls, which is misinterpreted to be the probe tip contacting the base of a trench. The clamping function may interfere with the calibration process using conventional characterizers.

Conventional characterizers are limited in the extent to which the shape of a probe tip may be characterized. Conventional characterizers lack the ability to accurately characterize concavity on the bottom surface of the boot if the probe tip width is equal to, or less than, the width of the edges. Another limitation observed with conventional characterizers is that most only include parallel structures, which means that shape measurements may only be made in one direction as the probe tip is translated across the characterizer. As a result, the characterizer must be reoriented for characterizing additional portions of the probe tip, which cannot be dismounted from the AFM during characterization.

What is needed, therefore, is a characterizer for accurately determining the shape of an AFM probe tip that overcomes these and other deficiencies of conventional characterizers.

SUMMARY OF THE INVENTION

In accordance with an embodiment of the invention, an AFM probe tip characterizer includes a micromachined crystalline structure having opposed first and second edges separated by a width suitable for characterizing a dimension of an atomic force probe. At least one of the first and second edges overhangs an undercut region of the micromachined crystalline structure by an overhang distance that exceeds one third of the width.

In accordance with another embodiment of the invention, an AFM probe tip characterizer includes a micromachined crystalline structure having a substantially planar surface and a cavity defined below the surface. The cavity intersects the surface at opposed first and second spaced-apart edges elevated above the surface away from the cavity.

In accordance with yet another embodiment of the invention, an AFM probe tip characterizer includes a micromachined crystalline structure with a generally-planar surface and a cavity defined below the surface. The cavity intersects the surface at opposed first and second spaced-apart edges. At least one of the first and second edges overhangs a region

of the cavity by an overhang distance that is greater than one third of a width between the first and second edges.

In accordance with another aspect of the invention, a method is provided for characterizing a probe tip of an atomic force microscope. The method includes providing a characterizer comprising a micromachined crystalline structure with a substantially planar surface and a cavity defined below the substantially planar surface in which the cavity intersects the surface at opposed first and second spaced-apart edges elevated above the surface away from the cavity. A bottom surface of the probe tip is positioned generally opposed to the substantially planar surface. A portion of the probe tip is profiled by moving the probe tip along the surface and over either the first edge or the second edge.

In accordance with another aspect of the invention, a method of forming a characterizer includes defining a cavity in a surface of a single crystal silicon substrate. The cavity includes opposed sidewalls and opposed edges at the intersection between the surface and the opposed sidewalls. The method further comprises anisotropically etching the opposed sidewalls so that the opposed edges are undercut by an overhang distance that is greater than one third of a width between the first and second edges.

These and other objects and advantages of the present invention shall become more apparent from the accompanying drawings and description thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are incorporated in and constitute a part of this specification, illustrate embodiments of the invention and, together with a general description of the invention given above, and the detailed description of the embodiments given below, serve to explain the principles of the invention.

FIGS. 1–7 are cross-sectional views of a portion of a probe tip characterizer at various stages of an embodiment of a processing method in accordance with principles of the invention;

FIG. 8 is an enlargement of a portion of the probe tip characterizer of FIG. 7;

FIG. 9 is a diagrammatic view illustrating the use of the probe tip characterizer for characterizing a probe tip of an atomic force microscope; and

FIG. 10 is a diagrammatic top view illustrating an alternative embodiment of a probe tip characterizer.

DETAILED DESCRIPTION OF SPECIFIC EMBODIMENTS

Although the invention will be described next in connection with certain embodiments, the invention is not limited to practice in any one specific type of atomic force microscope (AFM). Exemplary AFM's in which the principles of the invention can be practiced are commercially available, for example, from Veeco Metrology Group (Santa Barbara, Calif.). The description of the invention is intended to cover all alternatives, modifications, and equivalent arrangements as may be included within the spirit and scope of the invention as defined by the appended claims.

With reference to FIG. 1, a hard mask 10 is formed as a uniformly thick surface layer on a single crystal substrate 12, which is characterized by a substantially-planar upper surface 13. A layer 15 of the hard mask material may also be formed on a backside of the substrate 12. In a specific embodiment of the invention, substrate 12 is a (100) silicon wafer characterized by a resistivity of one-tenth (0.1) ohm-

cm to ten (10) ohm-cm, a thickness of about 200 μm to 500 μm , and a diameter of about four (4) inches, and the hard mask 10 is formed by a wet oxidation process, which may be performed, for example, at 950° C. for about forty-five (45) minutes to grow approximately 200 nanometers of oxide. The invention contemplates that the oxide hard mask 10 may be grown by any suitable technique, such as wet oxidation, dry oxidation, or a combination of these oxidation processes, or may be deposited by a conventional method.

References herein to terms such as “vertical”, “horizontal”, etc. are made by way of example, and not by way of limitation, to establish a frame of reference. The term “horizontal” as used herein is defined as a plane parallel to the conventional plane or surface of substrate 12, regardless of orientation. The term “vertical” refers to a direction perpendicular to the horizontal, as just defined. Terms, such as “on”, “above”, “below”, “side” (as in “sidewall”), “higher”, “lower”, “over”, “beneath” and “under”, are defined with respect to the horizontal plane. It is understood that various other frames of reference may be employed without departing from the spirit and scope of the invention.

With reference to FIG. 2 in which like reference numerals refer to like features in FIG. 1 and at a subsequent fabrication stage, a conventional lithographic operation is performed in which a resist layer 14 is applied to the hard mask 10, exposed to impart a latent image pattern characteristic of the intended locations of trenches 22, 24 and 26 (FIG. 4), and developed to transform the latent image pattern into a final image pattern that defines masked areas 16 and unmasked areas 18 overlying hard mask 10. The unmasked areas 18 overlie the intended locations of the trenches 22, 24 and 26 in which hard mask 10 is removed and have line widths corresponding to the feature size of the corresponding one of the trenches 22, 24 and 26.

In one specific embodiment of the invention, the hard mask 10 is spin-coated with a primer, such as hexamethyldisilazane (HMDS), that promotes adhesion of the resist layer 14 with the hard mask 10. A film of a suitable positive photoresist, such as Shipley SPR 950 chemically amplified photoresist, is spin-coated on hard mask 10 and then soft-baked, for example at 90° C. for about one (1) minute, to dry the photoresist film and improve photoresist adhesion to the hard mask 10. The photoresist film is light exposed on a stepper to impart the latent image pattern characteristic of trenches and post exposure baked, for example at about 100° C. for about two (2) minutes, to aid in the exposure-induced photoreaction. The stabilized photoresist is developed by spraying or immersion wetting with a conventional optical developer solution for a duration effective to create the final image pattern. An exemplary developing process consists of a ninety (90) second wetting with Shipley MF701 optical photoresist developer solution. The photoresist is then hard baked, for example at about 120° C., to stabilize the photoresist before subsequent processing (i.e., reactive ion etching). For (100) silicon substrates 12, a plane containing the minor axis of each unmasked areas 18 is aligned with approximately parallel to one of four orthogonal (110) planes characteristic of a (100)-oriented substrate.

With reference to FIG. 3 in which like reference numerals refer to like features in FIG. 2 and at a subsequent fabrication stage, portions of hard mask 10 are removed in the unmasked areas 18 defined in the patterned resist layer 14 by any suitable etch process. The removed portions define unobstructed trench-shaped vias 21 that expose the underlying substrate 12. The patterned resist layer 14 is subsequently stripped after these portions of hard mask 10 are removed. In one embodiment of the invention in which the

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substrate **12** is silicon and the hard mask **10** is oxide, the etch process is carried out in a Materials Research Corporation parallel plate RIE chamber at an operating frequency of 13.56 megahertz (MHz) and with an etch recipe characterized by a gas mixture of CHF_3/O_2 in a 20 sccm to 1 sccm flow rate ratio, an etch chamber pressure of 10 mTorr, an etch power of about 150 watts, and a process time of about 10 minutes. However, it is contemplated that other apparatus known in the industry may be used to carry out the dry etch and that other etch recipes may be utilized. The CHF_3 -based etch chemistry selectively etches oxide over silicon and resist. Another suitable gas mixture having this selectivity to oxide is a CF_4/H_2 mixture.

With reference to FIG. 4 in which like reference numerals refer to like features in FIG. 3 and at a subsequent fabrication stage, deep cavities or trenches **22**, **24**, **26** are formed in substrate **12** in the regions defined by vias **21** using any suitable conventional anisotropic etch process, such as deep reactive ion etching (e.g., DRIE), capable of producing substantially vertical trench sidewalls. Masked areas **16** of substrate **12** protected by hard mask **10** are not etched by the anisotropic etch process. Trench **22** is characterized by opposed vertical sidewalls **28**, **30** separated by a relatively narrow trench width, trench **24** is characterized by opposed vertical sidewalls **32**, **34** separated by a slightly wider spacing than sidewalls **28**, **30**, and trench **26** is characterized by opposed vertical sidewalls **36**, **38** separated by a relatively wide trench width. The various widths of the trenches **22**, **24**, **26** make the completed characterizer **56** (FIG. 7) suitable for calibrating probe tips of differing dimensions.

A Bosch etch process, as described in U.S. Pat. No. 5,501,893, represents one suitable DRIE process for forming deep trenches, such as trenches **22**, **24**, **26**, characterized by a very high etching rate for silicon, vertical sidewalls, a high aspect ratio, and a high selectivity to oxide. According to the Bosch etch process, the anisotropic etching process entails several cycles consisting of alternating sequential vertical etching and passivation steps. During the vertical etching step, the principal etchant is frequently SF_6 , which may be mixed with a diluent so that the SF_6 concentration in the plasma source gas is typically at least about seventy-five (75) percent by volume. During the passivation step, a plasma generated from a source gas, such as C_4F_8 , coats the trench sidewalls with a passivation layer. The passivation layer helps prevent lateral etching of the trench sidewalls during the vertical etching step of a subsequent cycle.

In one specific embodiment of the invention in which substrate **12** is silicon and the hard mask **10** is oxide, the anisotropic etch process is a Bosch etch process conducted in a Unaxis SLR770 inductively coupled plasma (ICP) reactor manufactured by Unaxis USA Inc. (St. Petersburg, Fla.). However, it is contemplated that other etch systems known in the industry may be used to perform the Bosch etch process. The Bosch etch process conditions include a plasma source power of about 525 watts, an etch (substrate bias) power of about ten (10) watts, a process chamber pressure of about twenty (20) mTorr, and a substrate temperature of about 40° C. The trenches **22**, **24**, **26** are deep etched in this exemplary embodiment by alternating seven (7) second vertical etch steps using SF_6 as a source gas and seven (7) second passivation steps using C_4F_8 as a source gas. The substrate **12** is etched for a total of about three (3) minutes, which produces trenches **22**, **24**, **26** with a depth of approximately six (6) μm . Trenches **22**, **24**, **26** have nominal widths of about one (1) μm , about two (2) μm and about three (3) μm , respectively. The etched trench depth increases slightly with increasing trench width.

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Subsequent to the anisotropic etch process that forms trenches **22**, **24**, **26**, the substrate **12** is exposed to a piranha cleaning step that typically includes dipping in an inorganic oxidant, such as a piranha solution containing sulfuric acid and hydrogen peroxide. This piranha cleaning step removes organic material from the surface of the substrate **12**. Typical piranha cleaning solutions comprise hydrogen peroxide (H_2O_2) and sulfuric acid (H_2SO_4) mixed in a ratio of about 1:5 to about 1:50 ($\text{H}_2\text{O}_2:\text{H}_2\text{SO}_4$). Any low-quality oxide film formed during the piranha clean is removed by immersion in a diluted aqueous solution of hydrofluoric acid (HF) and deionized (DI) water. In one specific embodiment of the invention in which substrate **12** is silicon and the hard mask **10** is oxide, the substrate was cleaned for approximately 15 minutes in a piranha bath (1:5 30 percent by volume H_2O_2 in water: 95 percent by volume H_2SO_4 in water), rinsed in DI water, and then immersed in an aqueous solution of two (2) percent HF and DI water for approximately thirty (30) seconds to remove the oxide film added by the piranha clean.

For reasons of simplicity and clarity, subsequent fabrication stages will be described in the context of trench **26**. However, it is understood that the following description of the fabrication of trench **26** pertains equally to the fabrication of trenches **22** and **24**, which are exposed to the described fabrication stages concurrently with trench **26** and are scalable dimensionally from trench **26**.

With reference to FIG. 5 in which like reference numerals refer to like features in FIG. 4 and at a subsequent fabrication stage, the trench sidewalls **36** and **38** (FIG. 4) of trench **26** are contoured with inclined or faceted surfaces **40**, **42**, **44**, and **46** by a wet anisotropic etch, which is followed by a rinse in deionized water. The anisotropic etchant provides different etch rates for the various crystal plane orientations of the substrate **12**, which is to say that etching does not proceed in all directions at the same etch rate. Each of the faceted surfaces **40**, **42**, **44**, and **46** is inclined relative to the vertical by a taper angle, θ , that is typically equivalent for each surface. The specific shapes, taper angles, and sizes of the faceted surfaces **40**, **42**, **44**, and **46** will depend upon the crystallographic orientation of the constituent material of substrate **12** and upon the specific etch recipe and conditions, among other factors. Masked areas **16** of substrate **12** protected by hard mask **10** are not etched by the anisotropic etchant. As a result of the wet anisotropic etch, opposed edges **50**, **52** defined at the entrance to the trench **26** overhang the underlying cavity defined by the contoured trench **26**. Edge **50** is defined at the intersection of the faceted surface **40** with surface **13** and, similarly, edge **50** is defined at the intersection of the faceted surface **46** with surface **13**.

Suitable aqueous anisotropic etchants of silicon include, but are not limited to, potassium hydroxide (KOH), ethylenediamine/pyrocatechol/pyrazine (EDP), tetramethyl ammonium hydroxide (TMAH), and hydrazine (N_2H_4). In one specific embodiment of the invention in which substrate **12** is (100) silicon and the hard mask **10** is oxide, the substrate **12** is anisotropically etched at 75° C. for five (5) minutes using an etchant solution of twenty-five (25) weight percent KOH in DI water. However, the invention is not so limited in that the KOH concentration of the etchant solution, the immersion time, and the solution temperature may differ. The KOH etch chemistry is desirable because it is selective such that it etches the bulk silicon of the substrate, but does not substantially etch the patterned oxide hard mask **10**. The etch rate for (100) silicon substrates **12** perpendicular to the {100} family of planes is greater than the etch rate perpendicular to the {111} family of planes. As a result, the

faceting introduced into the trench sidewalls **36**, **38** is fixed by the crystalline lattice structure of the substrate **12** that, in the case of single-crystal **(100)** silicon, produces a taper angle of 54.7° because the etch occurs along the **[100]** crystal planes.

With reference to FIG. 6 in which like reference numerals refer to like features in FIG. 5 and at a subsequent fabrication stage, a thin sacrificial layer **54** is grown on the faceted surfaces **40**, **42**, **44**, and **46** of the trench **26**. The process forming sacrificial layer **54** also increases the thickness of hard mask **10** on the upper surface **13**. However, the thickness of substrate **12** consumed on the upper surface **13** is less than the thickness of substrate **12** consumed on faceted surfaces **40**, **42**, **44**, and **46**. The process that forms sacrificial layer **54** and thickens hard mask **10** also consumes less constituent material of substrate **12** proximate to each of the edges **50**, **52** than at other locations on upper surface **13** or in trench **26**.

In one specific embodiment of the invention in which substrate **12** is **(100)** silicon and the hard mask **10** is oxide, the process forming sacrificial layer **54** and thickening hard mask **10** is a low temperature oxidation that exposes the substrate **12** to a dry or wet oxygen-laden ambient in, for example, an oxidation furnace held at a suitable oxidation temperature (e.g., 950°C . for 60 minutes). Conventional silicon oxidation kinetics cause the differences in the consumed substrate thickness between upper surface **13** and faceted surfaces **40**, **42**, **44** and **46**. In particular, the oxidizing species from the ambient must diffuse through the existing hard mask **10** to react with the constituent material of substrate **12** and form additional thicknesses of oxide. Hence, diffusion through the thickness of hard mask **10** causes the ultimate increase in the thickness of hard mask **10** to be less than the final thickness of sacrificial layer **54**, which is grown on initially-bare substrate material inside trenches **26**. In addition, the flow of the viscous oxide during low-temperature oxidation causes edges **50**, **52** to oxidize at a lower oxidation rate than upper surface **13** and, hence, reduces the oxide thickness increase of hard mask **10** proximate to edges **50**, **52**. As a result, the edges **50**, **52** are oxidation sharpened after the hard mask **10** is thickened and stripped.

With reference to FIGS. 7 and 8 in which like reference numerals refer to like features in FIG. 6 and at subsequent fabrication stage, the hard mask **10** and the sacrificial layer **54** are stripped to reveal the underlying substrate **12**. In one specific embodiment of the invention in which the hard mask **10** is oxide, the hard mask **10** is removed by immersion in a buffered hydrofluoric acid solution for a suitable duration, such as about five (5) minutes, that depends among other variables upon the oxide thickness and solution strength. Upper surface **13** curves upwardly proximate to edges **50**, **52** because the thickness of the hard mask **10** stripped from the upper surface **13** decreases as edges **50**, **52** are approached, as explained above. As a result, the edges **50**, **52** are elevated above the surface **13** in a direction away from the trench **26**, as best shown in FIG. 8, after the hard mask **10** and the sacrificial layer **54** are removed. Typically, each edge **50**, **52** is elevated upwardly or vertically by a distance, t , relative to a horizontal plane containing surface **12**. In certain embodiments of the invention, the elevation distance of edges **50**, **52** ranges from about 5 nanometers to about 20 nanometers. The upward elevation of the edges **50**, **52** is useful for measuring the shape profile of a bottom surface of a probe tip **60** (FIG. 9), as explained below.

With reference to FIG. 7, the trenches **22**, **24**, **26** of a finished characterizer **56** share other properties that improve

the ability to measure tip shape as compared with conventional characterizers. After processing is concluded, edges **50**, **52** are separated by a width, W , suitable for characterizing a dimension of the probe tip. At least one of the edges **50**, **52** overhangs the contoured trench **26** by an overhang distance, O , measured, for example, for edge **52** between a vertical line tangent to edge **50** and a vertical line tangent to the junction of faceted surfaces **42** and **46**. In certain embodiments of the invention, the overhang distance is greater than one third of the width and, in other embodiments, the overhang distance is greater than one half of the width. It is appreciated by a person of ordinary skill in the art that the widths of the trenches **22**, **24**, **26** intentionally vary to provide a characterizer **56** capable of measuring the shape of probe tips of differing dimensions. The invention contemplates that characterizer **56** may incorporate any number of trenches of different and/or similar widths and different and/or similar overhang distances.

In use and with reference to FIG. 9, an AFM probe tip **60** for measuring pattern dimensions includes a narrow neck **62** of a post projecting from a cantilever (not shown) and a thin, outwardly-projecting boot **64** that encircles the circumference of the free end of the neck **62**. The width of the boot **64** is measured relative to the diameter of the neck **62**. The probe tip **60** is mounted in an AFM (not shown), which is operated as understood by persons of ordinary skill in the art to perform a calibration procedure. An underside or bottom surface **66** of the boot **64** may be flat or may be cusped (i.e., either concave or convex). The probe tip **60** is positioned with the bottom surface **66** generally opposed to the planar surface **13** of the characterizer **56** of the invention and moved along the surface **13** toward one of the trenches **22**, **24**, **26**. The probe tip **60** is translated over one of the first and second edges **50**, **52** to profile one side surface of the boot **64** as understood by persons of ordinary skill in the art. The probe tip **60** is then translated over the other of the first and second edges **50**, **52** to profile the opposite side surface of the probe tip **60** also as understood by persons of ordinary skill in the art. The upward elevation of the edges **50**, **52** may be used to determine a shape profile of the bottom surface **66**, which may be used, for example, to sense a concavity in the bottom surface **66**. The profile of the probe tip **60** is used to develop a correction factor used to correct AFM image data by techniques understood by persons of ordinary skill in the art. The correction effectively deconvolves the effects of the probe tip **60** from the measurement so that the AFM image more accurately reflects the sample surface.

With reference to FIG. 10 in which like reference numerals refer to like features in FIGS. 1–9, the characterizer **56** may include trenches **22**, **24**, **26** and another set of trenches **22a**, **24a**, **26a** each having a major axis that is aligned at an angle relative to a major axis of each of trenches **22**, **24**, **26**, which is particularly useful for profiling two different portions of the probe tip **60** without reorienting the characterizer **56** in the AFM (not shown). Typically, a major axis characterizing trenches **22a**, **24a**, **26a** is aligned orthogonal to a major axis characterizing trenches **22**, **24**, **26**. The presence of two distinct sets of non-aligned trenches on substrate **12** permits characterization of all dimensions of the probe tip **60** without re-orienting the characterizer **56**. For **(100)** silicon substrates, the **{100}** planes are oriented with a 90° angular spacing. As a result, the wet anisotropic etching that contours trenches **22**, **24**, **26** will simultaneously contour the trench sidewalls of trenches **22a**, **24a**, **26a**.

While the invention has been illustrated by a description of various embodiments and while these embodiments have been described in considerable detail, it is not the intention

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of the applicants to restrict or in any way limit the scope of the appended claims to such detail. Additional advantages and modifications will readily appear to those skilled in the art. Thus, the invention in its broader aspects is therefore not limited to the specific details, representative apparatus and method, and illustrative example shown and described. Accordingly, departures may be made from such details without departing from the spirit or scope of applicants' general inventive concept.

What is claimed is:

1. A characterizer for a probe tip of an atomic force microscope, comprising:

a micromachined crystalline structure including first and second edges separated by a width suitable for characterizing a dimension of the probe tip, at least one of said first and second edges overhanging an undercut region of said micromachined crystalline structure by an overhang distance that is greater than one third of said width separating said first and second edges.

2. The characterizer of claim 1 wherein said overhang distance of said at least one of said first and second edges is greater than about one-half of said width.

3. The characterizer of claim 1 wherein said micromachined crystalline structure is formed in a (100) silicon substrate.

4. A characterizer for a probe tip of an atomic force microscope, comprising:

a micromachined crystalline structure including a substantially planar surface and a cavity defined below said surface, the cavity intersecting said surface at opposed spaced-apart first and second edges that are elevated above said surface in a direction away from said cavity.

5. The characterizer of claim 4 wherein said overhang distance is greater than about one-half of said width.

6. The characterizer of claim 4 wherein said opposed first and second edges are elevated above said surface.

7. A characterizer for a probe tip of an atomic force microscope, comprising:

a first micromachined crystalline structure including a generally-planar first surface and a first cavity defined below said first surface that intersects said first surface at spaced-apart opposed edges separated by a first width; and

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a second micromachined crystalline structure including a generally-planar second surface and a second cavity defined below said second surface that intersects said second surface at spaced-apart opposed edges separated by a second width,

wherein said first cavity has a major axis and said second cavity has a major axis inclined relative to said major axis of said first cavity.

8. The characterizer of claim 7 wherein at least one of said opposed edges of said first cavity overhang a region of said first cavity by an overhang distance that is greater than one third of said first width and at least one of said opposed edges of said second cavity overhang a region of said second cavity by an overhang distance that is greater than one third of said second width.

9. The characterizer of claim 7 wherein said micromachined crystalline structure is formed in a (100) silicon substrate.

10. The characterizer of claim 7 wherein said opposed edges of said first cavity are elevated above said surface in a direction away from said first cavity.

11. The characterizer of claim 7 wherein said opposed edges of said second cavity are elevated above said surface in a direction away from said first cavity.

12. The characterizer of claim 7 wherein said major axis of said first cavity is substantially orthogonal to said major axis of said second cavity.

13. A characterizer for a probe tip of an atomic force microscope, comprising:

a micromachined crystalline structure including first and second edges separated by a width suitable for characterizing a dimension of the probe tip, at least one of said first and second edges overhanging an undercut region of said micromachined crystalline structure by an overhang distance that is greater than one third of said width separating said first and second edges.

14. The characterizer of claim 13 wherein said overhang distance is greater than about one-half of said width.

15. The characterizer of claim 13 wherein said micromachined crystalline structure is formed in a (100) silicon substrate.

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