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**Sogard**

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(54) **COOLING ASSEMBLY FOR A STAGE**

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See application file for complete search history.

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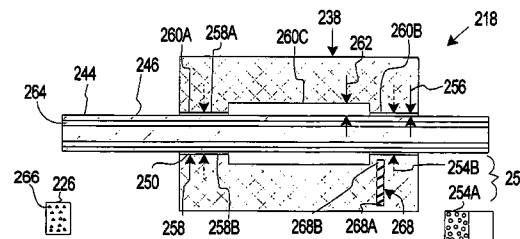
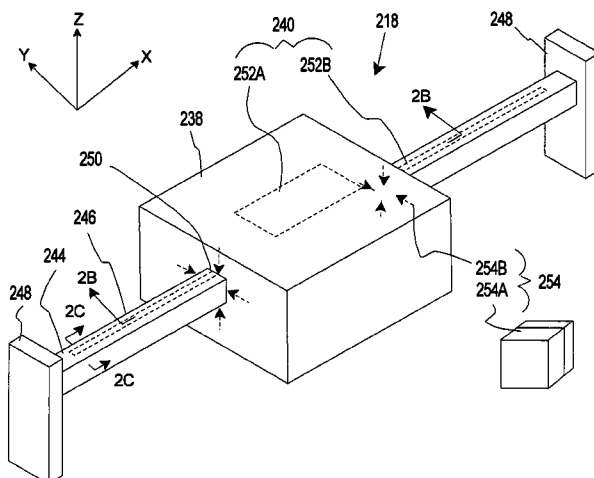
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(57) **ABSTRACT**

A stage assembly (218) for positioning a work piece (30) includes a stage (238), a heat transfer region (246), a stage mover assembly (240), and an environmental system (226). The stage (238) retains the work piece (30). The heat transfer region (246) is positioned near the stage (238). The stage mover assembly (240) moves the stage (238) relative to the heat transfer region (246). The environmental system (226) directly controls the temperature of the heat transfer region (246). For example, the environmental system (226) can circulate a circulation fluid near the heat transfer region (246). A bearing (254B) can maintain the stage (238) spaced apart from the heat transfer region (246).

**34 Claims, 13 Drawing Sheets**



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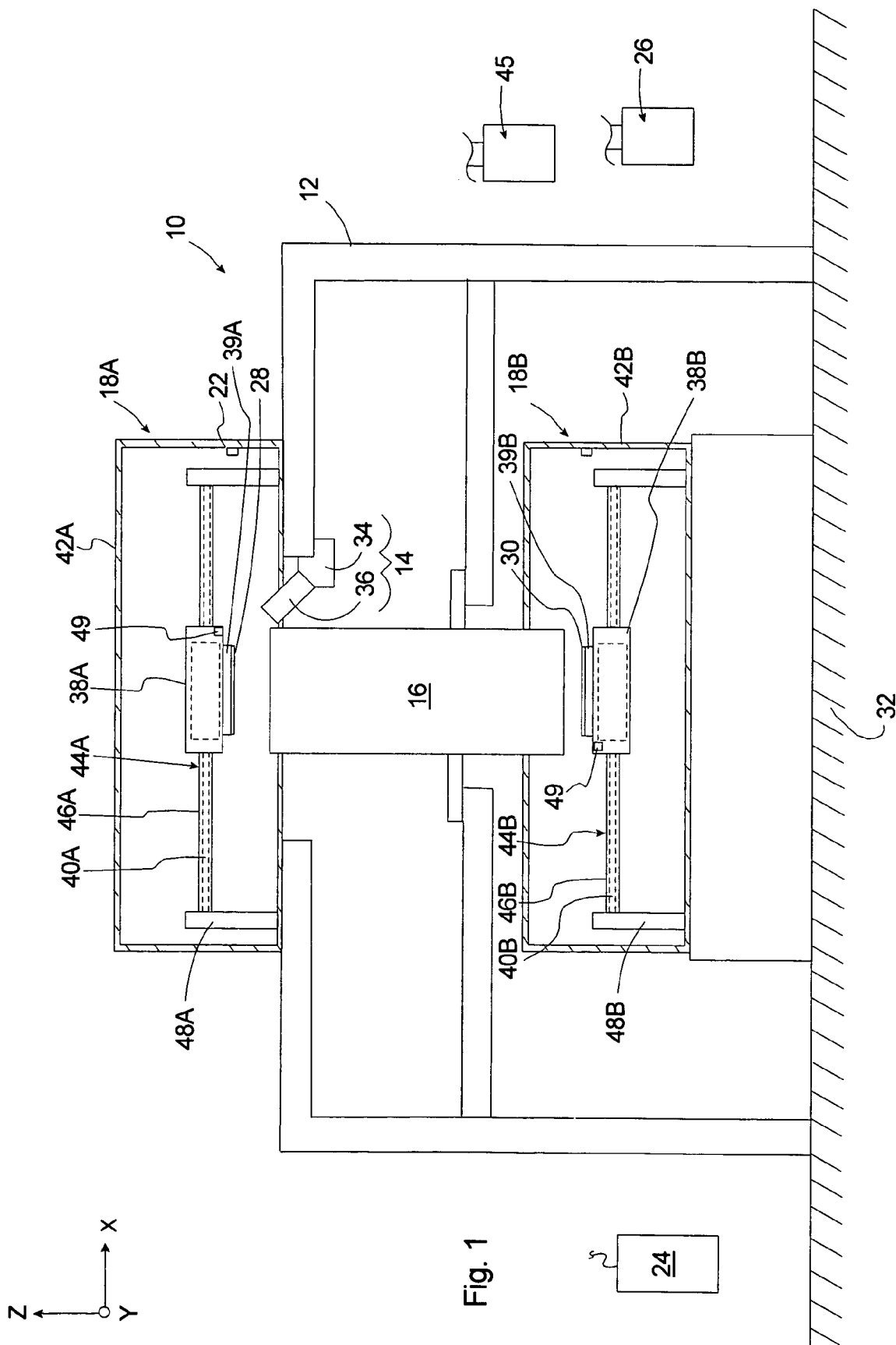
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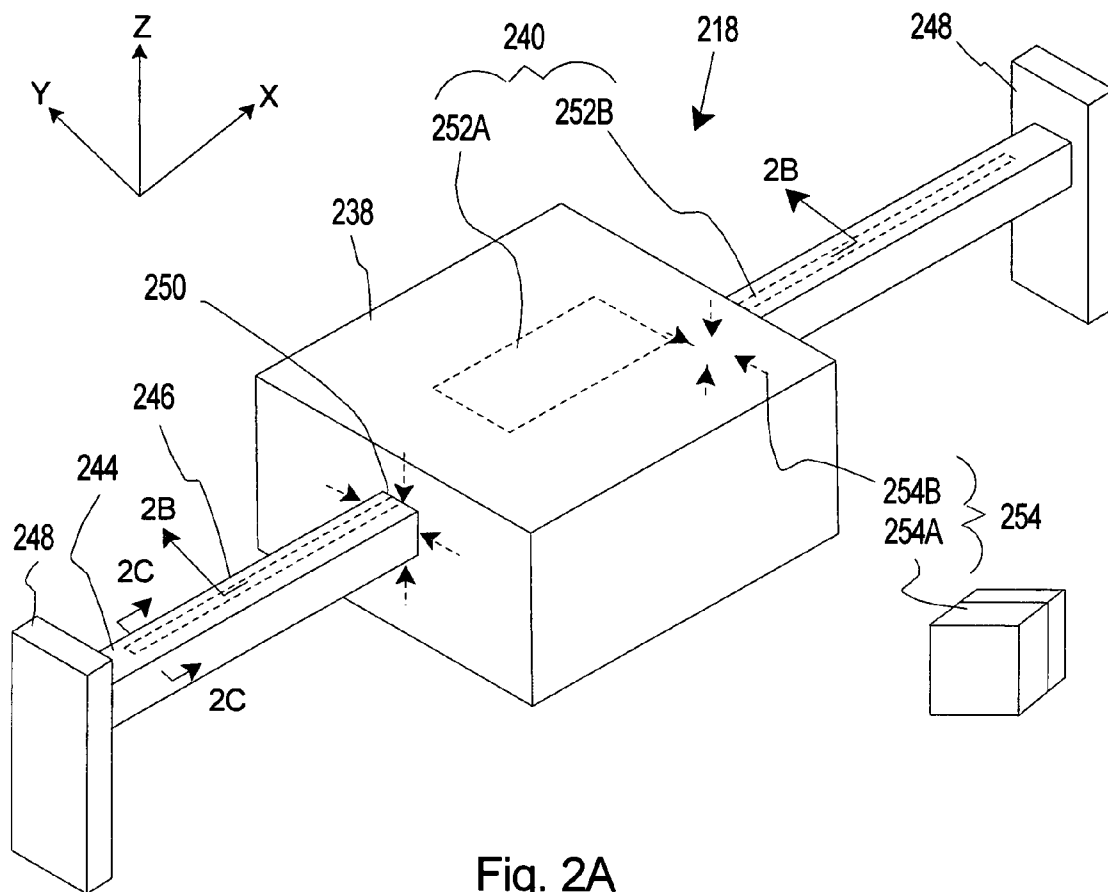


Fig. 2A

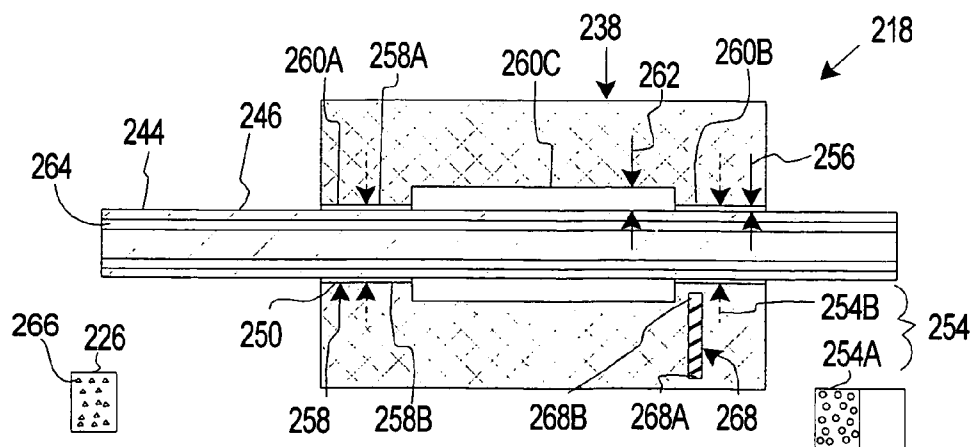


Fig. 2B

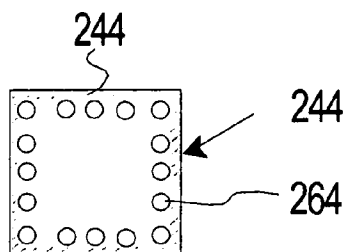


Fig. 2C

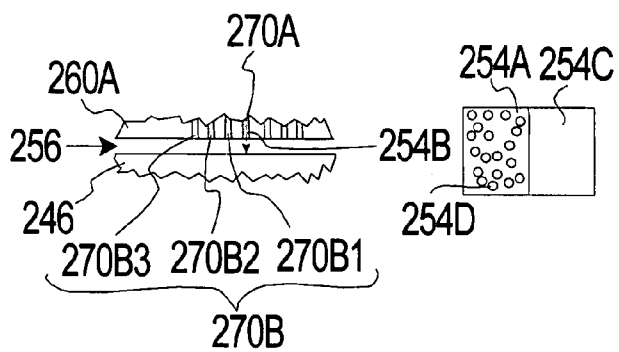


Fig. 2D

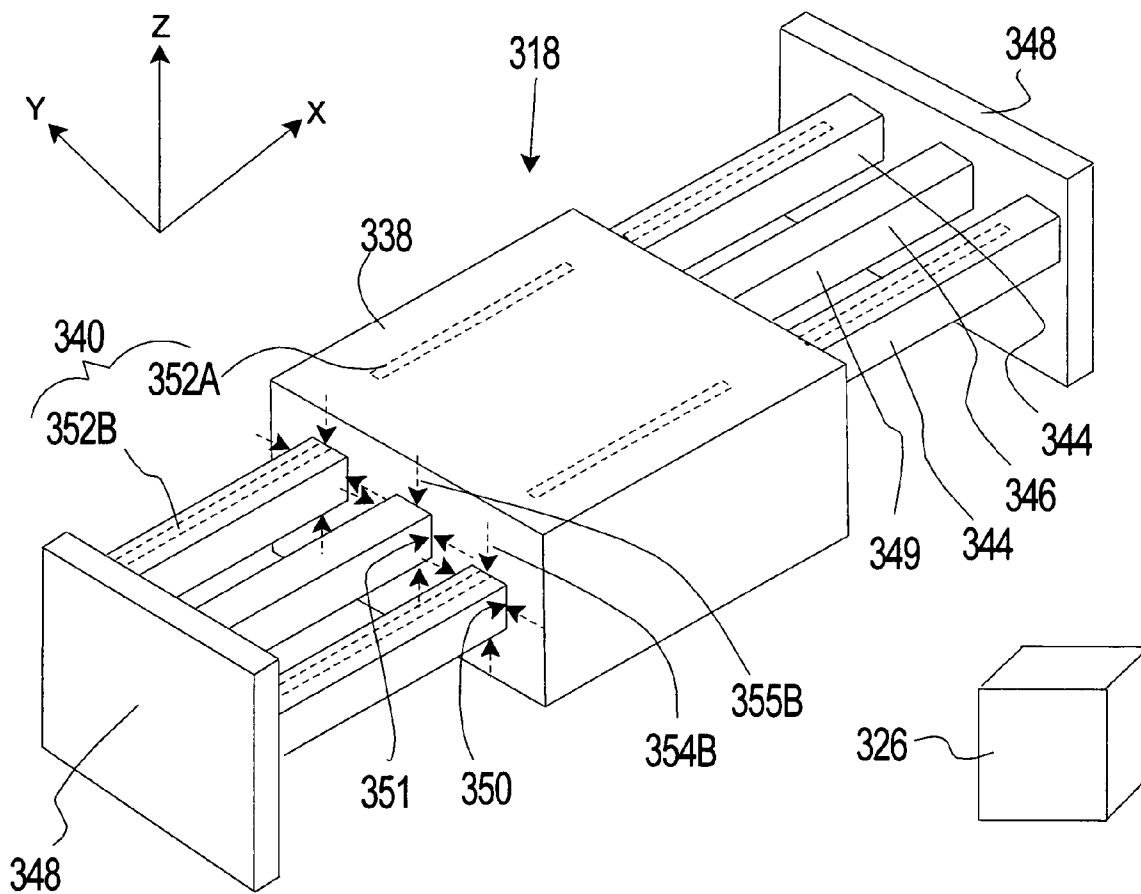


Fig. 3

<b>MODEL INPUTS</b>	Argon	Helium	Nitrogen
Universal Gas Constant (J/mol K)	8.3145	8.3145	8.3145
Average Temperature (K)	283	283	283
Temperature Difference	10	10	10
Pressure (Pa)	130	130	130
bearing pressure (Pa)	4.00E+05	4.00E+05	4.00E+05
Relief gap (m)	1.00E-03	1.00E-03	1.00E-03
gas bearing gap (m)	6.00E-06	6.00E-06	6.00E-06
Molecular weight	39.948	4.00	28
viscosity (kg/ms)	2.20E-05	1.95E-05	1.80E-05
Thermal Conductivity W/mK	0.01752	0.155	0.0258
specific heat (constant volume) J/kgK	312	3120	744
ratio of specific heat	1.67	1.67	1.4
Accommodation Coefficient	0.5	0.5	0.5
Area	0.4	0.4	0.4
Fraction of area represented by gas bearing	0.25	0.25	0.25
Stefan Boltzman Constant	5.67E-08	5.67E-08	5.67E-08
Emissivity	0.5	0.5	0.5
<b>MODEL OUTPUTS</b>			
mean free path (m)	5.15E-05	1.44E-04	5.03E-05
Knudsen number	5.148E-02	1.442E-01	5.031E-02
Knudsen number – bearing	2.788E-03	7.808E-03	2.725E-03
Regime	transition	transition	transition
Regime – bearing	Continuum	Continuum	Continuum
<b>CONTINUUM – heat transfer – Kn&lt;0.01 watts</b>			
Relief	52.6	465.0	77.4
Bearing	2920.0	25833.3	4300.0
<b>FREE MOLECULAR – heat transfer – Kn&gt;10 watts</b>			
Relief	89.0	281.7	159.8
Bearing	91289.5	288945.1	163884.3
<b>TRANSITION – heat transfer – 0.01&lt;Kn&lt;10 watts</b>			
Relief	99.1	526.3	156.4
Bearing	2829.5	23713.2	4190.1
<b>RADIATIVE – heat transfer watts</b>	10.3	10.3	10.3
<b>Total Heat Transfer (W)</b>	<b>3029.4</b>	<b>26369.9</b>	<b>4466.7</b>
<b>Total Heat Transfer (W/m2)</b>	<b>7573.6</b>	<b>65924.8</b>	<b>11166.8</b>
<b>Heat transfer at bearing surface (W/m2)</b>	<b>29200.0</b>	<b>258333.3</b>	<b>43000.0</b>

Fig. 2E

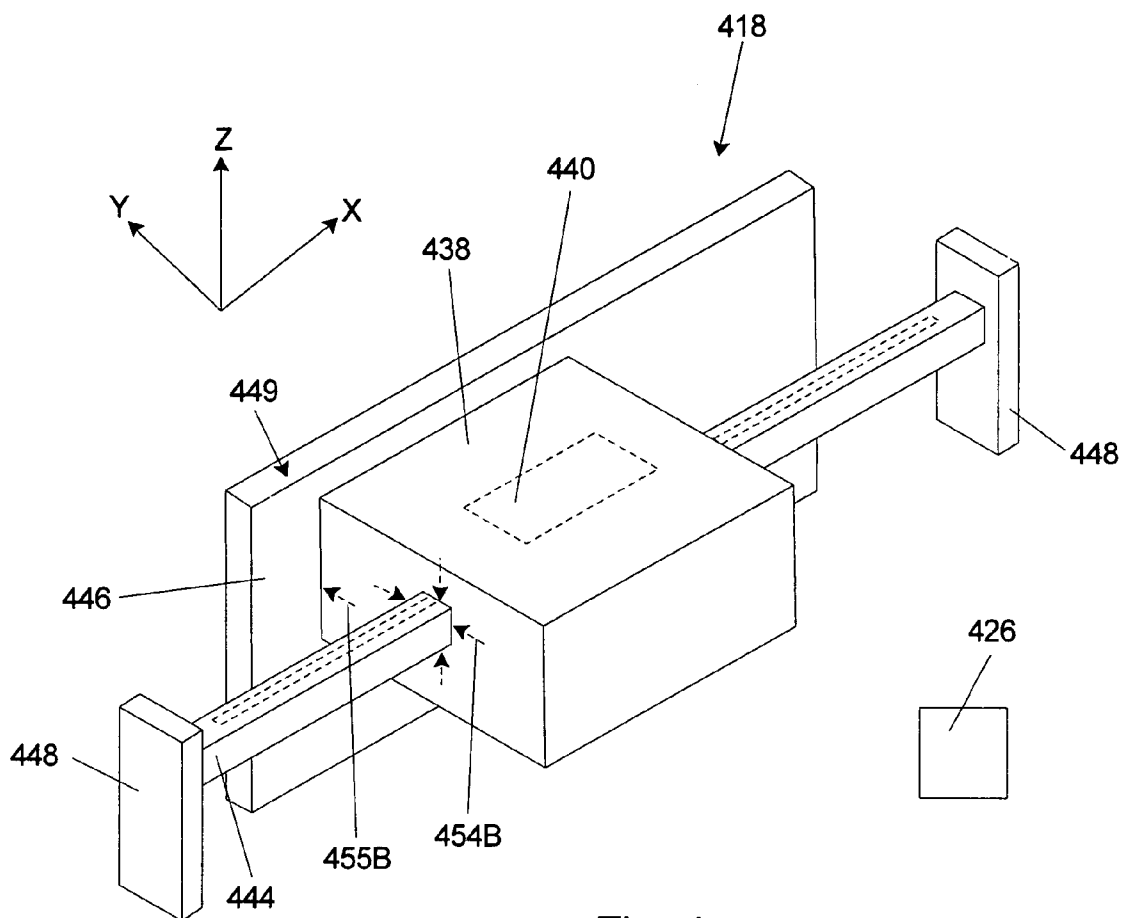


Fig. 4

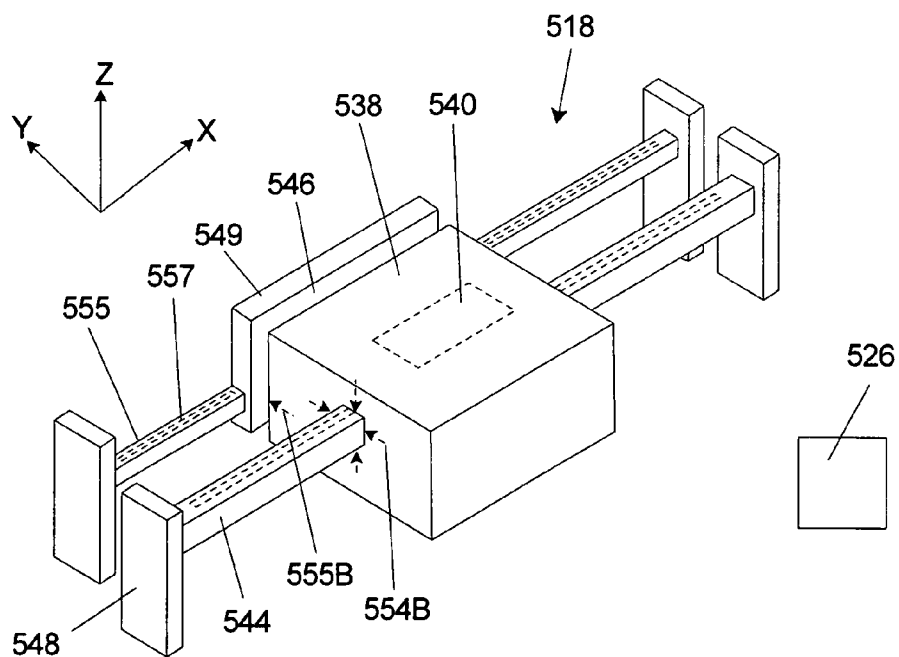


Fig. 5

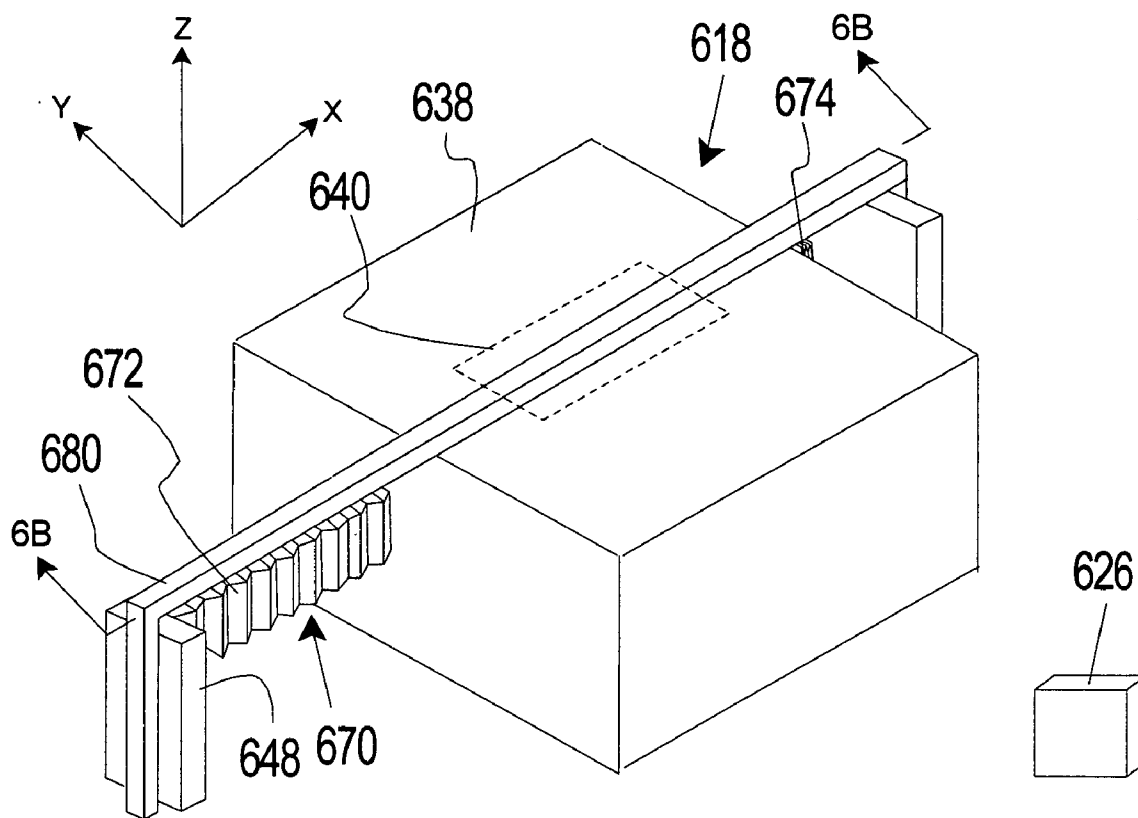


Fig. 6A

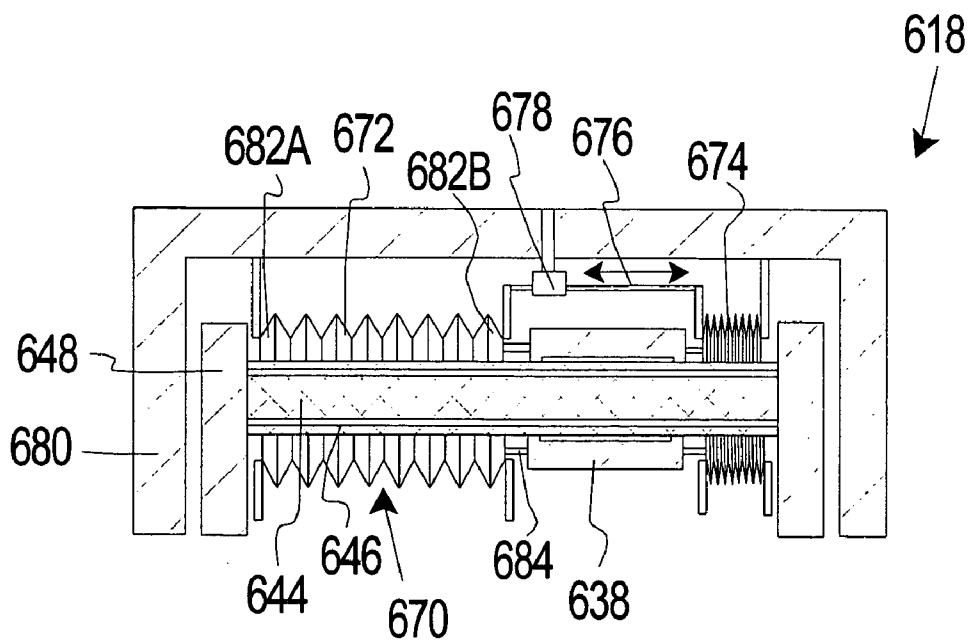


Fig. 6B



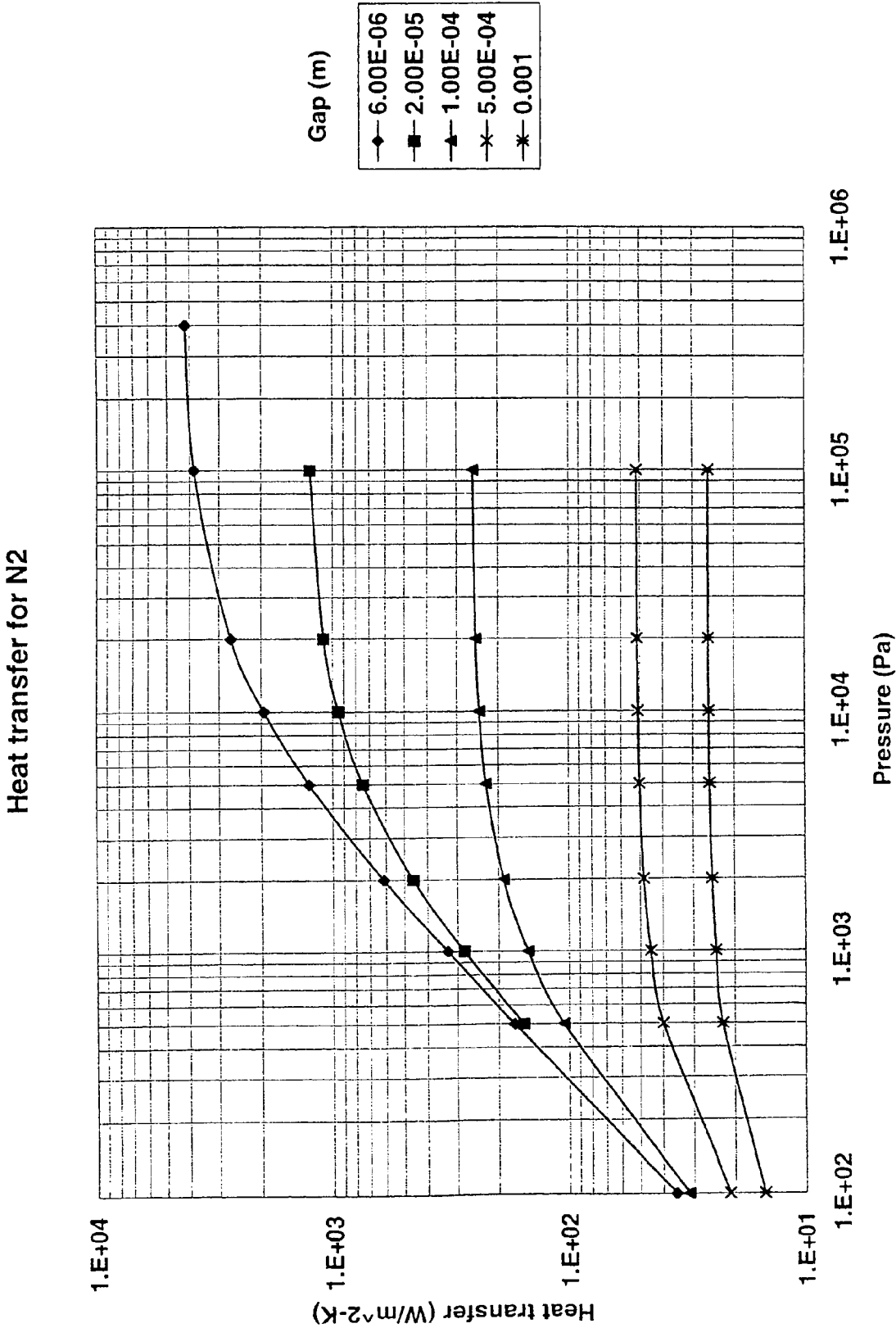


FIG. 7

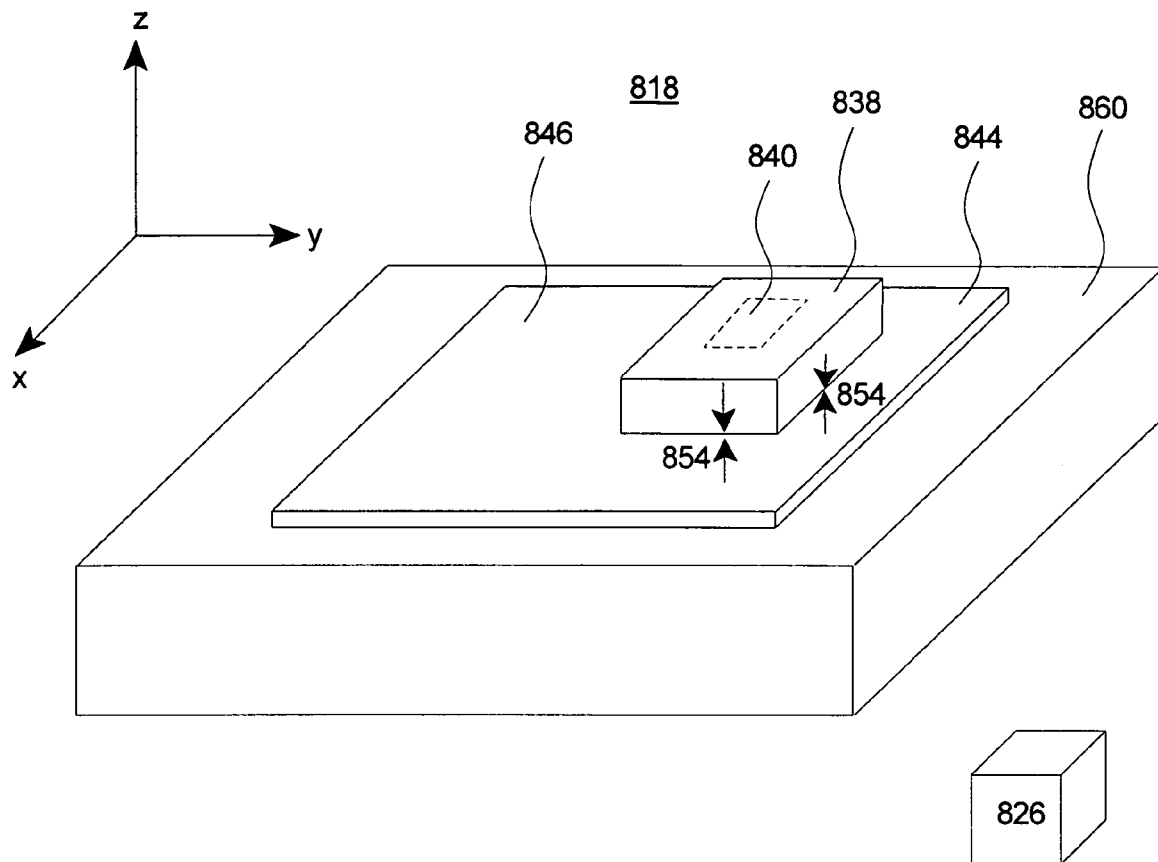


FIG. 8A

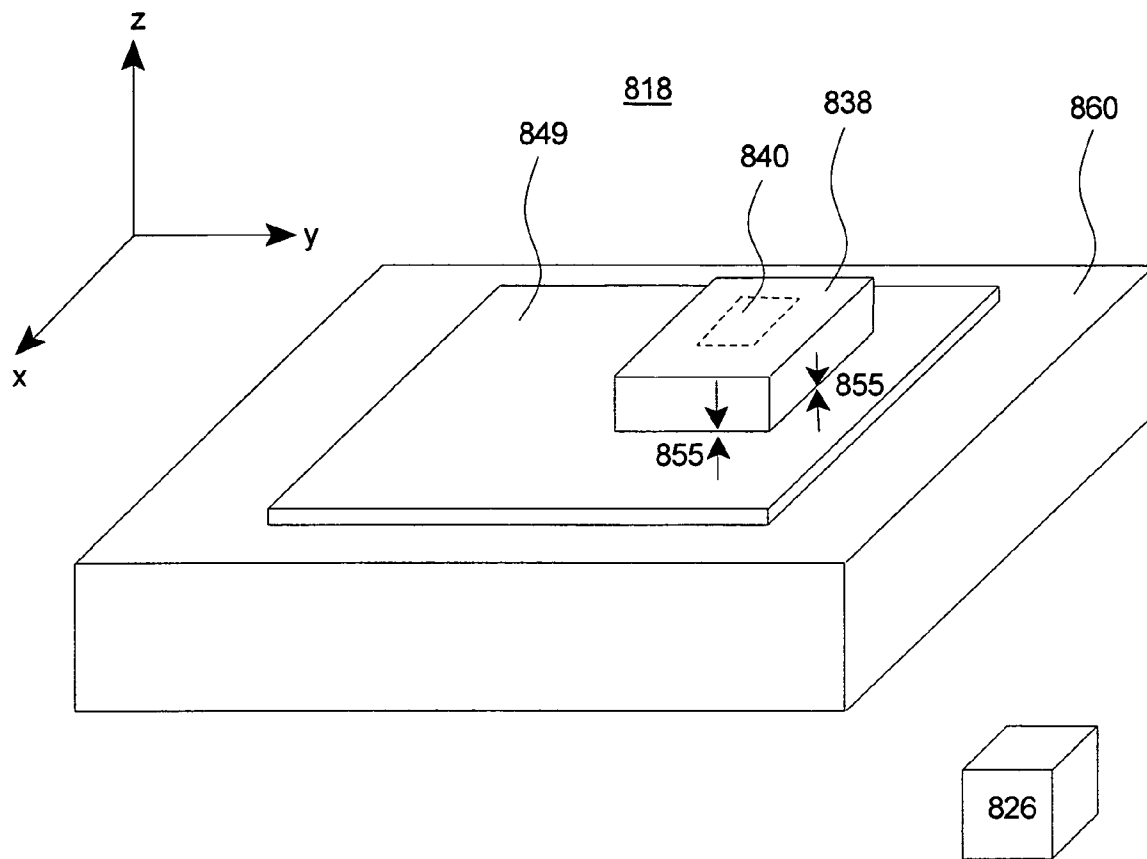


FIG. 8B

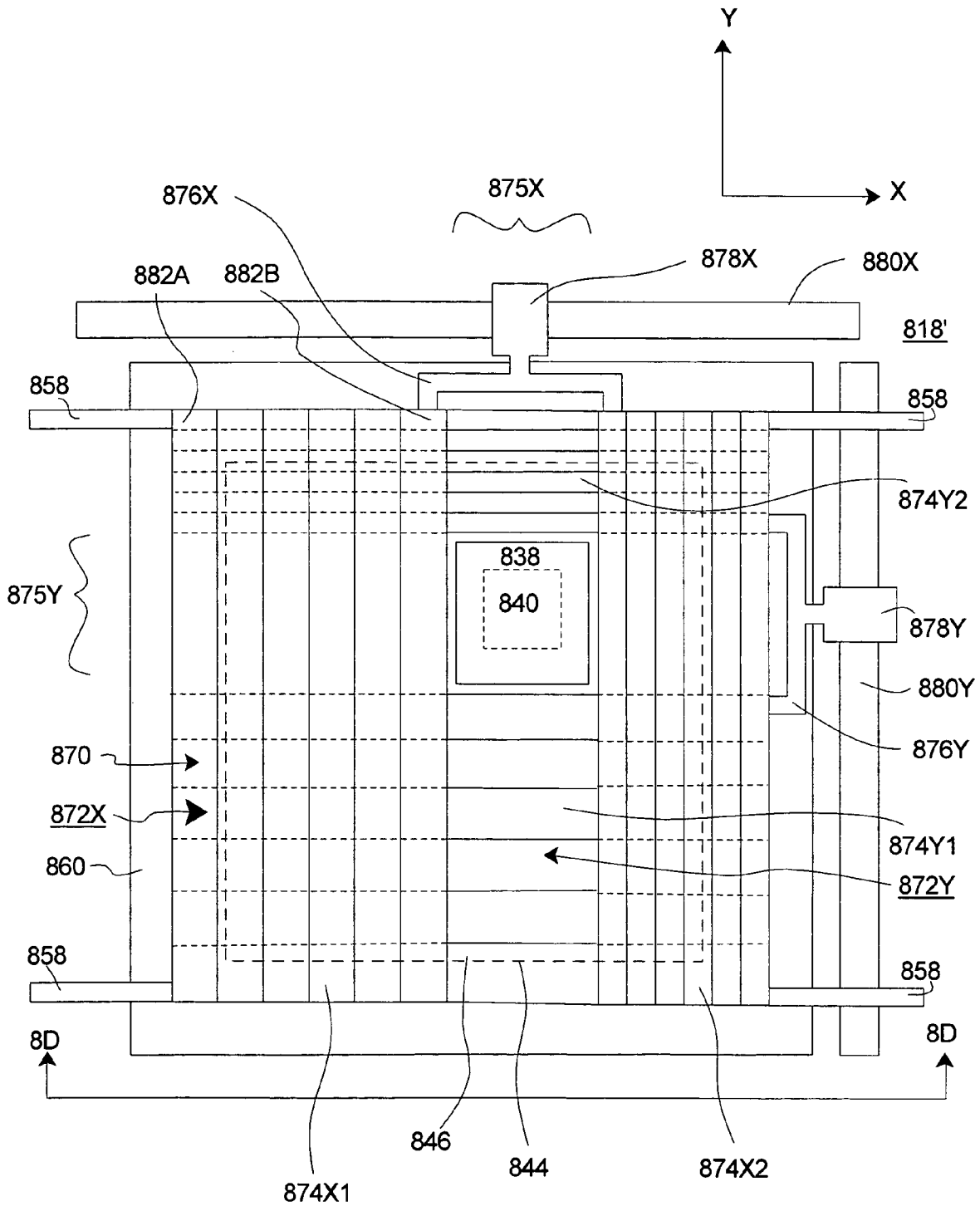


FIG. 8C

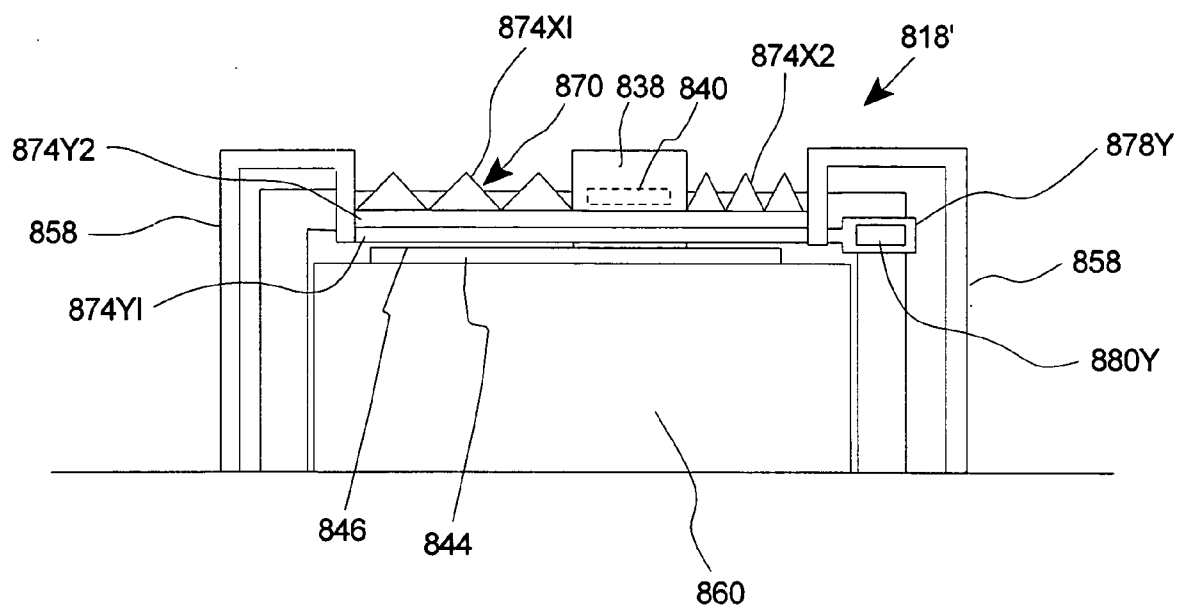


FIG. 8D

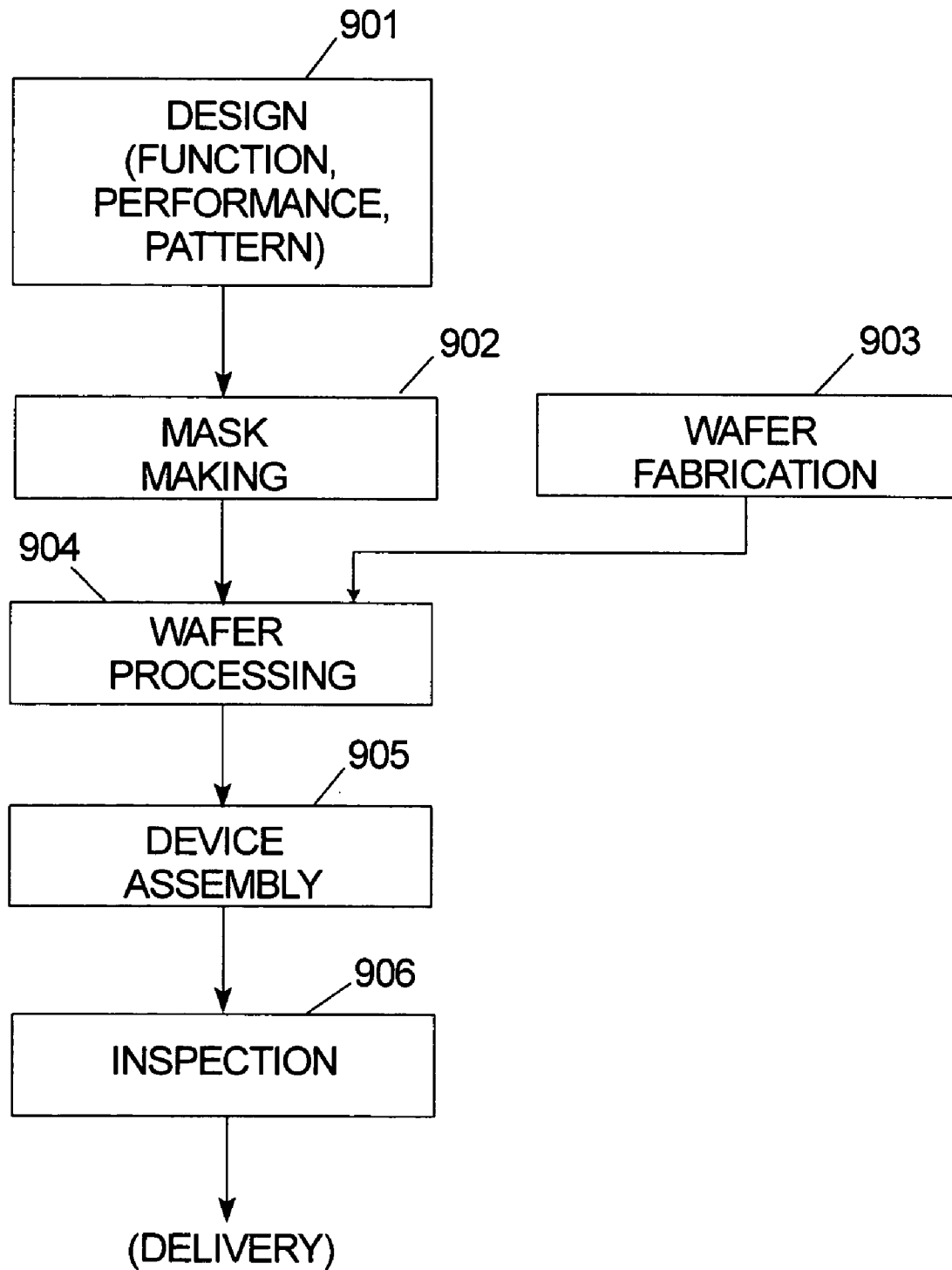


FIG. 9A

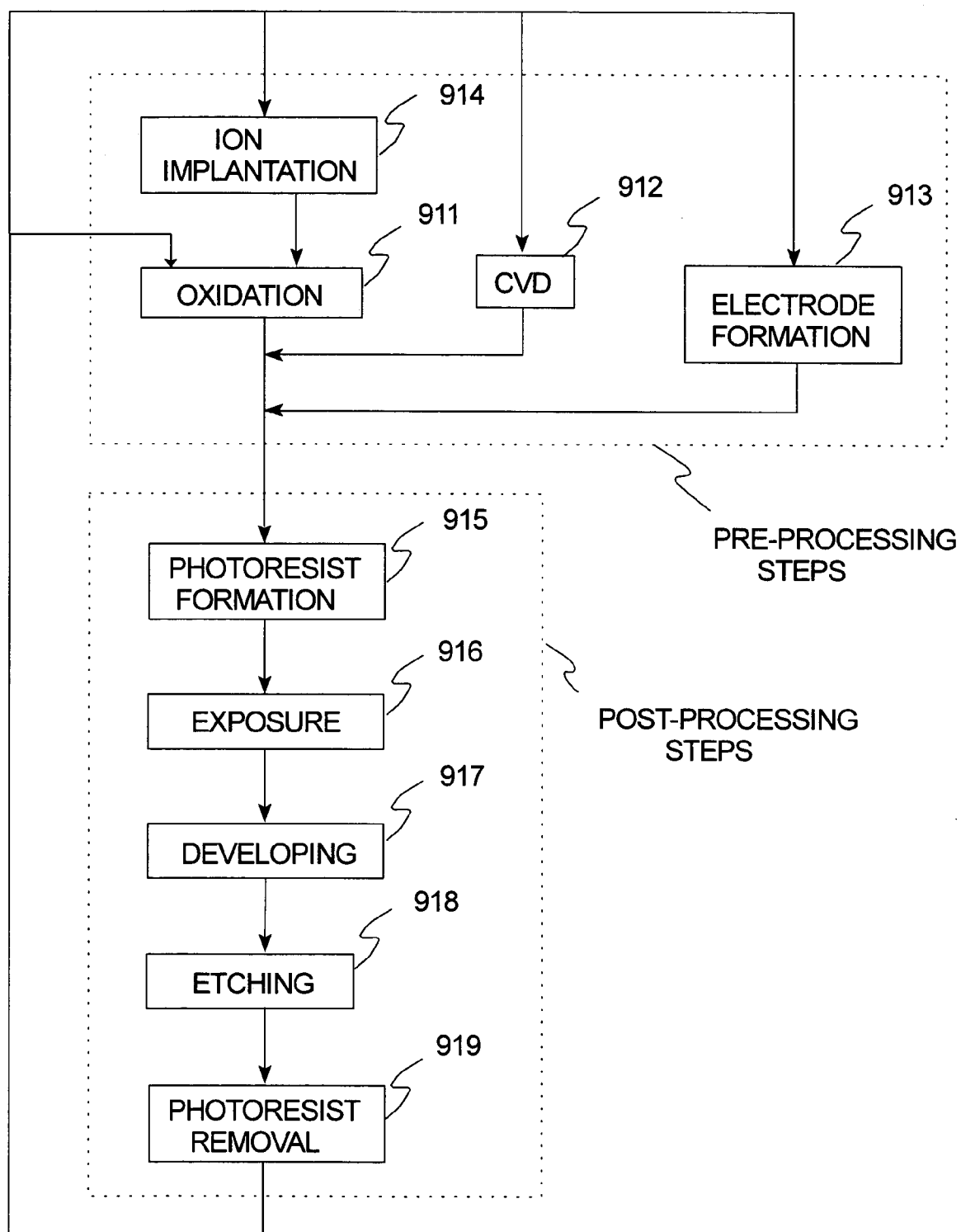


FIG. 9B

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## COOLING ASSEMBLY FOR A STAGE

## BACKGROUND

Lithography exposure apparatuses are commonly used to transfer images from a reticle onto a semiconductor wafer during semiconductor processing. A typical exposure apparatus includes an illumination source, a reticle stage assembly that positions a reticle, an optical assembly, a wafer stage assembly that positions a semiconductor wafer, and a measurement system that precisely monitors the position of the reticle and the wafer.

The illumination source generates a beam of light energy that is directed at the reticle. The projection optical assembly directs and/or focuses the light from the reticle to the wafer. The reticle stage assembly includes a reticle stage and one or more motors to precisely position the reticle relative to the projection optical assembly. Similarly, the wafer stage assembly includes a wafer stage and one or more motors that precisely position the wafer relative to the projection optical assembly.

Depending upon the wavelength of the light energy generated by the illumination source, the type of fluid between the illumination source and the wafer can greatly influence the performance of the exposure apparatus. For example, some types of light energy are absorbed by oxygen and other gases. Absorption of the light energy can lead to losses of intensity and uniformity of the light energy. Accordingly, the performance of the exposure apparatus and the quality of the integrated circuits formed on the wafer can be enhanced by controlling the environment around one or both stages.

One way to control the environment around a stage includes positioning a chamber around the stage. Subsequently, the desired environment can be created within the chamber around the stage. One type of controlled environment is a vacuum.

Unfortunately, stages generate heat from on-board actuators or sensors, as well as from absorption of the exposure radiation on the reticle or wafer. This heat must be removed in order for the stages to perform correctly. Traditional means include convection, conduction and radiation heat transfer to the surrounding air and surfaces for stages operating in air, in addition to heat transfer through coolants circulated through the stages and hoses to a fixed heat exchanger. However, in a vacuum, convection and conduction through air is absent; only radiant cooling remains, which is typically inadequate. Pumping coolant through hoses is much more difficult because the hoses must be vacuum compatible in addition to their other required properties. In either case, the hoses are displaced during stage motion, and this motion in turn perturbs the stage motion, making precision motion difficult.

## SUMMARY

The present invention is directed to a stage assembly for positioning a device, the stage assembly includes a stage, a heat transfer region, a stage mover assembly, and an environmental system. The stage retains the device. In one embodiment, the heat transfer region is positioned near the stage. The stage mover assembly moves the stage relative to the heat transfer region. The environmental system controls the temperature of the heat transfer region. For example, the environmental system can circulate a circulating fluid near the heat transfer region. In one embodiment, the heat transfer region provides for the removal of heat from the stage mover assembly. Alternatively, the present invention could also be

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used to heat a stage mover assembly, by suitable adjustment of the temperature of the heat transfer region.

In one embodiment, the stage includes a fluid bearing that separates the stage from the heat transfer region so that heat from the stage is transferred via the bearing to the heat transfer region.

Additionally, in one embodiment, the stage assembly includes a guide beam that guides the movement of the stage. In one embodiment, the heat transfer region is part of the guide beam.

Moreover, in one embodiment, the stage assembly can include a shield assembly that shields the heat transfer region from the surrounding environment.

The present invention is also directed to an exposure apparatus, a wafer, a device, a method for making a stage assembly, a method for making an exposure apparatus, a method for making a device, and a method for manufacturing a wafer.

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a side illustration of an exposure apparatus, in partial cut-away, having features of the present invention;

FIG. 2A is a perspective view of a stage assembly having features of the present invention;

FIG. 2B is a cut-away view taken on line 2B-2B in FIG. 2A and a side illustration of a bearing supply and a stage environmental system;

FIG. 2C is a cut-away view taken on line 2C-2C in FIG. 2A with the bearing supply;

FIG. 2D is a simplified side illustration of a portion of a bearing pad and the bearing supply;

FIG. 2E is a table that lists modeling and experimental results;

FIG. 3 is a perspective view of another embodiment of a stage assembly;

FIG. 4 is a perspective view of yet another embodiment of a stage assembly;

FIG. 5 is a perspective view of still another embodiment of a stage assembly;

FIG. 6A is a perspective view of another embodiment of a stage assembly;

FIG. 6B is a cut-away view taken on line 6B-6B in FIG. 6A;

FIG. 7 is a graph showing the relationship between heat transfer through a gas, gas pressure, and gap dimension;

FIG. 8A is a perspective view of another embodiment of a stage assembly;

FIG. 8B is a perspective view of yet another embodiment of a stage assembly;

FIG. 8C is a top view of another embodiment of a stage assembly;

FIG. 8D is a side view taken along line 8D-8D in FIG. 8C;

FIG. 9A is a flow chart that outlines a process for manufacturing a device in accordance with the present invention; and

FIG. 9B is a flow chart that outlines device processing in more detail.

## DESCRIPTION

FIG. 1 is a schematic illustration of a precision assembly, namely an exposure apparatus 10 having features of the present invention. The exposure apparatus 10 includes an apparatus frame 12, an illumination system 14 (irradiation apparatus), an optical assembly 16, a first stage assembly 18A, a second stage assembly 18B, a measurement system 22, a control system 24, and a stage environmental system 26.



The design of the components of the exposure apparatus **10** can be varied to suit the design requirements of the exposure apparatus **10**.

A number of Figures include an orientation system that illustrates an X axis, a Y axis that is orthogonal to the X axis, and a Z axis that is orthogonal to the X and Y axes. It should be noted that these axes can also be referred to as the first, second and third axes.

In one embodiment, the exposure apparatus **10** is useful as a lithographic device that transfers a pattern (not shown) of an integrated circuit from a reticle **28** onto a semiconductor wafer **30**. The reticle **28** and/or the wafer **30** are also referred to generally as a device and/or a work piece. The exposure apparatus **10** mounts to a mounting base **32**, e.g., the ground, a base, or floor or some other supporting structure.

There are a number of different types of lithographic devices. In one embodiment, the exposure apparatus **10** is a scanning type photolithography system that exposes the pattern from the reticle **28** onto the wafer **30** with the reticle **28** and the wafer **30** moving synchronously. In a scanning type lithographic apparatus, the reticle **28** is moved perpendicularly to an optical axis of the optical assembly **16** by the reticle stage assembly **18A** and the wafer **30** is moved perpendicularly to the optical axis of the optical assembly **16** by the wafer stage assembly **18B**. Scanning of the reticle **28** and the wafer **30** occurs while the reticle **28** and the wafer **30** are moving synchronously.

Alternatively, the exposure apparatus **10** can be a step-and-repeat type photolithography system that exposes the reticle **28** while the reticle **28** and the wafer **30** are stationary. In the step and repeat process, the wafer **30** is in a constant position relative to the reticle **28** and the optical assembly **16** during the exposure of an individual field. Subsequently, between consecutive exposure steps, the wafer **30** is consecutively moved with the wafer stage assembly **18B** perpendicularly to the optical axis of the optical assembly **16** so that the next field of the wafer **30** is brought into position relative to the optical assembly **16** and the reticle **28** for exposure. Following this process, the images on the reticle **28** are sequentially exposed onto the fields of the wafer **30**, and then the next field of the wafer **30** is brought into position relative to the optical assembly **16** and the reticle **28**.

However, the use of the exposure apparatus **10** provided herein is not limited to a photolithography system for semiconductor manufacturing. The exposure apparatus **10**, for example, can be used as an LCD photolithography system that exposes a liquid crystal display device pattern onto a rectangular glass plate or a photolithography system for manufacturing a thin film magnetic head. In addition to a photolithography system, the exposure apparatus **10** may be a charged particle lithography system such as an electron beam or ion beam lithography system.

The apparatus frame **12** supports some of the components of the exposure apparatus **10**. The apparatus frame **12** illustrated in FIG. 1 supports the reticle stage assembly **18A**, the optical assembly **16** and the illumination system **14** above the mounting base **32**.

The illumination system **14** includes an illumination source **34** and an illumination optical assembly **36**. The illumination source **34** emits a beam (irradiation) of light energy. The illumination optical assembly **36** guides the beam of light energy from the illumination source **34** to the reticle **28**. The beam illuminates selectively different portions of the reticle **28** and exposes the wafer **30**. In FIG. 1, the illumination system **14** is illustrated as being supported below the reticle stage assembly **18**. In this embodiment, the energy beam from the illumination system **14** is directed upwards towards the

reticle **28** and reflected off the reticle **28** downward to the optical assembly **16**. Alternatively, for example, the illumination system **14** can be positioned elsewhere.

The illumination source **34** can be a g-line source (436 nm), an i-line source (365 nm), a KrF excimer laser (248 nm), an ArF excimer laser (193 nm) or a F<sub>2</sub> laser (157 nm). Alternatively, the illumination source **34** can generate charged particle beams such as an electron beam. Furthermore, in the case where an electron beam is used, the structure could be such that either a mask is used or a pattern can be directly formed on a substrate without the use of a mask.

The optical assembly **16** projects and/or focuses the light from the reticle **28** to the wafer **30**. Depending upon the design of the exposure apparatus **10**, the optical assembly **16** can magnify or reduce the image illuminated on the reticle **28**.

When deep ultra-violet radiation such as produced by an excimer laser is used, glass materials such as quartz and fluorite that transmit far ultra-violet rays can be used in the optical assembly **16**. When an electron beam is used, electron optics can consist of electron lenses and deflectors. The optical path for the electron beams should be in a vacuum.

Also, with an exposure device that employs vacuum ultra-violet radiation (VUV) of wavelength 200 nm or lower, use of the catadioptric type optical system can be considered. Examples of the catadioptric type of optical system include the disclosure Japan Patent Application Disclosure No. 8-171054 published in the Official Gazette for Laid-Open Patent Applications and its counterpart U.S. Pat. No. 5,668,672, as well as Japan Patent Application Disclosure No. 10-20195 and its counterpart U.S. Pat. No. 5,835,275. In these cases, the reflecting optical device can be a catadioptric optical system incorporating a beam splitter and concave mirror. Japan Patent Application Disclosure No. 8-334695 published in the Official Gazette for Laid-Open Patent Applications and its counterpart U.S. Pat. No. 5,689,377 as well as Japan Patent Application Disclosure No. 10-3039 and its counterpart U.S. patent application Ser. No. 873,605 (Application Date: Jun. 12, 1997) also use a reflecting-refracting type of optical system incorporating a concave mirror, etc., but without a beam splitter, and can also be employed with this invention. As far as is permitted, the disclosures in the above-mentioned U.S. patents, as well as the Japan patent applications published in the Official Gazette for Laid-Open Patent Applications are incorporated herein by reference.

The first stage assembly **18A** holds and positions the reticle **28** relative to the optical assembly **16** and the wafer **30**. In one embodiment, the first stage assembly **18A** includes (i) a first stage **38A** having a first chuck **39A** that retains the reticle **28**, (ii) a first stage mover assembly **40A** (illustrated in phantom) that moves and positions the reticle stage **38A** and reticle **28**, (iii) a first chamber assembly **42A** that encircles and encloses the first stage **38A**, and the reticle **28**, (iv) a first guide beam **44A** that includes a first heat transfer region **46A**, and (v) a pair of spaced apart first beam supports **48A** that secure the first guide beam **44A** to the apparatus frame **12**.

The second stage assembly **18B** holds and positions the wafer **30** with respect to the projected image of the illuminated portions of the reticle **28**. In one embodiment, the second stage assembly **18B** includes (i) a second stage **38B** having a second chuck **39B** that retains the wafer **30**, (ii) a second stage mover assembly **40B** (illustrated in phantom) that moves and positions the second stage **38B** and wafer **30**, (iii) a second chamber assembly **42B** that encircles and encloses the second stage **38B**, and the wafer **30**, (iv) a second guide beam **44B** that includes a second heat transfer region

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46B, and (v) a pair of spaced apart second beam supports 48B that secure the second guide beam 44B to the apparatus frame 12.

Each chuck 39A, 39B can be a vacuum chuck, an electrostatic chuck, or some other type of chuck. Additionally, for example, one or both of the stage mover assemblies 18A, 18B can include a chuck mover assembly (not shown) that moves and adjusts the position of the respective chuck 39A, 39B relative to the respective stage 38A, 38B. For example, the chuck mover assembly can adjust the position of the respective chuck 39A, 39B with one to six degrees of freedom.

The chamber assemblies 42A, 42B facilitate the creation of a controlled environment around the respective device. Each chamber assembly 42A, 42B can be sized and shaped according to the design of the other components of the exposure apparatus 10. In FIG. 1, each chamber assembly 42A, 42B is generally rectangular box shaped. In one embodiment, each chamber assembly 42A, 42B is rigid and is constructed from materials such as metal or plastic. The required thickness and strength of each chamber assembly 42A, 42B will depend upon type of controlled environment. For example, thicker and stronger walls and hermetic seals are necessary if the controlled environment is a vacuum.

Alternatively, for example, one or both of the stage assemblies 18A, 18B can be designed without the respective chamber assembly 42A, 42B.

Additionally, the exposure apparatus 10 can include a chamber environmental system 45 that is in fluid communication with and controls the environment in one or both of the chamber assemblies 42A, 42B. The desired environment created and/or controlled in the chamber assemblies 42A, 42B by the chamber environmental system 45 can be selected according to the design of the rest of the components of the exposure apparatus 10, including the illumination system 14. For example, the desired controlled environment can be a vacuum type environment. In this embodiment, the chamber environmental system 45 removes the fluid from the chamber assemblies 42A, 42B. Alternatively, for example, the controlled environment can be an inert gas, such as Argon, Helium, or Nitrogen, or another type of fluid. In this embodiment, the chamber environmental system 45 fills the chamber assemblies 42A, 42B with the desired fluid.

The chamber environmental system 45 can include one or more pumps, reservoirs, and/or vacuum pumps. Additionally, the chamber environmental system 45 can include multiple separate systems.

In photolithography systems, when linear motors (see U.S. Pat. Nos. 5,623,853 or 5,528,118) are used in the wafer stage assembly or the reticle stage assembly, the linear motors can be either an air levitation type employing air bearings or a magnetic levitation type using Lorentz force or reactance force. Additionally, the stage could move along a guide, or it could be a guideless type stage that uses no guide. As far as is permitted, the disclosures in U.S. Pat. Nos. 5,623,853 and 5,528,118 are incorporated herein by reference.

The measurement system 22 monitors movement of the reticle 28 and the wafer 30 relative to the optical assembly 16 or some other reference. With this information, the control system 24 can control the first stage assembly 18A to precisely position the reticle 28 and the second stage assembly 18B to precisely position the wafer 30. The design of the measurement system 22 can vary. For example, the measurement system 22 can utilize multiple laser interferometers, encoders, mirrors, and/or other measuring device.

The control system 24 is electrically connected to the measurement system 22, the stage assemblies 18A, 18B, and the environmental systems 26, 45. In one embodiment, the con-

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trol system 24 receives information from the measurement system 22 and controls the stage mover assemblies 40A, 40B to precisely position the reticle 28 and the wafer 30. Additionally, the control system 24 can control the operation of the components of the environmental systems 26, 45. The control system 24 can include one or more systems, processors and circuits.

The stage environmental system 26 controls the temperature of at least a portion of one or both of the stage assemblies 18A, 18B. For example, the stage environmental system 26 can control the temperature of the stages 38A, 38B by directly controlling the temperature of the heat transfer regions 46A, 46B. In one embodiment, the stage environmental system 26 controls the temperature of a temperature sensitive region 49 (illustrated as a box) of the stages 38A, 38B. Non-exclusive examples of the temperature sensitive regions 49 can include (i) an area near each chuck 39A, 39B to inhibit thermal deformation of the reticle 28 or wafer 30, (ii) an area between each chuck 39A, 39B and an interferometer mirror (not shown) to inhibit a change of distance there between, (iii) one or more sensors or monitors that are part of the stage, and/or (iv) one or more actuators that are part of the stages.

FIG. 2A is a perspective view of a first embodiment of a stage assembly 218 having features of the present invention. The chuck and the work piece are not illustrated in FIG. 2A. The stage assembly 218 can be used as the first stage assembly 18A or the second stage assembly 18B described above and illustrated in FIG. 1. Alternatively, the stage assembly 218 can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIG. 2A, the stage assembly 218 includes (i) the stage 238, (ii) the stage mover assembly 240 (illustrated in phantom) that moves and positions the stage 238, (iii) the guide beam 244 that includes the heat transfer region 246, and (iv) the spaced apart beam supports 248. In this embodiment, the stage 238 is generally rectangular block shaped and includes a rectangular shaped stage aperture 250 that extends transversely through the stage 238 so that the stage 238 can receive the guide beam 244.

The stage mover assembly 240 moves the stage 238 and the workpiece (illustrated in FIG. 1) relative to the apparatus frame 12 (illustrated in FIG. 1) and the mounting base 32 (illustrated in FIG. 1). In alternative embodiments, the stage mover assembly 240 can be designed to move the stage 238 with one, two, three, four, five or six degrees of freedom. The stage mover assembly 240 can include one or more movers, such as rotary motors, voice coil motors, linear motors utilizing a Lorentz force to generate drive force, electromagnetic movers, planar motor, or some other force movers.

In FIG. 2A, the stage mover assembly 240 moves the stage 238 with one degree of freedom, namely along the X axis. In this embodiment, the stage mover assembly 240 includes a magnet component 252A (illustrated in phantom) having one or more magnets and a conductor component 252B (illustrated in phantom) having one or more conductors. In this embodiment, one of the components 252A, 252B is secured to the guide beam 244 and the other component 252B, 252A is secured to the stage 238. With this design, the control system 24 (illustrated in FIG. 1) directs electrical current to the conductor component 252B to move and position the stage 238 relative to the guide beam 244.

In an alternative embodiment, for example, (i) one of the components 252B, 252A is secured to another beam (not shown) that extends parallel with the guide beam 244 and (ii) the other component 252A, 252B is secured to the stage 238.

With this design, reaction forces generated by the stage mover assembly **240** are not transferred to the guide beam **244**.

In FIG. 2A, the guide beam **244** guides the motion of the stage **238** along the X axis and inhibits relative motion between the guide beam **244** and the stage **238** along the Y and Z axes, and about the X, Y, Z axes. Further, in this embodiment, the guide beam **244** is generally rectangular bar shaped. Moreover, in this embodiment, the heat transfer region **246** is disposed in the guide beam **244**. More specifically, in this embodiment, the heat transfer region **246** is defined by the outer perimeter of the guide beam **244**.

In FIG. 2A, a bearing assembly **254** (illustrated as arrows) maintains the stage **238** spaced apart a stage gap **256** (illustrated in FIG. 2B) along the Y and Z axes relative to the guide beam **244** and allows for motion of the stage **238** along the X axis. The design of the bearing assembly **254** can be changed to suit the environment created around the stage **238**. In one embodiment, the bearing assembly **254** includes a bearing supply **254A** that directs a fluid to the stage gap **256** via a conduit (not shown), to create a plurality of opposed fluid type bearings **254B** (illustrated as arrows) that maintain the stage **238** spaced apart from the guide beam **244** in a non-contact manner. In this embodiment, each fluid type bearing **254B** can be a vacuum compatible fluid type bearing.

FIG. 2B illustrates a cut-away view of the guide beam **244** and the stage **238** of the stage assembly **218** of FIG. 2A. FIG. 2B also illustrates the stage environmental system **226**, and the bearing assembly **254**.

Additionally, FIG. 2B illustrates that the stage **238** includes a plurality of slider regions **258** that cooperate to define the stage aperture **250**. Further, the slider regions **258** are positioned around and adjacent to the guide beam **244**. More specifically, in this embodiment, the stage **238** includes an upper slider region **258A**, a lower slider region **258B** that is opposite the upper slider region **258A**, a front slider region (not shown), and a rear slider region (not shown) that is opposite the front slider region. The design of each slider region **258** can be changed to suit the design requirements of the stage **238**. In FIG. 2B, each slider region **258** includes a first bearing pad **260A**, a spaced apart second bearing pad **260B**, and a relieved area **260C** that separates the bearing pads **260A**, **260B**. Typically, a significant fraction of the inner surface of each slider region **258** is relieved. Each slider region **258** can be integrally formed into the rest of the stage **238** or formed from one or more separate components.

Moreover, FIG. 2B illustrates that the bearing assembly **254** creates the fluid bearing **254B** between each bearing pad **260A**, **260B** and the guide beam **244**. Further, FIG. 2B also illustrates that the stage gap **256** is maintained between each bearing pad **260A**, **260B** and the heat transfer region **246** of the guide beam **244**. Moreover, a relief gap **262** separates the relieved area **260C** of each slider region **258** from the heat transfer region **246**. In alternative, non-exclusive embodiments, the stage gap **256** is between approximately 3  $\mu\text{m}$  and 20  $\mu\text{m}$  and the relief gap **262** is between approximately 50  $\mu\text{m}$  and 5 mm.

In one embodiment, the pressure in the relief gap **262** is less than the pressure in the stage gap **256**. This is particularly true for vacuum applications, where a high pressure in the relief gap **262** would tend to distort the slider region **258**. As a result, in certain embodiments, much of the heat transfer occurs at the slider regions **258**.

As briefly described above, in one embodiment, the heat transfer region **246** is cooled by the stage environmental system **226**. The type of cooling can be varied. In one embodiment, the guide beam **244** includes a plurality of spaced apart circulation passageways **264** distributed around the perimeter

of the guide beam **244**. In this embodiment, the stage environmental system **226** is in fluid communication with the circulation passageways **264** and directs a circulation fluid **266** (illustrated as triangles) via a conduit (not shown), to the circulation passageways **264** to directly control the temperature of the heat transfer surface **246**.

In this embodiment, the very small stage gap **256** at the bearings **254B** acts as the thermal conductive path from the stage **238** to the heat transfer region **246**. Stated another way, in this embodiment, heat from the stage **238** is conducted through the fluid in the bearings **254B** to the heat transfer region **246**. To facilitate this, in one embodiment, the temperature of heat transfer region **246** is maintained at a different value from the temperature of the surfaces of stage **238** facing heat transfer region **246**. If the stage gap **256** is small enough the heat transfer can be substantial.

Moreover, in certain embodiments, heat from the stage **238** is also conducted via the relief gap **262**. The amount of heat transferred via the relief gap **262** will depend on the size of the relief gap **262** and the size of the relieved area **260**.

In one embodiment, heat is transferred primarily by conduction through the bearing fluid located within the stage gap **256** and the relief gap **262**. In addition, a relatively small amount of heat is radiated between the heat transfer region **246** and facing surfaces of the slider region **258** and the relieved area **260C**. The conductive heat transfer depends on fluid and surface properties, and on the fluid density, or equivalently its pressure, and the stage gaps **256** and the relief gap **262**, as well as the temperature differences across the stage gaps **256** and relief gap **262**. FIG. 7 illustrates the heat transfer rate for nitrogen gas as a function of fluid pressure for a number of gaps for one embodiment of a stage assembly. These results are derived from expressions in D. Wright et al, "Low temperature etch chuck: modeling and experimental results of heat transfer and wafer temperature", J. Vac. Sci. Technol., Vol. A10, 1065(1992). In this example, for the small gaps of 6  $\mu\text{m}$  (6.00E-06) and 20  $\mu\text{m}$  (2.00E-05), typical of stage gaps **256**, the heat transfer is nearly independent of pressure for atmospheric pressure (approximately 1.E05 Pa) and above. For larger gaps, more typical of relief gaps **260C**, the heat transfer is smaller but nearly independent of pressure for pressures as low as one tenth of atmospheric pressure or less. Since fluid bearings normally operate at pressures of several atmospheres, and the relieved area is normally maintained at atmospheric pressure or less, heat transfer in these regions typically is relatively insensitive to the pressure settings.

Referring back to FIG. 2B, in one embodiment, the stage environmental system **226** directly controls the temperature of the heat transfer region **246**, indirectly controls the temperature of the stage **238**, and controls the amount of heat transferred from the stage **238** to the environment that surrounds the stage **238**. In one embodiment, the stage environmental system **226** maintains a portion or the entire outer surface of the stage **238** at a set temperature.

The design of the stage environmental system **226** can vary. The stage environmental system **226** can include one or more fluid reservoirs (not shown), fluid pumps (not shown), and/or temperature adjusters (not shown) e.g. heat exchangers, chiller units, or heaters. In one embodiment, the temperature, flow rate, and type of circulation fluid **266** are selected and adjusted to precisely control the temperature of the heat transfer region **246** and/or the stage **238**. In one embodiment, the circulation fluid **266** can be Fluorinert type FC-77, made by 3M Company in Minneapolis, Minn. and/or R123, made by DuPont, located in Wilmington, Del.

For example, the flow rates and temperature of the circulation fluid **266** are controlled to maintain (i) the stage **238** at a predetermined temperature, or (ii) a predetermined temperature difference between the heat transfer region **246** and the slider regions **258**. In alternative, non-exclusive embodiments, the temperature difference between the heat transfer region **246** and the slider regions **258** of the stage **238** is maintained at least approximately 0.5, 1, 2, 3, 5, 7, 10, 15, to 20° K. However, the temperature difference can be greater or less.

The amount of heat transferred from the slider regions **258** to the heat transfer region **246** can be controlled. FIG. 7 shows the heat transfer rate between the slider regions **258** and the heat transfer region **246** can be between approximately 1000 and 4000 W/m<sup>2</sup>-K. The heat transfer rate between the relieved area **260C** and the heat transfer region **246** can be between approximately 10 and 500 W/m<sup>2</sup>-K. However, greater or lesser rates can be achieved.

With some of these designs, the bulk of the heat from the slider regions **258** is transferred via the bearing pads **260A**, **260B** and a portion of the heat is transferred via the relieved area **260C**.

FIG. 2E is a table that lists modeling results for one embodiment. In this embodiment, the stage has a total slider region area of 0.4 m<sup>2</sup>. Twenty-five percent of the internal area of the slider is separated from the guide beam by a stage gap of 6 μm; the rest has a gap of 1 mm. Heat transfer is calculated for three different gases Ar, He, and N<sub>2</sub>. The pressure in the bearing is 4×10<sup>5</sup> Pa or 4 atm, and the pressure in the relieved region is 130 Pa or approximately 1 Torr. In this embodiment, most of the heat transfer is in the bearing region.

In these embodiments, for a temperature difference of 10 K, a heat transfer of approximately 4.5 kW is possible with N<sub>2</sub> gas, 3.0 kW with Ar and 26.4 kW with He.

In certain embodiments, because of the temperature differences between the slider regions **258** and the heat transfer regions **246**, and because the stage gaps **256** are quite small, thermal expansion can cause the stage gaps **256** to change substantially. For example, in one embodiment, the stage gap **256** is approximately 3 microns when a temperature difference of 10 K is maintained between the slider regions **258** and the guide beam **244**. If the guide beam **244** has a coefficient of thermal expansion of 3 ppm/K, and a transverse dimension of 0.2 m, the guide beam **244** will expand by  $3 \times 10^{-6} \times 0.2 \times 10 = 6 \times 10^{-6}$  m = 6 μm if the guide beam **244** warms up to the same temperature as the slider regions **258** (or the slider regions cool down to the guide beam temperature), so that the stage gap **256** disappears. Thus, care must be taken in the design to avoid seizing of the bearing **254B**. A number of means are possible, including: (i) the bearing **254B** clearances are chosen large enough to avoid seizure; (ii) the materials are chosen with small coefficients of expansion; (iii) maximum bearing transverse dimensions are limited; (iv) at one extreme of position along the path of the stage **238** relative to the guide beam **244**, e.g. the load position, the stage gaps **256** are greater, so that the stage **238** could be safely parked there even if the intended temperature difference is not maintained; and/or (v) the maximum temperature difference is limited by the existing bearing dimensions and gaps.

Additionally, in one embodiment, the stage **238** can include one or more heat transferers **268** for transferring heat from one or more portions of the stage **238** to the slider regions **258**. The design, number and location of the heat transferers **268** can vary. For example, each heat transferer **268** can have a first end **268A** that is positioned near the heat source and a second end **268B** that is positioned near the slider region **258**. In this embodiment, each heat transferer

**268** can be a solid beam or structure that is formed from a suitable material that has a relatively high thermal conductivity. For example, in alternative embodiments, the material in the heat transferer **268** can have a thermal conductivity of at least approximately 50 watts per meter degree Kelvin (W/m-K), 100 W/m-K, 200 W/m-K, or 300 W/m-K. Examples of materials that satisfy these desired thermal conductivity ranges, along with their approximate thermal conductivity values, include aluminum (237 W/m-K), gold (317 W/m-K), copper (401 W/m-K) and silver (429 W/m-K). Alternately, other suitable materials having thermal conductivities in the ranges provided herein can be used.

The heat transfer capability of a heat transferer **268** may be compared with the heat transfer capability of the gas in the stage gap **256** and the relief gap **262**, as described above in connection with the data in FIG. 2E. If the heat transferer **268** has a thermal conductivity of 100 W/m-K, transverse area 0.1 m<sup>2</sup>, distance between the first end **268A** and second end **268B** of 0.1 m, and temperature difference of 1 K between first end **268A** and second end **268B**, the heat transfer is  $100 \text{ W/m-K} \times 0.1 \text{ m}^2 \times 1 \text{ K} / 0.1 \text{ m} = 100 \text{ W}$ . This is adequate for many applications, but it is substantially less than the heat transfer described above in connection with the example in FIG. 2E. Therefore in this example, the temperature difference of 10 K between the slider regions **258** and the guide beam **244** could be reduced without significantly affecting the net heat transfer from the stage mover assembly **240**. This in turn reduces concerns about thermal expansion effects causing seizure of the bearing **254B**.

In one embodiment, each heat transferer **268** is not in electrical contact with and is electrically isolated from any electrical components on the stage **238**. In another embodiment, at least one of the heat transferers **268** is a heat pipe. In yet another embodiment, the heat transferer includes a pump that moves a fluid between one or more hot portions of the stage **238** and the slider regions **258**.

FIG. 2C is a cross-sectional view from FIG. 2A. FIG. 2C illustrates that in this embodiment, the guide beam **244** includes a plurality of spaced apart circulation passageways **264** that are positioned around the perimeter of the guide beam **244**. Additionally, the heat transfer region **246** is illustrated as cross-hatching in FIG. 2C. The circulation passageways **264** can extend the length of the guide beam **244** or just a portion of the guide beam **244**.

The size of each of the circulation passageways **264** can vary. The location of the inlets and the outlets into the circulation passageways **264** can be changed to influence the cooling of the heat transfer region **246**.

Additionally, the guide beam **244** can include one or more passageways (not shown) for the bearing fluid **254D** (illustrated in FIG. 2D).

FIG. 2D illustrates a portion of the heat transfer region **246**, one bearing pad **260A** and a portion of the stage gap **256** in more detail. In this embodiment, the bearing **254B** is a vacuum compatible fluid type bearing that is designed to minimize the amount of bearing fluid that is released into the surrounding environment. In this embodiment, the bearing pad **260A** includes a fluid outlet **270A** in fluid communication with the bearing fluid supply **254A** and a plurality of fluid ducts **270B** surrounding the bearing pad **256** that are in fluid communication with a bearing recovery system **254C**. To create the bearing **254B**, the bearing fluid supply **254A** forces a bearing fluid **254D** (illustrated as circles) from the fluid outlet **270A** towards the heat transfer region **246**, and the bearing recovery system **254C** removes the bearing fluid **254D** from the fluid ducts **270B**. In one embodiment, the bearing recovery system **254C** connects each successive fluid

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duct **270B1**, **270B2**, **270B3** to recovery units maintained at successively lower pressures, in order to recover most of the bearing fluid **254D** released from the fluid outlet **270A** and minimize the bearing fluid **254D** that exits the stage gap **256** into the environment. Such recovery can be accomplished without connecting hoses to moving stage **238**, by exhausting the fluids from fluid ducts **270B1**, **270B2**, **270B3** into chambers internal to guide beam **244**, through openings in the surface of guide beam **244**. The chambers internal to guide beam **244** are evacuated by means of vacuum pumps. This art is described in U.S. Pat. Nos. 6,467,960, 6,499,880, and 6,735,867. With this design, heat from the bearing pad **260A** is conducted effectively through the bearing fluid **254D**, and if the stage gap **256** between is small enough the heat transfer can be substantial.

In this embodiment, although the bearing pads are proposed as the primary heat transfer surface, other surfaces in close proximity can be used. These might have a labyrinth geometry, so the total surface area is increased.

FIG. 3 illustrates a perspective view of a second embodiment of a stage assembly **318** having features of the present invention. The chuck and the device are not illustrated in FIG. 3. The stage assembly **318** can be used as the first stage assembly **18A** or the second stage assembly **18B** described above and illustrated in FIG. 1. Alternatively, the stage assembly **318** can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIG. 3, the first stage assembly **318** includes (i) the stage **338**, (ii) the stage mover assembly **340** (illustrated in phantom) that moves and positions the stage **338**, (iii) a pair of spaced apart guide beams **344**, (iv) a heat transfer beam **349** that defines the heat transfer region **346**, and (v) the spaced apart beam supports **348**. In this embodiment, the stage **338** is generally rectangular block shaped and includes two stage apertures **350** and one transfer region aperture **351** that extend transversely through the stage **338**. The stage apertures **350** and the guide beams **344** may be rectangular shaped or they may be of a different shape. For example they may be cylindrical shaped. Also the heat transfer beam **349** and transfer region aperture **351** may be rectangular shaped or they may be of a different shape. For example they may be cylindrical shaped.

The stage mover assembly **340** is somewhat similar to the corresponding component described above. In this embodiment, the actuator electrical conductor components **352B** are secured to both guide beams **344** and the magnet components **352A** are secured to the stage **338**.

In an alternative embodiment, for example, (i) one of the components **352B**, **352A** is secured to two other beams (not shown) that extend parallel with the guide beams **344** and (ii) the other component **352A**, **352B** is secured to the stage **338**. With this design, reaction forces generated by the stage mover assembly **340** are not transferred to the guide beams **344**.

In FIG. 3, the guide beams **344** guide the motion of the stage **338** and a beam bearing **354B** maintains a beam stage gap between the stage **338** and the guide beams **344**. Further, in one embodiment, a region bearing **355B** maintains a region stage gap between the stage **338** and the heat transfer beam **349**. In this embodiment, the region stage gap at the bearings **355B** act as the conductive path from the stage **338** to the heat transfer region **346**. For example, each bearing **354B**, **355B** can be a fluid type bearing. Alternatively, for example, a magnetic type bearing or a ball or roller bearing type assembly could be utilized for beam bearing **354B** that allows for motion of the stage **338** relative to the guide beams **344**.

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In one embodiment, the heat transfer region **346** is cooled by the stage environmental system **326**. In one embodiment, the heat transfer beam **349** includes a plurality of spaced apart circulation passageways distributed around the perimeter of the heat transfer beam **349**. In this embodiment, the stage environmental system **326** directs a circulation fluid to directly control the temperature of the heat transfer region **346**. The stage environmental system **326** can be similar in design as the corresponding component described above. Additionally, in one embodiment, the stage **338** can include one or more heat transferers (not shown) for transferring heat from one or more portions of the stage **338** to the heat transfer region **346**.

In one embodiment, the region stage gap is larger than the beam stage gap. With this design, the relative rates of thermal expansion are less problematic because the region stage gap is larger. In alternative, non-exclusive embodiments, the beam stage gap is between approximately 3  $\mu\text{m}$  and 20  $\mu\text{m}$  and the region stage gap is between approximately 50  $\mu\text{m}$  and 5 mm. Further, the local pressure in the region stage gap can be less than the pressure in the beam stage gap so the region bearing **355B** has little influence on the beam bearing **354B** performance.

FIG. 4 illustrates a perspective view of yet another embodiment of a stage assembly **418** having features of the present invention. The chuck and the device are not illustrated in FIG. 4. The stage assembly **418** can be used as the first stage assembly **18A** or the second stage assembly **18B** described above and illustrated in FIG. 1. Alternatively, the stage assembly **418** can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIG. 4, the first stage assembly **418** includes (i) the stage **438**, (ii) the stage mover assembly **440** (illustrated in phantom) that moves and positions the stage **438**, (iii) a guide beam **444**, (iv) a heat transfer plate **449** that defines the heat transfer region **446**, and (v) the spaced apart beam supports **448**. In this embodiment, the heat transfer plate **449** is positioned adjacent to one side of the stage **438** and the stage **438** is moved relative to the heat transfer plate **449**. Alternatively, heat transfer plate **449** could also be placed above or below stage **438**.

In FIG. 4, the guide beam **444** guides the motion of the stage **438** and a beam bearing **454B** maintains a beam stage gap between the stage **438** and the guide beam **444**. Further, in one embodiment, a region bearing **455B** maintains a region stage gap between the stage **438** and the heat transfer plate **449**. In this embodiment, the region bearings **455B** act as the conductive path from the stage **438** to the heat transfer region **446**. For example, each bearing **454B**, **455B** can be a fluid type bearing. Alternatively, for example, a magnetic type bearing or a ball or roller bearing type assembly could be utilized for beam bearing **454B** that allows for motion of the stage **438** relative to the guide beam **444**.

In one embodiment, the heat transfer region **446** is cooled by the stage environmental system **426**. In one embodiment, the heat transfer plate **449** includes a plurality of spaced apart circulation passageways. Further, in this embodiment, the stage environmental system **426** directs a circulation fluid to directly control the temperature of the heat transfer surface **446**. The stage environmental system **426** can be similar in design as the corresponding component described above. Additionally, in one embodiment, the stage **438** can include one or more heat transferers (not shown) for transferring heat from one or more portions of the stage **438** to the heat transfer region **446**.

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In one embodiment, the region stage gap is larger than the beam stage gap. With this design, the relative rates of thermal expansion are less problematic because the region stage gap is larger.

FIG. 5 illustrates a perspective view of yet another embodiment of a stage assembly 518 having features of the present invention. The chuck and the device are not illustrated in FIG. 5. The stage assembly 518 can be used as the first stage assembly 18A or the second stage assembly 18B described above and illustrated in FIG. 1. Alternatively, the stage assembly 518 can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIG. 5, the first stage assembly 518 includes (i) the stage 538, (ii) the stage mover assembly 540 (illustrated in phantom) that moves and positions the stage 538, (iii) a guide beam 544, (iv) a heat transfer plate 549 that defines the heat transfer region 546, (v) a transfer guide 555, (vi) a transfer mover assembly 557, and (vii) the spaced apart beam supports 548.

In FIG. 5, the guide beam 544 guides the motion of the stage 538 and a beam bearing 554B maintains a beam stage gap between the stage 538 and the guide beams 544. Further, in one embodiment, a region bearing 555B maintains a region stage gap between the stage 538 and the heat transfer plate 549. In this embodiment, the region bearings 555B acts as the conductive path from the stage 538 to the heat transfer region 546. In this embodiment, the heat transfer plate 549 is positioned adjacent to one side of the stage 538. Alternatively, heat transfer plate 549 could also be placed above or below stage 538.

Moreover, in this embodiment, the transfer guide 555 guides the movement of the heat transfer plate 549 and the transfer mover assembly 557 moves the heat transfer plate 549. In one embodiment, the transfer mover assembly 557 is controlled to move the heat transfer plate 549 substantially concurrently to follow and track the movement of the stage 538. With this design, the plate 549 is moved to be adjacent to the stage 538.

In one embodiment, the heat transfer region 546 is cooled by the stage environmental system 526. In this embodiment, the stage environmental system 526 directs a circulation fluid to directly control the temperature of the heat transfer region 546. Additionally, in one embodiment, the stage 538 can include one or more heat transferers (not shown) for transferring heat from one or more portions of the stage 538 to the heat transfer region 546.

In one embodiment, the region stage gap is larger than the beam stage gap. With this design, the relative rates of thermal expansion are less problematic because the region stage gap is larger.

FIG. 6A illustrates a perspective view of yet another embodiment of a stage assembly 618 having features of the present invention, and FIG. 6B illustrates a cutaway view taken on line 6B-6B in FIG. 6A. The chuck and the device are not illustrated in FIGS. 6A and 6B. The stage assembly 618 can be used as the first stage assembly 18A or the second stage assembly 18B described above and illustrated in FIG. 1. Alternatively, the stage assembly 618 can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIGS. 6A and 6B, the stage assembly 618 includes (i) the stage 638, (ii) the stage mover assembly 640 (illustrated in phantom) that moves and positions the stage 638, (iii) a guide

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beam 644 that defines the heat transfer region 646, (iv) the spaced apart beam supports 648, and (v) the stage environmental system 626. In this embodiment, the stage assembly 618 is similar to the stage assembly 218 illustrated in FIG. 2A. However, in this embodiment, the stage assembly 618 includes a shield assembly 670 that reduces the amount of heat transfer between the heat transfer region 646 and the surrounding environment. Stated another way, the shield assembly 670 surrounds the guide beam 644 and heat transfer region 646, and shields the rest of the local environment from the lower temperature of the heat transfer region 646.

In one embodiment, the shield assembly 670 includes a flexible, first thermal shield 672, a flexible, second thermal shield 674, a shield connector 676, a shield mover assembly 678, and a shield frame 680.

In FIGS. 6A and 6B, the first thermal shield 672 is positioned on one side of the stage 638 and the second thermal shield 674 is positioned on the opposite side of the stage 638. Moreover, each thermal shield 672, 674 is generally tubular shaped, and encircles the heat transfer region 646. In one embodiment, each thermal shield 672, 674 is generally rectangular tube shaped and includes a plurality of bellows. In one embodiment, each thermal shield 672, 674 is made of a thin material, with a low thermal emissivity coefficient, so that little heat transfer occurs between the shield 672, 674 and either the heat transfer region 646 or the local environment.

In one embodiment, each thermal shield 672, 674 includes a distal end 682A that is secured to the shield frame 680 near the beam support 648 and a proximal end 682B. The shield connector 676 connects the proximal ends 682B of the thermal shields 672, 674 together. In one embodiment, the shield frame 680 is a rigid beam and the shield connector 676 is a rigid beam.

The shield mover assembly 678 moves the proximal ends 682B of the thermal shields 672, 674 to follow and shadow the movement of the stage 638. More specifically, as the stage mover assembly 640 moves the stage 638, the shield mover assembly 678 is driven so that the proximal end 682B of each shield 672, 674 is positioned near the stage 638. In one embodiment, the shield mover assembly 678 moves the shield connector 676 and the proximal ends 682B. With this design, any vibration from the shield assembly 670 is inhibited from being transferred to the stage 638.

Alternatively, for example, the distal end 682A of each thermal shield 672, 674 can be secured to one of the beam supports 648 and/or the proximal end 682B of each thermal shield 672, 674 can be secured to the stage 638.

Additionally, in one embodiment, the stage 638 can include a plurality of spaced apart projections 684 that reduces the amount of heat transfer region 646 that is directly exposed to the surrounding environment.

FIG. 8A illustrates a perspective view of another embodiment of a stage assembly 818 having features of the present invention. The chuck and the device are not illustrated in FIG. 8A. The stage assembly 818 can be used as the first stage assembly 18A or the second stage assembly 18B described above and illustrated in FIG. 1. Alternatively, the stage assembly 918 can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIG. 8A, the first stage assembly 818 includes (i) the stage 838, (ii) the stage mover assembly 840 (illustrated in phantom) that moves and positions the stage 838 in the XY plane, (iii) a guide plate 844 that includes a heat transfer region 846, and (iv) a base support 860. In this embodiment,

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the guide plate **844** is positioned beneath the stage **838**, and the stage **838** is moved relative to the guide plate **844**.

In FIG. **8A**, the guide plate **844** limits the motion of the stage **838** to the XY plane and a plate bearing **854** (illustrated as arrows) maintains a plate stage gap between the stage **838** and the guide plate **844**. In this embodiment, the plate bearing **854** acts as the thermal conductive path from the stage **838** to the heat transfer region **846**. For example, the plate bearing **854** can be a fluid type bearing.

In one embodiment, the stage mover assembly **840** is a planer type motor that includes a magnet array and a conduction array. With this design, one the arrays is secured to the stage **838** and the other array is secured to the guide plate **844** or the base support **860**.

In another embodiment, shown in FIG. **8B**, guide beams (not shown) guide the stage assembly **838** in the XY plane. A region bearing **855** maintains a region stage gap between the stage **838** and the heat transfer plate **849**. For example, region bearing **855** can be a fluid type bearing. In this embodiment, the region bearing **855** acts as the thermal conductive path from the stage **838** to the heat transfer region **846**.

In one embodiment, the heat transfer region **846** is cooled by the stage environmental system **826**. In the embodiment of FIG. **8A**, the guide plate **844** includes a plurality of spaced apart circulation passageways. In the embodiment of FIG. **8B**, the heat transfer plate **849** includes a plurality of spaced apart circulation passageways. Further, in this embodiment, the stage environmental system **826** directs a circulation fluid to directly control the temperature of the heat transfer surface **846**. The stage environmental system **826** can be similar in design as the corresponding component described above. Additionally, in one embodiment, the stage **838** can include one or more heat transferers (not shown) for transferring heat from one or more portions of the stage **838** to the heat transfer region **846**. Further, in other embodiments, guide plate **844** or heat transfer plate **849** may be thermally isolated from base support **860** by a layer of material (not shown) of low thermal conductivity, since base support **860** may desirably be maintained at a temperature different from that of guide plate **844** or heat transfer plate **849**.

FIG. **8C** illustrates a top view of yet another embodiment of a stage assembly **818'** having features of the present invention, and FIG. **8D** illustrates a side view taken on line **8D-8D** in FIG. **8C**. The chuck and the device are not illustrated in FIGS. **8C** and **8D**. The stage assembly **818'** can be used as the first stage assembly **18A** or the second stage assembly **18B** described above and illustrated in FIG. **1**. Alternatively, the stage assembly **818'** can be used to move other types of devices during manufacturing and/or inspection, to move a device under an electron microscope (not shown), or to move a device during a precision measurement operation (not shown).

In FIGS. **8C** and **8D**, the stage assembly **818'** includes (i) the stage **838**, (ii) the stage mover assembly **840** (illustrated in phantom) that moves and positions the stage **838** in the XY plane, (iii) a guide plate **844** that includes a heat transfer region **846**, and (iv) a base support **860**. In this embodiment, the stage assembly **818'** is similar to the stage assembly **818** illustrated in FIG. **8A**. However, in this embodiment, the stage assembly **818'** includes a shield assembly **870** that reduces the amount of heat transfer between the heat transfer region **846** and the surrounding environment. Stated another way, the shield assembly **870** covers the guide plate **844** and heat transfer region **846**, and shields the local environment above the base support **860** and guide plate **844** from the different temperature of the heat transfer region **846**.

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In one embodiment, the shield assembly **870** includes a flexible, first thermal shield assembly **872X** and a flexible, second thermal shield assembly **872Y**. First thermal shield assembly **872X** includes a first flexible shield **874X1**, a second flexible shield **874X2**, a shield connector **876X**, a shield mover assembly **878X**, and a shield frame **880X**. Similarly, second thermal shield assembly **872Y** also includes a first flexible shield **874Y1**, a second flexible shield **874Y2**, a shield connector **876Y**, a shield mover assembly **878Y**, and a shield frame **880Y**.

In FIGS. **8C** and **8D**, thermal shield **874X1** of first thermal shield assembly **872X** is positioned on a first side of the stage **838** and second thermal shield **874X2** is positioned on an opposite side of the stage **838**. Moreover, each thermal shield **874X1**, **874X2** is pleated, and together they cover the heat transfer region **846**, aside from a region **875X** which is partially covered by stage **838**. In one embodiment, each thermal shield **874X1**, **874X2** is made of a thin material, with a low thermal emissivity coefficient, so that little heat transfer occurs between the shield **874X1**, **874X2** and either the heat transfer region **846** or the local environment. Similarly, thermal shield **874Y1** of second thermal shield assembly **872Y** is positioned on a third side of the stage **838** and the second thermal shield **874Y2** is positioned on an opposite side of the stage **838**. The shapes and material properties of thermal shields **874Y1** and **874Y2** are similar to those of thermal shields **874X1** and **874X2**. Together shields **874Y1** and **874Y2** cover the heat transfer region **846**, aside from a region **875Y** which is partially covered by stage **838**.

In one embodiment, each thermal shield **874X1**, **874X2**, **874Y1**, **874Y2** includes a distal end **882A** that is secured to a shield support **858** and a proximal end **882B**. The shield connector **876X** connects the proximal ends **882B** of the thermal shields **874X1**, **874X2** together. Similarly, shield connector **876Y** connects the proximal ends **882B** of thermal shields **874Y1**, **874Y2** together. In one embodiment, the shield frames **880X**, **880Y** are rigid beams and shield connectors **876X**, **876Y** are rigid beams.

The shield mover assemblies **878X**, **878Y** move the proximal ends **882B** of the thermal shields **874X1**, **874X2**, **874Y1**, **874Y2** to follow and shadow the movement of the stage **838**. More specifically, as the stage mover assembly **840** moves the stage **838**, the shield mover assemblies **878X**, **878Y** are driven so that the proximal end **882B** of each shield **874X1**, **874X2**, **874Y1**, **874Y2** is positioned near the stage **838**. In one embodiment, the shield mover assemblies **878X**, **878Y** move the shield connectors **876X**, **876Y** and the proximal ends **882B**. With this design, any vibration from the shield assembly **870** is inhibited from being transferred to the stage **838**.

Alternatively, for example, the distal end **882A** of each thermal shield **874X1**, **874X2**, **874Y1**, **874Y2** can be secured to base support **860** and/or the proximal end **882B** of each thermal shield **874X1**, **874X2**, **874Y1**, **874Y2** can be secured to the stage **838**.

It should be noted that the stage assemblies described herein can be used in a vacuum, or other environment. For example, the stage assemblies could be used for a conventional atmospheric air bearing stage. It could also be used either in air or vacuum with other types of bearings, where the gap and pressure are selected so as not to interfere with the stage performance.

Semiconductor devices can be fabricated using the above described systems, by the process shown generally in FIG. **9A**. In step **901** the device's function and performance characteristics are designed. Next, in step **902**, a mask (reticle) having a pattern is designed according to the previous design-



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ing step, and in a parallel step 903 a wafer is made from a silicon material. The mask pattern designed in step 902 is exposed onto the wafer from step 903 in step 904 by a photolithography system described hereinabove in accordance with the present invention. In step 905 the semiconductor device is assembled (including the dicing process, bonding process and packaging process), finally, the device is then inspected in step 706.

FIG. 9B illustrates a detailed flowchart example of the above-mentioned step 904 in the case of fabricating semiconductor devices. In FIG. 9B, in step 911 (oxidation step), the wafer surface is oxidized. In step 912 (CVD step), an insulation film is formed on the wafer surface. In step 913 (electrode formation step), electrodes are formed on the wafer by vapor deposition. In step 914 (ion implantation step), ions are implanted in the wafer. The above mentioned steps 911-914 form the preprocessing steps for wafers during wafer processing, and selection is made at each step according to processing requirements.

At each stage of wafer processing, when the above-mentioned preprocessing steps have been completed, the following post-processing steps are implemented. During post-processing, first, in step 915 (photoresist formation step), photoresist is applied to a wafer. Next, in step 916 (exposure step), the above-mentioned exposure device is used to transfer the circuit pattern of a mask (reticle) to a wafer. Then in step 917 (developing step), the exposed wafer is developed, and in step 918 (etching step), parts other than residual photoresist (exposed material surface) are removed by etching. In step 919 (photoresist removal step), unnecessary photoresist remaining after etching is removed.

Multiple circuit patterns are formed by repetition of these preprocessing and post-processing steps.

While the particular exposure apparatus 10 as shown and disclosed herein is fully capable of obtaining the objects and providing the advantages herein before stated, it is to be understood that it is merely illustrative of the presently preferred embodiments of the invention and that no limitations are intended to the details of construction or design herein shown other than as described in the appended claims.

What is claimed is:

1. A stage assembly for positioning a work piece, the stage assembly comprising:

- a stage that retains the work piece;
- a heat transfer region positioned near the stage;
- a fluid type bearing that maintains the stage spaced apart from the heat transfer region;
- a stage mover assembly that moves the stage; and
- an environmental system that controls the temperature of at least a portion of the stage by directly controlling the temperature of the heat transfer region, wherein the environmental system directs a circulation fluid to a circulation passageway positioned adjacent to a perimeter of the heat transfer region, and wherein heat is transferred between the heat transfer region and the stage via the fluid type bearing.

2. The stage assembly of claim 1 wherein the stage moves relative to the heat transfer region.

3. The stage assembly of claim 1 further comprising a heat transferer positioned within the stage that transfers heat from one portion of the stage to another portion of the stage.

4. The stage assembly of claim 1 wherein the heat transfer region guides the movement of the stage.

5. The stage assembly of claim 1 further comprising a shield assembly that shields the heat transfer region from the surrounding environment.

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6. The stage assembly of claim 5 wherein the shield assembly includes a shield and a shield mover assembly that moves the shield to follow the stage.

7. The stage assembly of claim 1 wherein the environmental system maintains the temperature of the heat transfer region so that a temperature differential between the heat transfer region and the stage is at least approximately 0.5 degrees K.

8. The stage assembly of claim 1 wherein the environmental system controls the temperature of a temperature sensitive portion of the stage.

9. The stage assembly of claim 1 further comprising a chamber assembly that encircles the stage, and a chamber environmental system that controls the environment in the chamber assembly.

10. The stage assembly of claim 9 wherein the flow rate and temperature of the circulation fluid are controlled to maintain the stage at a predetermined temperature.

11. An exposure apparatus for transferring an image to a work piece, the exposure apparatus comprising: the stage assembly of claim 1 moving the work piece, and an illumination system that directs an energy beam at the work piece.

12. The stage assembly of claim 1 further comprising a heat transfer beam that defines the heat transfer region.

13. The stage assembly of claim 12 further comprising a transfer region aperture that extends transversely through the stage to receive the heat transfer beam.

14. The stage assembly of claim 13 wherein the fluid type bearing maintains the stage spaced apart from the heat transfer beam.

15. The stage assembly of claim 1 further comprising a heat transfer plate that is positioned adjacent to one side of the stage, wherein the heat transfer plate defines the heat transfer region.

16. The stage assembly of claim 15 wherein the fluid type bearing maintains the stage spaced apart from the heat transfer plate.

17. A stage assembly for positioning a work piece, the stage assembly comprising:

- a stage that retains the work piece;
- a guide beam that guides the movement of the stage along a first axis and inhibits movement of the stage along a second axis and along a third axis that are orthogonal to the first axis;
- a bearing that maintains the stage spaced apart from the guide beam, wherein the bearing is a fluid type bearing;
- a stage mover assembly that moves the stage relative to the guide beam;
- and
- an environmental system that controls the temperature of a portion of the stage by directly controlling the temperature of the guide beam, wherein heat is transferred between the guide beam and the stage via the bearing.

18. The stage assembly of claim 17 further comprising a shield assembly that shields the guide beam from the surrounding environment.

19. The stage assembly of claim 18 wherein the shield assembly includes a shield and a shield mover assembly that moves the shield to follow the stage.

20. The stage assembly of claim 17 wherein the environmental system directs a circulation fluid through the guide beam.

21. The stage assembly of claim 17 wherein the environmental system maintains the temperature of the guide beam so that a temperature differential between the guide beam and the stage is at least approximately 0.5 degrees K.



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22. An exposure apparatus for transferring an image to a work piece, the exposure apparatus comprising: the stage assembly of claim 17 moving the work piece, and an illumination system that directs an energy beam at the work piece.

23. A method for positioning a work piece, the method comprising the steps of:  
 retaining the work piece with a stage;  
 moving the stage with a stage mover assembly;  
 positioning a heat transfer region near the stage;  
 maintaining the heat transfer region spaced apart from the stage with a fluid type bearing; and  
 controlling the temperature of at least a portion of the stage by directly controlling the temperature of the heat transfer region with an environmental system that directs a circulation fluid to a circulation passageway positioned adjacent to a perimeter of the heat transfer region, wherein heat is transferred between the heat transfer region and the stage via the fluid type bearing.

24. The method of claim 23 further comprising the step of shielding the heat transfer region from the surrounding environment with a shield assembly.

25. A method for transferring an image to a work piece, the method comprising the steps of positioning the work piece by the method of claim 23 and directing an energy beam at the work piece with an illumination system.

26. A stage assembly for positioning a work piece, the stage assembly comprising:  
 a stage that retains the work piece;  
 a heat transfer region positioned near the stage;  
 a fluid type bearing that maintains the stage spaced apart from the heat transfer region;  
 a stage mover assembly that moves the stage;  
 a guide beam that guides the movement of the stage along a first axis and inhibits movement of the stage along a second axis and a long a third axis that are orthogonal to the first; and  
 an environmental system that controls the temperature of at least a portion of the stage by directly controlling the temperature of the heat transfer region, wherein heat is transferred between the heat transfer region and the stage via the fluid type bearing.

27. The stage assembly of claim 26 wherein heat transfer region is part of the guide beam.

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28. The stage assembly of claim 27 wherein the heat transfer region is defined by the outer perimeter of the guide beam.

29. The stage assembly of claim 26 wherein the stage includes a stage aperture that extends transversely through the stage to receive the guide beam, and a plurality of slider regions positioned in the stage aperture, wherein each slider region includes a first bearing pad, a spaced apart second bearing pad, and a relieved area that separates the bearing pads.

30. The stage assembly of claim 29 wherein a stage gap is maintained between each bearing pad and the heat transfer region and wherein the fluid type bearing is created between each bearing pad and the guide beam.

31. The stage assembly of claim 30 wherein a relief gap is maintained between the relieved area and the heat transfer region and wherein the relief gap is greater than the stage gap.

32. The assembly of claim 30 wherein the environmental system directs a circulation fluid near the heat transfer region, and wherein the flow rate and the temperature of the circulation fluid are controlled to maintain a predetermined temperature difference between the heat transfer region and the slider regions.

33. The stage assembly of claim 26 wherein the stage mover assembly includes a first component that is secured to the guide beam and a second component that is secured to the stage.

34. A stage assembly for positioning a work piece, the stage assembly comprising:

a stage that retains the work piece;  
 a heat transfer region positioned near the stage;  
 a fluid type bearing that maintains the stage spaced apart from the heat transfer region;  
 a stage mover assembly that moves the stage;  
 a heat transferer positioned within the stage that transfers heat from one portion of the stage to another portion of the stage; and  
 an environmental system that controls the temperature of at least a portion of the stage by directly controlling the temperature of the heat transfer region, wherein heat is transferred between the heat transfer region and the stage via the fluid type bearing.

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