**(12) STANDARD PATENT** (11) Application No. **AU 2004236622 B2**
**(19) AUSTRALIAN PATENT OFFICE**

(54) Title
**Expandable rock bolt and rock bolting system**

(51) International Patent Classification(s)
***E21D 21/00*** (2006.01) ***E21F 17/02*** (2006.01)

(21) Application No: **2004236622** (22) Date of Filing: **2004.05.12**

(87) WIPO No: **WO04/099571**

(30) Priority Data

| (31) Number | (32) Date | (33) Country |
|---|---|---|
| **0301374-5** | **2003.05.12** | **SE** |

(43) Publication Date: **2004.11.18**
(44) Accepted Journal Date: **2010.01.28**

(71) Applicant(s)
**Atlas Copco Rock Drills AB**

(72) Inventor(s)
**Kanflod, Morgan;Oberg, Fredik**

(74) Agent / Attorney
**Watermark Patent & Trademark Attorneys, Level 2 302 Burwood Road, Hawthorn, VIC, 3122**

(56) Related Art
**US 4255070**
**EP 272233**
**US 5997219**

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau

(43) International Publication Date
18 November 2004 (18.11.2004)

PCT

(10) International Publication Number
WO 2004/099571 A1

(51) International Patent Classification[7]: E21D 21/00, E21F 17/02

(21) International Application Number: PCT/SE2004/000732

(22) International Filing Date: 12 May 2004 (12.05.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0301374-5 12 May 2003 (12.05.2003) SE

(71) Applicant *(for all designated States except US)*: **ATLAS COPCO ROCK DRILLS AB** [SE/SE]; Patent, S-70 191 Örebro (SE).

(72) Inventors; and

(75) Inventors/Applicants *(for US only)*: **KANFLOD, Morgan** [SE/SE]; Rimmaguvägen 92, S-705 92 Örebro (SE). **OBERG, Fredik** [SE/SE]; Restalundsvägen 75, S-702 16 Orebro (SE).

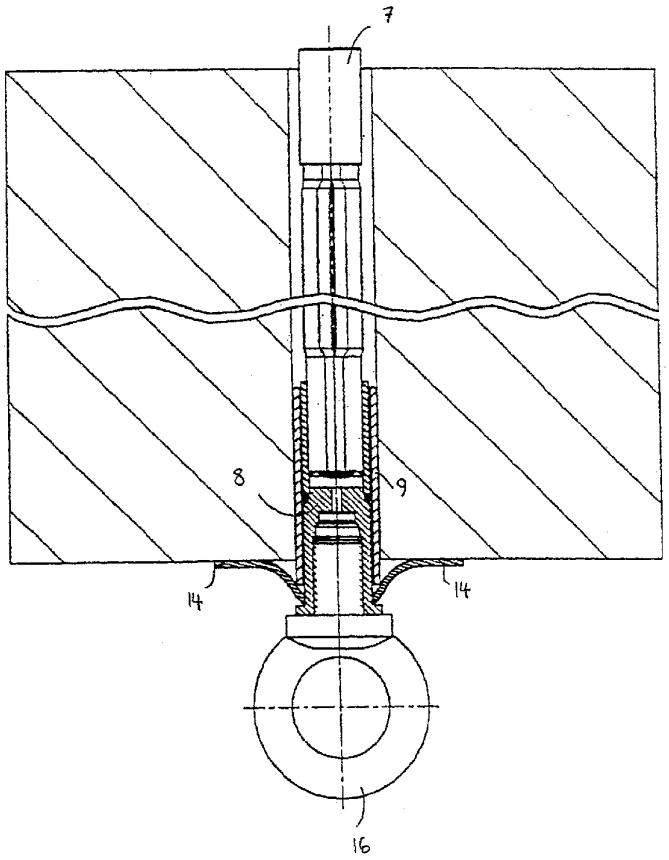
(74) Agent: **EHRNER & DELMAR PATENTBYRÅ AB**; P.O. Box 10316, S-100 55 Stockholm (SE).

(81) Designated States *(unless otherwise indicated, for every kind of national protection available)*: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States *(unless otherwise indicated, for every kind of regional protection available)*: ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

*[Continued on next page]*

(54) Title: EXPANDABLE ROCK BOLT AND ROCK BOLTING SYSTEM




(57) Abstract: The present invention is related to a rock bolt (7), expandable by means of a pressure media, for insertion into a borehole. The expandable bolt (7) comprises a connection unit (8) with means (11) for detachable interaction with an expansion means (10) for expansion of the rock bolt (7), as well as with a suspension element (16). The connection unit is designed with such external dimensions so that it may be inserted into the borehole. The invention also relates to such a rock bolting system.

WO 2004/099571 A1

European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

**Published:**

— *with international search report*

# EXPANDABLE ROCK BOLT AND ROCK BOLTING SYSTEM

## Technical field

The present invention is related to expandable rock bolts for use as suspension attachments.

## Background of the invention

In tunneling and in mines there is often a need for suspending different devices used in the work, for example ventilators, drilling equipment and the like. Additionally, in mines and in tunneling one often uses platforms in order to transport excavated material and other material. These platforms are hung up in the roof of the tunnel or mine, which for example may be done by attaching a beam in the roof and then fastening the platform to the beam.

In order to fasten such devices, for example a service platform, to the roof, bolts of different types may be used. Often one uses expandable bolts, so called swelling bolts where the bolt comprises a tube, the interior of which is pressurized by means of a pressure means, such as a high pressure fluid, and thereby expands. An example of such an expandable bolt is showed in the Swedish patent nr. 7902129-1. The expansion bolts may be used with a special coupling, that is fastened to the expansion bolt. The platform, or the devices that one wishes to suspend in the roof, is then fastened in these couplings.

A disadvantage with using these bolts as suspension devices is that they, together with the special suspension coupling, protrude substantially from the roof of the tunnel, and must therefore be cut and/or covered by a thick layer of rendering concrete. This is a costly and time-consuming operation and it

would be desirable to be able to minimize it. This bolt with suspension device may not be ranked as supporting of rock in the safety estimates.

In light of above-mentioned shortcomings, it would be desirable to provide an improved rock bolt for suspension, which entails minimized stress concentrations in the bolt. It would be advantageous too, to provide a suspension device that simplifies the work when moving into a rock.

**Summary of the invention**

In accordance with the present invention there is provided a rock bolting system that has an expandable rock bolt which is expandable by means of a pressure media and which has a connection unit including means for interaction with means for expanding the rock bolt as well as suspension elements; the latter components form part of the system and interact with the rock bolt as noted below. The connection unit is further designed with such exterior dimensions that it may be inserted into the borehole. Thereby a suspension device is provided that gives a smaller protrusion from the rock, and that provides a better strength.

Furthermore, the connection unit has a supporting sleeve, surrounding at least parts of the seat of the connection unit. Thereby the rock bolt is prevented from being exposed to bending moment due to the fact that the bolt rests against the wall of the hole. The entire system is so devised as to prevent any undesired angular displacement between the connection unit and the rest of the rock bolt.

In accordance with a preferred embodiment, the connection unit comprises (has) a connection sleeve fastened to the rock bolt. Thereby a practical and easy to use connection of the

suspension elements and expansion means, respectively, is provided. This connection sleeve may be inserted into the borehole and thereby gives a minimal protrusion from the rock into the tunnel being covered, which results in a faster and more efficient tunneling work.

In accordance with another preferred embodiment the connection sleeve may be welded to the rock bolt, which gives a more safe and at the same time economical and practical attachment of the connection sleeve to the rock bolt.

In accordance with another preferred embodiment the connection unit's connection sleeve comprises an organ, for example a flange, against which a rock plate may abut. This gives the rock bolt according to the present invention rock supporting qualities, whereby the rock bolt combines two important and useful functions, namely supporting of rock and suspension, in one and the same rock bolt. The rock plate may further be chosen as appropriate and depending on the requirements, and may for example comprise a regular flat rock plate or e.g. a domed rock bolt. In accordance with this aspect of the invention the expandable rock bolt may thus be used both as rock support and as a suspension device. Thereby the total cost for providing suspension devices and rock support may be decreased, giving an economical solution.

In accordance with another preferred embodiment two rock bolts may be joined and thereby provide a longer rock bolt. The rock bolt in accordance with the present invention may alternatively be used only as the outermost part, protruding from the rock, whereby regular on the market existing likewise

or otherwise expandable rock bolts, without a connection unit for suspension and plate, may be used farthest in, in the borehole.

In accordance with another preferred embodiment the suspension element may comprise one of the following: mounting lug, a single hook, a double hook, a catch or a combination thereof. Great flexibility is thereby provided, and the suspension element may be adapted as required.

The present invention also relates to a rock bolting system comprising an expandable rock bolt as above, and expansion nipple and suspension element, whereby advantages, corresponding to the above described, are achieved.

Further advantages are achieved by different aspects of the invention and will become clear by the following detailed description.

**Brief description of the drawings**

Figure 1 shows a rock bolt in accordance with the invention.

Figure 2 shows the rock bolt of figure 1 provided with a detachable expansion nipple in accordance with the present invention.

Figure 3 shows the rock bolt of figure 1, where the detachable expansion nipple has been replaced with a mounting lug.

Figures 4a and 4b show a second embodiment of a rock bolt provided with a detachable expansion nipple and mounting lug, respectively, in accordance with the present invention.

Figure 5 shows two rock bolts in accordance with the present invention that has been joined.

**Detailed description of preferred embodiments**

As was described above there is often a need for suspending various devices in a mine or in a tunneling work. In rock drilling supporting of rock of some kind is needed, for example rock bolts, cables or other elements, in order to strengthen and stabilize the rock and thereby making the rock self-supporting. As was described in the introductory part there are expandable, tubular rock bolts that may be used for this purpose, see for example the Swedish patents no. 427 764 and 443 398.

The present invention provides an improved rock bolt, which may also be provided with a suspension device giving a minimal protrusion, and that at the same time provides a way to combine these two needs existing in a rock drilling environment, for example in a mine, in one and the same rock bolt.

With reference now to figure 1, a rock bolt 7 in accordance with the present invention is shown. The by a pressure media expandable rock bolt 7 comprises a connection unit for connection both of an expansion means 10 (see figure 2) and for connection of a suspension element 16 (see figure 3). The connection unit preferable comprises a connection sleeve 8 with a seat comprising internal means 11 for reception both of the expansion organ 10 for expanding the rock bolt 7 and of a suspension element 16. The internal means 11 of the seat may for example comprise threads, whereby the expansion means 10 and the suspension element 16, respectively, may be screwed on to the rock bolt 7. Alternatively, as is shown in the figures 4a and 4b, the connection sleeve 8 may instead comprise external threads for interaction with the expansion means 10 and suspension element 16, respectively. This must however be

done without substantially lengthen the protrusion of the rock bolt from the rock, for example so that a sleeve like part of the expansion means 10 and the suspension means 16 have such dimensions that they may be inserted into the borehole. Other suitable detachable connections are also conceivable.

The connection unit preferably also comprises a supporting sleeve 9, which is fastened to the rock bolt 7. The parts of the connection unit, that is, the connection sleeve 8 and the supporting sleeve 9 in case such is present, may in an alternative embodiment be integrated. Furthermore, the supporting sleeve 9 prevents any undesired angular displacements between the connection sleeve 8 and the rest of the rock bolt 7 thanks to the fact that the sleeve supports against the wall of the hole.

In figure 2 the expansion means 10 is shown in the form of an expansion nipple, but in other embodiments the expansion means 10 may for example be a simple, straight tube or a hollow cable. The function of the expansion means 10 is to allow expansion of the rock bolt 7, and thereby anchorage of the rock bolt 7 in the rock 12. Expansion requires only that the expansion means 10 comprises some kind of hollow body, through which for example water may be fed in under high pressure, whereby the rock bolt 7 expands to abutment against the borehole. An expansion nipple is advantageous in that the pressurization may then be performed by means of a radial injection tube, whereby a manual pressurization is facilitated.

The expansion means 10 preferably fits into an ordinary standard chuck for rock bolt used in rock bolting, and a specially designed chuck is thus not needed for the rock bolt 7 in accordance with the present invention.

In the shown embodiment, the connection sleeve 8 comprises a flange 13 against which a rock plate 14 abuts. Means other than a flange are also conceivable as support for a rock plate 14. By the fact that a rock plate 14 thus may be used in conjunction with the rock bolt 7, the rock bolt 7 may be used also as supporting of rock, which is not possible with prior art suspension devices. The rock plate 14 may be an ordinary, flat plate or may be domed, as is shown in the figure.

When the rock bolt 7 has been expanded by means of the expansion means 10, which expansion means 10 has been connected to a source of the pressure media, not shown, the expansion means 10 may be unscrewed. This provides a rock bolt giving a small protrusion. It is also possible, if desired, to connect a suspension element 16, see figure 3. The rock bolt 7 may thereby be used as a suspension device for e.g. service platforms and the like. The suspension element 16 is provided with means for interaction with the connection sleeve's 8 internal (or external) means 11, for example screw threads. In figure 3 the suspension element 16 is shown in the form of a mounting lug, but in alternative embodiments the suspension element 16 may comprise any suitable suspension means, for example a single hook, a double hook, a crook or any combination of these. A flexible suspension device, which may be adjusted according to need, is thus provided.

Moreover, the suspension element 16 may be unscrewed and be reused as the tunneling is advancing. This gives at least two advantages. Firstly, the cost for the suspension element 16 is reduced, since it may be used several times. Secondly, the protrusion from the rock is small, whereby the need for cutting bolts after use is eliminated, which otherwise is a time-consuming process. Thereby the procedure is speeded up,

and moreover, the required thickness of the covering with rendering concrete or the like is reduced, which per se again reduces the costs. The installation is further very fast, with only a few, simply assembled parts.

As is shown in figure 5 the connection unit may be adjusted so that two and more rock bolts 7', 7'' may be joined together in order to form a long bolt. This may be done in different ways. If one wishes to join together two rock bolts 7', 7'' in accordance with the present invention, an outer rock bolt 7' has to have a through cable with a connection nipple 17, that are joined together with a connection sleeve 8 on an internal rock bolt 7''. Application of a pressure media external to the borehole then entails expansion of both bolts 7' and 7''.

The inner part of the rock bolt 7 may alternatively be exchanged to a male mounting that is pieced together with an ordinary expandable rock bolt. The rock bolt 7 in accordance with the present invention is then used only as the outermost part, protruding from the rock, while regular jointed expandable rock drills are used farthest in, in the rock 12.

**THE CLAIMS DEFINING THE INVENTION ARE AS FOLLOWS:**

1. A rock bolting system, including: a rock bolt for insertion in a borehole and expandable by means of a pressure media and including a connection unit; an expansion means for expansion of the rock bolt; and a suspension element for interaction with the connection unit of the rock bolt; wherein the connection unit is designed with such external dimensions so that it may be inserted into the borehole, wherein the connection unit comprises means for detachable interaction with the expansion means as well as with the suspension element, wherein the connection unit includes a supporting sleeve surrounding at least parts of a seat of the connection unit where the supporting sleeve supports against the wall of the borehole and thus prevents any undesired angular displacements between the connection unit and the rest of the rock bolt.

2. Rock bolting system as claimed in claim 1, wherein the connection unit comprises a connection sleeve fastened to the rock bolt.

3. Rock bolting system as claimed in claim 2, wherein the connection sleeve comprises abutment means against which a rock plate may abut.

4. Rock bolting system as claimed in claim 3, wherein the abutment means is a flange.

5. Rock bolting system as claimed in any one of claims 1-4, wherein the connection unit is fastened to the rock bolt by welding.

6. Rock bolting system as claimed in any one of the preceding claims, wherein the expansion means includes a nipple that is insertable into the connection unit.

7. Rock bolting system as claimed in any one of the preceding claims, wherein the rock bolt presents a through canal and a connection nipple on an internal part for connection to a second rock bolt.

8. Rock bolting system as claimed in any one of the preceding claims, wherein the suspension element includes one of the following: a mounting lug, a single hook, a double hook, a crook or a combination thereof.

9. Rock bolting system substantially as hereinbefore described with reference to the accompanying figures.

**ATLAS COPCO ROCK DRILLS AB**

WATERMARK PATENT & TRADE MARK ATTORNEYS

P26205AU00

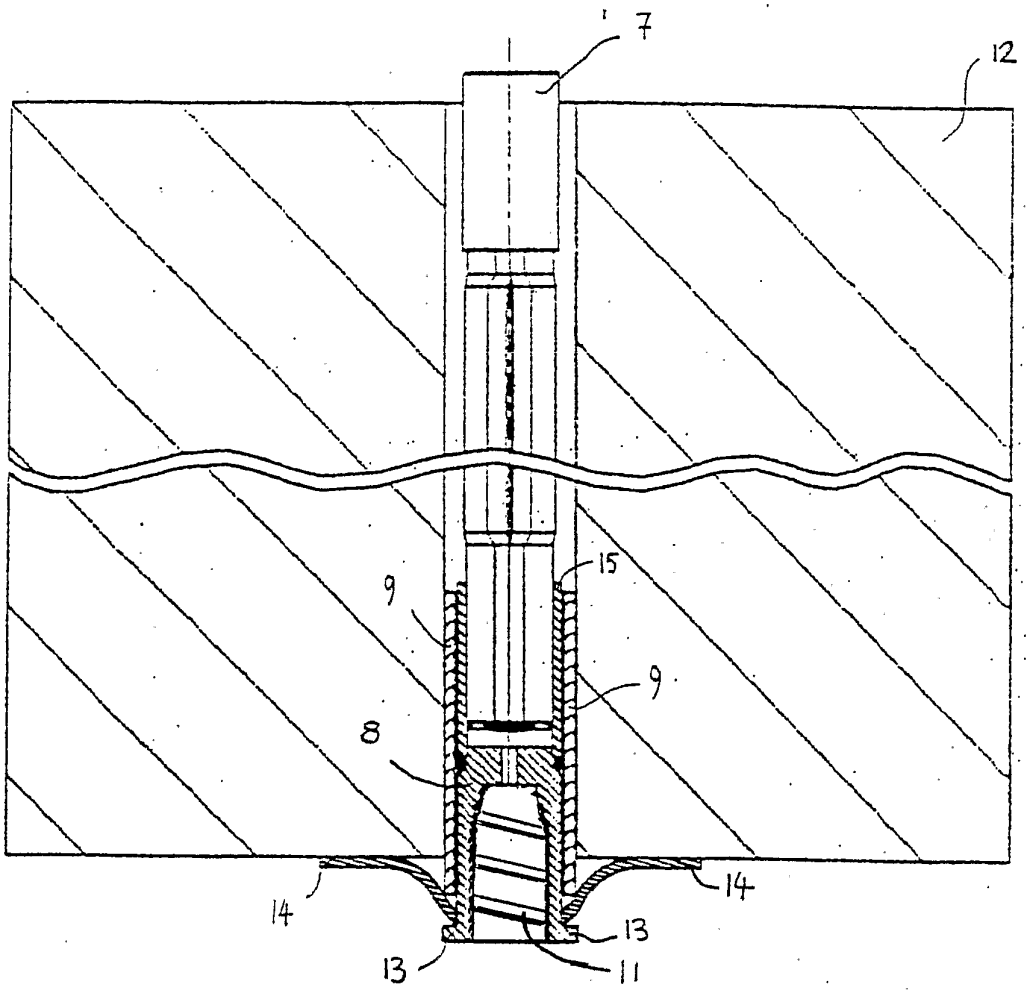



Fig 1

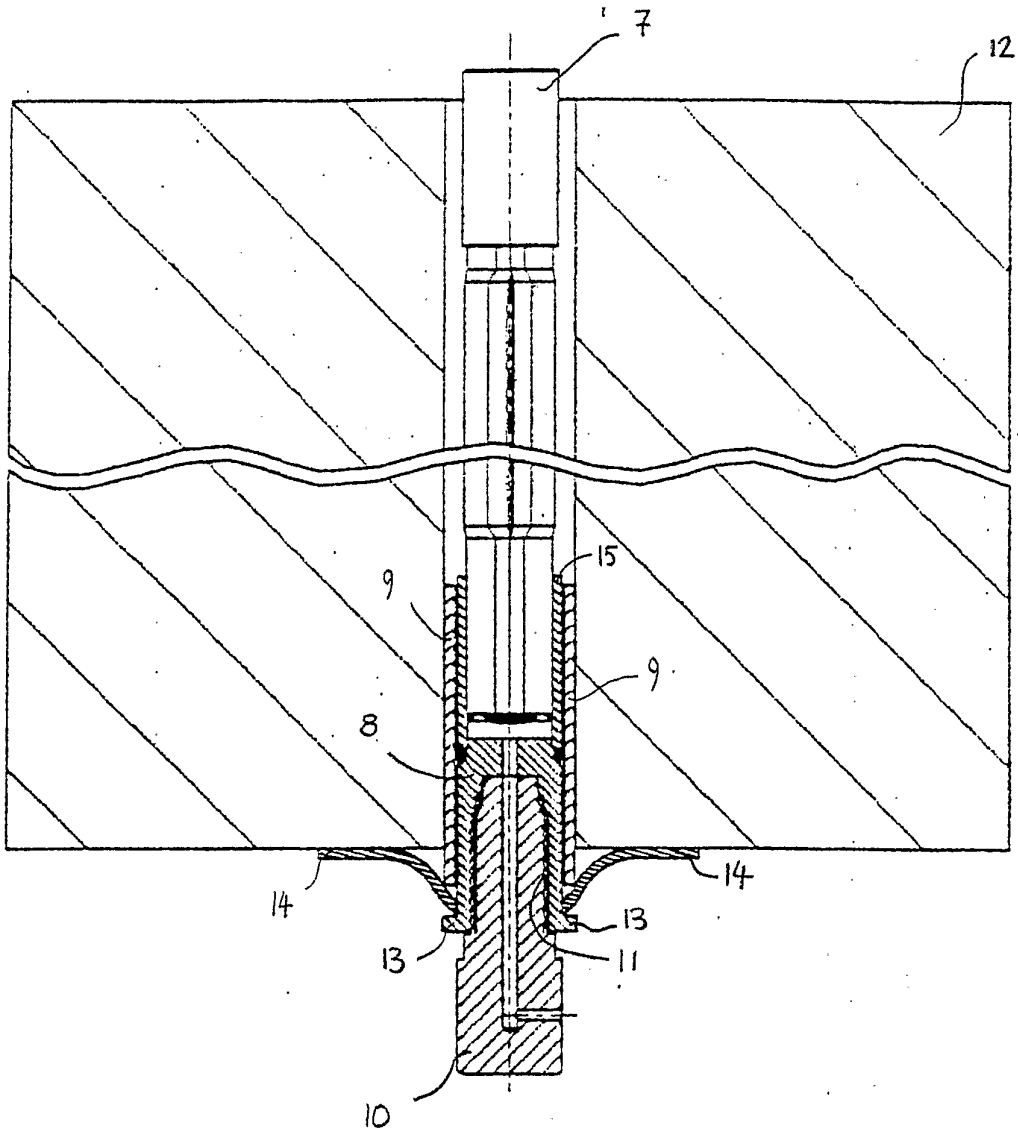



Fig 2

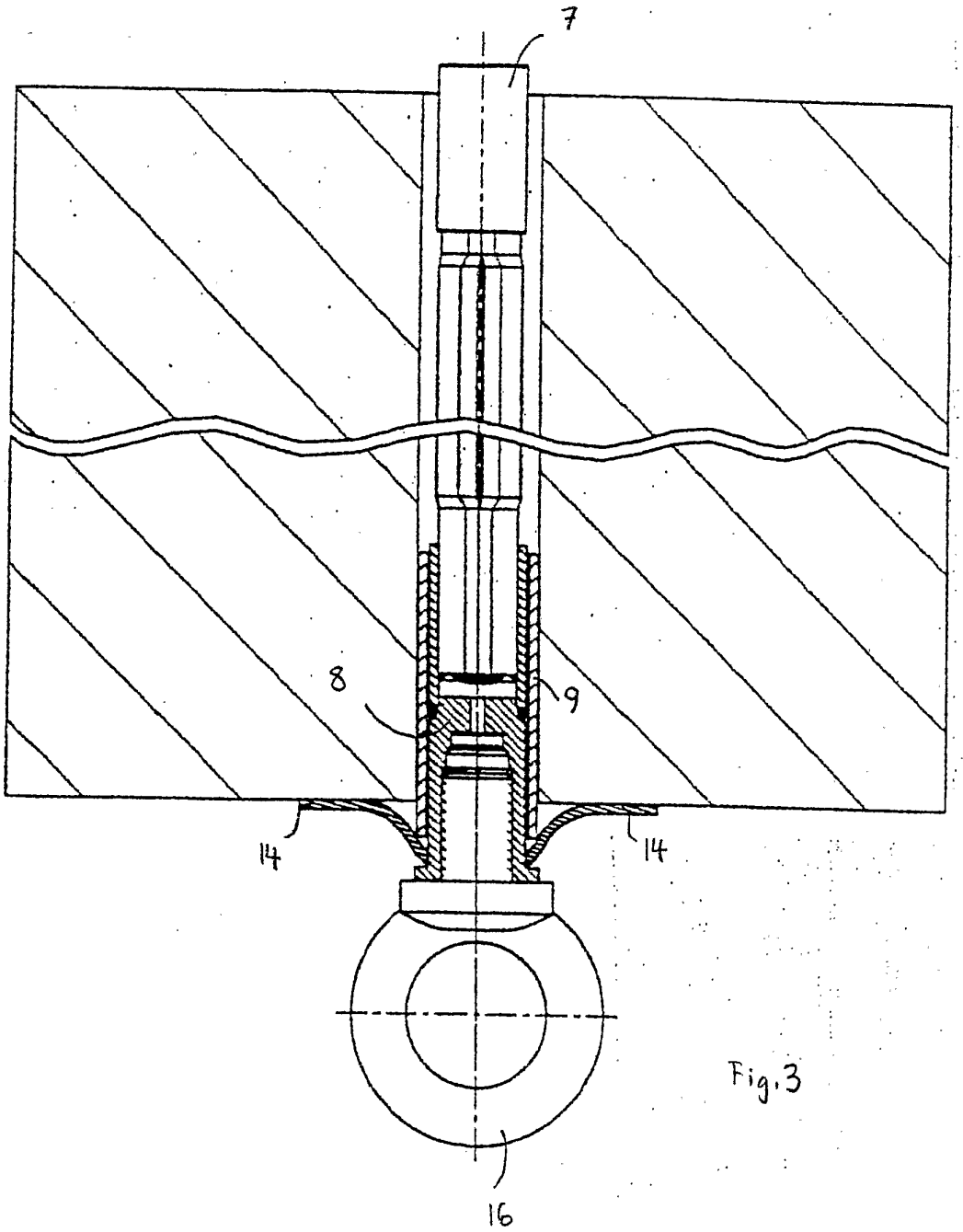



Fig.3

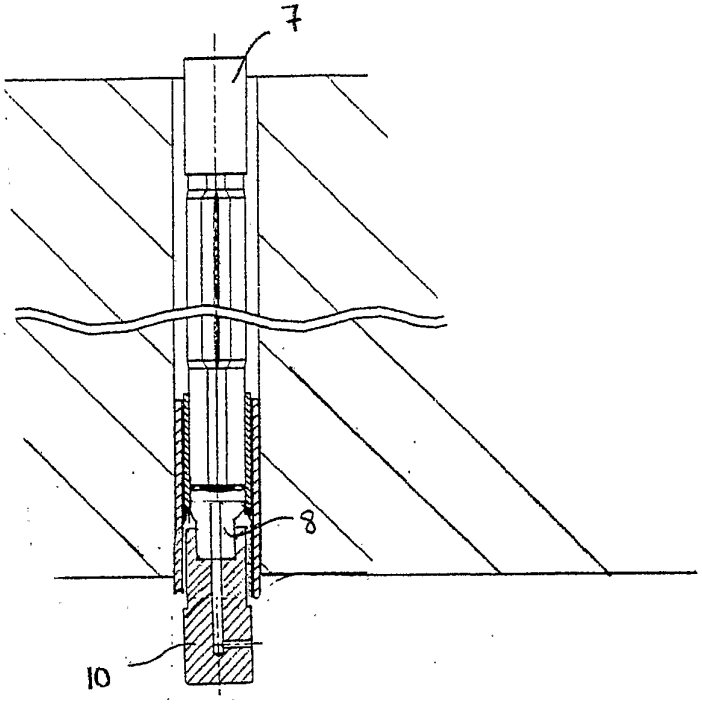



Fig. 4a

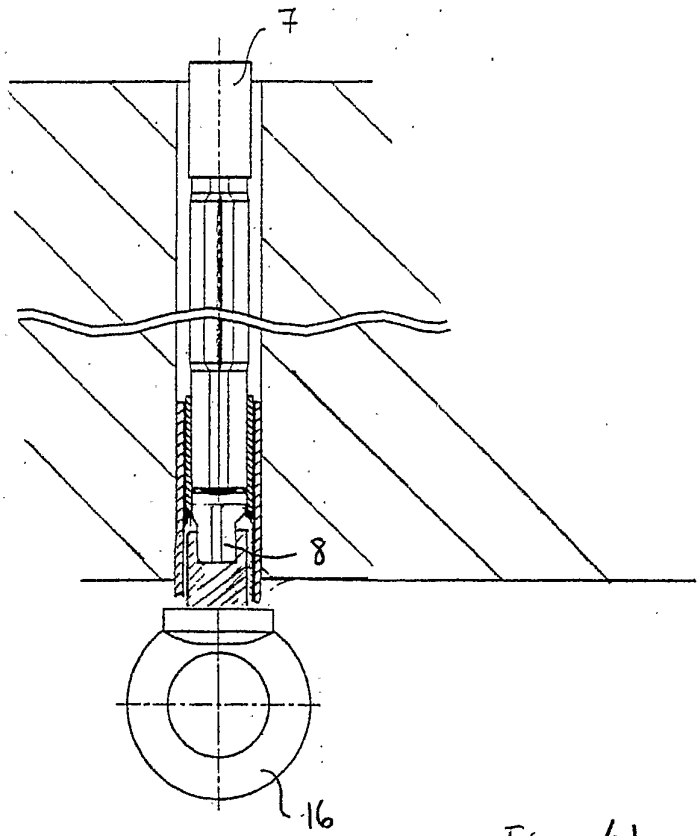



Fig. 4b

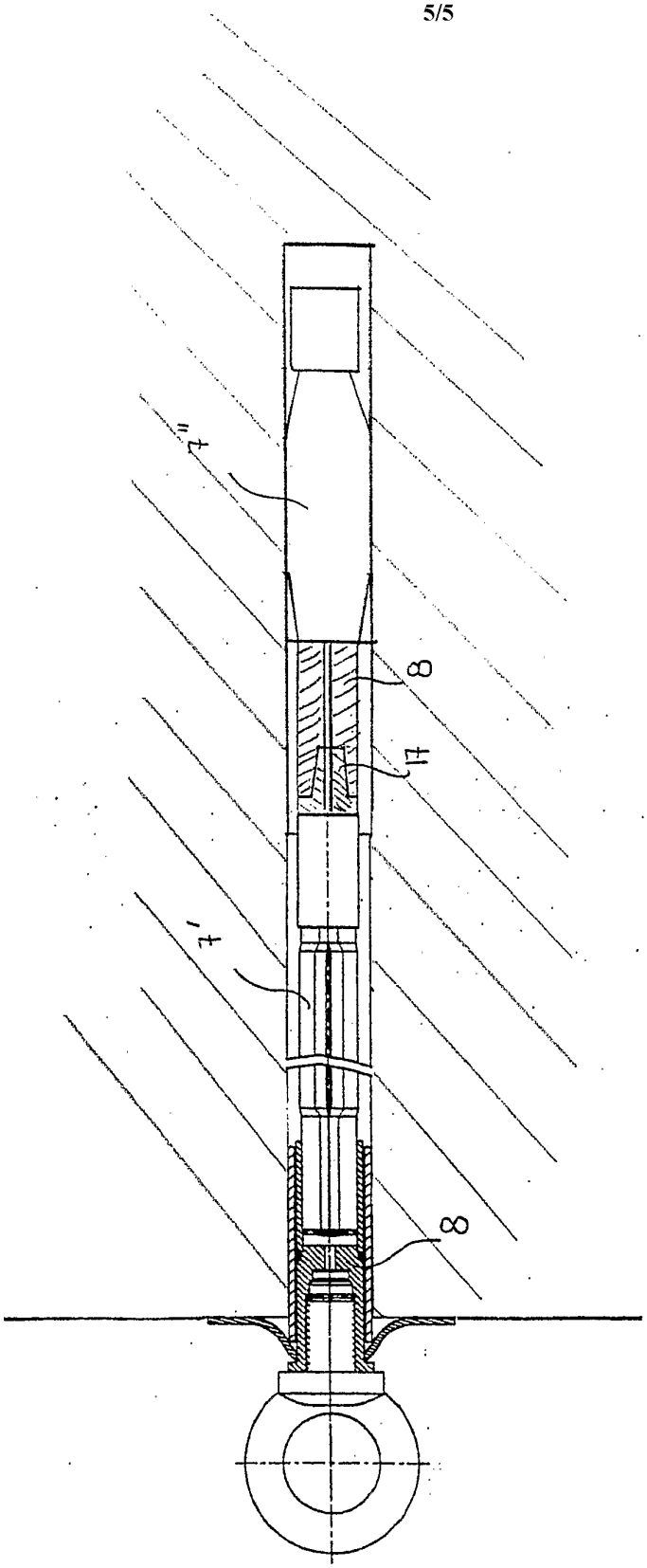



Fig. 5