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- (72) Inventor; and
- (71) Applicant : DOUGLAS, Edwards [GB/GB]; 89 Woodland Drive, Hove, Sussex BN3 6DF (GB).
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(54) Title: COLD WATER RETRIEVAL SYSTEM

(57) Abstract: At present OTEC uses a cold water pipe to draw cold water from the deep sea, the pipe must either lay on the sea bed which is generally at least 5 miles from the land or it must be suspended the OTEC pipe is so risky and expensive that OTEC is not commercially viable except in very ideal situations.

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Cold water retrieval system

At present OTEC uses a cold water pipe to draw cold water from the deep sea, the pipe must either lay on the sea bed which is generally at least 5 miles from the land or it must be suspended the OTEC pipe is so risky and expensive that OTEC is not commercially viable except in very ideal situations.

Otec uses the thermal difference between the warm tropical water and the cold sea water generally at least 1000 metre beneath the sea, the cold water is used in the condenser of a heat engine.

The Air conditioning industry also can utilise the cold water in the deep sea and it can also be used in Mari culture and low temperature thermal desalination.

Thus the delivery of the cold water can be used in several different ways, the way in which it is used and the proximity to the shore will determine the best method of importing the water, Otec, low temperature desalination and hydrogen production can be achieved at sea, or on land, the use of cold water in air conditioning requires for the water to be transported back to shore in most cases.

Statement of invention

A cable system will use streamlined containers to draw in cold water from the sea bottom, there are numerous design challenges associated with the new cable driven cold water retrieval system;

The containers would have to be very large to serve commercial OTEC and so a large boat would be required to support the container with the top structure, and would have to pump the water through air increasing the amount of work required significantly and so the cold water must be delivered underwater to its destination.

The energy consumption of the cable system might take too much power without the use of energy saving concepts.

Lifting the cold water out of the water would require that cables were much stronger than if the container is left in the water

The emptying and filling of a single container might take too long and so a method of delivery water consistently and quickly is essential.

The use of high speed pumping would waste energy and so a means of filling and emptying the container rapidly without the use of electricity is disclosed.

The use of cables with bags held in cages can draw in the cold water and then be pulled up by the cable a cable system can have many bags on each cable. The weight of the cold water is only slightly heavier than the surface water and so the cables must not be very strong to lift very large quantities of water to the surface.

The top structure will be a floating structure with a submerged adjoining structure and with the expensive components on a boat. In the interest of economy and storm damage prevention the top structure can be a mixture of permanent and semipermanent structures. The containers required to supply commercial amounts of water are very large and so an unnecessarily large boat or floating platform would be required to manage these containers, 'air lift bags' or foam filled modules are durable and cheap compared to a boat, and can hold large weights, they can also be held in the ocean for long periods of time including storms and their loss would be negligible compared to the loss of a platform and they also constitute a much lower initial capital investment. Unlike a buoyant boat they can also be sunk or even permanently held below the water line so that they are permanently exerting a lifting force when the cable is held at the bottom creating a cable system that does not bob up and down.

The use of containers which can be dragged through the water with open doors will fill with water as they are pulled through the water eliminating the need for pumping, the containers are not necessarily empty or full it is more that water is replaced as the container is dragged through the water. The patent describes various innovations aimed at reducing pumping expenses lowering the parasitic consumption so that the OTEC system will be more productive and reducing the top structure by using modules rather than a boat or oil rig to hold the cables so that the risk of damage or loss of the cold water system is minimal.

Description/Preferred features -Key words of components and concepts

Diving container

The diving container is held to the cables and is responsible for collecting cold water its preferred features include;

A rigid container with at least one side which can contract, or a rigid container with a membrane inside so that it can fill with at least one of surface sea water brine or waste cold water during emptying,

A bag or bag with cage held to the cables or two bags held in a cage one for filling with waste water whilst the other empties of new cold water.

A rigid container must either be fitted with a movable section like a syringe or be fitted with a snorkel, so that it does not form a vacuum at the surface, if the container is fitted with a movable section this section can act like a syringe but may or may not include a piston, and may or may not constitute a side of the container i.e. this movable section can be held and supported within a rigid container rather than acting as one of its sides.

The container would open doors and fill, by being dragged through the water or open the doors and then drive the membrane to fill. If the container is a bag it can simply open the doors and fill the bag by driving it through the water. The bag would fill and open as it passed through the water.

Insulation, this can be polystyrene aerogel or fibreglass or a ceramic material. A sliding door on at least one end and a Rack and pinion gear to the open door by simply opening the doors of the

container the diving module will fill with cold water especially if the container is in motion. With doors at each end and with the container in motion the container would flush out its contents and be filled with new cold water, the doors would then close and the container would return to the surface. The containers weight will be neutralised by the poly styrene insulation.

The container can be fitted with valves or sliding doors at least one end of the container, the use of sliding door will allow more water to enter quickly; alternatively sea water pumps could drive the membrane back and forth or fill the bag, or the membrane would be brine sucking in water through one way valves rather than doors.

Brine and cold water waste disposal

The container can include the feature of a thoroughly insulated membrane which can move back and forth inside the container so that the container can fill with brine and/or waste Coldwater at the same time as it is emptying new cold water. This membrane can act as a pump and may be driven by a rack and pinion gear and a motor this membrane can facilitate the filling or the container at the bottom and at least partially contribute to the emptying of the container at the surface. The brine and waste cold water are denser than the surrounding water and so their effect would be to reduce the parasitic energy consumption. Brine waste will only be generated by an OTEC system which is desalinating or by an low temperature thermal desalination system. Brine from an external source can be added if it is convenient and could potentially eliminate all of the parasitic costs of the Otec cable system.

Surface container

A container into which the cold water is placed ready for export either into an OTEC condenser on a boat or back to shore for use onshore. This container acts as a joint between the diving containers the cable and their buoyant support and the boat containing the remaining OTEC components and is held under water. This surface container can be held by buoyancy and tethered to the sea bottom. The use of the surface container will minimise the size of the boat required.

This surface container can be held on a platform under the water the containers can be pulled directly up and into it or pulled into it from the side. The surface container can be a bag or a rigid container with a membrane.

Sub Surface platform

Rather than using a surface container a submerged platform holds the cables and wheels and an extractor, the diving container is pulled into the extractor and the extractor is either fitted with pumps or the diving container drives the cold water out using the motorised membrane. The cold water is passed to shore or up to a boat or platform with the use of hoses. The platform is either held from the bottom of a boat or platform, or works in the same way a tension leg wherein the platform is buoyant but tethered to the seabed so that it is suspended under the sea surface where the wave are much less powerful than at the surface. If the platform is like a tension leg and is joined to a ship it can detach from the ship so that the ship can either return to port or detach from the platform for safety.

Fully sealed buoyant bag/module acting as buoyant support means for the cable system and surface container

A 'fully sealed' industrial strength 'air lift bag' container which in this case can contain any buoyant liquid, gas or foam (e.g. poly styrene). The buoyancy can also be made from large amounts of poly styrene held in a plastic casing, the purpose of the buoyancy held in module container is to provide a low cost support for the cable structure, the cables can be driven by a motor whose power can be taken from the electricity produced by the OTEC turbine or from a nearby renewable energy source like wind, or wave power if the system is not being used for OTEC or from a power cable leading from the shore.

Insertion Extraction system 1

The container is driven into the extractor. The extractor case is fitted over the pipe box, syringe container or bag using male to female fittings, small check valves allow the water which would compress or pollute the cold water between the male and female fitting to leave. The extractor case can be fitted with a collapsible tank on top with insulation. The location of the extractor could be to the side of the container or at the top.

Hoses or pipes connected to the extractor case take the cold water to the OTEC, air conditioning or desalination system. Other hoses or pipes can be connected to place waste cold water or brine into the pipe box.

Insertion Extraction system 2

A Cable draws a container into the extractor case with male and female sockets, the container disconnects and then the cable then continues moving. The container is either held in place by clips or levers or it uses wings which are held between at least one pair of wheels.

Extraction system 3

Once gripped by the wheels a movable extractor is placed underneath the container, and the fluid within the container is drawn from top to bottom.

In the case of a two way system the containers are pulled up into an extractor are emptied and then descend, in the case of a one way system the container is pulled into an extractor the container detaches from the cable and is emptied, whilst it is emptying the container and the extractor move across the platform along a rail held on the submerged platform.

The extractor and container move across to the descending side of the cable, the container is then placed onto the cables.

Once detached from the container the extractor moves back to the ascending side ready to receive a new container filled with new cold water. There can be more than two containers on a one way system.

Male or female fittings

Male or female fittings connect the diving module to the surface container the purpose of these fittings is to create a seal so that the Coldwater can be transferred from the diving container to the surface container without contaminating the cold water with warmer surface water. Alternatively the nose of the diving container fits inside the surface container making a large male and female join. The nose of the container can then be streamlined with the doors opening from the nose of the streamlined front.

Command and power cable

To provide power to the diving container and to issue commands to the container so that it can open its doors and attach and detach from the cable with the use of a motorised gripping mechanism.

Boat

In the case of OTEC including OTEC desalination a boat will hold the main components of the OTEC system so that in the event of a storm the expensive components will not have to endure the storm. A pump held in the boat pumps the cold water from the surface container for use in the condenser and can pump the brine and the cold water back into the top of a diving container.

Shore based use of cold water

If the water is being used on shore then the cold water can travel back to shore along an insulated surface pipe or along a cable system with rails. The insulation in the diving containers will be sufficient for them to travel all of the way back to shore. If the cable system is being used onshore rather than traveling straight up it can travel diagonally until it is much closer to shore avoiding the warm surface water.

A one way continuous cable system

A one way continuous cable system sends all of the containers *in one direction this type of system* must have a bottom wheel to hold the cables and the diving container must be allowed to pass around the bottom wheel in the same way as a ski lift, like a ski lift (funttelle) the container can detach from the cables and empty to allow the cable system to remain in motion this will allow for there to be more than two containers on one cable.

A two way system

A two way system sends the diving container back and forth along the same route, the modules are suspended in the water although the system can be attached to a bottom wheel so that there is tension in the cables but the diving containers will not pass around it. The two-way system can have *a single cable* with a single container or two containers one *on each* end of a *single rope* a pair of ropes or multiple ropes can be used.

The container can simply pass up and down and can be pulled directly into an extractor, either the container uses the movable membrane to empty the contents of the container or if the container is a bag a pump can be fitted onto the extractor so that the liquid is sucked from the bag.

Pipe box

An insulated container which holds pipes within it, this is so that the cold water can be sucked from it without extending warm pipes into the cold container. This is also intended to act as a support for the moving membrane and so that water can be sucked out of a container from its bottom even if the extractor is at the top, in the case of a container which has a moveable membrane this will be essential if the extractor is to be held above the diving container, which is the best location for the container as it would then not need to move out of the way of the diving container.

Wings

All types of system will use wings fitted to the outside of the container which pass into at least one pair of wheels these wheels grip the container and. The wheels are placed sufficiently close together to apply a large enough force to trap the wing; the wheels can accelerate and decelerate the container as they are motorised. Each pair of wheels can move at a slightly different speed so that the container is gradually accelerated or decelerated. Alternatively the wheels are able to open and close the distance between one another, and are able to do this synchronously with the deceleration of the container. The wings can be coated with rubber so that there is good grip between the wings and the wheels.

Contracting walls

The container is pulled up between at least one pair of sheets these walls then close around the container to hold it in place. Preferably the sheet will allow the cable to continue moving once the container is detached from the cables.

Container with check valves and pumps

A container with at least one pump at one end and at one check valve; water is pumped in and due to the increase in *pressure and water* is forced out *through* the check valve

Container /check valve/membrane/pump

A container with a movable membrane draws in sea water from one side which forces the sea water or brine out through the check valve.

Giant syringe container

A giant syringe container which can open the membrane end so that water can fill the 'syringe' easily or a container which can simply act like a syringe the motor drives a giant piston whose weight can be neutralised, the piston draws in water, or dense liquid using a motor and drives water or dense liquid out using a motor.

A double layered container with two layers of insulation

A container inside a container, the inner container holds the cold water for extraction and it is insulated, a second layer of cold water surrounds this insulation and another container is placed around this container and is also insulated, should the first layer warm up the second layer will remain cold this is preferable the contents of the inner container being contaminated with any temperature difference whatsoever. Since cables are inexpensive containers should be able to travel 5-10 kilometres through the mid water or at the surface to the shore so that the cable system can deliver cold water to a shelf mounted or shore based otec system.

The container can be fitted with a vacuum pump so that the contents are vacuum sealed or fitted with a refrigeration system ensure the water remains cold.

Grippers

Grippers hold the container to the cable, the grippers can open and close, once a container is held by the wings and wheels the grippers detach from the container allowing it to load or unload or both whilst the cables remain in motion, this is important to the brine system so that the cables continue to generate electricity and important to the otec system because the otec system requires a very large amount of water consistently.

Contracting socket to hold container during extraction.

As the container reaches the surface it is gripped by the wheel system and at the same time the walls or the socket close to thoroughly hold the container in place.

Container membrane

So that the container does not create a vacuum when emptying the container has a membrane like a syringe which will change shape to compensate for the extraction of the cold water. Either the membrane lies inside the container so that brine or waste cold water can be placed inside or the '6th' side of the container moves down so that sea water fills the potential void. This membrane can be motorised and insulated or driven by the suction of the pump.

Spring mounted membrane and spring mounted doors

The container mounted with a spring on a piston (like a syringe) so that no pumps need to be located at the sea bottom, an electromagnet releases the spring so that the fluid can be pushed out. When fluid is drawn the spring is stretched and when the spring is released the spring pulls the piston down force the fluid out, (the liquid will be negatively buoyancy but the membrane may have a large friction and so extra force is required. The spring also allows for the spring to be loaded slowly and close rapidly.

Motorised piston

A motorised piston can be to force out the liquid rapidly, small turbine can be attached to the container to charge a battery which provides energy for the motor, and alternatively the motor can be driven by a battery which can charge every time the container is at the surface. The same principle can be used to drive doors and membranes.

Compressed air/gas

In order to open the door of the container and drive the membrane, tanks of compressed gas are used to drive the piston and open the *doors*, air is forced into a chamber which increases in pressure as air is forced into it which forces open the doors and the membranes.

Alternatively air is forced out of the tank which is connected which is connected to the doors and membranes the air is either fired out into the sea or sprayed at a late or into a series of grooves.

The tanks in question can be *attached and detached from* the container easily, and can be filled with a (less compressible gas, if it is convenient, the membrane and doors can be buoyant or neutral so lessen the amount of air required. Electro magnets which can be triggered by radio signal infra-red or remote control or pressure can assist in closing the *doors*.

'3rd cable' to drive cable

If the piston is lower and the cables are holding the container in place at the sea bottom the piston *can* be pulled up using a third cable which is wound up around a drum at the surface and extends as the *container is lowered*. The *membrane can be* buoyant so that it is only forced down by the pressure of the pumps. In fact the container can be driven like a puppet from the surface including the opening and closing of the doors.

Loaded spring to push containers

A loaded spring can be used to push the containers up to speed as the spring is loaded behind the container when the spring is released it pushes the container and is then loaded for the next container.

Pipes and bearings rather than wheels

The cable passes through a tube with bearing inside rather than around a wheel, this type of system can be used in a one or two way system if the tube has a slot on one side which allows the containers grippers to pass through.

Hydrodynamic wheel casings

Rather like an Olympic bicycle there will be no spokes and streamlined plates will cover the wheels so that there are no spokes to cause unwanted drag.

Angled so not to steep

The use of buoyancy towers *so* that the cable angles can be made to be gentle i.e. rather than passing straight up and down the cables are made into an egg shape.

Surface long distance water delivery

Potable water is buoyant so if it is placed in a container under the water it will rise to the surface diagonally, alternatively hydrogen or water can be placed into containers and taken to shore along cables, an electricity transmission line can be placed alongside the cable system and supported by it.

Mid water long distance delivery construction and extraction point

Same design only mounted in shallow water and supported by legs

Air conditioning/on shore OTEC desalination delivery system.

The cold water is brought to the surface and is pumped to a point just above sea level, the water then travels through an insulated hose to the shore, only in order to prevent the water from warming the hoses descends back into the deeper water and up along or close to the sea bed. Due to the direct/on of the *flow and the mass of the cold water* the water will flow all of the way to shore, and being pumped from the offshore end the hoses will remain open. Sufficient head must be created and in order to achieve this some pumping may be required. In order to insulate the pipe efficiently the new cold water can be surrounded in a second hose by the waste cold water. Alternatively the hoses can join a pipe close to shore with the pipe mounted on the sea bed and the hose suspended mid water until it joins the pipe.

In order to guarantee cold water, the offshore hose will waste some of the new cold water using a double hose some new waste cold water will *surround* the inner insulated hose in order to ensure that the inner cold water does not warm to the extent that it is useless, the outer cold water will also flow to shore and it is still nutrient rich and potentially quite cold, thus it could be used in Man culture or LTTD.

A fluid dynamic current shield

A fluid dynamic current shield is basically a series of sails held on a cable or rails around the platform, the shield can be used as a pump or to generate electricity when there is a current but its main purpose is to take the power out of the current rather like a wind break.

A Current break

The same purpose as the current shield only that the shield is static and simply deflects the current energy away from the platform, the current break can be pointed and held by a different set of cables and buoyant supports.

A roof

A roof like a house can be place over the platform to protect it from waves.

Submarine systems

The otec and desalination systems can be placed inside or joined to, a 'submarine habitat container' (A container which can support human life under the water so that humans can live and operate the system from under the water) this way the otec system can operate on a platform under the water and can operate through storms and the humans will be safe, the otec system can at least partially

contribute to the life support systems. The containers can be fitted with a snorkel fitted with an air pump so that it does not depend on life support systems during fair conditions. Some of the containers can contain life support systems and living space whilst other will be like an engine room, there may be several engine rooms to each container built for living and managing the otec systems. The engine room container can either be fitted with snorkels, life support or the engineers must either use scuba or carry an air supply to lower the extent of the life support systems.

The engine rooms can be flooded during normal conditions and emptied and filled with air or brought to the surface for maintenance the container can be detached from the platform for a complete overhaul and another serviced container can replace it so that the system can continue operating. These containers can partially or completely contribute to the buoyancy of the system.

Multiple cable systems can be joined together and an access tunnel can join the systems together, each container can be permanently or semi permanently filled with air. If the system is OTEC or desalination the condenser section can be fitted with *radiator pipes filled with waste cold water* to maintain a lower temperature or the condenser side can be fitted with a cold water powered air conditioning unit, alternatively the entire otec condenser chamber can be filled with waste cold water if the system is not operating within an air space.

These submersible systems would be placed on the tension leg subsurface platform.

A separate cable and container system for waste warm and cold water.

Placing all of the waste water into the container using a membrane will leave an excess of water which will not fit in with the delivery speed of the system, a separate cable and container system will be filled with any waste water, the waste water will be colder than the surface water and so it must not be deposited at the surface, this water is colder than the surface water and may just sink placed into a container it will fall down, this system can either fall on its own accord or be driven by a motor.

Materials

Possible materials for the containers and hoses include carbon fibre, fibre glass aerogel, polystyrene, metals including aluminium or steel, denier nylon, water resistant plastic.

Silver foil, neoprene, animal fat, blubber, petroleum jelly for lining the hoses and containers, and in large quantities.

Horizontal cable concepts

The use of at least two sets of buoyant structure which will create a length of the cable which is held out horizontally rather than vertically this will provide a platform for the diving container to rest at the surface so that it can empty, not only this but holding it horizontally will mean that, for example a 2m x 18m x 20m container will not have its bottom 18 metres beneath the surface but 2 this will mean that in a relatively large boat the cold water can flow out of the diving container with the use

of gravity. The horizontal definition includes holding the container at a downwards angle towards the surface container so that the container can empty with the use or aid of gravity.

The diving container can be held at an angle by having a different height from the surface at each end, the wheels held on one pair of buoyant supports being lower than the second pair of wheels.

Gravity feed

Gravity feed means that the diving container is held above or at a slanting angle to the surface container so that the water can move from the diving container at a good speed and in large volumes and without pumping. This will enable the diving container to empty rapidly so that the diving container can return to the bottom whilst the water brought up is still being used

Surface container detachment functions

The surface container hoses can attach to the hull of the boat under the water, and doors on the boat can open when the hoses are attached and close when the hoses are detached the boat will not sink. The rest of the OTEC system condenser evaporator etc. can be held in a boat which can return to port the case of a storm because it can simply detach from the surface container. With the whole delivery system underwater the water will remain a low weight reducing the energy consumption of the system. The condenser within the boat with the use of the horizontal cable concept will be at a similar height or even lower than the bottom of the diving container making it easy to transfer the Coldwater.

Top structure with geo synchronous navigation

A system for use in a mid-water environment without bottom mooring would be advantageous to companies wishing to use OTEC to produce hydrogen and use the thermal energy from places where the water is deeper than 1000 m. The platform has the ability to remain in the same position without mooring and so it would not need a mooring.

Onshore OTEC /air conditioning /Desalination/ Mari culture/ hydrogen production

The design is the same except that rather than empty the water into a ship the water is transferred along a surface pipe via the surface container along a second cable system wherein containers travel all of the way back to shore before being emptied. The surface cable system will allow for containers of brine to be neutralised the cable system will be able to hold many containers and will be able to detach close to shore and empty their contents into a large pipe close to shore.

Bottom wheel mooring

The Bottom structure on the ground can be held by its mass at the bottom, but with stored buoyancy hooks for a crane to lift it, are fitted on the bottom structure for maintenance, or a dead weight with a quick release mechanism is fitted so that when repairs are required the dead weight is dropped and the structure rises.

Using large potable water bags filled with brine as a dead weight to hold the bottom wheel, the brine can simply be removed via a quick release and the whole bottom system would return to the surface either because without the brine it is buoyant or the cable system can be pulled up from the surface.

Alternatively a small hose leads to the surface so that gasoline or similar fluid can be pumped into generally redundant sealed lift bags so that they will lift when filled with an incompressible liquid like gasoline. The structure would then lift to the surface from maintenance.

Mid-water system

A Bottom structure for use mid water in which a cable weighted down will hold a bottom wheel for either a one way or two way cable systems the surface platform will be equipped with GEO STATIONARY sensors and a means on the surface to move the entire system will allow for a system to work mid water. The bottom section will be weighted so that it exerts a downward force keeping it at the bottom of the cables.

Propeller rather than transmission cable

1 or more propellers connected to an alternator and power the opening of the diving container doors or the driving of the membrane since it might be cheaper than a cable, commands can be triggered sensed and sent to open the doors the right time without a command wire with the use of trip switches or radio signals.

Bio fouling filter

At any location of the diving container doors or the surface container and prior to reaching the condensers the system can be fitted with filters so that the condensers are not contaminated.

Air conditioning and on shore OTEC desalination delivery system.

The cold water is brought to the surface and is pumped to a point just above sea level, the water then travels through an insulated hose to the shore, only in order to prevent the water from warming the hose descends back into the deep and up along the sea bed. Due to the direction of the flow and the mass of the cold water the water will flow all of the way to shore (shore point being slightly lower than the offshore point, being pumped from the offshore end the hoses will remain open. Sufficient head must be created in order to achieve this some by raising the point of the offshore hose above sea level, or some pumping may be required. In order to insulate the pipe efficiently the new cold water can be surrounded in a second hose by the waste cold water.

Alternatively the hoses can join a pipe closer to shore. In order to guarantee cold water the offshore hose will waste some of the new cold water by using a double hose (hoses within a hose) some new waste cold water will surround the first hose, in at least one more hose (preferably insulated), in order to ensure that the inner cold water does not warm to the extent that it is useless, the outer

cold water is still nutrient rich and potentially quite cold, thus it could be used in Mari culture or LTDD.

Introduction to drawing's

Fig1 insertion/ extraction two ways

Buoyancy (A) can be fully sealed air lift bags or hollow containers (made from carbon fibre, fibre glass plastic or metal, filled with air, a buoyant liquid or foam, the buoyancy can be streamlined and design so that their shape gives them lift in a current.

Extractors cases (B) containers (C) and arms and cables (D) the containers are drawn into the extractor cases.

Prefabricated systems placed in the middle of the frame or above it.

Fig2 insertion extraction one way, this is for any system which uses more than two containers per set of cables and one which must keep the cables moving in the same direction i.e. the dense liquid gravity system

(A) Container (B) extractor case (c) rails on which the extractor case moves the container rises up and connects with the extractor case (1) and is then moved across (2) connected to the extractor case and placed back on the descending cables, the extractor case can have a bowser fitted to it so that it does not run out of liquid to pump as it *travels* back to connect

(B) with a new container. (D shows the grippers which can tighten around the cables. €show wings gripped by wheels which can accelerate the container to the speed of the cables.

Fig3 wings and wheels (A) show wings (b) show wheels the wheels can tighten around the wings so that the wheels fully grip the wing. (C) The extractor case gains a better seal with the container due to the wheels force the container into it without using the cables.

Fig4 horizontal cable concepts;

The containers held between the lift bags will have plenty of room to operate without the use of an expensive boat. Since this invention uses rectangular cuboid structure and the use of gravity to release the cold water the diving container must be held higher than the surface container, the use of gravity to empty the diving container will allow for a rapid release of cold water without the use of powerful pumps. If the containers were simply held up right and attached to a boat not only would have to pump the cold water upwards wasting electricity but they would require a large boat due to the size of the containers. In order to make the angles gradual there can be towers supported by

buoyancy rather like the tower on a ski lift; these towers are anchored to the sea bottom and gradually change the angle of the container so that it is horizontal.

Fig5 large scale wing system;

The weight of the cold sea water is only slightly denser than the warm surface water by approximately 4 kg per cubic metre and so very large containers for example a 500 cubic meter container would only be holding 2 tonnes of water. Cables made for the oil industry are known to be able to hold well over 100 tonnes and at present (2011) cost approximately £100 000 for 2 kms with a safe working load of 100 tonnes. There is economy of scale in the use of such cables, the use of multiple containers held together to form a wing will create a heavy yet hydro dynamic mass so that it is worthwhile using large cables in order to achieve maximum value for money.

Fig 6 Male female docking with middle membrane for rapid brine waste input;

The diving container is fitted with a movable membrane like a syringe but with both ends designed so that they can make a seal (A) so that when held at an angle at the surface it can empty whilst being submerged due to gravity and fill at the same time with at least one of waste cold water and

brine, if none of these are available then simply sea water, the new cold water remaining separate from the waste water due to the membrane, and due to the angle of the container the new cold water will empty from gravity and will not need to a snorkel because it is filling with waste cold water and brine, so that the container does not form a vacuum under water and the weight of the brine and waste cold water will create additional force on the opposing side of the membrane driving the membrane and forcing the new cold water out of the container when brine and waste cold water and brine is being used the waste water will be marginally denser than the new cold water acting as negative ballast the membrane is driven by at least one of gravity, a motor and rack and pinion gear so that if it has neither brine or waste cold water available the system can still function without generating a vacuum as the container is underwater.

The bag and cage or rigid container are rectangular cuboid and travel from top to bottom with the front or back being the smaller surface area the length of the rectangular cuboid is greater than the depth of the surface container and so gravity feed is not possible unless the cuboid can rotate so that the larger length is no longer facing up but horizontal to the water the water will then empty from the bottom into the surface container via gravity and pumping, the top of the container is fitted with a snorkel (B) so that it can draw in air as it empties so that a vacuum does not interfere with the emptying of the vessel this container will not fill with brine or waste cold water and once emptied will fill with sea water or once the diving container is empty it either fills with waste cold water or brine or simply fills with ordinary sea water.

The male side can be the hydrodynamic nose of the diving container the female side can be designed to form a perfect seal around the hydrodynamic nose of the diving container. In the case of the membrane container the motion of the container with its front doors open will force the membrane back in the case of a one way system. In the case of a two way system the container will briefly open the membrane to replace the cold water or the motion of the open container will naturally vent the waste water.

Fig 7 one way continuous;

Containers can be removed from the cables and the cable will continue to operate, to allow a more continuous movement. At present the demand rate of a 1 mw closed cycle OTEC plant is approximately 2 cubic metres per second, rather than pumping at a rate of 2 cubic metres per second the containers will have a capacity of around 500 to 700 cubic metres or enough water to supply the condenser for about 5 minutes,

During this time another container will be brought to the surface and so before any one container has been fully used another will be at the surface ready to supply the condenser with water.

The surface structure is fitted with a rail so that the containers can detach from the cables and empty held to by rails as the cable continues to move.

Fig 8 shows how one way and two way cable systems both feed by gravity into the surface container

A1 is a two way system

B2 is a one way system and the containers detach from the cables so that the cable continues to move whilst the diving container is emptying. The surface container can be controlled to move up and down to allow the diving container to pass alternatively the rail can be mechanically tilted and mechanically taken back and forth.

Fig 9 Surface container detachment functions;

Keeping the cold water below the surface during extraction at the surface will keep the weight of the water low (A). The boat used to hold the main components of the OTEC system can join to the surface container under the water so that the cold water does not have to be lifted onto the boat, a much smaller reservoir can be held in the boat (B).

The surface container hoses can attach to the hull of the boat under the water, and doors on the boat can open when the hoses are attached and close when the hoses are detached the boat will not sink. The rest of the OTEC system condenser evaporator etc. can be held in a boat which can return to port the case of a storm because it can simply detach from the surface container. This would result in a minimal surface system that would be storm resistant and its low cost design would be easy to replace in the event it was lost in a storm.

Fig 10 neutralised buoyant strips of foam or modules containing a buoyant liquid held to the cables in order to lower the weight of the cable itself. These buoyant sections will neutralise the weight of the cable so that there is no need for the cables to support their own weight. The buoyant strip can pass over the moving wheels at the surface this will allow the maximum amount of weight to be held by the cable. The buoyant strips will be streamlined.

The cable can be driven by;

A winch, where the cable is wound around a drum, 1 cable one container,

Around at least one wheel preferably at least three for extra traction.

Around at least one drum, the drum drives the cable and the cable is wrapped right around the drum so that the cable connects with approximately 360 degrees of the drums surface, preferably the drum is covered in rubber for extra grip.

Driven by at least one pair of wheels with rubber wheels which are compressed into the cable so that they grip it very tightly, the wheels can be held within pipes or on their own.

All of these drive methods can use additional wheels to keep the cables in line they are all driven by a motor.

Claims

1 Cold water for use in at least one of OTEC, air-conditioning, Mari culture, hydrogen production, or desalination can be pulled up from the sea bottom using at least one container with the use of at least one cable and at least one container; so that the container does not form a vacuum when emptying the container is fitted with at least one of;

At least one contractible section, for example a bag or a syringe,

A snorkel,

The container is lowered and raised filling with cold sea water at the bottom and emptying at the surface.

2 A system according to claim one wherein the container fills using at least one of;

The motion of the container with the container doors open,

A contractible section which is a membrane, the membrane is driven by at least one of;

Water filling the container with the use of pumps, and valves

A motor, which drives the membrane like a syringe, with the water drawn through at least one door or valve.

3 A system according to claim one wherein the container empties using at least one of;

At least one pump held to the diving container

The movable container membrane driven by a motor

At least one pump held on the platform

At least one pump held on the boat

4 A system according to claim one wherein the cables run through at least one of;

At least one wheel at the top and at the bottom

A pipe fitted with wheels or bearings so that the cable cannot disconnect from the wheels.

5 A system according to claim one wherein a submerged platform consists of at least one buoyant support joined to at least one elongate member onto which the remaining components of the platform are held, the platform joined to at least one of a boat or platform a submerged buoyant support and mooring cable joined to the sea bottom,

The platform is able to hold at least one of;

A submerged surface container, which joins to at least one of a ship or platform containing at least one of the said system from claim one or hoses leading to shore to any one of the said systems,

At least one extractor which joins to at least one of a ship or platform or hoses leading to shore,

At least one wheel,

At least one cable to drive the diving containers,

At least one motor to drive the cables,

An electricity supply,

At least one cable driving system,

At least one pump

6 A system according to claim one in which the containers can be taken off the cables and emptied and then reconnected to the cables with more than two containers on each cable set.

7 A system according to one wherein once attached to the extractor case the container and extractor case moves across whilst emptying, the extracts moves into alignment with the downward travelling ropes and the wheels drive the container onto the downward moving cables, this will enable a cable system to hold more than two containers.

8 A system according to claim one wherein there are two extractor cases and the cable system is two way, this system can only hold a maximum of two containers, the container is drawn into the extractor by the cables, it is then emptied the diving containers simply move up and down.

9 A system according to claims one and eight where the container detaches from the cable, the cable system brings up the second container whilst the container at the surface is emptying, the surface container, once emptied, which will conveniently be as the second container is nearing the surface, the container which was emptying attaches to the cables as the new container is detaching and the system cable then drives the recently emptied container down.

10 A system according to claim one wherein the extractor case can extract cold seawater from the container through at least one pipe and add brine or wasted cold water through at least one other, the two solutions are separated by a membrane.

11 A system according to claim one wherein the buoyancy platform is joined by a rigid joint to at least one buoyancy container beneath it, this buoyancy is held sufficiently beneath the sea surface level to be completely unaffected by the ocean waves, this buoyancy pushes the buoyant submerged platform up and during large wave condition prevents the submerged platform from moving up and down and so that the platform can be held closer to the surface.

12 A system according to claim one wherein a cable can be driven by;

A winch, where the cable is wound around a drum, 1 cable one container,

Around at least one wheel preferably at least three for extra traction,

Around at least one drum, the drum drives the cable and the cable is wrapped right around the drum so that the cable connects with approximately 360 degrees of the drums surface, preferably the drum is covered in rubber for extra grip,

at least one pair of wheels with rubber 'tyres' which are compressed into the cable so that they grip it very tightly, the wheels can be held within pipes or on their own,

All of these drive methods can use additional wheels or 'pulleys' to keep the cables in line they are all driven by a motor.

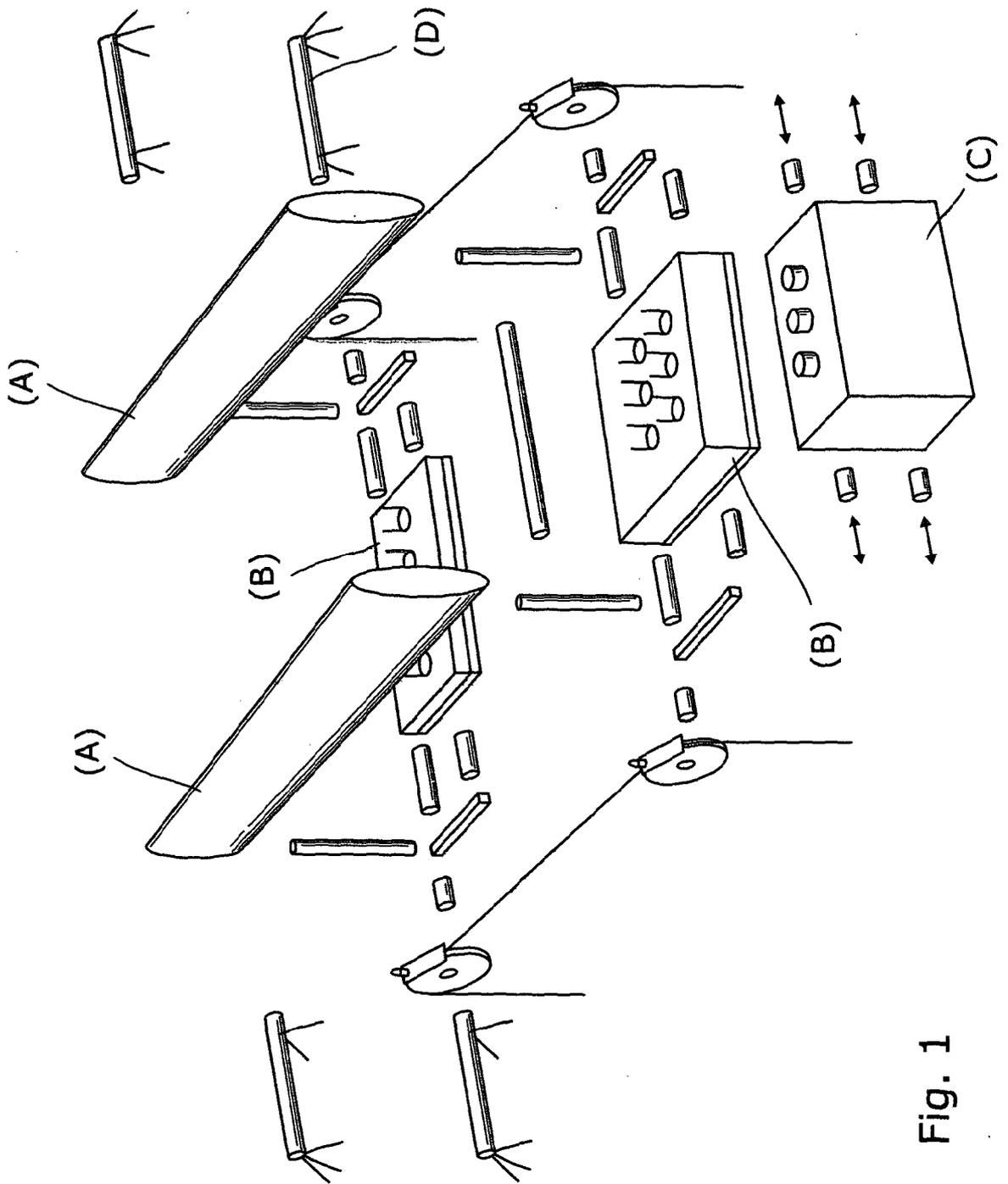


Fig. 1

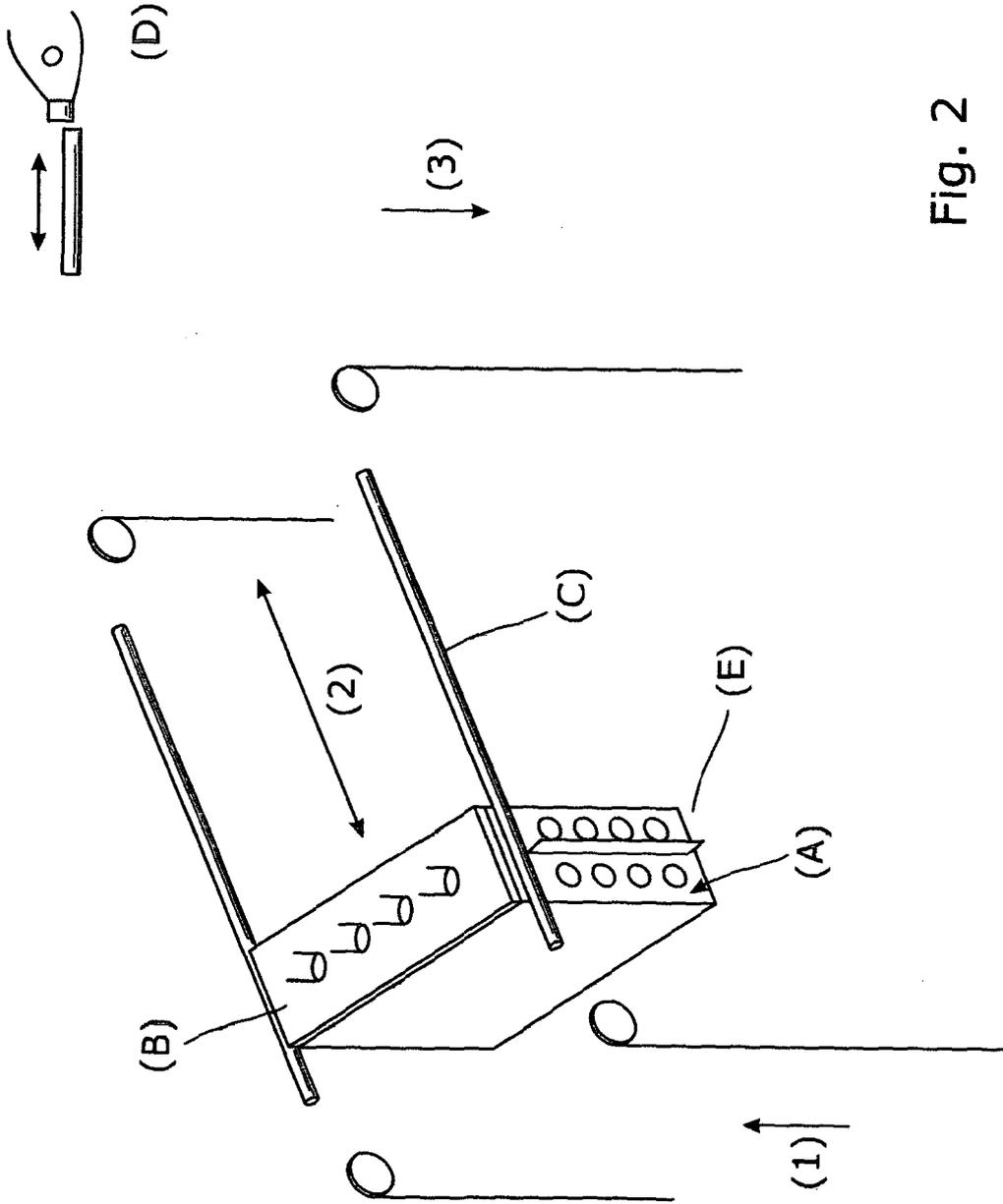


Fig. 2

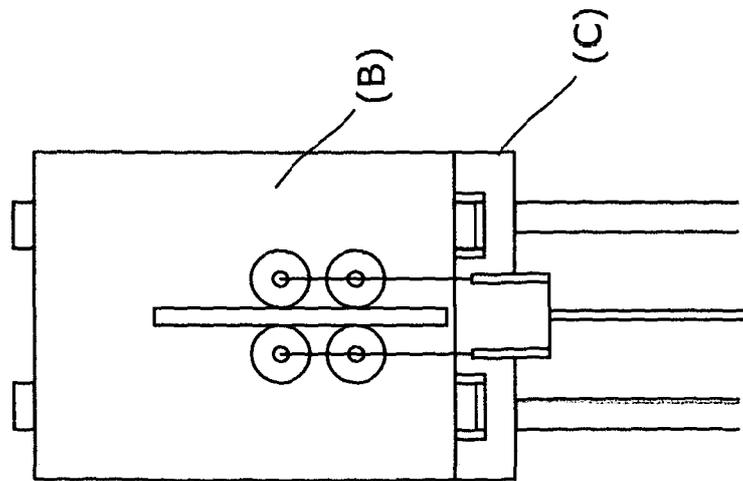
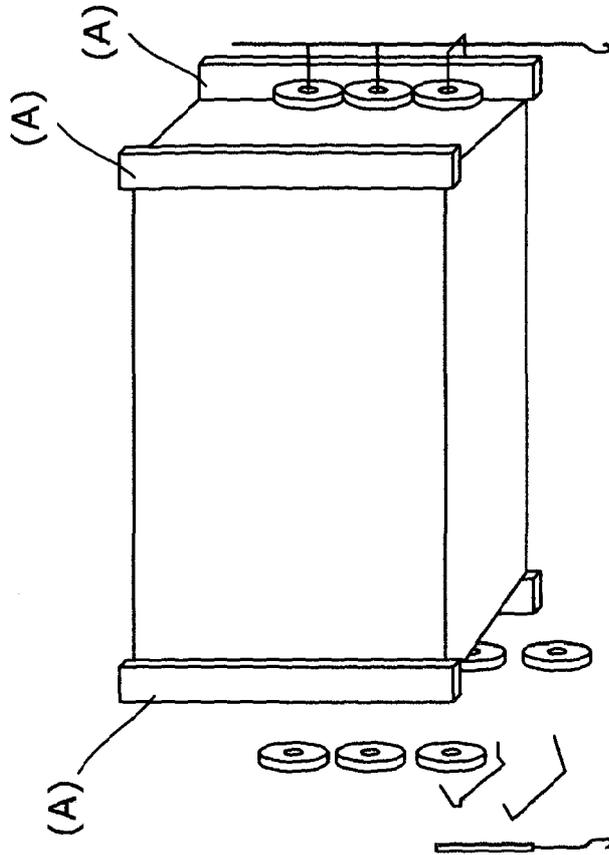


Fig. 3

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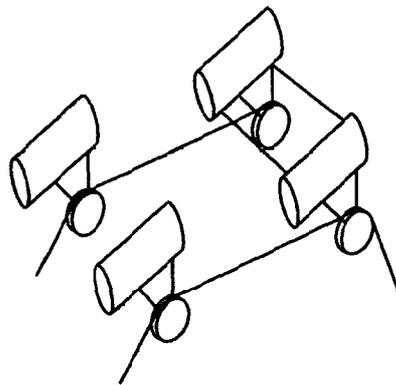
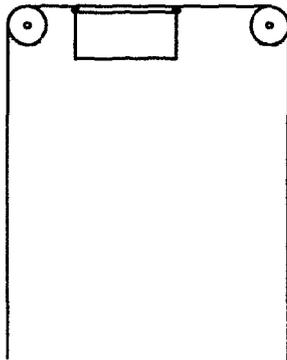
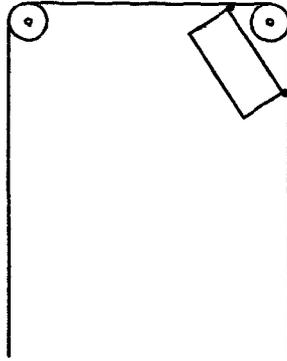


Fig. 4

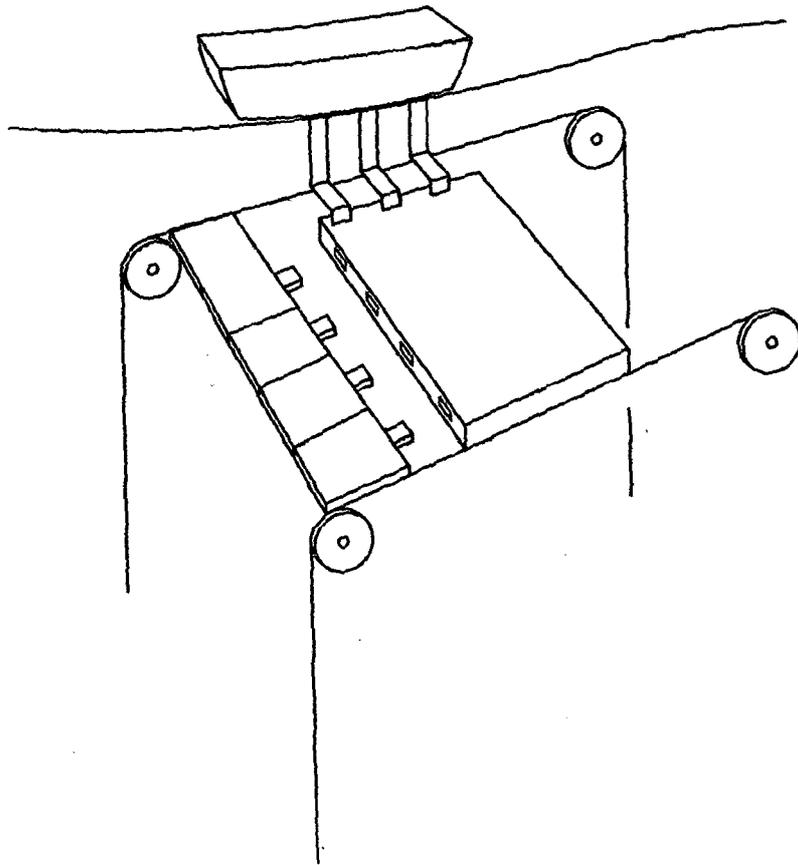


Fig. 5

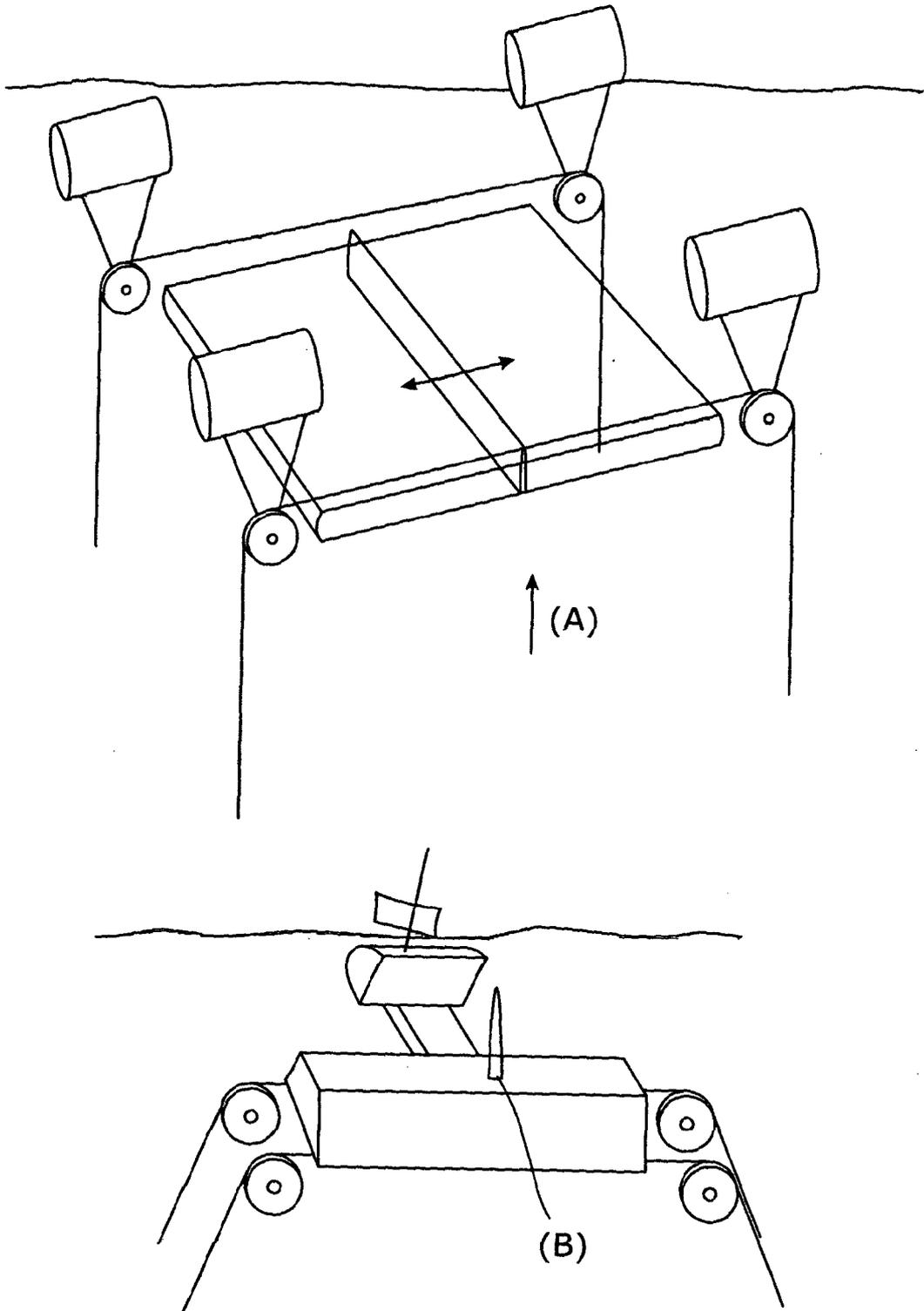


Fig. 6

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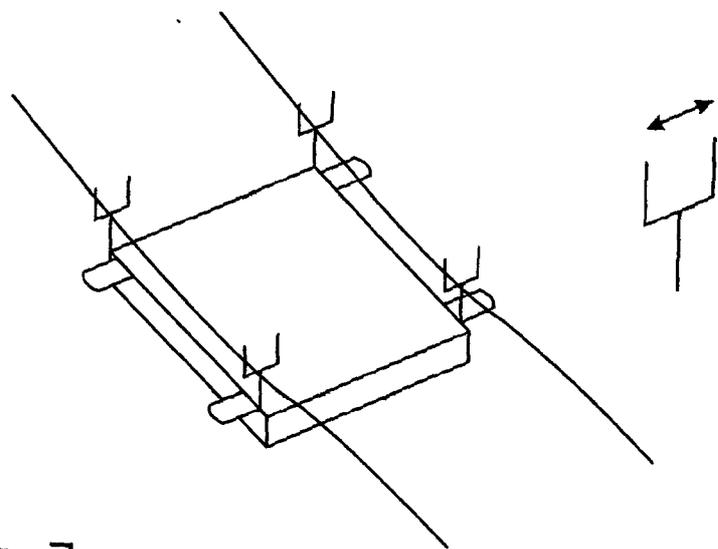
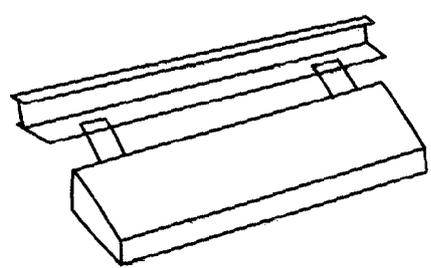
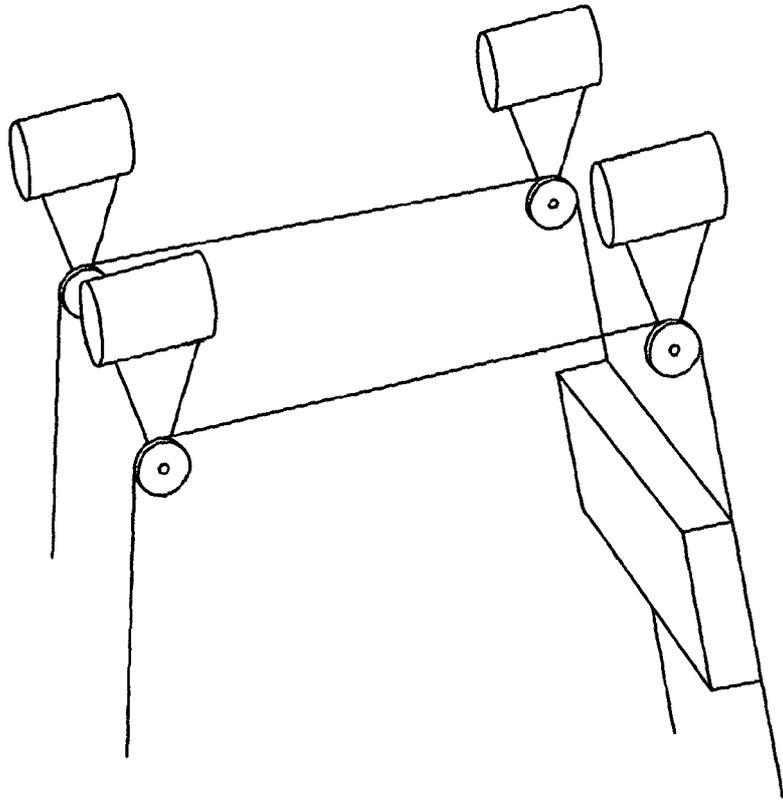


Fig. 7

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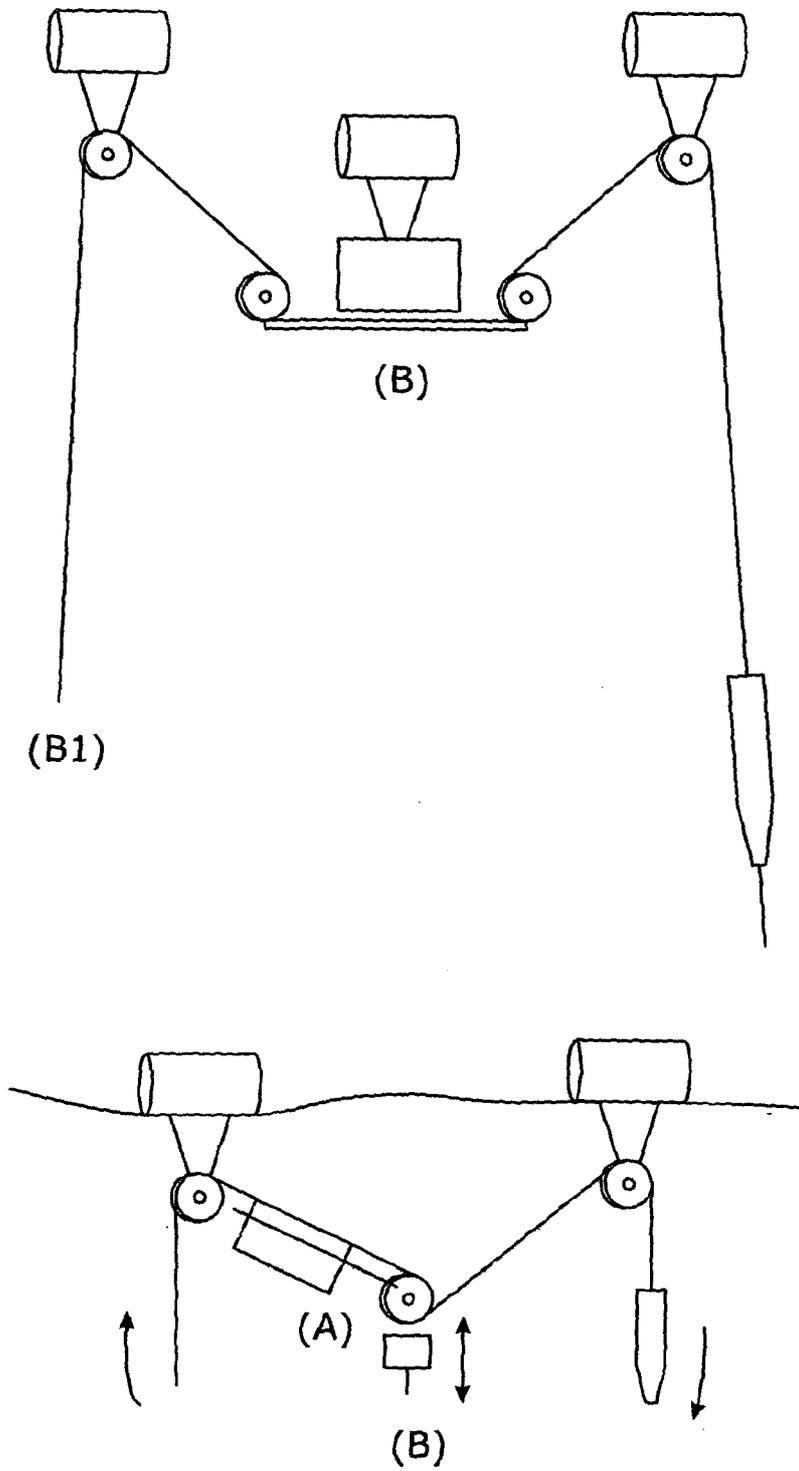


Fig. 8

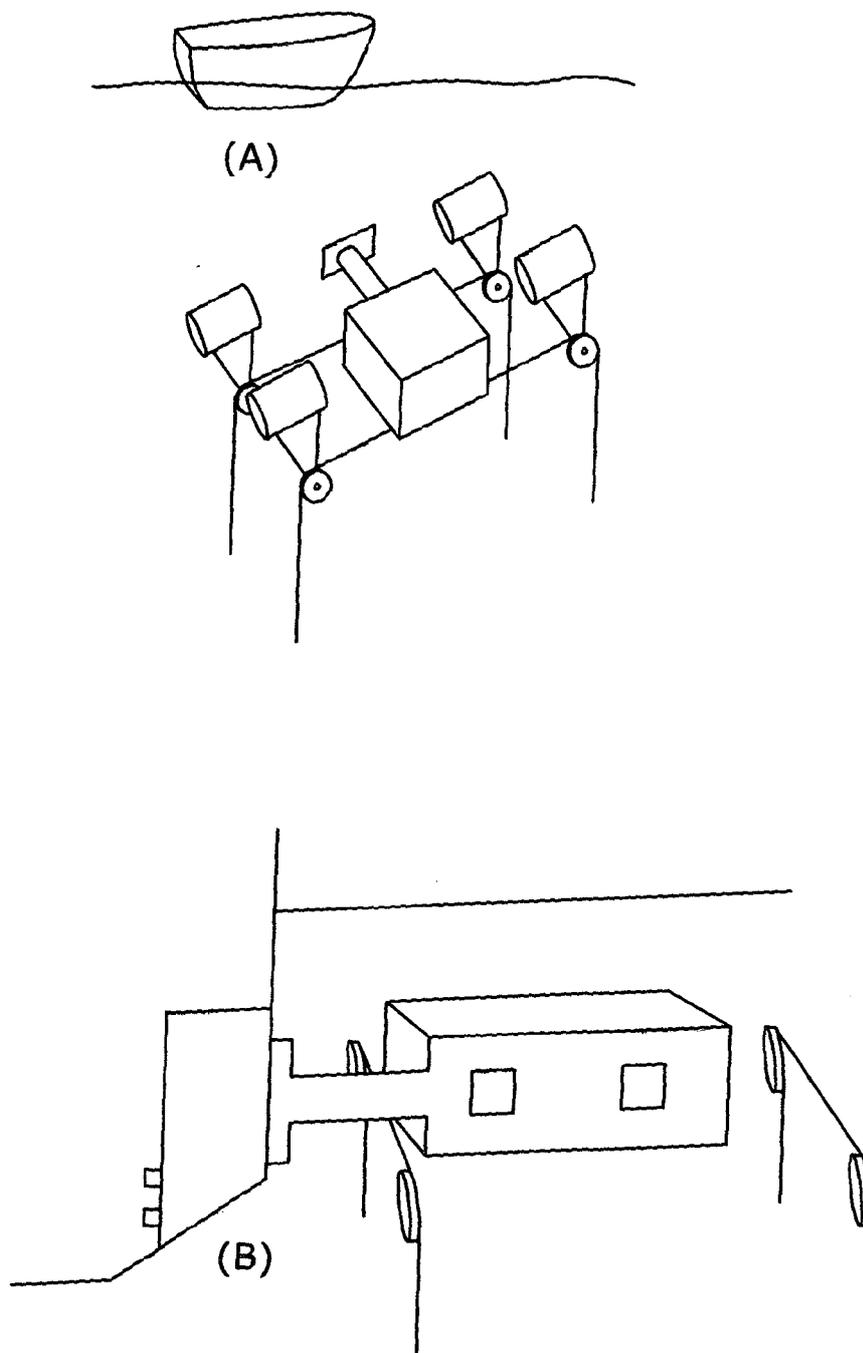


Fig. 9

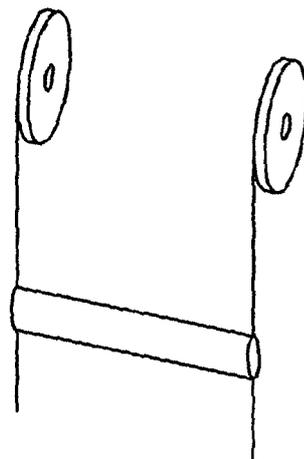
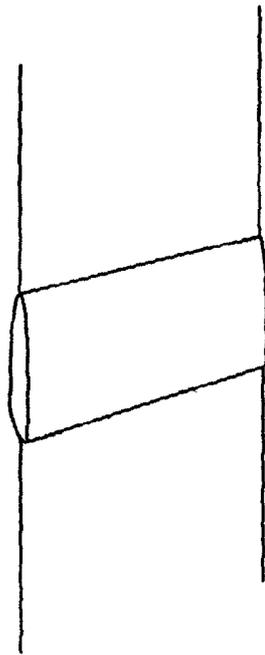


Fig. 10