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ZHENG et al.(10) **Pub. No.: US 2009/0225630 A1**(43) **Pub. Date: Sep. 10, 2009**(54) **DATA AGGREGATION FOR DRILLING OPERATIONS**(75) Inventors: **SHUNFENG ZHENG**, Houston, TX (US); **Mbaga Louis Ahorukomeye**, Houston, TX (US); **James Belaskie**, Beijing (CN)

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HOUSTON, TX 77056-2722 (US)(73) Assignee: **Schlumberger Technology Corporation**, Houston, TX (US)(21) Appl. No.: **12/371,734**(22) Filed: **Feb. 16, 2009****Related U.S. Application Data**

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G01V 1/40 (2006.01)(52) **U.S. Cl.** **367/81**(57) **ABSTRACT**

A method for aggregating data for a drilling operation. The method includes acquiring the data from a number of data sources associated with the drilling operation, synchronizing a timing of the data for aggregating the data to generate synchronized aggregated data, determining a drilling context based on the synchronized aggregated data, and assigning the determined drilling context to the synchronized aggregated data. The method further includes analyzing the synchronized aggregated data in the drilling context to generate an analysis and presenting the analysis to at least one user.

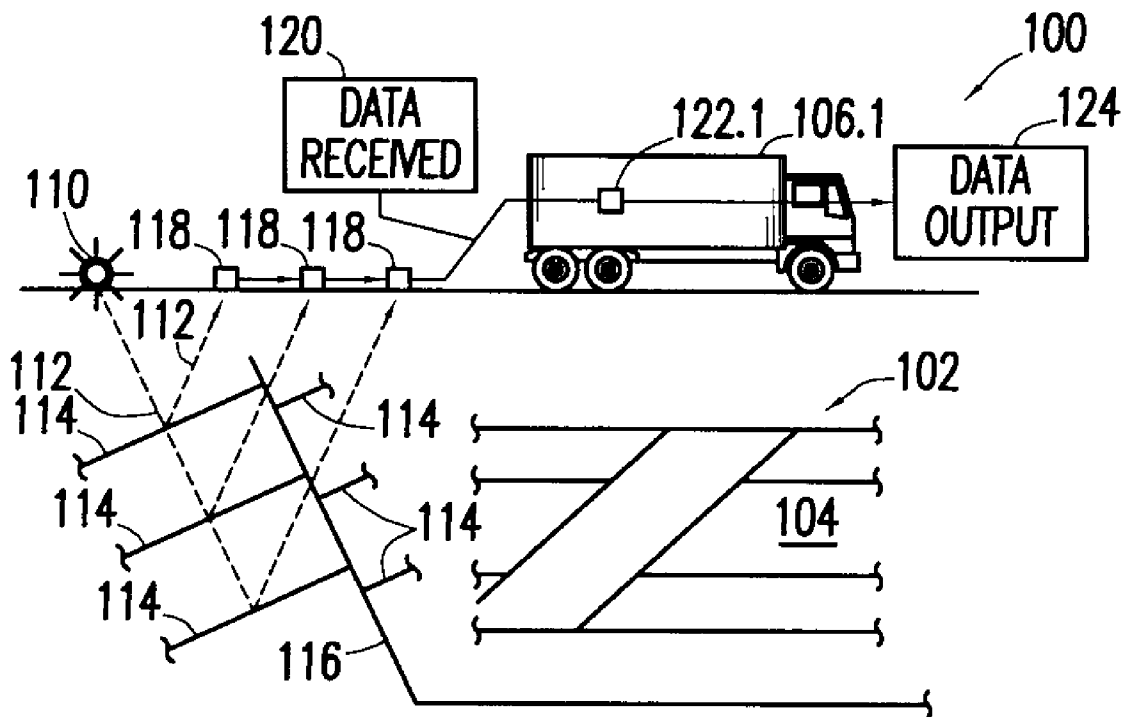


FIG. 1.1

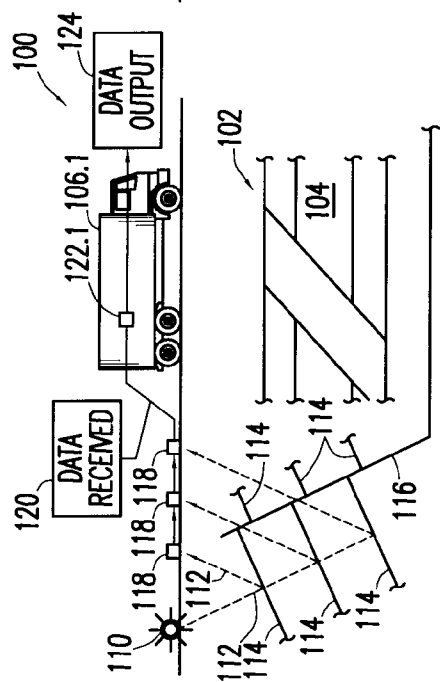


FIG. 1.2

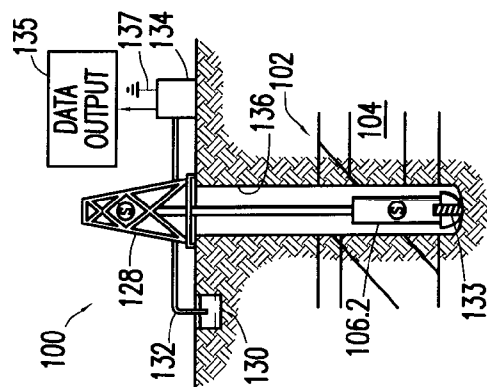


FIG. 1.3

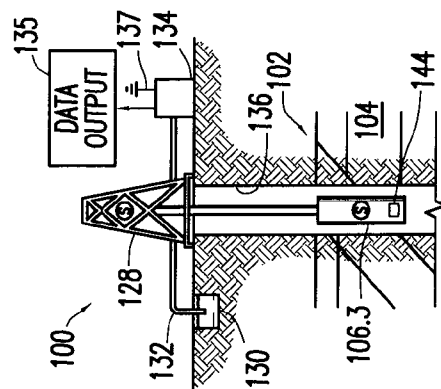
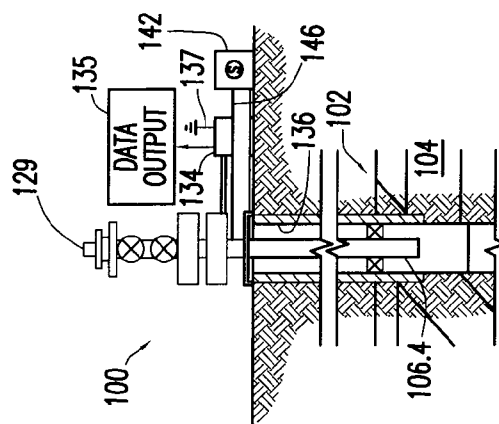
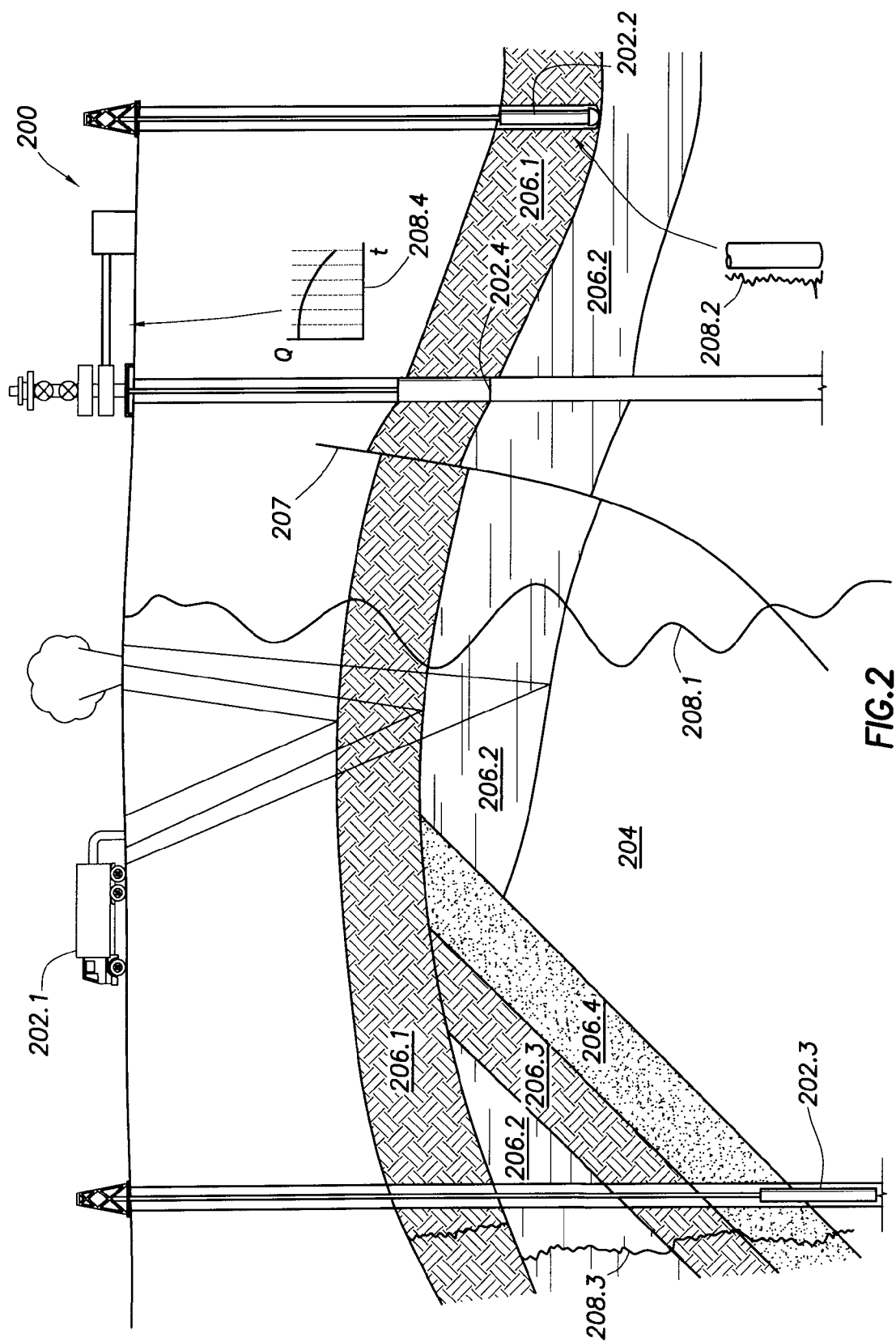


FIG. 1.4





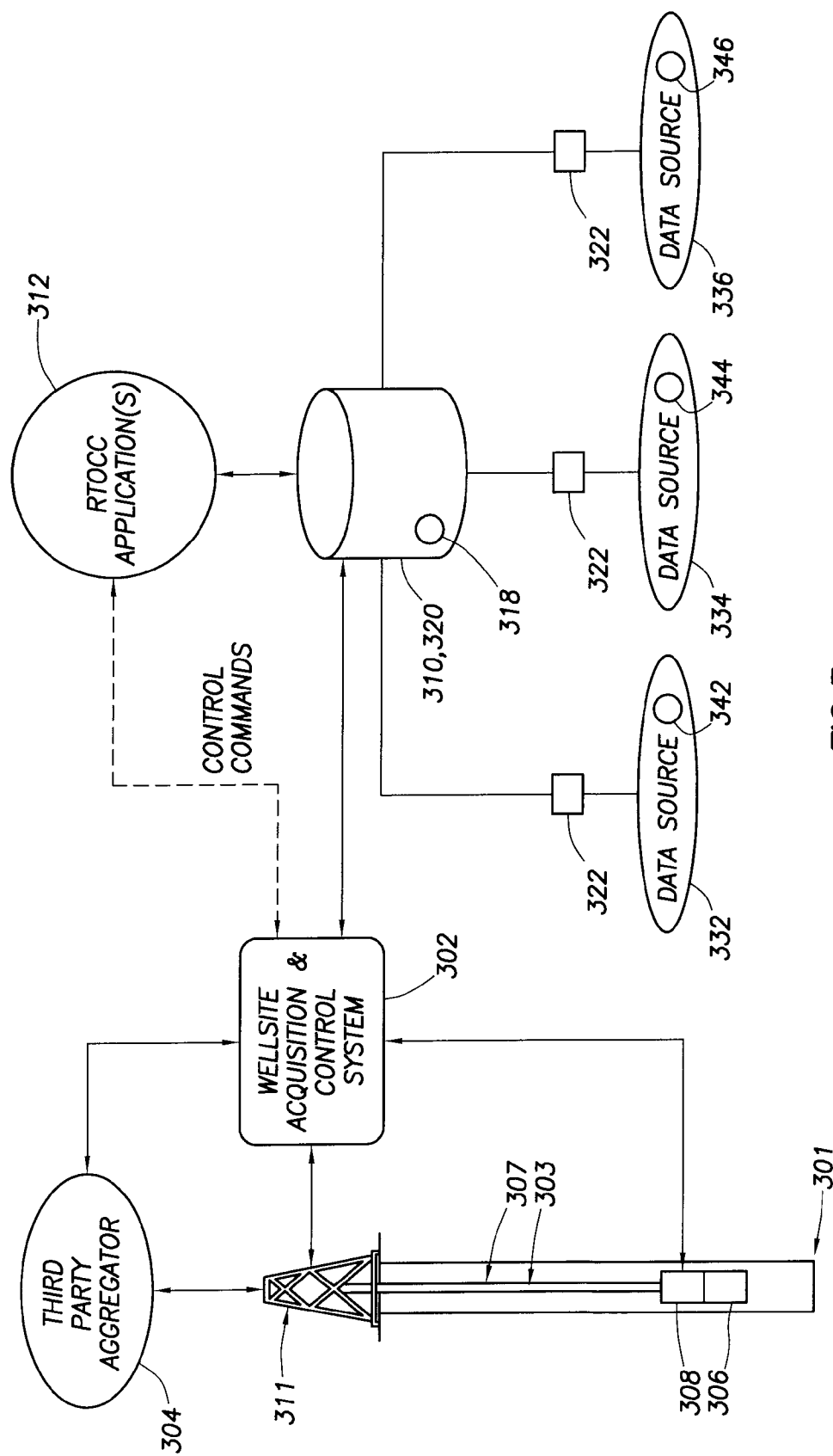


FIG.3

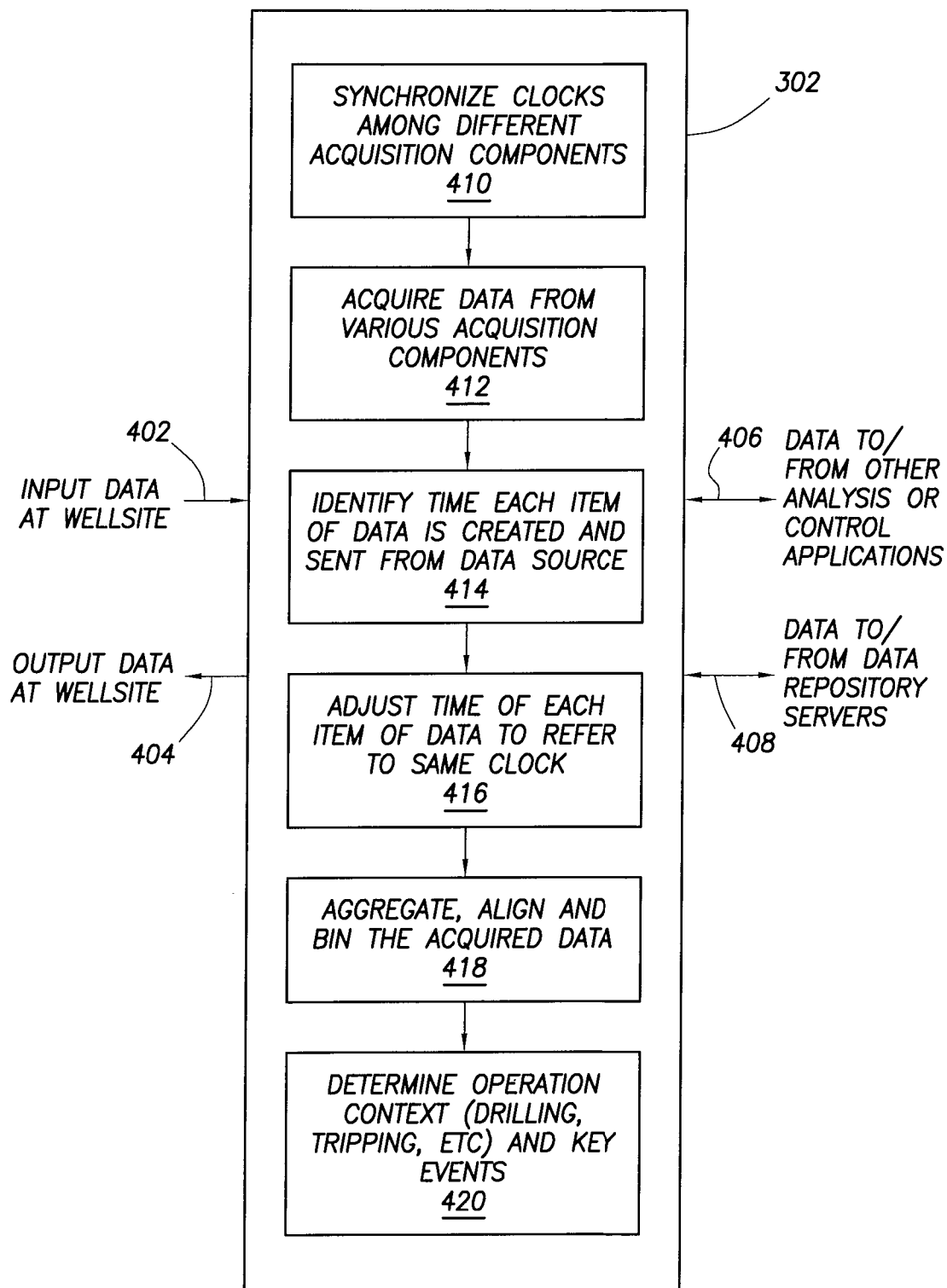


FIG.4

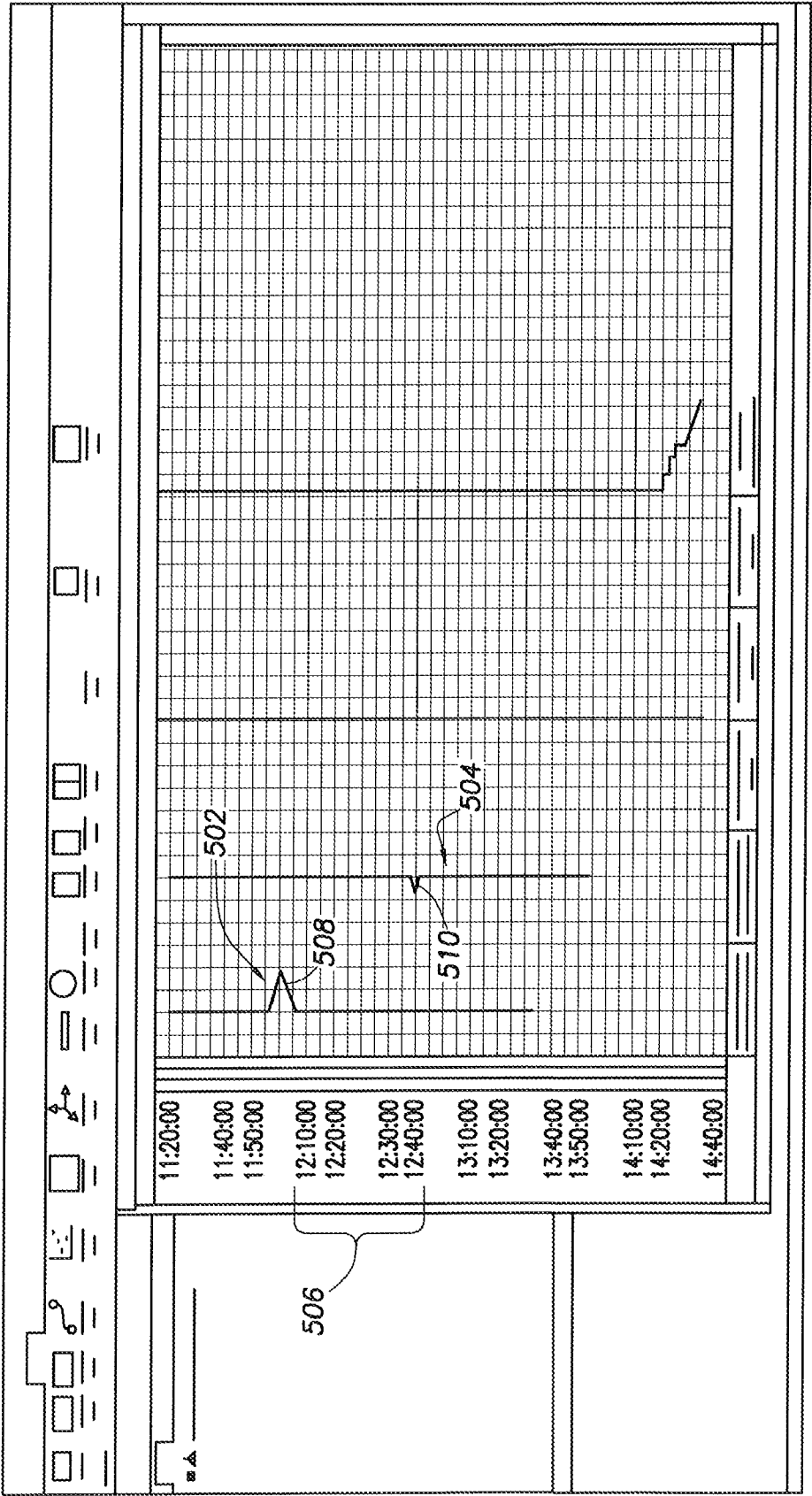


FIG.5

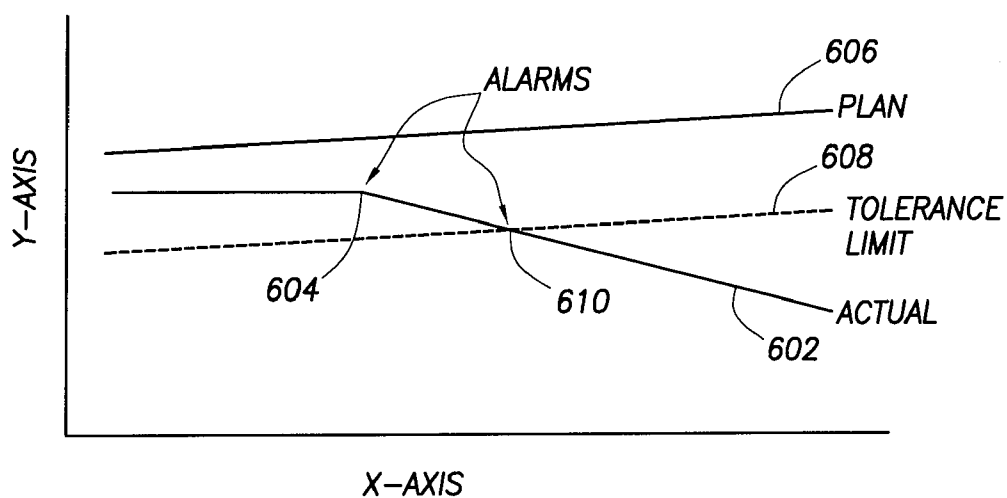


FIG. 6

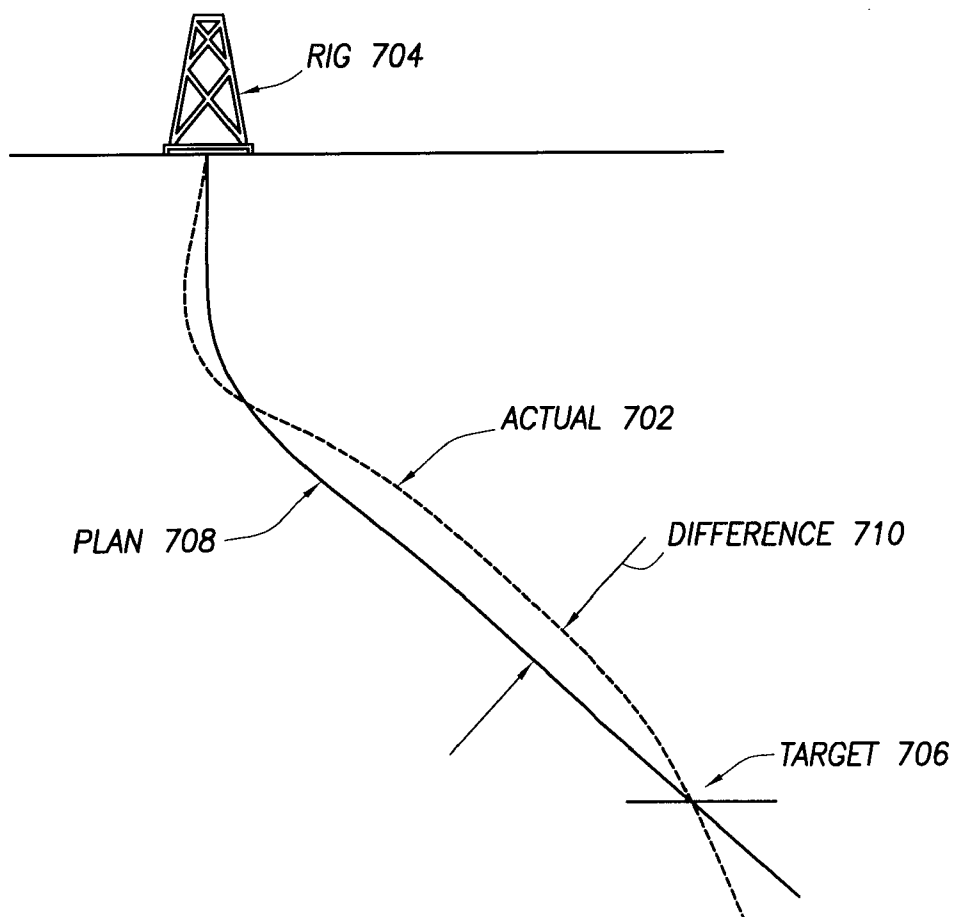


FIG. 7

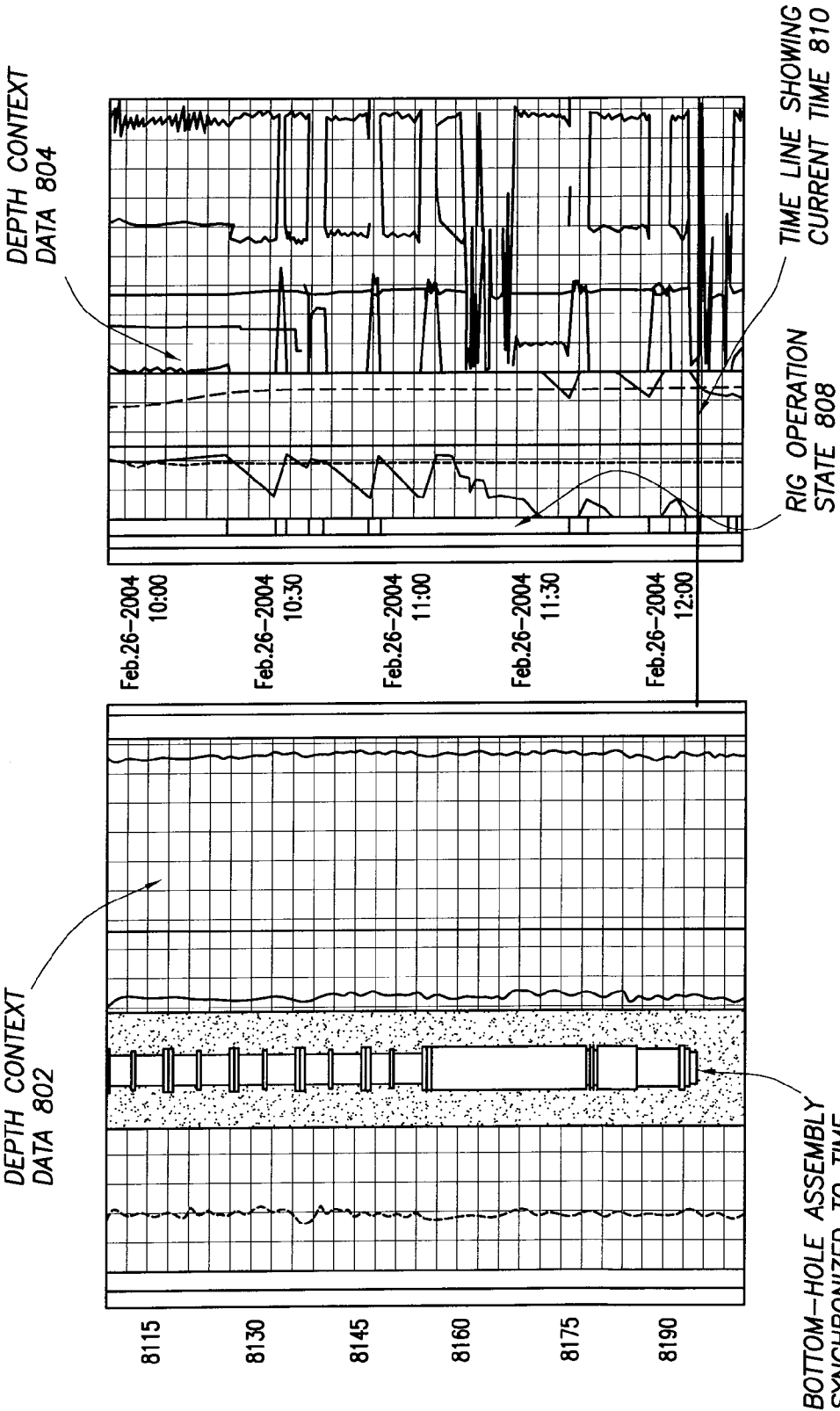
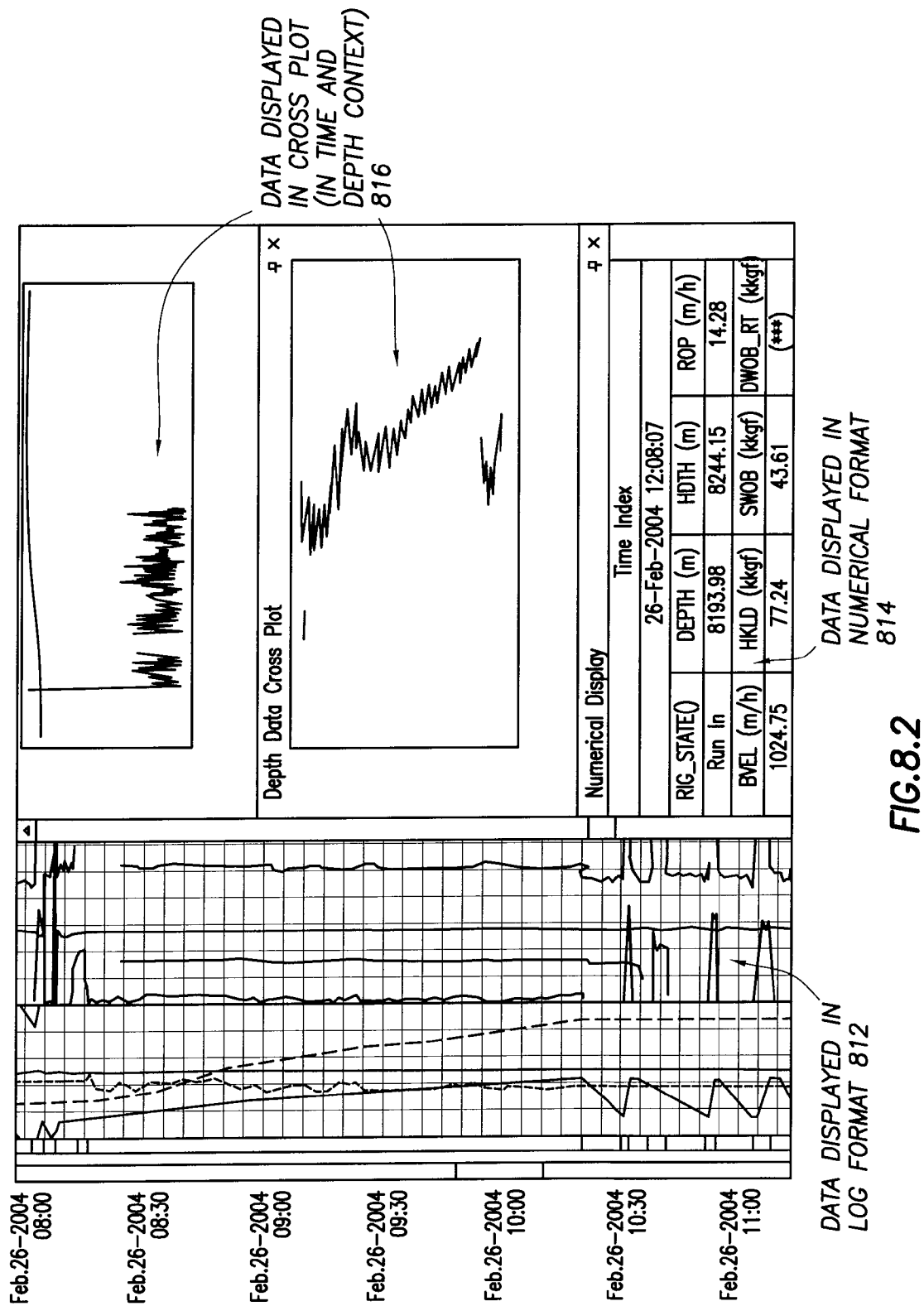


FIG. 8.1



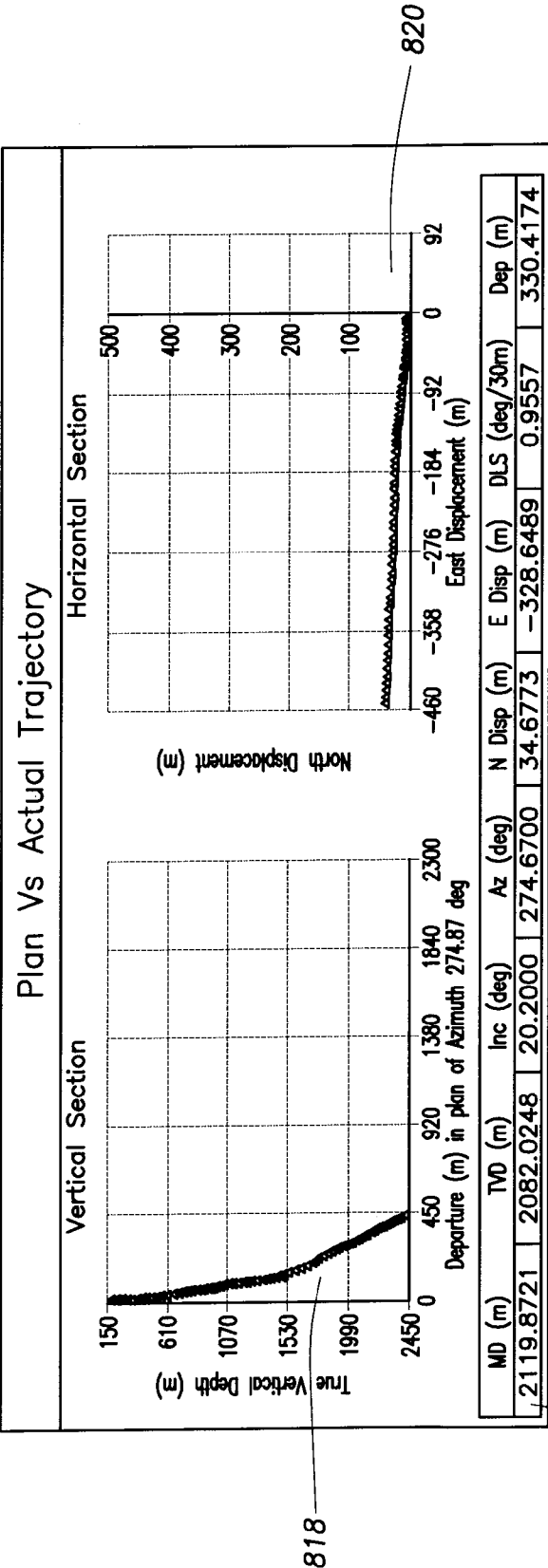


FIG.8.3

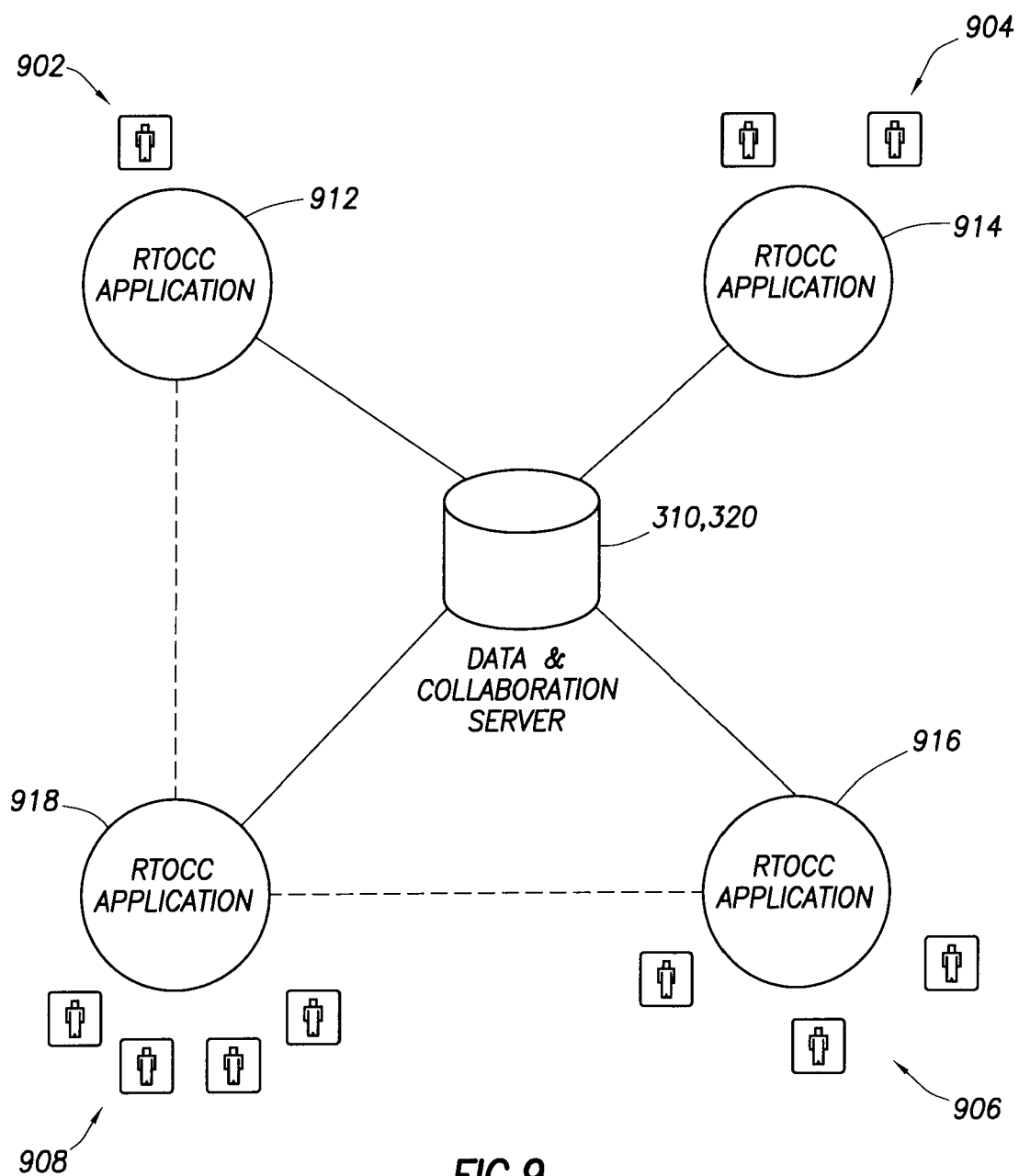


FIG.9

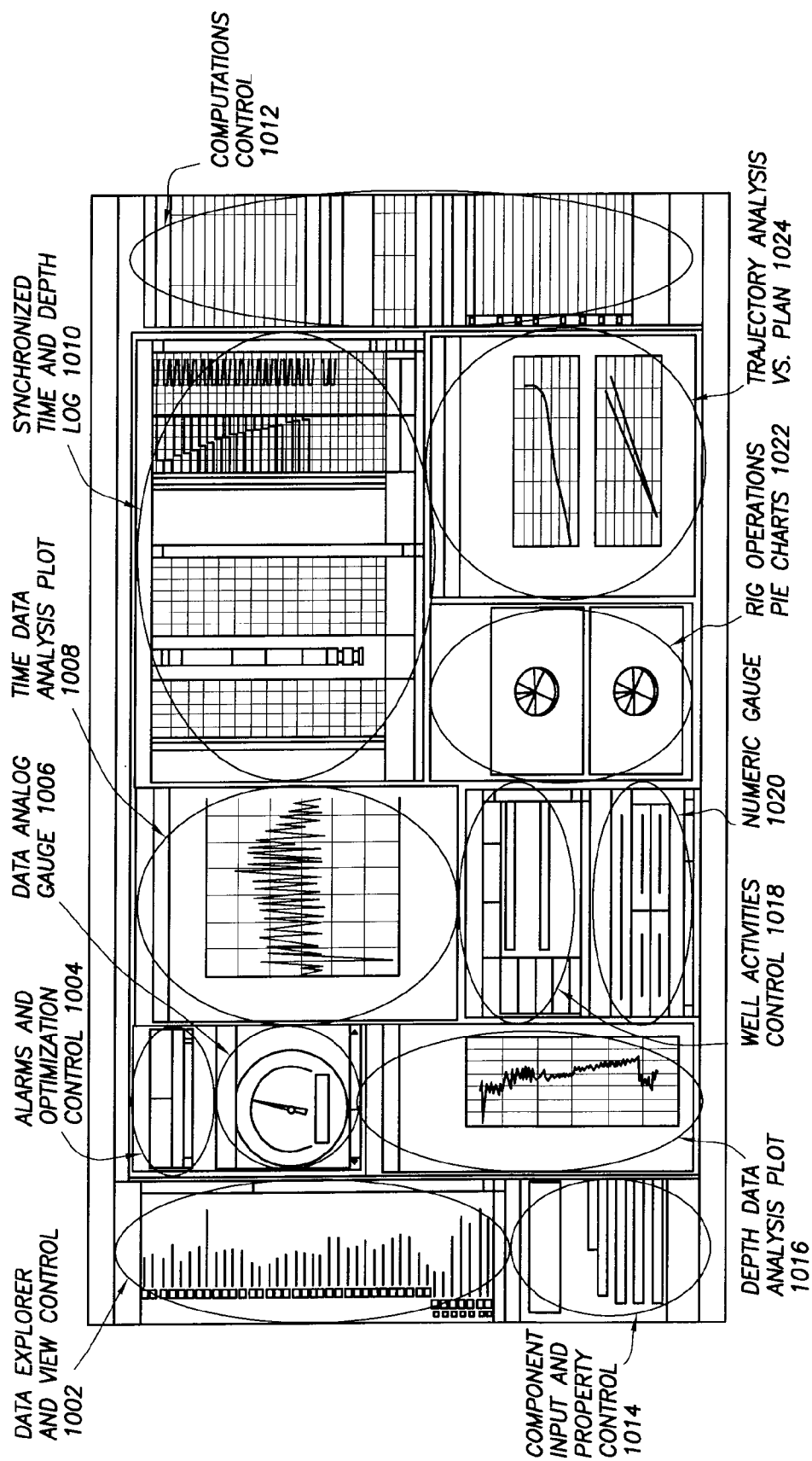
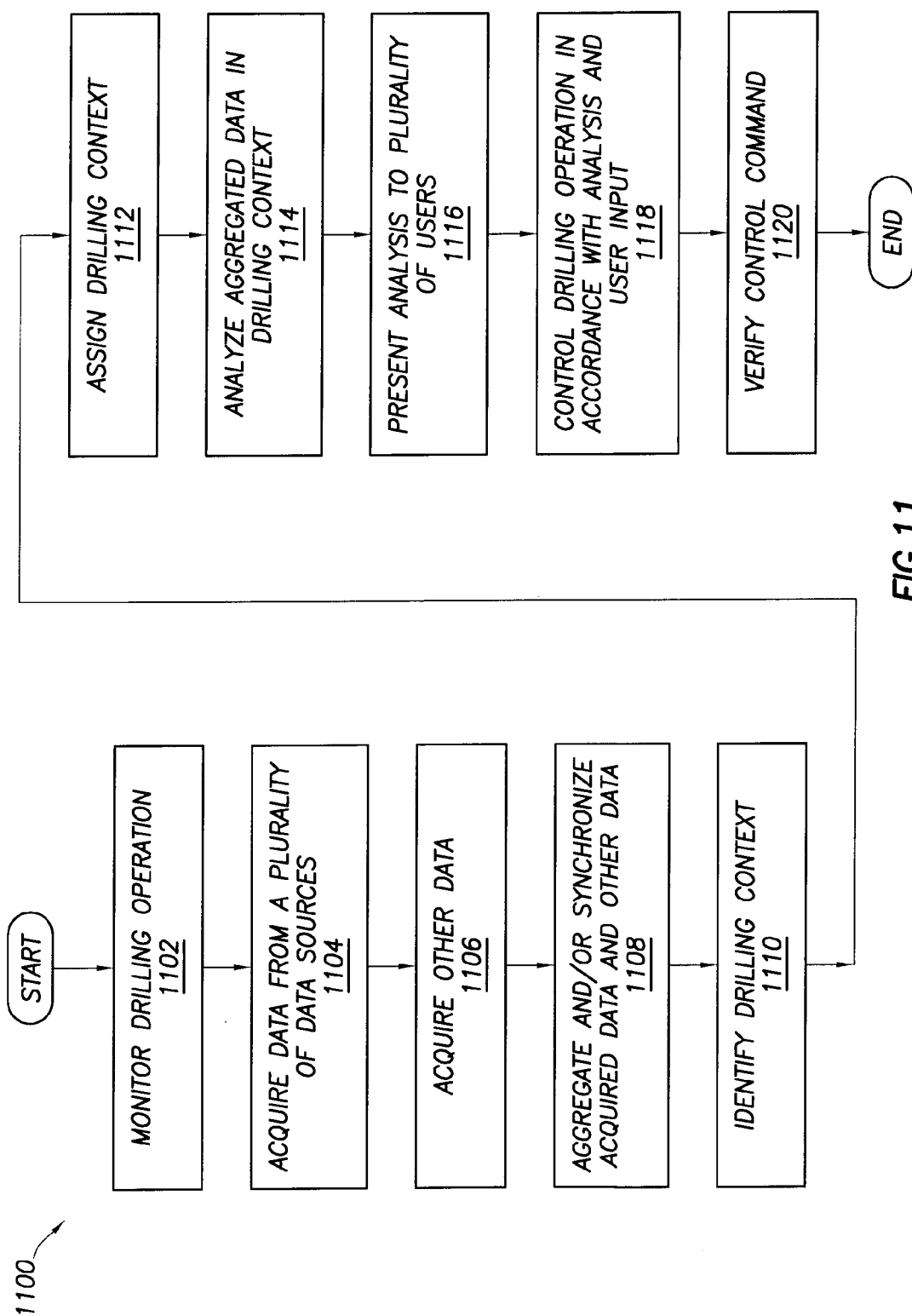
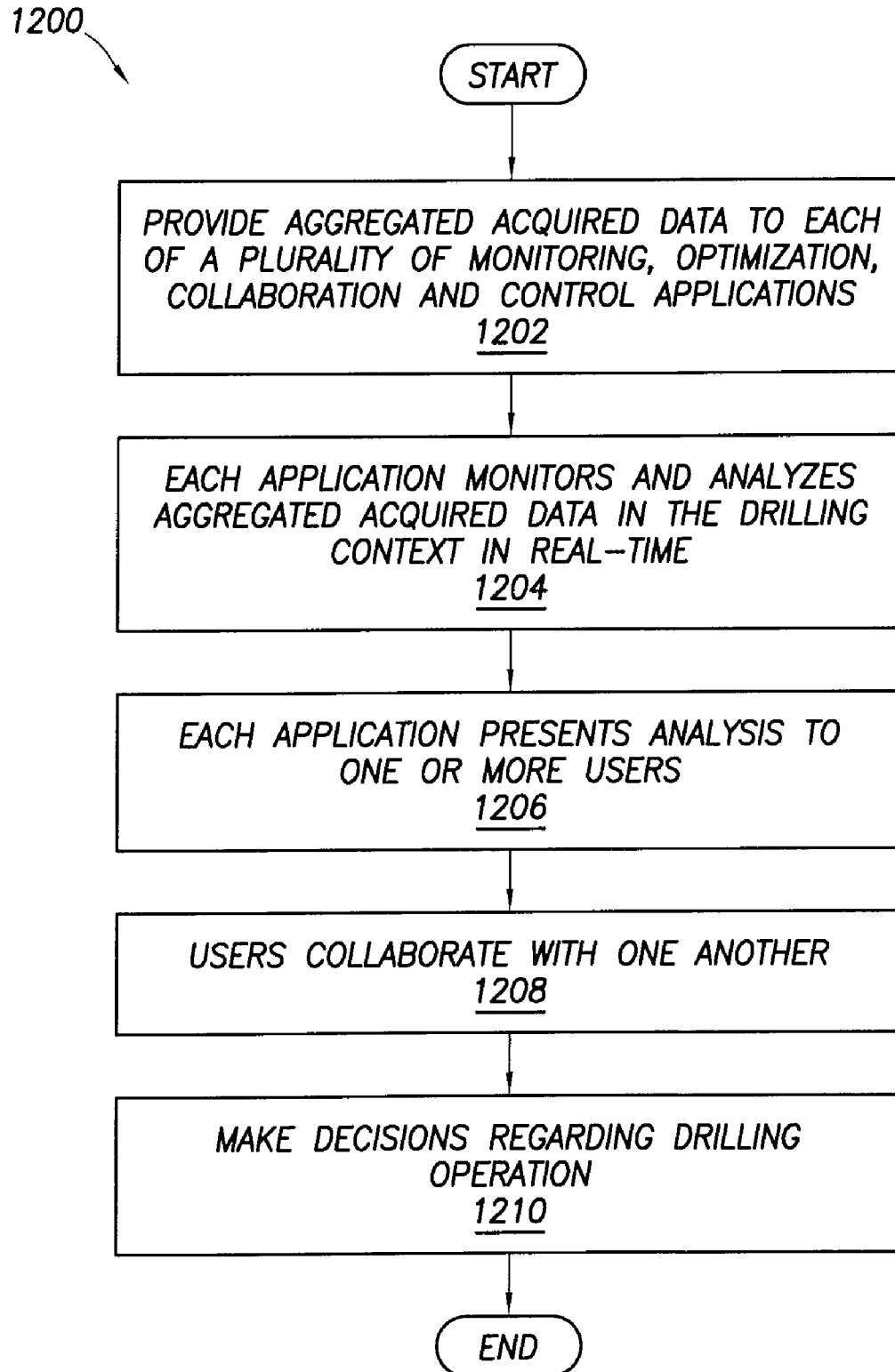


FIG.10



**FIG.12**

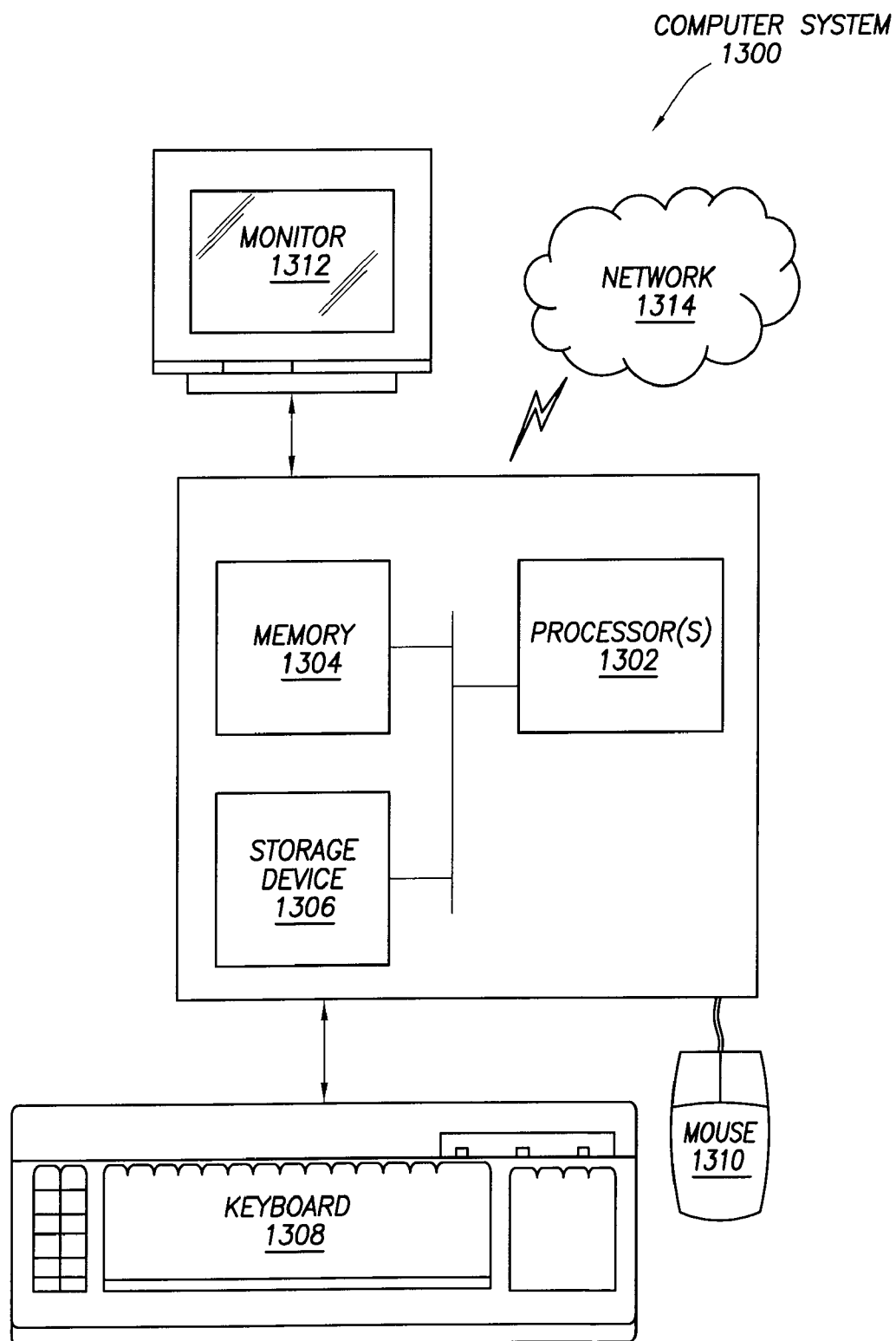


FIG. 13

DATA AGGREGATION FOR DRILLING OPERATIONS

CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims priority, pursuant to 35 U.S.C. §119(e), to the filing date of U.S. patent application Ser. No. 61/035,310, entitled "System and Method for Performing Oilfield Operations," filed on Mar. 10, 2008, which is hereby incorporated by reference in its entirety.

BACKGROUND

[0002] Operations, such as surveying, drilling, wireline testing, completions, production, planning and field analysis, are typically performed to locate and gather valuable down-hole fluids. Surveys are often performed using acquisition methodologies, such as seismic scanners or surveyors to generate maps of underground formations. These formations are often analyzed to determine the presence of subterranean assets, such as valuable fluids or minerals, or to determine if the formations have characteristics suitable for storing fluids.

[0003] During drilling and production operations, data is typically collected for analysis and/or monitoring of the operations. Such data may include, for instance, information regarding subterranean formations, equipment, and historical and/or other data.

[0004] Data concerning the subterranean formation is collected using a variety of sources. Such formation data may be static or dynamic. Static data relates to, for instance, formation structure and geological stratigraphy that define geological structures of the subterranean formation. Dynamic data relates to, for instance, fluids flowing through the geologic structures of the subterranean formation over time. Such static and/or dynamic data may be collected to learn more about the formations and the valuable assets contained therein.

[0005] Various equipment may be positioned about the field to monitor field parameters, to manipulate the operations and/or to separate and direct fluids from the wells. Surface equipment and completion equipment may also be used to inject fluids into reservoirs, either for storage or at strategic points to enhance production of the reservoir.

SUMMARY

[0006] A method for aggregating data for a drilling operation. The method includes acquiring the data from a number of data sources associated with the drilling operation, synchronizing a timing of the data for aggregating the data to generate synchronized aggregated data, determining a drilling context based on the synchronized aggregated data, and assigning the determined drilling context to the synchronized aggregated data. The method further includes analyzing the synchronized aggregated data in the drilling context to generate an analysis and presenting the analysis to at least one user.

[0007] Other aspects of data aggregation for drilling operations will be apparent from the following description and the appended claims.

BRIEF DESCRIPTION OF THE DRAWINGS

[0008] The accompanying drawings, described below, illustrate typical embodiments and are not to be considered limiting of its scope, for data aggregation for drilling opera-

tions may admit to other equally effective embodiments. The figures are not necessarily to scale, and certain features and certain views of the figures may be shown exaggerated in scale or in schematic in the interest of clarity and conciseness.

[0009] FIGS. 1.1-1.4 depict a schematic view of a field having subterranean structures containing reservoirs therein, various operations being performed on the field.

[0010] FIG. 2 depicts a schematic view, partially in cross-section of a drilling operation of a wellsite.

[0011] FIG. 3 depicts a schematic diagram of a system for controlling a drilling operation of a field into which implementations of various techniques described herein may be implemented in accordance with one or more embodiments.

[0012] FIG. 4 depicts a schematic diagram of an operation of the wellsite acquisition and control system of the drilling optimization, collaboration and automated control system of FIG. 3.

[0013] FIG. 5 depicts a graph of data synchronization based on signal signature in accordance with implementations of various techniques described herein.

[0014] FIG. 6 depicts a graph of an example of alarms being triggered by deviation from a planned profile in accordance with implementations of various techniques described herein.

[0015] FIG. 7 depicts a diagram of an actual well trajectory deviating from a planned well trajectory in accordance with implementations of various techniques described herein.

[0016] FIGS. 8.1-8.3 depict examples of data displays in accordance with implementations of various techniques described herein.

[0017] FIG. 9 depicts a schematic diagram depicting a collaboration platform into which implementations of various techniques described herein may be implemented in accordance with one or more embodiments.

[0018] FIG. 10 depicts an example of an application platform that allows visualization, optimization, automation, control and collaboration in accordance with implementations of various techniques described herein.

[0019] FIG. 11 depicts a flowchart of a process for controlling a drilling operation for a field in accordance with implementations of various techniques described herein.

[0020] FIG. 12 depicts a flowchart of a process for collaboration among a plurality of users for controlling a drilling operation in accordance with implementations of various techniques described herein.

[0021] FIG. 13 depicts an example computer system into which implementations of various techniques described herein may be implemented in accordance with one or more embodiments.

DETAILED DESCRIPTION

[0022] Specific embodiments will now be described in detail with reference to the accompanying figures. Like elements in the various figures are denoted by like reference numerals for consistency.

[0023] In the following detailed description, numerous specific details are set forth in order to provide a more thorough understanding. In other instances, well-known features have not been described in detail to avoid obscuring embodiments of data aggregation for drilling operations.

[0024] FIGS. 1.1-1.4 depict simplified, representative, schematic views of a field **100** having a subterranean formation **102** containing a reservoir **104** therein and depicting various field operations being performed on the field **100**. FIG. 1.1 depicts a survey operation being performed by a

survey tool, such as seismic truck **106.1**, to measure properties of the subterranean formation. The survey operation is a seismic survey operation for producing sound vibrations. In FIG. 1.1, one such sound vibration, a sound vibration **112** generated by a source **110**, reflects off horizons **114** in the earth formation **116**. A set of sound vibrations, such as the sound vibration **112** is received by sensors, such as geophone-receivers **118**, situated on the earth's surface. The data received **120** is provided as input data to a computer **122.1** of a seismic truck **106.1**, and responsive to the input data, computer **122.1** generates seismic data output **124**. This seismic data output may be stored, transmitted or further processed as desired, for example, by data reduction.

[0025] FIG. 1.2 depicts a drilling operation being performed by drilling tools **106.2** suspended by a rig **128** and advanced into subterranean formations **102** to form a wellbore **136**. Mud pit **130** is used to draw drilling mud into the drilling tools via a flow line **132** for circulating drilling mud down through the drilling tools, then up the wellbore **136** and back to the surface. The drilling mud is usually filtered and returned to the mud pit. A circulating system may be used for storing, controlling, or filtering the flowing drilling muds. The drilling tools are advanced into the subterranean formations **102** to reach the reservoir **104**. Each well may target one or more reservoirs. The drilling tools are adapted for measuring downhole properties using logging while drilling tools. The logging while drilling tools may also be adapted for taking core sample **133** as shown, or removed so that a core sample may be taken using another tool.

[0026] A surface unit **134** is used to communicate with the drilling tools and/or offsite operations, as well as with other surface or downhole sensors. The surface unit **134** is capable of communicating with the drilling tools to send commands to the drilling tools, and to receive data therefrom. The surface unit **134** collects data generated during the drilling operation and produces data output **135** which may be stored or transmitted. Computer facilities may be positioned at various locations about the field **100** (e.g., the surface unit **134**) and/or at remote locations.

[0027] Sensors **S**, such as gauges, may be positioned about the field **100** to collect data relating to various field operations as described previously. As shown, sensor **S** is positioned in one or more locations in the drilling tools and/or at the rig **128** to measure drilling parameters, such as weight on bit, torque on bit, pressures, temperatures, flow rates, compositions, rotary speed, and/or other parameters of the field operation. Sensors **S** may also be positioned in one or more locations in the circulating system.

[0028] The drilling tools **106.2** may include a bottom hole assembly (BHA) (not shown), generally referenced, near the drill bit (e.g., within several drill collar lengths from the drill bit). The bottom hole assembly includes capabilities for measuring, processing, and storing information, as well as communicating with the surface unit **134**. The bottom hole assembly further includes drill collars for performing various other measurement functions.

[0029] The bottom hole assembly is provided with a communication subassembly that communicates with the surface unit **134**. The communication subassembly is adapted to send signals to and receive signals from the surface using a communications channel such as mud pulse telemetry, electromagnetic telemetry, or wired drill pipe communications. The communication subassembly may include, for example, a transmitter that generates a signal, such as an acoustic or

electromagnetic signal, which is representative of the measured drilling parameters. It will be appreciated by one of skill in the art that a variety of telemetry systems may be employed, such as wired drill pipe, electromagnetic or other known telemetry systems.

[0030] Typically, the wellbore is drilled according to a drilling plan that is established prior to drilling. The drilling plan typically sets forth equipment, pressures, trajectories and/or other parameters that define the drilling process for the wellsite. The drilling operation may then be performed according to the drilling plan. However, as information is gathered, the drilling operation may need to deviate from the drilling plan. Additionally, as drilling or other operations are performed, the subsurface conditions may change. The earth model may also need adjustment as new information is collected.

[0031] The data gathered by sensors **S** may be collected by the surface unit **134** and/or other data collection sources for analysis or other processing. The data collected by sensors **S** may be used alone or in combination with other data. The data may be collected in one or more databases and/or transmitted on or offsite. The data may be historical data, real time data, or combinations thereof. The real time data may be used in real time, or stored for later use. The data may also be combined with historical data or other inputs for further analysis. The data may be stored in separate databases, or combined into a single database.

[0032] The surface unit **134** may be provided with a transceiver **137** to allow communications between the surface unit **134** and various portions of the field **100** or other locations. The surface unit **134** may also be provided with or functionally connected to one or more controllers (not shown) for actuating mechanisms at the field **100**. The surface unit **134** may then send command signals to the field **100** in response to data received. The surface unit **134** may receive commands via the transceiver **137** or may itself execute commands to the controller. A processor may be provided to analyze the data (locally or remotely), make the decisions and/or actuate the controller. In this manner, the field **100** may be selectively adjusted based on the data collected. This technique may be used to optimize portions of the field operation, such as controlling drilling, weight on bit, pump rates, or other parameters. These adjustments may be made automatically based on computer protocol, and/or manually by an operator. In some cases, well plans may be adjusted to select optimum operating conditions, or to avoid problems.

[0033] FIG. 1.3 depicts a wireline operation being performed by a wireline tool **106.3** suspended by a rig **128** and into a wellbore **136** of FIG. 1.2. The wireline tool **106.3** is adapted for deployment into the wellbore **136** for generating well logs, performing downhole tests and/or collecting samples. The wireline tool **106.3** may be used to provide another method and apparatus for performing a seismic survey operation. The wireline tool **106.3** of FIG. 1.3 may, for example, have an explosive, radioactive, electrical, or acoustic energy source **144** that sends and/or receives electrical signals to surrounding subterranean formations **102** and fluids therein.

[0034] The wireline tool **106.3** may be operatively connected to, for example, geophones **118** and a computer **122.1** of a seismic truck **106.1** of FIG. 1.1. The wireline tool **106.3** may also provide data to the surface unit **134**. The surface unit **134** collects data generated during the wireline operation and produces data output **135** that may be stored or transmitted.

The wireline tool **106.3** may be positioned at various depths in the wellbore **136** to provide a survey or other information relating to the subterranean formation **102**.

[0035] Sensors **S**, such as gauges, may be positioned about the field **100** to collect data relating to various field operations as described previously. As shown, the sensor **S** is positioned in wireline tool **106.3** to measure downhole parameters which relate to, for example porosity, permeability, fluid composition and/or other parameters of the field operation.

[0036] FIG. **1.4** depicts a production operation being performed by a production tool **106.4** deployed from a production unit or Christmas tree **129** and into a completed wellbore **136** for drawing fluid from the downhole reservoirs into surface facilities **142**. The fluid flows from a reservoir **104** through perforations in the casing (not shown) and into the production tool **106.4** in the wellbore **136** and to surface facilities **142** via a gathering network **146**.

[0037] Sensors **S**, such as gauges, may be positioned about the field **100** to collect data relating to various field operations as described previously. As shown, the sensor **S** may be positioned in the production tool **106.4** or associated equipment, such as Christmas tree **129**, gathering network **146**, surface facility **142**, and/or the production facility, to measure fluid parameters, such as fluid composition, flow rates, pressures, temperatures, and/or other parameters of the production operation.

[0038] Production may also include injection wells (not shown) for added recovery. One or more gathering facilities may be operatively connected to one or more of the wellsites for selectively collecting downhole fluids from the wellsite(s).

[0039] While FIGS. **1.2-1.4** depict tools used to measure properties of a field, it will be appreciated that the tools may be used in connection with non-oilfield operations, such as gas fields, mines, aquifers, storage, or other subterranean facilities. Also, while certain data acquisition tools are depicted, it will be appreciated that various measurement tools capable of sensing parameters, such as seismic two-way travel time, density, resistivity, production rate, etc., of the subterranean formation and/or its geological formations may be used. Various sensors **S** may be located at various positions along the wellbore and/or the monitoring tools to collect and/or monitor the desired data. Other sources of data may also be provided from offsite locations.

[0040] The field configurations of FIGS. **1.1-1.4** are intended to provide a brief description of an example of a field usable with data aggregation for drilling operations. Part, or all, of the field **100** may be on land, water, and/or sea. Also, while a single field measured at a single location is depicted, data aggregation for drilling operations may be utilized with any combination of one or more fields, one or more processing facilities and one or more wellsites.

[0041] FIG. **2** is a schematic view, partially in cross section of field **200** having data acquisition tools **202.1**, **202.2**, **202.3** and **202.4** positioned at various locations along the field **200** for collecting data of the subterranean formation **204**. Data acquisition tools **202.1-202.4** may be the same as data acquisition tools **106.1-106.4** of FIGS. **1.1-1.4**, respectively, or others not depicted. As shown, data acquisition tools **202.1-202.4** generate data plots or measurements **208.1-208.4**, respectively. These data plots are depicted along the field **200** to demonstrate the data generated by the various operations.

[0042] Data plots **208.1-208.3** are examples of static data plots that may be generated by data acquisition tools **202.1-**

202.3, respectively, however, it should be understood that data plots **208.1-208.3** may also be data plots that are updated in real time. These measurements may be analyzed to better define the properties of the formation(s) and/or determine the accuracy of the measurements and/or for checking for errors. The plots of each of the respective measurements may be aligned and scaled for comparison and verification of the properties.

[0043] Static data plot **208.1** is a seismic two-way response over a period of time. Static plot **208.2** is core sample data measured from a core sample of the formation **204**. The core sample may be used to provide data, such as a graph of the density, porosity, permeability, or some other physical property of the core sample over the length of the core. Tests for density and viscosity may be performed on the fluids in the core at varying pressures and temperatures. Static data plot **208.3** is a logging trace that typically provides a resistivity or other measurement of the formation at various depths.

[0044] A production decline curve or graph **208.4** is a dynamic data plot of the fluid flow rate over time. The production decline curve typically provides the production rate as a function of time. As the fluid flows through the wellbore, measurements are taken of fluid properties, such as flow rates, pressures, composition, etc.

[0045] Other data may also be collected, such as historical data, user inputs, economic information, and/or other measurement data and other parameters of interest. As described below, the static and dynamic measurements may be analyzed and used to generate models of the subterranean formation to determine characteristics thereof. Similar measurements may also be used to measure changes in formation aspects over time.

[0046] The subterranean structure **204** has a plurality of geological formations **206.1-206.4**. As shown, this structure has several formations or layers, including a shale layer **206.1**, a carbonate layer **206.2**, a shale layer **206.3** and a sand layer **206.4**. A fault **207** extends through the shale layer **206.1** and the carbonate layer **206.2**. The static data acquisition tools are adapted to take measurements and detect characteristics of the formations.

[0047] While a specific subterranean formation with specific geological structures is depicted, it will be appreciated that the field **200** may contain a variety of geological structures and/or formations, sometimes having extreme complexity. In some locations, typically below the water line, fluid may occupy pore spaces of the formations. Each of the measurement devices may be used to measure properties of the formations and/or its geological features. While each acquisition tool is shown as being in specific locations in the field **200**, it will be appreciated that one or more types of measurement may be taken at one or more locations across one or more fields or other locations for comparison and/or analysis.

[0048] The data collected from various sources, such as the data acquisition tools of FIG. **2**, may then be processed and/or evaluated. Typically, seismic data displayed in the static data plot **208.1** from the data acquisition tool **202.1** is used by a geophysicist to determine characteristics of the subterranean formations and features. The core data shown in the static plot **208.2** and/or log data from the well log **208.3** are typically used by a geologist to determine various characteristics of the subterranean formation. The production data from graph **208.4** is typically used by the reservoir engineer to determine fluid flow reservoir characteristics. The data analyzed by the

geologist, geophysicist and the reservoir engineer may be analyzed using modeling techniques.

[0049] FIG. 3 is a schematic diagram depicting a system for data aggregation for a drilling operation of a field. More particularly, FIG. 3 schematically illustrates a system for drilling optimization, collaboration and automated control (DOCC). A wellbore **301** is drilled by a drillstring assembly **303** which includes a bottomhole assembly (BHA) **308** and a drillstring **307**. A wellsite acquisition and control system **302** collects surface data from a drilling rig **311** and downhole data from the BHA **308**. Other drilling related surface and/or downhole data may be collected through other data aggregators, such as a third party aggregator **304**, and passed to the wellsite acquisition and control system **302**.

[0050] The wellsite acquisition and control system **302** directly interacts with a surface component (not shown) at the drilling rig **311** (e.g., surface unit, the rig, pump, mud system, telemetry system, etc.) to acquire real time data and to control the operation of various drilling system components. The wellsite acquisition and control system **302** may also directly interact with an acquisition, control and telemetry system **306** at the drilling BHA **308**. The surface component may provide direct data acquired from surface measurement sensors. Alternatively, it may also include data acquired from other acquisition systems such as the third party aggregator **304**.

[0051] Real-time data may be acquired by the centralized data and collaboration server **310**, **320** from multiple data sources (e.g., **332**, **334**, **336**). Those skilled in the art will appreciate that real-time data may be obtained from any number of data sources. At the beginning of a data aggregation operation, clocks (e.g., **342**, **344**, **346**) at each data source are synchronized with a clock **319** at data server **310**/collaboration server **320**. All acquired data is time-stamped at the source and transmitted to the data and collaboration server **310**, **320**. For data sources that cannot provide a timestamp, a token, schematically designated by reference number **322**, may be passed between the data source and the data server/collaboration server **310**, **320** to determine the round-trip latency. At the data server **310** and collaboration server **320**, real-time data coming in from various data sources is properly adjusted to ensure that they refer to the same time clock. Those skilled in the art will appreciate that the drilling system **311**, wellsite acquisition and control system **302**, the third party aggregator **304**, and/or the bottom hole assembly **308** may correspond to data sources as described above.

[0052] The wellsite acquisition and control system **302** transmits the data it collects to the centralized data and collaboration server **310**, **320** which may be located locally or remotely using wired or wireless technology. One or more real time optimization, control and collaboration application(s) (hereafter RTOCC application(s)) **312** may be used to monitor and analyze the drilling operation. Specifically, the RTOCC application(s) **312** may provide a plurality of users with access to the same drilling data from the wellsite acquisition and control system **302** for participating in job monitoring, optimization, automation and collaboration of the drilling operation as will be described more fully hereinafter.

[0053] The RTOCC application(s) **312** may be located in proximity to each other. Alternatively, the RTOCC application(s) **312** may be located remotely from each other. One of a plurality of RTOCC applications(s) **312** may be enabled to send a control command to affect a drilling operation. A satellite (now shown) may be used to enable data/voice/video communication between the wellsite acquisition and control

system **302** and remotely located users and among users that may be remotely located with respect to one another.

[0054] The wellsite acquisition and control system **302** is illustrated in greater detail in FIG. 4. More particularly, FIG. 4 is a schematic diagram depicting operation of the wellsite acquisition and control system of the drilling optimization, collaboration and automated control system of FIG. 3. The wellsite acquisition and control system **302** generally includes various acquisition and control system hardware and software.

[0055] As shown in FIG. 4, the wellsite acquisition and control system **302** receives input data from the wellsite as shown at **402**, and outputs data to the wellsite as shown at **404**. In addition, the wellsite acquisition and control system **302** transmits/receives data to/from other analysis or control applications as shown at **406**, and transmits/receives data to/from data repository/server **310**/**320** illustrated in FIG. 3 as shown at **408**.

[0056] The wellsite acquisition and control system **302** is configured to aggregate and synchronize data from various different acquisition components. A description of the process of aggregation and synchronization follows and may be implemented as block **1108** in the flowchart of FIG. 11.

[0057] The wellsite acquisition and control system **302** includes a synchronizing mechanism for synchronizing clocks among various different acquisition components **410**, for example, sensors **S** illustrated in FIGS. 1.2-1.4, at the wellsite. At this stage, the wellsite acquisition and control system **302** acquires data from the various acquisition components (i.e., data sources) as shown at **412**. Acquired data may include both surface data (e.g., tripping speed, hookload) and downhole data (e.g. survey data, measurements).

[0058] The time that each item of data was created and sent from a data source is identified **414**. The time may be identified by time-stamping each item of data at the data source and transmitting the time stamp to the server with the item of data. Alternatively, for data sources that cannot provide time stamps, a token is passed between the data source and the server to permit the round-trip latency of the item of data to be determined. In this case, the time the data item was created is identified based on the time of receipt at the server as adjusted by the round-trip latency. Models may also be used, for instance, to estimate the transmission time of a measurement while drilling tool from downhole to surface (based on the sound wave propagation in drilling mud).

[0059] At the server, the data acquired from the plurality of sources is time adjusted to refer to the same clock **416**. Once the data is placed on the same clock, as will be described more fully hereinafter, the wellsite acquisition and control system **302** then aggregates, aligns and bins the acquired data for efficient analysis as shown at **418**. At this stage, the wellsite acquisition and control system **302** may also determine a drilling context, such as the drilling, tripping, etc., and key events as shown at **420**.

[0060] The drilling context is also referred to herein as "Rig State." The Rig State computation may automatically compute the state of the rig based on surface (and/or downhole) sensors by determining the separate probabilities of the rig being, for example, in slips, on bottom drilling, pumping, rotating the drillstring, and moving the drillstring axially. These probabilities may be combined to determine whether the rig is in one of any number of possible states. Those skilled in the art will appreciate that the number of states may be determined based on the granularity of information

required. The current Rig State may provide a context for other data that is being interpreted or analyzed.

[0061] The wellsite acquisition and control system **302** also includes acquisition and control software, including an application that provides a human interface for the wellsite operation to interact with the acquisition and control system. The acquisition and control software may also provide additional intelligence to interpret acquisition data (such as de-modulating mud pulse signal, etc). Furthermore, a basic automated control algorithm can be built into the software to ensure the operation is fail-safe. For example, if a particular parameter is about to exceed a critical value, the automated control feature may notify the control system to either shutdown the operation, or perform certain manipulations (such as to reduce the pump pressure) to maintain the system in safe mode.

[0062] Referring back to FIG. 3 and the data flow schematically depicted therein, as indicated above, the wellsite acquisition and control system **302** also interacts with the acquisition, control and telemetry system **306** at the drilling BHA **308**. The acquisition, control and telemetry system **306** acquires key downhole data, and uses a telemetry system to transmit the data to the surface. The acquisition, control and telemetry system **306** may also have computing power to process acquired data, and feedback the processed results to the downhole control system. The downhole control system controls the movements of the BHA **308**, e.g., orientation, which in turn causes a change to well trajectory.

[0063] Communication between the surface wellsite acquisition and control system **302** and the downhole acquisition, control and telemetry system **306** may be one-way only, where the data may flow only from downhole to the surface. In some embodiments, however, the communication between the surface wellsite acquisition and control system **302** and the downhole acquisition, control and telemetry system **306** is two-way, where the data may be sent from surface to downhole, and vice versa. With two-way communication, the operation of the BHA **308** may be controlled either by the wellsite acquisition and control system **302** or by any of real-time monitoring, optimization, collaboration and control applications (RTOCC applications) **312**.

[0064] FIG. 3 also illustrates a data server **310**/collaboration server **320**. The data server **310** serves as an acquisition data repository. It interacts with the wellsite acquisition and control system **302** to receive the real-time data, and provides the mechanism for data retrieval by other applications (such as a drilling optimization, collaboration and control application). The data server **310** also interacts with other applications (such as the RTOCC application(s) **312**) to receive key optimization data. Any data stored in the data server **310** is available to any applications connected to the server. As a result, wellsite acquisition and control system **302** may receive RTOCC data through an interface at data server **310**. An example of data server **310** may be based on the OPC (OLE for Process Control) server concept ("OLE" stands for "Object Linking and Embedding"). The data server **310** may reside at the wellsite, or at a location remote from the wellsite. Alternatively, the data/collaboration server (**310**, **320**) may be implemented as multiple data/collaboration servers, where one of the servers is located at the wellsite and the other server is located at a location remote from the wellsite. In this case, the data/collaboration server (**310**, **320**) may be configured to periodically synchronize data to ensure that users at both locations (i.e., the wellsite and the remote location) are accessing the same information

[0065] The collaboration server **320** may be provided if real-time collaboration is needed or desired. The collaboration server **320** allows users who use the RTOCC applications **312** to share their analysis information. For example, real-time voice, data, and whiteboard communications may be enabled through the collaboration server **320**.

[0066] The data server **310** has access to all operation parameters, allowing many features to be integrated into the server. Such features may, for example, include:

[0067] Automated control features: the data server **310** may analyze all parameters (both acquisition data and key analysis data) and determine whether certain operation parameters require modification. If modifications are required, the data server **310** may send out a control command to the wellsite acquisition and control system **302** to initiate the modifications.

[0068] Alarm callouts: when the data server **310** receives an alarm from the wellsite acquisition and control system **302**, or from an RTOCC application **312**, the data server **310** can work in conjunction with the collaboration server **320** to notify the appropriate individuals at the appropriate time. Since the collaboration server **320** provides real time voice and data communication, the collaboration server **320** may configure the notification list based on the level of alarms and send out the notification in a manner that is most suitable to the users.

[0069] In FIG. 3, the RTOCC application(s) **312** provide two major functionalities. Initially, by using the real-time data from the data server **310**, the RTOCC applications **312** may monitor and analyze drilling performance in real-time. In this case, the drilling context may be determined at the RTOCC application **312**, instead of at the wellsite acquisition and control system **302**. In addition, by analyzing previous drilling data (historical data) from offset wells (either coming from the data server, or from a separate source), the RTOCC application(s) **312** provide relevant information to anticipate potential drilling problems proactively. With the availability of both real-time and historical data, an optimized drilling program can be developed, which maybe used to initiate control of a drilling operation. The control command can be issued from RTOCC application(s) **312** and transmitted to the data server **310**, which, in turn, transmits the command to the wellsite acquisition and control system **302**. Alternatively, the control command can be directly issued from an RTOCC application **312** and delivered to the wellsite acquisition and control system **302**.

[0070] The RTOCC application(s) **312** may also include collaboration features to enable users from different locations (either across a rig floor, or across a wide geographical area) to share information. The system of FIG. 3 may include any number of RTOCC applications **312** being run simultaneously, and which may communicate with each other through the data and/or collaboration servers **310**, **320**.

[0071] The collaboration features may include, for example, voice, data and whiteboard collaboration. Such collaboration features allow users at different locations to monitor the progress of an ongoing job simultaneously and to participate in real-time discussions to diagnose and identify possible solutions to any potential drilling problems.

[0072] In a collaboration environment, one RTOCC application **312** may be designated as a master RTOCC application such that control commands for wellsite acquisition and control system **302** may be issued only through this master RTOCC application. Different RTOCC application(s) **312**

may serve as the master DOCC at different times, but only one RTOCC application 312 can serve as the master RTOCC application at any given time. Alternatively, there may not be a master RTOCC application designated, in which case, each RTOCC application 312 may issue control commands to the wellsite acquisition and control system 302. In this alternative embodiment, additional control features may be built within the wellsite acquisition and control system 302 to avoid any conflict in executing the control commands from various RTOCC application(s) 312.

[0073] Operation data may be acquired in various ways. Downhole data, for example, may be acquired through downhole mechanical and electric sensors on the BHA 308. The downhole data is sent to wellsite acquisition and control system 302 by various telemetry mechanisms, e.g., wired telemetry or wireless telemetry (for example, using pressure pulse technology). Acquired data may be time-stamped at the moment the data is acquired downhole. Alternatively, acquired data may be time-stamped at data server 310/collaboration server 320 taking into account the time lag for the data to arrive from downhole.

[0074] Surface data may also be obtained in various ways from one or a plurality of data sources. For example, surface data may include data acquired from a service company that collected the data, or be data collected by a client or by one or more third parties (i.e., third party aggregators 304).

[0075] Once operation data is acquired in real-time, the operation data may be combined with planned data and/or relevant data from multiple sources for data analysis, identify potential issues in the operation. The planned data may include, but is not limited to, a planned well trajectory, tubulars, and a drilling program. Alternatively, data from representative offset wells may be used to predict operational parameters for the planned well. An optimized plan may specify tolerances for all operational parameters. If the operation parameters deviate from one or more specified tolerances, an intervention or a replan may be triggered. Hazards, constraints, limits and tolerances are defined during planning phases to be used for data analysis. Such data analysis is typically done at an RTOCC application 312.

[0076] In some embodiments, acquired data may be properly time-stamped at its source at the moment it is acquired. In the event that the data is not time-stamped at its source, the data may be time-stamped along the data transmission path, for example, at the moment the data reaches the wellsite acquisition and control system 302 or at the moment it arrives at the data server 310/collaboration server 320. With each data point properly time-stamped at the data server 310/collaboration server 320, the acquired data may be synchronized for monitoring and analysis. Note that data collection and synchronization may be done at the wellsite acquisition and control system 302, the data server 310, and/or the collaboration server 320.

[0077] Those skilled in the art will appreciate that data channels may also be synchronized relatively based on a correlated signature of data.

[0078] Synchronization based on a correlated signature of data is discussed below in more detail with respect to FIG. 5.

[0079] While specific components are depicted and/or described for use in the units and/or modules of the drilling optimization, collaboration and automated control, it will be appreciated that a variety of components with various functions may be used to provide the formatting, processing, utility and coordination functions necessary to provide data

aggregation for drilling operations in the drilling optimization, collaboration and automated control. The components may have combined functionalities and may be implemented as software, hardware, firmware, or combinations thereof.

[0080] FIG. 5 illustrates a graph of data synchronization based on a signal signature. Suppose a first data channel 502 has a signature 508, which is correlated to the signature 510 of a second data channel 504 (i.e., the signatures occur simultaneously). By plotting the data channels together on the same time-based log, as shown in FIG. 5, it can be seen that the clock on channel 502 and the clock on channel 504 are off by 40 minutes as shown at 506. By adjusting the time index of these two channels accordingly, the data channels can be synchronized on the same clock.

[0081] Once all acquired data is properly placed on the same clock using the synchronization methods discussed with respect to FIGS. 4 and 5, the data may be further processed to properly align the data for efficient data analysis. This alignment processing is called data “binning”, or data re-sampling. The binning size may be fixed, i.e., the interval between any two adjacent data points is constant for all data points. Alternatively, the binning size may be variable, i.e., the interval between any two adjacent data points is not a constant. For greater efficiency, the data bin size, or the re-sampling frequency, is determined by the application that consumes that data. A number of schemes are available to perform data binning, including, but not limited to, the following schemes:

[0082] Scheme 1: Binning Based on the Highest Frequency Data

[0083] A minimal data bin size is determined based on the highest frequency of the data channel that is received (i.e., highest data rate). Any data channel that has lower frequency is processed into this highest frequency. Certain binning rules should be applied consistently on all data channels to maintain consistency. A diagram that illustrates a process of binning data channels based on highest frequency is shown in TABLE 1.

TABLE 1

Channel A							
Time							
	0	2	4	6	8	10	12
Value	A1	A2	A3	A4	A5	A6	A7
Channel B							
Time							
	0	5	10	15	20	25	30
Value	B1	B2	B3	B4	B5	B6	B7
Channel B (after processed, based on the frequency of channel A)							
Time							
	0	2	4	6	8	10	12
Value	B1	B1	B1	B2	B2	B2	B3

[0084] Scheme 2: Binning Based on the Optimized Binning Size Determined by the Application that Consumes the Data
[0085] The application that consumes the data determines a fixed binning size. All channel data is processed to fit this determined binning size. Again, certain binning rules may be applied to achieve consistency. A diagram that illustrates a process of binning based on a bin size of 3 is shown in TABLE 2.

TABLE 2

Channel A							
Time							
	0	2	4	6	8	10	12
Value	A1	A2	A3	A4	A5	A6	A7
Channel B							
Time							
	0	5	10	15	20	25	30
Value	B1	B2	B3	B4	B5	B6	B7
Channel A (after processed)							
	0	3	6	9	12	15	18
Value	A1	0.5 (A2 + A3)	A4	0.5 (A5 + A6)	A7	0.5 * (A8 + A9)	A10
Channel B (after processed)							
Value	B1	B1	B2	B2	B3	B4	B5

[0086] Scheme 3: Variable Binning Size

[0087] In this scheme, the time index for processed data channels is simply a combination of all available data channels. A diagram that illustrates a process of binning based on a variable binning size determined by the time interval between any two acquired data points is shown in TABLE 3.

TABLE 3

Channel A							
Time							
	0	2	4	6	8	10	12
Value	A1	A2	A3	A4	A5	A6	A7
Channel B							
Time							
	0	5	10	15	20	25	30
Value	B1	B2	B3	B4	B5	B6	B7
Channel A (after processed)							
	0	2	4	5	6	8	10
Value	A1	A2	A3	0.5 (A3 + A4)	A4	A5	A6
Channel B (after processed)							
Value	B1	B1	B1	B2	B2	B2	B3

[0088] The results of data analysis may be used in the many ways to aid in drilling operations. Examples of different ways analysis results may be used include, but is not limited to:

[0089] For monitoring and display

[0090] To identify drilling problems, and/or to trigger alarms

[0091] For drilling optimization

[0092] For automation and control

[0093] For economic analysis of the drilling operation

[0094] FIG. 6 is a graph that schematically illustrates an example of alarms being triggered by deviation from a planned profile. In the example illustrated in FIG. 6, alarms are triggered by an abrupt change in an actual parameter 602 at point 604, and by the deviation of a planned profile 606 exceeding a prescribed tolerance 608 at point 610. Various kinds of alarms can be raised in this manner. For example, alarms can be triggered when operation conditions exceed safe operation limits of the drilling equipment. Alternatively, alarms can also be raised when operation procedures deviate from a prescribed procedure. Yet further, alarms can be raised when a well trajectory deviates from a planned well trajectory by more than an allowed tolerance. Alarms can be in the form of visual alarms, audio alarms or both visual and audio alarms.

[0095] FIG. 7 depicts a diagram of an actual well trajectory 702 deviating from a planned well trajectory 708. In FIG. 7, the actual well trajectory 702 from a rig 704 to a target location 706 deviates from planned well trajectory 708 as shown at 710. By using a feedback control loop, for example, the actual well trajectory 702 can be corrected in real-time to reach the target 706 location.

[0096] Many simple alarms can be directly built on the data channels discussed with respect to FIGS. 4 and 6. These simple alarms evaluate the acquired data against a simple threshold, such as

[0097] If a value of channel A>threshold 1

[0098] If values of channel A>threshold 1 AND a value of channel B<threshold 2

[0099] Using data analysis, more advanced alarms (“smart alarms”) may be built into the RTOCC application to improve operation safety and efficiency. These “smart alarms” require advanced data analysis (e.g., to determine a signal pattern) before a logic condition is applied. For example, smart alarms may be used in, but not limited to, the following scenarios:

[0100] To detect a signature in data

[0101] To compare data to reference data

[0102] To eliminate exceptions/false alarms

[0103] Simple alarm states combined to yield higher level alarm

[0104] Used in combination with action/intervention

[0105] Results fed into a control loop

[0106] Smart alarms may be designed based on a deterministic model.

[0107] However, a probabilistic approach for designing the smart alarms may be used, for example:

[0108] Compatibility with safety, efficiency and financial decisions

[0109] Risks—probability of an event

[0110] Finance—probability of exceeding budget

[0111] Utilization of all available/pertinent information

[0112] Low accuracy measurements

[0113] Multiple sources for same measurement

[0114] Probabilistic outputs may be combined to yield a higher level alarm

[0115] Data analysis allows users to have a quantitative view of an entire drilling operation with regard to service quality, safety and drilling efficiency, which, in turn, can be used to obtain an economic benefit. For example, if one service company is able to demonstrate through effective data analysis that it has less service quality issues and/or better drilling efficiency, it is likely that a client may share the benefit of increased efficiency or safety with the service company. Or simply, the service company may have an edge in obtaining the next service contract from the client.

[0116] With the availability of modern data acquisition systems, current drilling operations generate an enormous quantity of data over a time span from weeks to months. An RTOCC application may be configured to present this data to drilling engineers in the most effective manner to allow quick identification of drilling problems and/or of the situation downhole. For example, displaying complicated data in different time-related synchronized views such as the following facilitates human understanding of the data:

[0117] Display historical, real-time and modeled data in correlation with time.

[0118] Display data in an unlimited numbers of different views and formats.

[0119] Focus all displays and views on a specific time point or period without requiring manual reconfiguration of the displays.

[0120] Display data filtered by a time breakdown of rig operations (i.e., data displayed within the context of rig operations).

[0121] Data display and monitoring is typically done at an RTOCC application. FIGS. 8.1-8.3 illustrate examples of data displays. In particular, FIG. 8.1 illustrates a display of 2-dimensional graphics applied to real-time and/or historical time and depth data. In this example, multiple contexts for depth context data **802**, **804** are provided. The first depth context data **802** is shown in terms of the drill string, where the bottom-hole assembly is synchronized to time and drawn to scale **806**. The second depth context data **804** is shown in terms of the rig operation state **808** along with a time line showing the current time **810**.

[0122] FIG. 8.2 illustrates displays of data presented in different formats, where all displays are synchronized to a time line and controlled by a time line synchronization control (not shown). In this example, the time-synchronized data is simultaneously displayed in a log format **812**, a numerical format **814**, and in a cross plot (i.e., in a time and depth context) **816**. In some embodiments, each of the different formats may be updated appropriately as the data is received in real-time.

[0123] FIG. 8.3 illustrates a display showing trajectory data in a controlled range associated by a time. In this example, the trajectory data is displayed in terms of both a vertical section (i.e., depth versus azimuth) **818** and a horizontal section **820** (i.e., north versus east). The display also includes trajectory parameters **822** for the current position of a drilling operation.

[0124] In some embodiments, the data analysis, data display and monitoring described above is for achieving optimization of a drilling operation in order to make the drilling process more efficient and effective. Optimizations may involve completing a drilling operation with minimal cost or risk, or maximizing the drilling rate within a particular stage of a drilling operation. Although the output of an optimization is often relatively easy to measure, most drilling optimizations require understanding many measurements in the

proper context and controlling multiple driving parameters. It is also the nature of drilling that optimizations are localized as such optimizations are a continuous process.

[0125] The DOCC system enables optimization to be achieved in various manners, including, but not limited to, the following:

[0126] Providing a method to view planned and actual data by displaying the difference between the data in correlation to a time period

[0127] Providing a mechanism allowing users to easily setup or modify conditional alarms, or configure the synchronized display

[0128] Displaying all operation parameters within the context of rig operations

[0129] Obtaining and synchronizing high resolution real-time data

[0130] Automatically determining the context of current rig operations

[0131] Real-time computation of drilling models

[0132] Graphical analyses measurement tools in the context of a drilling operation

[0133] Collaboration of tools to enable expertise from different engineering disciplines

[0134] Computation of new settings of drilling driving parameters.

[0135] In some embodiments, the data analysis, data display and monitoring, and optimization provides feedback for a drilling engineer to modify operation parameters in order to achieve operation objectives (e.g., following a planned trajectory, avoiding/reducing operation failures, and/or increasing operation efficiency). The drilling engineer may use feedback information to manually alter operation parameters (e.g., increasing or decreasing the drilling speed, increasing or decreasing pump pressure (pump flow rate), changing the toolface, etc). Alternatively, the feedback information may be used to automatically alter the operation parameters without requiring user intervention.

[0136] Automation is an important mechanism for improving drilling operations. Automation allows for finer control over a drilling process and may deliver a consistency that users are not typically capable of providing. Automation may enable remote drilling by taking less frequent and lagged commands/set points and executing them at the wellsite. In the DOCC system of FIG. 3, automation makes use of the drilling context, alarms and operating status made available by data analysis, data display and monitoring, and optimization to better control the drilling operations. Examples of automation processes may include, but is not limited to:

[0137] A modelling of the system being automated

[0138] Measurement of variables required for automation at the appropriate frequency to accomplish the automation

[0139] Monitoring context information and alarm conditions to enable, adjust or suspend automation

[0140] Measuring and controlling driving parameters for the process being automated

[0141] Measuring an output condition and utilizing the model to determine adjustments needed

[0142] FIG. 9 is a schematic diagram depicting a collaboration platform. One or a number of users **902**, **904**, **906**, **908** may be using RTOCC applications **912**, **914**, **916**, **918**, respectively, at geographically disparate locations and collaborate with one another via a data server **310**/collaboration

server **320**. An RTOCC application may provide one or more of the following functions for collaboration:

- [0143]** Drilling data visualization and analysis
- [0144]** Data communication with another instance of the RTOCC application
- [0145]** Voice communication with another instance of the RTOCC application
- [0146]** Video communication with another instance of the RTOCC application
- [0147]** Image, file and annotation sharing with another instance of the RTOCC application
- [0148]** One instance of an RTOCC application may communicate with another instance of an RTOCC application. Alternatively, all the instances of the RTOCC applications may communicate with each other in a “conference” type mode.
- [0149]** The data server **310**/collaboration server **320** system also enables multiple users of the RTOCC applications to collaborate with respect to a drilling operation. The users may be physically located in the same office, or the users may be physically separated from one another by hundreds or even thousands of miles. The collaboration allows multiple users to:
 - [0150]** View the same drilling operation data, in the same manner (if using the same configuration) or in the manner each user prefers
 - [0151]** Share discussions of the drilling operation through instant messaging, voice communication, video communication, and real time chat
 - [0152]** Share a drawing whiteboard
 - [0153]** Share any annotations or events for the drilling operation generated by a RTOCC application or by any users
 - [0154]** Receive notifications of alarms or events related to the drilling operation by subscription. Notifications may be in the form of an electronic message, a pager, a text message, a mobile phone call, etc.
- [0155]** Alarm subscriptions are a powerful tool for drilling collaboration.
- [0156]** Since a drilling operation involves many different services and technologies, collaborating users may be interested in only one or a few services or technologies. By using an alarm or event subscription service, a collaborating user may choose to receive notifications of only the events that the user is most interested in.
- [0157]** FIG. **10** illustrates an example of an application platform that allows visualization, optimization, automation, control and collaboration. The application platform allows creation of multiple canvases (“views”) based on the needs of a particular job. In this example, the display shows an overview of all necessary drilling data (e.g., data explorer and view controller **1002**, alarms and optimization control **1004**, data analog gauge **1006**, time data analysis plot **1008**, synchronized time and depth log **1010**, computations control **1012**, component input and property control **1014**, depth data analysis plot **1016**, well activities control **1018**, numeric gauge **1020**, rig operations and pie charts **1022**, trajectory analysis vs. plan **1024**, etc.).
- [0158]** In other embodiments, a number of views (e.g., “washout monitoring”, “backoff/twistoff monitoring”, “stuck pipe detection”) may be configured by users based on their specific activity requirements. In this case, the views may be displayed simultaneously on one or a number of screens for a situational display of a drilling operation. Each

view may include any number of components including but not limited to the components shown in FIG. **10**.

[0159] FIG. **11** is a flowchart of a process for controlling a drilling operation for a field. It should be understood that the operations illustrated in the flow diagram are not limited to being performed by the process. Additionally, it should be understood that while the operational flow diagram indicates a particular order of execution of the process, in some implementations, certain portions of the process might be executed in a different order.

[0160] The process is generally designated by reference number **1100**, and begins by monitoring a drilling operation (block **1102**). Data is acquired from a plurality of data sources with respect to the drilling operation (block **1104**). The data may be real-time data. Other data, including historical data and planning data may also be acquired from one or more data sources (block **1106**). The acquired data from the data sources and any other acquired data is aggregated to generate aggregated data (block **1108**). The aggregating may include synchronizing a timing of the acquired data to form synchronized aggregated data as discussed above with respect to FIG. **4**. A drilling context is then determined from the aggregated data (block **1110**), and the aggregated data is assigned the drilling context (block **1112**). The drilling context may be assigned as discussed above with respect to FIG. **4**. The aggregated data is analyzed in the assigned drilling context to form an analysis (block **1114**). The analysis is presented to a plurality of users (block **1116**), and the drilling operation is adjusted in accordance with the analysis and input of each of the plurality of users (block **1118**). After a control command is issued, the response to the control command may be verified (block **1120**). This may be done by acquiring and analyzing real-time data. For example, if a command is issued to increase the weight on the drill bit to 10 kilo pounds, real-time data is used to confirm that the weight is, in fact, increased to 30 km. If the data indicates otherwise, a troubleshooting operation may be required.

[0161] FIG. **12** is a flowchart of a process for collaboration among a plurality of users for controlling a drilling operation. It should be understood that the operations illustrated in the flow diagram are not limited to being performed by the process. Additionally, it should be understood that while the operational flow diagram indicates a particular order of execution of the process, in some implementations, certain portions of the process might be executed in a different order.

[0162] The process is generally designated by reference number **1200**, and may be implemented by blocks **1114** and **1116** in FIG. **11**. The process begins by providing aggregated acquired data to each of a plurality of real-time monitoring, optimization, collaboration and control applications (block **1202**). Each application monitors and analyzes the aggregated acquired data in the drilling context in real-time to form an analysis (block **1204**). Each application additionally presents the analysis to one or more users (block **1206**). The presentations may include graphical and other displays in one or more views and/or formats.

[0163] The users may collaborate with one another to discuss the results of the analysis, to identify potential problems with the drilling operation, and to identify possible solutions to any identified problems (block **1208**). The collaboration may occur as discussed above with respect to FIG. **9**. Based on the collaboration, decisions may be made regarding the drilling operation (e.g., adjustments to the drilling operation, ceasing drilling operations, etc.) (block **1210**).

[0164] Embodiments of data aggregation for drilling operations (or portions thereof), may be implemented on virtually any type of computer regardless of the platform being used. For example, as shown in FIG. 13, a computer system 1300 includes one or more processor(s) 1302, associated memory 1304 (e.g., random access memory (RAM), cache memory, flash memory, etc.), a storage device 1306 (e.g., a hard disk, an optical drive such as a compact disk drive or digital video disk (DVD) drive, a flash memory stick, etc.), and numerous other elements and functionalities typical of today's computers (not shown). The computer system 1300 may also include input means, such as a keyboard 1308, a mouse 1310, or a microphone (not shown). Further, the computer system 1300 may include output means, such as a monitor 1312 (e.g., a liquid crystal display (LCD), a plasma display, or cathode ray tube (CRT) monitor). The computer system 1300 may be connected to a network (not shown) (e.g., a local area network (LAN), a wide area network (WAN) such as the Internet, or any other similar type of network) with wired and/or wireless segments via a network interface connection (not shown). Those skilled in the art will appreciate that many different types of computer systems exist, and the aforementioned input and output means may take other forms. Generally speaking, the computer system 1300 includes at least the minimal processing, input, and/or output means necessary to practice one or more embodiments.

[0165] Further, those skilled in the art will appreciate that one or more elements of the aforementioned computer system 1300 may be located at a remote location and connected to the other elements over a network. Further, one or more embodiments may be implemented on a distributed system having a plurality of nodes, where each portion may be located on a different node within the distributed system. In one or more embodiments, the node corresponds to a computer system. Alternatively, the node may correspond to a processor with associated physical memory. The node may alternatively correspond to a processor with shared memory and/or resources. Further, software instructions for performing one or more embodiments of data aggregation for drilling operations may be stored on a computer readable medium such as a compact disc (CD), a diskette, a tape, or any other computer readable storage device.

[0166] The systems and methods provided relate to the acquisition of hydrocarbons from a field. It will be appreciated that the same systems and methods may be used for performing subsurface operations, such as mining, water retrieval and acquisition of other underground materials. Further, portions of the systems and methods may be implemented as software, hardware, firmware, or combinations thereof.

[0167] While specific configurations of systems for performing data aggregation for drilling operations are depicted, it will be appreciated that various combinations of the described systems may be provided. For example, various combinations of selected modules may be connected using the connections previously described. One or more modeling systems may be combined across one or more fields to provide tailored configurations for modeling a given field or portions thereof. Such combinations of modeling may be connected for interaction therebetween. Throughout the process, it may be desirable to consider other factors, such as economic viability, uncertainty, risk analysis and other factors. It is, therefore, possible to impose constraints on the process. Modules may be selected and/or models generated

according to such factors. The process may be connected to other model, simulation and/or database operations to provide alternative inputs.

[0168] It will be understood from the foregoing description that various modifications and changes may be made in embodiments of data aggregation for drilling operations without departing from its true spirit. For example, during a real-time drilling of a well it may be desirable to update the field model dynamically to reflect new data, such as measured surface penetration depths and lithological information from the real-time well logging measurements. The field model may be updated in real-time to predict key parameters (for example, pressure, reservoir fluid or geological composition, etc.) in front of the drilling bit. Observed differences between predictions provided by the original field model concerning well penetration points for the formation layers may be incorporated into the predictive model to reduce the chance of model predictability inaccuracies in the next portion of the drilling process. In some cases, it may be desirable to provide faster model iteration updates to provide faster updates to the model and reduce the chance of encountering any expensive field hazard.

[0169] The flowcharts and block diagrams in the different depicted embodiments illustrate the architecture, functionality, and operation of some possible implementations of methods, apparatus, and computer program products. In this regard, each block in the flowchart or block diagrams may represent a module, segment, or portion of code, which comprises one or more executable instructions for implementing the specified function or functions. In some alternative implementations, the function or functions noted in the block may occur out of the order noted in the figures. For example, in some cases, two blocks shown in succession may be executed substantially concurrently, or the blocks may sometimes be executed in the reverse order, depending upon the functionality involved.

[0170] This description is intended for purposes of illustration only and should not be construed in a limiting sense. The scope of data aggregation for drilling operations should be determined only by the language of the claims that follow. The term "comprising" within the claims is intended to mean "including at least" such that the recited listing of elements in a claim are an open group. "A," "an" and other singular terms are intended to include the plural forms thereof unless specifically excluded. In addition, the term "set of" means one or more.

[0171] The description of data aggregation for drilling operations has been presented for purposes of illustration and description, and is not intended to be exhaustive or limited to data aggregation for drilling operations in the form disclosed. Many modifications and variations will be apparent to those of ordinary skill in the art. The embodiment was chosen and described in order to best explain the principles of data aggregation for drilling operations, the practical application, and to enable others of ordinary skill in the art to understand data aggregation for drilling operations for various embodiments with various modifications as are suited to the particular use contemplated.

What is claimed is:

1. A method for aggregating data for a drilling operation comprising:
acquiring the data from a plurality of data sources associated with the drilling operation;

synchronizing a timing of the data for aggregating the data to generate synchronized aggregated data;
 determining a drilling context based on the synchronized aggregated data;
 assigning the determined drilling context to the synchronized aggregated data;
 analyzing the synchronized aggregated data in the drilling context to generate an analysis; and
 presenting the analysis to at least one user.

2. The method of claim 1, and further comprising:

adjusting the drilling operation based on the analysis and an input of the at least one user.

3. The method of claim 2, wherein the at least one user comprises a plurality of users at a plurality of different locations, and wherein adjusting the drilling operation based on the analysis and an input of the at least one user comprises adjusting the drilling operation based on the analysis and inputs of each of the plurality of users.

4. The method of claim 1, wherein the data comprises real-time data, and wherein synchronizing the timing of the data for aggregating the data to generate the synchronized aggregated data comprises:

identifying times that the real-time data is created at each of the plurality of data sources; and

synchronizing the timing of the real-time data by adjusting the times of the real-time data from each of the plurality of data sources to refer to a same clock.

5. The method of claim 4, wherein the same clock comprises a clock at a server that receives the real-time data, and wherein identifying the timing that the real-time data is created at each of the plurality of data sources, comprises:

synchronizing a clock at each of the plurality of data sources with the clock at the server.

6. The method of claim 4, wherein identifying times that the real-time data is created at each of the plurality of data sources, further comprises:

determining a round-trip latency of the real-time data to be transmitted from a data source of the plurality of data sources to the server; and

identifying the times that the real-time data is created based on a time of receipt of the real-time data at the server as adjusted by the round-trip latency.

7. The method of claim 6, wherein determining the round-trip latency of the real-time data to be transmitted from the data source of the plurality of data sources to the server, comprises:

passing a token between the data source and the server.

8. The method of claim 1, wherein the acquired data comprises real-time data, and wherein synchronizing the timing of the data for aggregating the data to generate the synchronized aggregated data comprises synchronizing the real-time data based on a correlated signature of data.

9. The method of claim 1, wherein the acquired data comprises video data and sound data associated with the drilling operation.

10. The method of claim 4, and after adjusting the times of the real-time data, further comprising performing a binning process based on one selected from a group consisting of a minimal binning size determined by a data channel having a highest data rate, a fixed binning size determined by an application that consumes the data, and a variable binning size determined by a time interval between two acquired data points.

11. The method of claim 1, wherein determining a drilling context comprises:

computing separate probabilities of drilling rig states from the synchronized aggregated data;

combining the separate probabilities to provide a probability of the drilling rig being in one of a plurality of probability states; and

using a largest probability state of the plurality of probability states to give the drilling context to subsequent acquired data.

12. A system for aggregating data for a drilling operation, the system comprising:

a wellsite acquisition and control mechanism for:

aggregating the data acquired from a plurality of data sources to generate aggregated data,

assigning a drilling context to the aggregated data, and adjusting the drilling operation based on a control command;

at least one server for storing the aggregated data; and

at least one monitoring mechanism for:

receiving the aggregated data from the server,

analyzing the aggregated data in the drilling context to generate an analysis, and

issuing the control command based on the analysis.

13. The system of claim 12, wherein the wellsite acquisition and control mechanism comprises a synchronization mechanism for synchronizing a timing of the acquired data, wherein the synchronizing mechanism comprises:

a clock at the server; and

an adjusting mechanism for adjusting a timing of the acquired data from each of the plurality of data sources to refer to the clock at the server.

14. The system of claim 12, wherein the at least one server comprises:

a wellsite server located at the wellsite; and

a remote server located at a remote location,

wherein the aggregated data is periodically synchronized on the wellsite server and the remote server.

15. The system of claim 12, wherein the at least one monitoring mechanism comprises a plurality of monitoring mechanisms at a plurality of different locations, and wherein each of the plurality of monitoring mechanisms further comprises a presenting mechanism for presenting the analysis to a user at each of the plurality of different locations.

16. The system of claim 15, wherein the presenting mechanism further comprises an alarm mechanism for presenting at least one alarm with respect to at least one event with respect to the drilling operation to the user.

17. A computer readable medium, embodying instructions executable by a computer to perform a method for aggregating data for a drilling operation, the instructions comprising functionality for:

acquiring the data from a plurality of data sources associated with the drilling operation;

determining a round-trip latency of the acquired data for each of the plurality of data sources;

synchronizing a timing of the data based on at least the round-trip latency of each of the plurality of data sources to generate synchronized data;

aggregating the synchronized data based on the timing to generate synchronized aggregated data;

determining a drilling context based on the synchronized aggregated data; and

assigning the determined drilling context to the synchronized aggregated data.

18. The computer readable medium of claim **17**, the instructions further comprising functionality for:

analyzing the synchronized aggregated data in the drilling context to generate an analysis;

presenting the analysis to a plurality of users at a plurality of different locations; and

adjusting the drilling operation based on the analysis and an input of at least one of the plurality of users.

19. The computer readable medium of claim **17**, wherein synchronizing a timing of the data to generate synchronized data comprises:

identifying times that the acquired data is created at each of the plurality of data sources; and

synchronizing the timing by adjusting the times of the acquired data from each of the plurality of data sources to refer to a clock at a server that receives the data.

20. The computer readable medium of claim **19**, wherein determining a round-trip latency of the acquired data for each of the plurality of data sources, comprises:

passing a token between each of the plurality of data sources and the server.

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