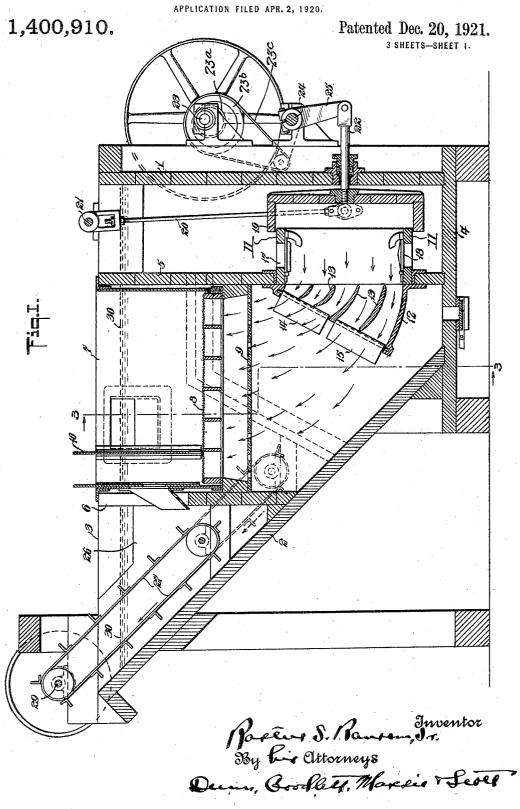
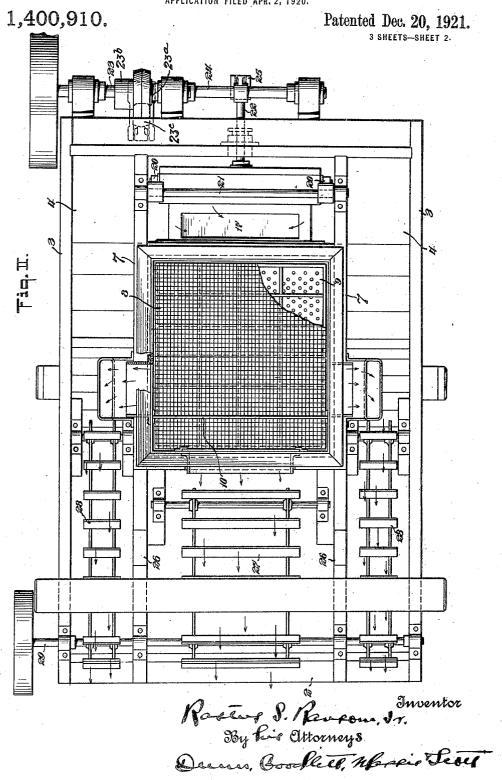
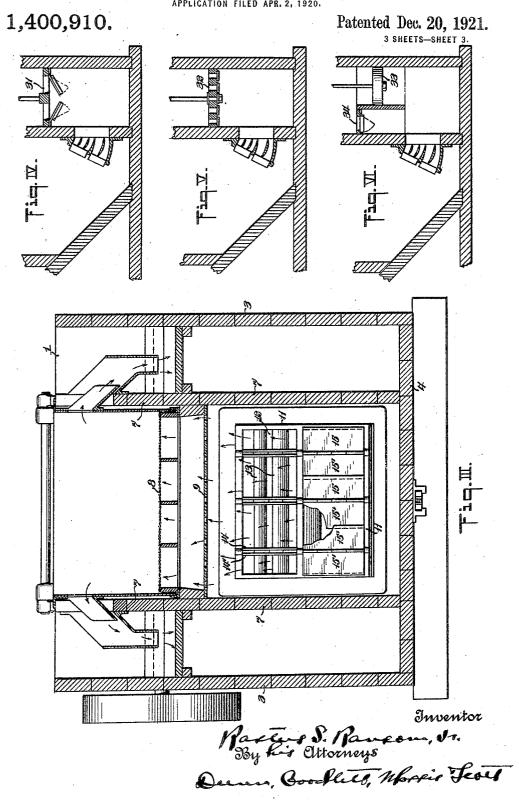
R. S. RANSOM, JR.
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## STATES PATENT OFFICE. UNITED

## RASTUS S. RANSOM, JR., OF NEWARK, NEW JERSEY.

## HYDRAULIC JIG-SEPARATOR.

1,400,910.

Specification of Letters Patent. Patented Dec. 20, 1921.

Application filed April 2, 1920. Serial No. 370.671.

To all whom it may concern:

Be it known that I, RASTUS S. RANSOM, Jr., citizen of the United States, residing at Newark, New Jersey, have invented a new 5 and useful Hydraulic Jig-Separator, of which

the following is a specification.

This invention relates to hydraulic jigs for separating mixtures of two (or more) materials that differ in specific gravity, such as ore mixed with gangue or other refuse. The application of the invention is not limited to any particular mixture of any two (or more) specific materials; but, for simplicity of explanation, one expression of the 15 mechanical part of the invention will be described in detail, as applied to the separation of coal from the attendant refuse (slate, etc.); and such description will explain the new process also.

This expression of the invention is embodied in a hydraulic jig or separator in which successive impulses of water are forced, preferably upwardly, through the mixture of coal or refuse (or a mixture of 25 ore and gangue, or of any other two or more bodies to be separated), by means of the reciprocations of a water-impeller which is preferably suspended like a pendulum to be reciprocated in substantially-horizontal di-30 rection, by any suitable power, and in which the same body of water is used repeatedly,

suction or reverse current through the mixture, while acting uniformly and efficiently 35 throughout the mass,—thereby avoiding the necessity for a large supply of water, reducing the amount of power required, increasing the durability of the apparatus, increasing the rate of output, and producing com-40 plete separation. The invention comprises

in such manner as to entirely eliminate any

the new improved apparatus for realizing the above-stated advantages.

One feature of the invention consists of an apparatus of the kind indicated, in which 45 the same body of water is caused to circulate, and can be used repeatedly, with only such replenishment as may be desirable from time to time, thus dispensing with the necessity for a large and unfailing supply of 50 fresh water.

Another feature of the invention consists of an apparatus of the kind indicated, which produces no suction or reverse flow of water through the mixture to be separated.

Another feature of the invention consists of providing, in the apparatus of the kind

indicated, means for insuring the application of the successive water-impulses (with more or less uniformity) throughout the entire area of the mass, and thereby eliminat- 60 ing any dead spaces, so as to produce rapid and uniformly-complete separation.

Another feature of the invention consists of the novel construction and arrangement of parts, whereby the mechanism will op- 65 erate uniformly without intermittent strains upon the mechanism, resulting in greater durability of the parts, and requiring less

power to operate the apparatus.

Another feature of the invention consists 70 of employing a bellows-like pump or wateractuator in which a flat vertically-disposed water-impelling member is suspended like a pendulum to reciprocate in substantially horizontal direction, thereby entailing uni- 75 formity of movement and of strains upon the driving-mechanism, and requiring less power for actuation, and resulting in greater uniformity and power of the resultant waterimpulses.

The invention further comprises various combinations of one or more of the aboveenumerated features, and also the further features of procedure and of construction and arrangement hereinafter set forth and 85

claimed.

The invention will be best understood by reference to the annexed drawings, which are given for the purpose of illustrating one particular embodiment of the mechanical 90 portion thereof, and not for limiting the invention to what is shown and hereinafter described.

In this preferred embodiment, Figure I is a longitudinal vertical section through a 95 tank containing a preferred form of mechanism for separating coal from the attendant slate and other refuse;

Fig. II is a plan view of the same tank

and mechanism;

Fig. III is a transverse vertical section through the same, taken through the line 3 of Fig. I, and viewed from the front (left-hand) end thereof; and Figs. IV, V and VI show, in longitudinal 105

vertical sections, several modifications of

certain details.

The foregoing drawings show a suitablysupported tank made up of the vertical rear-wall 1, through a packing-gland in 110 which reciprocates the actuating-rod; the diagonal front-wall 2, over the end of which

side-walls 3-3; and the floor 4, in which rows of such pairs of doors, as shown in there is a gate-controlled outlet, for removing any particles of material that may have

5 fallen to the bottom.

Located centrally of the tank, and inclosed therefrom, is the separating-compartment; at the rear (right-hand) thereof is the pumping-compartment, in free communica-10 tion with the rest of the tank; and at the front, the discharge-compartments, the two compartments for discharging the coal extending along each side of the tank and serving also for the return-circulation of

15 the water. Said separating-compartment is inclosed by the rear partition 5, in the lower portion of which is secured the valve-controlled pump-tunnel (to be described later); the 20 front partition 6, in the upper portion of which is a gate-controlled slate-discharging chute (to be described later); and the two side-partitions 7-7, each of which is provided at its top with a coal-discharging 25 chute. Save for the aforesaid tunnel and chutes, the separating-compartment is thus completely inclosed from the rest of the tank by said partitions, which extend from the bottom to substantially the top of the tank. Said compartment is divided into upper and lower portions by means of a stationary horizontal screen or perforated plate 8, here shown as a meshed arrangement of rods or

wires of suitable size and spacing, resting 35 upon a plurality of parallel beams carried by the partitions of the compartment, and preferably located a few inches below the level of the lower or slate-discharging chute. If desired, there may be an auxiliary uni-

40 formly-perforated plate 9, located a suitable distance below said screen 8, to assist in producing uniformity of application of the successive water-impulses to the under surface of the mass lying upon said screen. In the

45 upper portion of the separating-compartment, above the screen 8, is the vertical shield or partition 10, located between the coal-discharging chutes (on each side) and the slate-discharging chute. Said shield is 50 indicated in Fig. I as mounted in vertical guideways, so as to be adjustable vertically.

As stated, in the lower portion of said rear partition 5 is mounted the pump-tunnel. As here shown, this consists of a rectangular 55 boxing 11 located within the pumping-compartment, and an upwardly-directed portion 12 located within the lower portion of separating - compartment.  $\mathbf{A}\mathbf{s}$ here shown, the width of this tunnel approximates 60 the full width of the screen as nearly as structural considerations permit. The rear end of said tunnel is open; while at the front it carries a plurality of upwardly-disposed

the ultimate discharges pass; the vertical outwardly. If desired, there may be two

Fig. I.

Also, if desired, one or more upwardly curving deflector-plates 13 may be located 70 within said upwardly-directing portion 12, to contribute in deflecting the water-impulses upwardly toward the screen 8. Said doors 14—15, etc., function as outlet-valves, which are readily opened and folded back-to-back 75 by the water-impulses of the advance-stroke of the pump, and close by gravity and the difference of water-pressure upon the returnstroke. Suitable inlet-valves are located in any convenient position for admitting water 80 from the main portion of the tank into said pump-tunnel. They are here shown as an upper valve 17, preferably of buoyant material such as wood, located in the upper wall of the tunnel-member 11; and a lower valve 85 18, preferably of a heavier material such as metal, located in the lower wall of said mem-A suitable stop, as indicated in Fig. I, may be provided for each of said inletvalves; and both sets of valves, inlet and out- 90 let, may be provided with suitable packingmaterial such as rubber. The water-impelling member 19 is here shown as a flat member, located vertically before the mouth of the tunnel 11, and suspended from above like 95 a pendulum, and surrounded by a forwardlyprojecting rim which conforms to the shape of the tunnel 11, and is of a size to telescope freely over the latter. Said water-impeller 19 is suspended by means of two rods 20 100 pivoted thereto at their lower ends, and each adjustably secured at its upper end to a stirrup upon the transverse horizontal shaft 21, which is supported in any convenient manner. Through the above-mentioned 105 packing-gland, in the rear wall 1, extends the actuating-rod 22, secured to the waterimpeller 19 at its inner end (if desired, by means of a curved slot, not shown) and at its outer end reciprocated by any suitable 110 means. Preferably, however, the actuatingmechanism comprises: a power-shaft suitably journaled upon the rear end of the tank and rotated as by means of a belt-pulley; a rock-shaft 24 suitably journaled par- 115 allel to said shaft 23, and carrying a crankarm 25 coupled to said actuating rod 22; and suitable means for converting the continuous revolutions of said power-shaft into reciprocations of said rock-shaft. As shown, 120 said means comprises the well-known "double eccentric" device, whereby the length of the strokes of the water-impeller can be varied at will. As here shown, this adjustable device comprises the inner eccentric- 125 disk 23a keyed or otherwise made fast on said power-shaft 23, the outer eccentric-disk 23<sup>b</sup> adjustably secured around said disk 23<sup>a</sup> parallel bars, upon which doors 14-15, and the usual eccentric-strap 23° which en-65 14'-15', etc., are hinged in pairs, to open gages a transverse boss or bearing carried 130

by a second crank-arm on said rock-shaft 24. By rotary adjustment of said double eccentric, the extent of movement of the two reciprocating crank-arms, and thereby the ex-5 tent of throw of the actuating-rod and the water-impeller, can be adjusted at will.

As will be manifest, the fact that the width of the impeller and of the tunnel approximates the full width of the screen, entails 10 the application of the water-impulses to the screen with undiminished force, said impulses not spreading out on each side and thereby losing power; and the additional facts that the member 12 has an upwardly-15 directing conformation, that the deflectors 13 likewise direct the impulses upwardly, and that the valves 15 open into vertical planes, all tend to the directness and uniformity of the application of the water-impulses against the screen and its superincumbent mass, and prevent any dead spaces in

Directly in front (at the left) of the separating-compartment, is the refuse-discharging compartment, separated from the two coal-discharging compartments (located on each side of the tank) by partitions 26-26, rising from the bottom of the tank but terminating sufficiently below the level of the water therein to permit the water to pass freely over their top from one compartment to the other. Suitably mounted in each of the three discharge-compartments is a suitable or any desired form of conveyer, such as 27 and 28—28, driven from any suitable source of power, as through the power-shaft 29 with its belt-pulley, which is preferably driven from the same source of power that actuates the first-named power-shaft 23.

To operate the apparatus: The tank is filled with water to approximately the level indicated at 30; the gate of the lower or slate-discharging chute is closed; the shield 10 is raised a suitable distance from the screen 8, according to the size of the articles to be separated; and the power is turned on to reciprocate the impeller 19, and a succession of powerful impulses (of the desired frequency) is thereby forced up through the 50 screen 8. Thereafter the mixture to be separated, such as coal and slate, is introduced into the separating-compartment in any convenient manner, as by a suitably-supported hopper (not shown). The mixture, consist-55 ing of irregular lumps or pieces (hereindiminished at will, according to the large-after termed "particles"), accumulates in a ness or smallness of the pieces or "particles" mass upon the screen 8; and the recurring of the heavier body to be separated from the water-impulses force said particles up-wardly, the comparatively lighter coal ris-60 ing higher and then settling back more slowly, while the comparatively heavier slate rises less high and settles back more rapidly, until in the course of operation the slate has be greater or less difference between the re-65 little or no coal), while the coal (with little

or no slate) occupies a higher layer, resting upon the bed of slate-particles. This condition exists on both sides of the shield 10, inasmuch as the weight of the accumulated mass, together with the surging action of the 70 water-impulses, has caused the lowermost particles (slate and coal) to advance along the screen and through the opening afforded by the lifted shield 10. After the slate has thus bedded itself, the gate is opened, and 75 the slate (with such coal as may have accumulated in front of the shield) is permitted to escape into the slate-discharging compartment, whence it is carried over the end of the tank, as by conveyer 27, and dropped 80 into cars or otherwise disposed of; and, if desired, such coal as may previously have accumulated beyond the shield 10 may be withdrawn and thrown back into the separator before opening the slate-chute. Mean- 85 while the coal-particles have been brought to the top, and are passing out through their discharge-chutes into the two dischargecompartments on each side of the tank, whence said coal is carried, as by conveyers 90 28—28, to be delivered at the front of the tank into suitable cars. And during all the foregoing, the water has been passing out through the two coal-chutes and subsequently through the slate-chute also, whence 95 it passes back to the rear and enters freely into the pumping-compartment to be drawn through the inlet-valves 17-18, and again forced upwardly through the mass, the advance-stroke of impeller 19 holding said in- 100 let-valves closed and opening the outlet-valves 14—15, and folding them back out of the way, while the upward deflection of tunnel member 12 aided by the upwardly-curving deflector-plates (when present) direct 105 the water-impulses upward toward the screen, and the auxiliary perforated plate 9 (when employed) still further converts this movement into a practically-vertical movement whose impulses are distributed quite 110 uniformly throughout the entire area of screen 8 and of the mass lying thereon. After the run has thus been established, all that is necessary is to continue introducing the mixture while applying the power, and 115 to introduce such additional water as may be desired from time to time.

The extent of the opening provided by lifting said shield 10, may be increased or diminished at will, according to the large- 120 mixture. The length of stroke of the actuating rod 21 and of the water-impeller 19, may likewise be increased or diminished at 125 will, by means of the double eccentric on the power shaft, according to whether there bedded itself directly upon the screen, (with spective specific gravities of the bodies to be little or no coal), while the coal (with little separated. The frequency of the stroke and 130 of the water-impulses may, of course, be pump-tunnel is indicated as having the same 65 varied at will, if desired, by controlling the

source of power itself.

Unlike hydraulic jigs heretofore known to 5 this inventor, variations in the rate of supplying the mixture, do not affect the operation of this new machine or interfere with the rapid output of completely-separated product; nor do variations in the specific 10 gravity of either (or both) of the constituent bodies; and even actual cessation of the supply of the mixture does not cause any trouble. Nor is a large and constant supply of water requisite, but only such replenishment as may be needed from time to time. Moreover, inasmuch as the opposition to the substantially-horizontal movement of the submerged impeller 19 is the same in both directions of its movement, there is no 20 difference in the power required, and no variation of strain upon the parts.

There is sometimes occasion to separate a mixture of more than two bodies, say three, having respectively different specific 25 gravities. In case the specific gravity of the intermediate body is nearer to that of the heavier body, the above-described process and machine will be utilized for separating out the lightest of the three, delivering

30 it over the top of the separating-chamber, and discharging the remaining mixture of the other two at the bottom thereof; and said remaining mixture may thereafter be submitted to the separating action of the

35 same or another similar machine, or preferably to a tandem separator as hereinafter indicated. On the other hand, in case the specific gravity of the intermediate body be nearer that of the lighter, then the above-40 described apparatus may be employed to

discharge at the bottom the one heavier body while delivering at the top the mixture of the two lighter bodies, which mixture may thereafter be submitted to the same or a

45 similar apparatus, or preferably the abovementioned tandem apparatus may be employed for the three-fold mixture. Such tandem apparatus consists merely of the coordination and arrangement within the same 50 tank of two of the above-described combina-

tions of separating-chamber and pumpingdevice, but with the top of the second separator located below the discharge-chutes of the first one, so that the run will pass by 55 gravity through the two devices in tandem

relation. Inasmuch as the parts constituting such tandem apparatus are otherwise constructed and arranged as above set forth, further description is unnecessary.

In Figs. IV-VI, a similar tank and pumping-chamber are indicated, with a more or less similar pump-tunnel directed upwardly into the space below the perforated bed (not shown in these figures), and said trance to said tunnel to be reciprocable

or similar outlet-valves adapted to fold back together out of the way. But the waterimpelling member is shown as disposed horizontally and reciprocating vertically. In Fig. IV, said impeller is indicated as a 70 "clam shell" piston 31, which closes on the down-stroke and opens on the up-stroke. In Fig. V, the water-impelling member is indicated as a perforated piston 32, having for each perforation a valve which closes on 75 the down-stroke and opens on the up-stroke. And in Fig. VI, the water-impelling member is shown as a solid piston 33 reciprocating vertically in a vertical passage, along with independently-located inlet-valve 34 80 which likewise closes on the down-stroke and opens on the up-stroke. In the preferred structure, as in each of the modifications, there are two sets of valves, inlet and outlet respectively, whereby suction or reverse flow 85 of water through the mass is obviated.

A detailed description has thus been given of the invention, and of several modifications. But it must be understood that such description has been given solely for the sake 90 of clearness; and that the invention is not limited to the construction and arrangement hereinabove set forth. Because features of the invention can be used to the exclusion of other features, and parts transposed or 95 modified or admitted without in any case departing from the spirit of the invention. For example, one or more of the abovedescribed valves can be located in some other position than as set forth, or the structure 100 of such valves altered, or different means employed for applying the power, or for de-livering the output; and, in general, various other changes may be made without departing from the spirit of the invention.

Having thus fully described the invention,

105

what is claimed is:

1. In a hydraulic jig-separator, the combination of a tank, an upright separating-compartment located therein, and having a 110 stationary horizontal perforated bed-plate such as a screen to support a mass of the mixture to be separated, and having also two discharge-chutes located at different levels above said screen, a gate controlling the 115 lower of said chutes, a vertically-positioned and vertically - adjustable shield located above said screen and between the upper and lower chutes aforesaid, a horizontally-disposed and upwardly-directing pump-tunnel 120 having suitable inlet-valves and affording communication from said tank into the portion of said compartment below said screen, outlet-valves for said tunnel adapted to occupy vertical planes when opened, a verti- 125 cally-disposed water-impelling member suspended pendulum-wise in front of the en-

in substantially horizontal direction, and lum to reciprocate in substantially horizonmeans for reciprocating said impeller in strokes whose length is variable at will.

2. A hydraulic jig-separator comprising 5 the combination of a tank having an upright separating-compartment, a horizontal screen dividing said separating-compartment into two chambers, two outlets located at different levels above the screen and both nor-10 mally open during the run, a vertical shield positioned above the screen between the upper and lower outlets and leaving a passage between its lower edge and the screen, means including a reciprocable water-impeller for 15 forcing water upwardly through said screen. means for preventing return-flow of the water through the screen, and a separate course for the return of water from the separatingcompartment to the tank and in front of 20 said impeller.

3. A hydraulic jig-separator comprising the combination of a tank having an upright separating-compartment, a horizontal screen dividing said separating-compart-25 ment into two chambers, two outlets located at different levels above the screen and both normally open during the run, a vertical shield positioned above the screen between the upper and lower outlets and leaving a 30 passage between its lower edge and the screen, said shield being adjustable to vary the extent of the passage thereunder, means including a reciprocable water-impeller for forcing water upwardly through said screen, 35 means for preventing return-flow of the water through the screen, and a separate course for the return of water from the separatingcompartment to the tank and in front of said

impeller. 4. In a hydraulic jig-separator, the combination with a tank, an inclosed separatingcompartment located therein and supporting a perforated bed-plate such as a screen and provided with two discharge-chutes lo-45 cated at different levels above said screen, of a suitable pump-tunnel affording communication from said tank into said compartment below said screen, and a water-impeller therefor consisting of a flat vertically posi-50 tioned member pivotally suspended like a pendulum to reciprocate in substantially horizontal direction in front of the mouth of said water-chute.

5. In a hydraulic jig-separator, the com-55 bination with a tank, an inclosed separatingcompartment located therein and supporting a perforated bed-plate such as a screen and provided with two discharge-chutes located at different levels above said screen 60 and both normally open during the run, of a suitable pump-tunnel affording communication from said tank into said compartment below said screen, and a water-impeller therefor consisting of a flat vertically-positioned

tal direction in front of the mouth of said water-chute.

6. In a hydraulic jig-separator, the combination with a tank, an inclosed separating 70 compartment located therein and supporting a perforated bed-plate such as a screen and provided with two discharge-chutes located at different levels above said screen, of a suitable pump-tunnel affording communica- 75 tion from said tank into said compartment below said screen, and a water-impeller therefor consisting of a flat vertically-positioned member pivotally suspended like a pendulum to reciprocate in substantially horizon- 80 tal direction in front of the mouth of said water-chute, said tunnel and impeller being of approximately the full width of said screen.

7. In a hydraulic jig-separator, the com- 85 bination with a tank, and an inclosed separating-compartment located therein and supporting a perforated bed-plate such as a screen and provided with two dischargechutes located at different levels above said 90 screen, of an upwardly-directing pumptunnel having upwardly-directing deflectors and affording communication from said tank into said compartment below said screen, a suitable impeller for forcing water in succes- 95 sive impulses through said tunnel and screen, and means for preventing reverse flow through said screen comprising a separate course for the return of water from the separating-compartment into the tank and in 100 front of the impeller.

8. In a hydraulic jig-separator, the combination with a tank, and an inclosed separating-compartment located therein and supporting a perforated bed-plate such as a 105 screen and provided with two dischargechutes located at different levels above said screen, of an upwardly-directing pump-tunnel affording communication from said tank into said compartment below said screen, 110 and a suitable impeller for forcing water in successive impulses through said tunnel and screen, said impeller and tunnel being of approximately the full width of said screen.

9. In a hydraulic jig-separator, the combi- 115 nation with a tank and a separating-compartment supporting a screen and having a tunnel and another course for respectively passage of the water from said tank into said compartment and for passage back into said 120 tank again, of a water-impeller operating at the entrance of said tunnel for forcing such circulation of water by successive impulses through said tunnel and screen, said impeller consisting of a vertically-positioned 125 flat member suspended pendulum-wise to reciprocate in substantially horizontal direc-

10. In a hydraulic jig-separator, the com-65 member pivotally suspended like a pendu- bination with a tank and a separating-com- 130

partment supporting a screen and having a tunnel and another course for respectively passage of the water from said tank into said compartment and for passage back into 5 said tank again, of a water-impeller operating at the entrance of said tunnel for forcing such circulation of water by successive impulses through said tunnel and screen, said impeller consisting of a vertically-po-10 sitioned flat member suspended pendulumwise to reciprocate in substantially horizontal direction, said tunnel and impeller being of approximately the full width of said screen.

11. In an apparatus of the character described, the combination with a separatingscreen, a suitable impeller for forcing successive water-impulses through said screen, and a separate return-passage from said 20 screen to said impeller, of a water-tunnel affording the only conduit for said water-impulses to reach said screen, said tunnel having a suitable inlet-valve and provided with an outlet-valve occupying a substantially-25 vertical plane when opened, said impeller and tunnel being approximately the full width of said screen.

12. A hydraulic separator, comprising a suitable tank, a vertical separating-cham-30 ber inclosed within said tank and provided with two discharge-chutes located at different levels, a screen located within said compartment below the level of said chutes, an upwardly-directing pump-tunnel afford-35 ing the only passage into said compartment below said screen, inlet and outlet valves for said tunnel, a vertically-positioned flat water-impeller suspended like a pendulum in front of said tunnel to reciprocate in sub-40 stantially-horizontal direction, and suitable means for reciprocating said impeller.

13. A hydraulic jig-separator comprising a tank having therein an inclosed separatingcompartment containing a screen and having ment to the tank and in front of said im-45 two outlets located at different levels above peller. the screen and an inlet located below said screen, whereby water may pass through said specification. compartment and screen, and means for

forcing water-impulses into said inlet and through said compartment and screen and 50 out of said outlets, said means comprising a rod pivoted at its upper end and depending downwardly, a water-impeller suspended in vertical position at the lower end of said rod and in front of said inlet, and means for 55 reciprocating said suspended impeller in

substantially horizontal direction.

14. A hydraulic jig-separator comprising the combination of a tank having an upright separating-compartment, a screen di- 60 viding said separating-compartment into two chambers, two outlets located at different levels above the screen and both normally open during the run, a vertical shield positioned above the screen between the up- 65 per and lower outlets and leaving a passage between its lower edge and the screen, means including a reciprocable water-impeller for forcing water upwardly through said screen, means for preventing return-flow of the 70 water through the screen, and a separate course for the return of water from the separating-compartment to the tank and in front of said impeller.

15. A hydraulic jig-separator comprising 75 the combination of a tank having an upright separating-compartment, a screen dividing said separating-compartment into two chambers, two outlets located at different levels above the screen and both nor- 80 mally open during the run, a vertical shield positioned above the screen between the upper and lower outlets and leaving a passage between its lower edge and the screen, said shield being adjustable to vary the extent of 85 the passage thereunder, means including a reciprocable water-impeller for forcing water upwardly through said screen, means for preventing return-flow of the water through the screen, and a separate course for the re- 90 turn of water from the separating-compart-

In testimony whereof I have signed this

RASTUS S. RANSOM, Jr.