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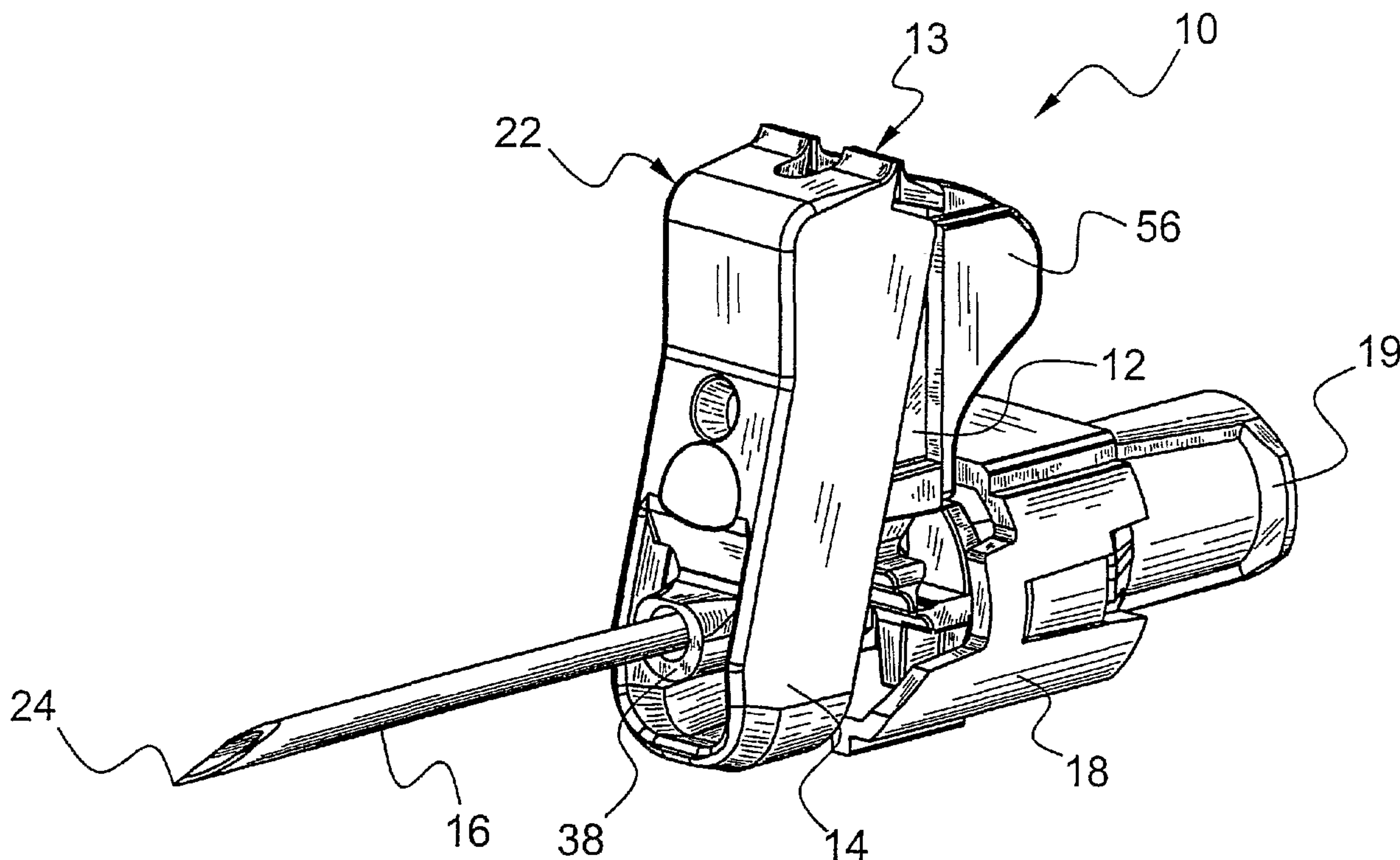
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(57) Abrégé/Abstract:

Medical needle shield apparatus (10) for covering a needle after use. A shield (22) with two or more segments (12 and 14) hingedly connected to each other is movable from a retracted position where the needle (16) is exposed, to an extended position where the shield extends beyond the end of the needle. The needle is affixed in a hub (18) of a medical needle device, and the shield is articulated to the hub. At least one of the two or more segments has an open orifice through which the needle passes to form an axis of intersection about the needle. The number of hingedly connected segments depends upon the needle length and device length required to extend the shield beyond the distal end of the needle.

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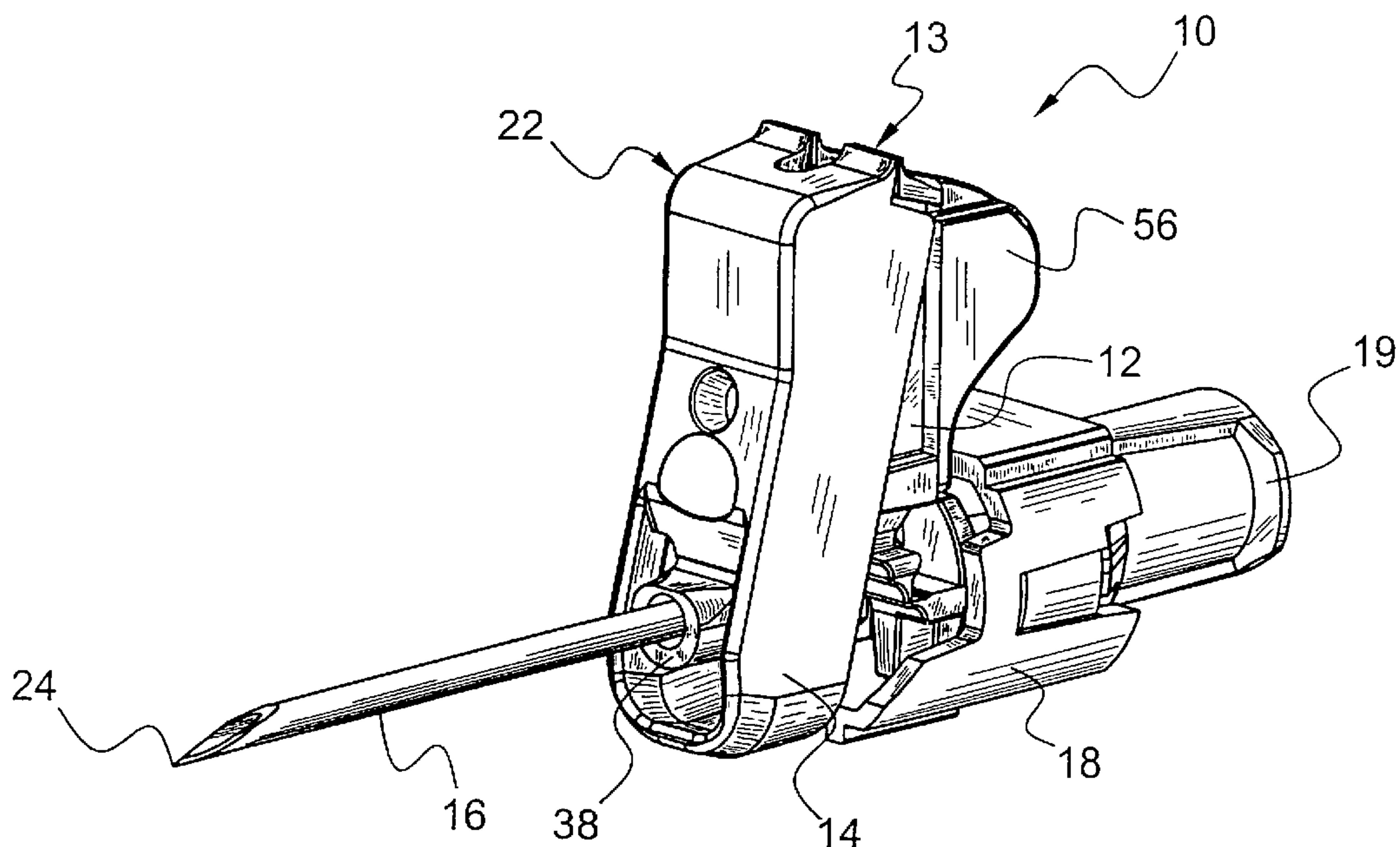
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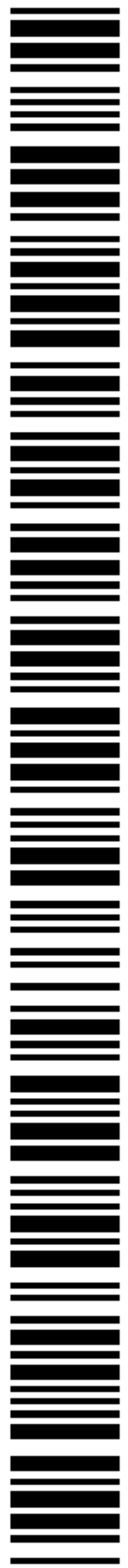
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(54) Title: SAFETY SHIELD FOR MEDICAL NEEDLES



(57) Abstract: Medical needle shield apparatus (10) for covering a needle after use. A shield (22) with two or more segments (12 and 14) hingedly connected to each other is movable from a retracted position where the needle (16) is exposed, to an extended position where the shield extends beyond the end of the needle. The needle is affixed in a hub (18) of a medical needle device, and the shield is articulated to the hub. At least one of the two or more segments has an open orifice through which the needle passes to form an axis of intersection about the needle. The number of hingedly connected segments depends upon the needle length and device length required to extend the shield beyond the distal end of the needle.



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SAFETY SHIELD FOR MEDICAL NEEDLES

FIELD OF THE INVENTION

This invention relates generally to safety shields for medical needles, and more particularly, to safety shields that are extensible to shield a needle point of a medical needle.

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BACKGROUND OF THE INVENTION

Problems associated with inadvertent needle sticks are well known in the art of blood sampling, percutaneous medication injection and other medical procedures involving use of medical needles. Significant attention has been focused on needle stick problems due to the contemporary sensitivity of exposure to AIDS, Hepatitis and other serious blood-borne pathogen exposures.

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Procedures for removing a needle from a patient commonly require a technician to use one hand to place pressure at the wound site where the needle is being withdrawn, while removing the needle device with the other hand. It is also common practice for an attending technician to give higher priority to care for the wound than is given to disposal of a needle. In the case of typical

15 needle devices without safety shields, such priority either requires the convenience of an available sharps container within reach or another means for safe disposal without leaving the patient's side. Providing adequate care while following safety procedures is often compounded by the patient's physical condition and mental state, such as in burn units and psychiatric wards. Under such conditions, it is difficult to properly dispose of a used needle while caring for a patient.

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The widespread knowledge and history associated with needle care and disposal problems have resulted in numerous devices for preventing accidental needle sticks. Problems of current safety devices include difficulty of use and high cost due to their complexity and number of parts.

5 There remains a need to provide a more satisfactory solution to a needle safety device.

SUMMARY OF THE INVENTION

In one aspect, the present invention provides a medical needle shield apparatus having a monolithic needle hub including an integrally formed collar extending distally from the
10 needle hub and defining an interior cavity. A shield is provided having a proximal end received within the interior cavity of the collar in an interlocking engagement and including a plurality of hinged connected segments extending distally from the proximal end, the shield being extensible between a retracted position and an extended position. The interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed within the
15 proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

In another aspect, the invention provides a medical needle shield apparatus having a monolithic needle hub with an integral collar defining an interior cavity, the hub supporting a needle having a distal end. A shield is provided having a proximal end and a distal end and a
20 lock is disposed therebetween. The proximal end of the shield is receivable within the interior cavity of the collar in an interlocking engagement. The shield is manually extensible from a retracted position to an extended position, such that the distal end of the shield extends in parallel with a longitudinal axis of the needle. The lock is configured to capture a portion of the needle disposed proximal to the distal end of the needle to prevent displacement of the
25 shield from the extended position. The distal end of the shield encloses at least a portion of the distal end of the needle when the shield is in the extended position. The interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed within the proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

In a further aspect, the invention provides a medical needle shield apparatus having a monolithic needle hub means for supporting a needle having a distal end and having an integral collar defining an interior cavity and a shield means having a proximal end, a distal end and a lock disposed therebetween. The proximal end of the shield means is configured to be received within the interior cavity of the collar of the needle hub means in an interlocking engagement therewith. The shield means is manually extensible between a retracted position and an extended position, such that the distal end of the shield means extends in parallel with a longitudinal axis of the needle. The lock is configured to capture a portion of the needle disposed proximal to the distal end of the needle to prevent displacement of the shield means from the extended position. The distal end of the shield means encloses at least a portion of the distal end of the needle when the shield means is in the extended position. The interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed within the proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

In a still further aspect, the present invention provides a medical needle shield apparatus having a monolithically formed needle hub with an integral collar defining an interior cavity having notches. The needle hub supports a needle cannula having a distal end. A shield is provided and has a proximal end and a distal end, the proximal end being receivable within the interior cavity of the collar in an interlocking engagement to inhibit rotation of the shield within the collar. The shield has tabs biased to project through the notches and includes a distal segment and a proximal segment connected via a living hinge between the proximal end and the distal end and being extensible between a retracted position and an extended position. The distal segment includes a linear bearing configured to slide along the needle cannula during extension of the shield and enclose at least a portion of the needle cannula in the extended position. The proximal segment has a locking means for locking the shield in the extended position. The proximal end of the shield has a retention catch configured to engage the proximal segment for releasably securing the shield in the retracted position, the proximal segment further including transverse ribs.

The present invention was developed to fill a need for a device with effectively and

inexpensively protects a medical needle after use. The present invention seeks to resolve a number of the problems which have been experienced in the background art. More specifically, the apparatus and method of this invention constitute an important advance in the art of safety needle devices.

5 In one particular embodiment, a medical needle shield apparatus is provided, in accordance with the principles of the present disclosure. The medical needle shield apparatus includes a needle hub having a collar and a shield having a proximal end receivable by the collar. The shield being extensible from a retracted position to an extended position. The collar can be monolithically formed with the needle hub. The needle hub can have a luer
10 fitting configured to attach to a syringe.

 In an alternate embodiment, the medical needle shield apparatus includes a needle hub having a collar defining an interior cavity. The needle hub supports a needle having a distal end. A needle shield component includes a proximal and distal end. The proximal end of the shield being receivable within the interior cavity of the collar in an interlocking engagement.
15 The shield being extensible from a retracted position to an extended position wherein the distal end of the shield encloses at least a portion of the distal end of the needle. The shield can include two or more hingedly connected segments, for instance, the shield may include four hingedly connected segments. An interior cavity of the shield may define notches that receive tabs formed with the proximal end of the shield. The tabs may be biased for receipt
20 within the notches.

 The shield may be locked in the extended position. The shield may also be irreversibly locked in the extended position. The shield may be locked in the extended position via engagement with the needle or through locking engagement of two or more adjacent hingedly connected shield segments.
25 The shield can include a lock that engages the needle to lock the shield

in the extended position. The lock may include a portion configured to flexibly engage the needle and bias to lockably retain the needle. Alternatively, the shield includes locking means to lock the shield in the extended position.

In another embodiment, the distal end of the shield includes a linear bearing configured to
5 enclose at least a portion of the distal end of the needle. The linear bearing may be hingedly connected to and disposed within the distal end of the shield. The linear bearing can be configured to slide along the needle during extension of the shield. The linear bearing can have many configurations such as duckbill or full cylinder. The linear bearing may have a flap configured to align the linear bearing with the needle.

10 In another embodiment, the shield includes a proximal segment engaging a retention catch or stop formed with the proximal end of the shield to releasably dispose the shield in the retracted position. The needle hub may include a stop or catch which engages the shield in the extended position. The medical needle shield apparatus may include a sheath engageable with the needle hub. The sheath can have guide rails configured to facilitate engagement of the sheath and the
15 needle hub.

In another alternate embodiment, the shield has an articulating actuator configured to urge the shield towards the extended position. The medical needle shield apparatus may further include a tape down member attached to the shield and configured to facilitate extension of the shield. The needle hub can include guide surfaces to facilitate engagement of the shield and the needle hub.
20 The needle hub may include at least one catch or protrusion and the shield may include at least one corresponding protrusion or catch which engage to lock the shield in the extended position.

The shield segments may be connected via living hinges. The segments can include relief portions formed adjacent the living hinges. The relief portions can be configured to flex inwardly toward the needle. The shield may have a proximal segment including at least one rib. The at least
25 one rib may have a transverse orientation.

The medical needle shield apparatus may be configured for use with a port access needle. A pair of wings may be attached to the proximal end of the shield. The shield can include a needle latch that engages the needle in the extended position.

In yet another alternate embodiment, the lock mechanism includes at least one catch for
30 engagement with a corresponding protrusion disposed on the shield in the extended position. The

catch may include a capture hole, recess or indentation. The catch may also include a flanged surface. Alternatively, the lock mechanism can include at least one catch for engagement with a corresponding protrusion disposed on the hub in the extended position. The lock may include at least one protrusion or catch for engagement with a corresponding catch or protrusion disposed on
5 the shield in the extended position.

In another embodiment, the medical needle shield apparatus includes a latch which secures a distal segment of the shield in the extended position. The distal segment has an underside including a surface extending over at least a portion of the distal segment for retaining the distal end of the needle. The latch may include at least one lock associated with the distal segment for
10 securing the distal segment to the shield in the extended position. The medical needle shield apparatus may include a retainer for holding the segments in a retracted position. The retainer can include a retainer arm disposed on the needle hub and extending to a corresponding catch disposed on the shield in the retracted position.

In another embodiment, at least one segment includes at least one needle guide for
15 facilitating extension of the segments when extending the shield over the needle. The shield may further include a raised surface for aid in urging the shield to the extended position.

In another embodiment, the medical needle shield apparatus includes a needle hub including a collar and a shield having a distal end and a proximal end receivable by the collar. The shield being extensible from a retracted position to an extended position, wherein the shield
20 includes at least one catch and at least one corresponding protrusion which engage to lock the shield in the extended position. The protrusion can include a latching arm extending from a segment and the catch including a flanged surface disposed adjacent a hinged connection.

In yet another embodiment, the medical needle shield apparatus includes an extensible shield having at least two hingedly connected segments, wherein the segments include reliefs
25 formed adjacent the hinges and configured to flex inwardly.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other features and advantages of the present invention will be more fully understood from the following detailed description of the illustrative embodiments, taken in conjunction with the accompanying drawings in which:

5 FIGURE 1 is a perspective view of a medical needle safety shield apparatus in a retracted position, in accordance with the principles of the present invention;

FIGURE 2 is a part cross-sectional view of the safety shield apparatus shown in FIGURE 1;

FIGURE 3 is a perspective view of the safety shield apparatus illustrated in FIGURE 1 at mid-extension;

10 FIGURE 4 is a perspective view of the safety shield apparatus illustrated in FIGURE 1 fully extended;

FIGURE 5 is a cross-sectional view of the safety shield apparatus shown in FIGURE 4;

FIGURE 6 is a perspective view of a hub of the safety shield apparatus illustrated in FIGURE 1;

15 FIGURE 7 is a perspective view of a shield separate from the hub of the safety shield apparatus illustrated in FIGURE 1;

FIGURE 8 is a side view of the safety shield apparatus illustrated in FIGURE 1;

FIGURE 9 is a perspective view of an alternate embodiment of the safety shield apparatus;

20 FIGURE 10 is a perspective view of a hub of the safety shield apparatus illustrated in FIGURE 9;

FIGURE 11 is a perspective cutaway section of the safety shield illustrated in FIGURE 9 showing an arched shield hub adapter;

FIGURE 12A is a perspective view of the safety shield apparatus illustrated in FIGURE 1 showing an alternate embodiment of a linear bearing;

25 FIGURE 12B is a cross-sectional view of the safety shield apparatus illustrated in FIGURE 1 having an articulating button;

FIGURE 12C is a cross-sectional view of the safety shield apparatus illustrated in FIGURE 12B;

30 FIGURE 13 is a perspective view of an underside of the safety shield apparatus illustrated in FIGURE 9 showing a barbed flap lock;

FIGURE 14 is a cutaway view of an alternative embodiment of a flap lock securing a medical needle of the safety shield apparatus illustrated in FIGURE 13;

FIGURE 15 is a cutaway view of an alternate embodiment of the lock of the safety shield apparatus illustrated in FIGURE 13;

5 FIGURE 15A is a plan view of operation of a rectangular lock;

FIGURE 16 is a cutaway view of an alternate embodiment of the lock of the safety shield apparatus illustrated in FIGURE 13;

FIGURE 17 is a view of the underside of the safety shield apparatus illustrated in FIGURE 7;

10 FIGURE 17A is a partial cross-sectional view of a hinge component of the safety shield apparatus in accordance with the present disclosure;

FIGURE 17B is a cutaway plan view of the hinge component of FIGURE 17 without the application of stressing forces;

15 FIGURE 17C is a cutaway plan view of the hinge component of FIGURE 17 with the application of stressing forces;

FIGURE 18 is a perspective view of an alternate embodiment of the safety shield apparatus;

FIGURE 19 is a cross-sectional view of an alternate embodiment the safety shield apparatus;

20 FIGURE 20 is a perspective view of the safety shield apparatus illustrated in FIGURE 1 with a sheath;

FIGURE 21 is a rear perspective view, in part cross-section, of the sheath shown in FIGURE 20;

FIGURE 22 is a perspective view of an alternate embodiment of the safety shield apparatus;

25 FIGURE 23 is a perspective view of the safety shield apparatus illustrated in FIGURE 22 with a shield in the extended position;

FIGURE 24 is a view of an underside of the safety shield apparatus illustrated in FIGURE 22;

FIGURE 25 is a top view of the safety shield apparatus illustrated in FIGURE 22;

30 FIGURE 26A is a perspective view of the safety shield apparatus illustrated in FIGURE 22 with a needle cover;

FIGURE 26B is a part cross-sectional view of the safety shield apparatus illustrated in FIGURE 26A;

FIGURE 27 is a perspective view of an alternate embodiment of the safety shield apparatus;

FIGURE 28 is a cross-sectional view of the safety shield apparatus illustrated in FIGURE

5 27;

FIGURE 29 is a perspective view of an alternate embodiment of the safety shield apparatus;

FIGURE 30 is a cross-sectional view of the safety shield apparatus illustrated in FIGURE

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FIGURE 31 is a perspective view of the safety shield apparatus illustrated in FIGURE 29

10 with a shield in an intermediate position;

FIGURE 32 is a cross-sectional view of the safety shield apparatus illustrated in FIGURE

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FIGURE 33 is a perspective view of the safety shield apparatus illustrated in FIGURE 29

with the shield in the extended position;

FIGURE 34 is a cross-sectional view of the safety shield apparatus illustrated in FIGURE

15 33;

FIGURE 35 is a perspective view of the safety shield apparatus illustrated in FIGURE 29

with a needle cover;

FIGURE 36 is a perspective view of an alternate embodiment of the safety shield apparatus;

20 FIGURE 37 is a perspective view of an alternate embodiment of the safety shield apparatus;

FIGURE 38 is a perspective view of an alternate embodiment of the safety shield apparatus;

FIGURE 39 is a part cross-sectional view of the safety shield apparatus illustrated in

FIGURE 38 during extension;

FIGURE 40 is a perspective view of the safety shield apparatus illustrated in FIGURE 40

25 having a releasably attached tape down member;

FIGURE 41 is a perspective view of the safety shield apparatus illustrated in FIGURE 40

having the releasably attached tape down member in a post-use condition immediately after release of the tape down member;

FIGURE 42 is a perspective view of a medical needle safety shield apparatus in a retracted

30 position, in accordance with the principles of the present invention;

FIGURE 43 is a cross-sectional view of the safety shield apparatus shown in FIGURE 42;

FIGURE 44 is a perspective view of the safety shield apparatus shown in FIGURE 42 fully extended;

FIGURE 45 is a cross-sectional view of the safety shield apparatus shown in FIGURE 44;

5 FIGURE 46 is a perspective view of the safety shield apparatus illustrated in FIGURE 42 in a retracted position showing an alternate embodiment of a linear bearing with a foam disc;

FIGURE 47 is a perspective view of the safety shield apparatus shown in FIGURE 46 fully extended;

10 FIGURE 48 is a perspective view of the safety shield apparatus illustrated in FIGURE 42 showing an alternate embodiment of a linear bearing and the shield separated from the hub and wing assembly;

FIGURE 49 is a cross-sectional view of the safety shield apparatus shown in FIGURE 42 showing an embodiment of a needle latch;

15 FIGURE 50 is a rear view of the safety shield apparatus shown in FIGURE 42 showing the embodiment of a needle latch shown in FIGURE 49;

FIGURE 51 is a perspective view of the safety shield apparatus illustrated in FIGURE 42 showing an additional lockout feature;

20 FIGURE 52 is a perspective view of the safety shield apparatus illustrated in FIGURE 42 showing an embodiment of a latch for retaining the safety shield apparatus in a retracted position; and

FIGURE 53 is a perspective view of the safety shield apparatus illustrated in FIGURE 42 showing an alternate embodiment of a disc.

DETAILED DESCRIPTION OF THE INVENTION

25 In this description, the term proximal is generally used to indicate relative nearness of a referenced item to a user of a device or a viewer of a perspective drawing of a FIGURE. The term distal is similarly used to indicate relative remoteness. Reference is now made to the embodiments illustrated in FIGURES 1-53 wherein like numerals are used to designate like parts throughout. In cases where parts have similar, but not identical, form and function, numerals with primes may be
30 used for ease in interpretative cross referencing.

Referring to FIGURES 1-3, an embodiment of a safety shield apparatus 10 is shown comprising a safety shield 22 of hingedly connected segments 12 and 14 for protecting a needle 16 after use in a medical procedure. The needle 16 has a proximal end and a distal end 24 with the proximal end of the needle 16 being bonded with a hub 18. It is envisioned that needle 16 may be affixed to hub 18 in various manners. Safety shield apparatus 10 has a luer fitting 19 for attachment to various needle devices such as a syringe. It is contemplated that safety shield apparatus 10 may be utilized with other medical needle applications including, but not limited to, phlebotomy devices, catheters, catheter introducers, guide wire introducers, spinal and epidural, biopsy, apheresis, dialysis, blood donor, Veress needles, Huber needles, etc., and therefore, may incorporate a hub configuration other than a luer fitting.

The molded components of safety shield apparatus 10 including the hub 18, shield 22 and a sheath 122, described below with regard to FIGURES 20 and 21, are designed to be molded without the need for side-pull cores.

The distal end 24 of the needle 16 includes a bevel which may be aligned in a plane of symmetry with the shield 22 for indicating orientation of the bevel. The needle bevel may be oriented with respect to the retracted shield 22 to provide a consistent needle bevel configuration for a user. The shield 22 and hub 18 are connected through a bayonet-type snap fitment. A proximal end of shield 22 is received by a collar 61 of hub 18 wherein tabs, such as, for example, snaps 80 retain shield 22 to the hub 18 by interlocking with notches 70, as shown in FIGURES 6 and 7. Snaps 80 have a prong-like configurations. Snaps 80 may have other configurations, such as, for example, detents, clips, etc. It is contemplated that snaps 80 flexibly extend from shield 22 to engage an inner surface of collar 61 and resiliently project through notches 70 to interlock therewith. Collar 61 has a substantially cylindrical configuration. It is envisioned that collar 61 may have a variety of geometric configurations, such as, for example, rectangular, polygonal, etc. It is further envisioned that collar 61 may have various dimensions of length, diameter, width, etc.

Significant cost savings may result if a manufacturing mold is constructed from two simple plates which separate along a common axis and remain parallel to each other. In general, this requires that all part surfaces be formed by planes which form angles from ninety to one hundred eighty degrees with the mold parting surface; and if the part tapers, it should taper in such a manner as to get smaller in dimension proceeding along an axis into the mold cavity. This taper is referred

to as “mold draft” and prevents the part geometry from being trapped in the mold geometry. This is commonly referred to as a “straight pull” mold.

Notches 70 interlock with snaps 80 to form a snap fit component. Notches 70 are more difficult to mold in a straight pull fashion, since they may become trapped in the mold. Wedge features 76 and 86 provide for straight pull molding of this feature, while not adversely affecting the function of the luer fitting 19 or 83 (FIGURE 10). Wedge features 76 and 86 (FIGURE 9) provide this function through surfaces 63, which are parallel to the axis of the mold separation, and surfaces 67 which taper to form a seal or shutoff with the mating half of the mold surfaces 67 may also be parallel. Tapering or drafting of surfaces 63 in an expanding fashion should be avoided, which would cause interference with the lock ring of a standard syringe. Wedge features 76 and 86 allow the mold to form the latch feature, e.g., notches 70 and 70' (FIGURES 6, 7 and 10).

Referring to FIGURES 10 and 11, an alternate embodiment is shown whereby wedge features 86 allow the manufacturing mold to form a latch feature including locking wings 88 with notch 70' and an arched shield adapter 94 configured for interlocking engagement. Locking wings 88 are disposed at a distal end of hub 84. Hub 84 includes an axial surface 84A having an arcuate configuration. Arched shield adapter 94 is configured for receipt of axial surface 84A. Abutment surface 92 abuts against the arched shield adapter 94 for proper aligning of the hub 84 to the shield 22'. It is contemplated that axial surface 84A and adapter 94 may have various corresponding configurations, such as, rectangular, etc.

A retention catch 21, formed on the proximal end of shield 22, releasably latches with proximal segment 12 to hold the shield 22 in a fully retracted position for use. Proximal segment 12 has a surface which slides over retention catch 21 and is retained thereby in a latching or catch configuration. It is contemplated that retention catch 21 may engage various portions of proximal segment 12. It is further contemplated that shield 22 may be retained by multiple detents or retention catches of the proximal end of shield 22. Other latching configurations are also envisioned such as, for example, pins, clips, etc. Shield 22 may also be held in the retracted position via engagement with hub 18.

The shield 22 is manually extended and locked in a single-handed manner following use by either: 1) pushing the shield 22 with a finger, for example at raised surface 56 (FIGURE 9); or 2) surface activation by, for example, pushing the shield 22 against a surface such as a tabletop.

Referring to FIGS. 1-3, surface activation is enabled due to the configuration of shield 22 such that proximal segment 12 and distal segment 14 form a general fulcrum point 13 engageable to extend shield 22 to the extended position. Fulcrum 13 includes a hinge portion projecting from shield 22 that engages the table, etc. It is contemplated that fulcrum 13 may include hinge portions, such as, for example, living hinges, pinned hinges, etc. This surface activation configuration advantageously facilitates one-handed operation and does not require the above-discussed finger actuation.

Referring to FIGURES 1, 3 and 4, shield 22 is extendable from a retracted position (FIGURE 1) to an extended position (FIGURE 4). The shield 22 irreversibly locks around the needle 16 upon full extension to protect the user from inadvertent exposure to the needle point 24.

Referring to FIGURES 6-10, a surface, such as, for example, an over-travel stop 62 on the hub 18 contacts surface 82 on the proximal segment 12. Stop 62 limits rotation of proximal segment 12 relative to hub 18 to advantageously preclude excess bending of the needle 16 during and after full extension of the shield 22 to the needle 16. Stop 62 extends from hub 18 forming a planar edge configured to engage shield 22, thereby limiting rotation of proximal segment 18 and consequently, needle 16. It is contemplated that stop 62 may have various configurations for engaging shield 22, such as, for example, staggered, stepped, interlocking, offset, etc. It is further contemplated that the over-travel stop may be formed with shield 22. It is envisioned that stop 62 limits undesirable rotation of shield 22, such as, for example, over-rotation, rotation that causes plastic deformation of needle 16, etc.

Collar 61 provides for convenient and safe grasping of the hub. This ergonomic feature of the present disclosure advantageously provides a surface that attracts users to grasp collar 61 for syringe removal, etc. It is envisioned that hub 18 may include other ergonomic features such as color coding. Surfaces 64, 66 and 89, 90 provide for guiding the hub 18 into the correct position with the shield 22. The shield 22 abuts against the hub 18 at surface 71 when in the retracted position.

In an alternate embodiment, the raised surface 56 (FIGURE 12A), as an aid in urging the shield 22 to the extended position may be further configured to form an articulating actuator 56" as shown in FIGURES 12B and 12C. The articulating actuator 56" may pivot about a hinge 29 and may further be biased in such a way as to maintain the articulating actuator 56" in a relaxed

position (FIGURE 12B). During actuation, the actuation force on the articulating actuator 56" acts directly upon a segment other than the proximal segment 12 (the distal segment 14 in FIGURE 12C) at contact surface 27, thereby, enhancing advancement of the shield 22. Stop surfaces 31 and 33 may be provided between the articulating actuator 56" and its segment to prevent over-travel of the articulating actuator 56".

Referring back to FIGURES 1-5, a linear bearing 38 is hingedly disposed within the distal segment 14 and slides linearly along the needle 16 as the distal segment 14 translatably rotates along the needle 16 when the shield 22 is extended from the retracted position to the extended position. The linear bearing 38 shields the distal end 24 of the needle 16 when the shield 22 is in the extended position. Linear bearing 38 fully covers distal end 24 to provide an increased perception of security and minimization of fluid splatter when the shield is extended and locked. Referring to FIGURE 12A, an alternate embodiment illustrates a duckbill-type linear bearing 96, which allows the distal end 24 of the needle 16 to be visible through the top of the shield 22. This configuration also beneficially provides point protection perception to a user. Referring to FIGURE 13, another alternate embodiment illustrates a flap 98, employable with linear bearing 38 or 96, for aligning the linear bearing 38 or 96, during assembly.

Referring to FIGURE 13, safety shield apparatus 10 has a barbed flap lock 100, which snaps around the needle 16 when the shield 22 is fully extended to lock shield 22 and retain needle 16 in a protective configuration providing security for a user from accidental needle stick. Referring to FIGURE 14, an alternate embodiment shows an angled flap lock 102 that is advantageous for a wide range of needle 16 sizes to capture small gage needles and larger gage needles. The angled flap lock 102 easily flexes to facilitate needle 16 capture. The bottom edge of the angled flap lock 102 is angled to drive the needle 16 in toward the root of the angled flap lock 102 when the needle 16 is pulled back against the angled flap lock 102. This results in a lock with a light locking force and considerable retention force. Further, flap lock 102 has a reduced mass, facilitating placement within smaller spaces. This configuration makes flap lock 102 difficult to defeat, precluding easy reset. The angled flap lock 102 is also advantageous in its ability to limit movement of the needle 16 relative to the shield 22 due to the interaction of the flat lower surface 103 of the angled flap lock 102 with the needle 16 in the latched condition.

In an alternate embodiment, the needle lock includes a rectangular flap lock 104 as shown in FIGURES 15 and 15A. The rectangular flap lock 104 is configured to lock with low latching forces for small gage needles, while maintaining robust retention forces for larger gage needles. The rectangular lock comprises an angled rectangular flap lock 104 molded as part of one side of the shield 22. The rectangular flap lock 104 is designed to flex inward toward an attachment point *a* upon needle 16 engagement with lock arm *b*, as shown by arrow A. The needle 16 is forced back to the root (attachment point *a*) of the rectangular flap lock 104 when pulled back against lock arm *b* of the rectangular flap lock 104, as shown by arrow B. As the pullback force increases, the lock arm *b* of rectangular flap lock 104 may deflect until a free end *c* of the rectangular flap lock 104 contacts the wall opposite the root of the rectangular flap lock 104. This effectively supports the latch in two places: the root and the contact point of free end *c* with the opposite wall. The end result is a lock that has relatively low engagement forces and substantial retention forces. The thickness of lock 104 is reduced adjacent attachment point *a* relative to lock arm *b*. This configuration advantageously minimizes bending of needle 16, and facilitates placement within smaller spaces making flap lock 104 difficult to defeat, precluding easy reset.

In another embodiment, the needle lock is a double flap lock 106 as shown in FIGURE 16. This lock configuration consists of two rectangular locks, each attached to opposite walls on the shield 22. This lock substantially increases the difficulty in manually defeating the lock, advantageously precluding reset because both locking flaps of the double flap lock 106 must be defeated simultaneously to reset the lock.

Additional features may be added to the locks of the present disclosure to increase the difficulty in manually defeating the needle locks and thereby preclude easy reset. For example, referring to FIGURE 17, one or more stiffening ribs 110 may be added to either side of the lock to minimize finger contact with the locking flap and to stiffen the shield 22 walls to make wall deflection more difficult. A stiffening arch 108 may be added to minimize shield 22 wall spreading and to make direct finger tip access to the lock more difficult. Moreover, for example, by rotating the angled flap lock 102 so as to place the free end of the angled flap lock 102 away from the living hinge 78 (at the end of the distal end of proximal segment 12), the potential for fingertip access to the angled flap lock 102 is minimized.

The hinges connecting segments 12 and 14 may be flexible living hinges 78, pinned hinges, or equivalents thereof that provide for hinged connections of the segments 12 and 14. However, the number of hingedly connected segments depends upon the needle 16 length and device length required to extend the shield 22 beyond the distal end 24 of the needle 16. For example, alternate
5 embodiments of the present disclosure, illustrated in FIGURES 29-36, similar to that described with regard to FIGURES 1-22, comprise four segments which are for long needle applications including, but not limited to, angiographic needle applications such as guide wire introducers, blood donor, apheresis, dialysis, spinal and epidural and so forth. The present invention may be injection molded using polypropylene, other synthetic resinous materials, or equivalents thereof
10 that provide for fabrication of living hinges 78.

Referring to FIGURES 17A-17C, in an alternate embodiment, living hinges 278 may provide hinged connections for segments 12 and 14 of shield 22 and hub 18. The areas around living hinges 278 are relieved by relieved portions, discussed below, to enable living hinges 278 to flex inward toward needle 16 when shield 22 is rotated in torsion, such as, for example, by
15 twisting. Living hinge 278, which can be disposed between the segments and/or the hub, has a pair of hinge straps 280 that extend between the members being hinged. It is contemplated that one or a plurality of hinge straps 280 may be employed.

The relieved portions include crumple zones, such as, for example, relief portions 282 and 284. Relief portions 282 are formed on opposing sides of living hinge 278 in an outer surface
20 thereof. It is envisioned that one or a plurality of relief portions 282 may be used. Relief portion 284 is formed within living hinge 278 as a cavity extending along the longitudinal length thereof. Relief portion 284 may be variously configured according to geometry, dimension, etc., in accordance with the principles of the present disclosure and suitability for a particular medical needle application. Relief portions 282 and 284 are configured to cause living hinges 278 to flex
25 inward for accommodating greater amounts of stress due at least in part to torsion, prior to failure, such as, for example, plastic deformation, fracture, etc., as will be discussed.

Referring to FIGURE 17B, the stress in living hinge 278 including hinge straps 280 at any given point is in direct proportion to a distance, such as, for example, a radius r_1 of that point from an axis t of torsion. Consequently, the greatest amount of stress is at the outermost edges of hinge
30 straps 280. Prior to application of torsion, e.g., twisting of living hinge 278, the stress on hinge

straps 280 is approximately zero. As living hinge 278 is twisted, a stress is created in hinge straps 280. Referring to FIGURE 17C, reliefs 282 and 284 facilitate hinge strap's 280 move closer to axis t such that the distance from axis t , r_2 , is reduced, thereby reducing the stress at r_2 , in accordance with that described above. This configuration advantageously increases the amount of rotational
5 deflection necessary to cause hinge failure in torsion due to twisting. Further, an indication of failure is provided to a user. Alternatively, to increase the amount of twisting necessary to cause the living hinges 78 of the actuated device to fail, support structures 25 (FIGURE 3) in the form of thin plates in a plane perpendicular to the plane of the hinges 78 may be added. These support structures 25 may take the form of living hinges, but are not limited to such forms.

10 As shown in FIGURE 18, a collar clip detent 114 may be added to the hub 18 that engage a recessed area 116 for retaining the shield 22 in the retracted state. An alternate embodiment may be a detail on the shield 22 that slides under the hub collar (not shown).

In an alternate embodiment, FIGURE 19 illustrates a hub 118 having an extended needle enclosure 120. The hub 118 is advantageous for applications where a syringe is used to withdraw
15 medications from a drug vial in that enclosure 120 reduces the dead volume in the hub 118.

Referring to FIGURES 20 and 21, a sheath 122 is slidably connected to the hub 18 to cover the needle 16 prior to use. Rails 124 guide the hub 18 into place as the safety shield apparatus 10 is slid into the sheath 122. A notched section 72 (FIGURE 6) of the hub 18 interfaces with rails 124.

It is envisioned that one or multiple rails may be employed. A hub stop 126 and detent bump 128
20 engage the hub 18 for retaining the sheath 122 in place prior to use. A rib 74 (FIGURE 6) disposed on the hub 18 slides into the notch 112 (FIGURE 17) in the shield 22 to provide for the proper alignment of the shield 22 as it is slidably connected to the hub 18.

Referring to FIGURES 22-37, hub 18 or 18' is connected and/or formed with a distal end
25 20A of a medical needle device, such as, for example, a fluid collection holder, syringe, etc., for affixing the needle 16 or 16' and hingedly affixing the shield 22 or 22' thereto.

FIGURE 22 illustrates a medical needle device, such as, for example, a blood collection holder 20 and a safety shield apparatus 130 with the shield 22' in a retracted position where the shield 22' is in a proximal position and the distal end 24 of the needle 16 is exposed prior to use. FIGURES 23-25 show the shield 22' in an extended position where the shield 22' extends beyond
30 the distal end 24 of the needle 16 with segment 14' being the distal segment. At least one of the

segments comprises an open orifice 55 through which the needle passes to form an axis of intersection about the needle 16. The embodiment illustrated in FIGURES 22-28 illustrates segment 14' having an open orifice 55. The alternate embodiment illustrated in FIGURES 29-36 includes three segments 13, 14" and 15 having an open orifice 55. Alternatively, a four segment device is contemplated with the most distal segment 14" having an open orifice 55.

FIGURE 24 shows the underside of a two segment embodiment having a channel 26 for enclosing the needle 16 when the shield 22' is linearly extended. One or more ribs 52 are placed within one or more of the segments for positioning the needle.

One or more locks are associated with one or more of the segments for securing one of the segments relative to the shield in the extended position. The embodiment shown in FIGURES 22-26A illustrates holder 20 having a pair of arm extensions 32. Arm extensions 32 are diametrically disposed about distal end 20A of holder 20. It is contemplated that one or a plurality of arm extensions 32 may be employed. Arm extensions 32 include catches 30 (e.g., FIGURE 25) formed on an inner surface thereof. Catches 30 engage a corresponding protrusion 28 formed with segment 12' of shield 22' (e.g., FIGURE 22). Arm extensions 32 also include stepped rib portions that facilitate finger gripping to aid a clinician during insertion of the needle 16 into a patient.

It is contemplated that the locks can include catches disposed on one or more of the segments and corresponding protrusions disposed on the holder or hub. It is further contemplated that the catches and the corresponding protrusions may be disposed on adjacent segments of the shield for locking into position when the shield is in the extended position. For example, a segment may have a sidewall that overlaps an adjacent segment and includes a catch or protrusion that engages a corresponding protrusion or catch for locking the shield when in the extended position. Referring to FIGURE 25, the catch 30 includes a capture hole, recess or indentation which engages and locks the protrusion 28 in place. Alternatively, the catch includes a flanged surface 40, as shown in FIGURES 30-32, for engagement with a protrusion or latching arm 42 when the shield 22" is in the locked and extended position. Flanged surfaced 40 may be constructed so as to lift the latching arm 42 during travel of the shield 22". This configuration prevents bending of long and/or fine gage needles.

The present invention also contemplates at least one surface disposed on the distal segment 14, 14' or 14" for securing the distal segment 14, 14' or 14" relative to the shield 22, 22' or 22"

when in the extended position. One embodiment of the at least one surface is shown in FIGURE 24, which includes the distal segment 14' having an underside comprising a surface 36 extending over all or a portion of the distal segment 14' for retaining the distal end 24 of the needle 16. Surface 36 is configured to retain at least a portion of distal end 24 of needle 16 within the enclosure of distal segment 14'. This design advantageously maintains shield 22' in the extended position and prevents hazardous exposure of needle 16. For example, if distal end 24 is caused to engage surface 36, surface 36 prevents distal end 24 from exiting distal segment 14'. Alternatively, distal segment 14' includes an oppositely spaced surface 36A that cooperates with surface 36 to retain distal end 24 within distal segment 14'. Engagement of the needle 16 with surface 36 and/or surface 36A prevents distal end 24 from exiting distal segment 14' and maintains shield 22' in the extended position.

The locks may also include a latch associated with the distal segment 14', such as one or more catches and a corresponding one or more protrusions disposed on adjacent segments of the shield 22' for locking into position when the shield 22' is in the extended position. For example, the distal segment 14 or adjacent segment 12' may have a sidewall that overlaps the adjacent segment or distal segment and includes a catch or protrusion that engages a corresponding protrusion or catch for locking the shield 22' when in the extended position. The catch may include a capture hole, recess or indentation which engages and locks the protrusion in place, as disclosed above.

The latch may also include a linear bearing through which the needle passes. For example, FIGURE 29 shows the latch 34' comprising a linear bearing 38' which is hingedly connected to the distal segment 14". The latch 34' may also include a hooked arm inside of the distal segment 14" which latches to the needle 16' when the shield 22" is in the extended position. A similar hooked arm may be utilized within any of the segments for latching to the needle.

As illustrated in FIGURE 24, a kick-off plate 17 aids in actuating the shield 22' and prevents proximal segment 12' and distal segment 14' from over rotating and binding on the needle 16 before actuation.

The present invention also contemplates a retainer for holding the two or more segments in a retracted condition. For example, the retainer for the embodiment shown in FIGURES 22-26A includes one or more retention catches disposed on one or more of the segments. The retention

catches include one or more capture holes 44 for engagement with corresponding protrusions 46 when the shield 22' is in the retracted condition. The capture holes 44 may also be substituted for a recess or indentation which engages the contour of the protrusion 46. Alternatively, the retention catch may include one or more flanged surfaces for engagement with corresponding protrusions
5 disposed on the shield 22'. FIGURES 27 and 28 show a retention catch 21 disposed on the hub 18' which latches to the proximal segment 12' when the shield is in the retracted condition. FIGURE 36 illustrates another embodiment for a retainer which includes a retention arm 48 which engages a corresponding catch 50 disposed on the shield 22". FIGURE 37 illustrates yet another embodiment for a retainer which includes a retention latch 60 which catches on the distal segment 14".

10 As illustrated in FIGURES 22-23 and 31-34, a needle guide 54 (54') comprises a surface for facilitating extension of the shield 22' along the needle 16 as the shield 22' is moved from the retracted position to the extended position. The shield 22' further comprises a raised surface 56' for aid in urging the shield 22' to the extended position. The embodiment shown in FIGURES 29-37 comprises two alternating needle guides 54' for guiding the one or more segments over the needle
15 when moving the shield to the extended position. The alternating needle guides 54' may also prevent excessive wobbling of shield 22" as it is moved from the retracted position to the extended position. The shield 22" further comprises a raised surface 56" for aid in urging the shield 22" to the extended position.

The safety shield apparatus 140 with a four segment embodiment illustrated in FIGURES
20 29-37 is advantageous for long needle applications, such as for guide wire insertion needles. The shield 22" includes a proximal segment 12", a first intermediate segment 13, a second intermediate segment 15 and a distal segment 14" for enclosing the needle 16' when the shield 22" is in the extended position, as shown in FIGURES 33 and 34. Intermediate segments 13 and 15 include an open orifice through which the needle 16' passes to form an axis of intersection about the needle
25 16'. Latching arm 42 engages the flanged surface 40, as shown in FIGURES 30-32, for securing the distal segment 14" relative to the shield 22" in the extended position. Needle guides 54' facilitate extension of the shield 22" along the needle 16' as the shield 22" is moved from the retracted position to the extended position. Protrusions 46' engage capture holes 44' for securing the distal segment 14" relative to the shield 22" when in the extended position. Safety shield apparatus 140

includes pinned hinges, although hinges or a combination of living and pinned hinges may be utilized.

The scope of the present invention also contemplates open-ended needles and/or double walled needles for applications such as phlebotomy, transmission of a guidewire and so forth.

5 As shown in FIGURES 26A and 35, a sheath 58 (58' as shown in FIGURE 35) is commonly used to protect needles 16 prior to use and to prevent inadvertent unfolding or actuation of the safety shield 10 before removal of sheath 58 for use of needle 16. The safety shield 10 may be constructed in a manner which is self-packaging. For example, a sterility seal may be provided at the sheath/hub interface 57, as shown in FIGURE 26B. The sterility seal may take the form of
10 interference fit, tortuous path, adhesive, weld or any other means of providing a seal to contamination.

FIGURES 26A and 26B depict a tortuous path seal at interface 57 and an adhesive membrane seal 59. Adhesive membrane seal 59 maintains sterility of an interior surface of the barrel of holder 20 and the proximal end of needle 16. Adhesive membrane seal 59 may be
15 fabricated from any material suitable for needle applications in accordance with the present disclosure, such as, for example, paper, plastics, etc. A grasping tab 59A of seal 59 facilitates removal of seal 59 from holder 20 in accordance with use. Seal 59 advantageously reduces cost of manufacturing and packaging of the medical needle device.

FIGURES 38-41 show an embodiment of the present invention incorporating a tape down
20 member 132 which releases from the shield 22" as a portion 134 of the tape down member 132 in contact with the needle 16' is advanced past the distal end 24' of the needle 16'. Alternatively, a number of methods of releasably attaching the tape down member 132 to the shield 22" are contemplated. FIGURE 38 shows the safety shield 22" in a pre-use state, while FIGURE 39 shows the safety shield 22" during extension. FIGURE 40 shows the tape down member 132 immediately
25 prior to release. FIGURE 41 shows the shield 22" in a post-use and protected state with the tape down member 132 separated from the shield 22". The tape down member 132 may be taped to a patient using separate tape or, alternatively, tape down member 132 may have an adhesive disposed on its underside. It is envisioned that tape down member 132 may engage the patient via manual pressure, etc. The tape down member 132 may also be used as a gripping feature that is not
30 necessarily taped to the patient.

The tape down member 132 provides for passive activation of the present invention. The safety shield 22" comprises a proximal segment 12", a first intermediate segment 13, a second intermediate segment 15 and a distal segment 14" for protecting the needle 16' when the shield 22" is in the extended position, as shown in FIGURE 41. The safety shield 22" is released for activation by first pressing extension plate 138 towards surface 142 on the hub 18"', which releases retention arm 48' from catch 50'. Intermediate segments 13 and 15 include an open orifice through which the needle 16' passes to form an axis of intersection about the needle 16'. Latching arm 42" engages the flanged surface 40" for securing the distal segment 14" relative to the shield 22" in the extended position. Shield 22" can be connected using pinned hinges, living hinges or a combination of living and pinned hinges. The apparatus may be utilized with a extension set tubing 136 for fluid communication, or alternatively, may include a luer fitting for attachment to a variety of medical needle devices.

Referring to FIGURES 42-53, an embodiment of a safety shield apparatus 144 is shown comprising a port access needle 146 including a shield 150 of hingedly connected segments 12' and 14' for protecting the distal end 147 of needle 146 after use in a medical procedure. Needle 146 is oriented in two axes such that a distal needle portion 146A is oriented at an axis 90 degrees relative to an axis defined by a proximal needle portion 146B. It is contemplated that distal needle portion 146A and proximal needle portion 146B may be oriented at various angular displacements. As shown in FIGURES 42-52, segments 12' and 14' may be configured for a low profile such that the segments may be folded into each other in a pre-use state as a result of either segment having smaller dimensions than the other.

FIGURES 42 and 43 show the safety shield apparatus 144 in a pre-use state, while FIGURES 44 and 45 show the post-use and protected state with the shield 150 attached to the needle 146 by means of a needle latch 154 shown in FIGURES 45, 49 and 50. Needle latch 154 has an arcuate outer surface 154A and a radial edge 154B. A deformable interior cavity 154C of latch 154 corresponds to outer surface 154A. Upon actuation of shield 150, needle 146 engages and travels along outer surface 154A until needle 154 becomes disposed over radial edge 154B. Outer surface 154A elastically deforms to facilitate movement of needle 146 thereover and extension of shield 150. Shield 150 is manipulated until the fully extended position is reached. Radial edge 154B prevents movement of needle 146 and consequently shield 150 to the retracted

position, thereby locking shield 150 in the fully extended position. Movement of needle 146 is prevented due to the compressive forces created in outer surface 154A and tensile forces in 154B via engagement of needle 146 and radial edge 154B.

As shown in FIGURES 49 and 50, a rib 170 may be utilized for positioning the needle 146 with respect to the needle latch 154. The needle 146 may be latched to the shield 150 by various other means as set forth herein.

The shield 150 may further comprise a disc 152 attached to linear bearing 38', which may be permanently attached or releasably attached. Linear bearing 38' may also be monolithically formed with disc 152. The disc 152 may further include foldable portions (not shown), such as by living hinges, for packaging purposes. Texturing may also be added to the top surface of the disc 152 to enhance gripping of the disc 152. The disc 152 may also be hingedly attached to the distal segment 14' through hinge 182, thereby leaving the linear bearing 38' free from communication with the disc 152. The linear bearing 38' remains connected to the distal segment 14' through living hinge 78.

Referring to the embodiment shown in FIGURE 51, an additional lockout feature may be added for securing the safety shield apparatus 144 in the lockout mode. For the embodiment shown in FIGURE 51, the lockout is accomplished by engagement of latches 176 disposed on the distal segment 14' to flanges 178 disposed on the linear bearing 38'.

The shield 150 is passively activated upon withdrawal of the needle 146 from a patient, wherein wings 148 may be used to facilitate insertion and withdrawal of the safety shield apparatus 144. One method of withdrawing the needle 146 from a patient includes the steps of holding the disc 152 against a patient while pulling the wings 148 away from the patient. Once the needle latch 154 engages the needle 146, the safety shield apparatus 144 may be removed. It is contemplated that disc 152 is adherently attached to the patient. Disc 152 may also be releasable from linear bearing 38', similar to that described with regard to tape down member 132.

The hinges connecting segments 12' and 14' and the linear bearing 38' may be flexible living hinges 78, pinned hinges, or equivalents thereof that provide for hinged connections of the segments 12' and 14' and the linear bearing 38' (see, e.g., Figure 48). Moreover, the number of hingedly connected segments depends upon the needle 146 length and device length required to

extend the shield 144 beyond the distal end 147 of the needle 146. Embodiments of the safety shield apparatus 144 may, therefore, include two or more segments.

As shown in the embodiment illustrated in FIGURE 42, the needle 146 has a proximal end and a distal end 147 with the proximal end of the needle 146 affixed in a hub 158. The wings 148
5 may be affixed to the needle hub. In the embodiment shown in FIGURE 48, the safety shield apparatus 144 is assembled by inserting hub 158 into the collar 160. Flared surfaces 162 may be included on the hub 158 to engage the collar 160. The needle hub may also be configured to attach an extension set tubing 136.

Referring to FIGURES 46 and 47, an embodiment of the safety shield apparatus 144 is
10 shown further comprising a pad 156, which may be added underneath the disc 152 for patient comfort and as a spacer between a patient's skin and the disc 152. The pad 156 may be comprised of a foam material such as a closed-cell foam, polyurethane open-cell foam, or an equivalent crushed or densified, felted material. The pad 156 may be an absorbent, breathable material that may also be capable of wicking moisture. The pad 156 may also be impregnated with an
15 antimicrobial agent, such as chlorhexidine or equivalent material. The pad 156 may also be comprised of a foam material with a thin film coating on either side including, but not limited to, polyolefin, breathable polyurethane, or other equivalent materials. The thin film coating may also be perforated.

The pad 156 may be separately packaged in a sterile container for use as a replacement pad
20 for an existing dressing. The pad 156 may also be used as a dressing, which may replace or supplement a gauze dressing.

The pad 156 may have a friction fit capability for attachment to the needle 146, with a possible slit 164 included for ease of attachment to the safety shield apparatus 144. A notch 180 may be added to slit 164 to assist in guiding the pad 156 into the proper position on the needle 146.
25 Holes 166 may be added to the pad 156 for purposes such as aiding in visibility and increasing air flow to the pad 156. Similar holes may be added to the disc 152 for the same purposes.

Referring to the embodiment shown in FIGURE 52, the safety shield apparatus 144 may be retained in the retracted position by a flange 172 disposed on the proximal segment 12' engaging notches 174 in a flange 178 disposed on the linear bearing 38'. Alternative embodiments may

include a flange disposed on the hub 158 or distal segment 14' with corresponding notches located on an alternate segment or hub 158.

In another embodiment the hub may be configured to include a luer fitting for attachment to various needle devices such as a syringe or IV set.

5 The invention of the present disclosure may be embodied in other specific forms without departing from the spirit or essential characteristics thereof. The present embodiments are therefore to be considered in all respects as illustrative and not restrictive, the scope of the invention being indicated by the appended claims rather than by the foregoing description, and all changes which come within the meaning and range of equivalency of the claims are therefore
10 intended to be embraced therein.

WHAT IS CLAIMED IS:

1. A medical needle shield apparatus comprising:

a monolithic needle hub including an integrally formed collar extending distally from the needle hub and defining an interior cavity; and

5 a shield having a proximal end receivable within the interior cavity of the collar in an interlocking engagement and including a plurality of hingedly connected segments extending distally from the proximal end, the shield being extensible between a retracted position and an extended position;

10 wherein the interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed with the proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

2. A medical needle shield apparatus as recited in claim 1, further comprising at least two surfaces which engage to limit rotation of the shield relative to the needle hub.

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3. A medical needle shield apparatus comprising:

a monolithic needle hub having an integral collar defining an interior cavity, the monolithic needle hub supporting a needle having a distal end; and

20 a shield having a proximal end, and a distal end and a lock disposed therebetween, the proximal end of the shield being receivable within the interior cavity of the collar in an interlocking engagement, the shield being manually extensible from a retracted position to an extended position, such that the distal end of the shield extends in parallel with a longitudinal axis of the needle, wherein the lock is configured to capture a portion of the needle disposed proximal to the distal end of the needle to prevent displacement of the shield from the
25 extended position and wherein the distal end of the shield encloses at least a portion of the distal end of the needle when the shield is in the extended position;

wherein the interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed with the proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

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4. A medical needle shield apparatus as recited in claim 3, wherein the collar is monolithically formed with the needle hub.

5. A medical needle shield apparatus as recited in claim 3, wherein the shield
5 includes at least two hingedly connected segments.

6. A medical needle shield apparatus as recited in claim 3, wherein the tabs are biased for receipt within the notches.

10 7. A medical needle shield apparatus as recited in claim 3, wherein the shield is irreversibly locked in the extended position.

8. A medical needle shield apparatus as recited in claim 3, wherein the lock includes a portion configured to flexibly engage the needle and biased to lockably retain the
15 needle.

9. A medical needle shield apparatus as recited in claim 3, wherein the lock is configured to lock the shield in the extended position.

20 10. A medical needle shield apparatus as recited in claim 3, wherein the shield includes a linear bearing configured to enclose at least a portion of the distal end of the needle.

25 11. A medical needle shield apparatus as recited in claim 10, wherein the linear bearing is hingedly connected to the shield proximal to the distal end of the shield.

12. A medical needle shield apparatus as recited in claim 10, wherein the linear bearing is configured such that at least a portion of the needle is enclosed by the shield during extension of the shield.

13. A medical needle shield apparatus as recited in claim 3, wherein the needle hub has a luer fitting configured to attach to a syringe.

14. A medical needle shield apparatus as recited in claim 3, wherein the shield includes a proximal segment engaging a retention catch formed with the proximal end of the shield to releasably dispose the shield in the retracted position.

15. A medical needle shield apparatus as recited in claim 3, wherein the shield has an articulating actuator configured to urge the shield towards the extended position.

16. A medical needle shield apparatus as recited in claim 3, wherein the needle hub includes guide surfaces to facilitate engagement of the shield and the needle hub.

17. A medical needle shield apparatus as recited in claim 5, wherein the segments are connected via living hinges.

18. A medical needle shield apparatus as recited in claim 17, wherein the segments include relief portions formed adjacent the living hinges.

19. A medical needle shield apparatus as recited in claim 18, wherein the relief portions are configured to flex inwardly toward the needle.

20. A medical needle shield apparatus as recited in claim 3, wherein the shield has a proximal segment including at least one rib.

21. A medical needle shield apparatus as recited in claim 20, wherein the at least one rib has a transverse orientation.

22. The medical needle shield apparatus according to claim 5, wherein at least one segment includes at least one rib for positioning the needle.

23. The medical needle shield apparatus according to claim 3, wherein the shield further includes a raised surface for urging the shield to the extended position.

5 24. The medical needle shield apparatus according to claim 3, wherein the needle comprises an open-ended needle.

25. The medical needle shield apparatus according to claim 3, wherein the needle comprises a double wall needle.

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26. The medical needle shield apparatus according to claim 3, wherein the distal end of the needle includes a bevel aligned in a plane of symmetry with the shield for indicating orientation of the bevel.

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27. A medical needle shield apparatus comprising:

a monolithic needle hub means for supporting a needle having a distal end and having an integral collar defining an interior cavity; and

a shield means, having a proximal end, a distal end and a lock disposed therebetween, the proximal end of the shield means being configured to be received within the interior cavity of the collar of the needle hub means in an interlocking engagement therewith, the shield means being manually extensible between a retracted position and an extended position, such that the distal end of the shield means extends in parallel with a longitudinal axis of the needle, wherein the lock is configured to capture a portion of the needle disposed proximal to the distal end of the needle to prevent displacement of the shield means from the extended position, wherein the distal end of the shield means encloses at least a portion of the distal end of the needle when the shield means is in the extended position;

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wherein the interior cavity of the collar of the monolithic needle hub defines notches that receive tabs formed with the proximal end of the shield to lock the needle hub to the shield and inhibit rotation of the shield within the collar.

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28. A medical needle shield apparatus as recited in claim 27, wherein the shield means includes a locking means for locking the shield means in the extended position.

29. A medical needle shield apparatus comprising:

5 a monolithically formed needle hub having an integrally formed collar defining an interior cavity having notches, the needle hub supporting a needle cannula having a distal end; and

10 a shield having a proximal end and a distal end, the proximal end of the shield being receivable within the interior cavity of the collar in an interlocking engagement to inhibit rotation of the shield within the collar, wherein the shield has tabs biased to project through the notches, the shield including a distal segment and a proximal segment connected via a living hinge between the proximal end and the distal end, and being extensible between a retracted position and an extended position, the distal segment including a linear bearing configured to slide along the needle cannula during extension of the shield and enclose at
15 least a portion of the needle cannula in the extended position and the proximal segment having a locking means for locking the shield in the extended position, the proximal end of the shield having a retention catch configured to engage the proximal segment for releasably securing the shield in the retracted position, the proximal segment further including transverse ribs.

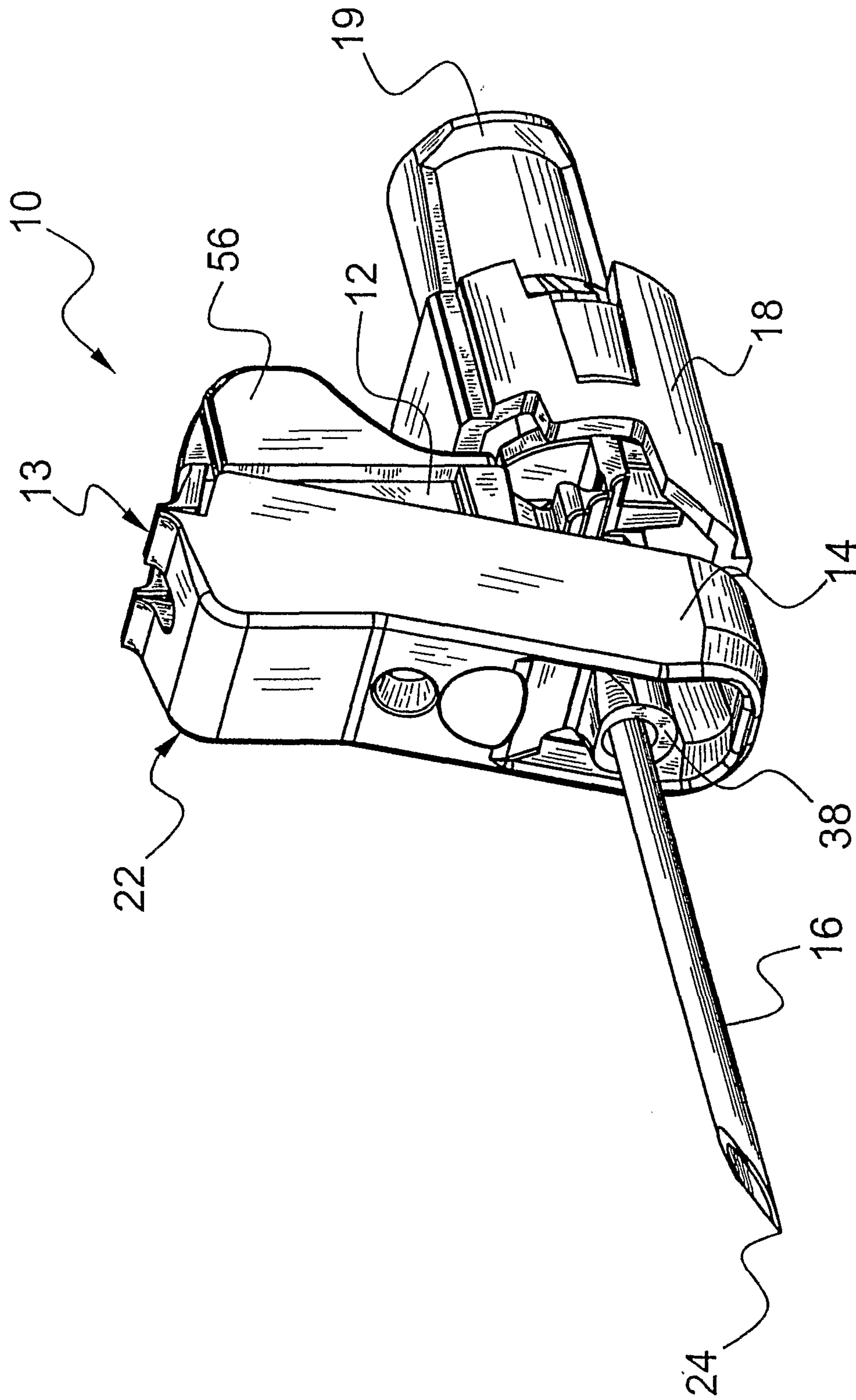
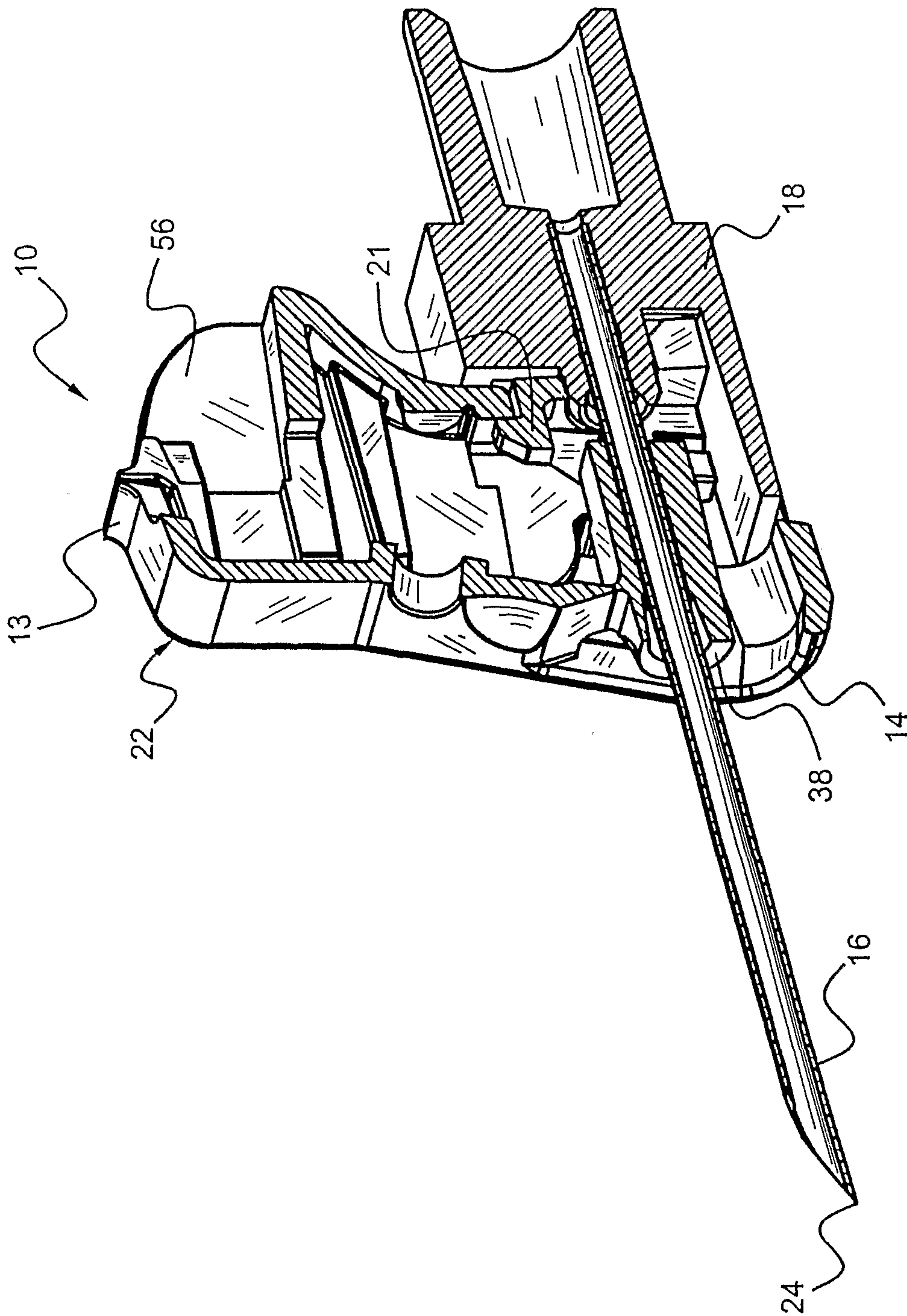
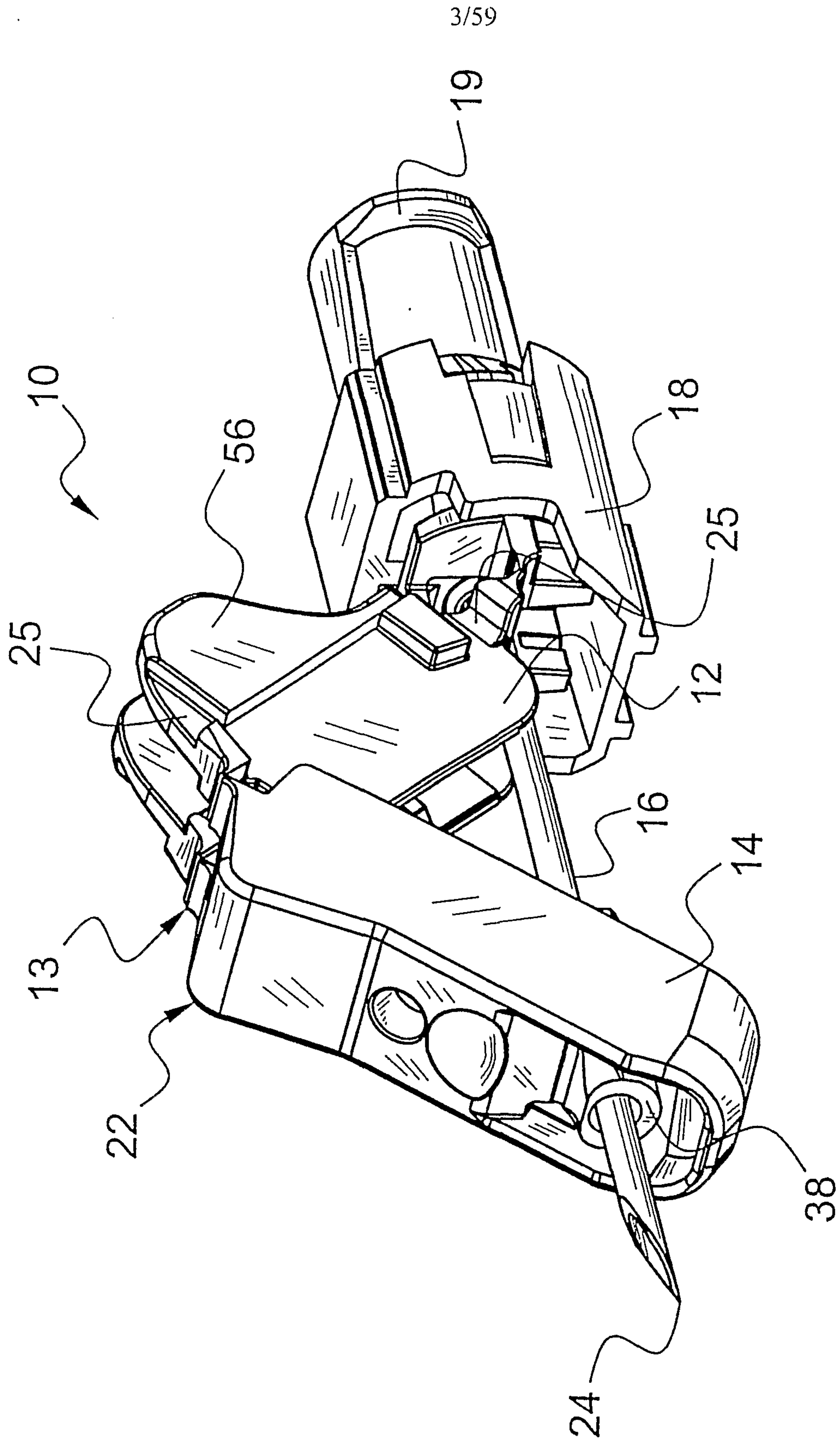


FIGURE 1

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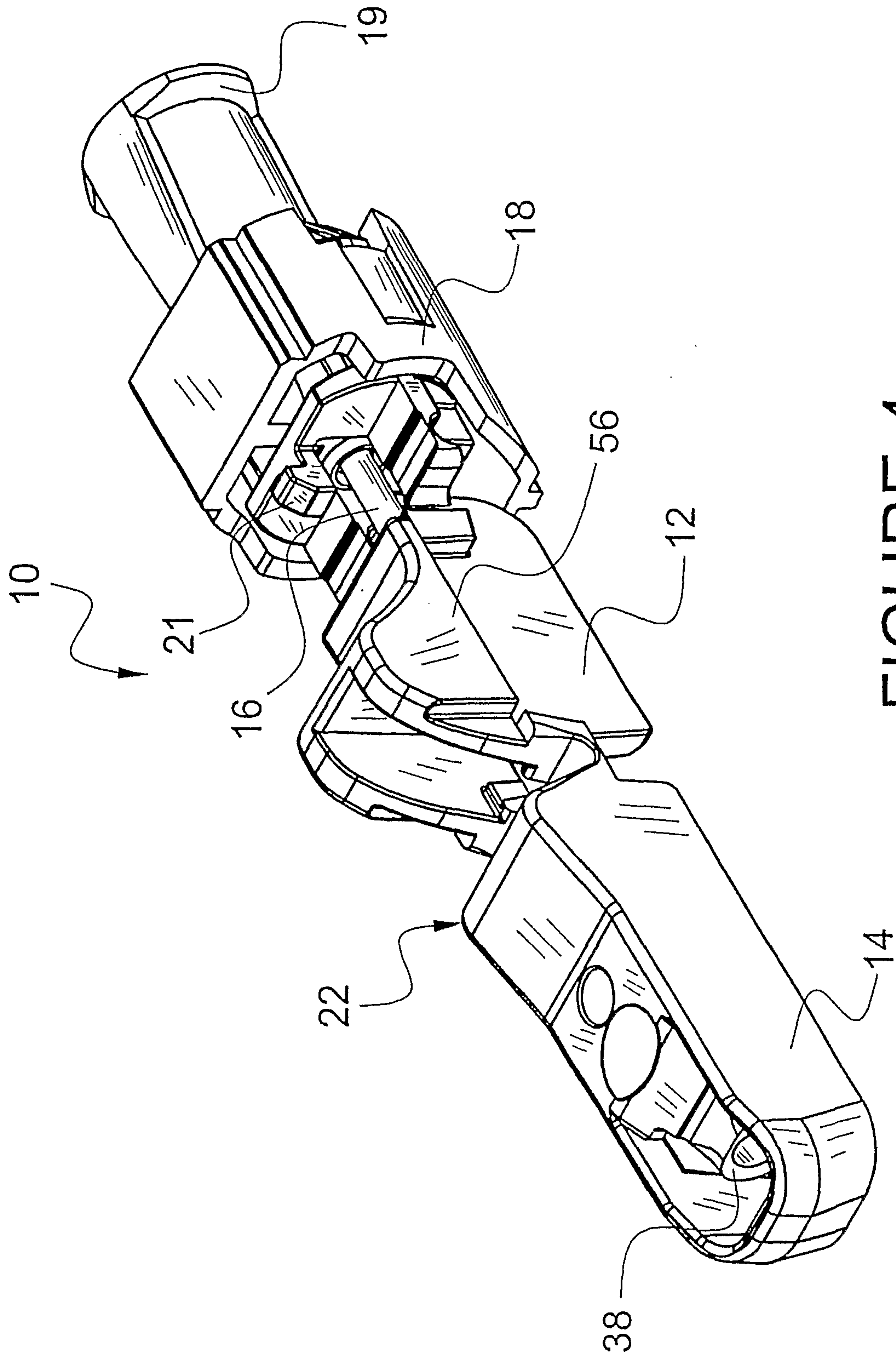


FIGURE 4

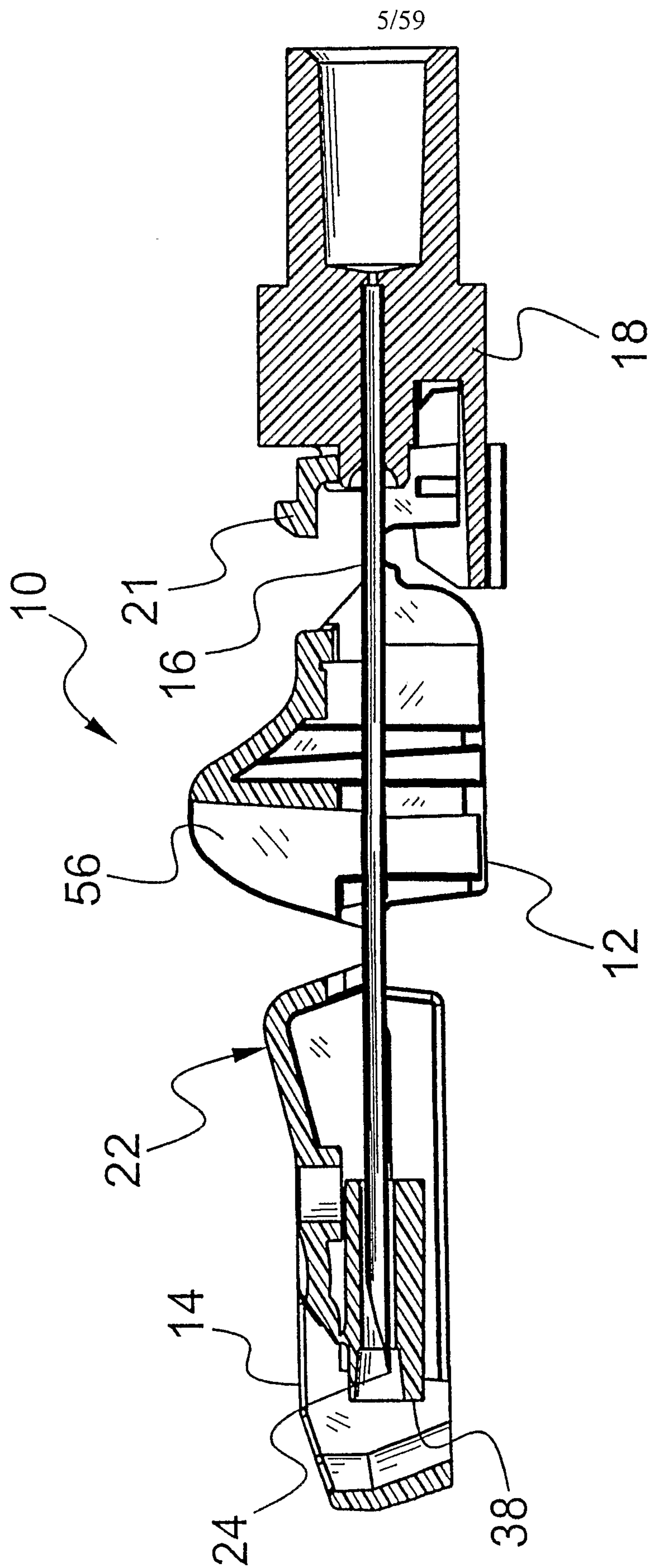


FIGURE 5

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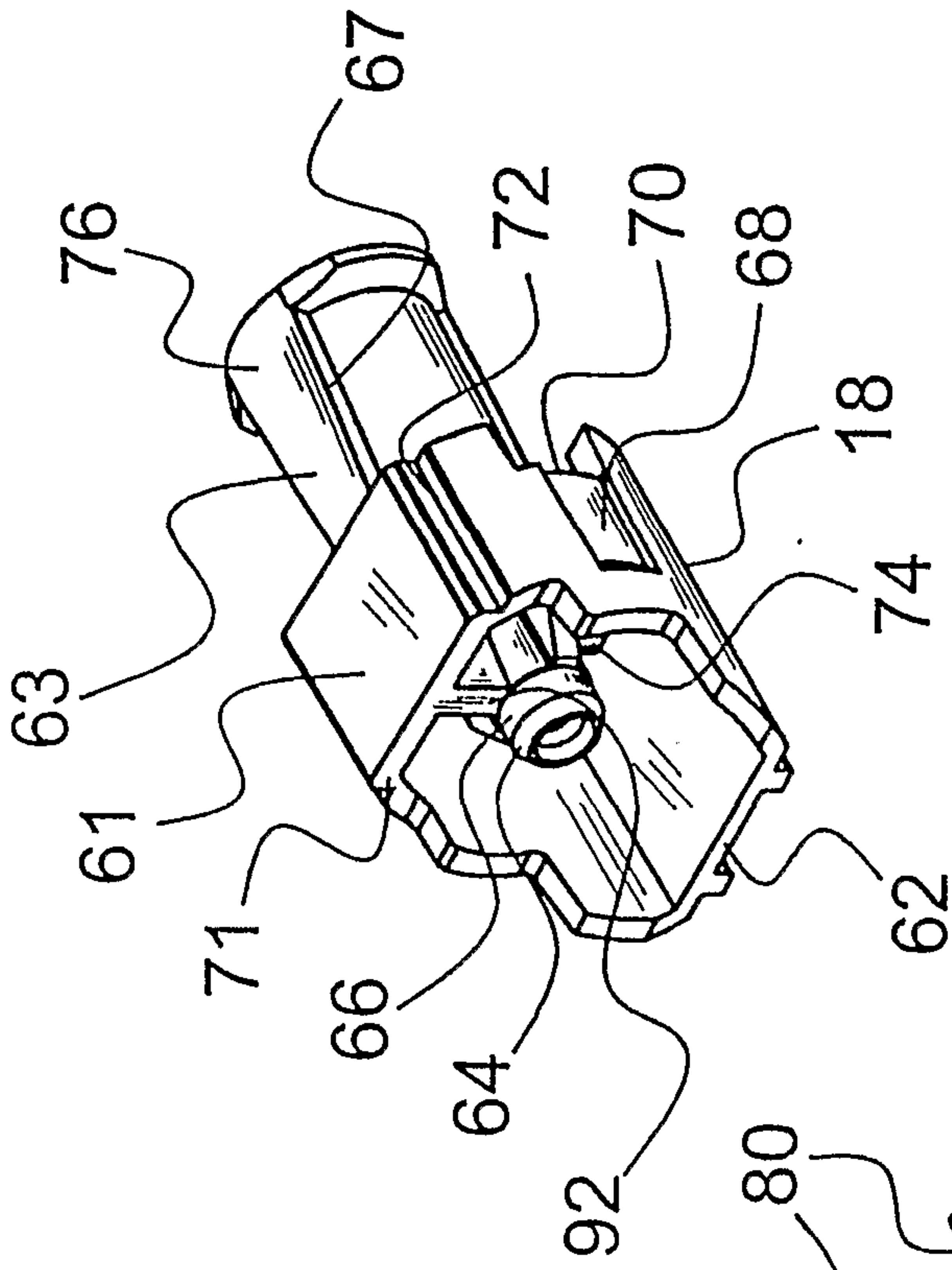


FIGURE 6

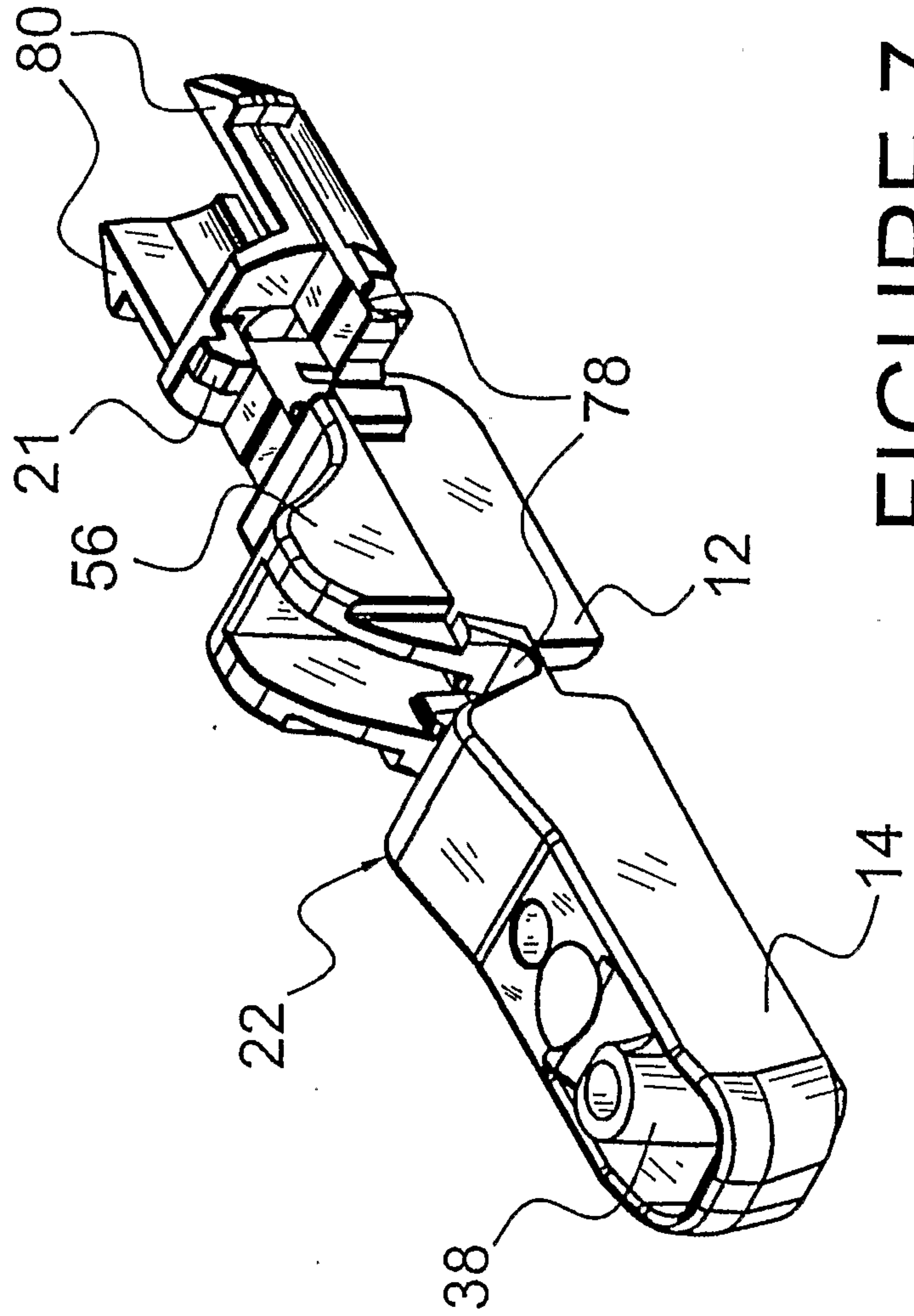


FIGURE 7

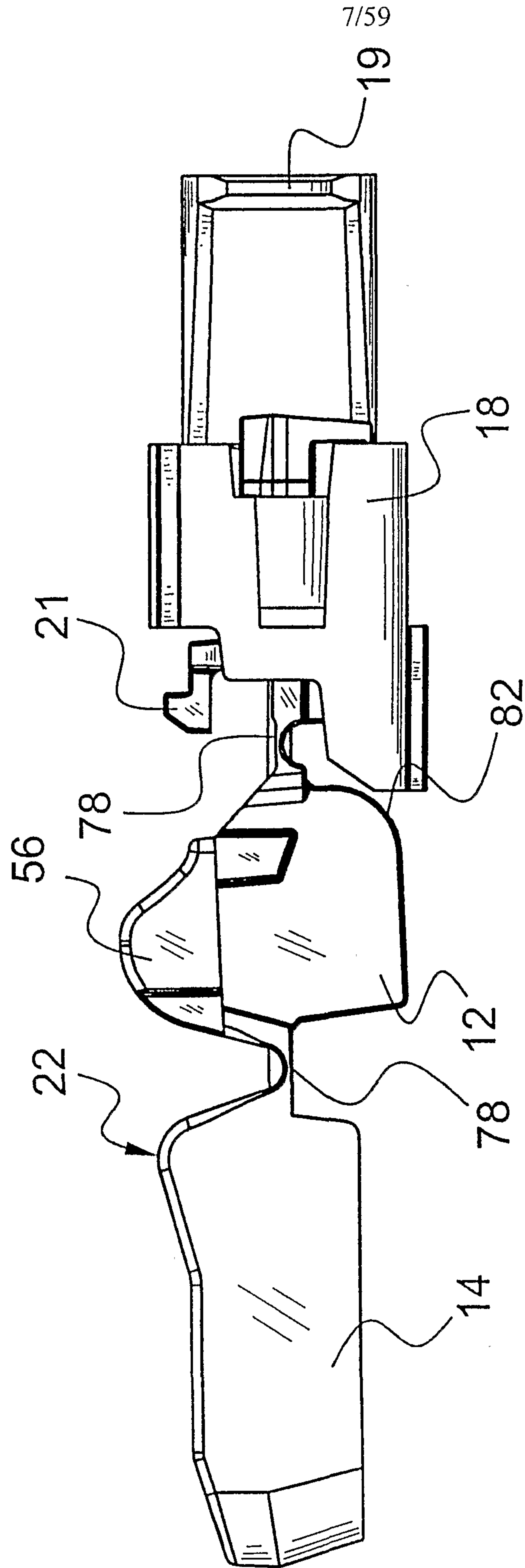
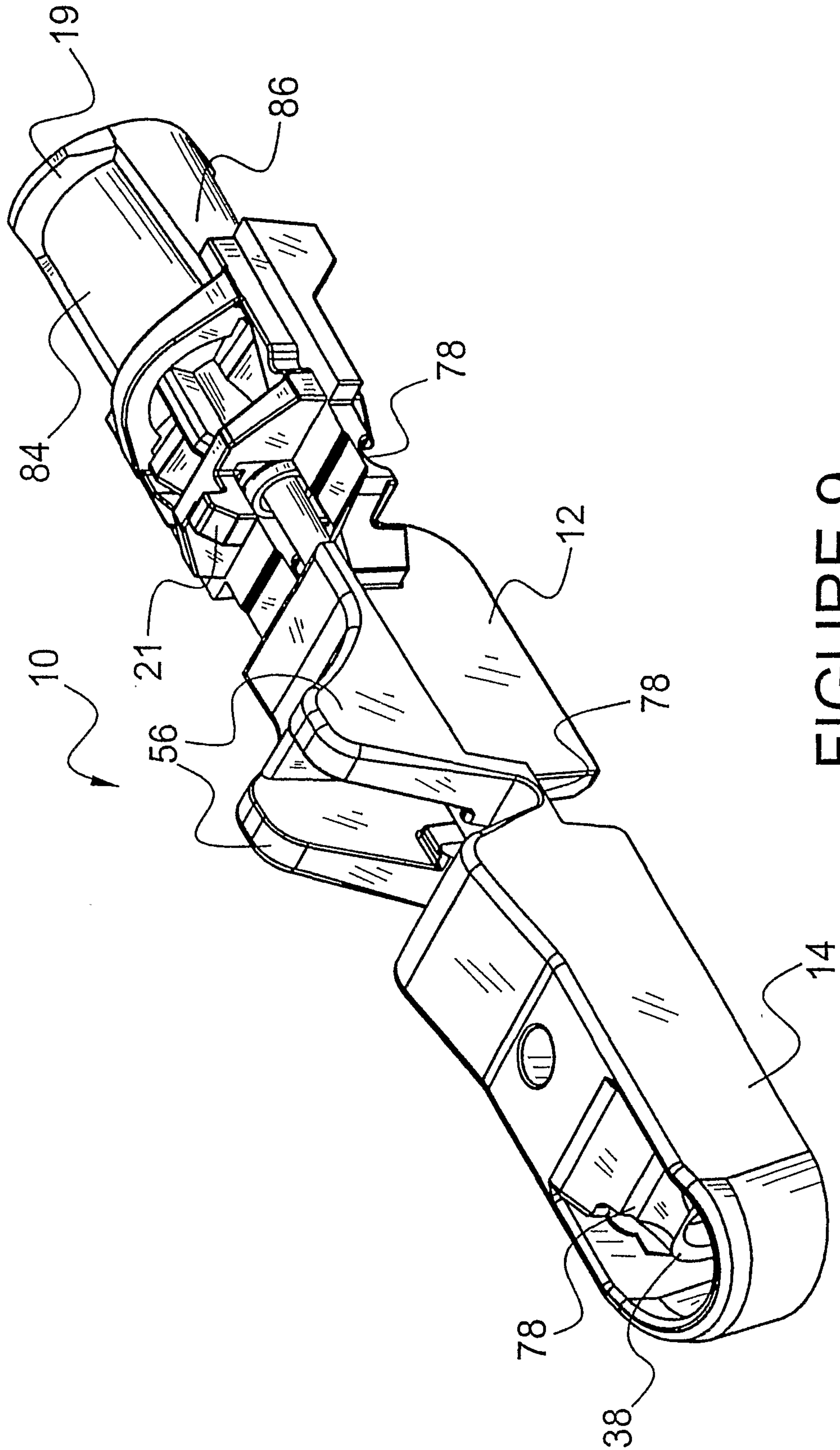


FIGURE 8

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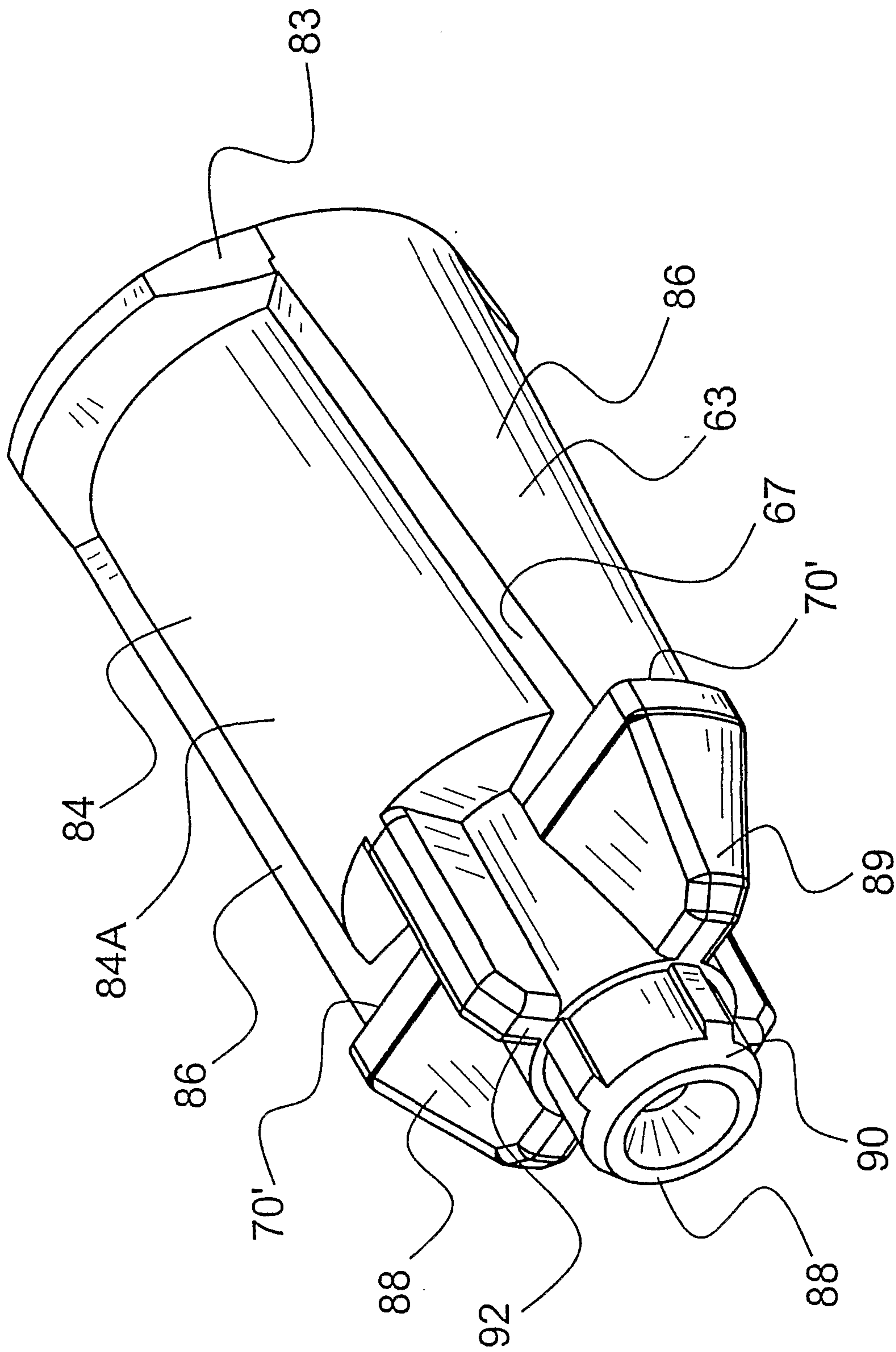


FIGURE 10

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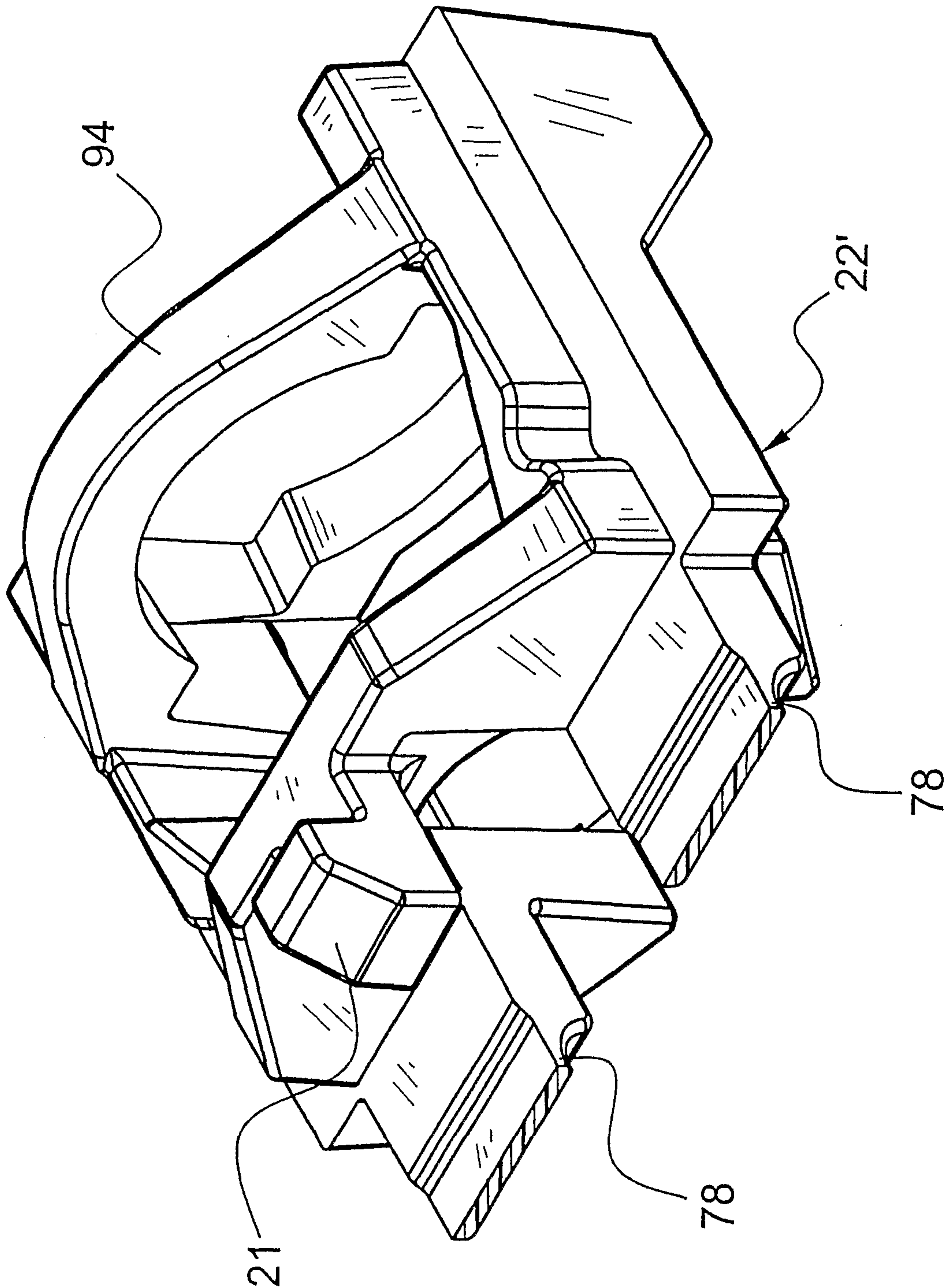


FIGURE 11

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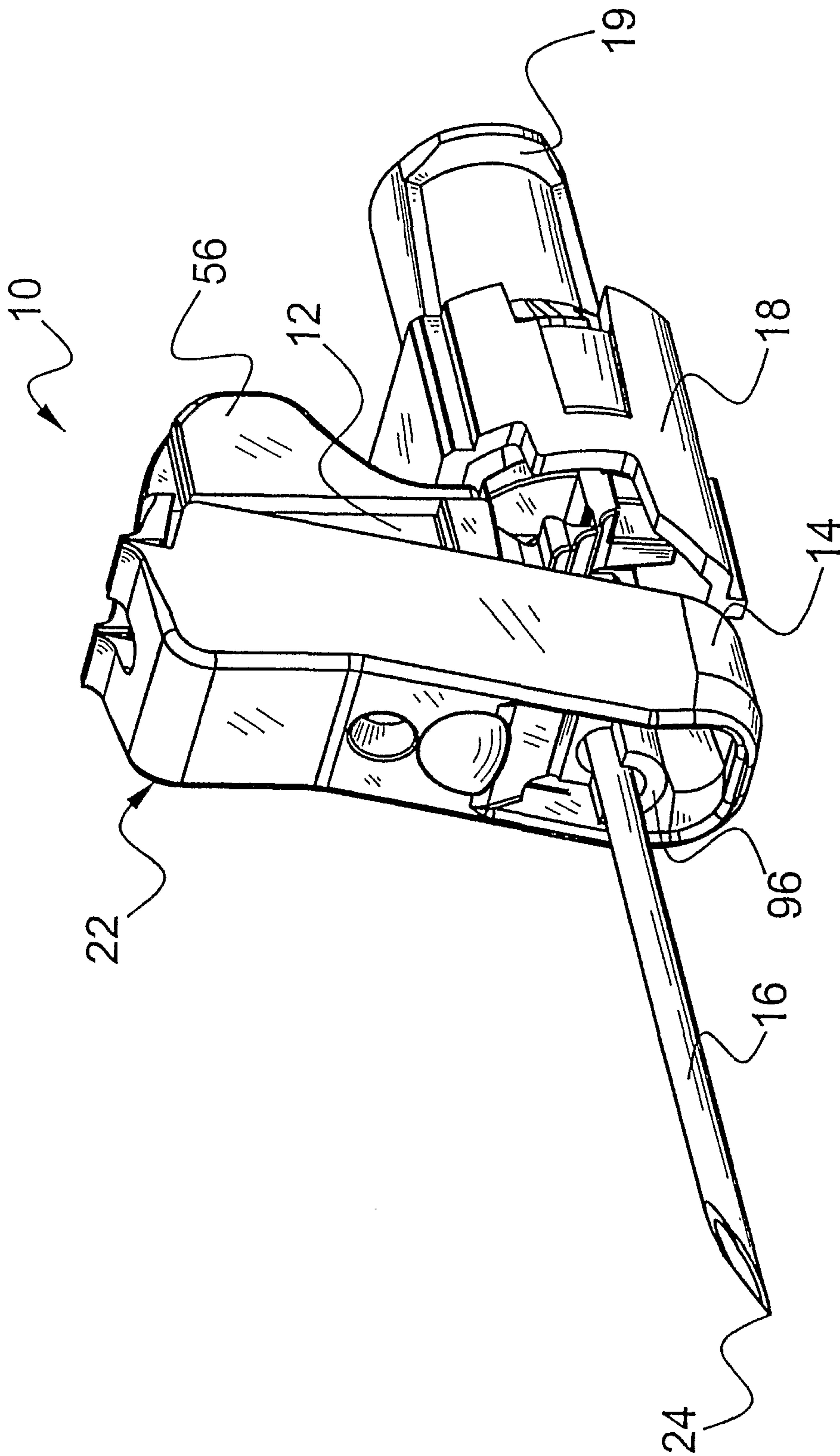


FIGURE 12

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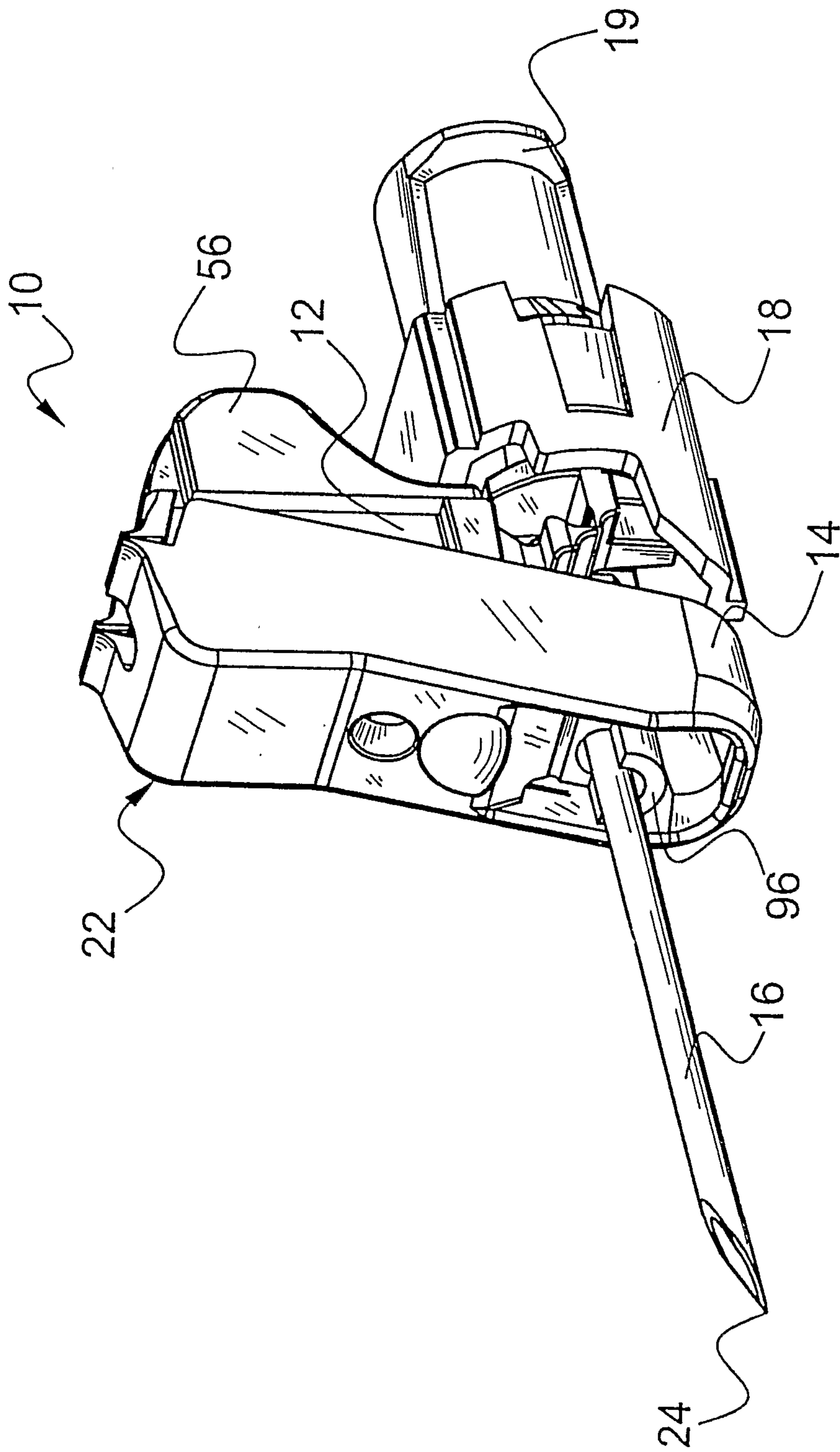


FIGURE 12A

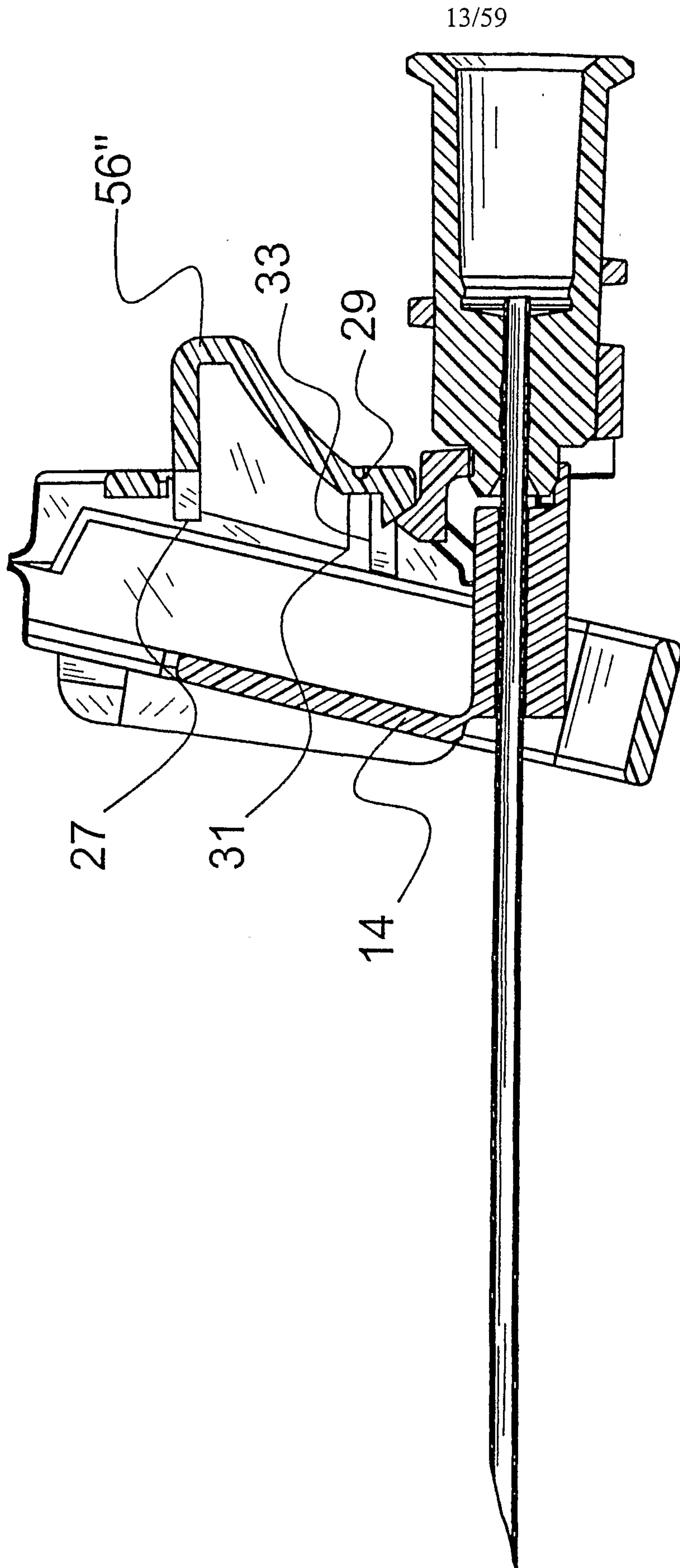
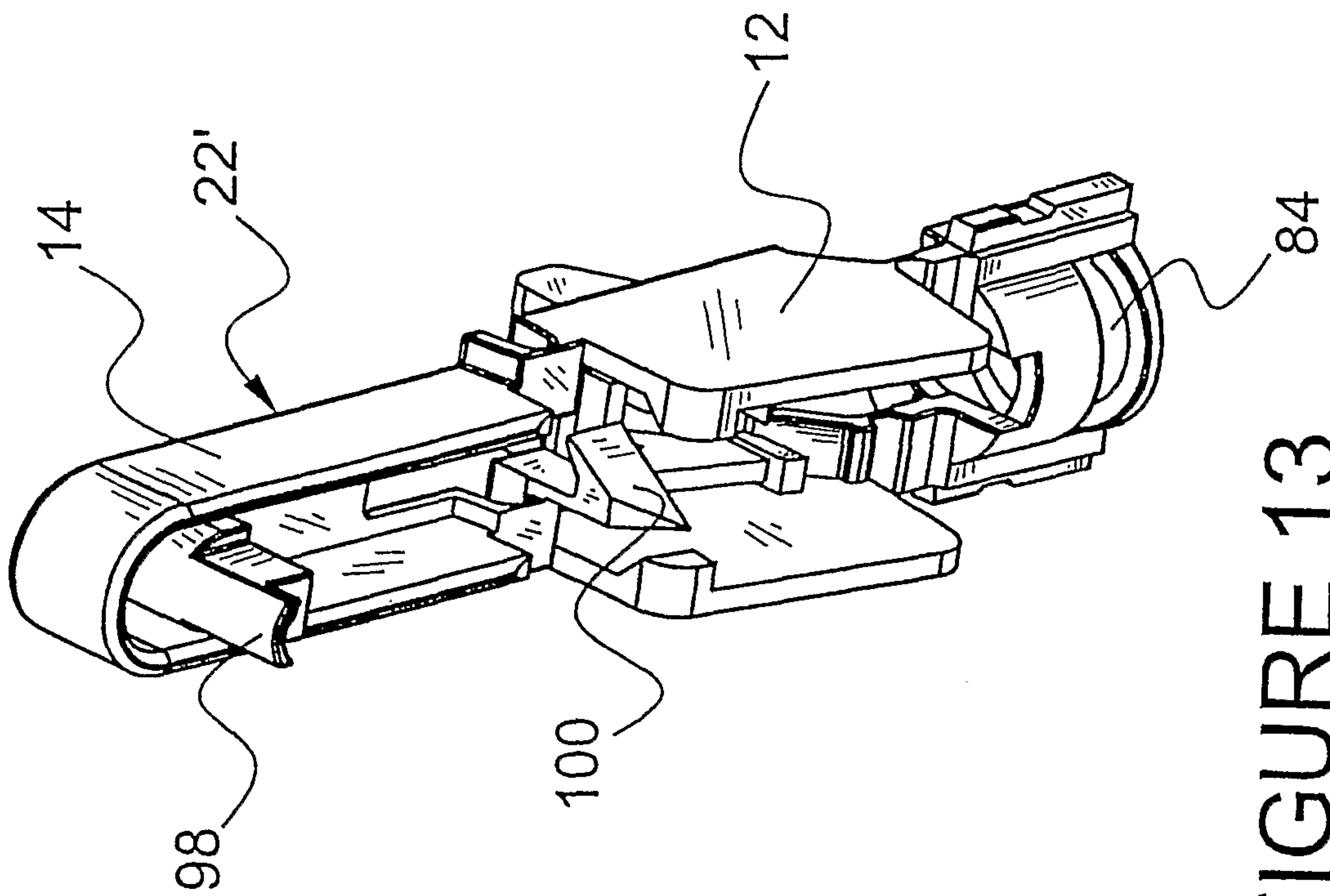


FIGURE 12B

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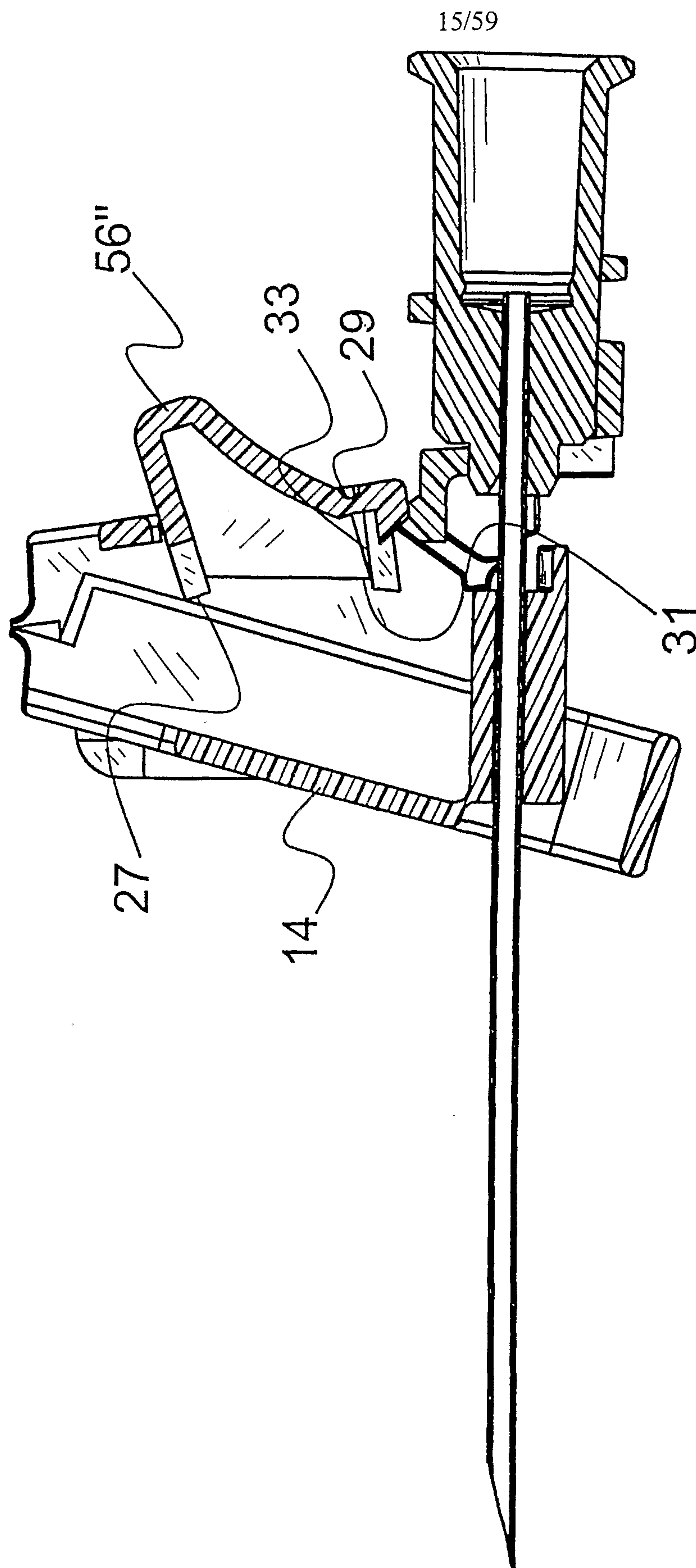


FIGURE 12C

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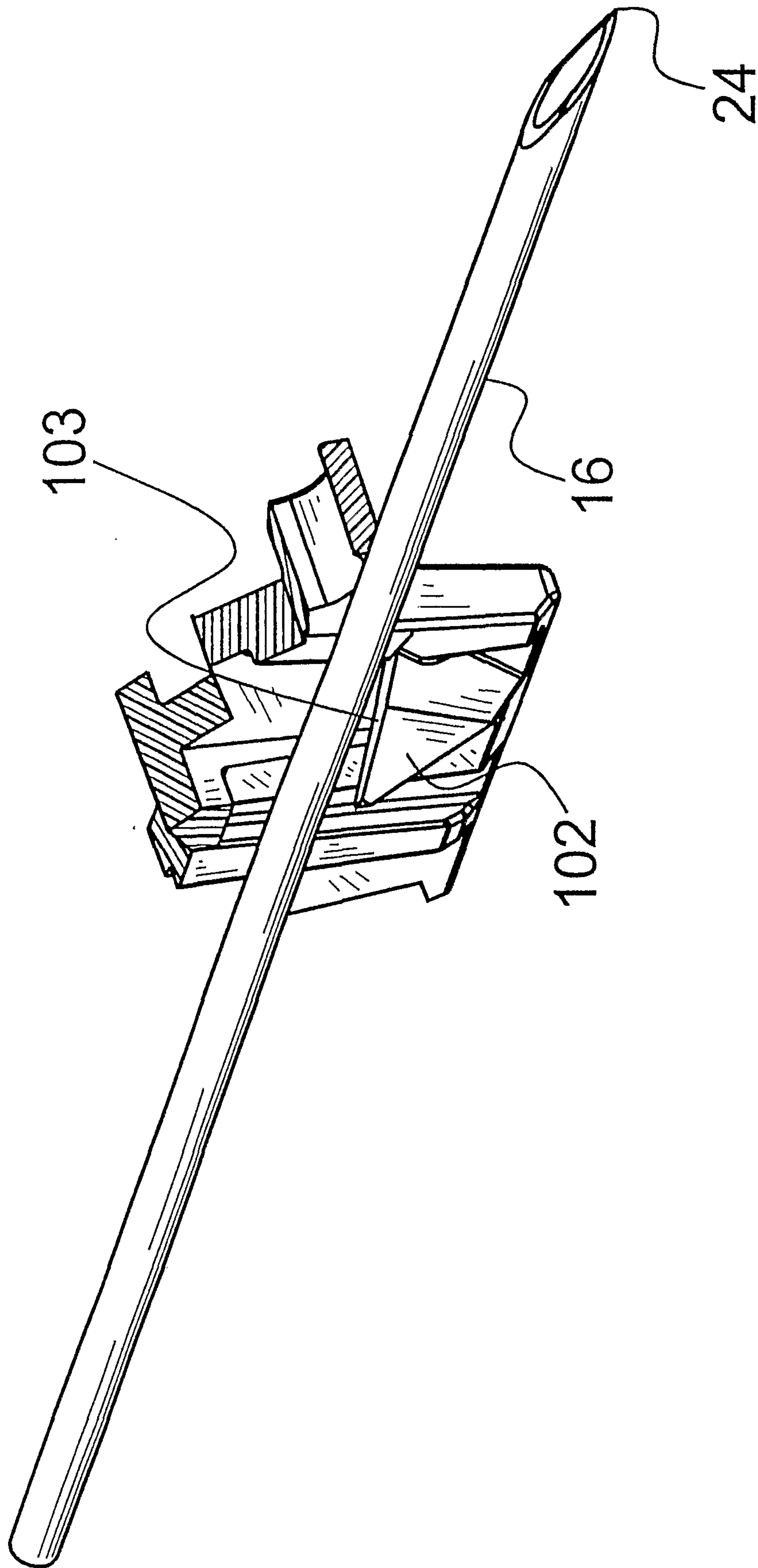


FIGURE 14

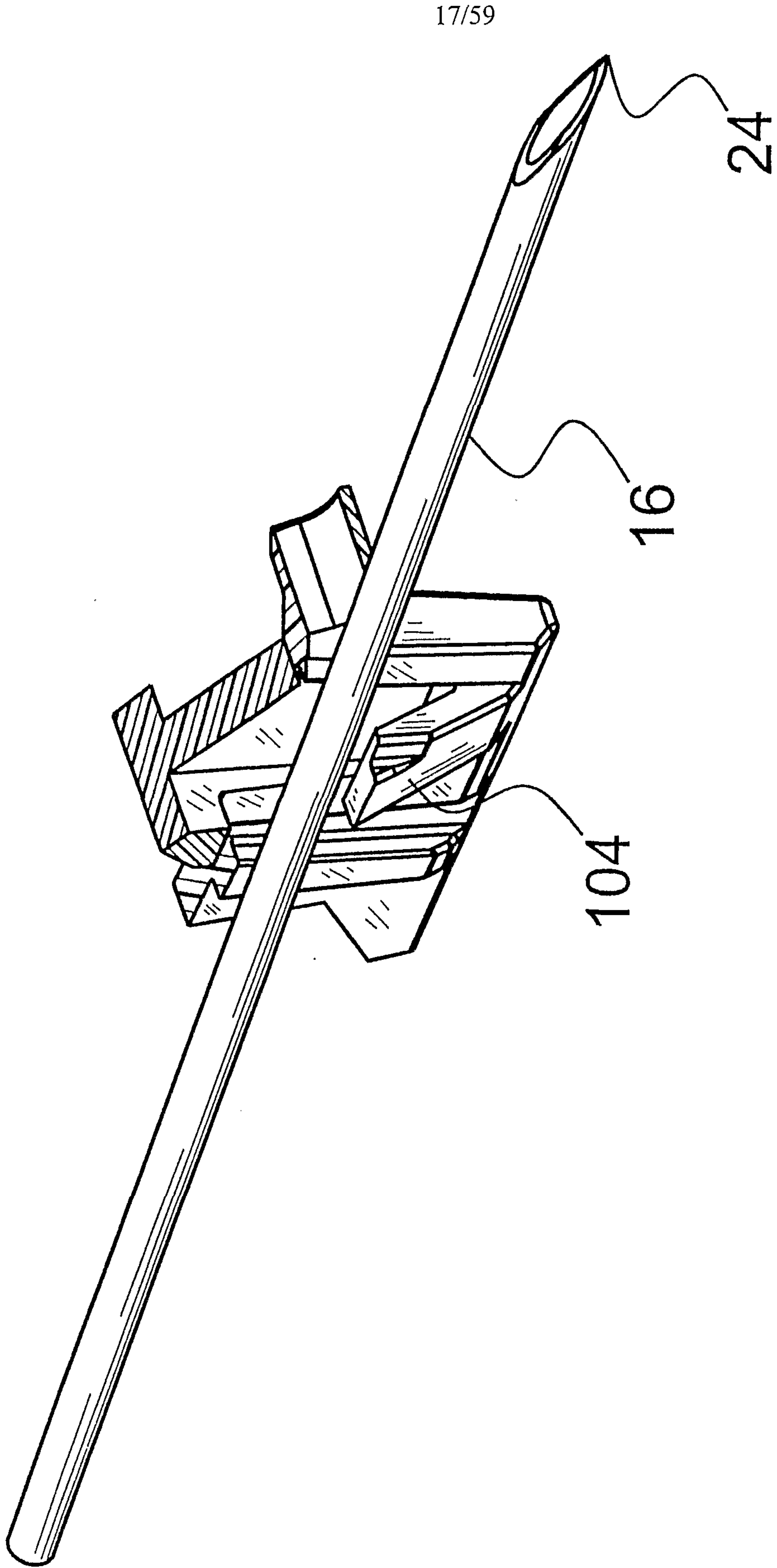


FIGURE 15

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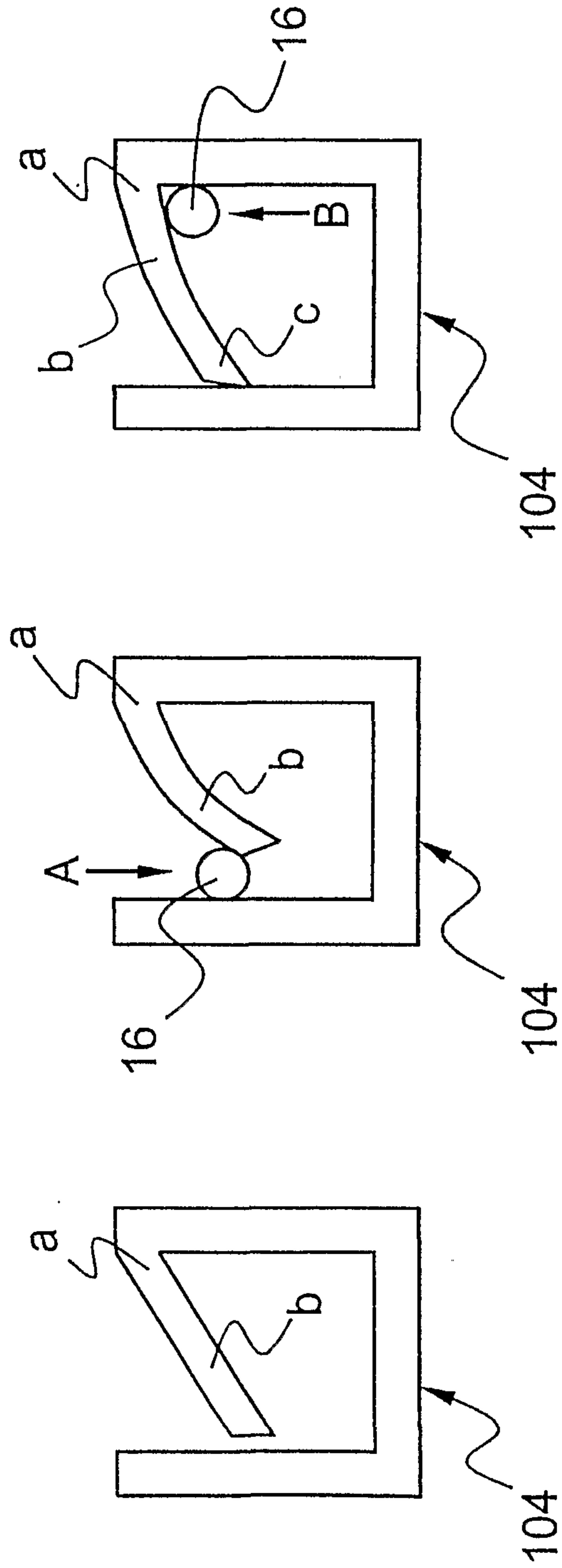


FIGURE 15A

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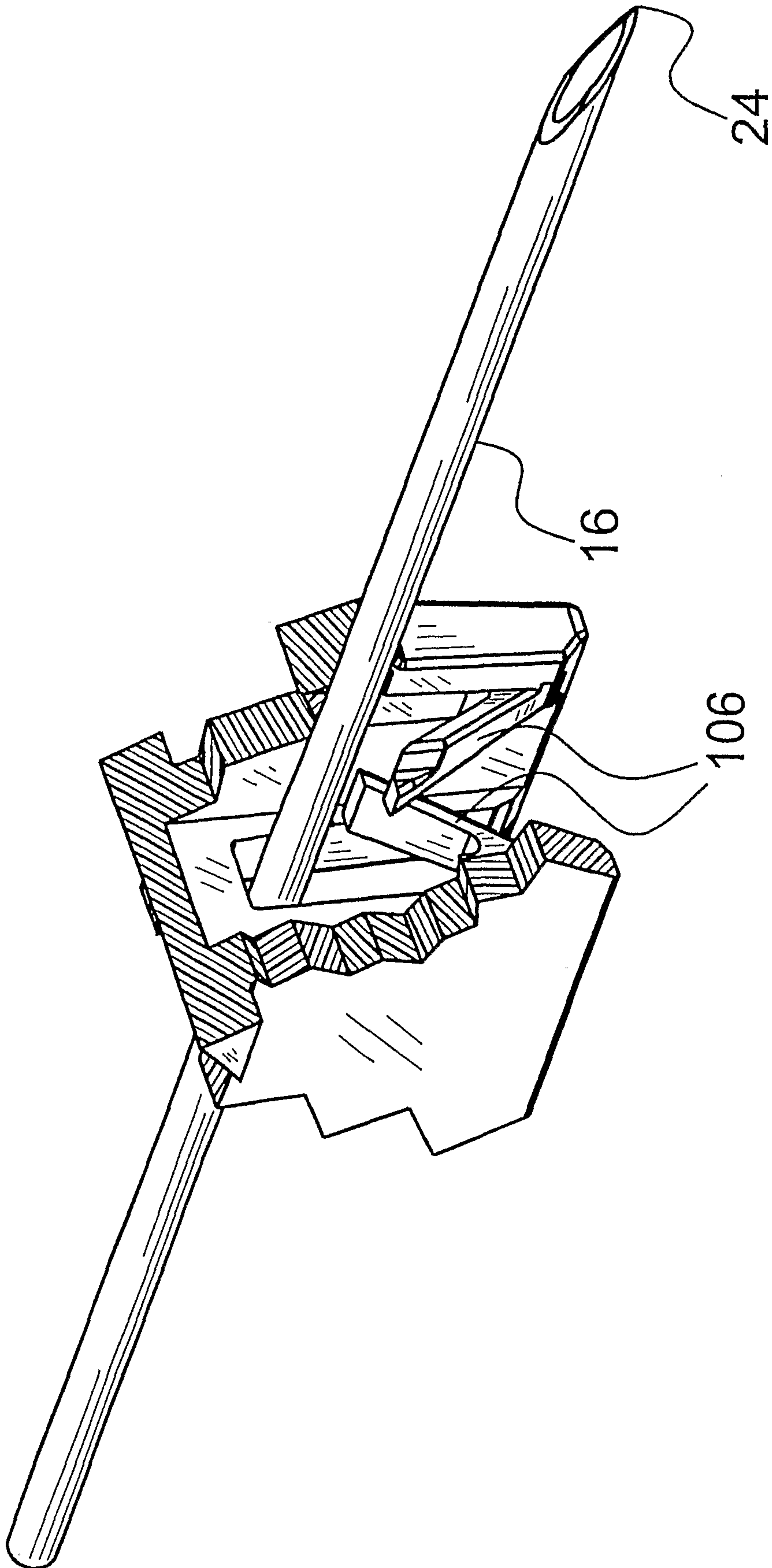


FIGURE 16

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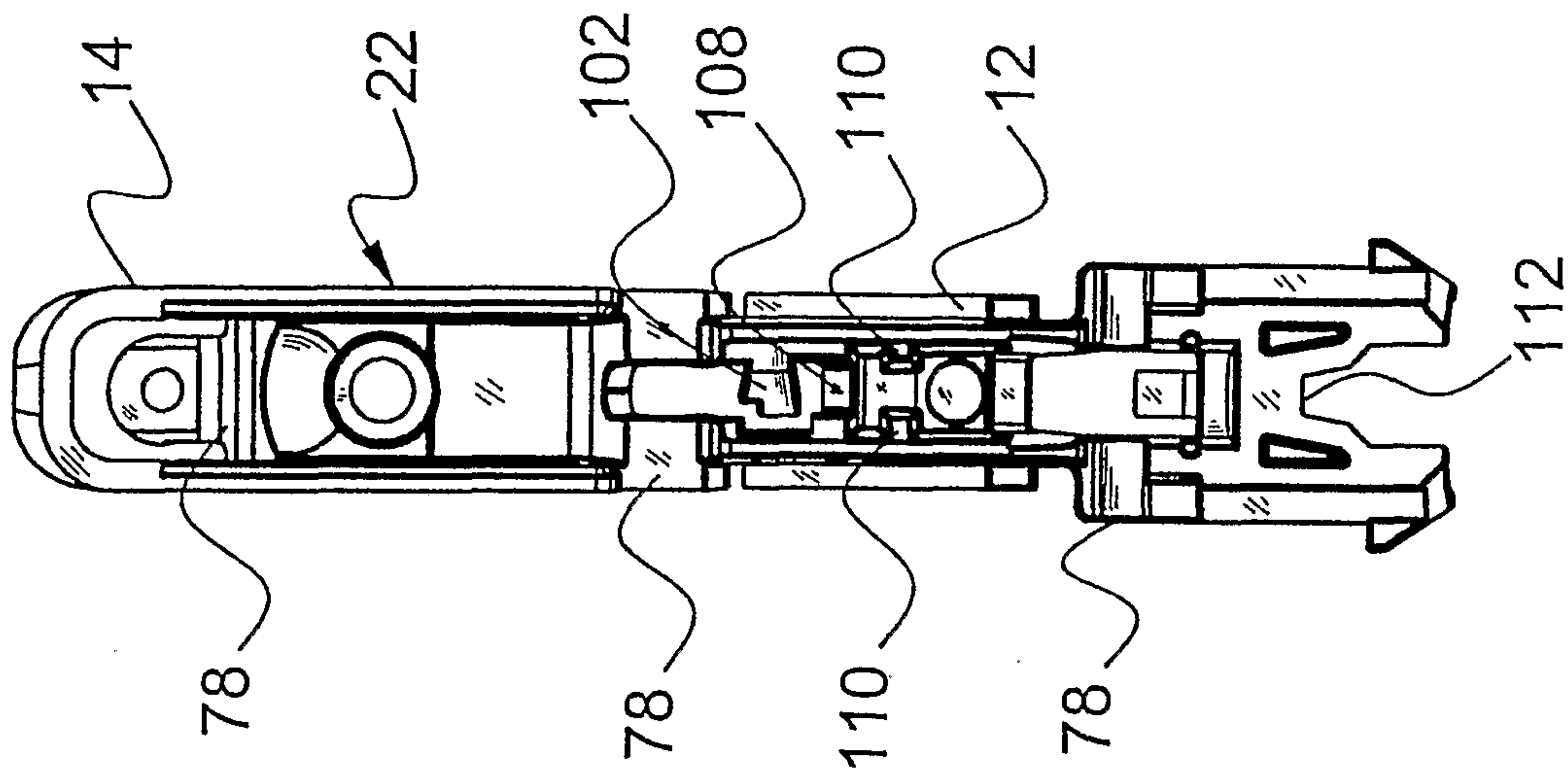


FIGURE 17

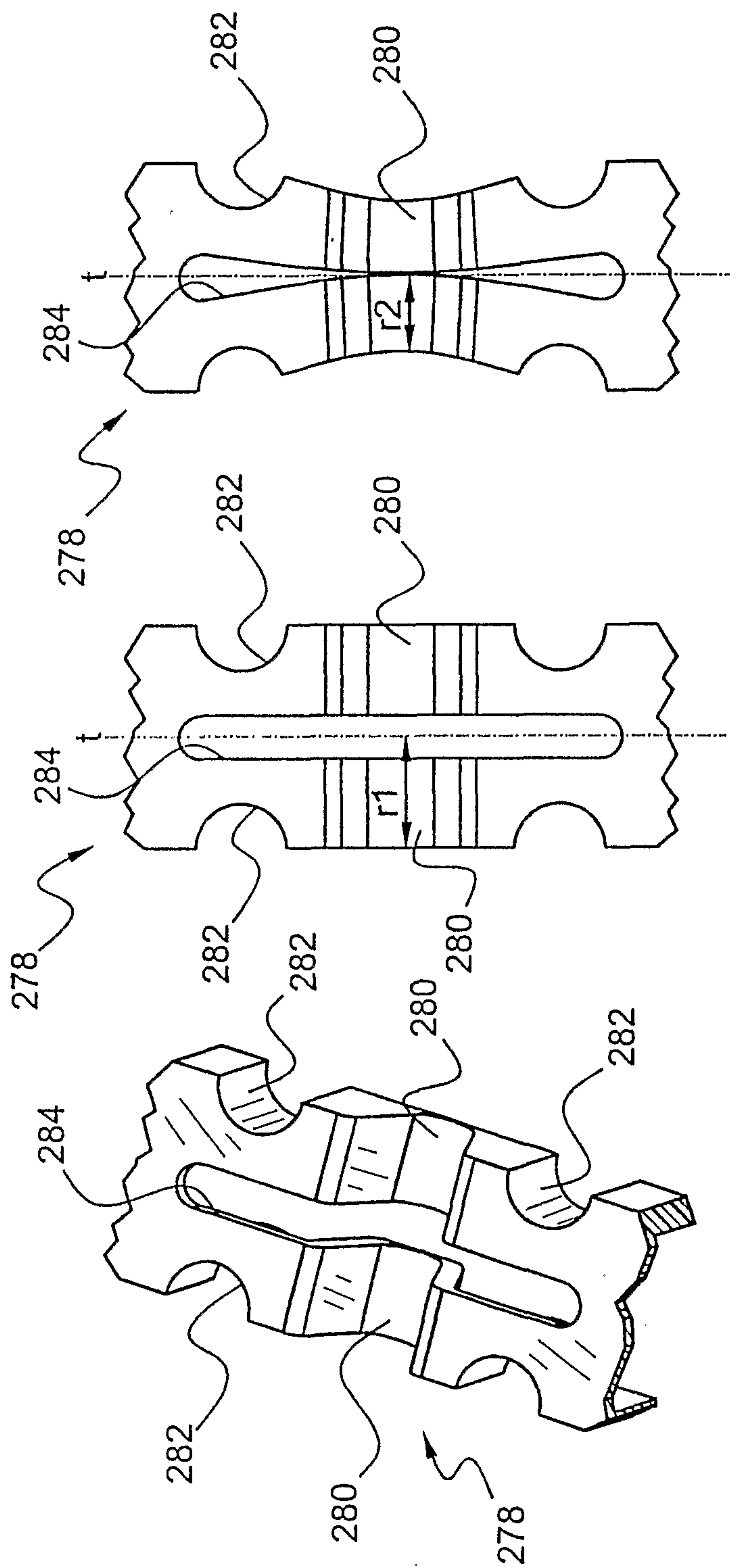


FIGURE 17A

FIGURE 17B

FIGURE 17C

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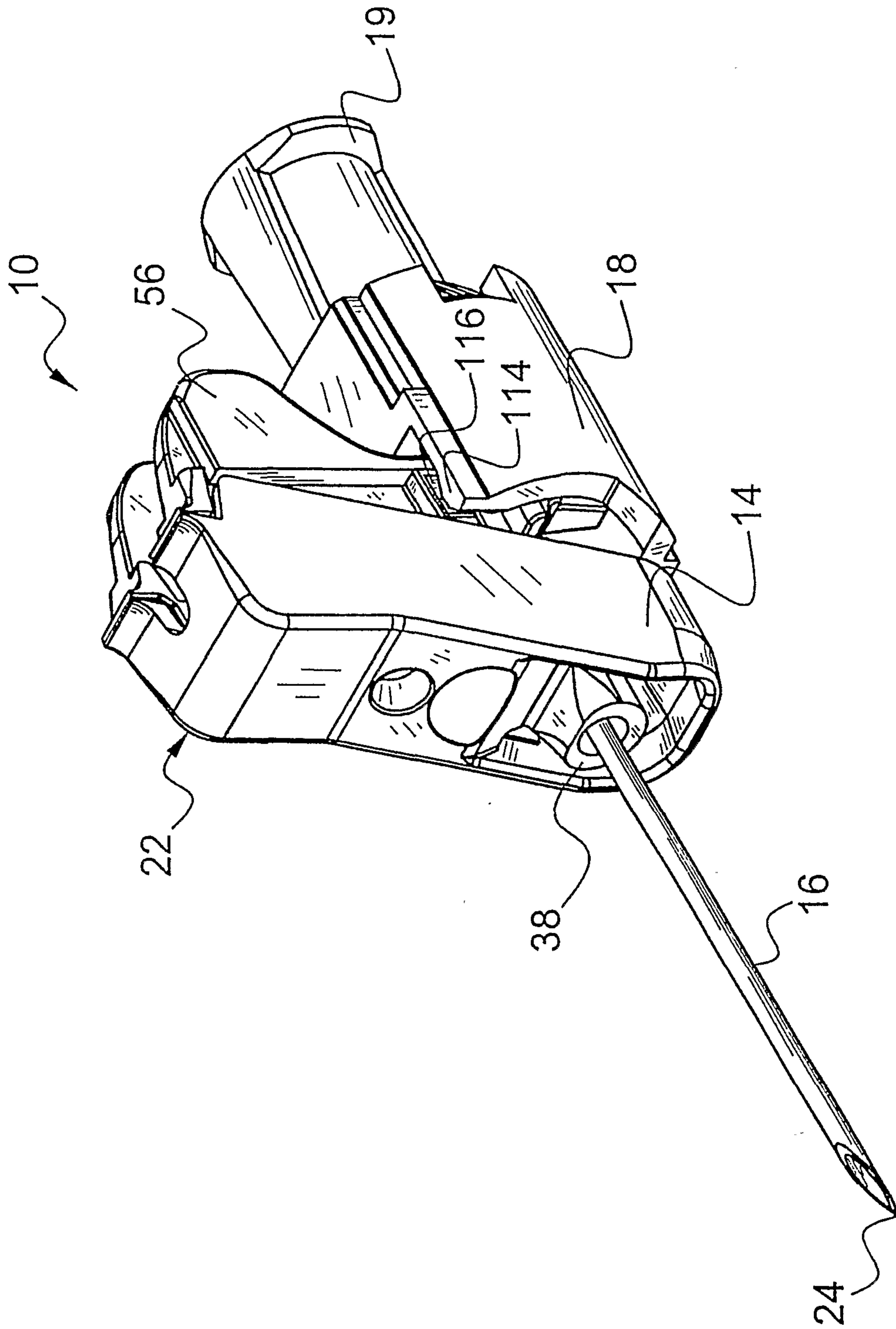


FIGURE 18

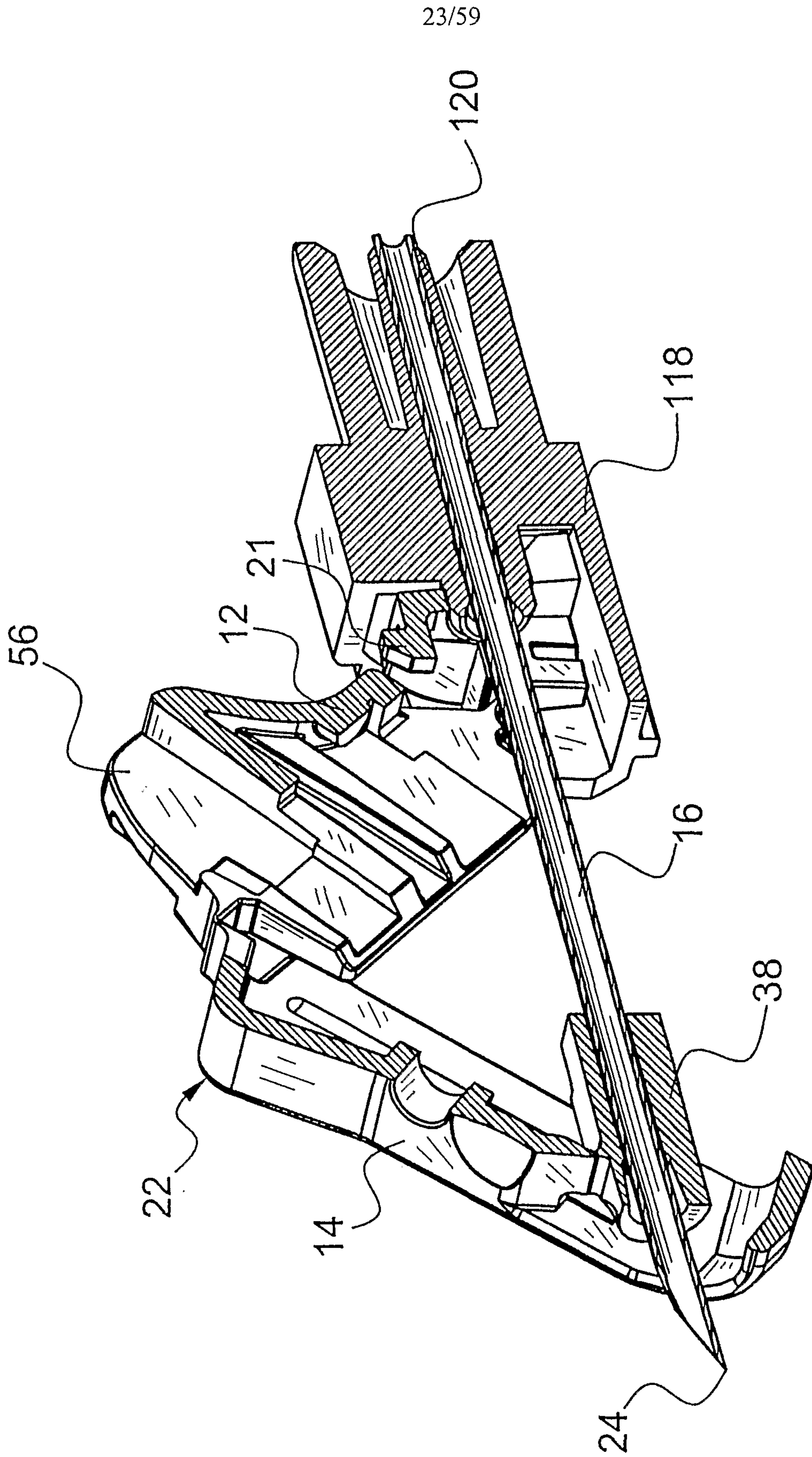


FIGURE 19

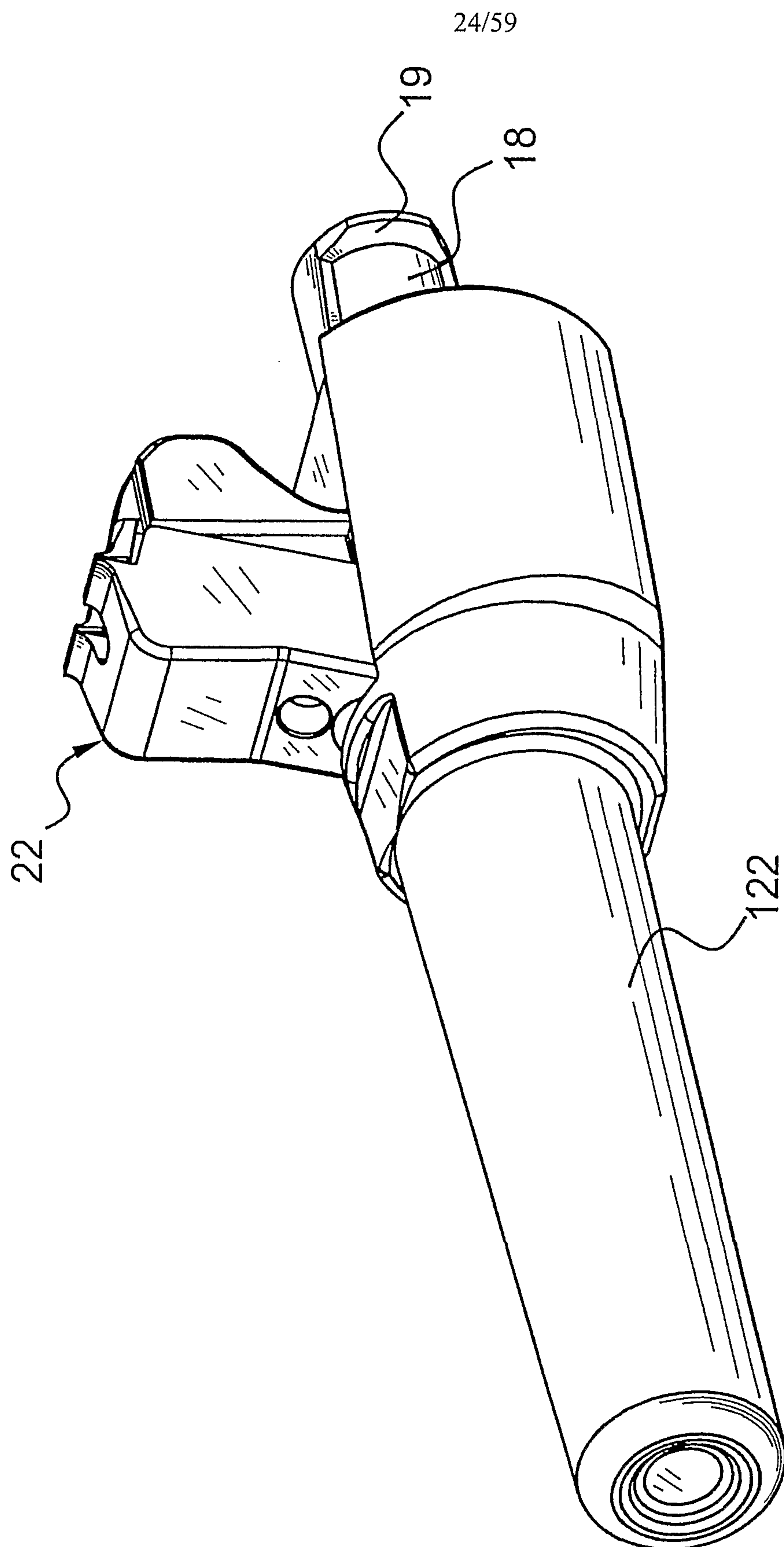


FIGURE 20

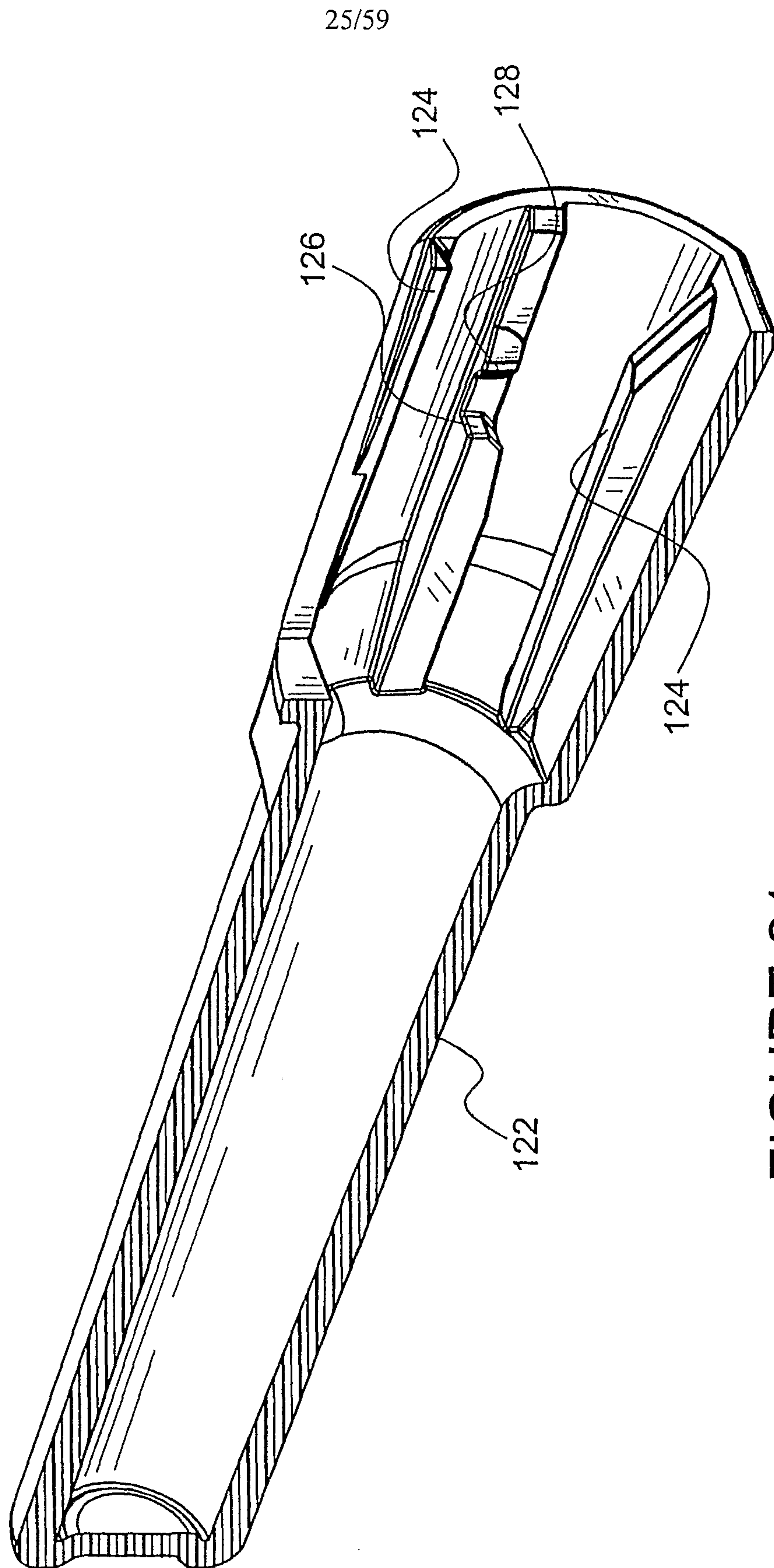


FIGURE 21

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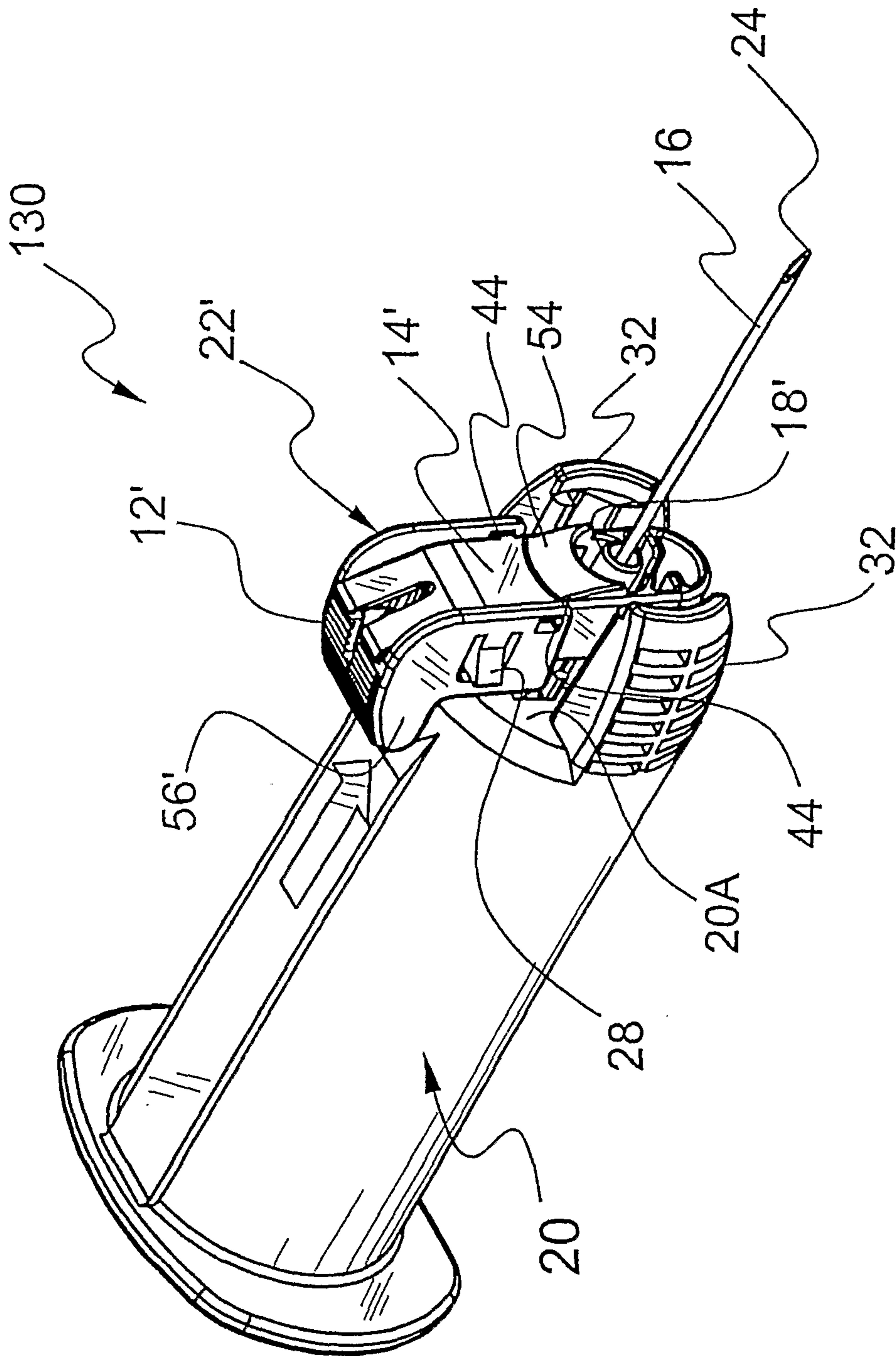
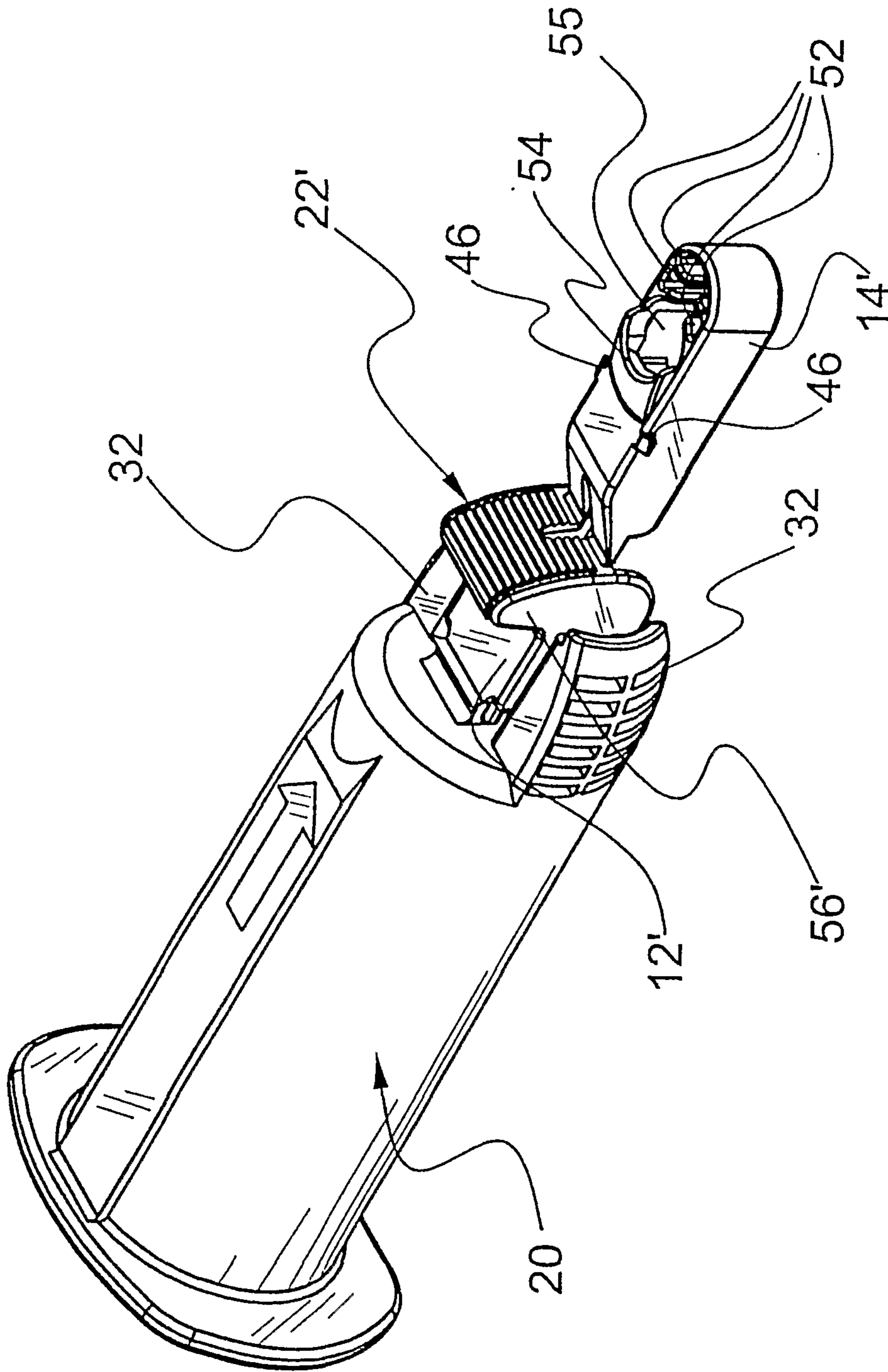


FIGURE 22

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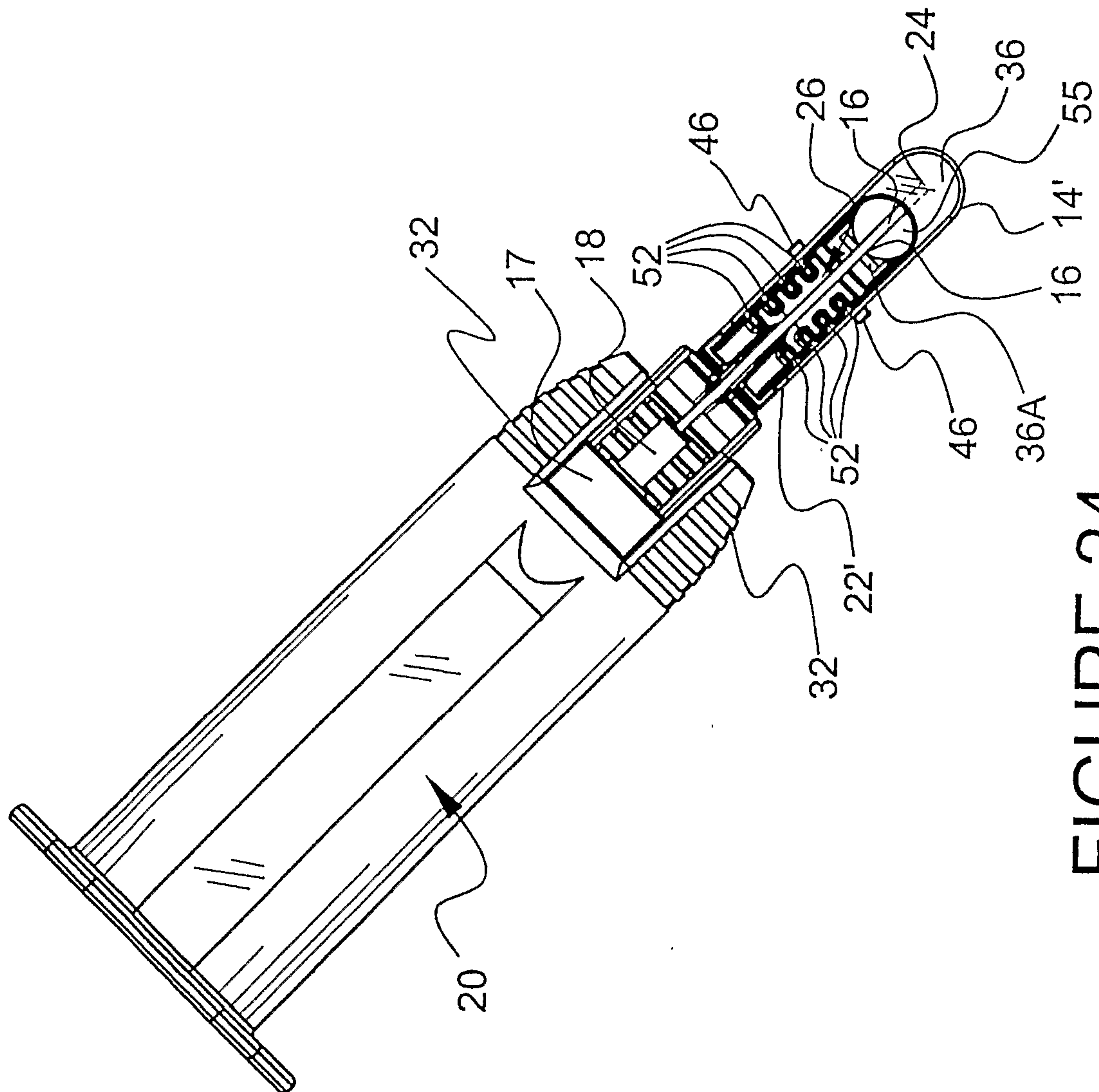


FIGURE 24

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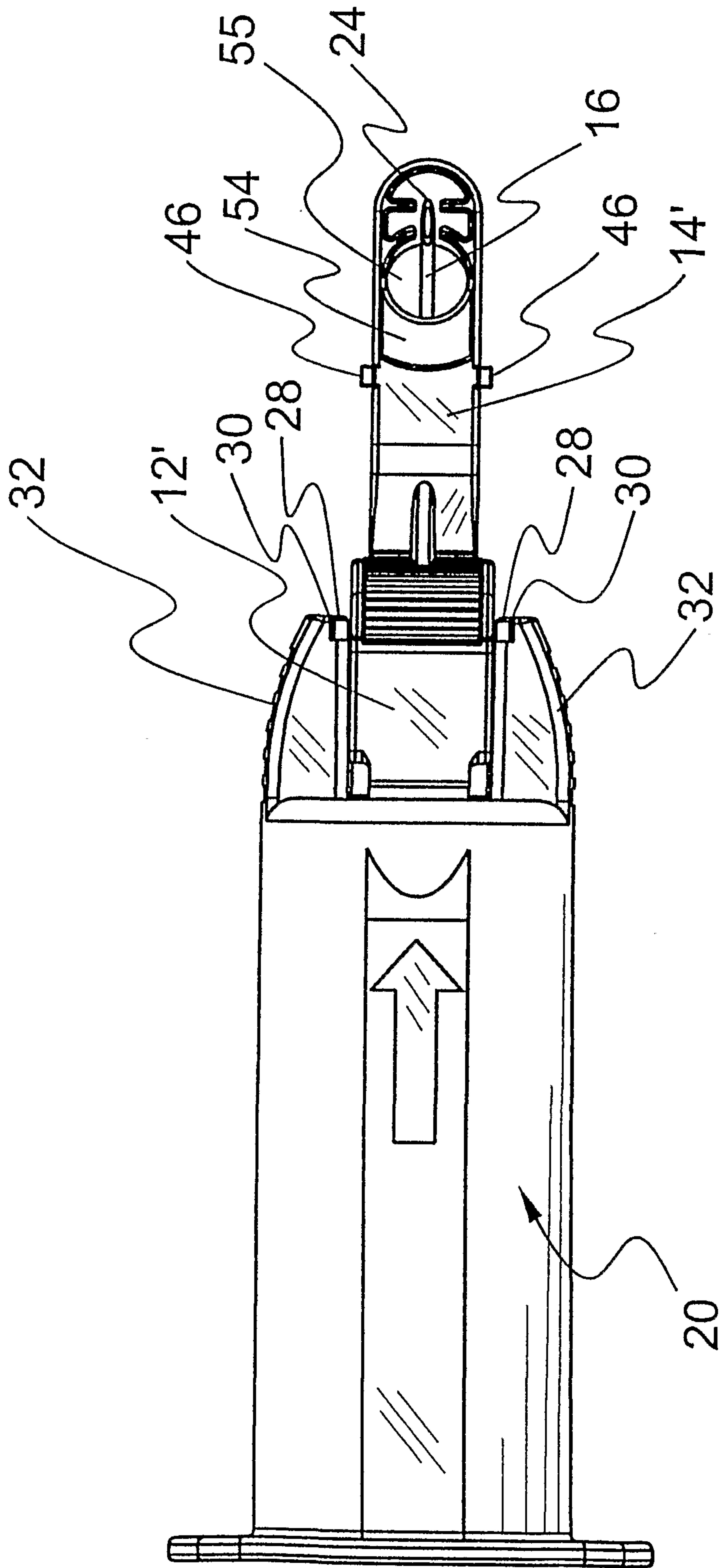


FIGURE 25

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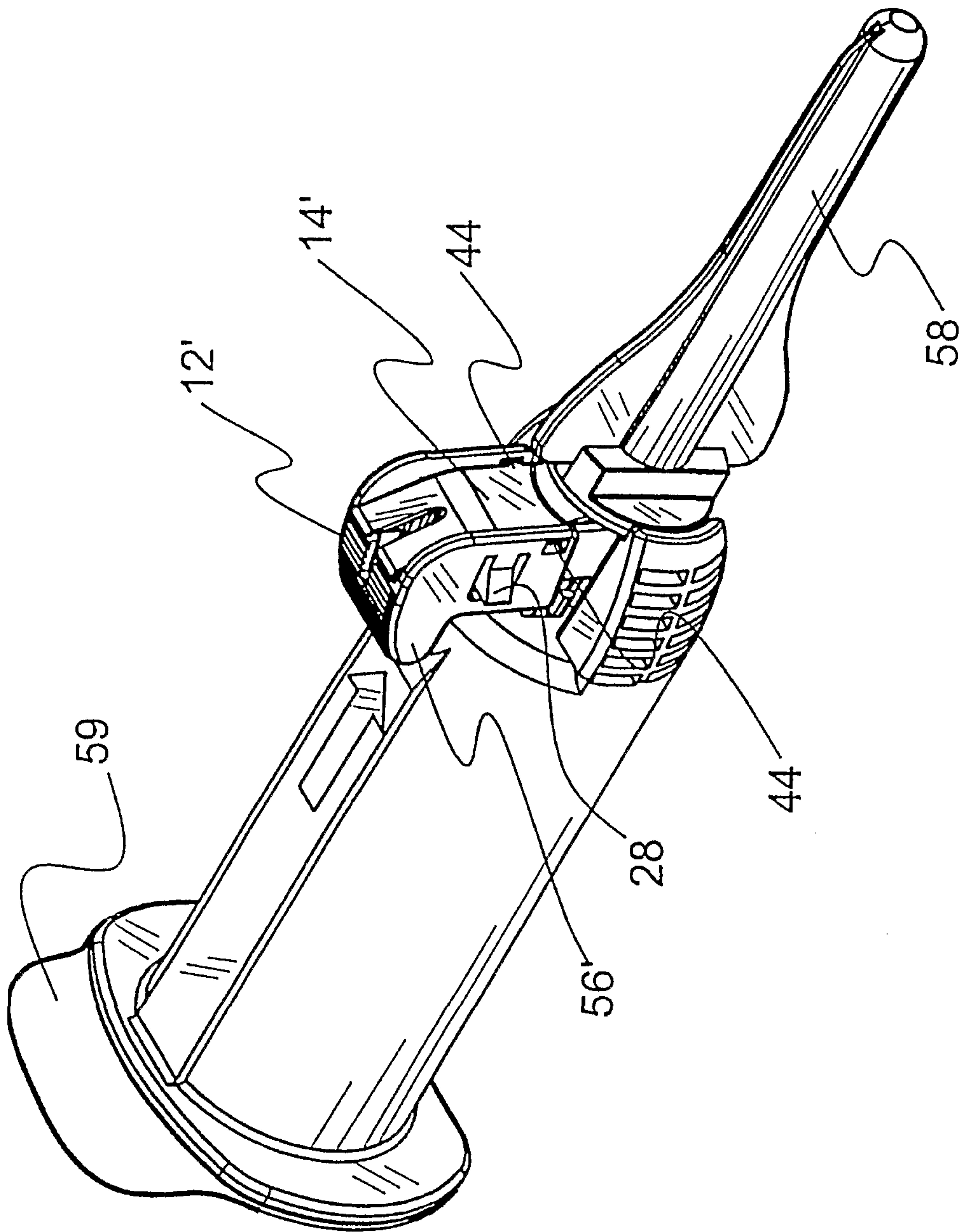


FIGURE 26

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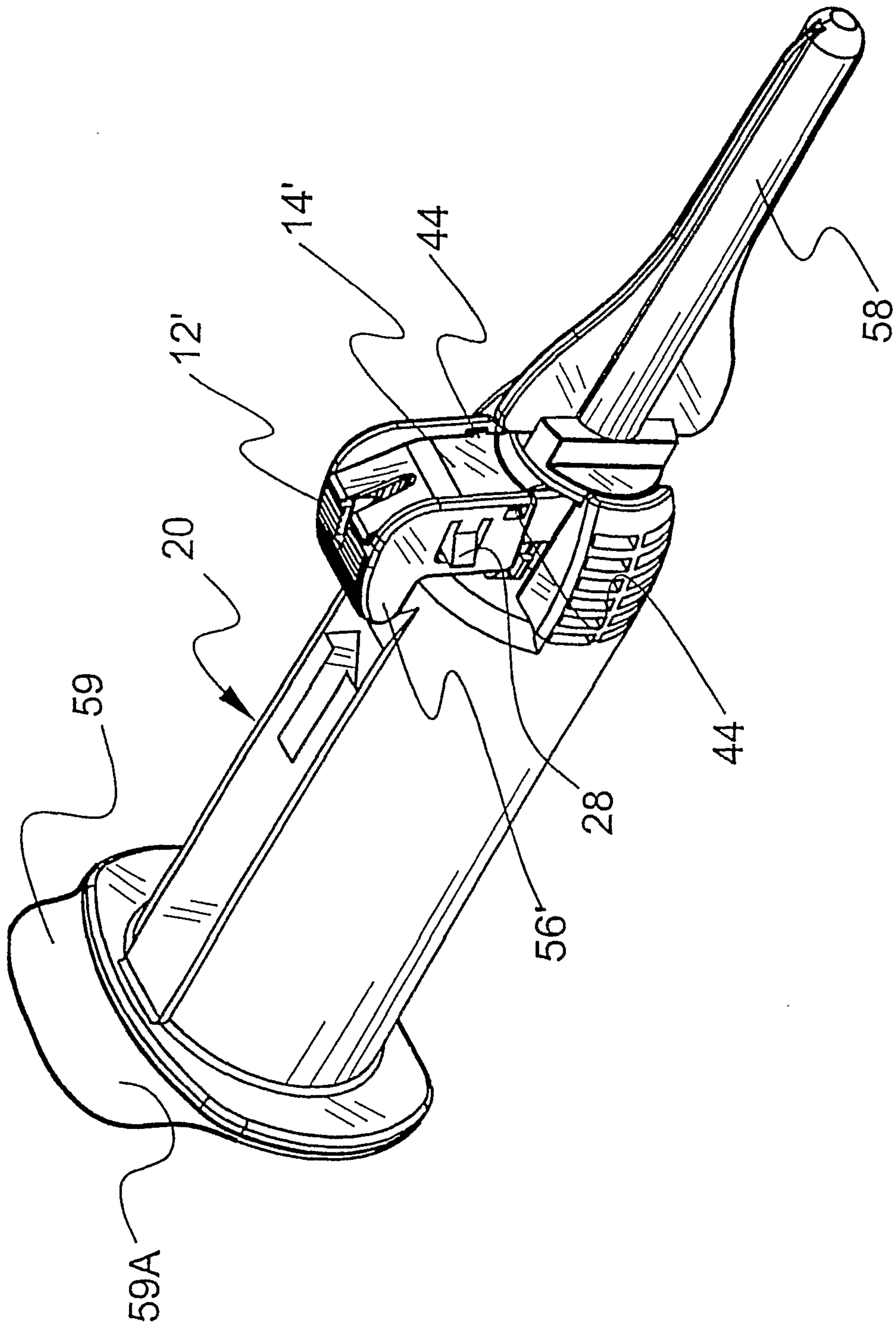


FIGURE 26A

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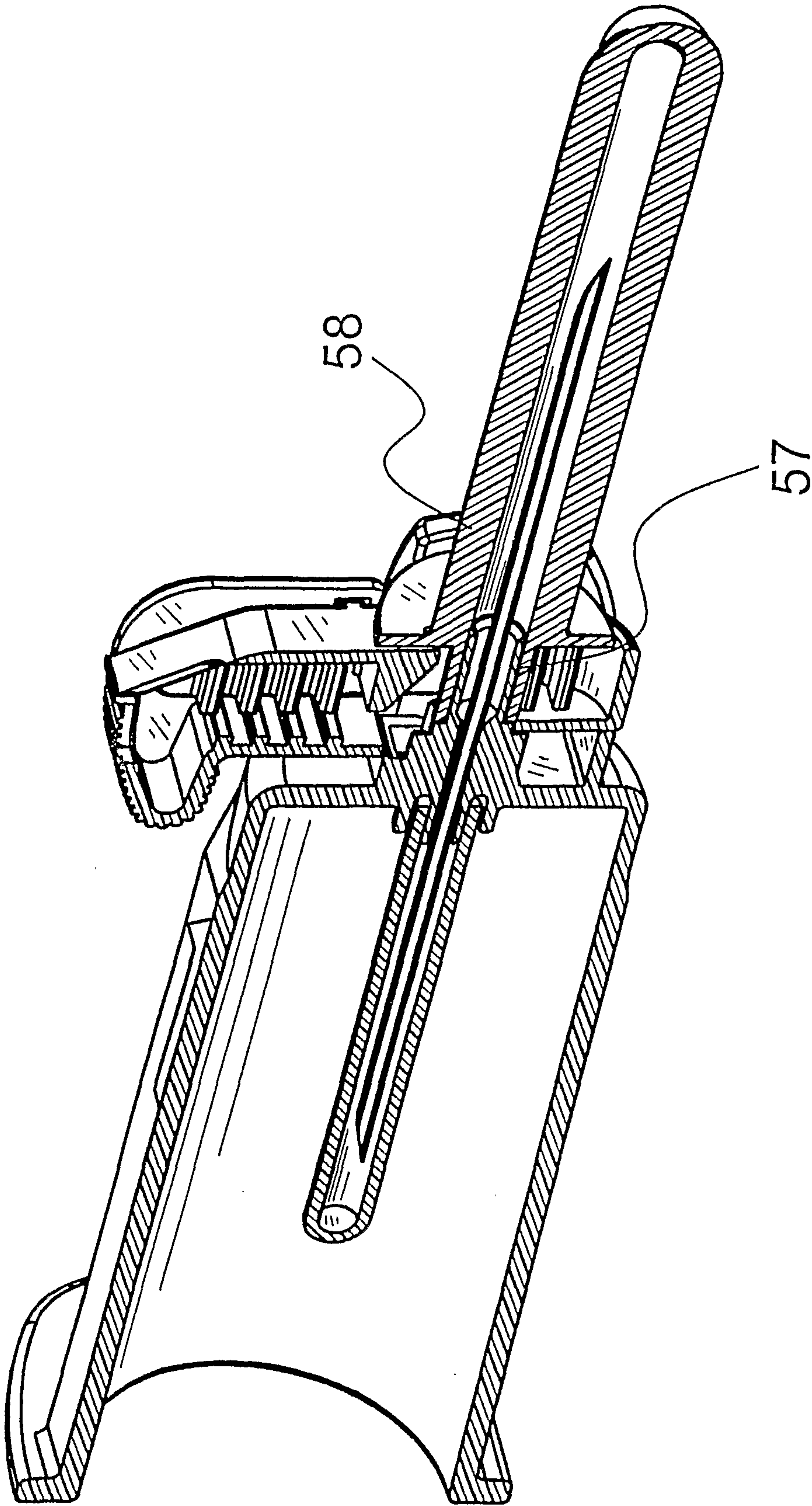


FIGURE 26B

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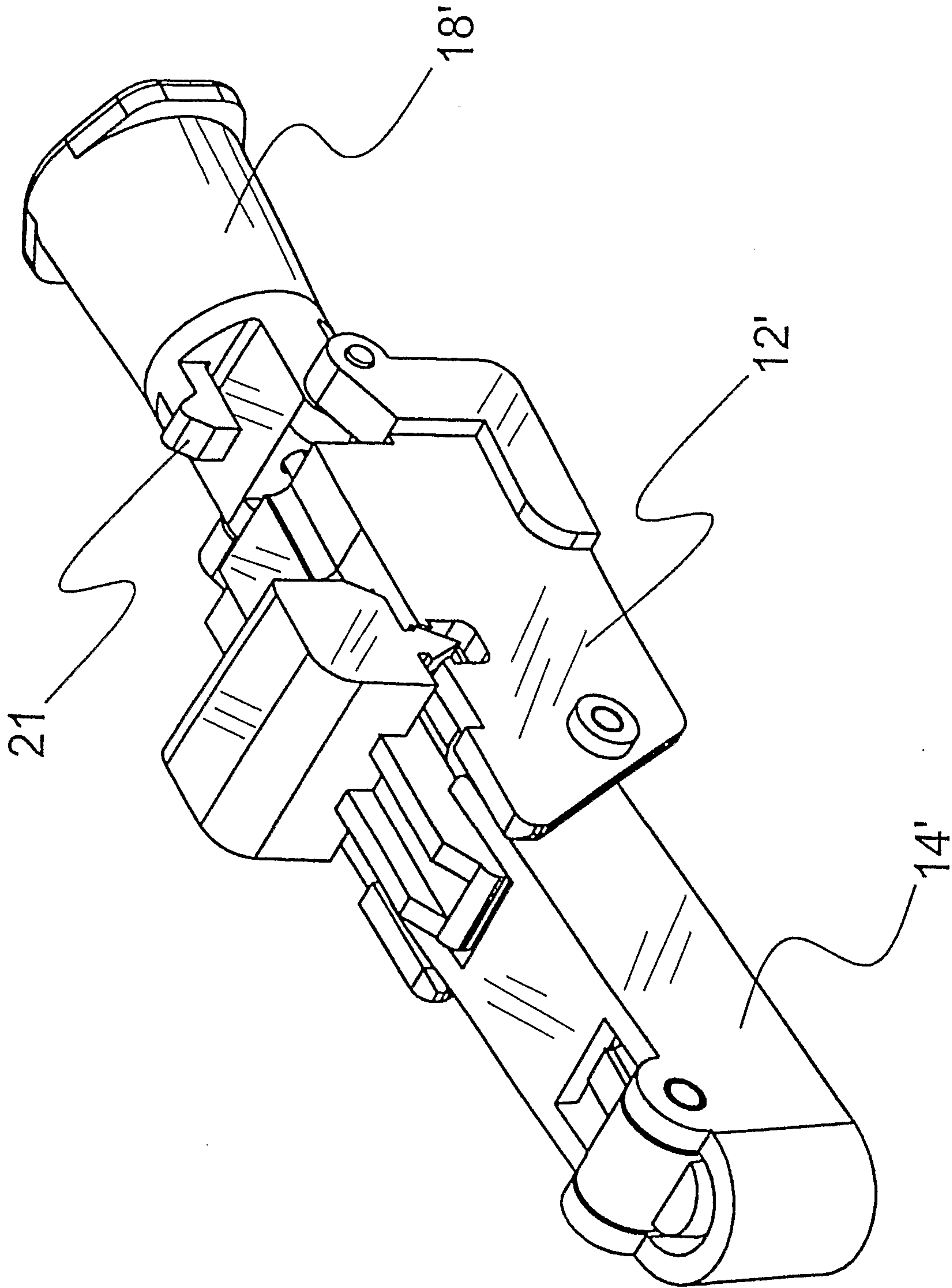


FIGURE 27

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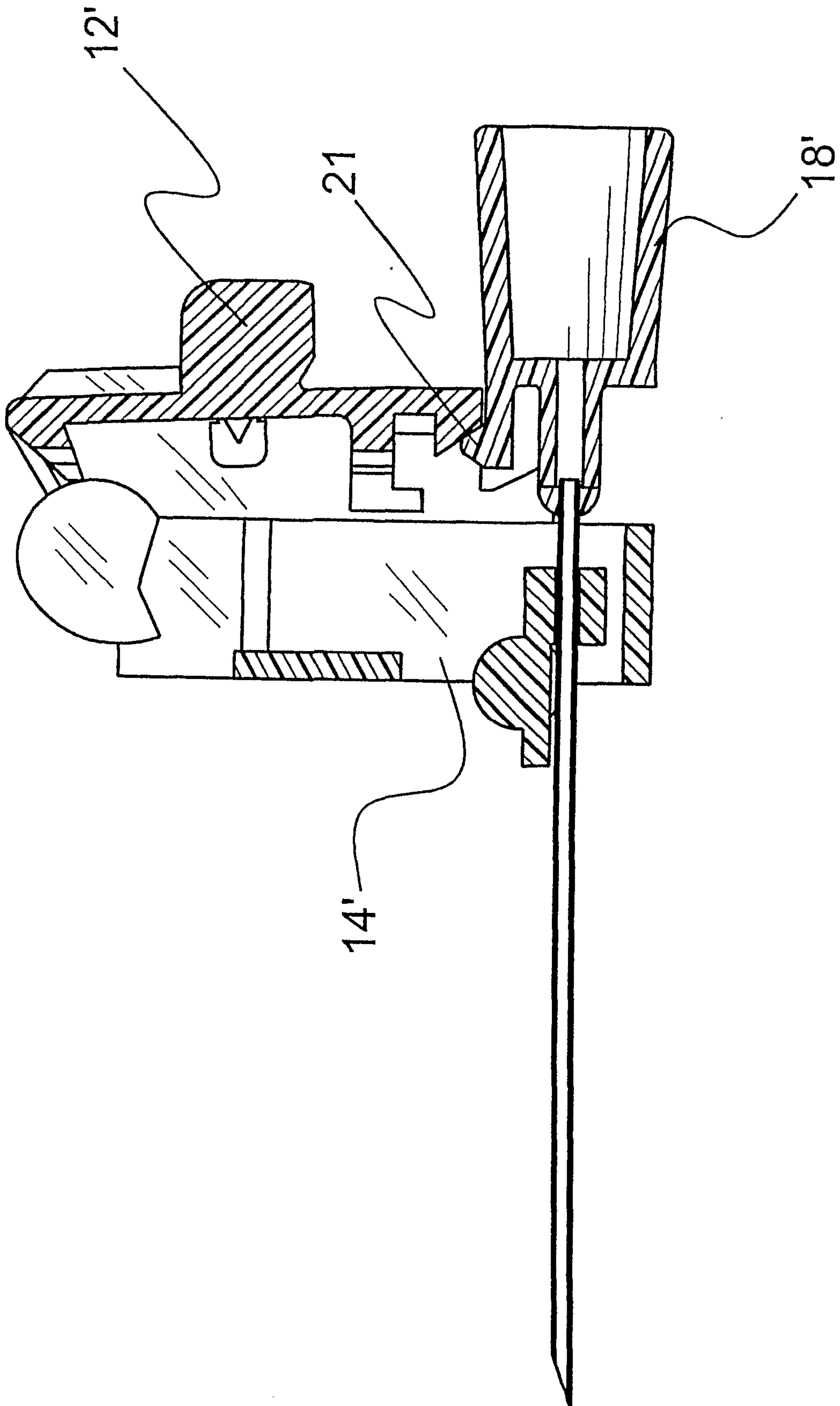


FIGURE 28

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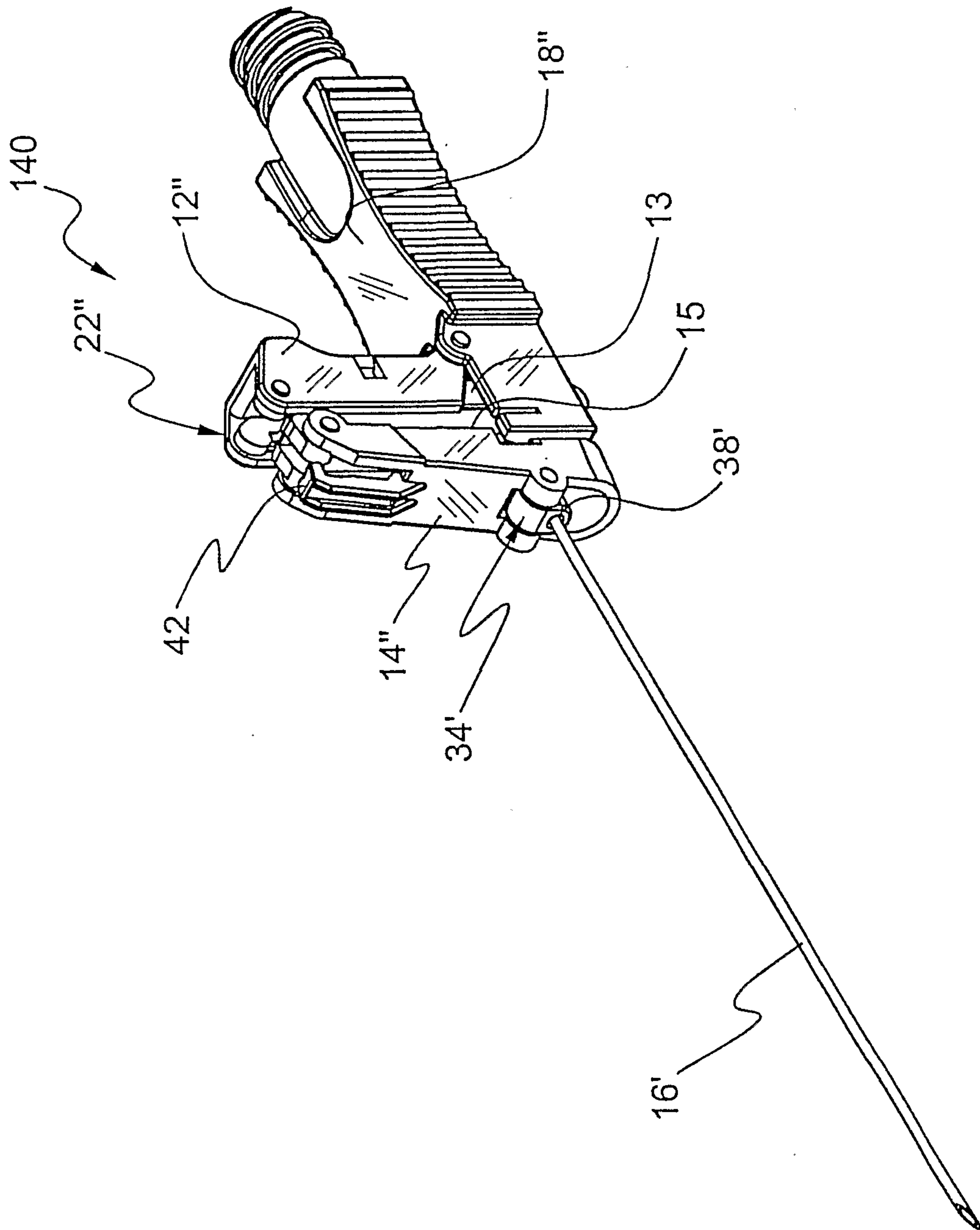


FIGURE 29

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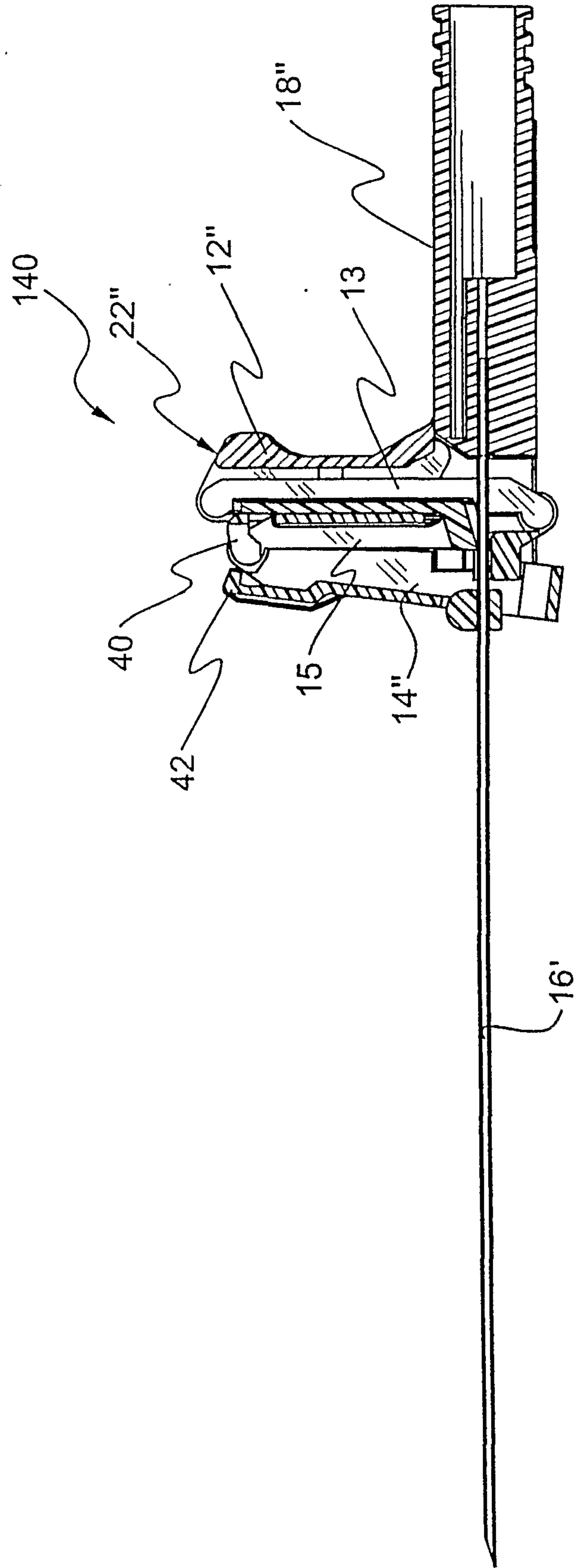


FIGURE 30

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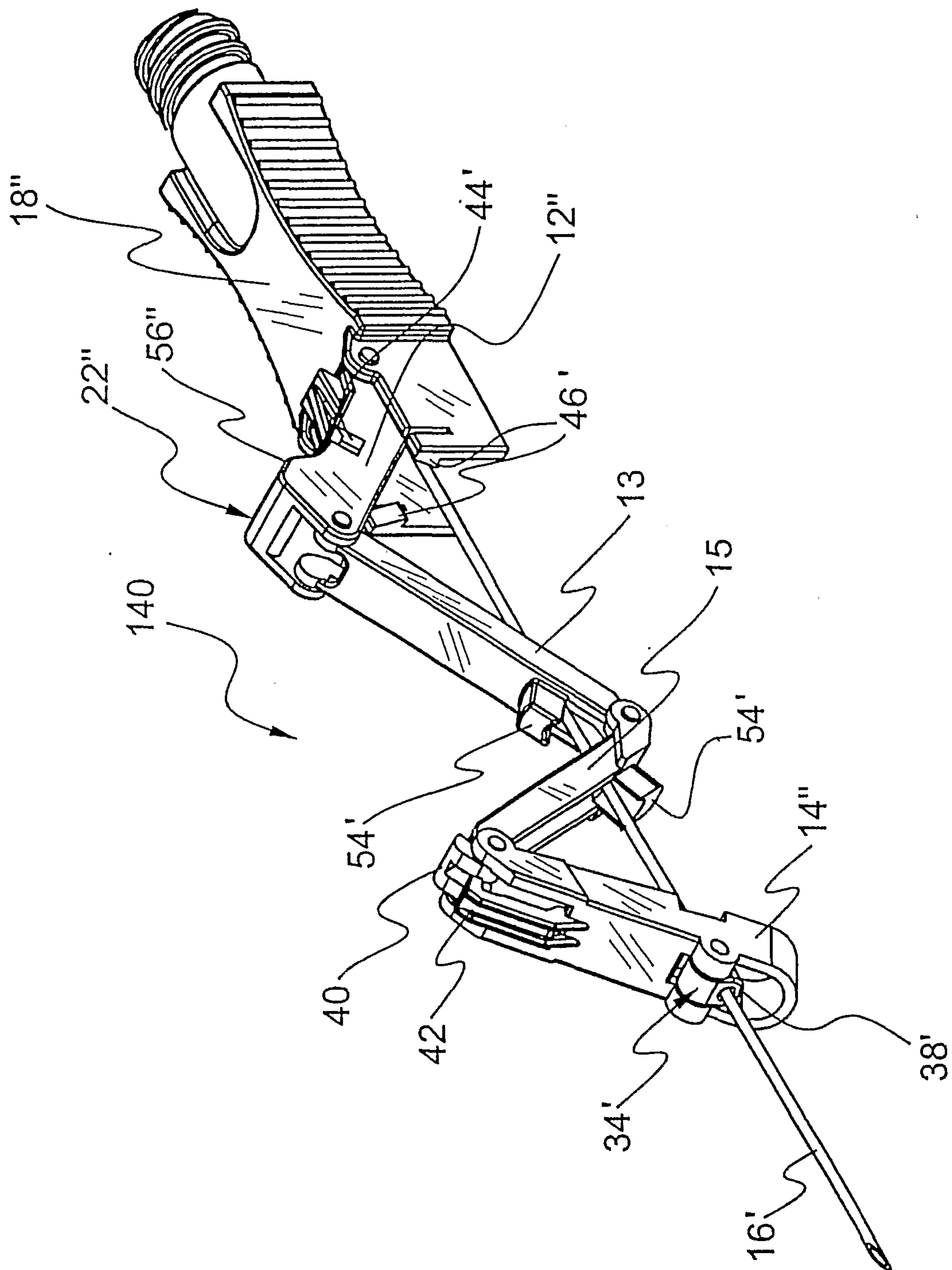


FIGURE 31

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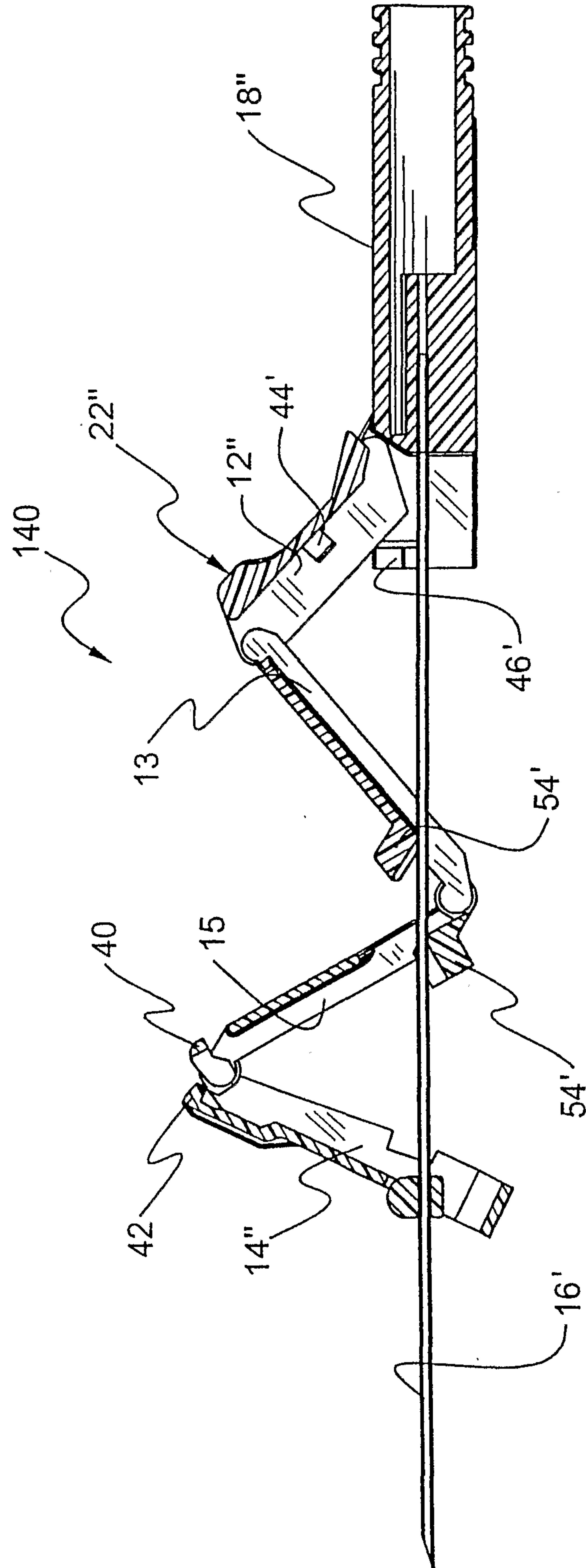


FIGURE 32

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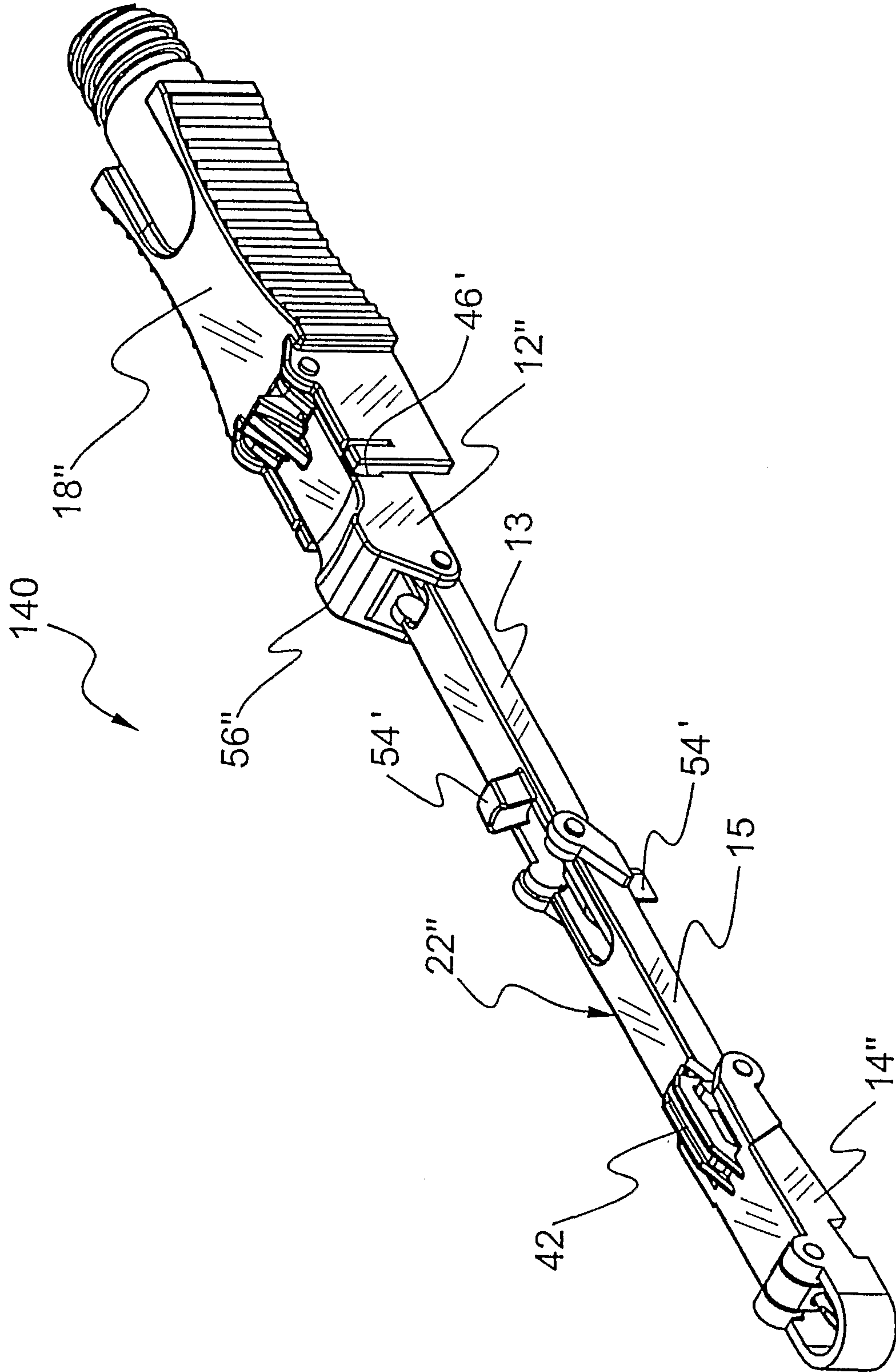


FIGURE 33

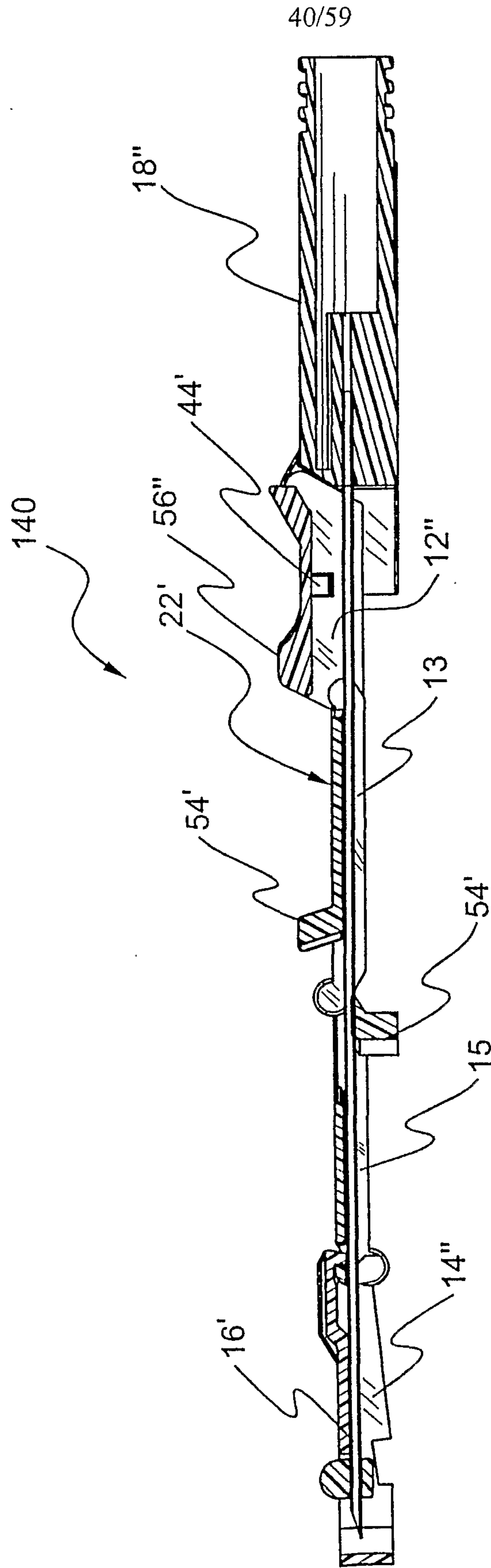


FIGURE 34

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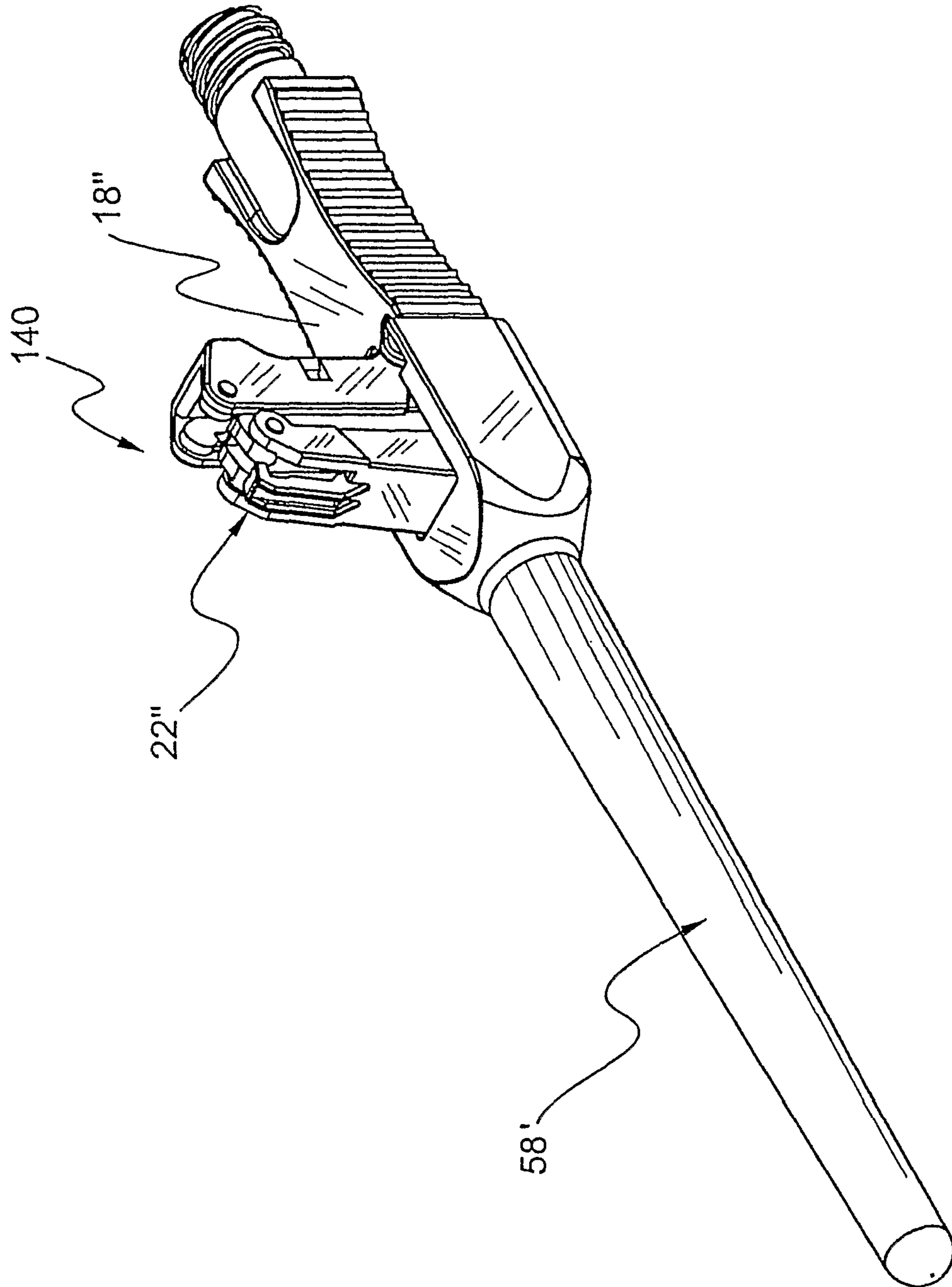


FIGURE 35

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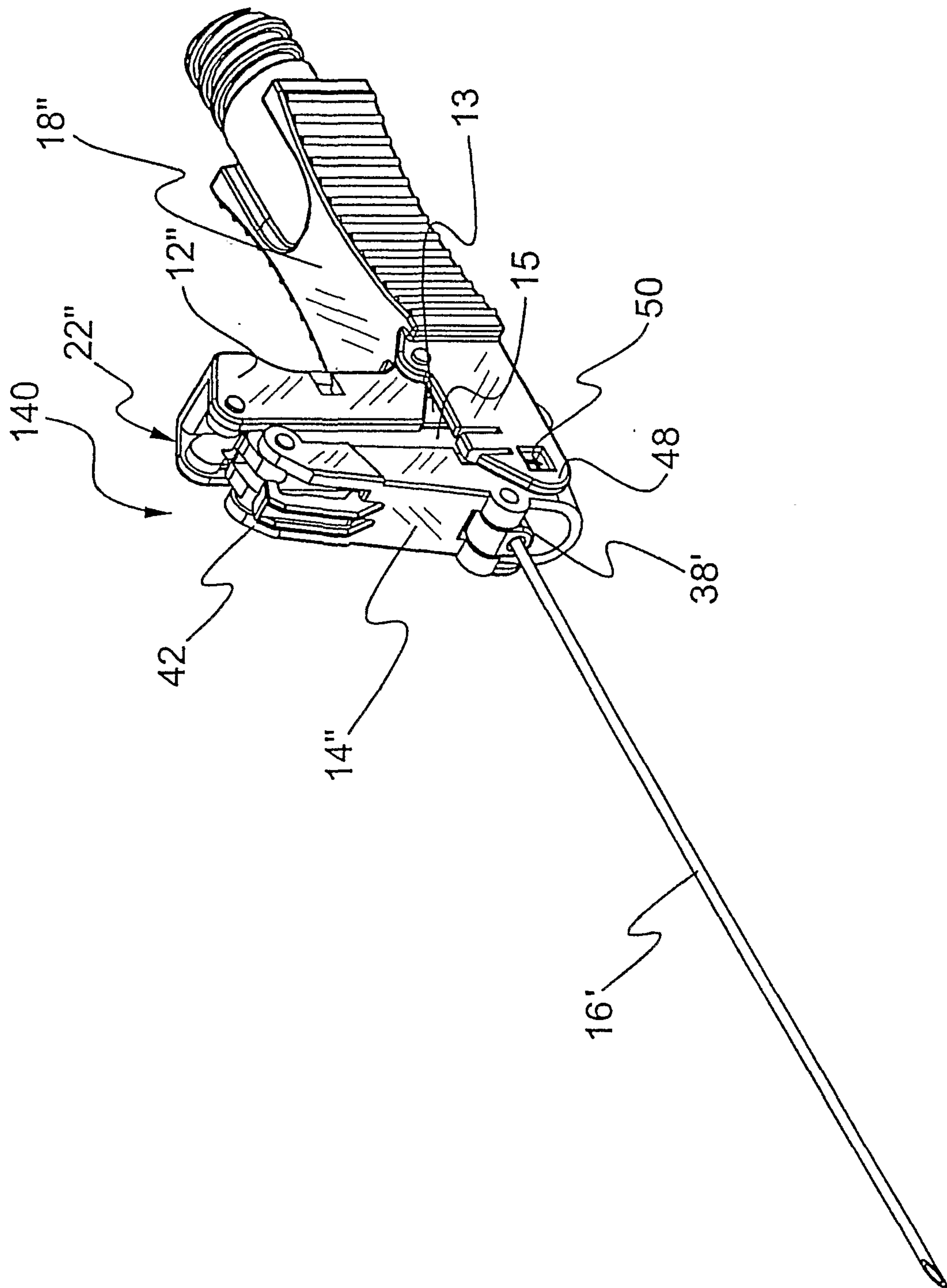


FIGURE 36

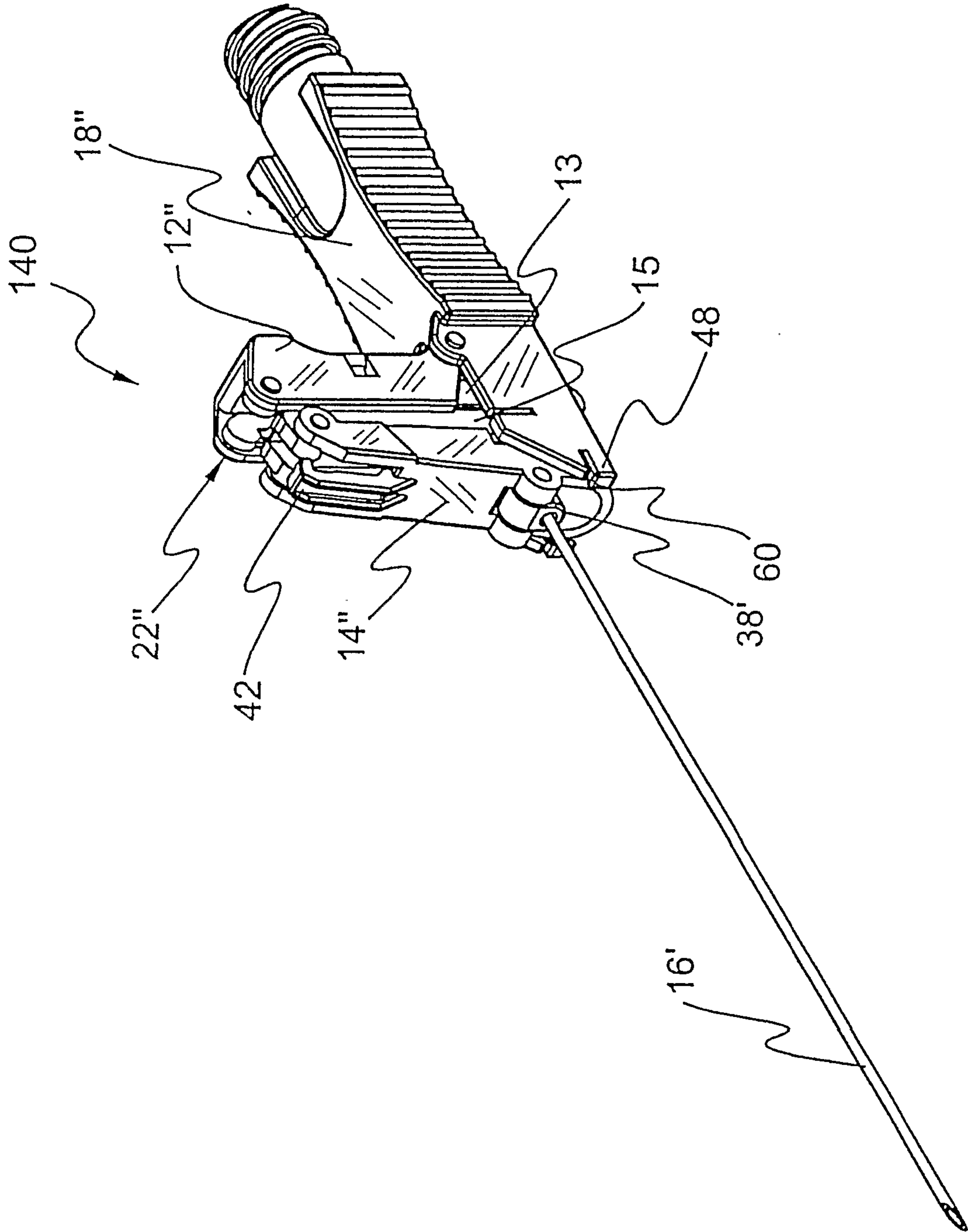


FIGURE 37

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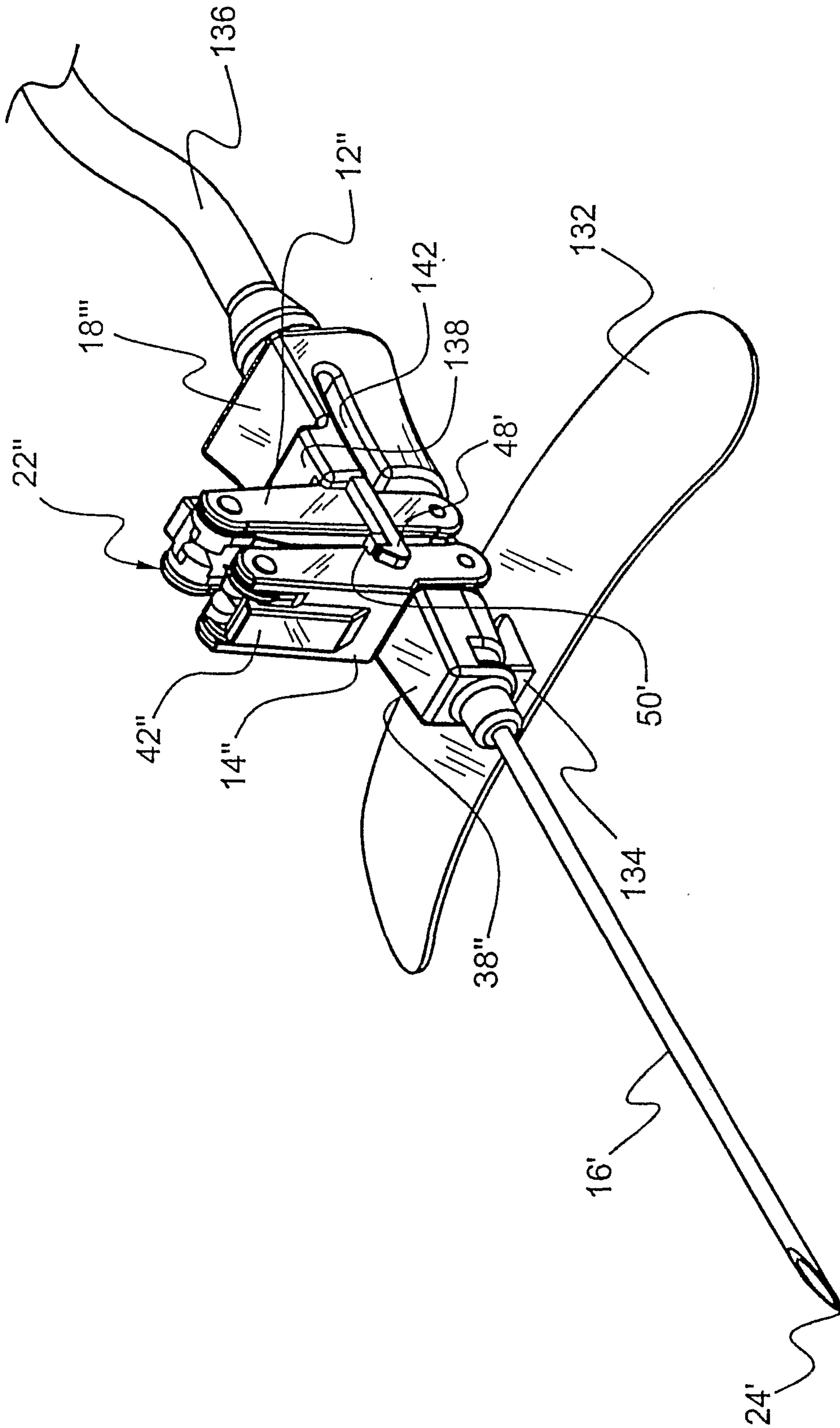


FIGURE 38

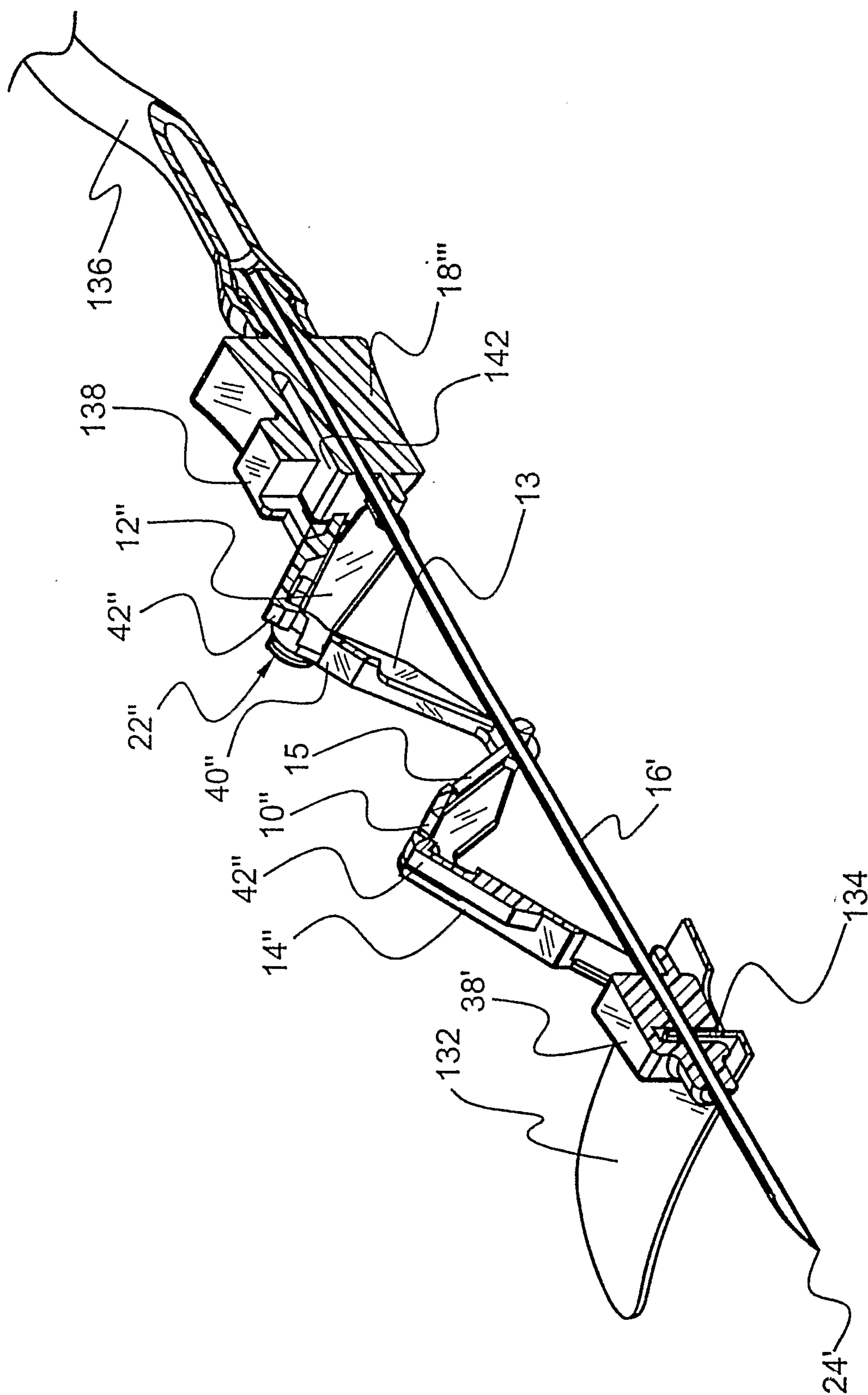


FIGURE 39

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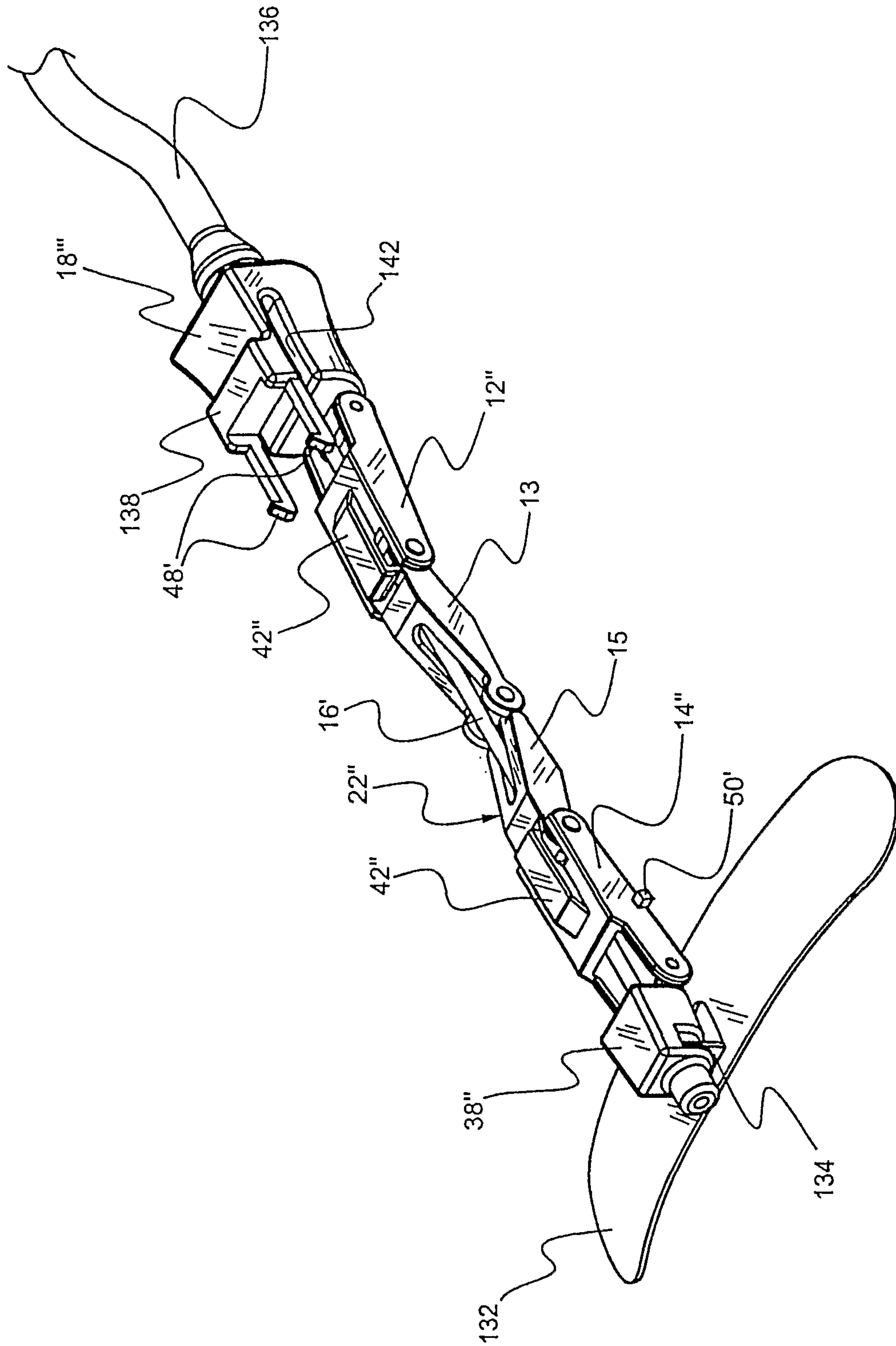


FIGURE 40

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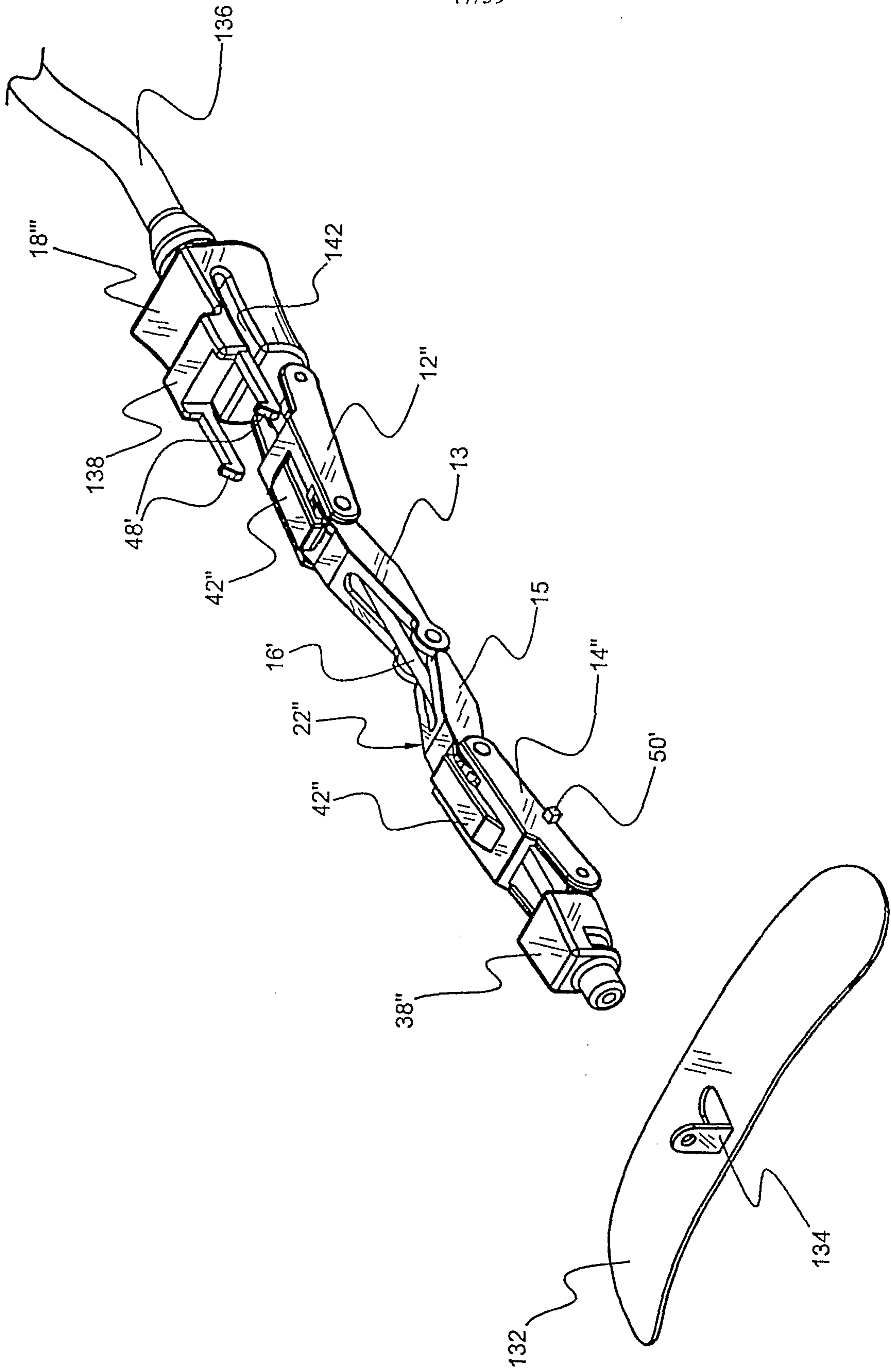


FIGURE 41

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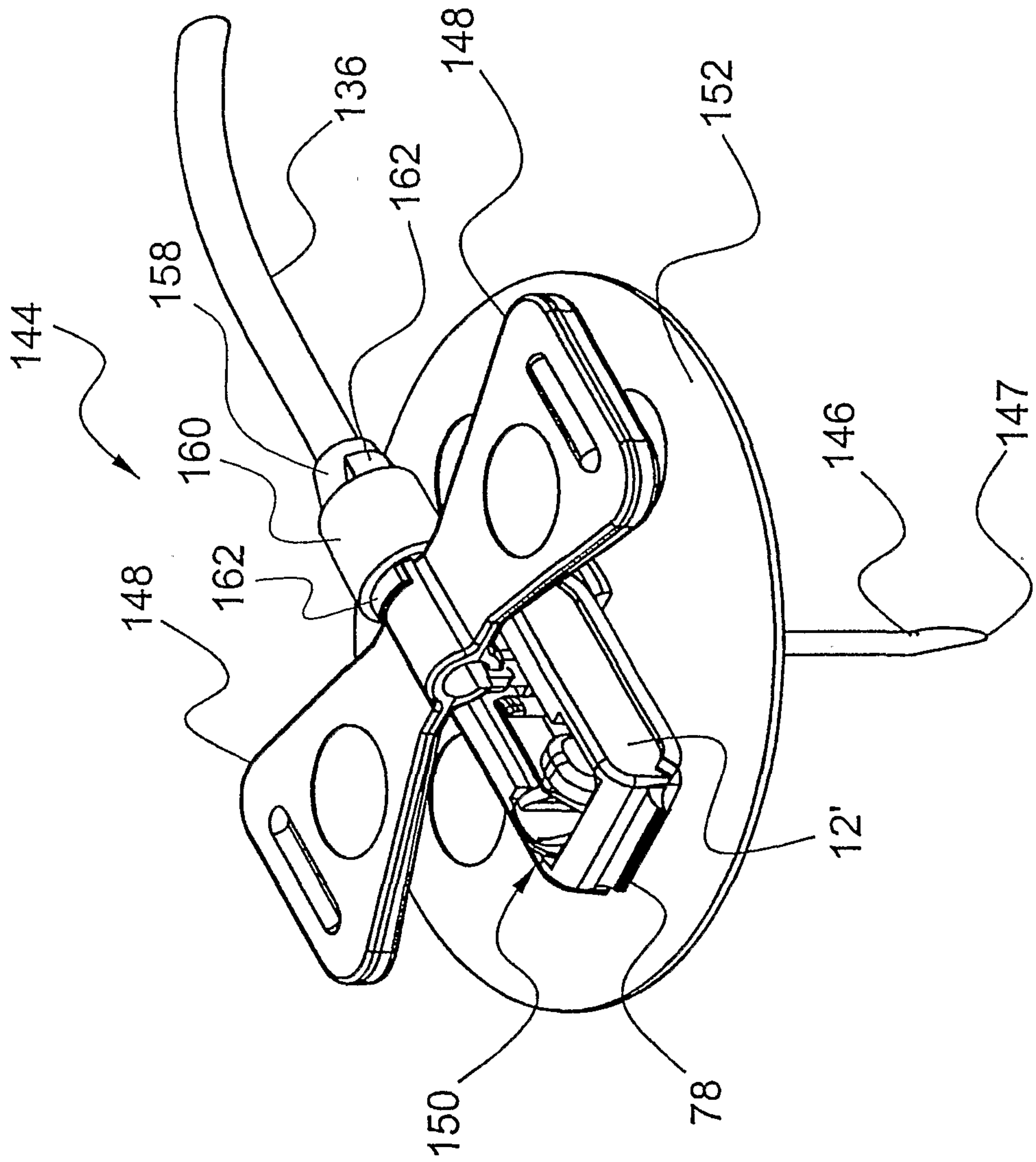


FIGURE 42

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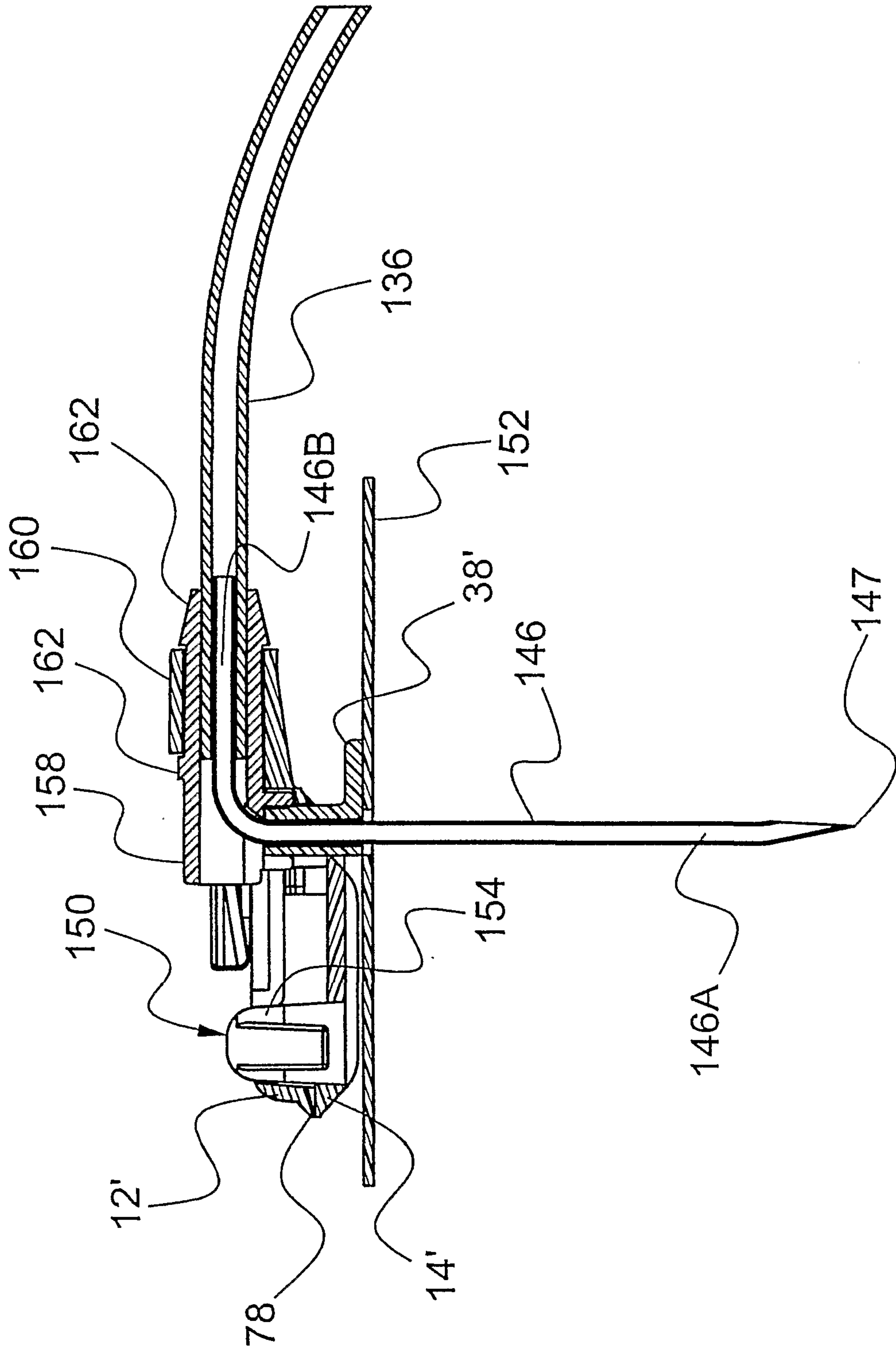


FIGURE 43

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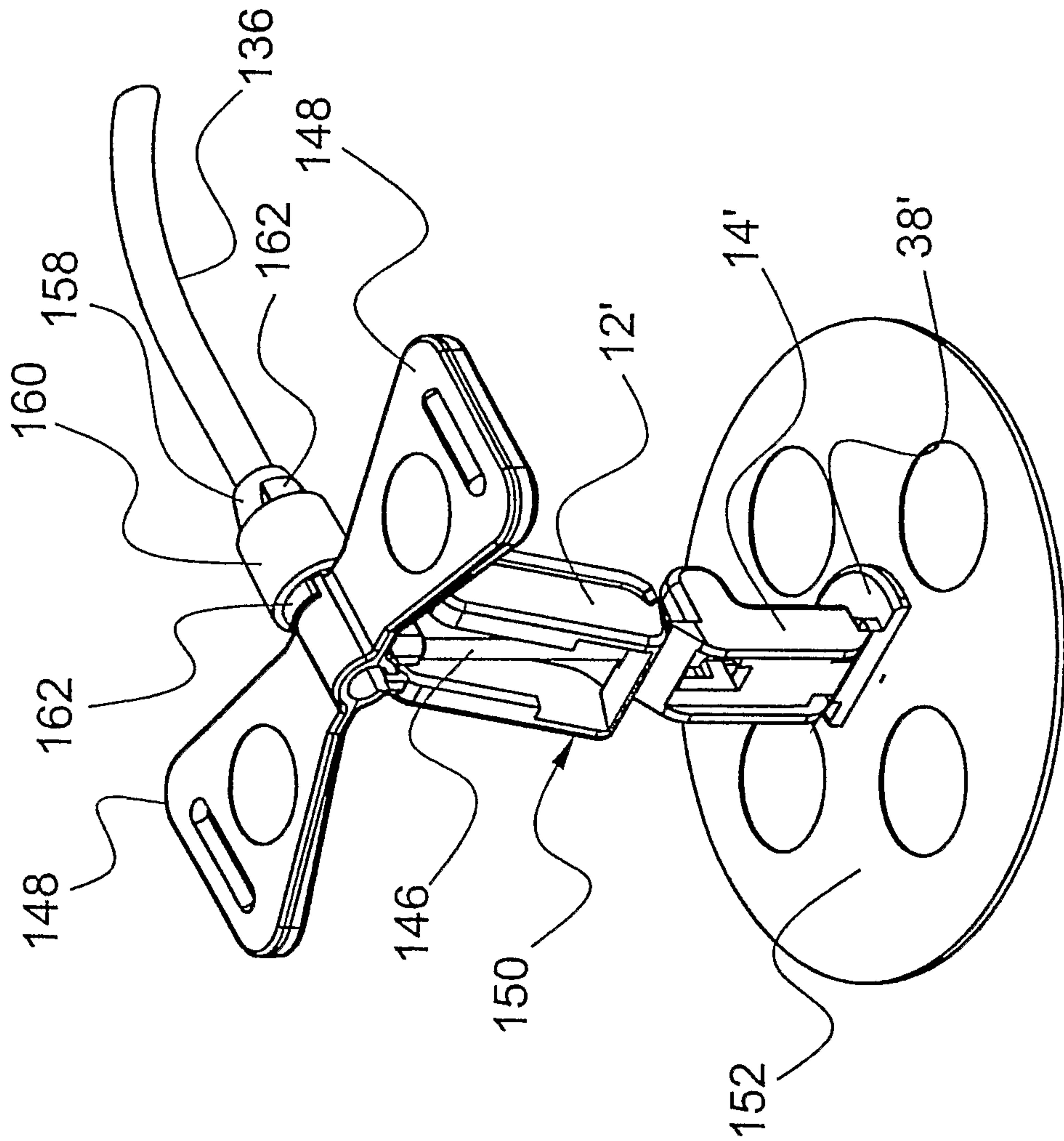


FIGURE 44

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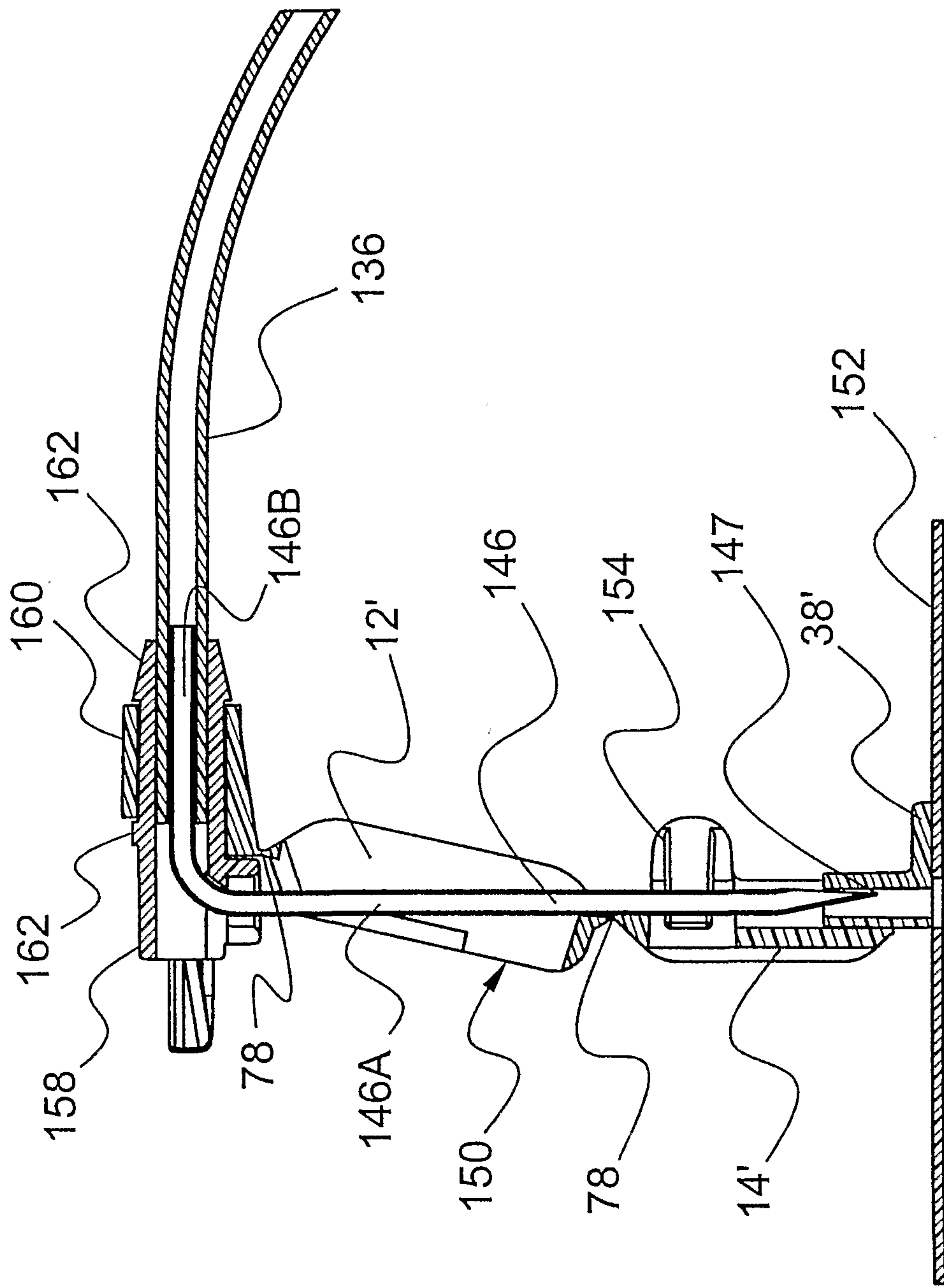


FIGURE 45

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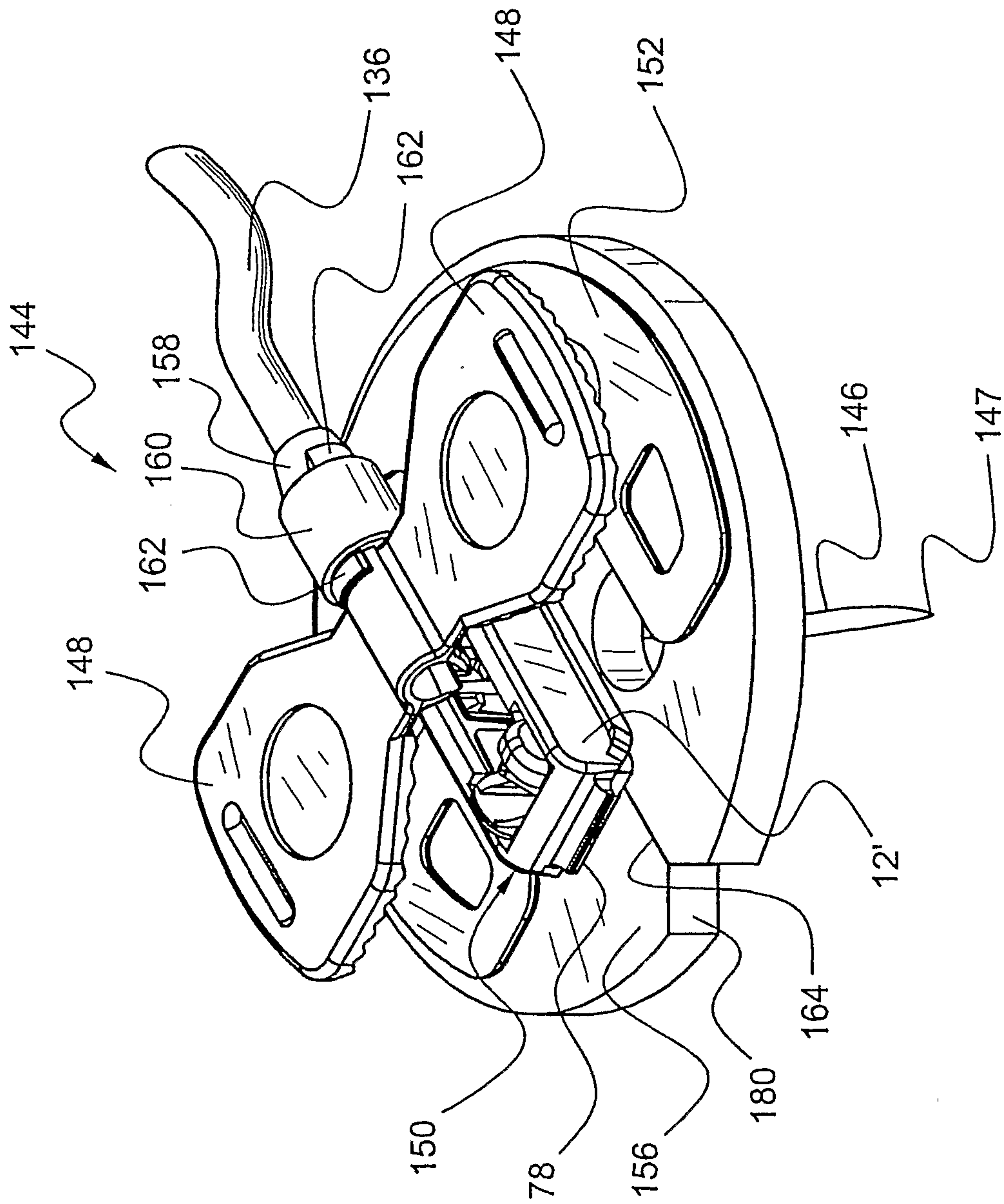


FIGURE 46

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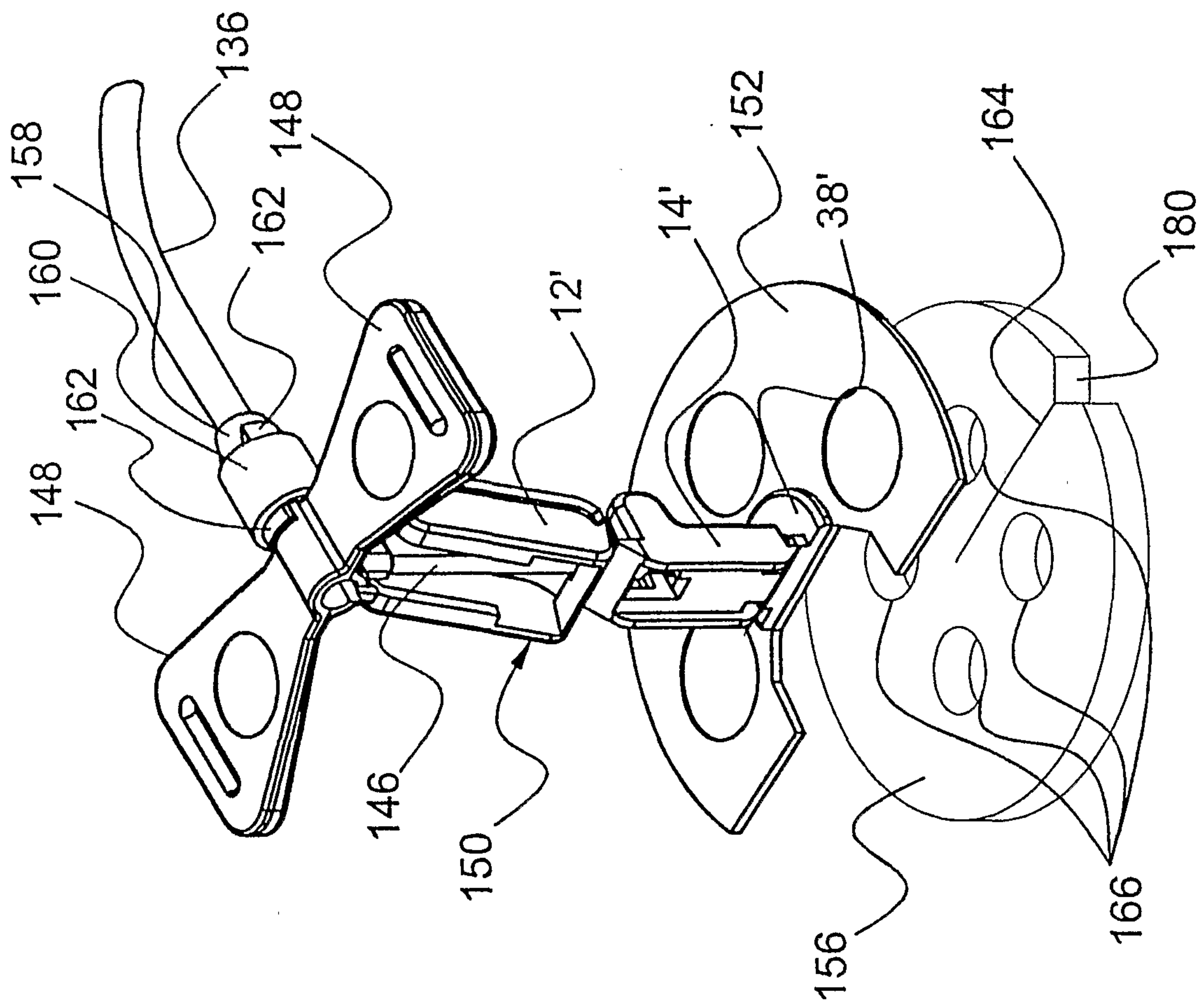


FIGURE 47

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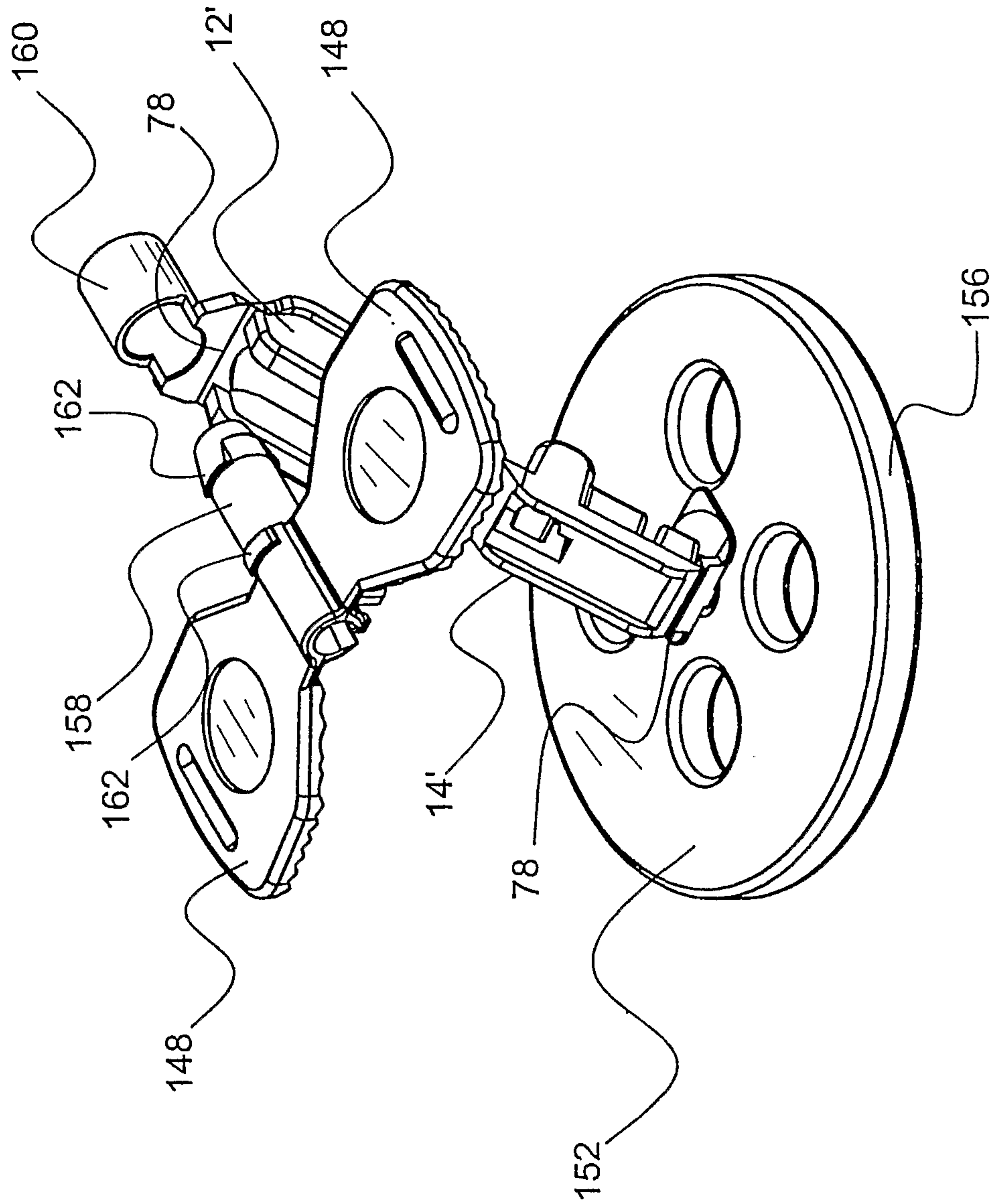


FIGURE 48

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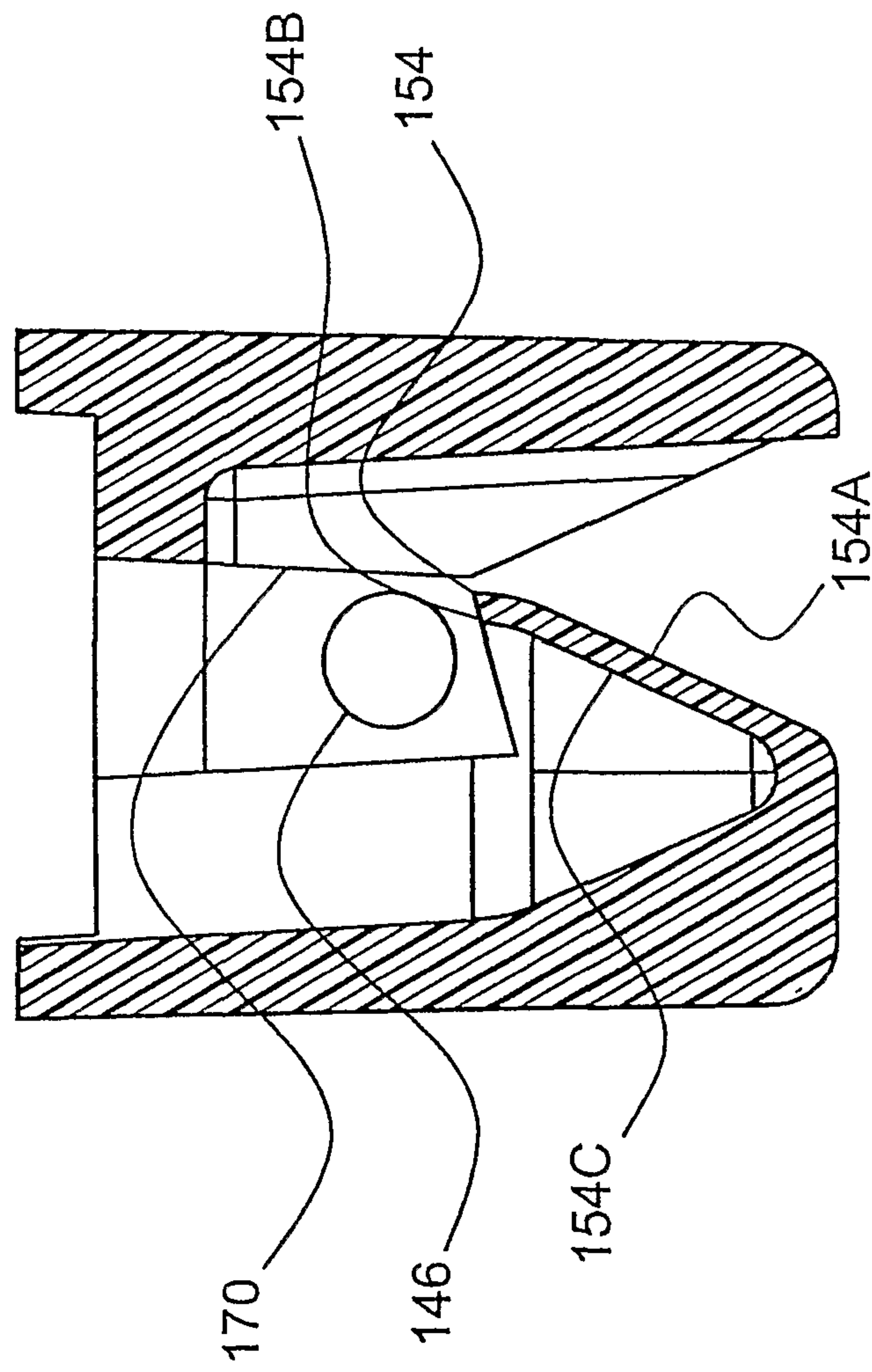


FIGURE 49

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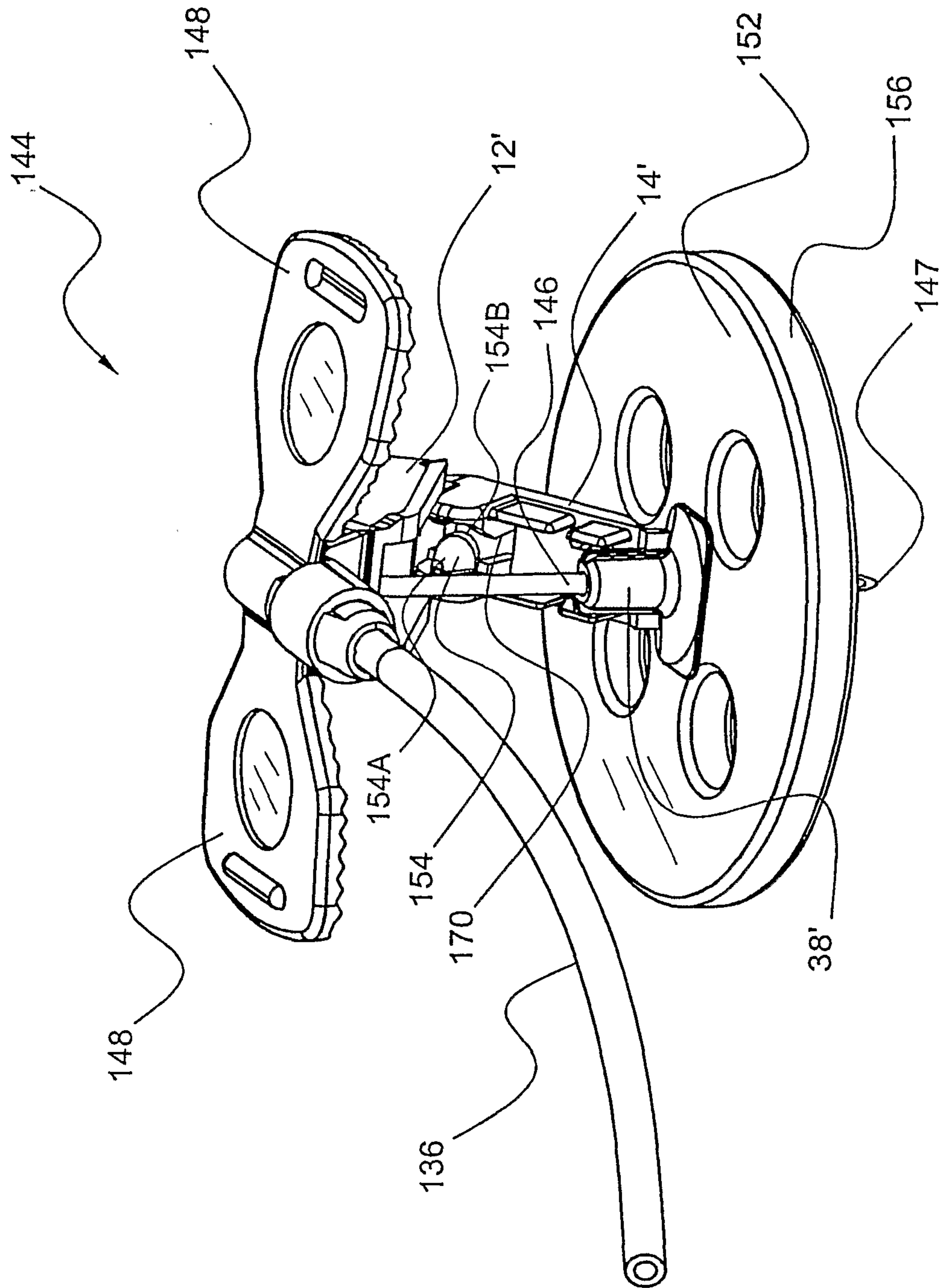


FIGURE 50

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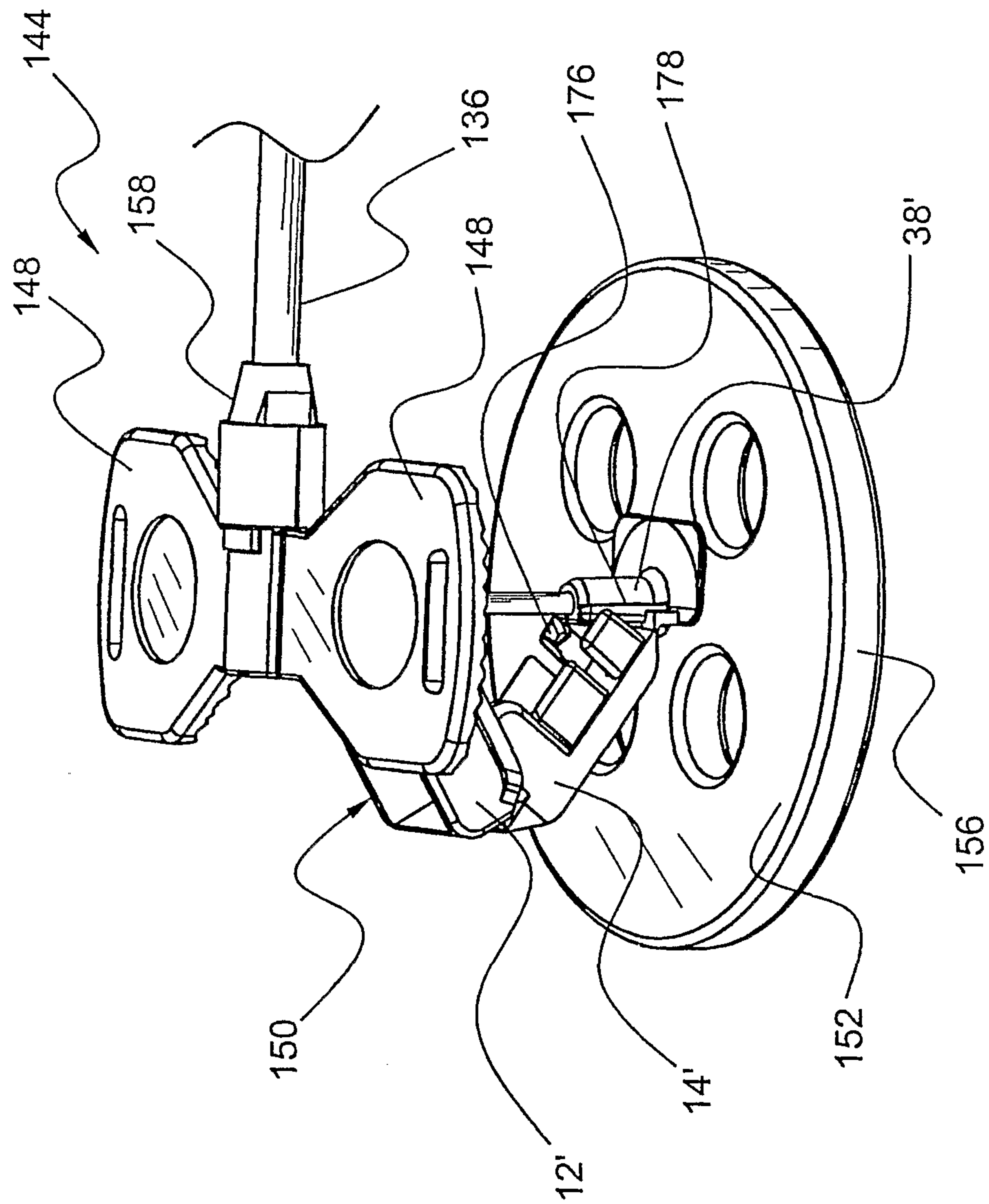


FIGURE 51

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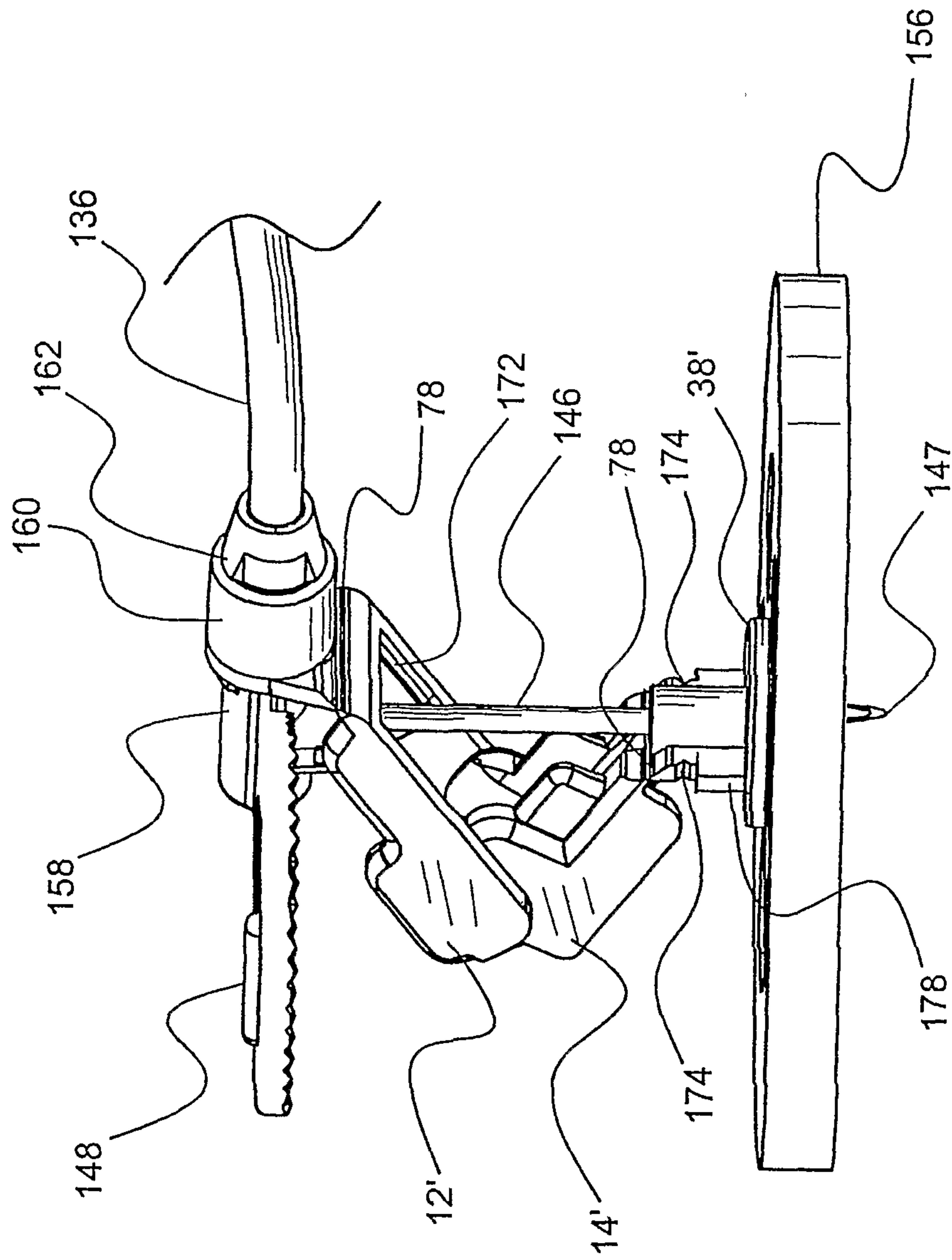


FIGURE 52

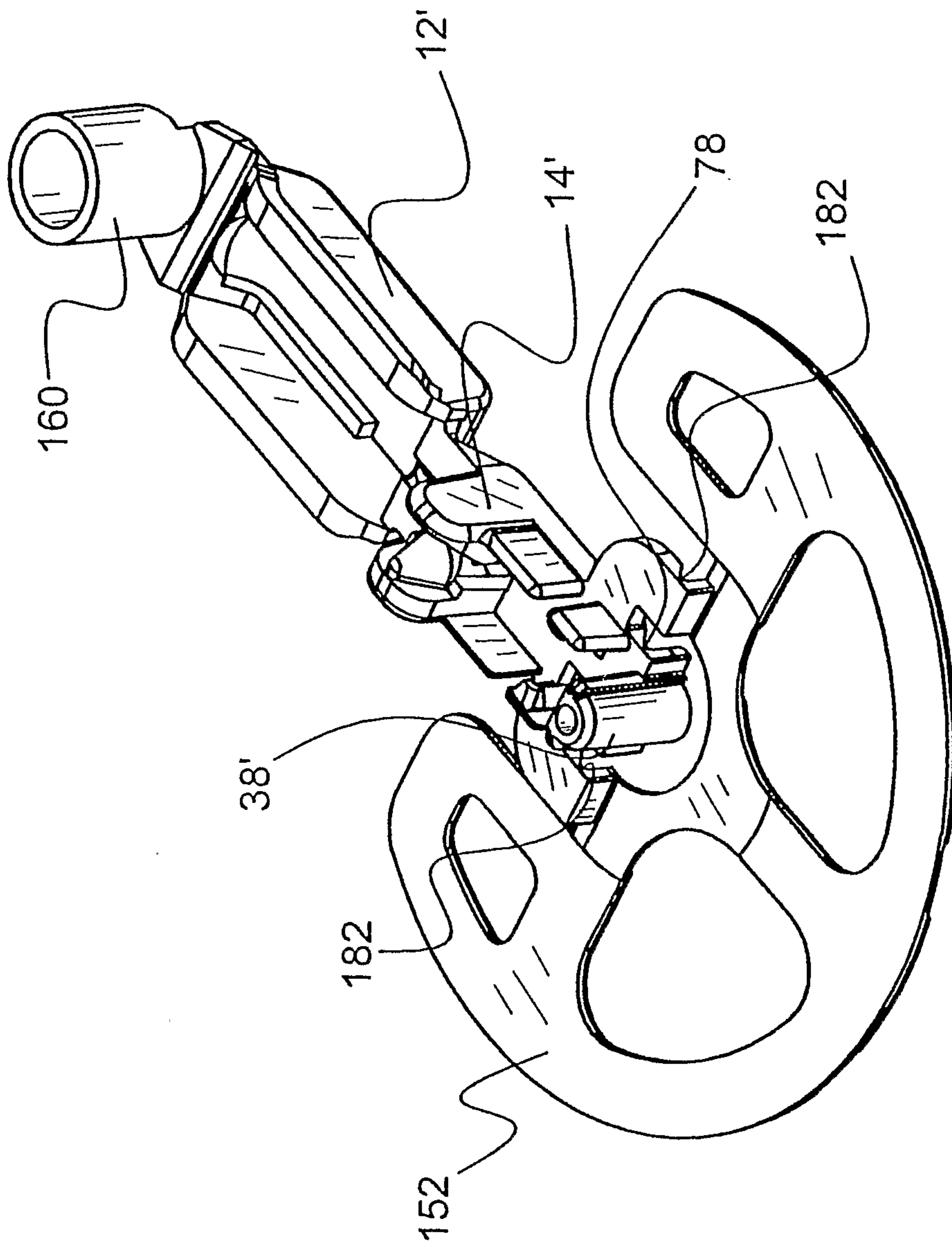


FIGURE 53

