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(54) Title: SYSTEM AND METHOD FOR ENHANCED WELLBORE PERFORATIONS

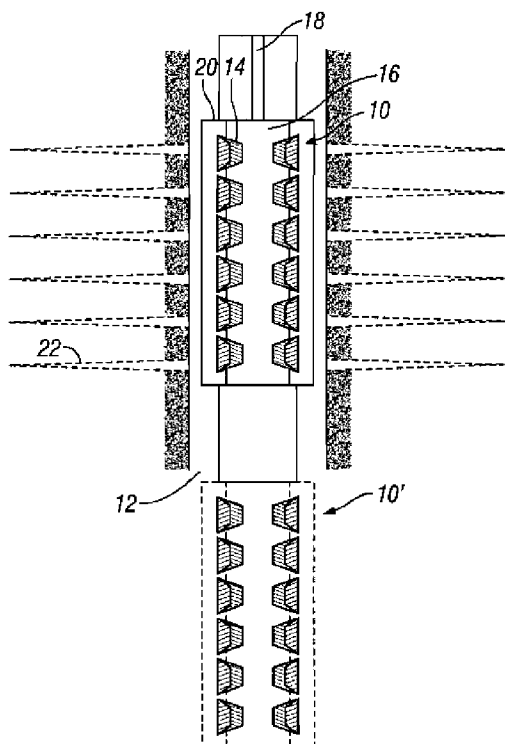


FIG. 1

(57) Abstract: A method for perforating a subterranean formation includes positioning a shaped charge and a reactant composite material in a carrier; positioning the carrier in the wellbore; detonating the shaped charge; and disintegrating the reactant composite material using a shock generated by the detonated shaped charge. The method may also include initiating a first deflagration by using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material. A system for performing the method may include a carrier, a shaped charge positioned in the carrier; and a reactant composite material positioned in the carrier. The reactant composite material may be configured to disintegrate upon detonation of the shaped charge.

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Title: SYSTEM AND METHOD FOR ENHANCED WELLBORE PERFORATIONS

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BACKGROUND OF THE DISCLOSURE

1. Field of Disclosure

[001] The present disclosure relates to an apparatus and method for perforating a well casing and/or a subterranean formation.

2. Description of the Related Art

[002] Hydrocarbon producing wells typically include a casing string positioned within a wellbore that intersects a subterranean oil or gas deposit. The casing string increases the integrity of the wellbore and provides a path for producing fluids to the surface. Conventionally, the casing is cemented to the wellbore face and is subsequently perforated by detonating shaped explosive charges. When detonated, the shaped charges generate a jet that penetrates through the casing and forms a tunnel of a short distance into the adjacent formation. Often, the region that is perforated, and in particular the walls of the tunnel, may become impermeable due to the stress applied to the formation by the perforating jet as well as stresses that may be caused during the firing of the perforating gun. The loss of permeability and other harmful effects, such as the introduction of debris into the perforation, may adversely affect the flow of hydrocarbons from an intersected hydrocarbon deposit.

[003] In aspects, the present disclosure addresses the need for perforating devices and methods that provide cleaner and more effective well perforations.

SUMMARY OF THE DISCLOSURE

[004] The present disclosure provides devices and methods for efficiently perforating a formation. In aspects, an illustrative method for perforating a formation intersected by a wellbore may include positioning a shaped charge and a reactant composite material in a carrier; positioning the carrier in the wellbore; detonating the shaped charge; and disintegrating the reactant composite material using a shock generated by the detonated shaped charge. The method may also include initiating a first deflagration by using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material. In embodiments, the method may also include initiating a second deflagration using heat from the first deflagration. Such initiating may include applying the heat to an oxygen component of the disintegrated reactant composite material and a fuel. The fuel may be supplied by a case of the shaped charge and / or a support member for the shaped charge. The support member may be a tube or strip. In embodiments, the reactant composite material may include an oxidizer and an inert binder. In one configuration, the reactant composite material may not include a fuel component. In other configurations, the reactant composite material may include an oxidizer, a fuel component and an inert binder. Also, the reactant composite material may be formulated to be oxygen overbalanced in any of these embodiments.

[005] In aspects, the present disclosure provides a system for perforating a formation intersected by a wellbore. The system may include a carrier, a shaped charge positioned in the carrier; and a reactant composite material positioned in the carrier. The reactant composite material may be configured to disintegrate upon detonation of the shaped charge. In arrangements, the reactant composite material may be interposed between shaped charges. Also, the reactant composite material may include an oxygen component in an amount sufficient to consume substantially all of the carbon resulting from detonation of the shaped charge.

[006] In aspects, the present disclosure further provides a method for perforating a formation intersected by a wellbore. The method may include positioning a plurality of shaped charges and a plurality of pellets formed at least partially of reactant composite material in a carrier; positioning the carrier in the wellbore; disintegrating the plurality of pellets by detonating the plurality of shaped charges; generating a first quantity of gas using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material; and generating a second quantity of gas by applying heat resulting from the generation of the first quantity of gas to an oxygen component of the disintegrated reactant composite material and a fuel.

[007] The above-recited examples of features of the disclosure have been summarized rather broadly in order that the detailed description thereof that follows may be better understood, and in order that the contributions to the art may be appreciated. There are, of course, additional features of the disclosure that will be described hereinafter and which will form the subject of the claims appended hereto.

BRIEF DESCRIPTION OF THE DRAWINGS

[008] For detailed understanding of the present disclosure, references should be made to the following detailed description of the preferred embodiment, taken in conjunction with the accompanying drawings, in which like elements have been given like numerals and wherein:

FIG. 1 is a schematic sectional view of one embodiment of an apparatus of the present disclosure as positioned within a well penetrating a subterranean formation;

FIG. 2 is a schematic sectional view of a portion of the **Fig. 1** embodiment;

FIG. 3 is a schematic sectional view of a perforating gun made in accordance with one embodiment of the present disclosure;

FIG. 4 is a schematic sectional view of a shaped charge gun made in accordance with one embodiment of the present disclosure;

FIG. 5 is a flowchart illustrating embodiments of methods for perforating and fracturing a formation according to the present disclosure; and

FIG. 6 is a sectional view of a shaped charge made in accordance with one embodiment of the present disclosure.

DETAILED DESCRIPTION OF THE DISCLOSURE

[0009] As will become apparent below, the present disclosure provides a safe and efficient device for enhanced perforation of a subterranean formation. In aspects, the present disclosure uses a gas-generating material carried within a perforating gun that, when activated, produces a high-pressure gas that cleans the perforations resulting from the detonation of the shaped charges in the perforating gun.

[0010] Conventionally, the rapidity of the chemical reaction of an explosive may be used as a method of classification. Explosive materials, which react very violently, are often classified as high explosives. These materials are typically used for applications requiring extremely high pressures dissipated over a very short time (*e.g.*, microseconds). For purposes of this disclosure, such reactions will be referred to as a high order reaction or high order detonation, or simply explosion. Some explosive materials may be formulated to react more slowly. These materials, which may be classified as low explosives, may release a large amount of energy over a relatively longer time period (*e.g.*, milliseconds). This relatively slowly released energy may be more useful as a propellant where the expansion of the combustion gases is used to do work. For purposes of this disclosure, such reactions will be referred to as a low order reaction or low order detonation, or simply a deflagration. Embodiments according to the present disclosure may use both of these distinct chemical reactions. For example, in some embodiments, the high order reaction will be followed by a low order reaction. In other embodiments, two distinct low order reactions may occur. In still other embodiments, a high order reaction may be followed by two distinct low order reactions. Illustrative systems, methods and devices that enhance wellbore perforation activities utilizing such reactions are discussed in greater detail below.

[0011] The present disclosure is susceptible to embodiments of different forms. There are shown in the drawings, and herein will be described in detail, specific embodiments of the present disclosure with the understanding that the present disclosure is to be considered an exemplification of the principles of the disclosure, and is not intended to limit the disclosure to that illustrated and described herein. Further, while embodiments may be described as a system made up of several components or as a combination of two or more features, it should be understood that the individual components or individual features may themselves represent advancements over the prior art and may be utilized separate and apart from any give system or combination. Moreover, no feature or combination of features should be construed as essential unless expressly stated as essential.

[0012] Referring initially to **Fig. 1**, there is shown a perforating gun **10** disposed in a wellbore **12**. Shaped charges **14** are inserted into and secured within a charge holder tube **16**. A detonator or primer cord **18** is operatively coupled in a known manner to the shaped charges **14**. The charge holder tube **16** with the attached shaped charges **14** are inserted into a carrier housing **20**. Any suitable detonating system may be used in conjunction with the perforating gun **10** as will be evident to a skilled artisan. The perforating gun **10** is conveyed into the wellbore **12** with a conveyance device that is suspended from a rig or other platform (not shown) at the surface. Suitable conveyance devices for conveying the perforating gun **10** downhole include coiled tubing, a drill pipe, a wireline, a slick line, or other suitable work string which may be used to position and support one or more guns **10** within the wellbore **12**. In some embodiments, the conveyance device can be a self-propelled tractor or like device that move along the wellbore. In some embodiments, a train of guns may be employed, an exemplary adjacent gun being shown in phantom lines and labeled with **10'**.

[0013] In one embodiment, the perforating gun **10** is configured to perforate and fracture a formation in a single trip, the perforations being enumerated with **22**. As will be described more fully below, the material for producing a

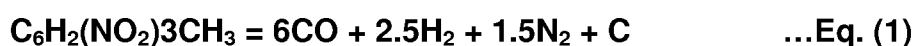
high-pressure gas for cleaning perforations in the formation is carried in a suitable location in the gun **10**.

[0014] Referring now to **Fig. 2**, there is illustratively shown a section of the perforating gun **10**. In **Fig. 2**, there is sectionally shown the shaped charge **14**, the charge tube **16**, and the carrier tube **20**. In one arrangement, a volume of gas-generating material, shown with dashed lines and labeled **30**, can be positioned external to the carrier tube **20**. For example, the external volume of gas-generating material **30** can be formed as a sleeve or strip fixed onto the carrier tube **20**. In another arrangement, a volume of gas-generating material, shown with dashed lines and labeled **32**, can be positioned internally within the carrier tube **20** and external to the charge tube **16**. In another arrangement, a volume of gas-generating material, shown with dashed lines and labeled **34**, can be positioned internal to the charge tube **16**. Additionally, a volume of gas-generating material can be positioned adjacent to the shaped charges **16** such as in an adjoining sub (not shown).

[0015] In still other embodiments, one or more elements making up the perforating gun **10** can be formed from the gas-generating material. For example, a casing **36** of the shaped charge **14** can be formed partially or wholly from a gas-generating material. In another arrangement, a volume of gas-generating material **38** can be positioned inside the casing **38**. In still other arrangements, the carrier tube **20**, charge tube **16** or other component of the perforating gun **10** can be formed at least partially of a gas-generating material.

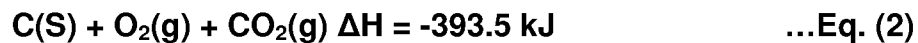
[0016] Referring now to **Fig. 3**, there is illustratively shown an embodiment of a perforating gun **10** that includes a reactant composite material **50** to generate a high-pressure gas that may be used to clean a perforation. In **Fig. 3**, there are shown shaped charges **54**, and a charge holder **56**. The gun **10** may also include a carrier or housing (not shown). In one arrangement, one or more pellets of reactant composite material (RCM) **50** are positioned between or interleaved with the shaped charges **54**. The term "pellet" is used to generally denote a body that may be manipulated and disposed between the shaped charges **54**. The pellets may be disk-shaped, ring-shaped, rectangular, spherical or another geometric shape. The charge holder **56** may be a member such as a strip or tube configured to receive the shaped charges **54**.

[0017] In embodiments, the RCM may be formulated to increase the power, performance and / or usefulness of a shaped charged explosive by making available sufficient oxidizing compounds for reaction with the carbon residue that occurs from the detonation of the shaped charge. This oxygen can initiate a deflagration reaction that follows the detonation of the shaped charge. By way of illustration, the following balance equation shows the products of reaction resulting from the detonation of TNT:



As can be seen, the carbon is not fully converted to Carbon Monoxide because of insufficient available oxygen. Explosives with free carbon remaining at the completion of the chemical reaction are considered to have a negative oxygen balance (OB%). For example, TNT may have an OB% of 74%.

[0018] In embodiments of the present disclosure, the RCM supplies sufficient oxidizing material to utilize the carbon residue in a secondary reaction:



By way of example, the RCM may combine an oxidizer, such as Potassium Perchlorate, with an explosive, such as TNT. The manner in which the two components are mixed will control the timing and rapidity of the secondary reaction.

[0019] As shown in the **Fig. 3** embodiment, the RCM **50** may be a pellet that includes an oxidizer and the shaped charge **54** may include a fuel; *e.g.*, a case of the shaped charge may be formed of a metal such as zinc. The pellet may include an oxidizer and a binder, but no functional amount of fuel. As described previously, the pellet may be positioned between each shaped charge **54**. The detonation of the shaped charges **54** results in the gun body filling with the combustion gases containing free carbon. The shock and pressure from the explosion fragments the shaped charge **54** and the RCM **50**. This may be a turbulent process that mixes the carbon and oxidizer. The heat from the explosive reaction ignites the mixture of carbon and oxidizer. The pressure generated by this deflagration cleans the perforation and may create fractures in the rock surrounding the perforation tunnel.

[0020] In one variant of the **Fig. 3** embodiment, the RCM pellet **50** may include an oxidizer and a fuel. The fuel may be in the form of a wrapping made of paper or aluminum that encloses the pellets. In embodiments, a fuel such carbon or metal may be added to the pellets to fully balance the secondary chemical reaction. In such embodiments, the pellet may include an oxidizer, a fuel and a binder.

[0021] It should be understood that the oxidizer may be positioned elsewhere in the perforating gun. Illustrative examples of embodiments utilizing the oxidizer in a shaped charge **60** are discussed with reference to **Fig. 4**. In **Fig. 4**, the shaped charge **60** includes a casing **62**, a liner **64**, an

explosive material **66**, and an oxidizer **70**. The casing **62** has an opening **72** for receiving a detonator cord **74** and possibly a booster **76**. The explosive material **66** and oxidizer **70** may be disposed within the casing **62**. The explosive material **66** may be any material adapted to form the liner **64** into a jet upon detonation (e.g., RDX, HMX, PS, HNS, PYX, and NONA). In the shown arrangement, the oxidizer **70** is positioned between the explosive charge **66** and the metal liner **64**. The shock wave from the detonation of the explosive **66** passes through the oxidizer layer **70** to collide with and collapse the liner **64**. The collapse of the liner **64** results in the formation of a jet - piercing a wellbore tubular such as a well casing. The momentum of the jet-forming process may inject the oxidizer **70** into the perforation tunnel. This injection process may be extremely turbulent and enable the mixing of the oxidizer **70** with the carbon residue of the burned explosive material **66**. The residue heat of the explosive jet may initiate a deflagration of the mixture of the oxidizer **70** and the carbon residue. The pressure generated by this deflagration may clean the perforation and create fractures into the rock surrounding the perforation tunnel. In a variant, the oxidizer **70** may be positioned between the explosive charge and the metal charge case **62**. The shock wave from the detonation of the explosive **66** passes through the oxidizer layer **70** and results in the fragmentation of the charge case **62**. Inside the perforating gun body, the heat from the detonation of the explosive material **66** initiates a deflagration of the oxidizer **70** and a residue carbon mixture. The pressure generated by this deflagration cleans the perforation and may create fractures into the rock surrounding the perforation tunnel.

[0022] Referring now to **Fig. 5**, there is shown illustrative methodologies for utilizing gas-generating material to perforate a formation. In connection with a perforating gun as shown in **Fig. 1**, a method **100** for cleaning perforations in a formation with gas-generating material can be initiated by detonation of one or more perforating charges at step **110** by using the detonator cord or other suitable device. The RCM material is not detonated by the detonator cord or other suitable device. In a conventional manner, the detonation is followed at step **120** by a formation of a perforating jet that penetrates the formation and forms a perforation in the formation, a release of heat or thermal energy, a

shockwave, and resulting formation of carbon residue. It should be understood that these other steps may occur substantially simultaneously but are merely discussed in a sequence for ease of explanation. The shockwave disintegrates the RCM at step **130**, which allows an oxidizer that makes oxygen available at step **140**. Thus, prior to the pulverization or disintegration, the RCM does not burn or ignite in any functional sense. The heat applied to the newly-available oxygen and residual carbon initiates a deflagration at step **150** that has several distinct phases. A deflagration occurs in the housing, a deflagration occurs in the wellbore but outside the housing, and a deflagration occurs in the perforation. The deflagration at step **150** also provides thermal energy that may be used to initiate a second deflagration at step **160**. The second deflagration uses a fuel supplied in the perforating gun and the newly-available oxygen. The fuel may be in the RCM, in the casing of the shaped charge or in another component of the perforating gun. The high pressure gas generated by the first and second deflagrations enters and cleans the perforations in the formation.

[0023] Referring now to **Fig. 1**, the use of deflagrations that follow a detonation of shaped charges in the manner described above may reduce the fluid pressure inside the perforating gun **10**. This reduction in pressure may prevent the perforating gun **10** from bursting. The deflagrations are controlled by controlling aspects such as the magnitude of the energy released and the location of the deflagrations (e.g., inside the gun, in the wellbore, in the perforation). In addition to controlling aspects of the deflagrations, a pressure reduction in the perforating gun **10** may also be obtained by venting the perforating gun **10**. One technique for venting the perforating gun **10** is to enlarge the perforations made by the shaped charges in the carrier of the perforation gun **10**. Discussed below is an illustrative shaped charge configured to maximize a perforation in a carrier of the perforating gun **10** and therefore increase the out-flow of high-pressure gas from the interior of the perforating gun **10**.

Referring now to **FIG. 6**, there is shown one shaped charge **80** made in accordance with the present disclosure. The charge **80** includes a casing **82**

having a quantity of explosive material **84** and enclosed by a liner **86**. The casing may be made of materials such as steel or zinc. Other suitable materials include particle or fiber reinforced composite materials. The casing **82** may have a geometry that is symmetric along a longitudinal axis **88**. The shape of the casing **82** may be adjusted to suit different purposes such as deep penetration or large entry hole or both. As is known, the liner geometries can be varied to obtain deep penetration and small entry holes, relatively short penetration depth and large entry holes, or relatively deep penetration and relative large entry holes.

[0024] The liner **86** employs multiple angles in order to form a projectile that cuts a relatively large hole in the carrier housing **16** (**Fig. 1**). This relatively large hole enables the high pressure gases formed by the RCM **50** (**Fig. 3**) to more easily escape the interior of the housing **16** (**Fig. 1**). The liner **86** may generate a jet profile that includes a first shape that cuts or shears the carrier housing **16** (**Fig. 1**) and a second shape that perforates the formation. The jet may be one single body or two or more discrete projectiles. In one arrangement, the liner **86** is conically shaped and has a main body **90** beginning at an apex **92** and terminating at a skirt portion **94**. The liner **86** is generally a thin-walled member having a thickness in the range of 0.5 to 5.0 millimeters. The wall forming of the main body **90** has a first angle **96** relative to the longitudinal axis **88** and the wall forming the skirt portion **94** has a second angle **98** to the longitudinal axis **88**. Exemplary ranges for the second angle **98** range from sixty to ninety degrees or greater. In embodiments, the skirt portion **94** may be roughly five to twenty percent of the total length of the liner **86**. Thus, in an aspect, a wall **200** of the liner **86** may be described as having an arcuate portion **202** at the apex **92**, an intermediate conical section **204** being defined by the first angle **96** relative to a longitudinal axis **88**, and a terminating conical section **206** being defined by the second angle **98** relative to the longitudinal axis **88**. It should be appreciated that while sharp angles are shown at the adjoining edges, radii or other such features may be utilized at those adjoining edges.

[0025] It should be appreciated that the first and second angles **96** and **98** enable their associate portions of the liner **86** to respond or react differently to the shock wave applied from a detonation. For instance, the first angle **96** may be selected such that the shock wave folds the intermediate conical section **204** into the perforating jet. The second angle **98** may be selected such that the shock wave forms the terminating conical section **206** into a disk or platen-type object having a larger diameter than the perforating jet. In one aspect, the first and second angles **96** and **98** orient the walls making up intermediate conical section **204** and the terminating conical section **206** to have different impact angles with the shock wave traveling through the shaped charge. In another aspect, the first and second angles **96** and **98** orient the walls making up intermediate conical section **204** and the terminating conical section **206** to allow a functionally effective amount of explosive material behind the skirt portion **94**. By functionally effective amount, it is meant that there is sufficient explosives in order to shape and propel a jet formed by the skirt portion **94** in a desired manner.

[0026] The liner **86** may be formed of powder metals or powder metals blended with ductile materials such as aluminum, zinc, copper, tungsten, lead, bismuth, tantalum, tin, brass, molybdenum, etc. Materials such as plasticizers or binder may also be included in a material matrix of the liner **86**. The liner **86** may also be formed of malleable solid or sheet metals such as copper, zinc, and Pfinodal. Reactive or energetic materials may also be utilized in the liner **86**. In some embodiments, the liner **86** is made of a single material or blend of materials. In other embodiments, the liner **86** utilizes two or more different materials. For example, the skirt portion **94** may be formed of a material different from the material used in the remainder of the liner **86**.

[0027] In certain applications, an oxidizer may be used in conjunction with the gas-generating material. Suitable oxidizers include potassium sulfate and potassium benzoate. The oxygen released by the oxidizers can combine with a metal fuel such as zinc and/or with carbon or hydrogen (e.g., rubber). Also, materials such as calcium sulfate hemihydrate can function as both a hydrate and a high temperature oxidizer. Additionally, material can be used in

conjunction with the gas-generating material to increase the available heat of reaction. Suitable materials include a metal such as finely divided aluminum.

[0028] From the above, it should be appreciated that what has been disclosed includes, in part, a method for perforating a formation intersected by a wellbore. The method may include positioning a shaped charge and a reactant composite material in a carrier; positioning the carrier in the wellbore; detonating the shaped charge; and disintegrating the reactant composite material using a shock generated by the detonated shaped charge. The method may also include initiating a first deflagration by using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material. In embodiments, the method may also include initiating a second deflagration using heat from the first deflagration. Such initiating may include applying the heat to an oxygen component of the disintegrated reactant composite material and a fuel. The fuel may be supplied by a case of the shaped charge and / or a support member for the shaped charge. The support member may be a tube or strip. In embodiments, the reactant composite material may include an oxidizer and an inert binder. In one configuration, the reactant composite material may not include a fuel component. In other configurations, the reactant composite material may include an oxidizer, a fuel component and an inert binder. Also, the reactant composite material may be formulated to be oxygen overbalanced in any of these embodiments.

[0029] From the above, what has been disclosed also includes a system for perforating a formation intersected by a wellbore. The system may include a carrier, a shaped charge positioned in the carrier; and a reactant composite material positioned in the carrier. The reactant composite material may be configured to disintegrate upon detonation of the shaped charge. In arrangements, the reactant composite material may be interposed between shaped charges. Also, the reactant composite material may include an oxygen component in an amount sufficient to consume substantially all of the carbon resulting from detonation of the shaped charge.

[0030] From the above, what has been disclosed further includes a method for perforating a formation intersected by a wellbore. The method may

include positioning a plurality of shaped charges and a plurality of pellets formed at least partially of reactant composite material in a carrier; positioning the carrier in the wellbore; disintegrating the plurality of pellets by detonating the plurality of shaped charges; generating a first quantity of gas using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material; and generating a second quantity of gas by applying heat resulting from the generation of the first quantity of gas to an oxygen component of the disintegrated reactant composite material and a fuel.

[0031] The foregoing description is directed to particular embodiments of the present disclosure for the purpose of illustration and explanation. It will be apparent, however, to one skilled in the art that many modifications and changes to the embodiment set forth above are possible without departing from the scope of the disclosure. Thus, it is intended that the following claims be interpreted to embrace all such modifications and changes.

THE CLAIMS

1. A method of perforating a formation intersected by a wellbore, comprising:
 - positioning a shaped charge and a reactant composite material in a carrier;
 - positioning the carrier in the wellbore;
 - detonating the shaped charge; and
 - disintegrating the reactant composite material using a shock generated by the detonated shaped charge.
2. The method of claim 1 further comprising initiating a first deflagration by using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material.
3. The method of claim 2 further comprising initiating a second deflagration using heat from the first deflagration.
4. The method of claim 3 wherein the initiating includes applying the heat to an oxygen component of the disintegrated reactant composite material and a fuel.
5. The method of claim 4 wherein the fuel is supplied by one of: (i) a case of the shaped charge; and (ii) a support member for the shaped charge.
6. The method of claim 5 wherein the reactant composite material includes an oxidizer and an inert binder, the reactant composite material including substantially no fuel component.
7. The method of claim 6 wherein the reactant composite material is oxygen overbalanced.
8. The method of claim 1 wherein the reactant composite material includes an oxidizer, a fuel component and an inert binder.
9. The method of claim 8 wherein the reactant composite material is oxygen overbalanced.

10. A system for perforating a formation intersected by a wellbore, comprising:

a carrier;

a shaped charge positioned in the carrier; and

a reactant composite material positioned in the carrier, the reactant composite material being configured to disintegrate upon detonation of the shaped charge.

11. The system of claim 10 further comprising a plurality of shaped charges, the reactant composite material being interposed between two of the plurality of shaped charges.

12. The system of claim 11 wherein the reactant composite material is formed as a plurality of pellets.

13. The system of claim 12 wherein an axial space separates each of the plurality of shaped charges, and wherein each axial space includes at least one pellet of the plurality of pellets.

14. The system of claim 10 wherein the reactant composite material includes an oxygen component in an amount sufficient to consume substantially all of the carbon resulting from detonation of the shaped charge.

15. A method of perforating a formation intersected by a wellbore, comprising:

positioning a plurality of shaped charges and a plurality of pellets formed at least partially of reactant composite material in a carrier;

positioning the carrier in the wellbore;

disintegrating the plurality of pellets by detonating the plurality of shaped charges;

generating a first quantity of gas using carbon and heat resulting from the detonation of the shaped charge and an oxygen component of the disintegrated reactant composite material; and

generating a second quantity of gas by applying heat resulting from the

generation of the first quantity of gas to an oxygen component of the disintegrated reactant composite material and a fuel.

16. The method of claim 15 wherein the reactant composite material is oxygen overbalanced.

17. The method of claim 15 wherein the reactant composite material includes an oxidizer, a fuel component and an inert binder.

18. The method of claim 17 wherein the reactant composite material is oxygen overbalanced.

19. The method of claim 15 wherein the pellets are interleaved with the shaped charges.

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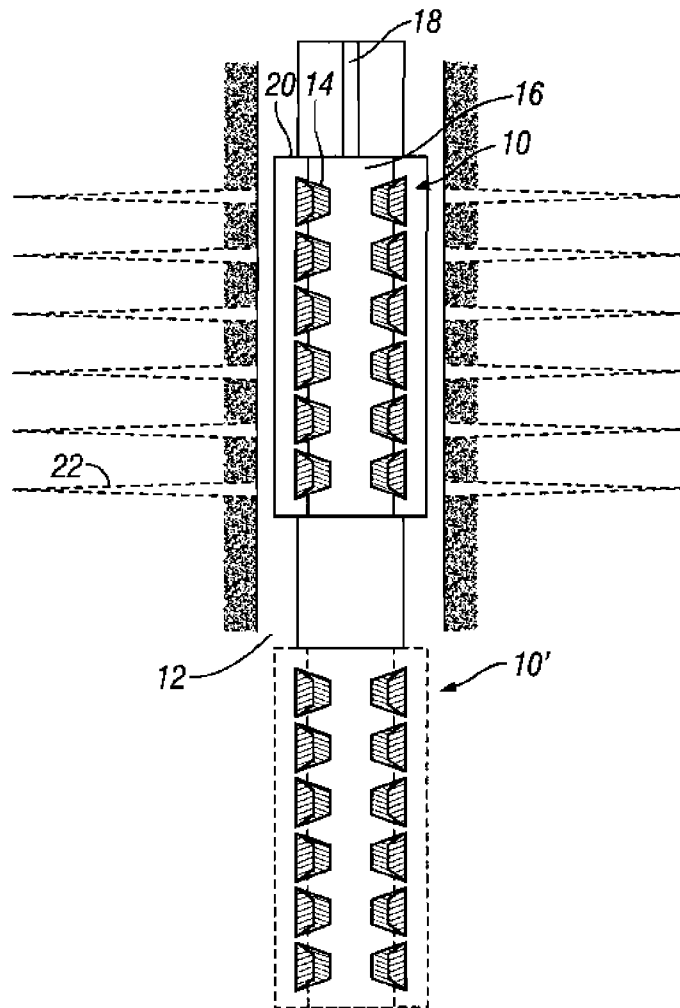


FIG. 1

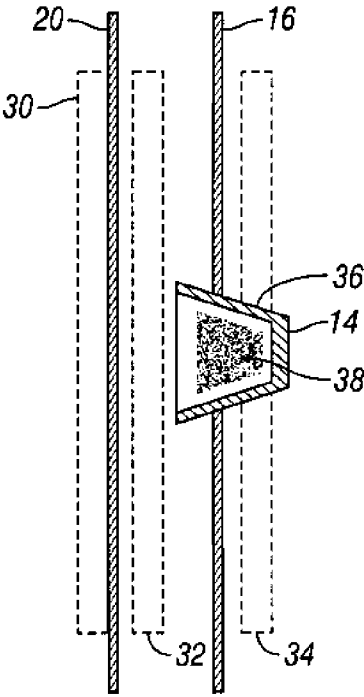


FIG. 2

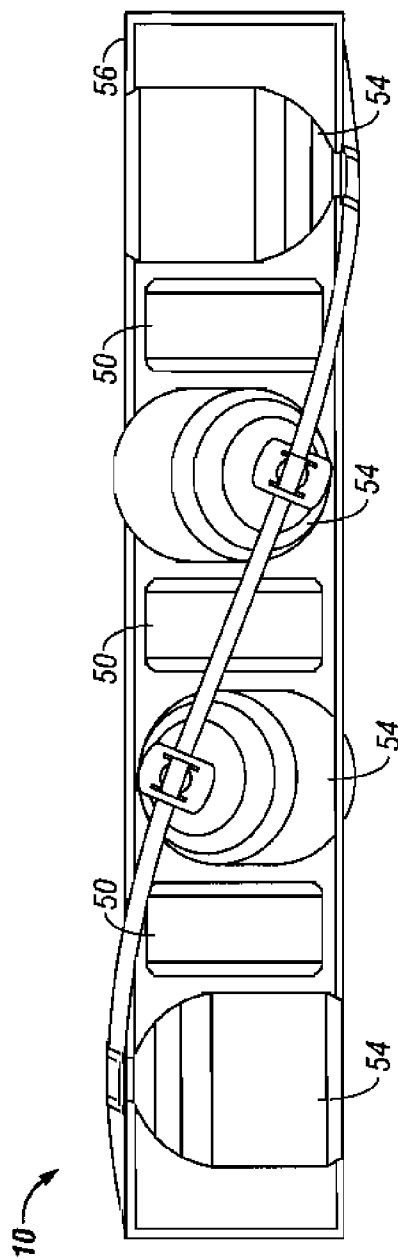


FIG. 3

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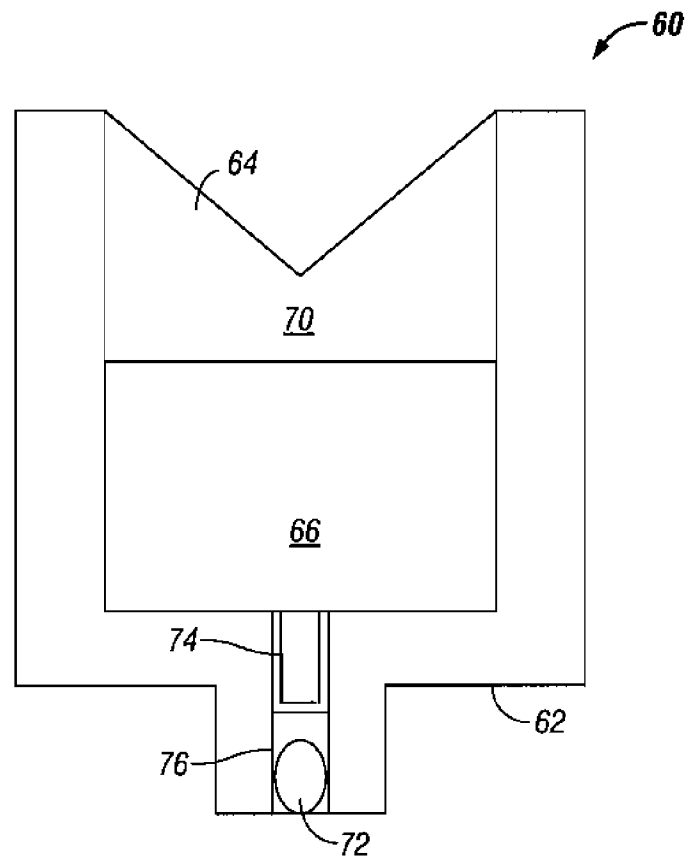


FIG. 4

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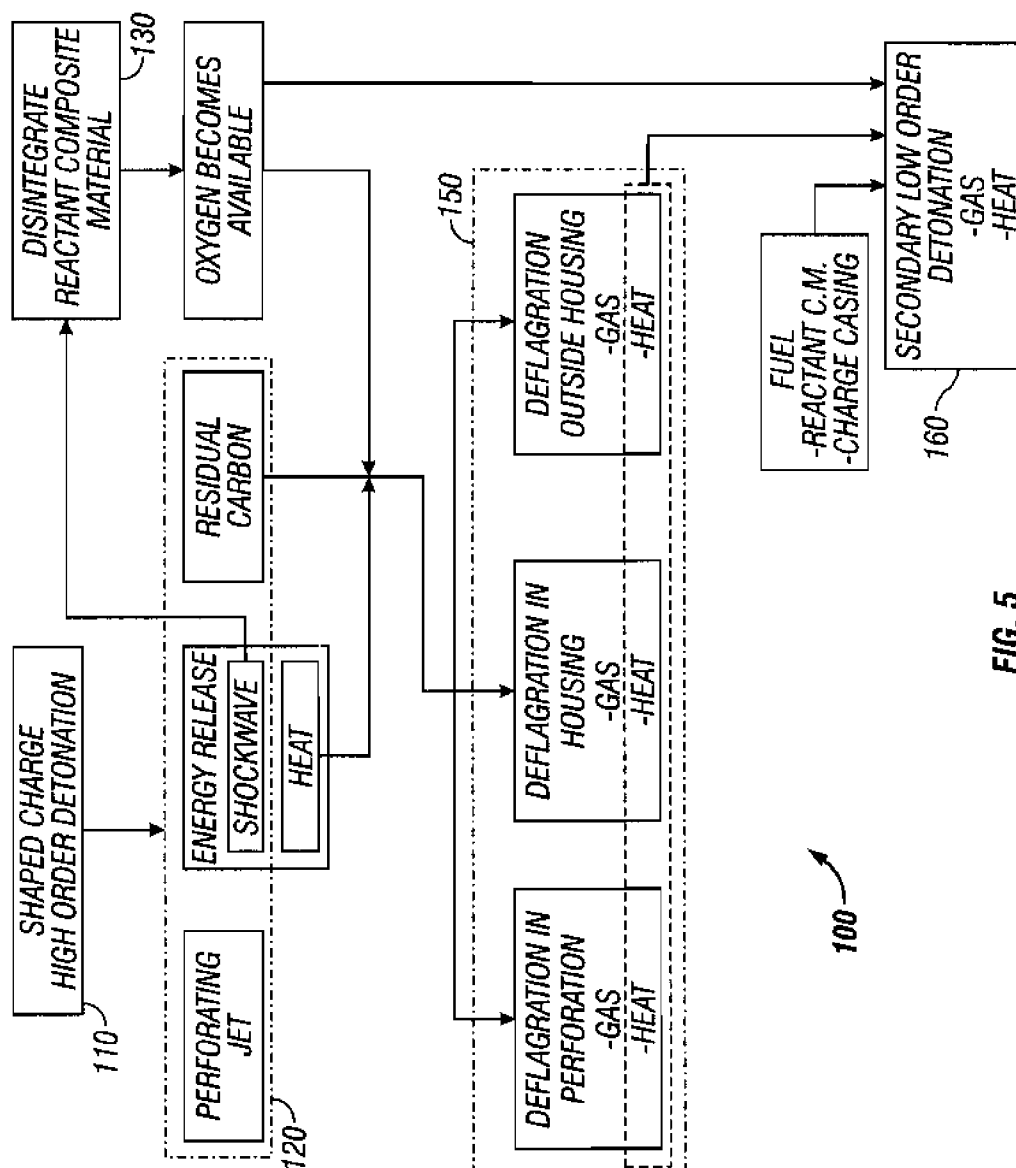


FIG. 5

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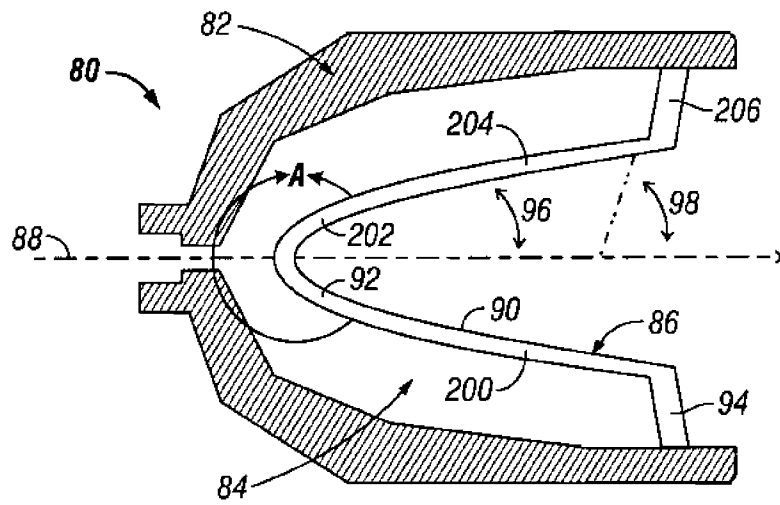


FIG. 6

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 09/31588

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - E21B 29/02 (2009.01)

USPC - 166/299

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8): E21B 29/02 (2009.01)

USPC: 166/299

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

IPC(8): E21B 29/02 (2009.01) (text search)

USPC: 166/63, 244.1, 299 (text search)

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PubWEST(USPT,PGPB,EPAB,JPAB); Internet search via Google Web and Google Scholar search engines. Search Terms Used: wellbore shaped charge detonation oxidizer steam fracture carrier metal fuel detonation hydrate hydroxide expansion gas casing carrier housing explosion hydrocarbon oil well welling drilling downwell logging C4

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 2007/0084604 A1 (Haney et al.) 19 April 2007 (19.04.2007) para. [0001] through [0024], Fig. 1-3	1-19
A	US 6,354,219 B1 (Pratt et al.) 12 March 2002 (12.03.2002), entire document	1-19
A	US 2007/0240880 A1 (Olsen) 18 October 2007 (18.10.2007), entire document	1-19

☐ Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

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"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

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"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

19 February 2009 (19.02.2009)

Date of mailing of the international search report

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