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(71) Applicant(s)
Raytheon Company

(72) Inventor(s)
Wyatt, William Gerald; Schwartz, Gary J.

(74) Agent/Attorney
Pizzeys, Level 2, Woden Plaza Offices, Woden, ACT, 2606

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(71) Applicant: **RAYTHEON COMPANY** [US/US]; 141
Spring Street, Lexington, MA 02421 (US).

(72) Inventors: **WYATT, William, Gerald**; 7104 Harvey
Lane, Plano, TX 75025 (US). **SCHWARTZ, Gary, J.**;
7823 La Manga Drive, Dallas, TX 75248 (US).

(74) Agent: **MILLS, Jerry, W.**; Baker & Botts, L.L.P., 2001
Ross Avenue, Suite 600, Dallas, TX 75201-2980 (US).

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(54) Title: METHIOD AND APPARATUS FOR COOLING A PORTABLE COMPUTER

(57) Abstract: A portable computer (10) includes a housing containing a circuit component (36), and a temperature adjusting arrangement (41, 441) which has a thermally conductive section (141, 241, 341, 444, 541) with a side facing approximately along an axis (158) and thermally coupled to the component. A fluid supply section (121) directs a fluid flow along the axis and the thermally conductive section splits the fluid flow into a plurality of flow portions which each flow through the thermally conductive section in a direction approximately parallel to a plane perpendicular to the axis, the flow portions exiting the thermally conductive section at a plurality of respective locations disposed along a substantial portion of the periphery of the thermally conductive section.

METHOD AND APPARATUS FOR
COOLING A PORTABLE COMPUTER

TECHNICAL FIELD OF THE INVENTION

This invention relates in general to techniques for cooling circuit devices and, more particularly, to techniques for cooling circuit devices disposed within a portable computer.

BACKGROUND OF THE INVENTION

Over the past fifteen years, personal computers have enjoyed a progressively increasing popularity, including portable computers of the type commonly known as "laptop" and "notebook" computers. During this same time period, significant advances have been made in the design of the processors used in personal computers, including portable computers. In this regard, the amount of circuitry which can be fabricated in a given area of an integrated circuit has increased significantly, thereby facilitating the implementation and fabrication of significantly more sophisticated processor designs. Further, the operational capabilities of processors have increased dramatically, and there have also been significant increases in the speed at which processors can operate.

A side effect of these technological advances is that state-of-the-art processors and other integrated circuits used in personal computers produce significantly more heat during normal operation than their predecessors did only a few years ago. In some systems, the processors and related components are operated at clock speeds significantly below their maximum rated clock

speeds, in order to reduce the amount of heat generated, and thus avoid the need to provide active cooling. However, operating the processor at a speed less than its maximum rated speed decreases the capability of the system, and thus the value of the system in the eyes of consumers, which is undesirable. Therefore, and focusing specifically on processor chips, technology has reached a point where, in order to operate a processor at its maximum rated speed while effectively dissipating the heat which is generated, it is relatively standard for a desktop computer to have a forced-air cooling arrangement for the high-performance processor used in it. In particular, it is common to dedicate a relatively large heat sink and/or a powerful fan to the specific task of cooling the processor of a desktop computer. However, while these cooling arrangements have been generally satisfactory for use in desktop computers, they are not entirely satisfactory for use in portable computers.

More specifically, due in part to marketing efforts and consumer preferences, portable computers have evolved in design to a point where they are relatively thin and lightweight. In order to accommodate in a portable computer the type of cooling arrangement that has now become common in desktop computers, there would have to be an increase in both the thickness and weight of the portable computer. But an increase in the weight and/or thickness of a portable computer is undesirable from a commercial perspective, because it runs contrary to consumer preference for thin and lightweight units. Another significant marketing criteria for portable computers is the length of time that a fully-charged battery can run a portable computer before the battery

becomes discharged. The powerful fans used in many desktop cooling arrangements would tend to consume a significant amount of battery power if used in a portable computer, and would thus undesirably shorten the effective battery life. Although a larger battery could
5 be used, this would result in an increase in the size and/or weight of the portable computer, which as discussed above is undesirable.

The above-mentioned cooling arrangements for
10 processors provide little or no benefit in regard to cooling of other circuit components that are separate from but associated with the processors. To date, it has typically not been necessary to provide components other than the processor with a direct cooling arrangement.
15 However, advances in technology have increased the amount of heat generated by these other types of components, to the point where more effective cooling techniques are needed for these components.

Some prior attempts have been made to provide
20 effective cooling in portable computers, but the results have not been entirely satisfactory. For example, heat pipes have been used to conduct heat from an interior component to an external finned heat sink, but the heat sink adds undesirable weight. Although the additional
25 weight can be reduced to some extent by making the heat sink from a lightweight material such as magnesium, magnesium is relatively expensive, and the added expense is undesirable. As another example, some portable computers have vents provided in upper and/or lower
30 portions of the housing, in order to facilitate cooling through natural convection currents. However, this approach provides only limited benefit, and technology is

reaching a point where this type of natural convection cooling is simply inadequate to remove the amount of heat that is being generated.

5 SUMMARY OF THE INVENTION

From the foregoing, it may be appreciated that a need has arisen for a method and apparatus which facilitate efficient cooling in a portable computer. According to the present invention, a method and apparatus are provided to address this need in a portable computer which includes a housing containing a circuit component, and involve: thermally coupling to the component a temperature adjusting arrangement which includes a thermally conductive section having a side which faces in a direction approximately parallel to an axis and which is thermally coupled to the component; and directing a fluid flow along the axis toward a side of the thermally conductive section opposite from the component, the thermally conductive section causing the fluid flow to split into a plurality of flow portions which each flow through the thermally conductive section in a direction approximately parallel to a plane perpendicular to the axis, the flow portions exiting the thermally conductive section at a plurality of respective locations which are disposed along a substantial portion of the periphery of the thermally conductive section.

BRIEF DESCRIPTION OF THE DRAWINGS

A better understanding of the present invention will be realized from the detailed description which follows, taken in conjunction with the accompanying drawings, in which:

FIGURE 1 is a diagrammatic fragmentary perspective view of a portable computer that embodies aspects of the present invention;

FIGURE 2 is a diagrammatic fragmentary perspective
5 view of a cooling assembly which is part of the portable computer of FIGURE 1;

FIGURE 3 is a diagrammatic top view of a finstock which is part of the cooling assembly of FIGURE 2;

FIGURE 4 is a diagrammatic fragmentary sectional
10 side view of the finstock of FIGURE 3;

FIGURE 5 is a diagrammatic top view similar to FIGURE 3, but showing a finstock which is an alternative embodiment of the finstock shown in FIGURE 3;

FIGURE 6 is a diagrammatic fragmentary sectional
15 side view similar to FIGURE 4, but showing an alternative embodiment of the finstock of FIGURE 4;

FIGURE 7 is a diagrammatic fragmentary perspective view similar to FIGURE 2, but showing a cooling assembly which is an alternative embodiment of the cooling
20 assembly of FIGURE 2; and

FIGURE 8 is a diagrammatic top view similar to FIGURE 3, but showing a finstock which is still another alternative embodiment of the finstock shown in FIGURE 3.

25 DETAILED DESCRIPTION OF THE INVENTION

FIGURE 1 is a diagrammatic fragmentary perspective view of an apparatus which is a portable computer 10, and which embodies aspects of the present invention. The computer 10 includes a housing 12 and a lid 13. The lid
30 13 is pivotally supported on the housing 12 for movement between an open position which is shown in FIGURE 1, and a closed position in which the lid is adjacent the top

surface of the housing 12. The lid 13 contains a liquid crystal display (LCD) panel 17 of a type commonly used in portable computers.

5 A plurality of manually operable keys 18 are provided on top of the housing 12, and collectively define a computer keyboard. In the disclosed embodiment, the keyboard conforms to an industry-standard configuration, but it could alternatively have some other configuration. The top wall of the housing 12 has, in a
10 central portion thereof, a cluster of openings 21 which each extend through the top wall. The openings 21 collectively serve as an intake port. The housing 12 also has, at an end of the right sidewall which is nearest the lid 13, a cluster of openings 22 that
15 collectively serve as a discharge port. Further, the left sidewall of the housing 12 has, near the end remote from the lid 13, a cluster of openings 23 that collectively serve as a further discharge port.

A circuit board 31 is provided within the housing
20 12. The circuit board 31 has a large number of components thereon, but for clarity these components are not all depicted in FIGURE 1. In particular, FIGURE 1 shows only three components 36, 37 and 38, each of which produces heat that must be dissipated. The integrated
25 circuit 36 contains a high-performance processor, which in the disclosed embodiment is a known device that can be commercially obtained under the trademark PENTIUM from Intel Corporation of Santa Clara, California. However, the present invention is compatible with a wide variety
30 of integrated circuits, including those containing other types of processors.

A cooling assembly 41 is mounted on top of the integrated circuit 36, in thermal communication therewith. The cooling assembly 41 may be mounted on the integrated circuit 36 using a thermally conductive epoxy, or in any other suitable manner that facilitates a flow of heat between the integrated circuit 36 and the cooling assembly 41. The internal structure of the cooling assembly 41 is described in more detail later. The cooling assembly 41 has an outwardly projecting tab 42 which is thermally conductive, for a purpose discussed later.

The cooling assembly 41 draws air into the housing 12 through the intake port defined by the openings 21, as indicated diagrammatically at 43. This air flow passes through the cooling assembly 41, and heat from the cooling assembly 41 is transferred to this air flow. Respective portions of this air flow exit from the cooling assembly 41 in a variety of different horizontal directions, and then travel to and through the discharge port defined by the openings 22 or the discharge port defined by the openings 23. The air flow travels from the cooling assembly 41 to the discharge ports along a number of different flow paths. Some examples of these various flow paths are indicated diagrammatically in FIGURE 1 by broken lines 45-49. As air flows from the cooling assembly 41 to the openings 22 and 23 that define the two discharge ports, the air travels over and picks up heat from components other than the processor, including the components 37 and 38, as well as other components that are not specifically shown in FIGURE 1.

The pattern of air flow from the cooling assembly 41 to the discharge ports depends on the number of discharge

ports, and on where the discharge ports are located. Further, when there are two or more discharge ports, the relative sizes of the discharge ports will affect the pattern of air flow, where the size of each port is the collective size of all of the openings defining that port. For example, if the collective size of the openings in one of the discharge ports exceeds the collective size of the openings in the other discharge port, more air will flow to and through the former than the latter. With this in mind, hot spots can be identified in the circuitry provided on the circuit board 31, and then the location and effective size of each discharge port can be selected so as to obtain an air flow pattern in which the amount of air flowing past each identified hot spot is more than would otherwise be the case.

The integrated circuit 37 has a thermally conductive metal plate 56 mounted to the top surface thereof, in a manner so that the plate 56 and the integrated circuit 37 are in thermal communication. In the embodiment of FIGURE 1, the plate 56 is secured to the integrated circuit 37 using a thermally conductive epoxy, but this could alternatively be effected in some other suitable manner. A heat pipe 58 of a known type has one end soldered to the plate 56, and its other end soldered to the tab 42 of the cooling apparatus 41. Alternatively, the heat pipe 58 could be thermally coupled to the plate 56 and the tab 42 in some other suitable manner, for example through use of a thermally conductive epoxy, or by providing metal parts on the plate 56 and the tab 42 which can be crimped around the ends of the heat pipe 58. As still another alternative, in order to help keep the

housing 12 thin, the cooling apparatus 41 could be mounted on the circuit board 31 at a location near the processor integrated circuit 36, a plate such as that shown at 56 could be provided on the processor integrated circuit 36, and the heat pipe 58 could extend from the plate on the processor integrated circuit to the cooling apparatus 41.

The integrated circuit 38 has a heat sink 61 mounted on the top surface thereof, in a manner so that the heat sink 61 and the integrated circuit 38 are in thermal communication. In the embodiment of FIGURE 1, the heat sink 61 is secured to the integrated circuit 38 using a thermally conductive epoxy, but it could alternatively be secured in place in any other suitable manner. The heat sink 61 is made of a metal such as aluminum, or a metal alloy that is primarily aluminum, and has a base with an array of vertically upwardly extending projections. As air travels from the cooling assembly 41 along the path 45 to the discharge port defined by the openings 23, it flows over the heat sink 61 and through the projections thereof. Heat generated by the integrated circuit 38 passes to the heat sink 61, and then from the heat sink 61 to the air flowing along path 45. The heat sink 61 transfers heat from the integrated circuit 38 to the air flow 45 at a lower temperature than would be the case if the heat sink 61 was omitted and heat had to be transferred directly from the integrated circuit 38 to the air flow.

A wall or vane 63 is provided within the housing 12, and extends vertically between the circuit board 31 and the underside of the top wall of the housing 12. In the disclosed embodiment, the vane 63 is an integral part of

the housing top wall, and projects downwardly from the top wall. However, the vane 63 could alternatively be a physically separate part, and could be mounted on the top wall, or on the circuit board 31. The vane 63
5 influences the pattern of air which flows from the cooling assembly 41 to the discharge port defined by the openings 23. After one or more hot spots on a given circuit board have been identified, one or more vanes of the type shown at 63 can be added, with each such vane
10 having a size, orientation and location that help to increase the amount of air flowing past at least one of the hot spots.

FIGURE 2 is a diagrammatic fragmentary perspective view which shows the cooling assembly 41 in an enlarged scale, and which also shows in broken lines the integrated circuit 36 on which the cooling assembly 41 is
15 mounted. The cooling assembly 41 includes a bottom plate 101 which is made of aluminum or an aluminum alloy, and which has approximately a square shape, except for an integral projection that extends outwardly on one side thereof to serve as the tab 42. A top plate 103 is made
20 of aluminum or an aluminum alloy, and has a square shape which conforms in size to the bottom plate 101. The top plate 103 is supported a small distance above the bottom plate 101 by four vertical posts disposed at the respective corners of the plates 101 and 103, three of
25 these posts being visible at 106-108 in FIGURE 2. The posts are secured to the plates 101 and 103 by welding or brazing, or in any other suitable manner. The top plate 103 has a square opening 111 extending vertically through
30 it. The opening 111 is only slightly smaller in size

than the plate 103 itself, such that the top plate 103 is effectively a square frame.

5 A plenum 116 of small vertical height is made of aluminum or an aluminum alloy, and in a top view has a square shape which conforms in size to the square top plate 103. Alternatively, the plenum could be made of some other suitable material, such as a polycarbonate material. The plenum 116 is fixedly secured to the top plate 103, for example by welding or brazing, by a thermally conductive epoxy, by a thermally conductive double sided tape of a known type, or in any other suitable manner. The bottom wall of the plenum 116 has a square opening 117, which is aligned with and has the same size as the opening 111 provided through the top plate 103.

10 The top wall of the plenum 116 has a circular opening 118. A low-profile electric fan 121 has a relatively small vertical height, has a diameter somewhat greater than the diameter of the opening 118, and is fixedly secured to the top wall of the plenum 116 so as to be coaxially aligned with the circular opening 118. When electric current is supplied to the fan 121 through not-illustrated wires, the fan causes air to flow downwardly through the plenum 116.

25 The cooling assembly 41 includes, between the top and bottom plates 103 and 101, a thermally conductive finstock 141. The finstock 141 is fixedly mounted on the top surface of the bottom plate 101, so as to be in thermal communication therewith. In the disclosed embodiment, the finstock 141 is secured to the bottom plate 101 by a thermally conductive epoxy of a known type, but it could alternatively be secured to the bottom

plate 101 in any other suitable manner, for example by welding or brazing. The finstock 141 is described in more detail with reference to FIGURES 3 and 4.

5 In this regard, FIGURE 3 is a diagrammatic top view of the finstock 141, and FIGURE 4 is a diagrammatic fragmentary sectional side view of a portion of the finstock 141. With reference to FIGURE 3, the finstock 141 includes four separate parts 151-154, each of which is approximately square when viewed from the top, except
10 that one outer corner of each has a small recess which provides clearance for a respective one of the four support posts, three of these posts being visible at 106-108 in FIGURE 2. The opposite or inner corners of the parts 151-154 are all located at a common point disposed
15 along a vertical axis 158, which extends perpendicular to the plane of FIGURE 3. The fan 121 (FIGURE 2) and the opening 118 in the plenum top wall are both concentric to the axis 158 (FIGURE 3).

The parts 151-154 of the finstock 141 are all
20 identical to each other, and therefore only the part 151 is described here in detail. With reference to FIGURE 3, the part 151 includes an approximately horizontal base portion 161, and a plurality of parallel fins that each project vertically upwardly from the base portion 161.
25 The part 151 is made from a thin sheet of an aluminum alloy, which in the disclosed embodiment is an alloy commonly known in the art as Aluminum 3003, and which typically includes 1.2% magnesium with the remainder made of aluminum, although the definition for this alloy
30 allows for magnesium of 1% to 1.5%, silicon less than 0.6%, iron less than 0.7%, copper less than 0.2%, zinc less than 0.1%, and other elements less than 0.05%, where

all element other than aluminum and magnesium total less than 0.15%.

The aluminum alloy sheet which serves as the part 151 is bent to have the cross-sectional shape shown in
5 FIGURE 4. However, the part 151 could alternatively be made of some other suitable material that conducts heat well. In this regard, the bent aluminum sheet has a plurality of vertically extending portions that each serve as a sidewall, six of which are visible at 171-176.
10 These sidewalls are arranged in pairs, where the sidewalls of each pair are closely adjacent one another, and are spaced from the sidewalls of other pairs. The bent aluminum sheet also includes a plurality of top wall portions that each extend between the upper ends of the
15 sidewalls of a respective pair, three of the top wall portions being visible at 181-183. The aluminum sheet further includes a plurality of bottom wall portions that each extend between the lower ends of two sidewalls which are in different pairs, four of the bottom wall portions
20 being visible at 186-189.

The bottom wall portions, including those shown at 186-189, collectively define the base 161 (FIGURE 3) of the part 151. The sidewall pair 171-172 and the top wall portion 181 define a fin 162 (FIGURE 3), the sidewall
25 pair 173-174 and the top wall portion 182 define another fin 162, and the sidewall pair 175-176 and the top wall portion 183 define yet another fin 162. The sidewalls of each pair are disposed sufficiently closely to each other so that there is not enough room between them for any
30 significant flow of air, and thus it is not necessary to form openings in the top wall portions in order to allow part of the air flow to enter the region between the

sidewalls of each pair. The parts 151-154 can be fabricated by bending a large aluminum sheet so that it has the profile shown in FIGURE 4, and then cutting the parts 151-154 from this large sheet with an abrasive water jet.

Referring again to FIGURE 3, it will be noted that the parts 151-154 each have one fin which is located approximately in the center thereof, and which extends diagonally across that part in a direction substantially radially of the axis 158. Each of the other fins on each part 151-154 has an inner end which engages the inner end of a respective fin on an adjacent part 151-154. In the disclosed embodiment, the fins 162 of the finstock 141 have a thickness of approximately 0.006 inch, a vertical height of 0.25 inch, and a pitch of 18 fins per inch.

In operation, and with reference to FIGURE 2, heat produced by the circuitry within the integrated circuit 36 propagates upwardly from the integrated circuit 36 to the bottom plate 101 of the cooling apparatus 41, and then from the bottom plate 101 into the parts 151-154 of the finstock 141. The fan 121 draws air into the housing 12 through the openings 22 that define the intake port, and forces this air to flow downwardly through the plenum 116 and the opening 111 in the top plate 103.

When this downward flow of air reaches the finstock 141, the fins of the four finstock parts 151-154 cause this air flow to split into portions that are redirected to flow in four different horizontal directions between adjacent fins, as indicated diagrammatically by the arrows provided around the finstock 141 in FIGURE 3. The relative lengths of the arrows in FIGURE 3 is a diagrammatic indication of the volume and velocity of air

exiting the finstock 141 at each of a number of locations along the periphery thereof. By splitting the air flow into portions which are each redirected to flow in one of four different directions, the finstock 141 gives the
5 cooling apparatus 41 a very low pressure drop, which facilitates a higher rate of air flow. The low pressure drop permits the fan 121 to drive the desired air flow with minimal effort, thereby minimizing the amount of battery power consumed by the fan, which is always
10 advantageous in a portable computer. Further, the low pressure drop minimizes the audible noise of the air flow, and facilitates better cooling.

In this disclosed embodiment, the cooling assembly 41 can dissipate 20 watts of heat in a 2 inch x 2 inch
15 footprint, with a temperature rise of about 15°C. The overall thickness of the cooling assembly is less than about 0.4 inch. The power consumption of the fan is only about 2 to 3 watts, of which about 0.7 watt relates to cooling of the component 36 containing the processor, and
20 the remainder relates to the additional pressure drop involved in controlling the air flow from the cooling assembly 41 to the openings 22 and 23 that define the discharge ports. The volume of air flow through the cooling assembly 41 is about 3.53 cubic feet per minute,
25 and the pressure loss is 0.029 inches of water.

FIGURE 5 is a diagrammatic top view similar to FIGURE 3, but showing a finstock 241 which is an alternative embodiment of the finstock 141 of FIGURE 3. The finstock 241 is generally similar to the finstock
30 141, except for differences which are discussed below. In particular, the finstock 241 includes four parts 251-254, which are generally similar to the parts 151-154.

The primary difference is that, in a top view, the parts 251-254 each have a shape which is approximately a right triangle, rather than a square. The 90° apexes of these triangular parts are all located at a common point which
5 is disposed along the vertical axis 158. The other two corners of each part have a small rounded recess that provides clearance for a respective one of the four corner posts.

In operation, the finstock 241 splits and redirects
10 the vertical air flow in portions that flow in four horizontal directions, in a manner similar to the finstock 141. Further, the finstock 241 has a low pressure drop, which is comparable to the low pressure drop of the finstock 141.

As described above with reference to FIGURES 3 and 4, the finstock 141 is fabricated as four separate parts 151-154, each of which is a bent sheet of aluminum. Similarly, the four parts 251-254 of the finstock 241 of FIGURE 5 are each a bent sheet of aluminum. It would
20 alternatively be possible, in place of the finstock 141 and finstock 241, to use a finstock which is made of some other material that conducts heat well. As one example, a single integral finstock could be made by injection molding techniques. In this regard, FIGURE 6 is a
25 diagrammatic fragmentary sectional side view of such an injection-molded finstock, which is identified by reference numeral 341.

The finstock 341 is injection-molded from a thermally conductive molding material, such as a material
30 having a base polymer which is a thermally conductive liquid crystalline polymer (LCP) or a thermally conductive polyphenylene sulfide (PPS). For example,

suitable base polymers are available commercially under the trademark COOLPOLY from Cool Polymers, Inc. of Warwick, Rhode Island, including LCP product COOLPOLY E2, and PPS products COOLPOLY RB020 AND COOLPOLY RS012. The finstock 341 is a single injection molded part, rather than several separate sections as in the embodiments of FIGURES 1-5. It will be recognized that, as an alternative to injection molding, the finstock 341 could be formed by resin transfer molding.

As a further not-illustrated alternative, if the finstock is molded (for example as shown at 341), then the top plate 103 can optionally be omitted, and the plenum 116 can be directly secured to the tops of the fins of finstock 341, for example using a suitable known epoxy adhesive. In that case, it is possible to optionally omit the four support posts (three of which are visible at 106-108). As still another alternative, a molded finstock could be similar to that shown at 341 in FIGURE 6, except that the top plate 103 could be fabricated as an integral part of the molded finstock 341, and the plenum 116 could be directly secured to the integral top plate.

FIGURE 7 is a diagrammatic fragmentary perspective view similar to FIGURE 2, but showing a cooling assembly 441 which is an alternative embodiment of the cooling assembly 41 of FIGURE 2. The cooling assembly 441 is identical to the cooling assembly 41, except for the difference which is discussed below. More specifically, the finstock 141 of the assembly 41 has been omitted in the assembly 441, and an approximately rectangular block 444 of porous material is provided in its place. The block 444 extends vertically from the bottom plate 101 to

the top plate 103, and is physically and thermally secured to the bottom plate 101 by welding, brazing or a thermally conductive epoxy, or in some other suitable manner.

5 The porous block 444 is made from a porous open-cell sintered material which is heat conductive, but it could alternatively be made from a porous open-cell foamed material which is heat conductive. In this disclosed embodiment, the sintered or foamed porous material used
10 for the block 444 is aluminum, but it could alternatively be some other suitable heat-conductive material. The porous block 444 is relatively inexpensive. The downward air flow from the fan 121 enters the central portion of the porous block 444, and then flows horizontally
15 outwardly through the block 444 in a variety of different radial directions.

As discussed above, the finstock 341 of FIGURE 6 is an injection molded part of a synthetic material. As another alternative, the finstock could be made from some
20 other heat-conductive material that is amenable to casting or molding, such as a die-cast zinc alloy. In this regard, FIGURE 8 is a diagrammatic top view of a finstock 541 which is a die-cast part made of a zinc alloy, which is an alternative embodiment of the finstock
25 141 of FIGURES 2 and 3, and which can be substituted for the finstock 141 in the cooling assembly 41 of FIGURE 2. The finstock 541 has horizontal dimensions of about 2 inches by 2 inches, with the base plate about 0.05 inch thick and the fins about 0.25 inch high. There are about
30 16 fins per inch, and the fins have rounded tips.

The fins increase in thickness from the tip to the base, with a thickness of about 0.01 inch near the tip

and about 0.025 inch near the base. Between each adjacent pair of fins, the top surface of the base is slightly rounded, so as to be concave. The zinc alloy used for the finstock 541 is an alloy commonly known as zinc die-casting Alloy 3, which includes 3.5% to 4.3% aluminum, a maximum of 0.25% copper, 0.02% to 0.05% magnesium, a maximum of 0.1% iron, a maximum of 0.005% lead, a maximum of 0.004% cadmium, and a maximum of 0.003% tin, with the balance being zinc. Of course, these specific dimensions and specific alloy given above for the finstock 541 are exemplary, and it will be recognized that variations of the dimensions and the material are possible without departing from the scope of the present invention.

The present invention provides a number of technical advantages. One such technical advantage results from the provision within a portable computer of a low-profile cooling assembly for a circuit component such as the processor. In one advantageous configuration, the cooling assembly effects a forced flow of air drawn from externally of the housing, and the air flow from this cooling assembly is routed within the housing to facilitate cooling of other heat-dissipating components. The routing of this air flow is facilitated by techniques which include selection of the number of discharge ports through which the air flow exits the housing, and selection of the location and/or effective size of each such discharge port. The routing of the air flow can also be facilitated by the use of strategically placed vanes within the housing.

A related advantage is realized where a component has a local finned heat sink in order to facilitate the

efficient transfer of heat from that component to the air flow which is traveling from the cooling assembly to a discharge port. Still another advantage is realized where a heat pipe is provided within the housing to help
5 transfer heat, for example from a heat dissipating component to the cooling assembly. Through use of such techniques, a portable computer can be relatively thin and lightweight, and can have a processor which operates at its highest rated speed, while enjoying efficient
10 cooling through use of a configuration that consumes minimal power.

In an advantageous configuration, the cooling assembly uses a forced air flow which is split to flow through a thermally conductive section in several
15 significantly different directions. One such thermally conductive section is a block of porous material. A different thermally conductive section is a finstock which splits the airflow into portions flowing in multiple directions. Splitting the air flow yields a low
20 pressure drop, which facilitates low power consumption and minimal audible noise for the cooling assembly. Further, it is effected with a finstock that has a relatively low height but provides a large surface area that offers a high degree of convective heat transfer.
25 Another advantage is that the cooling assembly achieves these advantages even though it has a very low profile which, when used in a portable computer, permits the housing of the computer to be relatively thin.

Although selected embodiments have been illustrated
30 and described in detail, it will be understood that various substitutions and alterations are possible

without departing from the spirit and scope of the present invention, as defined by the following claims.

WHAT IS CLAIMED IS:

1. (Original) An apparatus comprising a portable computer which includes:

5 a housing;

circuitry disposed within said housing and having a component; and

a temperature adjusting arrangement thermally coupled to said component, said temperature adjusting arrangement including:

10 a thermally conductive section having a side which faces in a direction approximately parallel to an axis, and which is thermally coupled to said component; and

a fluid supply section disposed on a side of said thermally conductive section opposite from said component and operable to direct a fluid flow along said axis toward said thermally conductive section, said thermally conductive section causing said fluid flow to split into a plurality of flow portions which each flow through said thermally conductive section in a direction approximately parallel to a plane perpendicular to said axis, said flow portions exiting said thermally conductive section at a plurality of respective locations which are disposed along a substantial portion of the periphery of said thermally conductive section.

2. (Original) An apparatus according to Claim 1, wherein said plural flow portions each flow away from said axis through said thermally conductive section in a respective one of at least three directions that each extend approximately radially of said axis.

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3. (Original) An apparatus according to Claim 2, wherein said thermally conductive section includes:

a base portion with first and second sides facing in respective first and second directions which are approximately opposite and which are each approximately parallel to said axis, said first side being said side thermally coupled to said component; and

a plurality of fins which project outwardly from said second side of said base portion in approximately said second direction, said fins being arranged in at least three groups which are distributed angularly about said axis, the fins in each said group extending approximately parallel to each other, and each said group including at least one said fin which extends approximately radially of said axis, said flow portions being equal in number to the number of said groups, and each flowing away from said axis between and parallel to the fins of a respective said group.

4. (Original) An apparatus according to Claim 3, wherein there are four said groups of fins, the fins of two of said groups extending approximately parallel to a first line which is perpendicular to said axis, and the fins of the other two of said groups extending approximately parallel to a second line which is perpendicular to each of said axis and said first line.

5. (Original) An apparatus according to Claim 1, wherein said housing has first and second ports therethrough, said fluid supply section being in fluid communication with said first port for drawing into said housing through said first port from externally of said

housing a flow of air, said fluid flow including said
flow of air, and wherein at least part of the air in said
flow portions, after leaving said thermally conductive
section, travels to and exits said housing through said
5 second port.

6. (Original) An apparatus according to Claim 5,
wherein said second port is spaced from said
thermally conductive section; and

10 wherein said circuitry includes a further component
disposed along a path of air flowing from said thermally
conductive section to said second port.

15 7. (Original) An apparatus according to Claim 6,
including a vane which is provided within said housing
and which influences the route of said path for air
flowing from said thermally conductive section to said
second port.

20 8. (Original) An apparatus according to Claim 6,
including a heatsink mounted on said further component
and disposed in said path for air flowing from said
thermally conductive section to said second port.

25 9. (Original) An apparatus according to Claim 5,
wherein said housing has therethrough a third port which
is spaced from said second port, wherein part of the air
in said flow portions, after leaving said thermally
conductive section, travels to and exits said housing
30 through said third port.

10. (Original) An apparatus according to Claim 9,
wherein said second and third ports have different sizes
in order to influence the proportional amount of said air
in said air flow sections which flow through each of said
5 second and third ports.

11. (Original) An apparatus according to Claim 5,
wherein said housing has a third port therethrough;
wherein said second and third ports are each spaced from
said thermally conductive section and from each other;
10 wherein respective parts of the air in said flow
portions, after leaving said thermally conductive
section, respectively travel to and exit said housing
through said second and third ports; and

15 wherein said circuitry includes two further
components which are respectively disposed along
respective paths of said respective parts of the air in
said flow portions.

12. (Original) An apparatus according to Claim 1,
wherein said circuitry includes a further component;
and

including a heatpipe disposed within said housing,
said heatpipe having a first portion which is thermally
25 coupled to said further component, and having a second
portion which is spaced from said first portion and which
is thermally coupled to said thermally conductive
section.

13. (Original) An apparatus according to Claim 1,
wherein said fluid supply section includes a fan that
effects an air flow which is said fluid flow.
30

14. (Original) An apparatus according to Claim 1, wherein said component contains a processor.

5 15. (Original) A method of cooling a portable computer which includes a housing having therein circuitry with a component, comprising the steps of:

10 thermally coupling to said component a temperature adjusting arrangement, said temperature adjusting arrangement including a thermally conductive section having a side which faces in a direction approximately parallel to an axis and which is thermally coupled to said component; and

15 directing a fluid flow along said axis toward a side of said thermally conductive section opposite from said component, said thermally conductive section causing said fluid flow to split into a plurality of flow portions which each flow through said thermally conductive section in a direction approximately parallel to a plane perpendicular to said axis, said flow portions exiting said thermally conductive section at a plurality of respective locations which are disposed along a substantial portion of the periphery of said thermally conductive section.

20 25 16. (Original) A method according to Claim 15, wherein said step of directing said fluid flow includes the step of effecting said splitting of said fluid flow in a manner so that said flow portions each flow away from said axis through said thermally conductive section in a respective one of at least three directions that each extend approximately radially of said axis.

17. (Original) A method according to Claim 16, including the steps of:

5 configuring said thermally conductive section to have a base portion with first and second sides facing in respective first and second directions which are approximately opposite and which are each approximately parallel to said axis, said first side being said side which is thermally coupled to said component; and

10 configuring said thermally conductive section to have a plurality of fins which project outwardly from said second side of said base portion in approximately said second direction, said fins being arranged in at least three groups which are distributed angularly about
15 said axis, the fins in each said group extending approximately parallel to each other, and each said group including at least one said fin which extends approximately radially of said axis, said flow portions being equal in number to the number of said groups, and
20 each flowing away from said axis between and parallel to the fins of a respective said group.

18. (Original) A method according to Claim 17, including the step of grouping said fins into four
25 groups, the fins of two of said groups extending approximately parallel to a first line which is perpendicular to said axis, and the fins of the other two of said groups extending approximately parallel to a second line which is perpendicular to each of said axis
30 and said first line.

19. (Original) A method according to Claim 15, including the steps of:

configuring said housing to have first and second ports therethrough;

5 drawing into said housing through said first port from externally of said housing a flow of air, said fluid flow including said flow of air; and

10 causing at least part of the air in said flow portions, after leaving said thermally conductive section, to travel to and exit said housing through said second port.

20. (Original) A method according to Claim 19, wherein said configuring step includes the step of
15 providing said second port at a location spaced from said thermally conductive section; and

including the step of locating a further component of said circuitry along a path of air flowing from said thermally conductive section to said second port.

20 21. (Original) A method according to Claim 20, including the step of using a vane disposed within said housing to influence the route of said path for air
25 flowing from said thermally conductive section to said second port.

22. (Original) A method according to Claim 20, including the step of locating in said path for air
30 flowing from said thermally conductive section to said second port a heatsink which is mounted on said further component.

23. (Original) A method according to Claim 19,
wherein said configuring step includes the step of
providing a third port through said housing and locating
said second and third ports at respective locations which
are spaced from each other and from said thermally
conductive section;

including the step of causing respective parts of
the air in said flow portions, after leaving said
thermally conductive section, to respectively travel to
and exit said housing through said second and third
ports; and

including the step of locating each of two further
components of said circuitry along respective paths of
said respective parts of the air in said flow portions.

24. (Original) A method according to Claim 15,
including the steps of:

thermally coupling a first portion of a heatpipe to
a further component of said circuitry; and

thermally coupling a second portion of said heatpipe
which is spaced from said first portion thereof to said
thermally conductive section.

25. (New) An apparatus according to Claim 2,
wherein said thermally conductive section includes: a
block of a heat-conductive open-celled porous material
which is thermally coupled to said component, said flow
portions each flowing away from said axis through said
porous material in a respective said direction that
extends approximately radially of said axis.

26. (New) An apparatus according to Claim 25, wherein said thermally conductive section includes a base portion which is disposed between said component and said porous material, said base portion having first and second sides which face in respective first and second directions that are approximately opposite and which are each approximately parallel to said axis, said first side being said side thermally coupled to said component, and said second side being thermally coupled to said porous material.

27. (New) An apparatus according to Claim 26, wherein said porous material is one of a sintered porous material and a foamed porous material.

28. (New) A method according to Claim 16, including the step of configuring said thermally conductive section to have a block of a heat-conductive open-celled porous material which is thermally coupled to said component, said flow portions each flowing away from said axis through said porous material in a respective said direction that extends approximately radially of said axis.

29. (New) A method according to Claim 28, including the step of configuring said thermally conductive section to have a base portion which is disposed between said component and said porous material, said base portion having first and second sides which face in respective first and second directions that are approximately opposite and which are each approximately parallel to said axis, said first side being said side

thermally coupled to said component, and said second side being thermally coupled to said porous material.

5 30. A method according to Claim 29, including selecting as said porous material one of a sintered porous material and a foamed porous material.

0 31. An apparatus comprising a portable computer which includes:
a housing;
circuitry disposed within said housing and having a component; and
a temperature adjusting arrangement thermally coupled to said component, said temperature adjusting arrangement including:
a thermally conductive section having a side which faces in a direction approximately parallel to an axis, and which is thermally coupled to said component;
5 a plenum having an lower opening and an upper opening, the lower opening being aligned with and having generally the same size and shape as an outer periphery of the thermally conductive section; and
a fan that is aligned with the upper opening and having a slightly smaller size than the upper opening in order to move freely therein;
wherein the plenum is disposed on a side of said thermally conductive section
0 opposite from said component and operable to direct a fluid flow along said axis toward said thermally conductive section, said thermally conductive section causing said fluid flow to split into a plurality of flow portions which each flow through said thermally conductive section in a direction approximately parallel to a plane perpendicular to said axis.

25 32. An apparatus according to Claim 31, wherein the lower opening of the plenum is generally square in shape.

30 33. An apparatus according to Claim 31, wherein the thermally conductive section includes a tab that is coupled to a heat pipe and in thermal communication therewith.

34. An apparatus according to Claim 31, further comprising a top plate that is sandwiched in between the thermally conductive section and the lower opening of the plenum.

35. An apparatus according to Claim 31, wherein the thermally conductive section comprises a plurality of fins that are formed from one piece of sheet metal.

36. An apparatus according to Claim 31, wherein the thermally conductive section comprises a plurality of fins that are integrally formed from a thermally conductive molding material.

37. An apparatus according to Claim 36, further comprising a top plate that is sandwiched in between the thermally conductive section and the lower opening of the plenum, the thermally conductive section being integrally formed with the top plate.

38. A method of cooling a portable computer which includes a housing having therein circuitry with a component, comprising the acts of:

thermally coupling to said component a temperature adjusting arrangement, said temperature adjusting arrangement including a thermally conductive section having a side which faces in a direction approximately parallel to an axis and which is thermally coupled to said component; and

directing a fluid flow along said axis toward a side of said thermally conductive section opposite from said component via a plenum, said thermally conductive section causing said fluid flow to split into a plurality of flow portions which each flow through said thermally conductive section in a direction approximately parallel to a plane perpendicular to said axis.

39. A method according to Claim 38, including the acts of:

configuring said thermally conductive section to have a base portion with opposing first and second sides that are perpendicular to said axis, said first side is thermally coupled to said component; and

configuring said thermally conductive section to have a plurality of fins which project outwardly from said second side

40. A method according to Claim 38, including the act of forming said fins from one piece of sheet metal.

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41. A method according to Claim 38, including the act of integrally forming said fins and said base portion and a top plate from a thermally conductive molding material.

42. A method according to Claim 38, including the act of directing the fluid flow through an intake port disposed in a top wall of said housing.

43. An apparatus comprising a portable computer which includes:
a housing;
circuitry disposed within said housing and having a component; and
a temperature adjusting arrangement thermally coupled to said component, said temperature adjusting arrangement including:
a plurality of fins that are thermally coupled to a base portion having a side which faces in a direction approximately parallel to an axis, and which is thermally coupled to said component;

a plenum having an lower opening and an upper opening, the lower opening that is aligned with and has generally the same size and shape as an outer periphery of the thermally conductive section; and

a fan that is aligned with the upper opening and having a slightly smaller size than the upper opening in order to move freely therein;

wherein the plenum is disposed on a side of said thermally conductive section opposite from said component and operable to direct a fluid flow along said axis toward said thermally conductive section, said thermally conductive section causing said fluid flow to split into a plurality of flow portions which each flow through said thermally conductive section in a direction approximately parallel to a plane perpendicular to said axis.

44. An apparatus according to Claim 43, wherein the plurality of fins are formed from one piece of sheet metal.

45. An apparatus according to Claim 43, wherein the plurality of fins and base portion are integrally formed from a thermally conductive molding material.

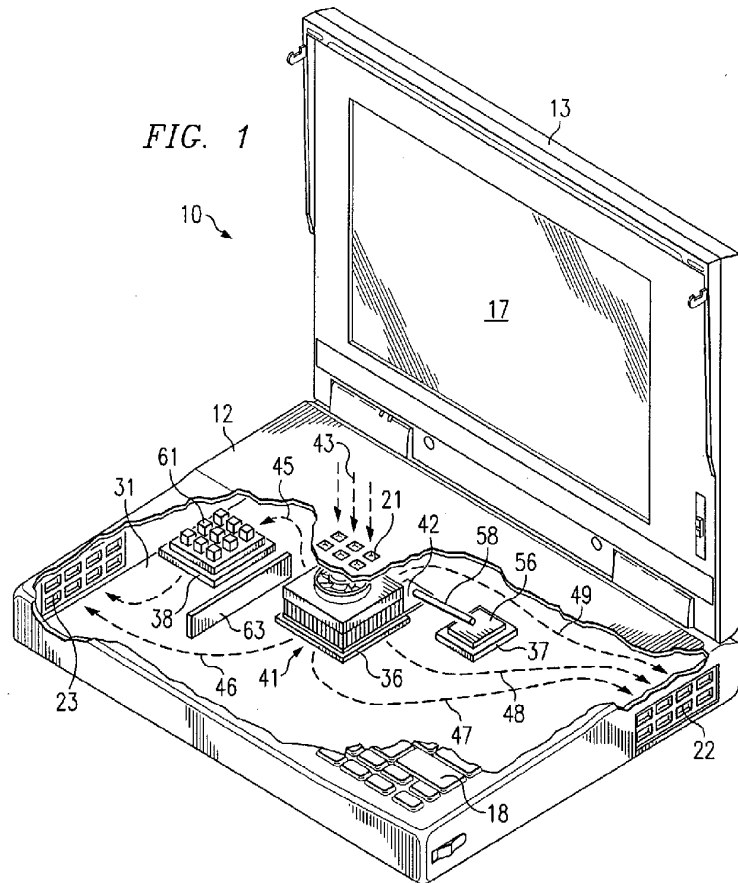
46. An apparatus according to Claim 43, wherein the upper opening in said plenum is in fluid communication with an intake port, wherein said intake port comprises at least one aperture in a top wall of the housing.

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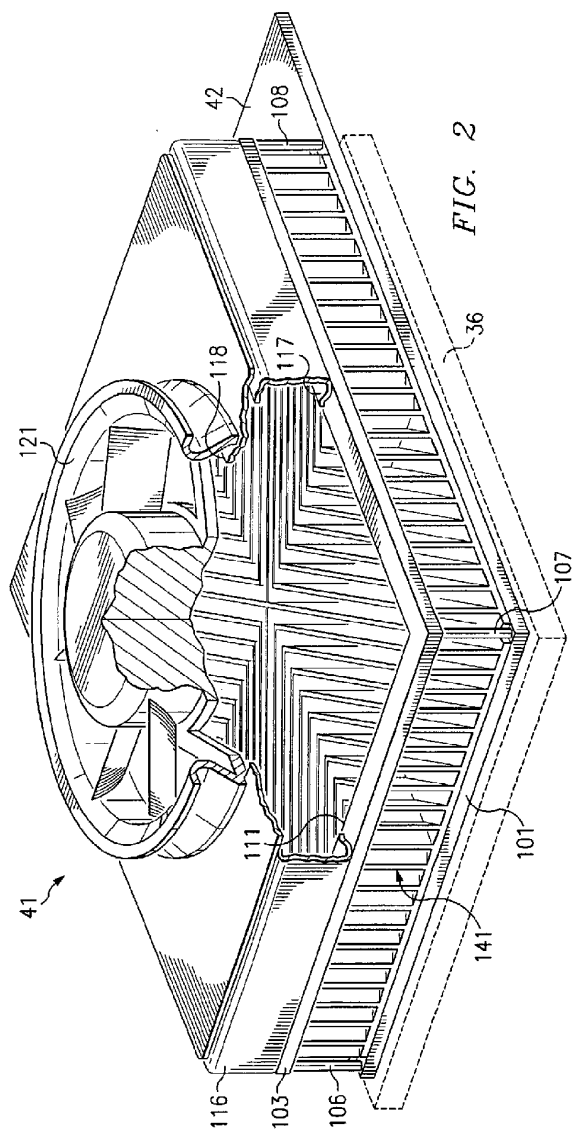
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- 47. An apparatus substantially as herein described.
- 48. A method substantially as herein described.

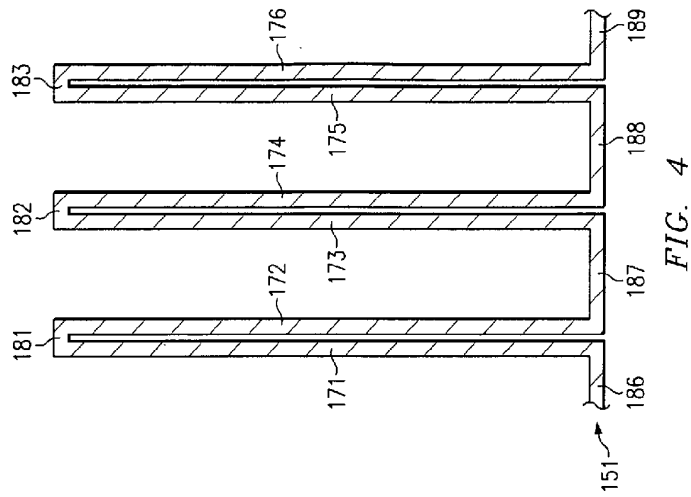
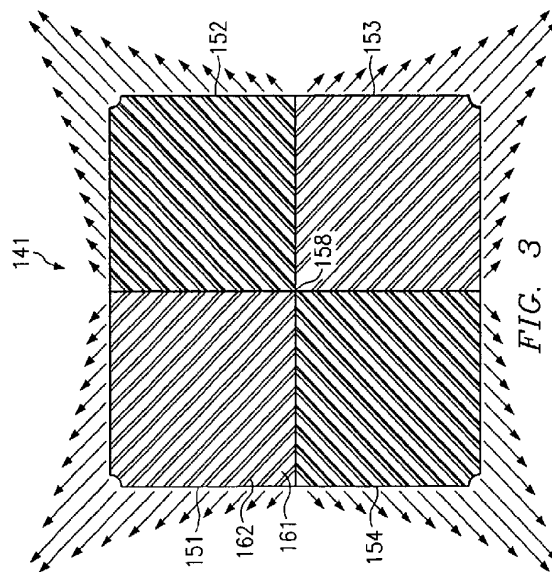
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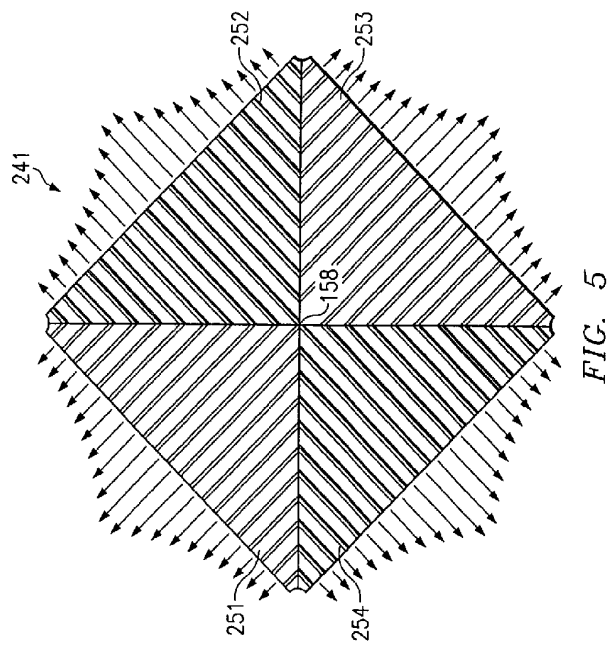


FIG. 5

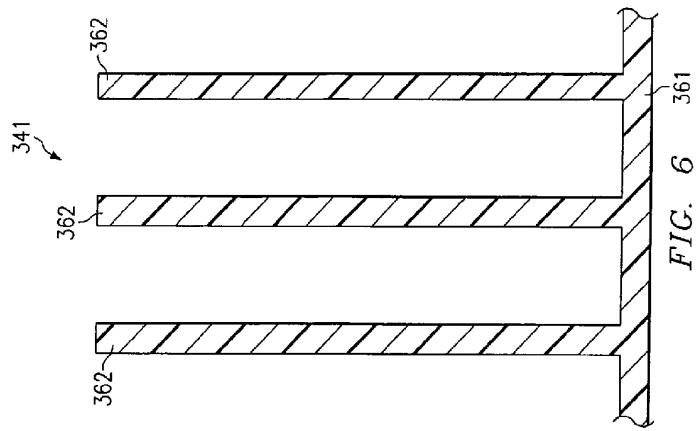
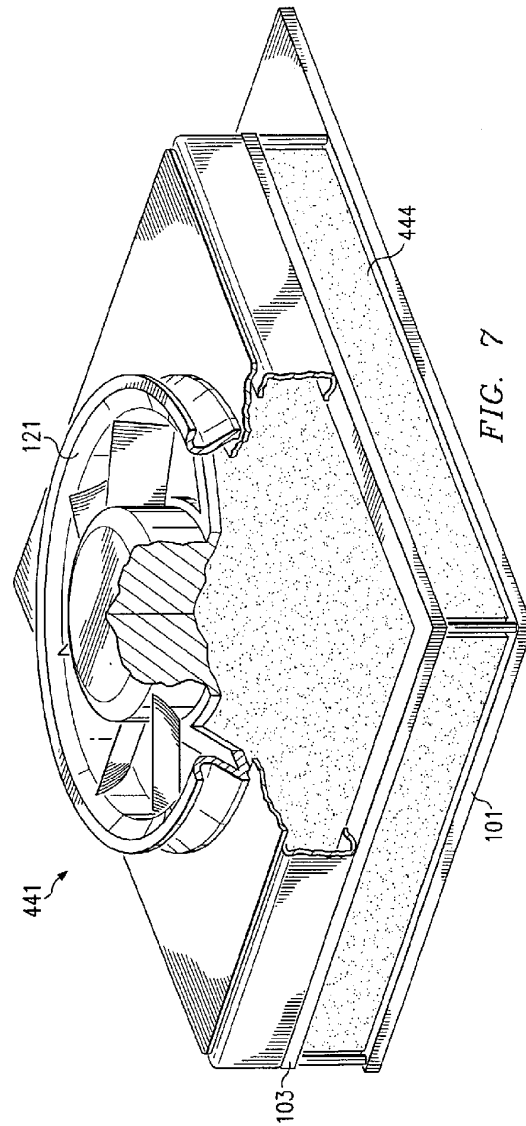


FIG. 6

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