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Kim et al.

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(54) **DISPLAY DEVICE**

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(51) **Int. Cl.**
G02F 1/1345 (2006.01)

(52) **U.S. Cl.** **349/152; 349/149**

(58) **Field of Classification Search** None
See application file for complete search history.

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(57) **ABSTRACT**

A display device includes a substrate, a display unit on the substrate, the display unit including a plurality of subpixels, a driver that applies a driving signal to the display unit, a pad unit that applies an electric signal received from the outside to the driver; a plurality of lines that connects the display unit to the driver or the pad unit to the driver; and a plurality of pad electrodes disposed at one ends of the lines connected to the driver. A width of one end of the pad electrode connected to the lines is narrower than widths of other areas of the pad electrode excepting the other end of the pad electrode.

18 Claims, 10 Drawing Sheets

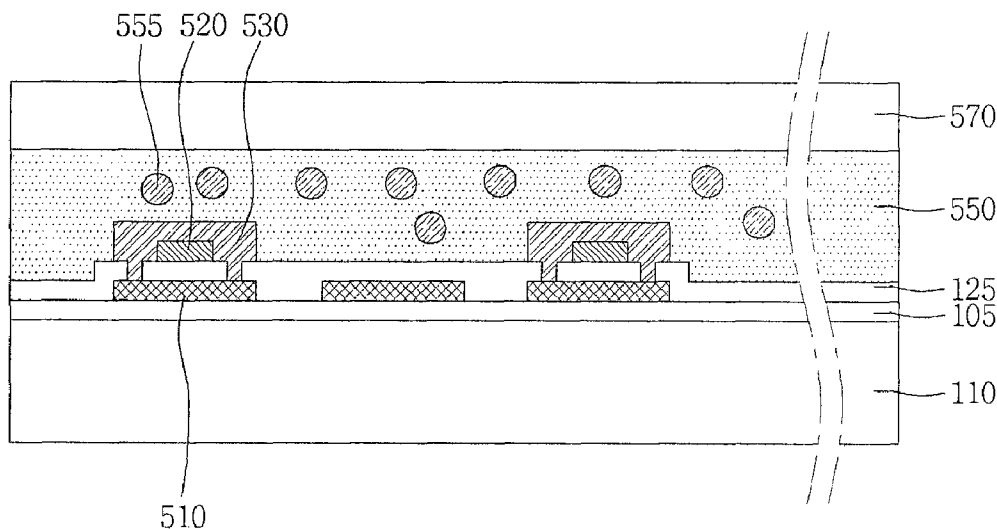


FIG. 1

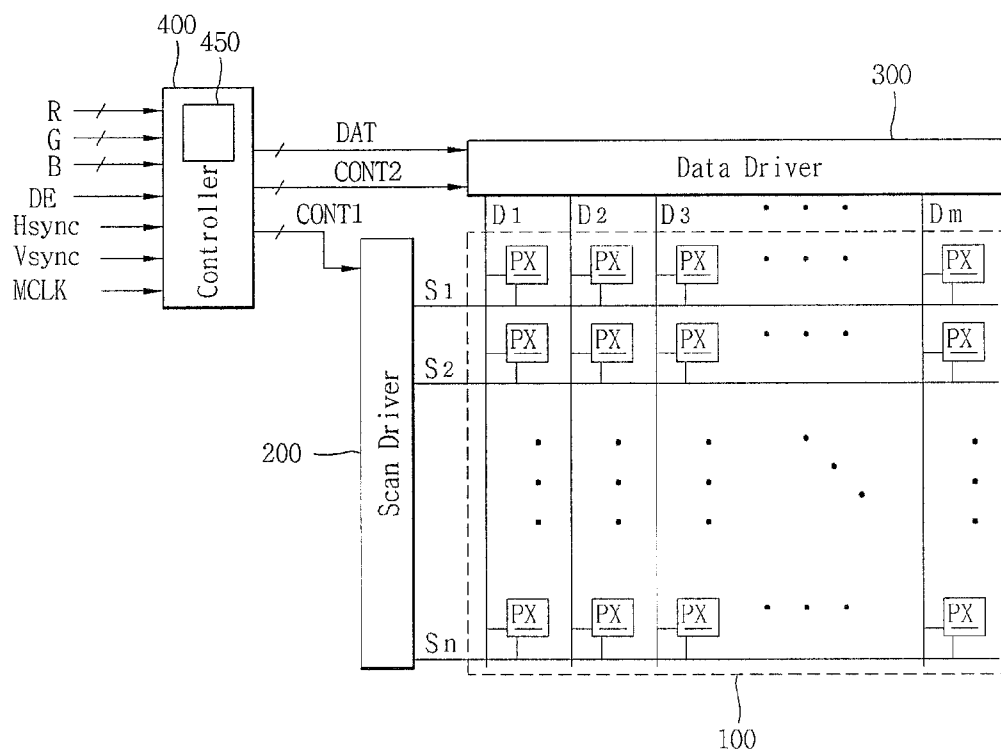


FIG. 2

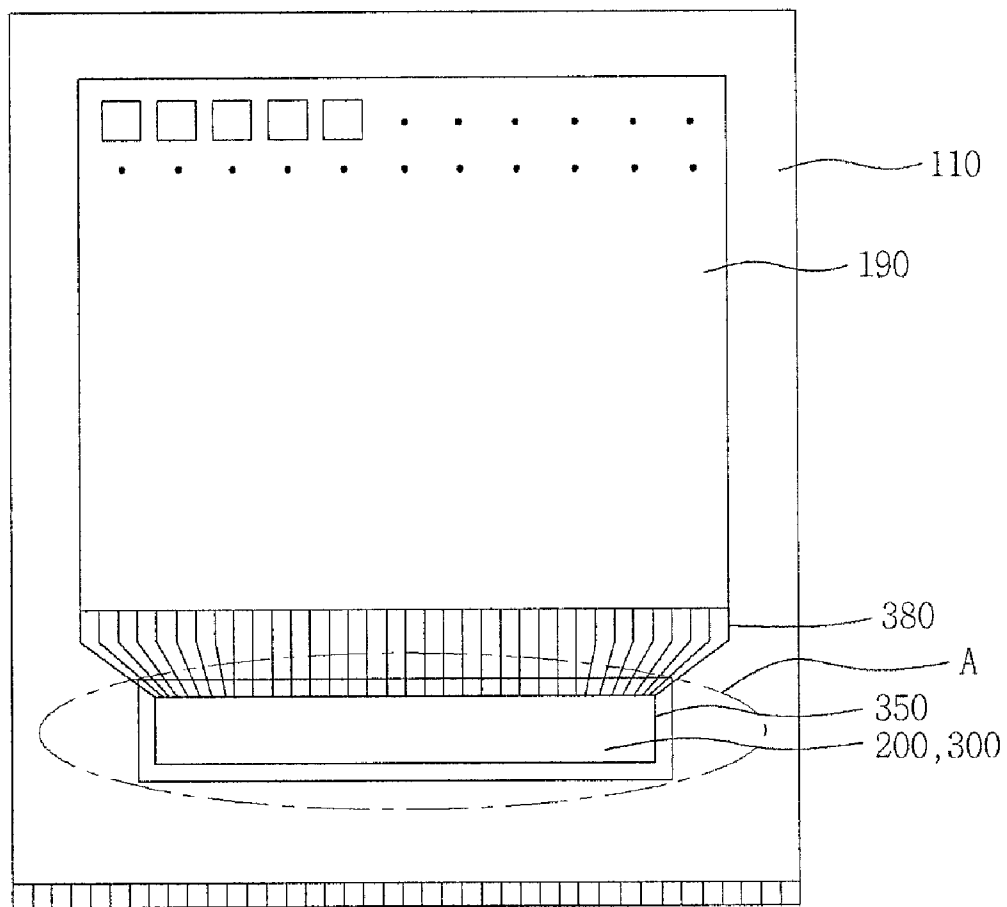


FIG. 3A

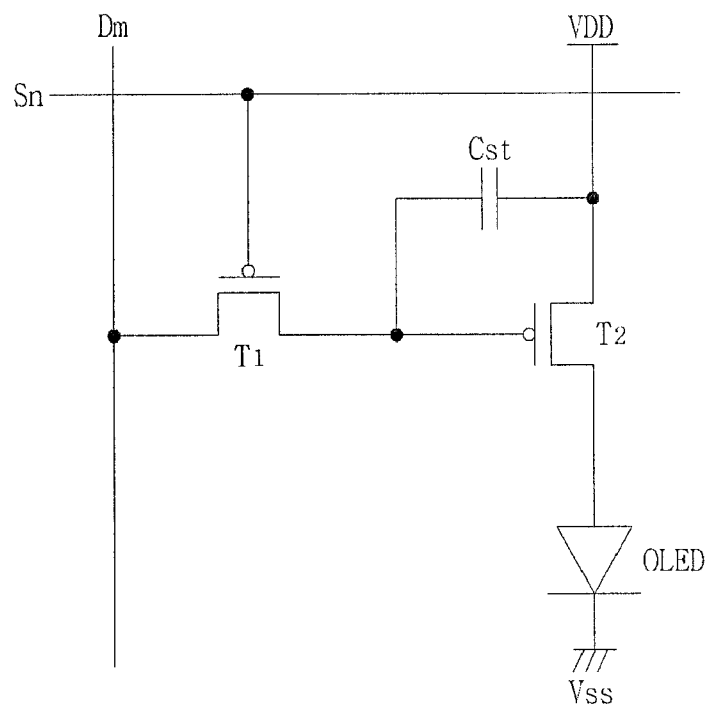


FIG. 3B

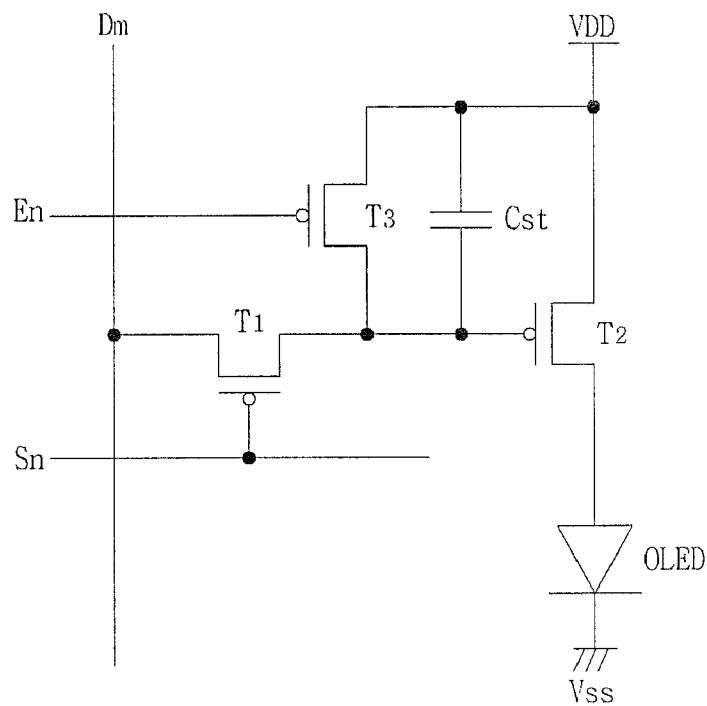


FIG. 4

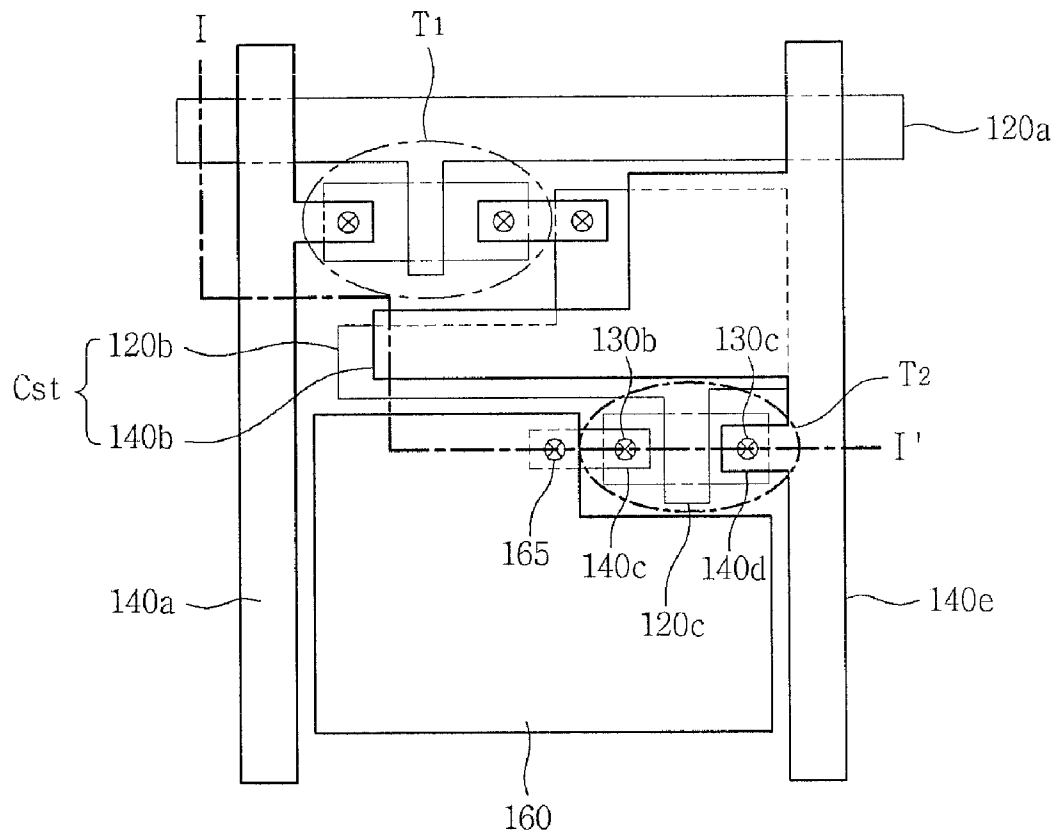


FIG. 5A

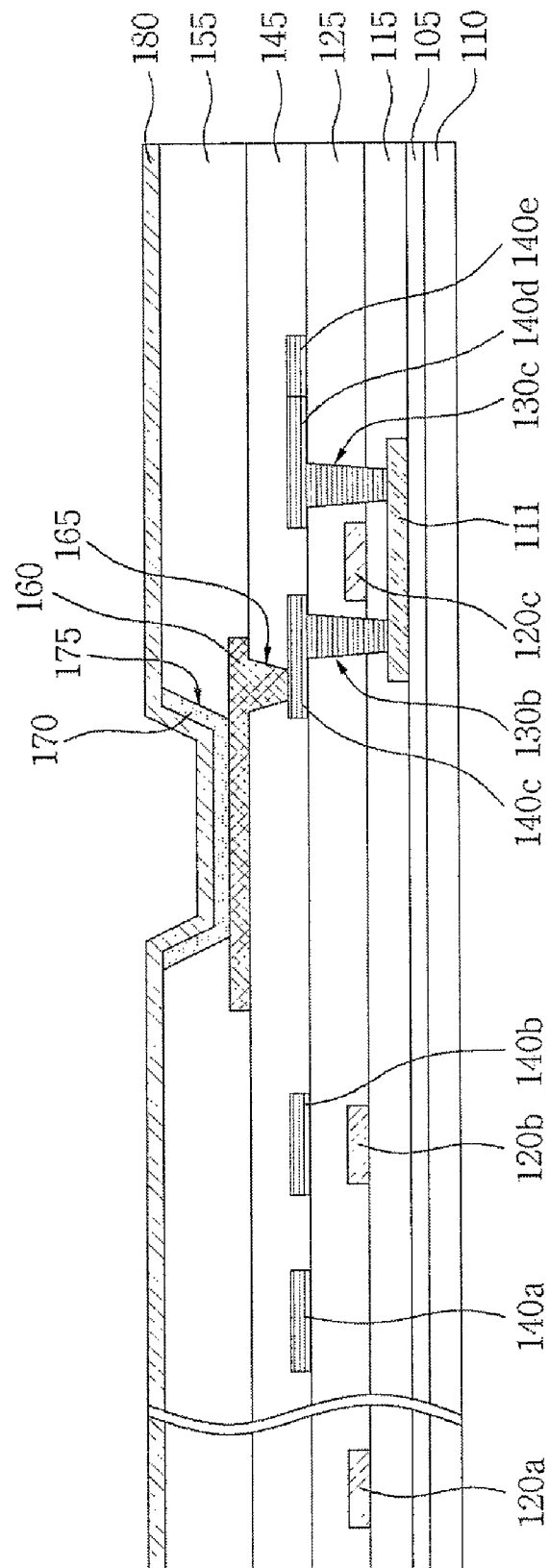


FIG. 5B

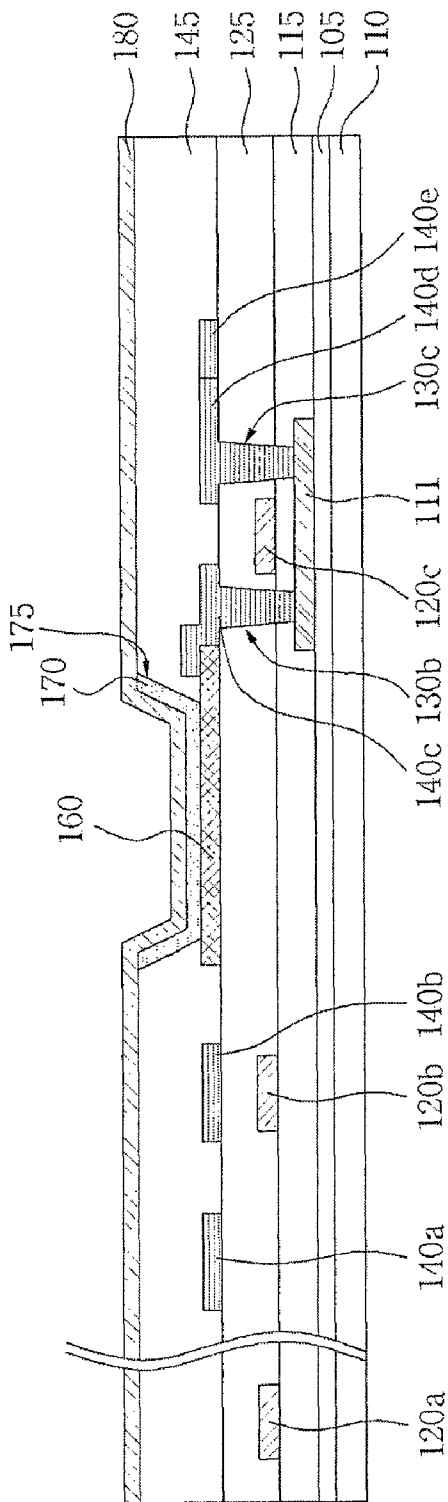


FIG. 6A

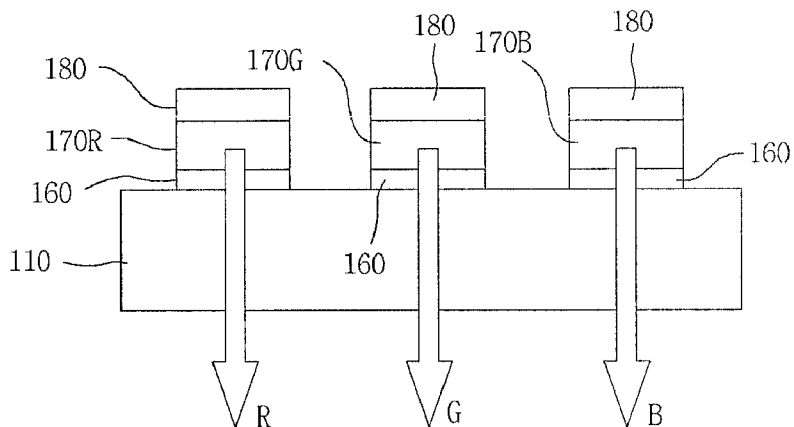


FIG. 6B

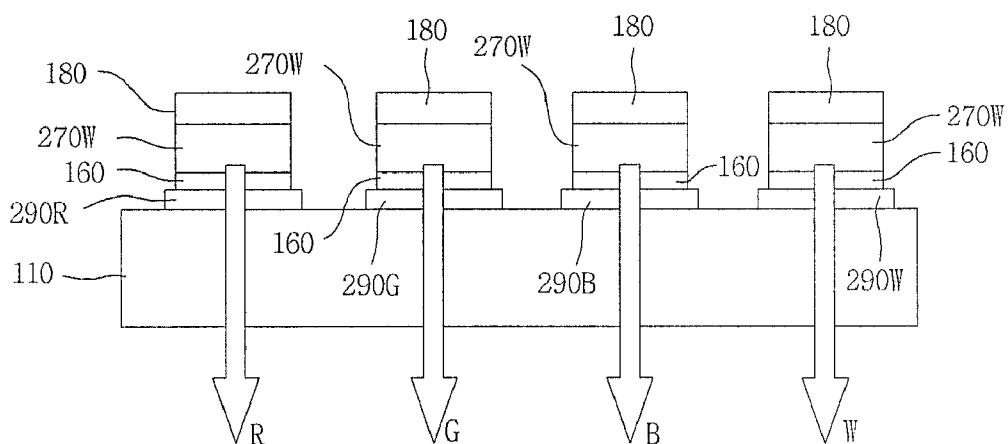


FIG. 6C

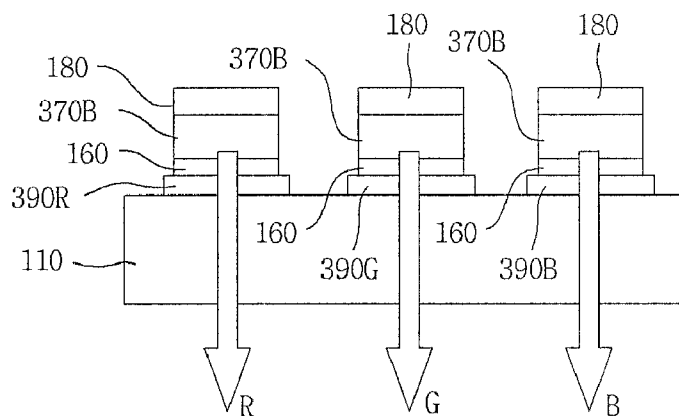


FIG. 7

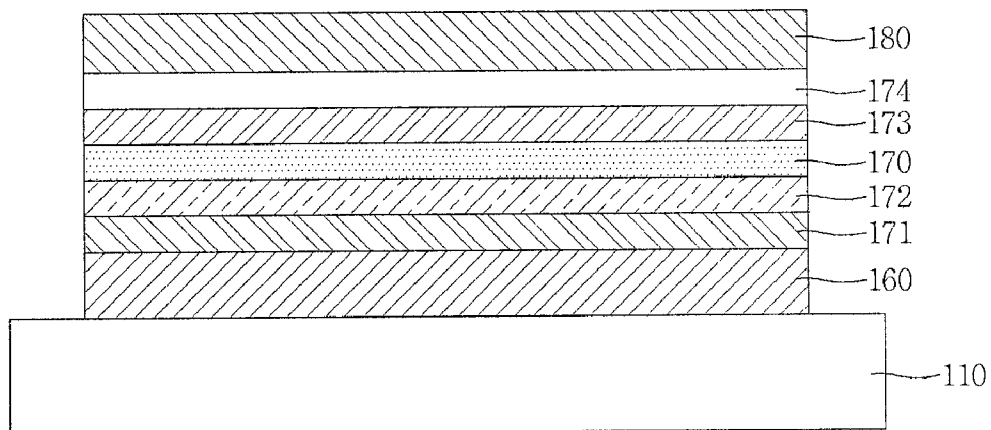


FIG. 8

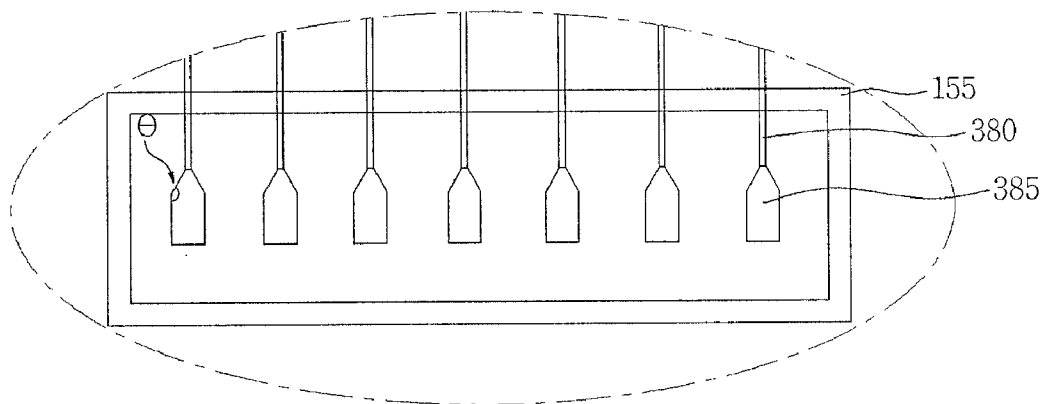


FIG. 9

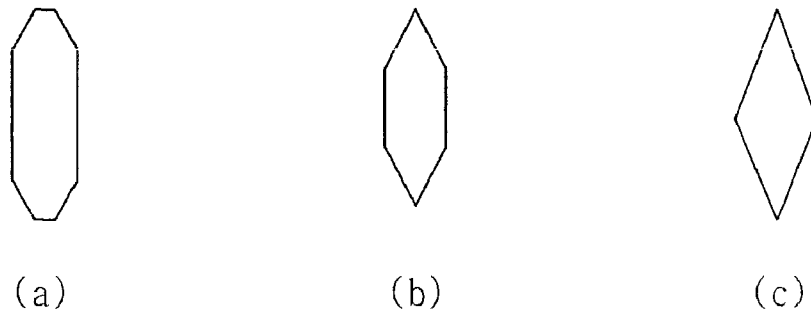


FIG. 10

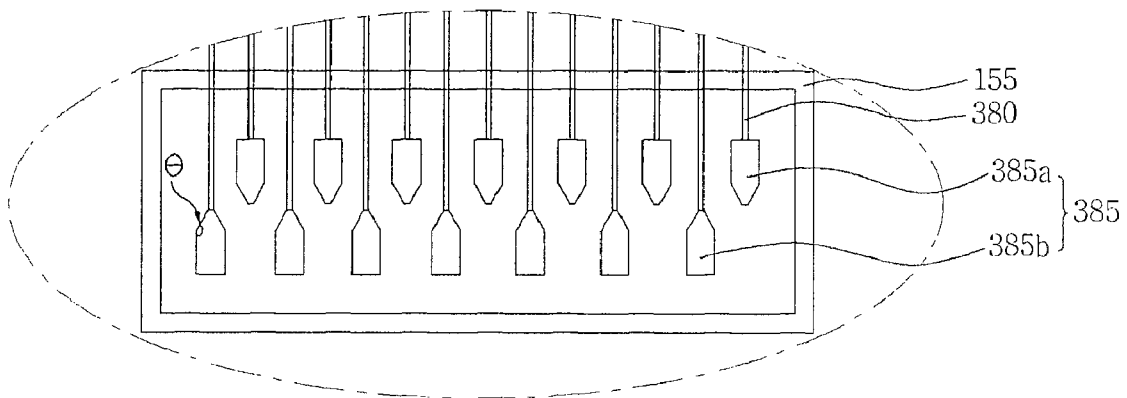


FIG. 11

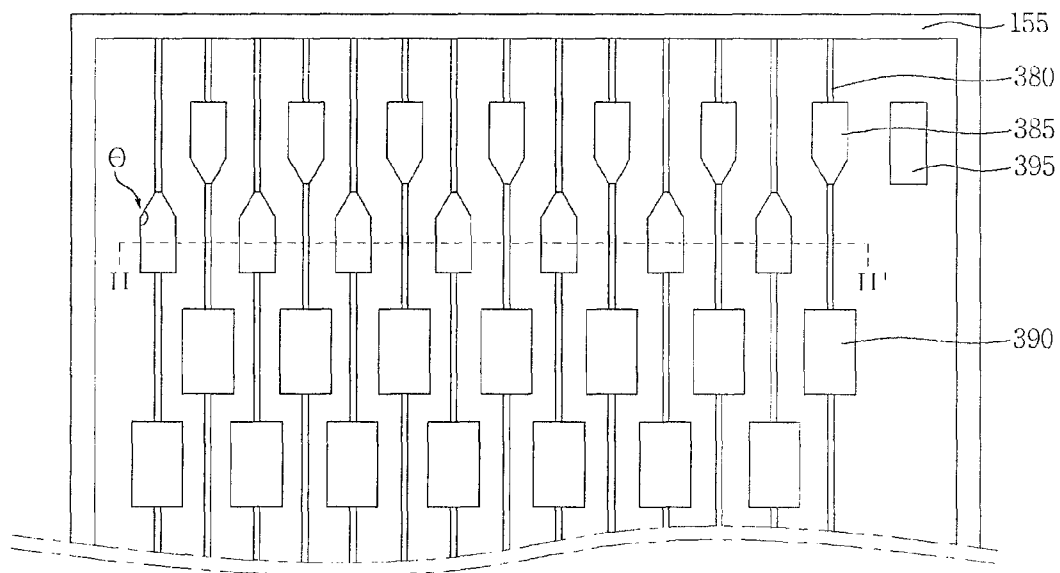
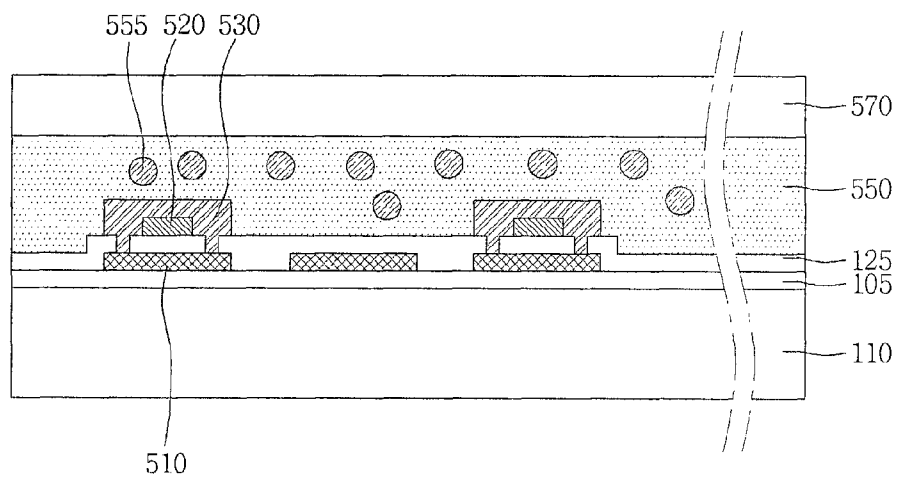


FIG. 12



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DISPLAY DEVICE

This application claims the benefit of Korean Patent Application No. 10-2007-0049388 filed on May 21, 2007, which is hereby incorporated by reference.

BACKGROUND OF THE DISCLOSURE

1. Field of the Disclosure

Exemplary embodiments relate to a display device.

2. Description of the Related Art

The importance of display devices has recently increased with the growth of multimedia. Various types of display devices such as liquid crystal displays (LCDs), plasma display panels (PDPs), field emission displays (FEDs), and organic light emitting devices have been put to practical use.

Among them, the LCD and the light emitting device have come into the spotlight as a next generation display device because of the advantages of the LCD and the light emitting device. The LCD has better visibility than a cathode-ray tube, has low average power consumption, and generates less heat. The light emitting device has fast response speed, for example, about 1 ms, has low average power consumption, and does not have a viewable angle problem because the light emitting device is a self emitting device.

Such a display device is driven based on one of a passive matrix method and an active matrix method using a thin film transistor. In the passive matrix method, anodes and cathodes are formed orthogonally, and a display device is driven by selecting predetermined lines. On the contrary, in the active matrix method, a thin film transistor is connected to each pixel electrode, and the display device is driven according to a voltage sustained by a capacitor connected to a gate electrode of the thin film transistor.

A display device includes a display unit for displaying images and a driver for driving the display unit. The driver includes a printed circuit board (PCB) including parts for generating various control signal and data signals. The driver also includes a driving integrated circuit for applying a signal to lines of a display panel.

The driver may be classified into a chip-on-glass (OCG) type, a tape carrier package (TCP) type, and a chip-on-film (COF) type according to a method of packaging the driving integrated circuit into a panel. Among them, the COF type is widely used for a small sized panel because the COF has a simple structure and can increase a ratio of a display area in a display panel.

In a display device including a COG type driver, a pad unit includes a display unit, a line connected to a driving chip, a driver, and a pad electrode disposed at one end of the line. The driver is disposed on the pad unit through an anisotropic conductive film (ACF).

A pad electrode and a driver may be formed by coating an ACF on the pad electrode and compressing the driver on the pad electrode. Since a pad electrode according to the related art generally has a rectangular shape or a square shape, the flow of the ACF at the corners of a pad electrode when the driver is compressed with the ACF. As a result, conductive balls of an ACF lump together.

Therefore, short occurs between pad electrodes, and the reliability of a display device is deteriorated.

SUMMARY OF THE DISCLOSURE

Exemplary embodiments provide a display device capable of improving the reliability of the display device by preventing short between pad electrodes.

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In one aspect, a display device includes a substrate, a display unit on the substrate, the display unit including a plurality of subpixels, a driver that applies a driving signal to the display unit, a pad unit that applies an electric signal received from the outside to the driver; a plurality of lines that connects the display unit to the driver or the pad unit to the driver; and a plurality of pad electrodes disposed at one ends of the lines connected to the driver. A width of one end of the pad electrode connected to the lines is narrower than widths of other areas of the pad electrode excepting the other end of the pad electrode.

In another aspect, a display device includes a substrate, a display unit on the substrate, the display unit including a plurality of subpixels, a driver that applies a driving signal to the display unit, a pad unit that applies an electric signal received from the outside to the driver; a plurality of lines that connects the display unit to the driver or the pad unit to the driver and a plurality of pad electrodes disposed at one ends of the lines connected to the driver, the pad electrode including a first pad electrode disposed at a column close to the display unit and a second pad electrode disposed at a column father from the display unit than the first pad electrode. A width of one end of the first pad electrode close to the second pad electrode is narrower than a width of other area of the first pad electrode excepting the other end of the first pad electrode, and a width of one end of the second pad electrode connected to the line is narrower than a width of other area of the second pad electrode excepting the other end of the second pad electrode.

BRIEF DESCRIPTION OF THE DRAWINGS

The accompanying drawings, which are included to provide a further understanding of the invention and are incorporated on and constitute a part of this specification, illustrate embodiments of the invention and together with the description serve to explain the principles of the invention. In the drawings:

FIG. 1 is a block diagram of a display device according to an exemplary embodiment;

FIG. 2 is a plan view of the display device according to the exemplary embodiment;

FIGS. 3A and 3B are circuit diagrams of a subpixel of the display device according to the exemplary embodiment;

FIG. 4 is a plane view showing a structure of the subpixel of the display device according to the exemplary embodiment;

FIGS. 5A and 5B are cross-sectional views taken along line I-I' of FIG. 4;

FIGS. 6A to 6C illustrate various implementations of a color image display method in the display device according to the exemplary embodiment;

FIG. 7 is a cross-sectional view of the display device according to the exemplary embodiment;

FIG. 8 is a plane view of an area A of FIG. 2;

FIG. 9 illustrates various forms of a pad electrode of the display device according to the exemplary embodiment;

FIG. 10 is a plan view of an area A of FIG. 2 in a display device according to another exemplary embodiment;

FIG. 11 is a plane view of a pad electrode of a display device according to another exemplary embodiment; and

FIG. 12 a cross-sectional view of a pad unit taken along line II-II' of FIG. 11.

DETAILED DESCRIPTION OF EMBODIMENTS

Reference will now be made in detail embodiments of the invention examples of which are illustrated in the accompanying drawings.

FIG. 1 is a block diagram of a display device according to an exemplary embodiment, FIG. 2 is a plan view of the display device according to the exemplary embodiment, and FIGS. 3A and 3B are circuit diagrams of a subpixel of the display device according to the exemplary embodiment.

As shown in FIG. 1, the display device according to the exemplary embodiment includes a display panel **100**, a driver including a scan driver **200** and a data driver **300**, and a controller **400**.

The display panel **100** includes a plurality of signal lines **S1** to **Sn** and **D1** to **Dm**, a plurality of power supply lines (not shown), and a plurality of subpixels **PX** connected to the signal lines **S1** to **Sn** and **D1** to **Dm** and the power supply lines in a matrix form.

The plurality of signal lines **S1** to **Sn** and **D1** to **Dm** may include the plurality of scan lines **S1** to **Sn** for sending scan signals and the plurality of data lines **D1** to **Dm** for sending data signals. Each power supply line may send voltages such as a power voltage **VDD** to each subpixel **PX**.

Although the signal lines include the scan lines **S1** to **Sn** and the data lines **D1** to **Dm** in FIG. 1, the exemplary embodiment is not limited thereto. The signal lines may further include erase lines (not shown) for sending erase signals depending on a driving manner.

However, an erase line may not be used to send an erase signal. The erase signal may be sent through another signal line. For instance, although it is not shown, the erase signal may be supplied to the display panel **100** through the power supply line in case that the power supply line for supplying the power voltage **VDD** is formed.

As shown in FIG. 2, the display device includes a substrate **110**, a display unit **190** including a plurality of subpixels on the substrate **110**, the drivers **200** and **300** for applying a driving signal to the display unit **190**, a pad unit **350** for applying an electrical signal received from the outside to the drivers **200** and **300**, a plurality of lines **380** for connecting the display unit **190** to the drivers **200** and **300** or for connecting the pad unit **350** to the drivers **200** and **300**, and a plurality of pad electrodes (not shown) positioned at one end of the lines **380** connected to the driver **370**. The drivers **200** and **300** may have a form of a chip including an integrated circuit. Although it is not shown, a flexible printed circuit (FPC) may be connected to the pad unit **350**.

As shown in FIG. 3A, the subpixel may include a switching thin film transistor **T1** for sending the data signal in response to the scan signal sent through the scan line **Sn**, a capacitor **Cst** for storing the data signal, a driving thin film transistor **T2** producing a driving current corresponding to a voltage difference between the data signal stored in the capacitor **Cst** and the power voltage **VDD**, and an organic light emitting diode (OLED) emitting light corresponding to the driving current.

As shown in FIG. 3B, the subpixel may include a switching thin film transistor **T1** for sending the data signal in response to the scan signal sent through the scan line **Sn**, a capacitor **Cst** for storing the data signal, a driving thin film transistor **T2** producing a driving current corresponding to a voltage difference between the data signal stored in the capacitor **Cst** and the power voltage **VDD**, an organic light emitting diode (OLED) emitting light corresponding to the driving current, and an erase switching thin film transistor **T3** for erasing the data signal stored in the capacitor **Cst** in response to an erase signal sent through an erase line **En**.

When the display device is driven in a digital driving manner that represents a gray scale with one frame being divided into a plurality of subfields, the pixel circuit of FIG. 3B can control an emission time by supplying an erase signal to a subfield whose a light-emission time is shorter than an

addressing time. The pixel circuit of FIG. 2B has an advantage capable of reducing a lowest luminance of the display device.

A difference between driving voltages, e.g., the power voltages **VDD** and **Vss** of the display device may change depending on the size of the display panel **100** and a driving manner. A magnitude of the driving voltage is shown in the following Tables 1 and 2. Table 1 indicates a driving voltage magnitude in case of a digital driving manner, and Table 2 indicates a driving voltage magnitude in case of an analog driving manner.

TABLE 1

Size (S) of display panel	VDD-Vss (R)	VDD-Vss (G)	VDD-Vss (B)
S < 3 inches	3.5-10 (V)	3.5-10 (V)	3.5-12 (V)
3 inches < S < 20 inches	5-15 (V)	5-15 (V)	5-20 (V)
20 inches < S	5-20 (V)	5-20 (V)	5-25 (V)

TABLE 2

Size (S) of display panel	VDD-Vss (R, G, B)
S < 3 inches	4~20 (V)
3 inches < S < 20 inches	5~25 (V)
20 inches < S	5~30 (V)

Referring again to FIG. 1, the scan driver **200** is connected to the scan lines **S1** to **Sn** of the display panel **100** to apply scan signals capable of taming on the switching thin film transistor **T1** to the scan lines **S1** to **Sn**, respectively.

The data driver **300** is connected to the data lines **D1** to **Dm** of the display panel **100** to apply data signals indicating an output video signal **DAT'** to the data lines **D1** to **Dm**, respectively. The data driver **300** may include at least one data driving integrated circuit (IC) connected to the data lines **D1** to **Dm**.

The data driving IC may include a shift register, a latch, a digital-to-analog (DA) converter, and an output buffer connected to one another in the order named.

When a horizontal sync start signal (STH) (or a shift clock signal) is received, the shift register can send the output video signal **DAT'** to the latch in response to a data clock signal (HLCK). In case that the data driver **300** includes a plurality of data driving ICs, a shift register of a data driving IC can send a shift clock signal to a shift register of a next data driving IC.

The latch memorizes the output video signal **DAT'**, selects a gray voltage corresponding to the memorized output video signal **DAT'** in response to a load signal, and sends the gray voltage to the output buffer.

The DA converter selects the corresponding gray voltage in response to the output video signal **DAT'** and sends the gray voltage to the output buffer.

The output buffer outputs an output voltage (serving as a data signal) received from the DA converter to the data lines **D1** to **Dm**, and maintains the output of the output voltage for 1 horizontal period (1H).

The controller **400** controls an operation of the scan driver **200** and an operation of the data driver **300**. The controller **400** may include a signal conversion unit **450** that gamma-converts input video signals **R**, **G** and **B** into the output video signal **DAT'** and produces the output video signal **DAT'**.

The controller **400** produces a scan control signal **CONT1** and a data control signal **CONT2**, and the like. Then, the

controller **400** outputs the scan control signal CONT1 to the scan driver **200** and outputs the data control signal CONT2 and the processed output video signal DAT' to the data driver **300**.

The controller **400** receives the input video signals R, G and B and an input control signal for controlling the display of the input video signals R, G and B from a graphic controller (not shown) outside the display device. Examples of the input control signal include a vertical sync signal Vsync, a horizontal sync signal Hsync, a main clock signal MCLK and a data enable signal DE.

Each of the driving devices **200**, **300** and **400** may be directly mounted on the display panel **100** in the form of at least one IC chip, or may be attached to the display panel **100** in the form of a tape carrier package (TCP) in a state where the driving devices **200**, **300** and **400** each are mounted on a flexible printed circuit film (not shown), or may be mounted on a separate printed circuit board (not shown).

Alternatively, each of the driving devices **200**, **300** and **400** may be integrated on the display panel **100** together with the plurality of signal lines S1 to Sn and D1 to Dm or the thin film transistors T1, T2 and T3, and the like.

Further, the driving devices **200**, **300** and **400** may be integrated into a single chip. In this case, at least one of the driving devices **200**, **300** and **400** or at least one circuit element constituting the driving devices **200**, **300** and **400** may be positioned outside the single chip.

FIGS. 4, 5A and 5B show a structure of a subpixel of the display device according to the exemplary embodiment. This structure includes the substrate **110** having a plurality of subpixel and non-subpixel areas. As shown, for instance, in FIG. 4, the subpixel area and the non-subpixel area may be defined by a scan line **120a** that extends in one direction, a data line **140a** that extends substantially perpendicular to the scan line **120a**, and a power supply line **140e** that extends substantially parallel to the data line **140a**.

The subpixel area may include a switching thin film transistor T1 connected to the scan line **120a** and the data line **140a**, a capacitor Cst connected to the switching thin film transistor T1 and the power supply line **140e**, and a driving thin film transistor T2 connected to the capacitor Cst and the power supply line **140e**. The capacitor Cst may include a capacitor lower electrode **120b** and a capacitor upper electrode **140b**.

The subpixel area may also include an organic light emitting diode, which includes a first electrode **160** electrically connected to the driving thin film transistor T2, an emitting layer (not shown) on the first electrode **160**, and a second electrode (not shown). The non-subpixel area may include the scan line **120a**, the data line **140a** and the power supply line **140e**.

FIGS. 5A and 5B are cross-sectional views taken along line I-I' of FIG. 4.

As shown in FIG. 5A, a buffer layer **105** is positioned on the substrate **110**. The buffer layer **105** prevents impurities (e.g., alkali ions discharged from the substrate **110**) from being introduced during formation of the thin film transistor in a succeeding process. The buffer layer **105** may be selectively formed using silicon oxide (SiO₂), silicon nitride (SiN_x), or using other materials. The substrate **110** may be formed of glass, plastic or metal.

A semiconductor layer **111** is positioned on the buffer layer **105**. The semiconductor layer **111** may include amorphous silicon or crystallized polycrystalline silicon. The semiconductor layer **111** may include a source area and a drain area

including p-type or n-type impurities. The semiconductor layer **111** may include a channel area in addition to the source area and the drain area.

A first insulating layer **115**, which may be a gate insulating layer, is positioned on the semiconductor layer **111**. The first insulating layer **115** may include a silicon oxide (SiO_x) layer, a silicon nitride (SiN_x) layer, or a multi-layered structure or a combination thereof.

A gate electrode **120c** is positioned on the first insulating layer **115** in a given area of the semiconductor layer **111**, e.g., at a location corresponding to the channel area of the semiconductor layer **111** when impurities are doped. The scan line **120a** and the capacitor lower electrode **120b** may be positioned on the same formation layer as the gate electrode **120c**.

The gate electrode **120c** may be formed of any one selected from the group consisting of molybdenum (Mo), aluminum (Al), chromium (Cr), gold (Au), titanium (Ti), nickel (Ni), neodymium (Nd) and copper (Cu), or a combination thereof. The gate electrode **120c** may have a multi-layered structure formed of Mo, Al, Cr, Au, Ti, Ni, Nd, or Cu, or a combination thereof. The gate electrode **120c** may have a double-layered structure including Mo/Al—Nd or Mo/Al.

The scan line **120a** may be formed of any one selected from the group consisting of Mo, Al, Cr, Au, Ti, Ni, Nd, or Cu, or a combination thereof. The scan line **120a** may have a multi-layered structure formed of Mo, Al, Cr, Au, Ti, Ni, Nd, or Cu, or a combination thereof. The scan line **120a** may have a double-layered structure including Mo/Al—Nd or Mo/Al.

A second insulating layer **125**, which may be an interlayer insulating layer, is positioned on the substrate **110** on which the scan line **120a**, the capacitor lower electrode **120b** and the gate electrode **120c** are positioned. The second insulating layer **125** may include a silicon oxide (SiO_x) layer, a silicon nitride (SiN_x) layer, or a multi-layered structure or a combination thereof.

Contact holes **130b** and **130c** are positioned inside the second insulating layer **125** and the first insulating layer **115** to expose a portion of the semiconductor layer **111**.

A drain electrode **140c** and a source electrode **140d** are positioned in the subpixel area to be electrically connected to the semiconductor layer **111** through the contact holes **130b** and **130c** passing through the second insulating layer **125** and the first insulating layer **115**.

The drain electrode **140c** and the source electrode **140d** may have a single-layered structure or a multi-layered structure. When the drain electrode **140c** and the source electrode **140d** have the single-layered structure, the drain electrode **140c** and the source electrode **140d** may be formed of Mo, Al, Cr, Au, Ti, Ni, Nd, or Cu, or a combination thereof.

When the drain electrode **140c** and the source electrode **140d** have the multi-layered structure, the drain electrode **140c** and the source electrode **140d** may have a double-layered structure including Mo/Al—Nd or a triple-layered structure including Mo/Al/Mo or Mo/Al—Nd/Mo.

The data line **140a**, the capacitor upper electrode **140b**, and the power supply line **140e** may be positioned on the same formation layer as the drain electrode **140c** and the source electrode **140d**.

The data line **140a** and the power supply line **140e** positioned in the non-subpixel area may have a single-layered structure or a multi-layered structure. When the data line **140a** and the power supply line **140e** have the single-layered structure, the data line **140a** and the power supply line **140e** may be formed of Mo, Al, Cr, Au, Ti, Ni, Nd, or Cu, or a combination thereof.

When the data line **140a** and the power supply line **140e** have the multi-layered structure, the data line **140a** and the

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power supply line **140e** may have a double-layered structure including Mo/Al—Nd or a triple-layered structure including Mo/Al/Mo or Mo/Al—Nd/Mo. The data line **140a** and the power supply line **140e** may have a triple-layered structure including Mo/Al—Nd/Mo.

A third insulating layer **145** is positioned on the data line **140a**, the capacitor upper electrode **104b**, the drain electrode **140c**, the source electrode **140d**, and the power supply line **140e**. The third insulating layer may be formed of an organic material such as polyimide, benzocyclobutene-based resin and acrylate or an inorganic material such as spin on glass (SOG) obtained by spin-coating silicone oxide (SiO_2) in the liquid form and solidifying it. Otherwise, the third insulating layer **145** may be a passivation layer, and may include a silicon oxide (SiO_x) layer, a silicon nitride (SiN_x) layer, or a multi-layered structure including a combination thereof.

A via hole **165** is positioned inside the third insulating layer **145** to expose any one of the source and drain electrodes **140c** and **140d**. The first electrode **160** is positioned on the third insulating layer **145** to be electrically connected to any one of the source and drain electrodes **140c** and **140d** via the via hole **165**.

The first electrode **160** may be an anode electrode, and may be a transparent electrode or a reflection electrode. When the display device has a bottom emission or dual emission structure, the first electrode **160** may be a transparent electrode formed of one of indium-tin-oxide (ITO), indium-zinc-oxide (IZO) and zinc oxide (ZnO). When the display device has a top emission structure, the first electrode **160** may be a reflection electrode. In this case, a reflection layer formed of one of Al, Ag and Ni may be positioned under a layer formed of one of ITO, IZO and ZnO, and also the reflection layer formed of one of Al, Ag and Ni may be positioned between two layers formed of one of ITO, IZO and ZnO.

A fourth insulating layer **155** including an opening **175** is positioned on the first electrode **160**. The opening **175** provides electrical insulation between the neighboring first electrodes **160** and exposes a portion of the first electrode **160**. An emitting layer **170** is positioned on the first electrode **160** exposed by the opening **175**.

A second electrode **180** is positioned on the emitting layer **170**. The second electrode **180** may be a cathode electrode, and may be formed of Mg, Ca, Al and Ag having a low work function or a combination thereof.

When the display device has a top emission or dual emission structure, the second electrode **180** may be thin enough to transmit light. When the display device has a bottom emission structure, the second electrode **180** may be thick enough to reflect light.

The display device according to the exemplary embodiment using a total of 7 masks was described as an example. The 7 masks may be used in a process for forming each of the semiconductor layer, the gate electrode (including the scan line and the capacitor lower electrode), the contact holes, the source and drain electrodes (including the data line, the power supply line and the capacitor upper electrode), the via holes, the first electrode, and the opening.

An example of how a display device is formed using a total of 5 masks will now be given.

As shown in FIG. 5B, the buffer layer **105** is positioned on the substrate **110**, and the semiconductor layer **111** is positioned on the buffer layer **105**. The first insulating layer **115** is positioned on the semiconductor layer **111**. The gate electrode **120c**, the capacitor lower electrode **120b**, and the scan line **120a** are positioned on the first insulating layer **115**. The second insulating layer **125** is positioned on the gate electrode **120c**.

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The first electrode **160** is positioned on the second insulating layer **125**, and the contact holes **130b** and **130c** are positioned to expose the semiconductor layer **111**. The first electrode **160** and the contact holes **130b** and **130c** may be simultaneously formed.

The source electrode **140d**, the drain electrode **140c**, the data line **140a**, the capacitor upper electrode **140b**, and the power supply line **140e** are positioned on the second insulating layer **125**. A portion of the drain electrode **140c** may be positioned on the first electrode **160**.

A pixel or subpixel definition layer or the third insulating layer **145**, which may be a bank layer, is positioned on the substrate **110** on which the above-described structure is formed. The opening **175** is positioned on the third insulating layer **145** to expose the first electrode **160**. The emitting layer **170** is positioned on the first electrode **160** exposed by the opening **175**, and the second electrode **180** is positioned on the emitting layer **170**.

The aforementioned display device can be manufactured using a total of 5 masks. The 5 masks are used in a process for forming each of the semiconductor layer, the gate electrode (including the scan line and the capacitor lower electrode), the first electrode (including the contact holes), the source and drain electrodes (including the data line, the power supply line and the capacitor upper electrode), and the opening. Accordingly, the display device according to the exemplary embodiment can reduce the manufacturing cost by a reduction in the number of masks and can improve the efficiency of mass production.

Various color image display methods may be implemented in the display device such as described above. These methods will be described below with reference to FIGS. 6A to 6C.

FIGS. 6A to 6C illustrate various implementations of a color image display method in the display device according to the exemplary embodiment.

FIG. 6A illustrates a color image display method in a display device separately including a red emitting layer **170R**, a green emitting layer **170G** and a blue emitting layer **170B** which emit red, green and blue light, respectively.

The red, green and blue light produced by the red, green and blue emitting layers **170R**, **170G** and **170B** is mixed to display a color image.

It may be understood in FIG. 6A that the red, green and blue emitting layers **170R**, **170G** and **170B** each include an electron transporting layer, a hole transporting layer, and the like, on upper and lower portions thereof. It is possible to variously change the arrangement and the structure between the additional layers such as the electron transporting layer and the hole transporting layer and each of the red, green and blue emitting layers **170R**, **170G** and **170B**.

FIG. 6B illustrates a color image display method in a display device including a white emitting layer **270W**, a red color filter **290R**, a green color filter **290G**, a blue color filter **290B**, and a white color filter **290W**.

As shown in FIG. 6B, the red color filter **290R**, the green color filter **290G** and the blue color filter **290B** each transmit white light produced by the white emitting layer **270W** to produce red light, green light and blue light. The red, green and blue light is mixed to display a color image. The white color filter **290W** may be removed depending on color sensitivity of the white light produced by the white emitting layer **270W** and combination of the white light and the red, green and blue light.

While FIG. 6B has illustrated the color display method of four subpixels using combination of the red, green, blue, and white light, a color display method of three subpixels using combination of the red, green, and blue light may be used.

It may be understood in FIG. 6B that the white emitting layer **270W** includes an electron transporting layer, a hole transporting layer, and the like, on upper and lower portions thereof. It is possible to variously change the arrangement and the structure between the additional layers such as the electron transporting layer and the hole transporting layer and the white emitting layer **270W**.

FIG. 6C illustrates a color image display method in a display device including a blue emitting layer **370B**, a red color change medium **390R**, a green color change medium **390G**, a blue color change medium **390B**.

As shown in FIG. 6C, the red color change medium **390R**, the green color change medium **390G**, and the blue color change medium **390B** each transmit blue light produced by the blue emitting layer **370B** to produce red light, green light and blue light. The red, green and blue light is mixed to display a color image.

The blue color change medium **390B** may be removed depending on color sensitivity of the blue light produced by the blue emitting layer **370B** and combination of the blue light and the red and green light.

It may be understood in FIG. 6C that the blue emitting layer **370B** includes an electron transporting layer, a hole transporting layer, and the like, on upper and lower portions thereof. It is possible to variously change the arrangement and the structure between the additional layers such as the electron transporting layer and the hole transporting layer and the blue emitting layer **370B**.

While FIGS. 6A and 6B have illustrated and described the display device having a bottom emission structure, the exemplary embodiment is not limited thereto. The display device according to the exemplary embodiment may have a top emission structure, and thus the structure of the display device according to the exemplary embodiment may be changed depending on the top emission structure.

While FIGS. 6A to 6C have illustrated and described three kinds of color image display method, the exemplary embodiment is not limited thereto. The exemplary embodiment may use various kinds of color image display method whenever necessary.

FIG. 7 is a cross-sectional view of the display device according to the exemplary embodiment.

As shown in FIG. 7, the display device according to the exemplary embodiment includes the substrate **110** the first electrode **160** positioned on the substrate **110**, a hole injection layer **171** positioned on the first electrode **160**, a hole transporting layer **172**, an emitting layer **170**, an electron transporting layer **173**, an electron injection layer **174**, and the second electrode **180** positioned on the electron injection layer **174**.

The hole injection layer **171** may function to facilitate the injection of holes from the first electrode **160** to the emitting layer **170**. The hole injection layer **171** may be formed of at least one selected from the group consisting of copper phthalocyanine (CuPc), PEDOT(poly(3,4)-ethylenedioxythiophene), polyaniline (PANI) and NPD(N,N-dinaphthyl-N,N'-diphenyl benzidine), but is not limited thereto. The hole injection layer **171** may be formed using an evaporation method or a spin coating method.

The hole transporting layer **172** functions to smoothly transport holes. The hole transporting layer **172** may be formed from at least one selected from the group consisting of NPD(N,N-dinaphthyl-N,N'-diphenyl benzidine), TPD(N,N'-bis-(3-methylphenyl)-N,N'-bis-(phenyl)-benzidine), s-TAD and MTDATA(4,4',4''-Tris(N-3-methylphenyl-N-phenyl-amino)-triphenylamine), but is not limited thereto. The hole

transporting layer **172** may be formed using an evaporation method or a spin coating method.

The emitting layer **170** may be formed of a material capable of producing red, green, blue or white light such as, for example, a phosphorescence material or a fluorescence material.

In case that the emitting layer **170** emits red light, the emitting layer **170** includes a host material including carbazole biphenyl (CBP) or N,N-dicarbazolyl-3,5-benzene (mCP). Further, the emitting layer **170** may be formed of a phosphorescence material including a dopant material including any one selected from the group consisting of PIQIr(acac)(bis(1-phenylisoquinoline)acetylacetonate iridium), PQIr(acac)(bis(1-phenylquinoline)acetylacetonate iridium), PQIr(tris(1-phenylquinoline)iridium) and PtOEP(octaethylporphyrin platinum) or a fluorescence material including PBD:Eu(DBM)3(Phen) or Perylene, but is not limited thereto.

In case that the emitting layer **170** emits green light, the emitting layer **170** includes a host material including CBP or mCP. Further, the emitting layer **170** may be formed of a phosphorescence material including a dopant material including Ir(ppy)3(fac tris(2-phenylpyridine)iridium) or a fluorescence material including Alq3(tris(8-hydroxyquinolino)aluminum), but is not limited thereto.

In case that the emitting layer **170** emits blue light, the emitting layer **170** includes a host material including CBP or mCP. Further, the emitting layer **170** may be formed of a phosphorescence material including a dopant material including (4,6-F2ppy)2Irpic or a fluorescence material including any one selected from the group consisting of spiro-DPVBi, spiro-6P, distyryl-benzene (DSB), distyryl-arylene (DSA), PFO-based polymers, PPV-based polymers and a combination thereof, but is not limited thereto.

The electron transporting layer **173** functions to facilitate the transportation of electrons. The electron transporting layer **173** may be formed of at least one selected from the group consisting of Alq3(tris(8-hydroxyquinolino)aluminum), PBD, TAZ, spiro-PBD, BALq, and SALq, but is not limited thereto. The electron transporting layer **173** may be formed using an evaporation method or a spin coating method.

The electron transporting layer **173** can also function to prevent holes, which are injected from the first electrode **160** and then pass through the emitting layer **170**, from moving to the second electrode **180**. In other words, the electron transporting layer **173** serves as a hole stop layer, which facilitates the coupling of holes and electrons in the emitting layer **170**.

The electron injection layer **174** functions to facilitate the injection of electrons. The electron injection layer **174** may be formed of Alq3(tris(8-hydroxyquinolino)aluminum), PBD, TAZ, spiro-PBD, BALq or SALq, but is not limited thereto.

The electron injection layer **174** may be formed of an organic material and an inorganic material forming the electron injection layer **174** through a vacuum evaporation method.

The hole injection layer **171** or the electron injection layer **174** may further include an inorganic material. The inorganic material may further include a metal compound. The metal compound may include alkali metal or alkaline earth metal.

The metal compound including the alkali metal or the alkaline earth metal may include at least one selected from the group consisting of LiQ, LiF, NaF, KF, RbF, CsF, FrF, BeF₂, MgF₂, CaF₂, SrF₂, BaF₂, and RaF₂, but is not limited thereto.

Thus, the inorganic material inside the electron injection layer **174** facilitates hopping of electrons injected from the second electrode **180** to the emitting layer **170**, so that holes

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and electrons injected into the emitting layer 170 are balanced. Accordingly, emission efficiency can be improved.

Further, the inorganic material inside the hole injection layer 171 reduces the mobility of holes injected from the first electrode 160 to the emitting layer 170, so that holes and electrons injected into the emitting layer 170 are balanced. Accordingly, emission efficiency can be improved.

At least one of the electron injection layer 174, the electron transporting layer 173, the hole transporting layer 172, the hole injection layer 171 may be omitted.

The driver and the pad unit of the display device will be described below with reference to FIGS. 8 to 12.

FIG. 8 is a plane view of an area A of FIG. 2.

As shown in FIG. 8, the pad unit 350 includes a plurality of lines 380 which are spaced apart from one another at a predetermined interval in one direction. The pad unit 350 applies a predetermined driving signal, for example, a data signal to the display unit 200.

A pad electrode 385 is disposed at one end of each line 380 connected to the driver 370. A fourth insulating layer 155 is disposed around the pad unit 350 and exposes the pad unit 350 to connect the pad electrodes 385 to the driver 370 in later.

One end of the pad electrode 385 connected to the line 380 may be narrower than other areas of the pad electrode 385 in width excepting the other end of the pad electrode 385. The pad electrode 385 may have a shape that a predetermined area including one end or the other end thereof gradually decreases in a width.

For example, the pad electrode 385 may be a polygon that has more line segments than a rectangle, and the polygon may have at least one obtuse interior angle. An anisotropic conductive film (ACF) is coated and pressurized to connect a driving integrated circuit to the pad electrode 385. The flow of conductive balls of the ACF is disturbed at corners of the pad electrode 385. That is, since the conductive balls lumps together, shorts occur between pad electrodes, thereby reducing the reliability of the display device.

One interior angle θ of the pad electrode 385 may lie substantially in a range between 130° and 160° . If the interior angle θ is equal to or more than 130° , the short between pad electrodes is prevented because the flow of conductive balls of the ACF is not disturbed. If the interior angle θ is equal to or less than 160° , a pattern of the pad electrode 385 is lengthened, thereby preventing an increase in a resistance.

In the exemplary embodiment, the shape of the pad electrode 385 is defined to make conductive balls to smoothly flow, thereby preventing the short between the pad electrodes.

FIG. 9 illustrates various forms of a pad electrode of the display device according to the exemplary embodiment.

As shown in FIG. 9, the pad electrode of the pad unit according to the exemplary embodiment may have shapes (a), (b), and (c). That is, the pad electrode may be polygon having at least one obtuse interior angle. For example, the pad electrode may be an octagon like the shape (a) in FIG. 9, a hexagon like the shape (b) in FIG. 4, or a rectangle (c) in FIG. 4. The polygons have at least one obtuse interior angle.

However, the shape of the pad electrode according to the exemplary embodiment is not limited to the shapes (a), (b), and (c) of FIG. 9.

FIG. 10 is a plan view of an area A of FIG. 2 in a display device according to another exemplary embodiment.

As shown in FIG. 10, a pad unit 350 of a display device includes a plurality of lines 380 disposed at a predetermined distance in one direction and applies a signal to a display unit 200.

A pad electrode 385 is disposed at one end of each line 380 connected to a driver 370. An insulating layer 155 is disposed

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around the pad unit 350 so as to expose the pad unit 350. The pad electrodes 385 may be connected to the driver 370 in later.

The pad electrode 385 includes a first pad electrode 385a disposed at a column close to the display unit 200 and a second pad electrode 385b disposed at a column far from the display unit 200.

More specifically, one end of the first pad electrode 385a close to the second pad electrode may be narrower than other areas of the first pad electrode 385a in a width excepting the other end of the first electrode 385a.

Also, one end of the second electrode 385b connected to the line 380 is narrower than other areas of the second pad electrode 385b in a width excepting the other end of the second pad electrode 385b.

One ends of the first and second pad electrodes 385a and 385b are identical to the other ends of the first and second pad electrodes 385a and 385b in a width. Also, the first and second pad electrode 385a and 385b have a shape that the width of a predetermined area including one end and the other end becomes narrower.

For example, the pad electrode 385 may be polygon that has more line segments than a rectangle and has at least one obtuse interior angle θ .

An ACF is coated and pressurized to connect a driving integrated circuit to the pad electrode 385. The flow of conductive balls of the ACF is disturbed at corners of the pad electrode 385. That is, since the conductive balls lumps together, shorts occur between pad electrodes, thereby degrading the reliability of a display device. The obtuse interior angle prevents the conductive balls from lumping together.

One interior angle θ of the pad electrode 385 may lie substantially in a range between 130° and 160° . If the interior angle θ is equal to or more than 130° , the short between pad electrodes is prevented because the flow of conductive balls of the ACF is not disturbed. If the interior angle θ is equal to or less than 160° , a pattern of the pad electrode 385 is lengthened, thereby preventing an increase in a resistance.

In case the pad electrodes are disposed at two or more columns, it can prevent shorts between the pad electrodes by lumped conductive balls that disturb the flow of conductive balls disposed around pad electrodes disposed on one column and the other column.

FIG. 11 is a plane view of a pad electrode of a display device according to another exemplary embodiment.

As shown in FIG. 11, a pad unit may further include a dummy pad electrode 390 for test. The dummy pad electrode 390 enables a test such as a turning on/off test to be performed at an original substrate without a driver packaged when the display device is manufactured. Therefore, the dummy pad electrode 390 may enable mass production and improve processing efficiency.

If a test jig is directly connected to a pad electrode when the test such as the turning on/off test is performed, a pad electrode is protected from being damaged. Therefore, it is possible to prevent the deterioration of an electric signal when the driver is packaged.

The dummy pad electrode 390 may be made of conductive material, for example, silver (Ag), molybdenum (Mo), titanium (Ti), and aluminum (Al).

An ACF verification pad electrode 395 may be disposed at one side of a pad unit where the pad electrodes 385 are disposed so as to detect an adhesive strength between the pad electrode 385 and an ACF.

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The ACF verification pad electrode **395** is insulated from the display unit or the pad unit. In order to verify whether an ACF is adhered or not, nothing is disposed on the ACF verification pad electrode **395**.

As described above, the display unit according to the exemplary embodiment includes the ACF verification pad electrode **395**. Therefore, the reliability of the display unit can be improved by verifying an adhesive strength between the pad electrode **385** and the ACF.

The pad unit of the display unit according to the exemplary embodiment further includes a dummy pad electrode for test. Therefore, it is convenient to determine the deterioration of the display device by performing a predetermined test such as a turning on/off test, and the reliability of the display device can be improved by determining the adhesive strength between the pad electrode and the driver.

Hereinafter, a cross sectional structure of the pad unit of the display device and a method for manufacturing the pad unit of the display device will be described.

FIG. **12** is a cross-sectional view of a pad unit taken along line II-II' of FIG. **11**.

A buffer layer **105** is disposed on a substrate **110**. The buffer layer **105** prevents impurity penetrated from the substrate **110**.

A first conductive layer **510** is disposed on the buffer layer **105** as a data pad line. The first conductive layer **510** may be formed at the same time when a gate electrode **120** of a thin film transistor is formed, and made of the same material as the gate electrode **120**.

A second insulating layer **125** is disposed for insulating the first conductive layer **510**. A second conductive layer **520** is disposed on the second insulating layer **125**. The second conductive layer **520** is formed at the same time when a first electrode **150** of a light emitting diode is formed, and made of the same material as the first electrode **150**. Further, the second conductive layer **520** is disposed at the bottom of a pad electrode to prevent a voltage drop due to line resistance. Therefore, a signal can be accurately transferred to elements of a display device without the signal deformed.

A third conductive layer **530** covers the second conductive layer **520** and is connected to the first conductive layer **510**. The third conductive layer **530** is formed at the same time when a source electrode and a drain electrode of a thin film transistor of a display area **200** are formed and made of the same material as the source electrode and the drain electrode. The third conductive layer **530** is electrically connected to the first conductive layer **510** through a plurality of holes passing through the second insulating layer **125**.

An ACF **550** is disposed on the second insulating layer **125**, the third conductive layer **530** and the insulating layer **540**. The ACF **550** may be a film obtained by distributing conductive balls **555** on a resin-based material having an adhesive property.

A driver **570** is disposed on the ACF **550**. The driver **570** may be attached by coating and pressurizing the ACF **550** on the pad electrode. As described above, the shape of the pad electrode **385** improves the flow of the conductive balls **555** of the ACF **550**, thereby improving the adhesive strength between the pad electrode **385** and the driver **570**. Therefore, the display device according to the exemplary embodiment can prevent short between pad electrodes and improve the reliability thereof.

In the exemplary embodiment, the pad electrode connecting the display unit to the driver was described. However, a pad electrode connecting a pad unit to a driver can have the same structure as the exemplary embodiment.

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The foregoing embodiments and advantages are merely exemplary and are not to be construed as limiting the present invention. The present teaching can be readily applied to other types of apparatuses. The description of the foregoing embodiments is intended to be illustrative, and not to limit the scope of the claims. Many alternatives, modifications, and variations will be apparent to those skilled in the art.

What is claimed is:

1. A display device comprising:

a substrate;

a display unit on the substrate, the display unit including a plurality of subpixels;

wherein each of the plurality of subpixels include a thin film transistor comprising a semiconductor layer, a gate insulating layer, a gate electrode, an interlayer insulating layer, a source electrode, and a drain electrode, and

wherein each of the plurality of subpixels include a first electrode connected to the drain electrode, an organic light emitting layer, and a second electrode;

a driver that applies a driving signal to the display unit;

a pad unit that applies an electric signal received from the outside to the driver;

a plurality of lines that connects the display unit to the driver; and

a plurality of pad electrodes disposed at one ends of the lines connected to the driver,

wherein each of the plurality of pad electrodes include:

a first conductive layer including substantially a same material as the gate electrode;

an interlayer insulating layer on the first conductive layer, the interlayer insulating layer exposing a portion of the first conductive layer;

a second conductive layer on the interlayer insulating layer, the second conductive layer including the substantially same material as the first electrode; and

a third conductive layer on the second conductive layer, the third conductive layer being connected to the first conductive layer by passing through the interlayer insulating layer,

wherein the each of the pad electrode includes a first end connecting to the each line, a second end opposite to the first end, and a body area except the first and the second ends, and

wherein widths of the first and the second ends are narrower than a width of the body area.

2. The display device of claim 1, a width of one end of the pad electrode is substantially equal to a width of the other end of the pad electrode.

3. The display device of claim 1, wherein a width of a predetermined area including one end of the pad electrode gradually decreases as it goes along the line.

4. The display device of claim 1, wherein a width of a predetermined area including the second end of the pad electrode gradually decreases as it goes along an opposite direction of a travelling direction of the line.

5. The display device of claim 1, wherein the pad electrode is a polygon that has more line segments than a rectangle, and has at least one obtuse interior angle.

6. The display device of claim 5, wherein at least one interior angle of the polygon lies substantially in a range between 130° and 160°.

7. The display device of claim 1, wherein at least one of the plurality of subpixels includes a phosphorescence material.

8. The display device of claim 1, wherein each of the plurality of pad electrodes include a plurality of conductive layers, and

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one of the plurality of conductive layers includes substantially a same material as the gate electrode or the substantially same material as the source electrode and the drain electrode.

9. The display device of claim 8, wherein one of the plurality of conductive layers includes the substantially same material as the first electrode.

10. The display device of claim 1, further comprising a dummy pad electrode for test, which is connected to the pad electrodes.

11. A display device comprising:

a substrate;

a display unit on the substrate, the display unit including a plurality of subpixels;

wherein each of the plurality of subpixels include a thin film transistor comprising a semiconductor layer, a gate insulating layer, a gate electrode, an interlayer insulating layer, a source electrode, and a drain electrode, and

wherein each of the plurality of subpixels include a first electrode connected to the drain electrode, an organic light emitting layer, and a second electrode;

a driver that applies a driving signal to the display unit;

a pad unit that applies an electric signal received from the outside to the driver;

a plurality of lines that connects the display unit to the driver; and

a plurality of pad electrodes disposed at one ends of the lines connected to the driver, the pad electrode including a first pad electrode disposed at a column close to the display unit and a second pad electrode disposed at a column farther from the display unit than the first pad electrode,

wherein each of the plurality of pad electrodes include:

a first conductive layer including substantially a same material as the gate electrode;

an interlayer insulating layer on the first conductive layer, the interlayer insulating layer exposing a portion of the first conductive layer;

a second conductive layer on the interlayer insulating layer, the second conductive layer including substantially a same material as the first electrode; and

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a third conductive layer on the second conductive layer, the third conductive layer being connected to the first conductive layer by passing through the interlayer insulating layer,

wherein a width of one end of the first pad electrode close to the second pad electrode is narrower than a width of other area of the first pad electrode except the other end of the first pad electrode, and

a width of one end of the second pad electrode connected to the line is narrower than a width of other area of the second pad electrode except the other end of the second pad electrode.

12. The display device of claim 11, wherein at least one of the plurality of subpixels includes a phosphorescence material.

13. The display device of claim 11, wherein a width of one end of each of the first electrode and the second electrode is substantially equal to a width of the other end of each of the first electrode and the second pad electrode.

14. The display device of claim 11, wherein a width of a predetermined area including one end of the second pad electrode and a width of a predetermined area including the other end of the first pad electrode gradually decrease as they go along the line.

15. The display device of claim 11, wherein a width of a predetermined area including the other end of the second pad electrode and a width of a predetermined area including one end of the first pad electrode gradually decrease as they go along an opposite direction of a travelling direction of the line.

16. The display device of claim 11, wherein the first electrode and the second electrode are a polygon that has more line segments than a rectangle, and have at least one obtuse interior angle.

17. The display device of claim 16, wherein at least one interior angle of the polygon lies substantially in a range between 130° and 160°.

18. The display device of claim 11, further comprising a dummy pad electrode for test, which is connected to the pad electrodes.

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