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(54) **Title:** DEVICES AND METHODS FOR PURIFICATION OF BIOLOGICAL CELLS

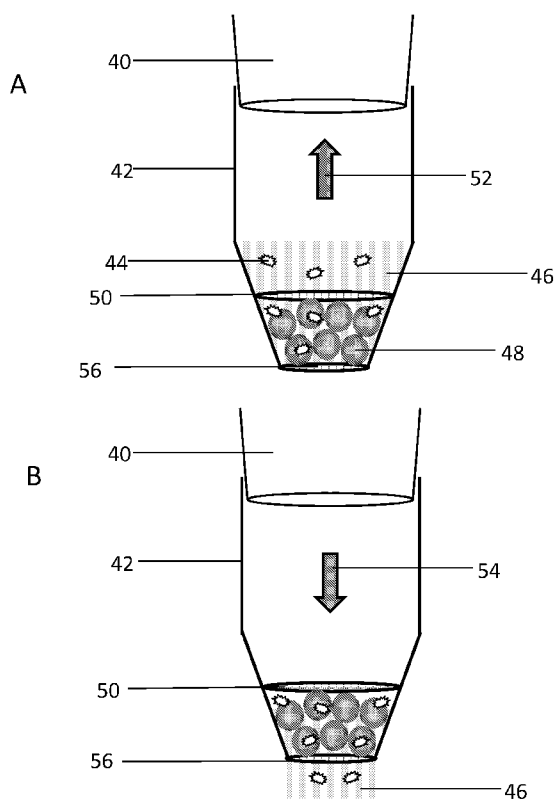


Figure 3

(57) **Abstract:** A disclosure relating to devices and methods for purifying biological cells. For example, viable tumor, stem, immune and sperm cells can be purified from a complex biological sample using a column, including a pipette tip column. Methods disclosed can aid research, diagnosis and treatment of cancer.



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Devices and Methods for Purification of Biological Cells

Field of the Invention

This invention relates to devices and methods for purifying biological cells. A variety of cell
5 types can be purified from a complex biological sample using a column. The method can be performed quickly and viable cells can be recovered.

Summary of the Invention

In the present invention, cells are purified from a biological sample using a column. The
10 sample is passed through the column and cells are captured on the solid phase within the column. The solid phase can be a chromatography medium such as a gel resin. Following capture, the column is washed to remove material that is not specifically bound to the column medium. In some embodiments, cells can be recovered by passing an eluent through the column while in other
15 embodiments, cells can be manipulated or interrogated on the column.

Background of the Invention

The primary technology for capturing cells is magnetic beads. In this technology, a suspension
of beads is used to treat a sample containing cells. The magnetic beads contain a tag or chemical
entity that is selective for cells or for a certain cell type within the sample. After the cells become
20 associated with the magnetic beads, a magnet is used to collect the magnetic beads and captured cells. The magnetic beads may be re-suspended several times with wash solutions to clean the cells. Finally, a solution can be used to release the cells from the beads and a magnet separates the
magnetic beads from the cells.

With magnetic beads, cells can be selected either positively or negatively with respect to
25 particular antigens. With positive selection, cells expressing the antigen(s) of interest attach to magnetic beads which in turn attach to the magnetic column as described above. This method is useful for isolation of a particular cell type, for instance CD4 lymphocytes. In negative selection, antibodies are directed against surface antigen(s) present on cells that are not of interest. The
undesired cells bind magnetic beads which bind the column and the fraction that goes through is
30 collected, as it contains almost no undesired cells.

However, magnetic beads can negatively impact cell viability. This problem is mitigated
somewhat by the use of magnetic nanoparticles. The magnetic-activated cell sorting (MACS) method
available from Miltenyl Biotec utilizes magnetic nanoparticles to isolate cells. Cells expressing
particular surface antigens attach to the magnetic nanoparticles.

The isolation of circulating tumor cells (CTCs) from blood is an area of very active interest at present. These cells which are shed into the vasculature from a primary tumor circulate in the bloodstream and constitute seeds for subsequent growth of additional tumors (metastasis) in vital distant organs. CTCs present in the bloodstream of patients with cancer provide a potentially accessible source for detection, characterization, and monitoring of non-hematological cancers.

Recently, a number of different technologies have become available for isolation and quantitation of CTCs present in blood. Some technologies exploit the physical properties of CTCs which are generally larger and stiffer than blood cells. CellSieve by Creatv Microtech and ScreenCell CC cartridge by ScreenCell perform size-based separations on blood to isolate CTCs. Although these approaches have potential, CTCs may vary in size and can be vulnerable to shear stress.

Other platforms utilize antibodies against a protein called epithelial cell adhesion molecule (EpCAM) which is found on epithelial cell tumor cells such as those found in breast, prostate and colon cancer. For example, the CellSearch system by Veridex is an FDA-approved method that uses ferrofluids loaded with EpCAM to capture CTCs. Although this system is widely accepted, the sensitivity is low, giving rise to false negatives.

There are also microfluidic devices that capture these EpCAM-expressing cells using antibody-coated micro-posts or channels. In a first generation device, 78,000 antibody-functionalized micro-posts were used to separate cells. Another microfluidic mixing device called the herringbone-chip is made up of parallel slanted channels (Li et al, Lab Chip, 13, 602). These microfluidic devices are continuing to improve.

These magnetic bead methods and chip based columns are slow and do not always produce pure cell populations. In addition, cells isolated on magnetic beads are may not be viable. There exists a need for a column technology that rapidly captures highly concentrations of cells, particularly viable cells at high concentrations and then recovers the cells at high purity.

Brief Description of the Invention

The devices and methods of the invention can be used for the purification of cells, including viable cells and cancer cells. A biological sample containing cells is passed through a column containing a solid phase and cells are captured on the solid phase. In some embodiments, the column is a pipette tip column. Cells can be manipulated or interrogated while bound to the solid phase or cells can be eluted from the column. In some embodiment the flow of sample through the column is bidirectional. In some embodiments the flow rate is quite high so that the cell purification can be performed in 3 hours or less. In certain embodiments, cells can be purified from a sample in less than

30 minutes. The methods of the invention are quite versatile; many cell types can be isolated and a wide variety of applications are possible.

Brief Description of the Drawings

Figure 1. Stylistic depiction of flow path, nooks and traps in a column. Figure 1A depicts an aspiration step. Figure 1B depicts an expulsion step.

Figure 2. Elution of cells from a column shown in Figure 1.

Figure 3. Depiction of the column and method of the invention. Figure 3A depicts and aspiration step and Figure 3B depicts and expulsion.

10 Figure 4 is a depiction of an embodiment of a ligand competition elution strategy.

Figure 5 is a depiction of an embodiment of a flag competition elution strategy.

Figure 6 is a depiction of an embodiment of a temperature-sensitive cell purification.

Figure 7 is a depiction of an embodiment of a low pH elution strategy.

Figure 8 is a depiction of an embodiment of an aptamer capture and release strategy.

15 Figure 9 is a depiction of an alternate embodiment of an aptamer capture and release strategy.

Figure 10 is a depiction of one embodiment of a frit-piercing tool.

Figure 11 plots the head pressure of a pipette tip column, the chamber volume of a syringe attached to the pipette tip column, and the volume of liquid in the column, all as a function of time, during a typical extraction process.

Figure 12 is a depiction of one embodiment of a column having a cell stationary phase.

Figure 13 shows the features of a curve obtained from breakthrough chromatography.

Figure 14 is a stylized depiction of the capture of a cell by a bead.

25 **Summary of the Invention**

In the methods of the invention, whole cells are isolated using a column that contains a bed of medium. In some embodiments, viable cells are isolated from the column. Cells are defined herein as membrane-bound structures that occur as functional units of life (such as in unicellular organisms, e.g. bacteria, protozoa, etc.), or as structural or fundamental units in a biological tissue specialized to perform a particular function in multicellular organisms (e.g. plants and animals). Self-replication is not a necessary property of cells as defined herein; the definition includes entities such as viruses, parasites and exosomes.

Cells are quite fragile and can rupture easily from a variety of physical conditions such as encountering an object, shearing force, turbulence or incorrect solute concentration. Mechanical cell

lysis can be induced by a collision of the cells with micro beads. In fact, this is a common method for cell lysis. However, even a little damage, even one breach of the cell membrane is enough to cause catastrophic damage to a cell. Viable cells can die in vitro simply from incorrect storage, processing, transport, exposure to incorrect temperature (heat or cold), pH, medium, vessel, collision with a sharp edge or small passage, etc. Yet, in order to purify cells quickly with a column process, it is important that cells are passed through a column rapidly to be able to capture, wash and recover cells as quickly as possible. This is especially true when the volume from which the cells are being captured is large.

It is important to be able to flow samples through a column rapidly to achieve practical separation times and to increase the sample volumes that are possible to process. Even though it is important to pass cells through a column quickly, prior art columns have not been able to do this (Braun, R., et al., Journal of Immunological Methods 1982 54, 251-258, Bonnafous et al., J. Immunol. Methods 1983 Mar 11;58 (1-2):93-107 and Ohba, H., et al, Cancer Letters (2002) 184, 207-214). In a few cases, cells have been captured on a column using an incubation process where a small sample is applied to the column and then the sample/column is held or incubated in order to capture cells onto the column. Without being held to theory, it is possible that cells cannot be easily captured by media because they are large and bulky. It is difficult to match or orient the media capturing site to the cell capturing site in exactly the correct spatial orientation and for sufficient time. In addition, it is possible that several sites may be need to match to successfully capture the cell without shearing away and passing through the column. Remarkably and in contrast to the prior art, it is possible that the instant method of passing cells through the column rapidly without harm may also help or facilitate the improved capture of the cells from flowing samples and large samples.

It is quite remarkable that intact cells and even viable cells can be captured and purified using the columns and methods of the invention. It is surprising that cells can remain intact even after subjecting them to the methods of the invention. Specifically, cells purified via the instant invention are subjected to a repeated back and forth flow battering motion through a fritted column containing a bed of medium. That is, cells can be passed rapidly through a column containing a bed of medium.

The use of whole cells is a superior format for cell-based assays for a number of reasons. First, it's possible to work with viable cells, which is closer to an *in vivo* environment than working with for example, a single protein. In whole cells, targets such as cell surface proteins or protein complexes are likely to be intact and in their native state with respect to folding, etc. Interactions between cells can be studied in some embodiments. Cell signaling pathways can be targeted.

In addition, using cells with column processes has a number of advantages. Columns can be operated in parallel and their operation can be automated. Columns can be sterilized and operated in

a sterile environment such as a laminar flow hood. Column processes are relatively gentle; there is no shaking, spinning or exposure to magnets. The kinetics of drug-target interactions can be examined in a column as described below. Cells, molecules or compounds can be added to columns serially to examine the results of each addition. Cells can be isolated quickly on the columns of the invention

5 which aids in the retention of viability.

Column processes with cells give an increased signal to noise ratio when compared to other cell-based assays. Due to the large surface area of the beads, cells can be concentrated at the capture step to increase signal. Wash steps remove non-specifically bound material, reducing noise. As a result, they are more sensitive because of reduced noise and yield better statistical data because of

10 the increased signal.

As described above, the columns of the invention contain a bed of medium onto which the cells are captured. The bed can be comprised of beads or particles held in the column by at least one frit below the bed. In certain embodiments, the bed is retained in the column with two frits; one below the bed and one above the bed. It is quite surprising that cells can pass through the frit(s) and

15 the bed of medium and maintain their integrity and in some cases, even their viability.

Consider the physical environment of a liquid sample comprised of cells passing through the frit and bed of medium within a column. The channels through which a cell might flow are not open or linear. Instead, the flow path would consist of a variety of interwoven channels, each with varying and perhaps restrictive diameters, and many possible dead ends marked by repeated turns, bends,

20 winding and twisting. This tortuous path environment is advantageous for the capture of small molecule analytes because the fluid (containing the analyte) gets extensive exposure to the column matrix. However, a cell travelling through this environment could easily be trapped. Adding a frit to the column makes the flow path even more tortuous and restrictive. Of course, physically trapping cells within the column matrix is an undesirable outcome and is quite distinct from targeted cell

25 capture strategies such as affinity binding. Of course, affinity binding is desirable, but trapping is undesirable. Cells that become physically trapped cannot be recovered with an eluent or desorption solvent. Furthermore, if cells are trapped, even temporarily, they could readily rupture or die. This trapping phenomenon was referred to by Bonnafous et al. (*supra*) and teaches away from successful purification of cells by the instant invention.

30 The columns of this invention have very low back pressures. The columns are packed and constructed to produce these very low backpressures. The columns of the invention have lower backpressures than previously-described low back pressure columns constructed with low backpressure screen frits (e.g., U.S. Patent 7,837,871). These previously-described columns had smaller column bed sizes and column body sizes. However, the backpressure of the columns of the

instant invention is significantly lower than these earlier columns, in the range of approximately half. In addition, the columns are packed in such a way that the flow of cells is less restricted and does not harm the cells.

Larger columns usually have higher backpressure than smaller columns. High backpressure is
5 a problem when the columns are operated with low pressure pumps. Pumps such as syringe pumps or pipette pumps apply positive pressure (head pressure) or negative pressure to the column to force the flow of fluid through the column. The pressures applied are low and pumping fluids through large columns is limited. As a result, it is more difficult to pump sample and buffers through large bed
10 columns resulting in slower flow rates and longer separation times. This can be a problem for capturing and recovering cells. Longer residence times in a column will harm the quality of the cells recovered and could prevent the recovery of cells, particularly viable cells.

Figure 1 illustrates the surprising nature of the invention. It is a stylistic depiction of the many potential hazards and pitfalls that could be encountered by cells travelling through a column using bidirectional flow. Figure 1A depicts an aspiration step in which the flow direction 10 is upward. The
15 matrix of the material (e.g., a polymer) is depicted by closed squares 16. Cells cannot penetrate matrix 16. The flow path through a column bed contains many potential nooks and traps for cells. A clear unrestricted flow path 12 enters and exits the bed. Some cells (e.g., 14) may be captured by the column in flow path 12. As the flow proceeds, many or most of the cells 18 enter dead end flow paths 20 to trap the cells 22 in dead end or restricted passages 24. There are also nooks (e.g., 26) just off
20 flow path 12 that may trap cell 28.

Figure 1B depicts the fate of cells resulting from back and forth flow through the column. The flow direction 30 is in a downward direction, reversed from upward direction 10 shown in Figure 1A. Although increased residence time may allow a greater number of cells 32 to be captured, especially
25 from a flowing stream, this reversal of the flow direction 34 can also exacerbate the undesired trapping of many cells 36. It should be noted that cell 28 remains trapped in nook 26.

Figure 2 depicts the elution of cells from a column. The recovery of cells from a column is attempted with a downward flow direction 38. Most of the cells 40 remain irreversibly trapped. A few cells 42 may be recovered but may or may not be intact. In addition to the risk of cell trapping, a person of skill in the art would expect the column environment or materials to be inhospitable to
30 cells. It is desirable to recover intact and even viable cells. Intact cells are defined herein as cells having no holes or ruptures in their membrane. The column materials or surfaces, such as the frit or column walls might be incompatible with the cell integrity or viability. Protrusions present in the column wall, bed or frit could easily damage or rupture cells.

Figure 3 depicts a column and method of the invention. Cells in a liquid sample are passed through the column using bidirectional or back and forth flow. In these embodiments, the upper end of column 42 is operatively engaged with pump 40 and sample 46 containing cells 44 is aspirated and expelled through the lower end of the column. During the aspiration step, the sample travels in
5 direction 52, upward through lower frit 56 into the bed of beads 48 and then continues through upper frit 50 (Figure 3A). During expulsion, the sample 46 travels back downward in direction 54, through upper frit 50, into the bed of medium, through lower frit 56 and exits the bottom of the column (Figure 3B). These aspirations and expulsions can be repeated multiple times, the desired result being that intact cells are captured by the medium.

10 Intuitively, it seems that the flow paths resulting from back and forth flow would be even more perilous for cells than unidirectional flow, especially when the goal is recovery of viable cells or even intact cells. Capturing cells without trapping them is difficult with unidirectional flow. However capturing cells without trapping is even more difficult with bidirectional flow. Residence time increases and cells can more readily find undesirable or dead-end areas to enter or come into contact
15 with. Cells would pass through the column bed and frit(s) multiple times from both directions, increasing the probability of cell damage or death.

Detailed Description of the Invention

This invention provides devices and methods for isolation of cells using a column format. The
20 cells can be eukaryotic or prokaryotic. The term cells, as used herein is not limited to self-replicating entities. Included in the definition are viruses, exosomes and parasites.

In certain embodiments, the isolated cells are viable. In some applications, the maintenance of cell viability is less important. For example, cells purified on the column may be counted, labeled, analyzed by DNA sequencing, PCR or other assays.

The sample

The starting sample is usually a heterogeneous mixture from which cells are purified. The sample can be from any biological source and can contain viable cells. For example, cells can be captured from biological fluids such as blood, urine, saliva, spinal fluid or semen, tissues such as brain
30 or tumor tissue and other samples such as fecal (stool) or hair. In certain embodiments, sample preparation steps are performed prior to the isolation of cells on a column. For example, when cells are captured from blood, the blood can be fractionated by centrifugation and only the buffy coat loaded on the column. Alternatively, whole blood can be diluted or loaded directly on the column.

Cells isolated using methods and devices of the invention are not limited to a particular cell type; cells captured by the methods of the invention can be eukaryotic or prokaryotic cells. Eukaryotic cells can be from protozoa, chromists, plants, fungi or animals such as mammals, amphibians, birds, fish, reptiles and invertebrates.

5 In certain embodiments, the devices and methods can be used for the analysis of cells from crime scene samples. A non-limiting list of cells that can be isolated by the columns of the invention includes epithelial cells, hormone secreting cells, sensory transducer cells, neuron cells, glial cells, lens cells, metabolic cells, storage cells, barrier function cells such as lung, gut, exocrine glands and urogenital tract, kidney cells, extracellular matrix cells, contractile cells, blood and immune system
 10 cells, germ cells, nurse cells, interstitial cells, activated B-cells, mature B-cells, cytotoxic T-cells, helper T-cells, activated T-cells, natural killer (NK) cell, monocyte and macrophage, activated macrophage, endothelial cell, smooth muscle cell, dendritic cell, mast cell, fibroblast (stromal), epithelial cell, adipocyte, stem cells, granulocytes, platelets, erythrocytes circulating tumor cells, Alexander cells, astroglia, B Lymphoblast, B Lymphocyte, basophil, cortical neurons, cutaneous T cells, lymphocytes,
 15 embryonic cells, enterocytes, epithelial cells, transformed cells, immortalized cells, large T antigen, epithelial neuroendocrine, erythroblast, fetal, fibroblast, glial cell, glioblastoma, Hela cells, histocyte, human papillomavirus, hybridoma: e.g., helper T lymphocyte, keratinocyte, killer cell, large cell, lymphoblast, lymphoblast B lymphocyte, lymphoblast Human Immunodeficiency Virus, Lymphocyte, medulloblastoma, megakaryoblast, melanocyte, melanoma, monoblast, myeloblast, neuroblast,
 20 neuroendocrine, osteoblast, pluripotent stem cell, pre-B lymphoblast, promyeloblast, retinoblastoma, Schwann cell, squamous cell, T lymphoblast, T lymphocyte, T- cell.

Cells isolated can be from any tissue. A non-limiting list of tissue type examples follows: lung, ascites, bone marrow, bone, brain, cervix, colon, connective tissue, duodenum, eye, Kidney: Skin, Kidney, Liver, Lung, Lung: Pleural Effusion, Mammary Gland, Ovary: Ascites, Ovary, Pancreas: Lymph
 25 Node, Pancreas, Peripheral Blood, Pharynx, Placenta, Prostate, Retinal Pigmented Epithelium, Skin, Spleen, Stomach: Derived From Metastatic Pleural Effusion, Stomach, Submaxillary Salivary Gland, Testes, Thyroid, Tongue, Urinary Bladder, Uterus, Adrenal Gland, Airway Epithelium, Aorta, Bladder, Blood, Bone Marrow, Brain, Breast, Breast Derived From Metastatic Site: Pleural Fluid, Bronchiole, Bronchus, Carcinoma, Cecum, Cord Blood, Cornea, Ectocervix, Embryo, Embryonic Kidney, Endocervix,
 30 Endometrium, Epithelium, Esophagus, Eye, Fetus, Foreskin, Gingival Biopsy, Heteromyeloma, Intestine, Kidney, Lung Adenocarcinoma, Lymph Node, Lymph Node Derived From metastatic Site: Peritoneal effusion, mammary gland, marrow, mesencephalon, mesothelium, muscle, nasal Septum, nervous, palatal, palatal mesenchyme, pancreas, peripheral Blood, peritoneal Effusion, peritoneum, eritoneal Effusion, pharynx: Derived From Metastatic Site: pleural Effusion, pleura, pleural Effusion,

prostate, Rectum, Retina, Retroperitoneal Embryonal Tumor, Retroperitoneum, skin: derived From Metastatic Axillary Node, Skin: Derived From Metastasis On Skin Of Thigh, Small Intestine, Somatic cell Hybrid, Stomach, Submaxillary, Synovium, testis, thymus, thyroid, tonsil, trachea, trunk, umbilical vein, ureter, uterine, vagina, vascular, vein, vertebral epitheloid carcinoma and vulva.

5

The columns

Columns used in the invention contain material capable of capturing cells. The medium can be beads or particles. In certain embodiments, the column medium can be a monolith, a filter or a combination of materials.

10

In those embodiments in which beads are utilized, the bead size can be quite large, on the order of 100 - 900 microns or in some cases even up to a diameter of 3 mm. In other embodiments, the bead size is that used in conventional columns, on the order of 45 - 150 microns. The average particle diameters of beads of the invention can be in the range of about 20 μm to several millimeters, e.g., diameters in ranges having lower limits of 20 μm , 30 μm , 40 μm , 50 μm , 60 μm , 70 μm , 80 μm , 90 μm , 100 μm , 150 μm , 200 μm , 300 μm , or 500 μm , and upper limits of 20 μm , 30 μm , 40 μm , 50 μm , 60 μm , 70 μm , 80 μm , 90 μm , 100 μm , 150 μm , 200 μm , 300 μm , 500 μm , 750 μm , 1 mm, 2 mm, or 3 mm.

15

In certain embodiments, the columns are comprised of a packed bed of medium. In other embodiments, the columns can contain a fluidized bed or a loosely-packed bed. A loosely-packed bed is packed in such a way that the beads are not compressed and the flow path will not be restricted. Using this method, the resin can pack and form channels in such a way that cells can move through the resin with reduced chance of damage and an increased chance of capture. The bed can be packed between two frits using a light force packing method in which pressure is not used to compact the bed. In alternative embodiments, the column lacks a top frit. In still other embodiments, there is a gap between the bed of medium and the top frit. This gap is referred to as an air gap.

20

25

The column packing of the invention can be described functionally. Columns that are packed properly allow cells to pass through the bed without being trapped within the resin. In a column packed for use with cells and lacking an affinity group for capture, at least 90% of the cells can pass through the column bed without being trapped. In some embodiments, at least 90%, at least 95%, at least 96%, at least 97%, at least 98% or at least 99% of the cells can pass through the column without being trapped. Cells can pass through the columns without being trapped using unidirectional or bidirectional flow.

30

In some embodiments, the columns used for the methods of the invention are pipette tip columns. Pipette tip columns are defined herein as columns capable of operative engagement with a

pipette, syringe or liquid handing robot, or any pumping device that can impart positive and negative pressures on liquids to force them through the column in a back and forth manner.

In some embodiments, the columns are not pipette tip columns. In certain embodiments, the columns can be integrated into a multi-well plate. In other embodiments, the column can be a syringe.

Column frits

In certain embodiments of the invention, one or more frits are used to contain the bed of medium within a column. Frits can take a variety of forms, and can be constructed from a variety of materials, e.g., polymer, glass, ceramic, metal, fiber.

The column frits can additionally be described functionally. The frits have a pore size small enough to contain the medium but large enough for cells to pass through. The frits of the invention are porous, since it is necessary for fluid to be able to pass through the frit. The frit should have sufficient structural strength and integrity to contain the medium in the column. It is desirable that the frit have little or no affinity for liquids or cells with which it will come into contact during the column use. Thus, in many embodiments of the invention, it is desirable to use a frit that has a minimal tendency to bind or otherwise interact with cells. Frits of various pores sizes and pore densities may be used provided the free flow of liquid is possible and the solid phase is held in place. Frits of pore size large enough to prevent plugging with cells or cell debris are of particular interest. It is important that the frit does not provide dead-end or restricted-end flow paths that could potentially trap or damage cells. In some embodiments, a screen or fabric frit is utilized. However, any suitable material that meets the above functional requirements can be used for the frit.

The frits must have specific porosity characteristics. It is not only a matter of having sufficiently large pores. The pore shape is important as well. Pores cannot be destructive or restrictive to cells.

In certain embodiments, one frit (e.g., a lower, or bottom, frit) is bonded to and extends across the open channel of the column body. Preferably, the bottom frit is attached at or near the open lower end of the column, e.g., bonded to and extend across the open lower end. Normally, a bed of separation media, is positioned inside the open channel and in contact with the bottom frit.

In certain embodiments, a top frit may be employed. For example, in some embodiments, a second frit is bonded to and extends across the open channel between the bottom frit and the open upper end of the column body. In this embodiment, the top frit, bottom frit and column body (i.e., the inner surface of the channel) define a media chamber wherein a bed of medium is positioned. The frits should be securely attached to the column body and extend across the opening to

completely occlude the channel, thereby substantially confining the bed of medium inside the media chamber.

In some embodiments of the invention, the bed of medium occupies at least 50% of the volume of the media chamber, more preferably 80%, 90%, 95%, or substantially 100% of the volume.

5 In certain embodiments, the invention, the space between the bed of medium and the upper and lower frits is negligible, i.e., the frits are in substantial contact with upper and lower surfaces of the media bed, holding a well-packed bed of medium securely in place.

In some embodiments of the invention, the bottom frit is located at the open lower end of the column body. This configuration is not required, i.e., in some embodiments, the bottom frit is located
10 at some distance up the column body from the open lower end. However, in view of the advantage that comes with minimizing dead volume in the column, it is desirable that the lower frit and media chamber be located at or near the lower end of the column. In some cases, this can mean that the bottom frit is attached to the face of the open lower end. However, in some cases there can be some portion of the lower end extending beyond the bottom frit. For the purposes of this invention, so
15 long as the length of this extension is such that it does not substantially introduce dead volume into the column or otherwise adversely impact the function of the column, the bottom frit is considered to be located at the lower end of the column body. In some embodiments of the invention, the volume defined by the bottom frit, channel surface, and the face of the open lower end (i.e., the channel volume below the bottom frit) is less than the volume of the media chamber, or less than 10% of the
20 volume of the media chamber, or less than 1% of the volume of the media chamber.

In some embodiments of the invention, the media chamber is positioned near one end of the column, which for purposes of explanation will be described as the bottom end of the column. The area of the column body channel above the media chamber can be quite large in relation to the size of the media chamber. For example, in some embodiments the volume of the media chamber is
25 equal to less than 50%, less than 40%, less than 30%, less than 20%, less than 10%, less than 5%, less than 2%, less than 1% or less than 0.5% of the total internal volume of the column body. In operation, solvent can flow through the open lower end of the column, through the bed of medium and out of the media chamber into the section of the channel above the chamber. For example, when the column body is a pipette tip, the open upper end of the pipette tip can be fitted to a pipette and a
30 solution drawn through the medium into the upper part of the channel.

Some embodiments of the invention employ large pore size frits. Frits of the invention preferably have pore openings or mesh openings of a size in the range of about 5 - 500 μm . In certain embodiments, the pore size is 10 - 200 μm , 20 - 150 μm , e.g., about 20 - 43 μm . The performance of the column is typically enhanced by the use of frits having pore or mesh openings sufficiently large so

as to minimize the plugging from cells and biological particulates. Of course, increasing the frit pore size can only be done if the particle size of the packing is increased.

The use of membrane screens typically provides this low resistance to flow and hence better flow rates, reduced back pressure and minimal distortion of the bed of media. The pore or mesh openings of course should not be so large that they are unable to adequately contain the medium in the chamber.

The frit or frits should be sufficiently thin such that cells will not become trapped or die within the frit during column operation. Some embodiments of the invention employ a relatively thin frit, preferably less than 2000 μm in thickness (e.g., in the range of 20 - 2000 μm , 40 - 350 μm , or 50 - 350 μm). In certain embodiments, the frits are less than 200 μm thick (e.g., in the range of 20-200 μm , 40-200 μm , or 50-200 μm), or less than 100 μm in thickness (e.g., in the range of 20-100 μm , 40-100 μm , or 50-100 μm). However, thicker frits can also be used in some embodiments, up to several mm, 5 and even 10 mm, thick may be used if the pore size of the frit can be increased dramatically.

Certain embodiments of the invention employ a membrane screen as the frit. The membrane screen should be strong enough to not only contain the medium in the column bed, but also to avoid becoming detached or punctured during the actual packing of the media into the column bed. Membranes can be fragile, and in some embodiments must be contained in a framework to maintain their integrity during use. However, it is desirable to use a membrane of sufficient strength such that it can be used without reliance on such a framework.

The membrane can be a woven or non-woven mesh of fibers that may be a mesh weave, a random orientated mat of fibers i.e. a "polymer paper", a spun bonded mesh, an etched or "pore drilled" paper or membrane such as nuclear track etched membrane or an electrolytic mesh (see, e.g., U.S. Patent 5,556,598). The membrane may be, e.g., polymer, glass, or metal provided the membrane is low dead volume, allows movement of the various cell samples and processing liquids through the column bed, may be attached to the column body, is strong enough to withstand the bed packing process, is strong enough to hold the column bed of beads, and does not interfere with the column process i.e. does not adsorb or denature the sample.

The frit can be attached to the column body by any means which results in a stable attachment. For example, the screen can be bonded to the column body through welding or gluing. Gluing can be done with any suitable glue, e.g., silicone, cyanoacrylate glue, epoxy glue, and the like. The glue or weld joint must have the strength required to withstand the process of packing the bed of medium and to contain the medium with the chamber. For glue joints, a glue should be employed that does not adsorb or denature cells.

For example, glue can be used to attach a membrane to the tip of a pipette tip-based column, i.e., a column wherein the column body is a pipette tip. A suitable glue is applied to the end of the tip. In some cases, a rod may be inserted into the tip to prevent the glue from spreading beyond the face of the body. After the glue is applied, the tip is brought into contact with the membrane frit, thereby attaching the membrane to the tip. After attachment, the tip and membrane may be brought down against a hard flat surface and rubbed in a circular motion to ensure complete attachment of the membrane to the column body. After drying, the excess membrane may be trimmed from the column with a razor blade.

Alternatively, the column body can be welded to the membrane by melting the body into the membrane, or melting the membrane into the body, or both. In one method, a membrane is chosen such that its melting temperature is higher than the melting temperature of the body. The membrane is placed on a surface, and the body is brought down to the membrane and heated, whereby the face of the body will melt and weld the membrane to the body. The body may be heated by any of a variety of means, e.g., with a hot flat surface, hot air or ultrasonically. Immediately after welding, the weld may be cooled with air or other gas to improve the likelihood that the weld does not break apart.

Alternatively, a frit can be attached by means of an annular pip, as described in U.S. Patent 5,833,927. This mode of attachment is particularly suited to embodiment where the frit is a membrane screen.

The frits of the invention, e.g., a membrane screens, can be made from any material that has the required physical properties as described herein. Examples of suitable materials include nylon, polyester, polyamide, polycarbonate, cellulose, polyethylene, nitrocellulose, cellulose acetate, polyvinylidene difluoride, polytetrafluoroethylene (PTFE), polypropylene, polysulfone, PEEK, PVC, metal and glass. A specific example of a membrane screen is the 43 μm pore size Spectra/Mesh® polyester mesh material which is available from Spectrum Labs (Ranch Dominguez, CA, PN 145837).

Pore size characteristics of membrane filters can be determined, for example, by use of method #F316-30, published by ASTM International, entitled "Standard Test Methods for Pore Size Characteristics of Membrane Filters by Bubble Point and Mean Flow Pore Test".

The columns of the invention can be made in a wide range of sizes. Column bodies can range from a 10 μl pipette tip to a 100-ml column. Large volume columns are described in more detail below. Of course, larger columns can be used to process larger liquid volumes. For example, a 20-ml pipette tip column containing 1 ml of resin can accommodate approximately 19 ml of a biological liquid sample.

Various mechanisms can be used for cell capture on the medium. Non-limiting examples include a functional group that has affinity for the cells, use of a tagged antibody, ion exchange, a tagged aptamer and an antibody loaded resin (Pro A, G etc.) covalently bonded linkers (alkyl thio, etc.), hydrogen bonded linkers. In some embodiments, a biotinylated antibody binds a cell surface marker and cells are isolated using a streptavidin resin. In certain embodiments, the resin can be comprised of an antibody. Other capture mechanisms such as hydrophobic interaction, reverse phase, normal phase, ion pairing and ion exchange can be used as long as the cells are not damaged.

Antibodies used with the invention can bind cell surface markers. There are many commercially-available antibodies that bind cells. One list of over 2800 antibodies can be found using the product finder on the Miltenyl Biotec website (see <https://www.miltenyibiotec.com/en/system-pages/productfinder.aspx>)

The following is a non-limiting list of human cell surface markers that can be identified by PCR (See the SABiosciences website http://www.sabiosciences.com/rt_pcr_product/HTML/PAHS-055A.html). Lists are also available for mouse and rat cell surface markers.

B-cell Surface Markers:

Activated B-cells: CD28, CD38, CD69, CD80, CD83, CD86, DPP4, FCER2, IL2RA, TNFRSF8, CD70 (TNFSF7).

Mature B-cells: CD19, CD22, CD24, CD37, CD40, CD72, CD74, CD79A, CD79B, CR2, IL1R2, ITGA2, ITGA3, MS4A1, ST6GAL1.

Other B-cell Surface Markers: CD1C, CHST10, HLA-A, HLA-DRA, NT5E.

T-cell surface markers:

Cytotoxic T-cells: CD8A, CD8B.

Helper T-cells: CD4.

Activated T-cells: ALCAM, CD2, CD38, CD40LG, CD69, CD83, CD96, CTLA4, DPP4, HLA-DRA, IL12RB1, IL2RA, ITGA1, TNFRSF4, TNFRSF8, CD70 (TNFSF7).

Other T-cell Surface Markers: CD160, CD28, CD37, CD3D, CD3G, CD247, CD5, CD6, CD7, FAS, KLRB1, KLRD1, NT5E, ST6GAL1.

Natural Killer (NK) cell Surface Markers: CD2, CD244, CD247, CD7, CD96, CHST10, IL12RB1, KLRB1, KLRC1, KLRD1, NCAM1.

Monocyte and Macrophage cell Surface Markers:

Activated Macrophages: CD69, ENG, FCER2, IL2RA.

Other Monocyte and Macrophage Surface Markers: C5AR1, CD163, CD40, CD63, CD74, CD86, CHST10, CSF1R, DPP4, FCGR1A, HLA-DRA, ICAM2, IL1R2, ITGA1, ITGA2, S100A8, TNFRSF8, CD70 (TNFSF7).

Endothelial cell Surface Markers: ENG, ICAM2, NOS3, PECAM1, SELP, TEK, VCAM1, VWF.

Smooth Muscle cell Surface Markers: MYH10, MYH9, MYOCD.

Dendritic cell Surface Markers: CD1A, CD209, CD40, CD83, CD86, CR2, FCER2.

Mast cell Surface Markers: C5AR1, FCER1A, FCER2, TPSAB1.

Fibroblast (Stromal) Surface Markers: ALCAM, COL1A1, COL1A2.

5 Epithelial cell Surface Markers: CD1D, KRT18, KRT5, KRT8, EPCAM.

Adipocyte Surface Markers: RETN.

The space between the resin particles is important also. The space can increase with a looser packing of the column. This space provides flow channels suitable for capture, washing and recovery of cells with minimal trapping of cells within the packing material. Move this paragraph

10 In some embodiments, the columns can be stored and/or shipped in water or a water-miscible solvent as described in U.S. Patent Application US20050045543.

Sterile columns

15 In certain embodiments, the columns are sterile. In these embodiments, the columns can be assembled from sterile components in a sterile setting such as a clean room. Components can be sterilized by methods known in the art such as filtration, irradiation, chemicals and heat.

Alternatively, terminal sterilization can be performed. Terminal sterilization is defined herein as sterilization of the manufactured columns. In this embodiment, the columns can be assembled, packaged and then sterilized prior to use. Terminal sterilization is desirable because the chance of
20 contamination during assembly is eliminated.

Column sterilization after manufacture can be performed by a number of methodologies. In one embodiment, columns can be assembled and then sterilized by autoclaving as described in the examples below. Alternatively, terminal sterilization can be performed by irradiation.

25 In certain embodiments, the column medium is a hydrated gel resin. In these embodiments, the resin may be coated with a high boiling point liquid prior to use as described in U.S. Patent Application US20050045543.

Column operation

30 In the methods of the invention, a sample containing cells is passed through a bed of medium or solid phase within a column. The cells are captured on the column medium while other sample constituents pass through the column. The column with captured cells is washed and the purified cells can be released from the column or manipulated on the column.

Although it is not required, columns of the invention may be operated using back and forth flow. In some embodiments, liquids are aspirated and expelled through the lower end of the column.

This method is referred to as back and forth or bidirectional flow. In these embodiments, a pump, such as a liquid handling robot is operatively engaged with the upper end of the column and liquids (such as the sample, wash and eluent) are aspirated and expelled through the lower end of the column. Multiple aspirate expel steps are often used with back and forth flow.

5 In other embodiments, unidirectional flow is used to pass liquids through the column. In these embodiments, fluids are added to the upper end of the column and flows in a downward direction through the column and out the lower end. When unidirectional flow is used, liquids can be passed through the column multiple times. That is, the flow-through can be collected and loaded onto the column again.

10 The sample can be passed through the column with the use of a pump, a vacuum or even gravity. Non-limiting examples of pumping mechanisms include peristaltic pumps, robotic workstation, multichannel pipettor, electronic pipette, pipette, syringe, syringe pump, vacuum, gravity and positive or negative gas pressure.

The method can be performed in an automated or semi-automated fashion. The term “semi-automated” also refers to any separation process by which at least part of the separation process is controlled by a computer or processor with a timed computer program. The term “automated” is defined as a process by which sample processing is performed by a robotic system controlled by a timed computer program. The semi-automated or automated process may be performed on multiple columns in parallel. Even though backpressures are low and the capture, wash and purification of cells is a difficult process, columns of the invention may be operated in parallel with automation.

25 Depending on the sample, it may be desirable to process a large volume of a liquid, e.g., a biological fluid. Sample volumes larger than the column bed or larger than the column body can be processed by repeated aspiration and expulsion of the sample. Alternatively, large sample volumes can be loaded onto the columns through the open upper end and collected from the open lower end. This process can be performed repeatedly in certain embodiments.

In some embodiments, the sample is comprised of a flowing stream. In these embodiments, the cells are captured by the column from a stream that is pumped into the column and flows through the column. Because the capture process is from a flowing stream, samples larger than the bed volume or larger than the column can be captured.

30 Intuitively, it seems that a slow flow rate would be advantageous for the capture of cells on a column. There are several reasons for this. First, the cell surface protein must have the correct orientation to be captured by the antibody (or other capturing group) on an affinity resin. Second, there must be sufficient time for the affinity group to bind and capture the cells. These two

parameters improve as the flow rate is decreased. Furthermore, a slow flow rate would be gentler on the cells; cell damage by the solid surface of the media would be less likely.

Figure 14 is a stylized depiction of the capture of a cell by a bead. In this figure, the bead and the cell are drawn to scale. The bead has a diameter of 90 microns and a cell has a diameter of 9 microns. Although the bead or the cell are not necessarily perfect spheres in reality, it seems that there would only be a limited number of physical contact points when two curved surfaces could physically touch. In the figure, the two spheres only contact point each other at a single point. This has strong implications for the successful capture of a cell by media in a column.

Figure 14 illustrates that an exact match is difficult because sphere-like objects can only contact each other at a single point or a small number of points. If there is a mismatch between an affinity group on the bead and a cell surface marker, cell capture will not occur. This situation is likely exacerbated by a limited number of cell surface markers on a cell that allow the cell to be captured.

The fact that cells are passing through the column in a flowing stream makes it even more difficult to capture a cell. First, even if an exact match is accomplished, there still must be sufficient time for the kinetics of the capture reaction to occur. Capture is more difficult in a flowing stream than in a static stream. Second, the bond strength must be strong enough to retain the captured cell in a flowing stream which is subjecting the cell to shearing forces. The shearing force of a stream will increase as the flow rate increases. Thus a captured cell may not stay captured in a flowing stream. Capture seems to be even less likely as flow rate increases.

A cell can only be captured if there is an exact orientation and spatial match and only then if the kinetics of the capture is rapid enough.

However, even when slow flow rates are used, cells travel through the column at relatively high linear velocities. A high linear velocity would be expected to exacerbate the potential problems listed above. For example, a cell could become lodged in a dead end with greater force, making it more difficult to free the cell. While a cell travelling at a relatively slow velocity might slide or side around an obstacle, a cell travelling at a high velocity might be ruptured.

However, in the columns of the invention, rapid flow rates are possible. The use of rapid flow rates decreases separation time which has a positive impact on cell viability. On the other hand, a fast flow rate is more likely to damage the cells. Although the cells may be subjected to more frequent and harder collisions within the column body, they are able to survive even with repeated passes through the column and even with the use of bidirectional flow. Even through rapid flow rates would be expected to decrease the opportunity for the cell capture, they allow capture of the cells without damage.

Columns of the invention can accommodate a variety of flow rates, and the invention provides methods employing a wide range of flow rates, oftentimes varying at different steps of the method. In various embodiments, the flow rate of liquid passing through the media bed falls within a range having a lower limit of 0.01 mL/min, 0.05 mL/min, 0.1 mL/min, 0.5 mL/min, 1 mL/min, 2 mL/min, or 4 mL/min and upper limit of 0.1 mL/min, 0.5 mL/min, 1 mL/min, 2 mL/min, 4 mL/min, 6 mL/min, 10 mL/min, 20 mL/min, 30 mL/min, 40 mL/min, 50 mL/min or greater.

The linear velocity of liquids pumped through the column can be quite high. For columns of the invention, fluids are pumped through the column for the capture, wash and elution of cells. For the larger columns, the linear flow rates are in the range of 0.4 mm/min up to 800 mm/min or even 300 mm/min. For smaller columns, slower linear velocities are possible. For these columns the linear velocities of fluids pumped through the column can be in the range of 0.06 mm/min up to 300 mm/min.

Columns of the invention are capable of capturing cells from large sample volumes, i.e. samples larger than one bed volume or one column volume. In some embodiments, the sample is comprised of a flowing stream. Prior art columns and methods described by Braun et al., Bonnafeux et al. and Ohba et al. (supra) require small volume samples limited to one bed volume and smaller. In addition, these prior art methods teach that it is necessary to incubate the sample for several minutes before the separation process can begin. It appears that these prior art columns required incubation time for the cells to become captured by the resin and therefore were not capable of capturing cells from a flowing sample. Without being bound by theory, it appears the cells had to diffuse or undergo orientation to the affinity site in order for the capture process to occur.

Columns of the invention have flow paths that allow the cells to be captured from flowing streams. Capture is a fast process and so can be performed with a flowing sample. This is a great improvement over the prior art because capture from a flowing stream allows the capture of samples from volumes that are larger than the bed volume and in some cases, larger than the column volume. In one embodiment, the flowing sample stream is aspirated and expelled back and forth through the column at least once. In these embodiments, the sample can be passed back and forth through the column bed multiple times. There is no practical limit to the number of back and forth cycles although lengthy procedures may be harmful to the cells, particularly viable cells. In addition, cells traversing the column several times before being captured have a greater chance of becoming damaged or trapped. Capture can be performed with multiple sample aliquots processed in series or from multiple cycling from a large volume sample aliquot. Capture from a flow stream may also be performed with unidirectional flow. In some embodiments, the capture is performed using slow flow

rates, 100 – 200 $\mu\text{L}/\text{min}$ while in other embodiments, capture is successfully performed with faster flow rates, up to 10 to 40 bed volumes/minute.

When a sample containing cells is passed through the column, at least a portion of the cells are captured by the material within the column. The sample may comprise a variety of cell types, e.g., blood and it may be desirable to capture only one cell type. In some cases, rare cells such as circulating tumor cells are captured on the column medium. In these cases, the cells captured can be a very small percentage of the total number of cells in the sample. In some embodiments, the number of cells captured can be relatively small.

A variety of affinity strategies can be used to capture cells on the column. However, it is also possible to use alternate capture strategies listed above. In alternate embodiments, cell capture may not be desired. Gel filtration (size-exclusion chromatography) can be used to enrich a particular cell type by separating cells away from non-cell components or by separating cells from each other based on their size. For example, circulating tumor cells (CTCs) are larger than other cell types and can be separated from other cells using size exclusion chromatography. Gel filtration could also be used to clean up a sample, e.g. a diagnostic sample. Non-cell material could be removed or taken up by the column.

In some embodiments, the column is operated in a cold room while in other embodiments, the column can be operated at room temperature or at a temperature greater than room temperature. The optimum temperature for running the column will depend on parameters such as the application, the column medium and the cell type. In some embodiments, the columns are operated in a hood such as a laminar flow hood to maintain sterility.

In some embodiments, viable cells can be recovered from the column. In these embodiments, the appropriate liquids for maintenance of cell viability can be used in the columns. However, viable cells are not required for all applications. For example, it may be desirable to determine whether a particular cell type is present in a sample or to perform nucleic acid analysis such as PCR on cells isolated using the columns and methods of the invention.

After the capture step, the columns can be washed with buffer or water to remove any material that is not specifically bound to the column medium. The wash liquid can be passed through the column by any means or rate described above for the sample. The volume of the wash liquid can be greater than that of the column. The wash step may be repeated once to several times. The wash can be performed using unidirectional or bidirectional flow.

Following the column wash, the cells can be eluted from the column by passing an eluent through the column. A variety of elution strategies can be used however, when viable cells are desired, the eluent and elution conditions must be chosen carefully so it will not harm the cells.

One competition strategy would be to capture cells with a ligand that binds a cell surface marker and then elute the cells with the same ligand. In another example, cells bound to antibodies captured on proA resin can be eluted with proA or a similar molecule. Alternatively, the ligand could be bound to a tag which in turn, binds an antibody as shown in Figure 4.

5 Another competition strategy utilizes ANT-FLAG resin. A FLAG-labeled Fab or Antibody that binds a cell surface marker could be engineered e.g., in *E. coli* as shown in Figure 5.

Alternatively, cells can be eluted by a physical change such as a change in pH or temperature. Preferably, an eluent can be selected that does not harm the cells, particularly when the recovery of viable cells is desired. In one example, a temperature-sensitive proA resin can be used such as Byzen
10 Pro resin made by Nomadic Bio Science. Using this type of resin, cells can be eluted at neutral pH by increasing the temperature as shown in Figure 6. In a second example, cells can be captured by antibodies specific to cell surface markers and eluted using a low-pH eluent (see Figure 7). In this example, the elution step could be performed rapidly followed by a quick transfer of the purified cells to a neutral-pH solution.

15 In some embodiments, cells captured on a column can be eluted using enzymatic cleavage. For example, cells could be captured using proA resin charged with antibodies that bind a cell surface marker. The antibody could then be cleaved with an enzyme such as papain or pepsin to elute the cells.

The columns and methods of the invention can be used to capture and elute viable healthy
20 cells or diseased cells. In certain embodiments, cells can be captured using an aptamer specific to a cell surface marker. Aptamers can be single- or double-stranded RNA or DNA oligonucleotides. Aptamer sequences can be determined using Systematic Evolution of Ligands by Exponential Enrichment (SELEX) or other selection processes (see for example Base Pair BioTechnologies, Inc., Houston, TX). The aptamers can contain non-standard or modified bases. As used herein, a "modified
25 base" may include a relatively simple modification to a natural nucleic acid residue, which modification confers a change in the physical properties of the nucleic acid residue. Such modifications include, but are not limited to, modifications at the 5-position of pyrimidines, substitution with hydrophobic groups, e.g., benzyl, iso-butyl, indole, or naphthylmethyl, or substitution with hydrophilic groups, e.g., quaternary amine or guanidinium, or more "neutral" groups, e.g.,
30 imidazole and the like. Additional modifications may be present in the ribose ring, e.g., 2'-position, such as 2'-amino (2'-NH₂) and 2'-fluoro (2'-F), or the phosphodiester backbone, e.g., phosphorothioates or methyl phosphonates.

Aptamers have been shown to be capable of cell capture. For example, Shen et al. captured CTCs using DNA aptamer-functionalized silicon nanowires to capture and release non-small cell lung

cancer cells (Shen, et al. Advanced Materials, Volume 25, Issue 16, pages 2368–2373, April 24, 2013). Wan et al. captured CTCs using aptamer functionalized glass beads. The cells were released using a combination of soft shaking and anti-sense RNA (Wan et al, Lab Chip, 2012,12, 4693-4701).

Aptamers can be chemically conjugated to chromatographic beads. For example, see Zhou et al., Trends in Analytical Chemistry. 2012 41:46-57. Alternatively, biotin-labeled aptamers could bind streptavidin resin. Cell elution can be performed by a means with disrupts the aptamer or the aptamer- cell bond. For example, RNase could be used to perform elution from an RNA-based aptamer as shown in Figure 8. Other elution strategies that can be employed with aptamers are anti-sense, photocleavage (at an appropriate wavelength), use of an enzyme or chemical cleavage. An aptamer comprised of a disulfide bond could be treated with a reducing agent to disrupt the bond and release a bound cell. An aptamer containing a magnesium-dependent fold could unfold and release a bound cell with the addition of a chelator as shown in Figure 9.

The eluent can be passed through the column by any means described above for the sample. The elution step may be repeated once to several times. In certain embodiments, the eluent is incubated on the column for a period of time to increase the efficiency of cell elution. After the purified cells are eluted from the column, they can be analyzed by any means desired.

In certain embodiments, the cells are not eluted but instead are manipulated or interrogated on the column. The cells can be labeled on column, for example with an antibody, a fluorescent antibody or aptamer. Cells can be lysed on column and cell components (e.g., nucleic acids) can be eluted and analyzed.

It can be important to purify cells rapidly to maintain viability. Isolation of cells can be performed remarkably fast using the columns and methods of the invention. Cells can be isolated in 3 hours or less, 2 ½ hours or less, 2 hours or less, 90 minutes or less, 75 minutes or less, 60 minutes or less, 50 minutes or less, 45 minutes or less, 40 minutes or less, 35 minutes or less, 30 minutes or less, 25 minutes or less, 20 minutes or less, 15 minutes or less or 10 minutes or less. In other embodiments, cell purification can take longer, particularly when viability is not as important.

In some embodiments, the resin with cells attached can be removed from the column after the capture and wash steps. In these embodiments, the resin (with cells attached) can be placed in a well. Cell lysis can be performed if desired. PCR can be performed either on whole cells or lysed cells. Nucleic acids can be isolated and analyzed e.g., by sequencing.

Removal of the resin can be performed by piercing the bottom frit of the column and then pushing the resin into a well with air or liquid. One embodiment of a frit piercing tool is shown in Figure 10. The frit piercing tool is not limited to the geometry shown in Figure 10; a variety of geometries are possible. The tool can be used manually by grasping the handle and pushing the

piercing point of the tool into the column bed. Then the tool is removed and the column is placed above a tube or microplate well which will receive the resin. Air or liquid can be used to push the resin into the well.

In another embodiment, the frit piercing tool can be recessed in a well of a microplate. In this embodiment, the handle side is down in the well or the handle can be non-existent. The column is positioned above the well and pushed down into the well to pierce the frit. The piercing tool can be removed or remain in the well. Air or liquid can be used to push the resin into the well.

Because the columns are packed to minimize cell trapping, they can be very efficient in isolating the desired cell type. It is possible to capture at least 40%, at least 50%, at least 60%, at least 70%, 80%, at least 85%, at least 90% or at least 95% of the desired cells from a particular sample.

After cells are isolated, an assay may be performed to determine cell viability or to count the number of viable cells.

During and after cell isolation, it is necessary to maintain conditions that promote cell viability. It may be necessary to use the proper media and maintain the proper osmolality in the sample, wash and elution solutions. For example, viable cells can be stored in sterile buffers such as phosphate buffered saline (Ca/Mg⁺⁺ free) or HEPES (N-2-hydroxyethylpiperazine-N'-2-ethanesulfonic acid) or others known in the art. These buffers can contain EDTA, HBSS (Hank's balanced salt solution), heat-inactivated fetal bovine serum and other constituents. One reference for such media from the UCSF Cell Culture Facility can be found at <http://www.ccf.ucsf.edu/Protocols/ccfMediaFBS.asp>.

Large column operation

Large columns are defined herein as those columns having a bed size of 100 µl or greater and a capacity of 1 mL or greater. In some embodiments, large columns can be pipette tip columns while in other embodiments, they are not. Large columns that are not pipette tip columns can have a bed volume of 100 µl or larger.

Larger columns of the invention have a number of different properties from the smaller columns. It is not simply a matter of scaling up small columns to produce large columns. First, larger columns can have a different geometry than the smaller columns. Specifically, the ratio of the column diameter to the rein bed height can be greater in the large columns.

Second, it is possible to use smaller liquid volumes relative to the bed volume. For example, in the smaller, previously-described columns a minimum of 2 bed volumes could be aspirated. But in the larger columns, it is possible to aspirate one bed volume of liquid.

Furthermore, higher flow rates can be used with the larger columns. Columns that have a body size of at least 2 mL and a bed volume in the range of 200 µL to 50 mL can be operated using

significantly faster flow rates than columns having a smaller column body and bed volume. Flow rates in the range 1 ml/min to 12 ml/min and faster can be used. In large column embodiments, the flow rate for passing liquids through the column can be within a range having a lower limit of 0.5 ml/min, 1 ml/min, 1.5 ml/min, 2 ml/min, 2.5 ml/min, 3 ml/min, 3.5 ml/min, 4 ml/min, 4.5 ml/min, 5 ml/min, 6.5 ml/min, 7 ml/min, 7.5 ml/min, 8 ml/min, 8.5 ml/min, 9 ml/min, 9.5 ml/min, 10 ml/min, 10.5 ml/min, 11 ml/min, 11.5 ml/min, 12 ml/min or greater. The upper limit of the flow rate can be in the range of 60 ml/min, 70 ml/min, 80 ml/min, 90 ml/min, 95 ml/min or 100 ml/min.

As a result of the higher flow rates, the separation times are shorter; cells can be isolated and recovered in a very short time. In some embodiments, cells can be isolated from a biological sample in 60 minutes or less, 45 minutes or less, 30 minutes or less, 25 minutes or less, 20 minutes or less, 15 minutes or less, 10 minutes or even less than 5 minutes.

Figure 16 from U.S. Patent 7,837,871 shows that when smaller columns are inserted onto a pump, a positive head pressure is produced. These smaller columns are comprised of affinity resin in which the interstitial space is filled with a liquid. Figure 16 is reproduced herein as Figure 11 for illustrative purposes. Head pressure is the pressure inside the column body above the column bed that results from insertion of the pipette pump onto the column or pipette tip column. The pressure is positive due to the sealing of the column body with the pump interface as the pipette is inserted onto the tip and when air cannot or will not escape through the bed of the column. In many cases, due to this positive pressure, air cannot travel through the column bed because air cannot pass through the frit and/or the bed contains interstitial liquid between the packing preventing passage of air. In order to make these columns operate, after insertion of the pump, the pump piston displacement on the intake must be programmed to be more than the liquid desired to flow through the column. However, it was discovered that when large body columns were used, the piston offset used with the smaller columns to equalize the positive pressure did not work. The piston offset used for the smaller columns did not allow processing of liquids through the column, especially on the intake but also upon expulsion. Referring to Figure 11, the large columns of the invention have a pressure of between 0 and 10 inches of water (0 – 0.4 psi) at time 0.

In the larger columns of the invention, the pressure generated upon insertion of the pump into the column is 0.4 psi or less. This corresponds to a pressure of the pumping piston between 0 and 10 inches of water. In some embodiments, the head pressure is less than 0.3 psi, less than 0.2 psi, less than 0.1 psi or less than 0.05 psi. This low head pressure allows back and forth flow that corresponds with the piston movement and not to the head pressure, as was observed in Figure 11.

When using the smaller pipette tip columns described previously (e.g., in U.S. Patent 7,837,871) with back and forth flow, a pause was needed between the between pumping strokes.

These pauses are necessary to the operation of the column. Failure to do so results in the fluid not flowing entirely through the column. It was necessary to pause for a minimum of 10 seconds and as long as 30 seconds or even 1 minute after each aspiration or expulsion. This phenomenon was described in U.S. Patent 7,837,871 (see Figure 11 herein). This pause allows the fluid flow to catch up with the pump piston position. With the larger columns, pause times of less than 10 seconds, less than 5 seconds and even no pause at all is possible. These shorter pause times additionally contribute to the very short cell isolation times possible with the large columns.

On-column Lysis or interrogation

In some embodiments, the cells are not eluted from the column. Instead, they can be lysed on column or the column bed material with cells bound can be released from the column and subjected to further analysis such as a polymerase chain reaction. Nucleic acids, DNA or RNA associated within the cells or that have bound to the cells or released from the cells may be measured.

In some cases it is desirable to label cells on the column for example, with an antibody, fluorescent tag or aptamer. On-column labeling can be useful for diagnostic applications by enhancing the signal to noise ratio.

Cells captured on the column can be interrogated with groups of compounds to identify those that bind cells with the desired affinity. For instance, a library of compounds can be added to the column to determine which materials in the library have an affinity for the cells on the column. The sample containing the library is added to the column. The column is washed. The stringency of the wash may be varied and controlled to allow or enhance capture of library materials. Then the column is washed with a high stringency material to elute the compounds or the cells with compounds attached. Analysis to determine the identity of the compounds may be performed with mass spectrometry. The concentration of the various compounds may indicate the ability of the cells to capture a particular compound. The concentration of the compounds recovered may be determined by liquid chromatography or mass spectrometry methods.

In some embodiments, the columns of the invention can be used to distinguish live and dead cells. Reagents sold by Life Technologies and others can be useful for these methods

<http://www.lifetechnologies.com/us/en/home/references/molecular-probes-the-handbook/assays-for-cell-viability-proliferation-and-function/viability-and-cytotoxicity-assay-kits-for-diverse-cell-types.html>.

Cell Therapy

The invention additionally includes devices and methods for treating diseases. In some embodiments healthy cells are transferred between organisms. For example, donor cells from a healthy pancreas can be isolated on a column and transplanted into a patient suffering from Type 1 Diabetes. Stem cells can be used for bone marrow transplantation and will likely have a variety of therapeutic applications in the future.

Samples containing donor cells can be obtained from a variety of sources including human, animal and cell culture. For example, donor cells can be obtained from cell culture, body fluids such as blood or lymph, organ tissue, adipose tissue, bone marrow, etc. Donor cells can be engineered cells. Recipients of donor cells include mammalian recipients such as humans, rodents such as mouse or others.

In other embodiments, cells are used to deliver gene therapies. Genes can be introduced into cells for example, by using a replication-defective adenovirus to produce engineered cells. These cells can perform a variety of therapeutic tasks such as delivering drugs, destroying cancer or regulating the immune system.

In one study, T cells were engineered to produce antibodies that bind cancerous cells (Grupp et al., N Engl J Med. 2013 Apr 18;368(16):1509-18). These engineered T cells were introduced into patients with leukemia to achieve remission or tumor size reduction. The columns of the invention could be used for this type of application. Patients' T cells could be isolated using a column of the invention, engineered and then proliferated in cell culture. After the engineered T cells were grown, they could be isolated with a sterile column prior to introduction into a patient.

The columns and methods of the invention can be used to isolate cells used for cell-based therapy. In these embodiments, sterile columns can be used for cell isolation. One advantage to this approach is that the cell populations obtained will be free of contaminants. In certain embodiments, cells isolated from columns are administered to patients to treat diseases such as cancer, diabetes, heart disease, Parkinson's, Alzheimer's, liver disease and others. Healthy cells can be used to replace cells in damaged or disease organs. Cells isolated from any source can also be transferred to a different individual or organism. For instance, cells can be transferred to a mouse or other animal model for research purposes.

One method to evaluate stem cell multipotency is to measure expression cell surface antigens e.g. CD105, a positive marker for hMSC. These surface antigens can be used to purify multipotent stem cells from a mixture of non-multipotent stem cells and other material. An antibody to CD105 or other specified surface markers can be attached to the affinity resin. The cell culture is passed through the column capturing the multipotent stem cells. Non-specifically bound materials, cells and

reagents, are washed from the column. Finally, the purified multipotent stem cells are eluted from the column. The cells are viable and ready for use for therapeutic or research applications.

Therapeutics Screening

5 Columns and methods of the invention can be used to screen drug leads and identify drug targets. Cells can be immobilized on the column medium and challenged with pools of drug candidates such as small molecules, engineered proteins (such as an engineered T-cell receptor), biologics or other entities. The column can be washed to remove species not tightly bound.

10 Cells bound to drug candidates can be interrogated. Different solvent conditions can be applied to the column to test binding and dissociation conditions. Alternatively, cells bound to a drug candidate or other entity can be released from the column and studied. For example, cells can be disrupted to create membrane fragments consisting of cell surface components bound to drug targets. The drug targets and the drug leads can be identified using methods such as mass spectrometry.

15 Alternatively, drug candidates can be immobilized on a column and different cell types can be passed through the column to identify and then characterize interaction. In some embodiments, cells can be manipulated prior to passing them through the column. For example, cells can be mixed with a drug candidate and subjected to competition experiments with other drug candidates present on the column.

Cell Clean-Up

20 The columns and methods described herein can additionally be used for cell clean-up. For instance, it can be desirable to separate cells from contaminants, collect materials from cell populations or perform buffer exchange. Existing methods for cell clean-up include magnetic beads, dialysis and centrifugation which are time-consuming. These existing methods are passive flow processes. That is, there is no active flow of liquids or reactants. The columns and methods of the invention provide a rapid alternative and offer the advantage of being an active flow process. That is, the flow of cells and reactants to the media is through an active flow of liquid to the column media. Active flow is potentially superior because reactants come together more quickly.

30 In some embodiments, cells are purified away from contaminants by capturing contaminants on the column while cells pass through unencumbered. Contaminants can be captured on the solid phase using for example, an affinity group, aptamer capture, ion exchange or other strategies. Alternatively, size exclusion can be used to separate cells from contaminants. Using size exclusion,

cells might pass through the column quickly while smaller contaminating molecules might enter the solid phase which would cause them to pass through the column more slowly.

Diagnostics

5 Some requirements of a good diagnostic are listed below.

- Rapid
- Simple
- Enrich sample
- Low background signal
- 10 • Remove materials that give signal
- High detection signal
- Linear signal to sample concentration relationship

The columns and methods of the invention can be used for a number of diagnostic applications including oncology, virology and infectious diseases. Diagnostic applications include isolation of any cell type and the option of additional cell characterization on column or post column. One application is the identification of pathogens such as viruses, bacteria, fungi and protozoa from a patient sample. Another application is the isolation and characterization of cancer cells, such as circulating tumor cells (CTCs) as described below in Example 3. Isolation of CTCs is useful for early cancer detection, characterization of tumor cells, monitoring disease treatment, progression or remission.

Diagnostic applications of the invention can be used in a variety of settings. In certain embodiments, diagnostics are utilized in a research setting such as academia, biotechnology or pharmaceutical company. In other embodiments, the columns and methods of the invention can be used in point of care settings including emergency rooms, intensive-care units, patients' bedsides, physician's offices, pharmacies and blood banks. In still other embodiments, diagnostic applications can comprise in-home tests.

Diagnostic target cells can be any cell type listed above. As described above, cells are not defined herein as limited to entities capable of self-replication. Included in the definition of cells are viruses, parasites and exosomes and organelles. A non-limiting list of diagnostic targets include mammalian cells, human cells, cancer cells, circulating tumor cells, viruses, bacteria, fungi and parasites. A non-limiting list of targets follows: *Shigella*, *Salmonella*, *E. coli*, *Helicobacter pylori*, *Campylobacter*, *Chlamydia*, *Gonococcus*, *Streptococcus*, *Staphylococcus*, *Mycoplasma*, *Trichomonas vaginalis*, *Clostridium botulinum*, HIV, Hepatitis A, B and C, Herpes, Amoeba/parasites, *Entamoeba histolytica*, *Acanthamoeba* and *Naegleria*, *Cryptosporidium*, *Giardia*, Fungi such as *Coccidioidomycosis*

(Valley Fever), blastomycosis, histoplasmosis, yeast - *Candida albicans* and other *Candida* sp. (hospital infections, blood infections) and opportunistic pathogens such as Cryptococcosis and Aspergillosis.

Although it is not required for all diagnostic applications, a label can be employed. For example, cells can be captured and then labelled on the column. Alternatively, cells can be labelled prior to column capture. When cells are labelled prior to capture, the label can aid in cell capture. In some embodiments, the label can actually be the entity captured on the column. Labelled cells captured on the column can be washed, eluted and a detection step performed. In another embodiment, cells can be labelled following elution from the column. An advantage to this approach is that a homogeneous cell population can be obtained prior to the labelling step.

A label is defined herein as any entity that can aid detection. A variety of labels can be used for this purpose. For example a dye-labelled antibody or Fab can be used. In addition, an antibody or Fab can be conjugated with any kind of tag that aids detection. In addition to dyes, non-limiting examples of tags include radioactive labels, proteins, enzymes (e.g., horse radish peroxidase), and metals including rare earth metals. Labels are not limited to tagged antibodies or Fabs; they include anything that can bind the cell surface such as a protein, a dye or other molecule.

Dye labelled antibodies or Fabs can be used to label specific cell surface markers and viable/dead cells. Dyes used to label proteins include Ellman's Reagent, Coomassie Blue, Lowry reagents and Sanger's reagent.

Post-column label detection can be carried out using a number of different methods. For instance, detection can be done with flow cytometry, microscopy, spectrophotometry, a colorimetric reader, a protein assay or a nucleic acid assay.

In alternate embodiments, on-column detection can be utilized. On-column detection can be performed for example, by reflectance (UV or visible), fluorescence, colorimetric detection (e.g., ELISA), chemiluminescence and others.

Cell based stationary phase for liquid chromatography

Columns of the invention can be used to create a stationary phase of cells bonded to a substrate for use in liquid chromatography. This cell stationary phase may be comprised of live or active cells. Samples are injected into mobile phase and enter the column. The interactions of the sample with the cell based stationary phase are identified and measured. Retention data and column interaction data are collected and analyzed. In most cases, the liquid phase flow through the column is unidirectional. In some cases, bi-directional flow may be employed.

Applications of cell based stationary phase liquid chromatography include drug discovery, drug development, and cell research. In drug discovery, the interaction of a library of compounds may be

studied for a particular type of cell. In drug development, the interaction of a particular drug candidate, class of drug candidates, or analogs of a drug candidate may be studied. In cell research, the interaction of a compound with a particular cell or component of a cell may be measured and studied.

5 The column containing the cell stationary phase can be constructed in several different ways. In one procedure, the cells are attached to the surface column packing resin and then the resin containing the cell stationary phase is packed into a column producing the cell based stationary phase. Prior to packing, the cells are attached to the resin substrate as slurry. This also can be accomplished in different ways. The cells may be activated with an antibody or other chemical entity
10 that in turn can attach to the resin. The cells are introduced into the resin and attach to the substrate producing the cell stationary phase. Or, the resin substrate may be activated with an antibody or other chemical entity that can in turn, attach the cells. The cells are introduced into the resin and the cells attach to the substrate producing the cell stationary phase. Once the cell stationary phase is produced, the resin is packed into the column.

15 Resins can be activated to make a cell-based stationary phase. One example of this is to load an antibody onto a Protein A resin. The antibody is selective for surface proteins on the cells. Alternatively, cells can be activated to render them capable of attachment to beads. One example of this is to attach a His-tagged FAB to cells. After removing excess FAB material e.g., by centrifugation, the cells are introduced to an IMAC resin. The cells attach to the beads through the His-tagged FAB.

20 In another procedure, the resin substrate (not containing the cells) is packed into a column. The resin bead substrate contains an affinity group that can capture cells. This capture step can be accomplished in several ways. For example, the cells may be activated with an antibody or other chemical entity that in turn, can attach to the resin. The cells are introduced into the column and the cells attach to the substrate producing the cell stationary phase. The types of substrate used to form
25 the cell based stationary phase include affinity and ion exchange resins.

 In order to produce the cell stationary phase columns, the column and substrate must have the same cell accessibility characteristics as columns used to capture and purify cells. That is, the cells are accessible to chemical interactions. Cells are not trapped in dead spaces and cells are not damaged by the frits or resin. The cell stationary phase columns are characterized by low
30 backpressure, low dead volume, and very little dead space.

 Cells attached to affinity resins packed into a chromatographic bed have surface groups of various types that can be employed to produce the stationary phase interaction mechanism. These groups include proteins (including glycoproteins), lipids, sugars and other groups. Analytes such as drug candidates can interact with these groups by pumping them or injecting them into a liquid phase

flowing through columns. This interaction can be measured in different ways, depending on how the chromatography is performed and the kinetic rate constants of the on/off interaction of the cells with the stationary phase.

Once the cell stationary phase column is prepared, chromatography can be performed. Cells have surface groups that can interact with analytes that are injected or added to the liquid phase. Frontal or break-through chromatography, displacement chromatography or partitioning chromatography can be performed. In one example, a column was prepared by gluing a frit on one end, packing the column and then gluing a second frit on the top of the column. A 37-micron pore, 60 micron thick Nitex screen frit was attached to the end of an acrylic tube 0.750 inches long, 0.500 inch outer diameter and 0.375 inch inner diameter. Packing was accomplished by standing the column on a stand with deep-well plate beneath the column that allowed liquid to flow out of the lower end. An aqueous slurry of agarose resin, 45-165 micron particle size, was transferred to the column by pipette. The packing material was not compressed. Excess liquid drained away filling the column with resin. Additional slurry was added until the bed of the column reached the top of the column. A Nitex screen of the same material used for the other frit was glued onto the column end using a methylene chloride solvent.

Silicone tape was wrapped round the column to increase the diameter. Then, two 10 mL plastic syringe bodies and male luer connections were cut to the 1 mL volume mark and placed on the end of the column. The column body was wrapped with stretchable silicone tape to seal the column body. Male luer connections were connected to the inside of clear flexible Tygon tubing 250 inch outer diameter to connect to the injector and fraction collector. This system is shown in Figure 12.

In a second example, the cells are attached to the column. A His-tagged FAB is pumped through the column loading the column completely with the FAB. The FAB is selective for a surface protein on HeLa cells. After washing the column, HeLa cells are pumped into the column loading cells onto the surface of the stationary phase. The column now contains a HeLa cell-based stationary phase.

Generally, the cells on the cell based stationary phase are alive and active. Cells contain surface groups including proteins, carbohydrates, sugars, lipids, etc. The proteins may contain phospho groups, glycans, etc. Interactions between cell surface groups and other entities can be examined. For example, antibodies, FABS interactions with cell surface groups, enzymatic interaction with cell surface groups, nucleic acid interaction with proteins or other groups, ion exchange interaction with phospho groups, etc.

The interactions may be additive. For example calcium may add to membrane channels. In this case, the kinetic rate of uptake would be higher than release and breakthrough curve measurement may be more appropriate.

The interaction of different materials with the stationary phase is measured using various chromatographic techniques. The extent of interaction under different conditions may be measured. The identity of materials interacting may be determined. This measurement may be relative compared to the eluent or entity in the eluent or may relative compared to another analyte.

Depending on the kinetic rate of interaction, the chromatography can take different forms. For rapid kinetic interaction, partitioning chromatography may be performed. Measurement of interactions may be retention time or capacity factor. Displacement chromatography may be performed. Measurement may be by the ability of an analyte to displace or be displaced from a stationary phase. Frontal or breakthrough chromatography may also be performed.

For slow kinetic interactions, displacement and breakthrough chromatography may be used. The mobile phase flow rate and the linear flow velocity may be adjusted (lower) if necessary so that the interactions may be measured.

Partitioning and breakthrough chromatography is performed with unidirectional mobile phase flow. Displacement chromatography mobile phase flow can be done with either unidirectional or bidirectional flow.

Breakthrough curves measure effective capacity for a particular analyte, the kinetics of an "on interaction" and the kinetics of an "off interaction". Pumps, injection, detection are the same as with other types of liquid chromatography although the columns generally have low backpressure.

Partitioning, breakthrough and displacement chromatography have different requirements for injection and flow. Partitioning chromatography requires tight injection if partitioning is rapid and the isotherm describing the analyte interaction with the column is sharp. But generally, larger injection volumes can be employed. Breakthrough chromatography requires a continuous uniform (injection) supply of analyte. Injection is at the top or inlet of the column for partitioning or displacement chromatography. Displacement chromatography generally requires a large injection ensuring that the stationary groups are displaced with the eluent. Injection can be at the top of the column or at the bottom of the column for back and forth flow.

Detection may be continuous or fractions may be collected and analyzed. Analyte measurements include retention time, capacity factor, selectivity coefficient, breakthrough curve parameters.

The geometry of a breakthrough curve is depicted in Figure 13. The x-axis denotes the time the analyte is pumped or the volume of the analyte pumped. The y-axis shows the amount of analyte

that exits the column relative the column input concentration. To start, analyte is pumped through the column and is taken up by the stationary phase. The first breakthrough is where the analyte is not completely taken up from the column. The curvature of slope A is an indication how fast the analyte taken up by the stationary phase. A long extended slope of curve A indicates a slow on-rate of the analyte. The slope of the breakthrough is an indication of the kinetics of uptake and release and of how the column is packed. An ideal breakthrough is vertical, but in practice, all breakthrough curves have a slope. The 50 % breakthrough point shows how much analyte is taken up by the column. This is calculated by multiplying the volume of the 50 % breakthrough point by the concentration of the analyte being pumped through the column. Curve B is the curve leading into the point where no analyte is being taken up by the column, 100% breakthrough. A long extended curve at this point indicates a slow off-rate and/or a slow on rate of the analyte.

Competing materials can be added while performing breakthrough chromatography. Generally, resin beads with small diameters packed in columns with low dead volume will give breakthrough curves with steeper slopes. In these cases, the mass transfer and diffusion to the surface of the bead are decreased so that the kinetic interaction and the extent of interaction are measured.

Liquid chromatography employing cell-based stationary phases can be used for research in drug discovery, drug development, cell biology, protein–protein interactions, cell-cell interactions, enzymology and many other types of research or clinical applications.

Drug development

The cell-based stationary phase can be used for drug development applications. In some embodiments, cells can be immobilized on a column and then challenged with different entities such as libraries or pools of molecules (e.g., small molecule drug leads or biologics). In other embodiments, cells can be immobilized on a column and the interaction with other cells can be examined. Conversely, drug candidates can be immobilized on the column and challenged with different cell types.

In one example, a library of small molecule drug candidates labeled for identification can be exposed to cells immobilized on a column. A wash step can be performed and the cells can be eluted from the column. Those cells that have a drug candidate bound can be identified. Mass spectrometry can be used to identify the drug candidate and its target on the cell.

A number of techniques can be used to screen for potential drug leads. As mentioned previously, target cells can be immobilized on a column. When done in multiplex, multiple cell-immobilized columns can be screened in parallel. Multiplex operation can be performed with

between 2 and 1536 columns simultaneously. Each column can be subjected to a different drug lead to screen for the desired cell signaling event. The following techniques can be used.

1. Eluting the cells and performing qPCR (e.g., to measure a change in gene expression or a particular mRNA). For example, expression of genes involved in programmed cell death could be measured.
2. Use cells transfected with a reporter gene such as GFP or luciferase. The reporter gene would be engineered with a promoter region corresponding to the desired cellular event. If the promoter is induced by a drug lead, the cell would express the reporter which would be detectable on column. Detection of the reporter gene expression can be performed on column or after cells are eluted from the column. As an example, differentiation of stem cells could be measured with a reporter gene.
3. If the drug is designed to induce a regenerative cellular event, cell growth and doubling can be monitored as the final assay. Cells could be eluted and grown in cell culture.

In one example, cells having a known drug target could be used to identify potential drug as follows.

- Put cells having a validated target on the column
- Challenge with library of fluorescently-labeled drug candidates
- Wash
- Elute cells
- Count/separate labeled cells in cell sorter
- Analyze by mass spectrometry

As an alternative to fluorescent labels, drug candidates could be labeled with DNA barcodes. PCR could then be used to identify particular candidates able to bind cells.

In another example, an unlabeled library can be used and drug candidates can be identified using a cell viability assay.

- Put cells having a validated target on the column
- Challenge with library of drug candidates
- Wash
- Add live/dead cell stain on column
- Wash
- Elute cells

Alternatively, the cells can be stained after elution. The results could be evaluated using fluorescence microscopy or flow cytometry. A column in which the cells were not challenged with the drug candidate could serve as a negative control.

A variety of detection methods can be applied to the methods described herein. Non-limiting examples follow.

- cell sorter or flow cytometry
- fluorescence microscopy
- 5 • light microscopy (e.g., to examine viability or morphology)
- mass spectrometry
- PCR
- sequencing
- On-column or in-line detection
- 10 • electrophoresis

In another example it may be desirable to investigate the response of different cell types to a drug. For example, a known cancer drug effective on one cell type may also be effective on another cell type. The following experiment could be performed.

- Attach labelled drug to the column (or could attach cells)
- 15 • Add cancer cells of a different type
- Wash
- Elute
- Count/separate labelled cells in cell sorter

As mentioned above, partitioning may be useful in some instances. For example, partitioning
20 can be used to distinguish between several promising drug candidates, all of which bind the cells with relatively low affinity.

- Immobilize cells on a column
- Add mixture of several labelled drug candidates
- Collect fractions or use in-line detection

25 In this experiment, the relative binding efficacy of each drug candidate is determined by its elution order. This technique can also be used to characterize the relative binding efficacy of different monoclonal antibodies. Cells can be immobilized on the column and challenged with different monoclonal antibodies. In some embodiments, a known drug might be tweaked for instance, by mutagenesis or synthesis. The relative binding of different drug analogues could then be investigated
30 using partitioning.

In another embodiment, the following experiment could be performed to simultaneously identify drug targets and drug leads.

1. Immobilize cell of choice on column
2. Screen DNA bar-coded small molecule drug libraries, antibodies or antibody derivatives

3. Present drug libraries to cell-immobilized columns
4. For a negative control, do not present drug libraries
5. Wash
6. Release negative control cells and cells in complex with drug leads
- 5 7. Disrupt negative control cells and cells in complex with drug leads to generate membrane fragments consisting of cell-surface proteins and cell surface proteins bound to drug leads
8. Run non-denaturing gels of negative control membrane fractions and experimental membrane fractions.
9. Identify, through gel shift, membrane protein-drug complexes.
- 10 10. Extract leads and use mass spec to identify membrane protein and drug lead.

In certain embodiments, cells can be immobilized on the column and displacement chromatography can be used. For example, it may be desirable to compete off a naturally-occurring ligand with a drug for a pathway blocking drug application.

- Breakthrough or frontal chromatography can be used in some instances, particularly for drug
- 15 maturation studies. Breakthrough curves such as the one shown in Figure 13 can aid in identifying entities having the desired binding kinetics, regardless of whether they're fast or slow. Several drug candidates or analogues can be compared in this manner.

- The use of columns is advantageous for sequential additions of different molecules or compounds. For example, to examine calcium-dependent interactions, calcium could be added to the
- 20 cells immobilized on a column, followed by the addition of a library.

Non-limiting examples of the ways in which the columns and methods of the invention can be used include the following.

- 1) capture and release of cells
- 2) depletion of cells from a complex mixture and retention of remaining cells
- 25 3) capture labeled cells, then release and count
- 4) Capture cells, lyse cells on column or after the cells have been eluted from the column. Collect DNA, RNA or proteins or other cellular components and analyze.
- 5) Purify sperm from other cells or from the environment.
- 6) Purify sperm from a crime scene away from other cells and other materials and perform DNA
- 30 analysis to identify the source of the sperm
- 7) After cell capture, the column is washed and cells can optionally be reacted with a dye to label the captured cells. The resin may be removed from the column and plated or spread on a surface. The resin beads containing attached cells may be sorted and counted or analyzed by any means.

8) Capture a group or class of cells based on a specific parameter and then perform a secondary capture step to produce and recover a subset of cells.

9) Capture and recover cells from blood, fluid, marrow, skin and tissue.

10) Capture and recovery of live cells from the examples listed above from various samples including, blood, fluid, marrow, skin and tissue.

11) Capture and recovery of cells. Cells are then used for therapeutic purpose.

12) Capture and recovery of large amount of cells on a pipette tip column having a body size in the range of 2 mL – 100 mL.

13) Therapeutics screening

14) Cell clean-up

15) Diagnostics

While the invention has been described in connection with specific embodiments thereof, it will be understood that it is capable of further modifications and this application is intended to cover and variations, uses, or adaptations of the invention that follow, in general, the principles of the invention, including such departures from the present disclosure as come within known or customary practice within the art to which the invention pertains and as may be applied to the essential features hereinbefore set forth. Moreover, the fact that certain aspects of the invention are pointed out as preferred embodiments is not intended to in any way limit the invention to such preferred embodiments.

Examples

Example 1. Sperm is captured, separated from cells and DNA analysis is performed.

In forensics, it is often desired to obtain DNA profiles from old stains, body fluid samples and other possible samples. The primary goal is to preferentially separate sperm from vaginal cells and other materials, a necessity for DNA analysis in rape cases, for example.

DNA aptamers which are short strands of DNA were developed by SomaLogic (Denver, Colorado) to bind sperm heads, and used to both identify and immobilize the sperm heads for purification and later DNA analysis. These aptamers are used in a column bed system of the invention with Biotin and Streptavidin linkers to selectively capture sperm cells. The aptamer sequences bind preferentially to both the outer protein membrane and the stripped perinuclear calyx of sperm cells in the presence of non-sperm epithelial cells.

Sperm cells (research vials, prepared by density gradient centrifugation and subsequent washing) are purchased from California Cryobank. Washed sperm cells are prepared using three

washes and suspension in a buffer supplemented with Triton X100 detergent and NaCl to final concentrations of 1% v/v and 600 mM HeLa cells to simulate non-sperm epithelial cells are added and the mixtures are incubated for ten minutes.

Cotton swabs are used to simulate capturing the sperm sample. The sample is removed from the cotton swab with a buffer. Aptamers with biotin linkers are added to the solution and incubated. After washing of the sample the mixture is passed through a streptavidin packed bed column of the invention. The sperm is captured and subsequently washed by passing wash buffer through the column.

The sperm is eluted from the column by passing a buffer through the column breaking up the aptamer/sperm column. Eluted aptamer DNA are purified and then amplified for DNA analysis.

Example 2. Antibody purification of sperm

This example uses antibodies rather than aptamers to capture sperm cells in the presence of other cells. A cocktail of antibodies specific to sperm cell surface antigens are anchored to Protein A affinity beads packed into a column of the invention. The specificity of antibody–antigen binding selectively captures sperm cells from samples that are comprised of a mixture of sperm cells, white blood cells, epithelial cells, cell lysates, etc. Alternatively, the antibodies are added to the sample mixture first and then captured by the column. After washing with a neutral buffer, the sperm cells are eluted with low pH or high pH buffers and the DNA is analyzed.

The antibodies may be tagged with His tags for example. In this case, IMAC beads may be packed into columns of the invention to capture the antibodies which are used in turn, to capture the sperm. In this case, the antibody sperm combination may be eluted, the cell lysed and the DNA analyzed. Other tags may be used such as FLAG –ANTIFLAG, etc.

Peptide tags are used for capture. These include AviTag, a peptide allowing biotinylation by the enzyme BirA so the protein can be isolated by streptavidin, Calmodulin-tag, a peptide bound by the protein calmodulin, FLAG-tag, a peptide recognized by an antibody, HA-tag, a peptide recognized by an antibody, Myc-tag, a short peptide recognized by an antibody, SBP-tag, a peptide which binds to streptavidin, Softag 1, for mammalian expression, Softag 3, for prokaryotic expression, V5 tag, a peptide recognized by an antibody, and Xpress tag.

Covalent tags include Isopeptag which binds covalently to pilin-C protein and SpyTag which binds covalently to SpyCatcher protein.

Protein tags include BCCP (Biotin Carboxyl Carrier Protein), a protein domain recognized by streptavidin, glutathione-S-transferase-tag, a protein which binds to immobilized glutathione, green fluorescent protein-tag, a protein which is spontaneously fluorescent and can be bound by

nanobodies, maltose binding protein-tag, a protein which binds to amylose agarose, Nus-tag, Strep-tag, a peptide which binds to streptavidin or the modified streptavidin called Strep-Tactin and Thioredoxin-tag.

5 Example 3. Circulating Tumor cells

A cancerous tumor sheds small numbers of tumorous cells into its immediate vasculature. These cells then make their way into the circulatory system, and are thus called circulating tumor cells (CTCs). CTC information is used cancer prognosis, therapy monitoring and metastasis research.

10 Circulating tumor cells (CTCs) are important targets for study to understand, diagnose, and treat cancers. However, CTCs are found in blood at extremely low concentrations which makes isolation, enrichment and characterization challenging. A typical concentration in a human cancer patient is approximately 1–100 CTCs per mL of blood.

CTC purification with the columns of the invention capture many or most of the CTCs in the blood sample (high capture efficiency) and are selective with very few other cells accidentally isolated.
15 The samples are processed with sufficient speed and without battering of the cells so that cells remain viable in many cases.

The columns of the invention operate by coating the column media with an antibody (anti-EpCAM) and then bonding the antibody to the epithelial adhesion molecules (EpCAM) of CTCs. After capture of anti-EpCAM labeled CTCs from a blood sample, CTC identification and enumeration
20 are achieved using immunostaining.

During one experiment 2 to 80 spiked breast cancer cells are isolated from 1 mL of mice blood sample with 90% capture efficiency. A 200 μ L bed column with a 1 mL pipette tip body is used for one experiment. Whole blood is processed through the column with bidirectional flow for 5 cycles at 200 μ L/min flow rate. The column is washed with buffer and then the cells are eluted with 500 mM
25 citric acid.

Example 4. Capture of cells from blood

The purification and analysis processes used in example 3 are used for other cell types including white blood cells, stem cells, T cells, B cells and others. In this example, the medium used
30 can be capable of capturing each cell type. Alternatively, the medium may capture other sample components, thereby enriching for the desired cell type.

Example 5. Capture of cells from blood

The purification and analysis processes used in examples 3 and 4 are used except the pumping methods for flowing the fluids through the column are changed as follows.

The pumping method is bidirectional, unidirectional, gravity flow and gravity flow plus vacuum and/or pressure.

5 In addition, the method is performed with two different column configurations. In one configuration, there is an air gap above the column bed, while in the other configuration, there is no air gap above the column bed.

Example 6. Capture of cells from blood

10 The purification and analysis processes used in examples 3, 4 and 5 are used except the column has a bed volume of 1 mL inside a 10 mL pipette body. The flow rates are approximately 10 times faster with this column so samples sizes approximately 10 times greater are processed in approximately the same time.

15 In this example the cells are released from the column by enzymatic and chemical cleavage of the linker. The cells are collected and counted.

Examples 7. Capture of cells from tissue

20 For tissue samples composed of different types of cells, heterogeneous cell populations will be present. To obtain as much information as possible about an individual cell type, biologists have developed ways of dissociating cells from tissues and separating the various types. A mild procedure is used to collect whole, intact cells. Homogenized cells are kept at low temperatures to prevent autolysis and kept in an isotonic solution to prevent osmotic damage.

25 The first step in isolating cells of a uniform type from a tissue that contains a mixture of cell types is to disrupt the extracellular matrix that holds the cells together. For example, viable dissociated cells are obtained from fetal or neonatal tissues. The tissue sample is treated with proteolytic enzymes (such as trypsin and collagenase) to digest proteins in the extracellular matrix and with agents (such as ethylenediaminetetraacetic acid, or EDTA) that bind, or chelate, the Ca^{2+} on which cell-cell adhesion depends. The tissue can then be teased apart into single living cells by gentle agitation to make a cell suspension.

30 Columns of the inventions are loaded with antibodies that have an affinity for fetal cells. The suspension is passed with bidirectional flow through the column to capture the cells. After washing, the cells are released with by treatment with trypsin to digest the antibodies. The cells may be visually tagged by using an antibody coupled to a fluorescent dye to label specific cells.

Given appropriate surroundings, most plant and animal cells can live, multiply, and even express differentiated properties in a tissue-culture dish. The cells can be watched continuously under the microscope or analyzed biochemically, and the effects of adding or removing specific molecules, such as hormones or growth factors, can be explored. In addition, by mixing two cell types, the interactions between one cell type and another can be studied. Experiments performed on cultured cells are sometimes said to be carried out *in vitro* (literally, “in glass”) to contrast them with experiments using intact organisms, which are said to be carried out *in vivo* (literally, “in the living organism”). These terms can be confusing, however, because they are often used in a very different sense by biochemists. In the biochemistry lab, *in vitro* refers to reactions carried out in a test tube in the absence of living cells, whereas *in vivo* refers to any reaction taking place inside a living cell (even cells that are growing in culture).

Example 8. Capture of bacterial cells

An *E. coli* culture is grown at 37 °C. The *E. coli* strain is engineered using recombinant DNA techniques so that surface proteins on the cell contain histidine tags. A spike of *Salmonella* is added to the sample so that the sample contains 10 % *Salmonella* cells, 90% *E. coli* cells, media and other materials.

A 1 mL bed size column containing Ni form IMAC affinity media is used to treat or process a 3 mL sample with unidirectional single pass flow under gravity. Some air pressure is used to push the last remaining solution through the column. The *E. coli* cells are removed from the mixture and are captured on the column while the *Salmonella* cells remain in the sample.

Example 9. Capture of cells from culture

Most plant and animal cells can live, multiply, and even express differentiated properties in a tissue-culture dish. The cells can be watched continuously under the microscope or analyzed biochemically, and the effects of adding or removing specific molecules, such as hormones or growth factors can be explored. In addition, by mixing two cell types, the interactions between one cell type and another can be studied. After growing the cells, the specific cells are captured according to processes similar to those described in examples 7 and 8.

After capture, the column is washed and optionally reacted with a dye to label the captured cells. The resin may be removed from the column and plated or spread on a surface. The resin beads containing attached cells may be sorted and counted or analyzed by any means.

Example 10. Companion diagnostic to antibody or FAB based drug

Often it is unknown whether a particular antibody or FAB drug will be effective against a particular cancer case. The treatment process can be trial and error, trying one drug and then if it is not effective, trying the next drug and so on. Columns of the invention may be used to determine the potential effectiveness of a series of drugs. Tagged drug antibodies and FABs are prepared. A series of columns of the invention are prepared each with a single antibody bound through the tag to the media of the column. In this way, each available drug is represented by a column. Then a blood sample from a cancer patient is treated by the series of columns in an attempt to capture circulating tumor cells. The columns are washed and the cells, if present, are recovered and analyzed by fluorescence, DNA, microscopy or any suitable analytical technology. Specific drugs that may be effective against the cancer are captured containing drug based affinity media. Then a treatment program is designed using the antibody/FAB drugs that have the highest affinity for the tumor.

Example 11. Nickel-IMAC column sterilization

1-ml pipette tip columns containing 80 μ L of Ni-IMAC resin were manufactured and 100% glycerol was added to the columns so that the glycerol filled the resin bed up to several millimeters above the bed. The columns were placed in a pipette tip box and the box was autoclaved at 132°C for 45 minutes.

To verify column sterility, the column resin and a piece of the column body were placed on an LB plate and the plate was incubated at 37°C. After 3 days, no bacterial growth was evident.

The performance of the autoclaved columns was compared with identical columns that had not been autoclaved. His-tagged enhanced green fluorescent protein (eGFP) was purified on the columns using an E4 XLS pipette (Rainin) as shown in Table 1.

After the sample was loaded onto the columns, two washes were performed. The column was washed with 10 mM NaH_2PO_4 , 5 mM Imidazole, 0.3 M NaCl, pH 7.4 followed by 10 mM NaH_2PO_4 , 0.3 M NaCl, 20 mM Imidazole, pH 7.4. Next the eGFP was eluted with 10mM NaH_2PO_4 , 0.14M NaCl, 0.25M Imidazole, pH 7.4.

Table 1. E4 XLS pipette settings:

	Volume mL	Cycles	Speed
Equilibration	0.50	1	Medium
Sample	0.50	4	Medium
Wash 1	0.50	2	Medium
Wash 2	0.50	2	Medium
Elute	0.24	4	Medium

The absorbance of the eluate was read at 488 nm and the yield of purified eGFP was
 5 determined. Both the autoclaved column and the column that had not been autoclaved were able to capture eGFP as shown in Table 2 below.

Table 2. Columns 1 and 2 were autoclaved and columns 3 and 4 were not autoclaved.

Column	eGFP excitation peak	Absorbance	Concentration mg/mL	Volume mL	Yield mg
1	488	0.075	0.331	0.733	0.242
2	488	0.074	0.326	0.741	0.242
3	488	0.081	0.357	0.753	0.269
4	488	0.079	0.348	0.740	0.258

10 Example 12. Protein-A column sterilization

1-ml pipette tip columns containing 80 μ L of proA resin (PhyNexus, Inc.) were placed in a pipette tip box and the box was autoclaved at 132°C for 45 minutes. Some of the columns contained glycerol while others did not.

To verify column sterility, the column resin and a piece of the column body were placed on an
 15 LB plate and the plate was incubated at 37°C. After 3 days, no bacterial growth was evident.

IgG was loaded on the columns and the columns were operated with an E4 XLS pipette (Rainin) as shown above in Table 1. After the sample was loaded, the columns were washed with phosphate buffered saline (Wash 1) and 140 mM NaCl (Wash 2). The protein was eluted with 200mM PO₄, 140mM NaCl @ pH 2.5.

The protein yield from the autoclaved columns was compared with the yield obtained from identical columns that had not been autoclaved. The yield of purified IgG obtained the autoclaved proA columns was comparable to those columns that had not been autoclaved.

5 Example 13. Column sterilization

Four, 1-ml pipette tip columns containing 80 μ L of agarose resin were autoclaved at 132°C for 45 minutes. Two different agarose resins were used; agarose 1 and agarose 2. Prior to autoclaving, glycerol was added to one column of each resin type. After autoclaving, it was observed that the resin dried out in the columns that did not contain glycerol while the two columns with glycerol added
10 remained wet as shown in Table 3.

Table 3. Column sterilization

Resin	Glycerol	Autoclaved	Dried Out
Agarose1	No	Yes	Yes
Agarose1	Yes	Yes	No
Agarose2	No	Yes	Yes
Agarose2	Yes	Yes	No

Example 14. Negative isolation of stem cells

15 In this example, a sample is enriched for stem cells by removing other cell types. A column is assembled in which the medium is comprised of antibodies that bind undesired cells. The sample is loaded onto the column and the undesired cells are captured on the column. The column flow-through is collected and shown to be enriched for the desired cells.

20 Example 15. Negative selection of T cells from peripheral blood mononuclear cells

T cells are isolated by depletion of all non-T cells such as B cells, macrophages, and natural killer cells. Peripheral blood mononuclear cells (PBMC) are incubated with a mixture of monoclonal antibodies to coat unwanted cells. The suspensions are then loaded onto a column comprised of IgG, which binds the antibody-coated cells. The column flow-through is
25 collected and shown to be enriched for the T cells.

Example 16. Negative selection of T cells

The method from Example 15 is applied to different samples such as cells from spleen, lymph node, tumor, and peritoneal fluid.

Example 17. Purification of sperm cells by aptamer binding

An RNA aptamer having the following sequence is synthesized.

Ggcagtccgt ccgtcAZCGA CGCGZGZGZG ZZZGZCZZCZ ZGZZGZZGZ CGZGCgccag aagcagaagg acg

- 5 Z is the modified base, 5-(N-benzylcarboxyamide)-2'-deoxyuridine. A photocleavable linker is conjugated in between the beads and the aptamer to elute the bound cells from the RNA aptamer in one step by UV irradiation

- 10 The synthesized aptamer is incubated with streptavidin beads in a 1 ml pipette-tip column containing 80 μ l of streptavidin resin. A 1 ml sample comprised of sperm cells mixed with other cells is eluted from a swab obtained from sexual assault evidence and diluted in 40 mM Hepes pH 7.5, 350 mM NaCl, 1 mM EDTA, 0.5 mM EGTA, and 0.1% Triton X100 detergent.

- 15 The sample is aspirated and expelled from the pipette tip column three times at a rate of 150 μ l/min. Non-specifically bound material is removed from the column by washing the column three times with 1 ml of 40 mM Hepes pH 7.5, 350 mM NaCl, 1 mM EDTA, 0.5 mM EGTA, and 0.1% Triton X100. To cleave the aptamer and cells from the resin, the column is subjected to UV irradiation at 1050 mW/cm² for 5 min. The cells are eluted by aspirating and expelling two times with 500 μ l of 40 mM Hepes pH 7.5, 350 mM NaCl, 1 mM EDTA, 0.5 mM EGTA, and 0.1% Triton X100 detergent.

Claims

What is claimed is:

1. A method for purifying cells

- a) Providing a column, wherein the column is comprised of a bed of medium, and wherein the bed of medium has a bed volume;
- b) Providing a biological sample comprised of cells, having a sample volume, wherein the sample volume is larger than the bed volume; and
- c) Flowing the sample through the column, wherein a portion of the cells are captured on the bed of medium.

2. The method of claim 1, wherein the medium is comprised of an affinity group and wherein the cells are captured by the affinity group.

3. The method of claim 2, wherein the affinity group is comprised of an antibody specific to a cell surface marker.

4. The method of claim 1, wherein the biological sample contains viable cells and wherein following step (c), viable cells are eluted from the column.

5. The method of claim 1, wherein the captured cells are labeled on the column.

6. The method of claim 1, wherein the column is a pipette tip.

7. A method for purifying cells

- a) Providing a column, wherein the column is comprised of a bed of medium, and wherein the bed of medium has a bed volume;
- b) Providing a biological sample comprised of cells; and
- c) passing the sample through the column, wherein the sample is passed through the column using bidirectional flow, and wherein a portion of the cells are captured on the bed of medium.

8. The method of claim 7, wherein the column is a pipette tip.

9. The method of claim 7, wherein the sample is passed through the column multiple times.

10. The method of claim 9, wherein following step (c), cells are eluted from the column, and wherein the eluted cells are viable.

11. The method of claim 9, wherein the columns are pipette tip columns, wherein the pipette tip columns are engaged with a robotic work station, and wherein the method is automated.

12. The method of claim 11, wherein the sample is flowed through the column at a rate of at least 0.5 ml/min, wherein following step (c), cells are eluted from the column, and wherein the method is performed in 1 hour or less.

13. The method of claim 1, wherein the medium is comprised of an affinity group and wherein the cells are captured by the affinity group.

14. A method for purifying cells

a) Providing a column, wherein the column is comprised of a bed of medium, and wherein the bed of medium has a bed volume;

b) Providing a biological sample comprised of cells, having a sample volume, wherein the sample volume is larger than the bed volume; and

c) Flowing the sample through the column, wherein the sample is passed through the column using bidirectional flow, and wherein a portion of the cells are captured on the bed of medium.

15. The method of claim 14, wherein the column is a pipette tip.

16. The method of claim 15, wherein the pipette tip columns are engaged with a robotic work station, and wherein the method is automated.

17. The method of claim 14, wherein the sample is flowed through the column multiple times.

18. The method of claim 14, wherein following step (c), cells are eluted from the column.

19. The method of claim 18, wherein the eluted cells are viable.

20. The method of claim 14, wherein the medium is comprised of an affinity group and wherein the cells are captured by the affinity group.

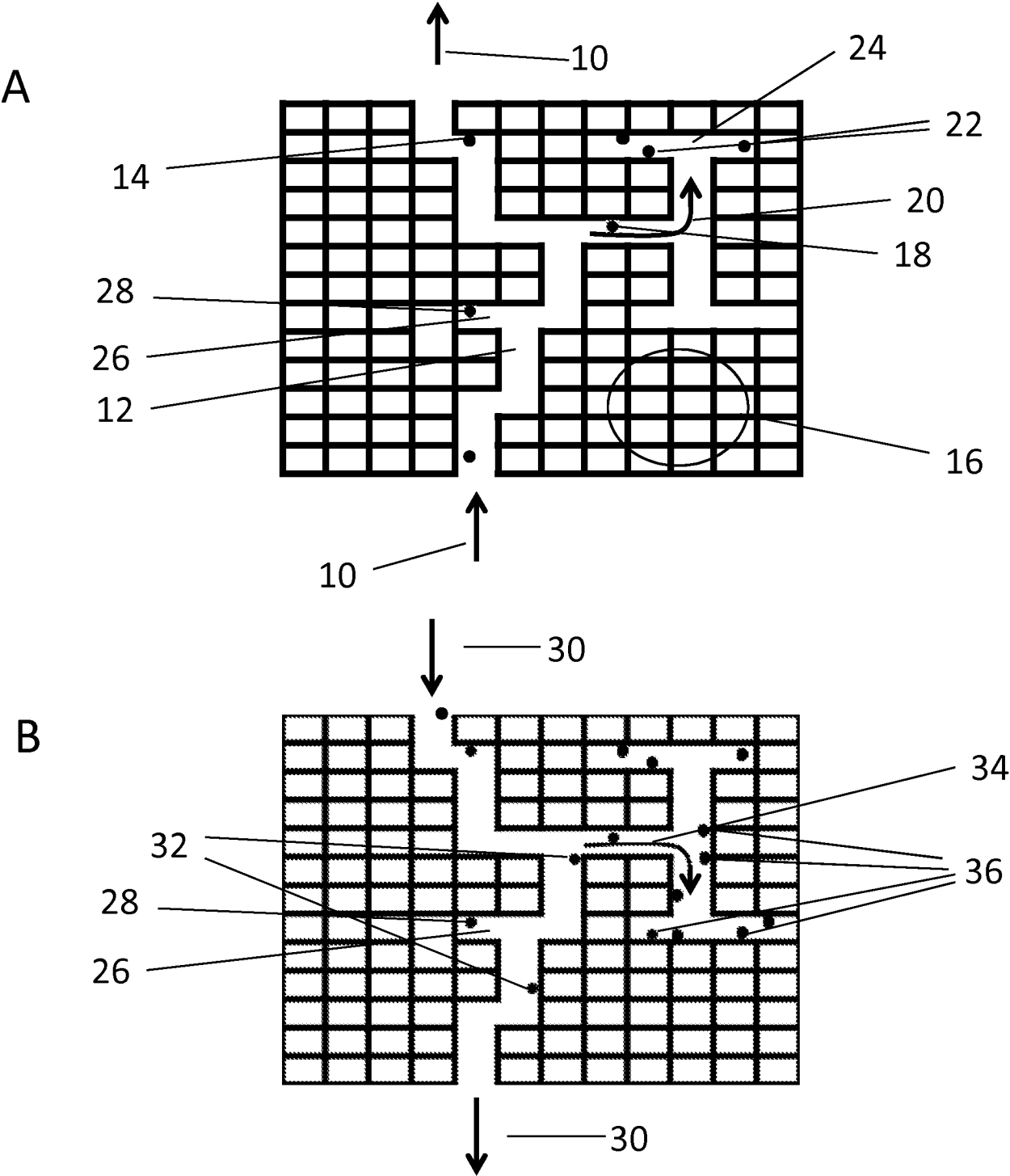


Figure 1
Sheet 1 of 14

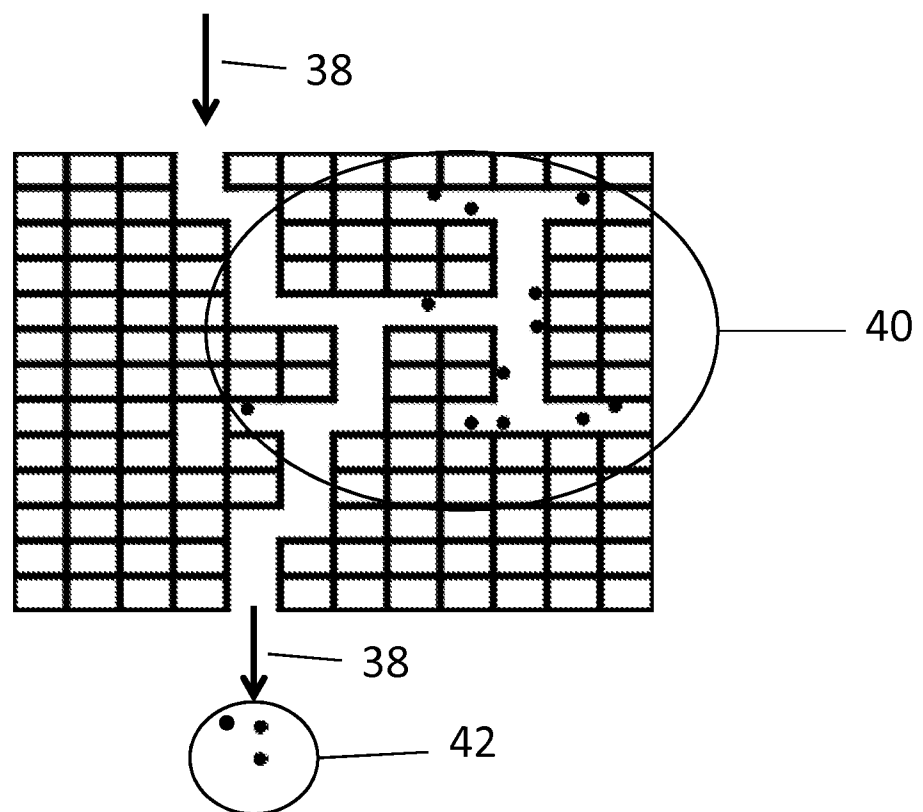
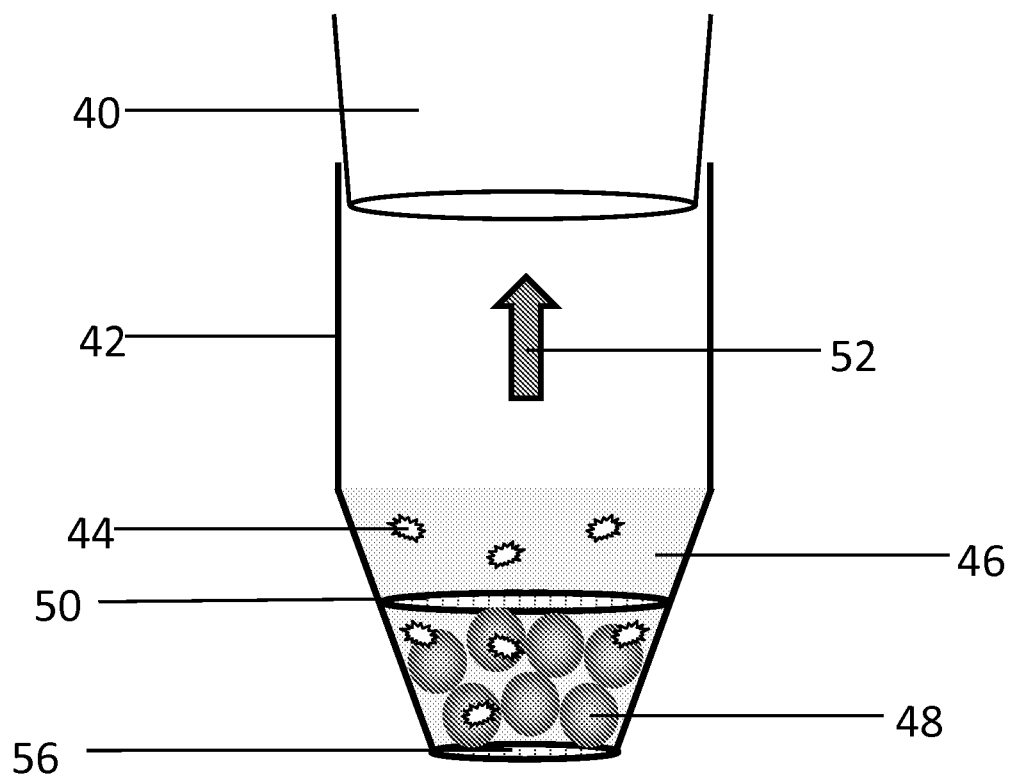


Figure 2
Sheet 2 of 14

A



B

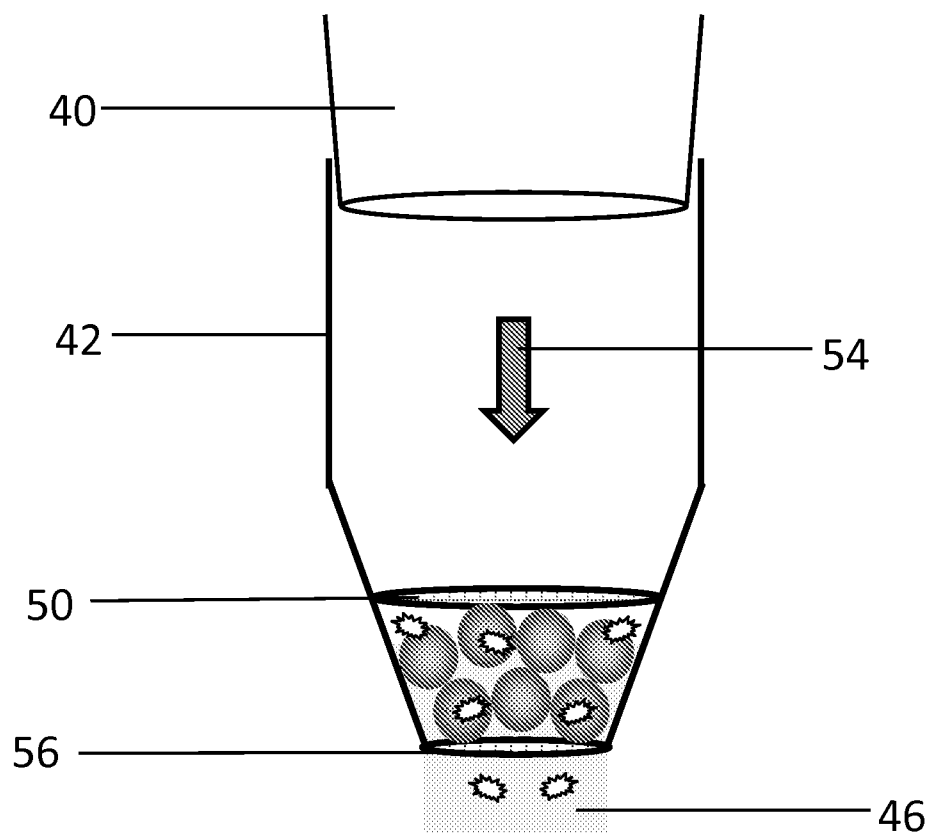


Figure 3
Sheet 3 of 14

Elute with Ligand

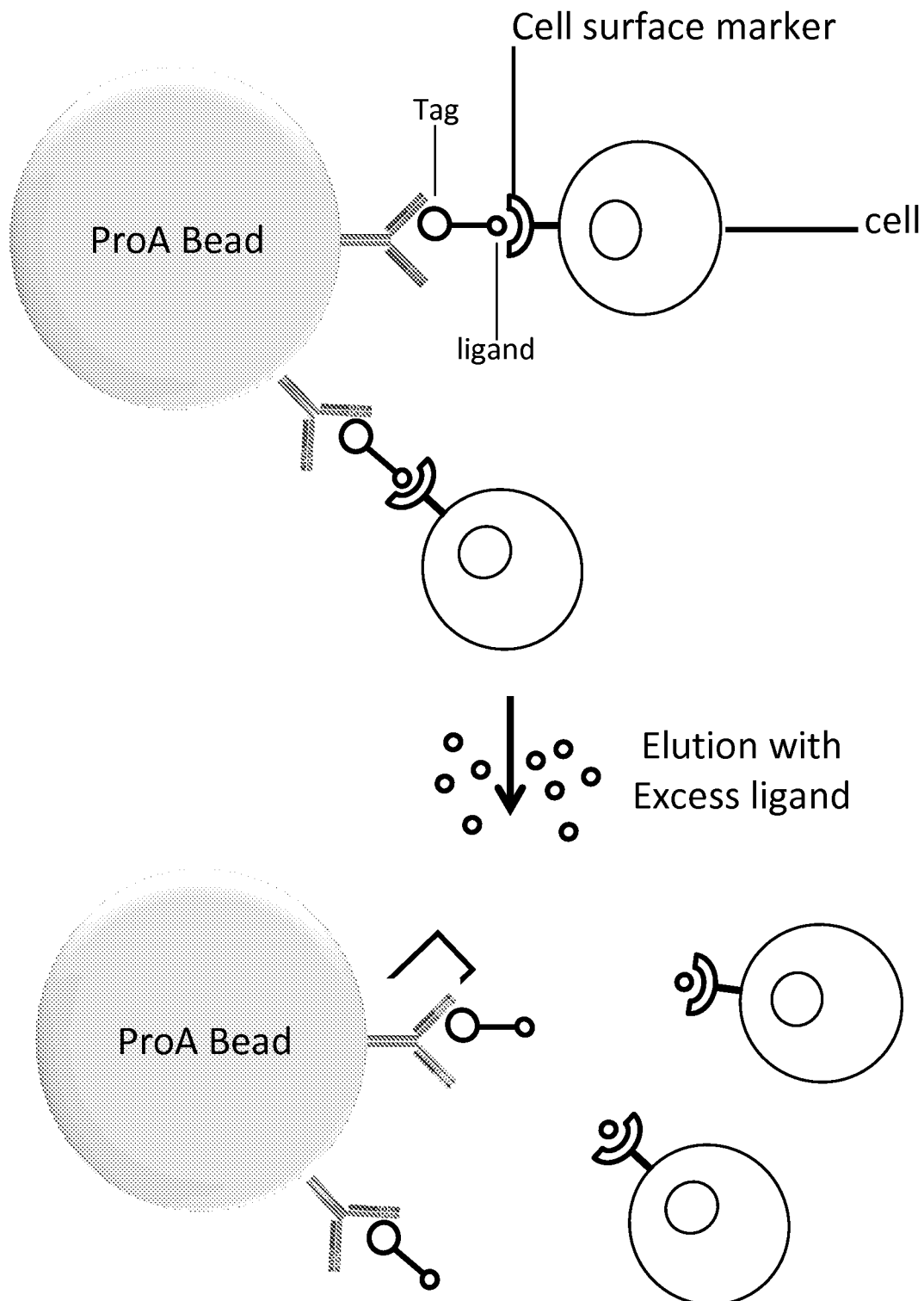


Figure 4
Sheet 4 of 14

Flag Anti-Flag

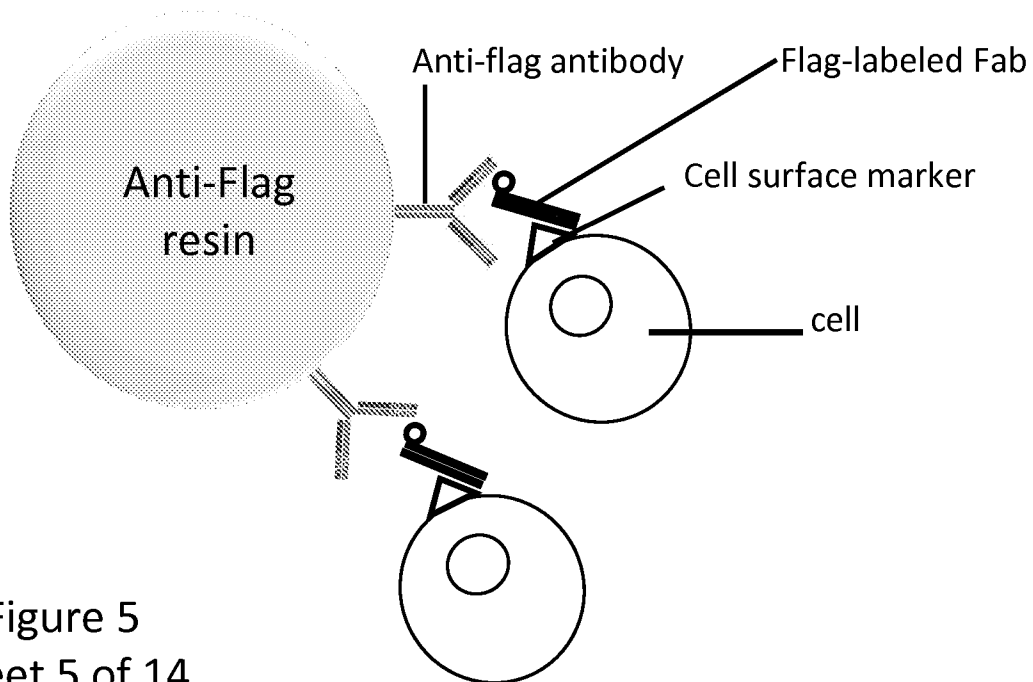
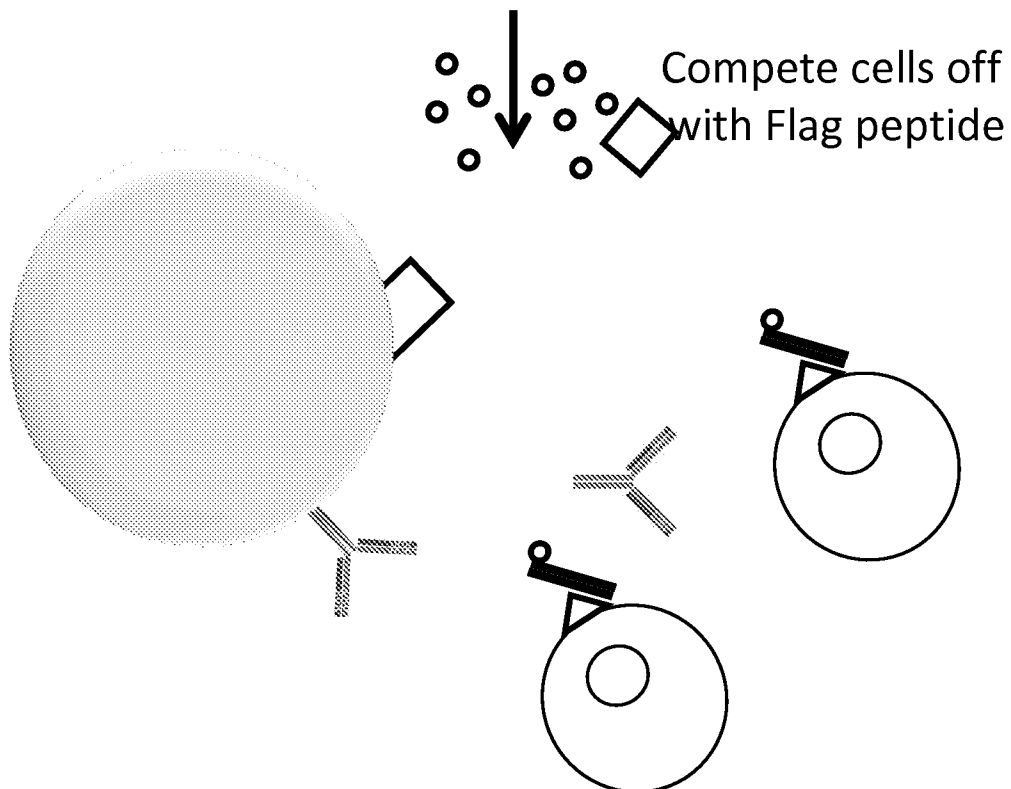


Figure 5
Sheet 5 of 14



6

Elution at physiological temperature

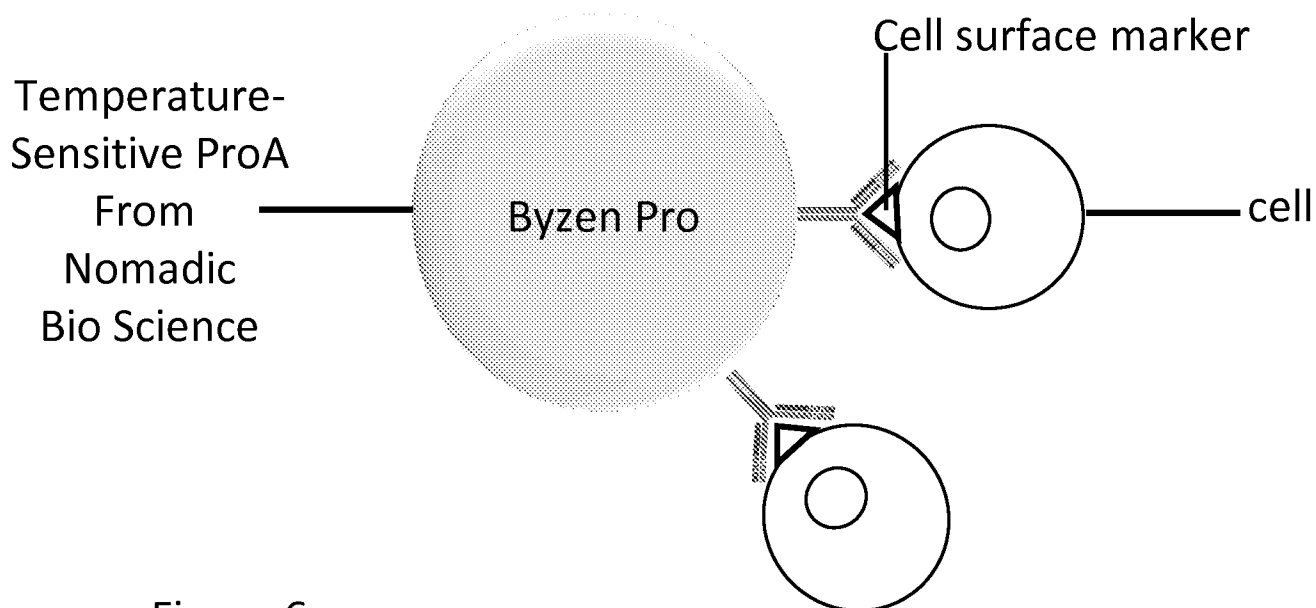
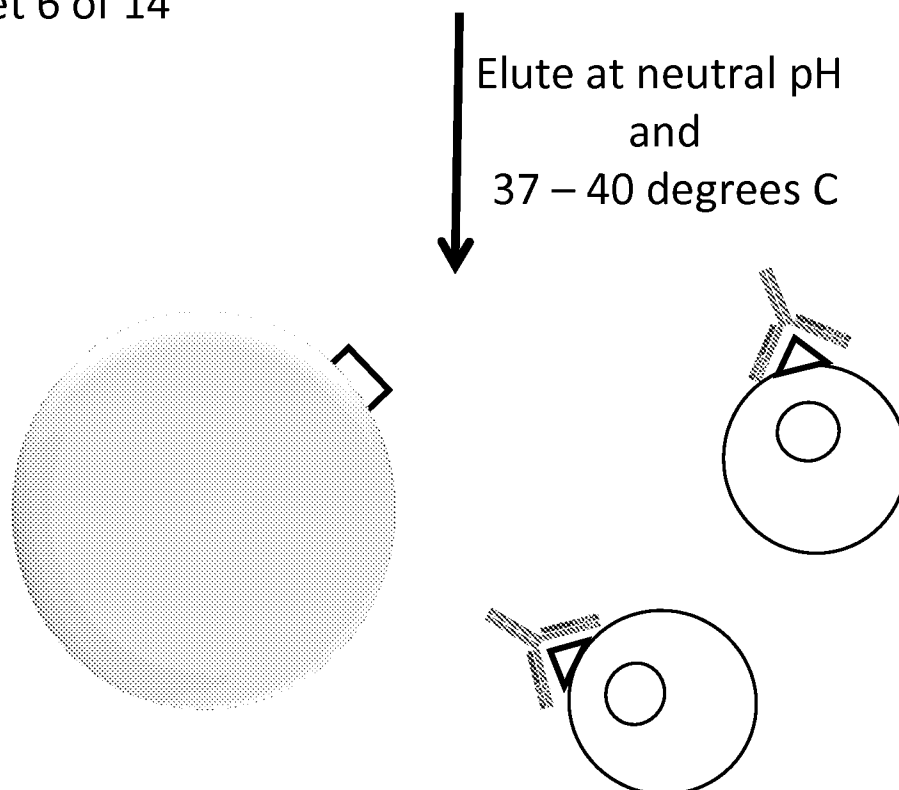


Figure 6
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Low pH Elution

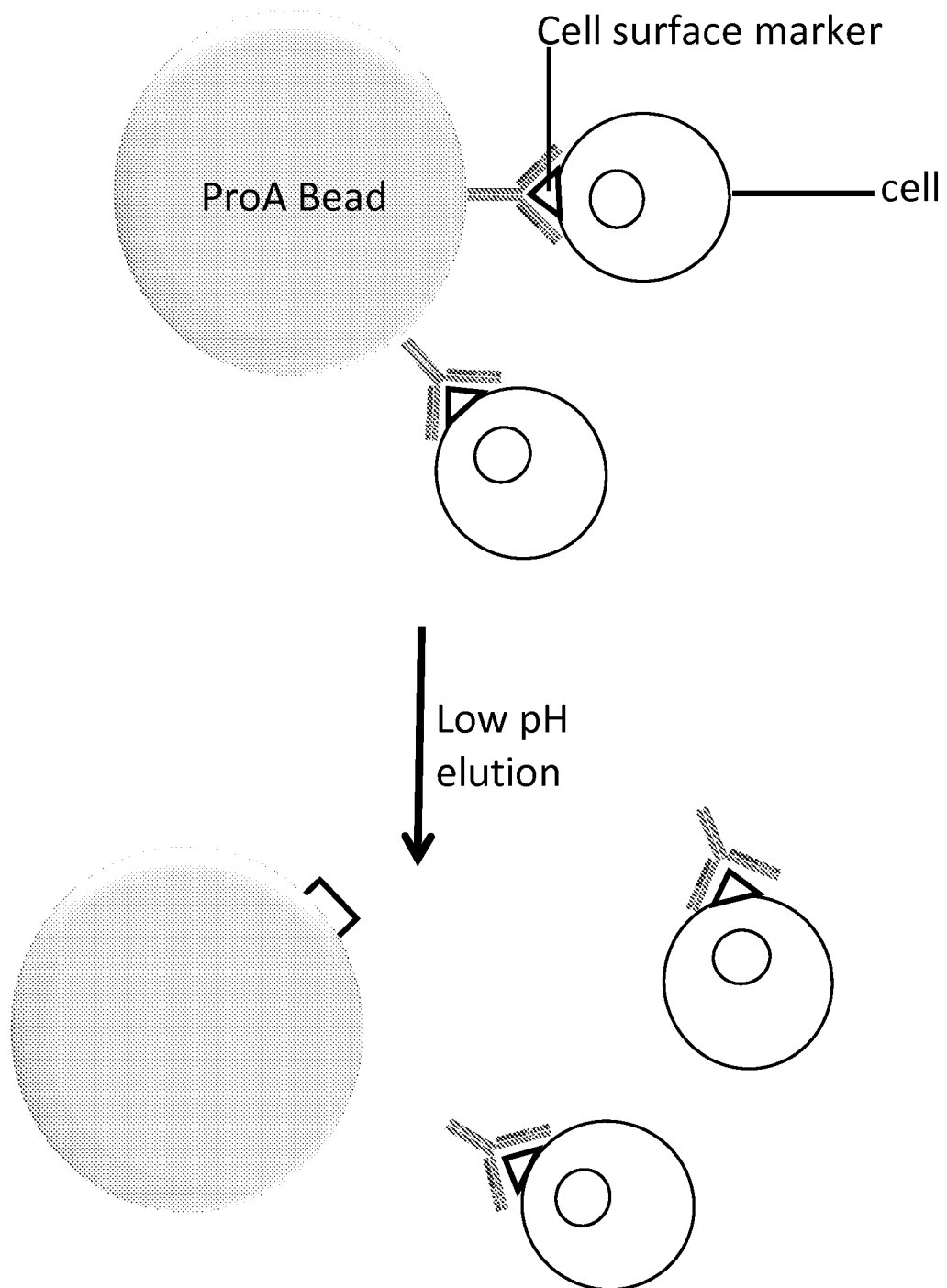
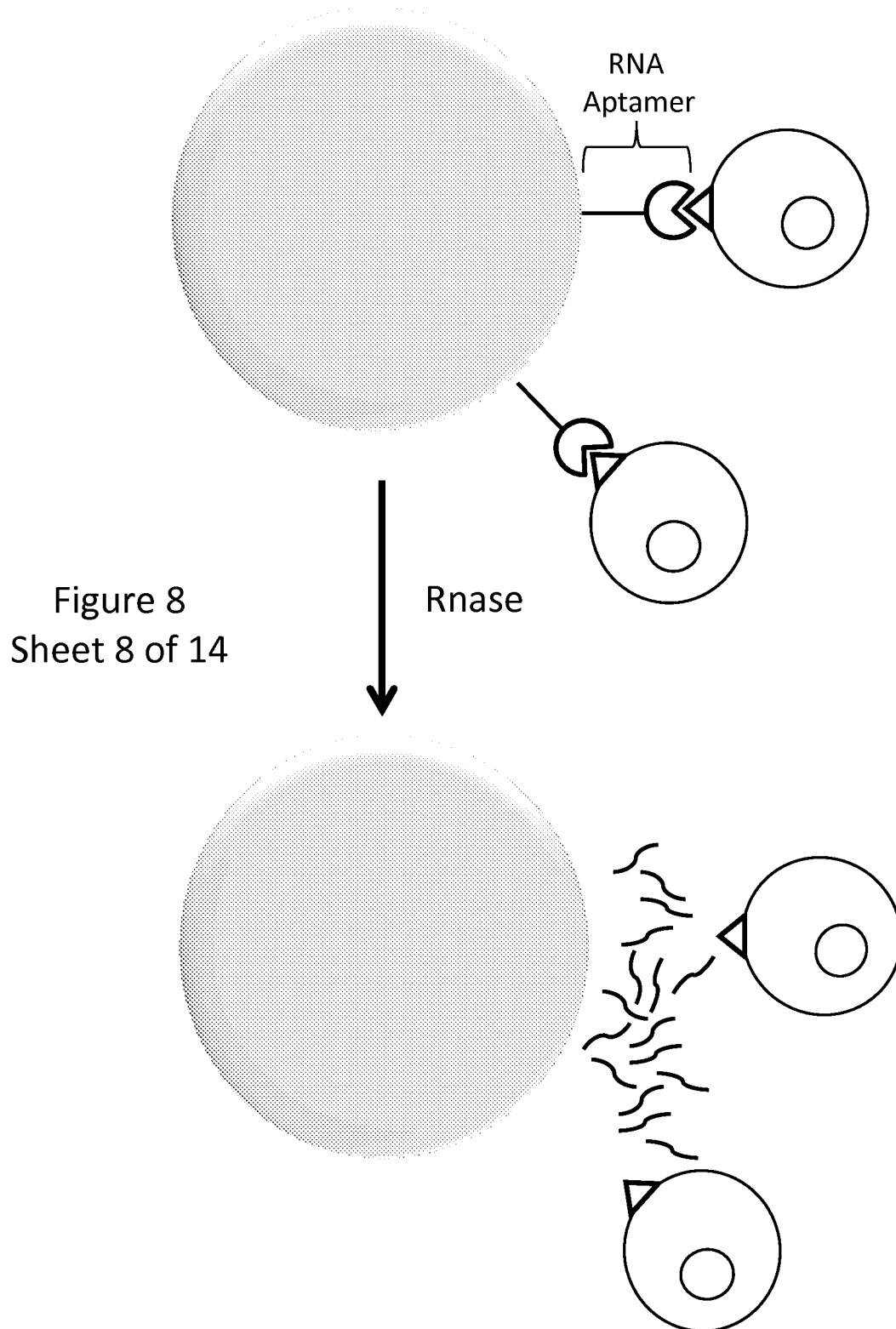
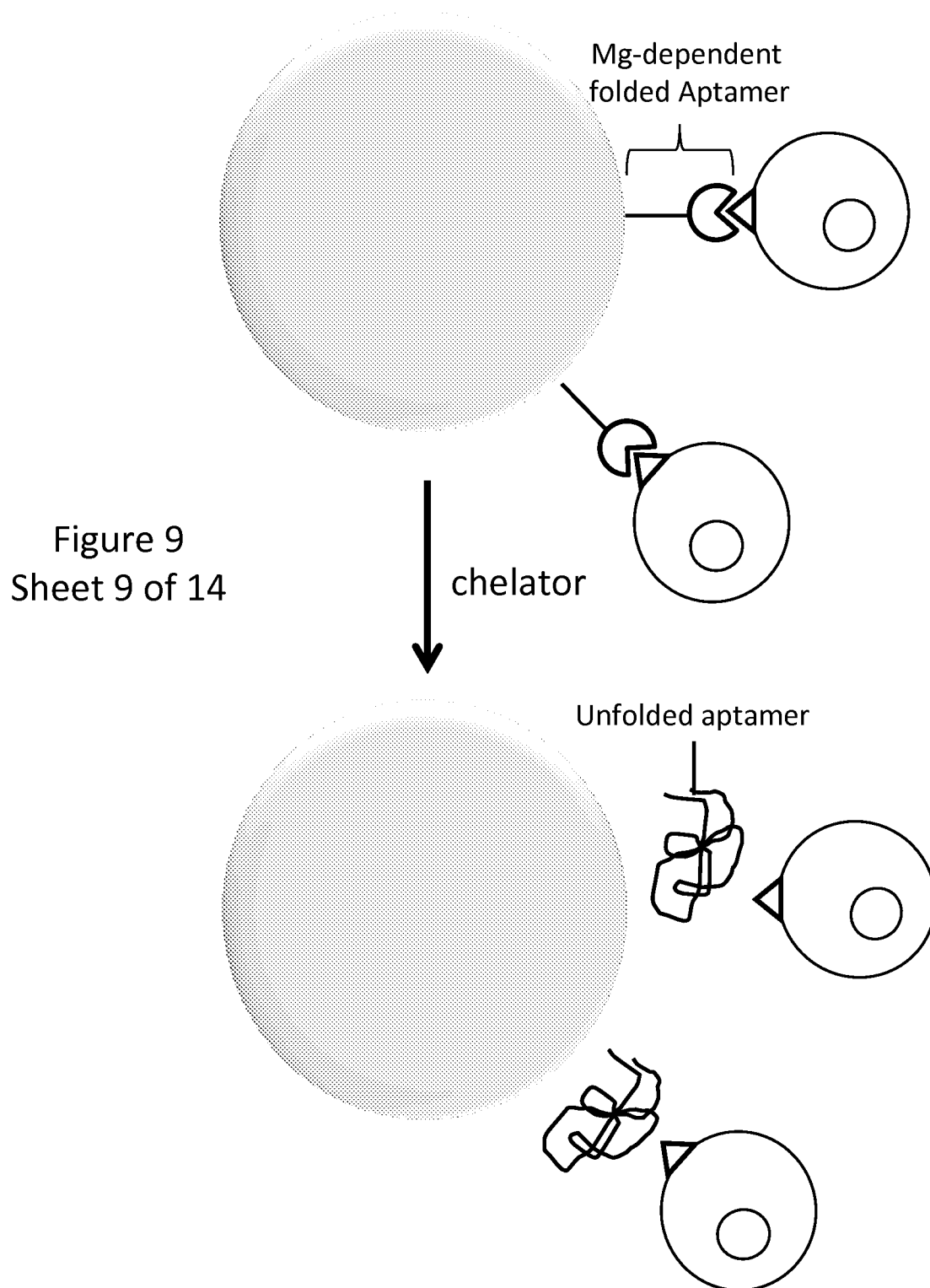


Figure 7
Sheet 7 of 14





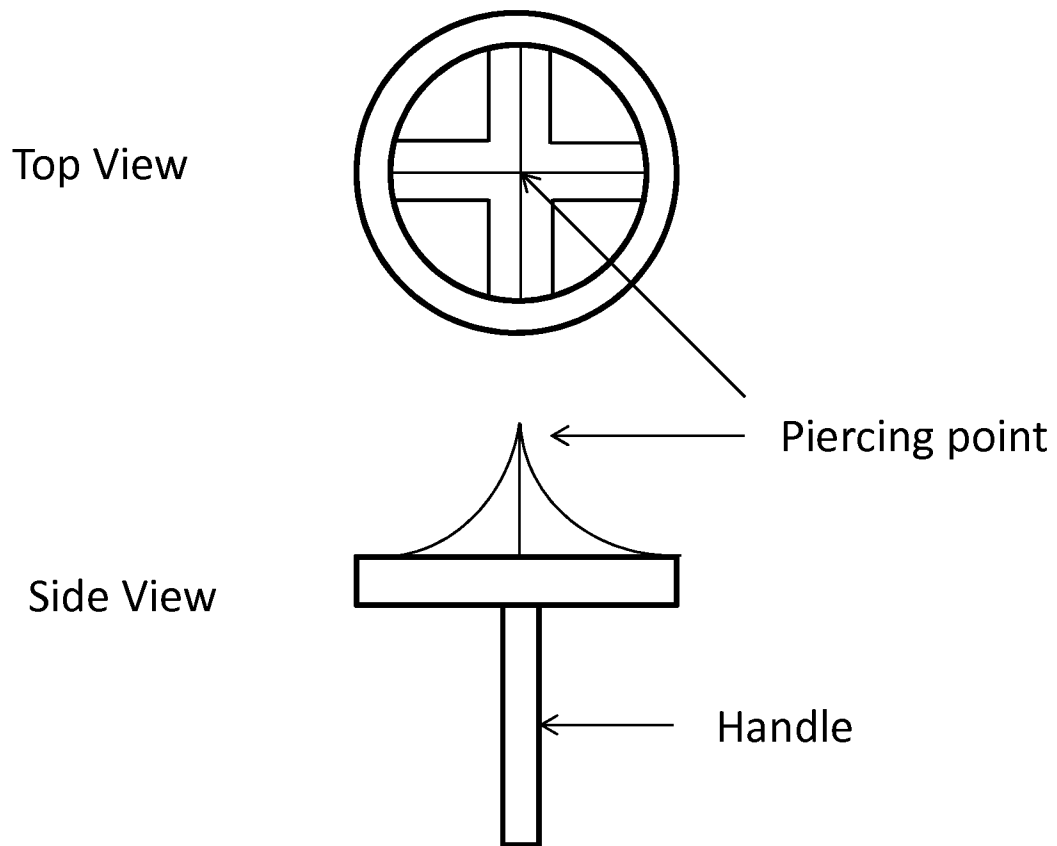


Figure 10
Sheet 10 of 14

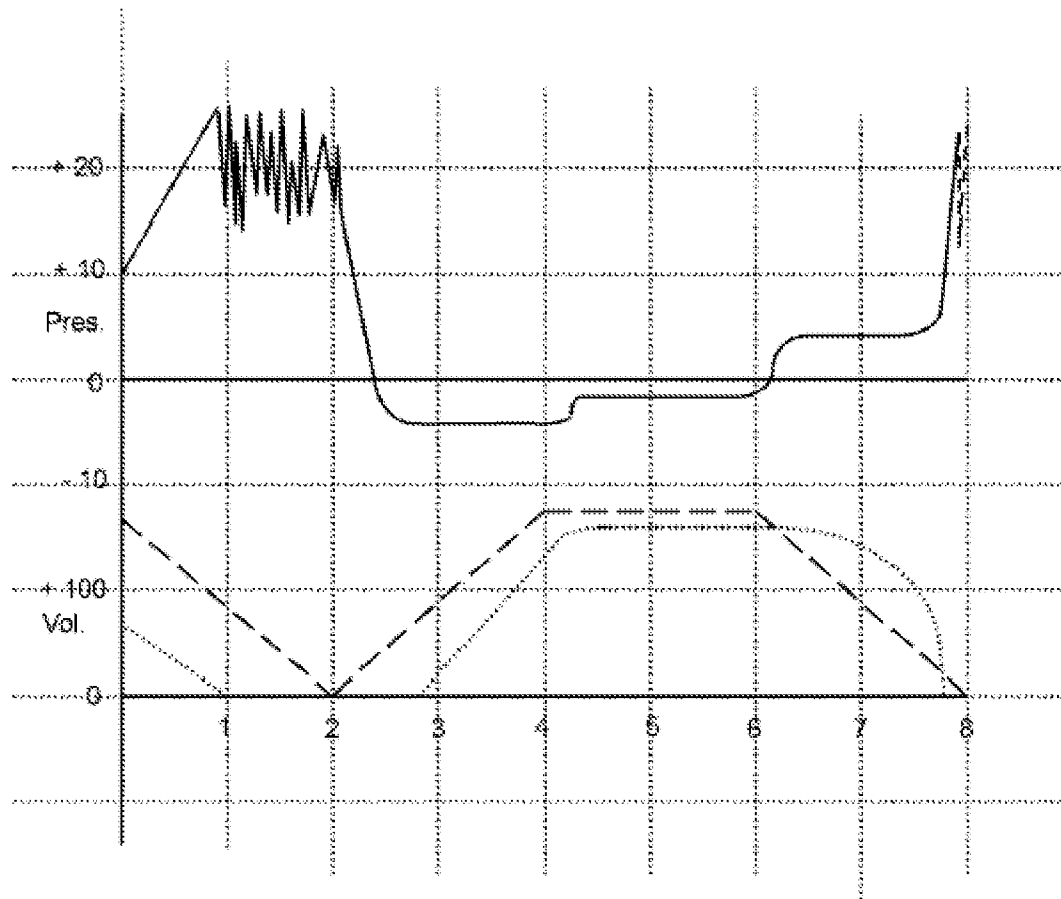


Figure 11
Sheet 11 of 14

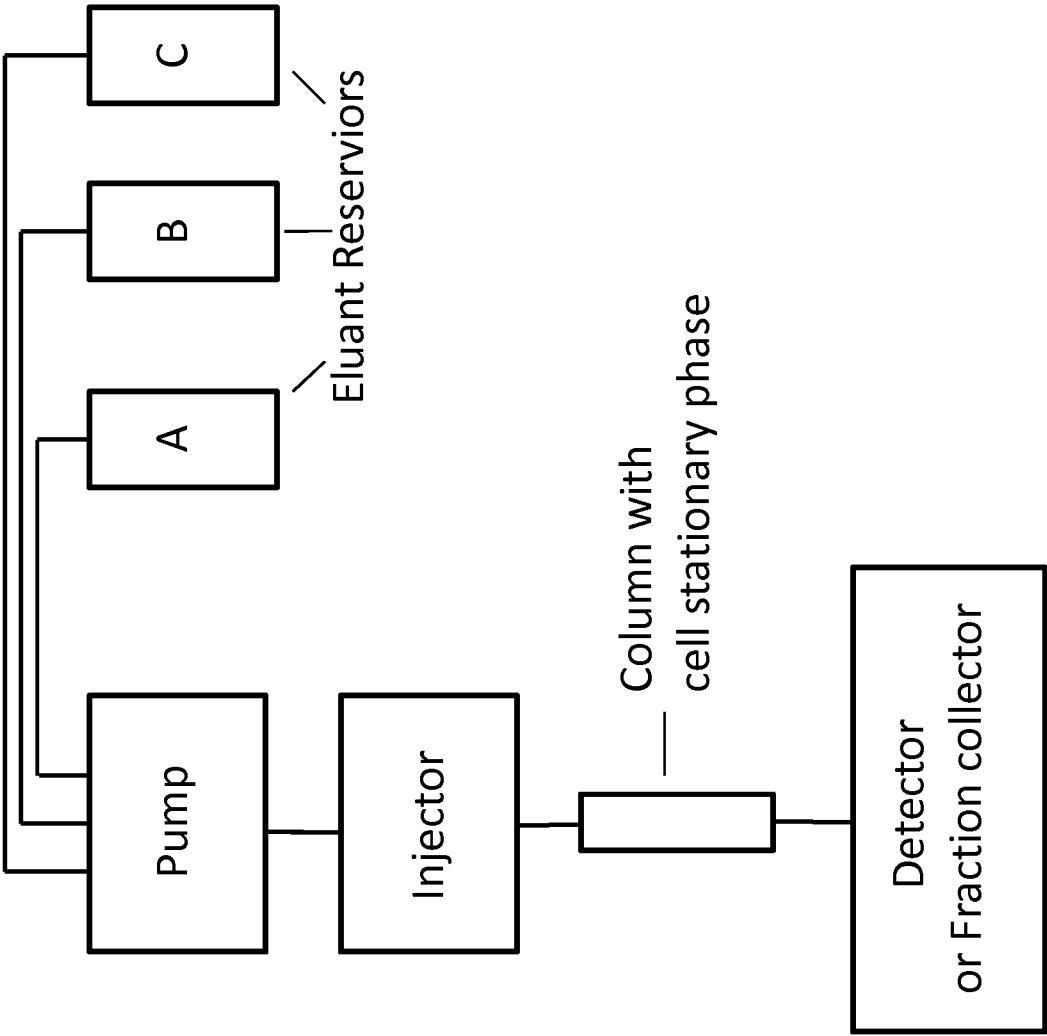


Figure 12
Sheet 12 of 14

Figure 13
Sheet 13 of 14

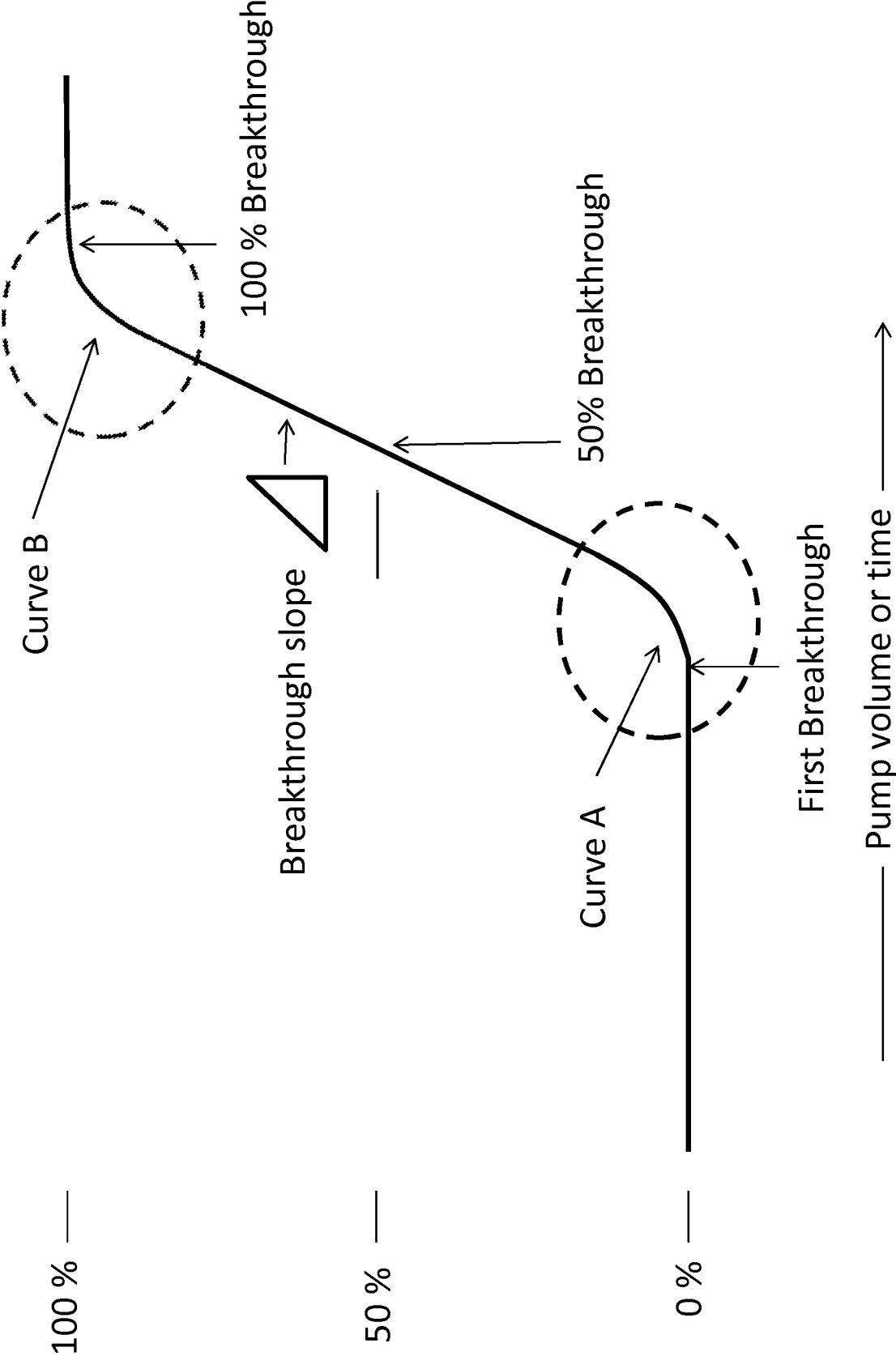
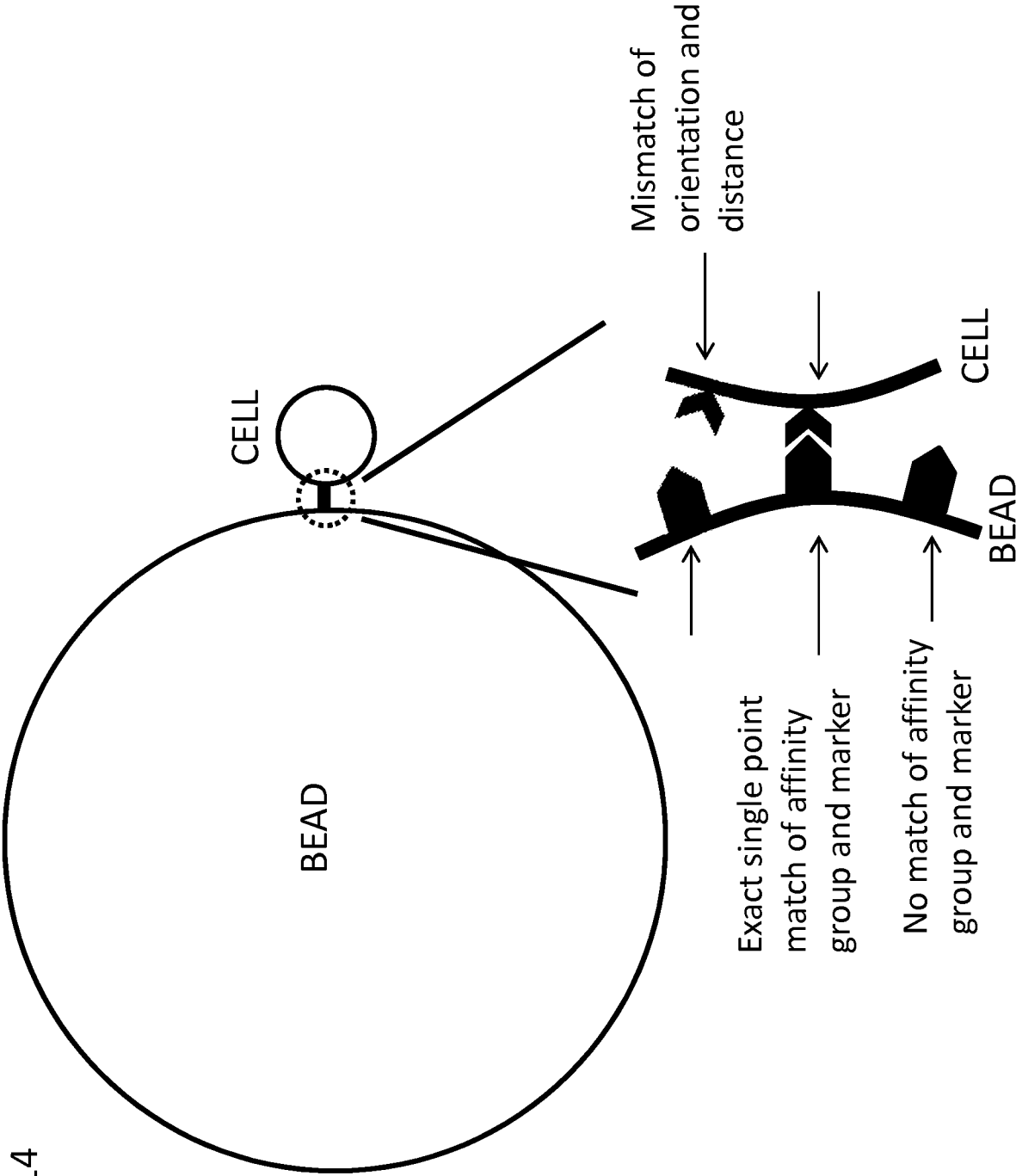


Figure 14
Sheet 14 of 14



INTERNATIONAL SEARCH REPORT

International application No.

PCT/US 14/16637

A. CLASSIFICATION OF SUBJECT MATTER

IPC(8) - C12M 47/04, C12N 1/00, C12M 1/00 (2014.01)

USPC - 435/325, 435/243, 435/283.1, 435/288.6, 435/287.2

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC(8): C12M 47/04, C12N 1/00, C12M 1/00 (2014.01)

USPC: 435/325, 435/243, 435/283.1, 435/288.6, 435/287.2,

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched
USPC: 435/287.3

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

PatBase, Google Patents, Google Scholar, Google Web, search terms: PatBase, Google Patents, Google Scholar, Google Web, search terms: purify cells, biological sample, column, bidirectional flow, column matrix, bed medium, bed volume, cell capture, affinity group, viable cells, surface marker, cell label, cell sort, pipette tip, robotic, automated

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X --- Y	US 2005/0255604 A1 (GJERDE et al.) 17 November 2005 (17.11.2005) para [0005], [0009], [0071], [0152], [0153], [0162], [0168], [184], [0243], [0259], [0401], [0456]-[0459], Fig. 13	1, 2, 6-9, 11-17, 20 ----- 3-5, 10, 18-19
Y	US 5,773,224 A to (GRANDICS et al.) 30 June 1998 (30.06.1998) col 1, ln 43-49, col 2, ln 29-58, col 4, ln 25-34, col 5, ln 1-8, col 7, ln 3-9, Fig 1	3-5, 10, 18-19

☐ Further documents are listed in the continuation of Box C.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

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"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

16 April 2014 (16.04.2014)

Date of mailing of the international search report

13 MAY 2014

Name and mailing address of the ISA/US

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