A. BAUSCH
FLEXIBLE BRACELET BOX
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Fig. 1

Fig. 2

Fig. 3

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FLEXIBLE-BRACELET BOX.

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This invention relates to bracelet boxes for flexible bracelets and has for an object to provide an improved construction wherein the edge of the box may be ornamented in a decided fashion.

Another object of the invention is to provide a box for flexible bracelets wherein the box is raised at the edge to conveniently receive a tool for notching the edge without injuring the box while presenting a desired milled structure.

In the accompanying drawing—

Figure 1 is a longitudinal vertical sectional view through part of a bracelet, disclosing the invention.

Figure 2 is a top plan view of a finished bracelet box, disclosing an embodiment of the invention.

Figure 3 is a fragmentary sectional view of part of the box shown in Figure 1 before the milling tool has been applied thereto.

In the jewelry trade, different forms of bracelets have been provided including a solid ring, a flexible chain bracelet and a bracelet made up of sections shaped like hollow boxes connected together in different ways. The bracelets formed with these square or other shaped hollow structures are termed in the trade "box bracelets" and the various sections making up the bracelets are termed boxes. These boxes may be ornamented with a scroll, with a diamond or with other precious stones. In the present invention, there has been shown in the accompanying drawing, one of the sections of a bracelet, said sections being commonly known as a box and this box is provided or formed with what is known as a body indicated by the numeral 1, said body being formed with four walls 2 of usual construction and a depending tapering portion 3 substantially of usual construction for receiving the stone or other article 4. Heretofore, the juncture of member 3 with the walls 2 presented a sharp edge over which a milling tool was passed for the purpose of providing an ornamental edge. As the juncture of members 2 and 3 presented a tapering point, the milling action was not entirely satisfactory as the finished result did not always show a sharply defined ornamental milled edge. To correct this difficulty, the box 1 in the present invention is provided with an upstanding flange 5 as shown in Figure 3 and this flange is adapted to be cut by a suitable tool, as for instance a milling tool for presenting the structure 6 as shown in Figures 1 and 2. The flange 5 may be of any desired depth and, consequently, will permit the cutters of the milling tool to cut a perfect milled edge which adds to the pleasing appearance of the box and augments the pleasing appearance of the stone 4.

It is to be understood that the box may be made by any approved method provided the same is formed with a flange 5 which is later turned into the structure 6. It is also understood that the box 1 may be associated with boxes of the same kind or other kind and may be connected together by any other suitable rigid or flexible connection (not shown) without in any way departing from the spirit of the invention.

What I claim is:

A box for flexible bracelets, comprising a box structure having at one edge an inwardly extending flange tapering toward the opposite edge, and a series of raised portions positioned on the first mentioned edge, said inwardly extending flange acting to support a stone while said raised portions present a border surrounding but out of contact with the stone.

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