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(71) Applicant(s)  
**Johnson & Johnson Vision Care, Inc.**

(72) Inventor(s)  
**Pugh, Randall B.;Kernick, Edward R.;Neeley, William Chester;Abouhalkah, Dwight;Voss, Leslie A.;Putt, Karson S.;Riall, James Daniel**

(74) Agent / Attorney  
**Callinans, PO Box 1189, Hartwell, VIC, 3124**

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(71) Applicant (for all designated States except US): **JOHNSON & JOHNSON VISION CARE, INC.** [US/US];  
7500 Centurion Parkway, Jacksonville, FL 32256 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **PUGH, Randall, B.** [US/US]; 3216 Chestnut Court, Jacksonville, FL 32259 (US). **KERNICK, Edward, R.** [US/US]; 447 Sparrow Branch Circle, Jacksonville, FL 32259 (US). **NEELEY, William, Chester** [US/US]; 3955 Harlock Road, Melbourne, FL 32934 (US). **ABOUHALKAH, Dwight** [US/

US]; 4314 Chelsea Harbor Drive, Jacksonville, FL 32224 (US). **VOSS, Leslie, A.** [US/US]; 12310 Windstream Lane, Jacksonville, FL 32258 (US). **PUTT, Karson, S.** [US/US]; 9076 Timberlin Lake Road, Jacksonville, FL 32256 (US). **RIALL, James, Daniel** [US/US]; 1117 Pawnee Place, St. Johns, FL 32259 (US).

(74) Agents: **JOHNSON, Philip, S.** et al.; **JOHNSON & JOHNSON**, One Johnson & Johnson Plaza, New Brunswick, NJ 08933 (US).

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(54) Title: LIGHT EMITTING DIODE DISINFECTION BASE FOR OPHTHALMIC LENSES

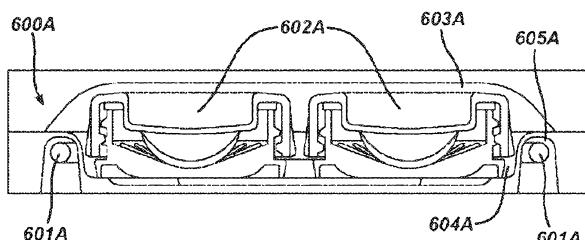


FIG. 6A

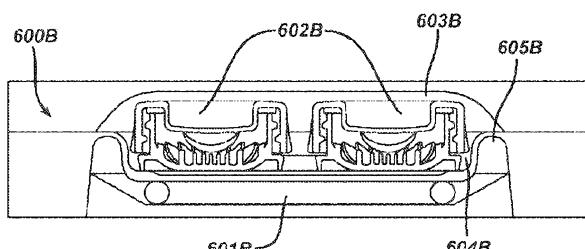


FIG. 6B

(57) Abstract: The present invention provides for a disinfecting radiation base for working in conjunction with a storage case for an ophthalmic lens. The disinfecting radiation base provides disinfecting radiation for disinfecting an ophthalmic lens. The disinfecting radiation base may also include a processor and digital memory for automated functions associated with the base.

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**LIGHT EMITTING DIODE DISINFECTION BASE  
FOR OPHTHALMIC LENSES**

**RELATED APPLICATIONS**

This application claims priority to U.S. Patent Application Serial No.

5 12/961,667, filed December 7, 2010 which is a continuation-in-part of U.S. Patent Application Serial No. 12/961,616 which was filed on December 7, 2010 and entitled “OPHTHALMIC LENS DISINFECTING BASE,” which claims the priority of U.S. Patent Application Serial No. 61/346,162, filed on May 19, 2010 and entitled “OPHTHALMIC LENS DISINFECTING BASE,” the contents of which are relied  
10 upon and incorporated by reference.

**FIELD OF USE**

This invention describes a case for storing an ophthalmic lens and, more specifically, in some embodiments, a base for receiving a case with disinfecting functionality while storing an ophthalmic lens such as a contact lens.

15 **BACKGROUND**

It is well known that contact lenses can be used to improve vision. Various contact lenses have been commercially produced for many years. Early designs of contact lenses were fashioned from hard materials. Although these lenses are still currently used in some applications, they are not suitable for all patients due to their  
20 poor comfort and relatively low permeability to oxygen. Later developments in the field gave rise to soft contact lenses, based upon hydrogels.

Hydrogel contact lenses are very popular today. These lenses are often more comfortable to wear than contact lenses made of hard materials. Many hydrogel contact lenses may be worn for more than one day. However, a build-up of microbial life and bacteria on the lenses generally makes it desirable to periodically remove the  
25 lenses and disinfect them.

Disinfection of contact lenses traditionally entails placing the contact lens in a container or case and subjecting the contact lens to a chemical disinfectant. However, chemical disinfectants are not always as efficacious as may be desired. From time to time, a contact lens with a bacterium, mold, fungus or other type of adverse life form is 5 reinserted into a user's eye with the result being a diseased eye. In addition, disinfecting solutions tend to be expensive and add to the total cost of using contact lenses for vision correction or cosmetic enhancement. New methods and approaches are therefore needed to disinfect contact lenses.

## SUMMARY

Accordingly, the present invention includes a base for an ophthalmic lens storage case for storing reusable contact lenses and disinfecting the lenses during the storage. The lens storage case is capable of receiving disinfecting radiation in a wavelength and intensity suitable to kill unwanted bacteria, viruses, molds, fungi and the like on a contact lens. The base is capable of providing disinfecting radiation in a wavelength and intensity suitable to kill the unwanted bacteria, viruses, molds, fungi and the like on a contact lens.

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In addition, in some embodiments, the base provides vibrational frequency mechanically sufficient to effectively dislocate expired microbials and provide increased exposure of unexpired microbials to life extinguishing radiation.

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In another aspect, in some embodiments, a disinfecting radiation base includes one or more reflective surfaces, such as a mirror, for reflecting disinfecting radiation towards an ophthalmic lens stored in a storage case mounted in the disinfecting radiation base.

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In accordance with one aspect of the present invention, therefore, there is provided a base for receiving an ophthalmic lens storage case for storing one or more ophthalmic lenses, the base including: a receptacle for receiving an ophthalmic lens storage case, wherein said storage case is removable from said receptacle and said storage container includes a removable cap attached to said storage case by a fastening mechanism, wherein said removable cap seals off an ambient atmosphere from a storage compartment with the case and wherein said storage case further includes an alignment artifact; an electronic circuit mounted on said base, wherein said electronic circuit is capable of controlling a predetermined cycle time of radiation exposure; and a source of disinfecting radiation providing disinfecting radiation to an ophthalmic lens storage compartment in the ophthalmic lens storage case, wherein the disinfecting radiation is capable of permeating the ophthalmic lens storage case and disinfecting an ophthalmic lens stored therein, and wherein said

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source is controlled by the electronic circuit; and additionally including an optic for directing disinfecting radiation towards an ophthalmic lens stored in the storage case.

#### DESCRIPTION OF THE DRAWINGS

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FIG. 1 illustrates a lens storage case in a base unit according to some embodiments of the present invention.

10 FIG. 2 illustrates some embodiments of alignment of a disinfecting radiation source with an ophthalmic lens in a lens storage case according to the present invention.

FIG. 3 illustrates a close up view of a storage case with one cap removed according to some embodiments of the present invention.

15 FIG. 4 illustrates aspects of a base unit according to some embodiments of the present invention.

FIG. 5 illustrates a base unit in a closed state with a display.

20 FIG. 6A illustrates a cut-away view of a portion of a base unit with a germicidal bulb surrounding a lens storage case compartment according to some embodiments of the present invention.

FIG. 6B illustrates a cut-away view of a portion of a base unit with a germicidal bulb beneath a lens storage case compartment according to some embodiments of the present invention.

5 FIG. 7 illustrates some embodiments of alignment of a disinfecting radiation source germicidal bulb with an ophthalmic lens in a lens storage case according to the present invention.

FIG. 8 illustrates some embodiments of alignment of a disinfecting radiation source germicidal bulb with a lens storage case according to the present invention.

10 FIG. 9 illustrates a close up view of a storage case with a change indicator according to some embodiments of the present invention.

FIG. 10 illustrates aspects of a base unit with sensors to capture information about the state of a storage case change indicator according to some embodiments of the present invention.

15 FIG. 11A illustrates aspects of a base unit with an electromagnet to impart vibrational movement according to some embodiments of the present invention.

FIG. 11B illustrates a close up view of a storage case with a magnet or metallic area to effect vibrational movement according to some embodiments of the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

20 The present invention includes methods and apparatus for disinfecting an ophthalmic lens. In addition, the present invention includes a storage case for holding an ophthalmic lens while it is disinfected with disinfecting radiation.

In the following sections detailed descriptions of embodiments of the invention will be given. The description of both preferred and alternative embodiments are 25 exemplary embodiments only, and it is understood that to those skilled in the art that variations, modifications and alterations may be apparent. It is therefore to be understood that said exemplary embodiments do not limit the scope of the underlying invention.

30 GLOSSARY

In this description and claims directed to the presented invention, various terms may be used for which the following definitions will apply:

Disinfecting Radiation: as used herein refers to a frequency and intensity of radiation sufficient to diminish the life expectancy of a life form receiving a

5 Disinfecting Radiation Dose.

Disinfecting Radiation Dose: as used herein refers to an amount of radiation to reduce an amount of life by at least two logs on a logarithmic scale and preferably three logs or more, wherein life includes at least bacteria, viruses, molds and fungi.

Lens: refers to any ophthalmic device that resides in or on the eye. These 10 devices can provide optical correction or may be cosmetic. For example, the term lens can refer to a contact lens, intraocular lens, overlay lens, ocular insert, optical insert or other similar device through which vision is corrected or modified, or through which eye physiology is cosmetically enhanced (e.g. iris color) without impeding vision. In some embodiments, the preferred lenses of the invention are soft contact lenses made 15 from silicone elastomers or hydrogels, which include but are not limited to silicone hydrogels, and fluorohydrogels.

Referring now to Fig. 1, an ophthalmic lens disinfecting system 100 is 20 illustrated including a radiation disinfecting base 101, a radiation disinfecting storage case 102 and a disinfecting radiation source 103. According to the present invention, a radiation disinfecting storage case 102 is positioned within the path of radiation from 25 the radiation disinfecting source 103, such that one or more ophthalmic lenses stored within the radiation disinfecting storage case 102 are exposed to radiation emanating from the radiation disinfecting source 103 and life forms existing on, or in proximity to, the ophthalmic lenses are exposed to the disinfecting radiation, provided by a radiation disinfecting source, and killed, essentially disinfecting the ophthalmic lens.

As illustrated, the radiation disinfecting storage case 102 is positioned in an open state with a radiation disinfecting base 101 and a lid 106. In some preferred 30 embodiments, the radiation disinfecting storage case 102 includes a positioning artifact 105 for aligning the disinfecting radiation source 103 with the radiation disinfecting storage case 102. As illustrated, the positioning artifact 105 includes an annular depression for receiving an annular arrangement of disinfecting radiation source 103. Positioning artifacts 105 may include almost any polygon shaped depression. Other embodiments may include one or more alignment pins. In still other embodiments, a

positioning artifact 105 may include a snap, a threaded joining or other removably fixed type of joining.

In some embodiments, the positioning artifact 105 aligns the radiation disinfecting radiation source 103 in a position generally orthogonal to an apex of a contact lens stored within the radiation disinfecting storage case 102. In additional embodiments, a positioning artifact 105 aligns the radiation disinfecting radiation source 103 in a position generally orthogonal to a plane extending across a bottom perimeter of a contact lens.

In another aspect, in some embodiments, the positioning artifact may also be capable of transmitting a vibrational frequency from a radiation disinfecting base 101 to the radiation disinfecting storage case 102 and ultimately to a lens stored within the radiation disinfecting storage case 102. The vibrational frequency may be a frequency capable of causing expired life forms to be moved from within a path of radiation to an unexpired life form. Moving the expired life forms allows for more efficacious disinfecting by exposing more unexpired life forms to a direct path of radiation.

The radiation disinfecting radiation source 103 may include one or more light emitting diodes (LEDs). In some preferred embodiments, the LEDs include ultraviolet (UV) emitting LEDs. Preferred embodiments include LEDs which emit light radiation with a wavelength of between about 250 nanometers of light radiation and about 280 nanometers of light radiation, preferably, the wavelength is between 250 nanometers and 275 nanometers, and most preferably 254 nanometers.

Some embodiments include a reflective surface 107 in the lid area above the radiation disinfecting storage case 102. A reflective surface 108 may also be included in the area below the radiation disinfecting storage case 102. Reflective surfaces may include, by way of non-limiting example, Teflon PTF-E, aluminum, magnesium oxide, zirconium oxide, and Alzak®.

Referring now to Fig. 2, a block diagram illustrates some embodiments of alignment of a radiation disinfecting source 200, such as one or more UV LEDs radiating disinfecting radiation 202 in the UV spectrum towards a contact lens 201. In some preferred embodiments, UV LEDs will be arranged such that a radiation disinfecting storage case will align in a specific position in relation to the contact lens 201. The alignment is maintained via an alignment artifact. In some embodiments, a radiation disinfecting storage case is aligned to direct UV radiation 202 at an angle

essentially orthogonal to a plane 203 touching an apex 204 of the contact lens 201 retained in a radiation disinfecting storage case.

In other embodiments, radiation disinfecting storage case may be aligned to direct disinfecting radiation 202A from one or more UV emitting LEDs 200A at an 5 angle essentially orthogonal to a plane 205 across a perimeter edge 207 of the contact lens 201.

In another aspect, in some embodiments, one or more optics 208 may be used to focus disinfecting radiation onto a lens stored in a disinfecting radiation storage case. An optic may be included in a base or in a part of a storage case.

10 Referring now to Fig. 3, an exemplary radiation disinfecting storage case 300 is illustrated. The radiation disinfecting storage case 300 includes one or more lens storage compartments 301. A storage compartment 301 is capable of receiving and storing one or more ophthalmic lenses, such as a contact lens.

Some embodiments include one or more lens alignment mechanisms 302 for 15 positioning an ophthalmic lens stored in a storage compartment 301 included in a radiation disinfecting storage case 300. A lens alignment mechanism 302 may include for example a pedestal with an arcuate surface generally of a similar size and shape as an inside dimension of an ophthalmic lens. A convex surface may include an arc generally equivalent to an arc of a concave surface of an ophthalmic lens to be stored 20 within the radiation disinfecting storage case 300. Other embodiments may include a lens alignment mechanism 306 comprising a bowl generally of a similar size and shape as an outside dimension of an ophthalmic lens.

Preferred positioning aligns the stored lens in a direct path of disinfecting radiation. However, other embodiments may include one or reflective surfaces 306. A 25 reflective surface 306 may essentially include a mirror and be formed from a glass, a plastic, a metal or a coating that is functional to reflect disinfecting radiation in a direction desired. Generally, the direction will be towards a lens stored in a storage case 300 positioned in the base. In some embodiments, reflective surface 306 may be generally proximate to, and/or generally parallel to, a surface of a stored lens. Other 30 embodiments may include a reflective surface 306 generally around a perimeter of a stored lens.

One or more radiation windows 303-304 are included in the storage compartments 301. The radiation windows 303-304 provide portions of the radiation

disinfecting storage case that are at least partially transparent to wavelengths of disinfecting radiation. Preferably the radiation windows 303-304 will be as close to 100% transparent as possible to disinfecting radiation transmitted into the storage compartment 301. Plastics that are injection moldable may be 90 % or more or even 5 98% or more transparent to UV radiation. Specific wavelengths may include between about 254 nanometers to 280 nanometers.

In some embodiments, a radiation window may also include an optic for directing disinfecting radiation towards areas of an ophthalmic lens stored in the stored compartment 301.

10 Examples of materials from which the radiation windows 303-304 may be formed include, for example: cyclic olefins, TOPAS, ZEONOR or other injection moldable plastic. Other plastics or glass may also be utilized as a material for the radiation window 303-304. The area of the radiation windows 303-304 should be sufficient to admit enough disinfecting radiation into the storage compartments to kill 15 life forms present on an ophthalmic lens stored in the storage compartment 301.

Some preferred methods of manufacture of a radiation disinfecting storage case include injection molding processes. Other methods include, for example, lathing, stereo lithography, and three dimensional printing.

20 In another aspect, radiation disinfecting storage case 300 may include a fastening mechanism 305A-305B for securing and removing a cap 306 from a storage compartment 307. The fastening mechanism 305A-305B may include a threaded portion, a snap, and a tapered joint of other mechanism for removably securing the cap 308 to the case at the discretion of the user. While the cap 308 is secured to the storage compartment 307, the cap seals off an ambient atmosphere from the storage 25 compartment 307 and also contains an ophthalmic lens and, in some embodiments, a solution, such as, for example a saline solution, within the compartment 307.

Referring now to Fig. 4, a radiation disinfecting base unit 400 is illustrated with multiple disinfecting radiation source LEDs 401-402. As illustrated, the disinfecting radiation source LEDs 401-402 may include one or both of overhead disinfecting 30 radiation source LEDs 401 and lower disinfecting radiation source LEDs 402. In addition to the overhead disinfecting radiation source LEDs 401 and lower disinfecting radiation source LEDs 402, the base unit may include a processor board 403 with

control electronics for controlling various aspects associated with the radiation disinfecting base 400.

The processor board 403 may be coupled to a digital storage 408. The digital storage may include executable software that is executable upon command or 5 automatically upon operation of the radiation disinfecting base unit 400. The digital storage 408 may also store data related to operation of the radiation disinfecting case 400. Operational data may include for example, time periods during which a radiation disinfecting base unit 400 is operated; serial numbers of lenses being disinfected; a period of time that a lens has been placed in use, or other information. In some 10 embodiments, a radiation disinfecting base unit 400 may include a scanner 409 or other input means to input an identification number associated with a lens stored in a radiation disinfecting base unit 400. For example, the scanner 409 may scan a bar code or other symbol on a lens package and log disinfecting information associated with the bar code number or symbol. Information that may be logged may include for 15 example, a number of hours that a lens has been exposed to disinfecting radiation and a number of days that a lens has been placed into use.

In some embodiments, one or more of the disinfecting radiation source LEDs 401-402 may include integrated LED sensors. Other embodiments may include one or both of overhead LED sensors and lower LED sensors that are discrete from 20 disinfecting radiation source LEDs 401-402. LED sensors may be in logical communication with a processor board 403 which may store data in digital storage 408.

In another aspect, in some embodiments, one or more of overhead CCD image sensors 410 or lower CCD image sensors 411 may be included in a radiation 25 disinfecting base unit 400. CCD image sensors 410-411 may be in logical communication with a processor board 403 which may store data in digital storage 408.

The processor board 403 may analyze one or both of LED sensor data and CCD image sensor data for purposes including, but not limited to, detecting if disinfecting 30 radiation source LEDs 401-402 are functional, detecting if disinfecting radiation source LEDs 401-402 are operating at acceptable levels, detecting if a radiation disinfecting storage case is present in a radiation disinfecting base unit 400, detecting if a contact lens or contact lenses are present within a radiation disinfecting storage case,

detecting contact lens cleanliness, determining if new contact lenses have been inserted in a radiation disinfecting storage case based on a comparison of previous lens cleanliness data and current lens cleanliness data, detecting correct placement of right and left contact lenses within a radiation disinfecting storage case when the user wears 5 two different lens powers, and detecting lens brand based on comparison of two UV readings against profile signatures for different lens brands.

An electrical communication connector 404 may also be included in the radiation disinfecting base unit 400. The electrical communication connector 404 may include a universal serial bus (USB) connector or other type of connector. The 10 connector may include a terminal for transferring one or both of data and electrical power. In some embodiments, the electrical communication connector 404 provides power to operate the radiation disinfecting base unit 400. Some embodiments may also include one or more batteries 405 or other power storage device. In some preferred embodiments, the batteries 405 include one or more lithium ion batteries or 15 other rechargeable device. The power storage devices may receive a charging electrical current via the electrical communication connector 404. Preferably, the radiation disinfecting base unit 400 is operational via stored power in the batteries 405.

In some embodiments, the electrical communication connector 404 may include a simple source of AC or DC current. 20 In another aspect, the present invention may include a source of mechanical movement, such as a vibration generation device 406. The vibration generation device 406 may include, for example, a piezoelectric transducer. A piezoelectric transducer offers a low power reliable device to provide mechanical or vibrational movement.

In some embodiments, the vibrational movement will be adjusted to a 25 frequency that effectively moves dead organisms stored within a storage case in the radiation disinfecting base unit 400. Movement of the dead organisms exposes live organisms that may have otherwise been sheltered from disinfecting radiation. In another aspect, the vibrational movement will be adjusted to a frequency that effectively removes protein from contact lenses stored within a radiation disinfecting 30 case. Protein removal may occur at the same vibrational frequency as organism removal, or at a different frequency.

In still another aspect, in some embodiments, the processor board 403 or other electronic circuitry may control a pattern of light or radiation emitted by the

disinfecting radiation source LEDs 401-402. The light pattern may include, for example, pulsed UV or other form of strobed radiation of one or both of a set frequency or variable frequencies, wherein at least some of the frequencies are suitable for disinfecting microbes. Various embodiments may include one or more of:

5 continuous wave cycles; continuous square wave cycles; variable wave cycles; and variable square wave cycles.

In some preferred embodiments, disinfecting radiation source LEDs 401-402 provide optical power in the range of 50 microwatts to 5 watts. Equivalent doses of disinfecting radiation may be applied using continuous low optical power over an 10 extended period of time, or using pulsed UV in which short bursts of high optical power are spread over time, most preferably a shorter period of time than used in continuous UV. Pulsed UV may be used to achieve more effective microbial extermination than continuous UV with an equivalent or smaller UV dose.

The processor board 403 or other electronic circuitry may additionally adjust 15 light patterns, disinfecting cycle time, and disinfecting intensity based on factors including but not limited to a number of times a lens has been disinfected, an amount of time since a lens was first disinfected, sensed lens cleanliness, and current bulb performance.

Some embodiments may also include a display 407. The display 407 will be in 20 logical communication with the processor board 403 and be used to communicate, in human readable form, data relating to the operation of the radiation disinfecting base unit 400.

Referring now to Fig. 5, a radiation disinfecting base unit 500 is illustrated in a closed position. A radiation disinfecting base 501 is covered by a lid 502, in the 25 illustrated embodiments; the lid 502 is hinged to the radiation disinfecting base 501 and folds over on top of the radiation disinfecting base 501. Other embodiments are also within the scope of the invention. As illustrated, a display 503 is located in the lid 502 and may provide an indication of a disinfecting cycle or procedure being executed by the radiation disinfecting base unit 500.

30 Referring now to Fig. 6A, a cut-away view of a portion of a radiation disinfecting base unit 600A is illustrated with a disinfecting radiation source germicidal bulb 601A. As illustrated, a germicidal bulb 601A may be contained within the radiation disinfecting base unit 600A generally encircling the compartment

containing the radiation disinfecting storage case 602A. Some embodiments include a reflective surface 603A in the lid area above the radiation disinfecting storage case 602A. A reflective surface 604A may also be included in the area below the radiation disinfecting storage case 602A. Additionally, the germicidal bulb cavity 605A may 5 incorporate a reflective surface. Reflective surfaces may include, by way of non-limiting example, Teflon PTF-E, aluminum, magnesium oxide, zirconium oxide, and Alzak®

In another exemplary embodiment, Fig. 6B depicts a cut-away view of a portion of a radiation disinfecting base unit 600B with a disinfecting radiation source 10 germicidal bulb 601B positioned below the compartment containing the radiation disinfecting storage case 602A. Reflective surfaces 603B and 604B may be present above and below the radiation disinfecting storage case 602B respectively, as well as in the germicidal bulb cavity 605B.

In still other embodiments, a germicidal bulb may be contained within the lid of 15 a radiation disinfecting base unit. Further embodiments may include multiple germicidal bulbs in a radiation disinfecting base unit, including in a lower portion of the base unit, a lid portion, or both. Germicidal bulbs may be present in a radiation disinfecting base unit in place of or in addition to UV LED bulbs that have been described in prior figures.

20 A germicidal bulb may include, by way of non-limiting example, a low pressure mercury vapor bulb or a medium pressure mercury vapor bulb. In some preferred embodiments, the germicidal bulb emits ultraviolet light radiation. Preferred embodiments of the germicidal bulb emit ultraviolet (UV) light radiation with a wavelength of between about 250 nanometers of light radiation and about 280 25 nanometers of light radiation, preferably, the wavelength is between about 250 nanometers and 275 nanometers, and most preferably about 260 nanometers.

30 Non-LED components described in earlier figures, including but not limited to positioning artifacts, reflective surfaces, vibration generation device, optics to focus radiation, processor board, digital storage, scanner, electrical connector, batteries, and display, may be included in a disinfecting base unit with germicidal bulb.

Although the pulsed UV method may not be preferred with a germicidal bulb, a processor board or other electronic circuitry included in a radiation disinfecting base unit 600A or 600B may adjust light patterns, disinfecting cycle time, and disinfecting

intensity based on factors including but not limited to a number of times a lens has been disinfected, an amount of time since a lens was first disinfected, and sensed lens cleanliness.

Referring now to Fig. 7, a block diagram illustrates some embodiments of alignment of a radiation disinfecting source 700, such as one or more germicidal bulbs radiating disinfecting radiation 702 in the UV spectrum towards a contact lens 701. In some preferred embodiments, germicidal bulbs will be arranged such that a radiation disinfecting storage case will align in a specific position in relation to the contact lens 701. The alignment is maintained via an alignment artifact. In some embodiments, a radiation disinfecting storage case is aligned to direct UV radiation 702 at an angle essentially orthogonal to a plane 703 touching an apex 704 of the contact lens 701 retained in a radiation disinfecting storage case.

In other embodiments, radiation disinfecting storage case may be aligned to direct disinfecting radiation 702A from one or more UV emitting germicidal bulbs 700A at an angle essentially orthogonal to a plane 705 across a perimeter edge 707 of the contact lens 701.

In another aspect, in some embodiments, one or more optics 708 may be used to focus disinfecting radiation onto a lens stored in a disinfecting radiation storage case. An optic may be included at a variety of positions within the path of radiation, some exemplary locations may include: in a base; in a part of a storage case; and as part of a radiation source, such as an LED or bulb.

Referring now to Fig. 8, a block diagram illustrates some embodiments of alignment of a radiation disinfecting source 800, such as one or more germicidal bulbs radiating disinfecting radiation 802 in the UV spectrum towards a contact lens storage case 801. In some preferred embodiments, germicidal bulbs will be arranged such that a radiation disinfecting storage case will align in a specific position in relation to the contact lens storage case 801. The alignment is maintained via an alignment artifact.

In some embodiments, a radiation disinfecting storage case is aligned to direct UV radiation 802 at an angle essentially orthogonal to a plane 803 plane across a top portion of the contact lens storage case 801.

In other embodiments, radiation disinfecting storage case may be aligned to direct disinfecting radiation 802A from one or more UV emitting germicidal bulbs

800A at an angle essentially orthogonal to a plane 805 across a bottom of the contact lens storage case 801.

In another aspect, in some embodiments, one or more optics 804 may be used to focus disinfecting radiation onto a disinfecting radiation storage case 801. An optic 5 may be included in a base or in a part of a storage case.

Referring now to Fig. 9, an exemplary radiation disinfecting storage case with change indicator 900 is illustrated. The radiation disinfecting storage case with change indicator 900 includes one or more lens storage compartments 901. A storage compartment 901 is capable of receiving and storing one or more ophthalmic lenses, 10 such as a contact lens. As illustrated, a change indicator 902 may be included on a ledge of the radiation disinfecting storage case with change indicator 900, generally between the two lens storage compartments 901. In other embodiments, a change indicator 902 may include a ring encircling one or both lens storage compartments 901, an area on a lens storage compartment cap 903, an area on or completely encircling the 15 radiation disinfecting storage case with change indicator 900, or other location within the radiation disinfecting storage case with change indicator 900 or lens storage compartment cap 903.

In some embodiments, a change indicator 902 may be comprised of dye within or on the plastic or other material from which the radiation disinfecting storage case 20 with change indicator 900 or lens storage compartment cap 903 is made. In other embodiments, a change indicator 902 may be a material embedded in or adhered to the radiation disinfecting storage case with change indicator 900 or lens storage compartment cap 903.

A change indicator 902 dye or material will change color or texture or both 25 color and texture to indicate that the user should discard the current radiation disinfecting storage case with change indicator 900 and begin using a new one. The change indicator 902 color or texture may transform gradually over a period of time until it reaches a state generally recognized by the user as evidence that the radiation disinfecting storage case with change indicator 900 should be discarded.

30 Referring now to Fig. 10, a radiation disinfecting base unit 1000 is illustrated with one or more of an LED sensor 1001, a scanner 1002, and a camera 1003. An LED sensor 1001, scanner 1002, or camera 1003 captures information about the state of a change indicator on a radiation disinfecting storage case, as described in Fig. 9.

A digital storage 1005, which may be attached to, or otherwise in logical communication with the processor board 1004, may store change indicator data. In some embodiments, the processor board 1004 compares the change indicator data to previously stored change indicator data to identify a magnitude of change in the data.

5 A specified magnitude of change determines when it is time to change a radiation disinfecting storage case. In other embodiments, the processor board 1004 compares current change indicator data to stored target data to determine when a radiation disinfecting storage case should be changed. When the processor board 1004 logic determines that a radiation disinfecting storage case should be changed, the processor  
10 board 1004 causes a message to be displayed to the user on a display 1006.

In some embodiments, a radiation disinfecting base unit 1000 with processor board 1004 and digital storage 1005 are used to track the age, usage, or other criteria relevant to a radiation disinfecting storage case. For example, age may be tracked based on the date a new radiation disinfecting storage case was inserted into the  
15 radiation disinfecting base unit 1000. Usage may be determined based on a number of disinfecting cycles that have occurred since a new radiation disinfecting storage case was inserted. When processor board 1004 logic determines, based on age, usage, or other criteria, that a radiation disinfecting storage case should be changed, an appropriate user message is included on the display 1006.

20 In still other embodiments, processor board 1004 logic will analyze multiple variables related to a radiation disinfecting storage case, including by way of non-limiting example change indicator data, age records, usage figures, or other relevant information. The processor board 1004 logic will include algorithms to identify a combination of variables indicating a radiation disinfecting storage case should be  
25 changed. The processor board 1004 will then cause a message to be presented on the display 1006 informing the user it is time to change the radiation disinfecting storage case.

Referring now to Fig. 11A, a radiation disinfecting base unit 1100A is depicted with an electromagnet 1101A in the lower portion of the base unit. In other  
30 embodiments, an electromagnet 1101A may be placed in a lid of a radiation disinfecting base unit 1100A.

Referring now to Fig. 11B, a radiation disinfecting storage case 1100B includes a permanent magnet 1101B. When a radiation disinfecting storage case 1100B with

permanent magnet 110 IB is present in a radiation disinfecting base unit 1100A, electrical current may be applied and removed from an electromagnet 1101 A, causing attraction and repulsion of a permanent magnet 1101B and resulting in vibration of the radiation disinfecting storage case 1 100B. Adjustment of an

5 electrical current applied to an electromagnet 1 101 A allows control of one or more of frequency and amplitude of vibration. In some embodiments, a non-magnetic metallic area is implemented in place of a permanent magnet 1101B, where the non-magnetic metallic area may be attracted by an electromagnet 1 101 A resulting in vibration of a radiation disinfecting storage case 1100B.

10

In some embodiments, the vibrational movement will be adjusted to a frequency that effectively moves dead organisms stored within a radiation disinfecting storage case 1 100B, and from contact lenses contained therein.

15

Movement of the dead organisms exposes live organisms that may have otherwise been sheltered from disinfecting radiation. In another aspect, the vibrational movement will be adjusted to a frequency that effectively removes protein from contact lenses stored within a radiation disinfecting case. Protein removal may occur at the same vibrational frequency as organism removal, or at a different frequency.

20

Throughout this specification and the claims which follow, unless the context requires otherwise, the word "comprise", and variations such as "comprises" and "comprising", will be understood to imply the inclusion of a stated integer or step or group of integers or steps but not the exclusion of any other integer or step or group of integers or steps.

25

The reference to any prior art in this specification is not, and should not be taken as, an acknowledgement or any form of suggestion that the prior art forms part of the common general knowledge.

30

Finally, it is to be understood that the foregoing description refers merely to preferred embodiments of the invention, and that variations and modifications will

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be possible thereto without departing from the spirit and scope of the invention, the ambit of which is to be determined from the following claims.

CLAIMS

1. A base for receiving an ophthalmic lens storage case for storing one or more ophthalmic lenses, the base including:

5 a receptacle for receiving an ophthalmic lens storage case, wherein said storage case is removable from said receptacle and said storage container includes a removable cap attached to said storage case by a fastening mechanism, wherein said removable cap seals off an ambient atmosphere from a storage compartment with the case and wherein said storage case further includes an alignment artifact;

10 an electronic circuit mounted on said base, wherein said electronic circuit is capable of controlling a predetermined cycle time of radiation exposure; and a source of disinfecting radiation providing disinfecting radiation to an ophthalmic lens storage compartment in the ophthalmic lens storage case, wherein the disinfecting radiation is capable of permeating the ophthalmic lens storage case and disinfecting 15 an ophthalmic lens stored therein, and wherein said source is controlled by the electronic circuit; and additionally including an optic for directing disinfecting radiation towards an ophthalmic lens stored in the storage case.

2. The base of claim 1, further including a reflective surface for reflecting 20 disinfecting radiation towards ophthalmic lens storage compartment.

3. The base of claim 1 or claim 2, further including a complementary alignment artifact for aligning the source of disinfecting radiation with the ophthalmic lens storage compartment, wherein the complementary alignment artifact 25 is capable of fitting with the alignment artifact included on the storage case.

4. The base of claim 3, wherein the complementary alignment mechanism includes an alignment post.

30 5. The base of claim 4, wherein the alignment post includes an annular post, wherein the alignment artifact includes a recess on the removable cap, and wherein the alignment post is capable of fitting into said recess.

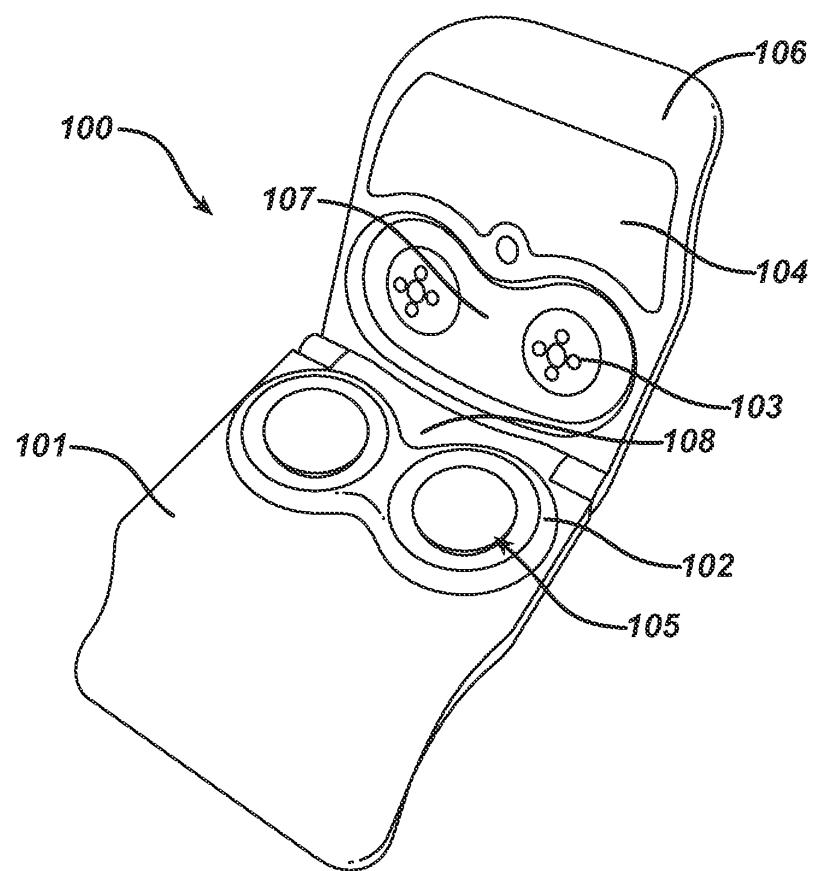
6. The base of claim 4 or claim 5, wherein the alignment post includes one or more sources of disinfecting radiation.
7. The base of claim 6, wherein the one or more sources of disinfecting radiation include an ultraviolet emitting diode.
8. The base of claim 7, wherein the ultraviolet emitting diode emit radiation in a frequency of between 250 nanometers and 280 nanometers.
9. The base of any one of the preceding claims, wherein the emitted disinfecting radiation is sufficient kill an organism on an ophthalmic lens stored in the storage compartment.
10. The base of any one of the preceding claims, further including an optic for directing disinfecting radiation towards an ophthalmic lens stored in the storage case.
11. The base of any one of the preceding claims, wherein the electronic circuit further includes a processor for controlling the generation of disinfecting radiation.
12. The base of claim 11, wherein a time period that a disinfecting radiation is provided is based upon a logical control signal generated by the processor.
13. The base of claim 11 or claim 12, wherein an intensity at which a disinfecting radiation is provided is based upon a logical control signal generated by the processor.
14. The base of any one of the preceding claims, further including an audio component operative to provide an audio signal based upon operation of the source of disinfecting radiation.

15. The base of any one of the preceding claims, further including a display for displaying a status of a disinfecting process based upon digital data transmitted by the processor.
- 5 16. The base of any one of the preceding claims, further including a digital storage for storing information related to a disinfecting process.
- 10 17. The base of any one of the preceding claims, further including a vibration generation device for providing mechanical movement to a storage case placed in the storage base.
18. The base of claim 17, wherein the vibration generation device includes a piezoelectric mechanism.
- 15 19. The base of claim 18, wherein the piezoelectric mechanism is operated based upon a logical signal generated by a processor.
- 20 20. The base of any one of claims 16 to 19, further including a universal serial bus connector for providing logical communication between one, or both, of the processor and the digital storage; and personal processing device.
21. The base of any one of claims 16 to 19, further including a universal serial bus connector for providing an electrical current for operating the storage base.
- 25 22. The base of any one of the preceding claims, further including an electrical storage for storing power to operate the storage base.
23. The base of claim 22, wherein the electrical storage includes one or more rechargeable batteries.
- 30 24. The base of claim 23, wherein the electrical storage includes one or more lithium ion batteries.

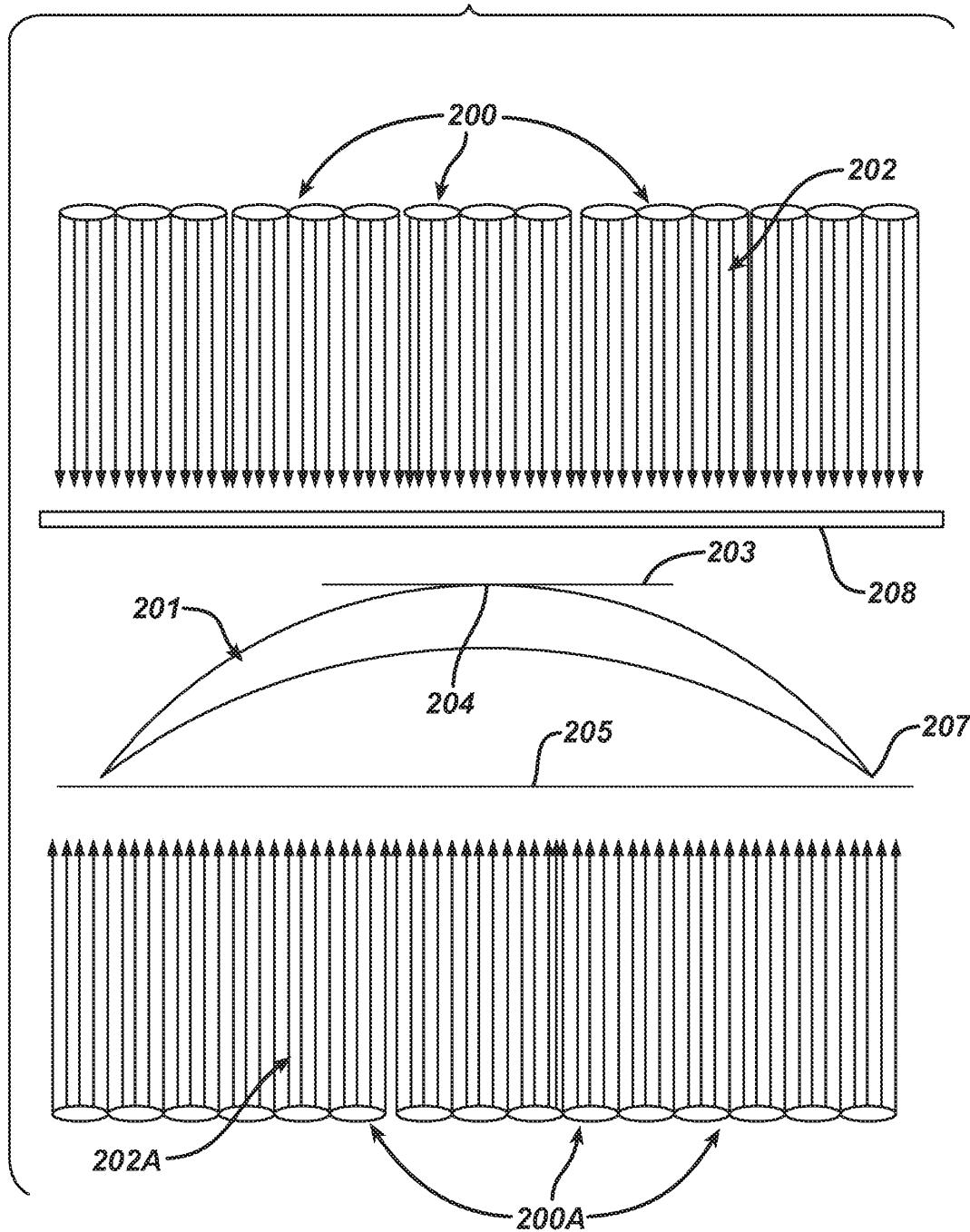
25. The base of any one of claims 11 to 24, wherein a pattern of radiation is based upon a signal from the processor.

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FIG. 1

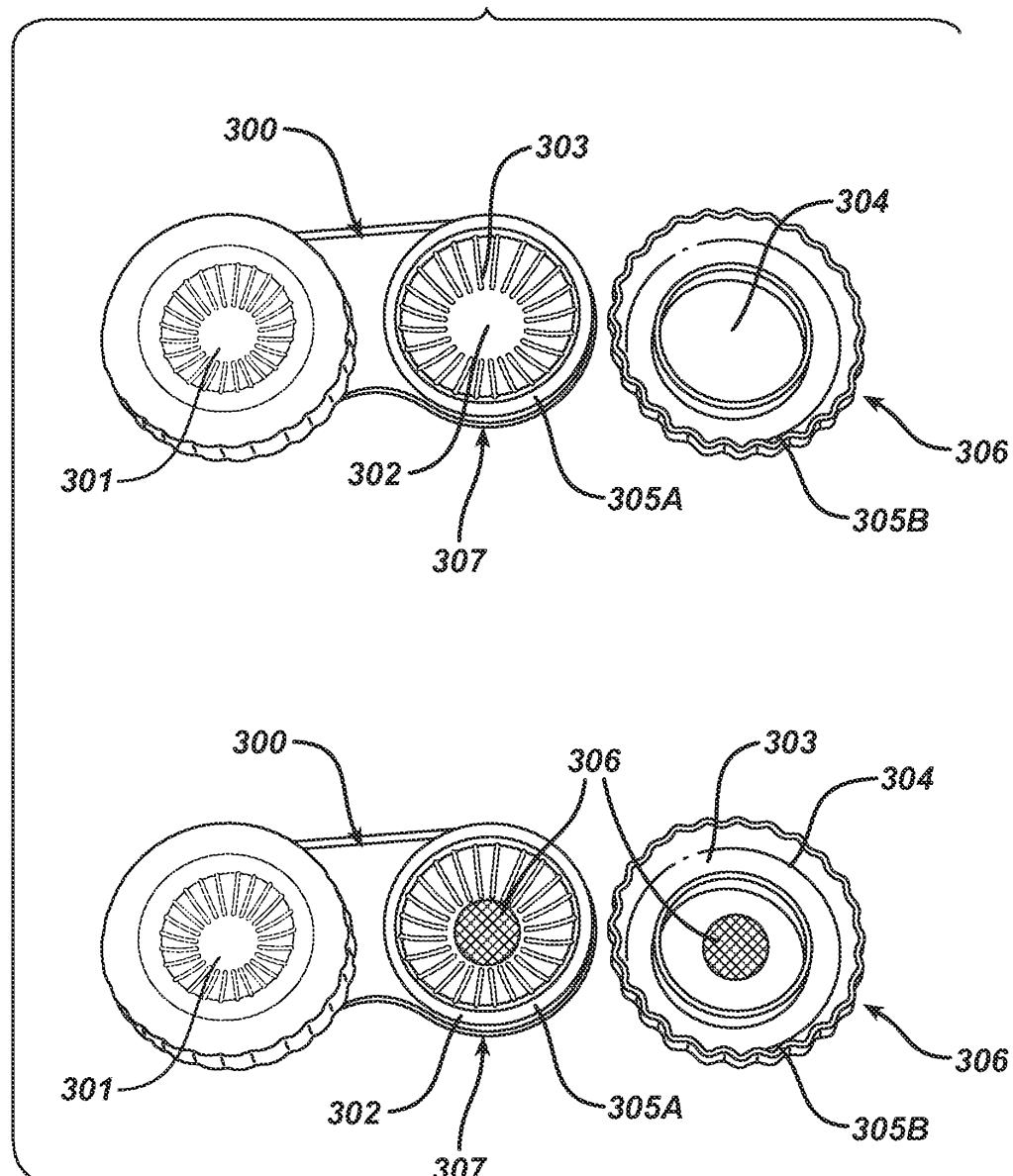


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**FIG. 2**

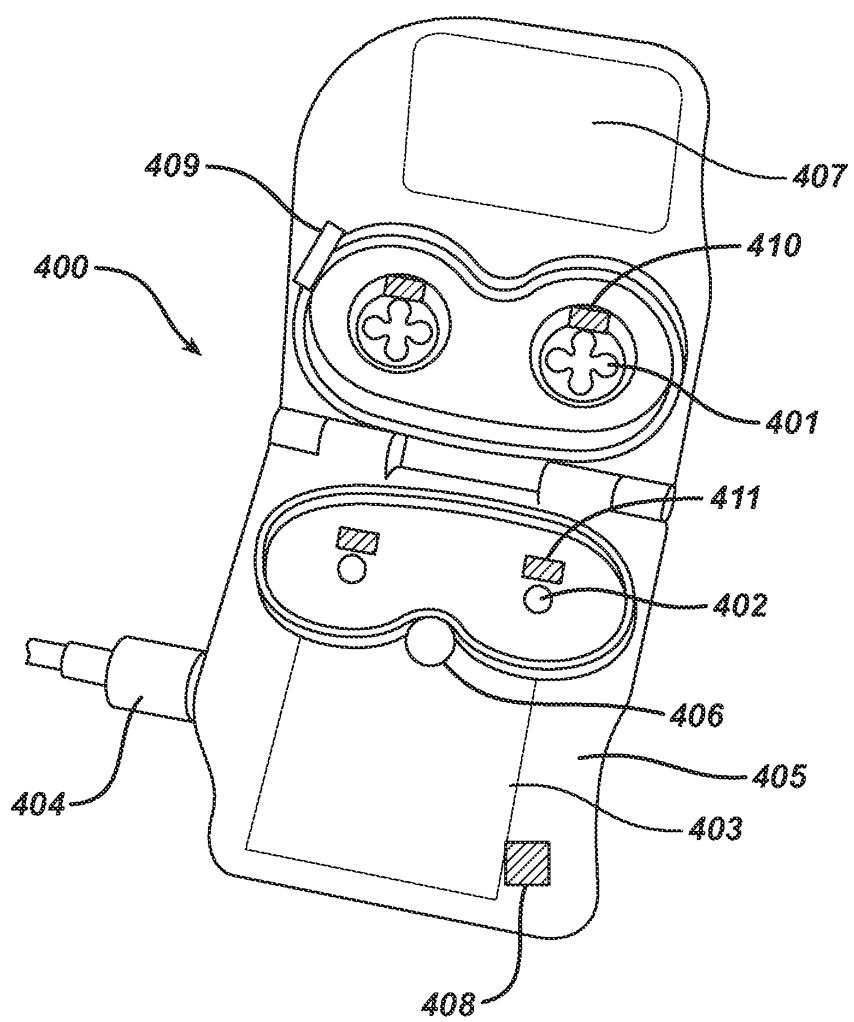
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FIG. 3

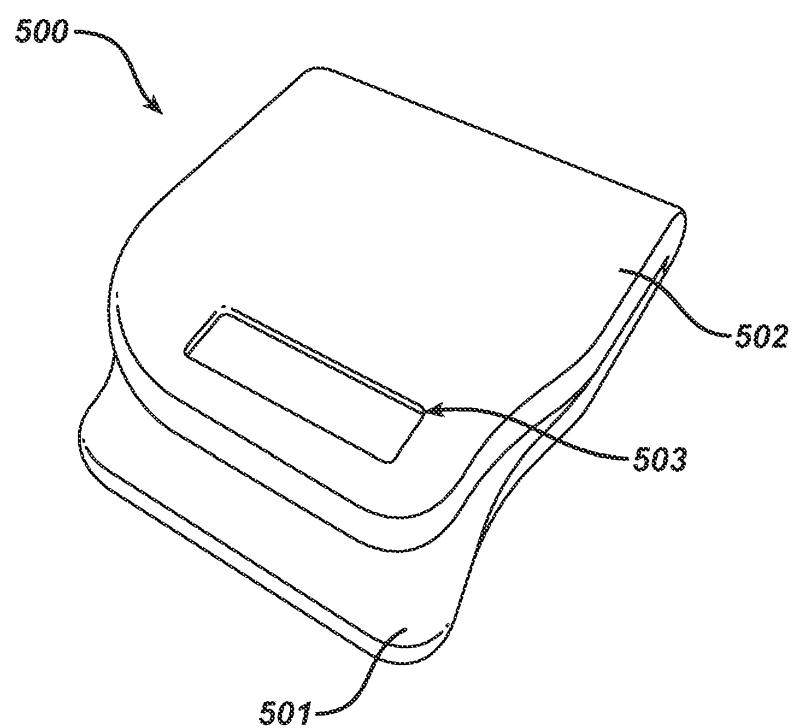


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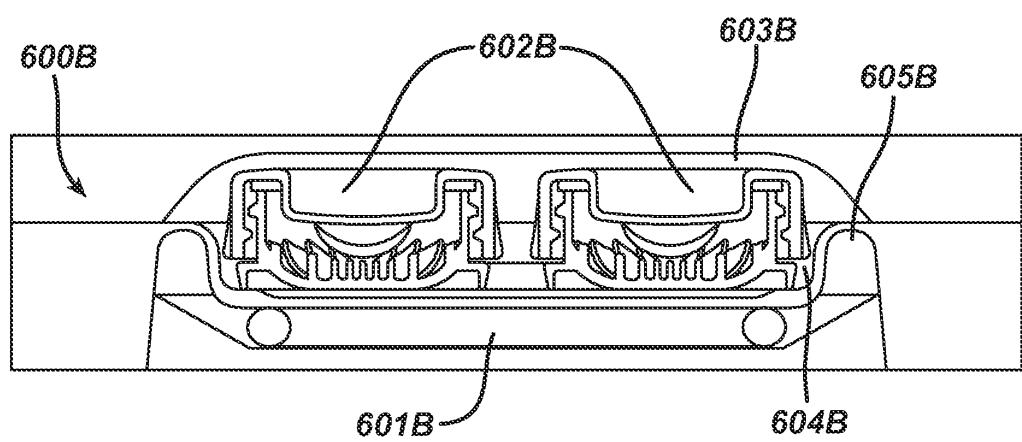
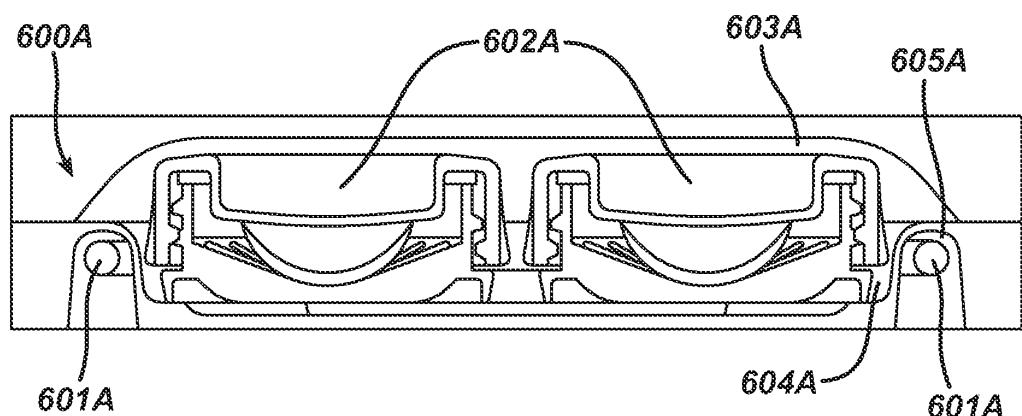
FIG. 4



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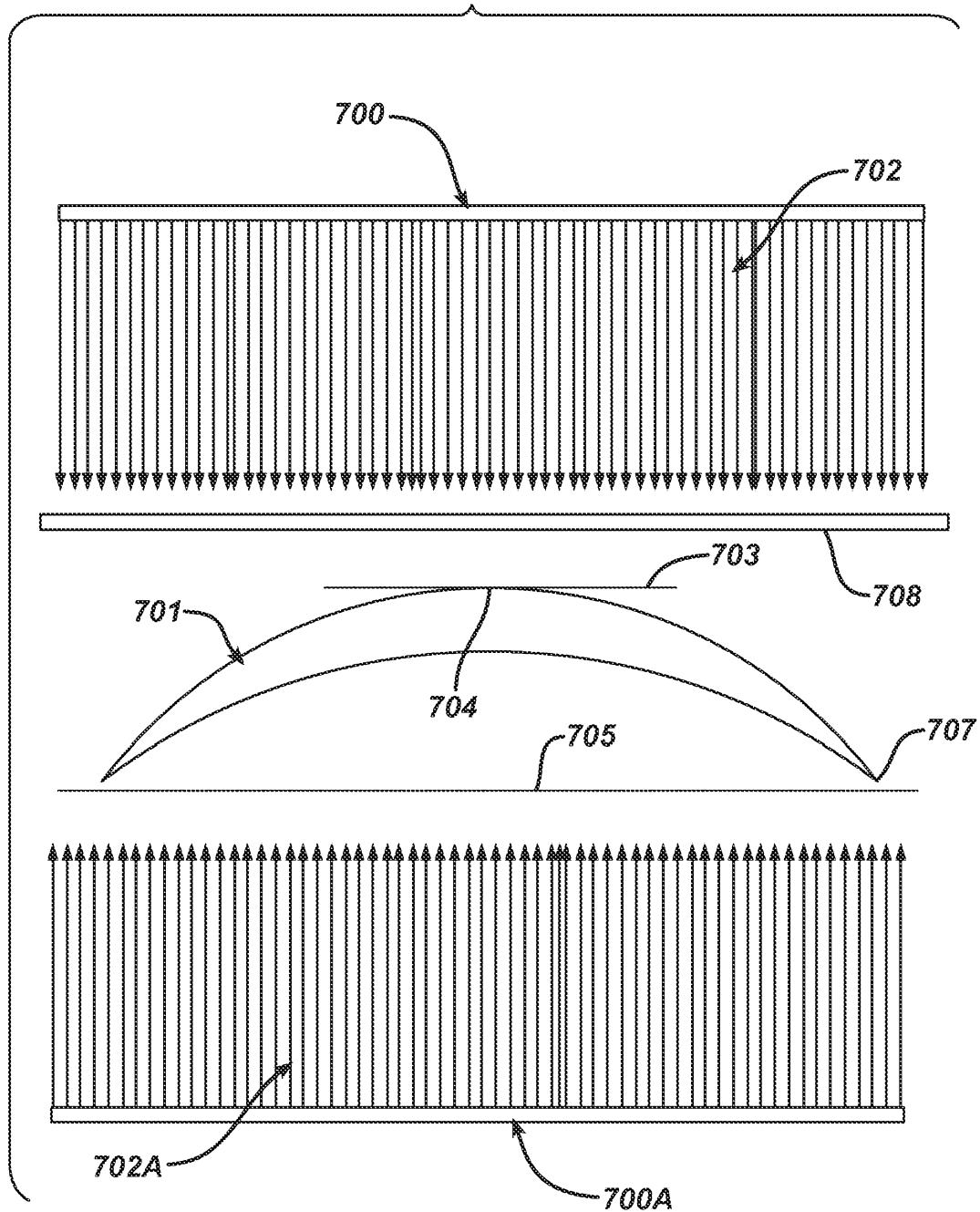
**FIG. 5**

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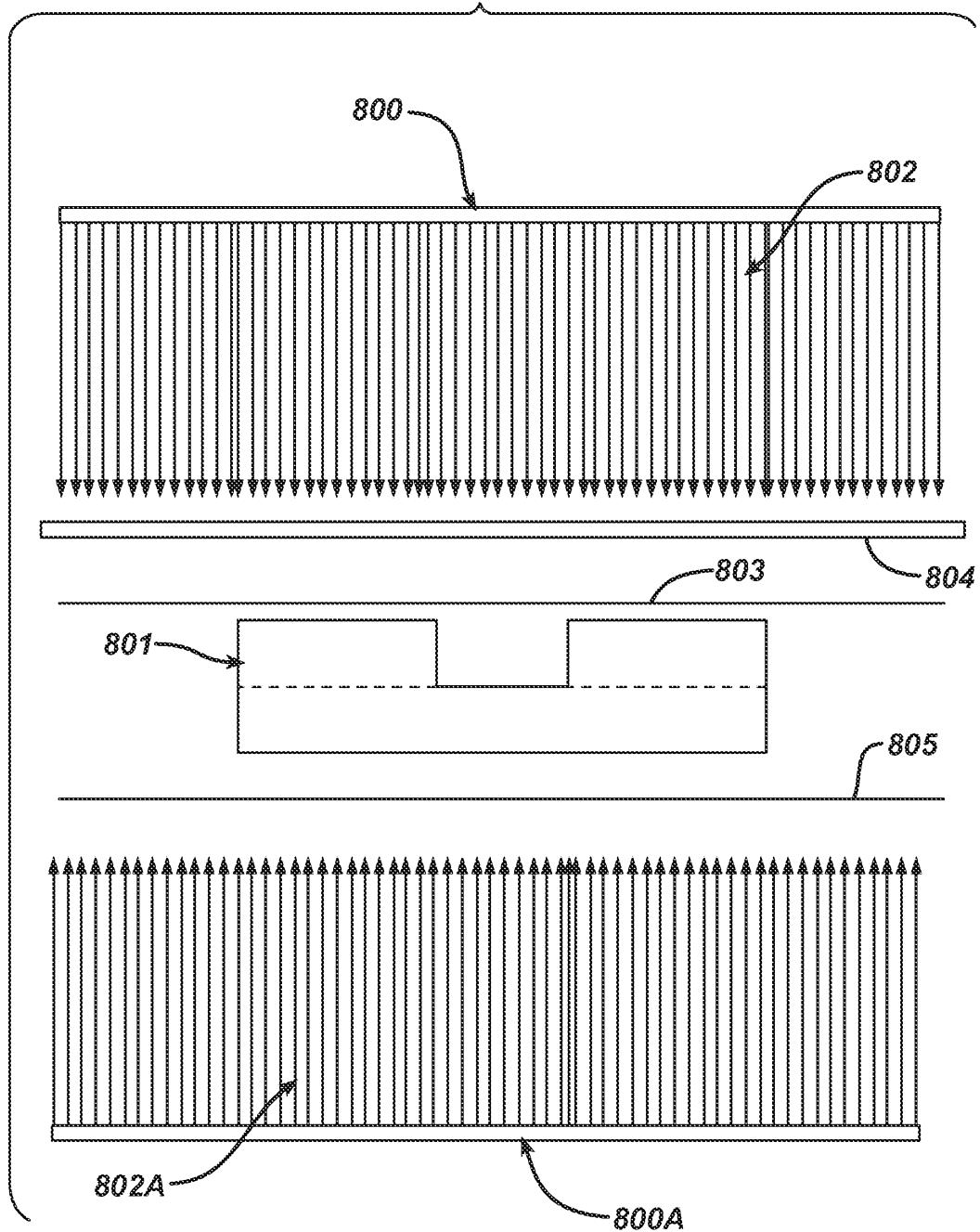
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FIG. 7



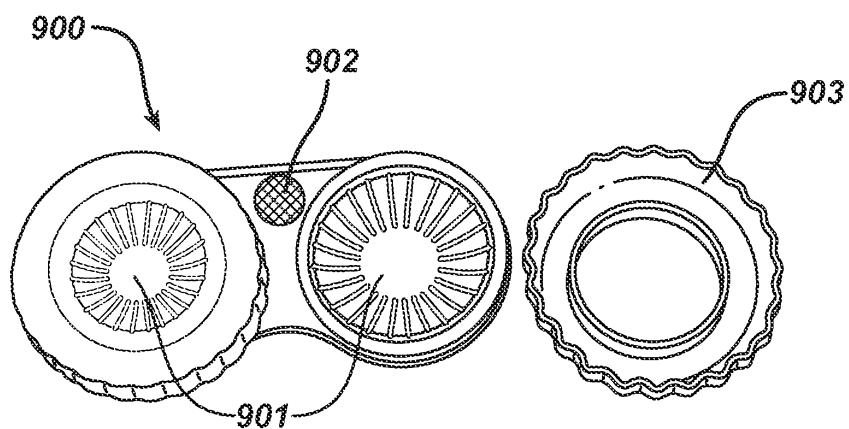
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FIG. 8



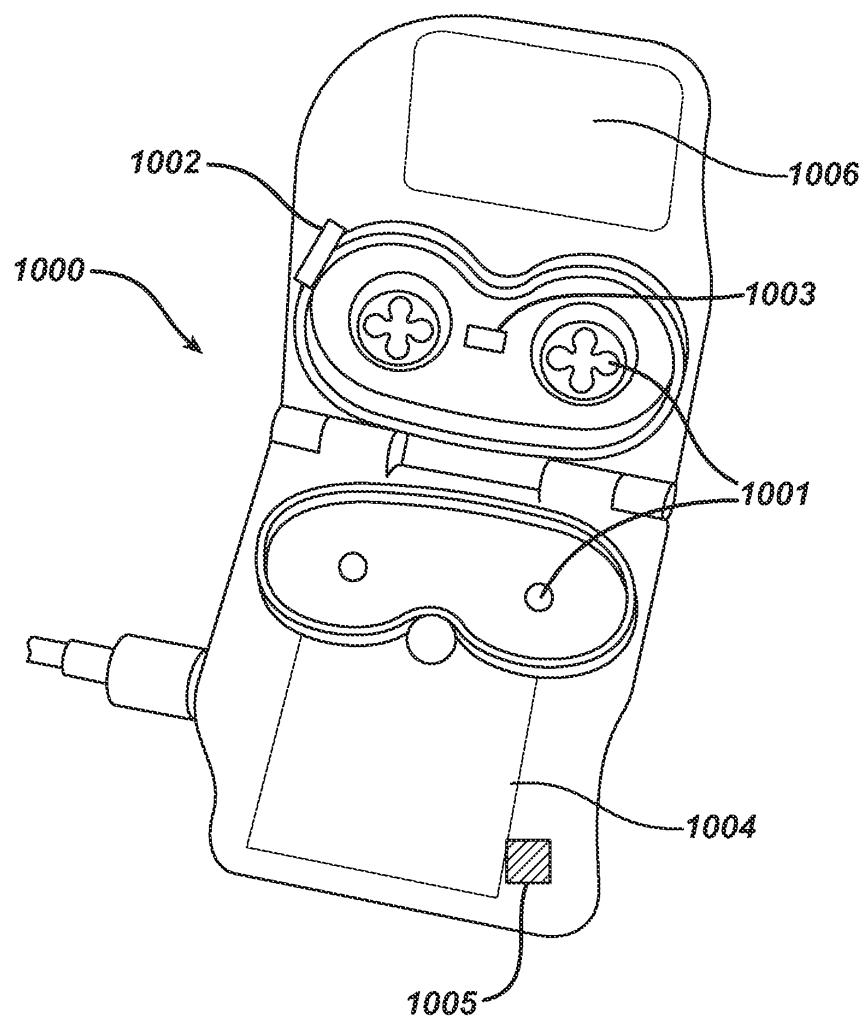
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FIG. 9

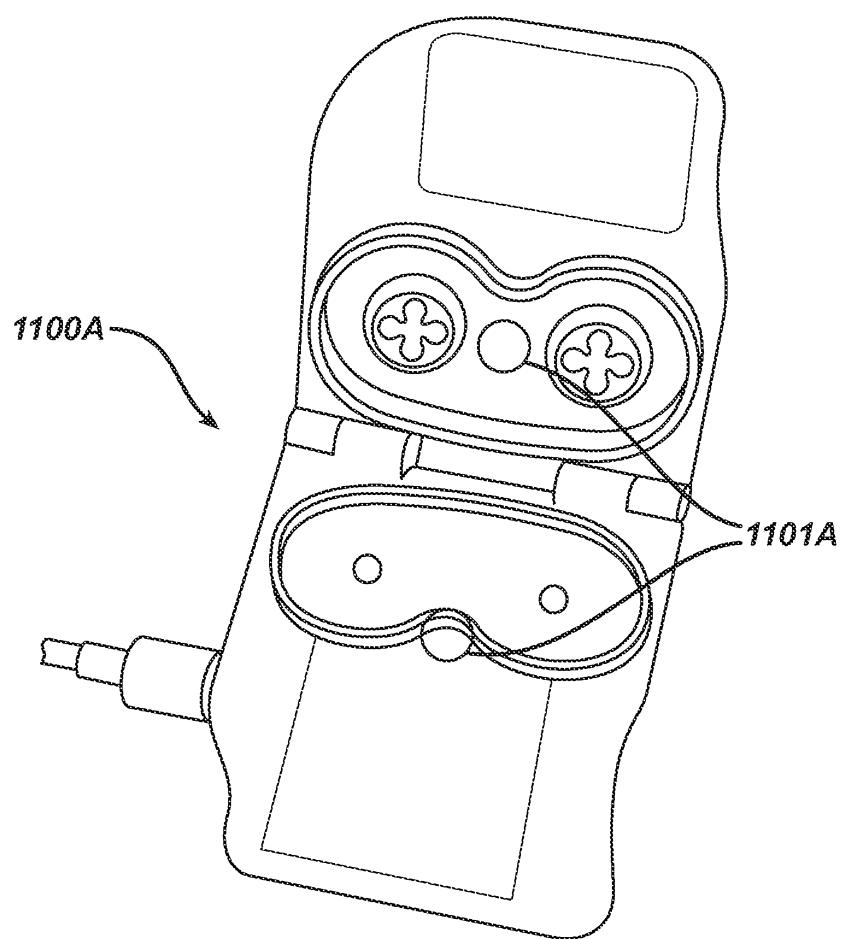


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FIG. 10



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**FIG. 11A**

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***FIG. 11B***