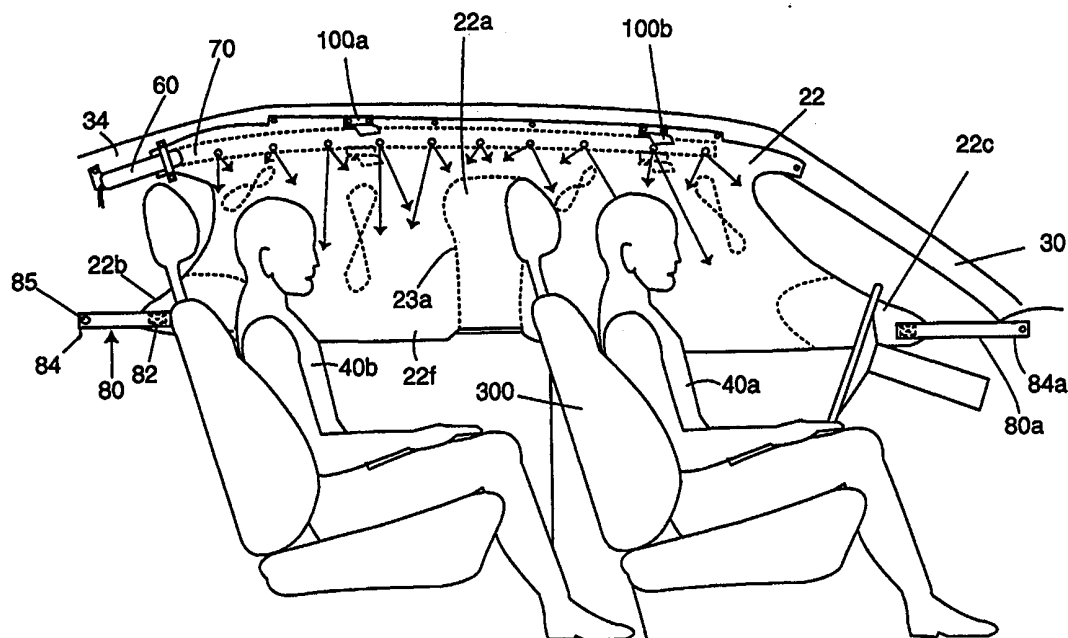


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(21) International Application Number: PCT/US99/00508 (22) International Filing Date: 8 January 1999 (08.01.99) (30) Priority Data: 09/026,571 20 February 1998 (20.02.98) US (71) Applicant: BREED AUTOMOTIVE TECHNOLOGY, INC. [US/US]; P.O. Box 33050, Lakeland, FL 33807-3050 (US). (72) Inventors: BAILEY, Brian, J.; 40664 Firesteel Drive, Sterling Heights, MI 48313 (US). TOBIAN, Robert; 48571 Sugarbush Road, New Baltimore, MI 48047 (US). JOST, Stefan; Johannisbergerstrasse 1, D-65197 Wiesbaden (DE). WONG, Samuel; 5495 Marina Drive, Troy, MI 48098 (US). WIPASURAMONTON, Pongdet, P.; 311 Elm Street, Rochester, MI 48307 (US). REUTER, Jorg; Schöne Aussicht 7, D-65527 Niedernhausen (DE). (74) Agents: DRAYER, Lonnie, R.; Breed Automotive Technology, Inc., P.O. Box 33050, Lakeland, FL 33807-3050 (US) et al.		(81) Designated States: BR, CA, CZ, DE, ES, GB, JP, KR, MX, PL, RU, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>

(54) Title: SIDE CURTAIN AIRBAG SYSTEM**(57) Abstract**

A side curtain airbag (72) extends from an A-pillar (30) across a B-pillar (32) and be secured proximate a C-pillar (34) of a vehicle. When inflated the airbag is of sufficient height to extend from proximate a roof rail (38) of the vehicle to at least the lower edge of a side window of the vehicle. The inflated airbag is disposed between the vehicle occupant and a side portion of the vehicle. A side curtain airbag module system further includes a flexible tube (70) having a plurality of openings along its length to distribute inflation gas to the airbag.

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SIDE CURTAIN AIRBAG SYSTEM

BACKGROUND AND SUMMARY OF THE INVENTION

5 The present invention relates to a side curtain
airbag designed to provide protection to vehicle
occupants during a side impact crash or rollover
event. More particularly, the side curtain airbag
module is mounted proximate the vehicle roof rail and
10 concealed by the headliner trim. Upon impact, the
side curtain airbag is deployed between the vehicle
occupants and intruding object to protect the outboard
front and rear occupants.

 Accordingly the invention comprises a side
15 curtain airbag system having an airbag of sufficient
length to extend from an A-pillar across a B-pillar
and be secured proximate a C-pillar of the vehicle,
the airbag, upon inflation, is of sufficient height to
extend from proximate a roof rail of the vehicle to at
20 least the lower edge of a side window of the vehicle;
the system further including a flexible tube having a
plurality of distributed openings along its length to
distribute inflation gas to the airbag and means for
inflating the airbag.

25 It is an object of the present invention to
provide an airbag or inflatable curtain to protect one
or more vehicle occupants in a side impact or roll
over crash event.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1a illustrates the major components of the present invention.

5

FIG. 1b shows a cross-sectional view taken through a portion of the airbag of FIG. 1.

FIG. 2 is a left-hand plan view of the interior of a passenger compartment showing the major components of the present invention.

10

FIG. 3 illustrates a cross-sectional view showing the interconnection of an airbag/cushion in relation to a roof rail.

15

FIG. 4 is an isometric view of an axial flow airbag inflator.

FIG. 5 illustrates the interconnection of the inflator with other components of the invention.

20

FIG. 6 shows a side curtain or airbag in its deployed state protecting occupants within the passenger compartment.

25

FIGS. 7 and 8 illustrate alternate embodiment of the invention.

FIG. 9 shows an alternate installation of the present invention.

30

DETAILED DESCRIPTION OF THE INVENTION

Reference is now made to Figs. 1a, 2 and 6.
FIG. 1a illustrates a side curtain airbag module
generally shown as 20. As used herein and in the
claims, terms such as "top", "bottom", "upper",
"lower", "front" and "rear" are understood to refer to
locations viewed from the interior of a vehicle in
which a side curtain airbag module is installed.

As best shown in FIG. 2, the side curtain airbag
module 20 comprises an airbag 22 of sufficient length
to extend generally from the vehicle's A-pillar 30
across the B-pillar 32 to the C-pillar 34. As
illustrated in FIGS. 2 and 6, when inflated the airbag
is of sufficient height to extend from proximate a
roof rail (38) of the vehicle to at least the lower
edge of a side window of the vehicle. Put another
way, the airbag 22 is of sufficient height such that
when deployed the airbag 22 will be located between
the side panels 36a and 36b of the vehicle and the
upper torso of the outboard seated occupant, generally
shown as 40a and 40b in FIG. 6).

The airbag 22 comprises a plurality of sewn
panels 24a, 24b of woven airbag fabric or panels of
thermoplastic material that are welded or bonded
together. With regard to the fabric, airbag material
permeability is chosen to match the required time that
the airbag should be inflated. The top 26 of the
airbag 22, proximate a seam 28 of the sewn panels 24a,
24b includes a plurality of openings 40. A plurality
of fasteners, (not shown), are used to secure the top
26 of the airbag 22 to the reinforced roof rail 38
(see FIG. 3). As best seen in FIG. 1a, one end of the
airbag, such as the left, rear end 42a of airbag 22,

includes an opening 44. Inserted within this opening 44 is an airbag inflator 60. In the embodiment shown, the inflator 60 includes a plurality of mounting brackets or flanges 62a and 62b to permit the inflator 60 to be mounted to an adjacent structural component such as the C-pillar of the vehicle. The inflator 60 may be a solid propellant, hybrid, augmented or liquid inflator of known variety, which upon activation produces, or supplies, pressurized inflation gas to the airbag 22. In the embodiment illustrated, the inflator 60 includes a plurality of axially oriented output ports 64. Located within the top portion 26 of the airbag 22 is a flexible tube 70. In the preferred embodiment of the invention the tube 70 has an elastomeric inner tube with a reinforced outer sheath made of a braided or woven fabric. Alternatively, the tube can be made of metal, plastic, rubber or nylon. The tube 70 includes a plurality of openings 72 located along its length. The tube 70 includes ends 74a and 74b. As can be seen in FIG. 5, one end 74a of the tube is secured about the inflator 60, which is a source of inflation gas, by a bracket 62b, to permit the inflation gasses to flow directly into the tube. The opposite end 74b of the tube is closed or bonded shut. It should be appreciated that the inflator 60 can be mounted to an end 74b of the tube which would require that end 74a be similarly closed. In addition, as can be appreciated, upon activation of the inflator 60 inflation gasses will be propelled through the tube 70. Because of the length of the tube 70 the pressure distribution of the inflation gasses will diminish in relation to the distance from inflator 60. Consequently, the openings 72 in the tube 70 may be non-uniformly distributed along the

length of the tube such the entire volume of the
airbag 22 is inflated substantially simultaneously.
As can be seen in FIG. 1a, the distribution of the
openings 72 in the tube is biased toward the closed
5 end 74b of the tube 70, that is the side of the airbag
22 farthest from the inflator 60.

As mentioned above, the airbag 22 comprises a
plurality of joined panels 24a, 24b. The center 22a
of the airbag, which is located near the seat back 300
10 of a front seat of the vehicle or alternatively near
the B-pillar 32, is bonded or sewn shut so that it
will not be inflated. The bonding or seam line is
shown as 23a in FIG. 6. As can be appreciated, if the
airbag 22 were inflated in this location 22a, it would
15 not provide any measurable degree of occupant
protection. The lower rear region 22b of the airbag
22 is similarly bonded or sewn together such that it
does not inflate. In addition, this area may be
reinforced to enable the connection of a tether 80
20 thereto. One end 82 of the tether is bonded or sewn
to the lower rear region 22b of the airbag while
another end 84 of tether 80 is loosely or pivotably
secured to a structural portion of the vehicle by a
fastener which is received through an opening 85 in
25 the tether. Similarly, a lower forward region 22c of
the airbag 22 is closed so that it does not inflate
and a second tether 80a is secured thereto.
Similarly, an end 84a of tether 80a is secured
proximate a lower portion of the A-pillar 30 to permit
30 it to rotate downwardly upon deployment of the airbag.
Various other regions of the airbag, such as indicated
at 22d and 22e in FIG. 1a, are sewn or bonded closed
so that they do not inflate and channel the inflation

gas to specific inflated regions, lobes or portions of the airbag 22.

Beginning at a lower edge 22f of the airbag is folded into an accordion pleat configuration 90 to
5 achieve the configuration generally shown in FIG. 3. In this folded configuration the airbag 22 will essentially be formed into a long, tubular-like configuration. To keep the airbag in this folded configuration, the airbag is enveloped in a breakable,
10 or tearable, material such as shrink-wrap material (cellophane) 92 of a known variety. The folded, enveloped airbag 22 is then secured to the roof rail 38 using a plurality of fasteners, such as retainer clips 100a, 100b. As illustrated in FIG. 3, one of
15 the retainer clips 100b includes a pre-stressed tear region 102 to permit each clip to tear open (as illustrated in FIG. 6) upon inflation of the airbag. The retainer clips 100a and 100b can be secured by fasteners 110 as illustrated in FIG. 3 to the roof
20 rail.

As is known in the art, located above the front and rear doors of many vehicles are U-shaped grab handles that are utilized to assist the occupant in exiting the vehicle. One such grab handle 112 is
25 illustrated in FIG. 3. The fastener 110 utilized to secure the grab handle to the roof rail can also be utilized to secure the clips 100a, 100b to the roof rail. As can be appreciated, the number of clips will depend on the individual vehicle. In addition, the
30 folded, enveloped airbag can be placed in a tubular plastic shell having the pre-stressed section 102; in essence the pre-stressed shell can be envisioned as a plurality of contiguous retaining clips 100a,b, etc.

Reference is briefly made to FIG. 7 that illustrates an alternate embodiment of the invention. In this embodiment the inflator 60a is configured such that it comprises at least two exit ports 64a and 64b (opposite to one another). The inflator, using an adapter 150, is secured to opposing sections 70a, 70b of a segmented tube 70. The inflator 60a of FIG. 7 can be secured to the B-pillar 32 of the vehicle.

FIG. 8 illustrates another alternate embodiment of the invention. In this embodiment, the inflator 60b comprises axial flow ports 64 at both of its ends. The inflator is connected to opposing sections 70a, 70b of the segmented tube 70.

Reference is briefly made to FIG. 9 which illustrates a further embodiment of the invention. FIG. 9 shows a top plan view of a roof of a vehicle. The front windows 200 identify the forward portion of the vehicle. Many vehicles, such as vans and trucks, include a center console 202 located in front of and between the seating locations of the front occupants of the vehicle. Located generally in the area of this console is a central inflator 60 that is in communication, via tubes or conduits 202a, 202b, with a section proximate the closed end 74b of opposing situated cushions 22. The opposing end 74a of each of the cushions 22 is enclosed. Situated within each conduit 202a, 202 b is a control valve 204a, 204b that is responsive to signals received from a control unit 206. The control unit is responsive to input signals 208 received from a plurality of crash sensors (not shown) located in and about the vehicle. Upon sensing that the vehicle is involved in a crash on one or the other side of the vehicle, or that the vehicle is

involved in a rollover, the controller 206 activates the inflator 60 and one of the corresponding control valves 204a, 204b to permit inflation gas to flow to one or the other of the airbags 22 on the right or
5 left-hand side of the vehicle in the side impact and/or rollover crash event. Alternatively, and depending upon the capacity of the inflator 60 of FIG. 8, the control unit 206 may simultaneously activate both valves 204a, 204b which will then deploy the
10 airbags 22 on both sides of the vehicle such that they achieve the deployed orientation illustrated in FIG. 6.

CLAIMS

1. A side curtain airbag system (20) comprising:
 - 5 an airbag (22) comprising a plurality of joined panels (24a, 24b) and being of sufficient length to extend from an A-pillar (30) of a vehicle to be secured proximate a C-pillar (34) of a vehicle, when inflated the airbag is of sufficient height to extend
10 from proximate a roof rail (38) of the vehicle to at least the lower edge of a side window of the vehicle;
a flexible tube (70) located in the airbag and having a plurality of openings (72) along its length to distribute inflation gas to the airbag; and
15 a source of inflation gas (60) communicating with the flexible tube for inflating the airbag.
2. The side curtain airbag system (20) of claim 1 wherein the openings (72) in the flexible tube (70)
20 are non-uniformly distributed along the length of the tube such the entire volume of the airbag is inflated substantially simultaneously.
3. The side curtain airbag system (20) of
25 either of claims 1 or 2 wherein a lower rear region 22b of the airbag 22 is bonded or sewn together such that it does not inflate.
4. The side curtain airbag system (20) of any
30 of the preceding claims wherein a lower front region 22b of the airbag 22 is bonded or sewn together such that it does not inflate.
5. The side curtain airbag system (20) of any
35 of the preceding claims wherein various regions of the airbag (22d and 22e) are bonded or sewn together such

that they do not inflate and thereby channel the inflation gas to specific inflated regions of the airbag.

5 6. The side curtain airbag system (20) of any
of the preceding claims wherein beginning at a lower
edge (22f) of the airbag the airbag is folded into an
accordion pleat configuration (90) to essentially be
formed into a long, tubular-like configuration and is
10 enveloped in a breakable, or tearable, material.

 7. The side curtain airbag system (20) of Claim
6 wherein the folded, enveloped airbag (22) is secured
to the roof rail (38).

15

 8. The side curtain airbag system (20) of any
of the preceding claims wherein the tube (70) has an
elastomeric inner tube with a reinforced outer sheath
made of a braided or woven fabric.

20

 9. The side curtain airbag system (20) of any
of the preceding claims wherein the tube (70) has one
end (74a) that is secured about an inflator 60 that is
the source of inflation gas to permit the inflation
25 gas to flow directly into the tube, an opposite end
(74b) of the tube being closed or bonded shut.

 10. The side curtain airbag system (20) of any
of Claims 1 through 8 wherein the tube has two ends
30 which are closed or bonded shut and the source of
inflation gas supplies inflation gas to the tube at a
location intermittent of the two closed ends.

1/7

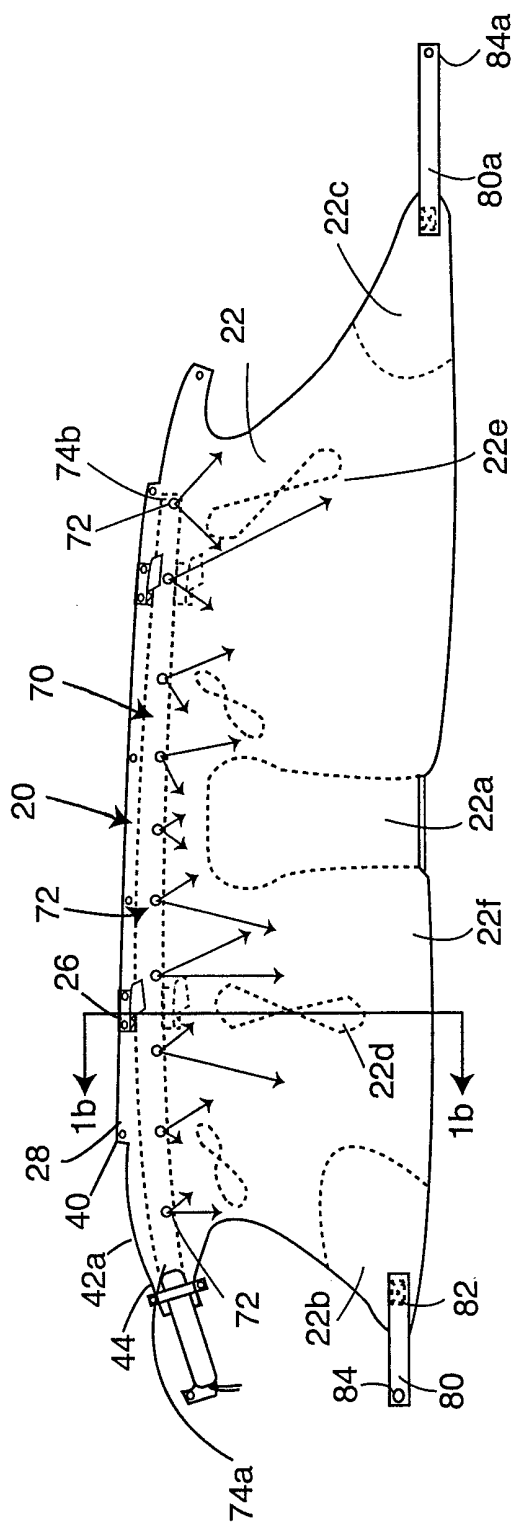


Fig. 1a

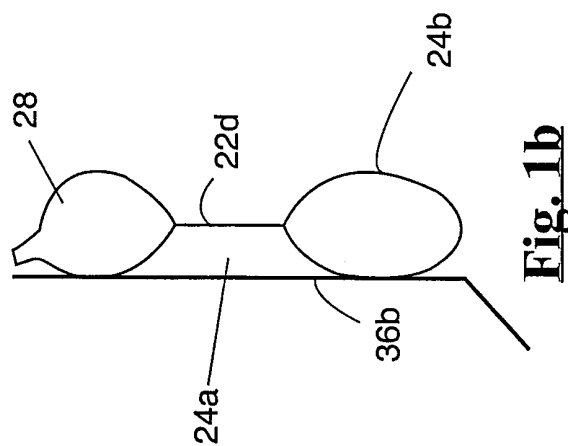


Fig. 1b

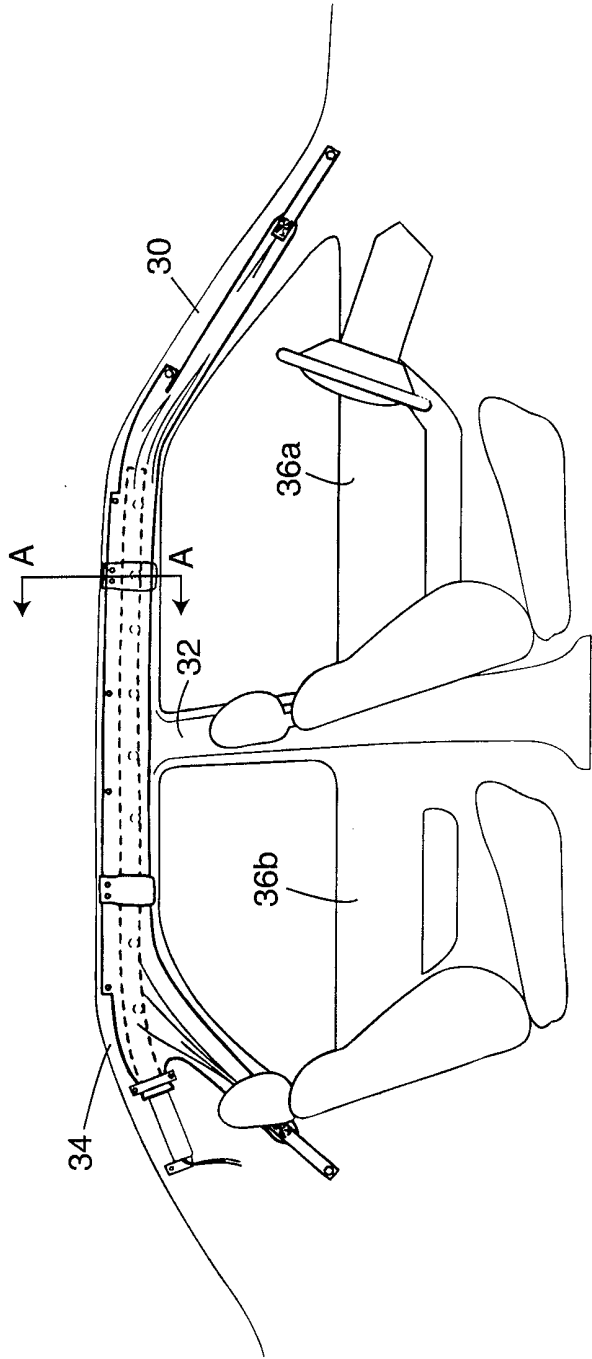


Fig. 2

3/7

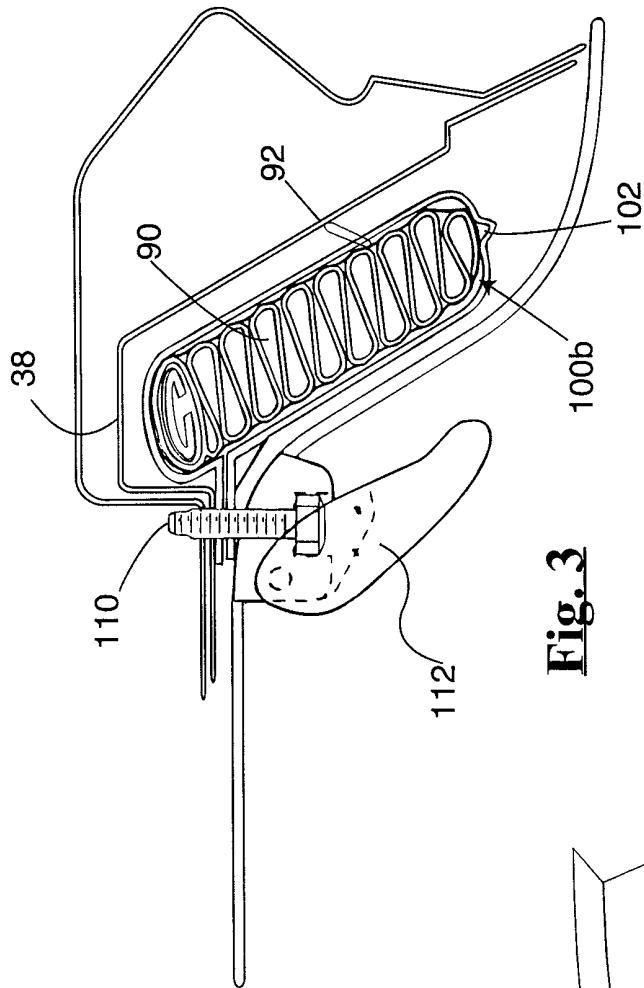


Fig. 3

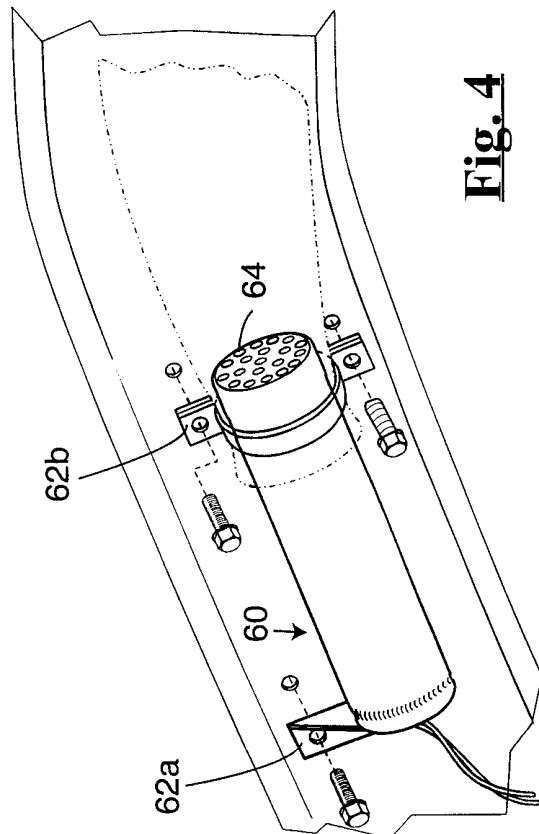


Fig. 4

4/7

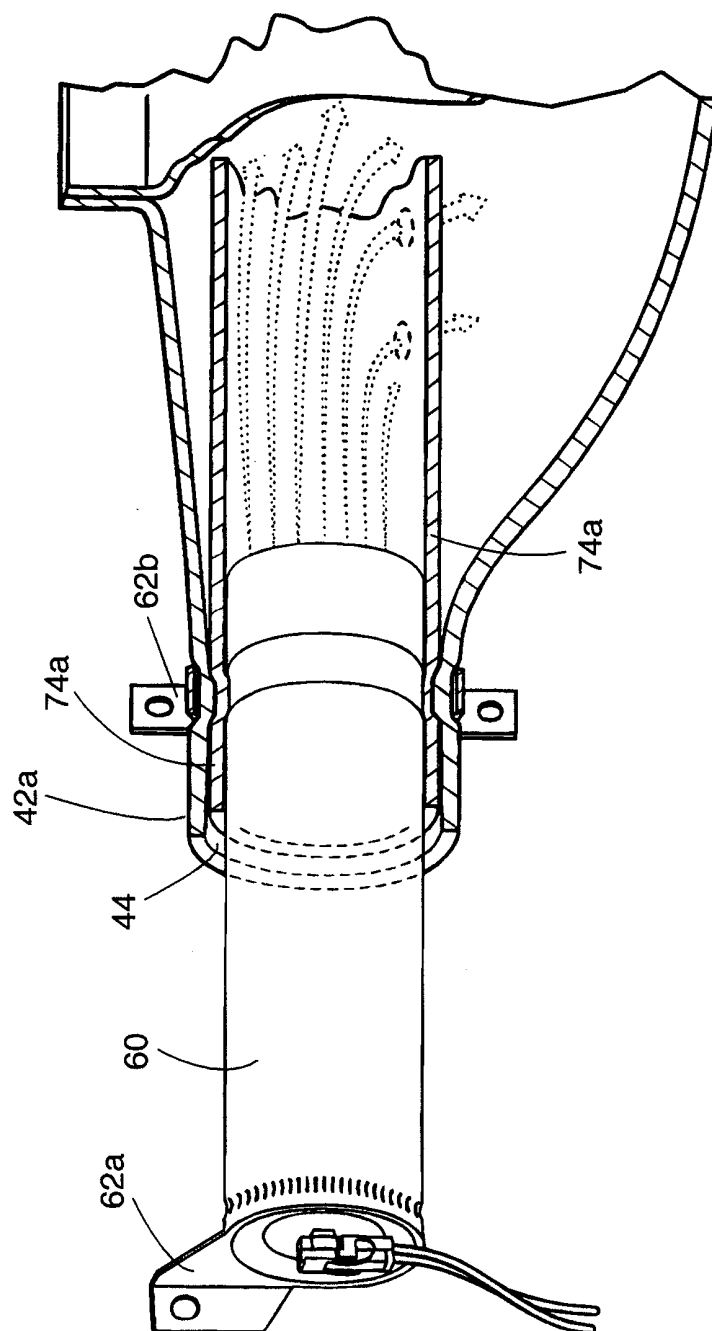


Fig. 5

5/7

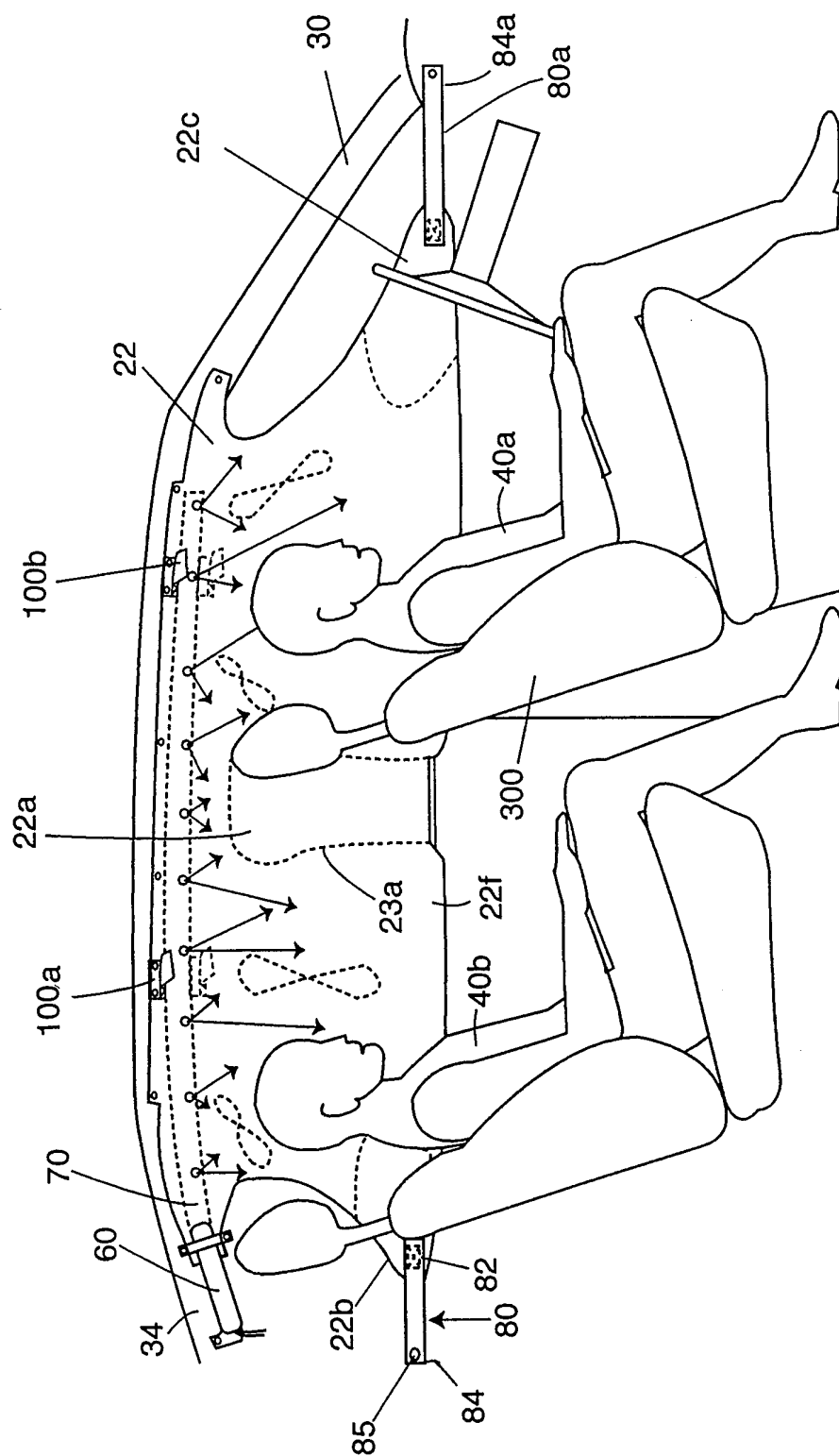


Fig. 6

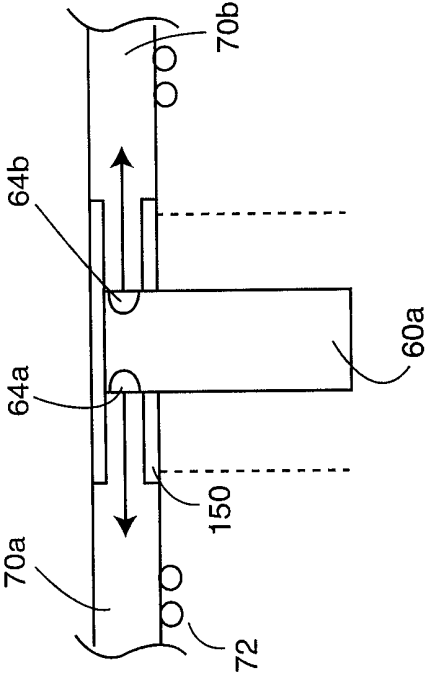


Fig. 7

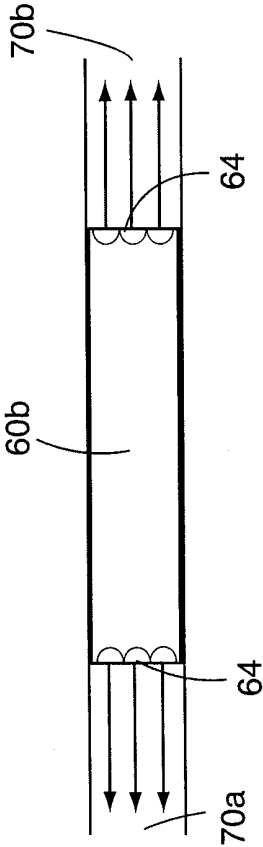


Fig. 8

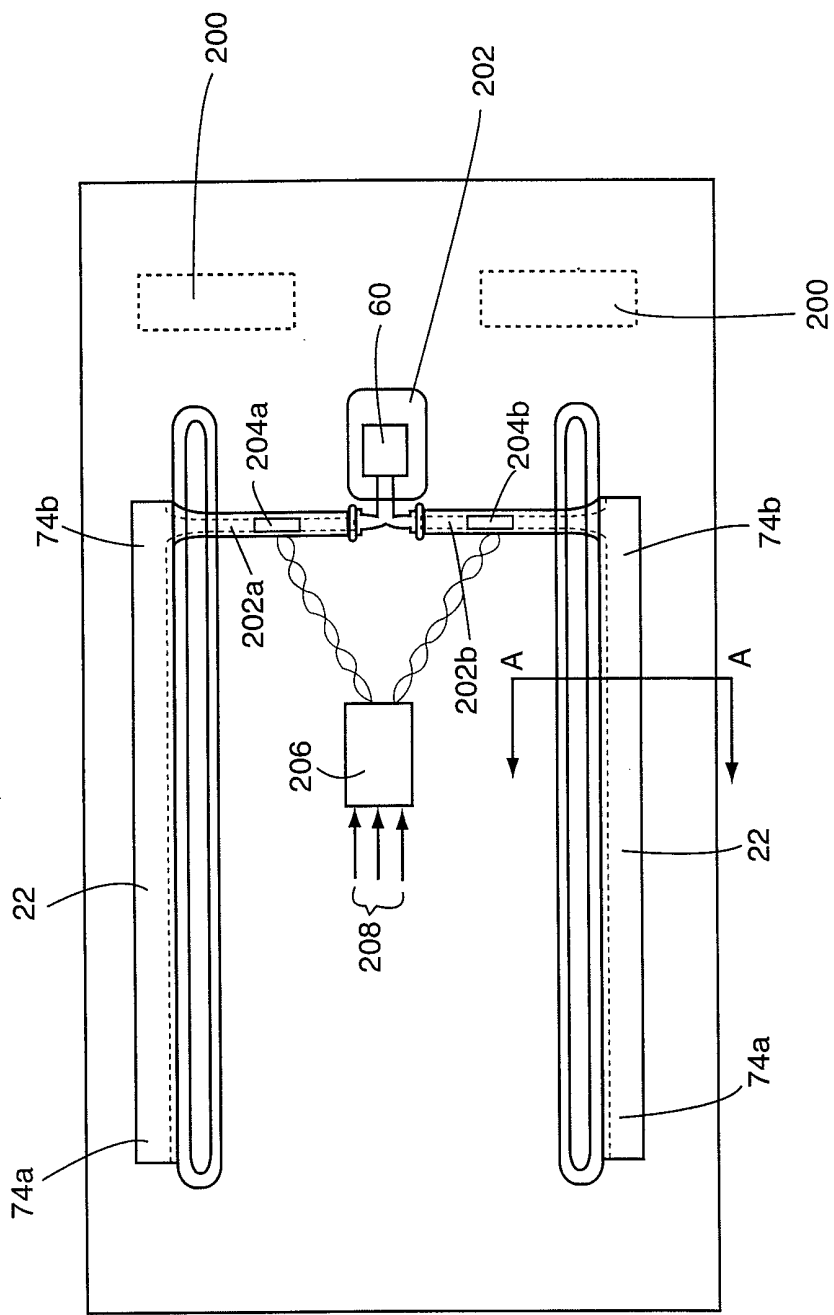


Fig. 9

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 99/00508

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 B60R21/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 B60R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X A A P,A	<p>GB 2 314 300 A (AUTOLIV DEV) 24 December 1997 see figures see abstract see page 4, line 12 - page 9, line 16 ----</p> <p>EP 0 814 001 A (HS TECH & DESIGN) 29 December 1997 see figures 1,5 see abstract see column 6, line 9 - line 52 ----</p> <p>GB 2 326 385 A (AUTOLIV DEV) 23 December 1998 see figures 5,6 see abstract see page 9, line 27 - page 11, line 13 ----</p> <p style="text-align: center;">-/--</p>	<p>1,3,4,6, 7,9 2,8</p> <p>1-9</p> <p>1,5-7,10</p>



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Date of the actual completion of the international search

29 April 1999

Date of mailing of the international search report

10/05/1999

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INTERNATIONAL SEARCH REPORT

Int tional Application No

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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Information on patent family members

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