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(19) **United States**(12) **Patent Application Publication**
Shelton, IV et al.(10) **Pub. No.: US 2015/0351753 A1**(43) **Pub. Date: Dec. 10, 2015**(54) **METHODS AND DEVICES FOR
REINFORCING A STAPLE LINE****Publication Classification**(71) Applicant: **ETHICON ENDO-SURGERY, INC.**,
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Kings Mills, OH (US); **Simon Cohn**,
Lebanon, NJ (US); **John Matonick**,
Warren, NJ (US)(51) **Int. Cl.***A61B 17/068* (2006.01)*A61B 17/064* (2006.01)*A61B 17/10* (2006.01)(52) **U.S. Cl.**CPC *A61B 17/068* (2013.01); *A61B 17/105*
(2013.01); *A61B 17/0644* (2013.01)

(57)

ABSTRACT

Adjunct material and methods of using adjunct material to reinforce a staple line are provided herein. In general, adjunct material can be used to maintain a seal in tissue and prevent stapled tissue from tearing. This adjunct material can be coupled to a jaw of a surgical stapler, and can be deployed into tissue along with the staples. In some embodiments, the adjunct material can be sized and shaped so that a portion of the material extends laterally outside of the staple line and distributes strain to tissue outside of the staple line. In certain aspects, sealant can be applied to the staple line and to the adjunct material in various ways to further seal the tissue and/or prevent leaks from forming in the tissue.

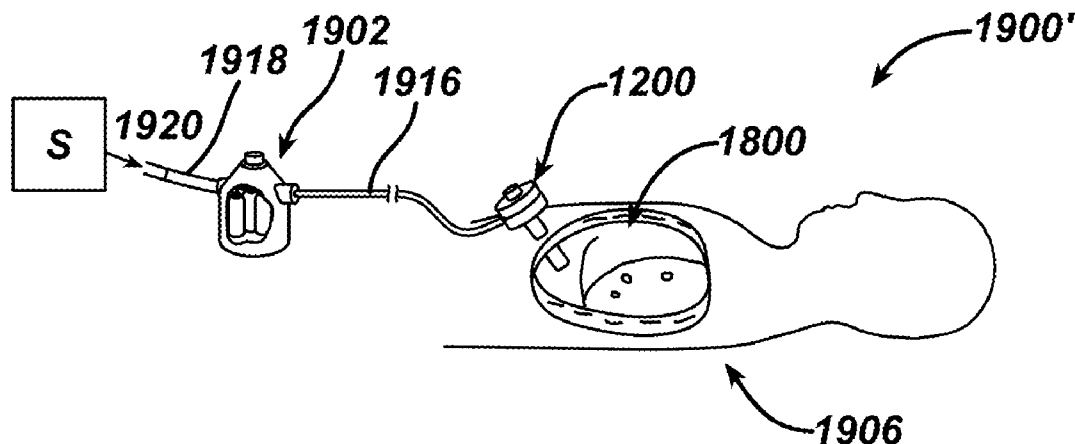
(21) Appl. No.: **14/300,793**(22) Filed: **Jun. 10, 2014**

FIG. 1 PRIOR ART

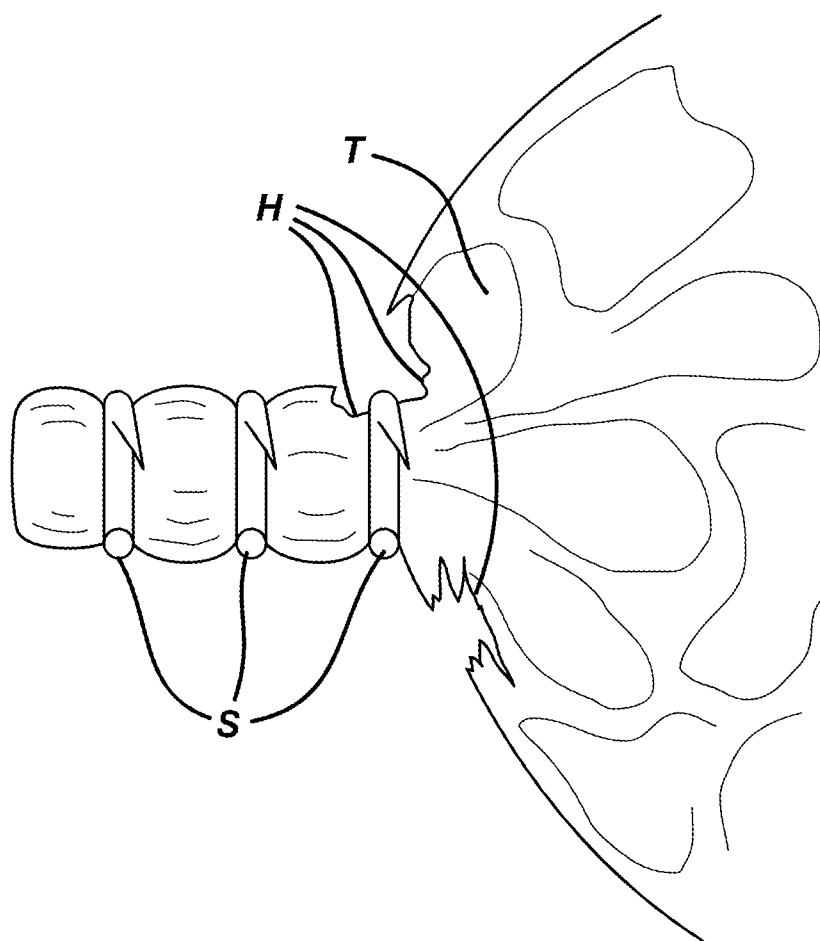


FIG. 2

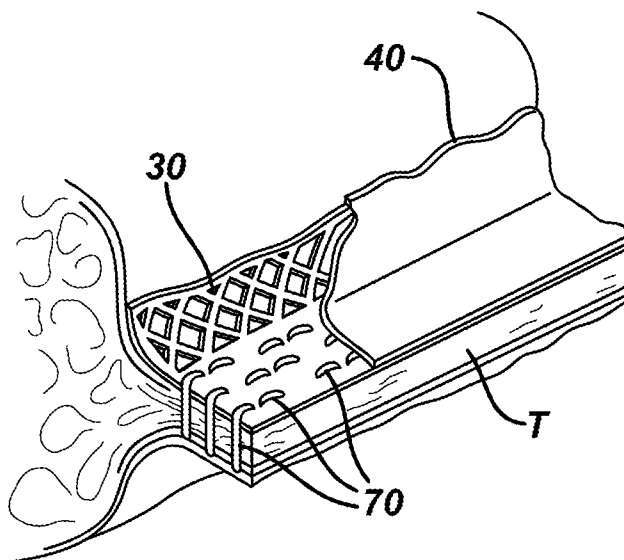


FIG. 3 PRIOR ART

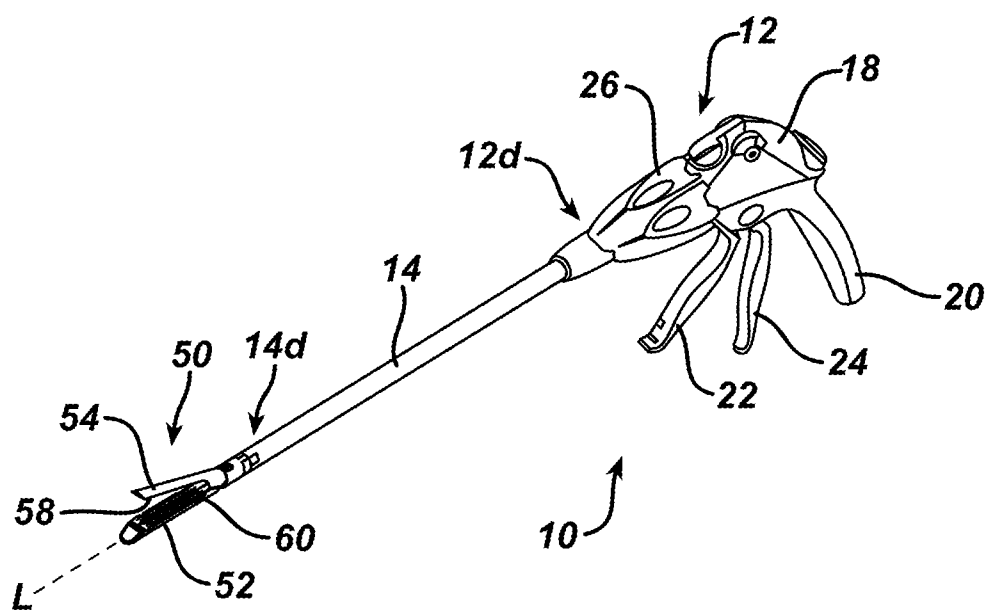


FIG. 4 PRIOR ART

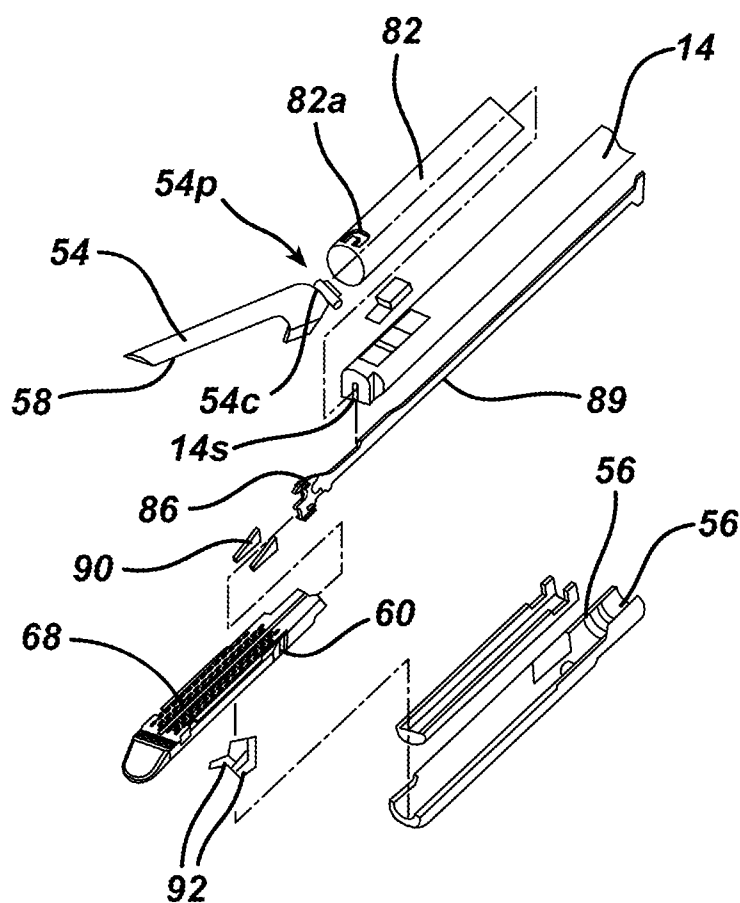
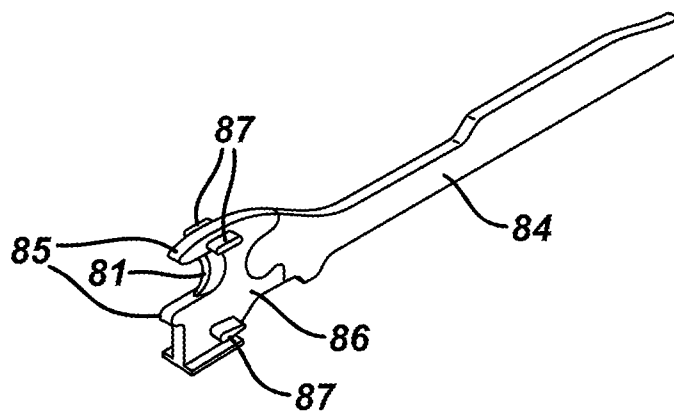


FIG. 5 PRIOR ART



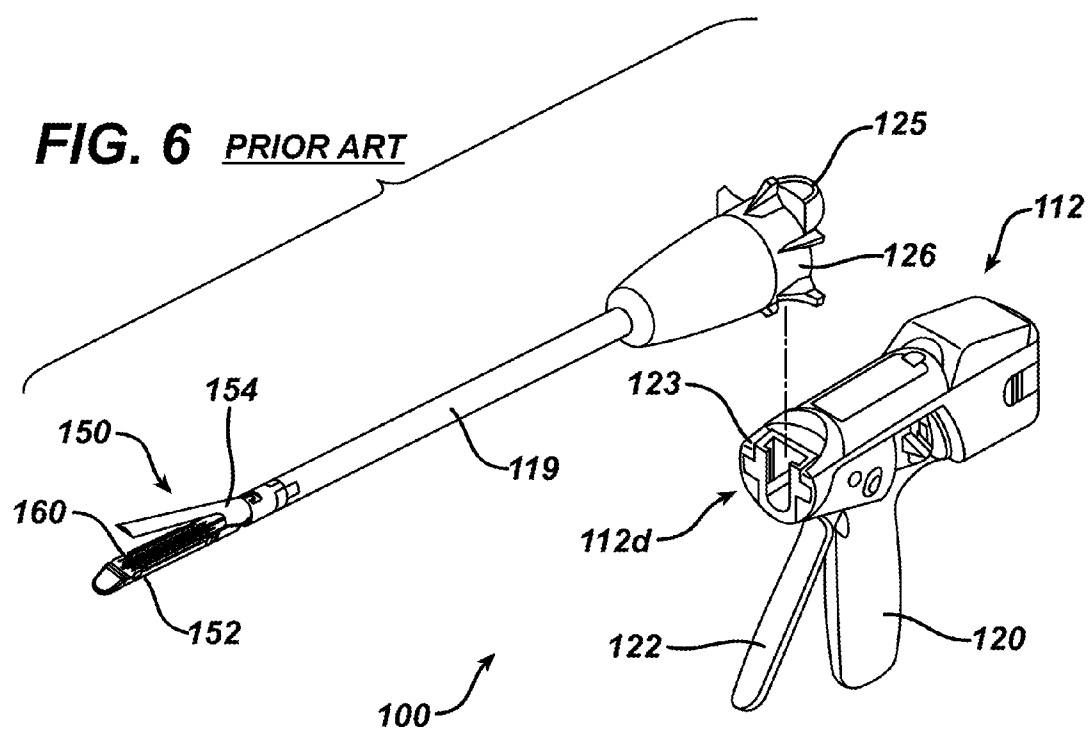


FIG. 7 PRIOR ART

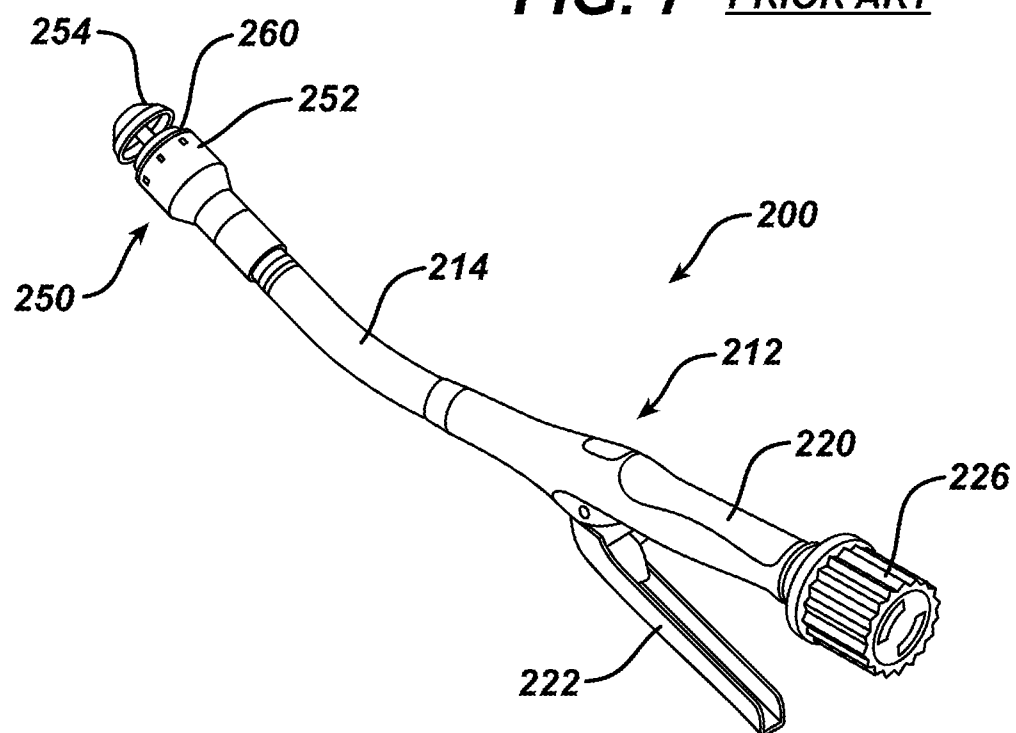


FIG. 8 PRIOR ART

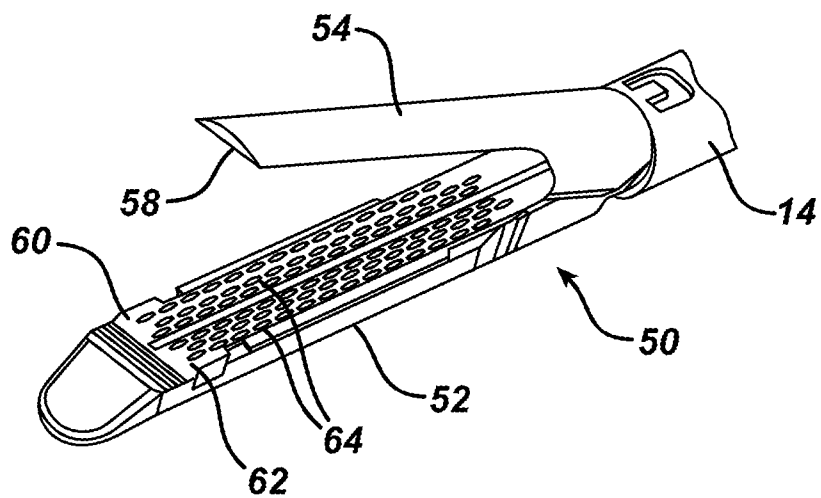


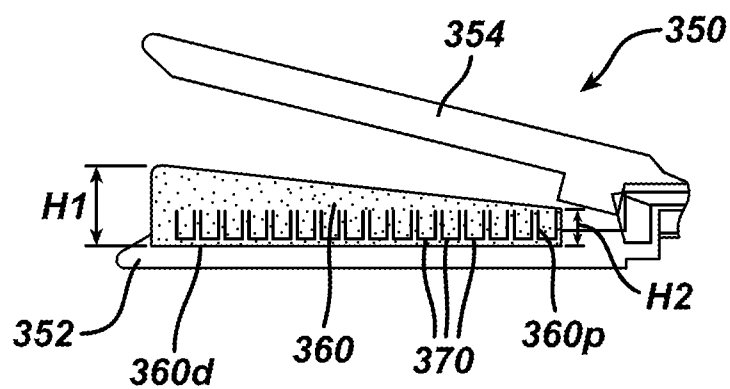
FIG. 9 PRIOR ART

FIG. 10 PRIOR ART

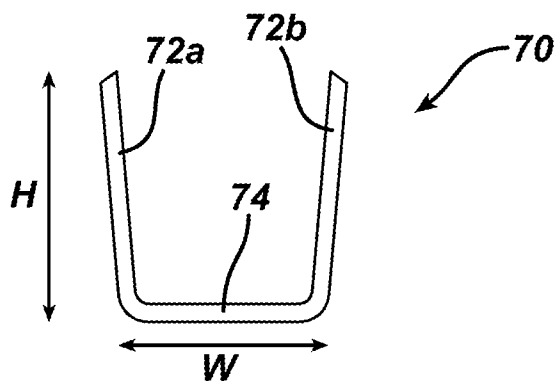


FIG. 11 PRIOR ART

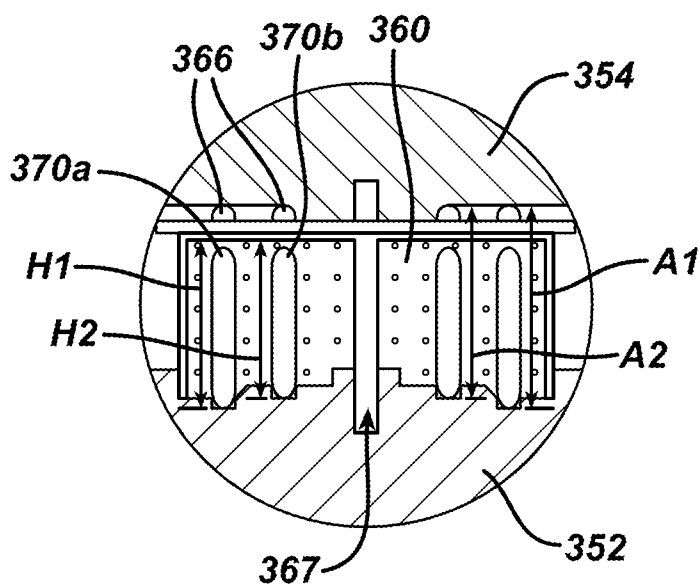


FIG. 12 PRIOR ART

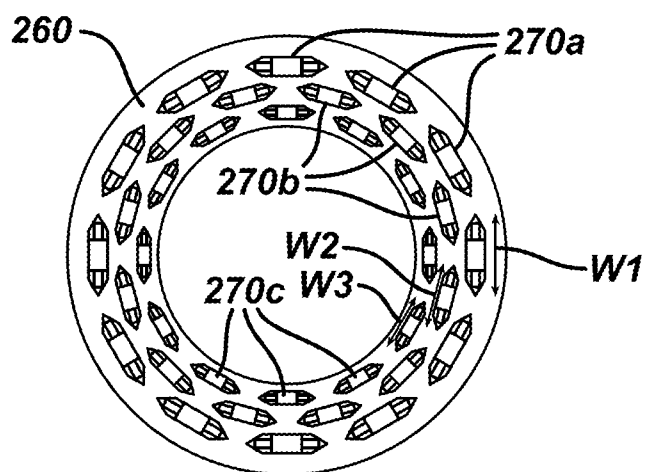


FIG. 13 PRIOR ART

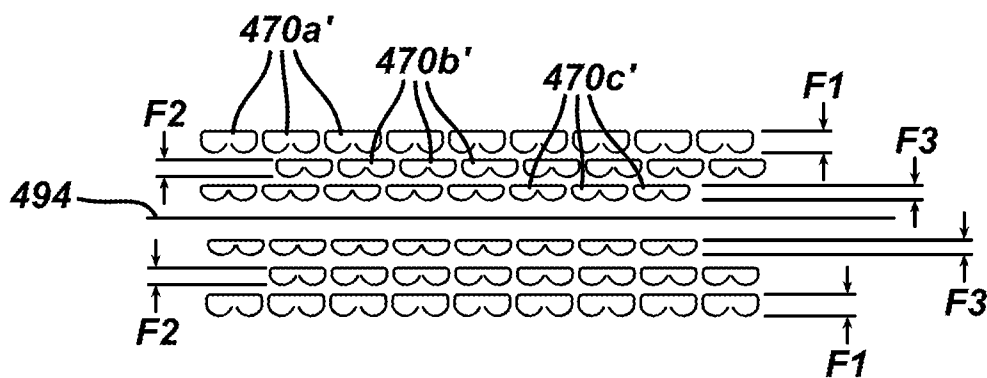


FIG. 14 PRIOR ART

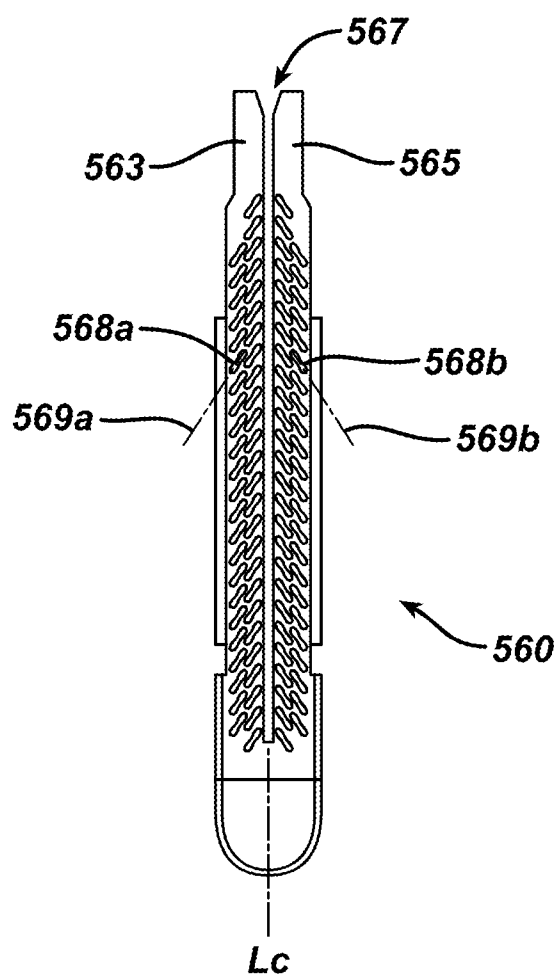


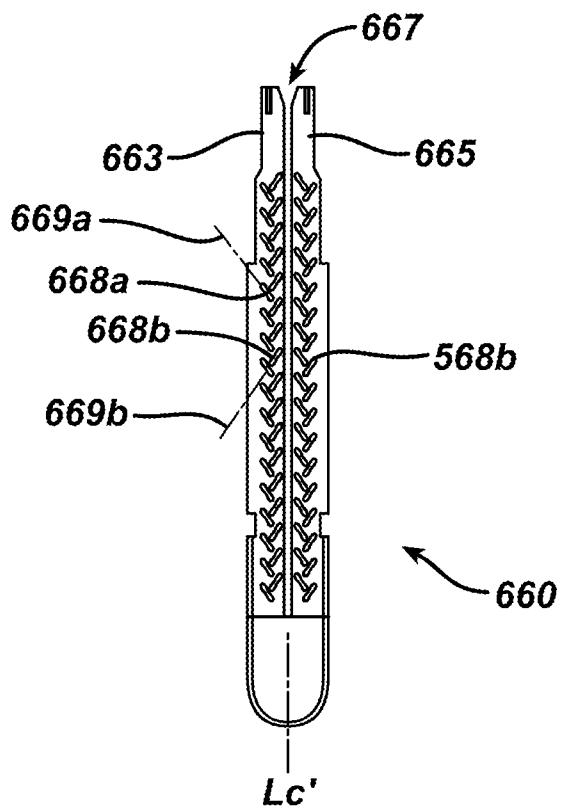
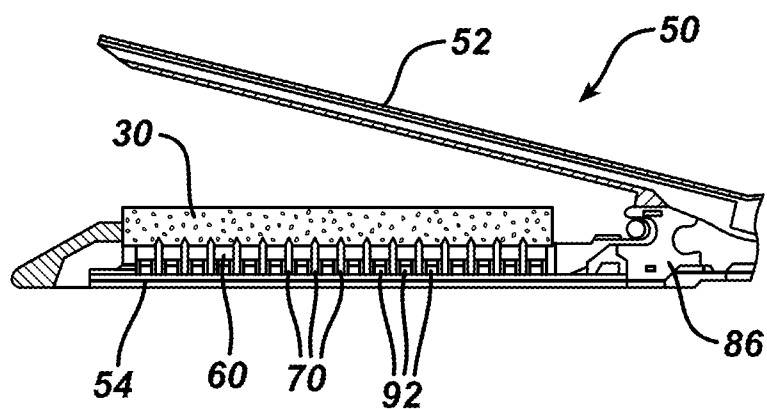
FIG. 15 PRIOR ART

FIG. 16 PRIOR ART



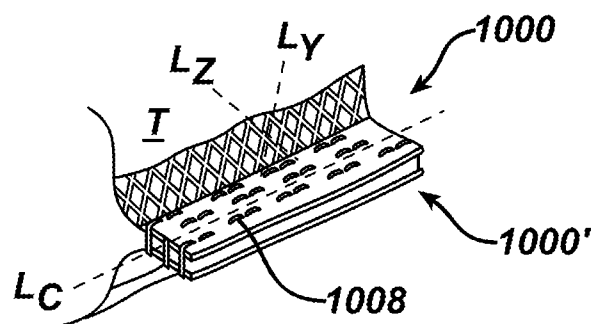


FIG. 18

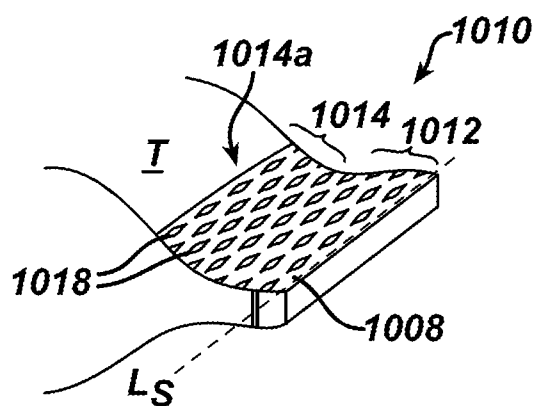


FIG. 19A

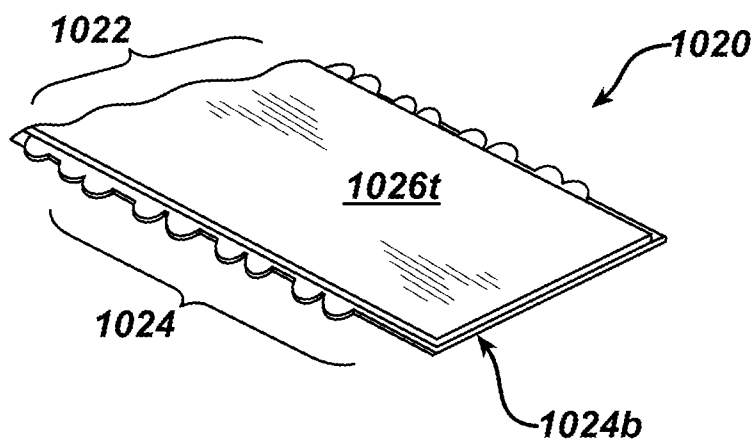


FIG. 19B

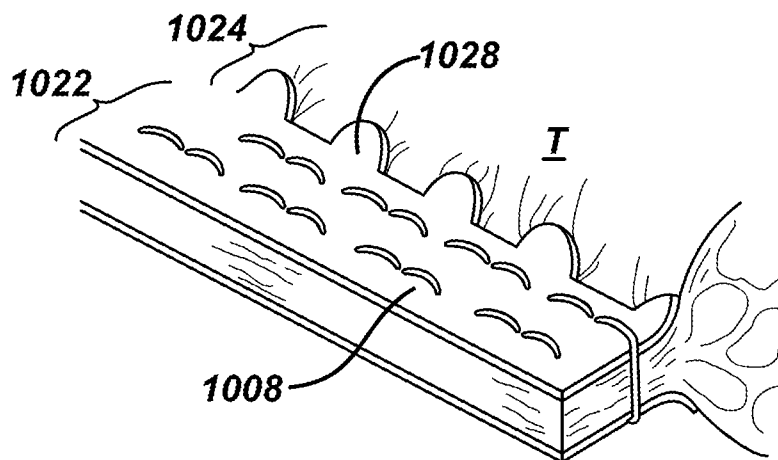


FIG. 20

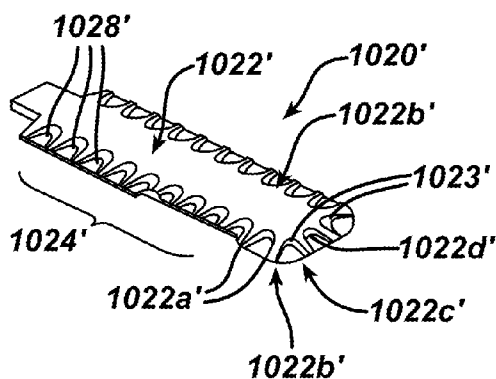


FIG. 21A

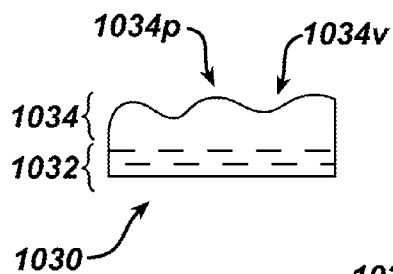


FIG. 21B

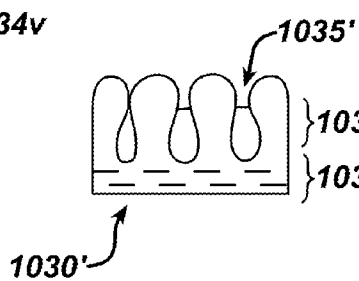


FIG. 21C

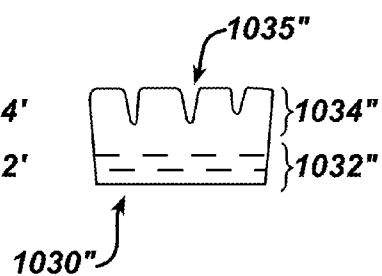


FIG. 21D

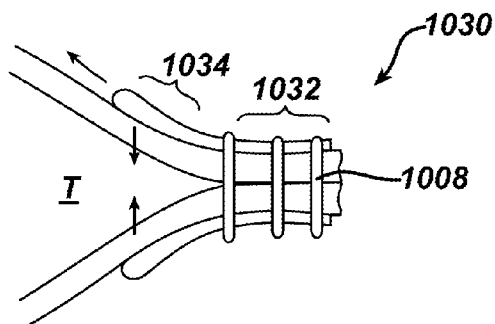


FIG. 22A

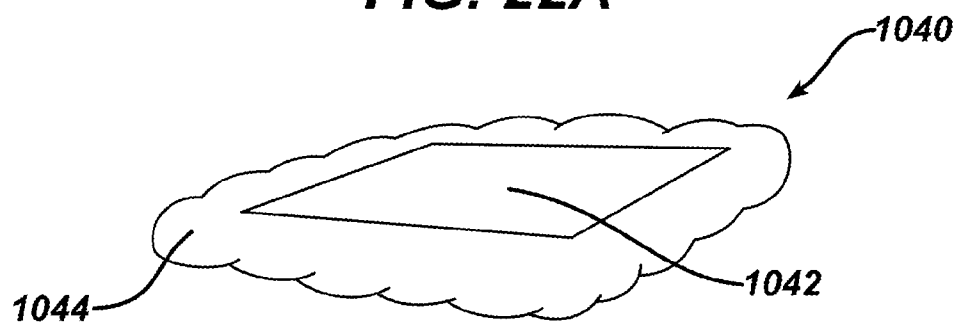


FIG. 22B



FIG. 22C

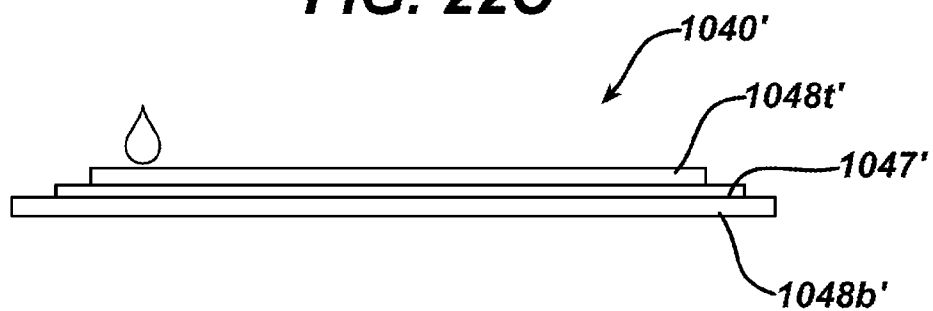


FIG. 23A

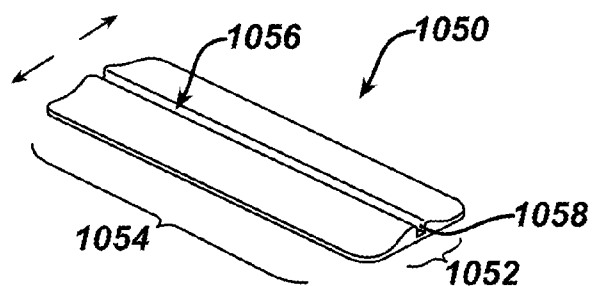


FIG. 23B

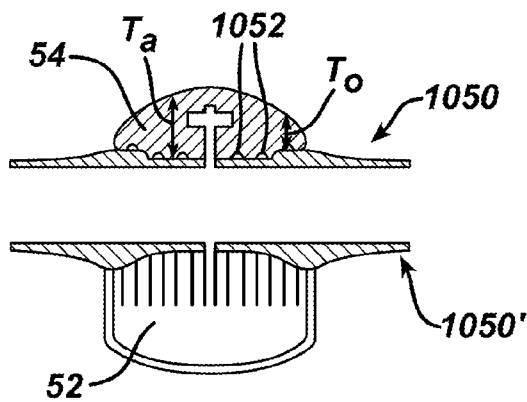


FIG. 23C

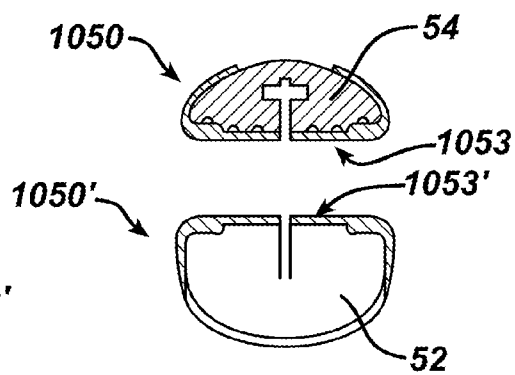


FIG. 23D

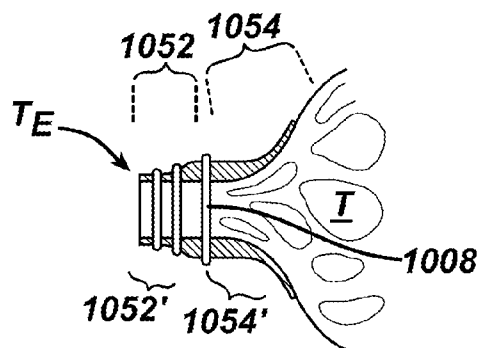


FIG. 24A

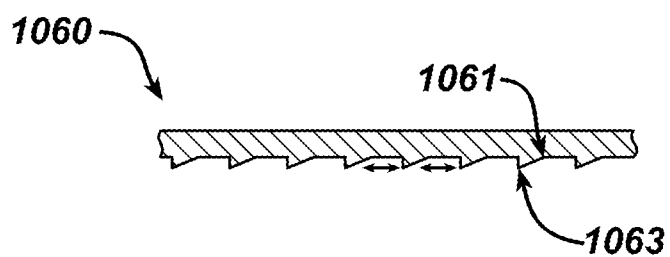


FIG. 24B

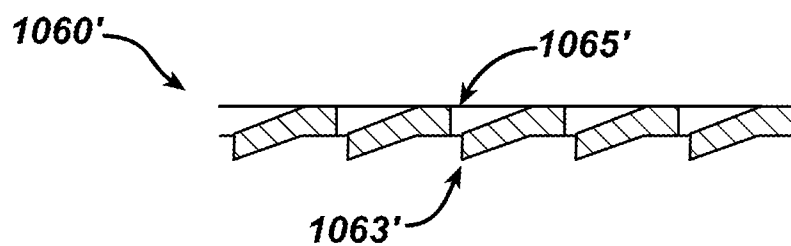


FIG. 24C

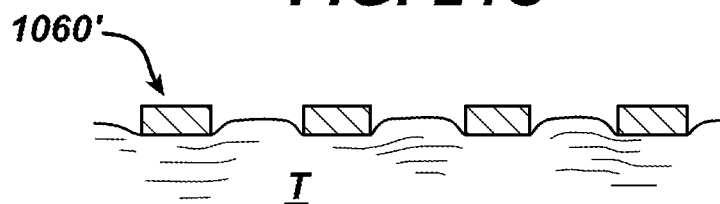


FIG. 24D

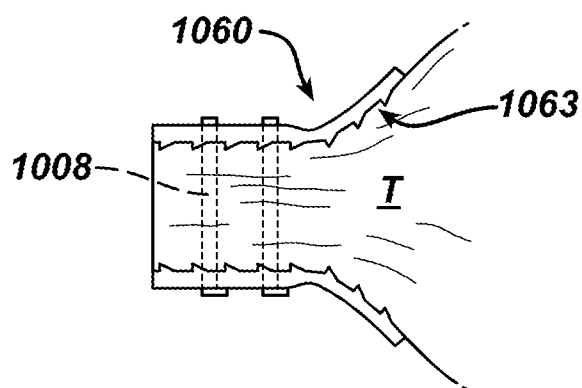


FIG. 25A

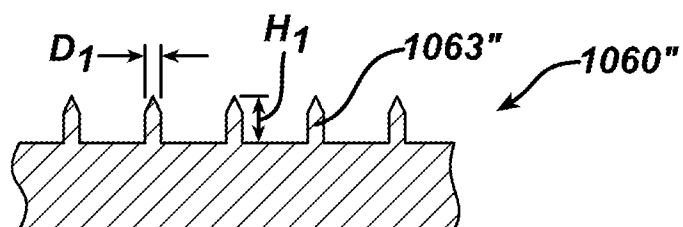


FIG. 25B

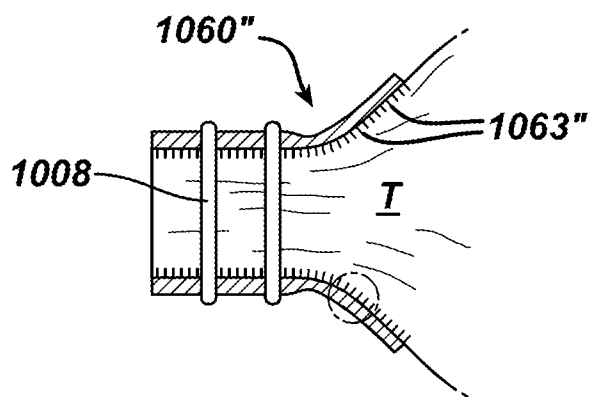


FIG. 26A

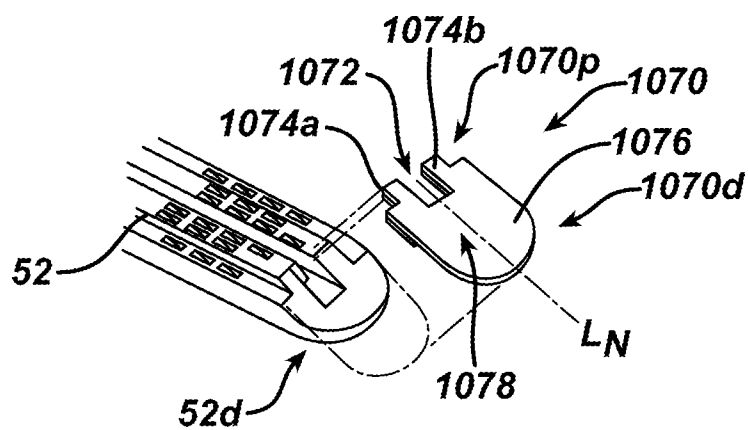


FIG. 26B

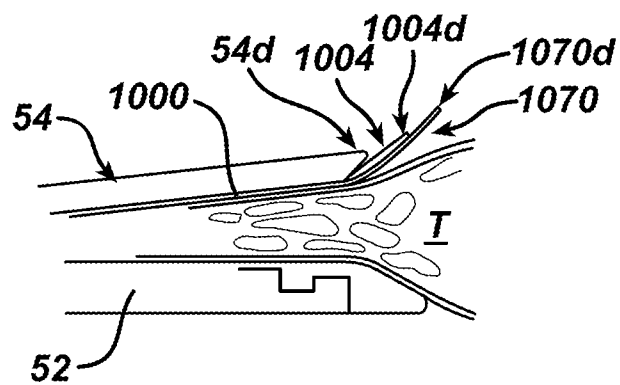


FIG. 26C

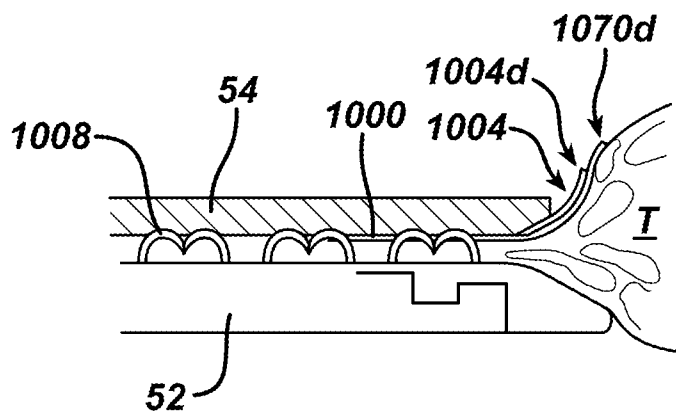


FIG. 27A

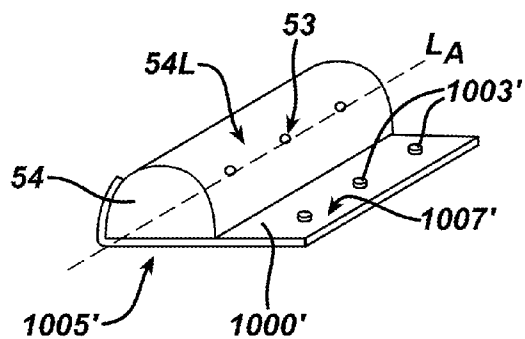


FIG. 27B

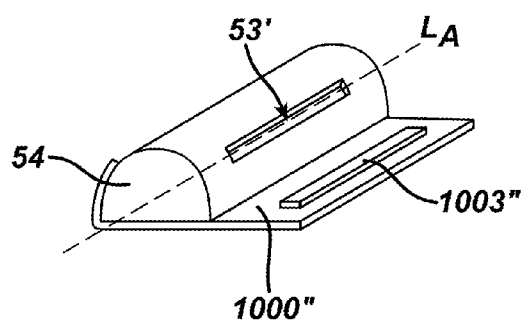


FIG. 28A

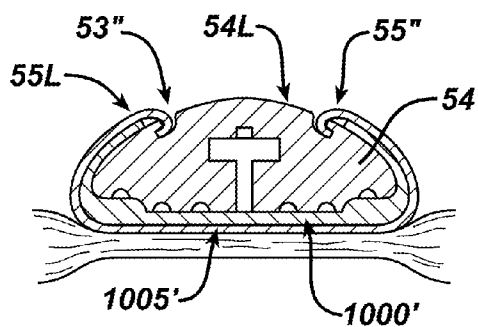


FIG. 28B

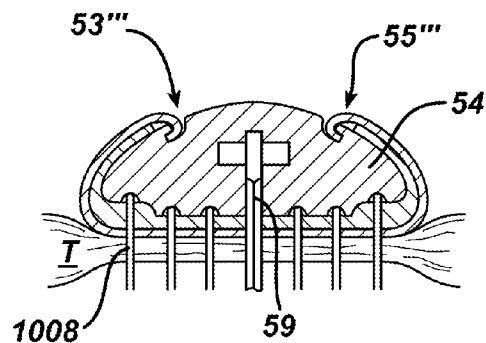


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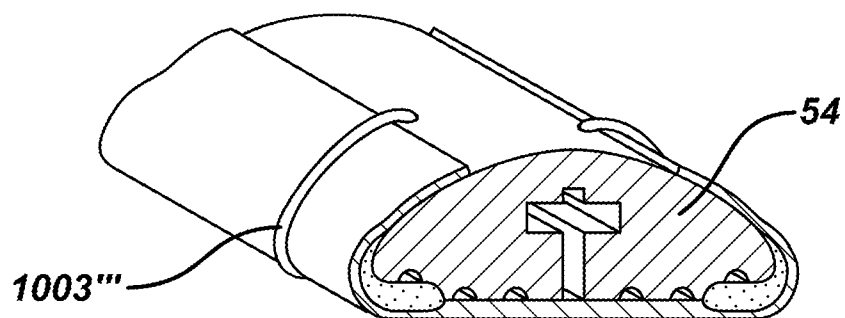


FIG. 29B

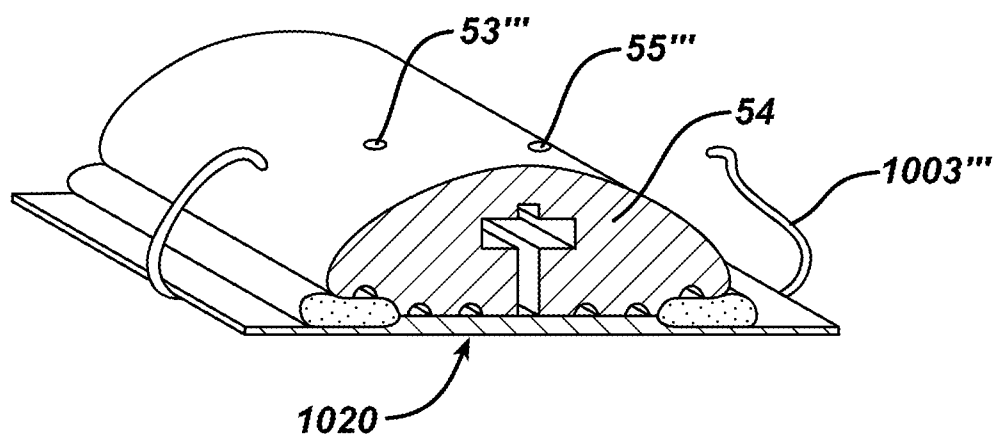


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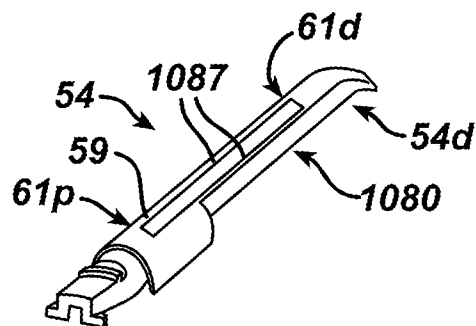


FIG. 30B

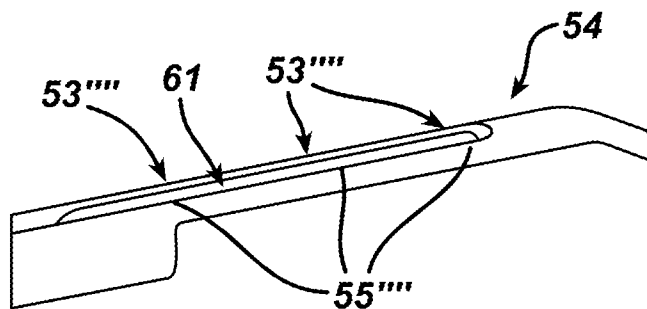


FIG. 30C

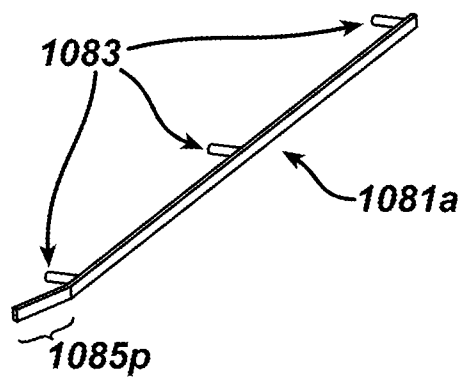


FIG. 30D

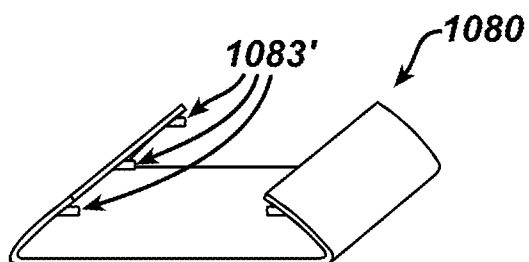


FIG. 30E

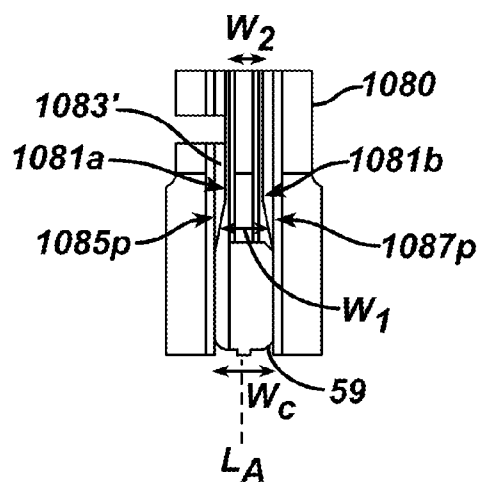


FIG. 30F

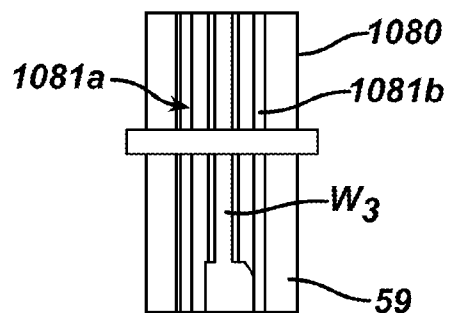


FIG. 31A

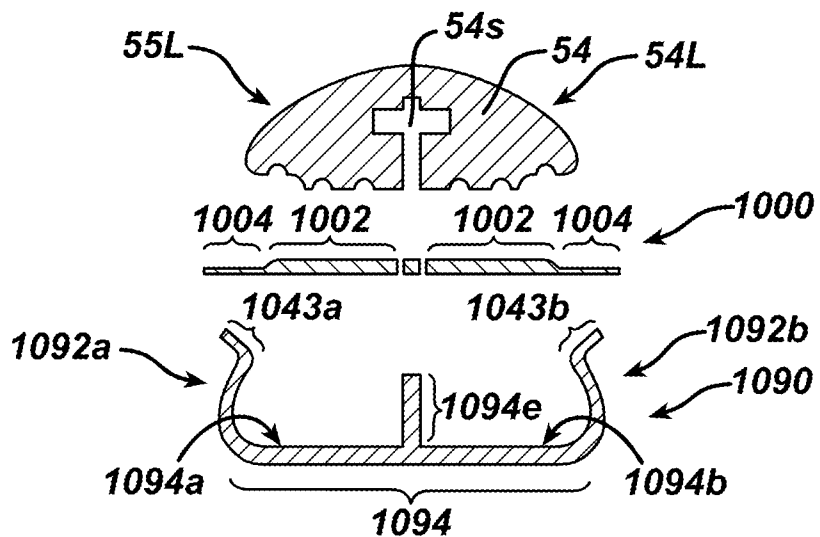


FIG. 31B

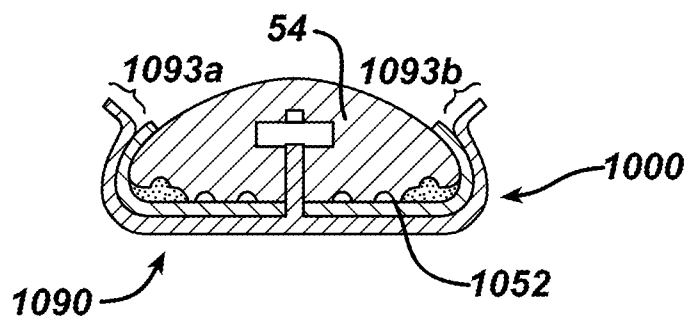


FIG. 31C

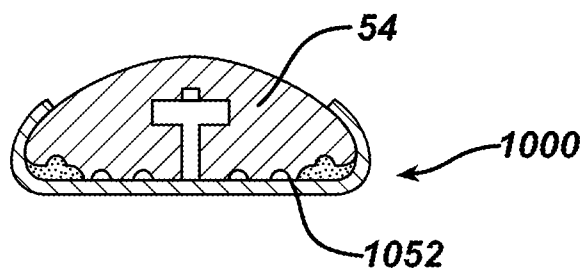


FIG. 32A

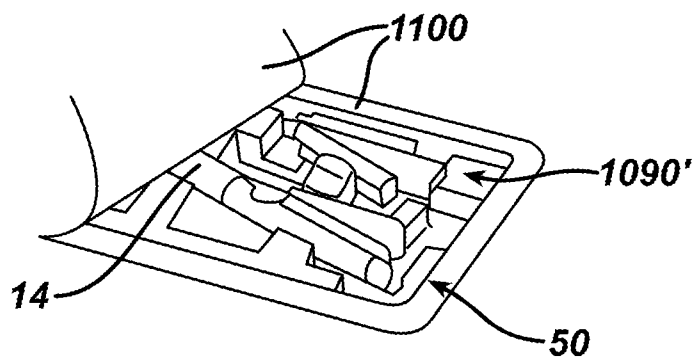


FIG. 32B

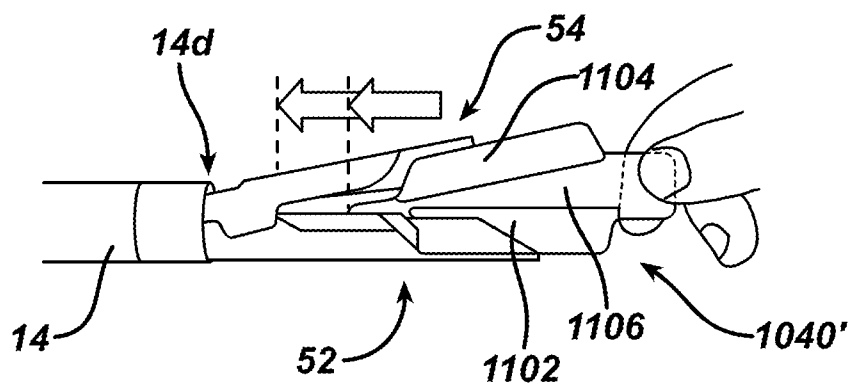


FIG. 32C

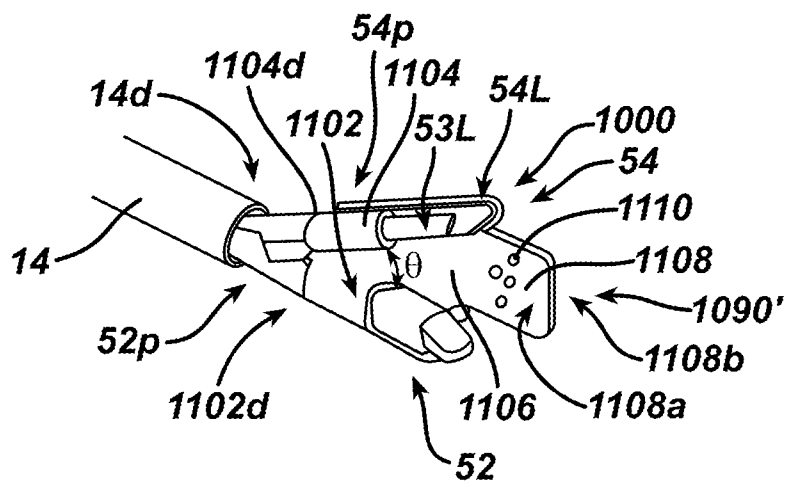


FIG. 33A

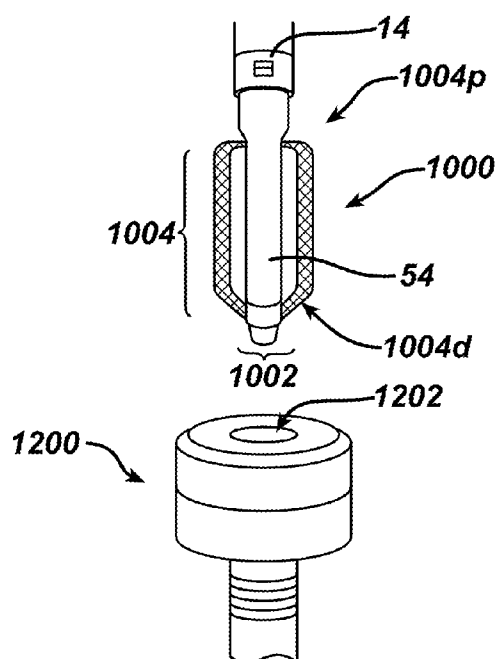
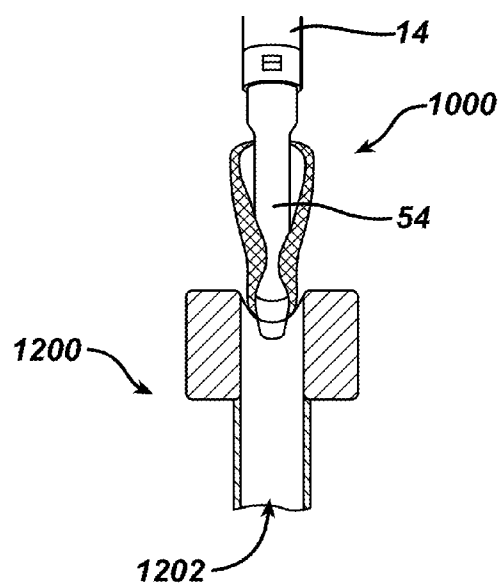


FIG. 33B



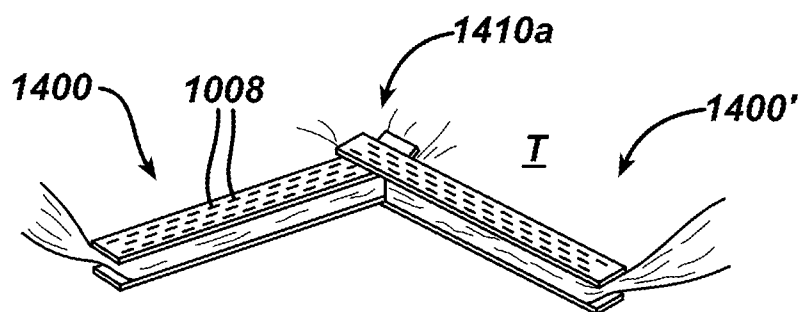


FIG. 35A

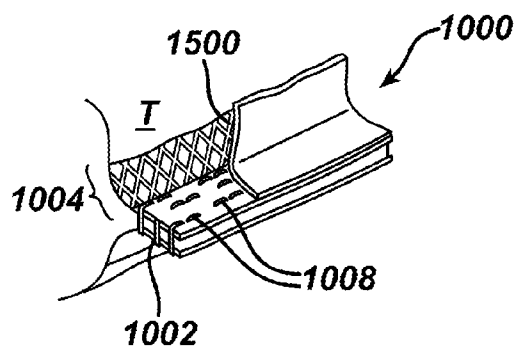


FIG. 35B

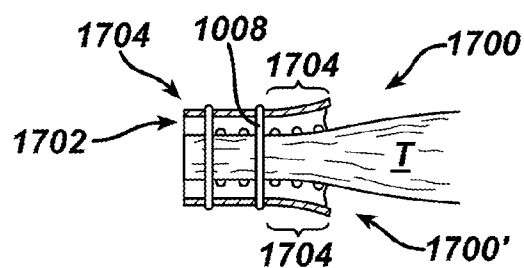


FIG. 35C

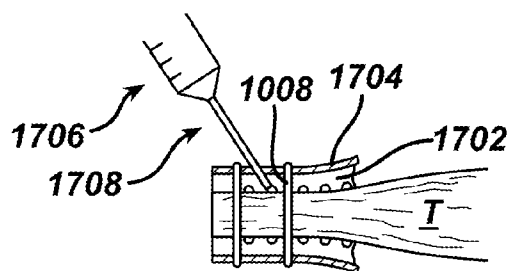


FIG. 35D

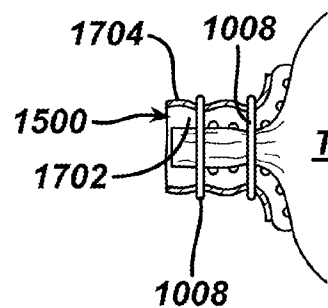


FIG. 36A

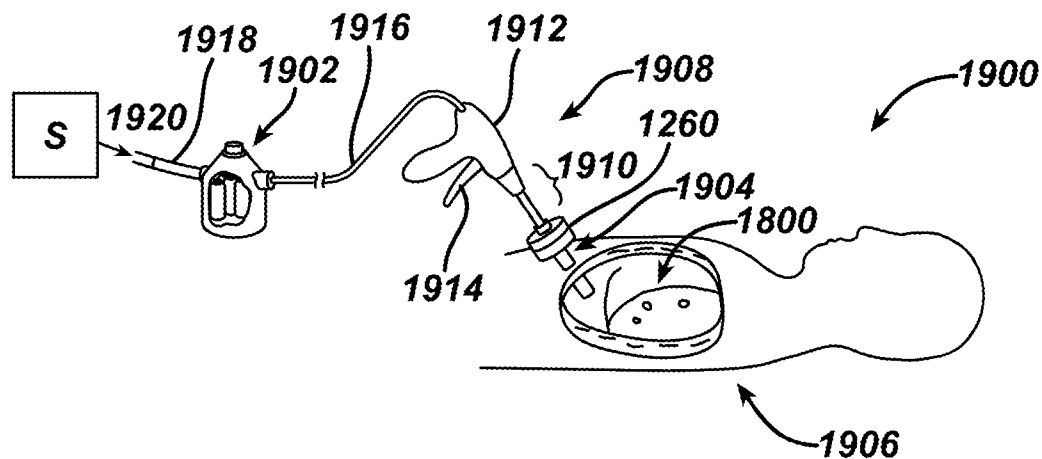


FIG. 36B

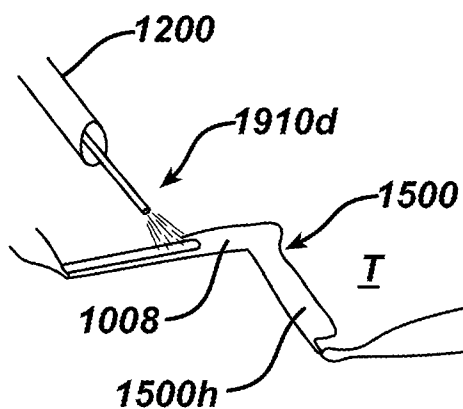


FIG. 36C

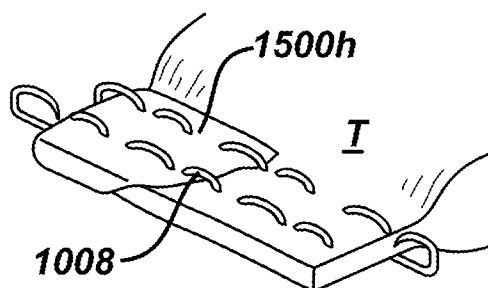


FIG. 37A

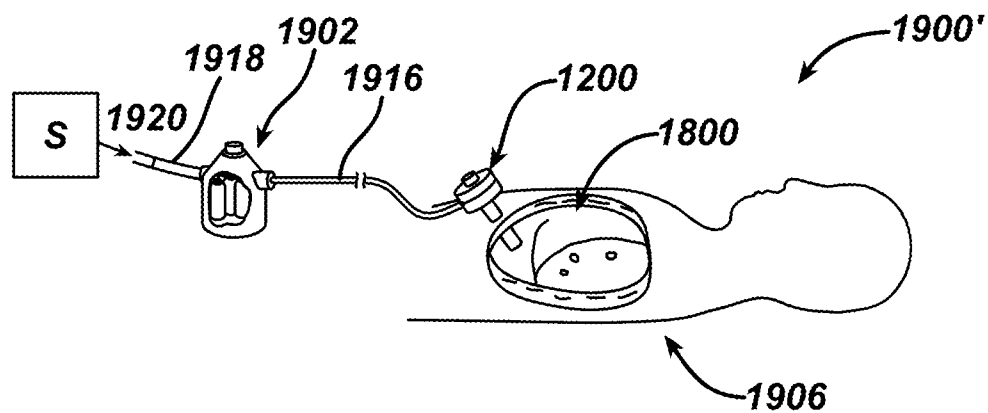
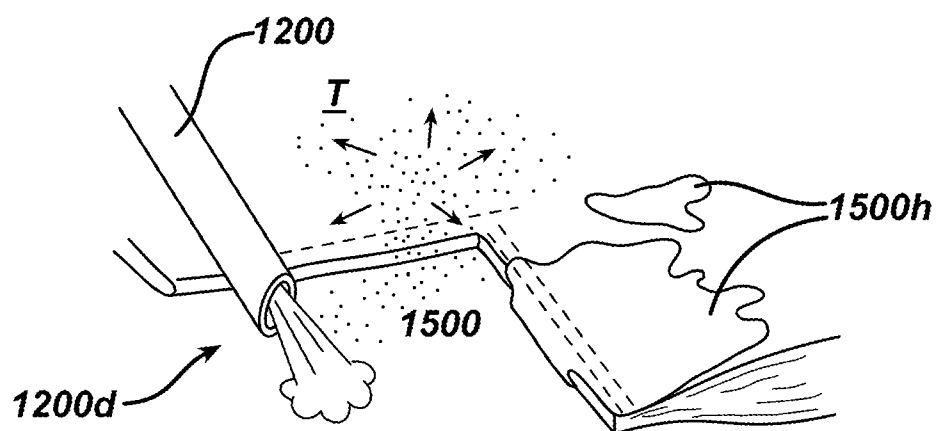


FIG. 37B



METHODS AND DEVICES FOR REINFORCING A STAPLE LINE

FIELD

[0001] The subject matter disclosed herein relates to methods and devices for reinforcing a staple line.

BACKGROUND

[0002] Surgical staplers are used in surgical procedures to seal, divide, and/or transect tissues in the body by closing openings in tissue, blood vessels, ducts, shunts, or other objects or body parts involved in the particular procedure. The openings can be naturally occurring, such as passageways in blood vessels, airways or an internal lumen or organ like the stomach, or they can be formed by the surgeon during a surgical procedure, such as by puncturing tissue or blood vessels to form a bypass or an anastomosis, or by cutting tissue during a stapling procedure.

[0003] Most staplers have a handle with an elongate flexible or rigid shaft having a pair of opposed jaws formed on an end thereof for holding and forming staples therebetween. At least one of the opposed jaws is movable relative to the other jaw. In the case of laparoscopic surgery, often one jaw is fixed and the other is movable. In some devices (for example an open linear stapler), the opposed jaws can be separated by the operator and reassembled providing the relative motion needed for tissue placement. The staples are typically contained in a staple cartridge, which can house multiple rows of staples and is often disposed in one of the two jaws for ejection of the staples to the surgical site. In use, the jaws are positioned so that the object to be stapled is disposed between the jaws, and staples are ejected and formed when the jaws are closed and the device is actuated. Some staplers include a knife configured to travel between rows of staples in the staple cartridge to longitudinally cut the stapled tissue between the stapled rows. Placement of the device, manipulation of components or systems of the device, and other actuations of the device such as articulation, firing, etc. can be accomplished in a variety of ways, such as electromechanically, mechanically, or hydraulically.

[0004] While surgical staplers have improved over the years, a number of problems can potentially arise. Although rare, as illustrated in FIG. 1, one problem is that leaks can occur due to staples S forming tears H when penetrating a tissue T or other object in which the staples S are disposed. Blood, air, gastrointestinal fluids, and other fluids can seep through the tears H formed by the staples S, even after the staples S are fully formed. The tissue T being treated can also become inflamed due to the manipulations and deformations that can occur during stapling. Still further, staples, as well as other objects and materials implanted during stapling procedures, generally lack the same characteristics as tissue in which they are implanted. For example, staples and other objects and materials can lack the natural flexibility of the tissue in which they are implanted. A person skilled in the art will recognize that it is often desirable for tissue to maintain as much of its natural characteristics as possible after staples are disposed therein.

[0005] Accordingly, there remains a need for methods and devices for reinforcing a staple line.

SUMMARY

[0006] A staple cartridge for use with a surgical stapler is provided and can include a cartridge body and an adjunct

material. The cartridge body can have a plurality of staple cavities configured to seat staples therein. The adjunct material can be mated to the cartridge body and configured to be detached therefrom as the staples are deployed from the cartridge body and into tissue. The adjunct material can include a solid central portion sized and shaped to substantially correspond to the cartridge body, and a wing portion extending along at least two sides of the solid central portion such that the wing portion extends beyond a lateral boundary of the cartridge body in a direction traverse to a longitudinal axis of the cartridge body.

[0007] The solid central portion of the adjunct material can vary in any number of ways. For example, the solid central portion of the adjunct material can be substantially rectangular shaped. In certain aspects, the solid central portion can include first and second opposed edges. In other aspects, the wing portion can extend along the first and second opposed edges of the adjunct material. In use, the solid central portion can be configured to reinforce a seal around staples when the adjunct material and the staples are coupled to tissue.

[0008] The wing portion can have various features. For example, the wing portion can include rounded corners. For another example, the wing portion can have a mesh structure. In certain aspects, the wing portion can have plurality of openings formed therein. In use, the wing portion can be configured to distribute or otherwise alter a strain or deformation present in tissue beyond the staple line when the adjunct material is disposed on tissue.

[0009] The solid and wing portions can be formed from various materials. In certain aspects, the solid and wing portions can be formed from a single polymer. In certain aspects, the solid and wing portions can be formed from more than one material or type of material. In certain aspects, the solid and wing portions can be formed from different materials. In other aspects, the wing portion can be more flexible than the solid central portion of the adjunct material.

[0010] An end effector for a surgical instrument is provided and can include first and second jaws, the first jaw having a cartridge body removably attached hereto and the cartridge body having a plurality of staple cavities configured to seat staples therein. The second jaw can include an anvil with a plurality of staples forming openings formed therein, at least one of the first and second jaws being movable relative to the other jaw. The end effector can include a buttress having a width greater than a width of at least one of the cartridge body and the anvil, the buttress having a compressible, central region configured to seal around a staple and a strain relief region adjacent to the compressible region. The strain relief region can have a plurality of openings formed therein and the strain relief region can extend from at least two sides of the central region. In use, the buttress can be releasably retained on at least one of the cartridge body and the anvil and can be configured to be released therefrom upon deployment of staples from the cartridge body and into the compressible region of the buttress.

[0011] The end effector can vary in a number of ways. In certain aspects, the plurality of openings include slits. When the buttress and the staples are deployed into tissue, the plurality of slits can extend parallel to longitudinal axes of the staples. In other aspects, the plurality of openings are spaced apart such that the strain relief region is more flexible along a lateral portion thereof than a portion of the strain relief region adjacent to the compressible region. In other aspects, the plurality of openings are shaped and spaced apart such that

the strain relief region is more flexible along a longitudinal portion thereof than a portion of the strain relief region adjacent to the compressible region.

[0012] A method for implanting a tissue reinforcement material onto tissue is provided and includes engaging tissue between a cartridge assembly and an anvil of a surgical stapler at a surgical site, at least one of the cartridge assembly and the anvil having a tissue reinforcement material releasably retained thereon. The tissue reinforcement material can include a compressible, central region configured to seal around a staple and a flexible supportive region adjacent to the central region and defining an edge of the tissue reinforcement material. Actuating the surgical stapler can eject staples from the cartridge assembly so as to form a staple line through the central region and into the tissue to hold the tissue reinforcement material at the surgical site.

[0013] The method can vary in any number of ways. For example, actuating the surgical stapler can eject the staples through the central region and does not eject the staples through the flexible supportive region of the tissue reinforcement material. In certain aspects, the cartridge assembly and the anvil can be inserted into the surgical site with the flexible supportive region folded around at least one of the cartridge assembly and the anvil. Actuating the surgical stapler can advance a cutting member through the tissue reinforcement material and releases the tissue reinforcement material from the surgical stapler. In certain aspects, actuating the surgical stapler advances the cutting member through the central region of the tissue reinforcement material.

BRIEF DESCRIPTION OF THE DRAWINGS

[0014] The invention will be more fully understood from the following detailed description taken in conjunction with the accompanying drawings, in which:

[0015] FIG. 1 is a side view of damaged stapled tissue;

[0016] FIG. 2 is a perspective view of one embodiment of an adjunct material as described herein that is fixed to stapled tissue;

[0017] FIG. 3 is a perspective view of a prior art surgical instrument which can be used with one or more adjunct materials;

[0018] FIG. 4 is an exploded perspective view of an end effector and a distal end of a shaft of the instrument of FIG. 3;

[0019] FIG. 5 is a perspective view of an E-beam component of the instrument of FIG. 3;

[0020] FIG. 6 is a perspective view of another prior art surgical instrument which can be used with one or more adjunct materials;

[0021] FIG. 7 is a perspective view of another prior art surgical instrument which can be used with one or more adjunct materials;

[0022] FIG. 8 is a perspective view of the end effector of FIG. 4;

[0023] FIG. 9 is a side view of a prior art end effector having an implantable staple cartridge therein;

[0024] FIG. 10 is a side view of a prior art staple;

[0025] FIG. 11 is a cross-sectional view of the end effector of FIG. 9;

[0026] FIG. 12 is a top view of a prior art staple cartridge for use with the instrument of FIG. 7;

[0027] FIG. 13 is a diagrammatic representation of lines of staples installed using a prior art surgical stapling instrument;

[0028] FIG. 14 is a top view of a prior art staple cartridge having a staple pattern;

[0029] FIG. 15 is a side view of an end effector with a staple cartridge loaded with an adjunct material;

[0030] FIG. 16 is a side, cross-sectional view of the end effector of FIG. 4 having an adjunct material thereon;

[0031] FIG. 17A is a perspective view of adjunct material having a central portion and a wing portion, the adjunct material being coupled to a cartridge assembly;

[0032] FIG. 17B is a perspective view of an adjunct material stapled onto tissue;

[0033] FIG. 18 is a perspective view of another exemplary embodiment of adjunct material stapled to tissue;

[0034] FIG. 19A is a perspective view of an adjunct material having edge protrusions configured to distribute a strain to tissue beyond a staple line;

[0035] FIG. 19B is a perspective view of another adjunct material having edge protrusions, the adjunct material being stapled to tissue;

[0036] FIG. 20 is a perspective view of an adjunct material including an outer region with a plurality of cuts formed therein;

[0037] FIGS. 21A-21C are side views of adjunct material having modified outer regions;

[0038] FIG. 21D is a side, cross-sectional view of adjunct material stapled to a body lumen;

[0039] FIG. 22A is a perspective view of adjunct material having first and second layers and woven, atraumatic edges;

[0040] FIG. 22B is a side view of the adjunct material of FIG. 22A showing the first and second layers;

[0041] FIG. 22C is a side view of the adjunct material of FIG. 22A absorbing fluid in between the first and second layers;

[0042] FIG. 23A is a perspective view of adjunct material having a variable thickness in a lateral direction;

[0043] FIG. 23B is an end view of an anvil and cartridge assembly and two variable thickness adjuncts, a first adjunct material associated with the anvil and a second adjunct material associated with the cartridge assembly;

[0044] FIG. 23C is an end view of the anvil and cartridge assembly of FIG. 23B having the first and second adjunct materials coupled thereto;

[0045] FIG. 23D is a side view of the first and second adjunct material stapled to tissue;

[0046] FIG. 24A is a side view of an adjunct material having surface features formed thereon for penetrating and gripping into tissue;

[0047] FIG. 24B is a side view of another adjunct material having surface features for penetrating and gripping into tissue;

[0048] FIG. 24C is an end view of four rows of adjunct material, each row of adjunct material having a surface feature locked in a tissue;

[0049] FIG. 24D is a side view of an adjunct material having surface features penetrated into tissue;

[0050] FIG. 25A is a side view of another exemplary adjunct material having a plurality of pointed surface features for penetrating into tissue;

[0051] FIG. 25B is a side view of the adjunct material of FIG. 24A having the pointed surface features piercing into tissue;

[0052] FIG. 26A is a perspective view of a cartridge assembly having an adjunct material for detachable coupling to a distal end of the cartridge assembly;

[0053] FIG. 26B is a side view of the cartridge assembly and an anvil of a surgical stapler grasping tissue with the adjunct material of FIG. 26A extending beyond a distal end of the cartridge assembly;

[0054] FIG. 26C is a side view of the cartridge assembly and the anvil of FIG. 26B deploying staples through the adjunct material and the tissue;

[0055] FIG. 27A is a perspective view of adjunct material having protrusions configured to mate with corresponding depressions formed in a cartridge assembly;

[0056] FIG. 27B is a perspective view of adjunct material having a single protrusion configured to mate with a corresponding depression formed in a cartridge assembly;

[0057] FIG. 28A is an end view of an adjunct material extending around a cartridge assembly and having first and second lateral edges coupled to the cartridge assembly;

[0058] FIG. 28B is an end view of the adjunct material and the cartridge assembly of FIGS. 27A and a cutting member being advanced through the cartridge assembly to release the adjunct material from the cartridge assembly;

[0059] FIG. 29A is a perspective view of a cartridge assembly including suture coupling an adjunct material to the cartridge assembly;

[0060] FIG. 29B is a perspective view of the cartridge assembly and adjunct material of FIG. 29A, the suture detached from the cartridge assembly to release the adjunct material;

[0061] FIG. 30A is a perspective view of a shaft of a surgical stapler including an adjunct material coupled thereto;

[0062] FIG. 30B is a side view of the shaft of FIG. 30A showing attachment points for attaching the adjunct material to the shaft;

[0063] FIG. 30C is a perspective view of a driver insertable within the shaft and having a plurality of lateral extension portions;

[0064] FIG. 30D is a perspective view of adjunct material for attaching to the shaft;

[0065] FIG. 30E is a partial top view of the shaft of FIG. 30A with a cutting member of the stapler in a first, retracted position;

[0066] FIG. 30F is a partial top view of the shaft of FIG. 30A with the cutting member in a second, advanced position that releases the adjunct material from the shaft;

[0067] FIG. 31A is an end view of a cartridge assembly, an adjunct material, and an insertion tool for attaching the adjunct material to the cartridge assembly;

[0068] FIG. 31B is an end view of the insertion tool pressing the adjunct material onto the cartridge assembly of FIG. 31A;

[0069] FIG. 31C is an end view of the cartridge assembly of FIG. 31A having the adjunct material attached thereto and after the insertion tool has been removed from the cartridge assembly;

[0070] FIG. 32A is an exemplary kit including a retaining tool and a surgical stapler, the retaining tool being configured for wrapping the adjunct material around a cartridge assembly/anvil;

[0071] FIG. 32B is a side view of the retaining tool of FIG. 32A being advanced proximally along a longitudinal axis of the anvil and the cartridge assembly;

[0072] FIG. 32C is a perspective view of the retaining tool and stapler of FIG. 32A, the retaining tool being in a proximal most position;

[0073] FIG. 33A is a perspective view of an end effector of a stapler having an adjunct material coupled thereto and positioned above a trocar;

[0074] FIG. 33B is a perspective view of the end effector of FIG. 33A having the adjunct material wrapped around the end effector as the end effector is inserted through the trocar;

[0075] FIG. 34A is an end view of a cartridge assembly and an anvil of a surgical stapler having a multi-layer adjunct material coupled thereto;

[0076] FIG. 34B is a side view of three adjuncts stapled onto tissue and having overlapping portions therebetween;

[0077] FIG. 34C is a perspective view of a first adjunct material and a second adjunct material stapled onto tissue and having first and second overlapping portions;

[0078] FIG. 35A is a perspective view of first and second adjunct materials stapled onto tissue and having a sealant delivered onto an outer surface of the first adjunct;

[0079] FIG. 35B is a side view of the first and second adjunct materials of FIG. 35A stapled to tissue;

[0080] FIG. 35C is a side view of the first and second adjunct materials of FIG. 35A having sealant delivered to a space below an outer surface of the adjunct;

[0081] FIG. 35D is a side view of the first and second adjunct materials of FIG. 35A in an expanded position;

[0082] FIG. 36A is a perspective view a system for nebulizing a sealant which includes a container and an applicator tool extending through a trocar and into a patient;

[0083] FIG. 36B is perspective view of the applicator tool of FIG. 36A delivering sealant to a staple line in tissue;

[0084] FIG. 36C is a perspective view of the nebulized sealant of FIG. 36A hardened onto the staple line;

[0085] FIG. 37A is a perspective view of another exemplary system for nebulizing a sealant and delivering a nebulized sealant to a patient directly through a trocar and into a patient; and

[0086] FIG. 37B is a perspective view of the trocar of FIG. 37A delivering nebulized sealant onto tissue at and beyond the staple line.

DETAILED DESCRIPTION

[0087] Certain exemplary embodiments will now be described to provide an overall understanding of the principles of the structure, function, manufacture, and use of the devices and methods disclosed herein. One or more examples of these embodiments are illustrated in the accompanying drawings. Those skilled in the art will understand that the devices and methods specifically described herein and illustrated in the accompanying drawings are non-limiting exemplary embodiments and that the scope of such devices and methods is defined solely by the claims. The features illustrated or described in connection with one exemplary embodiment may be combined with the features of other embodiments. Such modifications and variations are intended to be included within the scope of the devices and methods described herein. Further, in the present disclosure, like-numbered components of the various embodiments generally have similar features when those components are of a similar nature and/or serve a similar purpose.

[0088] Reference throughout the specification to “various embodiments,” “some embodiments,” “one embodiment,” or “an embodiment,” or the like, means that a particular feature, structure, or characteristic described in connection with the embodiment is included in at least one embodiment. Thus, appearances of the phrases “in various embodiments,” “in

some embodiments,” “in one embodiment,” or “in an embodiment,” or the like, in places throughout the specification are not necessarily all referring to the same embodiment. Furthermore, the particular features, structures, or characteristics may be combined in any suitable manner in one or more embodiments. Thus, the particular features, structures, or characteristics illustrated or described in connection with one embodiment may be combined, in whole or in part, with the features, structures, or characteristics of one or more other embodiments without limitation. Such modifications and variations are intended to be included within the scope of the methods, apparatus, devices, and systems described herein.

[0089] The terms “proximal” and “distal” are used herein with reference to a clinician manipulating the handle portion of the surgical instrument. The term “proximal” referring to the portion closest to the clinician and the term “distal” referring to the portion located away from the clinician. It will be further appreciated that, for convenience and clarity, spatial terms such as “vertical,” “horizontal,” “up,” and “down” may be used herein with respect to the drawings. However, surgical instruments are used in many orientations and positions, and these terms are not intended to be limiting and/or absolute.

[0090] It can be desirable to use one or more biologic materials and/or synthetic materials, collectively referred to herein as “adjunct materials,” in conjunction with surgical instruments to help improve surgical procedures. These biologic materials may be derived from human and/or animal sources. A person skilled in the art may refer to these types of materials as buttress materials as well as adjunct materials.

[0091] Various exemplary devices and methods are provided for performing surgical procedures. In some embodiments, the devices and methods are provided for open surgical procedures, and in other embodiments, the devices and methods are provided for laparoscopic, endoscopic, and other minimally invasive surgical procedures. The devices may be fired directly by a human user or remotely under the direct control of a robot or similar manipulation tool. However, a person skilled in the art will appreciate that the various methods and devices disclosed herein can be used in numerous surgical procedures and applications. Those skilled in the art will further appreciate that the various instruments disclosed herein can be inserted into a body in any way, such as through a natural orifice, through an incision or puncture hole formed in tissue, or through an access device, such as a trocar cannula. For example, the working portions or end effector portions of the instruments can be inserted directly into a patient’s body or can be inserted through an access device that has a working channel through which the end effector and elongated shaft of a surgical instrument can be advanced.

[0092] End effectors of the surgical instruments as described herein can be configured to deliver one or more synthetic materials and/or biologic materials, collectively referred to herein as “adjunct materials,” to a surgical site to help improve surgical procedures. These biologic materials may be derived from human and/or animal sources. While a variety of different end effectors can benefit from the use of adjunct materials, in some exemplary embodiments the end effector can be a surgical stapler. When used in conjunction with a surgical stapler, the adjunct material(s) can be disposed between and/or on jaws of the stapler, incorporated into a staple cartridge disposed in the jaws, or otherwise placed in proximity to the staples. When staples are deployed, the adjunct material(s) can remain at the treatment site with the

staples, in turn providing a number of benefits. In some instances, the adjunct material(s) can be used to help seal holes formed by staples as they are implanted into tissue, blood vessels, and various other objects or body parts, and/or can be used to provide tissue reinforcement at the treatment site. Tissue reinforcement may be needed to keep the staples from tearing through the tissue if the tissue is diseased, is healing from another treatment such as irradiation, medications such as chemotherapy, or other tissue property altering situation. In some instances, the adjunct material(s) may minimize tissue movement in and around the staple puncture sites that can occur from tissue deformation that occurs after stapling (e.g., lung inflation, gastrointestinal tract distension, etc.). It will be recognized by one skilled in the art that a staple puncture site may serve as a stress concentration and that the size of the hole created by the staple will grow when the tissue around it is placed under tension. Restricting the tissues movement around these puncture sites can minimize the size the holes may grow to under tension. In some instances, the adjunct material(s) can be configured to wick or absorb beneficial fluids, e.g., sealants, blood, glues, that further promote healing, and in some instances, the adjunct material(s) can be configured to degrade to form a gel, e.g., a sealant, that further promotes healing. In some instances, the adjunct may carry materials that when placed into a wet environment (e.g., blood, water, saline, or other bodily fluids) form a sealant to create a seal (e.g., human or animal derived fibrinogen and thrombin can be lyophilized into a powder form that when mixed with water creates a sealant). Still further, the material (s) can help reduce inflammation, promote cell growth, and otherwise improve healing.

[0093] FIG. 2 illustrates one embodiment of an adjunct material that includes a porous buttress 30 that can be fixed to a tissue T to be treated by a surgical stapler and that remains at the treatment site with staples 70. The buttress 30 can be made from one or more absorbent materials and can be stamped, pressed, cut, molded, woven, melted, blown, comprised from composite structures and/or methods or otherwise shaped to facilitate absorption, reinforcement, delivery and/or retention of beneficial fluids such as sealants, glues, blood, etc. The absorption and/or retention of beneficial fluids, for example a fibrin sealant 40, at the treatment site can further help to prevent leaks and to reinforce the buttress 30.

Surgical Stapling Instrument

[0094] While a variety of surgical instruments can be used in conjunction with the adjunct materials disclosed herein, FIG. 3 illustrates one, non-limiting exemplary embodiment of a surgical stapler 10 suitable for use with one or more adjunct materials. The instrument 10 generally includes a handle assembly 12, a shaft 14 extending distally from a distal end 12d of the handle assembly 12, and an end effector 50 at a distal end 14d of the shaft 14. Because the illustrated embodiment is a surgical stapler, the end effector 50 has jaws 52, 54, although other types of end effectors can be used with the shaft 14, handle assembly 12, and components associated with the same. The surgical stapler 10 includes opposed lower and upper jaws 52, 54 with the lower jaw 52 including a staple channel 56 (FIG. 4) configured to support a staple cartridge 60, and the upper jaw 54 having an inner surface 58 that faces the lower jaw 52 and that is configured to operate as an anvil to help deploy staples 70 of the staple cartridge 60. The jaws 52, 54 are configured to move relative to one another to clamp tissue or other objects disposed therebetween, and compo-

nents of a firing system can be configured to pass through at least a portion of the end effector **50** to eject the staples into the clamped tissue. In various embodiments a knife blade **81** can be associated with the firing system to cut tissue during the stapling procedure. At least one of the opposed lower and upper jaws **52**, **54** will be moveable relative to the other lower and upper jaws **52**, **54**. At least one of the opposed lower and upper jaws **52**, **54** may be fixed or otherwise immovable. In some embodiments, both of the opposed lower and upper jaws **52**, **54** will be movable.

[0095] Operation of the end effector **50** can begin with input from a clinician at the handle assembly **12**. The handle assembly **12** can have many different configurations designed to manipulate and operate the end effector **50** associated therewith. In the illustrated embodiment, the handle assembly **12** has a pistol-grip type housing **18** with a variety of mechanical and/or electrical components disposed therein to operate various features of the instrument. For example, the handle assembly **12** can include a rotation knob **26** mounted adjacent a distal end **12d** thereof which can facilitate rotation of the shaft **14** and/or the end effector **50** with respect to the handle assembly **12** about a longitudinal axis **L** of the shaft **14**. The handle assembly **12** can further include clamping components as part of a clamping system actuated by a clamping trigger **22** and firing components as part of the firing system that are actuated by a firing trigger **24**. The clamping and firing triggers **22**, **24** can be biased to an open position with respect to a stationary handle **20**, for instance by a torsion spring. Movement of the clamping trigger **22** toward the stationary handle **20** can actuate the clamping system, described below, which can cause the jaws **52**, **54** to collapse towards each other and to thereby clamp tissue therebetween. Movement of the firing trigger **24** can actuate the firing system, described below, which can cause the ejection of staples from a staple cartridge disposed therein and/or the advancement the knife blade **81** to sever tissue captured between the jaws **52**, **54**. A person skilled in the art will recognize that various configurations of components for a firing system, mechanical, hydraulic, pneumatic, electromechanical, robotic, or otherwise, can be used to eject staples and/or cut tissue, and thus a detailed explanation of the same is unnecessary.

[0096] As shown in more detail in FIG. 4, the end effector **50** of the illustrated embodiment is a surgical stapling tool having a lower jaw **52** that serves as a cartridge assembly or carrier and an opposed upper jaw **54** that serves as an anvil. The staple cartridge **60**, having a plurality of staples **70** therein, is supported in a staple tray **57**, which in turn is supported within the cartridge channel of the lower jaw **52**. The upper jaw **54** has a plurality of staple forming pockets **66** (FIG. 11), each of which is positioned above a corresponding staple from the plurality of staples **70** contained within the staple cartridge **60**. The upper jaw **54** can be connected to the lower jaw **52** in a variety of ways, although in the illustrated embodiment the upper jaw **54** has a proximal pivoting end **54p** that is pivotally received within a proximal end **56p** of the staple channel **56**, just distal to its engagement to the shaft **14**. When the upper jaw **54** is pivoted downwardly, the upper jaw **54** moves the anvil surface **58** and the staple forming pockets **66** formed thereon move toward the opposing staple cartridge **60**.

[0097] Various clamping components can be used to effect opening and closing of the jaws **52**, **54** to selectively clamp tissue therebetween. In the illustrated embodiment, the piv-

oting end **54p** of the upper jaw **54** includes a closure feature **54c** distal to its pivotal attachment with the staple channel **56**. Thus, a closure tube **82**, whose distal end includes a horseshoe aperture **82a** that engages the closure feature **54c**, selectively imparts an opening motion to the upper jaw **54** during proximal longitudinal motion and a closing motion to the upper jaw **54** during distal longitudinal motion of the closure tube **82** in response to the clamping trigger **22**. It will be appreciated by a person skilled in the art that opening and closure of the end effector **50** may be effected by relative motion of the lower jaw **52** with respect to the upper jaw **54**, relative motion of the upper jaw **54** with respect to the lower jaw **52**, or by motion of both jaws **52**, **54** with respect to one another.

[0098] The firing components of the illustrated embodiment can include a firing bar **84**, as shown in FIG. 5, having an E-beam **86** on a distal end thereof. The firing bar **84** is encompassed within the shaft **14**, for example in a longitudinal firing bar slot **14s** of the shaft **14**, and guided by a firing motion from the handle **12**. Actuation of the firing trigger **24** can affect distal motion of the E-beam **86** through at least a portion of the end effector **50** to thereby cause the firing of staples **70** contained within the staple cartridge **60**. In the illustrated embodiment, guides **85** projecting from a distal end of the E-Beam **86** can engage a wedge sled **90**, which in turn can push staple drivers **92** upwardly through staple cavities **68** formed in the staple cartridge **60**. Upward movement of the staple drivers **92** applies an upward force on each of the plurality of staples **70** within the cartridge **60** to thereby push the staples **70** upwardly against the anvil surface **58** of the upper jaw **54** and to create formed staples **70'**.

[0099] In addition to causing the firing of staples, the E-beam **86** can be configured to facilitate closure of the jaws **52**, **54**, spacing of the upper jaw **54** from the staple cartridge **60**, and/or severing of tissue captured between the jaws **52**, **54**. In particular, a pair of top pins **87** and a pair of bottom pins **89** can engage one or both of the upper and lower jaws **52**, **54** to compress the jaws **52**, **54** toward one another as the firing bar **84** advances through the end effector **50**. Simultaneously, a knife **81** extending between the top and bottom pins **87**, **89** can be configured to sever tissue captured between the jaws **52**, **54**.

[0100] In use, the surgical stapler **10** can be disposed in a cannula or port and disposed at a surgical site. A tissue to be cut and stapled can be placed between the jaws **52**, **54** of the surgical stapler **10**. Features of the stapler **10** can be maneuvered as desired by the clinician to achieve a desired location of the jaws **52**, **54** at the surgical site and the tissue with respect to the jaws **52**, **54**. After appropriate positioning has been achieved, the clamping trigger **22** can be pulled toward the stationary handle **20** to actuate the clamping system. The trigger **22** can cause components of the clamping system to operate such that the closure tube **82** advances distally through at least a portion of the shaft **14** to cause at least one of the jaws **52**, **54** to collapse towards the other to clamp the tissue disposed therebetween. Thereafter, the trigger **24** can be pulled toward the stationary handle **20** to cause components of the firing system to operate such that the firing bar **84** and/or the E-beam **86** are advanced distally through at least a portion of the end effector **50** to effect the firing of staples **70** and optionally to sever the tissue captured between the jaws **52**, **54**.

[0101] Another embodiment of a surgical instrument **100** is illustrated in FIG. 6. Like surgical instrument **10**, surgical instrument **100** includes a handle assembly **112** with a shaft

114 extending distally therefrom and having an end effector **150** on a distal end thereof for treating tissue. Upper and lower jaws **154**, **152** of the end effector **150** can be configured to capture tissue therebetween, staple the tissue by firing of staples from a cartridge **160** disposed in the lower jaw **154**, and/or to create an incision in the tissue. In this embodiment, an attachment portion **116** on a proximal end of the shaft **114** can be configured to allow for removable attachment of the shaft **114** and the end effector **150** to the handle assembly **112**. In particular, mating features **125** of the attachment portion **116** can mate to complementary mating features **123** of the handle assembly **112**. The mating features **123**, **125** can be configured to couple together via, e.g., a snap fit coupling, a bayonet type coupling, etc., although any number of complementary mating features and any type of coupling can be used to removably couple the shaft **114** to the handle assembly **112**. Although the entire shaft **114** of the illustrated embodiment is configured to be detachable from the handle assembly **112**, in some embodiments the attachment portion **116** can be configured to allow for detachment of only a distal portion of the shaft **114**. Detachable coupling of the shaft **114** and/or the end effector **150** can allow for selective attachment of a desired end effector **150** for a particular procedure, and/or for reuse of the handle assembly **112** for multiple different procedures.

[0102] The handle assembly **112** can have one or more features thereon to manipulate and operate the end effector **150**. By way of non-limiting example, a rotation knob **126** mounted on a distal end of the handle assembly **112** can facilitate rotation of the shaft **114** and/or the end effector **150** with respect to the handle assembly **112**. The handle assembly **112** can further include clamping components as part of a clamping system actuated by trigger **122** and firing components as part of a firing system that can also be actuated by the trigger **122**. Thus, in some embodiments, movement of the trigger **122** toward a stationary handle **120** through a first range of motion can actuate clamping components to cause opposed jaws **152**, **154** to approximate toward one another to a closed position. Further movement of the trigger **122** toward the stationary handle **120** through a second range of motion can actuate firing components to cause the ejection of staples from the staple cartridge **160** and /or the advancement of a knife to sever tissue captured between the jaws **152**, **154**.

[0103] Yet another embodiment of a surgical instrument **200** is illustrated in FIG. 7. Like surgical instruments **10** and **100**, surgical instrument **200** includes a handle assembly **212** with a shaft **214** extending distally therefrom and having an end effector **250** on a distal end thereof for treating tissue. The end effector **250** can include a cartridge assembly **252** and an anvil **254**, each having a tissue-contacting surface **260p**, **260d** that is substantially circular in shape. The cartridge assembly **252** and anvil **254** can be coupled together via a shaft **262** extending from the anvil **254** to the handle assembly **212** of the stapler **200**, and manipulating an actuator **222** on the handle assembly **220** can retract and advance the shaft **262** to move the anvil **254** relative to the cartridge assembly **252**. In one embodiment, the shaft **262** can be formed of first and second portions (not shown) configured to releasably couple together to allow the anvil **254** to be detached from the cartridge assembly **252**, allowing greater flexibility in positioning the anvil **254** and the cartridge assembly **252** in a body. For example, the first portion of the shaft can be disposed within the cartridge assembly **252** and extend distally outside of the cartridge assembly **252**, terminating in a distal mating feature. The second portion of the shaft **214** can be disposed

within the anvil **254** and extend proximally outside of the cartridge assembly **252**, terminating in a proximal mating feature. In use, the proximal and distal mating features can be coupled together to allow the anvil **254** and cartridge assembly **252** to move relative to one another. The anvil **254** and cartridge assembly **252** can perform various functions and can be configured to capture tissue therebetween, staple the tissue by firing of staples from a cartridge assembly **252** and/or can create an incision in the tissue. In general, the cartridge assembly **252** can house a cartridge containing the staples and can deploy staples against the anvil **254** to form a circular pattern of staples around a circumference of a tubular body organ.

[0104] The handle assembly **212** of the stapler **200** can have various actuators disposed thereon that can control movement of the stapler. For example, the handle assembly **212** can have a rotation knob **226** disposed thereon to facilitate positioning of the end effector **250** via rotation, and/or a trigger **222** for actuation of the end effector **250**. Movement of the trigger **222** through a first range of motion can actuate components of a clamping system to approximate the jaws, i.e. move the anvil **254** toward the cartridge assembly **252**. Movement of the trigger **222** through a second range of motion can actuate components of a firing system to cause the staples to deploy from the staple cartridge assembly **252** and/or cause advancement of a knife to sever tissue captured between the cartridge assembly **252** and the anvil **254**.

[0105] The illustrated embodiments of surgical stapling instruments **10**, **100**, and **200** provide only a few examples of many different configurations, and associated methods of use, that can be used in conjunction with the disclosures provided herein. Although the illustrated embodiments are all configured for use in minimally invasive procedures, it will be appreciated that instruments configured for use in open surgical procedures, e.g., open linear staplers as described in U.S. Pat. No. 8,317,070, can be used in conjunction with the disclosures provided herein. Greater detail on the illustrated embodiments, as well as additional exemplary embodiments of surgical staplers, components thereof, and their related methods of use, that can be used in accordance with the present disclosure include those devices, components, and methods provided for in U.S. Publication No. 2013/0256377, U.S. Pat. No. 8,393,514, U.S. Pat. No. 8,317,070, U.S. Pat. No. 7,143,925, U.S. patent application Ser. No. 14/074,884, entitled "Sealing Materials for Use in Surgical Procedures," and filed on Nov. 8, 2013, U.S. patent application Ser. No. 14/074,810, entitled "Hybrid Adjunct Materials for Use in Surgical Stapling," and filed on Nov. 8, 2013, U.S. patent application Ser. No. 14/075,438, entitled "Positively Charged Implantable Materials and Method of Forming the Same," and filed on Nov. 8, 2013, U.S. patent application Ser. No. 14/075,459, entitled "Tissue Ingrowth Materials and Method of Using the Same," and filed on Nov. 8, 2013, U.S. patent application Ser. No. 14/074,902, entitled "Hybrid Adjunct Materials for Use in Surgical Stapling," and filed on Nov. 8, 2013, U.S. patent application Ser. No. 14/226,142, entitled "Surgical Instrument Comprising a Sensor System," and filed on Mar. 26, 2014, each of which is incorporated by reference herein in its entirety.

End Effector Variations

[0106] End effectors of the surgical stapling instruments described herein can have one or more features for adjusting an amount of compression applied to tissue captured by the

end effector. In some embodiments, the end effector can be configured to create a desired compression profile in tissue captured therein, for example a profile that helps to minimize bleeding, tearing, and/or leakage of the treated tissue. By way of non-limiting example, the desired tissue compression profile can be obtained using variations in a gap between upper and lower jaws of the end effector and/or variations in the orientation, size, and/or shape of staples applied to tissue by the end effector. As described in detail herein, adjunct material(s) used in conjunction with such an end effector can be configured to assist in creating the desired tissue compression profile and/or to accommodate features used to create the desired tissue compression profile.

[0107] Any such variations described herein can be used alone or together to provide the desired tissue compression profile. Although exemplary end effectors and components thereof are described in conjunction with a particular surgical instrument, e.g., instruments 10, 100, and 200, it will be appreciated that the end effectors and components thereof can be configured for use with other embodiments of surgical instruments as described herein.

[0108] In some embodiments, a staple cartridge disposed within an end effector of a surgical stapling instrument can have a first portion configured to compress tissue captured by the end effector more than a second portion when the end effector is in a closed position. The first portion of the cartridge can be spaced longitudinally and/or laterally from the second portion to create a desired compression gradient. For example, as shown in FIGS. 4 and 8, the staple cartridge 60 can have a stepped tissue contacting surface. In particular, the cartridge 60 can have an inner tissue contacting surface 62 and outer tissue contacting surfaces 64 that extend upwardly to a taller height than the inner tissue contacting surface 62. In this way, when the upper jaw 54 is in the closed position in close approximation with the cartridge 60, the anvil surface 58 can be configured to compress the outer surfaces 64 more than the inner surface 62 due to the taller height of the outer surfaces 64. In some circumstances, including circumstances where tissue positioned between the anvil surface 58 and the cartridge 60 has a constant, or at least substantially constant, thickness, the pressure generated within the tissue can be greater at outer portions of the end effector 50 than at inner portions of the end effector 50. Whereas a compression gradient generated by the cartridge 60 varies in a stepped manner, it will be appreciated by a person skilled in the art that a gradual compression gradient can be generated within the tissue by a gradual increase in height of various portions of the cartridge 60. It will also be appreciated that a compression gradient can be obtained by variations in height of the anvil surface 58, alone or in combination with height variations of the cartridge 60, and that height variations can be spaced laterally and/or longitudinally across the end effector 50.

[0109] In some embodiments, one or more adjunct materials fixed to an end effector of a surgical stapling instrument can be used to create a desired compression profile in tissue captured by the end effector. Referring now to FIG. 9, a compressible, implantable staple cartridge 360 can be formed from one or more adjunct materials as described herein and can be configured to be seated within an end effector of a surgical instrument, e.g., an end effector 350. The cartridge 360 can have a height that decreases from a tallest height H1 at a distal end 360d thereof to a smallest height H2 at a proximal end 360p thereof. In this way, when an upper jaw 354 of the end effector 350 is in the closed position in close

approximation with the cartridge 360, an upper jaw 354 of the end effector 350 can be configured to compress the distal end 360d more than the proximal end 360p. Although the compression gradient created in the captured tissue by the cartridge 360 decreases linearly from the distal end 360d to the proximal end 360p, it will be appreciated by a person skilled in the art that any compression gradient can be created by different shapes of the cartridge 360. In at least one embodiment, a thickness of the cartridge 360 can vary across its width, similar to the cartridge 360.

[0110] In some embodiments, staples contained within a staple cartridge of an end effector can be configured to create a desired compression profile within tissue captured by the staples. The desired compression profile can be created in stapled tissue, for example, where staples within the staple cartridge have different unformed staple heights. As shown in FIG. 10, an unformed height H of the exemplary staple 70 can be measured from a base 74 of the staple 70 to a top, or tip, of legs 72a, 72b of the staple 70. Referring now to FIG. 11, which illustrates a cross section of the end effector 350, a first group of staples 370a can have first staple height H1 that is taller than a second staple height H2 of a second group of staples 370b. The first group of the staples 370a can be positioned in a first portion of the staple cartridge 360, for example in an outer portion, and the second group of staples 370b can be positioned in a second portion of the staple cartridge 360, for example in an inner portion. In the illustrated embodiment, the cartridge 360, and therefore the compression gradient, can be configured to be symmetrical about a slot 367 configured to receive a cutting instrument, e.g., the E-beam 86, therethrough. It will be appreciated by a person skilled in the art that the first and second groups of staples 370a, 370b can be arranged in any pattern and can be spaced laterally and/or longitudinally along the cartridge 360. In certain embodiments, a plurality of staple groups, each group having different unformed staple heights, can be utilized. In at least one such embodiment, a third group having an intermediate staple height can be positioned in the cartridge intermediate the first group of staples and the second group of staples. In various embodiments, each staple within a staple row in the staple cartridge can comprise a different staple height. In at least one embodiment, the tallest staple within a staple row can be positioned on a first end of a staple row and the shortest staple can be positioned on an opposite end of the staple row. In at least one such embodiment, the staples positioned intermediate the tallest staple and the shortest staple can be arranged such that the staple heights descend between the tallest staple and the shortest staple, for example.

[0111] Similarly, staples within a staple cartridge can have different crown widths to create a desired compression profile in the stapled tissue. As shown in FIG. 10, a crown width W of the exemplary staple 70 can be measured from one side of the base 74 of the staple 70 to an opposite side. Like the above-described variations in staple height H, variations in the staple width W can be spaced throughout the staple cartridge to create a plurality of staple groups dispersed longitudinally and/or laterally across the cartridge. By way of non-limiting example, FIG. 12 illustrates a staple cartridge 260 for use with the surgical instrument 200 and having staples 270 therein with different crown widths W. The staple cartridge 260 houses three groups of staples 270a, 270b, 270c, each having different widths W1, W2, and W3, respectively, although any number of staple groups is possible. As shown, the groups of staples 270a, 270b, 270c can be arranged in circumferential

rows, with the staples **270c** having the largest width **W1** positioned on an outermost edge of the cartridge **260** and the staples **270a** having the smallest width **W3** positioned on an innermost edge of the cartridge **260**. In other embodiments, staples having a larger crown width can be positioned near an inner most edge of a cartridge and staples having a smaller crown width can be positioned near an outer edge of the cartridge. In still further embodiments, staples along the same row can have different crown widths.

[0112] Additionally or alternatively, it may be possible to create a desired tissue compression profile by the creation of different formed (final) staple heights. FIG. 13 illustrates an exemplary embodiment of lines of formed staples **470'** installed using a surgical stapling instrument as described herein and configured to apply staples **470'** having different formed heights as well as to cut tissue to thereby create a cut line **494**. As shown in FIG. 13, formed heights **F1** of a first group of staples **470a'** in a first row that is the farthest distance away from the cut line **494** are greater than formed heights **F3** of a third group of staples **470c'** in a third row that is closest to the cut line **494**. A second group of staples **470b'** in a second row that is formed between the first and third rows can have staples **470b'** with a formed height **F2** that is between the heights **F1**, **F3**. In other embodiments, formed heights of the staples can decrease from an innermost row to an outermost row. In still further embodiments, formed heights of the staples in a single row can increase or decrease from staple to staple.

[0113] Referring again to FIG. 11, differences in formed staple heights can be attained by, for example, altering a staple forming distance **A**. Forming distances **A1**, **A2** can be measured from a seat of staples **370a**, **370b**, respectively, within the cartridge **360**, and an apex of a corresponding forming pocket **366** of the anvil surface **358** when the upper jaw **354** is in the closed position. In one embodiment, for example, a first staple forming distance **A1** is different from a second staple forming distance **A2**. Because the forming distance **A1** is greater than the forming distance **A2**, the staples **370a** are not compressed as much as the staples **370b**, which can alter the formed heights of the staples **370a**, **370b**. In particular, greater amounts of compression, corresponding to smaller forming distances, can result in staples with smaller formed (final) heights. It will be understood that similar results may be attained in any desired pattern.

[0114] Varied tissue compression gradients can be obtained via patterns in staple orientation within a staple cartridge, for example by the patterns illustrated in FIGS. 14 and 15. In the embodiment depicted in FIG. 14, staple cartridge **560** can include at least one first staple cavity **568a** and at least one second staple cavity **568b** for housing staples **570** therein. The first cavity **568a** can be situated on first lateral side **563** of the cartridge **560** and the second cavity **568b** can be situated on a second lateral side **565** of the cartridge **560**, the first and second lateral sides **563**, **565** being separated by a slot **567** configured to receive a cutting instrument, e.g., the E-beam **86**, therethrough. The first cavity **568a** can define a first longitudinal axis **569a** and the second cavity **568b** can define a second longitudinal axis **569b**. In the illustrated embodiment, the first axis **569a** is perpendicular, or substantially perpendicular, to the second axis **569b**. In other embodiments, the first axis **569a** can be transverse to the second axis **569b** such that axes **569a**, **569b** can create an acute or obtuse angle therebetween. In still other embodiments, the first axis **569a** can be parallel to, or substantially parallel to, the second

axis **569b**. In some embodiments, at least a portion of the staple cavities **568a**, **568b** can overlap, such that staples **570** therein can be interlocked when formed. The cartridge **560** can have a plurality of each of the first and second cavities **568a**, **568b**, which can be arranged in any pattern on first and second sides **563**, **565** of the cartridge **560**, for example in rows extending along both sides **563**, **565** of the cartridge **560** along a longitudinal axis **Lc** of the cartridge **560**. The staples **570** housed within the cavities **568a**, **568b** can be implanted into tissue in a pattern determined by the orientation and positioning of the cavities **568a**, **568b**. The cartridge **560**, for example, can be used to implant staples **570** having different orientations of the staples **570** on opposite sides of an incision line created by a surgical instrument carrying the cartridge **560**.

[0115] In other embodiments, for example the embodiment of a cartridge **660** illustrated in FIG. 15, staple cavities **668a** and **668b** having different orientations can both be disposed on a single lateral side of the cartridge **660**. As shown in FIG. 15, an axis **669a** of the first staple cavity **668a** is perpendicular, or substantially perpendicular, to an axis **669b** of the second staple cavity **668b**, both of which are disposed on each of first and second lateral sides **663**, **665** of the cartridge **660**. In other embodiments, the axes **669a**, **669b** can form an acute or obtuse angle therebetween, or can be parallel to one another. A plurality of the first and second cavities **668a**, **668b** can be aligned in adjacent rows along a longitudinal axis **Lc'** of the cartridge **660** on each of the first and second sides **663**, **665** of the cartridge **660**. In this embodiment, staples **670** housed within the cavities **668a**, **668b** can be implanted into tissue in a symmetrical pattern about an incision line created by a surgical instrument carrying the cartridge **660**. Greater detail on staple patterns, as well as additional embodiments of such patterns, can be found in U.S. Publication No. 2011/0192882, incorporated herein by reference in its entirety.

Exemplary Compositions for Adjunct Materials

[0116] Regardless of the configuration of the surgical instrument, the present disclosure provides for the use of implantable materials, e.g., synthetic and/or biological materials, collectively "adjunct materials," in conjunction with instrument operations. As shown in FIG. 16, the end effector **50** can include at least one piece of adjunct material **30** positioned intermediate the lower and upper jaw members **52**, **54** and it can be releasably retained to one of the staple channel **56** and/or the anvil surface **58**. In use, the adjunct material **30** and patient tissue can be captured by staples **70** when the staples **70** are fired. Then, the adjunct material **30** can be separated from the surgical stapler and can remain in the patient when the stapler is removed from the patient. Exemplary devices and methods for attaching one or more adjunct materials to an end effector of a surgical instrument can be found in U.S. Publication No. 2013/0256377 and U.S. Publication No. 2013/0153641, incorporated herein by reference in their entirety.

[0117] Adjunct material used in conjunction with the disclosures provided for herein can have any number of configurations and properties. Generally, they can be made from a bioabsorbable material, a biofragmentable material, and/or a material otherwise capable of being broken down, for example, such that the adjunct material can be absorbed, dissolved, fragmented, and/or broken down during the healing process. In at least one embodiment, the adjunct material can be configured to degrade over time to form a gel, e.g., a

sealant, to assist in wound healing. In other embodiments, the adjunct material can include a therapeutic drug that can be configured to be released over time to aid the tissue in healing, for example. In further various embodiments, the adjunct materials can include a non-absorbable and/or a material not capable of being broken down, for example.

[0118] Some particularly advantageous adjunct materials can include porous polymer scaffolds that can be configured to be broken down, for example by exposure to water such that the water attacks the linkage of a polymer of the material. The degraded material can be configured to gel over a wound site to thereby coat the wounded tissue, e.g., wounded soft tissue, which can aid in compressing, sealing and/or generally creating an environment at the wound site that promotes healing of the tissue. In particular, such degradable polymers can allow for the tissue itself to become the weight-bearing component. In some embodiments, the degraded material can include chemoattractant agents that attract natural healing compounds to the wound site. The polymer scaffolds can be configured to have a desired rate of degradation, for example within minutes to hours after attachment to tissue, to thereby assist in the healing process almost immediately after attachment. For more details on porous polymer scaffolds as described herein, see Q. Chen et al., *Elastomeric biomaterials for tissue engineering*, *Progress in Polymer Science* 38 (2013) 584-671, incorporated herein by reference in its entirety.

[0119] In some embodiments, the porous polymer scaffolds described herein can be physically crosslinked, which can allow for shaping of the polymer into various complicated three-dimensional shapes, e.g., fibers, sheets, films etc., having any desired porosity, surface-to-volume ratio, and mechanical properties. The scaffold can be shaped into a desired form via a number of methods, for example by extrusion, wet spinning, electrospinning, thermally induced phase separation (TIPS), salt leaching/freezing-drying, etc. Where the scaffold is formed into a film or sheet, the film or sheet can have any desired thickness, for example in a range of about 50 to 750 μm or in a range of about 1 to 3 mm, depending on the desired application.

[0120] One embodiment of a porous polymer scaffold includes multiple layers, each of which can perform different wound healing functions. In an exemplary embodiment, the scaffold includes three layers. The first layer can be made from polyester carbonate urethane urea (PECUU), the second layer can be made from poly(ester urethane) urea (PEUU), and the third layer can be made from poly(carbonate urethane) urea (PCUU) lysine triisocyanate (LTI) or hexamethylene diisocyanate (HDI). A person skilled in the art will appreciate that the properties of each layer can be optimized to achieve desired results and performance. In some embodiments, the desired properties of the scaffold can be achieved by blending or copolymerizing the material of the third layer or copolymerized with various polymers or copolymers. By way of non-limiting examples, the material of the third layer can be blended with a polyester copolymer, for example polycaprolactone (PCL), polyglycolic acid PGA, poly(D,L-lactic acid) (PDLLA), PGA, and/or polyethylene glycol (PEG). Where the material of the third layer is blended with both the polyester copolymer and the PEG, a ratio of the polyester to the PEG in the third layer can be about 50:50. In another exemplary embodiment, the PCL can be present in a range of about 60-70% weight/volume, the PGA can be present in a range of about 20-30% weight/volume, the PEG

can be present in a range of about 50% weight/volume, and the PDLLA can be present in a range of about 10% weight/volume.

[0121] The three-layered film can be configured to degrade almost immediately upon attachment to tissue, for example within about 1 to 2 hours after attachment, although each of the three layers can be configured to degrade differently to have different healing benefits. The order, number, and thickness of each of the layers can vary, and can be tailored to create desired degradation and/or compression ratios. In some embodiments, the first, second, and third layers can be formed on top of a base material or substrate, for example on top of PCL, which can be configured to aid in mechanical compression of the wounded tissue.

[0122] Another exemplary embodiment of a porous polymer scaffold can be synthesized from polyhydroxyalkanoate (PHA). In an exemplary embodiment, the PHA can be naturally produced from a variety of microorganisms, e.g., Gram-negative or Gram-positive bacteria, or it can be synthesized, e.g., similar to the production of Biopol®, available from Zeneca of London, United Kingdom. Because PHAs are very quick to dissolve, scaffolds made from PHA can begin to degrade within 20 to 30 minutes after attachment to tissue via contact with heat and/or water. Where the PHA scaffold has a higher molecular weight, the degradation time can be higher, for example in a range of about 30 minutes to about 10 hours. The PHA can be formed into a very thin film, for example a film having a thickness of less than 0.1 mm, e.g., in a range of between 50 to 750 μm . In some embodiments, the PHA can be copolymerized and/or blended with one or more additional materials. By way of non-limiting example, the PHA can be copolymerized with hydroxylvalerate (HV), hydroxylbutyrate (HB), and/or hydroxylhexanoate (HH), which can reduce a level or crystallinity and/or brittleness of the PHA. In other embodiments, the PHA can be blended with one or more thermoplastics, e.g., poly(lactic acid) (PLA), PGA, PCL, starch, etc., to thereby customize a molecular weight and resultant mechanical properties of the scaffold. In certain aspects, one or more of the polymers can be a thermoplastic polymer.

[0123] In other embodiments, the scaffold can be synthesized from poly(polyol sebacate) (PPS), e.g., from poly(glycerol-sebacate) (PGS). Such scaffolds can be particularly biocompatible and can provide an additional advantage of reducing a risk of infection in addition to promoting healing. Other exemplary embodiments can be synthesized from xylitol-based elastomers, for example polyxylitol sebacates (PXSs), which can offer structural stability over a clinically required period and/or can enter the metabolic pathway slowly without causing rapid fluctuations of blood glucose levels. Scaffolds made from PXS's can be formed into a thicker film to thereby provide greater compression to the wound site, and can be configured to degrade within a range of about 10 hours to 8 days after attachment. Still other exemplary embodiments can be synthesized from poly(glycerol sebacate-co-acrylate) (PGSA), which can promote tissue in-growth into the scaffold, particularly when formed as a fiber, and/or can serve as an anti-bacterial agent. PGSA scaffolds can be useful as a replacement for traditional surgical sutures and staples, and/or can serve as a waterproof sealant for hollow organ anastomoses (e.g., ducts, intestine, etc.), 2D mesh grafts (e.g., treatment of hernias, ulcers, burns, etc.), and/or wound dressings (e.g., hemostatic patches, etc.). The

PGSA can be combined with glycerol, which can allow the scaffold to last longer in situ, for example up to 20 days.

[0124] In yet another embodiment, the scaffold can be made from poly(ϵ -caprolactone) (PCL), which can be

the art that the ranges provided in Table 1 are not intended to be limiting, and that a molecular weight of any of the polymers described herein can be altered to obtain the desired degradation properties.

TABLE 1

Film	Average molecular weight in Daltons	Approximate absorption times	Average thickness	Average length	Average width
Poly(ester carbonate urethane urea) (PECUU)	5,000 to 80,000	14 to 60 days	10 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Poly(ester urethane)urea (PEUU)	5,000 to 80,000	14 to 60 days	10 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Poly(carbonate urethane)urea (PCUU)	10,000 to 200,000 (preferably 15,000 to 50,000)	14 to 60 days	100 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Polyhydroxyalkanoate (PHA)	2.107×10^{29} to 2.589×10^{29}	7 to 60 days	100 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Poly(polyol sebacate) (PPS)	89,000 and 124,000	7 to 60 days	100 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Polyxylytol sebacates (PXS's)	1.47×10^{27} to 3.73×10^{27}	7 to 60 days	100 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Poly(glycerol sebacate-co-acrylate) (PGSA)	5.8×10^{26} to 7.5×10^{26}	7 to 60 days	10 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Poly(ϵ -caprolactone); silk fibroin; scaffold (SF)	25,000 to 325,000	21 to 60 days (SF)	10 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
(PCL/SF) Blend	4.21×10^{28} to 4.81×10^{28} (PCL)	2 to 3 years (PCL)			
PCL/SF (50/50)	3.01×10^{28}	7 days (gelatin)	100 μ m to 1 mil	25.4 to 100 mm	10.3 to 12.7 mm
Gelatin coated PCL (poly (ϵ -caprolactone))	1.98×10^{29} (gelatin) 4.21×10^{28} to 4.81×10^{28} (PCL)	2 to 3 years (PCL)			

blended with silk fibroin (SF) and which can be formed into a very thin film. The PCL/SF blend can have highly biocompatible properties and/or can improve cell attachment and/or proliferation to the scaffold. For example, when implanted onto tissue, the scaffold can release fibroin into the tissue to thereby promote faster healing, nearly immediate hemostasis, and/or to attract fibroblasts in greater numbers. The PCL component can further assist in the healing process by providing mechanical compression of the wounded tissue. A higher PCL content can provide better mechanical properties, while a higher SF content can provide better degradation properties. In general, the PCL content can be in a range of about 50 to 90% weight/volume and the SF content can be in a range of about 10 to 50% weight/volume. More details on the properties and manufacturing methods for scaffolds made from PCL and SF can be found in Jun Sik Lim et al., Fabrication and Evaluation of Poly(ϵ -caprolactone)/Silk Fibroin Blend Nanofibrous Scaffold, Biopolymers 97: 265-275 (2012), incorporated herein by reference in its entirety.

[0125] In still further embodiments, the scaffold can include PCL coated with a gelatin. The scaffold can be arranged in one or more layers, for example with the PCL serving as a substrate. The PCL can function to increase a mechanical strength of the scaffold and/or can support fibroblast adhesion and cell proliferation. More details on the properties and manufacturing methods for scaffolds made from gelatin-coated PCL can be found in Pengcheng Zhao et al., Biodegradable fibrous scaffolds composed of gelatin coated poly(ϵ -caprolactone) prepared by coaxial electrospinning, J. Biomed Mater Res 83A: 372-382 (2007), incorporated herein by reference in its entirety.

[0126] Table 1 below outlines exemplary molecular weight ranges, approximate absorption times, and average dimensions of films made from the aforementioned porous polymer scaffold materials. It will be appreciated by a person skilled in

[0127] Other suitable adjunct materials can include absorbable polyurethanes, e.g., polyurethanes derived from aromatic absorbable isocyanates that can be similar to methylene bis(phenyl isocyanate) (MDI) and chain extender diols. The absorbable polyurethanes can be configured to hydrolytically degrade into safe and biocompatible products upon hydrolysis. Non-limiting examples of hydrolysable aromatic isocyanates that can be used to form the absorbable polyurethanes include glycolate-diisocyanate, caprolactone-diisocyanate, glycolate-ethylene glycol-glycolate, glycolate-diethylene glycol-glycolate, lactate-diethylene glycol-lactate, trimer of glycolic acid with trimethylpropane, and tetraester of glycolic acid with pentaerythritol.

[0128] Another particularly advantageous adjunct material that can be used in conjunction with the disclosures provided herein are the materials that form the multilayered dressings disclosed in U.S. Publication No. 2006/0257458, incorporated herein in its entirety, which are particularly suited to absorb and retain fluids when compressed, e.g., by the application of staples. Other exemplary, non-limiting examples of synthetic materials that can be used in conjunction with the disclosures provided for herein, e.g., as a buttress, include biodegradable synthetic absorbable polymer such as a polydioxanone film sold under the trademark PDS® or with a Polyglycerol sebacate (PGS) film or other biodegradable films formed from PGA (Polyglycolic acid and various forms thereof, marketed under the trademarks Vicryl, Dexon, and/or Neoveil), PCL (Polycaprolactone), PLA or PLLA (Polylactic acid), PHA (polyhydroxyalkanoate), PGCL (poliglecaprone 25, sold under the trademark Monocryl), PANACRYL (Ethicon, Inc., Somerville, N.J.), Polyglactin 910, Poly glyconate, PGA/TMC (polyglycolide-trimethylene carbonate sold under the trademark Biosyn), polyhydroxybutyrate (PHB), poly(vinylpyrrolidone) (PVP), poly(vinyl alcohol) (PVA),

polydioxanone (PDO) and various forms thereof (e.g., marketed under the trademark PDS) or a blend or copolymerization of any of the above. Blends and/or copolymerizations of any of the aforementioned materials can be tailored to have a desired molecular weight and/or degradation rate.

[0129] Some non-limiting examples of biologic derived materials that can be used in conjunction with the disclosures provided for herein, e.g., as a sealant material, include platelet poor plasma (PPP), platelet rich plasma (PRP), starch, chitosan, alginate, fibrin, thrombin, polysaccharide, cellulose, collagen, bovine collagen, bovine pericardium, gelatin-resorcin-formalin adhesive, oxidized regenerated cellulose, regenerated cellulose, mussel-based adhesive, poly(amino acid), agarose, polyetheretherketones, amylose, hyaluronan, hyaluronic acid, whey protein, cellulose gum, starch, gelatin, silk, Progel®, available from Davol Inc. of Warwick, R.I., TachoSil®, available from Baxter of Deerfield, Ill., or other material suitable to be mixed with biological material and introduced to a wound or defect site, including combinations of materials, or any material apparent to those skilled in the art in view of the disclosures provided for herein. Biologic materials can be derived from a number of sources, including from the patient in which the biologic material is to be implanted, a person that is not the patient in which the biologic material is to be implanted, or other animals.

[0130] Additional disclosures pertaining to synthetic or polymer materials and biologic materials that can be used in conjunction with the disclosures provided herein can be found in U.S. Pat. No. 7,772,352, PCT Publication No. WO 2014/016819, U.S. Patent Application Publication No. 2006/0257458, U.S. Patent Application Publication No. 2012/0080335, U.S. Patent Application Publication No. 2012/0083835, U.S. Patent Application Publication No. 2013/0256372, U.S. Patent Application Publication No. 2013/0256365, U.S. Patent Application Publication No. 2013/0256376, U.S. patent application Ser. No. 13/710,931, entitled “Electrosurgical End Effector with Tissue Tacking Features,” and filed on Dec. 11, 2012, and U.S. patent application Ser. No. 13/763,192, entitled “Multiple Thickness Implantable Layers for Surgical Stapling Devices,” and filed on Feb. 8, 2013, each of which is incorporated by reference herein in its entirety.

Adjuncts Having Strain Relieving Features

[0131] A tissue adjunct can have various configurations, but can generally be configured to contact tissue as the tissue is clamped between a cartridge assembly and an anvil of a surgical stapler. One advantage of tissue adjuncts is their propensity to prevent or minimize leaks, such as fluid or gas leaks. Tissue adjuncts can perform this function by one or more of the following mechanisms: plugging holes or tears that occur at the staple puncture sites; restricting movement of tissue around staple puncture sites to prevent an increase in the size of staple holes and/or to prevent tissue tears; and minimizing strain gradients that occur between constrained tissues within the staple line and free tissue adjacent to the staple line.

[0132] In certain aspects, the adjunct material can be used to distribute the compressive clamping force over the tissue, absorb and retain beneficial fluids at the treatment site, improve the purchase of the staples, and/or promote hemostasis. In some embodiments, a first piece of adjunct material can be attached to a cartridge assembly and a second piece of

adjunct material can be attached to an anvil; however, any suitable number of adjunct materials can be situated within the end effector.

[0133] The tissue adjunct can include various features and be formed from various materials for assisting with sealing of tissue at a staple line and/or for preventing the formation of leaks in the tissue. For example, a tissue adjunct can have a central region configured to be deployed onto tissue and attached thereto via staples. The tissue adjunct can further include an outer region, also referred to herein as a wing region or wing portion, which can be positioned outside of a staple line when the adjunct is stapled to tissue. The wing portion can help to more evenly distribute strain and/or minimize strain gradients across a tissue as the tissue deforms or otherwise expands and contracts during normal bodily functions. In some embodiments, a sealant can be used in conjunction with the adjunct to help seal the stapled tissue. The sealant can be introduced into a patient in a first, liquid state and can be configured to transition to a second, hardened or solid state after a predetermined amount of time. When the sealant is in the first, liquid state, the sealant can seep into the adjunct and/or the staple line and then harden therein, thereby facilitating complete sealing of the tissue. The adjunct and the sealant can thus cooperate to provide a better, more complete seal of the staple line than if only the tissue adjunct or the sealant were used.

[0134] Exemplary adjuncts having central and wing regions are shown deployed onto tissue in FIGS. 17A and 17B. As shown in FIG. 17A, an adjunct 1000 can include a central region 1002 for receiving staples therethrough and a wing portion 1004 adjacent to the central region 1002. The central region 1002 of the adjunct 1000 can be sized and shaped to correspond to a size and shape of a cartridge assembly 52 and/or an anvil (not shown). For example, FIG. 17A illustrates an adjunct 1000 having a central region 1002 that corresponds in size and shape to a tissue-contacting surface of the cartridge assembly 52. That is, the central region 1002 can be substantially equal in size to the tissue-contacting surface. The central region 1002 of the adjunct 1000 shown in FIG. 17A can have a substantially elongate rectangular shape defined by proximal and distal edges 1002p, 1002d and first and second lateral edges 1002a, 1002b. The proximal edge 1002p of the central region 1002 can terminate in a proximal mating feature 1006 for coupling to a distal end 14d of a shaft 14 of a stapler 10. At least two of the remaining three edges of the central region 1002 can include a wing portion 1004 extending therearound and forming a perimeter of the adjunct 1000. For example, as shown in FIG. 17A, the wing portion 1004 of the adjunct 1000 can extend around the first and second lateral edges 1002a, 1002b and can extend distally beyond the distal edge 1002d of the central region 1002. In one embodiment, adjunct 1000 is sized and positioned in such a way on cartridge assembly 52 so that it can be separated by a cutting member in the stapler during use. In fact, a distal region of the wing portion 1004 is always cut. As shown, the wing portion 1004 can have a modified structure that is different from a structure of the central region 1002. In the illustrated embodiment, the central region 1002 can be substantially solid, e.g. a film, and the wing portion 1004 can be a mesh. As shown in FIG. 17B, when the adjunct 1000 is stapled to tissue T, the central region 1002 can have one or more rows/lines of staples 1008 extending therethrough and the wing portion 1004 can extend laterally away from the staples 1008. As shown, the adjunct 1000 stapled to the tissue

T includes half of the adjunct shown in FIG. 17A because the cutting member in the stapler severs the tissue while the staples 1008 are deployed thereon. The meshed wing portion 1004 can flex as the tissue expands and contracts and more evenly distribute a strain (or minimize a strain gradient) across a greater area of tissue than if the adjunct 1000 only included the central region 1002. For example, the wing portion 1004 can expand and contract in a direction transverse to the longitudinal axis LC of the central region 1002. This can help prevent the formation of pressure points which can create leaks in the stapled tissue after repeated expansion and contraction of the tissue. In certain aspects, the mesh can be formed from threads of the same film material as the central region 1002 extending in a criss-cross pattern. The longitudinal axis of half of the threads L1 can be disposed at an angle $\theta 1$ of about a 45 degrees relative to the longitudinal axis LC of the central region 1002, as shown, and a longitudinal axis L2 of the other half of the threads can be disposed at an angle $\theta 2$ of about a 45 degree angle relative to the longitudinal axis LC of the central region 1002, or can be positioned at other angles relative to the central region 1002. As will be appreciated by a person skilled in the art, the wing portion 1004 of the adjunct 1000 can be formed using various known manufacturing techniques, such as laser cutting or punching shapes such as squares, circles, diamonds, out of the film to produce a mesh wing region and the solid central region 1002. Two identical adjuncts 1000, 1000' can be stapled to tissue, as shown in FIG. 17B, and in certain aspects, these adjuncts 1000, 1000' can be substantially the same in size, shape, and configuration.

[0135] Another embodiment of an adjunct 1010 is shown in FIG. 18 and also includes a central region and wing region. In this embodiment, a wing portion 1014 has a plurality of openings 1018 formed therein which can allow the wing portion 1014 to flex with the tissue T during expansion and contraction of the tissue T. The openings 1018 can have various sizes, shapes, and configurations, and can be circular, oval, rectangular, etc., and can be positioned at various locations across the wing portion 1014. In the illustrated embodiment, the openings 1018 are slits positioned in multiple rows, the rows being substantially parallel to the longitudinal axis LC of a central region 1012. A longitudinal axis of the slits 1018 can be parallel to a longitudinal axis LS of the staples 1008. A number of longitudinal rows and a number of openings 1018 disposed in each row can vary. In the illustrated embodiment, a row adjacent to the central region 1012 can have a smaller number of openings 1018 than a row adjacent to an outermost edge 1014a of the wing portion 1014. For example, the row adjacent to the central region 1012 can have about three openings 1018 formed therein while the row adjacent to the outermost edge 1014a of the wing portion 1014 can have about four openings 1018 formed therein. In this way, a flexibility of the wing portion 1014 can increase from the central region 1012 to the lateral edge and can further facilitate distribution of strain across the tissue T.

[0136] FIGS. 19A and 19B illustrate another embodiment of a tissue adjunct having wings for distributing strain across the tissue. FIG. 19A illustrates an adjunct 1020 having a central region 1022 and a wing region 1024, both regions being formed from a plurality of layers. As in the previous embodiments, the central region 1022 can have a substantially rectangular shape. A top layer of material can define the central region 1022 and both regions 1022, 1024 can be formed from a plurality of layers. The central region 1022 can have a substantially rectangular shape, but can be shaped in

other ways. As shown in FIG. 19A, a top layer of material 1026t can define the central region and can be formed from a flexible material, such as PDS®, PGA, Neoveil®, ORC or other polymers and biologically derived material constructs or combinations disclosed herein. Material geometry and structure (material thickness, fiber orientation, polymer chain orientation, hole patterns, etc.) may be used to create desired isotropic or anisotropic deformation characteristics. A bottom layer of material 1026b can also be substantially flexible, and in certain aspects can have a greater flexibility than the top layer 1026t. The bottom layer 1026b can have a shape that corresponds to a shape of the top layer 1026t, and is shown having a substantially rectangular shape. The bottom layer 1026b can have a larger surface area than the top layer 1026t such that the bottom layer 1026b extends beyond lateral edges of the top layer 1026t. As shown, lateral edges of the bottom layer 1026b can be scalloped, having a plurality of semicircular protrusions 1028 along the wing portion 1024. These semicircular protrusions can be spaced at equal distances apart along the edges, or can be spaced in groups of two, three, four, and the groups of protrusions can be disposed at equal distances apart along the edge. When the adjunct 1020 is stapled to tissue, the top layer 1026t of material 1026t will be positioned away from and will not directly contact the tissue, while the bottom layer 1026b will directly contact tissue. Additionally, the protrusions can be positioned away from the staple rows and can distribute a strain across the tissue T to prevent formation of leaks. The bottom layer 1026b may be formed from a flexible material, such as PDS®, PGA, Neoveil®, ORC or other polymers and biologically derived material constructs or combinations disclosed herein. Material geometry and structure (material thickness, fiber orientation, polymer chain orientation, hole patterns, etc.) may be used to create desired isotropic or anisotropic deformation characteristics. In an embodiment, at least one of top layer 1026t and bottom layer 1026b is at least partially comprised of PDS® to aid in attachment of adjacent layers. In an embodiment, both the top layer 1026t and bottom layer 1026b are created from absorbable materials.

[0137] The adjunct material can be constructed in various ways. For example, the adjunct material can be formed from a continuous material. That is, as shown in FIG. 19B, the adjunct 1020 can include a single layer with the central region 1022 and the wing portion 1024 having the plurality of protrusions 1024 for distributing a strain. In other aspects, the adjunct can include more than two layers of material. For example, one or more intermediate layers of material (not shown) can be positioned between the top layer and the bottom layer and can be more rigid than the top and bottom layers. The layers can be coupled together using known manufacturing techniques, such as lamination, adhesive, etc. The protrusions 1028 on the wing portion 1024 of the adjunct can also be formed using known manufacturing techniques, such as laser cutting, stamping, punching, etc.

[0138] Another exemplary adjunct is shown in FIG. 20 and includes a wing region having a varied geometry. As shown, an adjunct 1020' can have a wing region 1024' extending around a perimeter of the central region 1022' and can have a plurality of surface features 1028' formed therein and spaced evenly along the wing region 1024'. The surface features 1028' can be generally shaped as a boomerang and can include an elbow 1023' and first and second arms 1025', 1027' extending therefrom. As shown in FIG. 20, the elbow 1023' can be positioned along edges 1022a', 1022b', 1022c' of the

central region **1022'** while terminal ends **1025'**, **1027'** of the arms **1025'**, **1027'** can be positioned at an outer edge of the wing region **1024'**. In this way, a thickness of the wing region **1024'** in a direction transverse to a longitudinal axis of the central region **1022'** can vary and a thickness of the wing region **1024'** in a direction parallel to the longitudinal axis of the central region **1022'** can also vary. These surface features **1028'** can be formed by removing a portion of the adjunct material **1020'** using known manufacturing techniques, such as laser cutting, stamping, punching, etc.

[0139] FIGS. 21A-21C illustrate adjunct material including wing portions with modified edges. For example, a wing portion **1034** of an adjunct **1030** of FIG. 21A can have an outer edge in the shape of a sine wave with peaks **1034p** and valleys **1034v** along its length so that the wing portion **1034** is atraumatic and does not increase a likelihood of forming leaks in tissue. A wing portion **1034'** of FIG. 21B includes a first material **1036'** forming a central region **1032'** and the wing portion **1034'**, the wing portion **1034'** having curved edges which loop around and extend toward the central region **1032'**, and back toward the edge forming an oblong opening **1035'**. In certain aspects, a second material **1038'** is disposed in the oblong, teardrop shaped openings **1035'**, such as by being laminated to the first material **1036'** to form the adjunct **1030'**. A thickness of this second material **1038'** can vary from a thickness of the first material **1036'**. For example, the thickness of the second material **1038'** can be less than the thickness of the first material **1036'**, as shown. A wing portion **1034''** of FIG. 21C can have a plurality of openings **1035''** formed therein, such as triangular shaped openings, that can form protrusions **1038''** similar to those protrusions **1028** shown in FIG. 19B, but the protrusions **1038''** can have corners rather than rounded edges. The adjuncts **1030**, **1030'**, **1030''** of FIGS. 21A-21C can be formed from different materials, such as any flexible or stretchable polymer material described herein. In use, any one of the adjuncts **1030**, **1030'**, **1030''** can be stapled to tissue and any of the respective wing portions can extend beyond the staple line. As shown in FIG. 21D, the adjunct **1030** can be stapled to tissue T and the wing portion **1034** can be positioned outside of the staples **1008** which form a staple line and the central portion **1032** can be positioned inside of the staple line. In certain aspects, as the tissue expands and contracts, the adjuncts can stretch or flex in a direction transverse to the staple rows or can be configured to stretch in multiple directions, such as along an outer surface of the tissue T as shown. A person skilled in the art will appreciate that the edges of the wing portions can be shaped in other ways than the illustrated embodiments.

[0140] FIGS. 22A-22C illustrate another embodiment of adjunct material including a wing portion with modified edges. As shown in FIG. 22A, an adjunct material **1040** can be woven. A central region **1042** of the adjunct **1040** can be formed from a woven material of higher density than a woven material at a wing portion **1044** of the adjunct **1040**. In other aspects, a less dense woven material can encase a denser woven material on all sides, as shown in FIG. 22B. In both embodiments, the wing portion **1044** can have soft, atraumatic edges **1046** that have a decreased likelihood of puncturing or otherwise damaging the tissue and causing holes to form therein. The adjunct **1040** can be configured to wick and/or absorb liquid therein. For example, in the embodiment of FIG. 22C, a top layer **1048'** of material of an adjunct **1040'** is shown positioned over a bottom layer of material **1048b'**, liquid **1047'** being wicked through the top layer of material

and into a space between the top and bottom layers **1048b'**, **1048'**. These adjunct materials can be formed from various woven materials known in the art, such as ETHISORB® (Ethicon, Inc., Somerville, N.J.). In one embodiment, central region **1042** may be a film comprised of solid, but deformable absorbable material.

[0141] An adjunct material for use with a stapler that deploys variable thickness staples is shown in FIGS. 23A-23D. As shown, a thickness of an adjunct **1050** can vary from a central axis **1056** to an outer edge of the adjunct **1050** in a lateral direction indicated by arrows. That is, the adjunct **1050** can have a decreasing/tapering thickness from the central axis **1056** of the adjunct **1050** to the outer edge thereof in the lateral direction. As in the previous embodiments, the adjunct material **1050** can include a central region **1052** and wing portion **1054**. The adjunct **1050** can include an elongate slot **1058** formed along the central axis **1056** of the adjunct **1050** and having a size and shape that corresponds to a size and shape of a cutting member (not shown). In the illustrated embodiment, the elongate slot **1058** has a substantially rectangular shape. FIGS. 23B and 23C provide end views of a cartridge assembly **52** and an anvil **54** having a varying thickness in a lateral direction such that the stapler **10** can deploy staples (not shown) of varying heights. As shown, a thickness TO of the anvil **54** near the cutting member slot can be greater than a thickness TE of the anvil **54** near its lateral edge. The adjunct **1050** can be coupled to the cartridge assembly **52** and/or to the anvil **54** with at least the central region **1052** of the adjunct **1050** directly contacting the tissue-contacting surface **60**, **58** of the cartridge assembly **52**/anvil **54**. The tissue-contacting surface **58** of the anvil **54** can include one or more mating points **1057** attaching the adjunct **1050** to the anvil **54**, as shown. The wing portion **1054** of the adjunct **1050** can be folded around the cartridge assembly **52** and/or the anvil **54** and attached thereto, as will be described in greater detail below. In this way, a tissue-contacting surface **1053** of the first adjunct **1050** can be substantially planar and can be disposed parallel to a tissue contacting surface **1053'** of the second adjunct **1050'** disposed on the cartridge assembly **52**. When the adjuncts **1050**, **1050'** are stapled onto tissue, as shown in FIG. 23D, the wing portion of the adjunct **1050** can be disposed between the staples **1008** and extend toward a cut terminal end TE of the tissue T, while a second portion of the adjunct **1050** can extend away from the cut terminal end TE of the tissue T and distribute strain to the tissue T, similar to the wing portions described above. The adjunct **1050'** can have similarly positioned portions **1052'**, **1054'**, as shown.

[0142] Any of the adjunct materials can include various features for increasing friction between the adjunct material and the tissue to ensure that the adjunct material remains in a desired position. For example, adjuncts **1060**, **1060'** in FIGS. 24A and 24B include a plurality of teeth **1061**, **1061'** formed on a tissue-contacting surface thereof and terminating in points **1063**, **1063'** that can penetrate into tissue. As shown, the plurality of teeth **1061**, **1061'** can be spaced at equal distances apart in the lateral direction of the adjunct **1060**, **1060'**. The teeth **1061**, **1061'** can be formed in the adjunct **1060**, **1060'** using various known manufacturing techniques, such as via compression molding, cut/stamping, punching, etc. For example, the adjunct **1060** of FIG. 24A can be compression molded while the adjunct **1060'** of FIG. 24B can be formed from stamping slits **1065'** into material to form the teeth **1061'**. The gaps between the teeth **1061**, **1061'** can push into tissue T and create a lock that prevents sliding of the

adjunct **1060**, **1060'**, as in FIG. **24C** which illustrates multiple rows of adjuncts **1060'**. In another embodiment shown in FIG. **25A**, the adjunct **1060"** can include a plurality of micropillars **1063"** formed on a tissue-contacting surface thereof, the micropillars **1063"** being shaped as needles configured to penetrate into tissue **T**. The teeth **1063** and/or micropillars **1063"** can directly penetrate into the tissue **T** as shown in FIGS. **24D** and **25B** and can thereby prevent the adjunct **1060**, **1060"** from sliding relative to the staples **1008** as the tissue **T** expands and contracts. In certain aspects, the micropillars **1063"** can have a diameter **D1** in the range of about 0.01 to 0.50 mm and a height **H1** in the range of about 0.05 to 0.50 mm.

[0143] Another embodiment of an adjunct material is shown in FIGS. **26A-26C**. In this embodiment, an adjunct material such as the adjunct **1000** of FIGS. **17A** and **17B** is used in conjunction with a nose extension member **1070** that can be coupled to an anvil **54** and/or a cartridge assembly **52** of a surgical stapler **10**. As shown in FIG. **26A**, a distal end **1004d** of the adjunct **1000**, that is, the distal end **1004d** of the wing portion **1004** can terminate at or proximal to a distal-most end **52d** of the cartridge assembly **52**. As shown in FIG. **26B**, a distal end **1004d** of the adjunct **1000**, that is, the distal end **1004d** of the wing portion **1004** can terminate at or proximal to a distal-most end **54d** of the anvil **54**. The nose extension member **1070** can be added onto the cartridge assembly **52** and/or the anvil **54** to replace or supplement a distal portion of the adjunct material **1000**. A proximal end **1070p** of the nose extension member **1070** can have a cutout **1072** formed therein and sized so as to not obstruct or cover a slot formed in the anvil **54** for receiving a cutting member (not shown). The cutout **1072** can define first and second extension arms **1074a**, **1074b** which can be releasably coupled to the distal end **54d** of the anvil **54** along a curved portion of the anvil **54** that is distal to the anvil's **54** tissue contacting surface in various ways, such as using an adhesive. A distal-most end **1070d** of the nose extension member **1070** can be substantially rounded. A mechanism for releasing a distal portion **1076** of the nose extension **1070** from the proximal end **1070p** of the nose extension **1070** can also be provided. In certain aspects, this releasing mechanism can consist of a perforation **1078** extending transverse to a longitudinal axis **LN** of the nose extension member **1070**. In use, an adjunct **1000** can be positioned on the anvil **54** and the nose extension member **1070** can also be coupled to the anvil **54**. The anvil **54** and cartridge assembly **52** can grasp tissue **T** therebetween, and a portion of the adjunct **1000** can extend distally beyond the nose extension member **1070**, as shown in FIG. **26B**. That is, the distal end **1070d** of the nose extension member **1070** can be positioned distal to the distal end **1004d** of the adjunct **1000**. The anvil **54** and the cartridge assembly **52** can deploy staples **1008** through the tissue **T** and through the adjunct **1000**, while the wing region **1004** of the adjunct **1000** does not include staples **1008** extending therethrough. The wing region **1004** of the adjunct **1000** can directly contact the tissue **T** and the nose extension member **1070** can be positioned above the wing region **1004**. In certain aspects, the nose extension member **1070** can be a semi-flexible material and can be used in conjunction with the adjunct **1000** to help relieve a strain on tissue **T** and/or provide strength to the adjunct **1000**. In use, the distal end of the nose extension member **1070** can be removed from the anvil **54** and/or the cartridge prior to, during, and/or after the tissue **T** is stapled.

[0144] While features of the adjunct described above were illustrated as separate embodiments, an adjunct can have any combination of features described above.

Mechanisms for Attaching and Releasing Adjuncts from an End Effector

[0145] Various mechanisms can be used to attach and then release an adjunct having wings from an end effector, e.g. a cartridge assembly **52** or an anvil **54**. While the embodiments described below include features formed on an anvil **54**, any of these features can be formed on a cartridge assembly **52** for mating an adjunct to the cartridge assembly **52**. FIGS. **27A-27B** illustrate adjunct material **1000'**, **1000"** having mating features keyed to corresponding mating features formed on an anvil **54**. More specifically, FIG. **27A** shows an adjunct **1000'** having a plurality of cylindrical protrusions **1003'** formed on a surface **1007'** that is oriented away from a tissue contacting surface **1005'** of the adjunct **1000'**. While FIG. **27A** illustrates three cylindrical protrusions **1003'** spaced apart along an axis parallel to a longitudinal axis **LA** of the anvil **54**, any number of protrusions **1003'** can be formed at various locations along the adjunct **1000'**. A lateral surface **54L** of the anvil **54** can have a plurality of depressions **53** configured to receive the plurality of protrusions **1003'** from the adjunct **1000'** therein. In one embodiment, a height (not shown) of the cylindrical protrusions **1003'** can vary, and can be in the range of about 0.25 to 1.00 mm, the height measured perpendicular to the surface **1007'** of the adjunct **1000'**. The protrusions **1003'** formed on the adjunct **1000'** can have other sizes and shapes. As shown in FIG. **27B**, in another embodiment, an adjunct **1000"** can have a single elongate rectangular protrusion **1003"** extending parallel to the longitudinal axis **LA** of the anvil **54**. A lateral surface of the anvil **54** can also include a corresponding elongate rectangular depression **53'** for receiving the rectangular protrusion **1003"** therein when the adjunct **1000"** is folded around the anvil **54**. A height (not shown) of the rectangular protrusion **1003"** can also vary, but can be in substantially the same range as the height of the cylindrical protrusions **1003'** described above. While only a first lateral surface **54L** of the anvil **54** is shown in FIGS. **27A** and **27B**, a person skilled in the art will appreciate that identical protrusion(s) can be formed on a second lateral surface (not shown) of the anvil **54**. Similarly, identical depression(s) can be formed on a second lateral surface (not shown) of the adjuncts **1000'**, **1000"**.

[0146] An adjunct can be coupled to an anvil/cartridge assembly in other ways. As shown in FIGS. **28A** and **28B**, a strand of suture **1003'''** can couple the adjunct to the anvil **54**. The suture **1003'''** can extend from the first lateral surface **54L** of the anvil **54**, across the tissue-contacting surface of the adjunct, and to the second lateral surface **55L** of the anvil **54**. First and second depressions **53'''**, **55'''** can be formed in the first and second lateral surfaces of the anvil **54**, and a first terminal end of the suture **1003'''** can be received in the first depression **53'''** and a second terminal end can be received in the second depression **55'''**. A length of the suture **1003'''** and/or a size of the depressions **53'''**, **55'''** can be selected so that the suture **1003'''** is taught when the terminal ends of the suture **1003'''** are positioned within the depressions **53'''**, **55'''**. As a cutting member **59** advances through the anvil **54** during and/or after the staples **1008** are deployed into the tissue **T**, as shown in FIG. **28B**, the cutting member **59** can sever the suture **1003'''**, causing the terminal ends of the suture **1003'''** to slide out of the depressions **53'''**, **55'''** and thereby releasing the adjunct from the anvil. FIGS. **29A** and **29B** illustrate the

strand of suture **1003'''** extending around an anvil **54** and coupling a multi-layer adjunct **1020** to the anvil **54**. As in the previous embodiment, advancement of the cutting member (not shown) relative to the anvil **54** can sever the suture **1003'''** and release the suture **1003'''** from the depressions **53'''**, **55'''** in the anvil **54** to release the adjunct **1020**. As will be appreciated by a person skilled in the art, any number of strands of suture can be used to couple the adjunct to one of the cartridge assembly **52** and the anvil **54** and the depressions formed therein can vary so long as they are configured to receive a portion of the suture therein.

[0147] FIGS. 30A-30B illustrate other mechanisms for attaching an adjunct to an anvil/cartridge assembly. In this embodiment, the anvil **54** of a surgical stapler **10** includes a cutting member **59** that can advance within the slot **61**, referred to as a longitudinal track, and can move between proximal and distal ends **61p**, **61d** of the track **61**. A driver **1081** including first and second elongate members (not shown) can be disposed in the longitudinal track **61**, as in FIG. 30B. Three cylindrical protrusions (not shown) extend from the elongate members and into depressions **53'''**, **55'''** formed in both lateral surfaces of the anvil **54**, but there can be any number of protrusions spaced along the driver and having various other shapes. As shown in FIG. 30C, a first driver **1081a** can be generally elongate and can have a plurality of protrusions **1083**, such as three protrusions **1083**, oriented transverse to a longitudinal axis of the driver, the protrusions **1083** being cylindrical shaped. A wing portion **1084** of an adjunct material **1080** can be disposed around a lateral surface of the anvil **54** and can include a plurality of protrusions **1083'** oriented transverse to the longitudinal axis LA of the anvil **54** when the adjunct material **1080** is coupled thereto. As shown in FIG. 30D, the adjunct material **1080** can have a first set of protrusions **1083'** for mating with the first lateral surface of the anvil **54** and a second set of protrusions **1083''** for mating with the second lateral surface of the anvil **54**. Prior to use, the first driver **1081a** can be positioned on a first lateral wall of the track **61** and the second driver **1081b** can be positioned on a second lateral wall of the track **61**. A proximal end of each driver **1081a**, **1081b** can have an angled portion **1085p**, **1087p** such that when the drivers **1081a**, **1081b** are disposed in the track **61**, a width W1 between the drivers **1081a**, **1081b** at a proximal end of the track **61** is greater than a width W2 between the drivers **1081a**, **1081b** at and/or distal to the protrusions **1083'**, the width being measured transverse to the longitudinal axis LA of the anvil **54** as shown in FIG. 30E. Additionally, the width W2 between the drivers **1081a**, **1081b** distal to the proximal end **61p** of the track **61** can be less than a width WC of the cutting member **59**. In this way, the cutting member **59** can be advanced toward the distal end **54d** of the anvil **54** and can increase a width between the drivers **1081a**, **1081b** and the protrusions **1083** can push the corresponding protrusions **1083'** on the adjunct **1080** off of and away from the anvil as in FIG. 30F, thereby releasing the adjunct from the anvil **54**. In certain aspects, the adjunct **1080** can be biased to a flattened, substantially planar configuration such that when the cutting member **59** advances within the track **61** and exerts a force on the drivers **1081a**, **1081b**, the adjunct **1080** is more able to release from the anvil **54**.

[0148] A loading mechanism for loading an adjunct onto an anvil/cartridge assembly is shown in FIGS. 31A-31B. A loading mechanism **1090** can have various sizes, shapes, and configurations, and can include a first curved arm **1092a** and a second curved arm **1092b** having a radius of curvature that

corresponds to a radius of curvature of the first and second lateral surfaces **54L**, **55L** of the anvil **54** and the arms **1092a**, **1092b** can terminate in angled features **1093a**, **1093b** that can be grasped by a user. The loading mechanism **1090** can have a planar base **1094** from which each of the first and second curved arms **1092a**, **1092b** extend. The base **1094** of the loading mechanism **1090** can further include a track extension **1094e** extending perpendicular to the base **1094** and disposed along a central longitudinal axis of the loading mechanism **1090** for insertion into the cutting member slot **54s** in the anvil **54**, as shown in FIG. 31B. A first inner surface **1094a** of the loading mechanism **1090** can be defined by the first curved arm **1092a** and a first portion of the base **1094** from the first arm **1092a** to the track extension, as shown in FIG. 31A. Likewise, a second inner surface **1094b** of the loading mechanism **1090** can be defined by the second curved arm **1092b** and a second portion of the base **1094** from the second arm **1092b** to the track extension **1094e**. In this way, the loading mechanism **1090** can be generally E-shaped for receiving the anvil **54**. An adjunct **1000** having a central region **1002** and a wing region **1004** can be positioned and sandwiched between inner surfaces of the loading mechanism **1090** and the tissue-contacting surface of the anvil **54**, as in FIG. 31B, the loading mechanism **1090** clamping onto the anvil **54** as shown. The track extension **1094e** can facilitate achieving a tight fit between the loading mechanism **1090**, the adjunct **1000**, and the anvil **54** with substantially no gaps between. After the adjunct **1000** is coupled to the anvil **54**, such as using any attachment mechanisms described herein, such as attachment mechanisms **1052**, the loading mechanism **1090** can be removed from the anvil **54**. This can be accomplished, for example, by pressing the angled features **1093a**, **1093b** of the curved arms away **1092a**, **1092b** from one another, leaving the anvil **54** loaded with the adjunct **1000** as in FIG. 31C.

[0149] Another exemplary loading mechanism is shown in FIGS. 32A-32C. A loading mechanism **1090'** can be packaged as a kit along with an end effector of a stapler. Alternatively, loading mechanism **1090'** may be packaged separately. As in FIG. 32A, the anvil **54** and cartridge assembly **52** of the end effector **50** can include an adjunct material **1000** pre-loaded thereon or in another non-illustrated embodiment, the adjunct material **1000** can be fixed to the anvil **54** and the cartridge assembly **52** after being removed from packaging **1100**. This loading mechanism **1090'** can be configured to wrap the wing portion **1004** of the adjunct **1000** around the lateral surfaces **54L**, **55L** of the anvil/cartridge assembly **54**, **52** such that the wing portion is passively coupled to the anvil/cartridge assembly **54**, **52**. As shown in FIG. 32B, the loading mechanism **1090'** can be configured to contact the central region (not shown) of the adjunct **1000** against the tissue-contacting surface of the anvil/cartridge assembly **54**, **52** and, if needed, can be configured to shape the wing portion (not shown) around the anvil **54**. The loading mechanism **1090'** can be formed of a single molded material having an upper retaining portion **1104** and a lower retaining portion **1102**, the retaining portions having a channel (not shown) sized and shaped for receiving the anvil/cartridge assembly **54**, **52** therein. A shape of the channel can be substantially similar to the shape of the loading mechanism **1090** previously described and can include any of the same features, such as the track extension. The upper and lower retaining portions **1104**, **1102** can be disposed at an angle θ_L relative to one another, the angle being in the range of about 10 to 40

degrees. A support member **1106** can extend between a lower surface of the upper retaining portion **1104** and an upper surface of the lower retaining portion **1102** such that the angle θ_L between the retaining portions **1102**, **1104** is fixed. The support member **1106** can be a substantially solid member, as shown, so as to provide rigidity to the loading mechanism **1090'**. A first end of the support member **1106** can terminate in a grasping feature **1108**, and the grasping feature **1108** can have first and second planar surfaces **1108a**, **1108b** configured to be grasped by a user, such as between a thumb and finger of a user. The grasping feature **1108** can further include one or more surface features **1110** for increasing friction between a user's fingers. A longitudinal axis of the grasping feature **1108** can be oriented perpendicular to a longitudinal axis of the stapler **10** or can be parallel to the longitudinal axis of the stapler **10**. In use, a user can grasp the grasping feature **1108** and position distal ends **1102d**, **1104d** of the retaining portions adjacent to proximal ends **52p**, **54p** of the cartridge assembly **52** and the anvil **54**. A user can advance the distal end of the loading mechanism **1090'** toward the proximal end of the end effector **50**, as shown in FIG. 32B, and the retaining portions **1102**, **1104** can slide along the anvil/cartridge assembly **54**, **52** and force the adjunct material **1000** around the lateral surfaces thereof, as shown in FIG. 32C. This can temporarily secure the wing region **1004** along the lateral surfaces of the cartridge assembly **52** and the anvil **54**. With the wing region **1004** so positioned, a user can retract the loading mechanism **1090'** in the opposite direction, distally away from the end effector **50**, leaving the end effector **50** prepared for insertion into a patient. While reference is made to a single adjunct material **1000** loaded onto the anvil **54**, adjunct material **1000'** can similar be loaded onto the cartridge assembly **52**. The adjunct material **1000**, such as the material shown in FIGS. 32A-32C, can be a shape memory material such that the adjunct **1000** is biased to a substantially straightened configuration. That is, when the end effector **50** is positioned inside of the patient, the wing regions can automatically move back to the substantially straightened configuration prior to being deployed off of the end effector **50** and onto tissue.

Delivering Adjuncts into a Patient

[0150] End effectors having one or more adjuncts coupled thereto can be delivered into various areas of a patient, such as a chest cavity, stomach, etc. As will be appreciated by a person skilled in the art, an adjunct can be delivered through an access port, such as a trocar extending into the patient. Any of the adjuncts herein can include features that assist with delivery of the adjunct into a patient's body. For example, FIG. 33A illustrate an adjunct **1000** having a solid central region **1002** and mesh wing region **1004** coupled to an anvil **54** of a surgical stapler **10**. While a single adjunct **1000** is shown coupled to the anvil **54**, another adjunct **1000'** can be coupled to the cartridge assembly **52** prior to inserting the end effector **50** into a patient's body. A distal portion of the adjunct **1000**, such as a distal portion **1004d** of the wing region **1004**, can be configured to guide proximal portions **1004p** of the wing region **1004** around the lateral surfaces (not shown) of the anvil **54** so as to minimize width of the adjunct material, as shown in FIG. 33B. This can facilitate insertion of the end effector **50** and the adjunct **1000** into an access port, such as a port **1202** formed in a trocar **1200**, because a width of the anvil/cartridge assembly **54**, **52** including the adjunct **1000** thereon will be about the same as a width of the anvil/cartridge assembly **54**, **52** without an adjunct. In certain

aspects, this distal portion **1004d** of the wing region **1004** can be formed from a more rigid material than remaining portions of the wing region **1004** to help guide the adjunct material **1000** into the port **1202**.

Stapling Adjuncts onto Tissue

[0151] An adjunct material can include features facilitating multiple firings of staples along tissue. FIG. 34A illustrates an embodiment **1300** of an end effector **50** having first and second adjunct materials **1400**, **1400'**, the first adjunct material **1400** being coupled to the anvil **54** and the second adjunct material **1400'** being coupled to the cartridge assembly **52**. As shown, each of the adjunct materials **1400**, **1400'** can include multiple layers, and the layers can have various widths in the direction transverse to a longitudinal axis (not shown) of the anvil/cartridge assembly **54**, **52**. A first tissue-contacting layer **1402**, **1402'** of each adjunct **1400**, **1400'** can be positioned adjacent to tissue (not shown) when tissue is grasped between the anvil **54** and the cartridge assembly **52**. In certain aspects, the first tissue-contacting layer **1402**, **1402'** can be formed from a material configured to seal around a staple line, such as an elastomeric material. The first tissue-contacting layer **1402**, **1402'** can have a width **W5** in a direction transverse to the longitudinal axis **LA** of the anvil **54** that is substantially equal to a width **WA** of the anvil **54**, or the width **W5** of the first layer **1402** can be less than the width **WA** of the anvil **54**. As shown in FIG. 34A, the first tissue-contacting layer **1402** can include a first portion **1402a** positioned on a first side of the cutting member slot **54s** and a second portion **1402b** positioned on a second side of the cutting member slot **54s** rather than being formed from a continuous piece of material. In other aspects, the first layer **1402** can be a single continuous piece of material. A second layer **1406**, **1406'** can be positioned closer to the tissue-contacting surface of the anvil **54** and can be formed from a substantially rigid material. As shown, a width **W6** of the second layer **1406** can be greater than the width **WA** of the anvil **54**. This second layer **1406**, **1406'** can help prevent stretching of the tissue **T** near the staples **1008**. A third layer **1408**, **1408'** can be positioned closest to the tissue-contacting surface of the anvil **54** such that the second layer **1406**, **1406'** is sandwiched between the first and third layers **1402**, **1402'** and **1408**, **1408'**. The third layer **1408**, **1408'** can have a width **W7** that is greater than the width **WA** of the anvil **54**, but less than the width **W6** of the second layer **1406**, as shown. This third layer **1408**, **1408'** can be semi-rigid to help relieve strain on tissue **T** as the tissue **T** expands and contracts. A longitudinal length of the layers can also vary, the length being measured in the direction transverse to the widths. Preferably, the third layer **1408**, **1408'** has a longest length measured along the longitudinal axis of the anvil **54** compared to a longitudinal length of each of the first and second layers **1402**, **1402'**, **1406**, **1406'**. As shown in FIG. 34B, multiple adjuncts **1400**, **1400'**, **1400''** can be sequentially deployed onto tissue in a row and the longitudinal lengths of the layers can result in regions **1410a**, **1410b** where the first layer **1402** of one adjunct **1400** overlaps with a first layer **1402'** of another adjunct **1400'**. In this way, the staples **1008** can still penetrate through these overlapping regions than if multiple, e.g. three or more layers **1402**, **1406**, **1408** were positioned there. FIG. 33C illustrates two adjuncts **1400**, **1400'** stapled onto the tissue **T** at about a 90 degree angle relative thereto, the first adjunct **1400** having a first terminal end and the second adjunct **1400'** having a second terminal end. The first and second terminal ends form the overlapping region **1410a**, as shown. These adjuncts **1400**,

1400' can be used to allow a user to deploy adjuncts to accommodate various geometries of tissue. These multilayer adjuncts **1400**, **1400'** can vary in any number of ways. While the layers **1402**, **1406**, **1408** can have various thicknesses, in the illustrated embodiment the second layer **1406** has a smaller thickness than a thickness of each of the first and third layers **1402**, **1408**. For example, the first layer **1402** can be in the range of about 3 to 15 mm, the second layer **1406** can be in the range of about 5 to 20 mm, and the third layer **1408** can be in the range of about 3 to 20 mm. In certain aspects, these layers **1402**, **1404**, **1406** and **1402'**, **1404'**, **1406'** can be laminated together prior to being coupled to the anvil/cartridge assembly **54**, **52**. In certain aspects, layers **1406** and **1406'** may be at least partially comprised of an absorbable material such as PDS®.

Reinforcing Tissue with Sealant and Adjuncts

[0152] Any of the adjuncts herein can be used in conjunction with a sealant to help maintain a seal around staples as the tissue expands and contracts following a surgery. A sealant can have various formulations and differing viscosity and curing behavior. Generally, a sealant can be made from a biocompatible and bioabsorbable material that can be configured to transition from a first, liquid state to a second, hardened state via a curing process, such as a polymerization reaction. The first state can be a softened state, e.g., a fluid, a gel, a foam, etc. and the second state can be a hardened state, e.g., a solid, a rigid member, etc. When the sealant is in the first, softened state, the sealant can flow through the delivery tube and into the sealing cuff, as described in greater detail below. The sealant can transition from the first, softened state to the second, hardened state after a predetermined amount of time. In certain aspects, the sealant can be formed from biologic material. In some embodiments, the sealant can assist in wound healing by releasing various chemical compounds, during and/or after curing of the sealant in a patient's body. By way of non-limiting example, the sealant can be configured to release a therapeutic drug, such as promoters of wound healing (e.g., transforming growth factor-beta, etc.), antibacterial agents (e.g., triclosean, ionized silver, etc.), and other known agents over time to aid the tissue in healing near the location of the sealant in a body. In one embodiment, a fibrin sealant can include two reactive components combined immediately prior to delivery into a patient, such as Thrombin and a biologically active component (BAC2), Fibrinogen and Factor XIII. In certain aspects, the components can be provided in a 5:1 volumetric ratio of BAC2 to Thrombin. In an alternative embodiment, the material may be the fibrin sealant sold under the trade name Evicel®. In another embodiment, the sealant can be blood, such as autologous blood.

[0153] FIG. 35A illustrates the adjunct of FIG. 17B having sealant **1500** delivered thereon. As shown, the sealant **1500** can be delivered so that it substantially covers the central **1002** and wing regions **1004** of the adjunct **1000** or in another embodiment (not shown), the sealant **1500** can be selectively delivered onto only the central region **1002** and not onto the wing region **1004**.

[0154] The sealant **1500** can be delivered to an adjunct in other ways, and need not be delivered to an outer surface of the adjunct **1000**. For example, FIG. 35B illustrates multilayer adjuncts **1700**, **1700'** stapled onto tissue T. The layers **1702**, **1704** can be formed from various materials, but in the illustrated embodiment include a first layer **1702** of fibrous scaffold positioned adjacent to the tissue T and a second layer **1704** consisting of an elastic film. A delivery tool **1706** having

an injection needle **1708** can have a sealant **1500** disposed therein and can penetrate into the first layer **1702** of fibrous scaffold. The sealant **1500** can be delivered to this first layer **1702**, as in FIG. 35C and the injection needle **1708** can be removed from the patient's body. The sealant **1500** can bind directly onto the tissue T and/or may be held in firm apposition to the tissue by layer **1704**, and as in other embodiments, can have a wing region **1704**, **1704'** that distributes a strain to tissue beyond the staples **1008** at the staple line. When the sealant is Evicel®, the material forms a fibrin clot from fibrinogen. Without a loss in generality, other sealants form a hardened sealing structure by different mechanisms that are useful for sealing leak pathways. The combination of sealant **1500** and adjunct material **1700** can prevent formation of leaks as the tissue T expands and contracts. The adjuncts **1700'** and layers **1702'**, **1704'** can be substantially similar to the adjunct **1700** and **1702**, **1704** layers previously described.

[0155] A sealant can be used to reinforce tissue in other ways. For example, FIGS. 36A-36C illustrate sealant **1500** being delivered to a chest cavity **1800** of a patient. As shown in FIG. 35A, a system **1900** for delivering a sealant **1500** can include a container or canister **1902** for receiving components A, B, C of a sealant **1500** therein. In certain aspects, the components A, B, C can include acid solubilized collagen A, fibrinogen B, and thrombin C. A trocar **1200** can extend through an incision **1904** formed in a patient **1906** and into the chest cavity **1800**. An applicator tool **1908** can have a shaft **1910** extending through the trocar **1200**, a distal end **1910d** of the shaft **1910** terminating in the chest cavity. A handle assembly can be formed on a proximal end **1910p** of the shaft **1900** and can be configured to be grasped by a user. The handle assembly **1912** can be a pistol-grip type handle assembly and can include one or more actuators, such as a lever **1914** that can be pivoted to actuate the device **1908**. The canister **1902** and the applicator tool **1908** can be coupled together in various ways, such as via a tube **1916**. This tube **1916** can be substantially flexible to facilitate movement of the applicator tool **1908** during a procedure. The canister **1902** can have a second tube **1918** coupled thereto and connected to a gas source S so that gas **1920** can be delivered to the canister **1902**. The gas **1920** can include, by way of non-limiting example, CO₂, O₂, etc. In certain aspects, the gas source S can be a continuous gas source such as a continuous CO₂ gas source available in hospital operating rooms. One or more valves (not shown) can be disposed in the tube **1916**, in the handle assembly **1912**, in the shaft **1910**, or in any other portion of the system **1900** and can be selectively opened and closed by activating the actuator, such as by pivoting the actuator **1914** on the handle assembly **1912**. For example, one valve can control influx of the gas **1920** into the canister **1902** and another valve can control delivery of the sealant **1500** into the applicator tool **1908**. After tissue T is stapled, such as by deploying one or more cartridges of staples onto lung tissue, the distal end **1910d** of the shaft **1910** of the applicator **1908** can be positioned near the staples **1008** as in FIG. 36B. Preferably, the distal end **1910d** of the applicator tool **1908** is positioned about 5 to 30 mm away from a staple line depending on the size of the region to cover. A user can grasp the handle assembly **1912** of the applicator tool **1008** and activate the actuator **1914**, such as by moving the pivotable lever **1914** proximally. This can open a valve disposed in the system **1900** and begin delivering the gas **1920** to the canister **1902** to nebulize the sealant **1500** so that it forms encapsulated liquid droplets that can be sprayed directly onto

the tissue T, as shown. In this way, the sealant **1500** can be delivered onto the tissue along the staple line, as shown in FIG. 36C. The sealant **1500** can harden thereon, forming hardened regions **1500h** facilitating formation and maintenance of a seal along the staples **1008**. The sealant **1500** can also be delivered onto an adjunct rather than directly onto the tissue T, such as any of the adjuncts described herein. As will be appreciated by a person skilled in the art, sealant can be delivered to any portion of the tissue, such as only the tissue at the staple line and/or beyond the staple line.

[0156] A sealant can be delivered in various ways. For example, a system **1900'** for delivering a sealant **1500** is provided in FIG. 37A and includes many of the features of FIG. 36A, including a gas source, canister, etc. However, in this embodiment the system delivers a nebulized sealant **1500** directly through the trocar **1200** and does not include an applicator tool. In this embodiment, the system also need not include valves and the delivery of the gas **1920** to the canister **1902** can simply be controlled using a valve at the gas source. The delivery of gas into the canister **1902** can also nebulize the sealant **1500**, but rather than form encapsulated liquid droplets, the gas **1920** can be delivered at a higher pressure and rate to create a nebulized fog of sealant **1600**. As shown in FIG. 37B, this sealant fog **1500** can spread throughout the chest cavity of the patient and can harden on all surfaces of the tissue, such as forming hardened regions **1500h** along all surfaces of the patient's lungs.

[0157] In an embodiment in which the sealant is blood, such as autologous blood, the blood can be harvested from the patient and applied to the adjunct material. By way of non-limiting example, the adjunct material can be ORC, a known hemostatic agent, and the application of the blood to the ORC adjunct will cause the formation of a clot, resulting in an effective sealing structure. A person skilled in the art will appreciate that blood, such as autologous blood can be applied to a variety of adjunct materials to provide an enhanced sealing structure. Further, a person skilled in the art will appreciate that the volume of blood applied to the adjunct will vary depending upon a number of factors, including the type and location of tissue as well, the age and condition of the patient, and the identity of the adjunct. Generally, however, when the adjunct is an ORC material, the blood can be applied in an amount in the range of about 5-10 cc per line of staple used to affix the adjunct to the tissue.

Reprocessing

[0158] The devices disclosed herein can be designed to be disposed of after a single use, or they can be designed to be used multiple times. In either case, however, the device can be reconditioned for reuse after at least one use. Reconditioning can include any combination of the steps of disassembly of the device, followed by cleaning or replacement of particular pieces, and subsequent reassembly. In particular, the device can be disassembled, and any number of the particular pieces or parts of the device can be selectively replaced or removed in any combination. Upon cleaning and/or replacement of particular parts, the device can be reassembled for subsequent use either at a reconditioning facility, or by a surgical team immediately prior to a surgical procedure. Those skilled in the art will appreciate that reconditioning of a device can utilize a variety of techniques for disassembly, cleaning/replacement, and reassembly. Use of such techniques, and the resulting reconditioned device, are all within the scope of the present application.

[0159] In some embodiments, devices described herein can be processed before surgery. First, a new or used instrument, which can include an adjunct material, is obtained and if necessary cleaned. The instrument can then be sterilized. In some embodiments, the instrument can be dried, e.g., in an oven, together with a desiccant item, which can have a greater affinity for moisture than the adjunct material. In one sterilization technique, the instrument is placed in a closed and sealed container, such as a plastic or TYVEK bag or a foil bag. The container and instrument are then placed in a field of radiation that can penetrate the container, such as gamma radiation, x-rays, or high-energy electrons. The radiation kills bacteria on the instrument and in the container. In another sterilization technique, the instrument is placed in a first container, such as a plastic or TYVEK bag, having a vapor permeable backing. The first container can then be packaged in a second container, e.g., a foil bag, which can be left open. The first and second containers, together with the instrument, can undergo ethylene oxide sterilization. The second container can then be sealed to prevent moisture exposure. Prior to sealing, a desiccant item may be included in at least one of the first and second containers to further prevent changes to one or more device components. In both techniques, the sterilized materials can then be stored in the sterile container(s) to keep the materials sterile until the container(s) is/are opened in the medical facility.

[0160] One skilled in the art will appreciate further features and advantages of the invention based on the above-described embodiments. Accordingly, the invention is not to be limited by what has been particularly shown and described, except as indicated by the appended claims. All publications and references cited herein are expressly incorporated herein by reference in their entirety.

What is claimed is:

1. A staple cartridge for use with a surgical stapler, comprising:
 - a cartridge body having a plurality of staple cavities configured to seat staples therein; and,
 - an adjunct material mated to the cartridge body and configured to be detached therefrom as the staples are deployed from the cartridge body and into tissue, the adjunct material including a solid central portion sized and shaped to substantially correspond to the cartridge body, and a wing portion extending along at least two sides of the solid central portion such that the wing portion extends beyond a lateral boundary of the cartridge body in a direction traverse to a longitudinal axis of the cartridge body.
2. The device of claim 1, wherein the solid central portion is configured to reinforce a seal around staples when the adjunct material and the staples are coupled to tissue.
3. The device of claim 1, wherein the solid central portion of the adjunct material is substantially rectangular shaped.
4. The device of claim 1, wherein the solid central portion includes first and second opposed edges.
5. The device of claim 5, wherein the wing portion extends along the first and second opposed edges of the adjunct material.
6. The device of claim 1, wherein the wing portion is configured to distribute a strain to tissue beyond the staple line when the adjunct material is disposed on tissue.
7. The device of claim 1, wherein the wing portion includes rounded corners.

8. The device of claim **1**, wherein the wing portion has a mesh structure.

9. The device of claim **1**, wherein the wing portion has a plurality of openings formed therein.

10. The device of claim **1**, wherein the solid and wing portions are formed from a single polymer.

11. The device of claim **1**, wherein the wing portion is more flexible than the solid central portion of the adjunct material.

12. An end effector for a surgical instrument, comprising: first and second jaws, the first jaw having a cartridge body removably attached hereto, the cartridge body having a plurality of staple cavities configured to seat staples therein and the second jaw having an anvil with a plurality of staples forming openings formed therein, at least one of the first and second jaws being movable relative to the other jaw; and,

a buttress having a width greater than a width of at least one of the cartridge body and the anvil, the buttress comprising

- (i) a compressible, central region configured to seal around a staple, and
- (ii) a strain relief region adjacent to the compressible region, the strain relief region having a plurality of openings formed therein and the strain relief region extending from at least two sides of the central region,

wherein the buttress is releasably retained on at least one of the cartridge body and the anvil and is configured to be released therefrom upon deployment of staples from the cartridge body and into the compressible region of the buttress.

13. The device of claim **12**, wherein the plurality of openings include slits.

14. The device of claim **13**, wherein when the buttress and the staples are deployed into tissue, the plurality of slits extend parallel to longitudinal axes of the staples.

15. The device of claim **12**, wherein the plurality of openings are spaced apart such that the strain relief region is more flexible along a lateral portion thereof than a portion of the strain relief region adjacent to the compressible region.

16. A method for implanting a tissue reinforcement material onto tissue, comprising;

engaging tissue between a cartridge assembly and an anvil of a surgical stapler at a surgical site, at least one of the cartridge assembly and the anvil having a tissue reinforcement material releasably retained thereon, the tissue reinforcement material including a compressible, central region configured to seal around a staple and a flexible supportive region adjacent to the central region and defining an edge of the tissue reinforcement material; and

actuating the surgical stapler to eject staples from the cartridge assembly so as to form a staple line through the central region and into the tissue to hold the tissue reinforcement material at the surgical site.

17. The method of claim **16**, wherein actuating the surgical stapler ejects the staples through the central region and does not eject the staples through the flexible supportive region of the tissue reinforcement material.

18. The method of claim **16**, further comprising inserting the cartridge assembly and the anvil into the surgical site with the flexible supportive region folded around at least one of the cartridge assembly and the anvil.

19. The method of claim **16**, wherein actuating the surgical stapler advances a cutting member through the tissue reinforcement material and releases the tissue reinforcement material from the surgical stapler.

20. The method of claim **19**, wherein actuating the surgical stapler advances the cutting member through the central region of the tissue reinforcement material.

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