#### WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



### INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>3</sup>:

A63B 69/36, 15/00

A1

(11) International Publication Number: WO 86/06973

(43) International Publication Date: 4 December 1986 (04.12.86)

(21) International Application Number: PCT/US85/00974

(22) International Filing Date: 24 May 1985 (24.05.85)

(71)(72) Applicant and Inventor: TSAO, Thomas, K. [US/US]; 441 Discovery Road, Virginia Beach, VA 23451 (US).

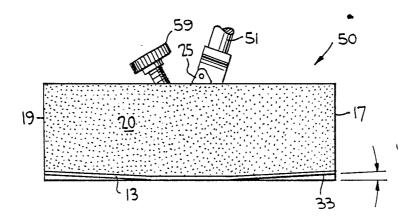
(74) Agents: STERN, Marvin, R. et al.; Holman & Stern, Chartered, 2401 Fifteenth Street, N.W., Washington, DC 20009 (US).

(81) Designated States: AT (European patent), AU, BE (European patent), CH (European patent), DE (European patent), FR (European patent), GB (European patent), IT (European patent), JP, KR, LU (European patent), NL (European patent), SE (European patent).

Published

With international search report.

(54) Title: GOLF PUTTER



#### (57) Abstract

A golf putter has a club head (10, 30, 40, 50) with a golfer's sighting device in the form of an elongated prism (25) positioned at the top of the club head (10, 30, 40, 50) and aligned with the intended location of ball impact on the club head putting face (20). An elongated colored strip (29) is disposed in or under the prism (25) and appears maximally wide when viewed from above the prism (25) and appears maximally wide in a vertical alignment plane which includes the impact spot and the upper edge (27) of the prism (25) thereby indicating that the golfer's head is properly positioned over the club head (10, 30, 40, 50). The indicator (25) can be used during actual play and/or, in conjunction with a pivotable shaft (51) in fabricating a custom putter (50). An aluminum or other oxide coating on the club head (10, 30, 40, 50) provides the putting face (20) with a greater friction and facilitates adherence of a material(13) having low friction characteristics, such as TEFLON to the bottom surface of the club head (10, 30, 40, 50). The edge (33) between the putting face (20) and bottom surface tapers upwardly toward opposite ends (17, 19) of the head (10, 30, 40, 50) from the general location of intended impact with the ball to reduce the likelihood of erratic putting strokes due to unevenly cut grass. The TEFLON coating (13) reduces friction between the bottom surface of the putter and the grass to thereby further assure steady, even putting strokes.

### FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

400	A contact	GA	Gabon	MR	Mauritania
ΑT	Austria				
ΑU	Australia	GB	United Kingdom	MW	Malawi
BB	Barbados	HU	Hungary	NL	Netherlands
BE	Belgium	IT	Italy	NO	Norway
BG	Bulgaria	JP	Japan	RO	Romania
BR	Brazil	KP	Democratic People's Republic	SD	Sudan
CF	Central African Republic		of Korea	SE	Sweden
CG	Congo	KR	Republic of Korea	SN	Senegal
CH	Switzerland	LI	Liechtenstein	SU	Soviet Union
CM	Cameroon	LK	Sri Lanka	TD	Chad
DE	Germany, Federal Republic of	LU	Luxembourg	TG	Togo
DK	Denmark	MC	Monaco	US	United States of America
FI	Finland	MG	Madagascar		
FR	France	ML	Mali		

1

1 TITLE: GOLF PUTTER

2 Background of the Invention

### 3 Technical Field

- 4 The present invention relates to improvements in
- 5 golf putters and, more particularly, such improvements
- 6 which enhance putting effectiveness and facilitates
- 7 custom putter fabrication.

# 8 <u>Discussion of the Prior Art</u>

- 9 There are numerous devices in the prior art
- 10 which are intended to facilitate alignment of the
- ll golfer's line of sight in a vertical plane which includes

the golf ball and the cup or hole. Examples of such 1 devices may be found in U.S. Patent Nos. 3,548,504 2 (Sykes), 4,167,268 (Lorang), 3,698,093 (Marshall), 3 4,136,877 (Antonious), 4,231,576 (Perkins) and 3,880,430 require that two All of these devices 5 (McCabe). vertically-spaced members be aligned or centered in the 6 golfer's line of sight so that the golfer's head will 7 then be properly positioned over the club head and ball. 8 In order to effectively use such devices, the golfer 9 must have nearly perfect vision. In other words, if the 10 golfer has less than twenty-twenty vision, there is a 11 range of positions for the golfer's head wherein the two 12 spaced members will appear to be aligned, such range 13 becoming larger as the golfer's vision becomes worse. 14 This permits slight mis-alignment of the golfer's head 15 and improper alignment between the club head and the 16 Apart from the foregoing, the prior art alignment 17 ball. devices take considerable time to use as the golfer moves 18 his or her head back and forth in an effort to center or 19 align the alignment members. 20

Many prior art putters suffer from the problem
of frictional drag forces exerted by grass along the
bottom surface of the putter during a putting stroke.
Such drag results in turning of the club head and/or

1 erratic forward motion of the club head. In either case,

2 frictional drag causes the ball to be stroked

3 inaccurately.

18

4 putter selection is crucial to 5 golfer's game, the weight of the club head and the angle of the club's shaft relative to the club head are two 6 7 important parameters which can vary greatly from golfer 8 to golfer. The proper angle of the shaft for a particular 9 golfer depends very much on the golfer's stance, 10 including the position of the golfer's head during 11 putting stroke. In particular, it is important that the 12 shaft be at a comfortable angle when the golfer's head is 13 positioned over the club with his or her line of sight in 14 the vertical plane that includes the ball, the cup and 15 the desired impact point on the club head. This position 16 of the golfer's line of sight is most often not taken 17 into consideration when custom putters are designed.

## Objects and Summary of the Invention

It is therefore an object of the present invention to provide a sighting device for use with a putter which provides a simple "go-no go" type of

- 1 indication when the golfer's line of sight is properly
- 2 aligned with the desired ball-impact point on the club
- 3 head.
- It is another object of the present invention to
- 5 provide a sighting device for a golf putter which can be
- 6 readily used while playing or in conjunction with an
- 7 adjustable model putter intended for use in selecting
- 8 characteristics of a custom putter.
- A further object of the present invention is to
- 10 provide a golf putter which permits a golfer to quickly
- 11 position his or her head so that the golfer's line of
- 12 sight is perfectly aligned with the ball, cup and disired
- impact point of the ball on the club head.
- 14 Yet another object of the present invention is
- 15 to proved an alignment device for putting which can be
- 16 used for practice and/or tournament play and which does
- 17 not require perfect vision for use.
- 18 It is still a further object of the present
- invention to provide a golf putter which is configured to
- 20 minimize frictional drag by grass along the bottom of the
- 21 club head during a putting stroke.

21

22

23

24

1 accordance with the present invention a putter is provided with a sighting device in the form of 2 a prism which includes two converging sides intersecting 3 at a top edge. In the preferred embodiment the prism is 4 The prism is an isosceles or equilateral triangle. 5 affixed to the top surface of the club head with the top 6 edge of the prism aligned with and extending rearwardly 7 from the desired ball-impact point on the putting face. 8 An elongated member, preferably colored red, is disposed 9 within the prism parallel to and in the same vertical 10 plane as the top prism edge. When the golfer's line of -11 sight is properly positioned above the prism in a 12 vertical plane which includes the top prism edge, the 13 elongated member and the desired impact point on the club 14 head, a maximum width of the elongated object appears in 15 the prism. The range at which this maximum width appears 16 is relatively small so that a precise positioning of the 17 golfer's line of sight can be easily achieved by simply 18 19 noticing a dramatic color contrast in the prism.

The putter may also be coated with aluminum oxide, particularly on its front surface to facilitate frictional engagement between the putting space and the golf ball, therby permitting top spin to be applied to the ball during a golf stroke. The aluminum oxide also

15

16

17

18

19

20

21

22

23

1 facilitates adherence of Teflon to the bottom surface of

2 the club head, thereby reducing the coefficient of

3 friction of the bottom surface of the club head when it

4 passes over grass during a putting stroke.

Further reduction of friction along the bottom 5 surface is achieved by tapering the forward portion of 6 the bottom surface of the club so that the proximal and 7 distal ends of the club head are raised above the ground 8 at the putting face. This provides a forward face which 9 is vertically thicker at the point of ball impact than at 10 the club head ends so that only a relatively narrow 11 portion of the bottom edge of the putting face contacts 12 the grass during a putting stroke. 13

The prism alignment arrangement can be secured by adhesive or like to the top surface of the club head. Alternatively, the prism may be removably secured to the club head by inserting it into a suitably provided channel defined in the top surface of the club head. In either case, the alignment prism may be employed with an adjustable putter designed for use in selecting a custom putter configuration. Specifically the putter shaft may be pivotably secured to the head so that the golfer can adjust the shaft angle to that which is most comfortable

7

- l when the golfer's head is properly aligned above the
- 2 prism. In addition, the club head may be provided with
- 3 adjustable weights so that the desired heft and feel of
- 4 the club may be custom-selected. Once the club head
- 5 weight and shaft angle are selected by the golfer, a
- 6 custom putter may be fabricated.

#### Brief Description of the Drawings

- 8 These and other objects, features and many of
- 9 the attendant advantages of the invention will be better
- 10 understood upon a reading of the following detailed
- 11 description when considered in connection with the
- 12 accompanying drawings wherein like parts in each of the
- 13 several figures are identified by the same reference
- 14 numerals, and wherein:
- Figure 1 is a view in perspective from behind of
- 16 a golf putter club head and part of a shaft constructed
- in accordance with the present invention;
- Figure 2 is a view in perspective similar to
- that of Figure 1 for a modified golf putter club head and
- 20 shaft according to the present invention;

WO 86/06973

8

- Figure 3 is a front view in elevation of a
- 2 putter contructed in accordance with the present
- 3 invention, the figure also illustrating the desired line
- 4 of sight of a golfer relative to the club head;
- 5 Figure 4 is an illustration in perspective of a
- 6 golfer utilizing the putter of the present invention and
- 7 showing the vertical alignment plane between the golfer's
- 8 line of sight, the club head, the ball and the cup;
- 9 Figure 5 is a plan view from above of a club
- 10 head of the present invention wherein the line of sight
- ll is slightly off center with respect to the alignment
- 12 device:
- 13 Figure 6 is a view from above of the club head
- 14 of Figure 5 but wherein the line of sight is
- 15 substantially centered with respect to the club sighting
- 16 device:
- 17 Figure 7 is a view taken along lines 7-7 of
- 18 Figure 5;
- Figure 8 is a view taken along lines 8-8 of
- 20 Figure 6;

- Figure 9 is a view in perspective of a putter club head showing one possible means for securing the sighting device to the club head;
- Figure 10 is a view in perspective of a putter club head showing an alternative means of securing the sighting device to the club head;
- Figure 11 is a view in perspective from behind a club head according to the present invention wherein the club head may be adjustable weighted and a shaft may be positioned at an adjustable angle with respect to the club head;
- Figure 12 is a rear view in elevation of the club head of Figure 11;
- Figure 13 is an exploded view in perspective showing the manner in which the club head of Figures 16 11-13 may be adjustably weighted;
- Figure 15 is a diagrammatic view illustrating
  the manner in which the angle of the club shaft of the
  golf club of Figures 11-14 may be measured for purposes
  of fabricating a custom putter; and

10

Figure 16 is a partial end view in elevation of the club head of the putter of Figures 11-15.

### 3 <u>Description of the Preferred Embodiments</u>

4 specifically to Figure 1 of the Referring accompanying drawings, a golf putter constructed in 5 6 accordance with the present invention includes a club 7 head generally designated by the reference numeral 10 and 8 a shaft 11 secured to the club head. The club head 10 is 9 made of steel, aluminum, or other suitable material and 10 · is provided with a coating 13 of low friction material, 11 such as Teflon, on its bottom surface. The coating 13 is 12 adhered to the bottom of a generally rectangular base 13 having its major dimension extending between the proximal 14 end 17 and distal end 19 of the club head, and having its 15 minor dimension extending between the forward or putting 16 face 20 and the rear edge 21 of the club. The height of 17 base 15 is considerably lower that the putting face 20 18 and the sidewalls defining proximal end 17 and distal end 19 19. Consequently, the club head may be looked upon as a 20 box which is closed on three sides and along its bottom 21 but is open at its top and along its rear above edge 21. 22 A central support member 23 extends upwardly in the open

11

1 space of the club to the level of the tops of the forward putting face 20 and the side walls 17, 19. Shaft 11 is 2 3 secured to the central support member 23 in any suitable 4 manner, including adhesively securing the shaft in a bore defined in support member 23. A prism 25 is secured at 5 the top of support member 23 by adhesive, or the like. 6 7 Prism 25 is elongated in the minor dimension of base 15 8 and has a substantially equilaterial triangular cross 9 section. By means of this configuration, the prism has 10 two converging sides which intersect at an upper edge 27 11 that is aligned with the desired transverse location on 12 the putting face 20 at which the club is to strike a golf 13 ball. An elongated object 29 is disposed within prism 25 14 below and parallel to upper edge 27. Elongated object 29 15 and upper edge 27 are disposed in a common vertical plane 16 which, when the putter is properly used, includes the 17 golfer's line of sight and the desired ball-impact 18 location on putting face 20.

The bottom surface of the club head 10 tapers upwardly from the region below central support member 23 to each of the proximal end 17 and distal end 19. This taper, in the embodiment of Figure 1, serves to raise all of the bottom surface of club head 10, except for the transverse mid portion thereof, above the grass on the

19

20

21

22

23

24

12

1 putting green when the putter is in use. Typically, the 2 angle of taper is approximatley  $2-1/2^{\circ}$ . The purpose of 3 the taper is to minimize the possibility that a portion 4 of the club face will strike an uneven portion of the 5 green during a putting stroke and result in erratic stroking or turning of the club. 6 The low friction 7 coating 13 reduces any frictional drag that might occur between the bottom of the club and the putting green 8 9 during a putting stroke.

10 The putter of Figure 2 includes a club head 30 11 and shaft 31 and is very much similar to the putter of 12 Figure 1 with two important exceptions. First, shaft 31 13 is formed integrally with club head 30 at the central 14 support member 23 rather that being assembled to the club 15 head during manufacture. Second, the taper in the bottom 16 surface of the club head 30 exists only at the forward-17 most portion 33 of the club head, leaving the entire 18 rear section of the bottom surface, between proximal end 19 and distal end 19, flush with the ground. 20 partial taper configuration 33 permits the bottom edge of 21 the putting face 20 to avoid uneven sections of the green 22 during the putting stroke while also permitting the club head 30 to rest stably on the ground rather than rocking 23 24 as would be the case for the club head 10 of Figure 1.

13

1 The forward taper in club head 30 at proximal end 17 is

2 visible in Figure 2 and is generally designated by the

3 reference numeral 33.

14

15

16

17

18

19

20

21

Teflon.

4 Either of club heads 10 and 30 may be coated 5 with an oxide layer, such as alumimum oxide, along any or 6 all of its exposed surfaces. By so coating the front or 7 putting face 20, that face is dulled against reflection, 8 is made more durable, and, most importantly, provides 9 more of a frictional contact with the golf ball so as to permit application of overspin to the golf ball during a 10 11 putting stroke. Coating of the bottom of clubs 10 or 30 12 facilitates adherence of the low friction coating 13 thereto, particularly when such coating is a layer of 13

In the preferred embodiments of both club heads 10 and 30, the front face 20 tapers slightly from the vertical so that its bottom edge is slightly more forward than its top edge. Typically, this taper is on the order of  $10^\circ$  or less. This taper or loft also facilitates application of top spin to the golf ball during a stroke.

1 The illustrations in Figures 3 and 4 indicate 2 the matter in which the golf putter of the present 3 invention is utilized to properly align a putt. Specifically, a golfer 39 stands with his or her head 4 5 over the club 30 so that his or her vertical line of sight 35 is directly above the upper edge 27 of prism 6 7 25. This places the line of sight 35 in a vertical plane 8 37 which includes upper edge 27 of prism 25, the hole or 9 cup 38, the ball 36 and the desired point of contact on 10 the club face. The in which the golfer manner 11 immediatley determines whether or not his or her line of 12 sight is properly aligned in plane 37 is illustrated Figures 5, 6, 7 and 8. Specifically, when the golfer's 13 14 line of sight is not properly positioned directly over 15 the upper edge or apex 27 of the prism, the view of the 16 prism appears as illustrated in Figures 5 and 7. 17 Specifically, when the line of sight 35' (Figure 7) is 18 offcenter, the observer views the object 29 only through 19 a single face of prism 25 and therefore sees a relativley 20 narrow refracted image of that object. If, however, the 21 observer's line of sight 35 is directly over the apex or 22 top edge 27 of the prism, the view of object 29 is 23 through parts of both of the converging surfaces of the 24 prism and a very broad image of object 29 is seen.

This is virtually a "go-no-go" indication since the broad

2 image of object 29 narrows immediately upon slight change

of the line of sight from vertically above the apex 27.

4 In this manner, the golfer can easily properly align his

or her line of sight in plane 37 (Fig.4) to achieve the

6 optimum position for putting relative to the cup 38.

7 Another embodiment of the present invention is 8 illustrated as club head 40 in Figure 9. The putter club 9 head 40 has a shaft 43 secured thereto and has a channel 41 defined in its top surface 42. Channel 41 is 10 11 configured to recieve prism 25 therein in a slidable engagement and therefore extends generally rearward from 12 13 the putting face of the club head 40. The transverse 14 position of channel 41 is such that the prism 25 is 15 received therein with its apex or upper edge 27 aligned in a vertical plane with the desired impact location on 16 17 the ctub during a putting stroke. The prism 25 may be 18 secured in channel 41 by means of an adhesive, or the 19 like; the prism may also be frictionally engaged in the channel 41. A substantially identical putter club head 20 21 is illustrated in Figure 10 wherein channel 41 has been 22 removed and the prism 25 is secured to the top surface 42 23 of the club head by means of adhesive or the like. Either embodiment is useful and feasible. 24

1 The alignment device embodied by prism 25 has been described as serving the function of aligning the 2 golfer's line of sight in the appropriate vertical 3 alignment plane so as to facilitate proper putting 4 strokes during play. The same alignment prism may be 5 employed in conjunction with a universal template type of 6 golf putter which permits a golfer to have the optimum 7 putter configuration customized for him her. or 8 9 Specifically, and referring to Figures 11-16, a putter club head 50 is configured in a manner similar to club 10 heads 10 and 30 of Figures 1 and 2, respectively. Club 11 head 50 has a bottom layer 13 secured to the underside of 12 a rectangular base member 15. Proximal end wall 17 and 13 distal end wall 19 are interconnected by the front face 14 20 to provide the enclosure which is open at its top and 15 at the rear end above the rear wall 21 of the base member 16 15. A central support member 23 has prism 25 secured at 17 its top and aligned in the same manner as described in 18 relation to club heads 10 and 30. A shaft 51 has a 19 horizontally extending cylindrical bar 53 projecting into 20 21 central support member 23 through a hole 55 in the rear side of the support member. A tapped bore 57 projects 22 23 radially through central support member 23, terminating at the periphery of hole 55. Bore 57 receives a thumb 24 25 screw 59 in threaded engagement such

17

the thumb screw can be inserted selectively into 1 2 bore 57 to lock the rotational position of cylindrical 3 member 53 in hole 55. This arrangement permits the angle 4 shaft 51 relative to club head 50 to be adjusted and .5 then locked in place. A protractor-like gauge 60 may be 6 employed to measure the shaft angle at which a golfer 7 most comfortable when the golfer's line of vision 8 aligned in the vertical alignment plane above the upper 9 edge 27 of prism 25.

10 The central support member 23 subdivides the 11 space between end walls 17 and 19 into two compartments, 12 each of which has a tapped hole 61 extending downwardly 13 into base member 15. Each tapped hole 61 is adapted to 14 receive a screw member 63 on which a plurality of washers 15 65 may be placed. In the embodiment of Figures 11 and 16 12, the washers are locked in place on screw 63 by means 17 of a nut 67. Alternatively, screw 63 may have a head 69 18 of the type which can be actuated by the two-pronged tool 19 70 used by golfers to adjust their spikes. In either 20 case, the weight of the club head can be adjusted by 21 adding or removing washers 65 from screw 63. 22 putter weight is achieved which is comfortable to the 23 golfer, this weight can be recorded and utilized in 24 conjunction with the optimum putter for that particular 25 golfer.

22

23

24

1 Another approach to adjustably weighting this putter, which approach can be used either for the custom 2 fabrication template or for actual use in play, involves 3 providing an elongated slot 71 extending through base 4 member 15 from one of the side walls 17. This slot is 5 adapted to receive a weighted plate 73 in slidable 6 Plates 73 of different weight 7 engagement. inserted into the slot 71 until the user is comfortable. 8 Since plate 73 is disposed relatively low within the club 9 head profile, it serves to lower the center of gravity of 10 the club head. A lower center of gravity is advantageous 11 for shots made from the fringe of the putting green 12 without requiring that the lower surface of the putter be 13 high grass. In into the relativley 14 placed down addition, plate 73, by extending substantially across the 15 width of the club head, permits a proper follow through 16 to be obtained even with a slight off-center mis-hit of 17 It will be appreciated that a golfer can 18 the ball. insert differently weighted plates 73 into slot 71 to 19 achieve the desired effect for different shots. 20

The representation in Figure 16 illustrates the configuration previously described in relation to Figure 2 wherein only the forward portion of the club has the transverse upward taper from the center of the club out

- 1 towards ends 17 and 19. This configuration is useful
- 2 with either the customizing template or the putter
- 3 actually used to play in accordance with the present
- 4 invention.
- As noted above, the taper 33 is at an angle of
- 6 approximately  $2-1/2^{\circ}$  and prevents stubbing of the leading
- 7 edge of the putter by grass. Such stubbing tends to turn
- 8 the club during the putting stroke, resulting in an
- 9 errant put.
- The plate 73 which may be added to the putter to
- ll lower its center of gravity permits the upwardly rising
- or lofted putter face 20, upon contact with the ball, to
- 13 strike the ball at the lower part of the head where the
- 14 center of gravity is disposed. This, in effect, creates
- 15 an effective "sweet spot" and permits more effective
- 16 putting action. The plate 73 is preferably made of lead
- 17 or tungsten steel.
- 18 From the foregoing description it will be
- 19 appreciated that an improved golf putter has been
- 20 provided wherein a "go-no go" alignment prism permits
- 21 more efficient alignment of the golfer's line of sight
- 22 than has heretofor been possible. In addition, the

20

1 Teflon or other low friction coating on the bottom of the 2 putter minimizes frictional engagement between the bottom 3 surface of the putter and grass during a putting storke. 4 Still further, the taper at the bottom of the putter 5 eliminates the possiblity that an unevenly cut segment of 6 grass will impede the putting stroke and cause an errant 7 putt. Additional features of the invention include the 8 utilization of a weighted plate 73 to lower the center of 9 gravity of the putter and a coating of aluminum oxide or 10 other similar coating to provide for friction on the 11 putting face and to facilitate adherence of the low 12 friction coating to the underside of the putter.

13 Having described several embodiments of the new 14 and improved golf putter constructed in accordance with 15 it present invention, is believed that other 16 modifications, variations and changes will be suggested 17 those skilled in the art in view of the above 18 description. It is therefore to be understood that all 19 such variations, modifications and changes are believed 20 to fall within the scope of the invention as defined in 21 the appended claims.

21

1

I CLAIM:

2 Claim 1. A golf putter including a club head 3 comprising: 4 a top surface; 5 a bottom surface: 6 proximal and distal ends; 7 forward-facing putting face extending 8 lengthwise between said proximal and distal ends and extending depthwise between said top and bottom surfaces; 9 10 said putting face and said bottom wherein 11 surface intersect in a lengthwise-extending forward 12 bottom edge of the club head; 13 wherein said forward bottom edge includes a 14 substantially straight intermediate segment spaced from 15 both of said distal and proximal ends, and first and second straight end segments extending from opposite ends 16 17 of said intermediate segment to said proximal and distal ends, respectively, said first and second end segments . 18 19 being mutually divergent depth-wise of said putting face 20 in a direction toward said top surface; and 21 wherein said bottom surface includes: a flat 22 planar base portion extending lengthwise between said proximal and distal ends and extending widthwise to 23

- l include said intermediate segment, said base portion
- 2 having a length which is greater than said intermediate
- 3 segment; a first recessed portion bounded by said first
- 4 end segment, said proximal end and said base portion;
- 5 and a second recessed portion bounded by said second end
- 6 segment, said distal end and said base portion.
- 7 Claim 2. The golf putter according to claim 1
- 8 wherein said first and second recessed portions are
- 9 respective flat planar areas of said bottom surface which
- 10 intersect said base portion.
- 11 Claim 3. The golf putter according to claim 2
- 12 wherein said flat planar recessed portion areas are of
- 13 substantially identical configuration and intersect said
- 14 base portion at substantially identical angles.
- Claim 4. The golf putter according to claim 3
- wherein said angles are 2.5° degrees.
- 17 Claim 5. The golf putter according to claim 1
- 18 wherein said base portion of said bottom surface includes
- 19 all of said bottom surface with the exception of said
- 20 first and second recessed portions.

23

Claim 6. The golf putter according to claim 1

2 further comprising a club shaft secured to said club head

3 at a location which is centered between said proximal and

4 distal ends.

5 Claim 7. The golf putter according to claim 6

6 further comprising sighting means disposed on said top

7 surface of said club head and centered longitudinally of

8 said intermediate segment for facilitating alignment of a

9 player's line of sight with a position centered

lengthwise of said intermediate segment.

11 Claim 8. The golf putter according to claim 7

12 wherein said intermediate segment is substantially

13 centered between said proximal and distal ends, and

14 wherein said first and second end segments have

15 substantially equal lenths.

16 Claim 9. The golf putter according to claim 8

17 further comprising weighting means for lowering the

18 center of gravity of said club head, said weighting means

19 comprising a plate of relativley heavy material disposed

20 within said club head.

Claim 10. The golf putter according to claim 1

'further comprising sighting means disposed on said top

surface of said club head, centered longitudinally of

said intermediate segment, for facilitating alignment of

a player's line of sight with the position centered

lengthwise of said intermediate segment.

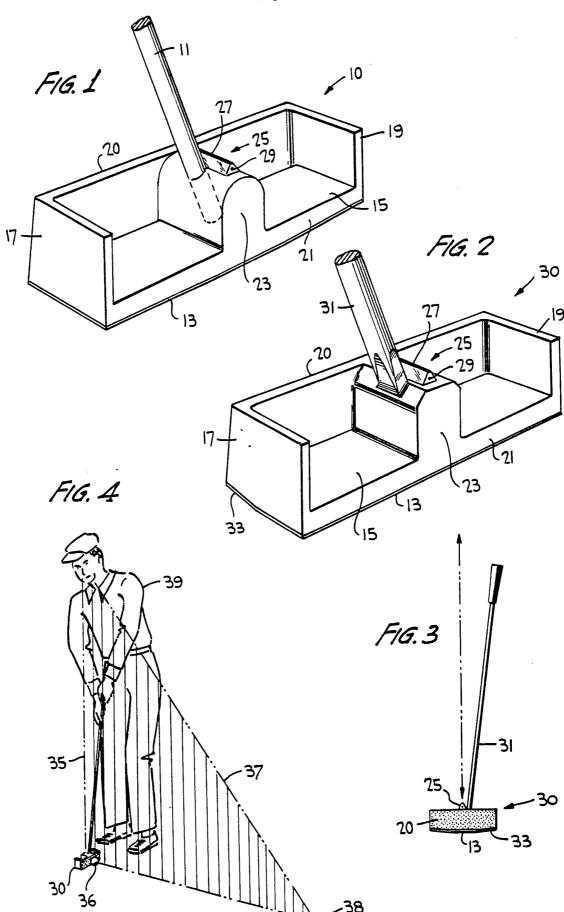
7 Claim 11. The golf putter according to claim 1
8 further comprising means for lowering the center of
9 gravity of said club head and including a plate of
10 relatively heavy material disposed within said club
11 head.

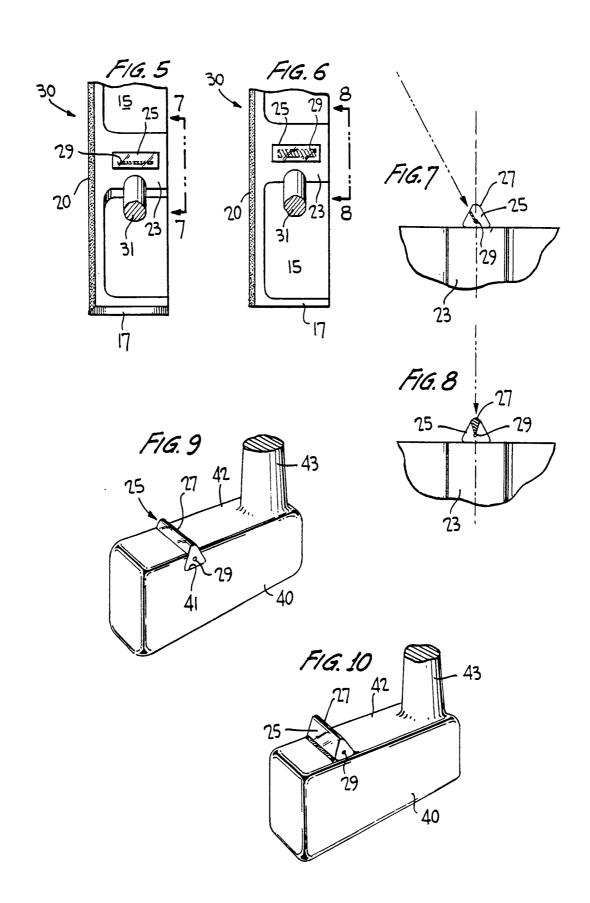
Claim 12. A golf putter comprising a club head having a bottom surface intersecting a forward-facing putting face to define a bottom edge, said club head having length dimension defined between a proximal end and a distal end, said bottom surface having a lowermost flat portion with different lengths along said bottom surface, the shortest of said lengths being disposed at a straight intermediate segment of said bottom edge, wherein said bottom edge includes first and second straight end segments which are coplanar with and flank said intermediate segment, said end segments each sloping

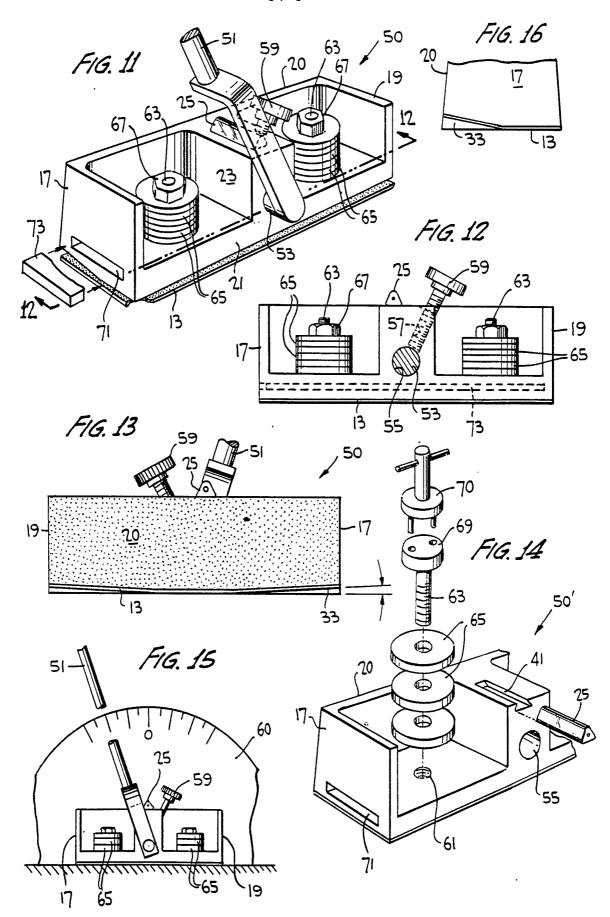
- 1 upward and away from said intermediate segment in
- 2 respective opposite lengthwise directions along said club
- 3 head.
- 4 Claim 13. The golf putter according to claim 12
- 5 wherein said putter face includes an optimal
- 6 ball-striking location which is centered with respect to
- 7 said intermediate segment.
- 8 Claim 14. The golf putter according to claim 12
- 9 wherein said bottom surface includes first and second
- 10 flat planar recessed portions, said first recessed
- 11 portion being bounded by said first end segment, said
- 12 proximal end segment and said base portion, wherein said
- 13 second recessed portion is bounded by said by said
- 14 second end segment, said distal end and said base
- 15 portion.
- 16 Claim 15. The golf putter according to claim 12
- further comprising a club shaft secured to said club head
- 18 at a location which is centered between said proximal and
- 19 distal ends.
- Claim 16. The golf putter according to claim 12
- 21 further comprising sighting means disposed on said top

- 1 surface of said club head and centered longitudinally of
- 2 said intermediate segment for facilitating alignment of a
- 3 player's line of sight in a position centered lengthwise
- 4 of said intermediate segment.
- 5 Claim 17. The golf putter according to claim 12
- 6 further comprising weighting means for lowering the
- 7 center of gravity of said club head, said weighting means
- 8 comprising a plate of relatively heavy material disposed
- 9 within said club head.









### INTERNATIONAL SEARCH REPORT

			International Application No PCT/	'US85/00974					
		N OF SUBJECT MATTER (if several classif							
According to	o interijati 63B	onal Patent Classification (IPC) or to both Natio $69/36$	onal Classification and IPC						
	63B	15/00							
II. FIELDS									
II. FILLDS	JEAROI	Minimum Documen	tation Searched 4						
Classification	System		Classification Symbols						
		273-163R,164,167A, 1	69,172,173,174,183E	2					
USA		D21-217,218,219							
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched <sup>5</sup>									
III. DOCUM	MENTS C	ONSIDERED TO BE RELEVANT 14							
Category *		ion of Document, 16 with indication, where appr	opriate, of the relevant passages 17	Relevant to Claim No. 18					
		A, 2,155,830 25 April							
A A	ua,	A, 2,929,631 22 March	1960 CTLLON						
A		A, 3,143,349 4 August							
A		A, 3,143,349 4 August A, 3,199,873 10 Augus							
		A, 3,486,755 30 Decem							
A		A, 3,548,504 22 Decem							
A									
A		A, 3,698,093 17 Octob							
A	•	A, 3,841,639 15 Octob							
A		A, 3,880,430 29 April							
A		A, 3,885,796 27 May 1							
A		A, 4,073,492 14 Febru							
A		A, 4,082,286 4 April							
A		A, 4,136,877 30 Janua							
A		A, 4,147,357 3 April							
A		A, 4,167,268 11 Septe							
A	US,	A, 4,194,739 25 March	1980 THOMPSON						
A		A, 4,209,172 24 June							
A	US,	A, 4,222,566 16 Septe	mber 1980 BERRY						
A	US,	A, 4,231,576 4 November 1980 PERKINS							
A	US,	A, 4,340,229 20 July 1982 STUFF							
A	US,	A, 4,519,612 28 May 1	985 TSAO	!					
	<del></del>			1					
* Special categories of cited documents: 15 "T" later document published after the international filing date  "A" document defining the general state of the art which is not cited to understand the principle or priority and the cited to understand the principle or priority and the property in the property of the prop									
consi	idered to	be of particular relevance	cited to understand the princip invention	ie or theory underlying the					
"E" earlier document but published on or after the international filing date			"X" document of particular relevant cannot be considered novel of	nce; the claimed invention					
"L" document which may throw doubts on priority claim(s) or			involve an inventive step	Cumbe be considered to					
which is cited to establish the publication date of another citation or other special reason (as specified)			"Y" document of particular relevar cannot be considered to involve	an inventive step when the					
"O" document referring to an oral disclosure, use, exhibition or other means			document is combined with one ments, such combination being	or more other such docu-					
"P" document published prior to the international filing date but			in the art.  "&" document member of the same						
IV. CERTII		priority date claimed  N	a document member of the same	paront family					
Date of the Actual Completion of the International Search 2 Date of Mailing of this International Search Report 2									
		·	31 JUL	1985					
	ly 19	985 ng Authority <sup>1</sup>	Signature of Authorized Officer 20	^					
		-	G. Marlo Leoge	I marlo					
ISA/	US		G. Mar 10	7/10000					