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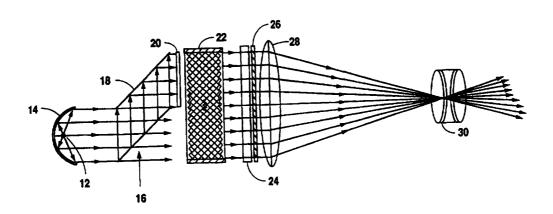
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(54) Title: POLARIZED ILLUMINATION SYSTEM FOR LCD PROJECTOR



(57) Abstract

An illumination system (10) is described that efficiently produces linear polarized light for use in LCD projection. A polarizing beam splitter (16) and half-wave retarder plate (20) produce two adjacent collimated beams of light having a common polarization direction. These adjacent beams are spatially integrated (22) into a single collimated polarized beam whose aspect ratio is subsequently converted to match that of the LCD format.

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POLARIZED ILLUMINATION SYSTEM FOR LCD PROJECTOR

Background of the Invention

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1. Field of the Invention

The present invention generally relates to optical illumination systems, and more particularly to a polarized illumination system having a novel spatial integrator, including variations for controlling aspect ratio, the system being suited for use with electronic projection displays, particularly of the liquid crystal display type.

2. Description of the Prior Art

With the increasing use of liquid crystal display (LCD) devices in projection systems, there is a requirement for an efficient source of polarized light. Polarized light has been traditionally produced by an absorbing polarizer or a polarizing beam splitter (PBS) cube. For polarizing beam splitters, half of the light is reflected and this reflected polarized light is either thrown away, or converted to the same polarization as the transmitted beam. When converted, the reflected beam is then redirected to the LCD, along with the transmitted beam, to achieve a polarized light source that is brighter than one using a simple absorbing polarizer.

An early application of converting polarized light in illumination systems was for automotive headlamps, as described by Zehender in "Headlights for Motor-Vehicles with Polarized Light," Lichttechnik, pp. 100-103 (1973). In this early design, no attempt was made to achieve spatial recombination of the separate beams, or to control the beam cross-section. With the advent of LCD projection systems, this technology achieved renewed interest, for example as described by Imai et al., "A 25 Novel Polarization Converter for High-Brightness Liquid Crystal Light Valve Projector," SPIE Proceedings, vol. 1225, pp. 52-58 (1990), and Shinsuke et al., "A Polarization-Transforming Optics for a High Luminance LCD Projector," Proceedings of the SID, vol. 32/4, pp. 301-304 (1991).

Japanese Patent Application (Kokai) No. 61-122626 describes a polarizing illumination device, that spatially integrates the separated beams at the LCD plane by means of a pair of wedge prisms. As shown in Figure 1, the device uses a

light source 1, collimator 2, PBS cube 3, right angle prism 4, half-wave retarder 5, wedge prisms 6 and 7, LCD panel 8, and projection lens 9. There must be a considerable distance between the wedge prisms and the LCD, since the beams are converging, and the incidence angle on the LCD must be kept small, which unduly restricts use of the device.

U.S. Patent Nos. 4,913,529 and 4,969,730 describe converting polarized light projection illumination systems using polarizing plates or a PBS cube, combining the separated beams at the LCD with steering prisms. U.S. Patent No. 5,381,278 uses converging and diverging lenses to redirect the separated beams to the LCD panel. Japanese Patent Application (Kokai) No. 71-99185 uses dual polarizing beam splitters, achieving a beam of oblong cross-section, but with no spatial recombination of the separate beams. European Patent Application No. 615,148 achieves polarization conversion and spatial recombination by recycling light backwards to the light source reflector, as does European Patent Application No. 573,905, assigned to Minnesota Mining and Manufacturing Co. (3M--assignee of the 15 present invention). U.S. Patent No. 5,181,054 achieves spatial recombination of the separated beams by sending the beams through the LCD in opposite directions, as does U.S. Patent No. 5,428,469 (also assigned to 3M). U.S. Patent No. 5,446,510 achieves a common collimation angle for the separate beams, but without any spatial integration. 20

U.S. Patent Nos. 5,042,921 and 5,124,841 describe polarization converters with spatial integration achieved by refracting microprisms. The polarization converter described in European Patent Application No. 463,500 preserves the aspect ratio of the original beam, but requires the use of two LCD's, and European Patent Application No. 456,427 matches the beam size to the LCD panel by the use of back reflections from a lamp reflector having a rectangular exit aperture. The efficiency of these systems is limited by the complexity of the optics, quality of the reflectance coatings, degree of spatial recombination and beam shaping, and high chromatic dispersion of the refracting elements.

Spatial integration of the separate beams is important since the separated beams usually differ in intensity and color temperature. Collimation of the

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beam incident on the LCD is important, since most displays of this type work best with a common and low incidence angle of the illuminating light. Also, collimated light can be more efficiently focused by a field lens to the projection lens. Beam shaping is important to transmit maximum light through the rectangular aperture of the LCD.

Lastly, compactness is desirable to reduce the size of the projector unit. None of the foregoing systems provides optimum performance in all of these areas.

Summary of the Invention

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The present invention provides a polarized illumination system particularly suited for an LCD projector, the system generally comprising a light source, means for collimating light from the source into an entrance beam, means for separating the entrance beam into a first beam having a first polarization state, and a second beam having a second polarization state, retarder means for converting said first beam from said first polarization state to said second polarization state, means for spatially integrating said first and second beams to create a collimated, exit beam having an aspect ratio, and means for changing the aspect ratio of said exit beam. The integrating means preferably comprises a spatial integrator cell having a first microprismatic element with a planar surface and a surface of prismatic grooves opposite said planar surface, and a second microprismatic element with another planar surface and another surface of prismatic grooves opposite the other planar surface and facing said surface of prismatic grooves on said first microprismatic element, there further being first and second, generally opposed reflecting surfaces adjacent first and second sides, respectively, of the second microprismatic element.

The means for separating the light may comprise a polarizing beam splitter (PBS) which creates the first and second beams, and the PBS may be adapted to direct the first and second beams to first and second reflectorized wedge prisms, respectively. In several embodiments, the spatial integrator cell has an exit element which is combined with a first beam compression element, and a second beam compression element is positioned adjacent the first beam compression element to achieve the changed aspect ratio. The first beam compression element may be a positive cylinder Fresnel lens, and the second beam compression element a negative

cylinder lens. Alternatively, the first beam compression element may be a first microprismatic element, and the second beam compression element a second microprismatic element positioned at an oblique angle with respect to the first microprismatic element. The means for changing the aspect ratio of the exit beam may further be designed to additionally cause the exit beam to deviate by approximately 90°.

The current invention avoids many of the deficiencies of the prior art, by producing a converted secondary beam of collimated polarized light, and spatially recombining this beam with the primary beam using total internally reflective linear microprisms, preserving the polarization and collimation with minimal chromatic dispersion. The aspect ratio of the spatially integrated beam is then efficiently converted to match the format of an LCD panel. There is no requirement for any back-reflection or recycling of the beam in the direction of the light source, and the single collimated beam passing through the LCD panel can be more efficiently focused to the projection lens.

Brief Description of the Drawings

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The invention will best be understood by reference to the accompanying drawings, wherein:

Figure 1 is a diagram of a prior art polarizing illumination device using wedge prism beam integrators;

Figure 2 is a diagram of one embodiment of the polarized illumination system of the current invention;

Figure 3 is a diagram of one configuration of the spatial integrator cell used in the present invention;

Figure 3a is an enlargement of the linear microprismatic element structure on the spatial integrator of Figure 3;

Figure 4 is a diagram of one type of prior art aspect ratio converter using positive and negative cylinder lenses;

Figure 5 is a diagram showing application of positive/negative cylinder Fresnel lenses to the current invention;

Figure 6 shows prior art anamorphic beam compression using identical prism pair, with minimal chromatic dispersion;

Figure 7 is a diagram of a spatial integrator of the present invention with anamorphic beam compression using identical Fresnel prisms;

Figure 8 is a diagram of anamorphic beam compression using a prismatic pair with 90° beam deviation and minimal chromatic dispersion;

Figure 9 shows a reflective wedge prism as an anamorphic beam compressor;

Figure 10 shows a combined spatial integrator/anamorphic beam compressor,

Figure 11 shows an LCD projector using an embodiment of the current invention; and

Figure 12 shows another embodiment of the current invention which eliminates the need for a right angle prism in conjunction with the PBS cube.

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Description of the Preferred Embodiment

With reference now to the figures, and in particular with reference to Figure 2, there is depicted one embodiment 10 of the polarized illumination system of the present invention. System 10 is particularly adapted for use with a liquid crystal display (LCD) projector, and the combination generally comprises a light source or lamp 12, a collimator or parabolic reflector 14, means 16 for separating p- and s-polarized light, taking the form of a polarizing beam splitter (PBS), mean 18 for redirecting one of the polarized beams (in this case, the reflected beam) parallel with the other polarized beam (the transmitted beam), taking the form of a right angle prism reflector, a half-wave retarder plate 20, a spatial integrator cell 22, an analyzer 24, an LCD panel 26, and a projection lens 28. Embodiment 10 is a single-panel, transmissive LCD projector, but those skilled in the art will appreciate that the general principle can be extended to color and pseudo-color transmissive LCD projectors using multiple panels, as well as reflective LCD light valve projectors.

Randomly polarized light from light source 12 is collimated by parabolic reflector 14 (or some other means) and enters PBS cube 16. The p-polarized

light is transmitted and the reflected s-polarized light is turned 90° by right angle reflecting prism 18, where it is then converted to p-polarized light by half-wave ($\lambda/2$) retarder plate 20. The adjacent and spatially separated collimated light beams enter the microprismatic spatial integrator cell 22 where they are spatially integrated and exit as a single collimated polarized beam. Components 12-18 are individually known in the prior art and nearly any conventional components will suffice. Therefore, in embodiment 10, the primary novelty resides in spatial integrator 22.

Figure 3 shows spatial integrator cell 22. Each adjacent entrance beam is equally deviated by the first microprismatic element 32, which consists of a series of 60° equilateral linear microprisms 34 (see Figure 3a). Half of the light passes directly to a second, oppositely disposed microprismatic element 36. The other half of the light is reflected off side mirrors 38 and 40, where it then passes to the opposite microprismatic element 36. By controlling the length of cell 22, both beams exit the cell as a spatially integrated and collimated beam. The spatial integrator cell length 15 $L = A \tan(\pi/6)$, where A is the half-height of the cell (see Figure 2), and light rays entering the center of cell 22 exit at the edge of the cell. Figure 3a shows an enlarged section of first linear microprismatic element 32, where all the prism angles $\alpha = 60^{\circ}$, and the deviation angle $\delta = 60^{\circ}$. There is no refraction, hence no chromatic dispersion, at either microprismatic element since all ray deviations occur by total internal reflection (TIR), i.e., the angle of incidence at the interface between air and the microprismatic element is zero. For slight deviations from perfect collimation, there is substantially no chromatic dispersion for rays which are refracted at either surface, and also reflected from the TIR facets, since the microprisms are 60° equilateral triangles.

Since PBS cube 16 forms adjacent square beams, each having an aspect
ratio AR = 1:1, the polarization converted beam entering and exiting the spatial
integrator cell has an AR = 2:1. Since most LCD panels have an AR = 4:3 = 1.33, the
AR should be adjusted for efficient illumination of the LCD panel. One standard
method of aspect ratio conversion that preserves the direction of the light beam is by
the use of positive and negative cylinder lenses 42 and 44, respectively, as shown in
Figure 4. A novel variation of this method is used in the current invention by forming
a positive cylinder Fresnel lens 46 in the exit surface of the spatial integrator cell 48, as

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where:

shown if Figure 5. The negative cylinder lens 50 can be continuous or of the Fresnel type.

Another standard method of converting aspect ratio, or anamorphic beam compression, uses a pair of identical prisms as shown in Figure 6. The chromatic dispersion of the first prism 52 is canceled by the opposite dispersion of the second prism 54, and the direction of the collimated light is preserved. A similar effect may be achieved in the current invention by forming the first element as a series of linear microprisms on the exit element 56 of a spatial integrator cell 58. A second linear microprismatic element 60 is then set at an oblique angle δ equal to the ray deviation of the first element, as shown in Figure 7. For example, for acrylic plastic $(n_d = 1.492)$ with prism angles $\alpha = 40.52^{\circ}$, and $\delta = 35.25^{\circ}$, the aspect ratio of the beam is converted from 2/1 to 4/3, with no chromatic dispersion.

It is also possible to perform anamorphic beam compression in conjunction with the present invention with a 90° beam deviation, by using two prisms as shown in Figure 8. Here the first refracting prism 62 is followed by a second prism 64 that deviates the beam by refraction and total internal reflection. By specifying the vertex angles and tilt angles as shown, the chromatic dispersion of the first prism is canceled out by the dispersion of the second prism. For example, using optical crown glass ($n_d = 1.523$) for both prisms, and $\phi_1 = 30^\circ$, $\phi_2 = 8^\circ$, $\alpha_1 = 18.6^\circ$, $\alpha_2 = 68^\circ$, $\alpha_3 = 38.2^\circ$, then the beam is converted from an AR = 2:1 to an AR = 4:3 with negligible chromatic dispersion.

If a beam deviation of 90° is introduced between the spatial integrator and the LCD panel, there are several other methods of achieving the desired aspect ratio conversion. One method is shown in Figure 9, which utilizes a reflective wedge prism 66. The incident beam, having an AR = 2:1 is converted to an output beam with an AR = 4:3 by specifying the tilt angle ϕ and the prism wedge angle α . Here

$$\phi \approx \operatorname{atan}(A'/A)$$
, and $\alpha = (\theta - \theta')/2$,

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A' =width of compressed exit beam,

A = width of entrance beam,

 θ = angle of incidence of exiting reflected ray at refracting surface, and θ' = angle of refraction of entrance ray at refracting surface.

The ϕ value shown is an approximation. In practice, it is necessary to account for the varying prism thickness and its effect on the compression of the exit beam. Thus ϕ and α are iteratively adjusted until the exit beam is compressed to achieve the desired aspect ratio. For a reflecting wedge prism 66 of optical crown glass ($n_d = 1.523$), $\phi \approx 17.0^{\circ}$, and $\alpha \approx 13.9^{\circ}$, a beam compression ratio A'/A = 0.375 can be obtained.

Figure 10 shows a spatial integrator 70 where anamorphic beam compression and spatial integration of dual incoming beams has been performed using reflecting wedge prisms 72 and 74, and auxiliary planar side mirrors 76 and 78. The prism deviation angle δ is 60° , and the entrance angle for the 60° linear microprismatic elements 80 and 82 is 60° . For the figure shown:

A' = (4/3) A,

$$\phi \approx \text{atan} \left((\cos(\pi/6) - C \cos(\pi/3)) / (C \cos(\pi/3) + \cos(\pi/6)) \right)$$
, and
 $\alpha = (\theta - \theta')/2$,

where:

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C = anamorphic compression factor of wedge prism,

 θ = angle of incidence of exiting reflected ray at refracting surface of wedge prism,

 θ' = angle of refraction of entrance ray at refracting surface of wedge prism, and

 ϕ = tilt angle of the wedge prisms.

For C = 2/3, two adjacent collimated entrance beams of the same polarization, each of cross-section A x A, are combined into an integrated, collimated and polarized exit beam of cross-section 4A/3 x A, having an aspect ratio AR = 4:3, Each reflecting wedge prism has refractive index $n_d = 1.523$, $\phi = 26.0^\circ$, and $\alpha = 15.2^\circ$. In the system of Figure 10, the reflecting surfaces of the wedge prisms are generally opposed, but not parallel. Figure 11 shows a compact LCD illumination and projection system 84 using this combined spatial integrator and anamorphic beam compressor.

Figure 12 shows a polarization converter 86 that uses two reflecting
prisms 88 and 90 and a single 60° microprismatic element 92 to spatially integrate the
two beams and convert the aspect ratio. Collimated light enters a polarization beam

splitter 94 where the p-polarized light is transmitted and s-polarized light is reflected and converted to p-polarized light by the half-wave retarder 96. The two beams enter reflecting prisms at a 45° entrance angle, are compressed by a factor C, and exit the prisms at an angle of 60°. There is a 75° deviation angle δ between the input and exit beams of the reflecting prism. The compressed beams are then spatially integrated into a single collimated polarized beam by the 60° microprismatic element. An incoming beam having an aspect ratio AR = 1 can be converted to an outgoing beam having an aspect ratio AR = 4:3 by the use of reflecting prisms having a refractive index n_d = 1.523, a vertex angle α = 10.3°, a tilt angle ϕ = 26°, and an anamorphic compression factor C = 2/3.

Example

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A single panel LCD projection system was constructed as an optical breadboard to evaluate components of the current invention. A 24 volt, 250 watt tungsten-halogen lamp (EHJ type) having a spherical back reflector, produced a beam of collimated light of ≈ 50 mm diameter by means of a pair of glass condensing lenses. The beam was masked down to a 32 mm by 32 mm square aperture, and a piece of heat reflecting glass was positioned near this square aperture.

A broadband 450-680 nm PBS cube (Melles Griot #03 PBB 007) produced a transmitted p-polarized beam and a reflected s-polarized beam. A 45° uncoated prism (Edmund Scientific #32531) deviated the reflected beam 90° by total internal reflection to be adjacent to the transmitted beam. The s-polarized beam was converted to a p-polarized beam by a half-wave retarder sheet (Polaroid #605208). A spatial integrator cell was constructed using two linear 60° microprism elements, each element 32 mm wide by 64 mm high, of 2 mm thick acrylic, with each microprism width = 0.25 mm. The separation of the microprism elements was L = 18.5 mm. Spatial integration and common polarization of the two beams was verified by examining the output from the spatial integrator cell.

An anamorphic beam-compressing reflecting wedge prism was constructed from acrylic plastic (n_d = 1.492), having a length of 100 mm, a width of 38 mm, and a wedge angle = 14.3°. The reflecting wedge prism changed the beam

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dimension exiting the spatial integrator from 64 mm by 32 mm (AR = 2:1) to 32 mm by 24 mm (AR = 4:3).

A VGA compatible 1.3" diagonal monochrome LCD module (Seiko Epson #P13VM115/125), with an analyzer on the exit side, was illuminated by 5 the collimated and polarized light beam exiting the wedge prism. A plano-convex field lens focused the light from the LCD module into a 3" focal length, f/2.5 coated anastigmat projection lens (JML Optical Industries). Using a Spectra-Physics brightness spot meter, measured brightness increase of the projected screen image was ≈ 70 %, when the output of the converted polarized light was added to the primary beam.

Although the invention has been described with reference to specific embodiments, this description is not meant to be construed in a limiting sense. Various modifications of the disclosed embodiment, as well as alternative embodiments of the invention, will become apparent to persons skilled in the art upon reference to the description of the invention. It is therefore contemplated that such modifications can 15 be made without departing from the spirit or scope of the present invention as defined in the appended claims.

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CLAIMS:

- 1. An article for spatially integrating two collimated light beams, comprising:
 - a first reflecting surface;
- a second reflecting surface generally opposed to said first reflecting surface;

means for deviating light from the light beams between and onto said first and second reflecting surfaces; and

means for collecting light so deviated from the light beams and reflected off of said first and second reflecting surfaces, and collimating the collected light into an exit beam.

- 2. The article of Claim 1 wherein said first and second reflecting surfaces are parallel.
- 3. The article of Claim 1 wherein said first and second reflecting surfaces are formed on first and second reflectorized wedge prisms, respectively.
 - 4. The article of Claim 1 wherein said means for deviating light includes a polarizing beam splitter.
 - 5. The article of Claim 1 wherein said means for deviating light comprises a microprismatic element having a planar surface facing the two light beams and a surface of prismatic grooves opposite said planar surface.
 - 6. The article of Claim 1 wherein said means for collecting light comprises a microprismatic element having a surface of prismatic grooves facing the two light beams, and a planar surface opposite said groove surface.
- 7. The article of Claim 1 wherein said means for deviating light and said
 means for collecting light cause substantially no chromatic dispersion
 - 8. The article of Claim 1 wherein the exit beam has an aspect ratio, and said collecting means includes a first beam compression element, and further comprising a second beam compression element positioned adjacent said first beam compression element to change the aspect ratio of the exit beam.
 - 9. The article of Claim 3 wherein:

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said means for deviating light comprises a polarizing beam splitter which creates the two collimated beams from a single collimated beam, a first of the two collimated beams having a first polarization state, and a second of the two collimated beams having a second polarization state;

said polarizing beam splitter directs the first collimated beam to said first reflectorized wedge prism, and directs the second collimated beam to said second reflectorized wedge prism; and

a half-wave retarder is interposed between said polarizing beam splitter and said first reflectorized wedge prism.

- 10. The article of Claim 5 wherein said means for deviating light comprises a first microprismatic element, and said means for collecting light comprises a second microprismatic element having a surface of prismatic grooves facing the two light beams, and a planar surface opposite said groove surface.
- 11. The article of Claim 10 wherein prisms formed on said prismatic

 grooves of both said first and second microprismatic element have approximately 60° angles.

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12. A polarized illumination system comprising:

a light source;

means for collimating light from said source into an entrance beam;

means for separating said entrance beam into a first beam having a first

polarization state, and a second beam having a second polarization state;

means for converting said first beam from said first polarization state to said second polarization state;

means for spatially integrating said first and second beams to create a collimated, exit beam having an aspect ratio; and

means for changing the aspect ratio of said exit beam.

13. The polarized illumination system of Claim 12 wherein said integrating means includes:

a first microprismatic element having a planar surface and a surface of prismatic grooves opposite said planar surface;

a second microprismatic element having another planar surface and another surface of prismatic grooves opposite said other planar surface and facing said surface of prismatic grooves on said first microprismatic element;

a first reflecting surface adjacent a first side of said second microprismatic element; and

a second reflecting surface adjacent a second side of said second microprismatic element, said second reflecting surface being generally opposed to said first reflecting surface.

14. The polarized illumination system of Claim 12 wherein:
said means for separating light comprises a polarizing beam splitter
which creates the first and second beams;

said means for spatially integrating said first and second beams includes first and second reflectorized wedge prisms; and

said polarizing beam splitter directs the first beam to said first reflectorized wedge prism, and directs the second beam to said second reflectorized wedge prism.

15. The polarized illumination system of Claim 12 wherein:

said means for spatially integrating said first and second beams includes a spatial integrator cell having an exit element; and

said means for changing the aspect ratio of said exit beam includes a first beam compression element attached to said exit element, and a second beam compression element positioned adjacent said first beam compression element.

- 16. The polarized illumination system of Claim 12 wherein said means for changing the aspect ratio of said exit beam also causes said exit beam to deviate by approximately 90°.
- 17. The polarized illumination system of Claim 13 wherein said first and second reflecting surfaces are respectively comprised of first and second auxiliary planar mirrors, and further comprising:

a first reflectorized wedge prism located between said first and second microprismatic elements, proximate said first auxiliary planar mirror; and

a second reflectorized wedge prism located between said first and
second microprismatic elements, proximate said second auxiliary planar mirror and
generally opposed to said first reflectorized wedge prism.

18. The polarized illumination system of Claim 15 wherein: said first beam compression element is a positive cylinder Fresnel lens;

said second beam compression element is a negative cylinder lens.

19. The polarized illumination system of Claim 15 wherein: said first beam compression element is a first microprismatic element;

and

and

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said second beam compression element is a second microprismatic

element positioned at an oblique angle with respect to said first microprismatic

element.

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20. An electronic projector comprising:

a light source;

means for collimating light from said source into an entrance beam;

means for separating said entrance beam into a first beam having a first

polarization state, and a second beam having a second polarization state;

a half-wave retarder adjacent said separating means for converting said first beam from said first polarization state to said second polarization state;

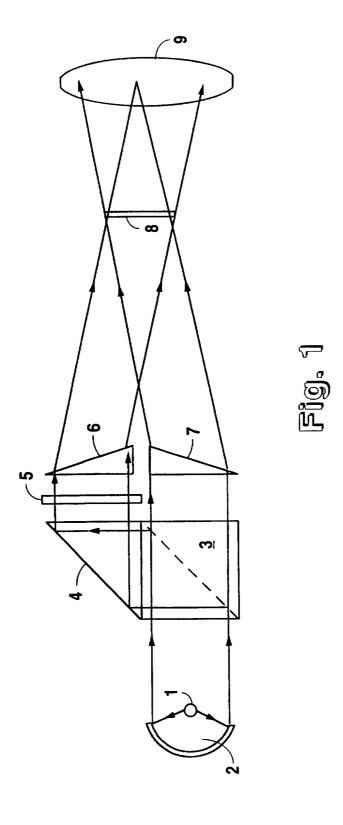
a spatial integrator cell positioned to receive the first and second beams, said cell including a first reflecting surface, a second reflecting surface generally opposed to said first reflecting surface, means for deviating light from the first and second beams between and onto said first and second reflecting surfaces, and an exit element for collecting light so deviated from the light beams and reflected off of said first and second reflecting surfaces, and for collimating the collected light into an exit beam having an aspect ratio;

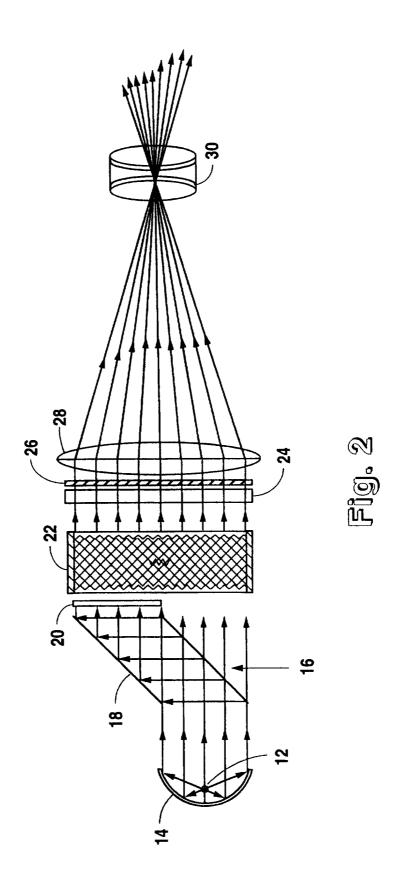
means for changing the aspect ratio of said exit beam, including a first beam compression element attached to said exit element, and a second beam compression element positioned adjacent said first beam compression element;

display means positioned to receive the exit beam having the changed aspect ratio;

a projection lens; and

a field lens positioned to direct light from said display means to said projection lens.





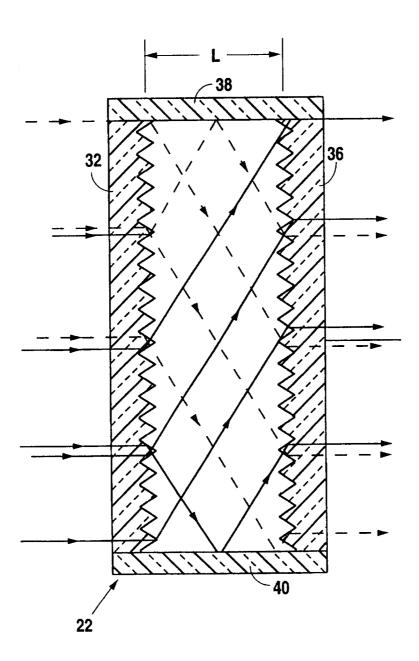


Fig. 3

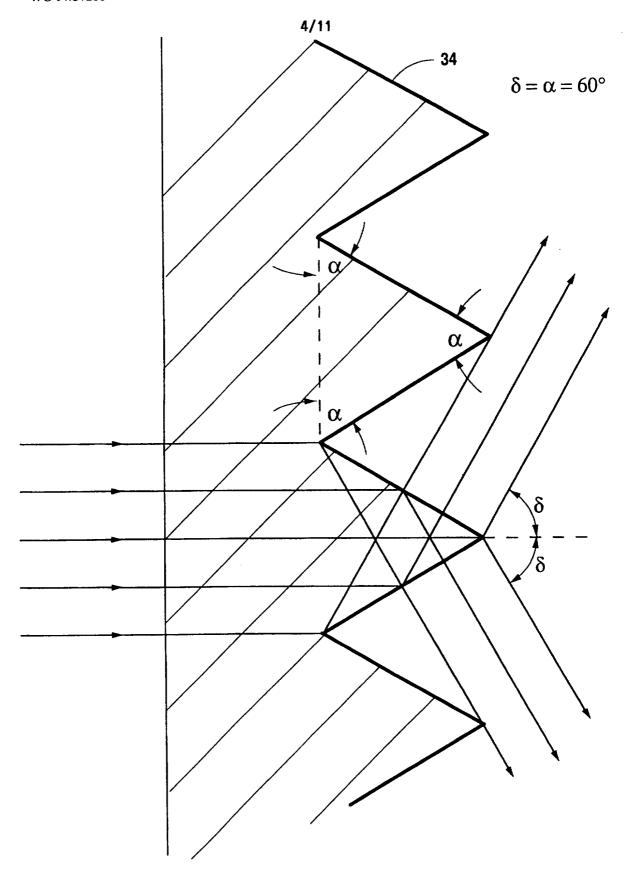
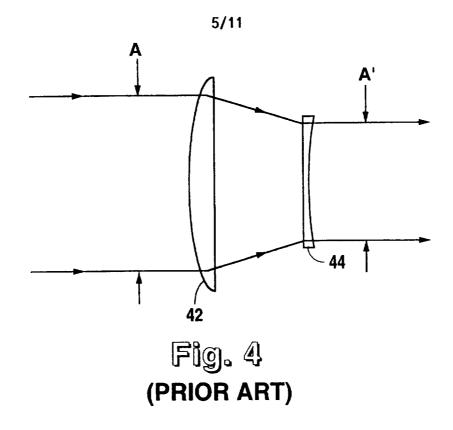
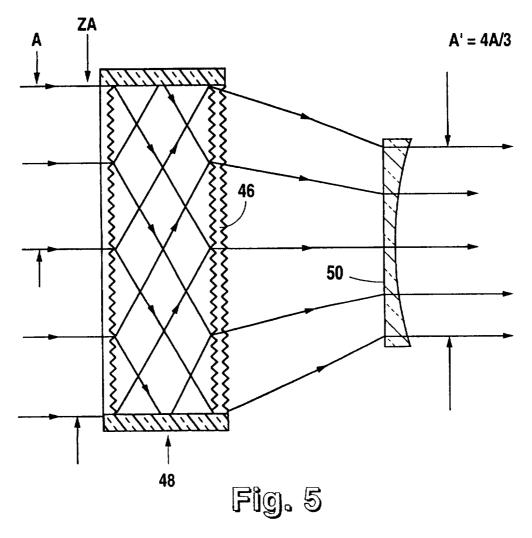


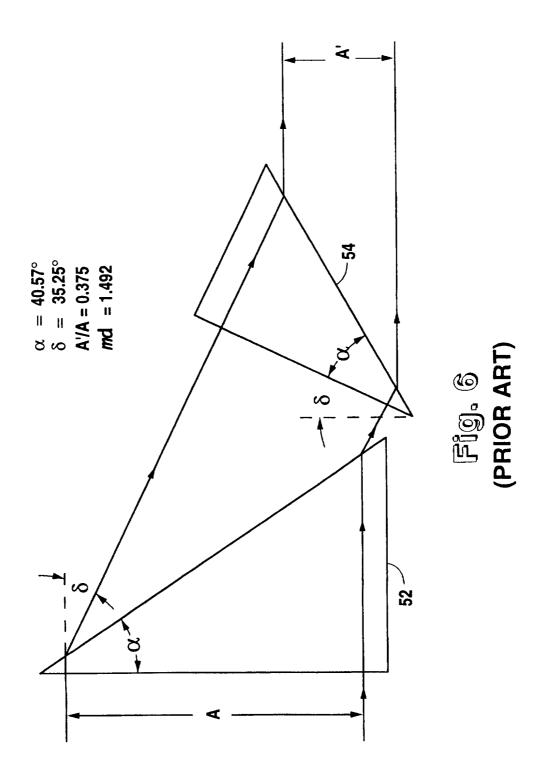
Fig. 3a

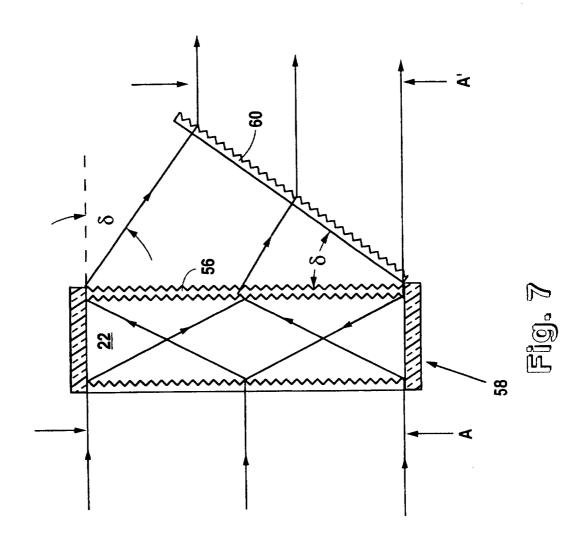
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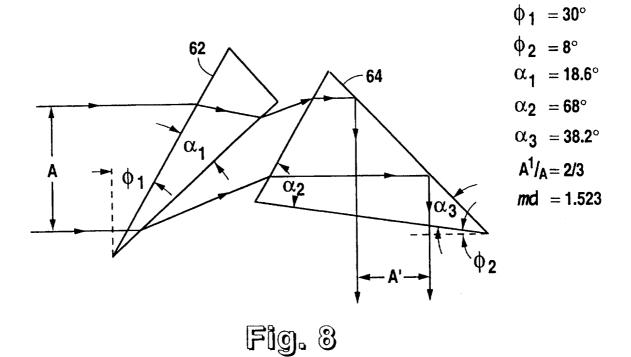


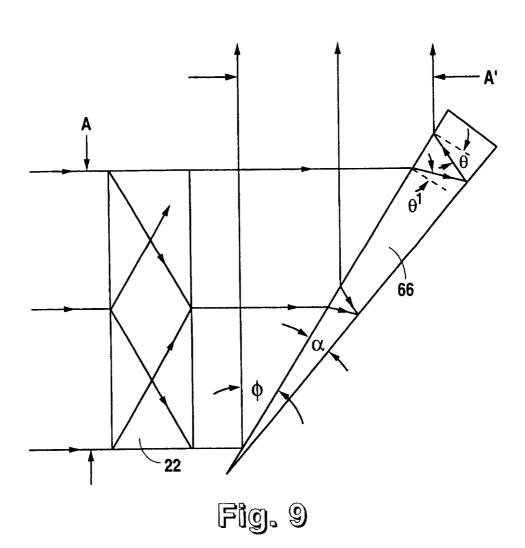
SUBSTITUTE SHEET (RULE 26)





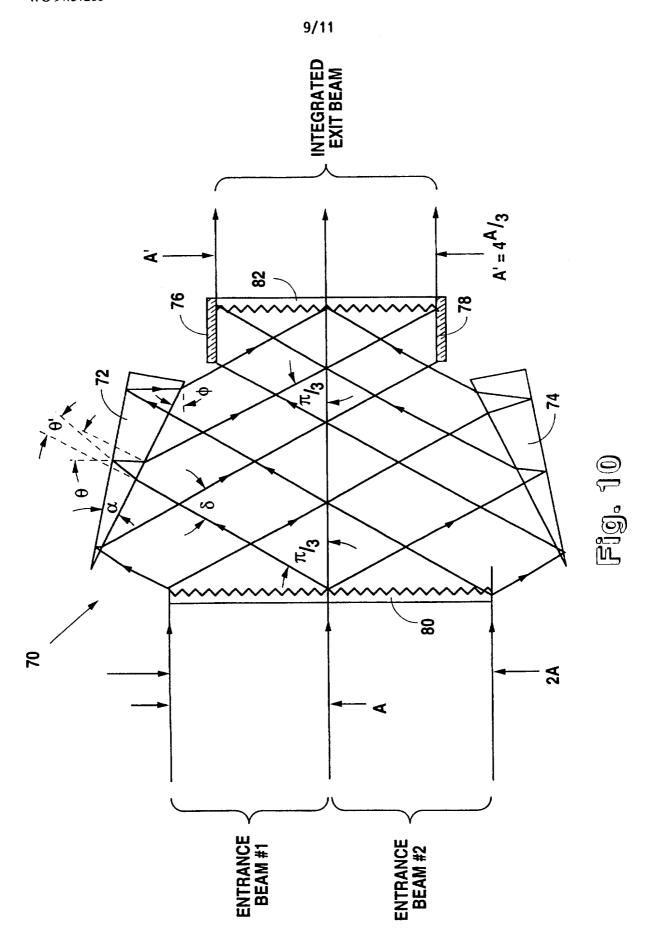
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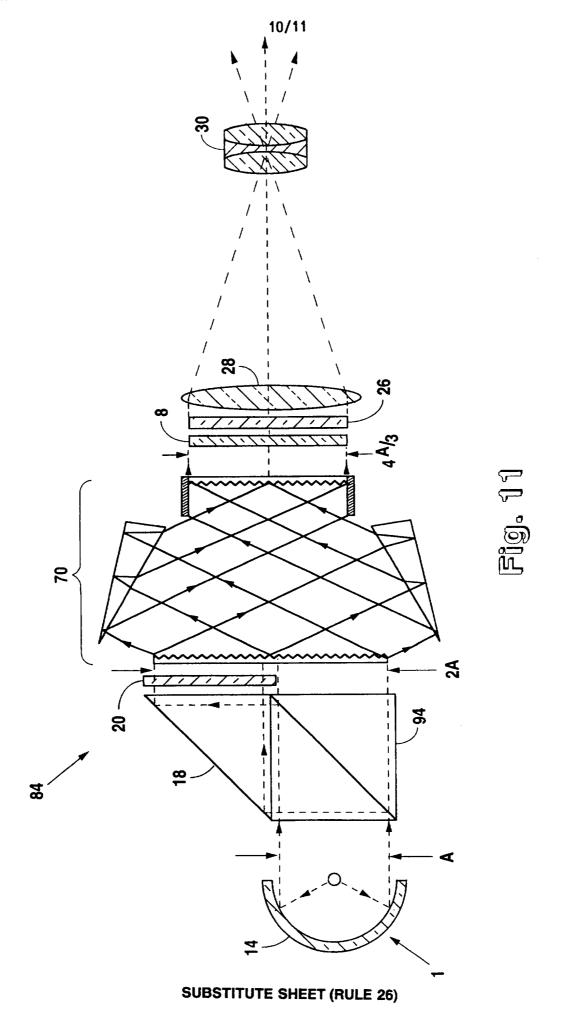
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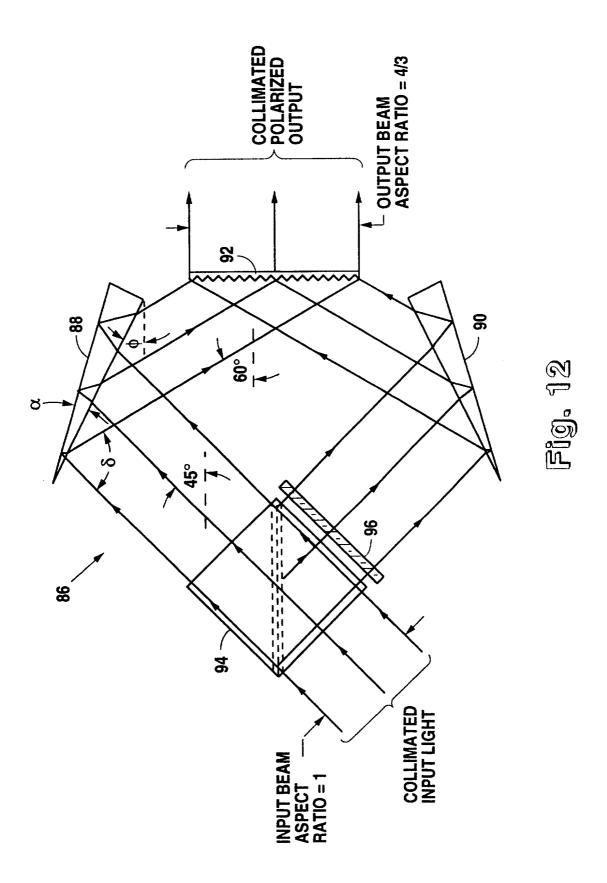
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INTERNATIONAL SEARCH REPORT

onal Application No. PCT/US 97/04565

Int

A. CLASSIFICATION OF SUBJECT MATTER

G 02 B 27/28,G 02 B 5/122,G 02 F 1/1335

According to International Patent Classification (IPC) or to both national classification and IPC 6

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

G 02 B,G 02 F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
х	US, A, 5 359 455 (OISHI) 25 October 1994 (25.10.94), column 7, lines 16-60; column 9, line 10 - column 10, line 9; column 12, line 7 - column 15, line 11.	1,2,4
A	, cordina 13, 11ne 11.	5,6,8, 9,12- 14,20
A	DD, A, 152 212 (V. NORKUS) 18 November 1981 (18.11.81), abstract; fig	1,4, 12,14, 15
A	US, A, 5 042 921 (SATO et al.) 27 August 1991 (27.08.91),	1,4, 12,14, 20

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.		
* Special categories of cited documents: A document defining the general state of the art which is not considered to be of paracular relevance E earlier document but published on or after the international filing date L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) O document referring to an oral disclosure, use, exhibition or other means P document published prior to the international filing date but later than the priority date claimed	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
Date of the actual completion of the international search 04 July 1997	Date of mailing of the international search report 3 0. 07. 97		
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	GRONAU e.h.		

ir ntional Application No PCT/US 97/04565

C.(Conunuation) DOCUMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.		
	coloumn 13, line 3 - column 16, line 12; column 24, line 57 - column 27, line 24 (cited in the application).			
A	WO, A, 96/05 534 (PHILIPS ELECTRONICS) 22 February 1996 (22.02.96), abstract; fig. 5.	1,4, 12,20		
Ą	WO, A, 93/25 922 (S.R. SEDLMAYR) 23 December 1993 (23.12.93), fig. 3,3A,3B,3C.	1,4, 12,14, 20		
A	US, A, 5 446 510 (MITSUTAKE et al.) 29 August 1995 (29.08.95), abstract; fig. 5-16 (cited in the application).	1,4, 12,14, 20		

ANHANG

ANNEX

ANNEXE

zum internationalen Recherchen-bericht über die internationale Patentanmeldung Nr.

to the International Search Report to the International Patent Application No.

au rapport de recherche inter-national relatif à la demande de brevet international n°

PCT/US 97/04565 SAE 158258

In diesem Anhang sind die Mitglieder der Patentfamilien der im obenge- mannten internationalen Recherchenbericht angeführten Patentdokumente angegeben. Diese Angaben dienen nur zur Unter- inno way liable for these particulars richtung und erfolgen ohne Gewähr.

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The Office is no way liable for these particulars which are given merely for the purpose of information.

La presente annexe indique les membres de la famille de brevets relatifs aux documents de brevets cités dans le rapport de recherche international visée ci-dessus. Les reseignements fournis sont donnés à titre indicatif et n'engagent pas la responsibilité de l'Office.

angeführte Patent in se Document	nerchenbericht 25 Patentdokument document cited arch report de brevet cité apport de recherche	Datum der Veröffentlichung Publication date Date de publication	Mitglied(er) der Patentfamilie Patent family member(s) Membre(s) de la famille de brevets	Datum der Veröffentlichung Publication date Date de publication
A RU	5359455	25-10-94	2244111055669 992244111055669 9922444255600 22500007291011110426661414110 2900007104949192274897669 44411111115522284872649 44111111552288227487669 29000071111111552288227487669 441111111552288227487669 441111111111111111111111111111111111	141262878787222211 8412628787879797979797979797979797979797977977
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