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(71) Applicant (for all designated States except US): FUTURA S.P.A. [IT/IT]; Via di Sottopoggio 1/X, I-55050 Capannori (LU), Fraz. Guamo (IT).

(72) Inventor; and

(75) Inventor/Applicant (for US only): PETRI, Stefano [IT/IT]; Via di Tiglio 340, Fraz. Massa Macinaia, I-55060 Capannori (LU) (IT).

(74) Agent: MINCONE, Antimo; Viale G. Matteotti 1, I-50121 Firenze (IT).

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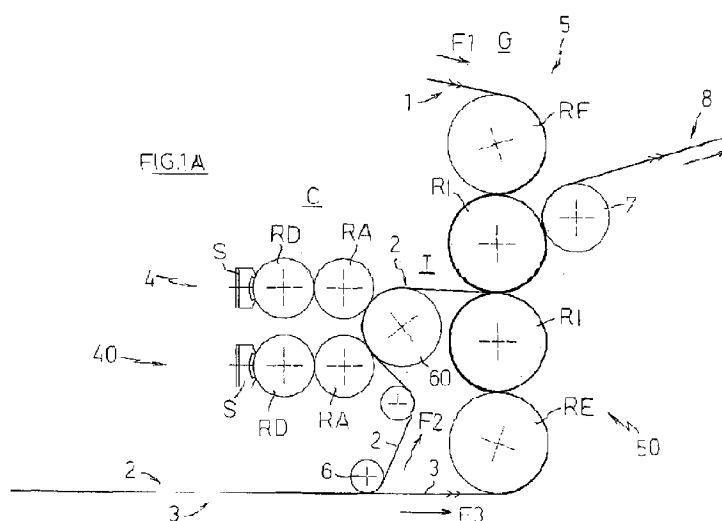
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(54) Title: METHOD AND DEVICE FOR THE PRODUCTION OF EMBOSSED WEB MATERIAL.



(57) Abstract: Method for making a web paper material constituted by more paper superimposed plies, comprising a step of embossing at least one paper ply (1) in a corresponding embossing station (G) and its coupling by means of gluing with a further paper ply (2) advancing towards the said embossing station (G). The said further paper ply (2) is glued in a corresponding gluing station (C) upstream of said embossing station (G) with respect to the advancing direction of said further paper ply (2). The glue is applied to said further paper ply (2) when it results and advances between a roller (RA) of the gluing station (C) which provides to distribute the glue onto a side of the further paper ply (2) and a further roller (60) which guides and supports the further paper ply (2), the said further roller (60) being spaced from the said embossing station (G).

INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER

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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 547 723 A (GRESHAM JAMES T) 15 December 1970 (1970-12-15) column 3, line 22 - column 4, line 64 -----	1-14
X	WO 99/14034 A1 (PROCTER & GAMBLE [US]) 25 March 1999 (1999-03-25) adhesive application rollers offset from embossing rollers. "gravure printing"; page 6, line 13 - page 7, line 2; figure 2 -----	1-14
A	WO 2005/011970 A (PERINI FABIO SPA [IT]; GELLI MAURO [IT]; FINOCCKI GUIDO [IT]; DI NARDO) 10 February 2005 (2005-02-10) page 7, line 16 - page 10, line 23; figures 1,6 ----- -/--	1-14

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☒ See patent family annex.

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European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040,
Fax: (+31-70) 340-3016

Authorized officer

Farizon, Pascal

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C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 1 081 284 A (FORT JAMES FRANCE [FR] GEORGIA PACIFIC FRANCE [FR]) 7 March 2001 (2001-03-07) paragraphs [0062], [0063] -----	1-14

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Information on patent family members

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