## Forms 7 and 8

## AUSTRALIA

## Patents Act 1952

DECLARATION IN SUPPORT OF A CONVENTION OR NON-CONVENTION APPLICATION FOR A PATENT OR PATENT OF ADDITION

pplicant(s)	In support of the application made by						
itle	for a patent for an invention entitled						
ame(s) and	I/We, Yukio KOBAYASHI,						
ddress(es)	of 1-27, Kanda Nishiki-cho,						
f person(s)	Chiyoda-ku, TOKYO 101, JAPAN						
aking eclaration							
	do solemnly and sincerely declare as rollows:-						
	<ol> <li>I am/we are the applicant(s) for the patent, or am/are authorised by the abovementioned applicant to make this declaration on its behalf.</li> </ol>						
	2. The basic application(s) as defined by Section 141 of the Act was/were made in the following country						
<b>:•••</b>	or countries on the following date(s) by the						
• • • •	following applicant(s) namely:-						
ountry, filing	말을 보고되는 도학교로 한 교육에게 되면 그 그리고는 그리고 하는데 그런 하는데 그릇						
ata and name	in Japan on August 20, 1986						
Applicant(s)	by Taiho Pharmaceutical Co., Ltd.						
or the or	inon19						
ach basic	<b>by</b>						
ppiication							
	3. The said basic application(s) was/were the first						
	application(s) made in a Convention country in respect of the invention the subject of the application.						
	or the invention the subject of the application.						
ame(s) and	4. The actual inventor(s) of the said invention is/are						
ddress(es)	Please see attached sheet.						
f.the or ach actual							
eventor							
• ee reverse	5. The facts upon which the applicant(s) is/are entitled						
ide of this	to make this application are as follows:-						
orm for	The said Taiho Pharmaceutical Co., Ltd.						
uidance in	is the assignee of the actual inventors.						
ompleting	요. 사용하는 사용하는 사용하는 것 같아 보고 있는 것들은 것은 것이 가득하는 것이 가득하는 것이 있는 것이다. 그런 그런 사용하는 사용하는 사용하는 것이 되었다면 보고 있는 것이 되었다면 보고 있는 것이 되었다면 보고 있다면 되었다면 되었다면 보고 있다면 되었다면 보고 있다면 되었다면 보고 있다면 되었다면 보고 있다면 사용하는 것이 되었다면 보고 있다면 보고 있다						
his part							
	하지만 보고를 하시면 시간에 가장되었다. 그 사람이 되지 않는데 하지만 하지만 하지만 하지만 하지 않는데 그렇게 되었다.						
	DECLARED at Japan this 15th day of March, 198						

Yukio KOBAYASHI, Presidenty

## - Attached sheet -

#### INVENTORS

Name : ESHIMA Kiyoshi

Address: 37-2, Nishikino, Miyajima, Kawauchi-cho,

Tokushima-shi, TOKUSHIMA 771-01, JAPAN

Name : OGAWA Kazuo

Address: 1446, Aza-Takahata, Aihata, Ishii-cho,

Myozai-gun, TOKUSHIMA 779-32, JAPAN

Name : KANEKO Shigeru

Address: 3-13, Ryuo, Kokufu-cho, Tokushima-shi,

TOKUSHIMA 779-31, JAPAN

## (12) PATENT ABRIDGMENT (11) Document No. AU-B-78031/87 (19) AUSTRALIAN PATENT OFFICE (10) Acceptance No. 594192

(54) Title

International Patent Classification(s)

(51)4 cC07D 295/08 C07D 295/04

C07D 295/10

A61K 031/495

(21) Application No.: 78031/87

(22) Application Date: 15.08.87

(87) WIPO Number: WO88/01269

(30) Priority Data

(31) Number (32) Date (33) Country 61-196213 20.08.86 JP JAPAN

(43) Publication Date: 08.03.88

(44) Publication Date of Accepted Application: 01.03.90

(71) Applicant(s)
TAIHO PHARMACEUTICAL CO., LTD.

(72) Inventor(s)
KIYOSHI ESHIMA; KAZUO OGAWA; SHIGERU KANEKO

(74) Attorney or Agent
GRIFFITH HACK & CO. MELBOURNE

(57) The compound is useful as an agent for improving microejrculation.

## CLAIM

1. A taurine-type compound of the formula

$$\mathbb{R}-\mathbb{N} \longrightarrow \mathbb{N} \oplus \mathbb{$$

wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen-substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom; and n is 2 or 3.

(51) 国際特許分類 4 C07D 295/08, 295/10, 295/04 A61K 31/495

(11) 国際公開發号

WO 88/01269

(43) 国際公開日

1988年2月25日 (25.02.88)

(21) 国際出願番号

PCT/JP87/00611

A1

(22) 国際出願日

1987年8月15日 (15.08.87)

(31) 優先権主張番号

特願昭 61-196213

(32) 優先日

1986年8月20日 (20.08.86)

(33) 優先権主張国

(71)出願人(米国を除くすべての指定国について) 大鵬英品工業株式会社

(TAIHO PHARMACEUTICAL CO., LTD.)(JP/JP)

〒101 東京都千代田区神田錦町1-27 Tokyo, (JP)

(72) 発明者: および

(75) 発明者/出願人(米国についてのみ)

江島 清 (ESHIMA, Kiyoshi)(JP/JP)

〒771-01 徳島県徳島市川内町宮島鍋野 37-2 Tokushima (JP)

小川和男 (OGAWA, Kazuo)(JP/JP)

〒779-32 徳島県名西郡石井町藍畑字高畑1446 Tokushima, (JP)

金子 茂 (KANEKO, Shigeru)(JP/JP)

〒779-31 徳島県徳島市国府町竜王3-13 Tokushima, (JP)

(74) 代理人

弁理士 三枝英二,外(SAEGUSA, Eiji et al.)

〒541 大阪府大阪市東区平野町2丁目10番地 沢の鶴ビル

Osaka, (JP)

(81) 指定国

AU, CH(欧州特許), DE(欧州特許), FR(欧州特許),

GB(欧州特許), IT(欧州特許), JP, KR, NL(欧州特許), US. 添付公開書類

国深調查報告書

A.O.J.P. 3 1 MAR 1988

**AUSTRALIAN** 

- 8 MAR 1988

PATENT OFFICE

(54) Title: TAURINE TYPE COMPOUNDS

タウリン型化合物 (54) 発明の名称

This document contains the amendments made under { Section 49 and is correct for printing.

$$R - N \qquad N \qquad (C H_2) n S O_3 \qquad (I)$$

(57) Abstract

Taurine type compounds represented by general formula (I), wherein R represents a phenyl group optionally having a substituent selected from among lower alkyl, halogen-substituted lower alkyl, lower alkoxy and lower alkanoyl groups and halogen atoms, and n represents 2 or 3. The compounds are useful as agents for improving microcirculation.

(57)要約

本発明は、一般式

$$R - N N N$$

$$(C H2) n SO3 \Theta$$

$$(I)$$

(式中、Rは置換基として低級アルキル、ハロゲン 置換低級アルキル、低級アルコキシ、低級アルカノイル及びハロゲン原子から選ばれる基を有することのあるフェニル基を示す。nは、2又は3を示す。) で表わされる夕ウリン型化合物を提供する。上記化合物は、微小循環改善剤として有用である。

## 情報としての用途のみ

PCTに基づいて公開される国際出願のパンフレット第1頁にPCT加盟国を同定するために使用されるコード

#### DESCRIPTION

#### TAURINE-TYPE COMPOUNDS

#### Technical Field

This invention relates to a novel taurine-type compound.

#### Prior Art

Since the lumen diameter of blood vessels is regarded as one of the factors which have great influence on blood flow, vasodilators are used. However, the lumen diameter of blood vessels with arteriosclerosis, etc. is less responsive to drugs, and smooth muscle does not exist in microvessels. Further, from the standpoint of rheology, unless a pressure gradient is varied, blood flow is not sufficiently improved even if lumen diameter of vessels is changed. Therefore, for the improvement of microcirculation under ischemic condition, treatment with vasodilators alone is not expected to produce sufficent effect. Rather, it is very important to positively improve hematological properties from the standpoint of promoting the deformability of erythrocytes and of controlling platelet functions. Thus, therapies for thrombosis or microcirculation disorder from this standpoint have been attaching attention in recent years, and the investigation of the conventional agents for



cardiovascular system from hemorheological standpoint has revealed that pentoxifylline, trapidil and dilazep are useful as drugs for improving hematological properties as well.

However, few agent have been developed so far which put stress on the promotion of deformability of erythrocytes and the control of platelet function that have significant hemorheological influence on the flow within microvessels. Therefore, agents that display excellent effects thereon have been demanded.

## Disclosure of the Invention

The main object of the present invention is to satisfy the above demand.

That is, the invention provides agents which can accelerate deformability of erythrocytes and control platelet function to thereby improve microcirculation.

We conducted extensive reserch on compounds having said effects, and found that certain taurine-type compounds can fulfil the above object, and accomplished the present invention.

The present invention provides a taurine-type compound represented by the formula

$$\mathbb{R}-\mathbb{N} \longrightarrow \mathbb{N}^{\oplus} \qquad (I)$$

$$(CH_2)_n SO_3^{\ominus}$$



wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen-substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom, and n is 2 or 3.

The taurine-type compounds of the present invention are novel compounds undisclosed in any literatures. They not only have extremely strong effect of improving erythrocyte deformability when compared with conventional agents, but also possess inhibitory effect on platelet aggregation, and thus exert remarkable effect of improving hematological properties and are useful as medicaments for mammals including humans. That is to say, the compounds (I) of the present invention have an excellent effect of promoting erythrocyte deformability and effect of inhibiting platelet aggregation, and improve blood fluidity in microcirculatory regions, i.e., microcirculation. Therefore, the compounds (I) of the present invention are useful as agents for preventing and treating arteriosclerosis, cerebral infarction, myocardial infarction, peripheral thrombosis and obstruction, etc.

Thus the present invention also provides an agent for the improvement of microcirculation which contains an effective amount of the compound of the above formula (I) and a pharmaceutically acceptable carrier or excipient.



Further the present invention provides a method of improving microcirculation in a patient in need of amelioration of microcirculation comprising administering an effective amount of the compound of the formula (I) to said patient.

Throughout the specification and particularly in the definition of the formula (I), lower alkyl and alkyl moiety of halogen-substituted lower alkyl, lower alkoxy and lower alkanoyl are intended to mean straight or branched saturated hydrocarbon chains having 1 to 6 carbon atoms or alicyclic saturated hydrocarbon groups having 3 to 6 carbon atoms. Examples thereof are methyl, ethyl, propyl, cyclopropyl, isopropyl, butyl, isobutyl, secbutyl, tert-butyl, cyclobutyl, pentyl, isopentyl, neopentyl, tert-pentyl, cyclopentyl, hexyl, isohexyl, cyclohexyl, etc. Examples of halogen atoms are fluorine, chlorine, bromine and the like. When R in the formula (I) is a phenyl group having substituents, the number of the substituents is preferably 1 to 3.

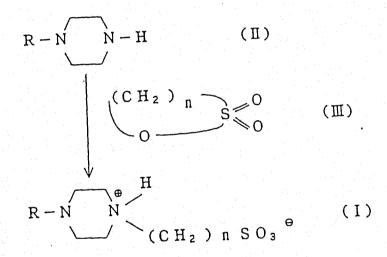
Among the compounds of the formula (I), preferable are those wherein R is a phenyl group optionally having one or two substituents selected from  $C_1-C_4$  alkyl, halogen-substituted  $C_1-C_4$  alkyl,  $C_1-C_4$  alkoxy,  $C_1-C_4$  alkanoyl and halogen atom. More preferable are the compounds of the formula (I) wherein R is a phenyl



group optionally having one or two substituents selected from  $C_1-C_4$  alkyl,  $C_1-C_2$  alkoxy, chlorine atom and fluorine atom, and n is 3.

The compounds (I) of the present invention can be prepared by various processes. The typical processes are illustrated below.

## Process (1)



In the above reaction scheme, R and n are as defined above.

The starting material, i.e., a phenylpiperazine derivative (II) is prepared according to the method described in the following literatures:

- i) C. B. Pollard et al., J. Am. Chem. Soc., <u>56</u>, 2199 (1934)
- ii) the same author et al, the same literature as above,  $\frac{76}{1853}$  (1954)



iii) the same author et al, J. Org. Chem.,  $\underline{23}$ , 1333 (1958)

The compound of the present invention is prepared by adding a cyclic sulfonic acid ester (III) in an equimolar or slightly excess amount, relative to the phenylpiperazine derivative (II) prepared by the method described in the above literatures, to a solution of the phenylpiperazine derivative (II) in a lower alcohol, preferably methanol, ethanol, propanol and isopropanol, di-lower alkyl ketone, preferably acetone, methyl ethyl ketone and diethyl ketone or a mixture of these solvents at a temperature between 0°C and room temperature, and then effecting the reaction by stirring the mixture at a temperature between room temperature and reflux temperature for several hours to several days. compound of the present invention thus obtained is isolated by filtering a precipitate formed spontaneously or by filtering a precipitate formed either upon concentrating the reaction mixture by evaporating the solvent under reduced pressure or upon adding a solvent in which the reaction product is sparingly soluble. precipitate is purified by recrystallization from water, methanol, ethanol, propanol, isopropanol, acetone, methyl ethyl ketone, diethyl ketone or a mixture of these solvents.



#### Process (2)

$$R-N$$
  $N-H$  (II)
$$X-(CH_2)_n SO_3 M (IV)$$

$$R-N$$

$$(CH_2)_n SO_3$$

$$(I)$$

In the above reaction scheme, X is a halogen atom, M is an alkali metal or alkaline earth metal, preferably sodium or patassium, and R and n are as defined above.

The compound of the present invention is prepared by reacting the phenylpiperazine derivative (II) with equimolar or slightly excess amount of the sulfonic acid derivative (IV) in water or in a solvent which is a mixture of water and the solvent exemplified in connection with Process (1) in arbitrary proportions for several hours to several days at a temperature between room temperature and reflux temperature of the solvent used. The compound of the present invention thus obtained is isolated and purified in the same manner as described in Process (1).



The compound of the present invention may be administered orally in such dosage forms as tablets, pills, capsules, granules, powders, liquids, etc, or pareterally in such dosage forms as injections including intravenous, intramuscular and like injections, suppositories, etc.

Each of these dosage forms can be prepared by formulation methods which are conventional in the art. preparing oral solid pharmaceutical compositions, vehicles and, if required, binders, disintegrants, lubricants, coloring agents, sweetening agents, flavors, etc. may be added to the active principle of the invention, and then tablets, coated tablets, granules, powders, capsules, etc. may be prepared by a conventional method. In preparing injections, to the active component of the present invention may be added pH adjusting agent, buffer, stabilizers, isotonic agents, local anesthetics, etc., and then subcutaneous, intramuscular, intravenous and like injections may be prepared by a conventional method. preparing suppositories, to the active component of the present invention may be added bases and, if required, surfactants, etc., and then suppositories can be prepared according to a conventional method.

In preparing tablets, capsules, granules and powders, useful vehicles include lactose, sucrose, starch,

talc, magnesium stearate, calcium stearate, crystalline cellulose, methyl cellulose, carboxymethyl cellulose, glycerin, sodium alginate, arabic gum, etc; useful binders include polyvinyl alcohol, polyvinyl ether, ethyl cellulose, arabic gum, shellac, sucrose, etc; useful lubricants include magnesium stearate, talc, etc.; coloring agents and disintegrants can be those commonly used in this field. Tablets may be coated by a conventional method.

Bases to be used in preparing suppositories include oleaginous bases such as cacao butter, polyethyleneglycol, lanolin, fatty acid triglycerides, Witepsol (registered trademark, product of Dynamite Nobel).

In the pharmaceutical compositions of the invention, the content of the compound of the present invention may vary according to dosage form, solubility of the compound, chemical properties, administration route, dosage plan, etc. Generally, the content is preferably about 10-15 w/w% in oral compositions (tablets, capsules, etc.), about 0.1-1 w/v% in injections, and about 1-5 w/w% in suppositories.

The dose of the compound of the formula (I) of the present invention is appropriately determined case by case depending on symptoms, age and sex of subjects,



etc. When administered orally, a daily dose of about 1 to about 300 mg is generally given to human adults in 2-4 divided doses. When administered in the form of injection, for example, intravenous injection, a dose of 2 ml (1-10 mg), which may be diluted with saline or glucose solution for injection if required, is generally injected gradually to human adults over 5 minutes or more once a day. In the case of suppositories, a daily dose of 1-300 mg is generally inserted intrarectally to human adults once or twice a day at intervals of 6-12 hours.

The present invention will be described in greater detail with reference to the following examples and pharmacological tests.

#### Example 1

4-(3-Sulfopropyl)-1-(p-tolyl)piperazine, inner salt (Compound 1)

A 1.48 g quantity (8.40 mmols) of 1-(p-tolyl)piperazine is dissolved in 30 ml of ethanol and the solution is ice-cooled. A solution of 1.22 g (10 mmols) of 1,3-propanesultone in 10 ml of acetone is slowly added dropwise with stirring. The mixture is stirred with ice-cooling for one hour and subsequently stirred at room temperature overnight to effect reaction, and then 50 ml of acetone is added thereto. The crystals precipitated are collected by filtration and recrystallized from water-



```
methanol-acetone.
```

Yield: 1.3 g (52%)

M.p.: 268-270 °C (decomp.)

TLC: Rf=0.33 (silica gel; chloroform/methanol

=3/1 (v/v)

IR spectrum (KBr tablet):

1160  $cm^{-1}$  ( $v_{SO_2}$ (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$ (symmetric))

FAB mass spectrum (m/e)

299 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.01 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.21 (3H, singlet, -CH<sub>3</sub>)

2.5-4.0 (12H, multiplet, -CH<sub>2</sub>-)

6.9 (2H, doublet, J=8.7 Hz, \$\phi\$-H)

7.1 (2H, doublet,  $J=8.7 \text{ Hz}, \phi-H$ )

9.9 (lH, broad singlet, NH)

Elemental analysis (for  $C_{14}H_{22}N_2S_1O_3$ , MW= 298.40)

Calculated value (%)

H, 7.43; C, 56.35; N, 9.39

Found value (%)

H, 7.74; C, 56.12; N, 9.27

## Example 2

4-(3-Sulfopropyl)-1-phenylpiperazine, inner salt (Compound



2)

Using 3.25 g (20 mmols) of 1-phenylpiperazine and 2.44 g (20 mmols) of 1,3-propanesultone, the reaction is conducted in the same manner as in Example 1, and the resulting crude crystals are recrystallized from water.

Yield: 1.4 g (25 %)

M.p.: decomposition at 260 °C or higher

TLC: Rf=0.23 (silica gel; chloroform/methanol

=3/1 (v/v)

IR spectrum (KBr tablet):

1155 cm $^{-1}$  ( $v_{SO_2}$  (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 285 (M+1)

1H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.00 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.64 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

3.0-3.5 (10H, multiplet, -CH<sub>2</sub>-)

6.5-7.0 (3H, multiplet,  $\phi-H$ )

7.19 (2H, multiplet,  $\phi$ -H)

Elemental analysis (for  $C_{13}H_{20}N_2S_1O_3$ , MW= 284.37)

Calculated value (%)

H, 7.09; C, 54.91; N, 9.85

Found value (%)

H, 7.38; C, 55.19; N, 10.06



#### Example 3

4-(2-Sulfoethyl)-1-phenylpiperazine, inner salt (Compound 3)

A 3.25 g quantity (20 mmols) of 1-phenylpiperazine is dissolved in 10 ml of water, and a solution
of 4.3 g (20 mmols) of sodium 2-bromoethanesulfonate in 10
ml of water is added dropwise thereto at room temperature
with stirring. The mixture is subjected to reaction at
room temperature for 1 hour and then at 70 °C overnight,
and cooled. The crystals precipitated are collected by
filtration and recrystallized from water-acetone.

Yield: 1.8 g (33%)

M.p.: decomposition at 250°C or higher

TLC: Rf=0.12 (silica gel; chloroform/methanol=

3/1 (v/v)

IR spectrum (KBr tablet):

1170 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1050 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 271 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.8-3.5 (12H, multiplet, -CH<sub>2</sub>-)

6.7-7.0 (3H, multiplet, •-H)

7.26 (2H, multiplet,  $\phi$ -H)

Elemental analysis (for  $C_{12}H_{18}N_2S_1O_3$ , MW= 270.35)



Calculated value (%)

H, 6.71; C, 53.31; N, 10.36

Found value (%)

H, 7.06; C, 52.98; N, 10.20

## Example 4

4-(3-Sulfopropyl)-1-(p-acetylphenyl)piperazine, inner salt (Compound 4)

A 4.1 g quantity (20 mmols) of 1-(p-acetylphenyl)piperazine is dissolved in 40 ml of acetone, and a solution of 2.44 g (20 mmols) of 1,3-propanesultone in 10 ml of acetone is added dropwise thereto at room temperature with stirring. After reaction at room temperature with stirring overnight, the yellow crystals precipitated are collected by filtration and then recrystallized from water-acetone.

Yield: 1.7 g (26%)

M.p.: decomposition at 250 °C or higher

TLC: Rf=0.10 (silica gel; chloroform/methanol

$$=3/1 (v/v)$$

IR spectrum (KBr tablet):

 $1650 \text{ cm}^{-1} (v_{C=0})$ 

1150 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e)

327 (M+1)



<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal standard, 6)

1.98 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.47 (3H, singlet, CH<sub>3</sub>CO-)

2.64 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.8-3.5 (10H, multiplet, -CH<sub>2</sub>-)

7.04 (2H, doublet,  $J=8.7 \text{ Hz}, \phi-H$ )

7.82 (2H, doublet, J=8.7 Hz,  $\phi-H$ )

Elemental analysis (for  $C_{15}H_{22}N_2S_1O_4$ , MW= 326.41)

Calculated value (%)

H, 6.79; C, 55.20; N, 8.58

Found value (%)

H, 7.02; C, 54.95; N, 8.66

## Example 5

4-(3-Sulfopropyl)-1-(p-fluorophenyl)piperazine, inner salt (Compound 5)

The reaction is conducted in the same manner as in Example 4 except that 5.2 g (29 mmols) of 1-(p-fluorophenyl)piperazine and 3.5 g (29 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from ethanol.

Yield: 2.5 g (29 %)

M.p.: 265-268 °C (decomp.)

TLC: Rf=0.18 (silica gel; chloroform/methanol =3/1 (v/v))



## Example 6

H, 6.58; C, 51.77; N, 9.25

4-(3-Sulfopropyl)-1-(o-methoxyphenyl)piperazine, inner salt (Gompound 6)

The reaction is conducted in the same manner as in Example 4 except that 5.0 g (26 mmols) of 1-(o-methoxyphenyl)piperazine and 3.2 g (26 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from methanol.

Yield: 6.5 g (80%)

Found value (%)



M.p.: 271-273 °C (decomp.)

TLC: Rf=0.38 (silica gel; chloroform/methanol=

3/1 (v/v)

IR spectrum (KBr tablet):

1160 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1035 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 315 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.04 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.68 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.5-4.0 (10H, multiplet,  $-CH_2-$ )

3.79 (3H, singlet,  $-OCH_3$ )

6.7-7.3 (4H, multiplet,  $\phi$ -H)

9.86 (lH, broad singlet,  $N^{\oplus}$  H)

Elemental analysis (for  $C_{14}H_{22}N_2S_1O_4$ , MW= 314.40)

Calculated value (%)

H, 7.05; C, 53.48; N, 8.91

Found value (%)

H, 7.34; C, 53.22; N, 8.83

#### Example 7

4-(3-Sul'opropyl)-1-(o-trifluoromethylphenyl)piperazine, inner salt (Compound 7)

The reaction is conducted in the same manner as in Example 4 except that 5.0 g (22 mmols) of 1-(o-



trifluoromethylphenyl)piperazine and 2.7 g (22 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from methanol-water.

Yield: 5.3 g (69%)

M.p.: 292-294 °C (decomp.)

TLC: Rf=0.15 (silica gel; chloroform/methanol

=3/1 (v/v)

IR spectrum (KBr tablet):

1145 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e)

353 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 6)

2.03 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.68 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.7-4.2 (10H, multiplet, -CH<sub>2</sub>-)

7.1-7.6 (4H, multiplet,  $\phi$ -H)

Elemental analysis (for  $C_{14}H_{19}N_2S_1O_3F_3$ , MW= 352.37)

Calculated value (%)

H, 5.43; C, 47.72; N, 7.95

Found value (%)

H, 5.62; C, 47.53; N, 7.97

### Example 8

4-(3-Sulfopropyl)-1-(m-chlorophenyl)piperazine, inner salt



#### (Compound 8)

The reaction is conducted in the same manner as in Example 4 except that 4.22 g (21.5 mmols) of 1-(m-chlorophenyl)piperazine and 2.62 g (21.5 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water-acetone.

Yield: 4.4 g (64 %)

M.p.: decomposition at 245 °C or higher

TLC: Rf=0.17 (silica gel; chloroform/methanol

=3/1 (v/v)

IR spectrum (KBr tablet):

1150 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1035 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 319 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standaru, 8)

2.03 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.67 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.5-4.0 (10H, multiplet, -CH<sub>2</sub>-)

6.8-7.3 (4H, multiplet,  $\phi$ -H)

9.86 (lH, broad singlet,  $N^{\oplus}H$ )

Elemental analysis (for  $C_{13}H_{19}N_2S_1O_3Cl_1$ , MW= 318.82) Calculated value (%)

H, 6.01; C, 48.98; N, 8.79

Found value (%)



H, 6.15; C, 49.30; N, 8.66

#### Example 9

4-(3-Sulfopropyl)-1-(p-methoxyphenyl)piperazine, inner salt (Compound 9)

The reaction is conducted in the same manner as in Example 4 except that 4.2 g (22 mmols) of 1-(p-methoxyphenyl)piperazine and 3.2 g (26 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water-acetone.

Yield: 4.2g (61%)

M.p.: 285-287 °C (decomp.)

TLC: Rf=0.43 (silica gel; chloroform/methanol/water=

65/25/4 (v/v/v))

IR spectrum (KBr tablet):

1160 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 315 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.05 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.68 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.8-3.6 (10H, multiplet, -CH<sub>2</sub>-)

3.7 (3H, singlet,  $-CH_3$ )

6.84 (2H, coublet, J=8.9 Hz,  $\phi-H$ )

6.97 (2H, doublet, J=8.9 Hz,  $\phi-H$ )



9.9 (lH, broad singlet, NH)

Elemental analysis (for  $C_{14}H_{22}N_2S_1O_4$ , MW= 314.40)

Calculated value (%)

H, 7.05; C, 53.48; N, 8.91

Found value (%) ,

H, 7.32; C, 53.36; N, 8.87

## Example 10

4-(3-Sulfopropyl)-1-(3,4-dimethoxyphenyl)piperazine, inner salt (Compound 10)

The reaction is conducted in the same manner as in Example 4 except that 6.4 g (29 mmols) of 1-(3,4-dimethoxyphenyl)piperazine and 4.3 g (35 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water-acetone.

Yield: 9.2 g (92%)

M.p.: 275-276 °C

TLC: Rf=0.46 (silica gel; chloroform/methanol/water= 65/25/4 (v/v/v))

IR spectrum (KBr tablet):

1160 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric)) 1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e)

345 (M+1)

 $^{1}$ H-NMR spectrum (DMSO- $d_{6}$ , TMS as an internal standard,  $\delta$ )



2.05 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-),

2.70 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.8-3.6 (10H, multiplet, -CH<sub>2</sub>-)

3.68 (3H, singlet, -CH<sub>3</sub>)

3.75 (3H, singlet, -CH<sub>3</sub>)

6.4-6.9 (3H, multiplet,  $\phi$ -H)

9.9 (lH, broad singlet,  $>N^{\oplus}H$ )

Elemental analysis ( $C_{15}H_{24}N_2S_1O_5$ , MW= 344.43)

Calculated value (%)

H, 7.02; C, 52.31; N, 8.13

Found value (%)

H, 7.22; C, 52.16; N, 8.11

## Example 11

4-(3-Sulfopropyl)-1-(p-tert-butylphenyl)piperazine, inner salt (Compound 11)

The reaction is conducted in the same manner as in Example 4 except that 2.2 g (10 mmols) of 1-(p-tert-butylphenyl)piperazine and 1.8 g (15 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water-methanol-acetone.

Yield: 2.2 g (65 %)

M.p.: decomposition at 285 °C or higher

TLC: Rf=0.5 (silica gel; chloroform/methanol

=2/1 (v/v)

IR spectrum (KBr tablet):



1160 cm<sup>-1</sup> ( $v_{SO_2}$  (asymmetric))

1035 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 341 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

1.24 (9H, singlet, -CH<sub>3</sub>)

2.0 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.66 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)

2.5-4.0 (10H, multiplet, -CH<sub>2</sub>-)

6.9 (2H, doublet, J=8.9 Hz,  $\phi-H$ )

7.3 (2H, doublet, J=8.9 Hz, \$\phi\$-H)

9.9 (lH, broad singlet,  $N^{\oplus}H$ )

Elemental analysis (for  $C_{17}H_{28}N_2S_1O_3$ , MW= 340.48)

Calculated value (%)

H, 8.29; C, 59.97; N, 8.23

Found value (%)

H, 8.53; C, 59.87; N, 8.14

### Example 12

4-(3-Sulfopropyl)-1-(o-tolyl)piperazine, inner salt (Compound 12)

The reaction is conducted in the same manner as in Example 4 except that 4.1 g (23 mmols) of 1-(o-tolyl)piperazine and 3.4 g (28 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water.



```
Yield: 4.4g (63%)
M.p.: 289-291 °C (decomp.)
TLC: Rf=0.57 (silica gel; chloroform/methanol/water=
                65/25/4 (V/V/V))
IR spectrum (KBr tablet):
      1150 cm^{-1} (v_{SO_2} (asymmetric))
      1030 cm<sup>-1</sup> (v_{SO_2} (symmetric))
FAB mass spectrum (m/e): 299 (M+1)
<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal
                   standard, 8)
      2.05 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)
      2.26 (3H, singlet, -CH_3)
      2.70 (2H, triplet, J=6.8 Hz, -CH<sub>2</sub>-)
      2.9-3.7 (10H, multiplet, -CH<sub>2</sub>-)
      6.94-7.23 (5H, multiplet, \phi-H)
     10.0 (lH, broad singlet, NHH)
Elemental analysis (for C_{14}H_{22}N_2S_1O_3, MW= 298.40)
     Calculated value (%)
                 H, 7.43; C, 56.35; N, 9.39
     Found value (%)
                 H, 7.66; C, 56.21; N, 9.29
```

## Example 13

4-(3-Sulfopropyl)-1-(o-chlorophenyl)piperazine, inner salt (Compound 13)

The reaction is conducted in the same manner as



in Example 4 except that 4.2 g (21.4 mmols) of 1-(o-chlorophenyl)piperazine and 3.2 g (26.2 mmols) of 1,3-propanesultone are used. The resulting product is recrystallized from water.

Yield: 4.4 g (64 %)

M.p.: decomposition at 290 °C or higher

TLC: Rf=0.55 (silica gel; chloroform/methanol/water= =65/25/4 (v/v/v))

IR spectrum (KBr tablet):

1155  $cm^{-1}$  ( $v_{SO_2}$  (asymmetric))

1030 cm<sup>-1</sup> ( $v_{SO_2}$  (symmetric))

FAB mass spectrum (m/e): 319 (M+1)

<sup>1</sup>H-NMR spectrum (DMSO-d<sub>6</sub>, TMS as an internal

standard, 8)

2.04 (2H, quintet, J=6.8 Hz, -CH<sub>2</sub>-)

2.70 (2H, triplet, J=6.8 Hz,  $-CH_2-$ )

2.8-3.8 (10H, broad multiplet,  $-CH_2-$ )

7.04-7.51 (4H, multiplet,  $\phi$ -H)

10.05 (lH, broad singlet, NH)

Elemental analysis (for  $C_{13}H_{19}N_2S_1O_3Cl_1$ , MW= 318.82)

Calculated value (%)

H, 6.01; C, 48.98; N, 8.79

Found value (%)

H, 6.30; C, 48.83; N, 8.77

Pharmacological test



The pharmacological tests with respect to the compounds (I) according to the present invention are described below.

# (A) Effect on acceleration of erythrocyte deformability Experiment 1: filter filtration method

A dispersion of erythrocytes used was prepared by cetrifuging heparinized venous blood of Japanese albino rabbit (1100 r.p.m. x 7 minutes, at 4° C), repeating the steps of washing the precipitate with phosphate buffered saline (140.5 mM NaCl, 8 mM Na<sub>2</sub>HPO<sub>4</sub>, 2 mM KH<sub>2</sub>PO<sub>4</sub>, pH 7.4) having a temperature of 4° C and centrifuging the precipitate (2800 r.p.m. x 10 minutes, at 4°C) for several times, and dispersing the centrifugate in a phosphate buffered saline having a temperature of 4°C to give a dispertion of 5%-Hct (hematocrit).

Subsequently NaCl was added to the dispersion to adjust it to a high osmotic pressure of 400 mOsm/kg. Then, time (FR) required for 0.5 ml of the dispersion of erythrocytes to pass through a filter at 37°C under the influence of gravity was determined with or without addition of drug. The filter employed was that for determination of erythrocyte deformability (5  $\mu m$  of pore diameter, 13 mm $_{\Phi}$ , product of Nomura Micro Science). The variation rate(%) calculated from the following equation was used as an index of improvement of deformability.



Variation rate (%) =  $\frac{FR(drug) - FR(control)}{FR(control) - FR(blank)}$ 

wherein FR(drug) stands for FR value determined with addition of drug, FR(control) stands for FR value determined without addition of drug, and FR(blank) stands for FR value of phosphate buffered saline.

The results indicate that the variation rate was -11.9% in the case of pentoxifylline (Trental®, product of Hoechst Janan), while it was -24% in the case of 4-(3-sulfopropyl)-1-(p-tolyl)piperazine (inner salt) of the present invention (Compound 1). Therefore it is seen that the compound of the present invention remarkably improves the erythrocyte deformability.

## Experiment 2: viscosity determination method

Blood viscosity was determined at 37°C at the shear rate of 150, 75, 37.5 and 18.75 sec<sup>-1</sup> using ELD rotational viscosimeter (product of Tokyo Keiki, 0.8° cone).

After heparinized venous blood of Japanese albino rabbit was preserved at 4°C for 24 hours, the blood was tested with or without addtion of drug (20  $\mu$ g/ml).

The results indicated that Compound 1 of the present invention exerted stronger vicosity reducing effect than the controls, i.e., dilazep (Comelian®, product of Kowa) and pentoxifylline (Trental®, product of

Hoechst Japan). The results are shown in Table 1.

Table 1

Drug	Viscosity of preserved blood (cp)			
(20 µg/ml)	150sec <sup>-1</sup>	75sec <sup>-1</sup>	<sup>L</sup> 37.5sec <sup>-]</sup>	18.75sec <sup>-1</sup>
Compound 1	3.55	4.26	5.34	6.72
Dilazep Pentoxifylline	4.02 4.15	5.46 5.64	7.20 8.70	8.88 13.4
Blank	4.26	5.94	9.00	16.8

## Experiment 3: morphological observation

A dispersion of erythrocytes of Japanese albino rabbit (46%-Hct (hematocrit), solvent: phosphate buffered saline) was prepared in the same manner as in Experiment 1, and a drug (20  $\mu$ g/ml) was added thereto. The mixture was then diluted 25-fold with phosphate buffered saline having a high osmotic pressure of 400 mOsm/kg, and observed by an optical microscope.

According to the results, when Compound 1 or 4-(3-sulfopropyl)-1-(p-fluorophenyl)piperazine, inner salt (Compound 5) or 4-(3-sulfopropyl)-1-(o-methoxyphenyl)-piperazine, inner salt (Compound 6) of the present invention was added, each of these drugs exerted the effect of normalizing the shape of erythrocytes which had been made abnormal due to the high osmotic pressure. The effect was remarkably stronger than that of pentoxifylline (Trental®, product of Hoechst Japan) serving as control, and equal or superior to that of dilazep (Comelian®,



product of Kowa) serving as control.

While pentoxifylline, trapidil and dilazep are recognized as typical agents for promoting erythrocyte deformability, the above test demonstrated that this erythrocyte deformability promoting effect of the compounds of the present invention are stronger than that of dilazep which was reported to exhibit 10 times the effect of trapidil and 100 times the effect of pentoxifylline (Susumu Yamamoto et al., Japanese Pharmacology & Therapeutics, 11(10), 4273 (1983)).

## (B) Inhibitory effect of platelet aggregation

Platelet rich plasma (PRP) and platelet poor plasma (PPP) used were prepared from citric acid-added arterial blood of Japanese albino rabbit. The platelet aggregation test was conducted according to the method described in literature (G.V.R. Born, Nature, 194, 927 (1962)). The inhibitory effect of the drug on platelet aggregation induced independently by collagen (final concentration: 5 µg/ml) and by ADP (adenosine diphosphate, final concentration: 10 µM) were determined using aggregometer.

The results indicated that, at a concentration of 100 µg/ml, the aggregation inhibitory effects of Compounds 1, 5 and 6 of the present invention were 1.1-2.3 times (collagen-induced) and 1.7-3.9 times (ADP-induced)



as strong as dilazep (Comelian®, product of Kowa).

(C) Effect on blood viscosity on disturbing blood flow

The common carotid arteries and jugular veins of Wister-rats 300-370 g in body weight were exposed under anesthesia with pentobarbital. Blood sample was obtained as heparinized blood (1) from one of the veins. Then both of arteries were ligated. Sixty minutes after the ligation, the other vein was ligated, and, from the end of the vein, blood returning from the head was similarly collected as heparinized blood (2).

The percent increase in the viscosity of the heparinized blood (2) was determined based on the viscosity of the heparinized blood (1). The blood viscosity was determined immediately after blood collection using the same rotational viscosimeter as used in Experiment 2 of the above item (A) Effect on acceleration of erythrocyte deformability. The test drugs were dissolved in physiological saline and injected via tail vein 15 minutes before the ligation of the vein.

The results obtained at shear rates of 37.5, 75 and 150  $\sec^{-1}$  were shown in Table 2.

In the control group which was given only physiological saline, marked increase in viscosity was observed at all shear rates of 18.75, 37.5, 75, 150 and  $375 \, \mathrm{sec}^{-1}$ . In contrast, as evident from the results shown



in Table 2, the compound of the present invention such as 4-(3-sulfopropyl)-1-(p-tert-butylphenyl)piperazine, inner salt (Compound 11) displayed siginificant inhibitory effect on the increase in blood viscosity, which proved to be stronger than that of known agents for improving microcirculation, i.e. pentoxifylline and trapidil.

On the other hand, diltiazem which is a vasodilator was not effective in this test at a dose (0.5 mg/kg) at which this drug produce a vasodilating action.

Table 2

	scosity				
Test drug	Shear rate (sec <sup>-1</sup> )				
(dosage)	37.5	75	150		
Control (-)	29.6±1.8	22.3±0.9	15.4±0.5		
Compound 11 (1 mg/kg)	15.8±3.2**#	13.0±2.9*	6.8±2.3**		
Compound 11 (10 mg/kg)	17.8±1.7 <sup>**#</sup>	14.5±1.5**	10.9±1.2**		
Pentoxifylline (10 mg/kg)	27.8±2.7	20.5±2.1	13.5±1.8		
Trapidil (10 mg/kg)	26.0±1.7	20.7±0.3	14.1±1.7		
Diltiažem (0.5 mg/kg)	27.5±0.6	22.6±1.0	14.9±2.3		

(Note) Means ± S.D.

<sup>\*\*#</sup> p<0.05 (in comparision with pentoxifilline)



<sup>\*</sup> p<0.05 (in comparision with control)

<sup>\*\*</sup> p<0.01 (in comparision with control)

## (D) Effect on blood pressure in anesthetized rat

Blood pressure was determined by cannulation in the carotid artery of pentobarbital-anesthetized rat and connecting the cannula to a blood pressure transducer.

When 0.5 mg/kg of diltiazem was administered, the effect on blood pressure was observed immediately after the administration and the blood pressure was recovered after about 20 minutes later. When 1 mg/kg or 10 mg/kg of pentoxifylline was administered, the transient dose-dependent effect on blood pressure was observed immediately after the administration.

On the other hand, it was observed that, when 1 mg/kg or 10 mg/kg of the compound of the present invention, e.g., Compound 11 was administered, the compound had substantially no influence on blood pressure, demonstrating its hemorheological effect selectively.

The following preparation examples illustrate pharmaceutical compositions containing the compound of the present invention and preparing methods thereof.

#### Preparation Example 1 (Preparation of tablets)

Comound 11	50	g
Lactose	200	g
Corn starch	80	g
Hydrolyzed starch	20	g



Calcium stearate 10 g

Compound 11, lactose, corn starch and hydrolyzed starch were mixed, and granulation was conducted after adding water thereto, giving active paste. After drying overnight at 45°C, the granules were sieved, and thereto was added calcium stearate, followed by compression, giving tablets 360 mg in weight and 10 mm in diameter.

Preparation Example 2 (Preparaiton of tablets)

Compound 11	25.0	g
Lactose	115.0	g
Corn starch	50.0	g
Gelatinized corn starch	8.0	g
Calcium stearate	2.0	g
	200.0	a

Compound 11, lactose, corn starch and gelatinized corn starch were mixed. After crushing, the mixture was made pasty by adding water. The paste was dried overnight at 45°C, mixed with calcium stearate and shaped by compression into tablets 200 mg in weight and 8 mm in diameter.

# Preparation Example 3 (Preparation of capsules)

Compound 11	25.0	g
Lactose	150.0	g
Corn starch	40.0	a



Talc

5.0 g

220.0 g

Compound 11, lactose and corn starch were mixed and crushed. After mixing with talc, the mixture was packed into hard gelatin capsules.

Preparation Example 4 (Preparation of injections)

A 50 g quantity of Compound 11 and 400 g of glucose were successively dissolved in 8000 ml of distilled water for injection with stirring. Distilled water for injection was further added thereto to adjust the total amount to 10000 ml. The mixture was sterile-filtered, and placed into 2 ml-colorless amples. After passing ...trogen gas therethrough, the amples were sealed. Preparation Example 5 (Preparation of suppositories)

Compound 11

50 mg

Witepsol S55

2 g

(trademark, product of

Dynamite Nobel, mixture

of mono, di and triglycerides

of saturated fatty acids

ranging from lauric acid

to stearic acid)

Witepsol S55 was heated at 120°C for 30 minutes and cooled at room temperature to a temperature below 50°C, and mixed sufficiently with Compound 11 with



stirring. The mixture was charged into a mold at about 38°C. The suppository was prepared by cooling after solidification upon cooling.

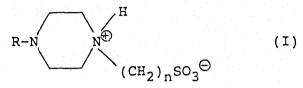
## Preparation Examples 6 to 20

Following the procedure of preparation Examples 1-5 and using Compounds 1, 2 and 6 in place of Compound 11, each of the preparations were formulated with the same composition.



Claims

1. A taurine-type compound of the formula



wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen-substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom; and n is 2 or 3.

- 2. A compound as defined in claim 1 wherein R is a phenyl group optionally having 1 or 2 substituents selected from  $C_1-C_4$  alkyl, halogen-substituted  $C_1-C_4$  alkyl,  $C_1-C_4$  alkoxy,  $C_1-C_4$  alkanoyl and halogen atom.
- 3. A compound as defined in claim, whrein R is a phenyl group optionally having 1 or 2 substituents selected from  $C_1-C_4$  alkyl,  $C_1-C_2$  alkoxy, chlorine atom and fluorine atom and n is 3.
- 4. A compound as defined in claim 1 which is selected from:

4-(3-sulfopropyl)-1-phenylpiperazine, inner salt,

4-(3-sulfopropyl)-1-(p-tolyl)piperazine, inner salt,

4-(3-sulfopropyl)-1-(p-isobutylphenyl)piperazine, inner salt,

4-(3-sulfopropyl)-l-(p-tert-butylphenyl)piperazine, inner salt,



- 4-(3-sulfopropyl)-1-(o-methoxyphenyl)piperazine, inner salt,
  4-(3-sulfopropyl)-1-(m,p-dimethoxyphenyl)piperazine, inner salt,
  4-(3-sulfopropyl)-1-(p-fluorophenyl)piperazine, inner salt,
  4-(3-sulfopropyl)-1-(m-chlorophenyl)piperazine, inner salt and
- 4-(3-sulfopropyl)-1-(o-chlorophenyl)piperazine, inner salt.
- 5. A compound as defined in claim 1 which is selected from:
- 4-(3-sulfopropyl)-1-(p-tolyl)piperazine, inner salt,
- 4-(3-sulfopropyl)-1-phenylpiperazine, inner salt
- 4-(3-sulfopropyl)-1-(o-methoxyphenyl)piperazine, inner salt,
- 4-(3-sulfopropyl)-l-(m,p-dimethoxyphenyl)piperazine, inner salt and
- 4-(3-sulfopropyl)-l-(p-tert butylphenyl)piperazine, inner salt.
- 6. A compound as defined in claim 1 which is 4-(3-sulfopropyl)-1-(o-methoxyphenyl)piperazine, inner salt or 4-(3-sulfopropyl)-1-(p-tert-butylphenyl)piperazine, inner salt.
  - 7. A process for preparing a taurine-type



compound of the formula

$$\mathbb{R}-\mathbb{N} \xrightarrow{\mathbb{N}} \mathbb{N}$$

$$(CH_2)_n SO_3 \stackrel{\Theta}{}$$

wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen-substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom; and n is 2 or 3, comprising reacting a phenylpiperazine derivative of the formula

wherein R is as defined above, with a cyclic sulfonic acid ester of the formula

$$\begin{pmatrix} (CH_2)_n & S & O \\ O & S & O \end{pmatrix}$$
 (III)

wherein n is as defined above,

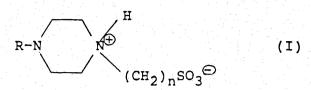
or a sulfonic acid derivative of the formula

$$X-(CH_2)_nSO_3M$$
 (IV)

wherein X is a halogen atom, M is an alkali metal or alkaline earth metal, and n is as defined above.

8. An agent for improving microcirculation containing an effective amount of a taurine-type compound of the formula





wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen—substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom; and n is 2 or 3, and a pharmaceutical carrier.

- 9. An agent for improving microcirculation as defined in claim 8 wherein R is a phenyl group optionally having 1 or 2 substituents selected from  $C_1-C_4$  alkyl, halogen-substituted  $C_1-C_4$  alkyl,  $C_1-C_4$  alkoxy,  $C_1-C_4$  alkanoyl and halogen atom.
- 10. An agent for improving microcirculation as defined in claim 8 wherein R is a phenyl group optionally having 1 or 2 substituents selected from  $C_1-C_4$  alkyl,  $C_1-C_2$  alkoxy, chlorine atom and fluorine atom and n is 3.
- ll. An agent for improving microcirculation as defined in claim 8 wherein the taurine-type compound is selected from:
- 4-(3-sulfopropyl)-1-phenylpiperazine, inner salt,
- 4-(3-sulfopropyl)-l-(p-tolyl)piperazine, inner salt,
- 4-(3-sulfopropyl)-1-(p-isobutylphenyl)piperazine, inner salt,
- 4-(3-sulfopropyl)-1-(p-tert-butylphenyl)piperazine, inner



```
salt,
4-(3-sulfopropyl)-l-(o-methoxyphenyl)piperazine, inner
salt,
4-(3-sulfopropyl)-l-(m,p-dimethoxyphenyl)piperazine, inner
salt,
4-(3-sulfopropyl)-l-(p-fluorophenyl)piperazine, inner
salt,
4-(3-sulfopropyl)-l-(m-chlorophenyl)piperazine, inner salt
and
4-(3-sulfopropyl)-l-(o-chlorophenyl)piperazine, inner
salt.
```

- 12. An agent for improving microcirculation as defined in claim 8 wherein the taurine-tupe compound is that selected from:

  4-(3-sulfopropyl)-l-(p-tolyl)piperazine, inner salt,

  4-(3-sulfopropyl)-l-phenylpiperazine, inner salt

  4-(3-sulfopropyl)-l-(o-methoxyphenyl)piperazine, inner salt,

  4-(3-sulfopropyl)-l-(m,p-dimethoxyphenyl)piperazine, inner salt and

  4-(3-sulfopropyl)-l-(p-tert-butylphenyl)piperazine, inner salt.
- 13. An agent for improving micorcirculation as defined in claim 8 wherein the taurine-type compound is 4-(3-sulfopropyl)-l-(o-methoxyphenyl)piperazine, inner salt



or 4-(3-sulfopropyl)-1-(p-tert-butylphenyl)piperazine, inner salt.



#### Abstract

The present invention provides a taurine-type compound of the formula

$$R-N \qquad N \oplus \qquad (I)$$

$$(CH_2)_n SO_3 \oplus$$

wherein R is a phenyl group optionally having substituent(s) selected from lower alkyl, halogen-substituted lower alkyl, lower alkoxy, lower alkanoyl and halogen atom; and n is 2 or 3. The above compound is useful as an agent for improving microcirculation.



## INTERNATIONAL SEARCH REPORT

International Application No.

PCT/JPU7/00611

According to International Patent Classification (IPC) or to both National Classification and IPC  Int.Cl4	
A61K31/495  II. FIELDS SEARCHED  Minimum Documentation Searched   Classification System   Classification Symbols  C07D295/04, C07D295/08, C07D295/10,	
A61K31/495  II. FIELDS SEARCHED  Minimum Documentation Searched   Classification System   Classification Symbols  C07D295/04, C07D295/08, C07D295/10,	
Minimum Documentation Searched Classification System   Classification Symbols  C07D295/04, C07D295/08, C07D295/10,	
Classification System   Classification Symbols   C07D295/04, C07D295/08, C07D295/10,	
C07D295/04, C07D295/08, C07D295/10,	
IPC C07D295/04, C07D295/08, C07D295/10, A61K31/495, A61K31/395, C07D295/00	
IPC C07D295/04, C07D295/08, C07D295/10, A61K31/495, A61K31/395, C07D295/00	
A61K31/495, A61K31/395, C07D295/00	
\$P\$《克克·加克·阿尔·克·克克·克·马克·阿尔·克·克尔·克·克·克尔·克·克尔·克尔·克尔·克尔·克尔·克尔·克尔·克尔·	
چەرلىك ئەرىكى ئەرلىكى ئەرلىكى ئارىكى ئەرلىكى ئەرلىكى ئەرلىكى ئەرلىكى ئەرلىكى ئەرلىكى ئەرلىكى ئارلىكى ئارلىكى ئ	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are included in the Fields Searched 5	
	<del> </del>
	<u> Particologi</u>
III. DOCUMENTS CONSIDERED TO BE RELEVANT 14	
ategory • Citation of Document, 16 with indication, where appropriate, of the relevant passages 17 Relevant	to Claim No. 15
A JP, A, 58-72575 (Beringer Mannheim G.m.b.H.)	-7
	- /
30 April 1983 (30. 04. 83)	
Page 1, left column, 13th line from the	
bottom to page 4, left column, line 1, page	
26, left column, 6th line from the bottom	
to page 26, right column, 14th line from	
the bottom, page 28, left column, 14th line	
from the bottom to page 28, left column,	
11th line from the bottom	
& EP, A, 76996 & DE, A, 3139970	
& US, A, 4616086 & AU, A, 8288898	
& FI, A, 8203409 & DK, A, 8204434	
& ES, A, 8306735 & ZA, A, 8207284	
& HU, A, T27707 & PT, A, 75649	
& DD, A, 204093	
물로 들어진 회사가 생활하고 하는 소리는 사고 하는 것 같아.	
* Special categories of cited documents: 15 "T" later document published after the internation of the general state of the art which is not.	
"A" document defining the general state of the art which is not considered to be of particular relevance "The art which is not understand the principle or theory underlying the principle or the principle	
"E" earlier document but published on or after the international "X" document of particular relevance; the claimed	
filling date be considered novel or cannot be considered inventive step	Leg to INVOIVE SI
"L" document which may throw doubts on priority claim(s) or "Y" document of particular relevance; the claimed which is cited to establish the publication date of another	
citation or other special reason (as specified)  De considered to involve an inventive step with one or more other such is combined with one or more other such	
"O" document referring to an oral disclosure, use, exhibition or combination being obvious to a person skille other means	d in the art
"A" document published prior to the international filing date but	
later than the priority date claimed	
V. CERTIFICATION	
Date of the Actual Completion of the International Search 2 Date of Mailing of this International Search Repo	n 1
September 21, 1987 (21.09.87) October 12, 1987 (12.1	0.87)
International Searching Authority 1 Signature of Authorized Officer 10	
Japanese Patent Office	

44.

[ . 発明の属する分野の分類

国際特許分類 (IPC) Int. CL\*

C07D295/08, C07D295/10, C07D295/04, A61K31/495

Ⅱ. 国際調査を行った分野

調査を行った最小限資料

分類体系

分 類 記 号

IPC

C07D295/04, C07D295/08. C07D295/10. A61K31/495, A61K31/395, C07D295/00

最小限資料以外の資料で調査を行ったもの

Ⅲ, 関連する技術に関する文献

引用文献の カテゴリー \*\*\*

引用文献名。及び一部の箇所が関連するときは、その関連する箇所の表示

請求の延囲の番号

¥A JP, A. 58-72575(ペーリンガー・マンヘイム・ ゲゼルシャフト・ミット・ペシュレンクテル・ヘフツン グ)

1-7

30. 4月. 1983(30. 04. 83)

第1頁左欄下から第13行-第4頁左欄第1行。

第26頁左欄下から第6行-同頁右欄下から第14行。

第28頁左欄下から第14行-同頁左欄下から第11行

& EP, A, 76996 & DE, A, 3139970

&US, A. 4616086 & AU. A. 8288898

& FI. A. 8203409 & DK. A. 8204434

& ES, A, 8306735 & ZA, A, 8207284

& HU, A, T27707 & PT. A, 75649

& DD, A, 204093

共引用文献のカテコリー

- 「A」特に関連のある文献ではなく、一般的技術水準を示すもの
- 「E」先行文献ではあるが、国際出頭日以後に公表されたもの
- 「L」優先権主張に疑義を提起する文献又は他の文献の発行日 苦しくは他の特別な理由を確立するために引用する文献 (理由を付す)
- 「〇」口頭による開示、使用、展示等に言及する文献
- 「P」国際出瀬日前で、かつ優先権の主張の基礎となる出額の 日の後に公表された文献
- 「T」国際出類日又は優先日の後に公表された文献であって当額と矛盾するものではなく、発明の原理又は理論の理解のために引用するもの
- 「X」特に関連のある文献であって、当該文献のみで発明の新 現性又は進歩性がないと考えられるもの
- 「Y」 特に関連のある文献であって、当該文献と他の 1 以上の 文献との、当業者にとって自明である組合せによって進 歩性がないと考えられるもの
- 「&」同一パテントファミリーの文献

N. II

国際調査を完了した日

国際調査報告の発送日

1 2 10 87

国際調査機関

権限のある職員

4 C 6 7 4 2

日本国特許庁 (ISA/JP)

21. 09. 87

特許庁審査官

梅 沢 恵 子 🗊

様式PCT/ISA/210(第2ページ) (1981年10月)