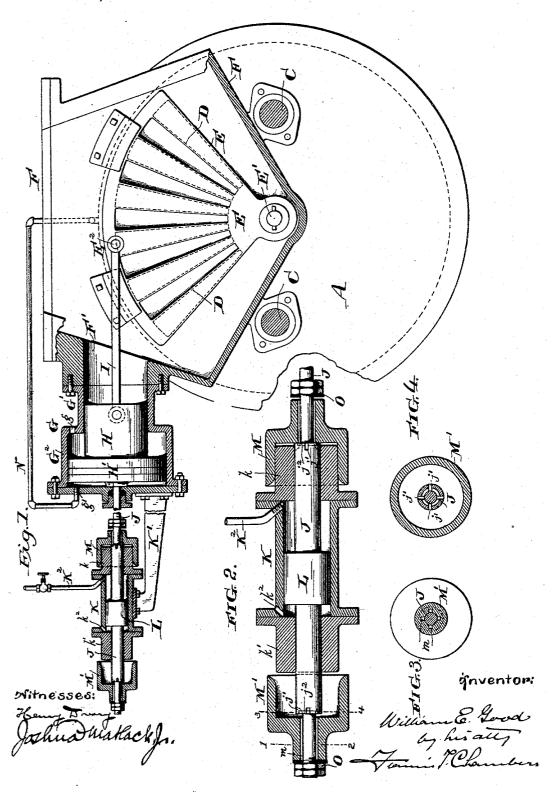
## W. E. GOOD. BLOWING ENGINE.

No. 490,109.

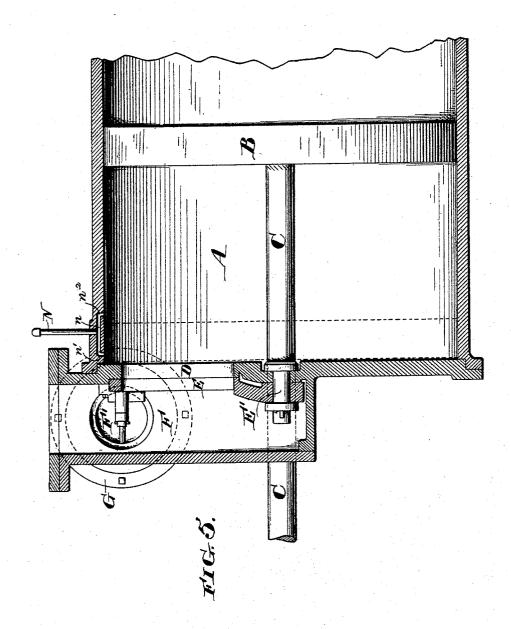
Patented Jan. 17, 1893.



W. E. G00D. BLOWING ENGINE.

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Mitnesses.

Inventor: William E. Grad by his ally. France J. Chambe

## UNITED STATES PATENT OFFICE.

WILLIAM E. GOOD, OF PHILADELPHIA, PENNSYLVANIA, ASSIGNOR TO THE SOUTHWARK FOUNDRY AND MACHINE COMPANY, OF SAME PLACE.

## BLOWING-ENGINE.

SPECIFICATION forming part of Letters Patent No. 490,109, dated January 17, 1893.

Application filed August 11, 1891. Serial No. 402,348. (No model.)

To all whom it may concern:

Be it known that I, WILLIAM E. GOOD, of the city and county of Philadelphia, State of Pennsylvania, have invented a certain new 5 and useful Improvement in Blowing-Engines, of which the following is a true and exact description, reference being had to the accompanying drawings, which form a part of this specification.

My invention relates to the construction of blowing engines and may be considered as an improvement or modification of the devices described in my patent No. 381,876 of April 24, 1888, or the blowing engine described 15 in my patent No. 463,964, dated December 15,

1891. The object of my present invention is to combine with the pneumatic cylinders used to actuate the sliding discharge valve of the 20 engine additional means connected with the valve and acting with a constant though yield-

ing pressure to close and keep it closed. Broadly speaking this device is not new with me; the novel features for which I seek 25 protection, being those set out in my claims.

The nature of my improvement will be best understood as described in connection with the drawings, in which it is illustrated in the form which I believe to be well adapted for 30 use, and in which,-

Figure 1 is an end view partly in section of a blowing cylinder, its sliding discharge valve, and the mechanism for actuating the said valve. Fig. 2 is an enlarged view of a part of the mechanism shown in Fig. 1. Fig. 3 is a cross-sectional view on the line 1—2 of Fig. 2. Fig. 4 a cross-section on the line 3—4 of Fig. 2; and Fig. 5 a vertical section through

the blowing cylinder and its valve.

A is the blowing cylinder; B the piston working therein; C C the piston rods.

D indicates radially - arranged discharge ports in the head of the cylinder; E a radially-slotted sliding valve pivoted at E' and actuated by the means of a pin E' in its outer rim.

F is the receiver into which the air is discharged from the blowing cylinder.

Gisthepneumatic cylinder which, as shown, 50 consists of two communicating cylinders G' and G2-the cylinder G' opening into the re- I I may call dash pots to check the motion of

ceiver of the engine and the cylinder G<sup>2</sup> connecting through pipe N with the blowing cylinder near one end, and g indicates openings through the annular head of cylinder G2 to 55 the air.

H and H' constitute a compound or differential piston—part H working in the cylinder G' and part H' in the cylinder G<sup>2</sup>.

I is a connecting rod connecting the differ- 6c ential piston with the pin E2 of the slide valve. In the arrangement thus shown and described it is evident that whenever the pressure on the head of H', which varies with the pressure in the blowing cylinder, exceeds the press- 65 ure on the piston H that the two pistons will move inward together and acting through the rod I will open the slide valve.

For certain reasons and under certain conditions it is advisable that entire reliance 7c should not be placed on the pressure of air in the receiver to close the slide valve and for that reason I provide my blowing engine with means connected with the slide valve and acting with a constant though yielding pressure 75 to close and keep it shut. And I also, in connection with this device, prefer to use means for taking up the motion of the slide valve at its two extremities gradually and with a yielding opposing pressure; thus, I provide a rod 80 J connecting either directly or indirectly with the slide valve—as illustrated, it connects with the same through the pistons H H' and rod J. This rod in the plan shown passes through a cylinder K which connects at one 85 end with the boiler through pipe K2 and at the other end with the open air through passage  $k^2$ .

Attached to the rod Jand moving in cylinder K is a piston L which is normally held in 90 the position shown by the pressure of steam entering through pipe K2. It is obvious that this pressure will act constantly to keep the valve closed and will keep it closed until the pressure of air on the piston H' exceeds the 95 force acting in the opposite direction. Obviously air can be used instead of steam, or a spring or even water pressure; though the two latter plans have obvious defects.

In order to prevent undue jar from the 100 rapid movements of the valve I provide what

rod J in either direction. These consist of the flanged heads M M' and the projections  $k \ k'$  from the heads of the cylinder K; the flanged heads M M' fit neatly on these projections and obviously as the flanged head moves toward the projection the air in the head will form a cushion which will take up

the blow of the moving parts.

As shown, and as I prefer to construct this ro device, the hubs of the heads M M' by which they are attached to the rod J are provided with slotted passages m; and the heads are permitted to have a slight longitudinal motion between shoulders  $j^2$  on rod J and wash-15 ers O. When the heads M and M' are moving toward the projections k k' they press up against the washer O and close the passages m; but when they are moving in the opposite direction they are drawn away from the 20 washer O and the air can then enter freely through the passages m; in this way they are made to offer opposition at the end of the movement of the rod in either direction but not to offer opposition at the commencement 25 of its movement.

Instead of using steam to actuate piston L, I also contemplate the use of any other fluid under a substantially uniform pressure; the essential feature of my invention being to pro-30 vide a retractile force of uniform strength tending at all times to close the valve irrespective of its position, and for this purpose a spring which varies in force as it is compressed is not an equivalent to my fluid actu-

35 ated piston.

Having now described my invention, what I claim as new and desire to secure by Letters

Patent, is:

1. In a blowing engine the combination of 40 an air compressing cylinder, a sliding discharge valve, an independent source of constant pressure, a cylinder K connected therewith, a piston L working in said cylinder and arranged to close and hold the slide valve 45 shut with constant though yielding force; a cylinder G connected with the blowing cylinder near one end and with the air receiver of the engine at the other end, and a piston working in said cylinder and connected with 50 the discharge valve as described and so that the valve will be opened when the pressure

on said piston exceeds the force tending to

keep it shut.

2. In a blowing engine the combination of an air compressing cylinder, a sliding dis- 55 charge valve, an independent source of constant pressure, a cylinder K connected therewith, a piston L working in said cylinder and arranged to close and hold the slide valve shut with constant though yielding force; a cyl- 60 inder G consisting of parts G' G2 of different diameters—part G' connecting with the air receiver of the engine and part G<sup>2</sup> with the head of the blowing cylinder; and a differential piston H H' working in said cylinder 65 and connected with the slide valve as described so that it will move to open the valve when the pressure on piston H' exceeds the forces tending to hold the valve shut.

3. In combination with a compressing cyl- 70 inder and a sliding discharge valve thereof, a pneumatic cylinder and piston actuated by the pressure of air in the blowing cylinder and arranged to open the valve as described; a rod J connected with the slide 75 valve; means as cylinder K and piston L acting on rod J so as to hold the valve shut with constant though yielding pressure; and means as described for gradually checking the motion of rod J in each direction at the end of 30

its stroke.

4. In combination with a compressing cylinder and a sliding discharge valve thereof, a pneumatic cylinder and piston actuated by the pressure of air in the blowing cylinder 85 and arranged to open the valve as described; a rod J connected with the slide valve; means as cylinder K and piston L acting on rod J so as to hold the valve shut with constant though yielding pressure; flanged heads M 90 M' secured on rod J so as to have a slight longitudinal movement thereon and having air chambers along their hubs; washers O arranged to close the air passages when the flanged hubs rest against them; and cylinders k k' arranged to fit in the flanged heads, all substantially as and for the purpose specified.

W. E. GOOD.

Witnesses:

LEWIS R. DICK, Joshua Matlack, Jr.