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- as to the identity of the inventor (Rule 4.17(i))
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(54) Title: OPTICAL PRINT HEAD

(57) Abstract: An optical print head (100) for recording on a medium (190) includes a plurality of lasers (110, 120, 305, 310) having laser emissions within a desired wavelength range, an optical fiber (150) adapted to receive combined light from the plurality of lasers at a first end (155) and to emit combined output light at a second end (160), and includes a hybrid optical element (170) optically coupled to the second end (160) of the optical fiber and adapted to focus the combined output light (195) within the desired wavelength range on the medium (190).

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OPTICAL PRINT HEAD

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CROSS-REFERENCE TO RELATED APPLICATION

This application is related to co-pending and commonly assigned application serial number 11/520,514, filed on the same date herewith (attorney docket no. 200600001-1), the entire disclosure of which is incorporated herein by
15 reference.

TECHNICAL FIELD

This invention relates generally to optical recording and more particularly to optical print heads.

BACKGROUND

20 Optical recording technology that enables consumers and others to record laser-written labels on specially coated recordable CD and DVD media has enjoyed notable commercial success. In light-activated thermal label-recording technology, a surface of the medium is coated with a writable layer of a material that changes appearance when it absorbs laser light of a predetermined
25 wavelength. The color change interaction in a thermochromic imageable coating is enabled by phase transitions of the coating materials occurring at elevated temperatures. These phase transitions do not occur (and, so color

does not develop) until the coating temperature reaches a certain value specific to the coating material. If the coating is irradiated with laser energy density that is not high enough to reach the phase transition, the color is not developed. Thus, if a writable layer is exposed to laser radiation with an irradiance

5 distribution in which significant portions have insufficient irradiance to reach the color-forming (phase transition) temperature, some of the energy of the laser radiation is wasted. When relatively high-power laser radiation is required, cost increases can occur due to disproportionately higher laser cost. When multiple laser wavelengths are required, such as for color recording, differences in focal

10 distance for the various laser wavelengths may require optics compatible with a focusing servo system. Thus, there is a need for further improvement in marking of media.

BRIEF DESCRIPTION OF THE DRAWINGS

- 15 The features and advantages of the disclosure will readily be appreciated by persons skilled in the art from the following detailed description when read in conjunction with the drawings, wherein:
- FIG. 1 is a schematic optical diagram of a first embodiment of an optical print head.
- 20 FIG. 2 is a schematic optical diagram of a portion of a second embodiment of an optical print head.
- FIG. 3 is a schematic optical diagram of a third embodiment of an optical print head.
- FIGS. 4A – 4D are graphs depicting various irradiance distributions of laser
- 25 light.

DETAILED DESCRIPTION OF EMBODIMENTS

For clarity of the description, the drawings are not drawn to a uniform scale. In particular, vertical and horizontal scales may differ from each other and may vary from one drawing to another. In this regard, directional terminology, such as “top,” “bottom,” “front,” “back,” “leading,” “trailing,” etc., is used with reference to the orientation of the drawing figure(s) being described. Because components of the invention can be positioned in a number of different orientations, the directional terminology is used for purposes of illustration and is in no way limiting. Similarly, for purposes of illustration but in no way limiting, optical diagrams may be drawn to non-uniform scales and may show elements with non-proportional dimensions.

The terms “recordable medium” and “recordable media” as used in this specification and the appended claims refer to media capable of having information recorded thereon by exposure to optical radiation such as laser light. Such recordable media may include, for example, a compact disk (CD), a digital versatile disk (DVD), an HD-DVD, a Blu-ray Disc™ (BD), a holographic versatile disk (HVD), or a video disk, but are not limited to such forms. Recordable media may also include such media having pre-recorded information readable from at least one side and having an optically-recordable coating on at least the other side for writing a label on the media. The term “recording” means recording or printing a label or other information on a recordable medium such as an optical storage disk.

One aspect of the invention provides embodiments of an optical print head including a number of lasers having laser emissions within a desired wavelength range, an optical fiber receiving combined light from the lasers at one end and emitting combined output light at its other end, and including a hybrid optical element optically coupled to the exit end of the optical fiber. The hybrid optical element is adapted to focus the combined output light within the desired wavelength range on a medium for recording. For many embodiments, the optical fiber may be a single-mode optical fiber. For example, when a single-

mode fiber is used, not all the modes of a multi-mode laser are propagated by the optical fiber.

FIG. 1 schematically shows an optical diagram of a first embodiment of an optical print head **100**. A number of lasers, such as the three lasers **110**, **120**, and **130** shown, have laser emissions within a desired wavelength range. The desired wavelength range may include wavelengths between about 365 nanometers and about 1600 nanometers, for example. The laser emissions of lasers **110**, **120**, and **130** may be directed substantially parallel to each other in parallel beams, the parallel beams being optically combined into a beam of combined light. While FIG. 1 shows three lasers, any convenient number of multiple lasers may be used. Depending on the application, the laser emissions of the lasers may have various different wavelengths within the desired wavelength range, or they may all have substantially the same wavelength, e.g., 780 nanometers. Such a monochromatic laser light source can provide a higher power combined output light without the disproportionately higher cost of a single high-power laser.

An optical fiber **150** receives combined light from the lasers at one end **155** and emits combined output light at its other end **160**. The laser emissions from lasers **110**, **120**, and **130** are combined and optically coupled to optical fiber **150** by coupling lenses **115**, **125**, and **135** respectively, using one or more mirrors **140** or their equivalents if needed to direct the light toward the entrance end **155** of optical fiber **150**. Mirrors **140** may be one or more dichroic mirrors to combine light from the various lasers into a combined beam. Each coupling lens **115**, **125**, and **135** optically coupled with its respective laser may be movable in a direction substantially parallel to its own optical axis for focusing. Automatic-focusing-servo arrangements such as those using "voice-coil" actuators for moving lenses are known in the art.

Optical fiber **150** may be, for example, a photonic crystal fiber (PCF). The photonic crystal fiber is adapted for single-mode operation in a wavelength range including the desired wavelength range, e.g., a wavelength range including wavelengths between about 365 nanometers and about 1600

nanometers. Such a single-mode optical fiber **150** has a mode field area substantially independent of wavelength. The mode field diameter of the optical fiber **150** may be made equal to or larger than a desired recording track width, e.g., about 20 micrometers.

- 5 A hybrid optical element **170** optically coupled to the exit end **160** of the optical fiber **150** focuses the combined output light within the desired wavelength range into a spot **195** on a recording medium **190** for recording. Hybrid optical element **170** has a diffractive portion **175** and a refractive portion **180** represented schematically in FIG. 1 by digital features and a curved surface
10 respectively. Thus, hybrid optical element **170** may include a single lens having a first surface **175** formed as a diffractive surface and having a second surface **180** formed as a refractive surface.

While the combined output light from optical fiber **150** is shown in FIG. 1 as being affected first by diffractive portion **175** and secondly by refractive portion
15 **180**, hybrid optical element **170** is not limited to that specific arrangement, or even to separating the two functions (diffractive and refractive) into separate surfaces. In some embodiments, diffractive portion **175** and refractive portion **180** may be combined at a single surface of hybrid optical element **170**. In other embodiments, the combined output light from optical fiber **150** may be
20 affected first by refractive portion **180** and secondly by diffractive portion **175**.

Although FIG. 1 shows the laser, optical fiber, and lens as being aligned to combine coaxially, in practice the individual lasers and/or lenses may be oriented to project their light at small angles to the optical fiber axis in order to prevent an unwanted amount of reflected light from returning to the laser after
25 reflection from the medium, which could otherwise cause undesired side effects, such as oscillation in the source laser.

Various embodiments may include one or more sensors such as photodiodes to detect light reflected from the medium. When the optical print head is used to record digital data on an optical storage disk, for example, the sensor may be
30 used to read the data recorded and/or to follow a track on the recording medium.

In some embodiments, such as the embodiment of FIG. 3, the combination of a beam splitter and quarter-wave plate may be used to guide the reflected beam to a sensor and prevent the reflected beam from returning to the source laser. For example, laser light propagating from left to right in FIG. 3 and incident on the quarter-wave plate **335** after passing through the beam splitter **330** is linearly polarized, and after passing through the quarter-wave plate it is circularly polarized. Reflection from medium **190** reverses the sense of the circularly polarized light. That circularly polarized light propagating from right to left in FIG. 3 is converted to linearly polarized light in its second passage through the quarter-wave plate, but with a polarization at right angles to the polarization it had previously when propagating in the original left-to-right direction. Thus, this linearly polarized light is reflected in the beam splitter and directed downward along the light path toward sensor **350**. Thus, the quarter-wave plate is configured to direct the light reflected from the medium to the sensor **350**.

At least some of the embodiments described herein are believed to operate in accordance with this partial description of FIG. 3. However, the invention should not be construed as being limited to the consequences of any particular theory of operation. FIG. 3 is described in more detail below.

Hybrid optical element **170** is not necessarily a simple monolithic lens element. FIG. 2 shows a portion of a second embodiment of an optical print head, in which the function of hybrid optical element **170** is performed by a combination of hybrid optical elements **210** and **240** cooperating to provide a desired demagnification of the laser light from exit end **160** of the optical fiber **150**, with desired effective numerical apertures (NA) to efficiently collect combined laser light from optical fiber **150** on one side and to form a focused spot **195** of suitable diameter on recording medium **190** on the other side, with suitable working distances on each side. The first discrete lens **210** of this optical arrangement may have a diffractive portion **220** and a refractive portion **230** as shown, represented schematically by digital features and a curved surface respectively as in FIG. 1. Similarly, the second discrete lens **240** of this optical arrangement may have a diffractive portion **250** and a refractive portion **260** as

shown. Thus, hybrid optical element **170** may include a number of hybrid lenses, each lens having a first surface formed as a diffractive surface and having a second surface formed as a refractive surface. Hybrid optical element **170** may advantageously be made substantially achromatic for wavelengths
5 within the desired wavelength range. Hybrid optical element **170** may also be made free of spherical aberration.

For a focused spot **195** with diameter matching a recording track width of about 23 micrometers, for example, the optical arrangement of FIG. 2 may have an entrance numerical aperture (NA) of about 0.05 to match the exit NA of optical
10 fiber **150** and may also have an exit NA of about 0.05, for example.

FIG. 3 (partially described above) schematically shows an optical diagram of a third embodiment of an optical print head. This embodiment has two lasers **305** and **310** having laser emissions within a desired wavelength range, at least one beam splitter **330**, and at least one sensor **350**. Lasers **305** and **310** may be
15 diode lasers as in FIG. 1. As described above, quarter-wave plate **335** may also be included, positioned between beam splitter **330** and the recording medium **190** as shown. The beam splitter **330** is disposed to direct a portion of light reflected from the medium for recording to the at least one sensor. A lens **345** may be provided to focus reflected light on sensor **350**. The initially separate
20 laser beams **315** and **320** from lasers **305** and **310** respectively pass through beam splitter **330** and quarter-wave plate **335** (if present) and are combined by hybrid optical element **210** into a single focused spot **195** on recording medium **190**. Hybrid optical element **210** may be equipped with actuators **215**, providing motion parallel to its own optical axis for focusing with an automatic-focusing-
25 servo system. Actuators **215** may be voice coils, for example, or their functional equivalent.

The optical fiber **150** of FIGS. 1 and 2 may be included in the embodiment of FIG. 3 between beam splitter **330** and lens **210** to carry the combined laser beams **315** and **320** to lens **210** for focusing into single spot **195** on recording
30 medium **190** and to carry reflected light **340** from recording medium **190** back to beam splitter **330** for delivery to sensor **350**. As in all the embodiments

described herein, the optical fiber may advantageously be a single-mode optical fiber.

FIGS. 4A – 4D are graphs depicting various irradiance distributions of laser light. Irradiance (I) is plotted in the vertical direction vs. linear distance (y) from the center of each beam, plotted in the horizontal direction. FIG. 4A shows a conventional Gaussian irradiance distribution **400** that is normally formed when the output beam of a single laser is focused on a recording medium. The horizontal dashed line **410** represents a threshold of irradiance for recording. Irradiance values less than **410** are not effective in recording on the recording medium. The vertical dashed lines **420** and **430** represent the distances from the beam center that irradiance falls below threshold **410**. In FIG. 4A, only the portion **460** above line **410** and between lines **420** and **430** is effective. Thus, energy in the portions of the distribution outside the region **460**, denoted by reference numerals **440** and **450**, is wasted.

When laser beams from distinct lasers, such as lasers **110**, **120**, and **130** of FIG. 1 or lasers **305** and **310** of FIG. 3, are focused onto recording medium **190** from directions not coinciding with the central optical axis of hybrid optical element **170** or **210**, the beams may still be made to focus at nearly the same focal spot **195** on recording medium **190**, but their individual irradiance distributions at that focal spot (curves **470** and **480**), as shown in FIGS. 4B and 4C, may not be symmetric Gaussian distributions, i.e., they may be distorted as shown. The combined irradiance **490** is shown in FIG. 4D (normalized to FIGS. 4A, 4B, and 4C). While the combined irradiance may have more energy outside the effective region than in FIG. 4A (outside lines **420** and **430**), the energy from the combined power of two or more lasers in the central peak of this combined irradiance more than compensates for that deficiency.

The various embodiments of an optical print head disclosed herein, by including a number of lasers having laser emissions within a desired wavelength range, provide higher power at lower cost for monochromatic recording or provide for color optical recording by incorporating multiple wavelengths in the same optical print head. The optical fiber (e.g., in the form of a single-mode photonic crystal

optical fiber) receiving combined light from the lasers at one end and emitting combined output light at its other end, combines the various laser emissions efficiently and allows separation of the heat-producing lasers from that portion of the print head adjacent to the recording medium. That portion may thus be
5 made smaller and lighter than in an optical print head with lasers near the recording medium. The hybrid optical element of these embodiments, optically coupled to the exit end of the optical fiber and focusing the combined output light on the recording medium, provides efficient and low-cost coupling of laser light to the recording medium.

10 INDUSTRIAL APPLICABILITY

Devices made in accordance with the disclosed embodiments and their equivalents are useful in optical recording. Optical print head embodiments having laser light sources incorporating multiple lasers including various wavelengths are useful in color optical recording. Optical print head
15 embodiments having laser light sources incorporating multiple lasers of the same wavelength are useful in optical recording at relatively high power. Optical print head embodiments employing an optical fiber may be used when separation of lasers from other components is required to avoid thermal interactions.

20 Although the foregoing has been a description and illustration of specific embodiments of the invention, various modifications and changes thereto can be made by persons skilled in the art without departing from the scope and spirit of the invention as defined by the following claims. For example, various equivalent materials or optical elements may be substituted for those described
25 herein. For another example, hybrid optical element **170** may include an electrohologram for electronic control of focal length, NA, or other optical parameter.

What is claimed is:

CLAIMS

1. An optical print head for recording on a medium, comprising:
 - a) a plurality of lasers having laser emissions within a desired wavelength
5 range,
 - b) an optical fiber adapted to receive combined light from the plurality of lasers at a first end thereof and to emit combined output light at a second end thereof, and
 - c) a hybrid optical element optically coupled to the second end of the optical
10 fiber and adapted to focus the combined output light within the desired wavelength range onto the medium.

2. The optical print head of claim 1, wherein the optical fiber is a single-mode
15 fiber.

3. The optical print head of claim 1, wherein the laser emissions of the plurality of lasers are directed substantially parallel to each other in parallel beams and the parallel beams are combined into the combined light.

- 20 4. The optical print head of claim 1, wherein the laser emissions of the plurality of lasers have differing wavelengths within the desired wavelength range.

5. The optical print head of claim 1, further comprising:
 - d) at least one coupling lens, each laser being optically coupled with the at least
25 one coupling lens, the at least one coupling lens having an optical axis and being movable in a direction substantially parallel to its own optical axis.

6. The optical print head of claim 1, further comprising:
- d) a plurality of coupling lenses, each laser being optically coupled with a different one of the coupling lenses.
- 5 7. The optical print head of claim 1, wherein the optical fiber is a photonic crystal fiber adapted for single-mode operation in a wavelength range including the desired wavelength range.
8. The optical print head of claim 1, wherein the optical fiber is a single-mode
10 optical fiber having a mode field area substantially independent of wavelength.
9. The optical print head of claim 1, wherein the optical fiber is a single-mode optical fiber having a mode field diameter equal to or larger than a desired recording track width.
- 15
10. An optical print head for recording a label on a medium, comprising:
- a) a plurality of means for emitting coherent light having emissions within a desired wavelength range,
- b) means for guiding light, adapted to receive combined light from the plurality of
20 means for emitting at a first end thereof and to emit combined output light at a second end thereof, and
- c) hybrid means for optically coupling, coupled to the second end of the means for guiding light and adapted to focus the combined output light within the desired wavelength range onto the medium.

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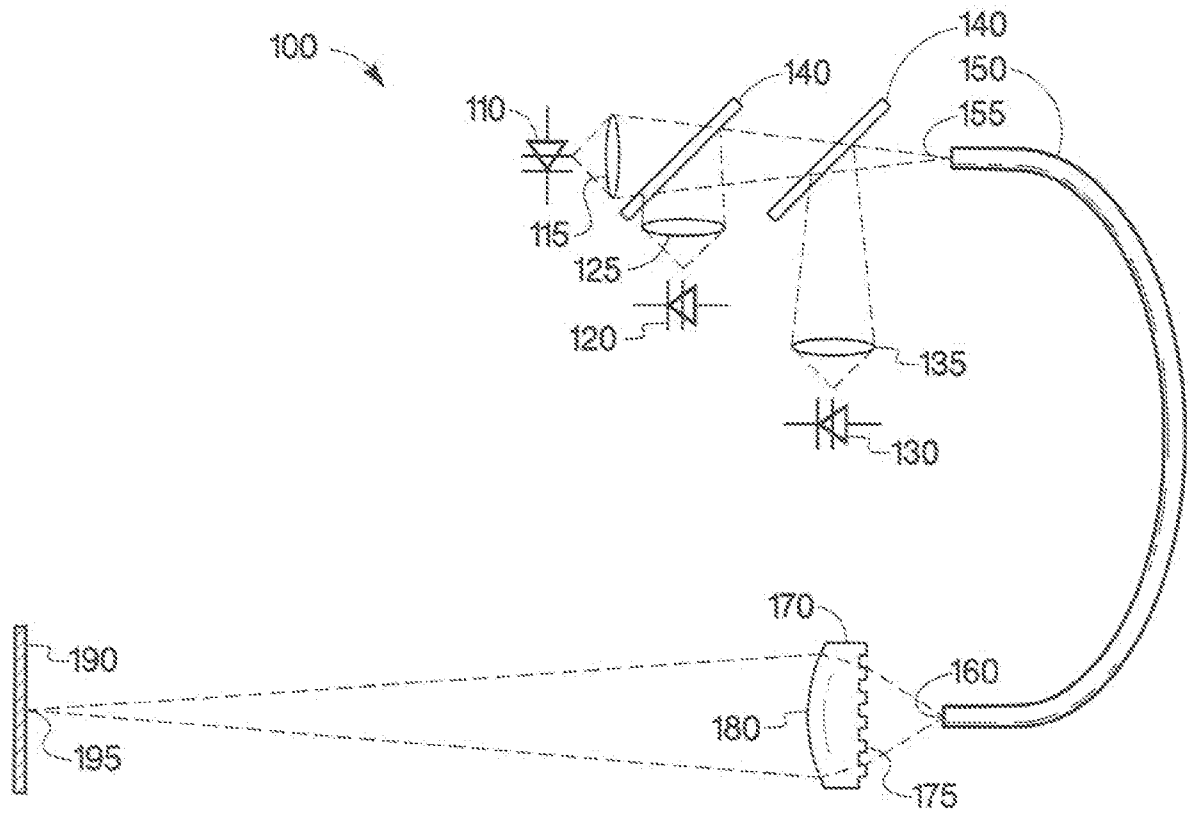


Fig. 1

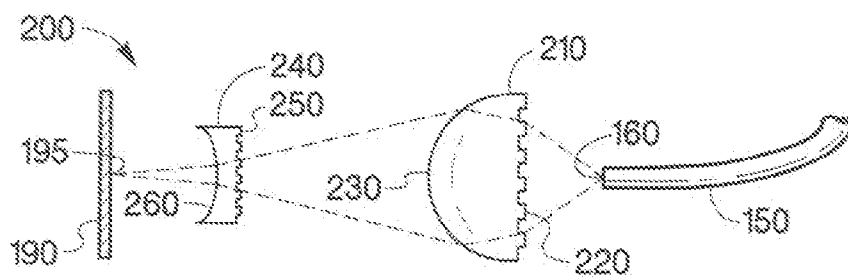


Fig. 2

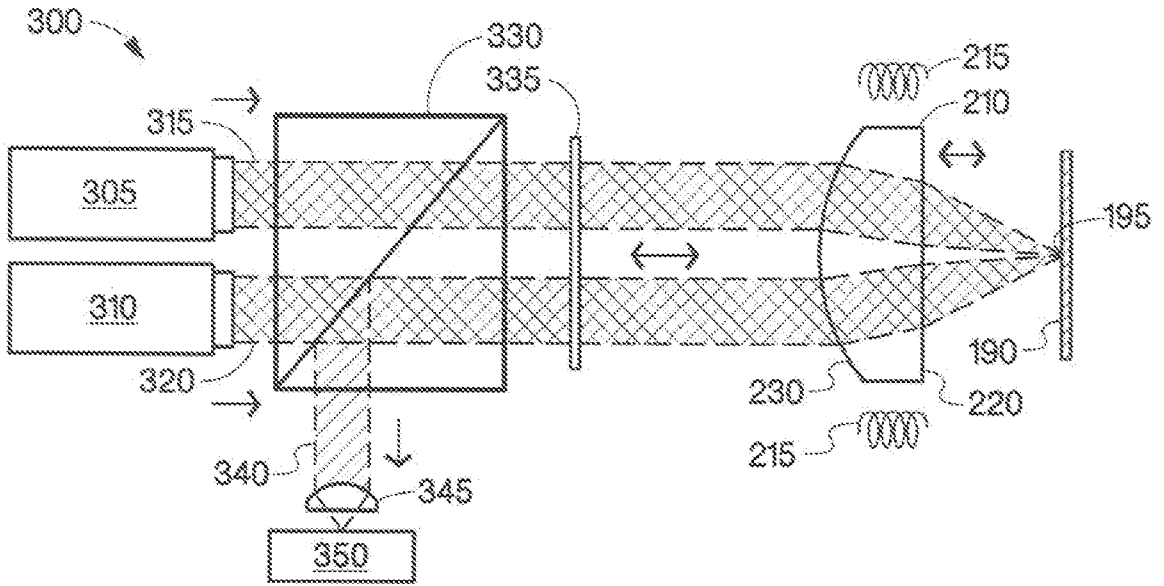


Fig. 3

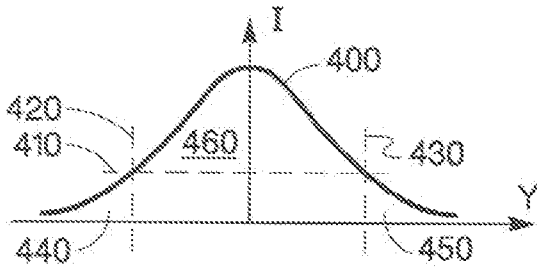


Fig. 4A

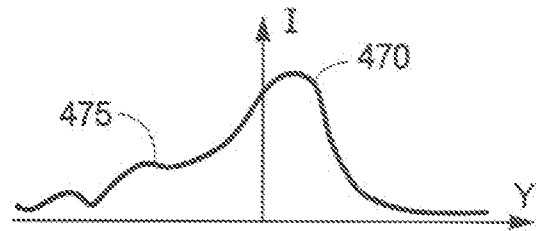


Fig. 4B

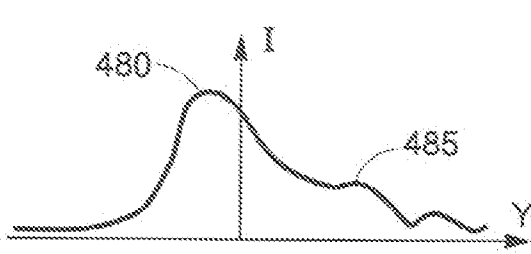


Fig. 4C

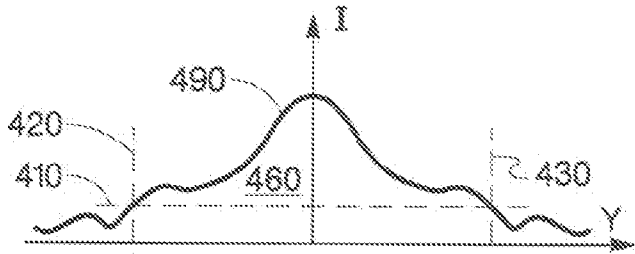


Fig. 4D