

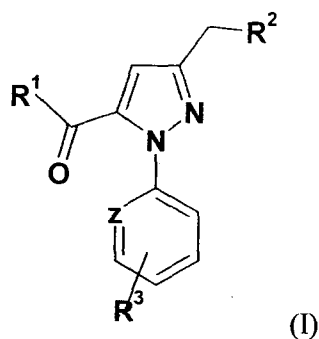
Process for preparing aryl-substituted pyrazoles

A b s t r a c t

The present invention relates to a process for preparing 1-aryl-substituted pyrazoles, comprising the reaction of alkoxy enones and enamino ketones with arylhydrazine derivatives to give 1-aryl-substituted dihydro-1H-pyrazoles, the further reaction thereof with elimination of water to give 1-aryl-substituted trihalomethylpyrazoles, and the further processing thereof.

Claims

1. Process for preparing aryl-substituted pyrazole derivatives of the general formula (I)



in which

R^1 is hydroxyl, alkoxy, aryloxy, halogen,

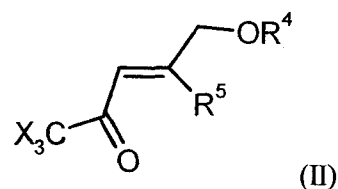
R^2 is hydroxyl, alkoxy, arylalkoxy, alkylthio, halogen, $O-(C=O)alkyl$, $O-(C=O)O-alkyl$, $(C=O)haloalkyl$, OSO_2alkyl , $OSO_2-haloalkyl$, OSO_2-aryl ,

R^3 is halogen, CN , NO_2 , alkyl, cycloalkyl, haloalkyl, halocycloalkyl, alkoxy, haloalkoxy, alkylamino, dialkylamino, cycloalkylamino,

Z is CH , N ,

characterized in that

(A) alkoxy enones and enamino ketones of the formula (II)



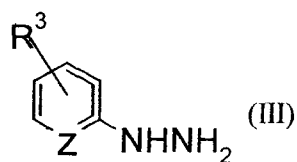
in which

R^4 is H , alkyl, arylalkyl, $-(C=O)alkyl$, $(C=O)haloalkyl$, $-(C=O)O-alkyl$, SO_2alkyl , $SO_2-haloalkyl$, SO_2-aryl ,

X is fluorine, chlorine, bromine, iodine,

R^5 is alkoxy, dialkylamino, cycloalkylamino, thioalkyl, or is cycloalkyl which may optionally contain 1-3 heteroatoms from the group of O , N , S ,

are reacted with arylhydrazines of the formula (III)

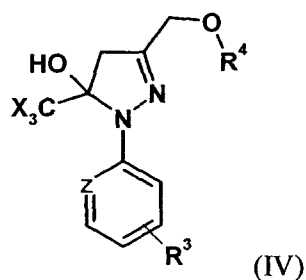


in which

R^3 is halogen, CN, NO₂, alkyl, cycloalkyl, haloalkyl, halocycloalkyl, alkoxy, haloalkoxy, alkylamino, dialkylamino, cycloalkylamino,

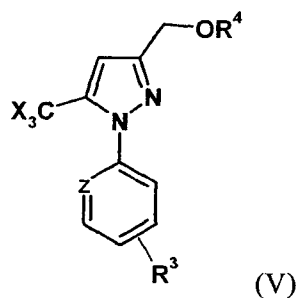
Z is CH, N,

to give 1-aryl-substituted dihydro-1H-pyrazoles of the formula (IV)



in which X, R^3 , R^4 , Z are each as defined above,

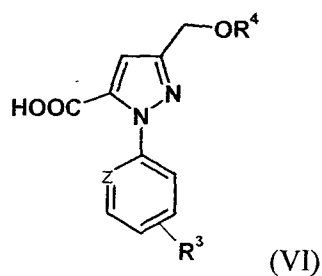
(B) the latter are optionally converted further, without preceding isolation, with elimination of water, to 1-aryl-substituted trihalomethylpyrazoles of the formula (V)



in which X, R^3 , R^4 , Z are each as defined above,

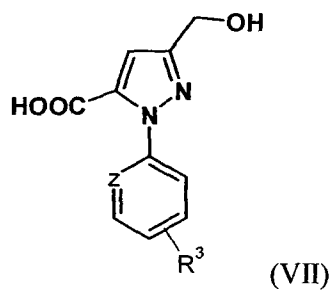
(C) these compounds of the general formula (V)

are converted with addition of HCl, H₂SO₄ or a base, for example, to pyrazolecarboxylic acids of the formula (VI)



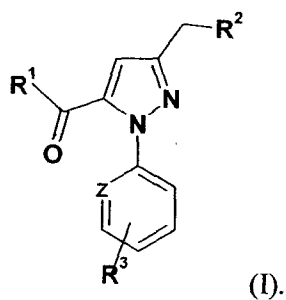
in which R^3 , R^4 , Z are each as defined above,

(D) the latter are converted, after detaching the R^4 group, to hydroxymethylpyrazole acids of the formula (VII)



in which R^3 , Z are as defined above, and

(E) the latter are converted to compounds of the formula (I)



2. Process according to Claim 1, characterized in that

R^1 is hydroxyl, (C_1-C_6) -alkoxy, halogen,

R^2 is hydroxyl, halogen, $O-(C=O)(C_1-C_6)$ alkyl,

R^3 is halogen, CN, NO_2 , (C_1-C_6) -alkyl, halo (C_1-C_6) -alkyl, (C_1-C_6) -alkoxy, halo (C_1-C_6) alkoxy,

X is fluorine, chlorine, bromine,

Z is N,

R⁴ is aryl(C₁-C₆)-alkyl, (C=O)(C₁-C₆)-alkyl, (C=O)halo(C₁-C₆)-alkyl, -(C=O)O-(C₁-C₆)-alkyl, SO₂(C₁-C₆)-alkyl, SO₂phenyl, SO₂ halo(C₁-C₆)-alkyl,

R⁵ is (C₁-C₆)-alkoxy, di(C₁-C₆)-alkylamino, morpholino, thioalkyl.

3. Process according to either of Claims 1 and 2, characterized in that

R¹ is (C₁-C₆)alkoxy, hydroxyl,

R² is hydroxyl, C(=O)CH₃,

R³ is chlorine,

R⁴ is (C=O)CH₃,

R⁵ is methoxy,

X is chlorine,

Z is N.

4. Compound of the general formula (IV) according to Claim 1, characterized in that

X, R³, Z are each as defined above,

R⁴ is (C=O)(C₁-C₆)-alkyl, (C=O)halo(C₁-C₆)-alkyl.

5. Compound of the general formula (V) according to Claim 1, characterized in that

X, R³, Z are each as defined above,

R⁴ is (C=O)(C₁-C₆)-alkyl, (C=O)halo(C₁-C₆)-alkyl.

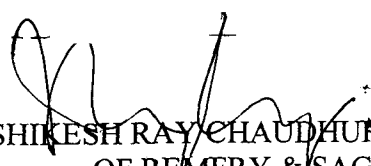
6. Compound of the general formula (IV) according to Claim 4, characterized in that

R⁴ is (C=O)CH₃ and X is chlorine.

7. Compound of the general formula (V) according to Claim 5, characterized in that

R⁴ is (C=O)CH₃ and X is chlorine.

Dated this 23/01/2012


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