

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
9 August 2001 (09.08.2001)

PCT

(10) International Publication Number  
WO 01/57898 A1

- (51) International Patent Classification<sup>7</sup>: H01H 15/06
- (21) International Application Number: PCT/US01/03037
- (22) International Filing Date: 31 January 2001 (31.01.2001)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
09/496,476 2 February 2000 (02.02.2000) US
- (71) Applicant: ABB POWER T & D COMPANY INC.  
[US/US]; 1021 Main Campus Drive, Raleigh, NC 27606 (US).
- (72) Inventors: PERKINS, Stephen, A.; 98 Weatheridge, Jackson, TN 38305 (US). BASKIN, John, B.; 101 Greenbriar Lane, Jackson, TN 38305 (US). ELEY, Edgar, R.; 291 Edenwood, Jackson, TN 38301 (US). AVERITT,

Ralph, S.; 72 Ginger Lane, Bells, TN 38006 (US). SANTANA, Juan, L.; 202 Chapel Creek Drive, Jackson, TN 38305 (US). BRASHER, Marty, C.; 42 Bagby Pt. Road, Apt. D, Jackson, TN 38305 (US). WOLFE, Frank, D.; 59 Willow Ridge Creek, Jackson, TN 38305 (US). POWELL, John, N.; 108 Northwyke, Jackson, TN 38305 (US). SCRIVENER, James, R.; 204 McIntosh, Jackson, TN 38305 (US).

(74) Agents: ROCCI, Stephen, J. et al.; Woodcock Washburn Kurtz Mackiewicz & Norris LLP, One Liberty Place, 46th Floor, Philadelphia, PA 19103 (US).

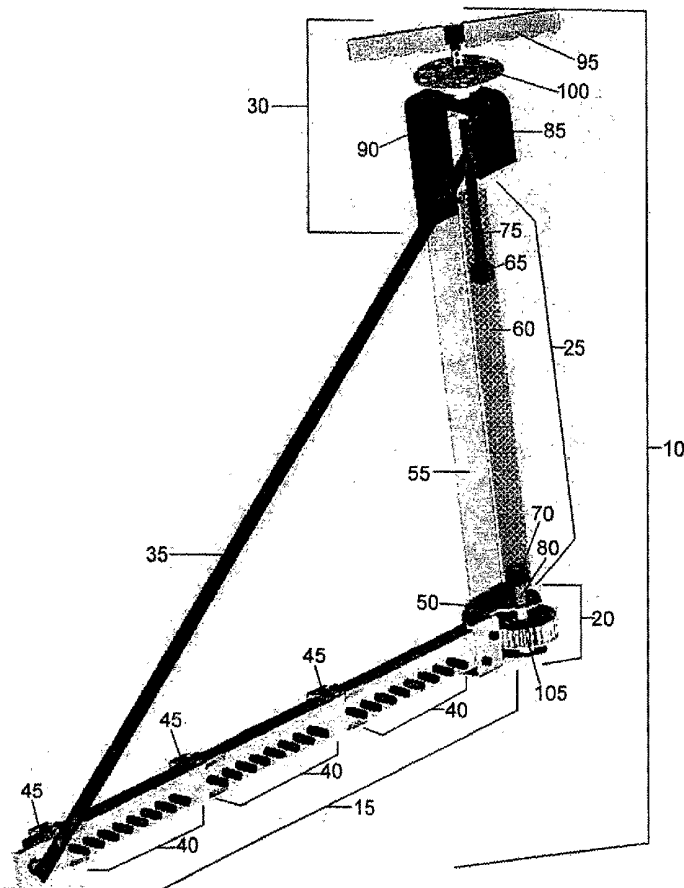
(81) Designated States (*national*): CA, MX.

**Published:**

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

[Continued on next page]

(54) Title: DE-ENERGIZED TAP CHANGER



(57) Abstract: A de-energized tap changer (10) is disclosed that includes a contract rail assembly (15), a gear assembly (20), a handle assembly (30), and a transmission system (25) that compensates for angular misalignment of the gear assembly (20) and handle assembly (30). The transmission system (25) includes two elongated members (75, 80) with attached blocks (65, 70) that fit inside a hollow tube (60) and when the handle (95) of the de-energized tap changer (10) is rotated, torque is transmitted through the transmission system (25) to the gear assembly (20) which drives the movable contacts (45).



WO 01/57898 A1



*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

## DE-ENERGIZED TAP CHANGER

### FIELD OF THE INVENTION

This invention generally relates to de-energized tap changers used in power transformers. More particularly, the invention relates to a de-energized tap  
5 changer incorporating a self-aligning transmission system.

### BACKGROUND OF THE INVENTION

Power transformers will typically utilize a de-energized tap changer, sometimes called a no-load tap changer, to make adjustments to the primary windings ratio. Such adjustments are necessary to compensate for long-term line voltage  
10 variations that depend on the physical distance of the transformer from the power source. This adjustment is initially made upon installation and further adjustments are usually only necessary a few more times over the life of the transformer based upon changes in the power system to which the transformer is connected.

Basically, a de-energized tap changer works by either increasing or  
15 decreasing the number of transformer windings utilized. Typically, the device will affect the number of windings on the primary side of the transformer, that is, the side of the transformer receiving power from the power source. Most de-energized tap changers are designed to operate around a five step switch. It is common practice to place the nominal system voltage as the middle step and split the remaining four steps into two groups of  
20 taps that will step up or step down the voltage usually by two and one-half percent for each step. This is the typical set-up as the American National Standards Institute recommends the utility supply a voltage that will not vary by more than five percent from the nominal system voltage.

A de-energized tap changer will typically include a series of fixed  
25 contacts, connected to the taps of the primary winding of the transformer, which are within the transformer tank and immersed in the transformer oil. A movable contact is driven between the contacts through a drive mechanism connected to a manually operated handle outside the tank of the transformer. Switching of tap positions is effected when there is no power being supplied to the transformer.

-2-

As mentioned, these changes are usually effected by a drive mechanism connected to a manually operated handle outside the tank of the transformer. The various positionings for each step, either up or down, will be marked on the outside of the tank such that the handle, and the contacts attached to it, can be properly aligned. As should be apparent, when the de-energized tap changer is installed it should be properly aligned such that with each position change of the handle on the outside of the tank, the proper corresponding positioning of the contacts is achieved on the interior of the tank. Thus, installation of a de-energized tap changer becomes a difficult task to undertake in light of having to align the contacts, as well as having to create a hole on the exterior of the tank whereby the handle of the de-energized tap changer may protrude. Currently, some de-energized tap changers utilize a universal joint to compensate for misalignment of the handle and the rest of the assembly. Such joints typically have a cross-shaped piece having pivots on its arms so arranged that each pair of pivots engage with the eyes of a yoke on the end of one shaft. While a universal joint may remedy some of the problems set forth above, they have a major drawback in that they can be very expensive. Therefore, a less complicated and less-expensive device is needed such that the degree of precision presently required upon installation may be lessened.

### SUMMARY OF THE INVENTION

The tap changer of the present invention is designed to remedy the need for exact precision upon installing a de-energized tap changer and thus simplify the arduous task of installing the device. One presently preferred embodiment of the present invention achieves this goal by providing a de-energized tap changer which includes a contact rail assembly, a gear assembly, a handle assembly, and a transmission system which compensates for angular misalignment of the gear assembly and handle assembly. The transmission systems includes two elongated members which extend from the handle assembly and the gear assembly and are connected via an elongated hollow tube.

Other aspects of the present invention are described below.

**BRIEF DESCRIPTION OF THE DRAWINGS**

The above-mentioned and other features and advantages of the invention will be apparent to those of ordinary skill in the art from the following detailed description of which:

5                   FIG. 1 depicts a presently preferred embodiment of a de-energized tap changer in accordance with the present invention. The elongated tube of the transmission system is illustrated as transparent to give an improved perspective of the other aspects of the transmission system.

10                   FIG. 2 depicts a cut-away view of a transformer tank with a de-energized tap changer installed on the top of a tank. Again, the elongated tube of the transmission system is illustrated as transparent.

                    FIG. 3 depicts a cut away view of a transformer tank with a de-energized tap changer installed on the side of a tank. Again, the elongated tube of the transmission system is illustrated as transparent.

15                   FIG. 4 illustrates the coupling system of the transmission system of the present invention whereby the handle assembly is attached to the elongated tube via the elongated member with the attached block. Again, the elongated tube of the transmission system is illustrated as transparent.

20                   FIG. 5 illustrates the coupling system of the transmission system of the present invention whereby the gear assembly is attached to the elongated tube via the elongated member with the attached block. Again, the elongated tube of the transmission system is illustrated as transparent.

25                   FIG. 6 illustrates the transmission system of the de-energized tap changer of the present invention. Again, the elongated tube of the transmission system is illustrated as transparent.

                    FIG. 7 illustrates the de-energized tap changer of the present invention. The elongated tube of the transmission systems is illustrated as solid in this figure, as it would be with the preferred embodiments of the present invention.

### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

The de-energized tap changer **10** illustrated in **FIG. 1** includes a contact rail assembly **15**, gear assembly **20**, transmission system **25**, handle assembly **30** and cantilever support **35**. The contact rail assembly **15** includes a series of fixed contacts **40** as well as movable contacts **45** which can be driven between the fixed contacts **40** by the gear assembly **20**. The gear assembly **20** is connected to the transmission system **25**, which in turn is connected to the handle assembly **30**.

The contact rail assembly **15** contains the fixed contacts. The rail can have any number of fixed contacts **40**. The rail as shown, and the preferred embodiment, has twenty four contacts and some embodiments of the present invention may have more and some may have less.

The driving gear **105** is part of the gear assembly **20** and drives the rack which contains the movable contacts **45** that bridge across any of six of the fixed contacts **45** at any designated position. The gear bracket **50** secures the contact rail **15** and the driving gear **105** and is attached to the suspension bracket **55**.

The transmission system **25** as shown in **FIG.1** is made up of a hollow tube **60** (shown transparent) and a first **65** and second **70** block attached to a first **75** and second **80** elongated member respectively. The first elongated member **75** is attached to the handle assembly **30** and the second elongated member **80** is attached to the gear assembly **20**. The two blocks **65** and **70** engage the tube **60** and deliver torque to the gear **105** to move the movable contacts **45**, while simultaneously allowing for angular misalignment of the first and second elongated members **75** and **80** extending from the handle assembly **30** and the gear assembly **20**.

The handle assembly **30** includes a mounting boss **85** which is attached on the interior portion of the transformer tank (not shown). The mounting boss **85** is used to secure the entire switch to the transformer tank wall via a nut **90** which attaches to the bottom of the mounting boss **85**. The entire tap changer **10**, except for the handle assembly **30**, can be pre-assembled before placement in the transformer tank, and the nut **90** can then secure the entire tap changer **10** to the tank. On the exterior of the tank, the handle **95** and indication plate **100** are then attached.

-5-

A cantilever support **35** is shown in **FIG. 1**. The cantilever support **35** is a diagonally positioned strip running from the mounting boss **85** to the end of the contact rail assembly **15** furthest away from the gear assembly **20**. The preferred embodiment has a cantilever support **35** which is used to support the weight of the contact rail assembly **15**.

**FIG. 2** illustrates a cut-away view of a transformer tank **110** with a de-energized tap changer **10** installed on the top of the tank **110**. It is also possible with the present invention, as illustrated in **FIG. 3**, to install the de-energized tap changer **10** on the side of the transformer tank **110**. **FIGS. 2 and 3** illustrate the contact rail assembly **15** in connection with the taps of the primary winding **115** of the transformer inside the transformer tank **110**. The contact rail assembly **15** will typically be immersed in transformer oil (not shown). The preferred embodiments of the present invention include the de-energized tap changer **10** set forth in this application incorporated into a transformer tank **110**, as depicted in **FIGS. 2 and 3**.

**FIG. 4** illustrates the coupling system of the transmission system **25** whereby the handle assembly **30** is attached to the elongated tube **60** via the first elongated member **75** with the attached first block **65**. The preferred embodiment of the first block **65** used in the present invention is a truncated square pyramid, that is, a pyramid with a square base and the upper portion of the pyramid removed such that a square face is formed that is parallel to the square base. Various blocks of other shapes may be used which, when attached to the elongated member, have either a proximal or distal face that is larger in area than the other. Other possible shapes include a pyramid and a pyramidal frustum where the base of such pyramid or frustum can be any polygon such as a rectangle, pentagon or hexagon. A frustum is the portion of a solid which lies between two parallel planes cutting the solid. Further embodiments of the present invention also include shapes similar to the frustum described but where the resulting planes are not parallel. The distal face described herein is the face of any of the blocks **65** and **70** which is furthest into the tube **60**, i.e., the face of the block that is on the opposite end of the elongated member to which the block is attached. With reference to the preferred shapes mentioned, the base can either be the proximal face or the distal face, with the opposite face, or the tip in the case of the pyramid, being the other. The

-6-

first block **65** described herein may be positioned with either the larger face as the distal face or the smaller face as the distal face, but the preferred embodiment of the present invention has the larger face further into the tube **60** and is thus the distal face. Thus, an important characteristic of the blocks **65** and **70** is that they have a shape that permits some misalignment of the tube **60** and either elongated member **75** or **80**, while still transmitting torque from the handle **95** to the gear **105**.

**FIG. 5** illustrates the coupling system of the transmission system **25** whereby the gear assembly **20** is attached to the elongated tube **60** via the second elongated member **80** with the attached second block **70**. As with the system described in **FIG. 4**, the preferred embodiment of the second block **70** used in the present invention is a truncated square pyramid, that is, a pyramid with a square base and the upper portion of the pyramid removed such that a square face is formed that is parallel to the square base. Various other shapes are possible for the blocks **65** and **70**, including the examples set forth above. The second block **70** described herein may be positioned with either the larger face as the distal face or the smaller face as the distal face, but the preferred embodiment of the present invention has the larger face further into the tube **60** and is thus the distal face.

**Fig. 6** illustrates a complete view of the transmission system **25** of the present invention. The preferred embodiment of the present invention includes a hollow elongated tube **60**. It is further preferred that the hollow portion of the interior of the tube **60** have a shape similar to that of the larger of the proximal or distal faces of the first and second blocks **65** and **70** that are to be inserted into it. Preferably the larger of the proximal and distal faces of the first and second block **70** results in a snug fit when inserted into the hollow portion of the elongated tube **60**. A snug fit will result in a contact plane that includes the cross-section of the tube **60** and the plane of the larger of the proximal and distal faces of the blocks **65** and **70**. A proper fit will result in proper operation of the de-energized tap changer **10** as discussed more fully below.

Transformer tanks can be constructed in a number of ways. Typically in a pad mounted transformer, the tank is mounted on a pad first and then the various other elements needed on the interior of the transformer are installed, including the de-energized tap changer. As previously mentioned, when installing the de-energized tap



-7-

changer it is necessary to drill a hole either in the top or the side of the tank for the transmission system on the interior of the tank to connect to the handle on the exterior of the tank. In the prior art, the handle assembly then must be in proper alignment with the transmission system, which in turn must be in proper alignment with the gear assembly  
5 which has to drive the movable contacts which also have to be properly positioned. As should be evident in the prior art, installation becomes a difficult task.

A preferred embodiment of the present invention includes the de-energized tap changer **10** set forth above where the first and second elongated members **75** and **80**, attached to the first block **65** and second block **70** respectively, can be of  
10 various lengths. An elongated member which has an extended length obviates the need for exact precision on the length of the de-energized tap changer **10** from the handle assembly **30** to the gear assembly **20**. In other words, the de-energized tap changer **10** can be installed as one unit, and the contact rail and handle assemblies **15** and **30** can be properly positioned because the elongated member which will have room to move  
15 vertically (assuming the tap changer is top-mounted) inside the elongated tube **60**. The preferred embodiment of the present invention will have approximately five inches of vertical adjustment. Thus, the same de-energized tap changer **10** gives the installer a transmission system **25** of variable length and therefore eases the installation process.

The vertical movement in the hollow tube **60** remedies the problem of  
20 distance from the handle assembly **30** to the gear assembly **20**, but the problem of angular misalignment between those two assemblies also exists. The preferred embodiments of the present invention also allow for such angular misalignment between the handle assembly **30** and the gear assembly **20** upon installation. In other words, the handle assembly **30** and the gear assembly **20**, as well as the distal faces of the first and  
25 second blocks **65** and **70**, do not have to run on parallel planes with respect to each other. Instead, the angled sides of the blocks **65** and **70**, which result from unequal proximal and distal faces, allow the tube **60** to pivot in various directions and upon installation, can allow for the tube **60** to connect the first and second blocks **65** and **70** which may be somewhat misaligned. With the transmission system **25** then connecting the handle  
30 assembly **30** and the gear assembly **20** and installed in the de-energized tap changer **10**, rotational synchronization can be maintained among the entire transmission system **25**,

-8-

as well as the handle assembly 30 and gear assembly 20 to which it is attached. Thus, the preferred embodiment of the de-energized tap changer 10 of the present invention will function by rotating the handle assembly 30 which transmits torque through the transmission system 25 to the gear assembly 20, which in turn drives the gear wheel 105  
5 which changes the position of the movable contacts 45 on the rail assembly 15. With rotational synchronization maintained throughout the transmission system 25, any misalignment of the handle assembly 30 or the gear assembly 20 will not present a serious difficulty as the elongated tube 60 can pivot along the first and second block 65 and 70 and render the whole apparatus functional.

10 A preferred embodiment of the present invention also includes a transformer tank 110 as illustrated in FIGS. 2 and 3. The preferred embodiments will contain a core, a primary winding, a secondary winding, a circuit power interrupter, and a de-energized tap changer 10. Further preferred is a transformer tank 110 utilizing the de-energized tap changer 10, and the preferred embodiments, as set out above.

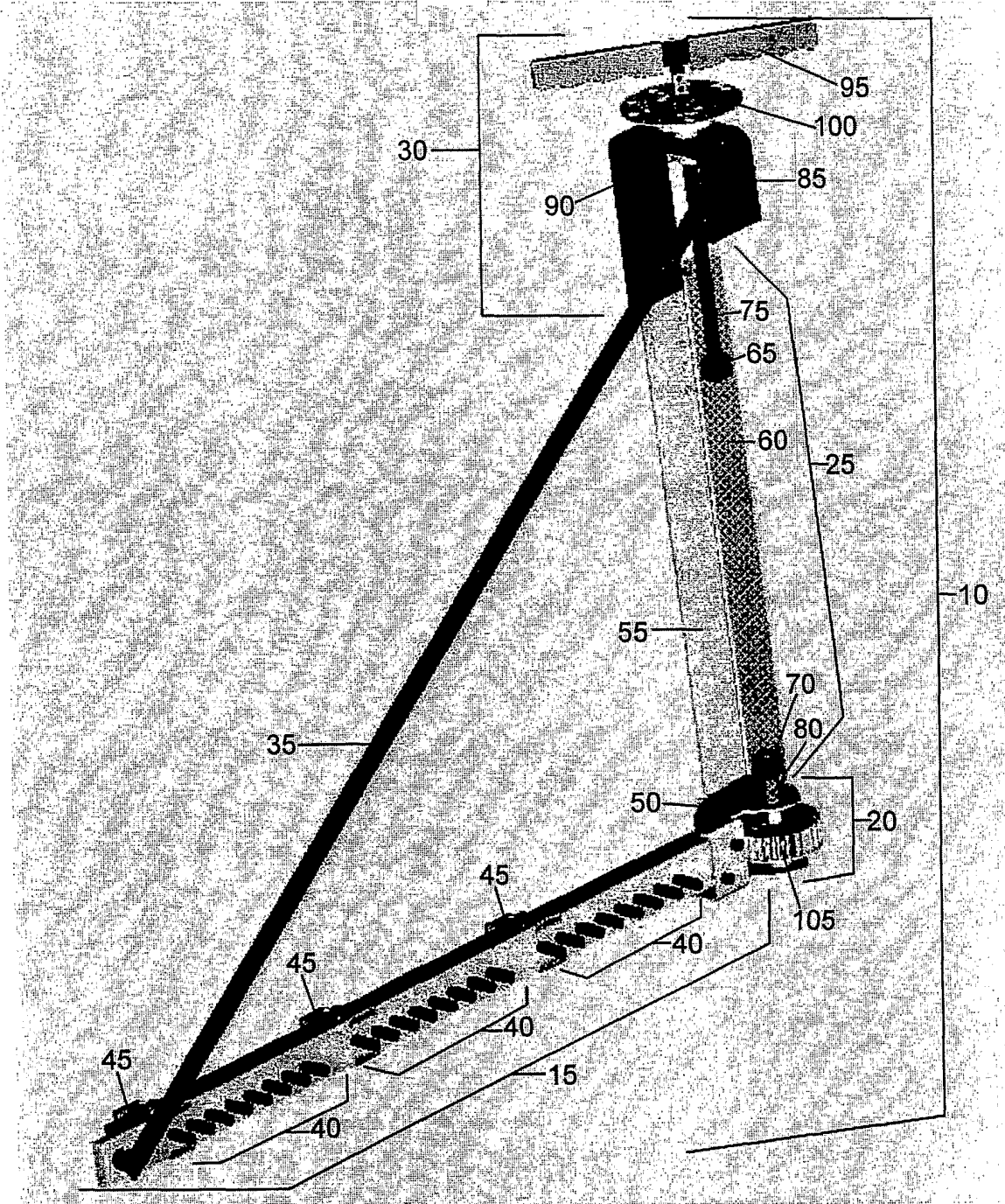
15 The scope of protection of the following claims is not intended to be limited to the presently preferred embodiments disclosed herein. Those skilled in the art will readily appreciate that many modifications can be made to the preferred embodiments described herein.

**WHAT IS CLAIMED IS:**

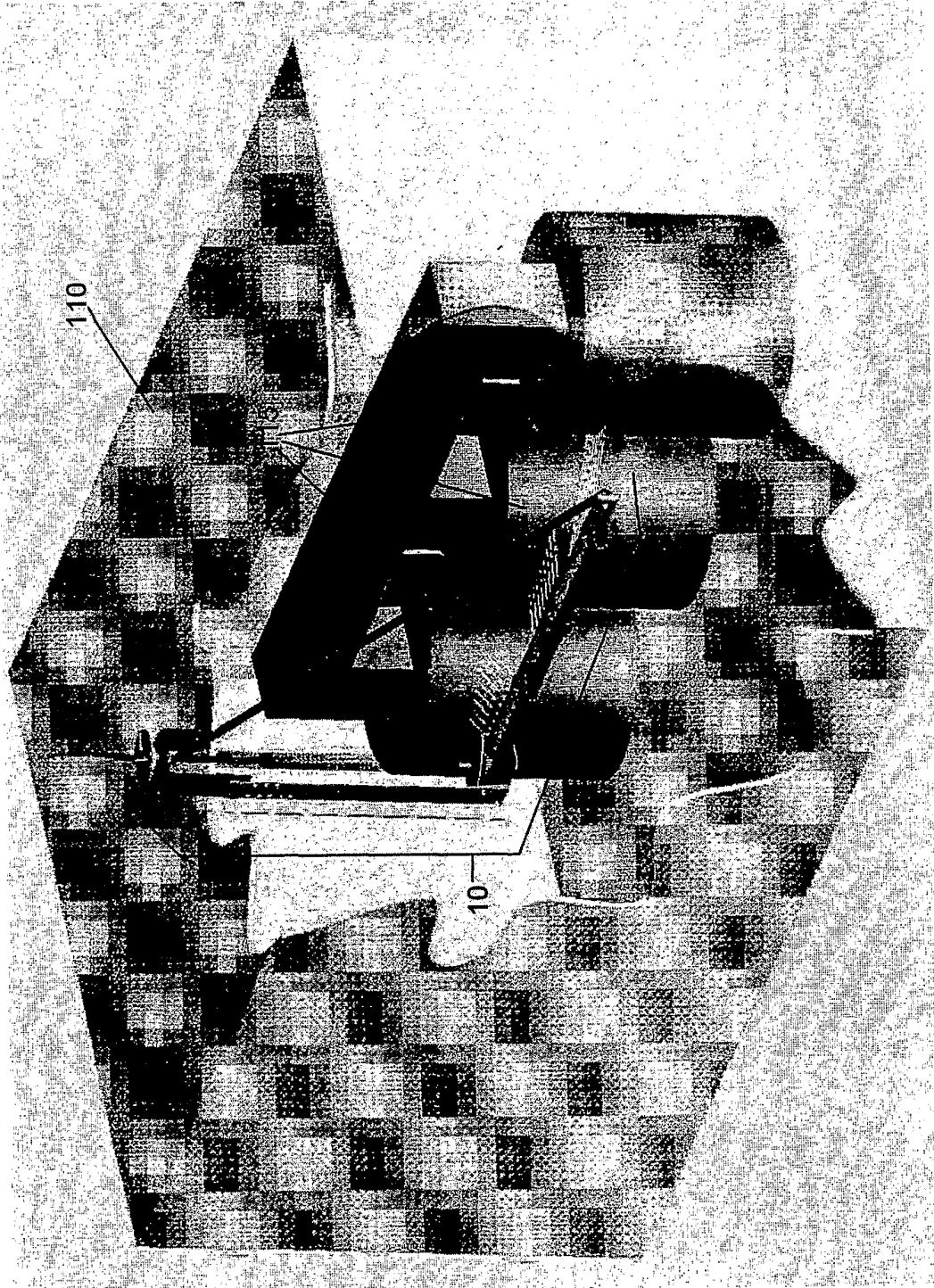
1. A de-energized tap changer, said de-energized tap changer being mountable in a tank and comprising:
  - a contact rail assembly;
  - a gear assembly coupled to said contact rail assembly;
  - 5 a handle assembly; and
  - a transmission system which is coupled to said gear assembly and said handle assembly and compensates for angular misalignment of said gear assembly and said handle assembly.
  
- 10 2. The de-energized tap changer of claim 1 wherein said transmission system comprises:
  - a first elongated member attached to a first block and extending from said handle assembly;
  - a second elongated member attached to a second block and extending
  - 15 from said gear assembly; and
  - a hollow elongated tube whereby said first block and said second block may fit inside a hollow portion of said tube.
  
3. The de-energized tap changer of claim 2 wherein distal faces and proximal faces of said first block and said second block have unequal
- 20 surface areas.
  
4. The de-energized tap changer of claim 3 wherein the larger of said distal face and said proximal face of said first block and said second block are polygons.
  
5. The de-energized tap changer of claim 4 wherein the larger of said distal
- 25 face and said proximal face of said first block and said second block are squares.

-10-

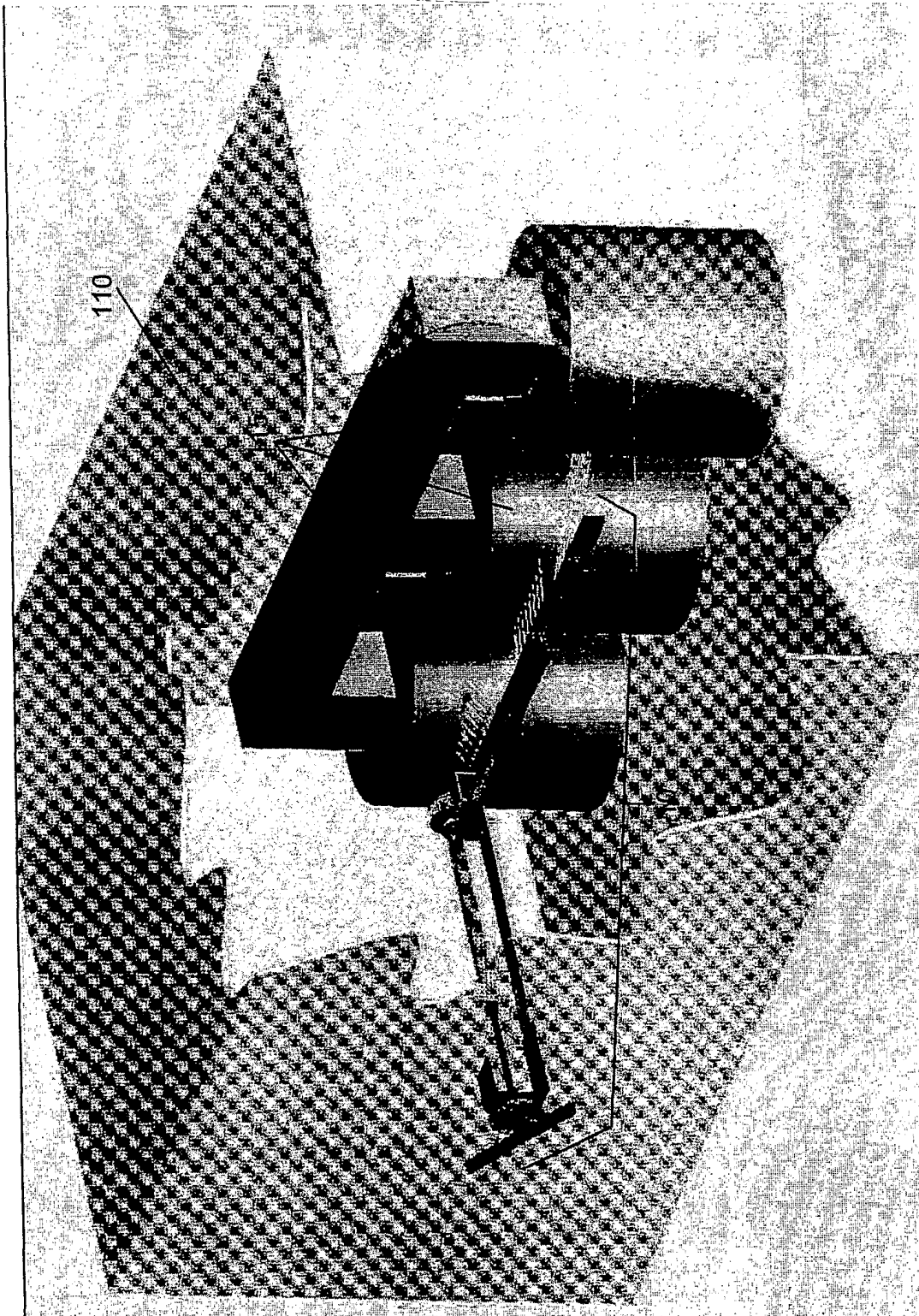
6. The de-energized tap changer of claim 5 wherein said distal faces of said first block and said second block have larger surface areas than said proximal faces of said first block and said second block.
  
- 5 7. The de-energized tap changer of any of claims 3-6 wherein the larger of said distal face and said proximal face of said first block and said second block have a shape that matches an inside shape of the hollow elongated tube, whereby the first and second blocks engage the hollow elongated tube and thereby transmit torque from the handle assembly to the gear assembly upon rotation of the handle assembly.



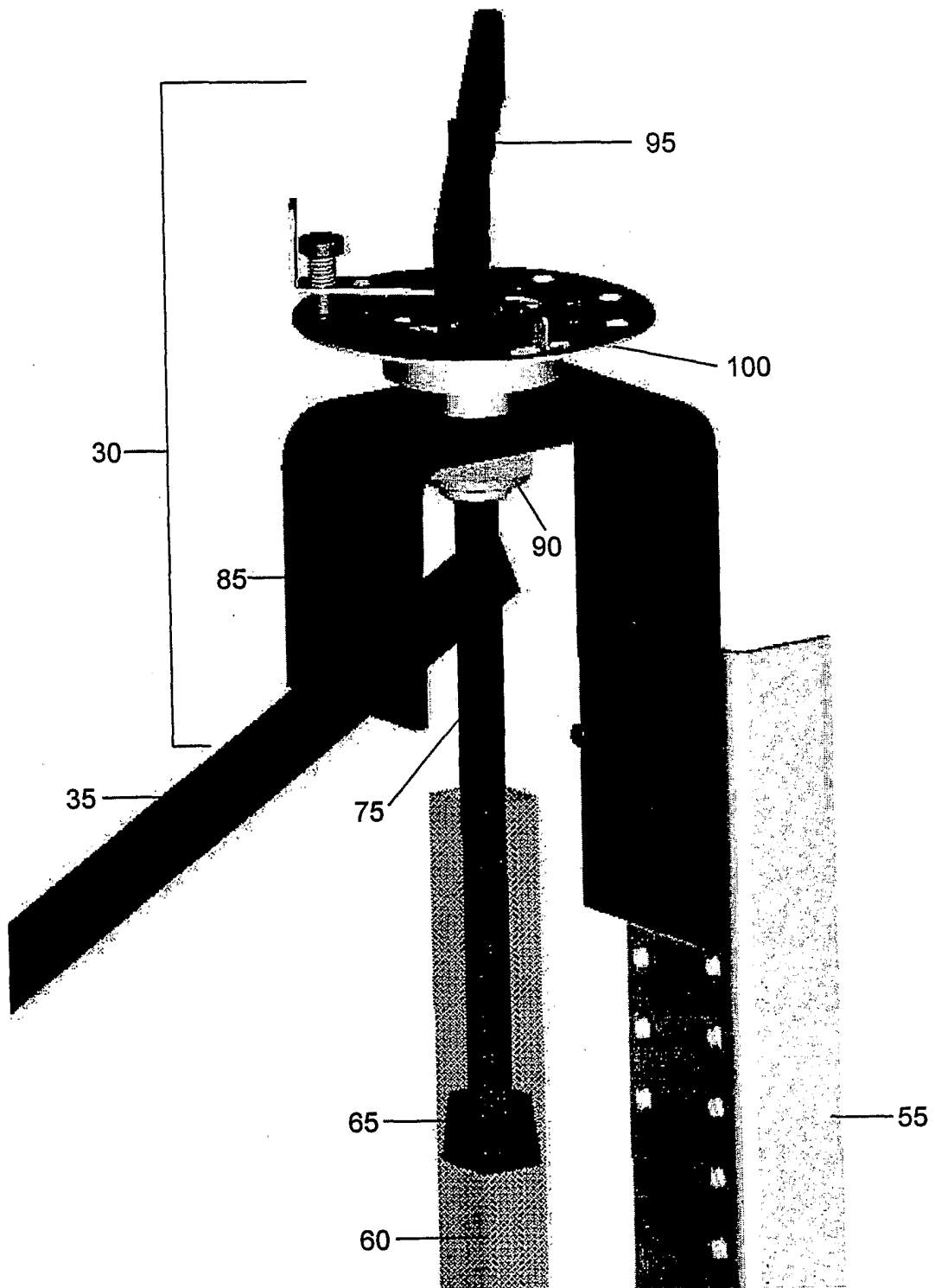
**FIG. 1**



**FIG.2**



**FIG. 3**



**FIG. 4**



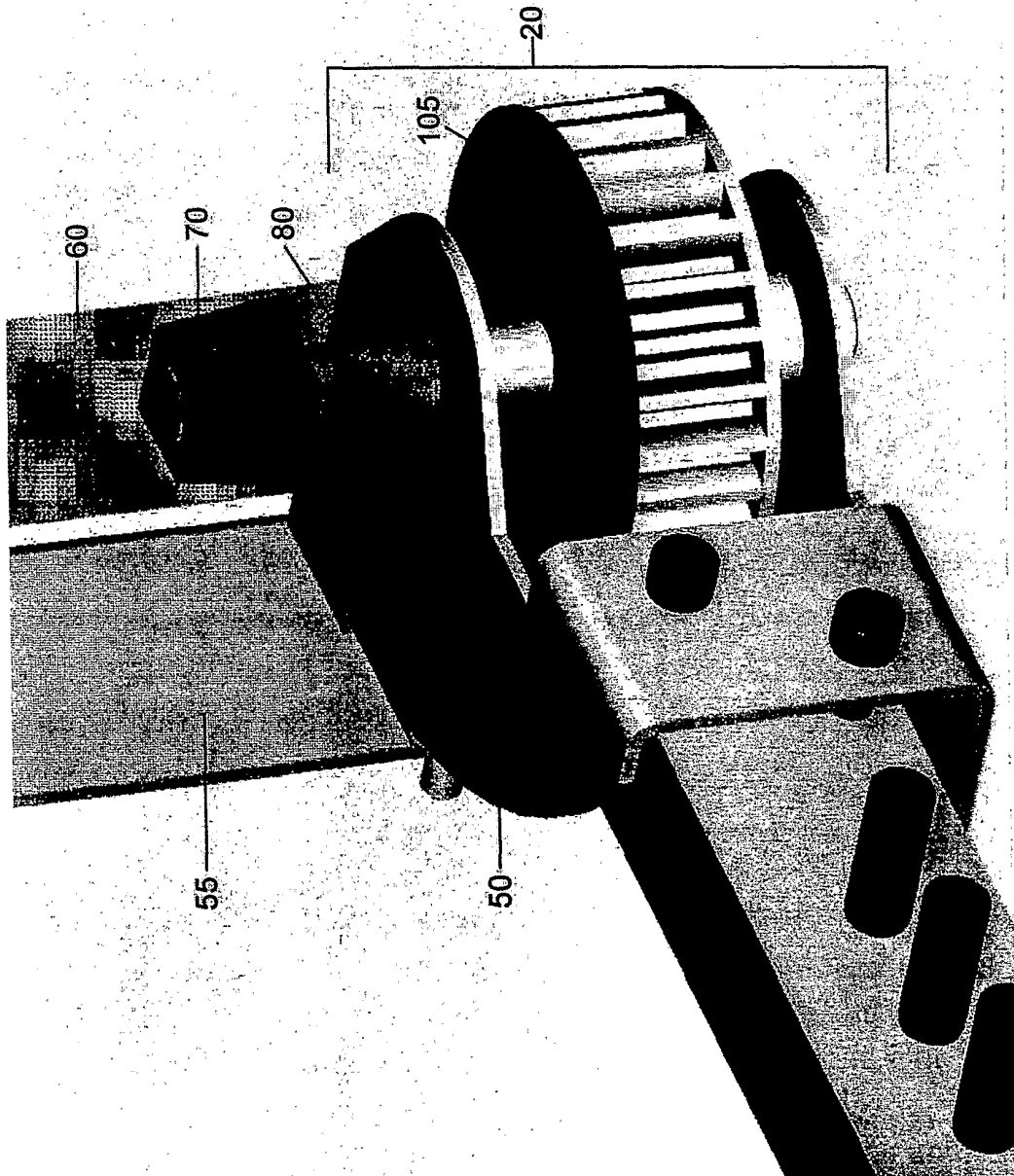
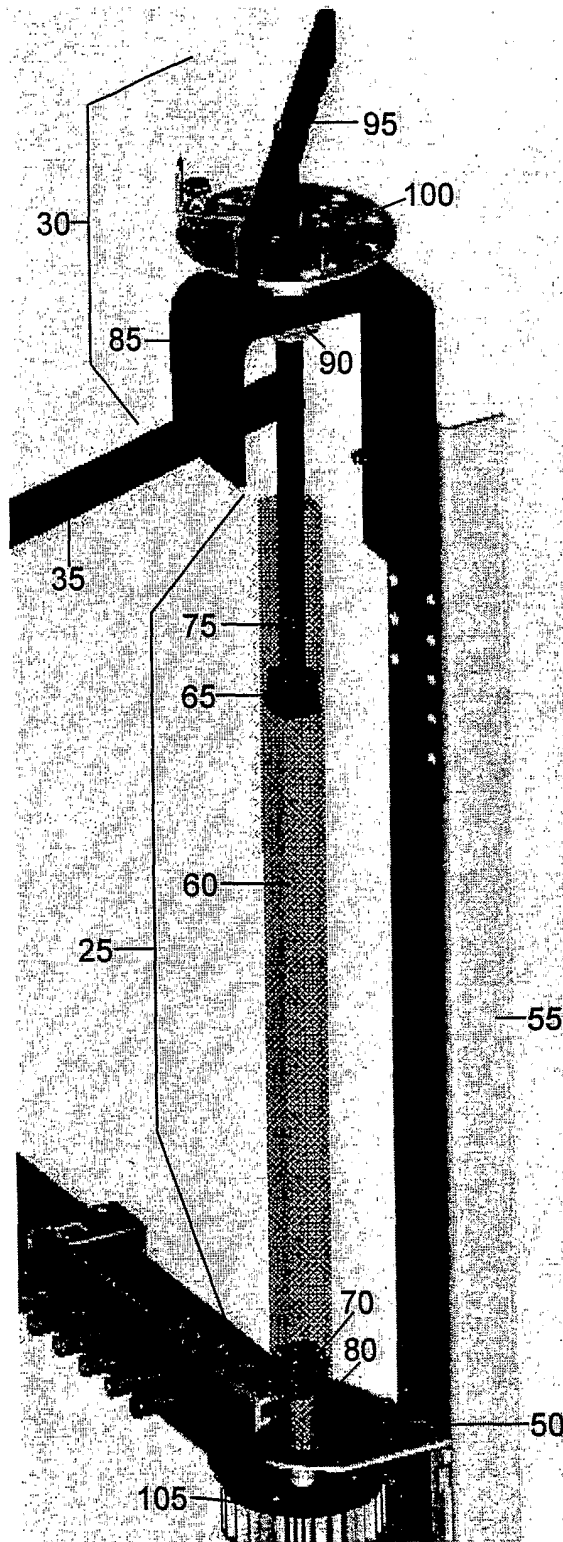
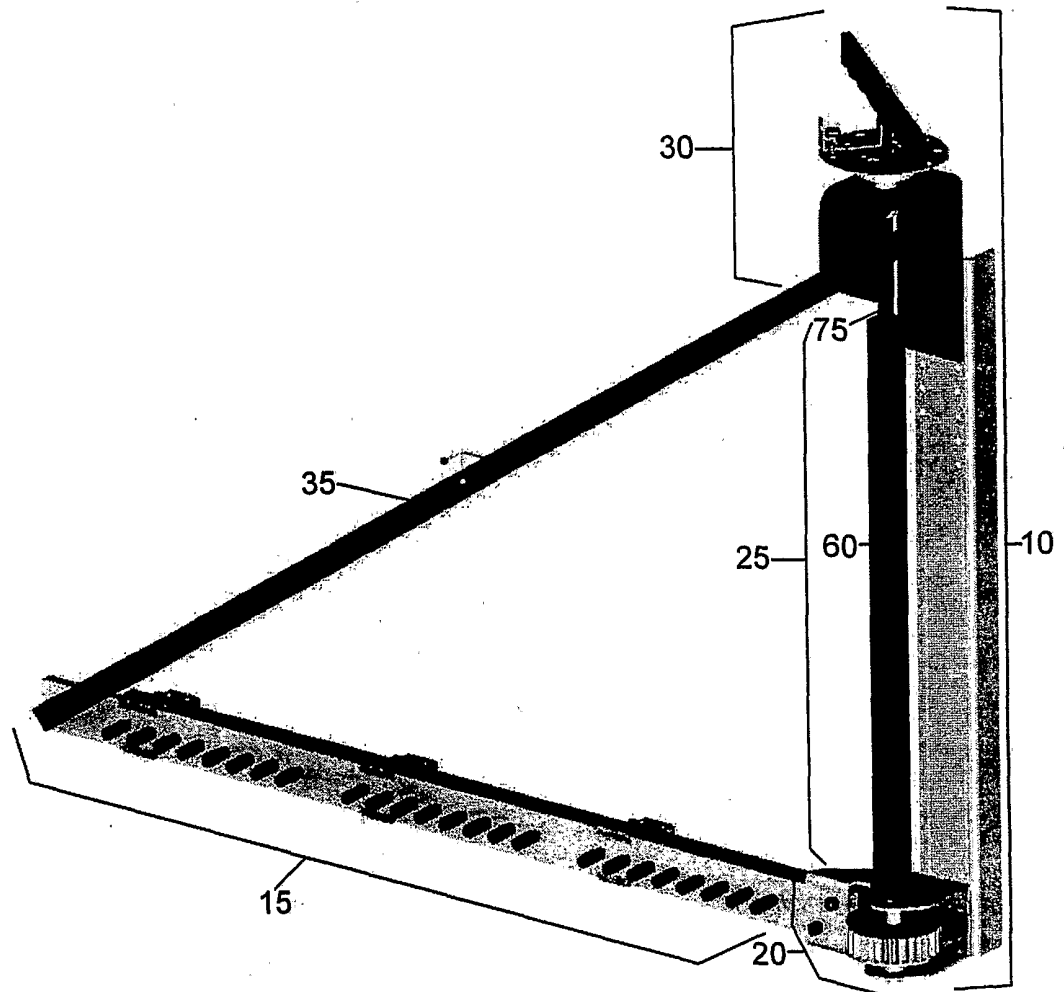


FIG. 5



**FIG. 6**



**FIG. 7**

# INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US01/03037

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) : H01H 15/06  
US CL : 200/1R, 16R

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
U.S. : Please See Continuation Sheet

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)  
Please See Continuation Sheet

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4,533,797 A (KRANICH, II et al) 06 August 1985 (06.08.1985)	1-7
A	4,644,112 A (KRANICH, II) 17 February 1987 (17.02.1987)	1-7
A	US 5,523,535 A (LARSSON et al) 04 June 1996 (04.06.1996)	1-7
A	US 5,594,223 A (FUKUSHI et al) 14 January 1997 (14.01.1997)	1-7
X	US 5,744,764 A (ASCHENBRENNER et al) 28 April 1998 (28.04.1998) cols. 4-9	1-2

Further documents are listed in the continuation of Box C.

See patent family annex.

\* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E" earlier application or patent published on or after the international filing date	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"O" document referring to an oral disclosure, use, exhibition or other means	"&" document member of the same patent family
"P" document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

02 May 2001 (02.05.2001)

Date of mailing of the international search report

05 JUN 2001

Name and mailing address of the ISA/US

Commissioner of Patents and Trademarks  
Box PCT  
Washington, D.C. 20231

Facsimile No. (703)305-3230

Authorized officer

Michael A. Friedhofer

Telephone No. 703-308-1782

*Michael A. Friedhofer*  
*for*

**INTERNATIONAL SEARCH REPORT**

International application No.

PCT/US01/03037

**Continuation of B. FIELDS SEARCHED Item 1:** 200/1R, 1V, 1B, 11R, 11A, 11TC, 16R-16F, 17r, 18, 38R, 38E, 33D, 33B, 50.32, 50.38, 547, 549, 550, 572, 500, 501, 275

**Continuation of B. FIELDS SEARCHED Item 3:** APS  
search terms: tap changer, gear, block, transmission, handle