



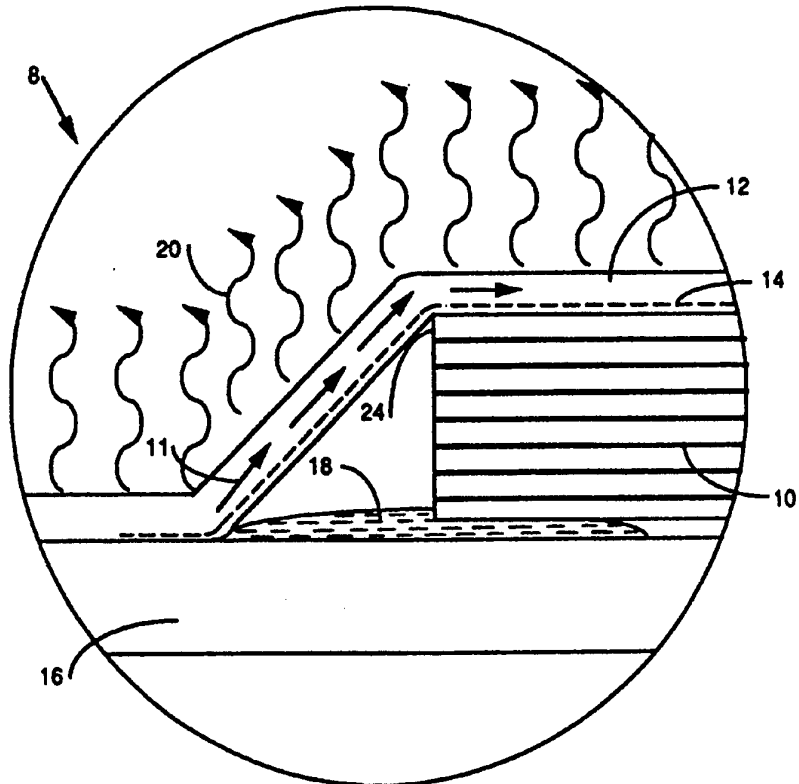
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(54) Title: METHOD AND APPARATUS FOR MEASURING HEAT FLOW

(57) Abstract

Method and apparatus for determining caloric expenditure of a subject. The apparatus includes a heat flow sensor (10) having an overlay (12) and/or conductive layer (14) for measuring the evaporative heat loss component, in addition to substantially total heat loss, for the subject.



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METHOD AND APPARATUS FOR MEASURING HEAT FLOWTechnical Field

The present invention relates to a method and apparatus to measure convective, conductive, radiant, and evaporative heat flow. More specifically, in a preferred embodiment, the invention is used to estimate total heat loss from a human body or other living subject by measuring heat flow from several portions of the body, each of which is assumed to be representative of heat loss over that particular region of the body. From this measurement of total heat flow, a calculation of caloric expenditure can be made.

Background Art

The determination of caloric expenditure is an important component of any weight control or fitness program. The number of calories burned is generally estimated through the use of tabulated values for a given activity or by the use of workload measurements on exercise equipment such as treadmills or bikes. Neither, however, is particularly reliable. The tables are generally only average rates for a 70 kg individual performing each activity in some arbitrary, average manner. Certainly not very reflective of any given individual's caloric expenditures, the tables may vary as much as 50% from actual caloric expenditures. Exercise equipment having calorie calculators makes similar errors, and such equipment fails to provide any indication of total caloric expenditure for the day.

A more reliable approach would be to actually monitor the caloric expenditure. The body's metabolic "engines" generate significant amounts of heat; at rest this heat

generation is equivalent to that of a 100 watt light bulb. In the human body's attempt to maintain a body temperature of 98.6°F (37°C), it controls heat loss to the environment by regulating blood flow to the body surface. At rest, 5 blood flow to the skin is restricted and the surface of the skin may be as much as 20°F (11°C) cooler than the body core. This results in a lower flux of heat to the environment. With exercise however, the excess heat generated by physical exertion (approximately 80% of the 10 energy needed to contract human muscles is wasted as heat) must be dumped to the environment to maintain constant body temperature. Blood flow is diverted to the skin, raising its temperature and the rate at which heat is dumped to the environment is increased.

15 As a homiotherm, the body maintains a nearly constant internal body temperature by balancing the generation of heat by its metabolic process with controlled loss of heat through an orchestration of evaporative, convective, radiant, and conductive heat loss mechanisms. At rest in 20 normal room temperature conditions, the body can utilize convective and radiant heat loss (with minor conductive heat loss contributions as well) to regulate body temperature, primarily by control of blood flow to the skin surfaces. If an individual is exercising or is in ambient 25 temperatures above 35°C, the convective and radiant heat loss is inadequate to control internal temperature and the body begins to utilize evaporative heat loss. Evaporation, both that which occurs insensibly (i.e. without obvious sweating) and sensibly (i.e. with obvious sweating) can 30 provide several fold greater heat loss than the other two mechanisms combined.

Heat flow can be accurately measured with a whole body calorimeter. This device is a chamber in which the subject is placed and the total heat given off by the subject's 35 body can be captured and measured. The disadvantages of a

whole body calorimeter are that it is expensive, relatively immobile, and the actions and motions of the subject are limited to the space within the chamber. See W.H. Close, M. J. Dauncey, and D.L. Ingram (1980), "Heat loss from humans measured with a direct calorimeter and heat-flow meters", Br. J. Nutr. (1980) 43, 87, pp 87-93.

In order to overcome the disadvantages of the whole body calorimeter, a sampling technique using heat flow sensors has been developed to estimate the total heat loss from a subject by measuring heat loss on only a few selected locations on the subject's skin surface. Each measured value is multiplied by a "weighting co-efficient" in order to estimate the heat loss for that particular region of the subject's body. The sum of all regional heat loss components is the estimate of the total heat loss. One system of "weighting co-efficients" has been developed by Hardy and DuBois. See Archives of Internal Medicine, Vol. 17, No. 6, pp. 863-871 (1916).

Traditional heat flow sensors are generally based on the measurement of the temperature differential that occurs across a material due to the thermal resistance of that material. In order for the sensor to accurately measure the heat flow, it must not add a significant insulating layer and it must lose heat from its surface in the same manner as the surface on which it is placed. The available heat flow sensors perform well on inanimate objects such as walls, doors, boilers, and pipes, where convective, radiant, and conductive heat loss mechanisms predominate. They are, however, inadequate for measuring heat loss from the human body, where evaporative heat loss may be significant.

Current heat flow sensors, such as that produced by RdF, are unable to reliably include the component of evaporative heat loss from the body as part of its output signal for two main reasons; 1) such sensors actually

occlude the surface of the skin, preventing evaporation; therefore, any moisture that does move from under the sensor evaporates from the skin surface adjacent to the sensor and not from the sensor surface itself, and 2) when
5 used to monitor body heat loss, these sensors actually show a decreased heat flow as the evaporative heat loss increases, thereby reducing the skin surface temperature.

Accordingly, a significant advance in the art could be realized if a heat flow sensor capable of measuring all
10 components of heat loss, including evaporative heat loss, could be developed.

Disclosure of Invention

The present invention is a method and apparatus for determining caloric expenditure by measuring all components
15 of heat flow. It is small, portable, relatively inexpensive, and can be worn on the subject's body with no significant limitation on motion or mobility. The present invention utilizes a modified heat flow sensor element that is superior to heat flow sensors currently used, which fail
20 to measure evaporative heat loss. Currently, only devices such as whole body calorimeters are capable of measuring all components of heat loss. As previously stated, these devices are large, expensive, relatively immobile, and limit the activity of the subject.

25 In order to measure evaporative heat loss with a heat flow sensor element, the present invention covers the sensor element, which may otherwise be conventional, with an overlay material which allows the evaporating fluid to migrate from the monitored surface (i.e., skin) to the
30 ambient air side of the heat flow sensor element and subsequently to evaporate from the surface of the heat flow sensor element. To further facilitate the measurement of evaporative heat loss, the preferred embodiment of the present invention creates a substantially uniform
35 temperature over the ambient air surface of the heat flow

sensor and the surrounding measured surface. In a highly preferred embodiment, this is accomplished using a thermally conductive layer which is placed over the ambient air surface of the heat flow sensor element and overlapped onto the measured surface.

Brief Description of Drawings

FIG. 1 is a cross-sectional view of a conventional heat flow sensor as presently used.

FIG. 2 is a cross-sectional view of a preferred embodiment of the present invention in use.

FIG. 3 is a closeup cross-sectional view of the portion of FIG. 2 shown encircled.

FIG. 4 is a schematic plan view of a preferred sensor for measuring heat loss of the invention.

Best Mode for Carrying out the Invention

Although the present invention has many applications, the following discussion will focus on the sensing of caloric expenditure, for example, by measuring heat flow from a living being (human or animal) where the surface that is monitored is skin and the fluid through which the evaporative component of heat flow occurs is perspiration. This, however, is not the only application of the present invention. Other uses of the present invention include, for example optimization of evaporative coolers.

The present invention measures conductive, convective, radiant, and evaporative heat flow using a modified heat flow sensor element. Any heat flow sensor element satisfying the following parameters will be satisfactory for the present invention: small size, flexible, adequate sensitivity. Acceptable heat flow sensor elements can be obtained from RdF, Hudson, N. H., sold as the Micro-Foil™ Heat Flow Sensor. Any other heat flow sensor element meeting the requirements of the invention specified herein would be acceptable, including thermopile, thermistor, and thermocouple-based heat flow sensor elements.

Evaporative heat loss occurs when perspiration on the skin surface evaporates. FIG. 1 is a cross-sectional view of a conventional heat flow sensor element as typically used. In this arrangement the heat flow sensor element 10 traps perspiration under the sensor 17 and against the subject's skin 16. This prevents the perspiration 17 under the sensor 10 from evaporating and prevents evaporative heat loss from the area of the subject's skin 16 covered with the heat flow sensor element 10. Since the heat flow sensor element 10 is not measuring evaporative heat loss, which is occurring on the surrounding skin 16, the heat loss measurement is not representative of the heat loss 20 on the surrounding skin 16. This error will cause the estimated heat flow 21 to be lower than the actual heat loss 20 by an amount equal to the heat loss due to evaporation. As a result of the heat flow sensor element 10 preventing the evaporation of perspiration under the sensor 17, perspiration 17 will accumulate under the sensor 10 and some perspiration will leak out, 18, and collect in the region surrounding the sensor 10. This collection of perspiration 18 around the edge of the heat flow sensor element 10 will cause an increased heat loss 22 in the region surrounding the sensor 10. Since conventional heat flow sensor elements 10 are most sensitive in the center of the sensor area and least sensitive at the fringe area, the increased heat loss 22 in the area surrounding the sensor 10 will not be detected.

The present invention minimizes and compensates for the shortcomings of conventional heat flow sensor element 10 so that evaporative heat flow can be measured. One embodiment of the present invention, generally 8, is depicted in FIGS. 2 and 3. A heat flow sensor element 10 is positioned on a surface 16, such as skin, as will subsequently be described.

In order to induce evaporative heat loss on the ambient air side 24 of the heat flow sensor element 10, the present invention provides an overlay material 12 which allows the perspiration build-up 18 around the fringe of the heat flow sensor element 10 to migrate through the overlay material 12 as illustrated by the arrows 11, to the ambient air side 24 of the heat flow sensor element 10. This migration allows perspiration to evaporate from the outer ambient air side 24 of the heat flow sensor element 10, which simulates the evaporative heat loss which is occurring on the subject's skin surface 16. In the preferred embodiment of the invention, the overlay material 12 has a perspiration evaporation rate similar to that of the skin of the subject 16 under the same conditions. This evaporation rate typically can vary as much as and is preferably within the range of $20\text{g/m}^2/\text{day}$ to $100\text{g/m}^2/\text{hr}$.

The overlay material 12 should be capable of "imbibing" evaporative fluid, such as perspiration, preferably "wicking" the perspiration from the skin surface 16 to the ambient air side 24 of the heat flow sensor element 10. Overlay materials which appear to function best are constructed of leather, synthetic membranes, tight weave fabric, etc. An example of a synthetic membrane suitable as an overlay material is manufactured by Millipore. Other examples of suitable synthetic membranes include those sold under the trade names Thermipor, and Versapor™ manufactured by Gelman Sciences, Inc., Ann Arbor, Michigan. An example of suitable tight weave material is Spectra/Mesh, manufactured by Spectrum of Los Angeles, California.

In general, the thinner the overlay material 12 is, the better the process of the invention works. Additionally, it has been found that overlay materials having 1 micron openings are particularly well-suited to

"wicking" the perspiration build-up 18 from the measured surface 16 to the ambient air side 24 of the heat flow sensor element 10.

To further reduce measurement error, the preferred embodiment includes a thermally conductive layer 14 placed across both the ambient air side 24 of the heat flow sensor element 10 and a portion of the surrounding skin surface 16. This creates a substantially uniform heat flow across both the subject's skin surface 16 and the ambient air side 24 of the heat flow sensor element 10 so that the ambient air side 24 of the heat flow sensor element 10 will sense substantially the same heat loss 20 as is occurring across the surrounding skin surface 16. This helps to correct heat flow variation caused by less perspiration, and thus less evaporation, on the ambient air side 24 of the heat flow sensor element 10 than on the subject's skin surface 16. In the preferred embodiment of the invention, the material for the thermally conductive layer 14 is selected from the group consisting of metal foil, including, by way of example but not limitation, copper, aluminum, stainless steel, and gold foils, vacuum deposited metal film, and thermally conductive plastics, and preferably has a thickness ranging from about 3000 Å to 2 mils.

Although the preferred embodiment of the present invention contains both an overlay material 12 and a thermally conductive layer 14, the present invention also includes the use of either element alone.

In order to prevent artificial heat retention in the tissue surrounding the heat flow sensor, generally 8, the method of fastening the heat flow sensor, generally 8, to the user should not inhibit heat flow. If the method of fastening the heat flow sensor, generally 8, to the user traps heat against the skin surface, there is a danger that the artificially increased skin temperature will cause a

measurement error by the heat flow sensor, generally 8. A preferred embodiment of the invention, therefore, uses an open weave material, preferably having openings of 1/8-1/4 inch and over 95% open area, to fasten the device to the user; however, other materials may also be used.

In a highly preferred method of practicing the invention, multiple heat flow sensors, generally 8, each having overlays 12 and/or thermally conductive layers 14 are positioned at various locations on the subject's body, to determine a total heat loss value for the subject. In another highly preferred embodiment of the invention, a single heat flow sensing apparatus 8 is placed at a location on the subject's body that is typical of heat loss for that subject. Such typical regions may vary from subject to subject, and may be determined by applying multiple sensing apparatus 8 to the subject, evaluating each sensor individually and identifying the sensor or sensors that most nearly represent the total heat loss for all sensors for that subject. Once a "typical" region for heat loss is identified for that subject, the subject need only use one sensor 8 attached to that typical region.

In a most highly preferred embodiment of the invention, the sensing apparatus 8 is attached to the wearer with, for example, an elastic armband which may be fabricated of an open weave material that allows the wearer to exercise freely. The heat flow information may be continuously monitored and recorded by a microcontroller or analog device capable of converting heat flow information into caloric expenditure information, both in terms of rate of caloric expenditure and cumulative caloric expenditure. Such microcontrollers include, by way of example, those available from Intel, including the Intel 8051 family.

Calorie expenditure may be calculated in a number of ways from the measure of heat flow obtained from the methods and apparatus of the present invention. A preferred method is based on the following equation:

5

Calorie expenditure (k-cal) = total
body surface area (m²) x fraction of
body surface sampled by each sensor
(1 for one sensor sensing typical region
of heat flow) x heat flux (k-cal/m²/min.)
x time of sensing (min.)

10

The microcontroller is preferably programmed to continually monitor, record, and total heat flux for the subject, thereby allowing both an instantaneous rate of calorie expenditure and a total caloric expenditure for the subject to be monitored.

15

As illustrated in Figure 4, in a highly preferred embodiment of the invention, the thermally conductive layer 14 may include center surface area 29 and a fringe region, generally 30, extending beyond the perimeter of the sensor element 10. This fringe region 30 may comprise a series of "fingers" 31 formed in the thermally conductive layer 14. The fringe area 30 preferably is located about a substantial portion of the periphery of the heat flow sensor element 10, but may exclude that portion through which the wire connectors 32 of the heat flow sensor element 10 pass. As illustrated, the fingers 31 have an open area 33 between adjacent fingers.

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Although the invention has been described in detail with reference to specific examples and preferred embodiments, it is to be understood that the full scope of the invention is defined by the following claims, as

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properly interpreted, including all equivalents thereof.

What is claimed is:

1. An apparatus for determining caloric expenditure by measuring total heat flow from the skin surface (16) of a wearer of said apparatus, comprising:

(a) heat flow sensor means (10); and

5 (b) an overlay material (12), at least a portion of which contacts both said wearer's skin surface (16) and said heat flow sensor means (10), said overlay material (12) being capable of imbibing a fluid and allowing said fluid to migrate from said skin surface (16) to the portion
10 of said overlay material (12) contacting said heat flow sensor means (10).

2. The apparatus of Claim 1 wherein said skin surface (16) and said overlay material (12) have a substantially similar evaporation rate within the range of
15 $20\text{g/m}^2/\text{day}$ to $100\text{g/m}^2/\text{hr}$.

3. The apparatus of Claim 1, wherein said overlay material (12) is selected from the group consisting of leather, synthetic membranes, and tight-wave fabrics.

4. The apparatus of Claim 1, wherein said fluid is
20 perspiration.

5. The apparatus of Claim 1, including a fastening means for attaching said apparatus to said wearer.

6. The apparatus of Claim 5 wherein said fastening means comprises an open weave material.

25 7. An apparatus for measuring heat flow from a surface (16) on which said apparatus is placed comprising:

(a) heat flow sensor means (10);

(b) an overlay material (12), at least a portion of which contacts said heat flow sensor means (10) on a
30 surface (24) of said heat flow sensor (10) means exposed to ambient air, said overlay material (12) being capable of imbibing a fluid and allowing said fluid to migrate from said surface (16) on which said apparatus is placed to the

portion of said overlay material (12) contacting said heat flow sensor (10) and evaporate therefrom; and

(c) a thermally conductive material (14) located between said heat flow sensor (10) and said overlay material (12) to create a substantially uniform heat flow across said surface of said heat flow sensor means (10).

8. The apparatus of Claim 7, wherein said thermally conductive material (14) is selected from the group consisting of metal foil, vacuum deposited metal film, and thermally conductive plastics.

9. The apparatus of Claim 8, wherein said overlay material (12) and said skin (16) have similar evaporation rates within the range $20\text{g/m}^2/\text{day}$ to $100\text{g/m}^2/\text{hr}$.

10. The apparatus of Claim 8, wherein said heat flow sensor means (10) is selected from the group consisting of thermopile, thermistor and thermocouple-based heat flow sensors.

11. The apparatus of Claim 8, wherein said overlay material (12) is selected from the group consisting of leather, synthetic membranes, and tight weave fabrics.

12. The apparatus of Claim 8, wherein said fluid is perspiration and said surface (16) on which said apparatus is placed is the skin of a living being.

13. The apparatus of Claim 8, including a fastening means to attach said apparatus to said surface (16).

14. The apparatus of Claim 13, wherein said fastening means consists of an open weave material.

15. The apparatus of claim 7, wherein both said overlay material (12) and said thermally conductive material (14) extend beyond at least one edge of said heat flow sensor means (10) to said surface (16) on which said apparatus is placed.

16. The apparatus of claim 7 further including microcontroller means for converting heat flux data

obtained from said heat flow sensor means (10) into caloric expenditure data.

17. The apparatus of claim 15 wherein said thermally conductive material (14) comprises a plurality of adjacent
5 projections (31) having a space (33) therebetween, said projections (31) extending beyond said heat flow sensor means (10) and contacting said surface (16) on which said apparatus is placed.

18. A method of determining caloric expenditure by
10 measuring substantially total heat flow from an evaporative surface (16) through the use of a heat flow sensor means (10) comprising:

(a) placing said heat flow sensor means (10) on said evaporative surface (16) and allowing a fluid to
15 migrate from said evaporative surface (16) to a sensing region of said heat flow sensor (10); and

(b) measuring heat flow at said sensing region of said heat flow sensor means (10).

19. The method of claim 18, further including the
20 step of maintaining an evaporative rate of said fluid at said sensing region of said heat flow sensor means (10) substantially similar to that of an evaporative rate of said fluid at said evaporative surface (16).

20. The method of Claim 18, wherein the step of
25 allowing said fluid to migrate is accomplished with an overlay material (12) capable of wicking said fluid.

21. The method of Claim 20, wherein said overlay material (12) is selected from the group consisting of: leather, synthetic membranes and tight weave fabrics.

30 22. The method of Claim 20, wherein said overlay material (12) has an evaporative rate of said fluid from said overlay material (12) which is substantially similar to the evaporative rate of said fluid from said evaporative surface (16).

23. The method of claim 18, wherein heat is withdrawn from said heat flow sensor means (10) substantially uniformly across said sensing region of said heat flow sensor means (10).

5 24. The method of Claim 18, wherein withdrawing heat from said heat flow sensor means (10) substantially uniformly is accomplished with a thermally conductive material (14) located on said heat flow sensor means (10).

10 25. The method of Claim 24, wherein said thermally conductive material (14) is selected from the group consisting of: metal foil, vacuum deposited metal film and thermally conductive plastics.

26. The method of Claim 18, wherein said method measures heat loss from a skin surface (16).

15 27. The method of Claim 26, wherein said heat loss is measured in a region which is typical of heat loss over the entire skin surface (16).

20 28. A method of determining caloric expenditure of a subject by measuring substantially total heat loss from a measured surface (16) on said subject through the use of a heat flow sensor means (10) having a center surface area and a fringe area about the perimeter of the center surface area, comprising:

25 (a) allowing a fluid to migrate from said measured surface (16) to a sensing region of said heat flow sensor means (10);

30 (b) withdrawing heat from said center surface area of said heat flow sensor means (10) to said fringe area of said heat flow sensor means (10) to create a substantially uniform heat flow across said heat flow sensor means (10); and

(c) maintaining an evaporative rate of said fluid from said sensing region of said heat flow sensor means (10) similar to that of said fluid at said measured surface (16).

5 29. The method of Claim 28, wherein the step of allowing said fluid to migrate is accomplished with an overlay material (12) capable of wicking said fluid from said measured surface (16) to said sensing region.

10 30. The method of Claim 29, wherein said overlay material (12) is selected from the group consisting of leather, synthetic membranes, and tight weave fabrics.

15 31. The method of Claim 29, wherein said overlay material (12) has an evaporative rate of said fluid from said overlay material (12) which is substantially similar to the evaporative rate of said fluid from said measured surface (16).

20 32. The method of Claim 28, wherein the step of withdrawing heat is accomplished with a thermally conductive material (14) located on said heat flow sensor means (10).

 33. The method of Claim 31, wherein said thermally conductive material (14) is selected from the group consisting of metal foil, thermally conductive plastics, and vacuum deposited metal film.

25 34. The method of Claim 27, wherein said method measures heat loss from a skin surface (16).

 35. The method of Claim 33, wherein said heat loss is measured in a region which is typical of heat loss over the entire skin surface (16).

30 36. A method of measuring evaporative heat loss from a measured surface (16) through the use of heat flow sensor means (10) having a surface comprising a center surface area and a fringe area about the perimeter of said center surface area, comprising:

(a) allowing a fluid to migrate from said measured surface (16) to said surface of said heat flow sensor means (10);

5 (b) withdrawing heat from said center surface area of said heat flow sensor means (10) to said fringe area of said heat flow sensor means (10), thereby creating a substantially uniform heat flow across said surface of said heat flow sensor means (10); and

10 (c) maintaining an evaporative rate of said fluid from said surface of said heat flow sensor means (10) substantially similar to an evaporative rate of said fluid from said measured surface (16).

37. The method of Claim 36, wherein the step of allowing said fluid to migrate is accomplished with an overlay material (12) capable of wicking said fluid from said measured surface (16) to said heat flow sensor means (10).

38. The method of Claim 37, wherein said overlay material (12) is selected from the group consisting of leather, synthetic membranes and tight weave fabrics.

39. The method of Claim 37, wherein said overlay material (12) has an evaporative rate of said fluid from said overlay material (12) which is substantially similar to the evaporative rate of said fluid from said measured surface (16).

40. The method of Claim 36, wherein withdrawing heat is accomplished with a thermally conductive material (14) located on said heat flow sensor means (10).

41. The method of Claim 40, wherein said thermally conductive material (14) is selected from the group consisting of metal foil, vacuum deposited metal film, and thermally conductive plastics.

42. The method of Claim 36, wherein said method measures heat loss from a skin surface (16).

43. The method of Claim 42, wherein said skin surface (16) is in a region which is typical of heat loss over the entire skin surface (16).

5 44. A method of determining caloric expenditure of a subject by measuring substantially total heat loss from a measured surface (16) on said subject through the use of heat flow sensor means (10) having a surface comprising a center surface area and a fringe area about the perimeter of said center surface area, comprising:

10 (a) allowing a fluid to migrate from said measured surface (16) to said surface of said heat flow sensor means (10);

(b) maintaining an evaporative rate of said fluid at said surface of said heat flow sensor means (10)
15 substantially similar to an evaporative rate of said fluid from said measured surface (16).

45. The method of Claim 44, wherein the step of allowing said fluid to migrate is accomplished with an overlay material (12) capable of wicking said fluid from
20 said measured surface (16) to an outer surface (24) of said heat flow sensor means (10), said overlay material (12) contacting said measured surface (16) and outer surface of said heat flow sensor means (10).

25 46. The method of Claim 45, wherein said overlay material (12) is selected from the group consisting of leather, synthetic membranes, and tight weave fabrics.

30 47. The method of Claim 45, wherein said overlay material (12) has an evaporative rate of said fluid from said overlay material (12) which is substantially similar to the evaporative rate of said fluid from said measured surface (16).

48. The method of Claim 44, wherein said method measures heat loss from a skin surface (16).

49. The method of Claim 48, wherein said heat loss is

measured in a region which is typical of heat loss over the entire skin surface.

50. A method of measuring evaporative heat loss from a measured surface (16) through the use of a heat flow sensor means (10) having a surface comprising a center surface area and a fringe area about the perimeter of said center surface area, comprising:

(a) withdrawing heat from said center surface area of said heat flow sensor means (10) to said fringe area of said heat flow sensor means (10), thereby creating a substantially uniform heat flow across said surface of said heat flow sensor means (10).

51. The method of Claim 50, wherein withdrawing heat is accomplished with a thermally conductive material (14) located on said heat flow sensor elements (10) and contacting said measured surface (16).

52. The method of Claim 51, wherein said thermally conductive material (14) is selected from the group consisting of metal foil, vacuum deposited metal film, and thermally conductive plastics.

53. The method of Claim 45, wherein said method measures heat loss from a skin surface (16).

54. The method of Claim 53, wherein said heat loss is measured in a region which is typical of heat loss over the entire skin surface.

55. The method of claim 51, wherein said fringe area (30) of said thermally conductive material (14) comprises a plurality of adjacent projections (31) each separated by a space (33) therebetween.

56. A method of determining caloric expenditure of a subject by measuring substantially total heat flow from a measured surface (16) on the subject, comprising the steps of:

(a) placing a plurality of heat flow sensing

means (8) capable of measuring total heat flow at a plurality of locations on the subject; and

(b) measuring total heat loss for said subject by measuring heat flow at each location on which a said heat flow sensing means (8) is positioned.

57. The method of claim 56 further including the steps of:

(a) averaging heat loss measured by said plurality of heat flow sensing means (8) to calculate an average heat loss value;

(b) comparing said average heat loss value with one or more individual heat loss values obtained by said plurality of heat flow sensing means (8); and

(c) selecting a region of said subject wherein said individual heat loss value closely corresponds to said average heat loss value.

58. The method of claim 56 further including the step of converting said measured total heat loss into a measure of caloric expenditure.

59. The method of claim 57 further including positioning a said heat flow sensing means (8) on said selected region, measuring total heat flow from said region, and converting said measured total heat flow into caloric expenditure for said subject.

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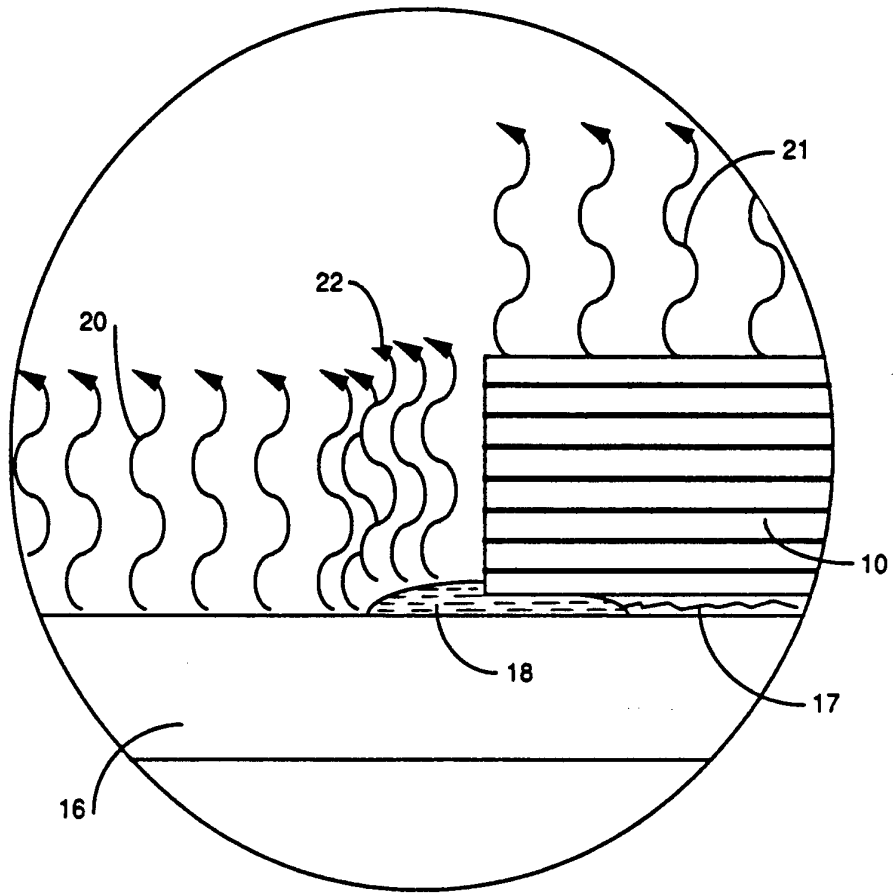


FIG. 1

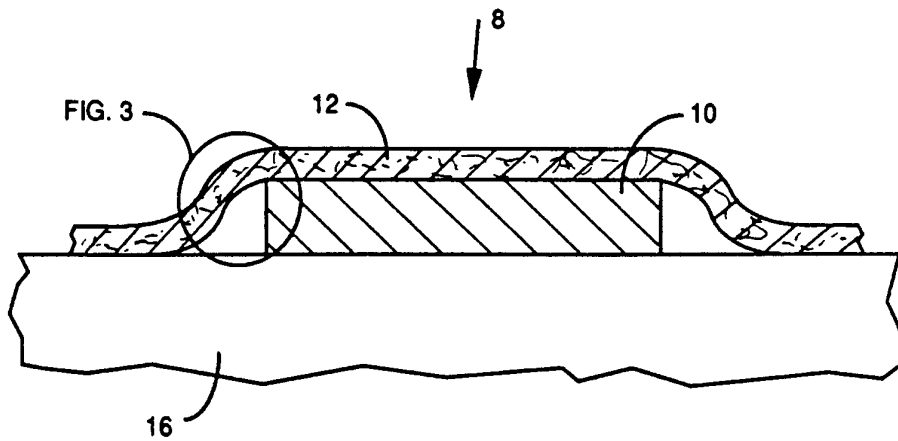


FIG. 2

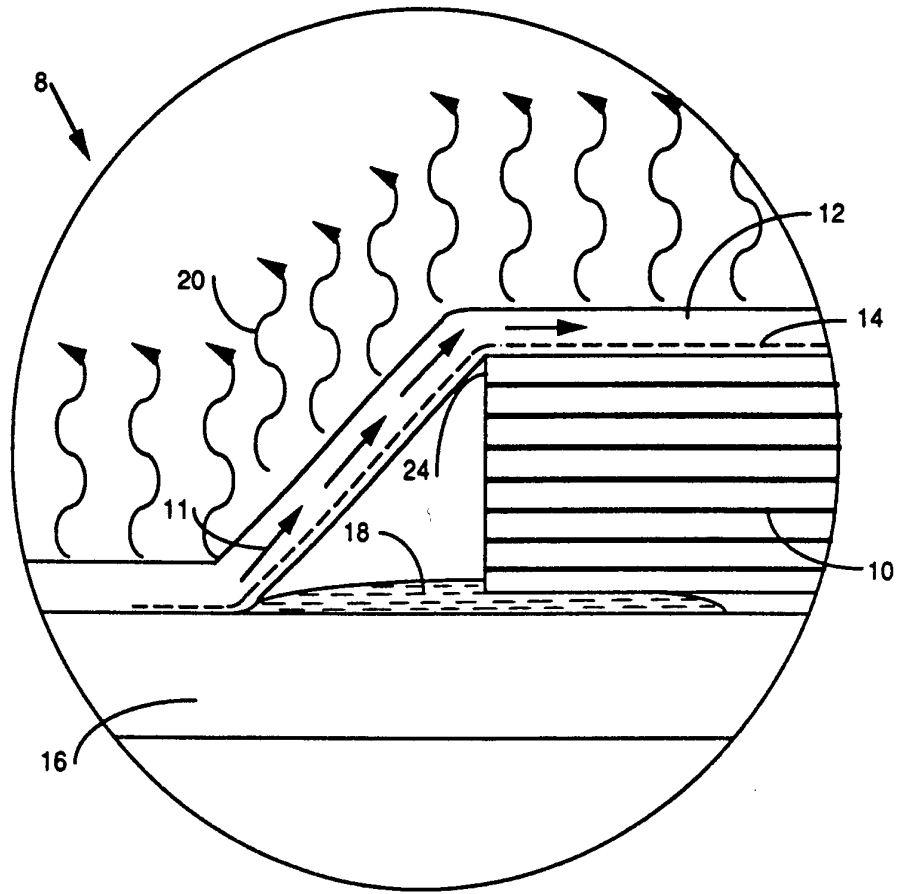


FIG. 3

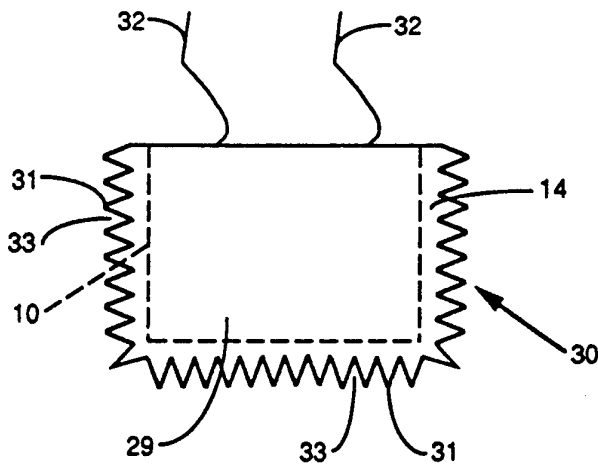


FIG. 4

INTERNATIONAL SEARCH REPORT

International Application No

PCT/US 94/06183

A. CLASSIFICATION OF SUBJECT MATTER

IPC 5 A61B5/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 5 A61B G01K G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

| Category * | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|------------|--|--|
| A | <p>JOURNAL OF PHYSICS E. SCIENTIFIC INSTRUMENTS, vol.6, no.8, August 1973, BRISTOL GB pages 702 - 704 TOY ET AL. 'A surface plate calorimeter'</p> <p>see page 703, left column, line 40 - right column, line 45 see figure 1</p> <p style="text-align: center;">---</p> <p style="text-align: center;">-/--</p> | <p>1,5,7, 13,18, 26,28, 34,36, 42,44, 48,50, 53,56</p> |

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

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- *&* document member of the same patent family

Date of the actual completion of the international search

12 October 1994

Date of mailing of the international search report

27. 10. 94

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Chen, A

INTERNATIONAL SEARCH REPORT

Interr. Application No
PCT/US 94/06183

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

| Category* | Citation of document, with indication, where appropriate, of the relevant passages | Relevant to claim No. |
|-----------|---|---|
| A | EP,A,0 059 701 (WIENER INNOVATIONSGESELLSCHAFT) 8 September 1982 see page 5, line 15 - page 7, line 30 see figure 1 --- | 1,5,7, 13,18, 26,28, 34,36, 42,44, 48,50, 53,56 |
| A | US,A,4 911 169 (FERRARI) 27 March 1990 see column 3, line 28 - column 4, line 53 see figures ----- | 1,3-7, 11-14, 20,21, 29,30, 37,38, 45,46 |

INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 94/06183

| Patent document cited in search report | Publication date | Patent family member(s) | Publication date |
|--|------------------|-------------------------|------------------|
| EP-A-0059701 | 08-09-82 | AT-A- 370607 | 25-04-83 |
| US-A-4911169 | 27-03-90 | NONE | |