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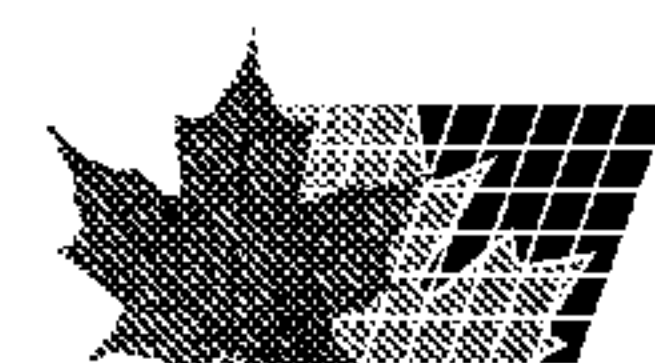
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(54) Title: A NOVEL FORMULATION OF PHOSPHORUS FERTILIZER FOR PLANTS

(57) **Abrégé/Abstract:**

Concentrated phosphorus fertilizers are disclosed that comprise a buffered composition of an organic acid and salts thereof and a phosphorus-containing acid and salts thereof. The concentrated phosphorus fertilizers can be diluted with water of pH ranging from about 6.5 to about 8.5 at ratios of concentrate to water at about 1:40 to about 1:600 to result in a fertilizer having a pH in the range acceptable for foliar uptake of phosphorus.





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(54) Title: A NOVEL FORMULATION OF PHOSPHORUS FERTILIZER FOR PLANTS (57) Abstract Concentrated phosphorus fertilizers are disclosed that comprise a buffered composition of an organic acid and salts thereof and a phosphorus-containing acid and salts thereof. The concentrated phosphorus fertilizers can be diluted with water of pH ranging from about 6.5 to about 8.5 at ratios of concentrate to water at about 1:40 to about 1:600 to result in a fertilizer having a pH in the range acceptable for foliar uptake of phosphorus.		

A NOVEL FORMULATION OF PHOSPHORUS FERTILIZER FOR PLANTS

Background of the Invention

Fertilizers are added to the soil of crops or in some cases they can be
5 applied directly to crop foliage to supply elements needed for plant
nutrition. Seventeen elements are known to be essential to the health
and growth of plants. Typically, nitrogen, phosphorus, and potassium
are provided in the greatest quantity. With increasing knowledge of the
10 role of each of the nutrients essential to plants, there is a better
understanding of the importance of providing a given nutrient at the
appropriate stage of phenology. To accomplish this, rapid changes in
fertilizer formulations and methods of application have been necessary.

Another factor changing fertilization formulations and methods is due to
15 pressure from federal, state and local regulatory agencies and citizen
groups to reduce the total amount of fertilizer in general, and of specific
nutrients in particular, being applied to the soil. Additionally, the loss of
registration of existing synthetic plant growth regulators and organic
pesticides and the prohibitively high costs involved in the successful
20 registration of new ones, also plays a role in the changing arena of crop
fertilization.

The principal source of phosphorus for the fertilizer industry is derived
from the ores of phosphorus-containing minerals found in the Earth's
25 crust, termed phosphate rock. Elemental phosphorus does not exist in
nature; plants utilize phosphorus as the dihydrogen phosphate ion
(H_2PO_4^-). While untreated phosphate rock has been used for fertilizer,
it is most commonly acidulated with dilute solutions of strong mineral
acids to form phosphoric acid, which is more readily absorbed by crops.

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Until recently, phosphate and polyphosphate compounds were
considered the only forms in which phosphorus could be supplied to

plants to meet the plant's nutritional need for phosphorus. Indeed, the only phosphite compound cited for use as a fertilizer in the Merck Index (M. Windhols, ed., 1983, 10th edition, p.1678) is calcium phosphite (CaHPO_3). No phosphite fertilizer formulations are listed in The Farm
5 Chemical Handbook (Meister Publishing Co., 1993, Willoughby, OH 834 p.) or Western Fertilizer Handbook (The Interstate, Danville, IL 288 p.) Historically, calcium phosphite was formed as a putative contaminant in the synthesis of calcium superphosphate fertilizers [McIntyre et al., Agron. J. 42:543-549 (1950)] and in one case, was demonstrated to
10 cause injury to corn [Lucas et al., Agron. J. 71:1063-1065 (1979)]. Consequently, phosphite was relegated for use only as a fungicide (Alliete®; U.S. Pat. No. 4,075,324) and as a food preservative.

More recently, it has been shown that plants can obtain phosphorus
15 from phosphite [Lovatt, C. J., March 22, 1990, "Foliar phosphorus fertilization of citrus by foliar application of phosphite" In: Citrus Research Advisory Committee (eds) Summary of Citrus Research, University of California, Riverside, CA pp 25-26; Anon., May, 1990, "Foliar applications do double duty" In: L. Robison (ed) Citrograph Vol.
20 75, No. 7, p 161; Lovatt, C. J., 1990, "A definitive test to determine whether phosphite fertilization can replace phosphate fertilization to supply P in the metabolism of 'Hass' on 'Duke 7': - A preliminary report" California Avocado Society Yearbook 74:61-64; Lovatt, C. J., 1992]. Formulations based on phosphorous acid and hypophosphorous acid, as
25 phosphite is, generally undergo oxidation to phosphate and thus lose the benefits that could be derived from the use of phosphite fertilization applications.

The phosphate and polyphosphate fertilizers currently used have a
30 number of properties that compromise their desirability as fertilizers. Generally, they tend to form precipitates during storage and shipping.

This limits the ability to formulate concentrated solutions of fertilizers. Additionally, formulations must generally be maintained at a narrow pH range to prevent precipitation, resulting in fertilizers that are limited to particular uses.

- 5 Another drawback of phosphate fertilizers is that they are not readily taken up by the foliage of many plants and must instead be delivered to the soil for uptake by plant roots. The mobility of phosphate fertilizers in the soil is limited leading to rapid localized depletion of phosphorus in the rhizosphere and phosphorus deficiency of the plant. Frequent
10 reapplication of phosphate fertilizers is undesirable because it leads to leaching of phosphate into the groundwater resulting in eutrophication of lakes, ponds and streams.

Phosphate and polyphosphate fertilizers have also been shown to inhibit
15 the beneficial symbiosis between the roots of the plants and mycorrhizal fungi. They tend to support the growth of algae and promote bacterial and fungal growth in the rhizosphere, including the growth of pathogenic fungi and other soil-borne pests.

- 20 Even though phosphorus, once in the plant, is very phloem mobile (i.e. readily moving from old leaves to young tissues), phosphate is poorly absorbed through the leaves of most plant species. This is unfortunate because successful foliar phosphorus feeding would result in the application of less phosphate fertilizers to the soil and reduce
25 phosphorus pollution of the ground water.

Accordingly, there is a need for a phosphorus fertilizer that can be utilized in irrigation systems and applied to foliage without the formation of precipitates that reduce nutrient availability and uptake by the plant
30 and plug emitters and sprayers. There is also a need for new methods of fertilizer application that allow nutrients in a readily available form to

be supplied at the exact time the plant needs them. This need includes the facility of a foliar product to be sold in a single formulation for use as a concentrated material for airplane or helicopter application or as a dilute solution for ground spray application and yet able to be maintained
5 at a suitable pH range optimal for leaf uptake despite the need to be diluted prior to application.

Additionally, there is a demand for phosphorus fertilizers that have the facility to be used as liquids or solids (granule or powder). There is also
10 a demand for fertilizers that do more than just supply nutrients. It is desired that the fertilizers also have demonstrated plant growth regulator activity, increase the plants' resistance to pests, promote plant health in general and root health in particular, increase the production of allelopathic compounds, increase pre- and post-harvest quality, improve
15 stress tolerance, enhance beneficial symbioses, and improve yield over existing traditional soil or foliar fertilizers.

Summary of the Invention

Given the above-mentioned deficiencies and demands of fertilizers in
20 general, and of phosphorus fertilizers in particular, it is an object of the present invention to provide phosphorus to plants in a formulation that renders phosphorus readily available to the plants under a number of application methods such as through soil, foliar uptake, irrigation, and other methods.

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It is also an object that the phosphorus fertilizer formulations be conveniently formulated in concentrated solutions that are stable during storage and shipping.

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4a

In various embodiments, there is provided a concentrated phosphorous-acid containing fertilizer comprising a buffered composition comprising a phosphorous-containing acid such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage acceptable pH for phosphorus uptake and wherein said phosphorous-containing acid is present in the concentrated phosphorous-containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

In various embodiments, there is provided a concentrated phosphorous-acid salt containing fertilizer comprising a buffered composition comprising a salt of a phosphorous-containing acid such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage acceptable pH for phosphorus uptake and wherein said salt of said phosphorous-containing acid is present in the concentrated phosphorous-acid salt containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

In various embodiments, there is provided a method of providing phosphorus to a plant comprising: (a) diluting a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphorous-containing species which is a member selected from the group consisting of phosphorous-containing acid, a salt of phosphorous-containing acid, and combinations thereof and (b) applying said use-dilution fertilizer to foliage of a plant.

In various embodiments, there is provided a method of preparing a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , said fertilizer comprising a buffered composition comprising a member selected from the group consisting of phosphorous-containing acid, salt of phosphorous-containing acid, and combinations thereof, such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake, said method comprising: (a) contacting with a base

4b

a quantity of said phosphorous-containing acid, thereby forming said buffered composition.

In various embodiments, there is provided a concentrated phosphite containing fertilizer comprising a buffered composition comprising a phosphite such that when said composition is diluted with water having a pH of from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, there is formed a substantially fully solubilized use-dilution fertilizer having a foliage acceptable pH for phosphorus uptake and wherein said phosphite is present in the concentrated phosphite containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L or greater P_2O_5 .

In various embodiments, there is provided a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphite, such that when said composition is diluted with water having a pH of from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake and wherein said phosphite is present in the concentrated phosphorus fertilizer in an amount sufficient to provide said fertilizer with available phosphorus equivalent to 0.30 kg/L or greater P_2O_5 .

In various embodiments, there is provided a method of providing phosphorus to a plant comprising: (a) diluting a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphite present in the concentrated phosphorus fertilizer in a quantity sufficient to provide said fertilizer with available phosphorus equivalent to 0.30 kg/L or greater P_2O_5 , to form a substantially fully solubilized use-dilution fertilizer having foliage-acceptable pH for phosphorus uptake; and (b) applying said use-dilution fertilizer to foliage of a plant.

In various embodiments, there is provided a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphorous-containing species which is a member selected from the group consisting of phosphorous-containing acid, a salt of phosphorous-containing acid, and combinations thereof, such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of

4c

from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of from about 30 to about 40 percent (wt/vol), thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphorus fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of about 30 percent (wt/vol) or greater, thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphorus fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises phosphorus in an amount equivalent to from about 0.30 kg/L to about 0.40 kg/L P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphorus fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphorus fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof,

4d

and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphite fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphite fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to 0.40 kg/L or greater P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphite fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, said method comprising: (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphite fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and (b) applying said phosphite fertilizer to the foliage of said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, comprising: (a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, thus forming a phosphorus fertilizer with a pH less than about 2.5; and (b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, comprising: (a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said

4e

composition in an amount of about 30 percent or greater (wt/vol), thus forming a phosphorus fertilizer with a pH less than about 2.5; and (b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

In various embodiments, there is provided a method of providing phosphorus to a plant, comprising: (a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of between about 30 percent and 46 percent (wt/vol), thus forming said phosphorus fertilizer with a pH less than 2.5; and (b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

In various embodiments, there is provided a method of making a phosphorus fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of from about 30 to about 40 percent (wt/vol), thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphorus fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of about 30 percent (wt/vol) or greater, thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphorus fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to about 0.40 kg/L P_2O_5 , thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphorus fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphite fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphite fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to 0.40 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphite fertilizer, said method comprising: mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

In various embodiments, there is provided a method of making a phosphorus fertilizer with a pH less than 2.5, comprising: mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of

4g

phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, thus forming said phosphorus fertilizer.

5 In various embodiments, there is provided a method of making a phosphorus fertilizer with a pH less than 2.5, comprising: mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of about 30 percent or greater (wt/vol), thus
10 forming said phosphorus fertilizer.

In various embodiments, there is provided a method of making a phosphorus fertilizer with a pH less than 2.5, comprising: mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of
15 phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of between about 30 percent and 46 percent (wt/vol), thus forming said phosphorus fertilizer.

Another object of the present invention is to provide a phosphorus fertilizer that is not as inhibitory to mycorrhizal fungi as traditional phosphate fertilizers.

- 5 It is a further object of the present invention to provide a phosphorus fertilizer that does not support the growth of algae to the same degree that traditional phosphate fertilizers do.

Additional objects and features of the invention will be apparent to those
10 skilled in the art from the following detailed description and appended claims.

The above objects and features are accomplished by a concentrated phosphorus fertilizer comprising a buffered composition comprising an
15 organic acid and salts thereof and a phosphorous-containing acid and salts thereof. The concentrated phosphorus fertilizer can be diluted with water of pH ranging from about 6.5 to about 8.5 at ratios of concentrate to water at about 1:40 to about 1:600 to result in a fully solubilized fertilizer having a pH in a range acceptable for foliar uptake of
20 phosphorus.

In one embodiment, the phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, and polyhypophosphorous acid and the organic
25 acid is preferably selected from the group consisting of dicarboxylic acids and tricarboxylic acids such as citrate.

In one embodiment, the concentrated phosphorus fertilizer is an essentially clear liquid devoid of precipitate that can be diluted at a ratio
30 of about 1:40 to about 1:600 with water having pH of about 6.5 to about 8.5, to result in a fertilizer having a pH of about 5.0 to about 7.0,

and more preferably from about 5.5 to about 6.5, to facilitate the uptake of phosphorus by a variety of plants.

A method of providing phosphorus to plants is also disclosed. The method comprises diluting a concentrated phosphorus fertilizer comprising a buffered composition comprising an organic acid and salts thereof and a phosphorous-containing acid and salts thereof with water to form a substantially fully solubilized use-dilution fertilizer having a pH in a range acceptable for foliar uptake of phosphorus, and applying the fertilizer to the plant foliage.

Detailed Description of the Invention

The present invention provides phosphorus fertilizers essentially devoid of phosphate. The fertilizer comprises a double or multiple buffer system of organic acids and their salts with a phosphorous-containing acids and their salts. The formulation stabilizes the phosphorous against oxidation to phosphate. Suitable phosphorous-containing acids are phosphorous acid and polyphosphorous acid, based generally on the formula H_3PO_3 , and hypophosphorous acid and polyhypophosphorous acid, based generally on the formula H_3PO_2 . Phosphite, the salt of phosphorous acid, has properties that are known to be beneficial to crop production. It is taken up through the foliage of avocado and citrus, two species which classically do not take up phosphate through their foliage. Phosphite has fungicidal properties with regard to some species of pathogenic fungi: *Rhizoctonia solani*, *Botrytis cinerea*, *Piricularia oryzae*, *Plasmopora viticola*, *Phytophthora cinnamomi*, and *Phytophthora parasitica*. Recently, it has been demonstrated that phosphite also serves as a source of metabolically active phosphorus in plants. The properties of phosphite that make it desirable as a fertilizer are enhanced when it is formulated according to the present invention as a double or multiple buffer with phosphorous acid, hypophosphorous acid,

polyphosphorous acid and/or polyhypophosphorous acid and their respective salts and organic acids and their salts per this invention.

Suitable organic acids have the formula $R\text{-COOH}$ or $R\text{-COO}^-$ where R is
5 hydrogen or a carbon-containing molecule or group of molecules. Suitable organic acids are those that maintain the phosphite ion in a substantially fully solubilized form upon dilution with water at pH varying from about 6.5 to about 8.5 and that result in a use-dilution fertilizer having a foliage-acceptable pH for phosphorus uptake. Preferred organic
10 acids are dicarboxylic and tricarboxylic acids.

By the term "substantially fully solubilized" it is meant that upon dilution, the phosphite does not precipitate, or at least not appreciably, so as to affect administration of the liquid product to the plant foliage,
15 and thus is in a form available to the plant. With present phosphite fertilizers, there is a tendency for phosphite to precipitate if diluted with alkaline water, thereby rendering the phosphite in a form that is unavailable to the plant for uptake.

By the term "foliage-acceptable pH for phosphorus uptake", it is meant
20 a pH that allows phosphorus to be absorbed by the plant without causing damage to the foliage. A foliage-acceptable pH for phosphorus uptake usually ranges between about 5.0 to about 7.0, and preferably between about 5.5 to about 6.5. Phosphorus is most readily taken up by foliage at pH 6.0. Depending on the plant species, a pH below 5.0
25 can cause damage to leaves and/or the flowers and/or fruit. At higher pH, between about 7.0 to about 7.5, there is reduced uptake of nutrients, although generally there is no plant damage. A pH between about 7.5 and 8.0, depending on the plant species, plant damage may result. A pH greater than 8.0, generally causes damage to the plant in
30 addition to reducing uptake of the nutrients. Accordingly, suitable organic acids are those that help provide a "buffered composition"

having the desired pH range. This means that a "use-dilution fertilizer" having an acidic to neutral pH (pH 5.0 to 7.0) can be achieved upon high dilutions (up to about 1/600) of the concentrated fertilizer with highly alkaline water (up to a pH of about 8.5).

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Organic acids that meet this criteria include but not limited to intermediates in the Krebs's Tricarboxylic Acid Cycle, amino acids such as glutamic acid and aspartic acid, vitamin acids such as ascorbic acid and folic acid, and their respective salts. Particularly preferred organic acids are dicarboxylic and tricarboxylic acids selected from the group consisting of citrate, pyruvate, succinate, fumarate, malate, formate, oxaloacetate, citrate, cis-aconitate, isocitrate, and α -ketoglutarate. Citrate is a particularly preferred organic acid because of it is relatively inexpensive and readily available.

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These formulations allow the maintenance of continued solubility, and thus availability for uptake by plants, of phosphorus, with or without other nutrients, over a significantly wide range of concentrations and pHs. The increased solubility of these formulation over that of phosphate or phosphite fertilizers makes it possible to prepare fertilizers with a greater concentration of phosphorus per unit volume than traditional phosphate or polyphosphate fertilizers or the simple unbuffered salts of phosphorous acid recently being marketed as fertilizers for foliar application which are available as super saturated solutions with only about 16% phosphite, and which are diluted approximately 1:100 to about 1:300. The resulting pH of these fertilizers varies significantly depending upon the pH of the water used, thus affecting the availability of the nutrients for foliar uptake. In contrast, the highly concentrated fertilizers of the present invention, which can be diluted with water at a ratio of about 1:600, allow for more cost effective shipping, handling, and application. They result in

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greater uptake of phosphorus by the canopy of plants than traditional phosphate or recent phosphite fertilizers not formulated in this manner.

The formulations provided herein also make it possible to formulate
5 various combinations of other essential plant nutrients or other inorganic
or organic compounds as desired and maintain their solubility when used
over a wide range of concentrations and pHs, which is not possible for
present phosphate or phosphite fertilizers. For example, boron,
manganese, calcium, iron and other elements can be provided at
10 relatively high concentrations in these formulations. Thus, these
phosphorus fertilizers also enhance the canopy uptake of other mineral
nutrients essential to plants. They can be used as a canopy application
to improve pre- and post-harvest crop quality.

15 Formulations can also prepared with copper. However, when high
concentrations of copper are used, the copper is not fully solubilized.
In this situation, the insoluble copper is desirable as it prevents rapid
uptake of the copper and thus minimizes the potential for copper
toxicity. As the insoluble copper is rewetted over night by dew,
20 dissolution occurs so that additional copper is taken up. The buffering
capacity of the formulation maintains the pH at a foliage-acceptable pH
when the insoluble copper is rewetted so that conditions are optimal for
uptake and are benign to the plant tissues. While copper is an element
essential to plants, it is required in only small amounts. In relation to
25 nitrogen, plants require, in general, 10,000- to 75,000-fold less copper.
Provided to the foliage of the plant at the rate provided by this
formulation, copper is a very effective fungicide, in addition to being a
plant nutrient and fertilizer.

30 In addition to the above-mentioned advantages, the formulations
disclosed have a direct benefit to the environment. Because the

formulations allow successful foliar feeding of phosphorus to a number of plants that do not effectively take up phosphorus when supplied in phosphate or polyphosphate forms, and because these formulations enhance the uptake of other nutrients, they are cost-effective and can
5 replace less efficient, traditional soil-feeding methods. This results in reducing phosphate pollution of the groundwater and eutrophication of freshwater ponds, lakes and streams.

The phosphorus fertilizers disclosed herein can also be advantageously
10 applied through the soil or by irrigation systems as solid (granular) or liquid formulations. These formulations can be used at pHs sufficiently low to clean irrigation lines and alter the pH of the soil to solve alkalinity problems while supplying essential nutrients to plants. Example 2, below discloses a suitable formulation for irrigation application. With
15 irrigation application, the fertilizer flowing through the irrigation system will typically have a pH lower than about 2.5, usually less than about pH 1.5. The low pH is designed to supply phosphorus while killing bacteria and algae (slime) which plug irrigation lines, thus cleaning the lines. The low pH also dissolves calcium carbonate deposits at and around the
20 emitters, and solubilizes the calcium carbonate so Ca^{2+} is available to the plant. Once delivered to the soil near the plant, sufficient water is applied to achieve a pH suitable for phosphorus uptake by the plant. The form in which the phosphorus is supplied in these formulations is more mobile than phosphate fertilizers or than the simple salts of
25 phosphorous acid recently being sold as fertilizers, and thus more available and more readily taken up by the roots of plants. An advantage of these formulations is that the form in which phosphorus is supplied does not inhibit the development of mycorrhizal fungi to the same degree that traditional phosphate fertilizers do. The present
30 compositions can also be formulated with certain nutrients in addition to phosphorus that are readily absorbed through soil applications at pH

of about 5.5 to about 7.0. Such nutrients include nitrogen, calcium, magnesium, potassium, molybdenum, boron, and sulfur.

Another advantage with the phosphorus fertilizers disclosed herein is
5 that they do not support the growth of green algae to the same degree
that traditional phosphate fertilizers do. This is of significant importance
to agriculture, commercial nurseries, the ornamental and cut flower
industry, and the home and garden industry, as it will prevent the
10 growth of green algae which typically proliferate and plug irrigation
emitters, foul pots and benches, and provide a niche for the growth of
pathogenic bacteria and fungi. These formulations also endow the
phosphorus fertilizer with anti-viral, anti-bacterial and anti-fungal activity.
This bacteriocidal activity in a phosphorus fertilizer makes it possible to
15 use this fertilizer to inhibit ice-nucleating bacteria to thus protect plants
from frost damage.

Methods of Preparation

The phosphorus fertilizers are prepared by first forming solutions of the
phosphorous and organic acids. Other desired nutrients can then be
20 added with constant stirring. The amount of phosphorous relative to
organic acid is not critical, as long as appropriate buffering and solubility
are achieved. Generally the amount of organic acid that is added will
depend upon the form in which the nutrient elements are added. For
example, if calcium is to be added in the form of calcium hydroxide (a
25 base), then the acid form of the organic acid, for example citric acid,
would be used rather than its salt, citrate. In addition to the desired
nutrients, other additives, that are known in the fertilizer industry, can
be added. These include, for example, wetting-agents, surfactants,
spreaders, stickers etc., and are described in The Farm Chemical
30 Handbook, *supra* (incorporated herein by reference). The fertilizer
compositions can also be prepared as solid formulations, identical to the

liquid ones by simply leaving out all of the water. The properties are the same as the liquid formulations but have the additional advantage of weighing less for the same amount of nutrient.

5 Methods of Application

The fertilizer is applied according to crop-specific recommendations which will depend upon the application method (foliar, soil, irrigation, etc.), time of application, rate of application, and product formulation. Crops that will benefit from the fertilizer include, but are not limited to,
10 avocado, citrus, mango, coffee, deciduous tree crops, grapes and other berry crops, soybean and other commercial beans, corn, tomato, cucurbits and cucumis species, lettuce, potato, sugar beets, peppers, sugarcane, hops, tobacco, pineapple, coconut palm and other commercial and ornamental palms, hevea rubber, and ornamental plants.

15

In addition to the foliar, soil, and irrigation application methods mentioned above, the present fertilizer may prove beneficial to certain crops through other application methods. For example, trunk paints or other methodologies may provide for a continuous low supply of
20 fertilizers, such as, for example, "intravenous" feeding as practiced in the boron nutrition of soybeans.

In order that the invention described herein may be more fully understood, the following examples are set forth. All chemicals used
25 were of analytical reagent quality and approximately 100% by weight unless otherwise specified. All formulations are expressed in terms of weight to volume. It should be understood that these examples are for illustrative purposes only and are not to be construed as limiting the scope of the invention in any manner.

30

Example 1

A formulation was prepared of 1 gallon of 0-40-0 fertilizer with 3.86 lbs H_3PO_3 , 1.34 lbs tripotassium citrate, 1.34 lbs of trisodium citrate, and 4.0 lbs of 58% ammonium hydroxide. The components were dissolved
5 in water with constant stirring. This single formulation can be used at a rate of 2 quarts in as little as 20 gallons of water of pH 6.5 to 8.5 up to 300 gallons of water of pH 6.5 to 8.5 and maintain a pH between 5.5 to 6.5 without the formation of any precipitate.

10 Example 2

A formulation was prepared of 1 gallon of 0-40-0 fertilizer with 3.86 lbs H_3PO_3 and 0.5 lbs citric acid. This formulation is stable at pH 1.0 or less and is designed for application through the irrigation system. It is stable against oxidation and precipitation when supplied through the
15 irrigation water.

Example 3

A formulation was prepared of 1 gallon of 0-30-0 fertilizer with 74.89% elemental boron with 2.89 lbs H_3PO_3 , 28.67 lbs borax ($\text{Na}_2\text{B}_4\text{O}_7 \cdot 10$
20 H_2O), 17.16 lbs boric acid (H_3BO_3), 1.54 lbs H_2SO_4 and 2.67 lbs citric acid. A solution of the phosphorous and citric acid was first prepared, then the other elements were added with constant stirring. This formulation can be used at the rate of 2 quarts in as little as 20 gallons of water of pH between 6.5 to 8.5 up to 300 gallons of water of pH 6.5
25 to 8.5 and maintain a pH between 5.5 to 6.5 without the formation of any precipitate.

Example 4

A formulation was prepared of 1 gallon of 0-30-0 fertilizer with 21.57% Zn and 23.22% Mn with 2.89 lbs of H_3PO_3 , 7.92 lbs ZnSO_4 , 7.16 lbs $\text{Mn}(\text{H}_2\text{PO}_2)_2 \cdot \text{H}_2\text{O}$, 0.61 lbs citric acid and 0.87 lbs 58% NH_4OH . This
30

formulation can be used at the rate of two quarts in as little as 20 gallons of water of pH between 6.5 to 8.5 up to 300 gallons of water of pH between 6.5 to 8.5 and maintain a pH between 5.5 to 6.5 without the formation of any precipitate.

5

Example 5

A formulation was prepared of 1 gallon of 0-30-0 fertilizer with 5.4% Ca. It was packaged in a two-container system where 1 gallon of solution A contained 2.89 lbs H_3PO_3 , 0.68 lbs $\text{Ca}(\text{OH})_2$, and 0.28 lbs
10 citric acid, and 1 gallon of solution B contained 0.16 lbs $\text{Ca}(\text{OH})_2$, 0.60 lbs KOH, 3.34 lbs 58% NH_4OH , 0.28 lbs citric acid, and 0.67 lbs EDTA (ethylenediaminetetraacetic acid). Two quarts of solution A can be added to as little as 20 gallons of water of pH between 6.5 to 8.5 up to 300 gallons of water of pH between 6.5 to 8.5 followed by the addition
15 of two quarts of solution B. The final solution is between pH 5.5 to 6.5 and without precipitation.

A formulation of 1 gallon of 0-30-0 fertilizer with 4.32% Ca can be made without requiring EDTA. This formulation is also packaged in a
20 two-container system where 1 gallon of solution A contains 2.89 lbs H_3PO_3 , 0.67 lbs $\text{Ca}(\text{OH})_2$ and 0.28 lbs of citric acid, while 1 gallon of solution B contains 2.67 lbs of 58% NH_4OH , 0.6 lbs KOH. Two quarts of solution A can be added to as little as 20 gallons of water of pH between 6.5 to 8.5 up to 300 gallons of water of pH between 6.5 and
25 8.5 followed by the addition of two quarts of solution B. The final pH of the solution is between 5.5 and 6.5 and without precipitation.

Example 6

A formulation was prepared of 1 gallon of 0-30-30 fertilizer with 2.89
30 lbs H_3PO_3 , 2.99 lbs KOH, and 0.84 lbs citric acid. Two quarts can be added to as little as 20 gallons of water of pH between 6.5 to 8.5 and

up to 300 gallons of water of pH between 6.5 and 8.5. The pH of the final solution is between 5.5 and 6.5 without precipitation.

Example 7

- 5 A formulation was prepared of 1 gallon of 0-30-0 fertilizer having 4.8% iron with 2.89 H_3PO_3 , 1.75 lbs iron-citrate, 0.74 lbs KOH, 0.62 lbs NaOH, and 2.00 lbs of 58% NH_4OH . Two quarts of the formulation can be added to as little as 20 gallons of water pH 6.5 to 8.5 and up to 300 gallons of water of pH 6.5 to 8.5. The pH of the final solution is
10 between 5.5 to 6.7 without precipitation.

Example 8

- A formulation was prepared of 1 gallon of 0-30-0 fertilizer having 23.22% manganese with 2.89 H_3PO_3 , 7.16 lbs. $\text{Mn}(\text{H}_2\text{PO}_2)_2$, and 0.133
15 lbs. sodium citrate. Two quarts of the formulation can be added to as little as 20 gallons of water pH 6.5 to 8.5 and up to 300 gallons of water of pH 6.5 to 8.5. The pH of the final solution is between 5.5 to 6.5 without precipitation.

20 Example 9

- A formulation was prepared of 1 gallon of 0-30-0 fertilizer having 57% copper with 2.89 H_3PO_3 , 7.3 lbs $\text{Cu}(\text{OH})_2$ (57% Cu), and 1.34 lbs of 58% NH_4OH . Two quarts can be added to as little as 20 gallons of water of pH 6.5 to 8.5 up to 300 gallons of water of pH 6.5 to 8.5.
25 The pH of the final solution is between 5.5 to 6.5. The copper is not fully soluble, however this is desirable in that it prevents the rapid uptake of copper when applied to plant foliage.

What is claimed is:

1. A concentrated phosphorous-acid containing fertilizer comprising a buffered composition comprising a phosphorous-containing acid such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage acceptable pH for phosphorus uptake and wherein said phosphorous-containing acid is present in the concentrated phosphorous-containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .
2. The concentrated phosphorous-acid containing fertilizer according to claim 1, further comprising a salt of said phosphorous-containing acid.
3. A concentrated phosphorous-acid salt containing fertilizer comprising a buffered composition comprising a salt of a phosphorous-containing acid such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage acceptable pH for phosphorus uptake and wherein said salt of said phosphorous-containing acid is present in the concentrated phosphorous-acid salt containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .
4. A method of providing phosphorus to a plant comprising:
 - (a) diluting a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphorous-containing species which is a member selected from the group consisting of phosphorous-containing acid, a salt of phosphorous-containing acid, and combinations thereof and
 - (b) applying said use-dilution fertilizer to foliage of a plant.
5. The method of providing phosphorus to a plant according to claim 4, wherein said phosphorous-containing species is present in the concentrated phosphorus

fertilizer in a quantity sufficient to provide said fertilizer with available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

6. A method of preparing a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , said fertilizer comprising a buffered composition comprising a member selected from the group consisting of phosphorous-containing acid, salt of phosphorous-containing acid, and combinations thereof, such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake, said method comprising:

(a) contacting with a base a quantity of said phosphorous-containing acid, thereby forming said buffered composition.

7. The method of preparing a concentrated phosphorus fertilizer according to claim 6, wherein the quantity of said phosphorus-containing acid is sufficient to provide said concentrated phosphorus fertilizer with available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

8. The method of preparing a concentrated phosphorus fertilizer according to claim 6, wherein the concentrated phosphorus fertilizer comprises available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

9. The method of preparing a concentrated phosphorus fertilizer according to claim 8, wherein the quantity of said phosphorous-containing acid is sufficient to provide said concentrated phosphorus fertilizer with available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

10. The method according to any one of claims 6 to 9, further comprising contacting said phosphorous-containing acid with a salt of a phosphorous containing acid.

11. A concentrated phosphite containing fertilizer comprising a buffered composition comprising a phosphite such that when said composition is diluted with water having a pH of from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, there is formed a substantially fully solubilized use-dilution fertilizer having a foliage acceptable pH for phosphorus uptake and wherein said phosphite is present in the concentrated phosphite containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L or greater P_2O_5 .

12. The concentrated phosphite containing fertilizer according to claim 11, further comprising a phosphorous-containing acid.

13. The concentrated phosphite containing fertilizer according to claim 11 or 12, wherein said phosphite is present in the concentrated phosphite containing fertilizer in an amount that contains available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

14. A concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphite, such that when said composition is diluted with water having a pH of from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake and wherein said phosphite is present in the concentrated phosphorus fertilizer in an amount sufficient to provide said fertilizer with available phosphorus equivalent to 0.30 kg/L or greater P_2O_5 .

15. The concentrated phosphorus fertilizer according to claim 14, wherein said concentrated phosphorus fertilizer comprises available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , and said phosphite is present in the concentrated phosphorus fertilizer in an amount sufficient to provide said fertilizer with available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

16. A method of providing phosphorus to a plant comprising:

- (a) diluting a concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphite present in the concentrated phosphorus fertilizer in a quantity sufficient to provide said fertilizer with available phosphorus equivalent to 0.30 kg/L or greater P_2O_5 , to form a substantially frilly solubilized use-dilution fertilizer having foliage-acceptable pH for phosphorus uptake; and
- (b) applying said use-dilution fertilizer to foliage of a plant.

17. The method of providing phosphorus to a plant according to claim 16, wherein said concentrated phosphorus fertilizer comprises available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 , and said phosphite is present in the concentrated phosphorus fertilizer in a quantity sufficient to provide said fertilizer with available phosphorus equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

18. A concentrated phosphorus fertilizer comprising available phosphorus in an amount equivalent to 0.30 kg/L or greater P_2O_5 , said fertilizer comprising a buffered composition comprising a phosphorous-containing species which is a member selected from the group consisting of phosphorous-containing acid, a salt of phosphorous-containing acid, and combinations thereof, such that when said composition is diluted with water having a pH from 6.5 to 8.5 at a fertilizer:water ratio of from 1:40 to 1:600, a substantially fully solubilized use-dilution fertilizer is formed having a foliage-acceptable pH for phosphorus uptake.

19. The concentrated phosphorus fertilizer of claim 18, wherein said fertilizer comprises available phosphorus in an amount equivalent to from 0.30 kg/L to 0.40 kg/L P_2O_5 .

20. A method of providing phosphorus to a plant, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of from about 30 to about 40 percent (wt/vol), thus forming

a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and

(b) applying said phosphorus fertilizer to the foliage of said plant.

21. The method of claim 20, wherein said mixing comprises:

(1) diluting said composition with said water; and

(2) mixing said organic acid or salt thereof and the product of step (1).

22. The method of claim 20, wherein said mixing comprises:

(1) diluting said organic acid or salt thereof with said water; and

(2) mixing said composition and the product of step (1).

23. The method of claim 20, wherein said mixing comprises:

(1) diluting said organic acid or salt thereof with said water;

(2) diluting said composition with said water; and

(3) mixing the product of step (1) and the product of step (2).

24. The method of any one of claims 20 to 23, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

25. The method of any one of claims 20 to 23, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

26. A method of providing phosphorus to a plant, said method comprising:

(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of about 30 percent (wt/vol) or greater, thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and

(b) applying said phosphorus fertilizer to the foliage of said plant.

27. The method of claim 26, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

28. The method of claim 26, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

29. The method of claim 26, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

30. The method of any one of claims 26 to 29, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

31. The method of any one of claims 26 to 29, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

32. A method of providing phosphorus to a plant, said method comprising:

- (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises phosphorus in an amount equivalent to from about 0.30 kg/L to about 0.40 kg/L P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and
- (b) applying said phosphorus fertilizer to the foliage of said plant.

33. The method of claim 32, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

34. The method of claim 32, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and

(2) mixing said composition and the product of step (1).

35. The method of claim 32, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

36. The method of any one of claims 32 to 35, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

37. The method of any one of claims 32 to 35, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

38. A method of providing phosphorus to a plant, said method comprising:

- (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and
- (b) applying said phosphorus fertilizer to the foliage of said plant.

39. The method of claim 38, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

40. The method of claim 38, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

41. The method of claim 38, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and

(3) mixing the product of step (1) and the product of step (2).

42. The method of any one of claims 38 to 41, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

43. The method of any one of claims 38 to 41, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

44. A method of providing phosphorus to a plant, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphite fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and
(b) applying said phosphite fertilizer to the foliage of said plant.

45. The method of claim 44, wherein said mixing comprises:
(1) diluting said composition with said water; and
(2) mixing said organic acid or salt thereof and the product of step (1).

46. The method of claim 44, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water; and
(2) mixing said composition and the product of step (1).

47. The method of claim 44, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water;
(2) diluting said composition with said water; and
(3) mixing the product of step (1) and the product of step (2).

48. The method of any one of claims 44 to 47, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

49. The method of any one of claims 44 to 47, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

50. A method of providing phosphorus to a plant, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to 0.40 kg/L or greater P_2O_5 , thus forming a phosphorus fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and
(b) applying said phosphite fertilizer to the foliage of said plant.

51. The method of claim 50, wherein said mixing comprises:
(1) diluting said composition with said water; and
(2) mixing said organic acid or salt thereof and the product of step (1).

52. The method of claim 50, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water; and
(2) mixing said composition and the product of step (1).

53. The method of claim 50, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water;
(2) diluting said composition with said water; and
(3) mixing the product of step (1) and the product of step (2).

54. The method of any one of claims 50 to 53, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

55. The method of any one of claims 50 to 53, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

56. A method of providing phosphorus to a plant, said method comprising:

- (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming a phosphite fertilizer that is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake; and
- (b) applying said phosphite fertilizer to the foliage of said plant.

57. The method of claim 56, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

58. The method of claim 56, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

59. The method of claim 56, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

60. The method of any one of claims 56 to 59, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

61. The method of any one claims of 56 to 59, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

62. A method of providing phosphorus to a plant, comprising:

- (a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, thus forming a phosphorus fertilizer with a pH less than about 2.5; and

(b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

63. The method of claim 62, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

64. The method of claim 62, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

65. The method of claim 62, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

66. A method of providing phosphorus to a plant, comprising:

(a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of about 30 percent or greater (wt/vol), thus forming a phosphorus fertilizer with a pH less than about 2.5; and

(b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

67. The method of claim 66, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

68. The method of claim 66, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

69. The method of claim 66, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and (3) mixing the product of step (1) and the product of step (2).

70. A method of providing phosphorus to a plant, comprising:

- (a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of between about 30 percent and 46 percent (wt/vol), thus forming said phosphorus fertilizer with a pH less than 2.5; and
- (b) applying said phosphorus fertilizer, through an irrigation system, to soil near said plant.

71. The method of claim 70, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

72. The method of claim 70, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

73. The method of claim 70, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

74. A method of making a phosphorus fertilizer, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of from about 30 to about 40 percent (wt/vol), thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

75. The method of claim 74, wherein said mixing comprises:
(1) diluting said composition with said water; and
(2) mixing said organic acid or salt thereof and the product of step (1).

76. The method of claim 74, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water; and
(2) mixing said composition and the product of step (1).

77. The method of claim 74, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water;
(2) diluting said composition with said water; and
(3) mixing the product of step (1) and the product of step (2).

78. The method of any one of claims 74 to 77, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

79. The method of any one of claims 74 to 77, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

80. A method of making a phosphorus fertilizer, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof which is present in said composition in an amount of about 30 percent (wt/vol) or greater, thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

81. The method of claim 80, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

82. The method of claim 80, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

83. The method of claim 80, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

84. The method of any one of claims 80 to 83, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

85. The method of any one of claims 80 to 83, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

86. A method of making a phosphorus fertilizer, said method comprising:

- (a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to about 0.40 kg/L P_2O_5 , thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

87. The method of claim 86, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

88. The method of claim 86, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

89. The method of claim 86, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

90. The method of any one of claims 86 to 89, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

91. The method of any one of claims 86 to 89, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

92. A method of making a phosphorus fertilizer, said method comprising:

(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphorous-containing acid or salt thereof, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphorus fertilizer, wherein said phosphorus fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

93. The method of claim 92, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

94. The method of claim 92, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

95. The method of claim 92, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;

- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

96. The method of any one of claims 92 to 95, wherein said phosphorus fertilizer has a pH of 5.0 to 7.0.

97. The method of any one of claims 92 to 95, further comprising adjusting the pH of said phosphorus fertilizer to between about 5.0 and about 7.0.

98. A method of making a phosphite fertilizer, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

99. The method of claim 98, wherein said mixing comprises:
(1) diluting said composition with said water; and
(2) mixing said organic acid or salt thereof and the product of step (1).

100. The method of claim 98, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water; and
(2) mixing said composition and the product of step (1).

101. The method of claim 98, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water;
(2) diluting said composition with said water; and
(3) mixing the product of step (1) and the product of step (2).

102. The method of any one of claims 98 to 101, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

103. The method of any one of claims 98 to 101, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

104. A method of making a phosphite fertilizer, said method comprising:
(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to from about 0.30 kg/L to 0.40 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

105. The method of claim 104, wherein said mixing comprises:
(1) diluting said composition with said water; and
(2) mixing said organic acid or salt thereof and the product of step (1).

106. The method of claim 104, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water; and
(2) mixing said composition and the product of step (1).

107. The method of claim 104, wherein said mixing comprises:
(1) diluting said organic acid or salt thereof with said water;
(2) diluting said composition with said water; and
(3) mixing the product of step (1) and the product of step (2).

108. The method of any one of claims 104 to 107, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

109. The method of any one of claims 104 to 107, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

110. A method of making a phosphite fertilizer, said method comprising:

(a) mixing water, at least one organic acid or salt thereof, and a composition comprising at least one phosphite-containing compound, wherein said composition comprises available phosphorus in an amount equivalent to about 0.30 kg/L or greater P_2O_5 , thus forming said phosphite fertilizer, wherein said phosphite fertilizer is buffered, substantially fully solubilized, and has a foliage-acceptable pH for phosphorus uptake.

111. The method of claim 110, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

112. The method of claim 110, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

113. The method of claim 110, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

114. The method of any one of claims 110 to 113, wherein said phosphite fertilizer has a pH of 5.0 to 7.0.

115. The method of any one of claims 110 to 113, further comprising adjusting the pH of said phosphite fertilizer to between about 5.0 and about 7.0.

116. A method of making a phosphorus fertilizer with a pH less than 2.5, comprising:

(a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, thus forming said phosphorus fertilizer.

117. The method of claim 1116, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

118. The method of claim 116, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

119. The method of claim 116, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

120. A method of making a phosphorus fertilizer with a pH less than 2.5, comprising:

(a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of about 30 percent or greater (wt/vol), thus forming said phosphorus fertilizer.

121. The method of claim 120, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

122. The method of claim 120, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

123. The method of claim 120, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).

124. A method of making a phosphorus fertilizer with a pH less than 2.5, comprising:

(a) mixing water, at least one organic acid or salt thereof, and at least one composition comprising a phosphorous-containing acid, wherein said phosphorous-containing acid is selected from the group consisting of phosphorous acid, hypophosphorous acid, polyphosphorous acid, polyhypophosphorous acid, and salts thereof, and wherein said phosphorous-containing acid or salt thereof is present in said composition in an amount of between about 30 percent and 46 percent (wt/vol), thus forming said phosphorus fertilizer.

125. The method of claim 124, wherein said mixing comprises:

- (1) diluting said composition with said water; and
- (2) mixing said organic acid or salt thereof and the product of step (1).

126. The method of claim 124, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water; and
- (2) mixing said composition and the product of step (1).

127. The method of claim 124, wherein said mixing comprises:

- (1) diluting said organic acid or salt thereof with said water;
- (2) diluting said composition with said water; and
- (3) mixing the product of step (1) and the product of step (2).