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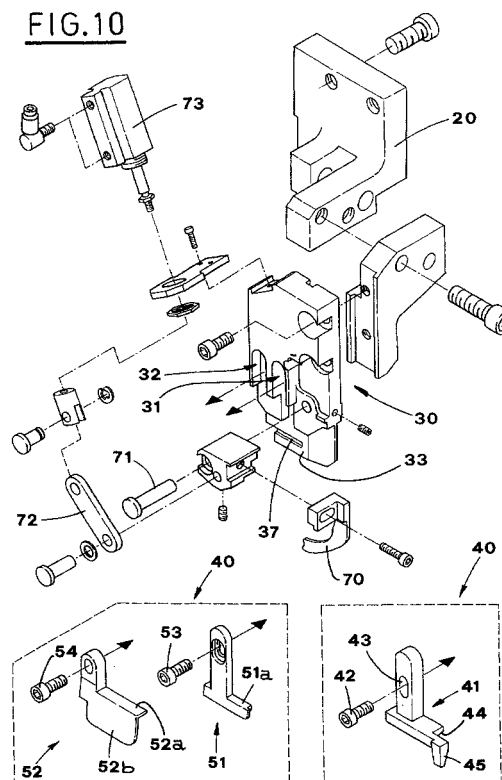
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(54) **Machine for stitching a shoe upper to an insole**

(57) A shoe stitching machine includes a needle (7), which passes through the edges to be stitched arranged vertically and positioned one with respect to the other by a longitudinal guide (10). The longitudinal guide (10) includes a main body (30) forming a vertical support surface (33), arranged on a where the needle (7) enters said edges being stitched, and stop means (40) removably fastened to said main body (30) and adjustable in height with respect thereto. The stop means (40) define an upper abutment for the edge of the insole (1) carried by the support surface (33) and for the edge (3a) of the upper (3), situated beside the edge of the insole (1), on the side where the needle (7) enters the edge of the upper. A separating baffle (70), joined to the longitudinal guide (10), when in its working position (O), is introduced between the edges to be stitched in the part corresponding to the working area of a wrinkling head (66), carried by a respective wrinkling group and acting on the edge (3a) of the upper (3). The stop means (40) are of two types, one for IDEAL stitching method, including a prong (41), and the other, for S. CRISPINO stitching method, including a pair of teeth (51,52). The two types of stop means are mounted alternately to the machine according to the required stitching method, in both cases the knotted stitching is obtained using medium and thick threads.





European Patent
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EUROPEAN SEARCH REPORT

Application Number
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D,A	IT B0970552 A (CIUCANI MARIO) 10 March 1999 (1999-03-10)		
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			TECHNICAL FIELDS SEARCHED (Int.C1.7)
			D05B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 16 January 2002	Examiner Debard, M
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on
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