



(86) Date de dépôt PCT/PCT Filing Date: 2005/12/14
(87) Date publication PCT/PCT Publication Date: 2006/06/22
(45) Date de délivrance/Issue Date: 2011/02/01
(85) Entrée phase nationale/National Entry: 2007/06/15
(86) N° demande PCT/PCT Application No.: US 2005/045746
(87) N° publication PCT/PCT Publication No.: 2006/066119
(30) Priorité/Priority: 2004/12/16 (US11/015,365)

(51) Cl.Int./Int.Cl. *A61B 17/88* (2006.01),
A61B 17/68 (2006.01), *A61B 19/00* (2006.01)

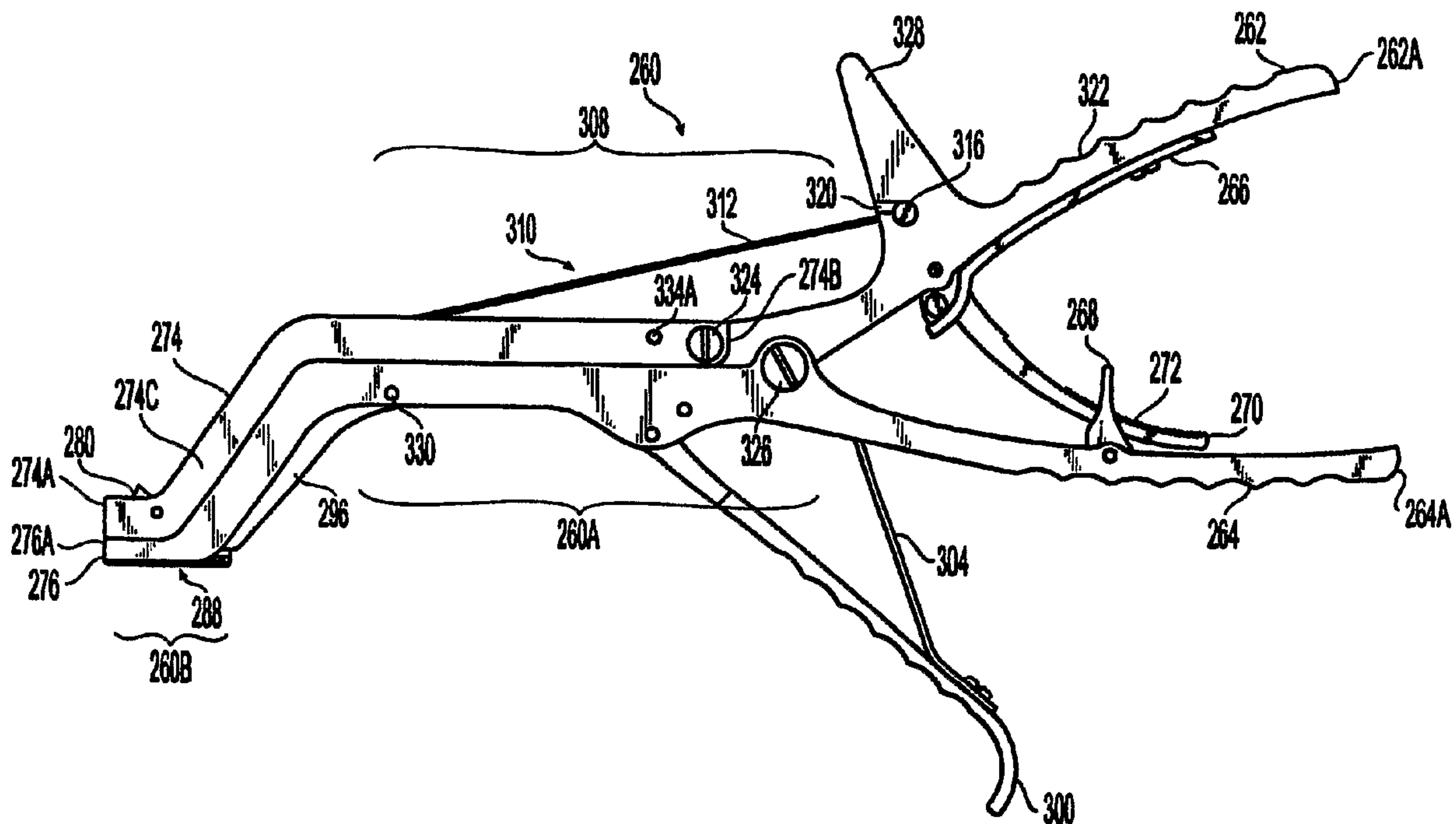
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(54) Titre : INSTRUMENT POUR CLAMP DE VOLET CRANIEN

(54) Title: CRANIAL FLAP CLAMP INSTRUMENT



(57) Abrégé/Abstract:

The disclosed cranial flap clamp includes first and second clamping members and an extension member. A portion of the first member is positionable against inferior surfaces of a bone flap and skull and a portion of the second member is positionable against superior surfaces of the flap and skull. The extension member extends from the first member through the second member and fits between the flap and skull. Movement of either of the clamping members urges the inner surface of the first member against the inferior surfaces of the flap and skull and urges the inner surface of the second member against the superior surfaces of the flap and skull. The securing instrument includes features useful in cutting or crimping the extension member. The tension limiting assembly provides variable designs and combinations for limiting the tension placed on, and exerted by, the securing instrument during use.

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau(43) International Publication Date
22 June 2006 (22.06.2006)

PCT

(10) International Publication Number
WO 2006/066119 A1

(51) International Patent Classification:

A61B 17/88 (2006.01) A61B 19/00 (2006.01)
A61B 17/68 (2006.01)

(21) International Application Number:

PCT/US2005/045746

(22) International Filing Date:

14 December 2005 (14.12.2005)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

11/015,365 16 December 2004 (16.12.2004) US

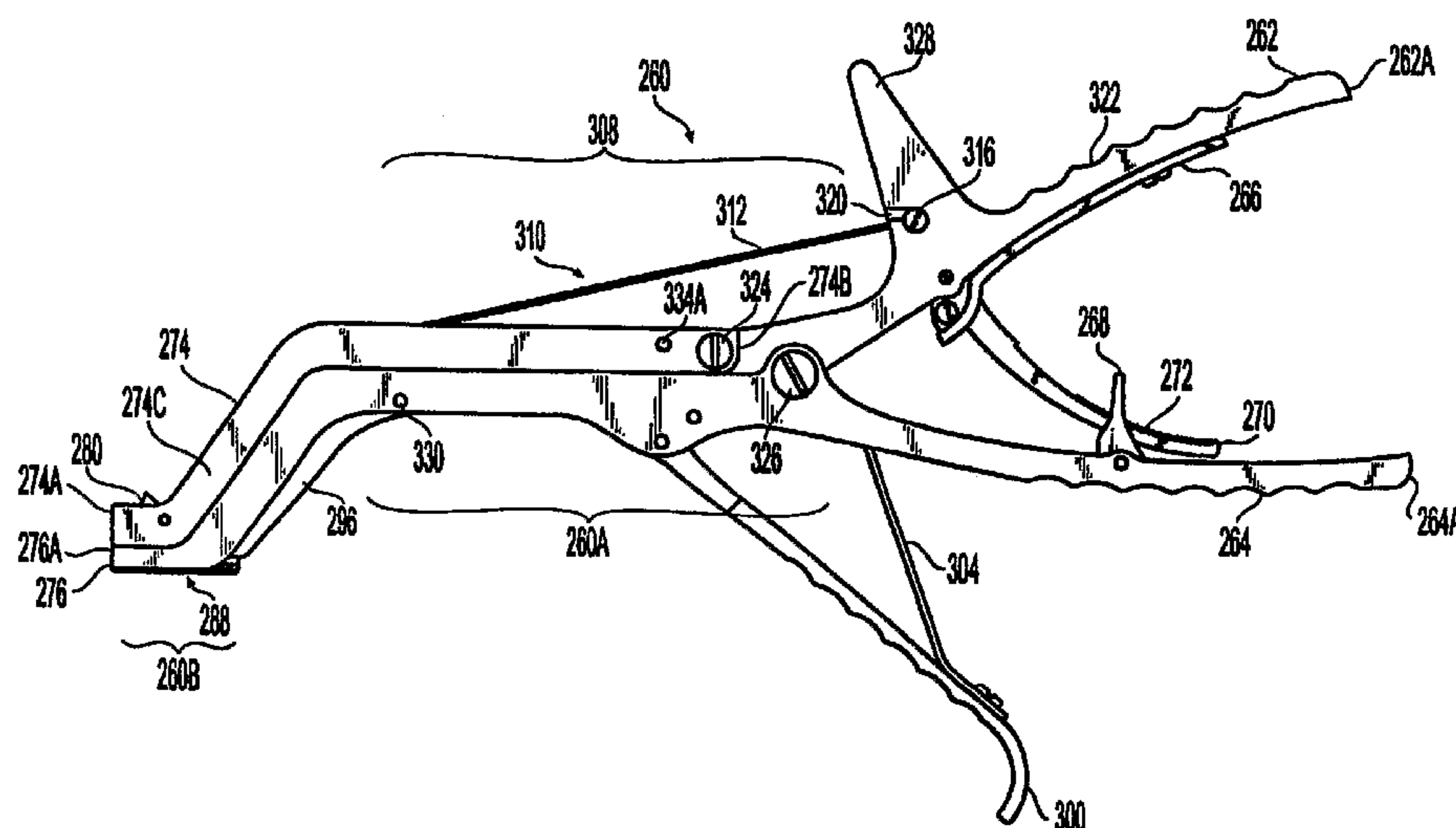
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41st Street, New York, NY 10017-6702 (US).(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV,
LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI,
NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG,
SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US,
UZ, VC, VN, YU, ZA, ZM, ZW.(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: CRANIAL FLAP CLAMP INSTRUMENT



(57) **Abstract:** The disclosed cranial flap clamp includes first and second clamping members and an extension member. A portion of the first member is positionable against inferior surfaces of a bone flap and skull and a portion of the second member is positionable against superior surfaces of the flap and skull. The extension member extends from the first member through the second member and fits between the flap and skull. Movement of either of the clamping members urges the inner surface of the first member against the inferior surfaces of the flap and skull and urges the inner surface of the second member against the superior surfaces of the flap and skull. The securing instrument includes features useful in cutting or crimping the extension member. The tension limiting assembly provides variable designs and combinations for limiting the tension placed on, and exerted by, the securing instrument during use.

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European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

Published:

— *with international search report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

CRANIAL FLAP CLAMP INSTRUMENT

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] This is a continuation-in-part of United States Patent No. 7,361,178 filed July 24, 2001, which claims the benefit of United States Provisional Patent Application Serial No. 60/221,148 filed July 27, 2000.

FIELD OF THE INVENTION

[0002] The present invention is directed to an instrument for use with a cranial flap clamp for attaching a bone flap to a skull.

BACKGROUND OF THE INVENTION

[0003] Craniotomies are surgical procedures performed in the treatment of various brain problems, such as tumors, aneurysms, blood clots, head injuries, abscesses, and the like. During a craniotomy procedure, access to the brain is achieved by the creation of a hole in the bone that defines the skull. The hole or "window" in the skull is usually created by identifying the area of the brain to which access is needed, drilling several holes into the skull near the periphery of this area, inserting a cutting tool into one of the holes, and making cuts from one hole to another. Removing the cut-out area of the skull, generally referred to as a bone flap, allows the desired access to the brain.

[0004] If all of the drilled holes are joined by cuts, such that the cuts form a complete outline of the "window", then the bone flap can simply be removed. Alternatively, if the cuts form only a partial outline of the window, the bone flap can be bent out of the way, in a hinge-like manner. Although the size and shape of the bone flap will vary with the desired cranial access area and size, a typical bone flap would be generally rectangular in shape and approximately four by six centimeters.

[0005] After the desired medical or surgical procedure on the brain has been performed, the bone flap must be replaced and held in a stable position to allow the skull to heal. There are many methods available for affixing the bone flap to the skull. One general method, for example, requires drilling pairs of holes in the edges of the skull and bone flap, threading wire through the holes, and twisting or tying the ends of the wire together to secure the edges of the bone flap to the skull. Disadvantages of this method include the tedious nature and length of time required for the procedure and the possibility of injury from drilling the holes too deep or from the sharp ends of the wires.

[0006] Another method of fixation generally involves the use of bone plates which are secured across the gaps between the bone flap and skull by screws. The disadvantages associated with the use of plates and screws relate to the undesirable

cosmetic appearance resulting from the protrusion of the plate and screw above the bone surface. As there is minimal intervening soft tissue between the skull and the skin, unappealing external appearance is particularly a problem. The lack of soft tissue also has the unwanted consequence of permitting the patient to feel the plate and screw simply by pressing on the scalp. Thus, there is a need for improved devices for fixing a bone flap to a skull.

SUMMARY OF THE INVENTION

[0007] An embodiment of a securing instrument for a cranial flap clamp is described, comprising: first and second handles pivotally associated with each other; a gripping arm, and a tensioning arm, the gripping arm operatively associated with the first handle and the tensioning arm operatively associated with the second handle; the gripping and tensioning arms being movable in response to movement of the first and second handles; the gripping and tensioning arms each further having proximal and distal portions, the distal portions having a recess extending therethrough for receiving an extension member of the cranial flap clamp; a clamping assembly operatively associated with the recess and having an inactive configuration in which the clamping assembly allows the extension member to slide in the recess, and an active configuration in which the assembly fixes the extension member in the recess; and a crimping element operatively associated with at least one of the gripping and tensioning arms for crimping the extension member, the crimping element further having first and second crimping members; wherein squeezing the first and second handles together configures the clamping assembly to the active configuration.

[0008] The clamping element may also have a clamp rotatably coupled to the gripping arm, such that separating the gripping and tensioning arms rotates the clamp within the recess and moves the clamping element from the inactive configuration to the active configuration.

[0009] The securing instrument may also comprise a resilient member disposed between the first and second handles for biasing the clamping element in the active configuration when the gripping and tensioning arms are separated.

[0010] The tensioning arm may further comprise a foot operative to maintain the clamping elements in the inactive configuration when the gripping and tensioning arms are in contact. The foot may include a ramped surface for engaging the clamping element to fix the extension member within the recess.

[0011] The distal portion of the tensioning arm further may also include a grooved end, and the crimping assembly may further comprise: a slider having a crimping edge for crimping the extension member, and sides configured and dimensioned for sliding engagement with the grooved end of the tensioning arm; a link operatively associated with

the tensioning arm for sliding movement with respect thereto, the link having a distal end coupled to the slider and a proximal end comprising teeth; and a lever rotatably coupled with the tensioning arm, the lever having a proximal gripping portion and a distal portion comprising teeth configured to engage the teeth of the link; wherein moving the lever in a first direction with respect to the tensioning arm causes the crimping edge of the slider to crimp an extension member placed therein. The crimping assembly may further include a cutting stop, the cutting stop configured to cooperate with the crimping edge of the slider to at least crimp the extension member.

[0012] The gripping arm may further comprise an intermediate portion located between the gripping arm proximal and distal portions, the gripping arm proximal portion associated with the distal portion of the first handle, the distal portion of the gripping arm extending from the intermediate portion substantially parallel to the proximal portion, and the intermediate portion angled with respect to the gripping arm proximal and distal portions, and the tensioning arm may further comprise an intermediate portion located between the tensioning arm proximal and distal portions; the tensioning arm proximal portion associated with the distal portion of the second handle, the distal portion of the tensioning arm extending from the intermediate portion substantially parallel to the proximal portion, and the intermediate portion angling from the tensioning arm proximal portion; wherein the intermediate portions of the gripping and tensioning arms are oriented substantially parallel when the instrument is in the inactive configuration.

[0013] The securing instrument may further comprise a resilient element associated with the first and second handles to bias the first and second handles away from each other. The securing instrument may further comprise a locking bar having a first end pivotably coupled to the first handle and a curved body portion with a plurality of teeth; and a locking clip pivotably coupled to the second handle and having a through channel, wherein the locking clip is movable between a free position in which the locking bar is moveable within the channel and a ratchet position in which the teeth of the locking bar engage a surface of the channel to prohibit the locking bar from moving with respect to the channel, thereby locking the relative positions of the first and second handles with respect to each other.

[0014] The securing instrument may still further comprise a tension limiting assembly, comprising an extensible tension element having first and second ends, the first end releasably attachable to the first handle at a first location and the second end releasably attachable to the gripping arm; wherein the first handle and the gripping arm are connected at a pivot joint. The first and second ends of the extensible tension element may engage the first handle and the gripping arm to allow the handle and arm to pivot with respect to each other in a first direction and to resist pivoting in the opposite direction. The tension element may resist pivoting of the handle and arm in the first direction until about

15 newtons (N) is applied to the distal portion of the gripping arm via the handles. When a force greater than about 15 N is applied via the handles to the distal portion of the gripping arm, the tension element may stretch to allow the handle and arm to pivot in the first direction. Further force applied to the handles may cause the tension element to stretch,
 5 with substantially no additional force transmitted to the cranial flap clamp.

[0015] The tension element may comprise a nitinol wire having a diameter of from about 0.25 mm to about 2.5 mm. The nitinol wire may have a maximum strain of about 5% to about 11% before rupture.

[0016] At least one of the first and second ends of the tension element may
 10 comprise a ball end. At least one of the first and second ends of the tension element may comprise a pin end.

[0017] The securing instrument may further comprise a second tension element having first and a second ends, each end having an attachment element, wherein the first end is attachable at the first handle and the second end is attachable to the gripping arm.
 15 At least one tension element may comprise a nitinol wire. The first and second tension elements may have substantially different compositions, substantially different tensile strengths, and/or substantially different cross-section diameters.

[0018] A kit for use with a cranial flap clamp is also described, comprising: the securing instrument as described herein, a plurality of tension elements, each tension
 20 element having first and second ends, the first end having an attachment element for engaging the first arm and the second end having an attachment element for engaging the gripping arm; wherein at least two of the plurality of tension elements have force/strain ratios that are substantially unequal.

[0019] At least one tension element may comprise a nitinol wire. At least two of the
 25 plurality of tension elements may be comprised of substantially the same material. At least one of the plurality of tension elements may comprise a nitinol wire and a second of the plurality of tension elements comprises a constant-force spring. At least two of the plurality of tension elements may have substantially different tensile strengths.

[0020] Another embodiment of a securing instrument for a cranial flap clamp is
 30 described, comprising: a first handle associated with a first clamping arm and a second handle associated with a second clamping arm, the first and second handles being pivotally connected; the first and second clamping arms each further having a distal portion, the distal portions each further configured to receive at least a portion of an extension element of the cranial flap clamp; an extension element-clamping assembly
 35 operatively associated with the recess of at least the first clamping arm; the assembly configured to selectively engage the extension element; and a clamp-engaging surface associated with the second clamping arm, the clamp-engaging surface configured to contact a clamp surface of the cranial flap clamp; wherein when the extension element-

" clamping assembly engages the extension element and the clamp-engaging surface contacts the clamp surface, moving the handles with respect to each other causes the extension element and the clamp surface to move with respect to each other.

5 [0021] The securing instrument may further comprise a crimping assembly associated with the second arm and configured to at least partially deform the extension element. The crimping assembly may further comprise first and second crimping members disposed near the distal end of the second arm and configured to actuate when the first and second handles are urged together.

10 [0022] Moving the first and second handles together may cause the extension element engaging assembly to engage the extension element.

[0023] The crimping assembly may further include a cutting element configured to cooperate with at least one of the crimping members to at least crimp the extension member.

15 [0024] The extension element-engaging clamping assembly may further comprise a gripping element disposed within the recess of the first clamping arm, and rotatably coupled to the first clamping arm such that moving the first and second handles rotates the gripping element within the recess to selectively engage the extension element.

20 [0025] The first and second arms may further comprise a handle-engaging portion associated with the first and second handles, respectively, and an intermediate portion disposed between the handle-engaging and distal portions, the intermediate portions oriented at an oblique angle with respect to their respective distal portions.

25 [0026] The securing instrument may further comprise a tension limiting assembly, comprising an extensible tension element having first and second ends, the first end releasably attachable to the first handle at a first location and the second end releasably attachable to the first clamping arm; wherein the first clamping arm is pivotably associated with the first handle.

30 [0027] The first clamping arm and first handle may be connected via a pivot joint, wherein the first and second ends of the extensible tension element engage the first handle and the first clamping arm to allow the handle and arm to pivot with respect to each other in a first direction about the pivot joint and to resist pivoting in the opposite direction about the pivot joint.

35 [0028] The tension element may resist pivoting of the handle and arm in the first direction until about 15 N is applied to the distal portion of the gripping arm via the handles. When a force greater than about 15 N is applied via the handles to the distal portion of the gripping arm, the tension element may stretch to allow the handle and arm to pivot in the first direction. Further force applied to the handles may cause the tension element to stretch, with substantially no additional force transmitted to the cranial flap clamp. The tension element comprises a nitinol wire. The nitinol wire may have a diameter of from

about 0.25 mm to about 2.5 mm. The nitinol wire may have a maximum strain of about 5% to about 11% before rupture.

5 [0029] At least one of the first and second ends of the tension element may comprise a ball end. At least one of the first and second ends of the tension element may comprise a pin end.

10 [0030] The tension limiting assembly may further comprise a second tension element having first and a second ends, each end having an attachment element, wherein the first end is attachable at the first handle and the second end is attachable to the first clamping arm. At least one tension element may comprise a nitinol wire. The first and second tension elements may have substantially different compositions, and/or substantially different tensile strengths.

15 [0031] An embodiment of a cranial flap clamp system is also described, comprising: at least one cranial flap clamp comprising first and second skull clamping elements and an extension element configured to connect the clamping elements; a cranial flap clamp installation instrument comprising: a first handle associated with a first clamping arm and a second handle associated with a second clamping arm, the first and second handles being pivotally connected, the first and second clamping arms each further having a distal portion, the distal portions each further configured to receive at least a portion of an extension element of the cranial flap clamp; an extension element-clamping assembly
20 operatively associated with the recess of at least the first clamping arm; the assembly configured to selectively engage the extension element; and a clamp-engaging surface associated with the second clamping arm, the clamp-engaging surface configured to contact one of the first and second skull clamping elements; wherein when the extension element-clamping assembly engages the extension element and the clamp-engaging surface contacts the clamp surface, moving the handles with respect to each other causes the extension element and the clamp surface to move with respect to each other.

25 [0032] The securing instrument may further comprise a crimping assembly associated with the second arm and configured to at least partially deform the extension element. The crimping assembly may further comprising a slider having a crimping edge, the crimping edge configured to crimp an extension member placed within the recess.
30

[0033] Moving the first and second handles together may cause the extension element engaging assembly to engage the extension element.

35 [0034] The crimping assembly further may include a cutting element configured to cooperate with at least one of the crimping members to at least crimp the extension member.

[0035] The extension element-engaging clamping assembly may further comprise a gripping element disposed within the recess of the first clamping arm, and rotatably

" coupled to the first clamping arm such that moving the first and second handles rotates the gripping element within the recess to selectively engage the extension element.

[0036] The first and second arms may further comprise a handle-engaging portion associated with the first and second handles, respectively, and an intermediate portion
5 disposed between the handle-engaging and distal portions, the intermediate portions oriented at an oblique angle with respect to their respective distal portions.

[0037] The securing instrument may further comprise a tension limiting assembly, comprising an extensible tension element having first and second ends, the first end
10 releasably attachable to the first handle at a first location and the second end releasably attachable to the first clamping arm; wherein the first clamping arm is pivotably associated with the first handle.

[0038] The first clamping arm and first handle may be connected via a pivot joint, wherein the first and second ends of the extensible tension element engage the first handle and the first clamping arm to allow the handle and arm to pivot with respect to each other in
15 a first direction about the pivot joint and to resist pivoting in the opposite direction about the pivot joint.

[0039] At least a portion of the cranial flap clamp may be comprised of a bioresorbable material.

[0040] The tension element may resist pivoting between the handle and arm in the
20 first direction until about 15 N is applied between the distal portions of the gripping and tensioning arms using the handles.

[0041] When about 15 N is applied between the distal portions of the gripping and tensioning arms, further movement of the handles together may cause the tension element to stretch, with substantially no additional force transmitted to the cranial flap clamp. When
25 a force greater than about 15 N is applied via the handles between the distal portions of the gripping and tensioning arms, the tension element may stretch to allow the handle and arm to pivot in the first direction.

[0042] At least a portion of the cranial flap clamp may be comprised of metal, and the metal may be titanium.

30 [0043] The tension limiting assembly may further comprise a second tension element having first and a second ends, each end having an attachment element, wherein the first end is attachable at the first handle and the second end is attachable to the first clamping arm.

[0044] A method for installing a cranial flap clamp in a patient is also described,
35 comprising the steps of: (a) providing a cranial flap clamp having first and second clamp elements configured to clamp first and second bone segments, and an extension element fixed to the first clamp element and engageable with the second clamp element; (b) providing a tensioning instrument having first and second arms configured to engage one

of the clamp elements and the extension element; (c) positioning the first and second clamps to sandwich the first and second bone segments therebetween; (d) positioning the first arm adjacent the second clamp element and positioning the second arm adjacent the extension element; (e) moving the first and second arms with respect to each other to a first position to engage the extension element and the second clamp element; (f) moving the first and second arms with respect to each other to a second position to move the extension element with respect to the second clamp element to thereby clamp the first and second bone segments between the first and second clamp elements; (g) moving the first and second arms with respect to each other to a third position to fix the extension element to the second clamp element; and (h) disengaging the instrument from the cranial flap clamp.

[0045] The instrument may further comprise first and second handles pivotably connected, the first and second handles each having a proximal user end and a distal end configured to engage a respective first or second arm. The instrument may further comprise a crimping assembly associated with the second arm and configured to at least partially deform the extension element to fix the extension element to the second clamp element.

[0046] The crimping assembly may further comprise: a lever pivotably connected to the second arm, a slider slidably engaged with a distal end of the second arm, the lever and slider operatively associated with each other by corresponding sets of teeth; the slider further comprising a crimping edge wherein when the lever is pivoted in a first direction with respect to the second arm, the crimping edge crimps the extension element.

[0047] The instrument further may comprise a tension limiting assembly disposed between the first arm and the first handle, the assembly configured to limit the tension applied between the first and second clamp elements to a predetermined maximum amount, regardless of the force applied between the first and second handles. The tension limiting assembly may further comprise a pivot joint and a tensioning element, the pivot joint connecting the first arm and the first handle, and the tensioning element having a first end configured to engage the first arm and a second end configured to engage the first handle.

[0048] The pivot joint further may have a pivot axis, the pivot joint and tensioning element configured to allow the handle and arm to pivot about the axis in a first direction and to resist pivoting about the axis in a second direction.

[0049] The tensioning element may be configured to allow the handle and arm to pivot about the axis in the second direction when the handle and arm are subjected to a predetermined maximum force. The tensioning element may comprise a wire, and the wire may be made of nitinol. The tensioning element may comprise a spring.

BRIEF DESCRIPTION OF THE DRAWINGS

- [0050] **FIG. 1** is a perspective view of one embodiment of a cranial flap clamp according to the present invention;
- [0051] **FIG. 2** is a top view of the outer surface of a first clamping member;
- 5 [0052] **FIG. 3** is a top view of the inner surface of a second clamping member;
- [0053] **FIG. 4** is a cross sectional view of the cranial flap clamp of **FIG. 1** implanted between a skull and a bone flap prior to crimping and cutting of the extension member;
- [0054] **FIG. 5** is a cross sectional view of the cranial flap clamp of **FIG. 4** after crimping and cutting of the extension member;
- 10 [0055] **FIG. 6** is a perspective view of another embodiment of a cranial flap clamp according to the present invention;
- [0056] **FIG. 7** is a top view of the outer surface of a second clamping member;
- [0057] **FIG. 8** is a cross sectional view taken along line **A-A** of **FIG. 7**;
- [0058] **FIG. 9** is a cross sectional view taken along line **B-B** of **FIG. 7**;
- 15 [0059] **FIG. 10** is a perspective view of the second clamping member of **FIG. 7** after twisting and shearing of the extension member;
- [0060] **FIG. 11** is a cross sectional view taken along line **C-C** of **FIG. 10** showing the cranial flap clamp implanted;
- [0061] **FIG. 12** is side view of a securing instrument for use with the cranial flap
- 20 clamp according to the present invention;
- [0062] **FIG. 13** is a cross sectional view of the distal portion of the securing instrument of **FIG. 12**; and
- [0063] **FIG. 14** is a cross sectional view of the proximal portion of the gripping arm of the securing instrument of **FIG. 12**.
- 25 [0064] **FIG. 15** is a side view of another embodiment of a securing instrument for use with the cranial flap clamp according to the present invention;
- [0065] **FIG. 16** is a top view of a forward portion of the instrument of **FIG. 15**;
- [0066] **FIG. 17** is a cross sectional view of the distal portion of the securing instrument of **FIG. 15**;
- 30 [0067] **FIG. 18** is a cross sectional view of the proximal portion of the gripping arm of the securing instrument of **FIG. 15**;
- [0068] **FIG. 19** is a side view of the upper handle of the instrument of **FIG. 15**;
- [0069] **FIG. 20** is a cross sectional view of the lower handle of the instrument of **FIG. 15**;
- 35 [0070] **FIG. 21** is a side view of the lever arm of the instrument of **FIG. 15**;
- [0071] **FIG. 22** is a side view of the push arm of the instrument of **FIG. 15**;

[0072] FIG. 23 is a bottom view of the cutting assembly of the instrument of FIG. 15;

[0073] FIG. 24A is a side view of another embodiment of a securing instrument having a cantilever beam tension limiting assembly;

5 [0074] FIG. 24B is a perspective view of the instrument of FIG. 24A;

[0075] FIG. 25A is a side view of a cantilever beam for use with the instrument of FIG. 24A-24B; and

[0076] FIG. 25B is a perspective view of the cantilever beam of FIG. 25A.

10 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0077] As shown in FIGS. 1-4, one embodiment of a cranial flap clamp 10 according to the present invention includes a first clamping member 12, a second clamping member 14, and an extension member 16. Cranial flap clamp 10 can be made of any suitable biocompatible material, such as stainless steel, titanium, a titanium based alloy, or
15 a resorbable material. If cranial flap clamp 10 is made of a metallic material, preferably first and second clamping members 12, 14 and extension member 16 are made of the same material to minimize the potential for galvanic corrosion. First clamping member 12 has a disk shape with a concave inner surface 18 and a convex outer surface 20. Extension member 16 extends from inner surface 18 of first clamping member 12. Although
20 extension member 16 is shown as a tube, extension member 16 can be any similar structure so long as the structure and material allow crimping, as explained below.

[0078] Extension member 16 can be integral to first clamping member 12. Alternatively, extension member 16 can be fastened to first clamping member 12 using any number of known ways. For example, first clamping member 12 can be provided with a
25 bore 22 through which extension member 16 is inserted. A head 24 engages edges of bore 22 to prevent first clamping member 12 from sliding off extension member 16. Extension member 16 can be provided with an enlarged portion 26 near inner surface 18 of first clamping member 12 to prevent movement of first clamping member 12 along extension member 16 in a direction away from head 24. Enlarged portion 26 can be
30 created, for example, by crimping. Alternatively, a ferrule or other similar component can be placed on extension member 16.

[0079] Second clamping member 14 also has a disk shape with a concave inner surface 28 and a convex outer surface 30. Second clamping member 14 is provided with an opening 32 through inner and outer surfaces 28, 30 for slidably receiving extension
35 member 16. Because opening 32 slidably receives extension member 16, opening 32 and extension member 16 preferably have complimentary shapes. For example, if extension member 16 is a tube, then opening 32 preferably has a substantially circular shape. In

order to prevent second clamping member **14** from sliding off extension member **16**, extension member **16** can be provided with a flared proximal portion **34**.

[0080] In use, cranial flap clamp **10** fixes a bone flap **36** to a skull **38**. **FIG. 4** shows cranial flap clamp **10** in a first position. At least a portion of inner surface **18** of first clamping member **12** abuts an inferior surface **40** of bone flap **36** and an inferior surface **42** of skull **38**. At least a portion of inner surface **28** of second clamping member **14** abuts a superior surface **44** of bone flap **36** and an superior surface **46** of skull **38**. A portion of extension member **16** fits in a saw gap **48** between bone flap **36** and skull **38**.

[0081] **FIG. 5** shows cranial flap clamp **10** in a second position with first and second clamping member **12**, **14** located more proximally to each other than the first position of **FIG. 4**. This movement (which can result from the movement of either or both of first and second clamping members **12**, **14**) urges inner surface **18** of first clamping member **12** against inferior surfaces **40**, **42** of bone flap **36** and skull **38** and inner surface **28** of second clamping member **14** against superior surfaces **44**, **46** of bone flap **36** and skull **38**. There are a number of ways to move cranial flap clamp **10** from first position to second position. For example, extension member **16** can be pulled up while second clamping member **14** is pushed down. An instrument for performing these functions is described below.

[0082] In order to minimize the risk of injury to the brain during implantation of cranial flap clamp **10**, inner surfaces **18**, **28** of first and second clamping members **12**, **14** do not have teeth or similar surface features. In other words, inner surfaces **18**, **28** are substantially smooth. If the inner surfaces of either or both of first and second clamping members **12**, **14** are concave, then movement from the first position to the second position will tend to flatten out the inner surfaces so that more surface area contacts the inferior and/or superior surfaces of bone flap **26** and skull **38**. In order to enhance this effect, either or both of first and second clamping member can be provided with radial cutouts. For example, **FIG. 3** shows that second clamping member **14** has a plurality of radial cutouts **50** extending radially from opening **32**.

[0083] Mechanical deformation of extension member **16** near outer surface **30** of second clamping member **14** with first and second clamping members **12**, **14** in the second position forms a stop **52** to secure inner surface **18** of first clamping member **12** against inferior surfaces **40**, **42** of bone flap **36** and skull **38** and inner surface **28** of second clamping member **14** against superior surfaces **44**, **46** of bone flap **36** and skull **38**. For cranial flap clamp **10**, the mechanical deformation is crimping of extension member **16** near outer surface **30** of second clamping member **14**. After the crimping, extension member **16** can be cut to remove any excess that extends substantially above second clamping member **14**. Opening **32** of second clamping member **14** can include a countersink **54**

(FIG. 3) for receiving stop 52. In an exemplary embodiment, stop 52 fits substantially within countersink 54 (FIG. 5).

[0084] FIGS. 6-11 show another embodiment of a cranial flap clamp 110 according to the present invention. Cranial flap clamp 110 includes a first clamping member 112, a second clamping member 114, and an extension member 116. Like cranial flap clamp 10, cranial flap clamp 110 can be made of any suitable biocompatible material, such as stainless steel, titanium, a titanium based alloy, or a resorbable material. If cranial flap clamp 110 is made of a metallic material, preferably first and second clamping members 112, 114 and extension member 116 are made of the same material to minimize the potential for galvanic corrosion. First clamping member 112 has a disk shape with an inner surface 118 and an outer surface 120. Extension member 116 extends from inner surface 118 of first clamping member 112. Although extension member 116 is shown as a ribbon, extension member 116 can be any similar structure so long as the structure and material allow shearing upon twisting against a suitable surface, as explained below.

[0085] As shown, extension member 116 is integral with first clamping member 112. Alternatively, extension member 116 can be fastened to first clamping member 112 using any number of known ways. Second clamping member 114 has a disk shape with an inner surface 128 and an outer surface 130 and an opening 132 through inner and outer surfaces 128, 130 for slidably receiving extension member 116. Because opening 132 slidably receives extension member 116, opening 132 and extension member 116 preferably have complimentary shapes. For example, if extension member 116 is a ribbon, then opening 132 preferably has a substantially rectangular shape. In order to prevent second clamping member 114 from sliding off extension member 116, extension member 116 can be provided with a flared proximal portion.

[0086] In use, cranial flap clamp 110 works in a manner analogous to cranial flap clamp 10 and fixes bone flap 36 to skull 38 by drawing first and second clamping members 112, 114 closer together, thereby urging inner surface 118 of first clamping member 112 against inferior surfaces 40, 42 of bone flap 36 and skull 38 and inner surface 128 of second clamping member 114 against superior surfaces 44, 46 of bone flap 36 and skull 38. As best seen in FIGS. 10 and 11, mechanical deformation of extension member 116 near outer surface 130 of second clamping member 114 with first and second clamping member 112, 114 in the second position forms a stop 152 to secure inner surface 118 of first clamping member 112 against inferior surfaces 40, 42 of bone flap 36 and skull 38 and inner surface 128 of second clamping member 114 against superior surfaces 44, 46 of bone flap 36 and skull 38. Second clamping member 114 can be provided with a fastener hole or holes 134 for receiving a fastener, such as a screw, for an additional mechanism to secure second clamping member 114 to bone flap 36 and skull 38.

5 [0087] For cranial flap clamp **110**, the mechanical deformation is shearing of extension member **116**. In particular, extension member **116** is twisted near outer surface **130** of second clamping member **114** with the first and second clamping members **112**, **114** in the second position. A recessed area **154** surrounding opening **132** has edges that form a cutting surface **156** for shearing extension member **116** upon twisting to form stop **152**. One geometry to form cutting surface **156** is achieved if recessed area **154** has a width that increases from the center of opening **132** and a depth that also increases from the center of opening **132**, as best seen in **FIGS. 8** and **9**. In an exemplary embodiment, stop **152** fits substantially within recessed area **154** to minimize the profile of cranial flap clamp **110** after implantation.

10 [0088] **FIGS. 12-14** show a securing instrument **210** for implantation of the cranial flap clamp according to the present invention. Although instrument **210** can be used with either cranial flap clamp **10**, **110**, instrument **210** is particularly useful with cranial flap clamp **10**. Securing instrument **210** includes first and second handles **212**, **214**. First and second handles **212**, **214** are pivotably connected such that upon squeezing, the distal ends of first and second handles **212**, **214** spread apart from each other. A resilient element **216**, such as a leaf spring, is located between first and second handles **212**, **214** and biases their proximal ends away from each other so that upon releasing of the squeezing pressure, the distal ends of first and second handles **212**, **214** pivot back toward each other until contact.

20 [0089] A locking mechanism can be provided to resist the biasing force of resilient element **216**. For example, a locking clip **218** is located on second handle **214** and is movable between a free position in which a locking bar **220** is free to move through a channel in locking clip **218** and a ratchet position in which locking bar **220** can only move through locking clip **218** in one direction. This ratchet mechanism allows first and second handles **212**, **214** to maintain their relative positions after squeezing and release of the squeezing pressure. In order to create the ratchet effect, a portion of locking bar **220** can be provided with teeth **222** that engage an edge of the channel when locking clip **218** is in the ratchet position.

30 [0090] A gripping arm **224** is operatively connected with first handle **212** and a tensioning arm **226** is operatively connected with second handle **214**. Gripping and tensioning arms **224**, **226** are movable in response to movement of the first and second handles. Thus, as first and second handles **212**, **214** are squeezed, gripping and tensioning arms **224**, **226** separate or spread apart from each other.

35 [0091] A slot **228** extends through the distal portions of gripping and tensioning arms **224**, **226** for receiving the extension member of the cranial flap clamp. Gripping and tensioning arms **224**, **226** can be made as straight extensions from the distal ends of their respective handle. In an exemplary embodiment, however, each of gripping and tensioning

arms **224, 226** has a curved body portion with the distal end of securing instrument **210** isolated from the rest of the instrument, so that in use, only the distal end of securing instrument **210** is in contact with the cranium.

[0092] A clamping element **230** is operatively associated with slot **228**. Clamping element **230** has an inactive configuration in which extension member can freely slide through slot **228** and an active configuration in which a portion of extension member is clamped against a wall of slot **228** to inhibit sliding of the extension member through slot **228**. Clamping element **230** includes a clamp **232** rotatably coupled to gripping arm **224**. Rotation of clamp **232** within slot **228** upon separation of gripping and tensioning arms **224, 226** moves clamping element **230** from the inactive configuration to the active configuration. A resilient member **234** biases clamping element **230** in the active configuration when gripping and tensioning arms **224, 226** are separated. Tensioning arm **226** includes a foot **236** with a ramped surface maintaining clamping element **230** in the inactive configuration when gripping and tensioning arms **224, 226** are in contact.

[0093] In order to crimp the extension member after proper positioning, a crimping assembly **238** is operatively associated with tensioning arm **226**. Alternatively, crimping assembly **238** can be associated with gripping arm **224**. In an exemplary embodiment, a slider **240** has a crimping edge **242** for crimping the extension member and sides **244** configured and dimensioned for sliding in a grooved end of tensioning arm **226**. A link **246** is operatively associated with tensioning arm **226** so that link **246** can slide with respect to tensioning arm **226**. Link **246** has a distal end coupled to slider **240** and a proximal end with teeth **248**. A lever **250** has a distal end rotatably coupled to tensioning arm **226**. The distal end of lever **250** is provided with teeth **252** that engage teeth **248** of the distal end of link **246**. As lever **250** is pivoted, the engagement of teeth **248, 252** causes the pivoting to be translated to sliding motion of link **246** and slider **240**. A leaf spring or other similar mechanism can be used to cause lever **250** to pivot back. Crimping assembly **238** can also include a cutting stop **254** cooperating with crimping edge **242** of slider **240** to crimp and cut the extension member.

[0094] In use, extension member is inserted into slot **228** and securing instrument **210** is moved down toward the cranium with the cranial flap clamp in the position shown in **FIG. 4**. First and second handles **212, 214** are pivoted to cause gripping and tensioning arms **224, 226** to move away from each other. This movement causes tensioning arm **226** to push against the outer surface of the second clamping member and clamping element **230** to be in the active position, thereby holding the extension member and drawing the first clamping member toward the second clamping member. With the first and second clamping members in the second position, crimping assembly **238** can be used to crimp and cut the extension member.

[0095] **FIGS. 15-23** show another embodiment of a securing instrument **260** for implantation of the cranial flap clamp **10, 110** according to the present invention. Although instrument **260** may be used with either cranial flap clamp **10, 110**, instrument **260** is particularly useful with a resorbable cranial flap clamp **110**. Securing instrument **260** may include first and second handles **262, 264**, which may be pivotably connected such that upon squeezing, the distal ends **274A, 276A** of the instrument **260** may spread apart from each other. As generally described in relation to the embodiment of **FIGS. 12-14**, the instrument **260** of this embodiment may further comprise a resilient element **266**, a locking mechanism provided to resist the biasing force of resilient element **266**, and numerous other elements as reference below. These elements may be arranged and operate in the same manner as previously described and thus they will generally not be described in similar detail in relation to the present embodiment.

[0096] As shown in **FIGS. 15** and **20**, tensioning arm **276** and second handle **264** may comprise a unitary member. In contrast, **FIG. 12** shows tensioning arm **226** and second handle **214** comprising more than one member, the two of which may be connected by a pin, screw or the like. As in previous embodiments, gripping and tensioning arms **276, 278** may be movable in response to movement of the first and second handles **262, 264**. Gripping and tensioning arms **274, 276** may constitute straight extensions from the distal ends of their respective handle. Alternatively, the arms **274, 276** may be curved to provide better access and visualization of the clamping area during use. In an exemplary embodiment, shown in **FIGS. 15** and **20**, the gripping and tensioning arms **274, 276** may have proximal and distal portions **274A, 274B** and **276A, 276B**, respectively, with the proximal and distal portions connected by offset portions **274C, 276C**. Thus, the distal portions **274B, 276B** are offset from the main body **260A** of the instrument **260**, allowing the distal portion of the instrument to be placed down into the incision while minimizing interference with the edges of the incision. This configuration further ensures that only the distal portion **260B** of the instrument **260** may contact the cranium during use.

[0097] Referring to **FIG. 17**, a clamping element **280** is operatively associated with slot **278**. As in previous embodiments, slot **278** may be sized so that the extension member **16, 116** may slide through both the gripping and tensioning arms **274, 276**. However, the clamp **282** in this particular embodiment has teeth **283** that may assist in securing the engagement of an extension member **16, 116** in slot **278**. Also as in previous embodiments, in order to cut or crimp the extension member **16, 116** after proper positioning, a cutting assembly **288** may be operatively associated with tensioning arm **276** and/or gripping arm **274**. The cutting assembly **288** described in relation to this particular embodiment may have all of the components as described above in **FIGS. 13** and **14**. A bottom view of the cutting assembly **288** is shown in **FIG. 23**.

[0098] As in previous embodiments, a lever **300** may also be provided with a distal end rotatably coupled to tensioning arm **276**. A detailed view of a lever **300** is shown in **FIG. 21**. A detailed view of the distal end of a lever **300** is shown in **FIG. 18**. Further, as seen in **FIG. 22**, link or push arm **296** may slide along a sliding slot **332** by means of a pin **330**.

[0099] The tension limiting assembly will now be described in more detail. Referring to **FIG. 15**, application instrument **260**, may include a tension limiting assembly **308**, which may be used to prevent the application instrument **260** from over-tensioning and thus damaging a cranial flap clamp **10**, **110** during installation. As previously described with respect to the clamp of **FIGS. 4** and **5**, pulling extension member **16** up while pushing the second clamping member **14** down may result in deformation of the first and second clamping members **12**, **14** and an increase in the tensile force in the extension member **16**. If the inner surfaces of either or both of the first and second clamping members **12**, **14** are concave, then movement from the unclamped to the clamped position may advantageously flatten out the inner surfaces so that more surface area contacts the inferior and/or superior surfaces of bone flap **26** and skull **38**. Mechanical deformation of the clamping members **12**, **14** may, however, require the application of force to the extension member **16** and second clamping member **14** in excess of the force required to simply move the first and second clamping members **12**, **14** toward each other. While it is desirable to apply sufficient force to deform the clamping members **12**, **14** so that a maximum surface area of each member contacts the inferior and/or superior surfaces of bone flap **26** and skull **38**, it is also desirable to limit the total amount of force applied to the clamping members so as to minimize the chance of damage to the clamping members **12**, **14** and/or the extension member **16**. This may be of particular importance when installing a cranial flap clamp made of resorbable material, which may be damaged by the application of tensile loads that would otherwise be acceptable in the metal clamp versions. Regardless of the material used for the clamp, however, it will be advantageous to provide an installation tool that will not damage the clamp during installation. Thus, the tension limiting assembly **308** may limit the maximum amount of tensile force that the stepped upper jaw or gripping arm **274** may apply to the extension member **16** and first clamping member **12**. This maximum tensile force should be selected to be sufficient to allow the desired seating of the clamping members **12**, **14**, while being less than a value that could result in undesirable damage to the clamp that would render it unusable or unacceptable for continued use in a patient.

[00100] As illustrated in **FIGS. 15** and **16**, the tension limiting assembly **308** may comprise a tension wire assembly **310** and a breakaway joint **324**. The tension wire assembly **310** may include a tension wire **312** having a ball end **314** connected to the gripping arm **274** at a ball end receiving slot **318** and a pin end **316** connected to the first

handle **262** at a pin end receiving slot **320**. The breakaway joint **324** may comprise a pinned connection disposed between arm **274** and first handle **262** that allows the gripping arm **274** and first handle **262** to be freely pivotable with respect to each other about the joint **324**. Since unrestricted pivoting would be undesirable during operation (*i.e.* it would not allow the transmission of tensioning forces from the first handle **262** to the gripping arm **274**, but rather the gripping arm **274** would simply pivot about the joint **324** when the first handle **262** is squeezed toward second handle **264**), tension wire **312** is installed between arm **274** and first handle **262** to act as a brace, so that when the first and second handles **262**, **264** are squeezed, the gripping and tensioning arms **274**, **276** are spread apart in a fashion similar to that described in relation to the instrument of **FIG. 12**.

[00101] The tension-limiting feature lies in providing a tension wire **312** that is at least partially extensible. Thus, when the gripping arm **274** is subjected to a clamping force in excess of a certain predetermined limit, the tension **312** wire may stretch, which in turn may allow the gripping arm **274** to pivot slightly about the break-away joint **324**, thereby preventing further clamping movement of the gripping arm **274** away from the tensioning arm **276**.

[00102] The tension wire **312** may have a first state in which it is substantially longitudinally rigid and a second state in which the wire is longitudinally extensible (*i.e.* stretchable). The tension wire **312** may assume the first state up to a certain predetermined tensile force, and may transition to the second state when subjected to tensile forces above that predetermined limit. This predetermined force limit may correspond to a maximum allowable force for the cranial flap clamp components.

[00103] Thus, in the first state, the wire **312** may hold the handle **262** and gripping arm **274** relatively rigid about the break-away joint **324**, allowing the direct transmission of clamping motion from the first handle **262** to the gripping arm **274** so that the instrument **260** may be used to clamp the components of a cranial flap clamp **10**, **100** to the targeted bone segments. In the second state, however, the tension wire **312** may stretch, allowing the gripping arm **274** to pivot about the first handle **262** (*i.e.* the gripping arm **274** “breaks away” from the first handle **262**), thereby preventing the transmission of substantial additional clamping motion from the first handle **262** and the gripping arm **274**. In this state, the distal end **274A** of the tensioning arm **274** remains substantially stationary with respect to the distal end **274B** of the tensioning arm **276**, even as the first and second handles **262**, **264** are squeezed ever tighter together by the user. Thus, the tension limiting assembly **308** automatically prevents the user from inadvertently applying too high a force to the clamp during installation.

[00104] The amount of force required to move stepped upper jaw **276** relative to the first handle **262** about the breakaway joint **324** may be referred to as the breakaway force of the instrument **260**. As previously noted, this breakaway force may correspond to a

predetermined and/or maximum allowable tensile force that may be applied to the extension member **16, 116** by the gripping and tensioning arms **274, 276** as the cranial flap clamp **10, 110** is secured.

[00105] It is noted that tension wire **312** may be connected to the gripping arm **274** and first handle **262** using any suitable end components, or combination of components. For instance, the tension wire **312** may have a first end that is oblong in shape, and a second end that is a cylindrical solid. Further, the tension wire **312** may be attached to the gripping arm **274** and first handle **262** with any suitable attachment structure. Further, instead of a receiving slots **318** and **320**, attachment locations may include, but are not limited to, notches, bores, channels, or a combination thereof. The dimensions of an attachment location should correspond to the dimensions of the corresponding end of the tension wire **312**.

[00106] In use, a cranial flap clamp extension member **16, 116**, may be inserted into slot **278** and securing instrument **260** may be moved down toward the cranium with the cranial flap clamp in the position shown in **FIG. 4**. Referring back to **FIG. 15**, first and second handles **262, 264** may then be squeezed together to cause gripping and tensioning arms **274, 276** to move away from each other. This movement may cause tensioning arm **276** to push against the outer surface of the second clamping member **14** and clamping element **280** to be in the active position, thereby holding the extension member **16, 116** and pressing the first clamping member **12** toward the second clamping member **14**. The tensioning force applied by gripping arm **274** to extension member **16, 116** creates a moment in gripping arm **274** about breakaway joint **324**. This moment may initially be counteracted by the tension limiting assembly **308**, thus allowing the first handle **262** and gripping arm **274** to operate as a unitary structure about pivot joint **326**. This operation will proceed until the tensioning force applied between the extension member **16, 116** and second clamping member **14** exceeds the predetermined limit of the tension wire **312**. Upon the application of additional force, as previously discussed, the tension wire **312** will stretch, allowing gripping arm **274** to pivot about breakaway joint **324**, and maintaining the distal end **274A** of gripping arm **274** to remain substantially axially stationary with respect to the extension member **16, 116**. In this manner, forces exceeding the predetermined limit of the tension wire **312** result in no additional clamping force applied to extension member **16, 116** and second clamping member **14**.

[00107] The tension limiting assembly **308** may be designed for a specific model or embodiment of a cranial flap clamp **10, 110**, so that the maximum application force applied to a particular cranial flap clamp **10, 110** is restricted to a predetermined value that corresponds to the specific model or embodiment. For example, the tension limiting assembly **308** may include a tension wire **312** having super elastic properties and a large region of constant force under increased strain. A nitinol tension wire **312**, for instance,

having an elongation of about eight percent before rupture may be a suitable tension wire **312** for the tension limiting assembly **308** of **FIGS. 15** and **16**. Similarly, a stainless steel constant force spring or “negator” spring may be a suitable tension wire **312**.

[00108] Furthermore, the cross-sectional area of a tension wire **312** may effect the tension limiting properties of the instrument **260**. For instance, a tension wire **312** having uniform diameter greater than a second tension wire **312** of uniform diameter will provide greater cross-sectional area and transmit greater tensile force before undergoing super elastic deformation. A nitinol tension wire **312**, may therefore have a uniform cross-section that is configured and dimensioned for a cranial flap clamp of a particular size and/or material composition. A non-limiting range of diameters that may be suitable for a nitinol tension wire **312**, such as the one shown in the assembly of **FIG. 15**, may range from about .25 mm to about 2.5 mm, which may withstand a maximum tensile force from about 26 N to about 2540 N before super elastic deformation. More particularly, where the instrument of **FIG. 15** may be used with a resorbable and/or flexible cranial flap clamp a nitinol tension wire **312** having a diameter of about 0.027 inches may be suitable. A nitinol wire **312** of about 0.027 inches in diameter may have be able to withstand a maximum tensile force of about 191 N before super elastic deformation.

[00109] Additionally, the geometry of the tension wire assembly **308** with respect to the central joint **328**, may be adjusted to adjust the tension limiting properties of the assembly. For instance, moment **M** about the central joint **326** equals the tension in the tension wire **312** (*i.e.*, the force acting on gripping arm **274**) multiplied by the tangential distance between the tension wire **312** and the central joint **326** (*i.e.*, the length of the gripping arm **274**). As the tangential distance of the tension wire **312** from the central joint **326** increases, a smaller force acting on the gripping arm **274** is needed to provide an equivalent moment. Thus, a smaller diameter tension wire **312** may be used to transmit equivalent force to the gripping arm **274**. Alternatively, changing the geometry of the tension wire assembly **308** with a given nitinol tension wire **312** may provide different tension limiting properties. For example, a tension wire assembly **308** with a nitinol tension wire **312** having a ball end **314** fixed at a ball end receiving slot **318** on the gripping arm **274** and a pin end **316** that may be selectively fixed at one of multiple pin end receiving slots **320** on the first handle **262** may provide a user with a device having controllably variable tension limiting capabilities. A ball end **314** may be beneficial in that it provides a smaller end for attachment compared to other shaped ends, and subsequently may be inserted in a relatively smaller ball end receiving slot **318**. This may be advantageous when the ball end receiving slot **318** is situated in a relatively narrow portion of the instrument **260**.

[00110] A tension limiting assembly **308** as illustrated in **FIG. 15** may also be designed to selectively limit the amount of force applied to a cranial flap clamp **10**, **110**

within a predetermined range of continuous and/or discrete range of values. Thus, for example, more than one nitinol tension wire **312** may be used to augment the tension limiting capabilities of extension instrument **260**. Moreover, where the tension limiting assembly **308** comprises more than one nitinol tension wire **312**, each nitinol tension wire **312** may have substantially the same physical and mechanical properties, or two or more of the nitinol tension wires **312** comprising the tension limiting assembly **308** may have different physical and/or mechanical properties. Furthermore, the nitinol tension wire **312** also may be removably secured to the extension instrument **260** so that another nitinol tension wire **312** configured and dimension for a cranial flap clamp of a different size and/or material composition may be used with the extension instrument **260**. Thus, for example, two cranial flap clamps of similar size but different material compositions may each have a corresponding nitinol tension wire **312** for use in the tension limiting assembly **308** of **FIG. 15**.

[00111] Tension limiting assembly **308** may further be set with an appropriate factor of safety to ensure, for example, that the extension member **16, 116** of the clamp remains within the proportional limit of the structure, and/or that any yielding by the extension member **16, 116** does not reach an unacceptable level that compromises the integrity of the structure. For instance, one factor of safety may be based on the ratio of the stress at the proportional limit of the post divided by the allowable stress in the post. Such a factor of safety for a resorbable clamp may range from about 1.5 to about 10, while a similar factor of safety for a titanium clamp may range from 1.5 to 10. In one embodiment of the instrument in **FIG. 15**, the tension limiting assembly **308** may have a factor of safety a value of about 1.5. In another embodiment, the factor of safety may be about 10.

[00112] Referring to **FIG. 19**, the first handle **262** of the instrument **260** may have a palm rest **322**, which may be configured and adapted to comfortably and securely rest against an anterior portion of a user's hand, so that the user's hand may be used to controllably squeeze the first handle **262** toward the second handle **264**. The first handle **262** may also include a structure such as a stop **328** that may provide a surface to oppose sliding of the user's hand toward the distal end of the instrument when either the first handle **262** and second handle **264** are squeezed together or the first handle **262** and the lever arm **300** are squeezed together. Stop **328** also may provide a location for attachment for tension wire **312**, which is the pin end receiving slot **320** in embodiment in **FIG. 19**. The stop **328** may be configured to lie in substantially the same plane as the first and second handles **262, 264**, which may facilitate the transfer of forces to the cranial flap clamp along the longitudinal axis of the clamp and in a manner substantially free from torsional loading. For instance, as shown in **FIG. 6**, second clamping member **114** may be configured to slide with respect to extension member **116** toward the first clamping member **120**. Torsional loading of extension member **116** and/or second member **114** may damage structures on

either the second member or extension member **116** that may be used to secure the clamp assembly. For example, one or more teeth on the extension member **116** may be configured to interlock with structures contained on or in the second member **114** to lock the assembly. Torsional loading of the extension member **116** may cause the teeth to
 5 weaken or deform or break so that the cranial flap clamp may not be reliably secured.

[00113] **FIG. 19** also shows a pin end receiving slot **320** where a pin end **316** of a tension wire **312** may attach to the first handle **262**. A tension wire **312** may pass through a portion of the pin end receiving slot **320** while a pin end **316** is inserted in the slot. First handle **262** may also attach to the lower handle **264** via the central joint **326**, and may
 10 further attach to gripping arm **274** via breakaway joint **324**. First handle **262** may also have a through-bore **334B** to correspond with through-bore **334A** in gripping arm **274** (see **FIG. 15**) to form a common bore **334**. A pin (not shown) or other equivalent structure may be inserted into the common bore **334** to prohibit the distal ends **274A**, **276A** of the gripping arm **274** and tensioning arm **276** from separating when the first and second handles **262**,
 15 **264** are actuated.

[00114] Another embodiment of an instrument **260** having a tension limiting assembly **308** is shown in **FIGS. 24A-25B**. In this embodiment, the tension limiting assembly **308** may comprise a cantilever beam **350**. The cantilever beam **350** may have a proximal end **352** and a distal end **354**, with a humped body **356** extending therebetween.
 20 Beam **350** may also have a central bore **358** and a distal bore **360**. Body **356** may be generally curved to more effectively distributes stress loads upon the beam **350** during use. Beam **350** may also be appropriately shaped to effectively accommodate the shape of an adjacent component of instrument **260**. Beam **350** may be made out of a suitable metal or alloy, such as stainless steel.

[00115] In use, beam **350** may be placed in engagement with gripping arm **274**, which may occur in slot **370**, as shown in **FIGS. 24A-24B**. Gripping arm **274** may have primary beam bores **362**, **364**, which may be aligned with central bore **358** and distal bore **360**, respectively. Beam securing pins **366**, **368** may be inserted through central bore **358** via primary beam bore **362**, and through distal bore **360** via primary beam bore **364**,
 30 respectively.

[00116] Functionally, a tension limiting assembly **308** utilizing a cantilever beam **350** may be substantially identical to an assembly **308** utilizing a tension wire **312**. Generally, as first and second handles **262**, **264** may be squeezed together to cause gripping and tensioning arms **274**, **276** to move away from each other, the tensioning force applied by
 35 gripping arm **274** to an extension member **16**, **116** may create a moment in gripping arm **274** about breakaway joint **324**. Such force interactions are discussed in more detail above. As a tension wire **312** serves to counteract and/or distribute forces on the gripping arm **274**, similarly so may a cantilever beam **350** used as discussed above. It should also

be mentioned that a single instrument **260** may utilize a tension wire **312** and a cantilever beam **350** interchangeably.

[00117] The invention described and claimed herein is not to be limited in scope by the specific embodiments herein disclosed, since these embodiments are intended solely
5 as illustrations of several aspects of the invention. Any equivalent embodiments are intended to be within the scope of this invention. Indeed, various modifications of the invention in addition to those shown and described herein will become apparent to those skilled in the art from the foregoing description. It is envisioned that the tension limiting properties of the application instrument may be useful for other surgical instruments, hand
10 tools, or other mechanical applications where it may be desirable to transmit near constant forces to an object or work piece. Such modifications are also intended to fall within the scope of the appended claims.

WHAT IS CLAIMED

1. A securing instrument for a cranial flap clamp comprising:
first and second handles pivotally associated with each other;
a gripping arm, and a tensioning arm, the gripping arm operatively
5 associated with the first handle and the tensioning arm operatively
associated with the second handle; the gripping and tensioning arms
being movable in response to movement of the first and second handles;
the gripping and tensioning arms each further having proximal and distal portions,
the distal portions having a recess extending therethrough for receiving an
10 extension member of the cranial flap clamp;
a clamping assembly operatively associated with the recess and having an inactive
configuration in which the clamping assembly allows the extension member
to slide in the recess, and an active configuration in which the assembly
fixes the extension member in the recess;
15 a crimping element operatively associated with at least one of the gripping and
tensioning arms for crimping the extension member, the crimping element
further having first and second crimping members; and
a tension limiting assembly, comprising an extendable tension element having first
and second ends, the first end releasably attachable to the first handle at a
20 first location and the second end releasably attachable to the gripping arm,
wherein the first handle and the gripping arm are connected at a pivot joint;
wherein squeezing the first and second handles together configures the clamping
assembly to the active configuration.
2. The securing instrument of **claim 1**, wherein the first and second ends of the
25 extensible tension element engage the first handle and the gripping arm to allow the handle
and arm to pivot with respect to each other in a first direction and to resist pivoting in the
opposite direction.
3. The securing instrument of **claim 2**, wherein the tension element resists pivoting of
the handle and arm in the first direction until about 15 newtons (N) is applied to the distal
30 portion of the gripping arm via the handles.
4. The securing instrument of **claim 3**, wherein when a force greater than about 15 N
is applied via the handles to the distal portion of the gripping arm, the tension element
stretches to allow the handle and arm to pivot in the first direction.

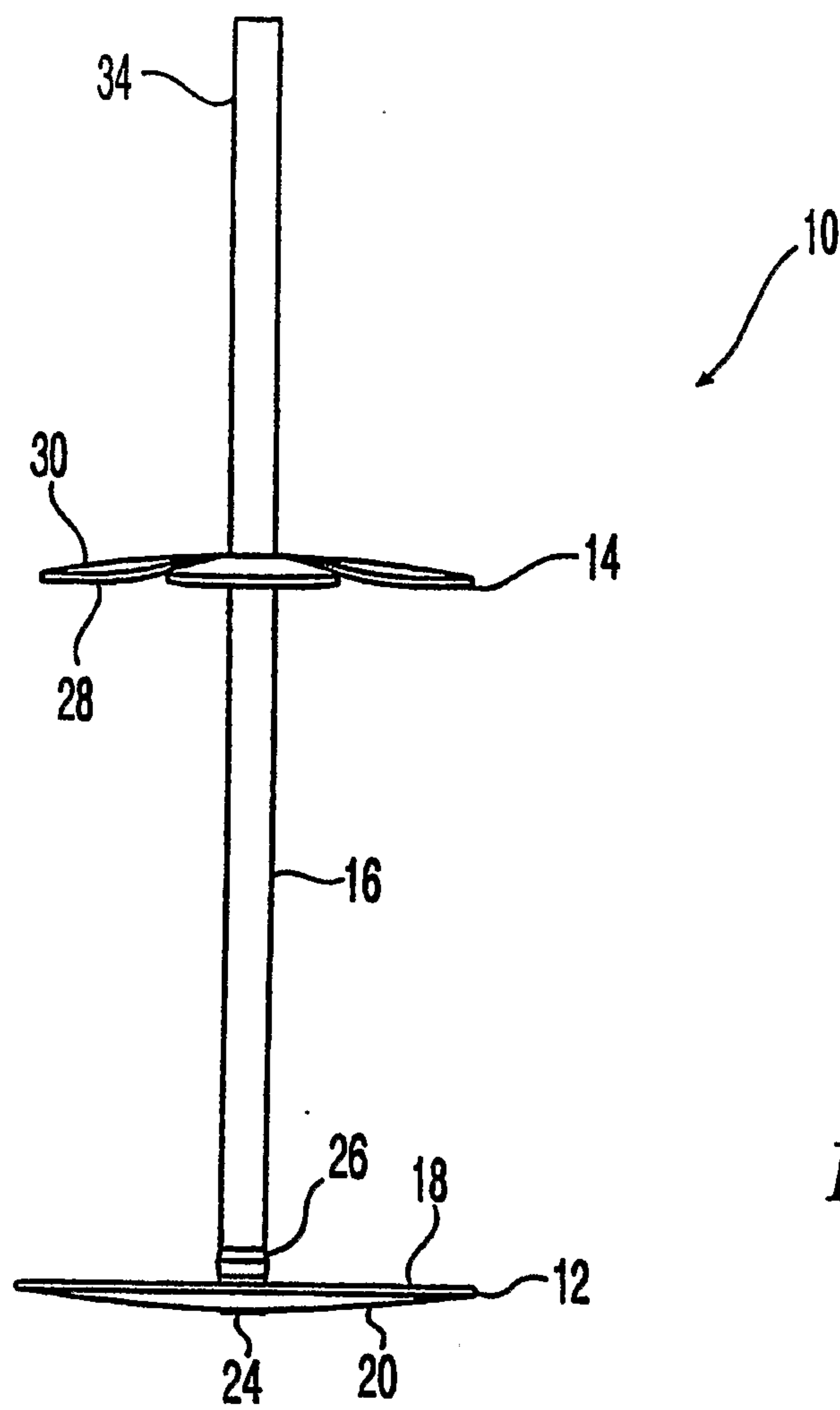
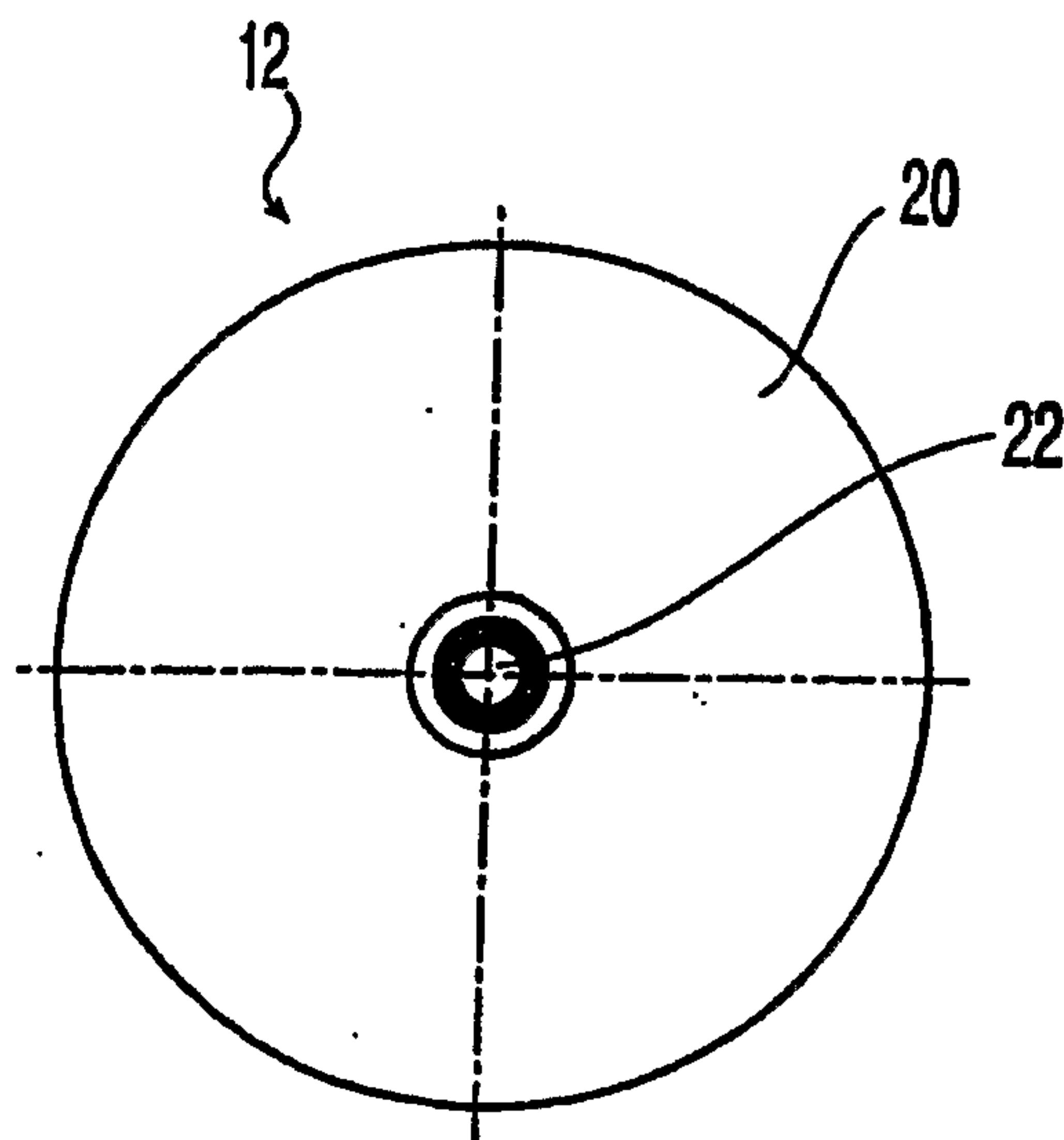
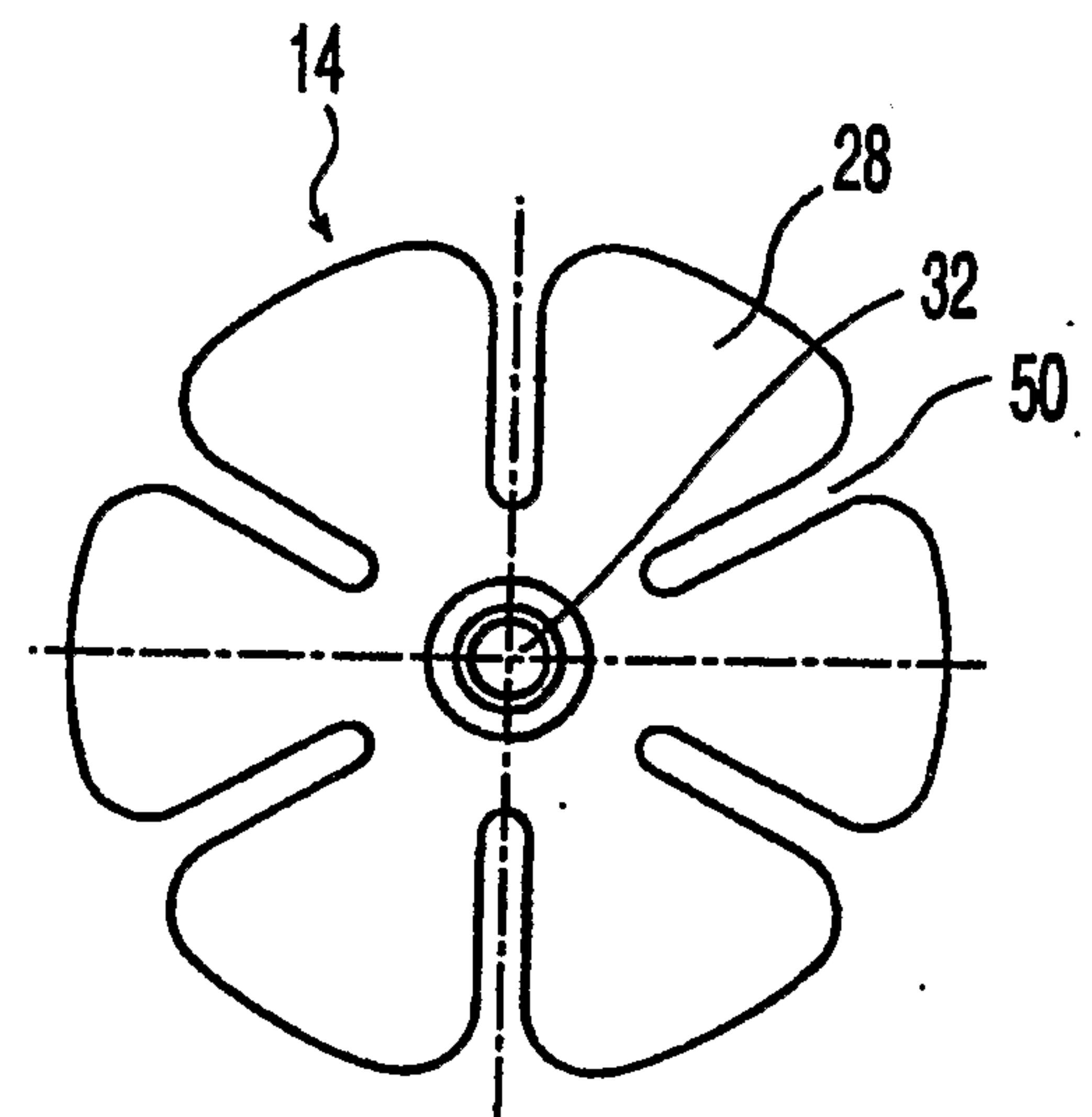
5. The securing instrument of **claim 4**, wherein after the handle and arm pivot in the first direction, further force applied via the handles to the distal portion of the gripping arm causes the tension element to stretch, with substantially no additional force transmitted to the cranial flap clamp.
- 5 6. The securing instrument of **claim 1**, wherein the tension element comprises a nitinol wire having a diameter of from about 0.25 mm to about 2.5 mm.
7. The securing instrument of **claim 6**, wherein the nitinol wire has a maximum strain of about 5% to about 11% before rupture.
8. The securing instrument of **claim 1**, wherein at least one of the first and second
10 ends of the tension element comprises a ball end.
9. The securing instrument of **claim 1**, wherein at least one of the first and second ends of the tension element comprises a pin end.
10. The securing instrument of **claim 1**, further comprising a second tension element having first and a second ends, each end having an attachment element, wherein the first
15 end is attachable at the first handle and the second end is attachable to the gripping arm.
11. The securing instrument of **claim 10**, wherein at least one tension element comprises a nitinol wire.
12. The securing instrument of **claim 10**, wherein the first and second tension elements have substantially different compositions.
- 20 13. The securing instrument of **claim 10**, wherein the first and second tension wires have substantially different tensile strengths.
14. The securing instrument of **claim 10**, wherein the first and second tension wires have substantially different cross-section diameters.
15. The securing instrument of **claim 1**, wherein the tension limiting assembly
25 comprising a cantilever beam, wherein the cantilever beam is releasably attachable to the gripping arm.

16. The securing instrument of **claim 15**, wherein the cantilever beam is substantially curved.
17. The securing instrument of **claim 15**, wherein the cantilever beam is comprised of stainless steel.
- 5 18. A kit for use with a cranial flap clamp, comprising:
the securing instrument of **claim 1**;
a plurality of tension elements, at least one tension element having a first and
second end, the first end having an attachment element for engaging the
first arm and the second end having an attachment element for engaging
10 the gripping arm;
wherein at least two of the plurality of tension elements have force/strain ratios that are substantially unequal.
19. The kit of **claim 18**, wherein at least one tension element comprises a nitinol wire.
- 15 20. The kit of **claim 18**, wherein at least two of the plurality of tension elements are comprised of substantially the same material.
21. The kit of **claim 18**, wherein at least one of the plurality of tension elements comprises a nitinol wire and a second of the plurality of tension elements comprises a constant-force spring.
- 20 22. The kit of **claim 18**, wherein at least two of the plurality of tension elements have substantially different tensile strengths.
23. The kit of **claim 18**, wherein at least one of the plurality of tension elements is a cantilever beam.
24. A securing instrument for a cranial flap clamp comprising:
a first handle associated with a first clamping arm and a second handle
25 associated with a second clamping arm, the first and second handles being pivotally connected;
the first and second clamping arms each further having a distal portion, the distal portions each further configured to receive at least a portion of an extension element of the cranial flap clamp;

an extension element-clamping assembly operatively associated with the recess of
 at least the first clamping arm; the assembly configured to selectively
 engage the extension element; and
 a clamp-engaging surface associated with the second clamping arm, the clamp-
 5 engaging surface configured to contact a clamp surface of the cranial flap
 clamp;
 a tension limiting assembly, comprising an extendable tension element having first
 and second ends, the first end releasably attachable to the first handle at a
 first location and the second end releasably attachable to the first clamping
 10 arm; wherein the first clamping arm is pivotably associated with the first
 handle
 wherein when the extension element-clamping assembly engages the extension element
 and the clamp-engaging surface contacts the clamp surface, moving the handles with
 respect to each other causes the extension element and the clamp surface to move with
 15 respect to each other.

25. A cranial flap clamp system comprising:
 at least one cranial flap clamp comprising first and second skull clamping elements
 and an extension element configured to connect the clamping elements;
 a cranial flap clamp installation instrument comprising:
 20 a first handle associated with a first clamping arm and a second handle
 associated with a second clamping arm, the first and second handles being
 pivotally connected, the first and second clamping arms each further having
 a distal portion, the distal portions each further configured to receive at least
 a portion of an extension element of the cranial flap clamp;
 25 an extension element-clamping assembly operatively associated with the recess of
 at least the first clamping arm; the assembly configured to selectively
 engage the extension element;
 a clamp-engaging surface associated with the second clamping arm, the clamp-
 engaging surface configured to contact one of the first and second skull
 30 clamping elements; and
 a tension limiting assembly, comprising an extendable tension element having first
 and second ends, the first end releasably attachable to the first handle at a
 first location and the second end releasably attachable to the first clamping
 arm; wherein the first clamping arm is pivotably associated with the first
 35 handle.
 wherein when the extension element-clamping assembly engages the extension element
 and the clamp-engaging surface contacts the clamp surface, moving the handles with

respect to each other causes the extension element and the clamp surface to move with respect to each other.

*Fig. 1**Fig. 2**Fig. 3*

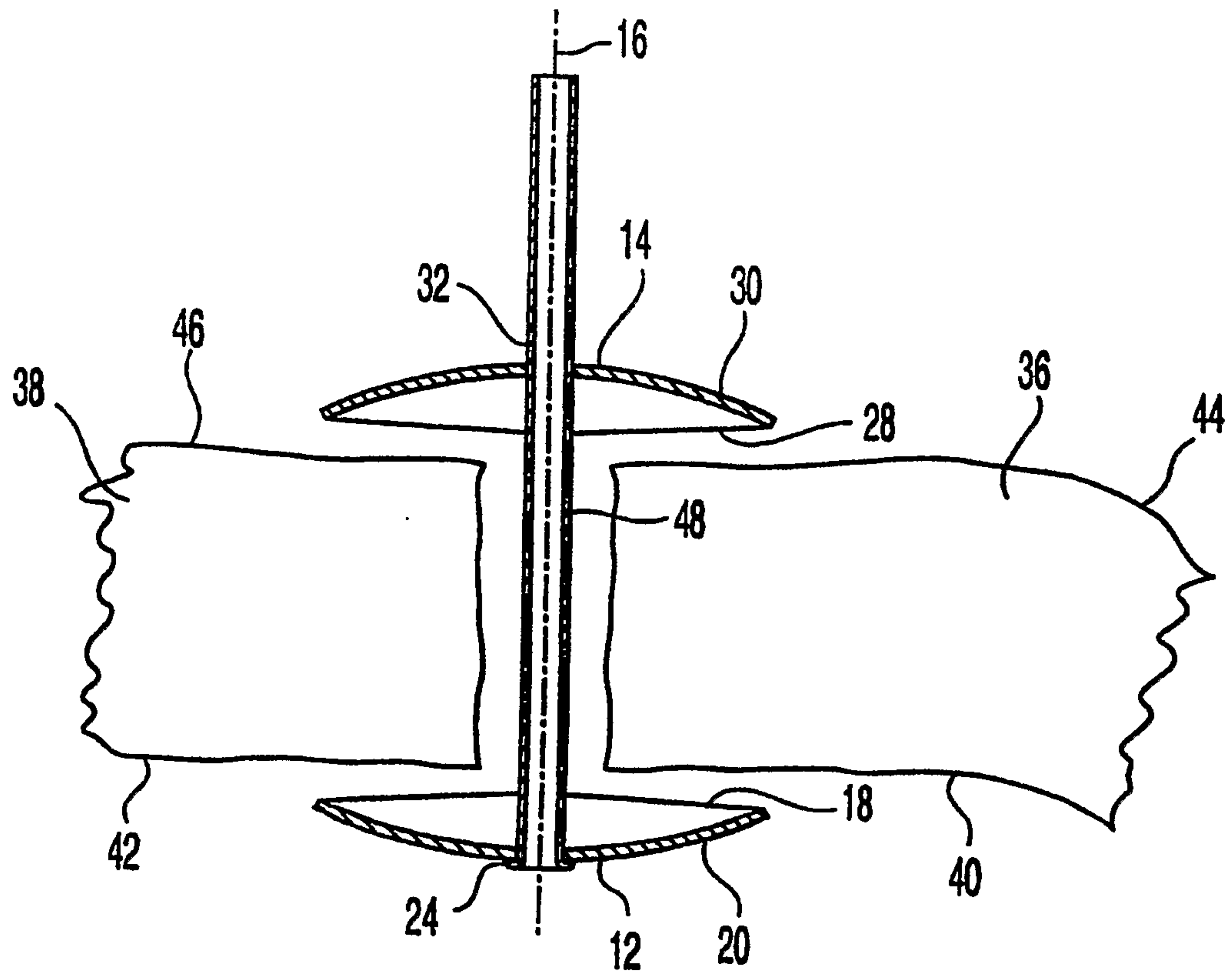


Fig. 4

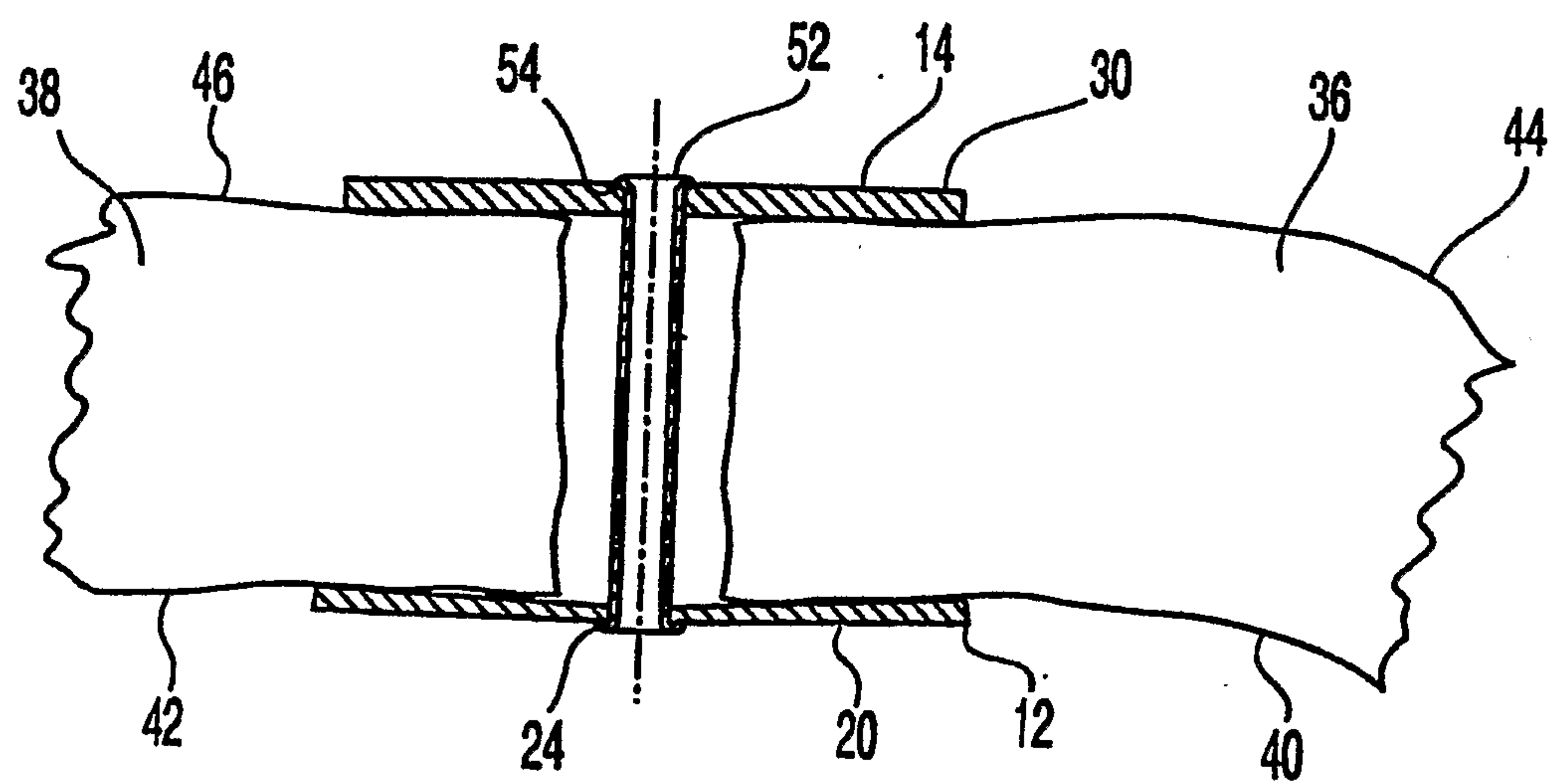
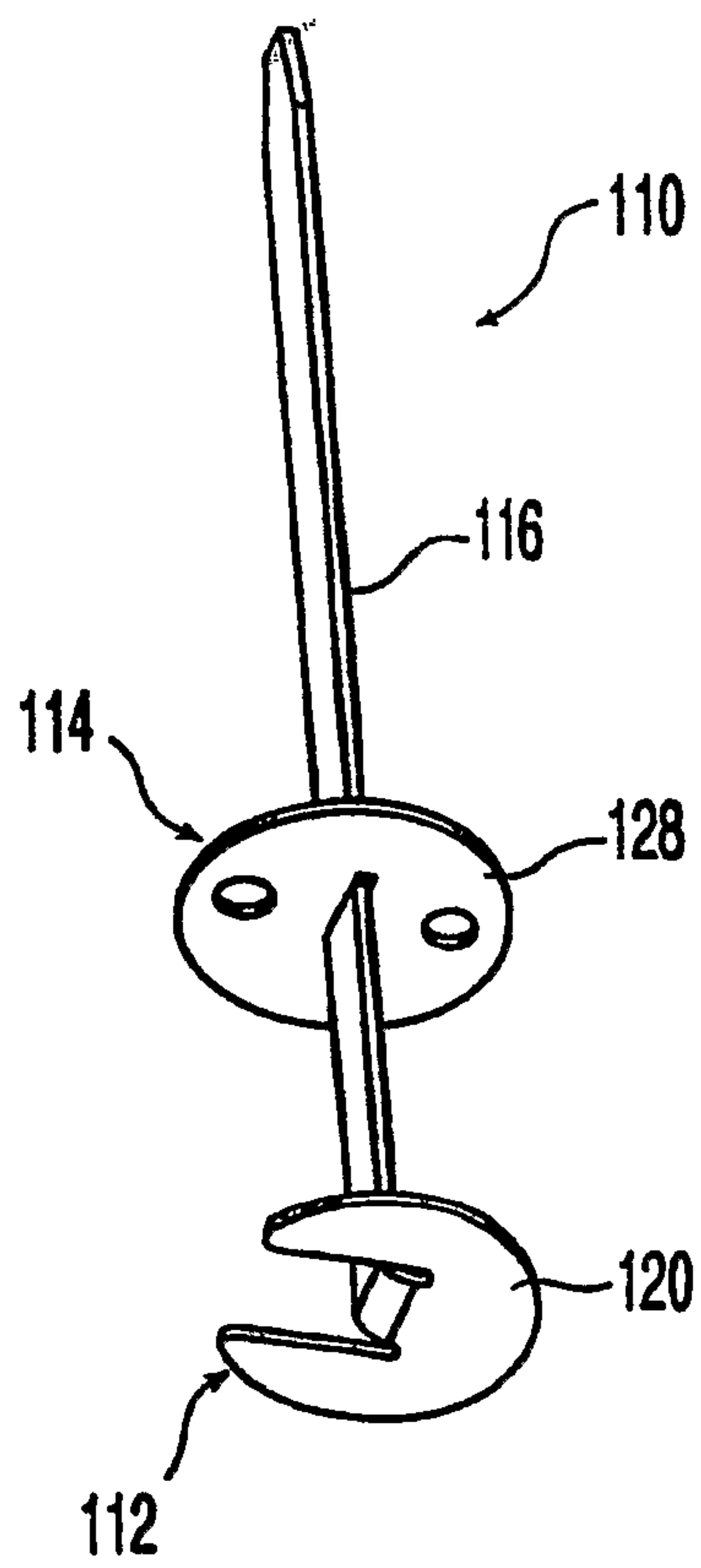
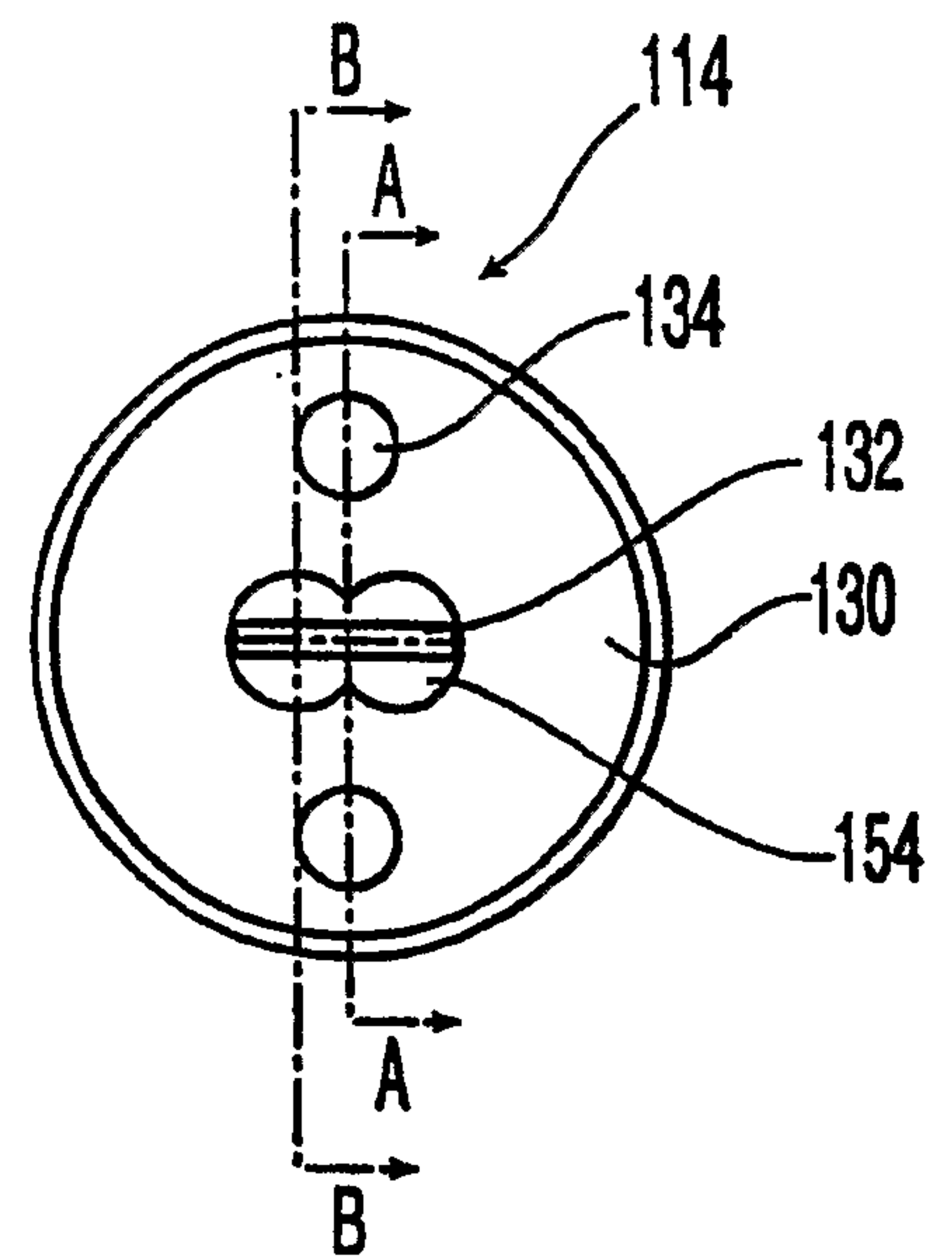
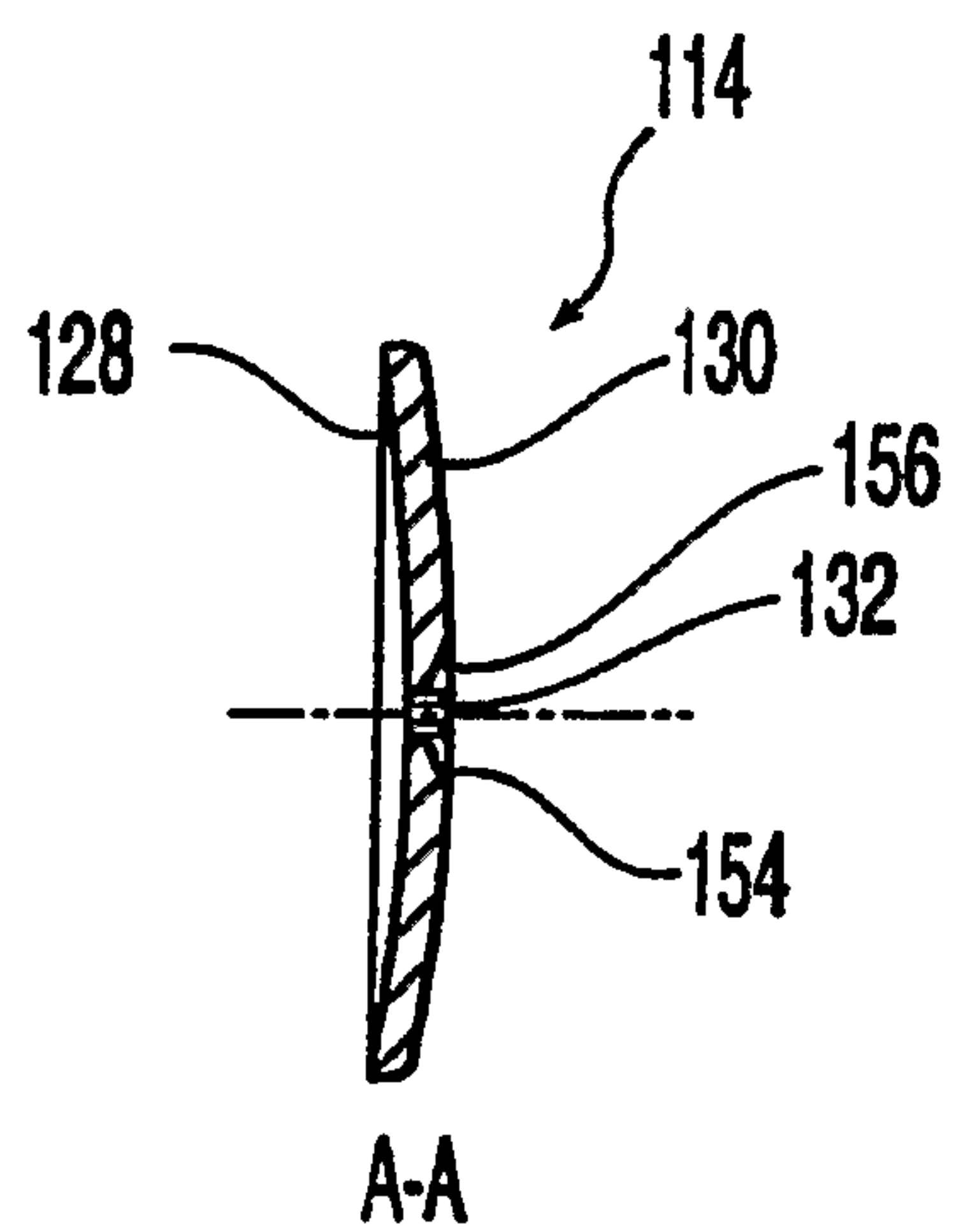
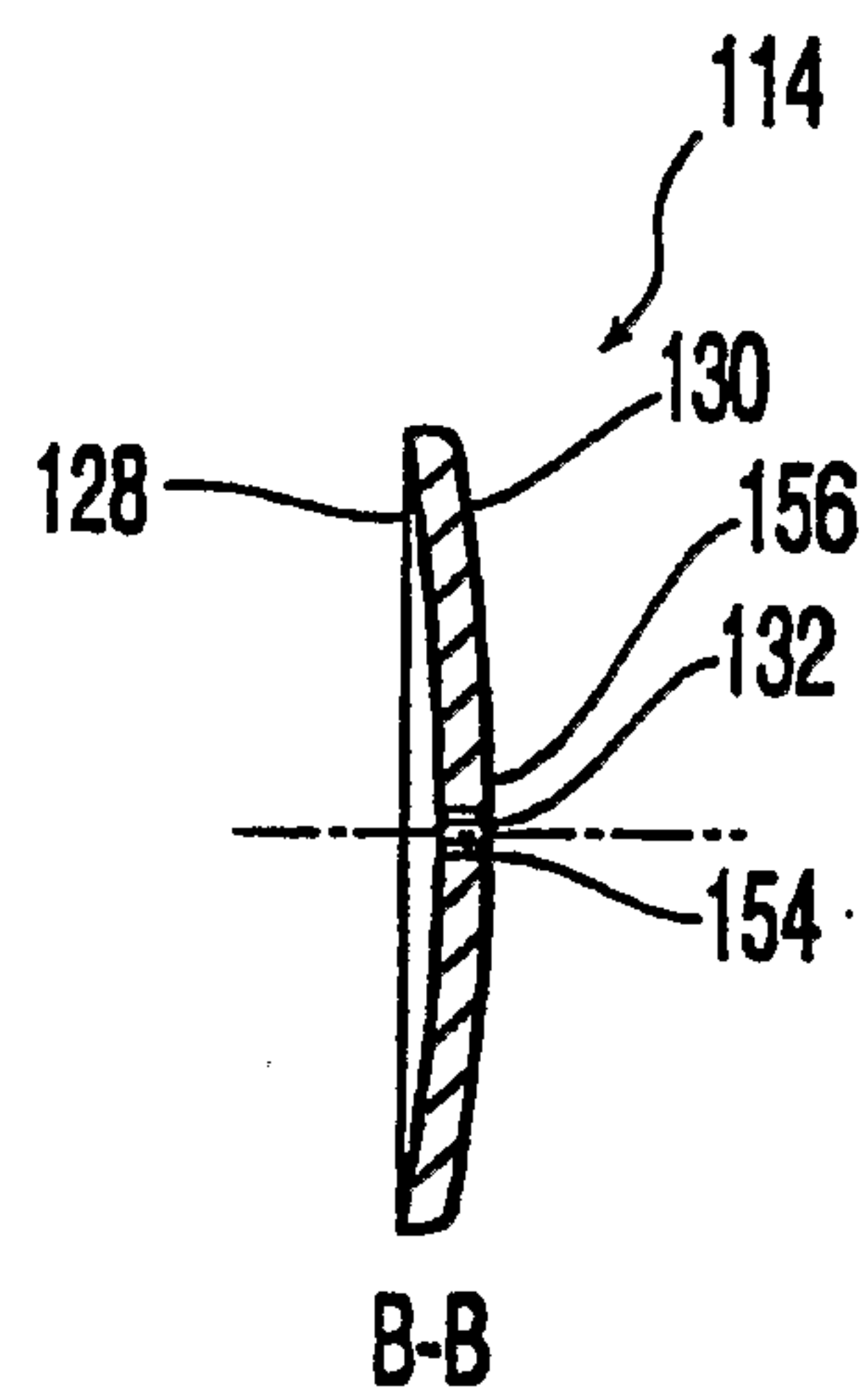
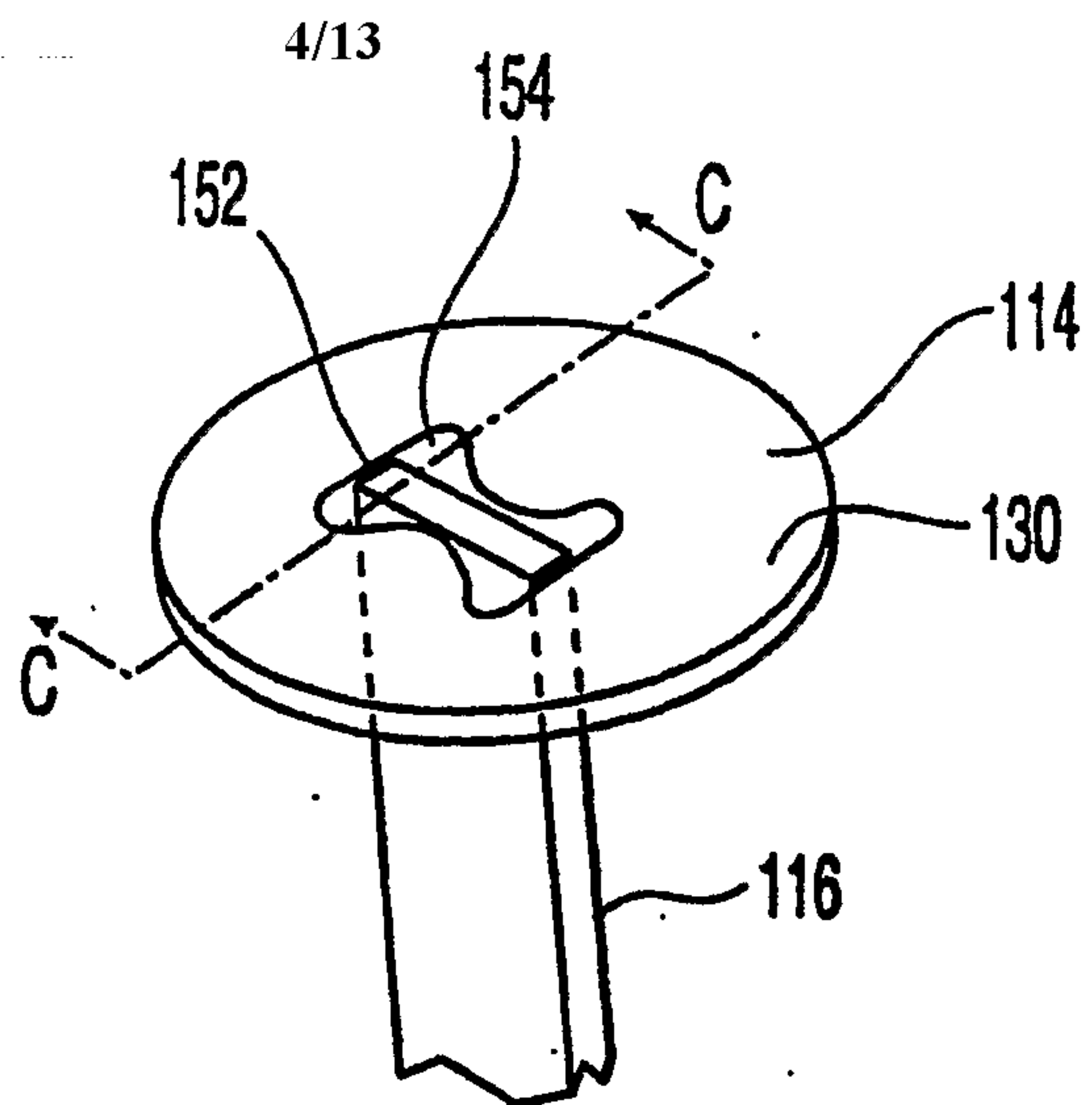
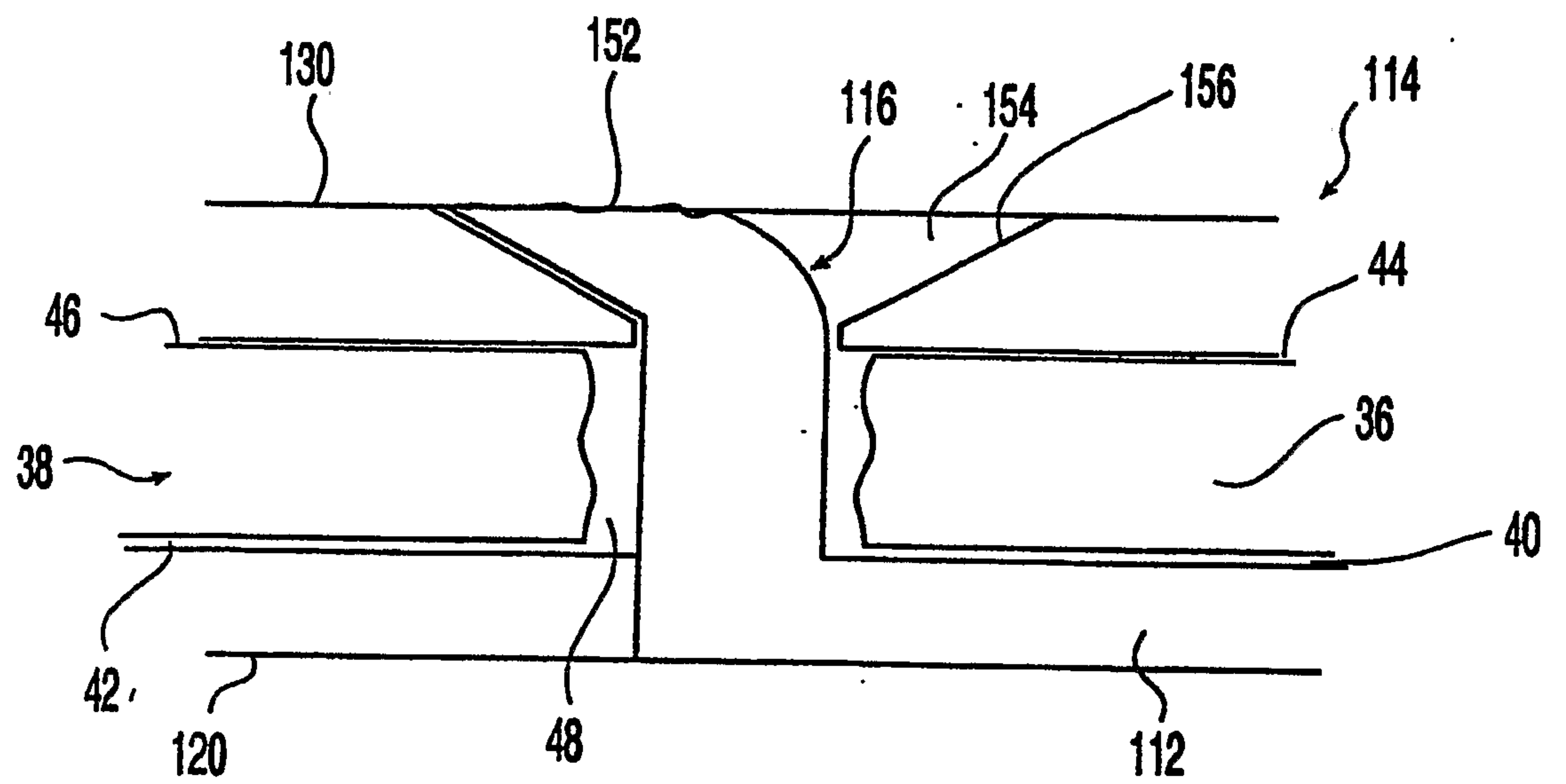
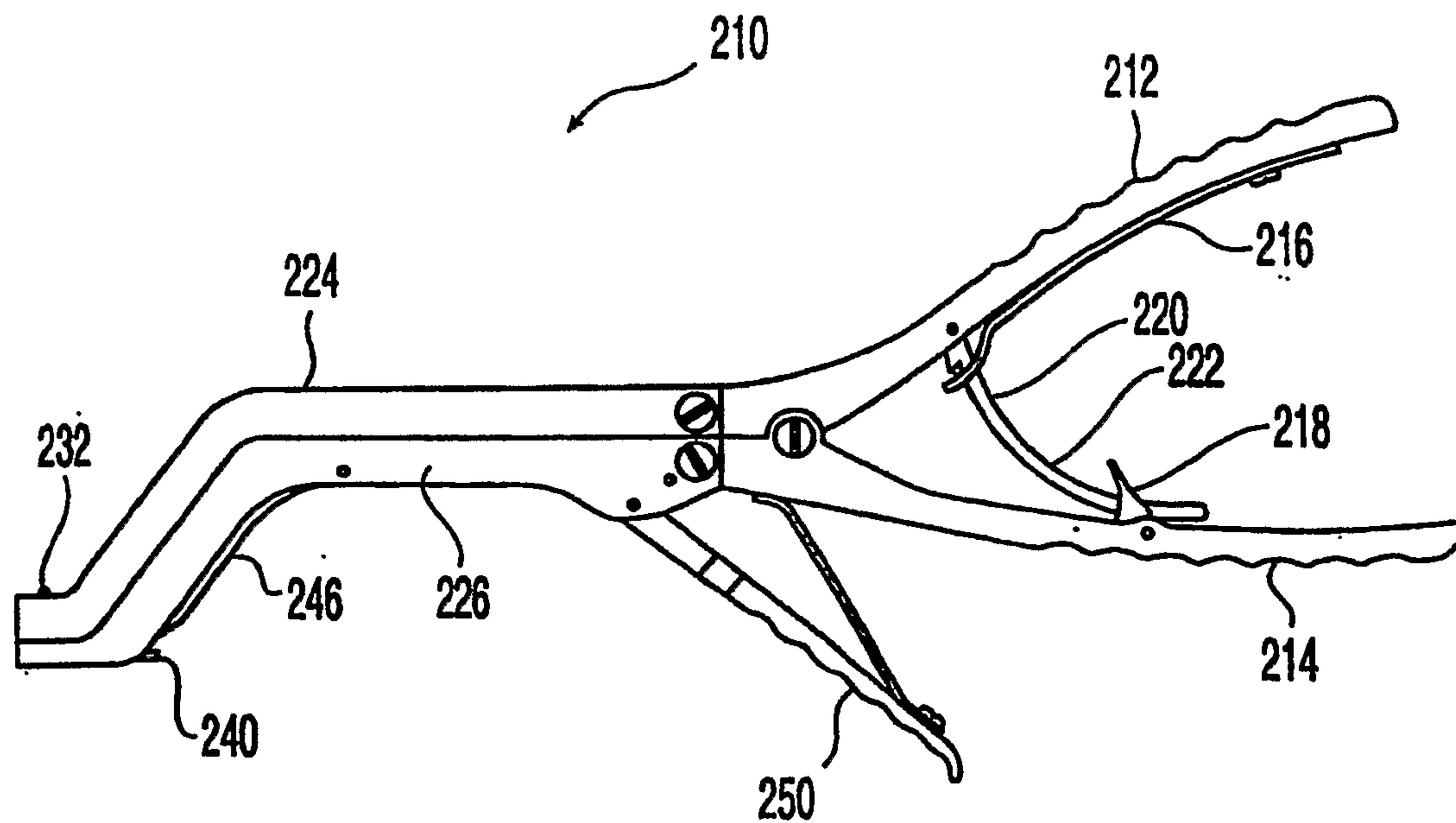
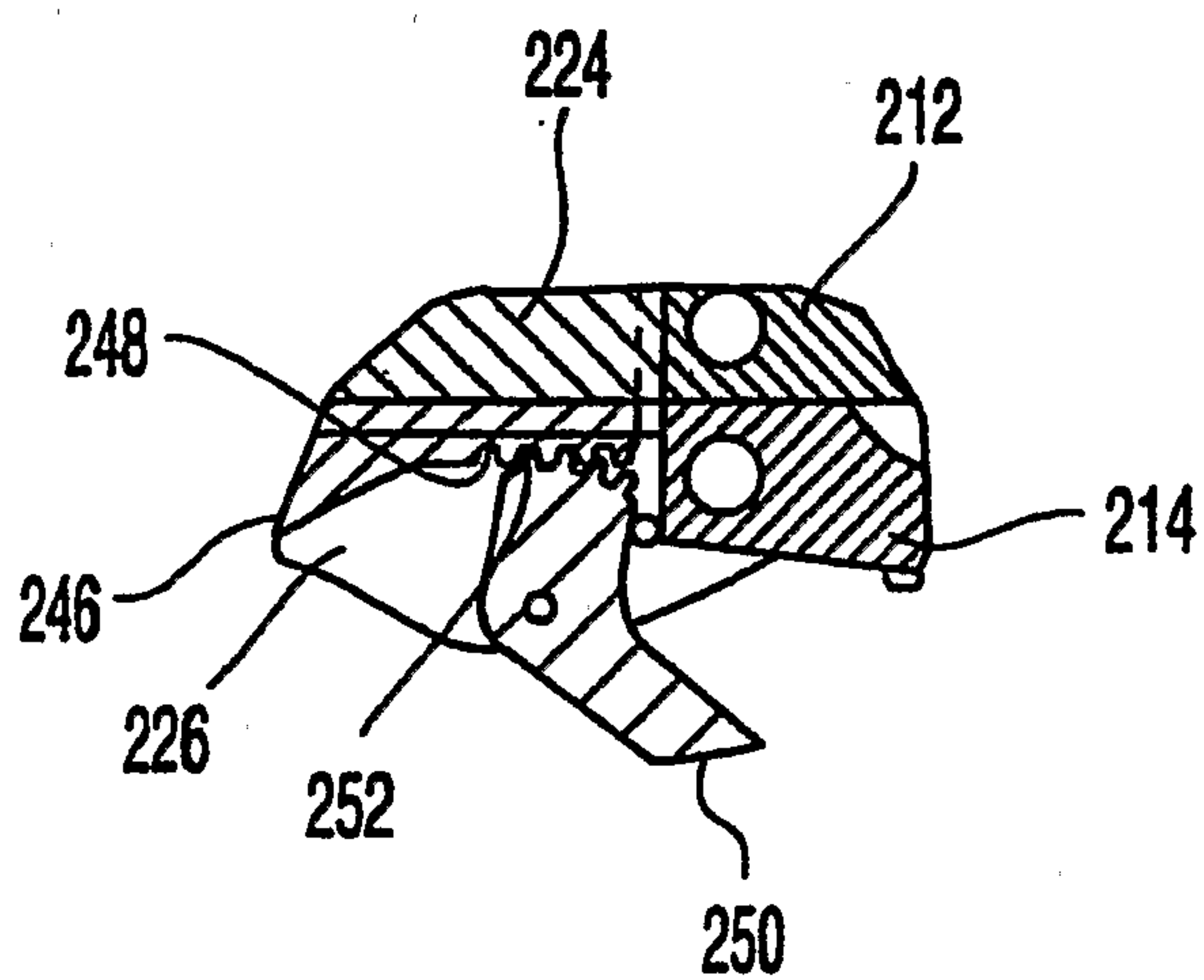
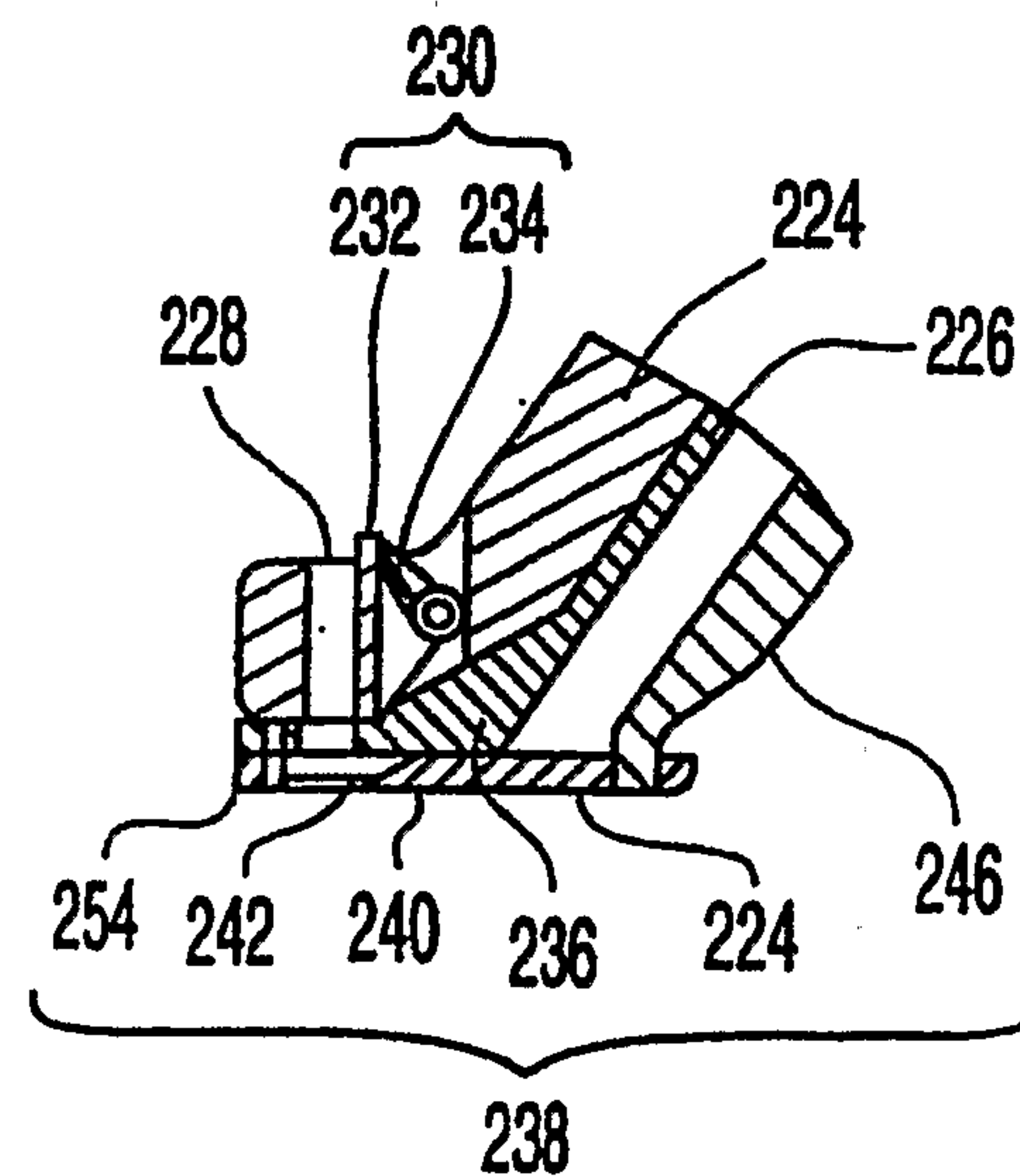
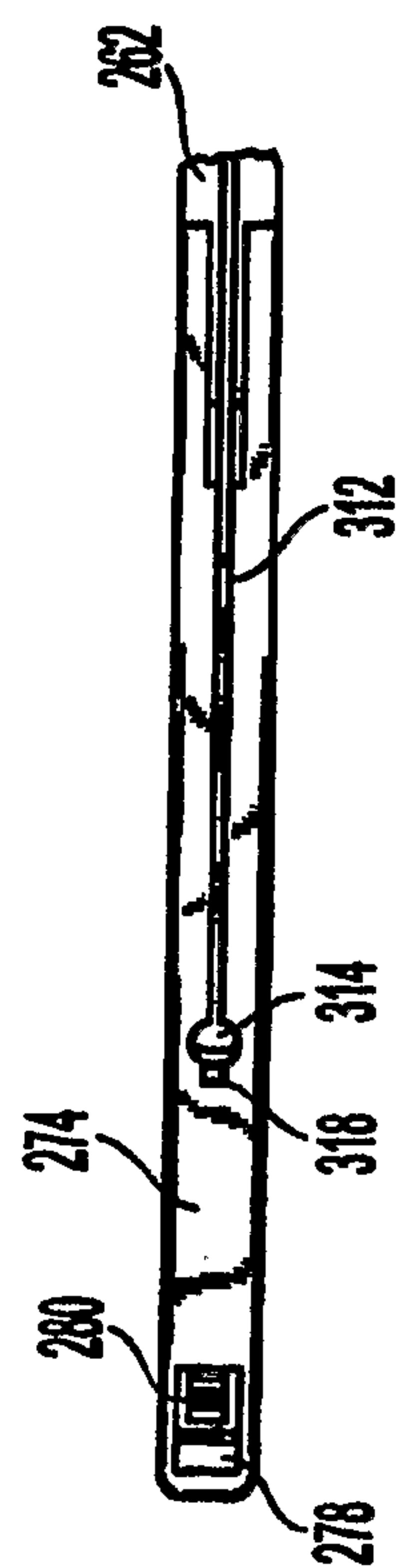
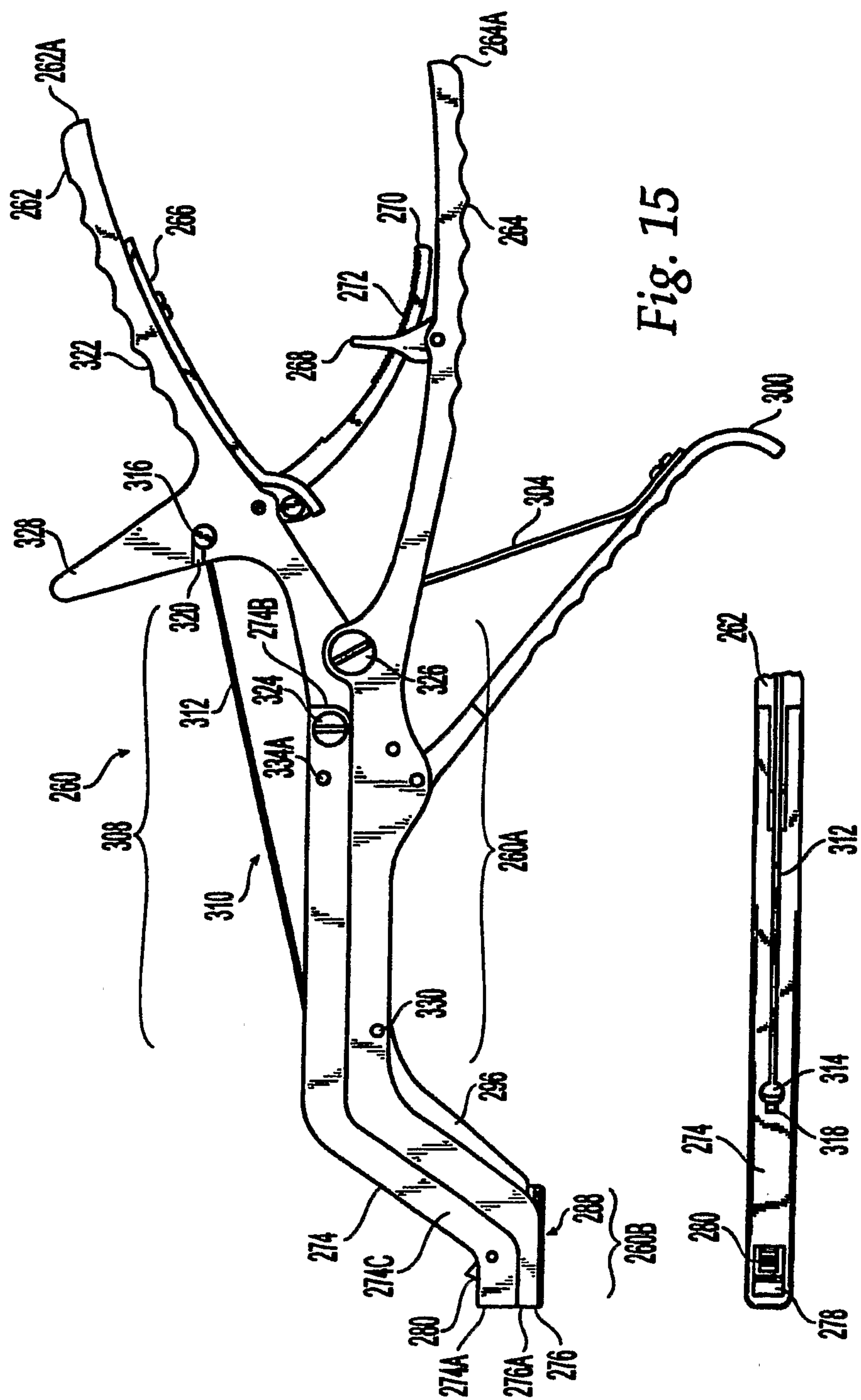


Fig. 5

*Fig. 6**Fig. 7**Fig. 8**Fig. 9*

*Fig. 10**Fig. 11*

*Fig. 12**Fig. 14**Fig. 13*



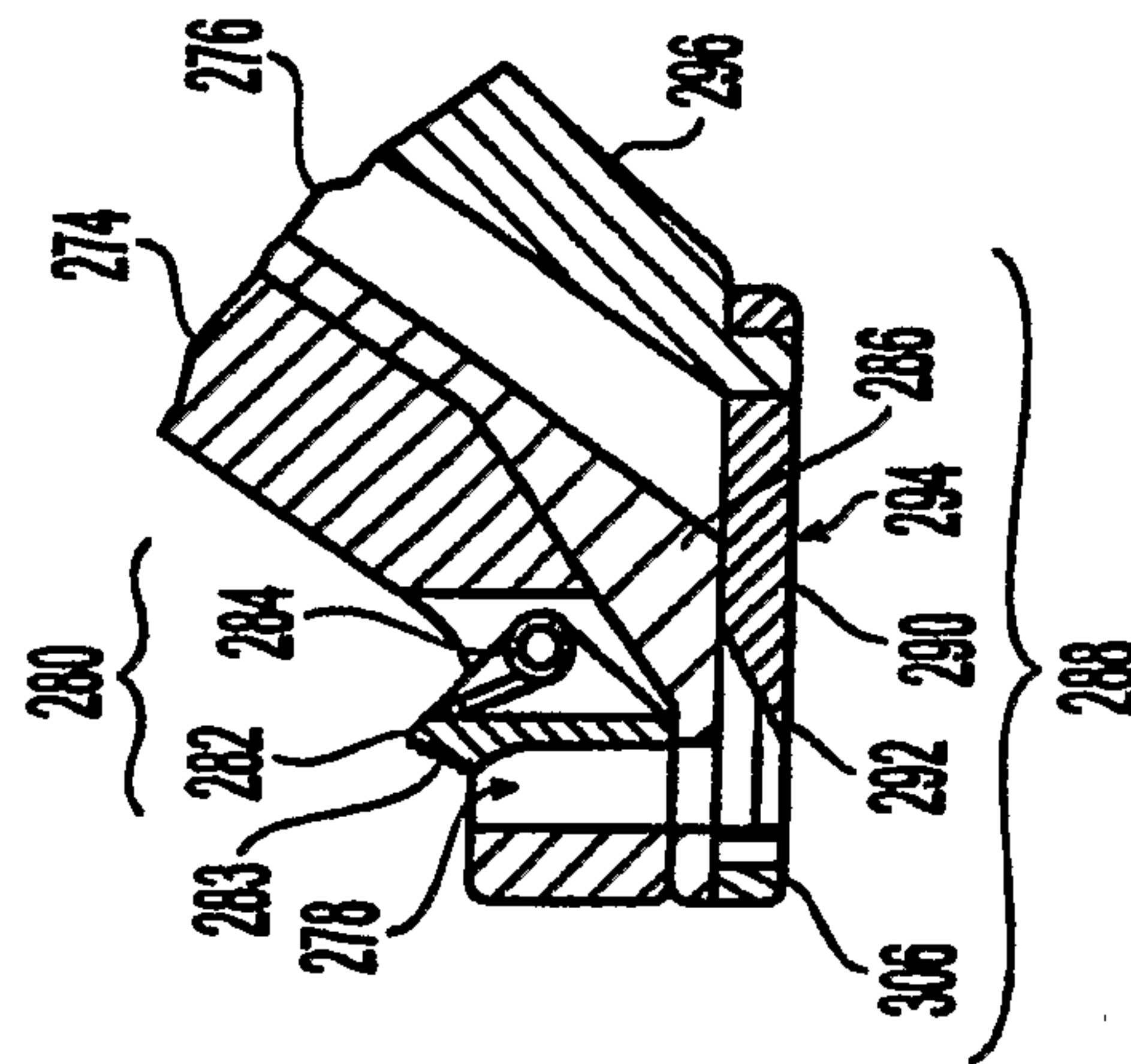


Fig. 17

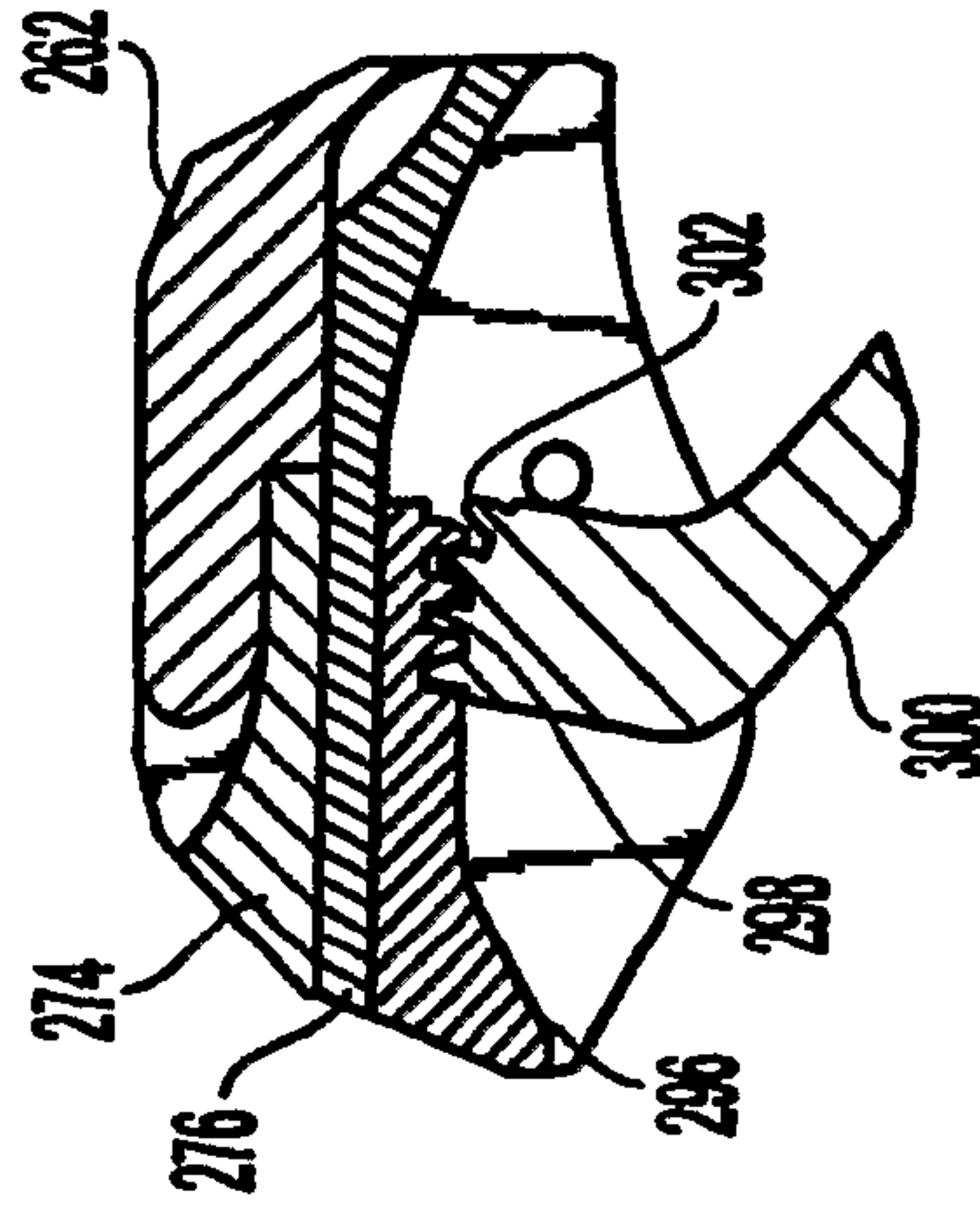


Fig. 18

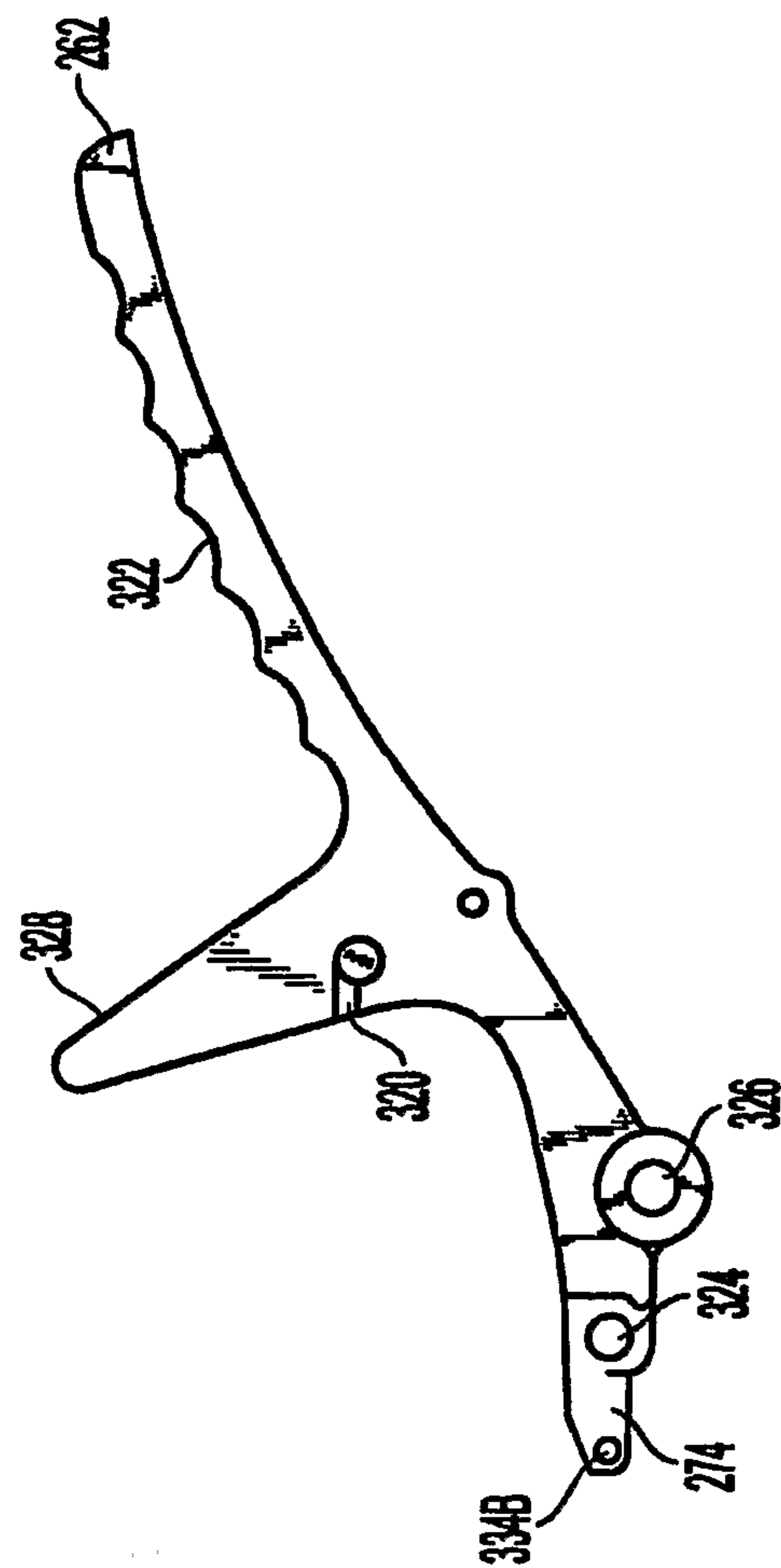


Fig. 19

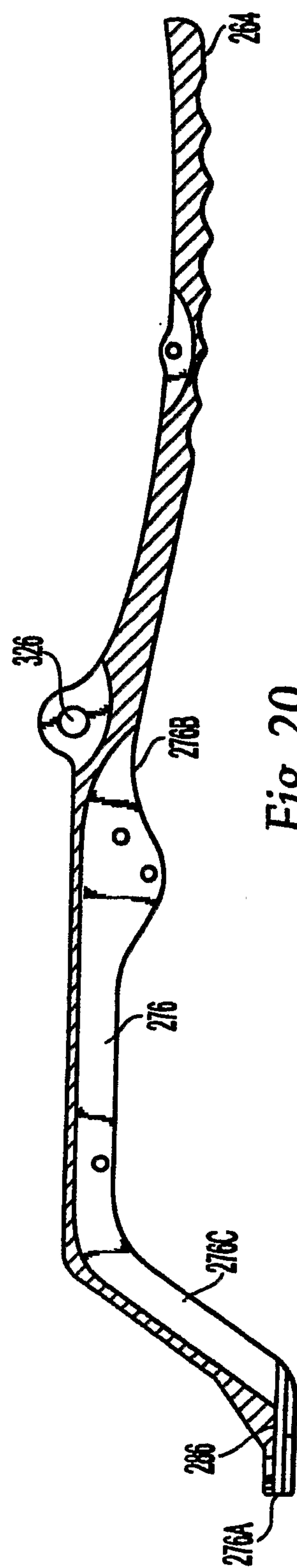
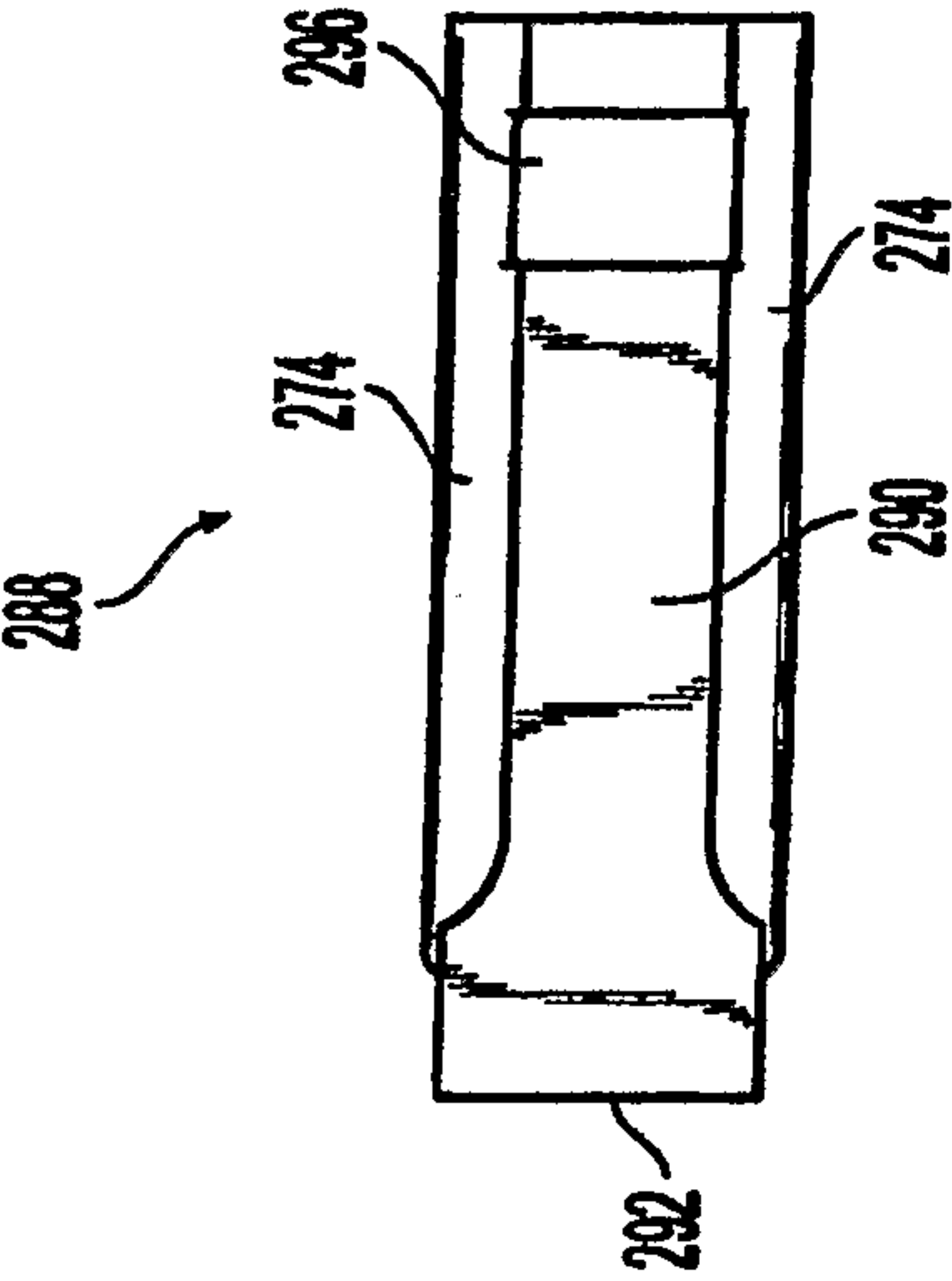
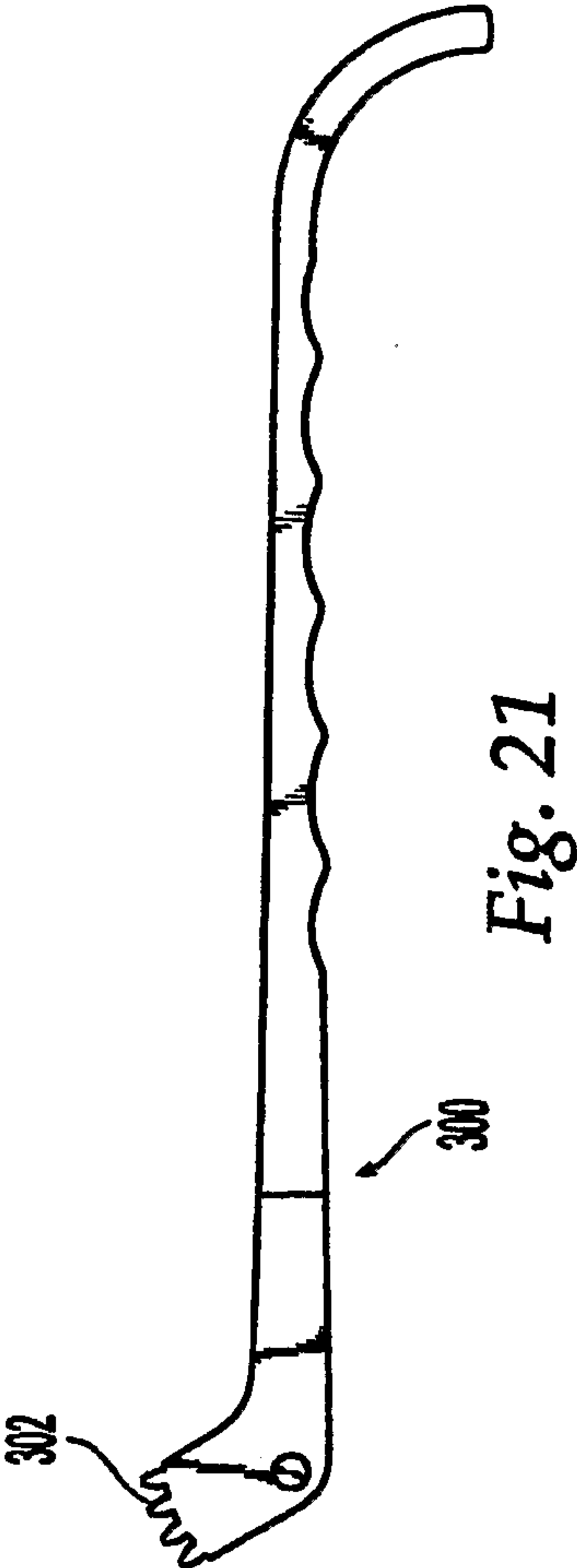
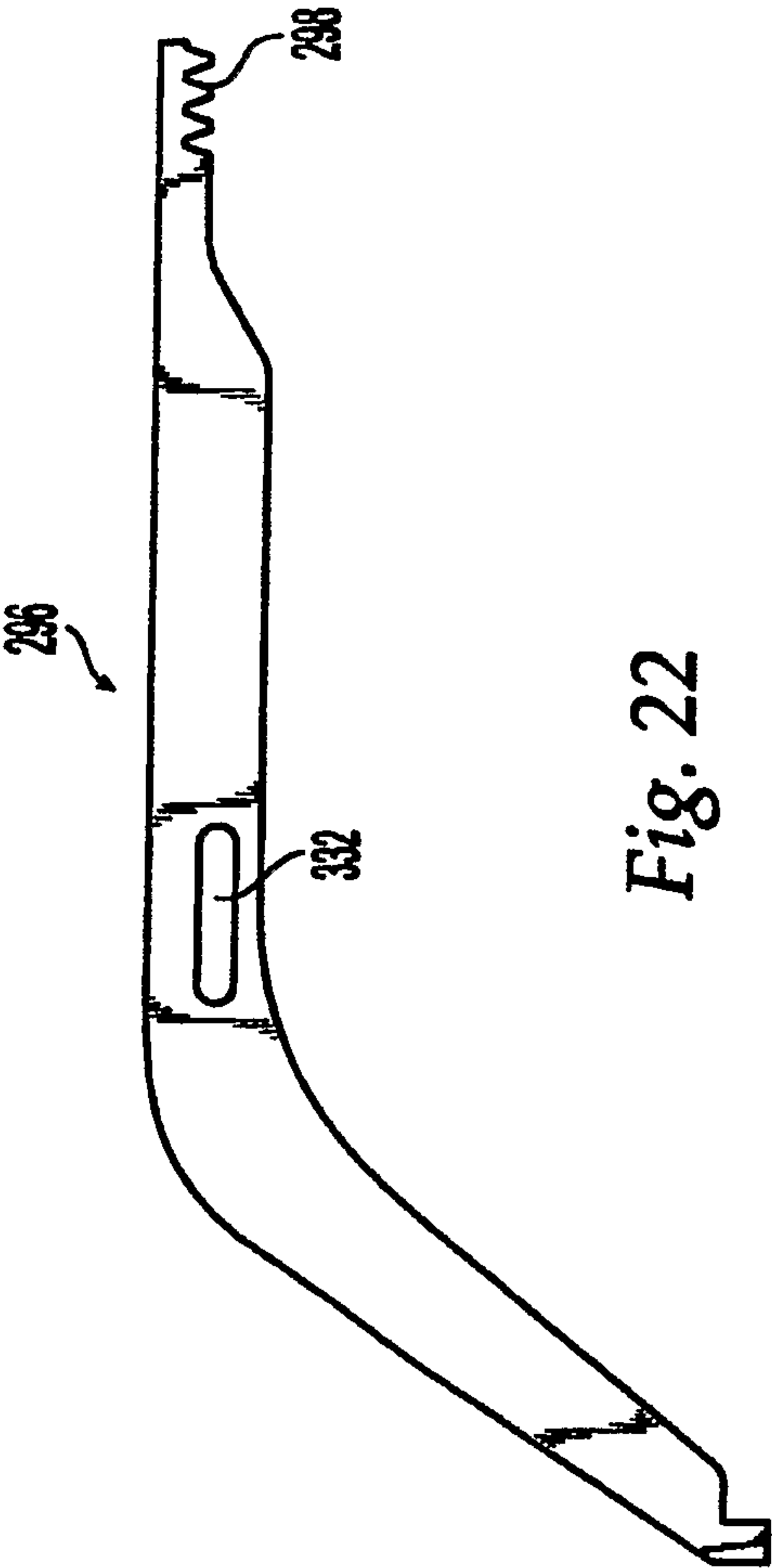
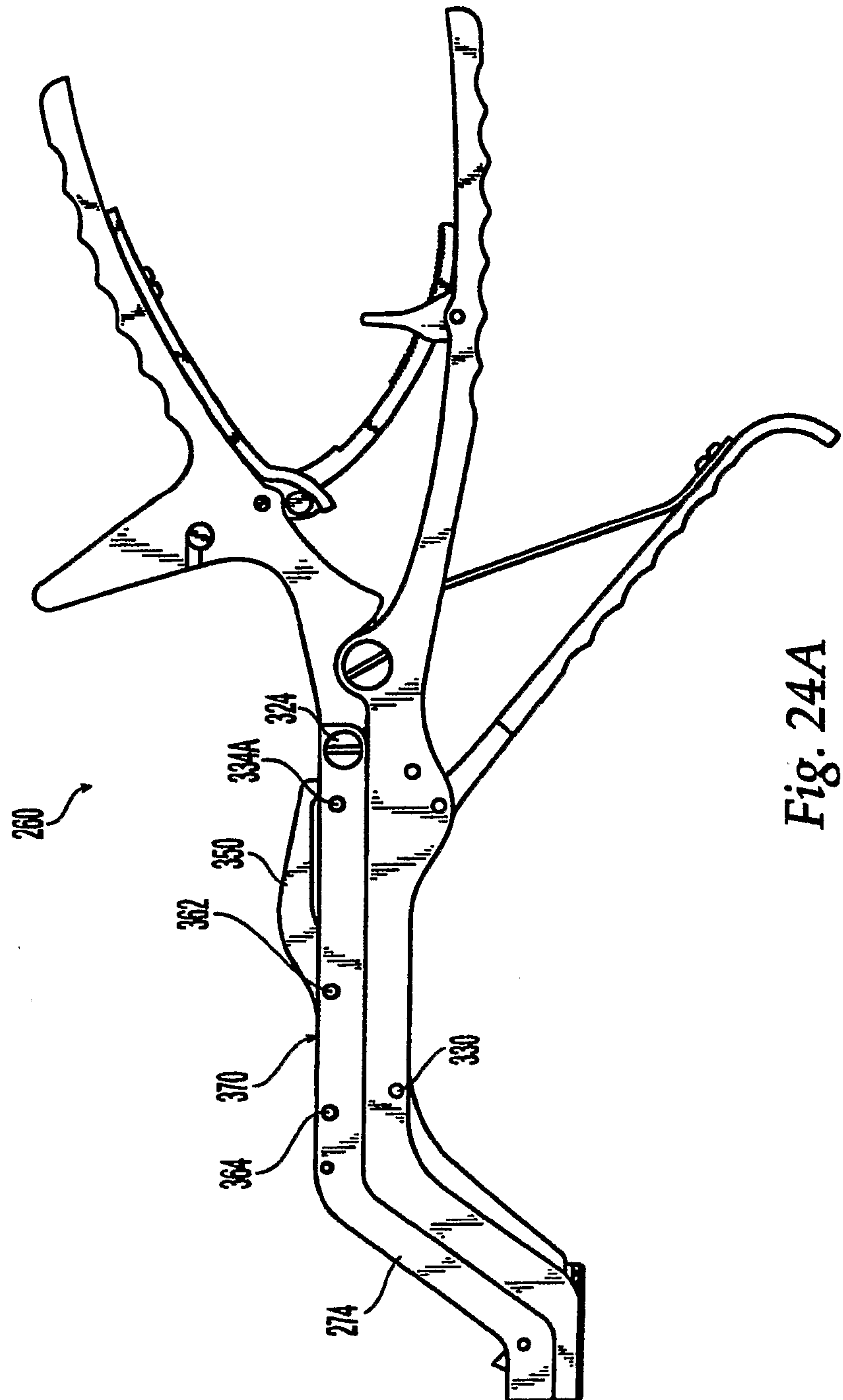


Fig. 20



*Fig. 24A*

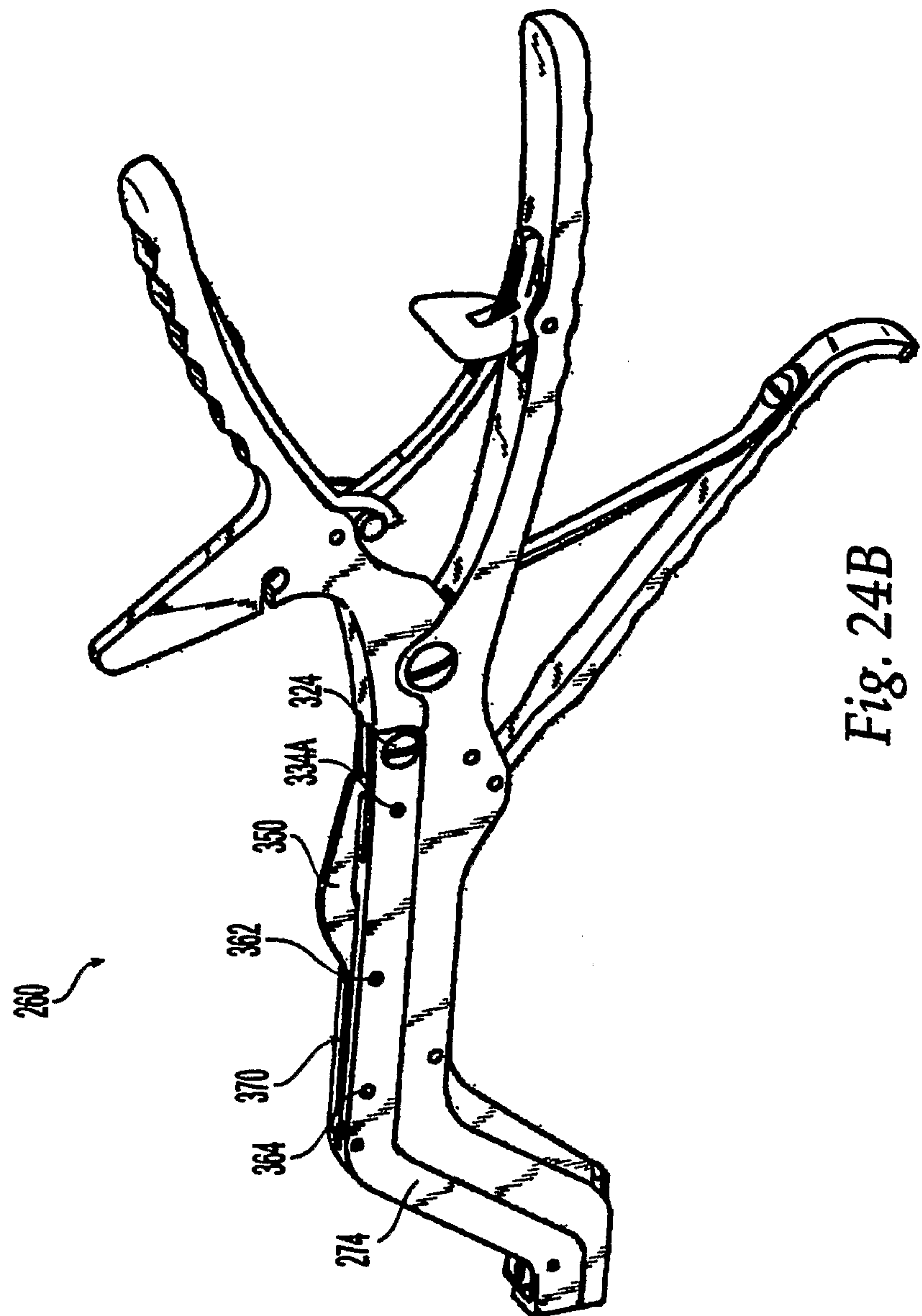
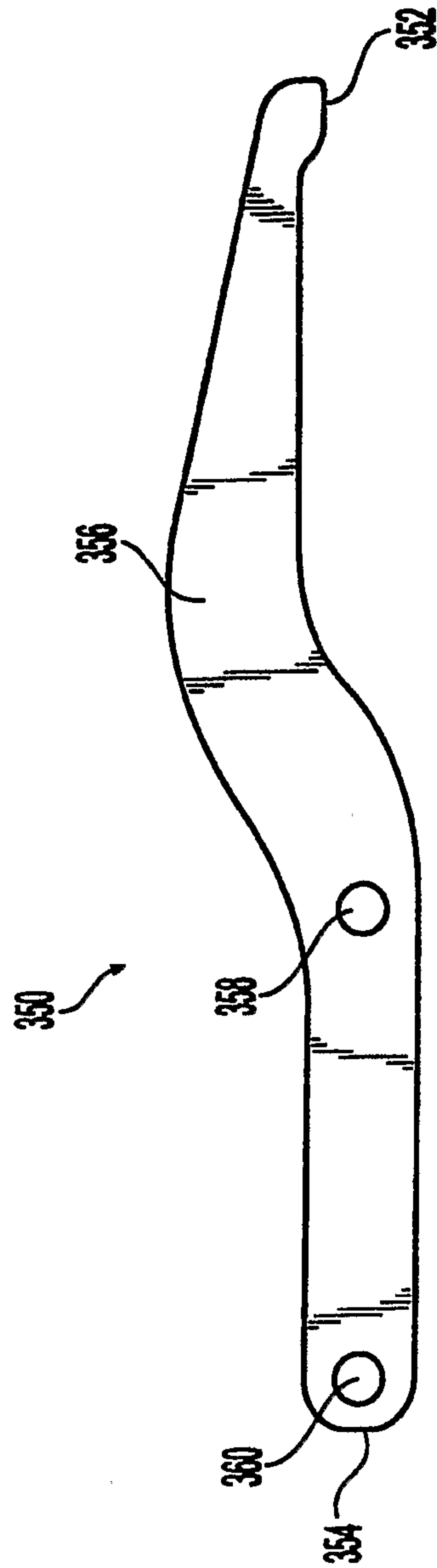


Fig. 24B

*Fig. 25A*

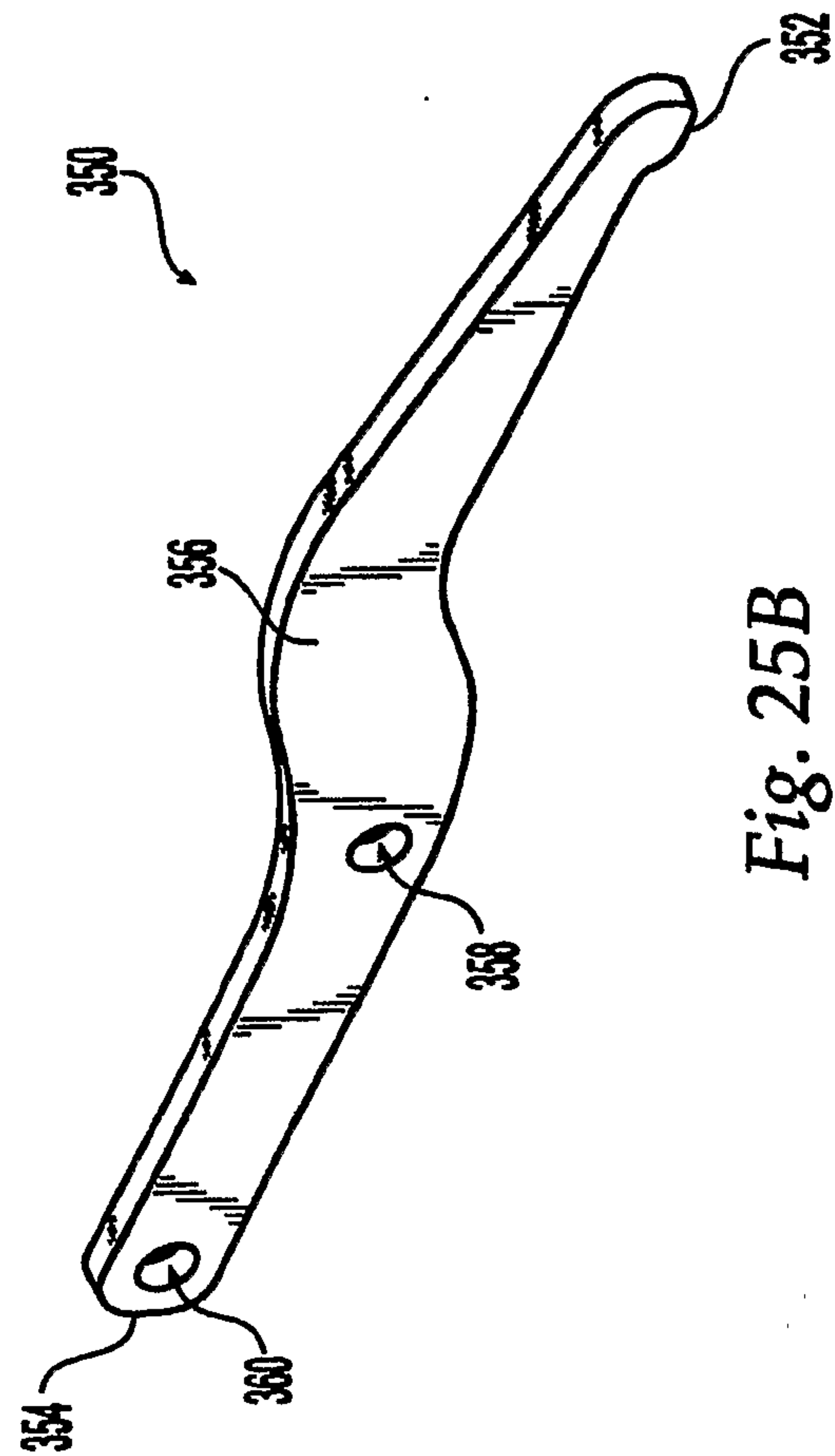


Fig. 25B

