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(54) **HEAT EXCHANGER(S) FOR RECOVERING WATER AND/OR HEAT ENERGY FROM TURBINE ENGINE COMBUSTION PRODUCTS**

(71) Applicant: **Raytheon Technologies Corporation**, Farmington, CT (US)

(72) Inventors: **Jon E. Sobanski**, Glastonbury, CT (US); **Jesse M. Chandler**, S. Windsor, CT (US)

(73) Assignee: **RTX CORPORATION**, Farmington, CT (US)

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See application file for complete search history.

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Primary Examiner — Gerald L Sung

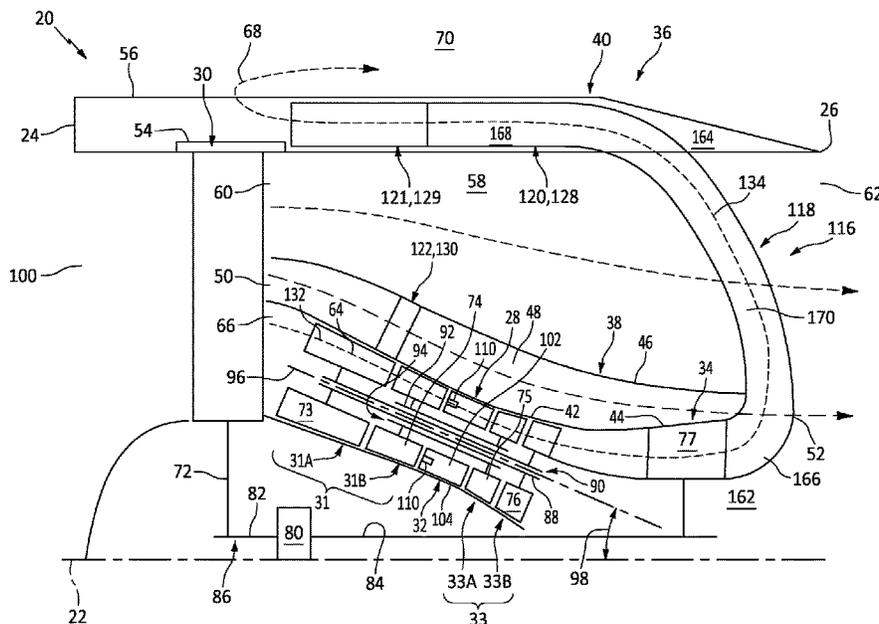
Assistant Examiner — Sean V Meiller

(74) *Attorney, Agent, or Firm* — Getz Balich LLC

(57) **ABSTRACT**

A turbine engine is provided that includes a fan section, a turbine engine core and a recovery system. The turbine engine core is configured to power the fan section. The turbine engine core includes a core compressor section, a core combustor section and a core turbine section. A centerline axis of the turbine engine core is offset from a centerline axis of the turbine engine. The recovery system includes an evaporator module and a condenser module. A core flowpath extends sequentially through the core compressor section, the core combustor section, the core turbine section, the evaporator module and the condenser module from an inlet into the core flowpath to an exhaust from the core flowpath.

20 Claims, 6 Drawing Sheets



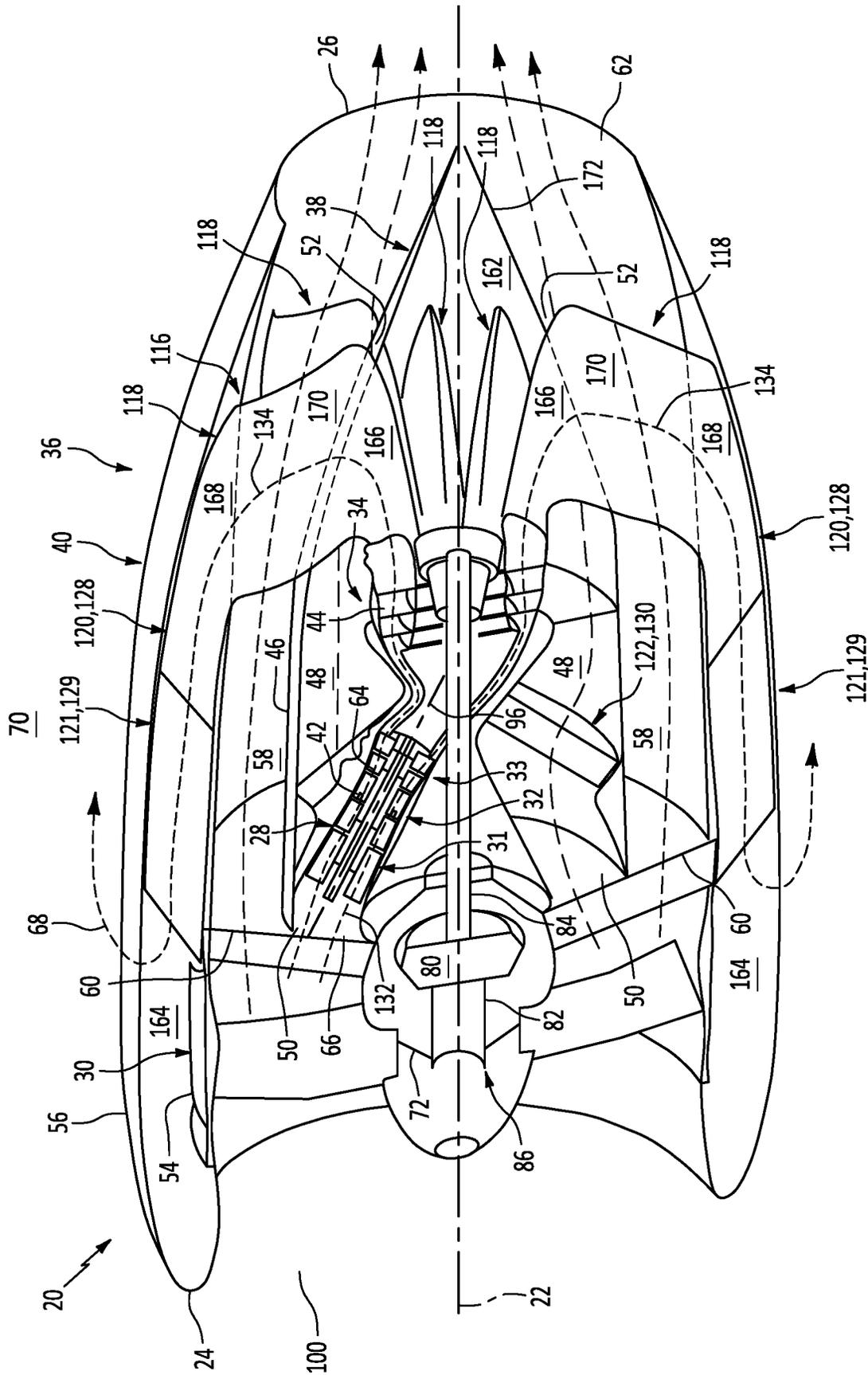


FIG. 1

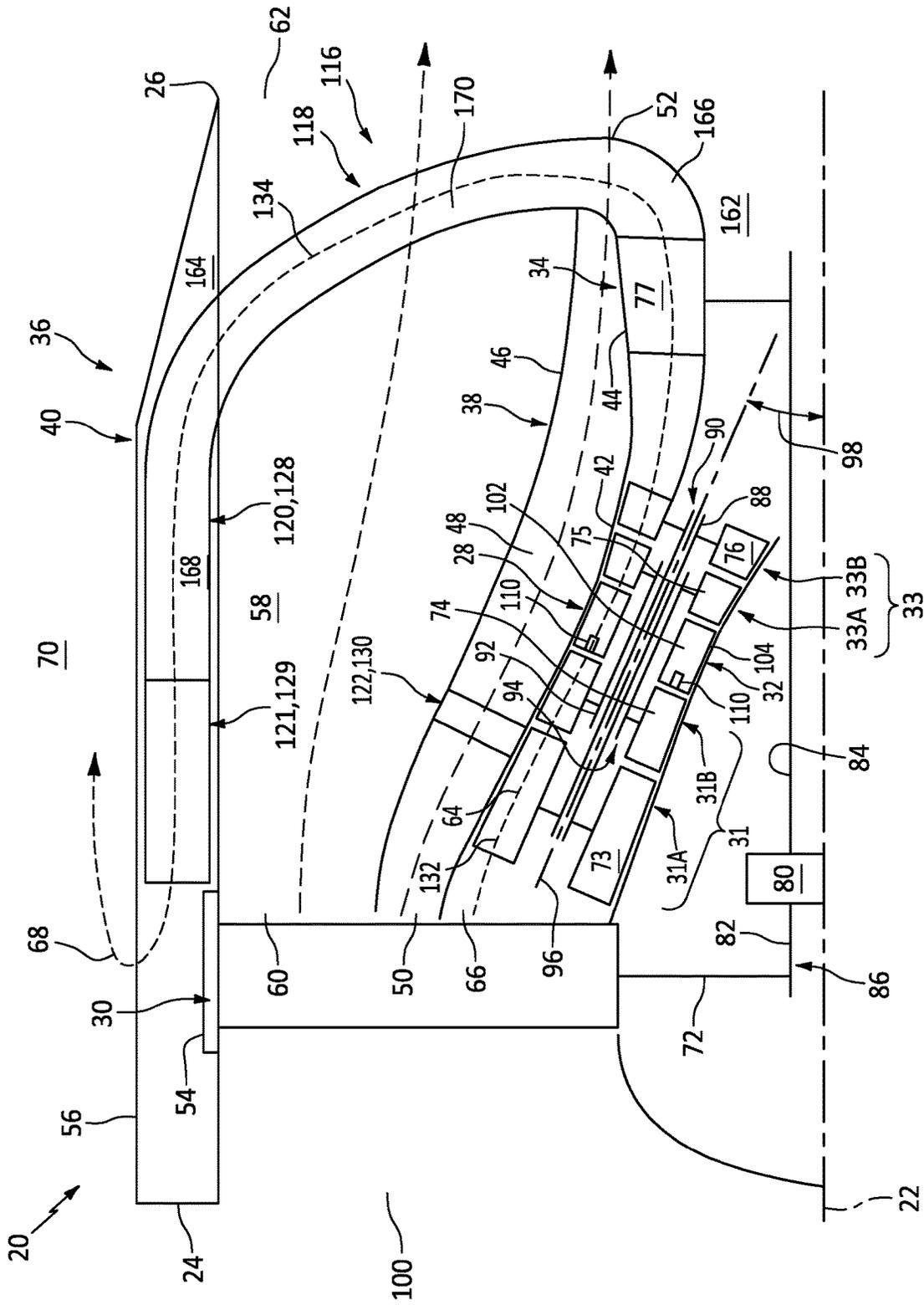


FIG. 2

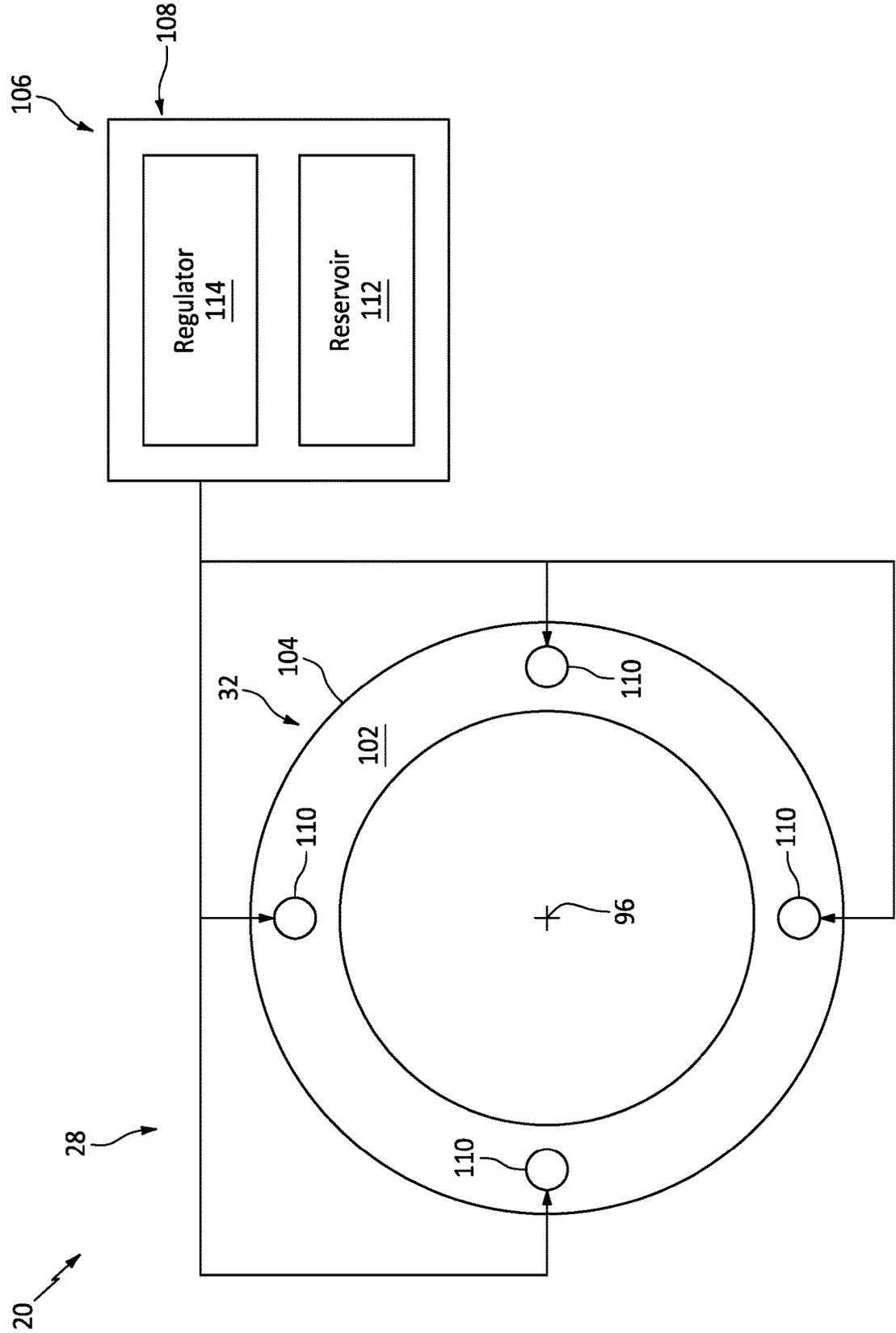


FIG. 3

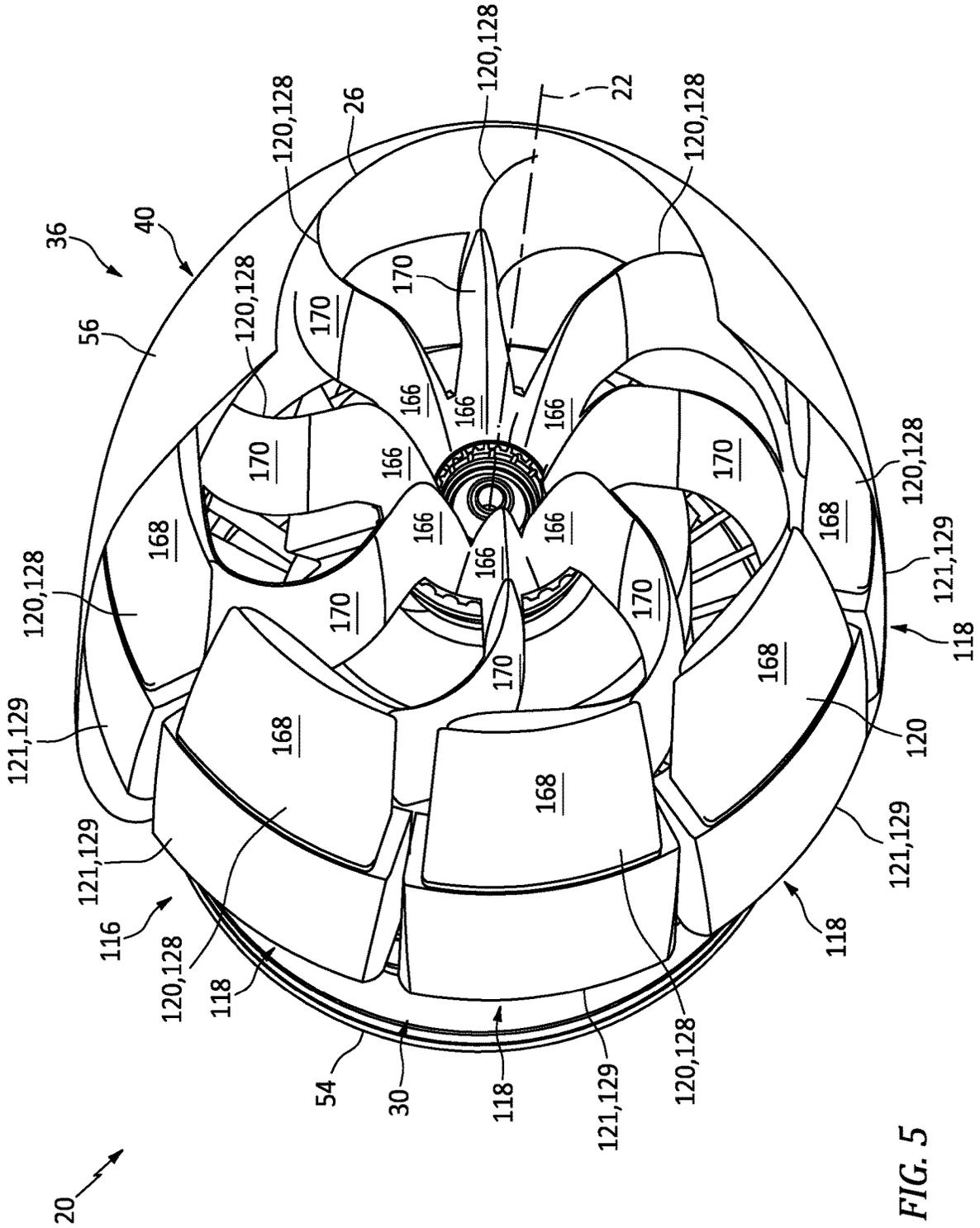


FIG. 5

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**HEAT EXCHANGER(S) FOR RECOVERING
WATER AND/OR HEAT ENERGY FROM
TURBINE ENGINE COMBUSTION
PRODUCTS**

GOVERNMENT LICENSE RIGHTS

This invention was made with Government support under Contract DE-AR0001561 awarded by the United States Department of Energy, Office of ARPA-E. The Government has certain rights in this invention.

BACKGROUND OF THE DISCLOSURE

1. Technical Field

This disclosure relates generally to a turbine engine and, more particularly, to recovering water and/or heat energy from combustion products of the turbine engine.

2. Background Information

As government emissions standards tighten, interest in alternative fuels for gas turbine engines continues to grow. There is interest, for example, in fueling a gas turbine engine with hydrogen (H₂) fuel rather than a traditional hydrocarbon fuel such as kerosine to reduce greenhouse emissions. Combustion products produced by combusting hydrogen (H₂) fuel include water vapor, and exhausted combustion products carry waste heat energy. Various systems and methods are known in the art for recovering the water vapor and/or the heat energy. While these known systems and methods have various advantages, there is still room in the art for improvement.

SUMMARY OF THE DISCLOSURE

According to an aspect of the present disclosure, a turbine engine is provided that includes a fan section, a turbine engine core and a recovery system. The turbine engine core is configured to power the fan section. The turbine engine core includes a core compressor section, a core combustor section and a core turbine section. A centerline axis of the turbine engine core is offset from a centerline axis of the turbine engine. The recovery system includes an evaporator module and a condenser module. A core flowpath extends sequentially through the core compressor section, the core combustor section, the core turbine section, the evaporator module and the condenser module from an inlet into the core flowpath to an exhaust from the core flowpath.

According to another aspect of the present disclosure, another turbine engine is provided that includes a fan section, a power turbine section, a bypass flowpath, a recovery system and a turbine engine core. The fan section includes a fan rotor. The power turbine section includes a power turbine rotor rotatably coupled with the fan rotor. The bypass flowpath is fluidly coupled with and downstream of the fan section. The recovery system includes an evaporator module and a condenser module. The evaporator module extends radially across the bypass flowpath. The power turbine section is arranged axially between the evaporator module and the fan section. The turbine engine core includes a core compressor section, a core combustor section and a core turbine section. A core flowpath extends sequentially through the core compressor section, the core combustor section, the core turbine section, the power turbine section,

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the evaporator module and the condenser module from an inlet into the core flowpath to an exhaust from the core flowpath.

According to still another aspect of the present disclosure, another turbine engine is provided that includes a turbine engine core, a recovery system and a core flowpath. The turbine engine core includes a core compressor section, a core combustor section and a core turbine section. The recovery system includes a first evaporator module, a first condenser module, a second evaporator module and a second condenser module. The first condenser module is axially adjacent and circumferentially aligned with an outer section of the first evaporator module. The second condenser module is axially adjacent and circumferentially aligned with an outer section of the second evaporator module. A centerline axis of the recovery system is offset from a centerline axis of the turbine engine core. The core flowpath includes a base leg, a first heat exchange leg and a second heat exchange leg. The base leg extends sequentially through the core compressor section, the core combustor section and the core turbine section towards the first heat exchange leg and the second heat exchange leg. The first heat exchange leg branches off from the base leg and extends sequentially through the first evaporator module and the first condenser module. The second heat exchange leg branches off from the base leg and extends sequentially through the second evaporator module and the second condenser module.

An inner section of the second evaporator module may be circumferentially aligned with the outer section of the first evaporator module.

The turbine engine may also include a fan section. The turbine engine core may be configured to power the fan section.

The first condenser module may be disposed radially outboard of the bypass flowpath. In addition or alternatively, the second condenser module may be disposed radially outboard of the bypass flowpath.

An intermediate section of the second evaporator module may extend radially across a flowpath from the inner section of the second evaporator module to the outer section of the second evaporator module.

The turbine engine may also include a propulsor rotor. The turbine engine core may be configured to power the propulsor rotor.

The centerline axis of the turbine engine core may be offset from a centerline axis of the fan section.

The condenser module may be configured to condense water vapor flowing through the core flowpath into water. The recovery system may be configured to collect the water. The evaporator module may be configured to evaporate at least some of the water into steam. The recovery system may be configured to provide the steam to the turbine engine core.

The recovery system may be configured to provide the steam to the core combustor section.

The centerline axis of the turbine engine core may be laterally offset from the centerline axis of the turbine engine and/or angularly offset from the centerline axis of the turbine engine by an acute angle.

The turbine engine may also include a power turbine section and a rotating structure. The power turbine section may be fluidly coupled between the core turbine section and the evaporator module along the core flowpath. The rotating structure may include a fan rotor and a power turbine rotor. The fan rotor may be arranged within the fan section. The power turbine rotor may be arranged within the power turbine section.

The rotating structure may include a shaft between and rotatable with the power turbine rotor and the fan rotor. The shaft may be disposed next to and outside of the turbine engine core.

The turbine engine core may be disposed axially between the fan section and the power turbine section.

The inlet into the core flowpath may be downstream stream of and fluidly coupled with the fan section.

The turbine engine may also include a bypass flowpath and an outer structure. The bypass flowpath may be fluidly coupled with and downstream of the fan section. The outer structure may house the fan section and may form an outer peripheral boundary of the bypass flowpath. The exhaust from the core flowpath may be disposed at an outer side of the outer structure.

The turbine engine may also include a bypass flowpath fluidly coupled with and downstream of the fan section. The condenser module may be arranged at a radial outer side of the bypass flowpath.

The evaporator module may be radially outboard of and axially overlap the turbine engine core. In addition or alternatively, the condenser module may be radially outboard of and axially overlap the turbine engine core.

The condenser module may be arranged axially forward of the evaporator module along the centerline axis of the turbine engine.

The condenser module may be arranged axially between the evaporator module and a fan rotor in the fan section along the centerline axis of the turbine engine.

The turbine engine may also include a bypass flowpath fluidly coupled with and downstream of the fan section. The evaporator module may extend radially across the bypass flowpath.

The turbine engine may also include a bypass flowpath fluidly coupled with and downstream of the fan section. The evaporator module may include an inner section, an outer section and an intermediate section. The inner section may be radially inboard of and axially overlapped by the bypass flowpath. The outer section may be radially outboard of and axially overlapping the bypass flowpath. The intermediate section may be fluidly coupled with and extend radially between the inner section and the outer section.

The evaporator module may extend circumferentially about the axis between twenty degrees and ninety degrees. In addition or alternatively, the condenser module may extend circumferentially about the axis between twenty degrees and ninety degrees.

The turbine engine may also include a fuel system configured to inject hydrogen fuel into a combustion chamber of the core combustor section for combustion.

The turbine engine may also include a bypass flowpath and a flow circuit. The bypass flowpath may be fluidly coupled with and downstream of the fan section. The flow circuit may include the condenser module and a second condenser module. The flow circuit may be configured to circulate a working fluid through the condenser module and the second condenser module. The condenser module may be arranged radially outboard of the bypass flowpath. The second condenser module may be arranged in the bypass flowpath.

The turbine engine may also include a second bypass flowpath fluidly coupled with and downstream of the fan section. The second bypass flowpath may be radially outboard of and extends circumferentially about the bypass flowpath. The condenser module may be arranged radially outboard of the second bypass flowpath.

The turbine engine may also include a power turbine section and a rotating structure. The power turbine section may be fluidly coupled between the core turbine section and the evaporator module along the core flowpath. The rotating structure may include a fan rotor and a power turbine rotor. The fan rotor may be arranged within the fan section. The power turbine rotor may be arranged within the power turbine section. The second condenser module may be arranged axially between the fan section and the power turbine section.

The turbine engine may also include a power turbine section and a rotating structure. The power turbine section may be fluidly coupled between the core turbine section and the evaporator module along the core flowpath. The rotating structure may include a fan rotor and a power turbine rotor. The fan rotor may be arranged within the fan section. The power turbine rotor may be arranged within the power turbine section. The power turbine section may be arranged axially between the fan section and the second condenser module.

The turbine engine may also include a second evaporator module and a second condenser module. The core flowpath may include a first heat exchange leg, a second heat exchange leg and a base leg. The first heat exchange leg may branch off from the base leg and extend sequentially through the evaporator module and the condenser module. The second heat exchange leg may branch off from the base leg and extend sequentially through the second evaporator module and the second condenser module.

The turbine engine may also include a bypass flowpath fluidly coupled with and downstream of the fan section. The condenser module and the second condenser module may be arranged outboard of the bypass flowpath and axially aligned along the axis.

A section of the second evaporator module may circumferentially overlap a section of the evaporator module.

The present disclosure may include any one or more of the individual features disclosed above and/or below alone or in any combination thereof.

The foregoing features and the operation of the invention will become more apparent in light of the following description and the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective cutaway illustration of a gas turbine engine.

FIG. 2 is a partial schematic illustration of the turbine engine.

FIG. 3 is a schematic illustration of a fuel system for the turbine engine.

FIG. 4 is a schematic illustration of a water and heat energy recovery system arranged with other components of the turbine engine.

FIG. 5 is another perspective cutaway illustration of the turbine engine.

FIG. 6 is a perspective cutaway illustration of the turbine engine with another refrigerant condenser module arrangement.

DETAILED DESCRIPTION

FIG. 1 is a side sectional illustration of a gas turbine engine 20 for an aircraft propulsion system. This turbine engine 20 extends axially along a centerline axis 22 of the turbine engine 20 between a forward, upstream end 24 of the turbine engine 20 and an aft, downstream end 26 of the

turbine engine 20. The turbine engine 20 includes a turbine engine core 28 (e.g., gas generator) and a fan section 30. Referring to FIG. 2, the engine core 28 includes a core compressor section 31, a core combustor section 32 and a core turbine section 33. The core compressor section 31 of FIG. 2 includes a low pressure compressor (LPC) section 31A and a high pressure compressor (HPC) section 31B. The core turbine section 33 of FIG. 2 includes a high pressure turbine (HPT) section 33A and a low pressure turbine (LPT) section 33B. The turbine engine 20 of FIG. 2 also includes a power turbine (PT) section 34.

The fan section 30, the engine core 28 and the PT section 34 may be arranged sequentially along the engine axis 22 within an engine housing 36. This engine housing 36 includes a housing inner structure 38 and a housing outer structure 40.

The inner structure 38 includes one or more inner cases 42 and 44 and an inner nacelle 46. The core case 42 houses any one or more or all of the engine sections 31A-33B; e.g., the engine core 28. The power turbine (PT) case 44 houses the PT section 34. The inner nacelle 46 houses and provides an aerodynamic cover over one or more of the inner cases 42 and 44. The inner nacelle 46 of FIG. 2 also forms an outer peripheral boundary of an inner bypass flowpath 48 radially within the inner structure 38. This inner bypass flowpath 48 extends longitudinally (e.g., generally axially) within the inner structure 38 from an inlet 50 into the inner bypass flowpath 48 to an exhaust 52 out from the inner bypass flowpath 48. The inner bypass inlet 50 is fluidly coupled with and arranged downstream of the fan section 30, for example axially adjacent the fan section 30. The inner bypass exhaust 52 is arranged axially aft, downstream of the inner bypass inlet 50, for example axially aft of the PT section 34.

The outer structure 40 includes an outer case 54 and an outer nacelle 56. The outer case 54 houses at least the fan section 30. The outer nacelle 56 houses and provides an aerodynamic cover over at least the outer case 54. The outer nacelle 56 of FIG. 2 is also disposed radially outboard of, extends circumferentially about (e.g., circumscribes) and extends axially along (e.g., overlaps) at least a forward portion of the inner nacelle 46. With this arrangement, the inner structure 38 and its inner nacelle 46 and the outer structure 40 and its outer nacelle 56 form an outer bypass flowpath 58 within the engine housing 36. This outer bypass flowpath 58 is disposed radially outboard of, extends circumferentially about (e.g., circumscribes) and extends axially along (e.g., overlaps) at least a forward portion of the inner bypass flowpath 48. The outer bypass flowpath 58 extends longitudinally (e.g., generally axially) within the engine housing 36 (e.g., radially between the inner structure 38 and the outer structure 40) from an inlet 60 into the outer bypass flowpath 58 to an exhaust 62 out from the outer bypass flowpath 58. The outer bypass inlet 60 is fluidly coupled with and arranged downstream of the fan section 30, for example axially adjacent the fan section 30. The outer bypass inlet 60 is also radially outboard of and/or axially aligned with the inner bypass inlet 50. The outer bypass exhaust 62 is arranged axially aft, downstream of the outer bypass inlet 60, for example axially aft of the PT section 34. The outer bypass exhaust 62 may also be disposed axially aft of (or radially outboard of) the inner bypass exhaust 52.

A core flowpath 64 extends sequentially through the LPC section 31A, the HPC section 31B, the combustor section 32, the HPT section 33A, the LPT section 33B and the PT section 34 from an inlet 66 into the core flowpath 64 to an exhaust 68 out from the core flowpath 64. The core inlet 66

of FIG. 2 is fluidly coupled with and arranged downstream of the fan section 30, for example axially adjacent the fan section 30. The core inlet 66 may be disposed in the inner bypass flowpath 48 and/or axially aligned with the inner bypass inlet 50. The core exhaust 68 may be disposed at an outer periphery of the turbine engine 20 and the outer structure 40. The core exhaust 68 of FIG. 2, for example, is disposed radially outboard of the outer bypass flowpath 58, and the core exhaust 68 may be axially aligned with or forward of an upstream portion of the outer bypass flowpath 58 and/or the fan section 30. The core exhaust 68 of FIG. 2 is formed by the outer structure 40. The core exhaust 68 may thereby be adjacent and fluidly coupled with an environment 70 external to (e.g., outside of) the turbine engine 20. However, it is contemplated the core exhaust 68 may alternatively be adjacent and fluidly coupled with the outer bypass flowpath 58.

Each of the engine sections 30-34 includes a respective bladed rotor 72-77. Each of these bladed rotors 72-77 includes a plurality of rotor blades (or vanes) arranged circumferentially around and connected to one or more respective rotor disks. The rotor blades, for example, may be formed integral with or mechanically fastened, welded, brazed, adhered and/or otherwise attached to the respective rotor disk(s).

The fan rotor 72 is connected to a geartrain 80 through a fan shaft 82. The geartrain 80 is connected to the PT rotor 77 through a power turbine (PT) shaft 84. At least (or only) the fan rotor 72, the fan shaft 82, the geartrain 80, the PT shaft 84 and the PT rotor 77 collectively form a fan rotating structure 86. This fan rotating structure 86 of FIG. 2 is configured as a geared rotating structure where, for example, the PT rotor 77 rotates at a different (e.g., faster) speed than the fan rotor 72. However, it is contemplated the fan rotating structure 86 may alternatively be a direct drive rotating structure where, for example, the fan shaft 82 and the geartrain 80 are omitted and the PT shaft 84 directly connects the fan rotor 72 and the PT rotor 77 together. The fan rotating structure 86 may be rotatably connected to and supported by the engine housing 36 and its inner structure 38 through a plurality of bearings. The fan rotating structure 86 and one or more or all of its members 72, 77, 82 and 84 are thereby rotatable about the engine axis 22; e.g., a rotational axis. This engine axis 22 may also be a centerline axis of the fan section 30 and its fan rotor 72 and/or a centerline axis of the PT section 34 and its PT rotor 77.

The LPC rotor 73 is connected to the LPT rotor 76 through a low speed shaft 88. At least (or only) the LPC rotor 73, the low speed shaft 88 and the LPT rotor 76 collectively form a low speed rotating structure 90 of the engine core 28. The HPC rotor 74 is connected to the HPT rotor 75 through a high speed shaft 92. At least (or only) the HPC rotor 74, the high speed shaft 92 and the HPT rotor 75 collectively form a high speed rotating structure 94 of the engine core 28. The engine rotating structures 90 and 94 may be rotatably connected to and supported by the engine housing 36 and its inner structure 38 through a plurality of bearings. The low speed rotating structure 90 and one or more or all of its members 73, 76 and 88 and/or the high speed rotating structure 94 and one or more or all of its members 74, 75 and 92 are thereby rotatable about a centerline axis 96 (e.g., a rotational axis) of the engine core 28. This core axis 96 may also be a centerline axis of one or more or all of the core sections 31A-33B and/or one or more or all of the core rotors 73-76.

The engine core 28 of FIG. 2 is disposed to a lateral side (e.g., a radial side) of the fan rotating structure 86 and, for

example, its PT shaft **84**. An entirety of the engine core **28** as well as the core case **42** of FIG. 2, for example, is laterally (e.g., radially) displaced outward from the fan rotating structure **86** and its PT shaft **84**. In the specific arrangement of FIG. 2, the engine core **28** and its core case **42** are disposed vertically above/over the fan rotating structure **86** and its PT shaft **84** with respect to a direction of gravity. It is contemplated, however, the engine core **28** may alternatively be disposed vertically below/under or to a side of the fan rotating structure **86** and its PT shaft **84** with respect to the direction of gravity. Referring again to FIG. 2, the fan rotating structure **86** and its PT shaft **84** are disposed outside of (e.g., do not project through an inner bore of) the engine core **28**. To facilitate this arrangement, the engine core **28** and the core axis **96** of FIG. 2 are laterally offset (e.g., radially outward) from the fan rotating structure **86** and the engine axis **22**. The engine core **28** of FIG. 2 is canted relative to the fan rotating structure **86**. The core axis **96** of FIG. 2, for example, is angularly offset from the engine axis **22** by an included offset angle **98**. This offset angle **98** is a non-zero acute angle greater than zero degrees (0°) and less than ninety degrees (90°). The offset angle **98**, for example, may be between five degrees (5°) and fifteen degrees (15°), between fifteen degrees (15°) and thirty degrees (30°), or between thirty degrees (30°) and forty-five degrees (45°). The present disclosure, however, is not limited to the foregoing exemplary canted engine core arrangement.

With the foregoing arrangement, the engine core **28** may be located at (e.g., on, adjacent or proximate) or otherwise close to a center of gravity of the turbine engine **20**. The engine core **28** may also or alternatively be located adjacent the fan section **30**. However, since the fan rotating structure **86** and its PT shaft **84** do not project through the engine core **28**, the engine core **28** may be sized independent of the sizing of the PT shaft **84**. Thus, the low speed rotating structure **90** and/or the high speed rotating structure **94** may be sized smaller than if those rotating structures **90** and **94** circumscribed the PT shaft **84**. This may facilitate provision of a more efficient (e.g., smaller) engine core configuration.

During operation, air enters the turbine engine **20** and its fan section **30** through a forward engine inlet **100** at the engine forward end **24**. This air is directed through the fan section **30** and enters the core flowpath **64**, the outer bypass flowpath **58** and the inner bypass flowpath **48**; e.g., in parallel. The air directed into the core flowpath **64** may be referred to as "core air". The air directed into the outer bypass flowpath **58** may be referred to as "bypass air". The air directed into the inner bypass flowpath **48** may be referred to as "cooling air".

The core air is compressed by the LPC rotor **73** and the HPC rotor **74** and directed into a combustion chamber **102** of a combustor **104** (e.g., an annular combustor) in the combustor section **32**. Fuel is injected into the combustion chamber **102** and mixed with the compressed core air to provide a fuel-air mixture. This fuel-air mixture is ignited and combustion products thereof flow through and sequentially cause the HPT rotor **75**, the LPT rotor **76** and the PT rotor **77** to rotate. The rotation of the HPT rotor **75** and the LPT rotor **76** respectively drive rotation of the HPC rotor **74** and the LPC rotor **73** and, thus, compression of the air received from the core inlet **66**. The rotation of the PT rotor **77** (e.g., independently) drives rotation of the fan rotor **72**. The rotation of the fan rotor **72** propels the bypass air through and out of the outer bypass flowpath **58** and propels the cooling air through and out of the inner bypass flowpath **48**. The propulsion of the bypass air may account for a majority of thrust generated by the turbine engine **20**.

Referring to FIG. 3, the turbine engine **20** includes a fuel system **106** for delivering the fuel to the combustor **104**. This fuel system **106** includes a fuel source **108** and one or more fuel injectors **110**; see also FIG. 2. The fuel source **108** of FIG. 3 includes a fuel reservoir **112** and/or a fuel flow regulator **114**; e.g., a valve. The fuel reservoir **112** is configured to store the fuel before, during and/or after turbine engine operation. The fuel reservoir **112**, for example, may be configured as or otherwise include a tank, a cylinder, a pressure vessel, a bladder or any other type of fuel storage container. The fuel flow regulator **114** is configured to direct and/or meter a flow of the fuel from the fuel reservoir **112** to the fuel injectors **110**. The fuel injectors **110** may be arranged circumferentially about the core axis **96** in an array. Each fuel injector **110** is configured to direct the fuel received from the fuel source **108** into the combustion chamber **102** for mixing with the compressed core air to provide the fuel-air mixture.

The turbine engine **20** of FIG. 2 may be configured as a non-hydrocarbon turbine engine/a hydrocarbon free turbine engine. The turbine engine **20**, for example, may be configured as a hydrogen fueled turbine engine. The fuel injected into the combustion chamber **102** by the fuel injectors **110**, for example, may be hydrogen (H_2) fuel; e.g., H_2 gas. The present disclosure, however, is not limited to hydrogen fueled turbine engines nor to non-hydrocarbon turbine engines. The turbine engine **20**, for example, may also or alternatively be fueled by another non-hydrocarbon fuel such as, but not limited to, ammonia (NH_3). The turbine engine **20** may still also or alternatively be fueled using any other fuel, including hydrocarbon fuels (e.g., kerosene, jet fuel, sustainable aviation fuel (SAF), etc.), which produces combustion products that include water (H_2O) vapor.

Referring to FIG. 4, the turbine engine **20** also includes a water and heat energy recovery system **116**. This recovery system **116** is configured to recover at least some of the water vapor produced by the combustion of the fuel-air mixture within the combustion chamber **102** (see FIG. 2). The recovery system **116** is also configured to evaporate the recovered water using heat energy recuperated from the combustion products to provide steam for use in the engine core **28**; e.g., in the combustor section **32**. The recovery system **116** of FIG. 4, for example, includes one or more heat exchange (HX) systems **118** (one shown in FIG. 4 for ease of illustration; see also FIGS. 1 and 5). Referring to FIGS. 1 and 5, the HX systems **118** are distributed circumferentially about the engine axis **22** in an array; e.g., a circular array. Each HX system **118** of FIG. 4 includes a (e.g., arcuate) water evaporator module **120** and a (e.g., arcuate) water condenser module **121**. The recovery system **116** may also include a (e.g., annular or arcuate) refrigerant condenser module **122**, a water reservoir **124** and/or a system flow regulator **126** (e.g., a pump and/or a valve).

The water evaporator module **120** includes a water evaporator **128**. The water condenser module **121** includes a water condenser **129**. The refrigerant condenser module **122** includes a refrigerant condenser **130**. Each heat exchanger **128**, **129**, **130** may form an entirety of the respective heat exchanger module **120**, **121**, **122**. Alternatively, one or more or all of the heat exchangers **128**, **129**, **130** may each form a select section of the respective heat exchanger module **120**, **121**, **122**, or that heat exchanger **128**, **129**, **130** may be divided into a plurality of heat exchange units which form a plurality of discrete sections of the heat exchanger module **120**, **121**, **122**. Where the heat exchanger **128**, **129**, **130** forms one or more sections of the respective heat exchanger

module **120**, **121**, **122**, one or more other sections of the respective heat exchange module **120**, **121**, **122** may be formed by flowpath conduit(s); e.g., duct(s), pipe(s), hose(s), etc. However, for ease of description, the heat exchange module **120**, **121**, **122** may generally be described below as being completely or substantially formed by the respective heat exchanger **128**, **129**, **130**.

The water evaporator module **120** and the water condenser module **121** are fluidly coupled inline with the core flowpath **64**. For example, the core flowpath **64** of FIG. **1** includes a (e.g., annular) base leg **132** and one or more (e.g., non-annular) heat exchange (HX) legs **134**. The base leg **132** of FIG. **4** extends sequentially through the LPC section **31A**, the HPC section **31B**, the combustor section **32**, the HPT section **33A**, the LPT section **33B** and the PT section **34** from the core inlet **66** to an intersection with the HX legs **134** at a downstream end of the PT section **34**. Each HX leg **134** is associated with a respective HX system **118** (see also FIG. **1**). Each HX leg **134** of FIG. **4** branches off from the base leg **132** at the intersection and extends from the PT section **34**, sequentially through a gas (e.g., combustion products) flowpath **136** of the water evaporator module **120** and its water evaporator **128** and a gas (e.g., combustion products) flowpath **138** of the water condenser module **121** and its water condenser **129**, to the core exhaust **68**. Briefly, the core exhaust **68** may be formed by a common outlet for all of the HX legs **134**. Alternatively, the core exhaust **68** may be formed by a plurality of discrete outlets, where each outlet may be fluidly coupled with a respective single one of the HX legs **134** (or a respective sub-set of the HX legs **134**).

Each water condenser module **121** and the refrigerant condenser module **122** are configured together in a refrigerant flow circuit **140**. For example, a working fluid (e.g., refrigerant) flowpath **142** of each water condenser module **121** and its water condenser **129** and a working fluid **144** (e.g., refrigerant) flowpath of the refrigerant condenser module **122** and its refrigerant condenser **130** are fluidly coupled in a loop by a respective working fluid first passage **146** and a respective working fluid second passage **148**. The first passage **146** may direct a working fluid (e.g., refrigerant or another coolant) from the respective water condenser module **121** and its fluid flowpath **142** to the refrigerant condenser module **122** and its fluid flowpath **144**. The second passage **148** may direct the working fluid from the refrigerant condenser module **122** and its fluid flowpath **144** to the respective water condenser module **121** and its fluid flowpath **142**. This refrigerant flow circuit **140** may also include a refrigerant flow regulator **150**, **152** (e.g., a compressor, a pump and/or a valve) arranged inline with one or both of the working fluid passages **146**, **148** to regulate circulation of the working fluid through each water condenser module **121** and the refrigerant condenser module **122**.

The water reservoir **124** is configured to hold water before, during and/or after turbine engine operation. The water reservoir **124**, for example, may be configured as or otherwise include a tank, a cylinder, a pressure vessel, a bladder or any other type of water storage container. The water reservoir **124** of FIG. **4** is fluidly coupled with and between the respective water condenser gas flowpath **138** and a water flowpath **154** of the respective water evaporator module **120** and its water evaporator **128**. The system flow regulator **126** is arranged with the water reservoir **124**, and configured to direct and/or meter a flow of the water from the water reservoir **124** to one or more other components **156** of the turbine engine **20**. One or more of the turbine engine components **156** may each be configured as or otherwise include a water and/or steam injector. Each injector may be

configured to inject the water and/or the steam into the combustion chamber **102** (see FIG. **2**). One or more of the turbine engine components **156** may also or alternatively be configured as an outlet for introducing the water and/or the steam for cooling the combustor **104**; e.g., a combustor wall, etc. The present disclosure, however, is not limited to the foregoing exemplary turbine engine components **156** which utilize the water and/or the steam. In particular, various other uses for water and/or steam in a turbine engine are known in the art, and the present disclosure is not limited to any particular one thereof.

During operation of the recovery system **116**, relatively cool cooling air is directed into an air flowpath **158** of the refrigerant condenser module **122** and its refrigerant condenser **130**. The working fluid is directed into the refrigerant condenser fluid flowpath **144**. The refrigerant condenser module **122** and its refrigerant condenser **130** exchange heat energy between the cooling air flowing within the refrigerant condenser air flowpath **158** and the working fluid flowing within the refrigerant condenser fluid flowpath **144**. The working fluid flowing within the refrigerant condenser fluid flowpath **144** is typically warmer than the cooling air flowing within the refrigerant condenser air flowpath **158**. The refrigerant condenser module **122** and its refrigerant condenser **130** are thereby operable to cool the working fluid using the cooling air. This cooling air is received through the inner bypass flowpath **48** (see FIGS. **1** and **2**).

For each HX system **118**, the cooled working fluid is directed into the water condenser fluid flowpath **142**. The relatively hot combustion products, including the water vapor, are directed into the water condenser gas flowpath **138**. The water condenser module **121** and its water condenser **129** exchange heat energy between the working fluid flowing within the water condenser fluid flowpath **142** and the combustion products flowing within the water condenser gas flowpath **138**. The combustion products flowing within the water condenser gas flowpath **138** are typically warmer than the working fluid flowing within the water condenser fluid flowpath **142**. The water condenser module **121** and its water condenser **129** are thereby operable to cool the combustion products using the working fluid. This cooling of the combustion products may condense at least some of the water vapor (e.g., the gaseous water) flowing within the water condenser gas flowpath **138** into liquid water droplets. At least some or all of the liquid water may be collected and separated from the remaining gaseous combustion products by a water separator **160** and subsequently directed to the water reservoir **124** for (e.g., temporary) storage. Here, the water separator **160** is configured as or otherwise includes a gutter integrated into (or connected downstream of) the water condenser module **121**. However, various other types of separators are known in the art, and the present disclosure is not limited to any particular ones thereof.

The system flow regulator **126** directs the water from the water reservoir **124** into and through the water evaporator water flowpath **154**. The relatively hot combustion products are further directed through the water evaporator gas flowpath **136**, for example, prior to flowing through the water condenser gas flowpath **138**. The water evaporator module **120** and its water evaporator **128** exchange heat energy between the water flowing within the water evaporator water flowpath **154** and the combustion products flowing within the water evaporator gas flowpath **136**. The combustion products flowing within the water evaporator gas flowpath **136** are typically warmer than the liquid water flowing within the water evaporator water flowpath **154**. The water evaporator module **120** and its water evaporator **128** are

thereby operable to heat the water using the combustion products and thereby recuperate the heat energy from the combustion products. This heating of the water may evaporate at least some or all of the liquid water flowing within the water evaporator water flowpath 154 into gaseous water—steam. At least some of this steam is directed to the turbine engine components 156 for use in the engine core 28; e.g., use in the combustor section 32.

Referring to FIGS. 1 and 2, each water evaporator module 120 may be configured to radially cross the inner bypass flowpath 48 and/or the outer bypass flowpath 58 from an inner cavity 162 (e.g., an annular volume, an arcuate volume, compartment, chamber, etc.) of the inner structure 38 to an outer cavity 164 (e.g., an annular volume, an arcuate volume, compartment, chamber, etc.) of the outer structure 40. Each water evaporator module 120 of FIGS. 1 and 2, for example, includes an inner section 166, an outer section 168 and an intermediate section 170.

The inner section 166 is disposed within the inner cavity 162. This inner section 166 projects axially out (or otherwise away) from an aft, downstream end of the PT section 34 along the engine axis 22. The inner section 166 may extend circumferentially about the engine axis 22 between, for example, twenty degrees (20°) and ninety degrees (90°); e.g., between thirty-five degrees (35°) and forty-five degrees (45°). With this arrangement, each water evaporator module 120 and its inner section 166 extend circumferentially about and/or axially along the engine axis 22 axially aft of the PT section 34 and the engine core 28. The present disclosure, however, is not limited to such an exemplary range and may be adjusted based on, for example, the number of HX systems 118 arranged about the engine axis 22. One or both of the bypass flowpaths 48, 58 may each be disposed radially outboard of, extend circumferentially about (e.g., circumscribe) and/or extend axially along (e.g., overlap) each water evaporator module 120 and its inner section 166. The inner section 166 of FIG. 1 may be housed within (e.g., a tail cone 172 and/or another aft structure of) the inner structure 38 and its inner nacelle 46.

The outer section 168 may be disposed completely or partially within the outer cavity 164. The outer section 168 of FIG. 1, for example, projects radially into the outer cavity 164 to a distal outer side of the respective outer section 168. This outer section 168 extends axially along the engine axis 22 to the respective water condenser module 121 of the same HX system 118. The outer section 168 extends circumferentially about the engine axis 22 between, for example, twenty degrees (20°) and ninety degrees (90°); e.g., between thirty-five degrees (35°) and forty-five degrees (45°). With this arrangement, each water evaporator module 120 and its outer section 168 extend circumferentially about (and/or within) and/or axially along the outer bypass flowpath 58. Each water evaporator module 120 and its outer section 168 may also axially and circumferentially overlap the PT section 34. The present disclosure, however, is not limited to such an exemplary range and may be adjusted based on, for example, the number of HX systems 118 arranged about the engine axis 22.

The intermediate section 170 is fluidly coupled with and between the inner section 166 and the outer section 168. The intermediate section 170, for example, extends radially between and to the inner section 166 and the outer section 168. With this arrangement, each water evaporator module 120 and its intermediate section 170 extend radially across (or at least partially within) the inner bypass flowpath 48 and/or the outer bypass flowpath 58.

Each water condenser module 121 may be disposed in the outer cavity 164. Each water condenser module 121 extends radially between opposing radial sides of the respective water condenser module 121. Each water condenser module 121 projects axially along the engine axis 22 out from an axial forward, downstream end of the respective water evaporator module 120 and its outer section 168. Each water condenser module 121 extends circumferentially about the engine axis 22 between, for example, twenty degrees (20°) and ninety degrees (90°); e.g., between thirty-five degrees (35°) and forty-five degrees (45°). With this arrangement, each water condenser module 121 extends circumferentially about and/or axially along the outer bypass flowpath 58 and/or the inner bypass flowpath 48. Each water condenser module 121 may also axially and circumferentially overlap the engine core 28 and/or the refrigerant condenser module 122. The present disclosure, however, is not limited to such an exemplary range and may be adjusted based on, for example, the number of HX systems 118 arranged about the engine axis 22. Here, each water condenser module 121 is housed within the outer structure 40.

Each water condenser module 121 may be arranged axially between the fan section 30 and its fan rotor 72 and the PT section 34 along the engine axis 22. The water separator 160 may be positioned radially outboard of and axially overlap the fan section 30. Of course, in other embodiments, it is contemplated one or more or all of the water condenser modules 121 may also be positioned radially outboard of and axially overlap the fan section 30 and its fan rotor 72. In general, the water condenser modules 121 should not project axially forward of the fan section 30 and its fan rotor 72 to reduce forward turbine engine mass/cantilevered forward weight; however, the present disclosure is not limited to such an exemplary arrangement.

Referring to FIG. 1, the core flowpath 64 and each of its HX legs 134 extends axially along the engine axis 22 in an aft direction out of the PT section 34 and into a respective water evaporator module 120 and its inner section 166. The core flowpath 64 and each of its HX legs 134 extends radially through the intermediate section 170 from the inner section 166 to the outer section 168. The core flowpath 64 and each of its HX legs 134 extends axially along the engine axis 22 in an axial forward direction out from the respective water evaporator module 120 and its outer section 168 and into a respective water condenser module 121. The core flowpath 64 and each of its HX legs 134 extends axially along the engine axis 22 in the forward direction out of the respective water condenser module 121 (through the respective water separator 160) and to the core exhaust 68.

The refrigerant condenser module 122 is configured radially inboard of the outer bypass flowpath 58. More particularly, the refrigerant condenser module 122 is disposed within and/or partially forms a longitudinal section of the inner bypass flowpath 48. The refrigerant condenser module 122 of FIG. 1 is disposed radially outboard of, extends circumferentially about and/or extends axially along (e.g., overlaps) the PT shaft 84. The refrigerant condenser module 122 may have an arcuate, frustoconical geometry. The refrigerant condenser module 122 of FIG. 1, for example, radially tapers inwards towards the engine axis 22 as the refrigerant condenser module 122 extends axially in the forward direction along the engine axis 22. The refrigerant condenser module 122 may be positioned axially aft of the engine core 28, or the engine core 28 may be axially aligned with (e.g., project through a port or other opening in) the refrigerant condenser module 122.

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Configuring the recovery system **116** with multiple HX systems **118** may provide operational redundancy. Thus, even in an unlikely event that one or more of the heat exchangers **128**, **129** in one of the HX legs **134** becomes clogged or otherwise loses efficiency and/or operability, the heat exchangers **128** and **129** in one or more of the other HX legs **134** may still operate and facilitate continued turbine engine operation until, for example, the aircraft may land and the turbine engine **20** may be inspected, serviced and/or repaired. Furthermore, by positioning the heat exchangers and/or radially outboard of and/or at an outer side of the outer bypass flowpath **58**, the heat exchangers **128** and/or **129** may be readily accessed via an exterior cowl door (or doors) for inspection, service, repair and/or replacement.

Each module **120**, **121** may be a discrete unit from the circumferentially adjacent modules **120**, **121**. With such an arrangement, each module **120**, **121** may circumferentially abut one or more of its circumferentially neighboring (e.g., adjacent) modules **120**, **121**. Alternatively, each module **120**, **121** may be circumferentially spaced apart from one or more of its circumferentially neighboring modules **120**, **121**. Thus, each module **120** and **121** pair may be configured into a discrete sub-assembly, where the turbine engine **20** of FIG. **5** includes eight (8) of these discrete sub-assemblies. The present disclosure, of course, is not limited to such an exemplary arrangement nor to including eight sub-assemblies.

In some embodiments, referring to FIG. **1**, the refrigerant condenser module **122** may be arranged axially between the fan section **30** and the PT section **34**. In other embodiments, referring to FIG. **6**, the refrigerant condenser module **122** may be arranged axially aft of the PT section **34** and/or the water evaporator modules **120**. The refrigerant condenser module **122** of FIG. **6**, for example, is disposed axially along the engine axis **22** between (a) one or all of the members **34** and **120** and (b) the engine aft end **26**. The refrigerant condenser module **122**, for example, may be arranged in an aft structure of the inner structure **38** and its inner nacelle **46**.

The turbine engine **20** is generally described above as a turbofan turbine engine. The present disclosure, however, is not limited to such an exemplary turbofan turbine engine configuration. The fan rotor **72**, for example, may be configured as another type of propulsor rotor for generating propulsive thrust. Furthermore, the recovery system **116** may be included in a turbine engine configured with a single spool, with a dual spool (e.g., see FIG. **2**), or with a more than two spool engine core **28**. The present disclosure therefore is not limited to any particular types or configurations of turbine engines.

While various embodiments of the present disclosure have been described, it will be apparent to those of ordinary skill in the art that many more embodiments and implementations are possible within the scope of the disclosure. For example, the present disclosure as described herein includes several aspects and embodiments that include particular features. Although these features may be described individually, it is within the scope of the present disclosure that some or all of these features may be combined with any one of the aspects and remain within the scope of the disclosure. Accordingly, the present disclosure is not to be restricted except in light of the attached claims and their equivalents.

What is claimed is:

1. A turbine engine, comprising:

a fan section;

a turbine engine core configured to power the fan section, the turbine engine core including a core compressor section, a core combustor section and a core turbine

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section, wherein a centerline axis of the turbine engine core is offset from a centerline axis of the turbine engine; and

a recovery system including an evaporator module and a condenser module, wherein a core flowpath extends sequentially through the core compressor section, the core combustor section, the core turbine section, the evaporator module and the condenser module from an inlet into the core flowpath to an exhaust from the core flowpath, and wherein the evaporator module is radially outboard of and axially overlaps the turbine engine core.

2. The turbine engine of claim **1**, wherein

the condenser module is configured to condense water vapor flowing through the core flowpath into water, and the recovery system is configured to collect the water; and

the evaporator module is configured to evaporate at least some of the water into steam, and the recovery system is configured to provide the steam to the turbine engine core.

3. The turbine engine of claim **1**, wherein the centerline axis of the turbine engine core is at least one of

laterally offset from the centerline axis of the turbine engine; or

angularly offset from the centerline axis of the turbine engine by an acute angle.

4. The turbine engine of claim **1**, further comprising:

a power turbine section fluidly coupled between the core turbine section and the evaporator module along the core flowpath; and

a rotating structure including a fan rotor and a power turbine rotor, the fan rotor arranged within the fan section, and the power turbine rotor arranged within the power turbine section.

5. The turbine engine of claim **4**, wherein

the rotating structure includes a shaft between and rotatable with the power turbine rotor and the fan rotor; and the shaft is disposed next to and outside of the turbine engine core.

6. The turbine engine of claim **4**, wherein the turbine engine core is disposed axially between the fan section and the power turbine section.

7. The turbine engine of claim **1**, further comprising:

a bypass flowpath fluidly coupled with and downstream of the fan section; and

an outer structure housing the fan section and forming an outer peripheral boundary of the bypass flowpath; the exhaust from the core flowpath disposed at an outer side of the outer structure.

8. The turbine engine of claim **1**, further comprising:

a bypass flowpath fluidly coupled with and downstream of the fan section;

the condenser module arranged at a radial outer side of the bypass flowpath.

9. The turbine engine of claim **1**, wherein the condenser module is radially outboard of and axially overlaps the turbine engine core.

10. The turbine engine of claim **1**, wherein the condenser module is arranged axially forward of the evaporator module along the centerline axis of the turbine engine.

11. The turbine engine of claim **1**, further comprising:

a bypass flowpath fluidly coupled with and downstream of the fan section;

the evaporator module extending radially across the bypass flowpath.

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12. The turbine engine of claim 1, wherein at least one of the evaporator module extends circumferentially about the axis between twenty degrees and ninety degrees; or the condenser module extends circumferentially about the axis between twenty degrees and ninety degrees.

13. The turbine engine of claim 1, further comprising: a bypass flowpath fluidly coupled with and downstream of the fan section; and a flow circuit including the condenser module and a second condenser module, the flow circuit configured to circulate a working fluid through the condenser module and the second condenser module; the condenser module arranged radially outboard of the bypass flowpath; and the second condenser module arranged in the bypass flowpath.

14. The turbine engine of claim 13, further comprising: a second bypass flowpath fluidly coupled with and downstream of the fan section; the second bypass flowpath radially outboard of and extending circumferentially about the bypass flowpath; and the condenser module arranged radially outboard of the second bypass flowpath.

15. The turbine engine of claim 13, further comprising: a power turbine section fluidly coupled between the core turbine section and the evaporator module along the core flowpath; and a rotating structure including a fan rotor and a power turbine rotor, the fan rotor arranged within the fan section, and the power turbine rotor arranged within the power turbine section; the second condenser module arranged axially between the fan section and the power turbine section.

16. The turbine engine of claim 13, further comprising: a power turbine section fluidly coupled between the core turbine section and the evaporator module along the core flowpath; and a rotating structure including a fan rotor and a power turbine rotor, the fan rotor arranged within the fan section, and the power turbine rotor arranged within the power turbine section; the power turbine section arranged axially between the fan section and the second condenser module.

17. The turbine engine of claim 1, further comprising: a second evaporator module; a second condenser module; the core flowpath including a first heat exchange leg, a second heat exchange leg and a base leg; the first heat exchange leg branching off from the base leg and extending sequentially through the evaporator module and the condenser module; and

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the second heat exchange leg branching off from the base leg and extending sequentially through the second evaporator module and the second condenser module.

18. The turbine engine of claim 17, wherein a section of the second evaporator module circumferentially overlaps a section of the evaporator module.

19. A turbine engine, comprising: a fan section comprising a fan rotor; a power turbine section comprising a power turbine rotor rotatably coupled with the fan rotor; a bypass flowpath fluidly coupled with and downstream of the fan section; a recovery system including an evaporator module and a condenser module, the evaporator module extending radially across the bypass flowpath, the evaporator module comprising an evaporator heat exchanger forming an entirety of the evaporator module, and the power turbine section arranged axially between the evaporator module and the fan section; and a turbine engine core including a core compressor section, a core combustor section and a core turbine section, wherein a core flowpath extends sequentially through the core compressor section, the core combustor section, the core turbine section, the power turbine section, the evaporator module and the condenser module from an inlet into the core flowpath to an exhaust from the core flowpath, and wherein the evaporator module is radially outboard of and axially overlaps the turbine engine core.

20. A turbine engine, comprising: a turbine engine core including a core compressor section, a core combustor section and a core turbine section; a recovery system including a first evaporator module, a first condenser module, a second evaporator module and a second condenser module, the first condenser module axially adjacent and circumferentially aligned with an outer section of the first evaporator module, the second condenser module axially adjacent and circumferentially aligned with an outer section of the second evaporator module, and the second evaporator module axially overlapping the first evaporator module, wherein a centerline axis of the recovery system is offset from a centerline axis of the turbine engine core; and a core flowpath including a base leg, a first heat exchange leg and a second heat exchange leg, the base leg extending sequentially through the core compressor section, the core combustor section and the core turbine section towards the first heat exchange leg and the second heat exchange leg, the first heat exchange leg branching off from the base leg and extending sequentially through the first evaporator module and the first condenser module, and the second heat exchange leg branching off from the base leg and extending sequentially through the second evaporator module and the second condenser module; wherein the first evaporator module and the second evaporator module are radially outboard of and axially overlap the turbine engine core.

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